

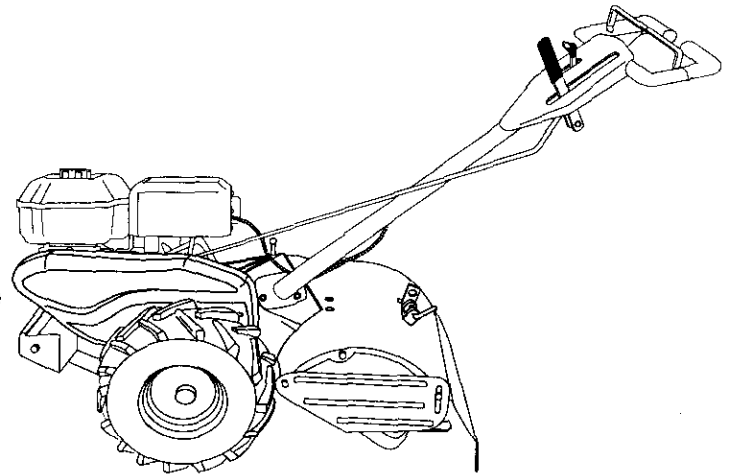
Owner's Manual



6.5 HP 17 INCH TINE WIDTH REAR TINE WITH COUNTER ROTATING TINES TILLER

Model No.
917.293480

- Safety
- Assembly
- Operation
- Maintenance
- Español
- Repair Parts



This product has a low emission engine which operates differently from previously built engines. Before you start the engine, read and understand this Owner's Manual.

CAUTION:

Read and follow all Safety Rules and Instructions before operating this equipment.

Sears, Roebuck and Co., Hoffman Estates, IL 60179
Visit our Craftsman website: www.sears.com/craftsman

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WARRANTY

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN TILLER

For two (2) years from date of purchase, when this Craftsman Tiller is maintained, lubricated, and tuned up according to the operating and maintenance instructions in the owner's manual, Sears will repair free of charge any defect in material or workmanship.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as tines, spark plugs, air cleaners and belts.
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain the equipment according to the instructions contained in the owner's manual.
- If this Craftsman Tiller is used for commercial or rental purposes, this Warranty applies for only thirty (30) days from the date of purchase.

Warranty service is available by returning the craftsman power mower to the nearest sears service center/department in the united states. This warranty applies only while this product is in use in the united states.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SEARS, ROEBUCK AND CO., D/817WA, HOFFMAN ESTATES, IL 60179

SAFETY RULES

IMPORTANT: This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

TRAINING

- Read the Owner's Manual carefully. Be thoroughly familiar with the controls and the proper use of the equipment. Know how to stop the unit and disengage the controls quickly.
- Never allow children to operate the equipment. Never allow adults to operate the equipment without proper instruction.
- Keep the area of operation clear of all persons, particularly small children, and pets.

PREPARATION

- Thoroughly inspect the area where the equipment is to be used and remove all foreign objects.

- Disengage all clutches and shift into neutral before starting the engine (motor).
- Do not operate the equipment without wearing adequate outer garments. Wear footwear that will improve footing on slippery surfaces.
- Handle fuel with care; it is highly flammable.
- Use an approved fuel container.
- Never add fuel to a running engine or hot engine.
- Fill fuel tank outdoors with extreme care. Never fill fuel tank indoors.
- Replace gasoline cap securely and clean up spilled fuel before restarting.
- Use extension cords and receptacles as specified by the manufacturer for all units with electric drive motors or electric starting motors.

SAFETY RULES

- Never attempt to make any adjustments while the engine (motor) is running (except where specifically recommended by manufacturer).

OPERATION

- Do not put hands or feet near or under rotating parts.
- Exercise extreme caution when operating on or crossing gravel drives, walks, or roads. Stay alert for hidden hazards or traffic. Do not carry passengers.
- After striking a foreign object, stop the engine (motor), remove the wire from the spark plug, thoroughly inspect the tiller for any damage, and repair the damage before restarting and operating the tiller.
- Exercise caution to avoid slipping or falling.
- If the unit should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause. Vibration is generally a warning of trouble.
- Stop the engine (motor) when leaving the operating position.
- Take all possible precautions when leaving the machine unattended. Disengage the tines, shift into neutral, and stop the engine.
- Before cleaning, repairing, or inspecting, shut off the engine and make certain all moving parts have stopped. Disconnect the spark plug wire, and keep the wire away from the plug to prevent accidental starting. Disconnect the cord on electric motors.
- Do not run the engine indoors; exhaust fumes are dangerous.
- Never operate the tiller without proper guards, plates, or other safety protective devices in place.
- Keep children and pets away.
- Do not overload the machine capacity by attempting to till too deep at too fast a rate.
- Never operate the machine at high speeds on slippery surfaces. Look behind and use care when backing.
- Never allow bystanders near the unit.
- Use only attachments and accessories approved by the manufacturer of the tiller.

- Never operate the tiller without good visibility or light.
- Be careful when tilling in hard ground. The tines may catch in the ground and propel the tiller forward. If this occurs, let go of the handlebars and do not restrain the machine.

MAINTENANCE AND STORAGE

- Keep machine, attachments, and accessories in safe working condition.
- Check shear pins, engine mounting bolts, and other bolts at frequent intervals for proper tightness to be sure the equipment is in safe working condition.
- Never store the machine with fuel in the fuel tank inside a building where ignition sources are present, such as hot water and space heaters, clothes dryers, and the like. Allow the engine to cool before storing in any enclosure.
- Always refer to the operator's guide instructions for important details if the tiller is to be stored for an extended period.

⚠ Look for this symbol to point out important safety precautions. It means **CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.**

⚠ CAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.

⚠ WARNING: Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

PRODUCT SPECIFICATIONS

GASOLINE CAPACITY:	3 QUARTS UNLEADED REGULAR
OIL (API-SF-SJ): (CAPACITY: 19 OZ.)	SAE 30 (ABOVE 40°F) SAE5W-30/10W-30 (BELOW 40°F)
SPARK PLUG : (GAP: .030")	CHAMPION RJ19LM OR J19LM

CONGRATULATIONS on your purchase of a Sears Tiller. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problems you cannot easily remedy, please contact a Sears or other qualified Service Center. We have competent, well-trained technicians and the proper tools to service or repair this unit.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tiller properly. Always observe the "SAFETY RULES".

Your new tiller has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tiller all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tiller.
- Follow the instructions under the "Customer Responsibilities" and "Storage" sections of this Owner's Manual.







WARNING: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest Sears service center (See REPAIR PARTS section of this manual).

ACCESSORIES

These accessories were available when the tiller was purchased. They are also available at most Sears Retail outlets and Service Centers. Most Sears Stores can order repair parts for you when you provide the model number of your tiller.





ENGINE

SPARK PLUG	MUFFLER	AIR FILTER	GAS CAN	ENGINE OIL	STABILIZER
					

TILLER PERFORMANCE

FURROW OPENER


TILLER MAINTENANCE

BELT	TINES	SHEAR PIN	HAIRPIN CLIP
			

ASSEMBLY

Your new tiller has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tiller all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

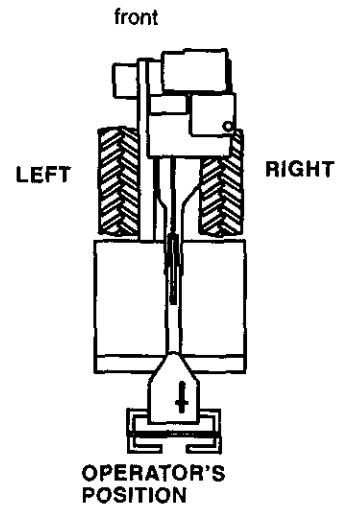
TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

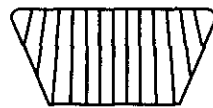
- (1) Utility knife
- (1) Wire cutter
- (1) Tire pressure gauge
- (1) Screwdriver
- (1) Pair of pliers
- (1) 9/16" wrench

OPERATOR'S POSITION

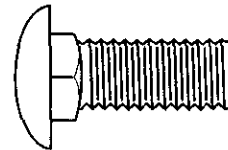
When right or left hand is mentioned in this manual, it means when you are in the operating position (standing behind tiller handles).



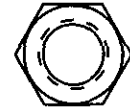
CONTENTS OF HARDWARE PACK



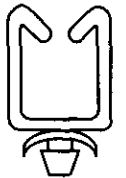
(2) Handle Locks



(1) Carriage Bolt
3/8-16 UNC x 1 Gr. 5



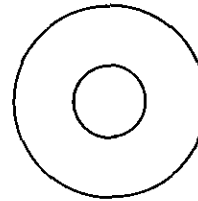
(1) Center Locknut
3/8-16 UNC



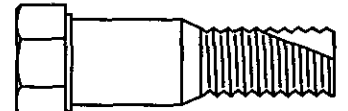
(1) Cable Clip



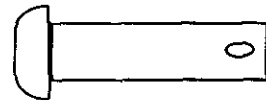
(1) Hairpin Clips



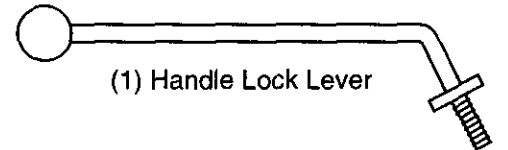
(1) Flat Washer
13/32 x 1 x 11 Ga.



(1) Pivot Bolt
3/8-16 UNC Grade 5



(2) Shear Pins & Clips



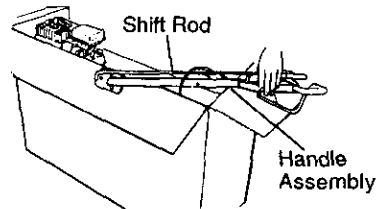
(1) Handle Lock Lever

UNPACKING CARTON

CAUTION: Be careful of exposed staples when handling or disposing of cartoning material.

IMPORTANT: When unpacking and assembling tiller, be careful of exposed staples when handling or disposing of cartoning material.

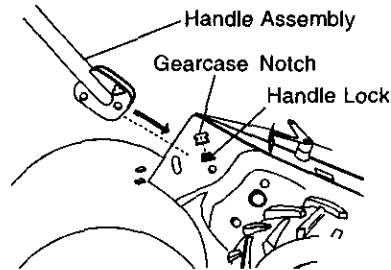
1. While holding handle assembly, cut cable ties securing handle assembly to top frame. Let handle assembly rest on tiller.
2. Remove top frame of carton.
3. Slowly ease handle assembly up and place on top of carton.
4. Cut down right hand front and right hand rear corners of carton, lay side carton wall down.
5. Remove packing material from handle assembly.
6. Separate shift rod from handle assembly.



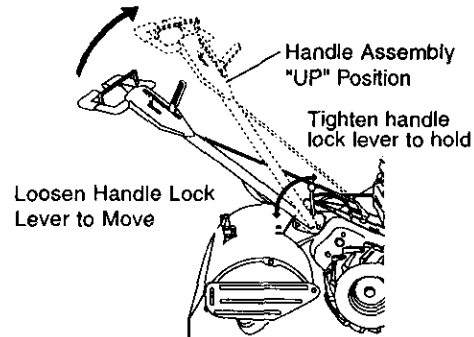
INSTALL HANDLE

1. Insert one handle lock (with teeth facing outward) in gearcase notch. (Apply grease on smooth side of handle lock to aid in keeping lock in place until handle assembly is lowered into position.)

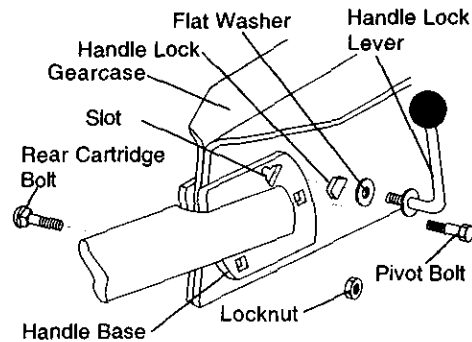
VIEWED FROM R.H. SIDE OF TILLER



2. Grasp handle assembly. Hold in "up" position. Be sure handle lock remains in gearcase notch. Slide handle assembly into position.
3. Rotate handle assembly down. Insert rear carriage bolt first, with head of bolt on L.H. side of tiller and loosely assemble locknut.

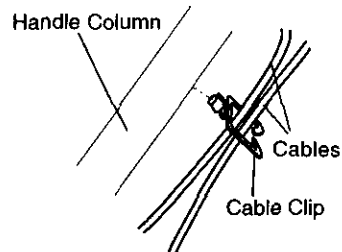


4. Insert pivot bolt in front part of plate and tighten.
5. Cut down remaining corners of carton and lay panels flat.
6. Lower the handle assembly. Tighten nut on carriage bolt so handle moves with some resistance. This will allow for easier adjustment.
7. Place flat washer on threaded end of handle lock lever.
8. Insert handle lock lever through handle base and gearcase. Screw in handle lock lever just enough to hold lever in place.
9. Insert second handle lock (with teeth inward) in the slot of the handle base (just inside of washer).
10. Raise handle assembly to highest position and securely tighten handle lock lever by rotating clockwise. Leaving handle assembly in highest position will make it easier to connect shift rod.



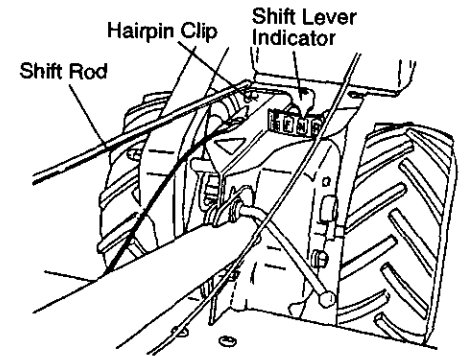
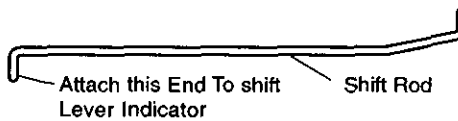
INSERT CABLE CLIP

- Insert plastic cable clip into hole on the back of handle column. Push cables into clip.



CONNECT SHIFT ROD

1. Insert end of shift rod farthest from bend into hole of shift lever indicator.
2. Insert hairpin clip through hole of shift rod to secure with bend of clip on right side.



REMOVE TILLER FROM CRATE

1. Adjust handle assembly to lowest position. Be sure lock lever is tightened securely.
2. Make sure shift lever indicator is in "N" (neutral) position.
3. Tilt tiller forward by lifting handle. Separate cardboard cover from leveling shield.
4. Rotate tiller handle to the right and pull tiller out of carton.

CHECK TIRE PRESSURE

The tires on your unit were overinflated at the factory for shipping purposes. Correct and equal tire pressure is important for best tilling performance.

- Reduce tire pressure to 20 PSI.

HANDLE HEIGHT

- Handle height may be adjusted to better suit operator. (See "TO ADJUST HANDLE HEIGHT" in the Service and Adjustments section of this manual).

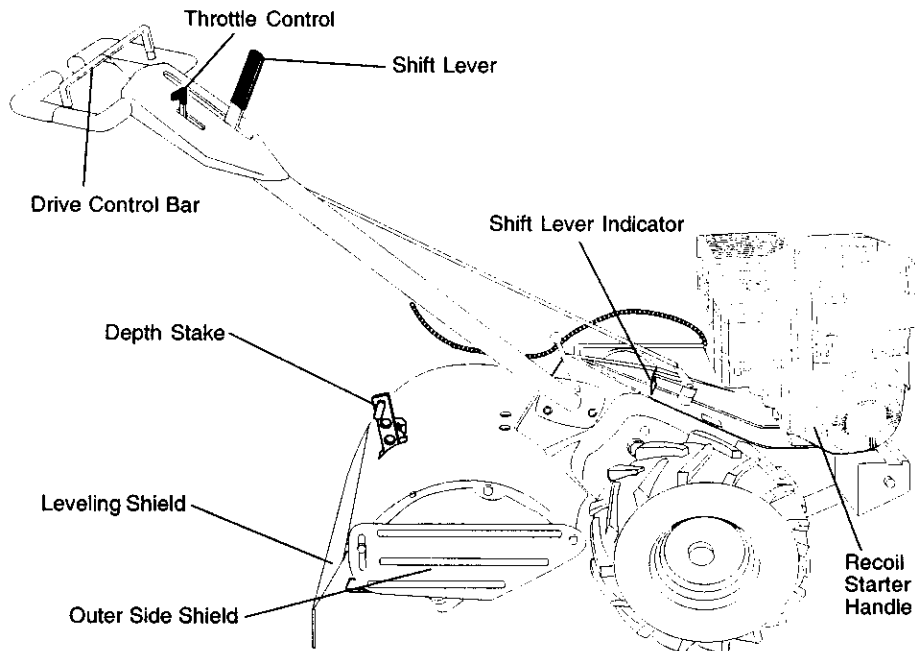
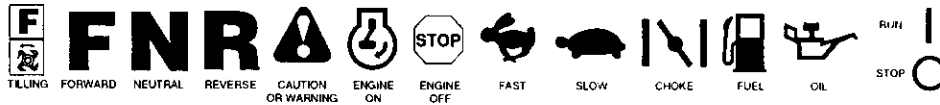
OPERATION

These symbols may appear on your Tiller or in literature supplied with the product. Learn and understand their meaning.

KNOW YOUR TILLER

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TILLER.

Compare the illustrations with your tiller to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.



MEETS ANSI SAFETY REQUIREMENTS

Our tillers conform to the safety standards of the American National Standards Institute.

DRIVE CONTROL BAR - Used to engage tines.

DEPTH STAKE - Controls depth at which tiller will dig.

OUTER SIDE SHIELD - Adjustable to protect small plants from being buried.

THROTTLE CONTROL - Used to control engine speed.

LEVELING SHIELD - Levels tilled soil.

SHIFT LEVER - Used to shift transmission gears.

SHIFT LEVER INDICATOR - Shows which gear the transmission is in.

RECOIL STARTER HANDLE - Used to start the engine.



The operation of any tiller can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields before starting your tiller and while tilling. We recommend a wide vision safety mask over spectacles or standard safety glasses.

HOW TO USE YOUR TILLER

Know how to operate all controls before adding fuel and oil or attempting to start engine.

STOPPING

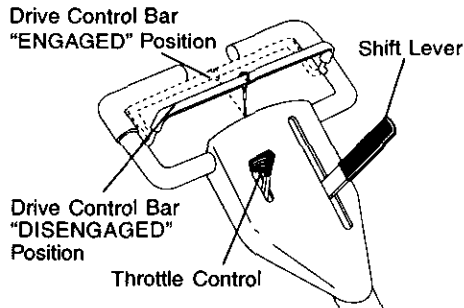
TINES AND DRIVE

1. Release drive control bar to stop movement.
2. Move shift lever to "N" (neutral) position.

ENGINE

- Move throttle control to "STOP" position. If equipped with stop switch, move switch to "STOP" position.

NOTE: Never use choke to stop engine.



TINE OPERATION - WITH WHEEL DRIVE

- Always release drive control bar before moving shift lever into another position.
- Tine movement is achieved by moving shift lever to (F) till position and engaging drive control bar.

FORWARD - WHEELS ONLY/TINES STOPPED

- Release drive control bar and move shift lever indicator to "F" (forward) position. Engage drive control bar and tiller will move forward.

REVERSE - WHEELS ONLY/TINES STOPPED

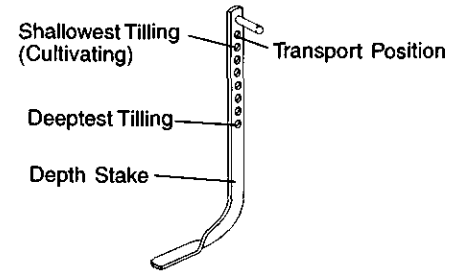
1. DO NOT STAND DIRECTLY BEHIND TILLER.
2. Release the drive control bar.
3. Move throttle control to "SLOW" position.
4. Move shift lever indicator to "R" (reverse) position.
5. Hold drive control bar against the handle to start tiller movement.

HARD TO SHIFT GEARS

- Briefly engage drive control bar and release or rock tiller forward and backward until are able to shift gears.

DEPTH STAKE

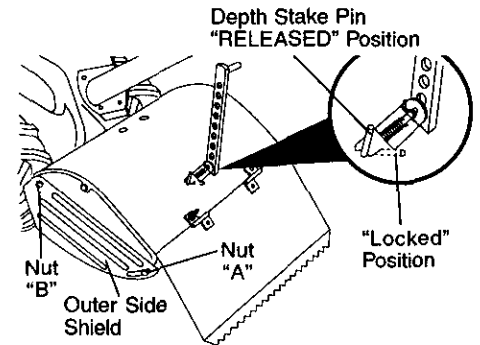
The depth stake can be raised or lowered to allow you more versatile tilling and cultivating, or to more easily transport your tiller.



TILLING

1. Release depth stake pin. Pull the depth stake up for increased tilling depth. Place depth stake pin in hole of depth stake to lock in position.
2. Place shift lever indicator in till position.
3. Hold the drive control bar against the handle to start tilling movement. Tines and wheels will both turn.
4. Move throttle control to "FAST" position for deep tilling. To cultivate, throttle control can be set at any desired speed, depending on how fast or slow you wish to cultivate.

IMPORTANT: Always release drive control bar before moving shift lever into another position.



TURNING

1. Release the drive control bar.
2. Move throttle control to "SLOW" position.
3. Place shift lever indicator in "F" (forward) position. Tines will not turn.
4. Lift handle to raise tines out of ground.
5. Swing the handle in the opposite direction you wish to turn, being careful to keep feet and legs away from tines.
6. When you have completed your turn-around, release the drive control bar and lower handle. Place shift lever in (till) position and move throttle control to desired speed. To begin tilling, hold drive control bar against the handle.

OUTER SIDE SHIELDS

The back edges of the outer side shields are slotted so that the shields can be raised for deep tilling and lowered for shallow tilling to protect small plants from being buried.

1. Loosen nut "A" in slot and nut "B".
2. Move shield to desired position (both sides).
3. Retighten nuts.

TO TRANSPORT

CAUTION: Before lifting or transporting, allow tiller engine and muffler to cool. Disconnect spark plug wire. Drain gasoline from fuel tank.

AROUND THE YARD

1. Release the depth stake pin. Move the depth stake down to the top hole for transporting the tiller. Place depth stake pin in hole of depth stake to lock in position. This prevents tines from scuffing the ground.
2. Place shift lever indicator in "F" (forward) position for transporting.
3. Hold the drive control bar against the handle to start tiller movement. Tines will not turn.
4. Move throttle control to desired speed.

AROUND TOWN

1. Disconnect spark plug wire.
2. Drain fuel tank.
3. Transport in upright position to prevent oil leakage.

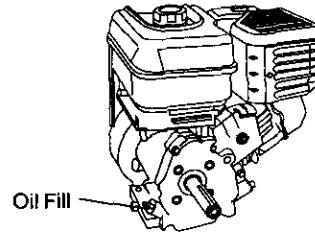
BEFORE STARTING ENGINE

IMPORTANT: Be very careful not to allow dirt to enter the engine when checking or adding oil or fuel. Use clean oil and fuel and store in approved, clean, covered containers. use clean fill funnels.

CHECK ENGINE OIL LEVEL

The engine in your unit has been shipped, from the factory, already filled with SAE 30 summer weight oil.

1. With engine level, clean area around oil filler plug and remove plug.
 2. Engine oil should be to point of overflowing when engine is level.
- For approximate capacity see "PRODUCT SPECIFICATIONS" on page 3 of this manual. All oil must meet A.P.I. Service Classification SF-SJ.
 - For cold weather operation you should change oil for easier starting (See oil viscosity chart in the Maintenance section of this manual).
 - To change engine oil, see the Maintenance section in this manual.



ADD GASOLINE

- Fill fuel tank. Use fresh, clean, regular unleaded gasoline. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life.)

IMPORTANT: When operating in temperatures below 32°F(0°C), use fresh, clean, winter grade gasoline to help insure good cold weather starting.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. **To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer.** Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. **Use fresh fuel next season.** See Storage section of this manual for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

CAUTION: Fill to within 1/2 inch of top of fuel tank to prevent spills and to allow for fuel expansion. If gasoline is accidentally spilled, move machine away from area of spill. Avoid creating any source of ignition until gasoline vapors have disappeared.

Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

TO START ENGINE

CAUTION: Keep drive control bar in "DISENGAGED" position when starting engine.

When starting engine for the first time or if engine has run out of fuel, it will take extra pulls of the recoil starter to move fuel from the tank to the engine.

1. Make sure spark plug wire is properly connected.
2. Move shift lever indicator to "N" (neutral) position.
3. Place throttle control in "FAST" position.
4. Turn fuel shut-off valve 1/4 turn to open position.
5. Move choke control to choke position.
6. Grasp recoil starter handle with one hand and grasp tiller handle with other hand. Pull rope out slowly until engine reaches start of compression cycle (rope will pull slightly harder at this point).
7. Pull recoil starter handle quickly. Do not let starter handle snap back against starter.

NOTE: If engine fires but does not start, move choke control to half choke position. Pull recoil starter handle until engine starts.

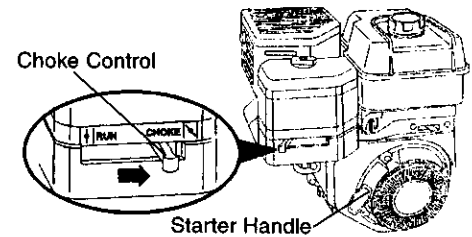
8. When engine starts, slowly move choke control to "RUN" position as engine warms up.

NOTE: A warm engine requires less choking to start.

9. Move throttle control to desired running position.
10. Allow engine to warm up for a few minutes before engaging tines.

NOTE: If at a high altitude (3000 feet) or in cold temperatures (below 32°F), the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

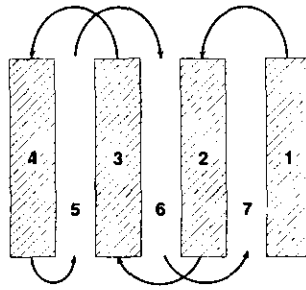
NOTE: If engine does not start, see troubleshooting points.



TILLING HINTS

CAUTION: Until you are accustomed to handling your tiller, start actual field use with throttle in slow position (mid-way between "FAST" and "IDLE").

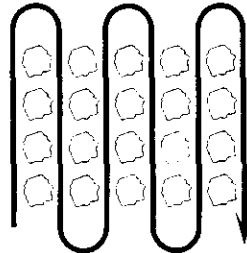
- Tilling is digging into, turning over, and breaking up packed soil before planting. Loose, unpacked soil helps root growth. Best tilling depth is 4" to 6". A tiller will also clear the soil of unwanted vegetation. The decomposition of this vegetable matter enriches the soil. Depending on the climate (rainfall and wind), it may be advisable to till the soil at the end of the growing season to further condition the soil.
- Soil conditions are important for proper tilling. Tines will not readily penetrate dry, hard soil which may contribute to excessive bounce and difficult handling of your tiller. Hard soil should be moistened before tilling; however, extremely wet soil will "ball-up" or clump during tilling. Wait until the soil is less wet in order to achieve the best results. When tilling in the fall, remove vines and long grass to prevent them from wrapping around the tine shaft and slowing your tilling operation.
- You will find tilling much easier if you leave a row untilled between passes. Then go back between tilled rows. There are two reasons for doing this. First, wide turns are much easier to negotiate than about-faces. Second, the tiller won't be pulling itself, and you, toward the row next to it.
- Do not lean on handle. This takes weight off the wheels and reduces traction. To get through a really tough section of sod or hard ground, apply upward pressure on handle or lower the depth stake.



CULTIVATING

Cultivating is destroying the weeds between rows to prevent them from robbing nourishment and moisture from the plants. At the same time, breaking up the upper layer of soil crust will help retain moisture in the soil. Best digging depth is 1" to 3" (2.5-7.5 cm). Lower the outer side shields to protect small plants from being buried.

- Cultivate up and down the rows at a speed which will allow tines to uproot weeds and leave the ground in rough condition, promoting no further growth of weeds and grass.



TINE SHEAR PINS

The tine assemblies on your tiller are secured to the tine shaft with shear pins (See "TINE REPLACEMENT" in the Service and Adjustments section of this manual).

If the tiller is unusually overloaded or jammed, the shear pins are designed to break before internal damage occurs to the transmission.

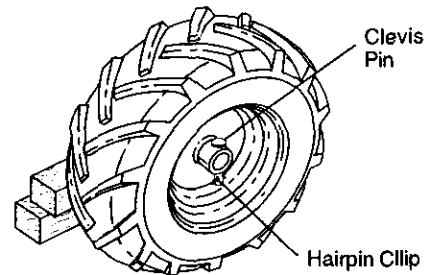
- If shear pin(s) break, replace only with those shown in the Repair Parts section of this manual.

ADJUST WHEELS FOR CULTIVATING

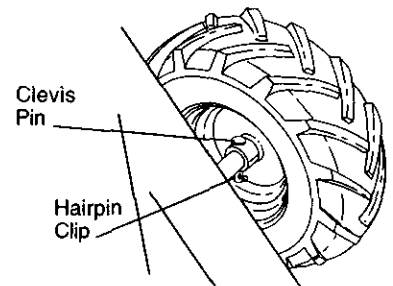
1. Place blocks under right hand side of tiller and remove hairpin clip and clevis pin from right hand wheel.
2. Move wheel outward approximately 1 inch until hole in inner wheel hub lines up with inner hole in axle.
3. Replace clevis pin and hairpin clip on inside of wheel and remove blocks.
4. Repeat preceding steps on left hand side.

NOTE: In extremely rough conditions and while cultivating, the wheels should be moved outward on the axle for increased stability.

OUTER VIEW OF TIRE



INNER VIEW OF TIRE



MAINTENANCE

MAINTENANCE SCHEDULE	BEFORE EACH USE					EVERY 5 HOURS					EVERY 25 HOURS					EVERY 50 HOURS					EVERY SEASON					SERVICE DATES									
FILL IN DATES AS YOU COMPLETE REGULAR SERVICE																																			
Check Engine Oil Level	✓	✓																																	
Change Engine Oil											✓ _{1,2}																								
Oil Pivot Points			✓																																
Inspect Spark Arrester / Muffler														✓																					
Inspect Air Screen	✓																																		
Clean or Replace Air Cleaner Cartridge														✓ ₂																					
Clean Engine Cylinder Fins														✓																					
Replace Spark Plug														✓																					
RH Gear Case Grease Fitting (1oz.)																																			

1 - Change more often when operating under a heavy load or in high ambient temperatures.
 2 - Service more often when operating in dirty or dusty conditions.

GENERAL RECOMMENDATIONS

The warranty on this tiller does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, the operator must maintain tiller as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tiller.

All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year you should replace the spark plug, clean or replace air filter, and check tines and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

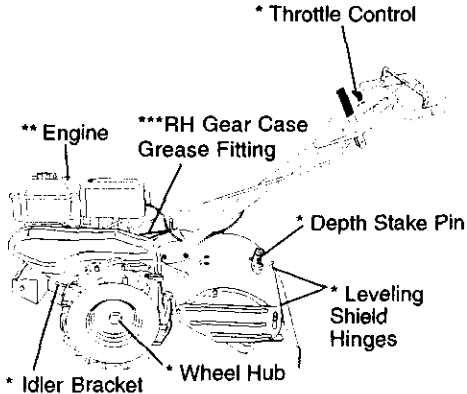
BEFORE EACH USE

1. Check engine oil level.
2. Check tine operation.
3. Check for loose fasteners.

LUBRICATION

Keep unit well lubricated (See "LUBRICATION CHART").

LUBRICATION CHART

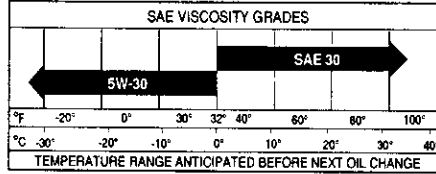


- * SAE 30 OR 5W-30 Motor Oil
- ** Refer to Maintenance "ENGINE" Section
- *** EP #1 Grease

CAUTION: Disconnect spark plug wire before performing any maintenance (except carburetor adjustment) to prevent accidental starting of engine. Prevent fires! Keep the engine free of grass, leaves, spilled oil, or fuel. Remove fuel from tank before tipping unit for maintenance. Clean muffler area of all grass, dirt, and debris. Do not touch hot muffler or cylinder fins as contact may cause burns.

ENGINE LUBRICATION

Use only high quality detergent oil rated with API service classification SF-SJ. Select the oil's SAE viscosity grade according to your expected temperature.



NOTE: Although multi-viscosity oils (5W-30, 10W-30, etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F (0°C). Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

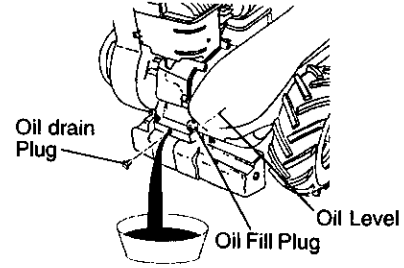
Change the oil after every 25 hours of operation or at least once a year if the tiller is not used for 25 hours in one year. Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Add SAE 30 motor oil or equivalent. Tighten oil filler plug securely each time you check the oil level.

TO CHANGE ENGINE OIL

Determine temperature range expected before oil change. All oil must meet API service classification SF-SJ.

- Be sure tiller is on level surface.
 - Oil will drain more freely when warm.
 - Use a funnel to prevent oil spill on tiller, and catch oil in a suitable container.
1. Remove drain plug.
 2. Tip tiller forward to drain oil.
 3. After oil has drained completely, replace oil drain plug and tighten securely.
 4. Remove oil filler plug. Be careful not to allow dirt to enter the engine.

5. Refill engine with oil. See "CHECK ENGINE OIL LEVEL" in the Operation section of this manual.



AIR FILTER

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 50 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

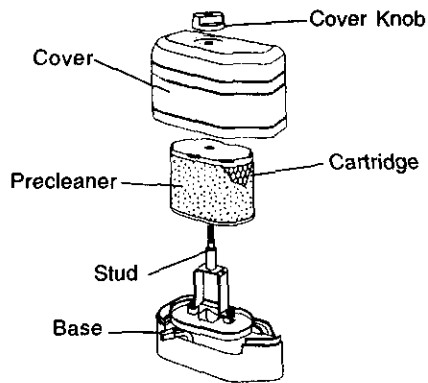
1. Remove knob and cover. Lift air cleaner assembly off stud.

TO SERVICE PRE-CLEANER

2. Remove foam pre-cleaner from air filter.
 3. Wash it in liquid detergent and water.
 4. Squeeze it dry in a clean cloth.
- NOTE:** If very dirty or damaged, replace pre-cleaner.
5. Reinstall pre-cleaner onto air filter.
 6. Reinstall cover and secure with knob.

TO SERVICE CARTRIDGE

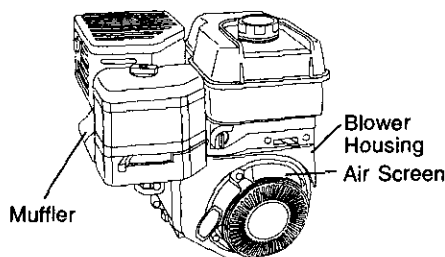
1. Carefully remove cartridge to prevent debris from entering carburetor. Clean base carefully to prevent debris from entering carburetor.
 2. Remove foam pre-cleaner from air filter.
 3. Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
 4. Reinstall pre-cleaner onto air filter.
 5. Reinstall cover and secure with knob.
- IMPORTANT:** Petroleum solvents, such as kerosene, are not to be used to clean the cartridge. They may cause deterioration of the cartridge. Do not oil cartridge. Do not use pressurized air to clean or dry cartridge.



COOLING SYSTEM

Your engine is air cooled. For proper engine performance and long life keep your engine clean.

- Clean air screen frequently using a stiff-bristled brush.
- Keep cylinder fins, levers, and linkage free of dirt and chaff.



MUFFLER

Do not operate tiller without muffler. Do not tamper with exhaust system. Damaged mufflers or spark arresters could create a fire hazard. Inspect periodically and replace if necessary. If your engine is equipped with a spark arrester screen assembly, remove every 50 hours for cleaning and inspection. Replace if damaged.

SPARK PLUG

Replace spark plugs at the beginning of each tilling season or after every 50 hours of use, whichever comes first. Spark plug type and gap setting is shown in "PRODUCT SPECIFICATIONS" on page 4 of this manual.

TRANSMISSION

Once a season, lubricate the right hand gear case grease fitting with 1 oz. of EP #1 grease.

CLEANING

Do not clean your tiller when the engine and transmission are hot. We do not recommend using pressurized water (garden hose, etc.) to clean your unit unless the gasket area around the transmission and the engine muffler, air filter and carburetor are covered to keep water out. Water in engine will shorten the useful life of your tiller.

- Clean engine, wheels, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

SERVICE AND ADJUSTMENTS

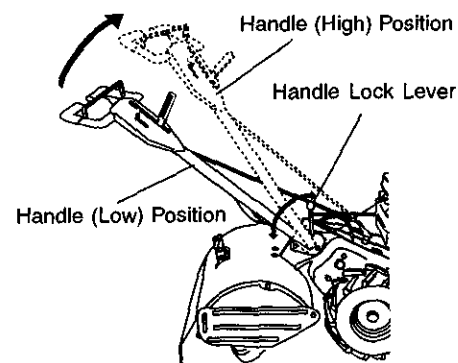
CAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come into contact with plug.

TILLER

TO ADJUST HANDLE HEIGHT

Select handle height best suited for your tilling conditions. Handle height will be different when tiller digs into soil.

1. First loosen handle lock lever.
2. Handle can be positioned at different settings between "HIGH" and "LOW" positions.
3. Retighten handle lock lever securely after adjusting.



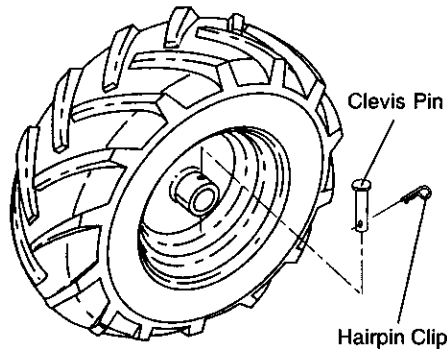
TIRE CARE

CAUTION: When mounting tires, unless beads are seated, overinflation can cause an explosion.

- Maintain 20 pounds of tire pressure. If tire pressures are not equal, tiller will pull to one side.
- Keep tires free of gasoline or oil which can damage rubber.

TO REMOVE WHEEL

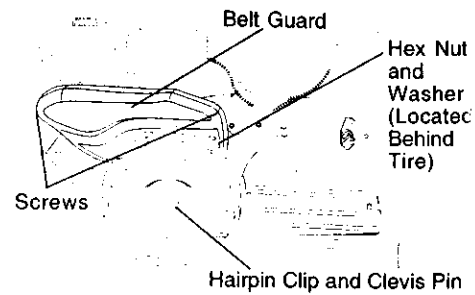
1. Place blocks under transmission to keep tiller from tipping.
2. Remove hairpin clip and clevis pin from wheel.
3. Remove wheel and tire.
4. Repair tire and reassemble.



TO REMOVE BELT GUARD

NOTE: For ease of removal, remove hairpin clip and clevis pin from left wheel. Pull wheel out from tiller about 1 inch.

1. Remove two (2) screws from side of belt guard.
2. Remove hex nut and washer from bottom of belt guard (located behind wheel).
3. Pull belt guard out and away from unit.
4. Replace belt guard by reversing above procedure.



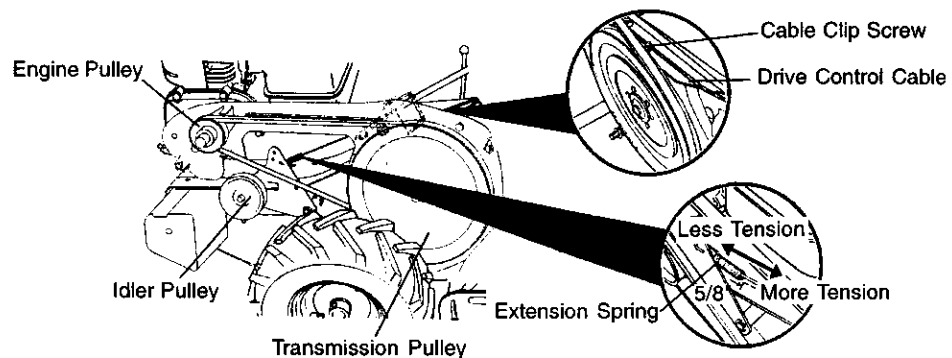
TO REPLACE GROUND DRIVE BELT

1. Remove belt guard as described in "TO REMOVE BELT GUARD".
2. Remove old belt by slipping off engine pulley first then remove from transmission pulley.
3. Place new belt in groove of transmission pulley and into engine pulley. BELT MUST BE IN GROOVE ON TOP OF IDLER PULLEY. NOTE POSITION OF BELT TO GUIDES.
4. Check belt adjustment as described below.
5. Replace belt guard.
6. Reposition wheel and replace clevis pin and hairpin clip.

GROUND DRIVE BELT ADJUSTMENT

For proper belt tension, the extension spring should have about 5/8 inch stretch when drive control bar is in "ENGAGED" position. This tension can be attained as follows:

1. Loosen cable clip screw securing the drive control cable.
2. Slide cable forward for less tension and rearward for more tension until about 5/8 inch stretch is obtained while the drive control bar is engaged.
3. Tighten cable clip screw securely.

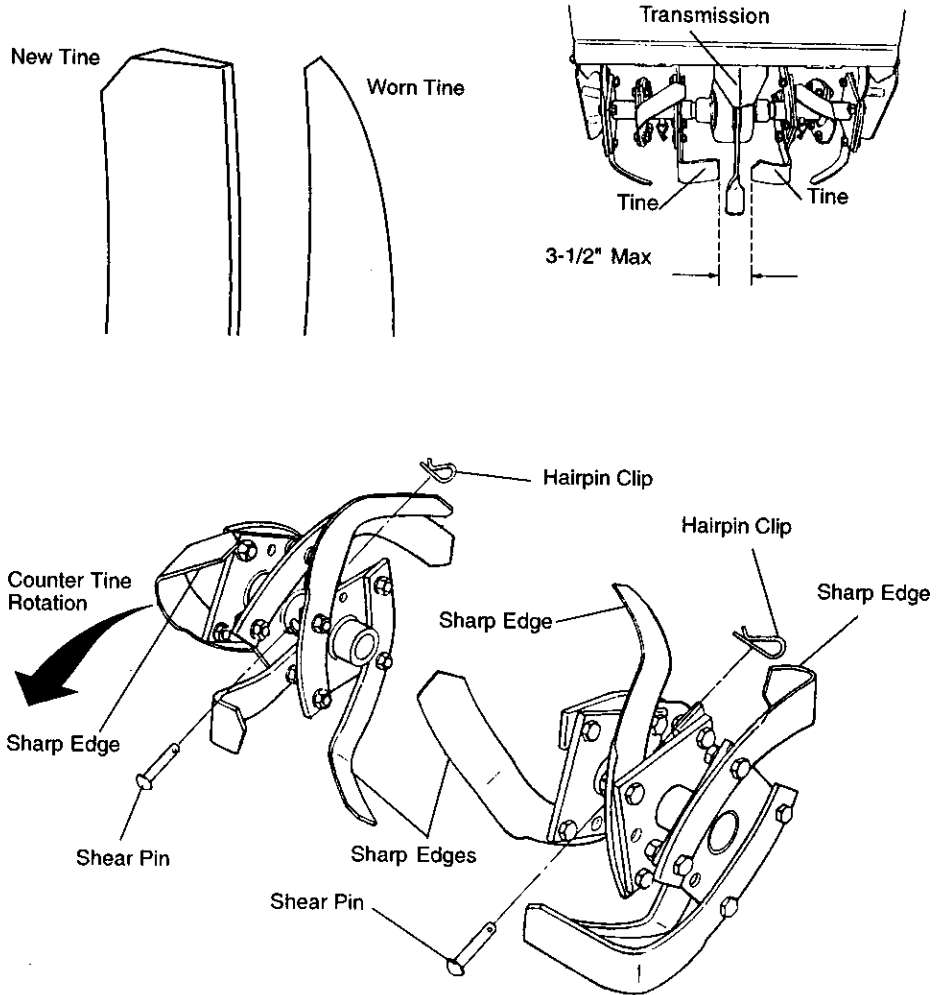


TINE REPLACEMENT

CAUTION: Tines are sharp. Wear gloves or other protection when handling tines.

A badly worn tine causes your tiller to work harder and dig more shallow. Most important, worn tines cannot chop and shred organic matter as effectively nor bury it as deeply as good tines. A tine this worn needs to be replaced.

- To maintain the superb tilling performance of this machine the tines should be checked for sharpness, wear, and bending, particularly the tines which are next to the transmission. If the gap between the tines exceeds 3-1/2 inches they should be replaced or straightened as necessary.
- New tines should be assembled. Sharpened tine edges will rotate rear

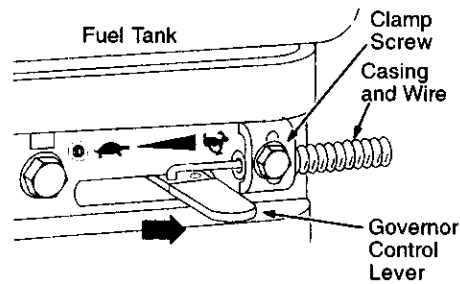


ENGINE

Maintenance, repair, or replacement of the emission control devices and systems, which are being done at the customer's expense, may be performed by any non-road engine repair establishment or individual. Warranty repairs must be performed by an authorized engine manufacturer's service outlet.

TO ADJUST THROTTLE CONTROL CABLE

1. The throttle control has been preset at the factory and adjustment should not be necessary. If adjustment is necessary, proceed as follows:
2. With engine not running, move remote throttle control lever to "FAST" position.
3. If throttle lever on engine touches high speed stop, no further adjustment is necessary. If throttle lever does not touch high speed stop, continue with adjustment procedure.
4. Loosen cable clamp screw.
5. Move throttle lever up until it touches high speed stop, and hold in this position.
6. Tighten cable clamp screw securely.



TO ADJUST CARBURETOR

The carburetor has been preset at the factory and adjustment should not be necessary. However, engine performance can be affected by differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, contact your nearest authorized service center/department.

IMPORTANT: Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact your nearest authorized service center/department, which has the proper equipment and experience to make any necessary adjustments.

STORAGE

Immediately prepare your tiller for storage at the end of the season or if the unit will not be used for 30 days or more.

CAUTION: Never store the tiller with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TILLER

1. Clean entire tiller (See "CLEANING" in the Maintenance section of this manual).
2. Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
3. Lubricate as shown in the Maintenance section of this manual.
4. Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
5. Touch up all rusted or chipped paint surfaces; sand lightly before painting.

ENGINE

FUEL SYSTEM

IMPORTANT: It is important to prevent gum deposits from forming in essential fuel system parts such as the carburetor, fuel filter, fuel hose, or tank during storage. Also, experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

1. Drain the fuel tank.
 2. Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
 - Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER

1. Remove spark plug.
2. Pour 1 ounce (29 ml) of oil through spark plug hole into cylinder.
3. Pull starter handle slowly several times to distribute oil.
4. Replace with new spark plug.

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your unit indoors and cover it to give protection from dust and dirt.
- Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your unit to rust.

IMPORTANT: Never cover tiller while engine and exhaust areas are still warm.

TROUBLE SHOOTING

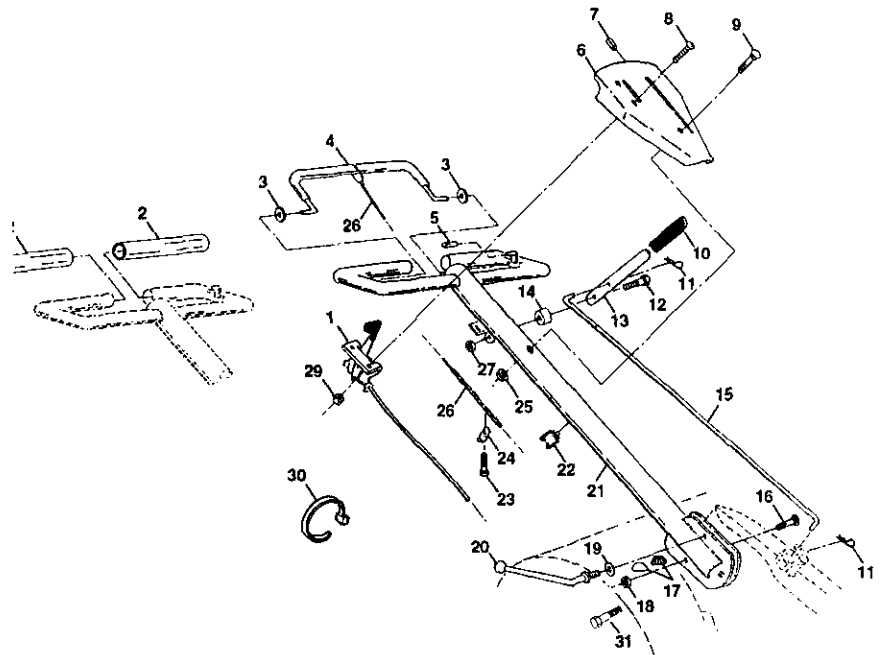
PROBLEM	CAUSE	CORRECTION
Will not start	<ol style="list-style-type: none"> 1. Out of fuel. 2. Engine not "CHOKED" properly. 3. Engine flooded. 4. Dirty air cleaner. 5. Water in fuel. 6. Clogged fuel tank. 7. Loose spark plug wire. 8. Bad spark plug or improper gap. 9. Carburetor out of adjustment. 10. Oil soaked air filter. 	<ol style="list-style-type: none"> 1. Fill fuel tank. 2. See "TO START ENGINE" in the Operation section. 3. Wait several minutes before attempting to start. 4. Clean or replace air cleaner cartridge. 5. Drain fuel tank and carburetor, and refill tank with fresh gasoline. 6. Remove fuel tank and clean. 7. Make sure spark plug wire is seated properly on plug. 8. Replace spark plug or adjust gap. 9. Make necessary adjustments. 10. Replace air filter.
Hard to start	<ol style="list-style-type: none"> 1. Throttle control not set properly. 2. Dirty air cleaner. 3. Bad spark plug or improper gap. 4. Stale or dirty fuel. 5. Loose spark plug wire. 6. Carburetor out of adjustment. 	<ol style="list-style-type: none"> 1. Place throttle control in "FAST" position. 2. Clean or replace air cleaner cartridge. 3. Replace spark plug or adjust gap. 4. Drain fuel tank and refill with fresh gasoline. 5. Make sure spark plug wire is seated properly on plug. 6. Make necessary adjustments.
Loss of power	<ol style="list-style-type: none"> 1. Engine is overloaded. 2. Dirty air cleaner. 3. Low oil level/dirty oil. 4. Faulty spark plug. 5. Oil in fuel. 6. Stale or dirty fuel. 7. Water in fuel. 8. Clogged fuel tank. 9. Spark plug wire loose. 10. Dirty engine air screen. 11. Dirty/clogged muffler. 12. Carburetor out of adjustment. 13. Poor compression. 	<ol style="list-style-type: none"> 1. Set depth stake and wheels for shallower tilling. 2. Clean or replace air cleaner cartridge. 3. Check oil level/change oil. 4. Clean and regap or change spark plug. 5. Drain and clean fuel tank and refill, and clean carburetor. 6. Drain fuel tank and refill with fresh gasoline. 7. Drain fuel tank and carburetor, and refill tank with fresh gasoline. 8. Remove fuel tank and clean. 9. Connect and tighten spark plug wire. 10. Clean engine air screen. 11. Clean/replace muffler. 12. Make necessary adjustments. 13. Contact a Sears or other qualified service center.

PROBLEM	CAUSE	CORRECTION
Engine overheats	<ol style="list-style-type: none"> 1. Low oil level/dirty oil. 2. Dirty engine air screen. 3. Dirty engine. 4. Partially plugged muffler. 5. Improper carburetor adjustment. 	<ol style="list-style-type: none"> 1. Check oil level/change oil. 2. Clean engine air screen. 3. Clean cylinder fins, air screen, muffler area. 4. Remove and clean muffler. 5. Adjust carburetor to richer position.
Excessive bounce/difficult handling	<ol style="list-style-type: none"> 1. Ground too dry and hard. 	<ol style="list-style-type: none"> 1. Moisten ground or wait for more favorable soil conditions.
Soil balls up or clumps	<ol style="list-style-type: none"> 1. Ground too wet. 	<ol style="list-style-type: none"> 1. Wait for more favorable soil conditions.
Engine runs but tiller won't move	<ol style="list-style-type: none"> 1. Tine control is not engaged. 2. V-belt not correctly adjusted. 3. V-belt is off pulley(s). 	<ol style="list-style-type: none"> 1. Engage tine control. 2. Inspect/adjust V-belt. 3. Inspect V-belt.
Engine runs but labors when tilling	<ol style="list-style-type: none"> 1. Tilling too deep. 2. Throttle control not properly adjusted. 3. Carburetor out of adjustment. 	<ol style="list-style-type: none"> 1. Set depth stake for shallower tilling. 2. Check throttle control setting. 3. Make necessary adjustments.
Tines Skip over ground	<ol style="list-style-type: none"> 1. Shear pin (s) broken. 	<ol style="list-style-type: none"> 1. Replace shear pin(s).
Hard to Shift into gear	<ol style="list-style-type: none"> 1. Gears not timed. 	<ol style="list-style-type: none"> 1. Briefly engage drive control bar and release or rock tiller forward and backward until are able to shift gears.
Tiller shuts off when drive control bar engaged	<ol style="list-style-type: none"> 1. Shift lever set in between counter rotating till position and forward rotating till position. 2. Tines jammed. 	<ol style="list-style-type: none"> 1. Shift to either counter rotating till position or forward rotating till position. 2. Clear tines.

REPAIR PARTS

TILLER -- MODEL NUMBER 917.293480

HANDLES



**KEY PART
NO. NO.**

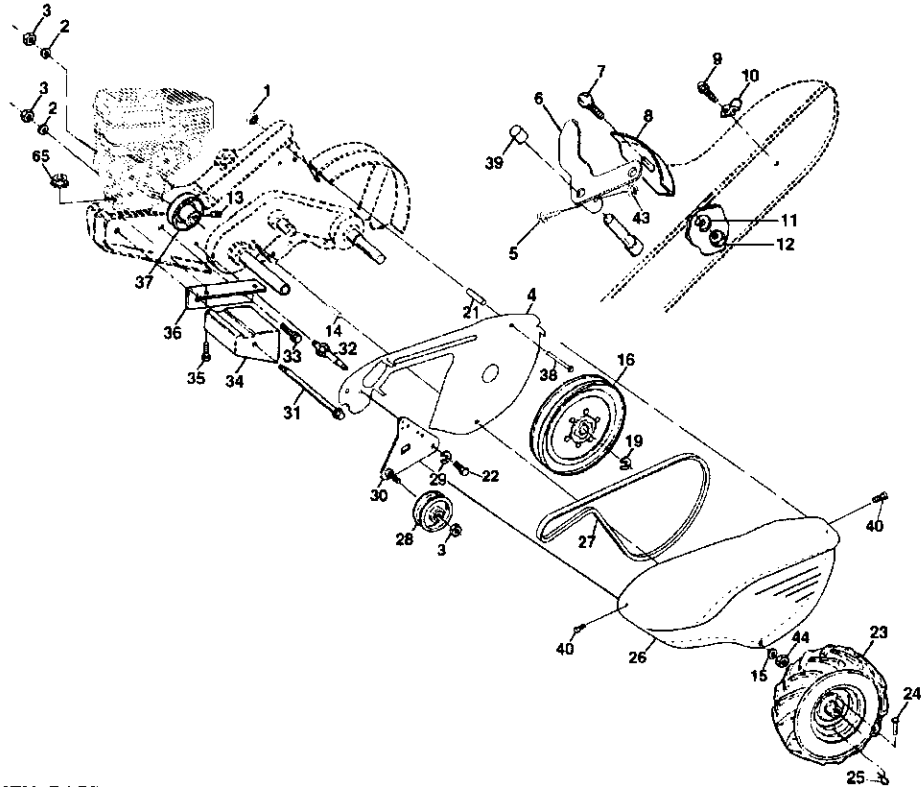
KEY PART NO.	NO.	DESCRIPTION
1	175250	Throttle, Control
2	141406	Grip, Handle
3	110673X	Grommet, Handle
4	127254X	Bar, Drive Control Assembly
5	6712J	Cap, Vinyl
6	137119	Panel, Control
7	110641X	Bushing, Split
8	71191008	Screw, Pan Head #10-24
9	72010520	Bolt, 5/16-18 x 2-1/2
10	110646X	Handle, Grip
11	STD624003	Clip, Hairpin
12	81328	Bolt, Shoulder
13	110741X	Handle, Shift
14	109313X	Grommet, Rubber
15	110702X	Rod, Shift
16	STD533710	Bolt, Carriage 3/8-16 x 1 Gr. 5
17	109229X	Lock, Handle

**KEY PART
NO. NO.**

KEY PART NO.	NO.	DESCRIPTION
18	STD541437	Nut, Crownlock 3/8-16
19	19131611	Washer 13/32 x 1 x 11 Ga.
20	109228X	Lever, Lock, Handle
21	150258	Handle, Assemble
22	165197	Clip, Plastic, Cable
23	86777	Screw, Hex, Washer Hd, Slotted #10-24 x 1/2
24	9484R	Clip
25	73970500	Locknut, Hex, Flange
26	110675X	Clutch, Cable
27	73900400	Nut, Lock 1/4-20
29	STD541462	Nut, Keps #10-24
31	150696	Bolt, Pivot

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

TILLER -- MODEL NUMBER 917.293480
MAINFRAME, LEFT SIDE



KEY PART
NO. NO.

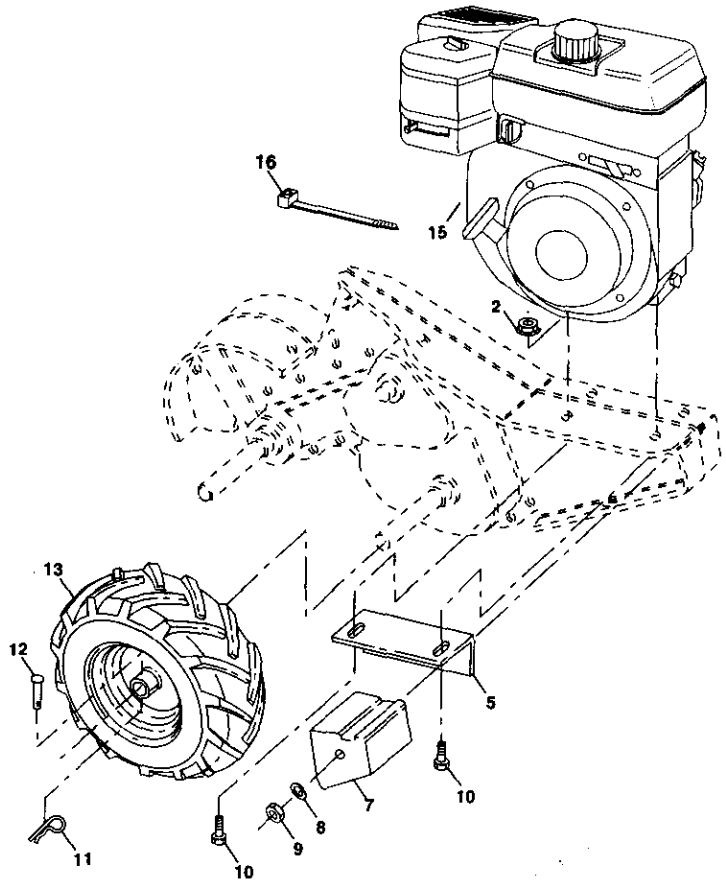
NO.	NO.	DESCRIPTION
1	73970500	Nut, Hex 5/16-18
2	STD551137	Washer, Lock 3/8
3	STD541037	Nut, Hex 3/8-16
4	170127	Shield, Inner Belt Guard
5	154734	Screw Shift Lever
6	110111X	Lever, Shift
7	STD532505	Bolt, Carriage 1/4-20 x 1/2 Gr. 5
8	8700J	Plate, Shift Indicator
9	86777	Screw, Hex, Washer Head, Slotted #10-24 x 1/2
10	9484R	Clip
11	STD551125	Washer, Lock 1/4
12	STD541025	Nut, Hex 1/4-20
13	23230506	Screw, Set, 5/16-18 x 3/8
14	110652X	Spacer, Split .327 x .42 x 2.09
15	STD551031	Washer 11/32 x 11/16 x 16 Ga.
16	145102	Sheave, Transmission
19	12000028	Ring, Retainer
21	156117	Spacer, Split .327 x .42 x 1.220
22	74770508	Bolt, Fin Hex 5/16-24 x 1/2
23	102190X	Tire
	150750	Rim
	795R	Tire Valve
24	126875X	Rivet, Drilled

KEY PART
NO. NO.

NO.	NO.	DESCRIPTION
25	STD624003	Clip, Hairpin
26	165501X558	Guard, Belt
27	132801	Belt, V
28	104679X	Pulley, Idler
29	12000032	Ring, Klip
30	159229	Bracket, Idler
31	102384X	Bolt, Hex 5/16-16 x 12
32	102141X	Shaft, Idler Arm
33	STD523710	Bolt, Hex 3/8-16 x 1
34	102383X	Counterweight, L.H.
35	74760524	Bolt, Hex 5/16-18 x 1-1/2
36	102331X	Bracket, Reinforcement, L.H.
37	130812	Sheave, Engine
38	74760544	Bolt, Fin Hex 5/16-18 x 2-3/4
39	140062	Cap, Plunger
40	170488	Screw Hex Wsh. Hd #10-32 x 9/16
43	69180	Nut Lock #10-24
44	STD541431	Nut, Lock 5/16-18

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

TILLER -- MODEL NUMBER 917.293480
MAINFRAME, RIGHT SIDE



**KEY PART
NO. NO.**

NO.	NO.	DESCRIPTION
2	73970500	Locknut, Hex, Flange 5/16-18
5	102332X	Bracket, Reinforcement
7	102173X	Counter Weight, R.H.
8	STD551137	Washer, Lock 3/8
9	STD541037	Nut, Hex 3/8-16
10	74760524	Bolt, Hex 5/16-18 x 1-1/2
11	STD624003	Clip, Hairpin
12	126875X	Rivet, Drilled

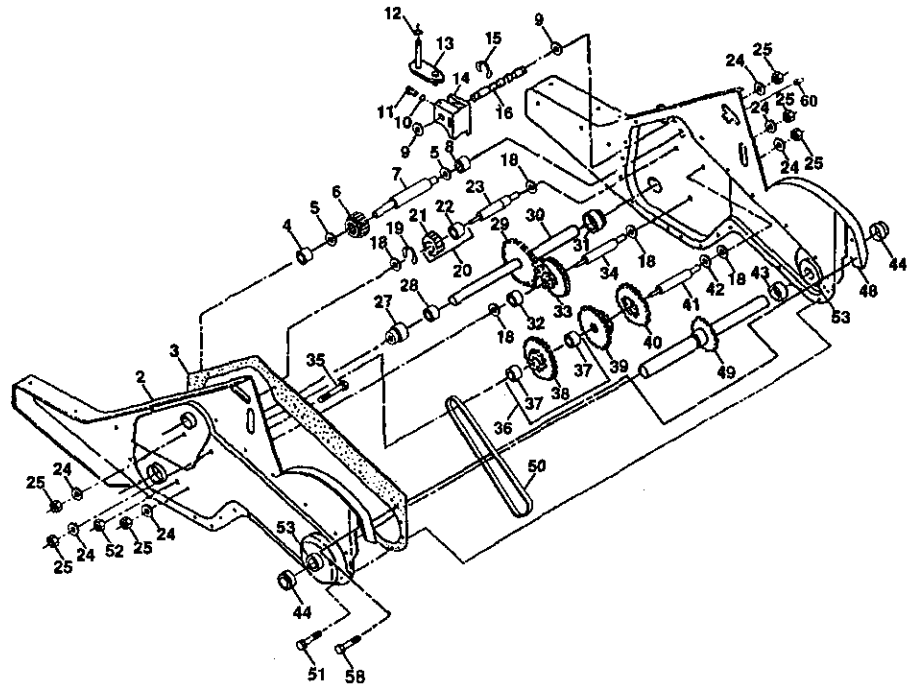
**KEY PART
NO. NO.**

NO.	NO.	DESCRIPTION
13	102190X	Tire
	150750	Firm
	795R	Tire Valve
15	-----	Engine, (See Breakdown) Craftsman Model No. 120402
16	7192J	Tie Cable

NOTE: All component dimensions given in U.S.inches.
1 inch = 25.4 mm

TILLER -- MODEL NUMBER 917.293480

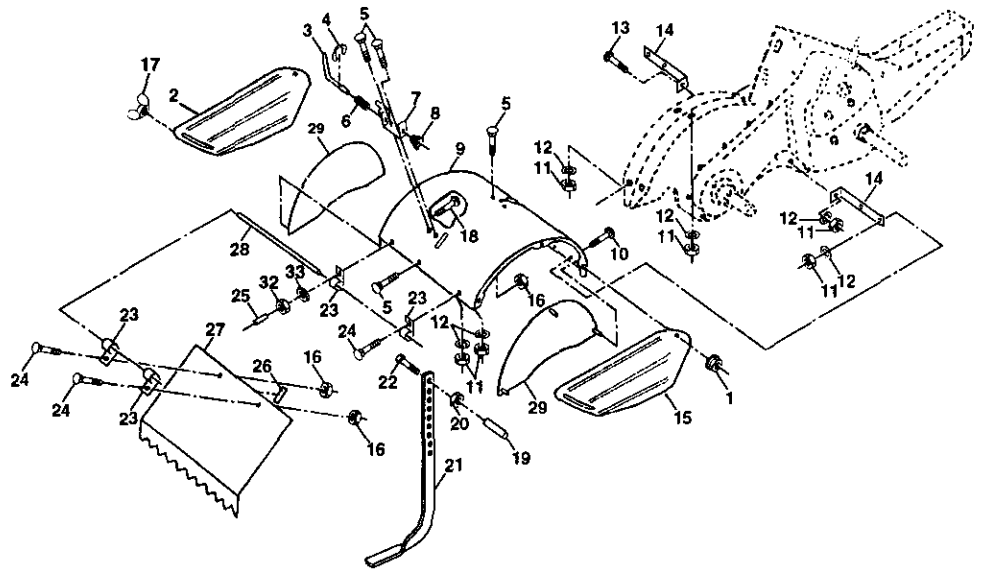
TRANSMISSION



KEY PART NO.	NO.	DESCRIPTION	KEY PART NO.	NO.	DESCRIPTION
1	170337	Transmission Assembly (Includes Key Nos. 2-52)	32	106388X	Spacer 0.70 x 1.00 x 1.150
2	165729	Gearcase, L.H. w/Bearing (Includes Key No. 4)	33	102121X	Sprocket and Gear Assembly
3	161963	Gasket, Gearcase	34	102112X	Shaft, Reduction (2nd)
4	5020J	Bearing, Needle	35	102101X	Screw, Whiz, Lock 5/16-18 x 3-1/2
5	1370H	Washer, Thrust 5/8 x 1.10 x 1/32	36	154355	Sprocket Assembly w/Bearing (Includes Key Nos. 37 and 38)
6	137335	Pinion, Input	37	4422J	Bearing, Needle
7	145101	Shaft, Input	38	154356	Sprocket, Tine
8	4895H	Bearing, Needle	39	105345X	Gear, Cluster, Red 1st & 2nd
9	154467	Washer, Seal	40	105346X	Gear, Reverse
10	7392M	Ball, Steel	41	8358J	Shaft, Reduction (1st)
11	100371K	Spring, Shift, Fork	42	4220R	Washer, Thrust
12	106160X	O-Ring	43	106146X	Spacer 1.01 x 1.75 x 0.760
13	142145	Arm, Shift	44	155236	Seal Asm. Oil
14	8353J	Fork, Shift	48	170338	Gearcase, R.H. w/Bearing (Includes Key No. 8)
15	12000039	Ring, Klip	49	132688	Shaft, Tine
16	154466	Shaft, Shift	50	106147X	Chain, Roller #50-50 Pitch
18	4358J	Washer	51	17720408	Screw 1/4-20 x 1/2
19	12000040	Ring, Klip	52	STD541031	Nut, Hex 5/16-18
20	102114X	Gear, Assembly, Reverse Idler (Includes Key Nos. 21 and 22)	53	165140	Bearing Kit, Tine Shaft
21	102115X	Gear, Reverse Idler	58	17720412	Screw 1/4-20 x 3/4
22	6803J	Bearing, Needle	60	6855M	Fitting Grease
23	102111X	Shaft, Reverse Idler	--	6066J	Grease, Plastilube #1
24	STD551143	Washer, Lock 7/16			
25	STD541143	Nut, Hex 7/16-20			
27	143009	Bearing, Shaft, Ground Drive L.H.			
28	106390X	Spacer 0.765 x 1.125 x 1.23			
29	102134X	Chain #35-50 Pitch			
30	150737	Ground Shaft Assembly			
31	143008	Bearing, Shaft, Ground Drive R.H.			

NOTE: All component dimensions given in U.S.inches. 1 inch = 25.4 mm

TINE SHIELD



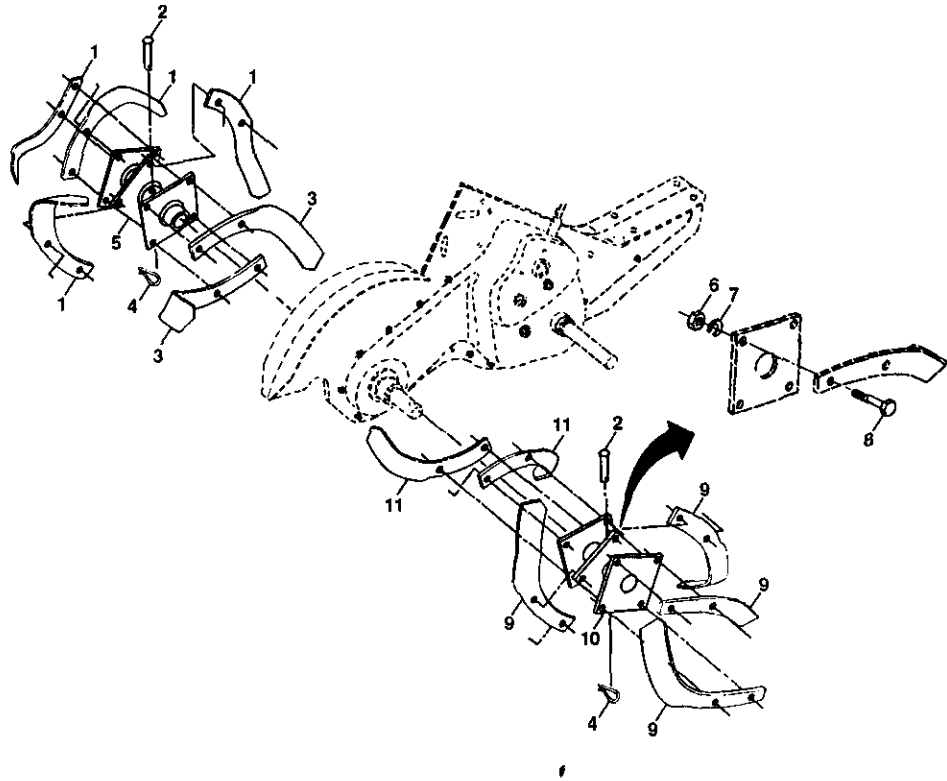
KEY PART NO.	NO.	DESCRIPTION
1	73900500	Nut, Lock Hex Flange 5/16-18 UNC
2	161415X558	Shield, Side, Outer L. H.
3	8393J	Pin, Stake, Depth
4	12000036	Ring, Klip
5	STD533107	Bolt, Carriage 5/16-18 x 3/4 Gr 5
6	8394J	Spring
7	8392J	Bracket, Latch
8	109230X	Spring, Depth Stake
9	102326X558	Shield, Tine
10	STD533110	Bolt, Carriage 5/16-18 x 1 Gr. 5
11	STD541031	Nut, Hex 5/16-18
12	STD551131	Washer, Lock 5/16
13	STD533112	Bolt, Carriage 5/16-18 x 1-1/4
14	124343	Bracket, Shield Tine
15	161414X558	Shield, Side, Outer R.H.
16	73900400	Nut, Flange lock 1/4-20
17	162175	Nut, Wing Forged 5/16-18
18	STD532512	Bolt, Carriage 1/4-20 x 1-1/4 Gr. 5

KEY PART NO.	NO.	DESCRIPTION
19	102701X	Grip
20	STD541037	Nut, Hex 3/8-16
21	102156X	Stake, Depth
22	74930632	Bolt, Hex 3/8-16 x 2
23	4440J	Hinge
24	STD532505	Bolt, Carriage 1/4-20 x 1/2
25	6712J	Cap, Vinyl
26	109227X	Pad, Idler
27	102695X558	Shield, Leveling
28	120588X	Pin, Hinge
29	104085X558	Shield, Side
32	73220400	Nut, Fin, Hex 1/4-20 UNC
33	STD551125	Washer Lock Hvy Helical 1/4

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TILLER -- MODEL NUMBER 917.293480

TINE ASSEMBLY



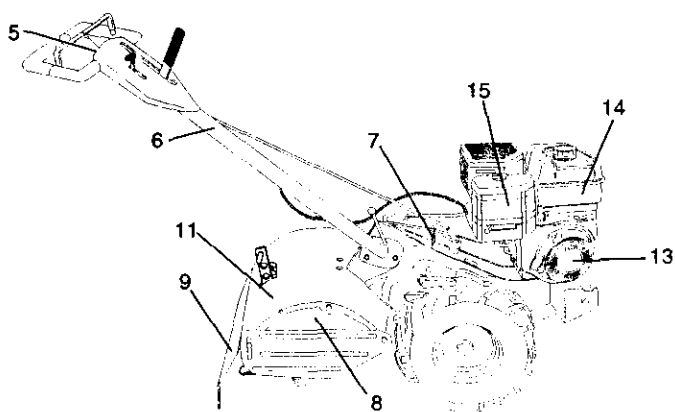
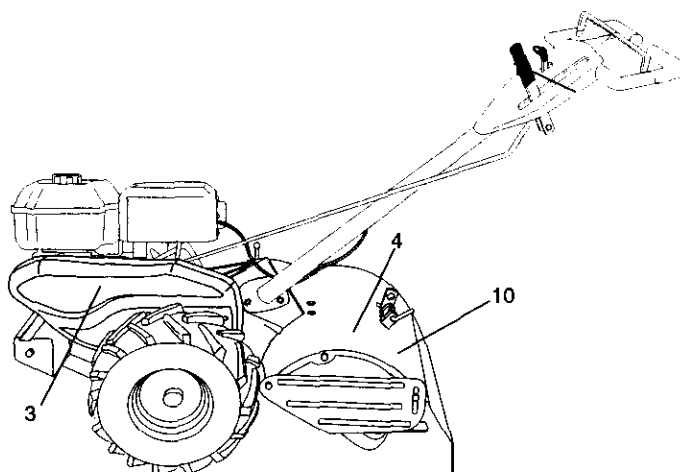
KEY PART NO.	NO.	DESCRIPTION
1	4459J	Tine, Outer, L.H.
2	132673	Pin, Shear
3	6554J	Tine, Inner, L.H.
4	3146F	Clip, Hairpin
5	132727	Assembly, Hub and Plate, L.H.
6	73610600	Nut, Hex 3/8-24
7	STD551137	Washer, Lock 3/8

KEY PART NO.	NO.	DESCRIPTION
8	74610616	Bolt, Hex 3/8-24 x 1
9	4460J	Tine, Outer, R.H.
10	132728	Assembly, Hub and Plate, R.H.
11	6555J	Tine, Inner, R.H.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

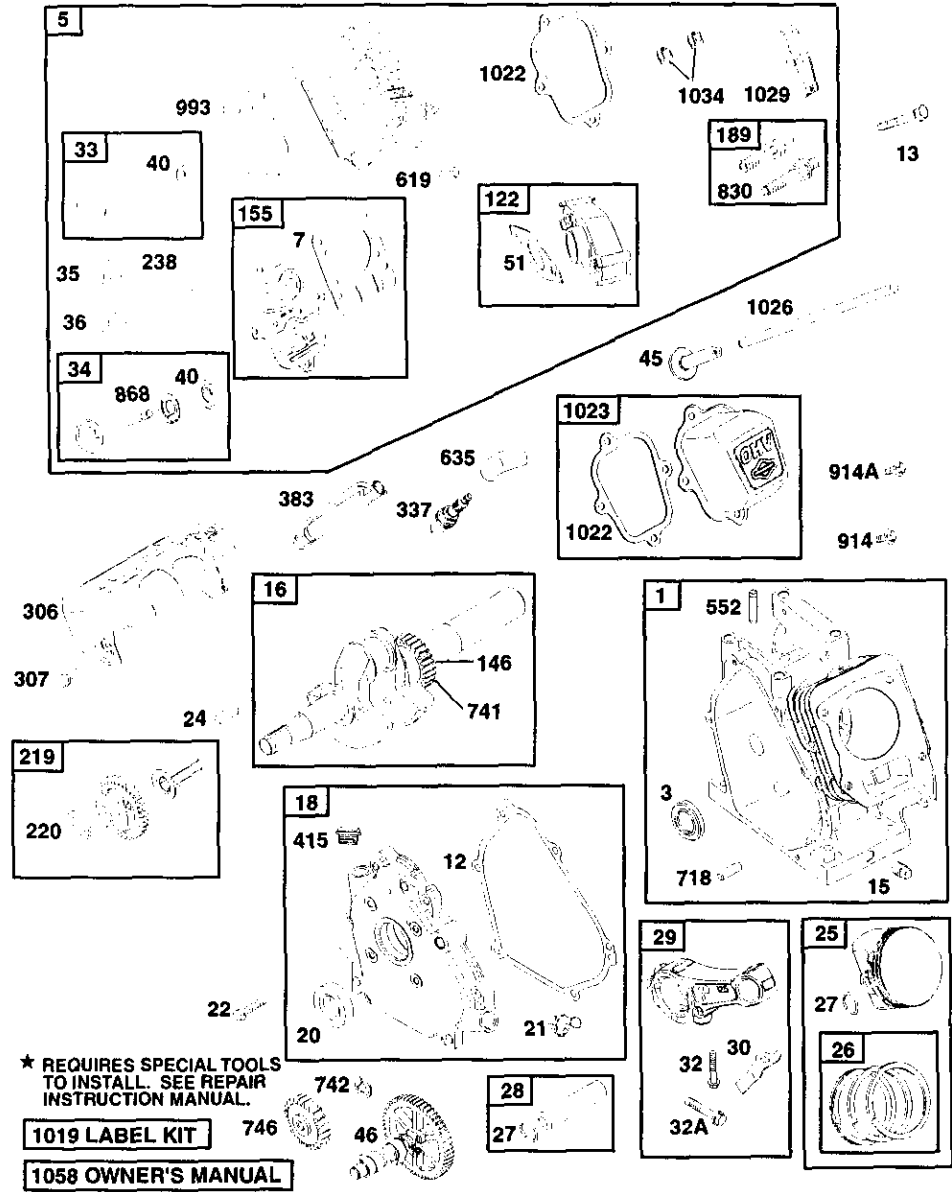
TILLER -- MODEL NUMBER 917.293480

DECALS

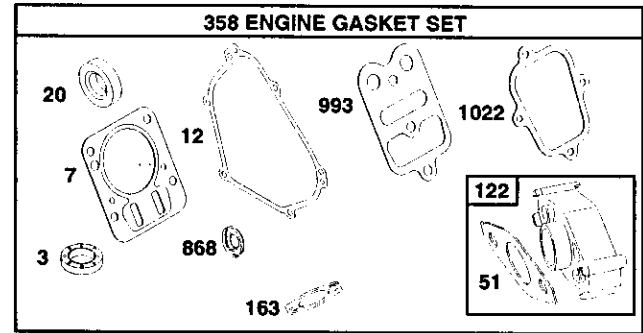
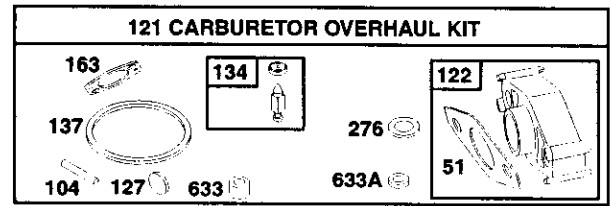
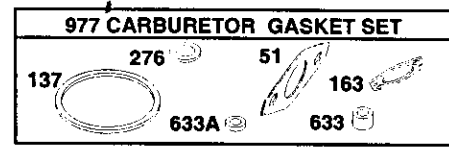
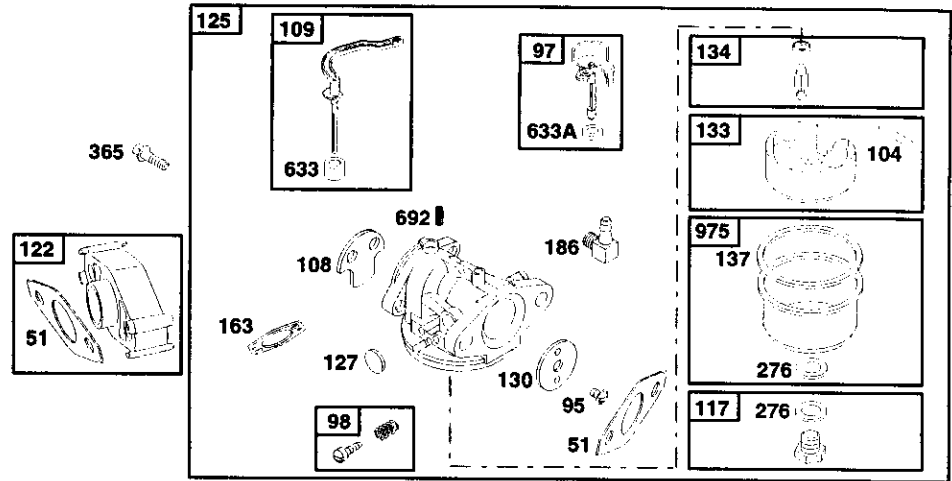


KEY PART NO.	NO.	DESCRIPTION
1	176740	Decal, Service CNTRL PNL
3	176735	Decal, Bit Guard
4	166133	Decal, Description
5	137538	Decal, Caution, Drive Control
6	120431X	Decal, Hand Placement
7	102180X	Decal, Shift Indicator
8	157984	Decal, Tine, Shield, Counter Rotating Tines
9	120075X	Decal, Warning, Rotating Tines
10	163094	Decal, Tine Depth Stake
11	162215	Decal, Tine, Shield, Warning Dom
13	171078	Decal, Rewind
14	167156	Decal, Craftsman IC
15	166138	Decal, Intek
--	176744	Manual, Owner's (Eng/Span)

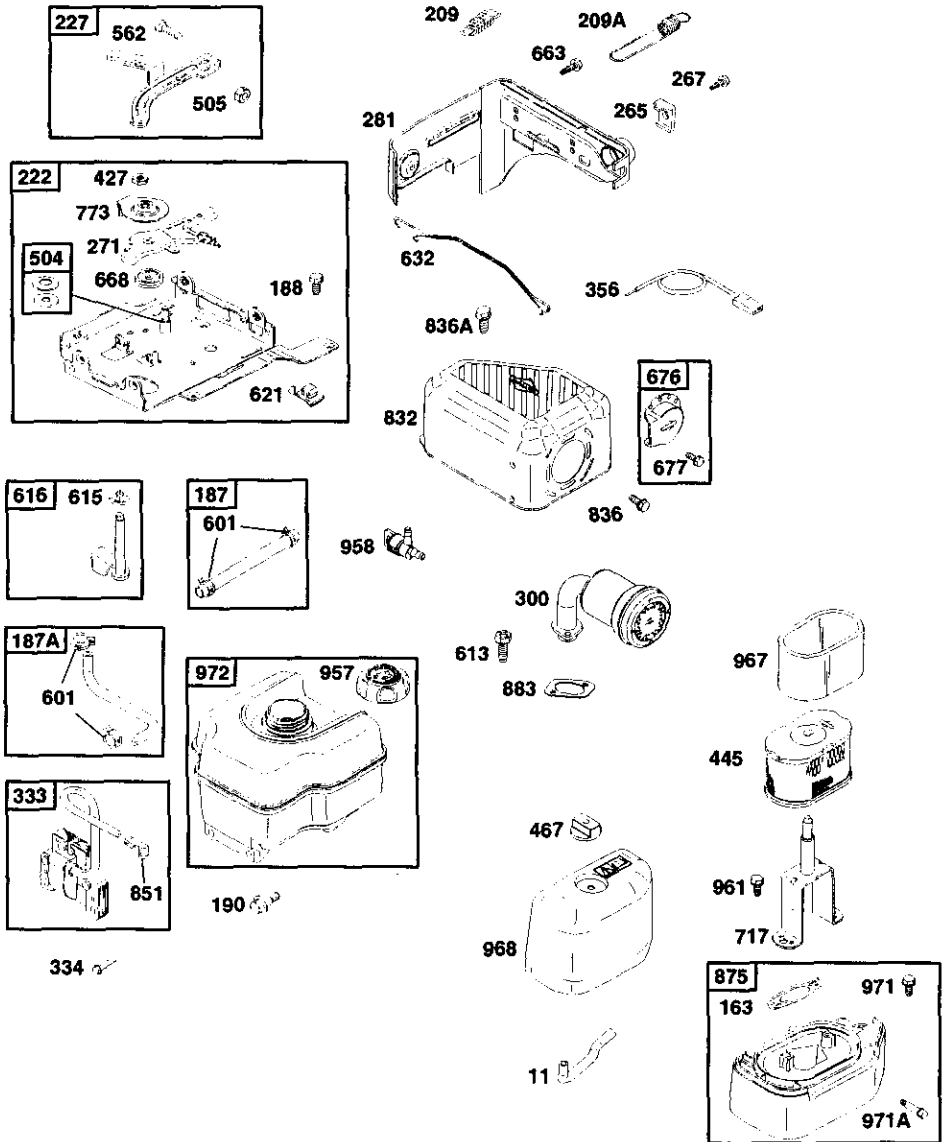
TILLER -- MODEL NUMBER 917.293480
ENGINE, BRIGGS & STRATTON -- MODEL NUMBER 120402-0109-E1



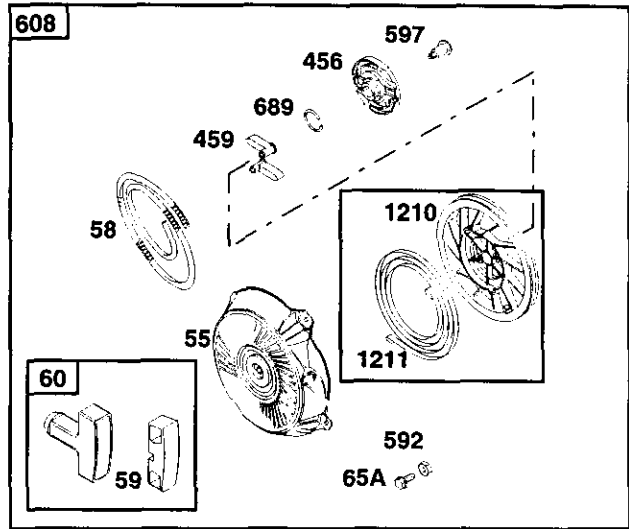
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ENGINE, BRIGGS & STRATTON -- MODEL NUMBER 120402-0109-E1**



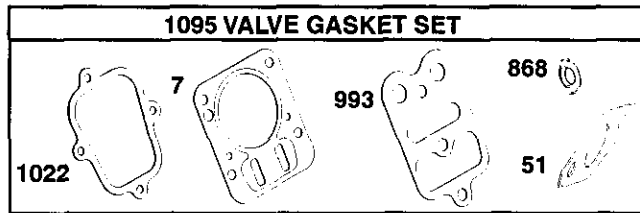
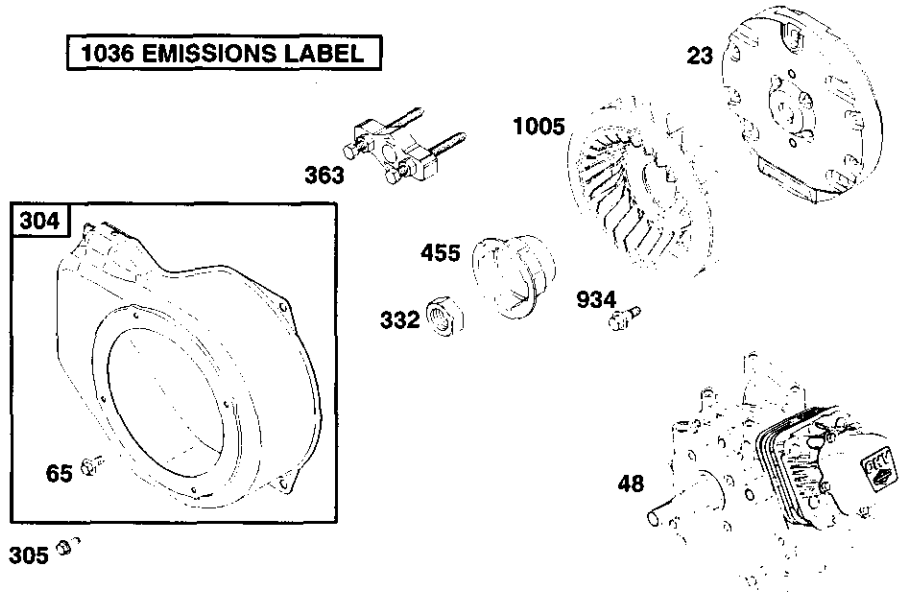
**TILLER -- MODEL NUMBER 917.293480
ENGINE, BRIGGS & STRATTON -- MODEL NUMBER 120402-0109-E1**



**TILLER -- MODEL NUMBER 917.293480
ENGINE, BRIGGS & STRATTON -- MODEL NUMBER 120402-0109-E1**



1036 EMISSIONS LABEL



**TILLER -- MODEL NUMBER 917.293480
ENGINE, BRIGGS & STRATTON -- MODEL NUMBER 120402-0109-E1**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION	
1	693811	Cylinder Assembly	95	691636	Screw (Throttle Valve)	
3	299819	• Seal-Oil (Magneto Side)	97	690024	Shaft-Throttle	
5	693643	Head-Cylinder	98	398185	Kit-Idle Speed	
7	695166	•+ Gasket-Cylinder Head	104	691242	Ø Pin-Float Hinge	
11	693647	Tube-Breather	108	691182	Valve-Choke	
12	692549	• Gasket-Crankcase	109	693628	Shaft-Choke	
13	691137	Screw (Cylinder Head)	117	690048	Jet-Main (Standard)	
15	691686	Plug-Oil Drain		498977	Jet-Main (High Altitude)	
16	693887	Crankshaft	121	695157	Kit-Carburetor Overhaul	
18	694466	Cover-Crankcase	122	693749	• Ø Spacer-Carburetor	
20	692550	• Seal-Oil (PTO Side)	125	693518	Carburetor	
21	281658	Cap-Oil Fill	127	691739	Ø Plug-Welch	
22	691662	Screw (Engine Sump)	130	691181	Valve-Throttle	
23	692987	Flywheel	133	398187	Float-Carburetor	
24	222698	Key-Flywheel	134	398188	Ø Kit-Needle/Seat	
25	690021	Piston Assembly (Standard)	137	693981	Ø‡ Gasket-Float Bowl	
	694167	Piston Assembly (.010" O.S.)	146	690979	Key-Timing	
	694168	Piston Assembly (.020" O.S.)	155	695882	Plate-Cylinder Head	
	694169	Piston Assembly (.030" O.S.)	163	693458	Gasket-Air Cleaner	
26	499631	Ring Set-Piston (Standard)	186	692317	Connector-Hose	
	692785	Ring Set-Piston (.010" O.S.)	187	691050	Line-Fuel (Cut to Required Length)	
	692786	Ring Set-Piston (.020" O.S.)		187A	692601	Line-Fuel (Molded)
	692787	Ring Set-Piston (.030" O.S.)	188	690877	Screw (Control Bracket)	
27	691866	Lock-Piston Pin	189	694543	Ball-Rocker Arm	
28	499423	Pin-Piston	190	692127	Screw (Fuel Tank)	
29	690124	Rod-Connecting	209	691278	Spring-Governor	
30	692562	Dipper-Connecting Rod	209A	692571	Spring-Governor	
32	691664	Screw (Connecting Rod)	219	693578	Gear-Governor	
32A	695759	Screw (Connecting Rod)	220	691724	Washer (Governor Gear)	
33	499642	Valve-Exhaust	222	694253	Bracket-Control	
34	499641	Valve-Intake	227	692573	Control Lever-Governor	
35	691304	Spring-Valve (Intake)	238	691300	Cap-Valve	
36	691304	Spring-Valve (Exhaust)	265	691024	Clamp-Casing	
40	692194	Retainer-Valve	267	692577	Screw (Casing Clamp)	
45	690977	Tappet-Valve	271	694256	Lever-Control	
46	693404	Camshaft	276	271716	Ø‡ Sealing Washer	
48	693779	Short Block (121432-0036-E2 Replacement Engine)	281	694252	Panel-Control	
51	692555	Ø‡+ Gasket-Intake	300	693593	Muffler	
55	691422	Housing-Rewind Starter	304	693621	Housing-Blower	
58	693389	Rope-Starter (Cut to Required Length)	305	690960	Screw (Blower Housing)	
59	805957	Insert-Grip			• Included in Engine Gasket Set, Key No. 358	
60	715257	Grip-Starter Rope			Ø Included in Carburetor Overhaul Kit, Key No. 121	
65	692608	Screw (Blower Housing)			‡ Included in Carburetor Gasket Set, Key No. 977	
65A	692608	Screw (Rewind Starter)			+ Included in Valve Gasket Set, Key No. 1095	

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TILLER -- MODEL NUMBER 917.293480
ENGINE, BRIGGS & STRATTON -- MODEL NUMBER 120402-0109-E1

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
306	693610	Shield-Cylinder	741	692565	Gear-Timing
307	690345	Screw (Cylinder Shield)	742	692564	Retainer-E Ring
332	690662	Nut (Flywheel)	746	692566	Gear-Idler
333	692605	Armature-Magneto	773	694258	Retainer
334	691061	Screw (Armature Magneto)	830	694544	Stud (Rocker Arm)
337	491055	Spark Plug	832	693583	Guard-Muffler
356	692390	Wire-Stop	836	690661	Screw (Muffler Guard)
358	695155	Engine Gasket Set	836A	693624	Screw (Muffler Guard)
363	19069	Flywheel Puller	851	493880	Terminal-Sparkplug
365	692568	Screw (Carburetor)	868	692044	*+ Seal-Valve
383	19374	Wrench-Spark Plug	875	693459	Base-Air Cleaner
415	693463	Plug	883	691893	*+ Gasket-Exhaust
427	694255	Nut (Control Bracket)	914	692198	Screw (Rocker Cover)
445	690610	Filter-Air Cleaner Cartridge	914A	692557	Screw (Rocker Cover)
455	692591	Cup-Flywheel	934	692590	Screw (Flywheel Fan)
456	692299	Plate-Pawl Friction	957	694261	Cap-Fuel Tank
467	691668	Knob-Air Cleaner	958	692586	Valve-Fuel Shut Off
459	281505	Pawl-Ratchet	961	693598	Screw (Air Cleaner Bracket)
504	694254	Washer Set	967	273356	Filter-Pre Cleaner
505	691251	Nut (Governor Control Lever)	968	693460	Cover-Air Cleaner
552	692346	Bushing-Governor Crank	971	690349	Screw (Air Cleaner Base)
562	691112	Bolt (Governor Control Lever)	971A	691693	Screw (Air Cleaner Base)
592	690800	Nut (Rewind Starter)	972	694260	Tank-Fuel
597	691696	Screw (Pawl Friction Plate)	975	493640	Bowl-Float
601	95162	Clamp-Hose	977	695156	Set-Carburetor Gasket
608	693394	Starter-Rewind	993	691892	*+ Gasket-Cylinder Head Plate
613	691665	Screw (Muffler)	1005	692592	Fan-Flywheel
615	692576	Retainer-Governor Shaft	1019	694852	Kit-Label
616	692547	Crank-Governor	1022	691890	*+ Gasket-Rocker Cover
619	691108	Screw (Cylinder Head Plate)	1023	499924	Cover-Rocker
621	692310	Switch-Stop	1026	693517	Rod-Push
632	693408	Spring/Link-Mechanical Governor	1029	691230	Arm-Rocker
633	693867	∅‡ Seal-Choke/Throttle Shaft	1034	691343	Guide-Push Rod
633A	691321	∅‡ Seal-Throttle Shaft	1036	695041	Label-Emissions
635	692076	Boot-Sparkplug	1058	274781	Owner's Manual
663	694593	Screw (Control Panel)	1095	695289	Set-Valve Gasket
668	694257	Spacer	1210	498144	Assembly-Pulley/Spring (Pulley)
676	393757	Deflector-Muffler	1211	498144	Assembly-Pulley/Spring (Spring)
677	690661	Screw (Muffler Deflector)			RPM Settings:Low Speed: 1900-2100 High Speed: 3000-3200
689	691855	Spring-Friction			
692	690572	Spring-Detent			
717	693462	Bracket-Air Cleaner			
718	690959	Pin-Locating			

- * Included in Engine Gasket Set, Key. No. 358
- ∅ Included in Carburetor Overhaul Kit, Key. No. 121
- ‡ Included in Carburetor Gasket Set, Key. No. 977
- + Included in Valve Gasket Set, Key. No. 1095

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

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