

Save This Manual
for Future Reference

SEARS

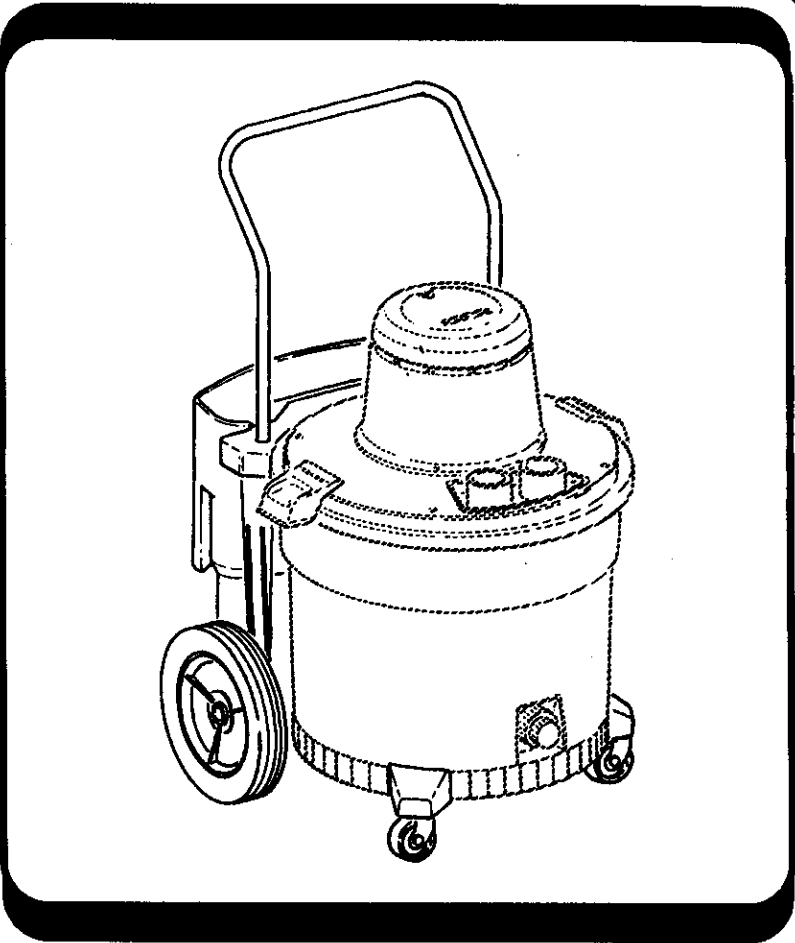
**owner's
manual**

**Model No.
113.169240**

Serial
Number _____

Model and serial number may
be found on the back of the
bracket-handle. You should
record both model and serial
number in a safe place for future
use.

**FOR YOUR
SAFETY
READ ALL
INSTRUCTIONS
CAREFULLY**



**CRAFTSMAN®
COMMERCIAL DUTY
VAC CART**

**Fits Most 16 Gallon
Craftsman Wet Dry Vacs**

- assembly
- operating
- repair parts

Sears, Roebuck and Co., Hoffman Estates, IL. 60179 U.S.A.

Part No. SP5389

Form No. SP5389-2

Printed in U.S.A.

Introduction

This cart is designed especially for use with Craftsman 16 gallon Wet/Dry Vacs only. For best results, be sure to follow these instructions.

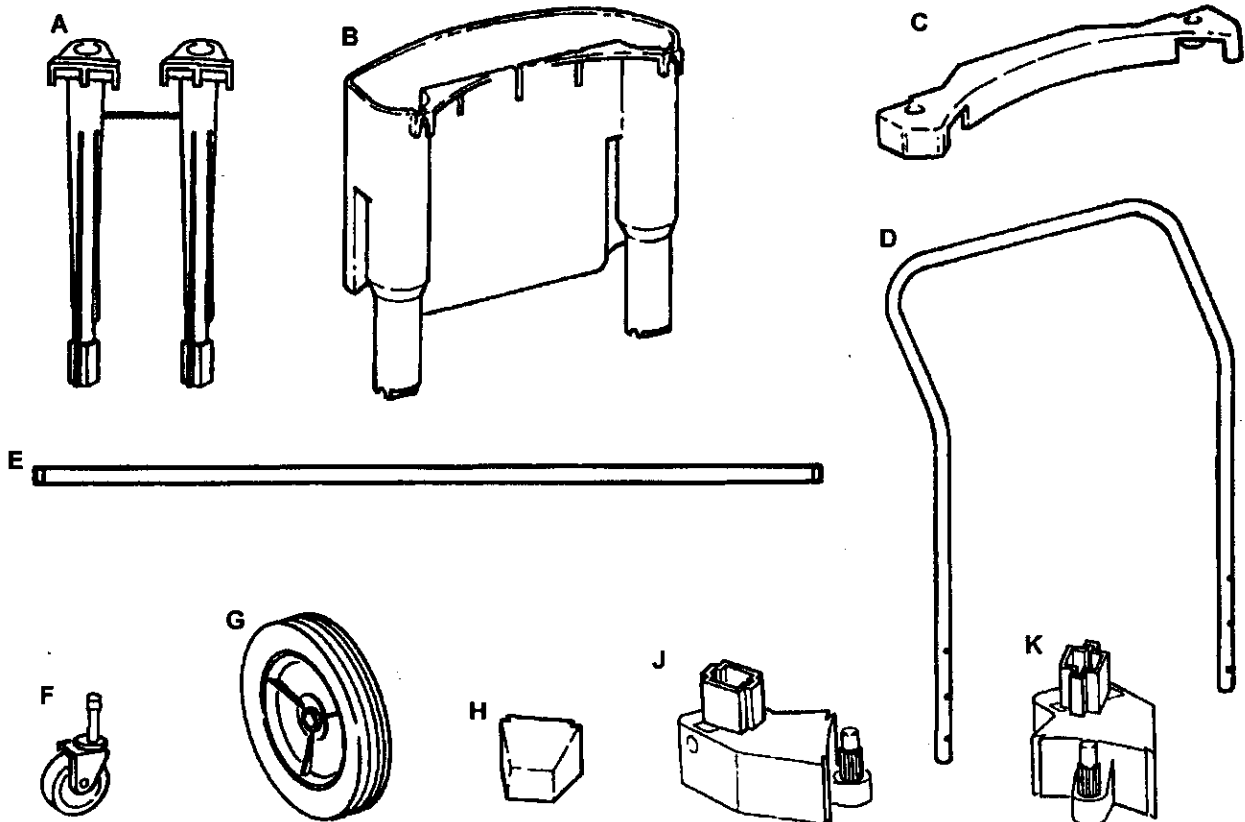
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Unpacking and Checking Contents

List of Loose Parts

Key	Description	Qty.	Key	Description	Qty.
P	Plastic Handle Bracket	1	V	10" Wheel	2
Q	Left Leg	1	W	Caster Feet	2
R	Right Leg	1	X	Cradle, Right	1
S	Tote	1	Y	Cradle, Left	1
T	Metal Handle	1	Z	Axle	1
U	3" Caster	2			



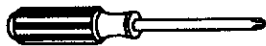
Bag Of Loose Parts - Containing the following:

L	Ring, Retaining 1/2	2
M	Screw, Type AB #10 x 3/4	4



Assembly

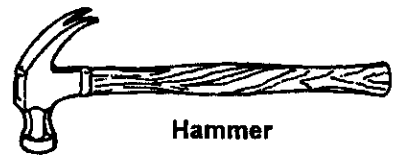
Tool Required



Phillips Screwdriver



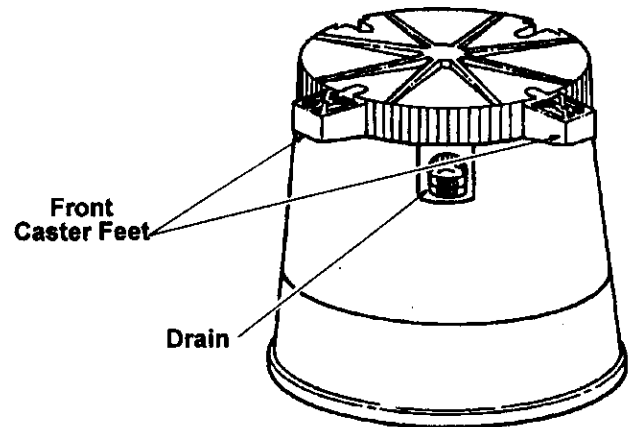
Pliers



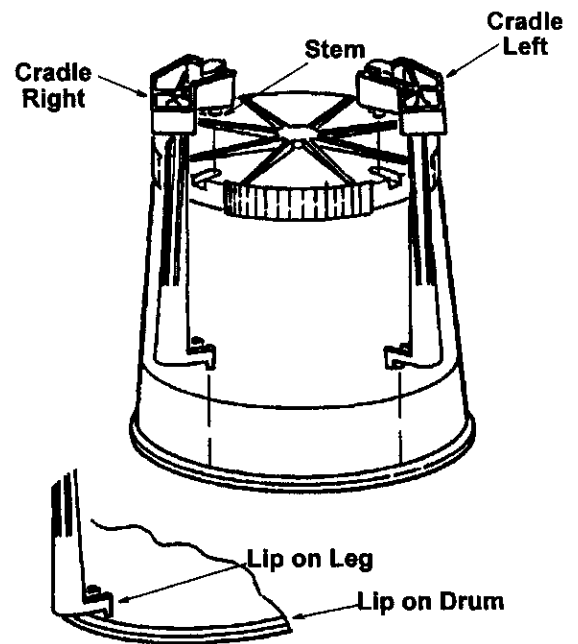
Hammer

If any parts are missing or damaged, stop and contact your Authorized Service Center. Do not assemble until you have all the parts.

1. Turn the drum upside down on the floor with the drain facing you.
2. Insert (2) caster feet into the bottom of drum as shown. Light taps with a hammer may be needed to fully seat the caster feet.

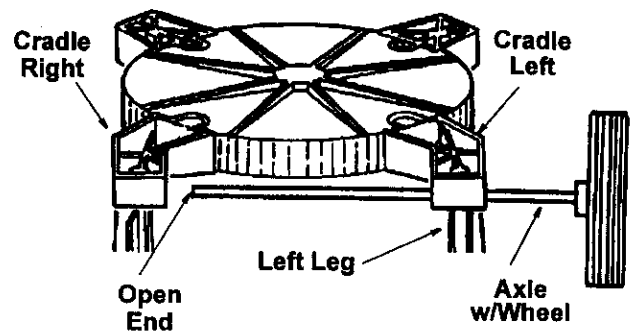


3. Locate the right and left hand legs. Separate the legs from the molded connection. Locate the right and left cradles. Separate the cradles from the molded connections.
4. Insert right and left legs into right and left cradles. (Slot on leg should line up with hole on cradle)
5. Rotate drum so that drain faces away from you.
6. Hold right leg in right hand and right cradle in left hand.
7. Line up right cradle stem with hole in drum. Insert stem into hole in drum and position lip on leg behind lip on drum. Light taps with a hammer may be needed to fully seat the right cradle.
8. Repeat step 6 for left cradle and left leg.

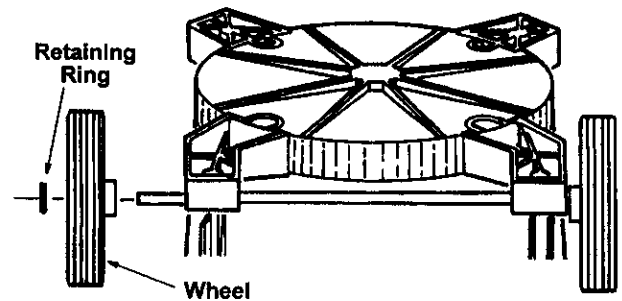


Assembly (continued)

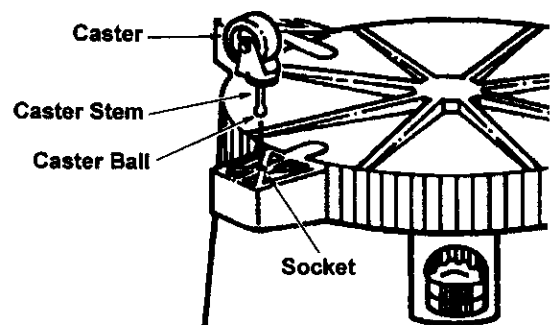
9. Mount (1) retaining ring onto one end of axle. Using pliers, snap retaining ring into groove on axle.
10. Slide wheel onto open end of axle.
11. Slide open end of axle thru cradle left and left leg, making sure the leg slot lines up with the cradle hole. Slide all the way through the cradle right and right leg. Light taps with a hammer may be required to fully insert axle.



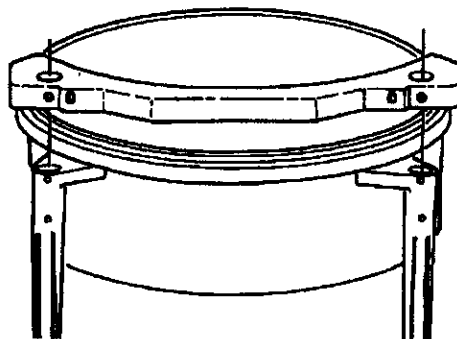
12. Slide wheel onto open end of the axle and mount second retaining ring.



13. Insert the caster stem into the socket of the caster foot as shown. (Front casters only)
14. Push on the caster until the ball on the caster stem is inserted all the way into the socket. You will be able to hear the ball snap into the socket and the caster will swivel easily when positioning is correct.
15. Flip drum upright so as to rest on two casters and two 10" wheels.

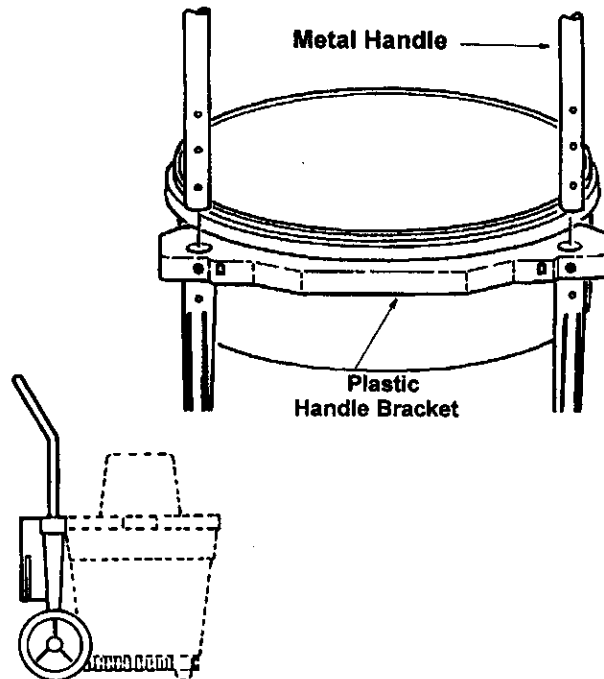


16. Slide plastic handle bracket onto right and left legs.



17. Slide metal handle into (2) holes on plastic handle bracket.

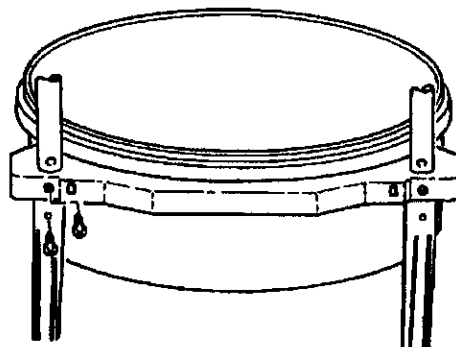
18. Align holes in handle with hole in leg and plastic handle bracket.



19. Install (2) #10 x 3/4 screws into (2) holes on legs with (2) matching holes on handle for each side.

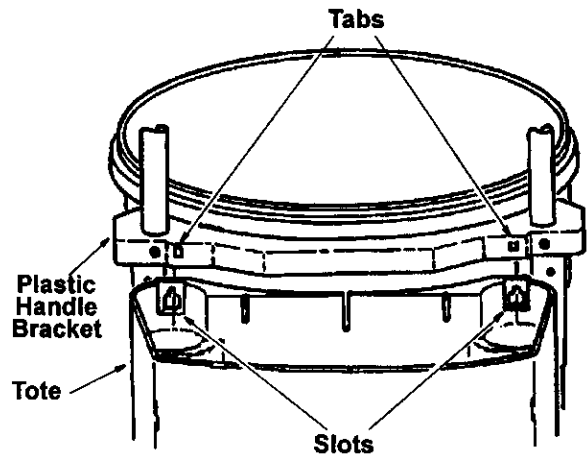
NOTE: To adjust height, slide metal handle up till one hole is visible on each side. The (2) holes on legs should then line up with (2) holes on metal handle.

WARNING: To reduce the risk of personal injury or damage to unit from handle failure, make sure the screws are fully screwed in and snug, but not so tight they crack the plastic.



Assembly (continued)

20. Locate (2) tabs on plastic handle bracket and position (2) slots on tote, Slide tote down over (2) tabs on bracket.



WARNING: To reduce the risk of injury:

Before Each Use

- Check for missing, damaged or broken parts. Repair any damage and replace any missing parts before using cart.

During Use

To reduce the risk of being struck by or pulled down by a rolling vac:

- Block the casters on any uneven or sloped surface before starting to vacuum.
- Use extra care on uneven surfaces that let the cart tip or rock.

WARNING: To reduce the risk of back injury, falls or impact from falling vac: Limit the weight in the drum before lifting the vac or moving it up or down stairs. For liquids, drain the vac drum. For heavy, dry media, empty the vac drum. Get help when you need to lift the vac to empty it, or tip the drum over on its side and pour the media into a disposal container.

Maintenance

Casters and Wheels

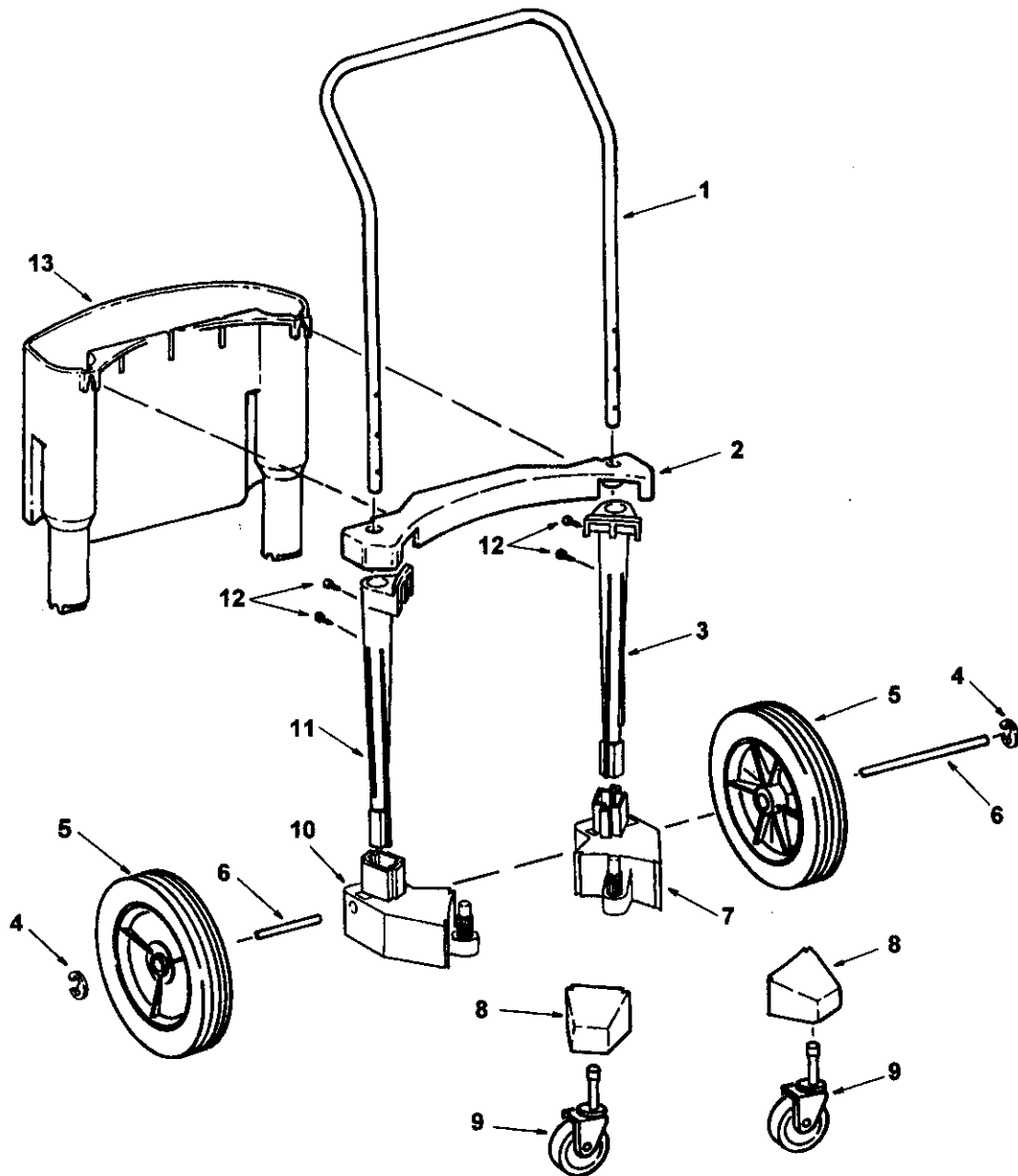
Should your cart become hard to roll or squeak, you should place two or three drops of general purpose oil on each wheel at the axle.

Frame and Handles

Your metal handle is plated to prevent rust, however, liquids and corrosive debris should be wiped off with a soft cloth should they come in contact with the handle.

Repair Parts

Parts List for Vac Cart Model No. 113.169240



Always order by Part Number - Not by Key Number

Key No	Part No.	Description
1	818438	Handle
2	818437	Bracket, Handle
3	818435	Left Leg
4	STD581050	Ring, Retaining 1/2"
5	809862	10" Wheel
6	818431	Axle
7	818433	Cradle, Left
8	818439	Caster Foot

Key No	Part No.	Description
9	819429	Caster
10	818434	Cradle, Right
11	818436	Right Leg
12	806742-5	▲ Screw TY AB #10 x 3/4
	73248	Tote
13	508134	Bag of Loose Parts (Not Illustrated)
—	SP5389	Owners Manual (Not Illustrated)

* Standard hardware item - may be purchased locally.

▲ WARNING: These parts are important to the safety of this product. Do not substitute with common parts.

SEARS

owner's
manual

Model No.
113.169240

The model number of your Commercial Duty Vac Cart will be found on the back of the handle bracket.

When requesting service or ordering parts, always provide the following information:

- Product Type
- Model Number
- Part Number
- Part Description

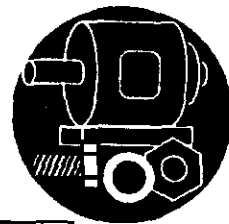
COMMERCIAL DUTY VAC CART

For the repair or replacement parts you need

Call 7 am - 7 pm, 7 days a week

1-800-366-PART

(1-800-366-7278)



For in-home major brand repair service

Call 24 hours a day, 7 days a week

1-800-4-REPAIR

(1-800-473-7247)



For the location of a
Sears Repair Service Center in your area

Call 24 hours a day, 7 days a week

1-800-488-1222



For information on purchasing a Sears
Maintenance Agreement or to inquire
about an existing Agreement

Call 9 am - 5 pm, Monday-Saturday

1-800-827-6655



SEARS
REPAIR SERVICES
America's Repair Specialists

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