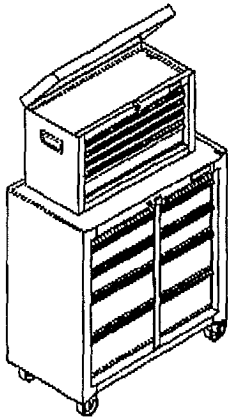


# SEARS / CRAFTSMAN

## PREMIUM CHESTS AND ROLL-A-WAYS WITH KEY LOCKS ASSEMBLY INSTRUCTIONS



MODEL #'S 706.657840, 706.657850, 706.657860, 706.657870, 706.657890  
706.127280, 706.127290

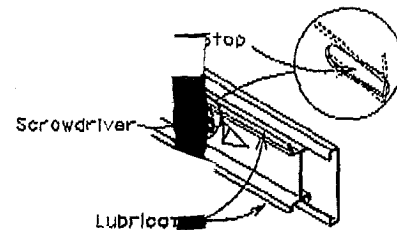
**PLEASE READ ALL INSTRUCTIONS CAREFULLY  
SAVE THIS MANUAL FOR FUTURE REFERENCE**

Our Tool Chests and Roll-A Ways are designed to give you the finest appearance, convenience, and storage for years of service. Prior to loading drawers with tools, lubricate the top channel and bottom channel of drawer slides (see drawer slide section) with oil or petroleum jelly. This should be done several times a year.

**HELPFUL HINTS:** Make sure all drawers are completely closed and locked when moving your unit. Two keys are provided in the event that one is lost. Keep the other key in a safe place. **DO NOT** keep your spare key inside the unit.

**DRAWER SLIDES:** If it becomes necessary to remove drawers, follow these drawer removal instructions:

- Pull drawer all the way open then push back a fraction of an inch.
- Insert a screwdriver into this slot in the slide and push in on the stop until it clears the lance. Repeat the procedure on the other slide and remove drawer.
- To reinstall drawer, pry stop far enough out to engage lance (3/16" to 1/4") and push drawer onto slides until stops engage lances.



**CASTER INSTALLATION:** Lay the roll-a-way on its back. Position and attach the two rigid casters to one end of the roller cabinet using four of the 1/4-20 bolts and four of the 1/4-20 nuts provided in the bolt bag for each. Wrench tighten. Position the other two casters (the one with the brake goes on front side of the unit) in the same manner and attach with four 1/4-20 bolts and four 1/4-20 nuts. Wrench tighten.

### LOCKING YOUR UNIT:

**TO LOCK CHEST:** Insert the lock bars, into the slots in the top tray and down into the slots on the base. Close the cover and turn key to lock.

**TO LOCK ROLL-A-WAY:** Insert lock bar into slot in center of base. Move the lock bar toward the unit until the other end fits into the slot in the top next to the lock and turn key to secure.

**TO UNLOCK CHEST AND ROLL-A-WAY:** Reverse these procedures.

**NOTE:** The chest lock bars are stored in the top tray of chest and the roll-a-way lock bar is in the slots located on the top front corners of the cabinet.

**PANEL:** If your unit is equipped with a storage compartment with a panel at the bottom, pull panel out, lift up and push panel back into unit to gain access to storage compartment.

Replacement Parts can be ordered by calling  
toll free 1-800-366-7278.

sold by SEARS, ROEBUCK AND CO., Hoffman Estates, IL 60179 U.S.A.

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