

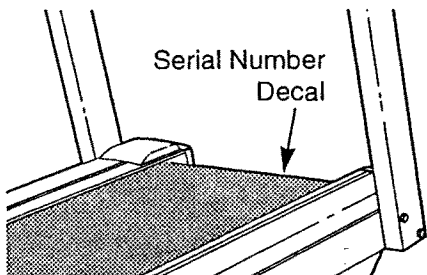
PRO-FORM®

520

0-10 MPH · 2.0 HP · POWER INCLINE

Model No. PFTL10043

Serial No. _____



QUESTIONS?

As a manufacturer, we are committed to providing you complete customer satisfaction. If you have questions, or find there are missing or damaged parts, we will guarantee you complete satisfaction through direct assistance from our factory.

TO AVOID UNNECESSARY DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE. The trained technicians on our Customer Hot Line will provide immediate assistance, free of charge to you.

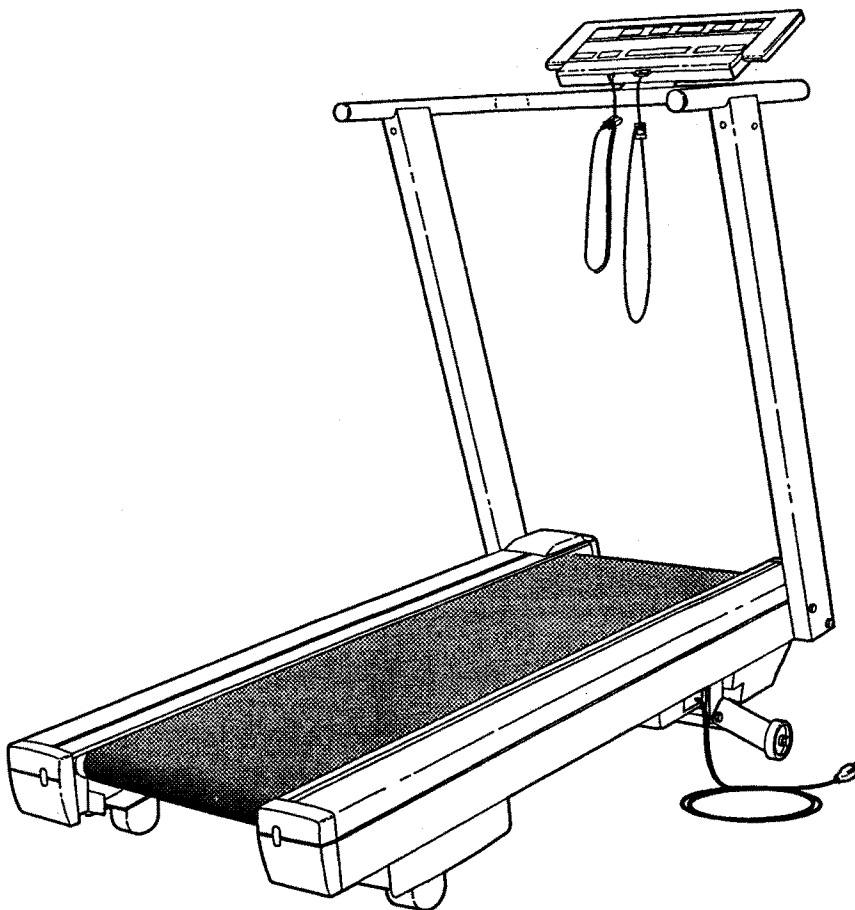
CUSTOMER HOT LINE:

1-800-999-3756

Mon.-Fri., 6 a.m.-6 p.m. MST

▲ CAUTION!

Read all precautions and instructions in this manual carefully before using this equipment. Save this manual for reference.



OWNER'S MANUAL

LIMITED WARRANTY

ICON Health & Fitness, Inc. ("ICON"), warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to replacing or repairing, at ICON's option, the product at one of its authorized service centers. All products for which warranty claim is made must be received by ICON at one of its authorized service centers with all freight and other transportation charges prepaid, accompanied by sufficient proof of purchase. All returns must be pre-authorized by ICON. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an ICON authorized service center, for products used for commercial or rental purposes, or for products used as store display models. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON IS NOT RESPONSIBLE OR LIABLE FOR INDIRECT, SPECIAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE PRODUCT OR OTHER DAMAGES WITH RESPECT TO ANY ECONOMIC LOSS, LOSS OF PROPERTY, LOSS OF REVENUES OR PROFITS, LOSS OF ENJOYMENT OR USE, COSTS OF REMOVAL, INSTALLATION OR OTHER CONSEQUENTIAL DAMAGES OF WHATSOEVER NATURE. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

THE WARRANTY EXTENDED HEREUNDER IS IN LIEU OF ANY AND ALL OTHER WARRANTIES AND ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED IN ITS SCOPE AND DURATION TO THE TERMS SET FORTH HEREIN. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

ICON HEALTH & FITNESS, INC., 1500 S. 1000 W., LOGAN UT 84321-9813

PRO-FORM

520

0-10 MPH · 2.0 HP · POWER INCLINE

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▲ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

IMPORTANT PRECAUTIONS

▲ WARNING: To reduce the risk of burns, fire, electric shock or injury to persons, read the following important precautions and information before operating the treadmill.

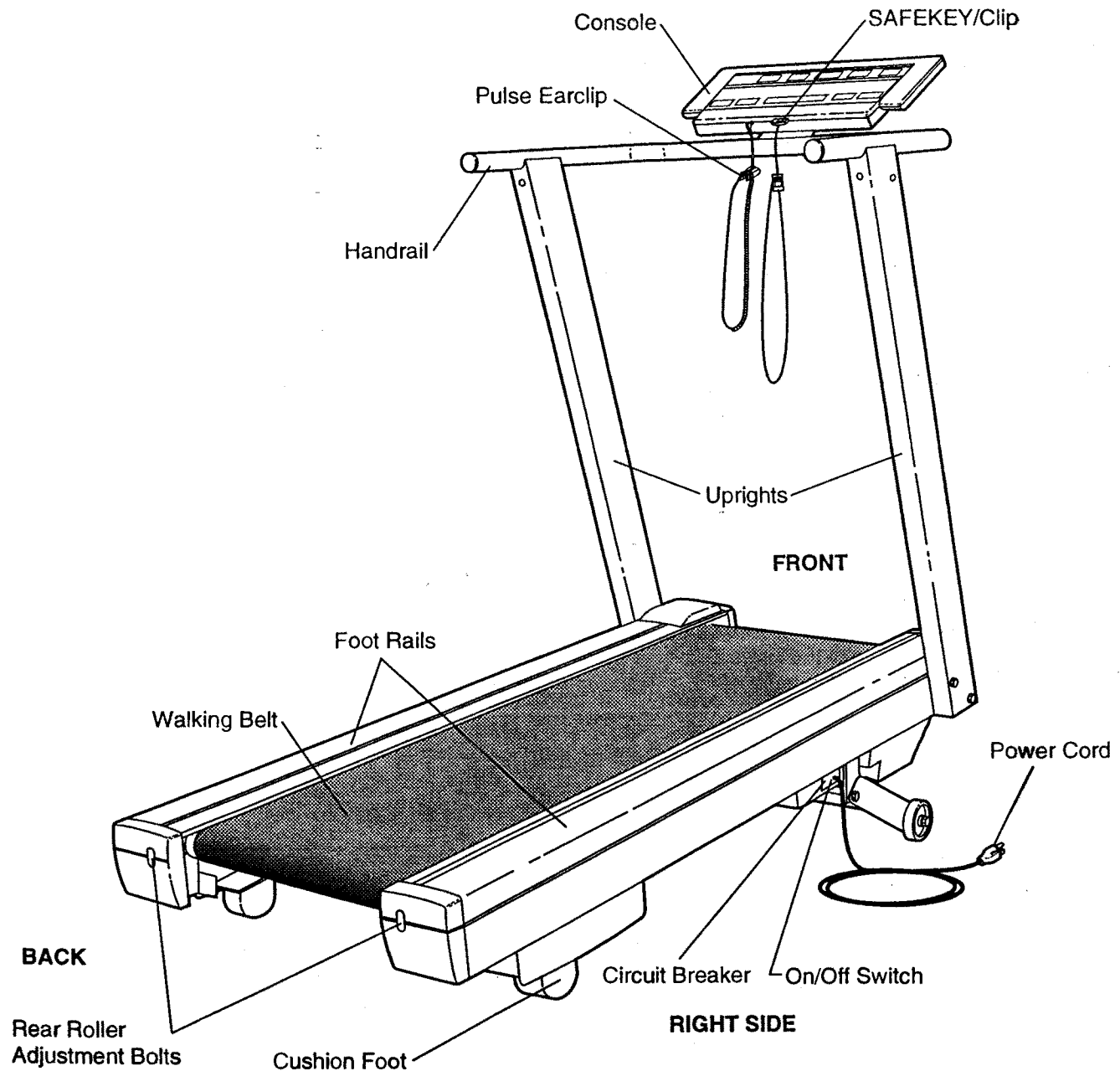
1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
2. Position the treadmill on a level surface, with at least 8 feet of clearance behind the treadmill. To protect the floor or carpet from damage, place a mat under the treadmill. Do not place the treadmill near water, outdoors or on any surface that blocks an air opening. Do not operate where aerosol products are used or where oxygen is being administered.
3. When connecting the power cord (see **PLUGGING IN THE POWER CORD** on page 7), plug the power cord directly into a grounded circuit capable of carrying 12 or more amps. No other appliance should be on the same circuit. Keep the power cord away from heated surfaces. If an extension cord is needed, use only a 14-gauge general-purpose cord of five feet or less in length with a three-wire conductor.
4. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See **BEFORE YOU BEGIN** on page 5 if the treadmill is not working properly.)
5. Wear appropriate exercise clothing when using the treadmill; do not wear loose clothing that could become caught in the treadmill. *Always wear athletic shoes; never use the treadmill with bare feet, wearing only stockings or in sandals.* Athletic support clothes are recommended for both men and women.
6. The pulse earclip is not a medical device. Various factors, including the user's movement while exercising, may affect the accuracy of heart rate readings. The earclip is intended only as an exercise aid in determining heart rate trends in general.
7. Never start the treadmill while you are standing on the walking belt. Always hold the handrail when exercising on the treadmill.
8. Never allow more than one person on the treadmill at a time. The treadmill should not be used by persons weighing more than 250 pounds.
9. Keep small children and pets away from the treadmill at all times.
10. Never leave the treadmill unattended while it is running. Always remove the **SAFEKEY** when the treadmill is not in use.
11. Never drop or insert any object into any opening.
12. To reduce the possibility of overheating, do not operate the treadmill continuously for longer than 1 hour.
13. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
14. Use the treadmill only as described in this manual.
15. Always unplug the power cord before performing the maintenance and adjustment procedures described in this manual. Never remove the safety cover unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.

BEFORE YOU BEGIN

Thank you for selecting the PROFORM® 520 treadmill. The PROFORM 520 treadmill blends advanced technology with innovative design to let you enjoy an excellent form of cardiovascular exercise in the convenience and privacy of your home.

For your benefit, read this manual carefully before using the treadmill. If you have additional questions, please call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please note the product model number and serial number before calling. The model number of the treadmill is PFTL10043. The serial number can be found on a decal attached to the treadmill (see the front cover of this manual for the location).

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.



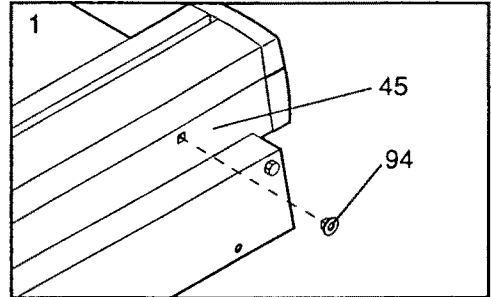
ASSEMBLY

Assembly requires the help of a second person. Set the treadmill in a cleared area and remove all packing materials. Do not dispose of the packing materials until assembly is completed.

THE FOLLOWING TOOLS ARE REQUIRED FOR ASSEMBLY: The included 7/32" allen wrench  and your own adjustable wrench .

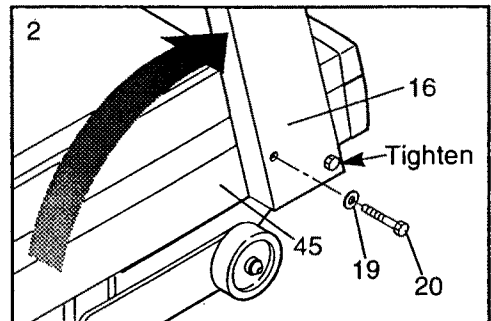
1. Insert the square end of one of the Upright Bushings (94) into the hole in the right side of the treadmill Frame (45).

Insert the other Upright Bushing into the hole in the left side of the treadmill Frame (not shown).



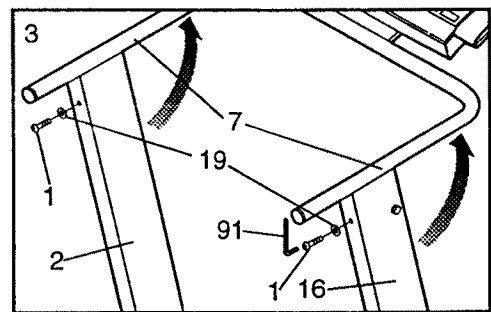
2. With the help of a second person, raise the Right Upright (16) and the Left Upright (not shown) to a vertical position. Align the hole in the lower end of the Right Upright with the hole in the side of the Frame (45). Insert a 3/8" x 3" Bolt (20), with a Flat Washer (19), into the Right Upright and finger tighten the Bolt into the Frame.

Repeat this step with the Left Upright (not shown). Do not fully tighten the Bolts yet.

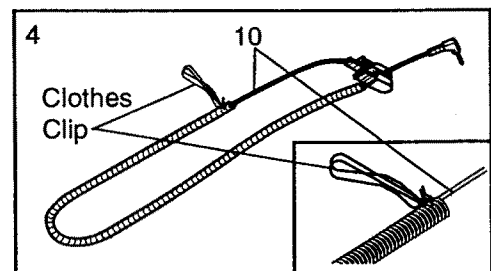


3. With the help of a second person, raise the Handrail (7) to the position shown. Insert a Handrail Lock Bolt (1), with a Flat Washer (19), into each of the Uprights (2, 16). Tighten the Handrail Lock Bolts with the 7/32" Allen Wrench (91).

See assembly step 2. Tighten the four 3/8" x 3" Bolts (20).

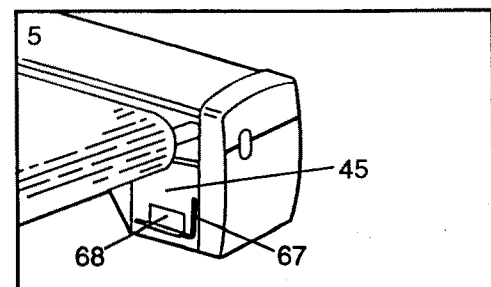


4. Slide the metal Clothes Clip onto the Pulse Earclip (10) in the indicated location. The use of the Pulse Earclip is explained in LED DISPLAY OPERATION on page 9.



5. Remove the paper backing from the Wrench Clip (68). Press the Wrench Clip onto the Frame (45) in the indicated location. Press the 3/16" Allen Wrench (67) into the Wrench Clip.

Make sure that all parts are tightened before using the treadmill.
Note: To protect the floor, a covering should be placed under the treadmill.



OPERATION AND ADJUSTMENT

THE PERFORMANT LUBE™ WALKING BELT

Your treadmill features a walking belt coated with PERFORMANT LUBE™, a high-performance lubricant.

During the first few hours of use, it is normal for a small amount of white powder to appear on the foot rails and the walking platform. The white powder is high-performance lubricant from the walking belt.

IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform. They will deteriorate the walking belt and cause excessive wear.

PLUGGING IN THE POWER CORD

This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. **Plug the power cord into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.**

⚠ DANGER: Improper connection of the equipment-grounding conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

This product is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated in Drawing 1.

A temporary adapter that looks like the adapter illustrated in Drawing 2 may be used to connect this plug to a 2-pole receptacle as shown in Drawing 2 if a properly grounded outlet is not available. The temporary adapter should be used only until a properly grounded outlet (Drawing 1) can be installed by a qualified electrician. The green colored rigid ear, lug, or the like extending from the adapter **must be** connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used it **must be** held in place by a metal screw.

Some 2-pole receptacle outlet box covers are not grounded. Contact a qualified electrician to determine if the outlet box cover is grounded before using an adapter.

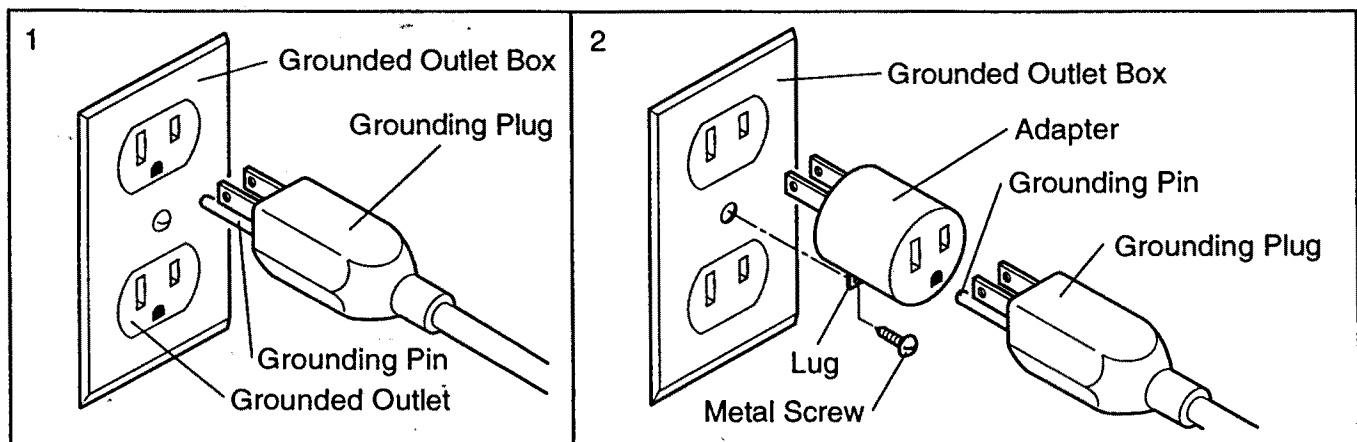
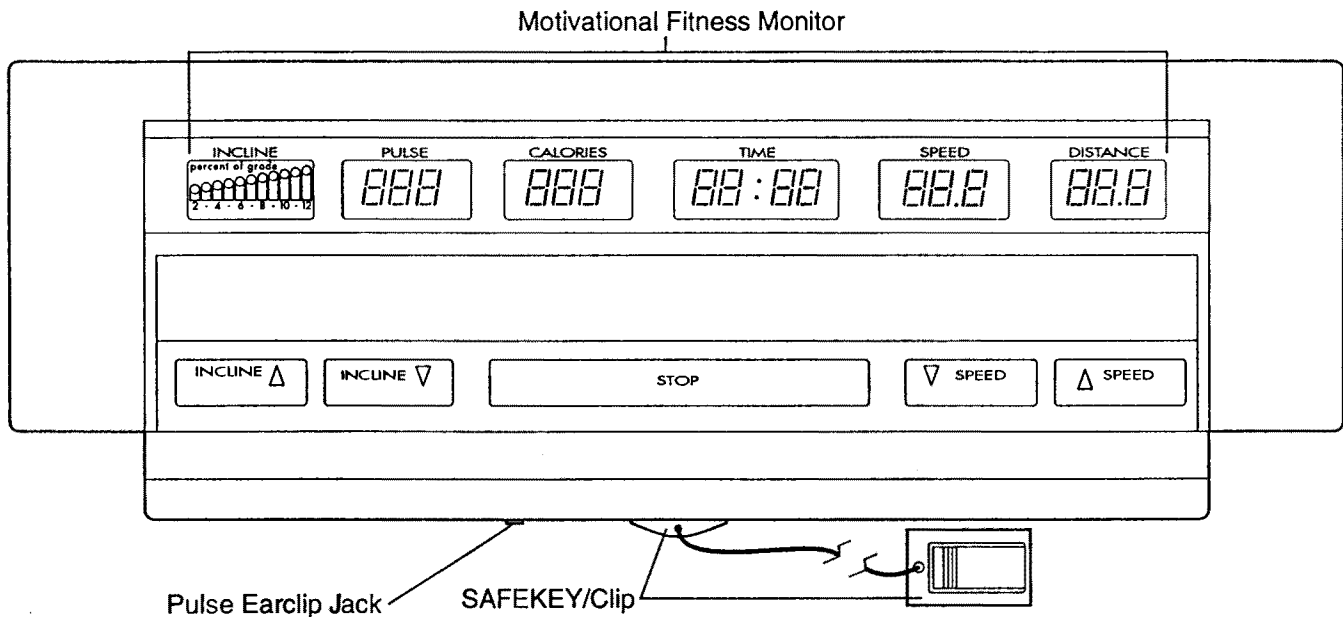


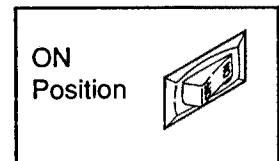
DIAGRAM OF THE CONSOLE

The heart of the treadmill is the sophisticated console. The console features a SAFEKEY-operated power switch, electronic speed and incline controls and six independent LED displays to give you continuous exercise feedback. **Please read these instructions carefully before operating the console. Note: If there is a thin sheet of clear plastic on the face of the console, peel it off before operating the console.**



TURNING ON THE POWER

If the SAFEKEY is in the console, remove it. Make sure that the on/off switch located near the power cord is in the ON position (see the drawing at the right). Plug in the power cord (see PLUGGING IN THE POWER CORD on page 7). All displays and indicators on the console will flash three times. Note: If the SAFEKEY was in the console when the power cord was plugged in, a "PO" will appear in the speed display. If this occurs, remove the SAFEKEY.



Step onto the foot rails of the treadmill. Locate the clip attached by a cord to the SAFEKEY, and slide the clip onto the waistband of your clothing. Insert the SAFEKEY into the power switch.

▲ WARNING: Do not stand on the walking belt when turning the power on. Always wear the clip while operating the treadmill. When the SAFEKEY is removed from the console, the power will shut off.

Note: **Some versions** of the console can measure distance and speed in either kilometers or miles. To change the unit of measurement, hold down the STOP bar while inserting the SAFEKEY in the console. The SPEED display will show either the letter "M," for "Metric (kilometer)," or the letter "E," for "English (miles)." Press the SPEED increase button to select the desired unit of measurement. Remove the SAFEKEY and then re-insert it.

SPEED CONTROL

When the power is turned on, the walking belt will be stationary. The speed of the walking belt can be controlled by pressing the SPEED buttons. Each time the SPEED increase button is pressed, the speed will increase by 0.1 mile per hour (beginning at 0.5 miles per hour). Each time the SPEED decrease button is pressed, the speed will decrease by 0.1 mile per hour. The buttons can be held down to change the speed rapidly. The speed can be set at a minimum of 0.5 miles per hour, up to a maximum of 10 miles per hour, in increments of 0.1 mile per hour.

▲ WARNING: After the SPEED buttons are pressed, it will take a few seconds for the walking belt to reach the selected speed. Adjust the speed gradually until you are familiar with the operation of the treadmill.

Press the SPEED increase button until the walking belt begins to move at slow speed. Hold the handrail, step carefully onto the walking belt and begin exercising. Change the speed as desired by pressing the SPEED buttons. To stop the walking belt, hold down the SPEED decrease button. The walking belt can be stopped quickly, if desired, by pressing the STOP bar.

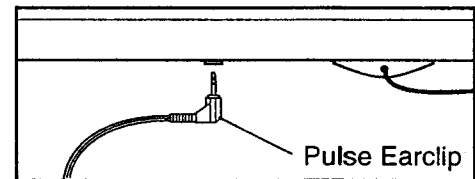
INCLINE CONTROL

To vary the intensity of your exercise, the incline of the treadmill can be changed by pressing the INCLINE buttons. Each time one of the buttons is pressed, the incline will change by 1%. The buttons can be held down to change the incline rapidly. The incline can be set at a minimum of 2%, up to a maximum of 12%. Note: After the buttons are pressed, it will take a few seconds for the treadmill to reach the selected incline setting.

LED DISPLAY OPERATION

INCLINE DISPLAY—The incline display will show the selected incline setting of the treadmill.

PULSE DISPLAY—To use the pulse display, plug the pulse earclip into the jack on the console. Attach the earclip to your left ear lobe and slide the metal clothes clip onto your collar. After a few seconds, your pulse will be shown in the pulse display. If your pulse is not shown, rub your ear lobe and reposition the earclip. It may be helpful to stand still while measuring your pulse.



CALORIES DISPLAY—The calories display will show the approximate number of nutritional Calories that you have burned. Note: The actual number of Calories you have burned will vary slightly depending on the speed and incline of the treadmill.

TIME DISPLAY—This display shows the elapsed time.

SPEED DISPLAY—This display shows the current speed of the walking belt, in miles per hour.

DISTANCE DISPLAY—The distance display will show the total distance that you have walked or run, in miles.

Note: To reset the displays, remove the SAFEKEY and then reinsert it into the console.

TURNING OFF THE POWER

To turn off the power, remove the SAFEKEY from the console. Store the SAFEKEY in a secure location.

INFORMATION MODE

The console features an information mode to let you keep track of trip time and distance, as well as the total time and distance that the treadmill has been operated. To select the information mode, hold down the STOP bar while inserting the SAFEKEY into the console.

When the information mode is selected, the time display will show the trip time, up to 9,999 hours. The distance and speed displays together will show the trip distance, up to 99,999 miles. While the trip time and distance are displayed, they can be reset to zero by pressing the INCLINE decrease button.

To view the total time and distance, press the INCLINE increase button. The time display will show the total time, up to 9,999 hours. The distance and speed displays together will show the total distance, up to 99,999 miles.

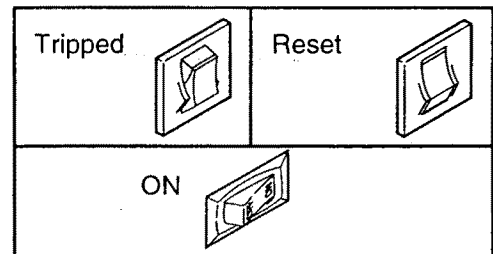
To exit the information mode, remove the SAFEKEY from the console.

TROUBLE-SHOOTING AND STORAGE

Most treadmill problems can be solved by following the simple steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time.

1. SYMPTOM: THE POWER DOES NOT TURN ON

- Make sure that the power cord is plugged into a properly grounded outlet. (See PLUGGING IN THE POWER CORD on page 7.) If an extension cord is needed, use only a 14-gauge general-purpose cord of five feet or less in length.
- After the power cord has been plugged in, make sure that the SAFEKEY is fully inserted into the console. Various indicators on the console should light. (See TURNING ON THE POWER on page 8.)
- Check the circuit breaker located on the treadmill near the power cord. If the switch protrudes as shown, the circuit breaker has tripped. To reset the circuit breaker, wait for five minutes and then press the switch back in.
- Check the ON/OFF switch located on the treadmill near the power cord. The switch must be in the ON position.



2. SYMPTOM: THE POWER TURNS OFF DURING USE

- Check the circuit breaker located on the treadmill near the power cord. If the circuit breaker has tripped (see the drawing above.), wait for five minutes and then press the switch back in.
- Make sure that the power cord is plugged in.
- Remove the SAFEKEY from the console. Reinsert the SAFEKEY fully into the console. Various indicators on the console should light.
- Check to make sure the ON/OFF switch is in the ON position. (See 1. d. above.)
- If the treadmill still will not run, please call our Customer Service Department.

3. SYMPTOM: THE PULSE EARCLIP DOES NOT FUNCTION PROPERLY

- Make sure that the pulse earclip is plugged fully into the jack on the console. Rub your left ear lobe and reposition the earclip. Attach the clothes clip to your collar.
- Stand still while measuring your pulse.
- The pulse earclip may need to be cleaned. Press the earclip open, and find the two clear circles inside the earclip. Wipe the two clear circles using a cotton swab moistened with water.

⚠ WARNING: The pulse earclip is not a medical device. Various factors, including the user's movement while exercising, may affect the accuracy of heart rate readings. The earclip is intended only as an exercise aid in determining heart rate trends in general.

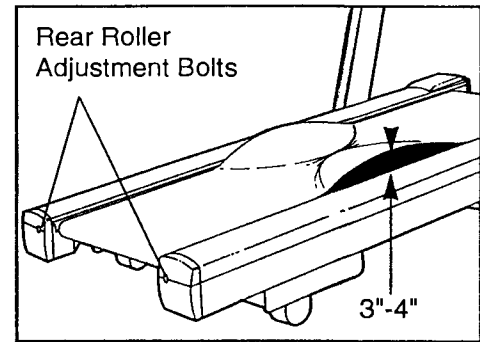
4. SYMPTOM: THE CONSOLE DOES NOT FUNCTION PROPERLY

- If a console malfunction occurs, an error code ("E1," "E2," "E3," etc.) may appear on the display. If an error code appears, remove the SAFEKEY, wait for ten seconds and then reinsert the SAFEKEY. If an error code appears again, call our Customer Service Department. Do not operate the treadmill until the problem is corrected.

5. SYMPTOM: THE WALKING BELT SLOWS WHEN WALKED ON

- If an extension cord is needed, use only a 14-gauge general-purpose cord of five feet or less in length.

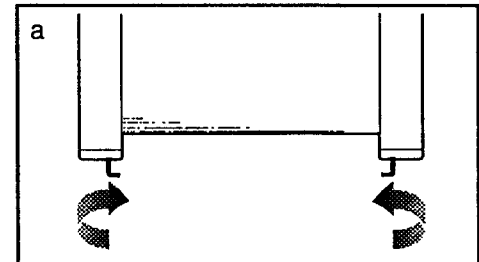
- b. If the walking belt is overtightened, treadmill performance may decrease and the walking belt may be permanently damaged. Remove the SAFEKEY and **UNPLUG THE POWER CORD**. Using the 3/16" allen wrench, turn both rear roller adjustment bolts counterclockwise, 1/4 of a turn. When the walking belt is properly tightened, you should be able to lift each side of the walking belt 3-4 inches off the walking platform. The center of the walking belt should just touch the walking platform. Be careful to keep the walking belt centered. Plug in the power cord, insert the SAFEKEY and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



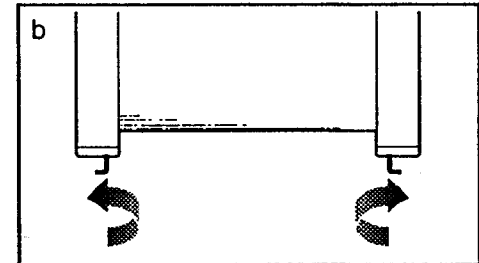
- c. If the walking belt still slows when walked on, please call our Customer Service Department.

6. SYMPTOM: THE WALKING BELT IS OFF-CENTER OR SLIPS WHEN WALKED ON

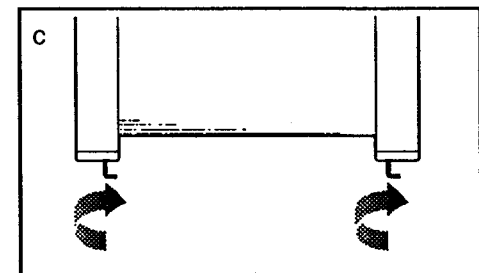
- a. If the walking belt has shifted to the left, first remove the SAFEKEY and **UNPLUG THE POWER CORD**. Using the 3/16" allen wrench, turn the left rear roller adjustment bolt clockwise, and the right bolt counterclockwise, 1/4 of a turn each. Be careful not to overtighten the walking belt. Plug in the power cord, insert the SAFEKEY and run the treadmill for a few minutes. Repeat until the walking belt is centered.



- b. If the walking belt has shifted to the right, first remove the SAFEKEY and **UNPLUG THE POWER CORD**. Using the 3/16" allen wrench, turn the left rear roller adjustment bolt counterclockwise, and the right bolt clockwise, 1/4 of a turn each. Be careful not to overtighten the walking belt. Plug in the power cord, insert the SAFEKEY and run the treadmill for a few minutes. Repeat until the walking belt is centered.



- c. If the walking belt slips when walked on, first remove the SAFEKEY and **UNPLUG THE POWER CORD**. Using the 3/16" allen wrench, turn both rear roller adjustment bolts clockwise, 1/4 of a turn. When the walking belt is correctly tightened, you should be able to lift each side of the walking belt 3-4 inches off the walking platform. The center of the walking belt should just touch the walking platform. Be careful to keep the walking belt centered. Plug in the power cord, insert the SAFEKEY and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



STORAGE

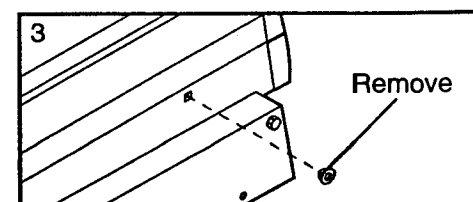
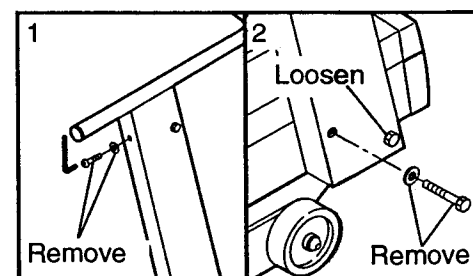
Unplug the power cord when the treadmill is not in use.

Using the 7/32" allen wrench, remove the bolt and washer from the upper end of each upright (see drawing 1). Rotate the handrails down.

Remove one bolt and washer from the lower end of each upright (see drawing 2). Loosen the other bolt in the lower end of each upright. Carefully lower the uprights.

Remove the upright bushing from each side of the treadmill frame (see drawing 3). Keep the hardware in a secure location.

It is recommended that the treadmill be covered during extended periods of storage.



CONDITIONING GUIDELINES

The following guidelines will help you to plan your exercise program. Remember that proper nutrition and adequate rest are essential for successful results.

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for individuals over the age of 35 or individuals with pre-existing health problems.

EXERCISE INTENSITY

To maximize the benefits of exercising, it is important to exercise with the proper intensity. The proper intensity level can be found by using your heart rate as a guide. For effective aerobic exercise, your heart rate should be maintained at a level between 70% and 85% of your maximum heart rate as you exercise. This is known as your training zone. You can find your training zone in the table below.

AGE	UNCONDITIONED TRAINING ZONE (BEATS/MIN)	CONDITIONED TRAINING ZONE (BEATS/MIN)	AGE	UNCONDITIONED TRAINING ZONE (BEATS/MIN)	CONDITIONED TRAINING ZONE (BEATS/MIN)
20	138-167	133-162	55	127-155	122-149
25	136-166	132-160	60	126-153	121-147
30	135-164	130-158	65	125-151	119-145
35	134-162	129-156	70	123-150	118-144
40	132-161	127-155	75	122-147	117-142
45	131-159	125-153	80	120-146	115-140
50	129-156	124-150	85	118-144	114-139

During the first few months of your exercise program, keep your heart rate near the low end of your training zone as you exercise. After a few months of regular exercise, your heart rate can be increased gradually until it is near the middle of your training zone as you exercise. You can measure your heart rate using the pulse mode of the console. Exercise for at least four minutes, and then measure your heart rate immediately. If your heart rate is too high, decrease the intensity of your exercise. If your heart rate is too low, increase the intensity of your exercise.

⚠ WARNING: The pulse earclip is not a medical device. Various factors, including your movement during exercise, may affect the accuracy of heart rate readings. The earclip is intended only as an exercise aid in determining heart rate trends in general.

WORKOUT GUIDELINES

Each workout should consist of three basic parts: a warm-up, 20 to 30 minutes of training zone exercise, and a cool-down. Warming up prepares the body for exercise by increasing circulation, delivering more oxygen to the muscles and raising the body temperature. Begin each workout with 5 to 10 minutes of stretching and light exercise to warm up. Then, increase the intensity of your exercise to raise your heart rate to your training zone for 20 to 30 minutes. Breathe regularly and deeply as you exercise—never hold your breath. Finish each workout with 5 to 10 minutes of stretching to cool down. This will increase the flexibility of your muscles as well as help to decrease soreness and other post-exercise problems.

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. The key to success is CONSISTENCY.

SUGGESTED STRETCHES

The following stretches can provide a good warm-up or cool-down. Correct form for each stretch is shown in the drawings below. Move slowly as you stretch—never bounce.

TOE TOUCH STRETCH

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times.

Stretches: Hamstrings, back of knees and back.

HAMSTRING STRETCH

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for both legs.

Stretches: Hamstrings, lower back and groin.

CALF/ACHILLES STRETCH

With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for both legs. To cause further stretching of the achilles tendons, bend your back leg as well.

Stretches: Calves, achilles tendons and ankles.

QUADRICEPS STRETCH

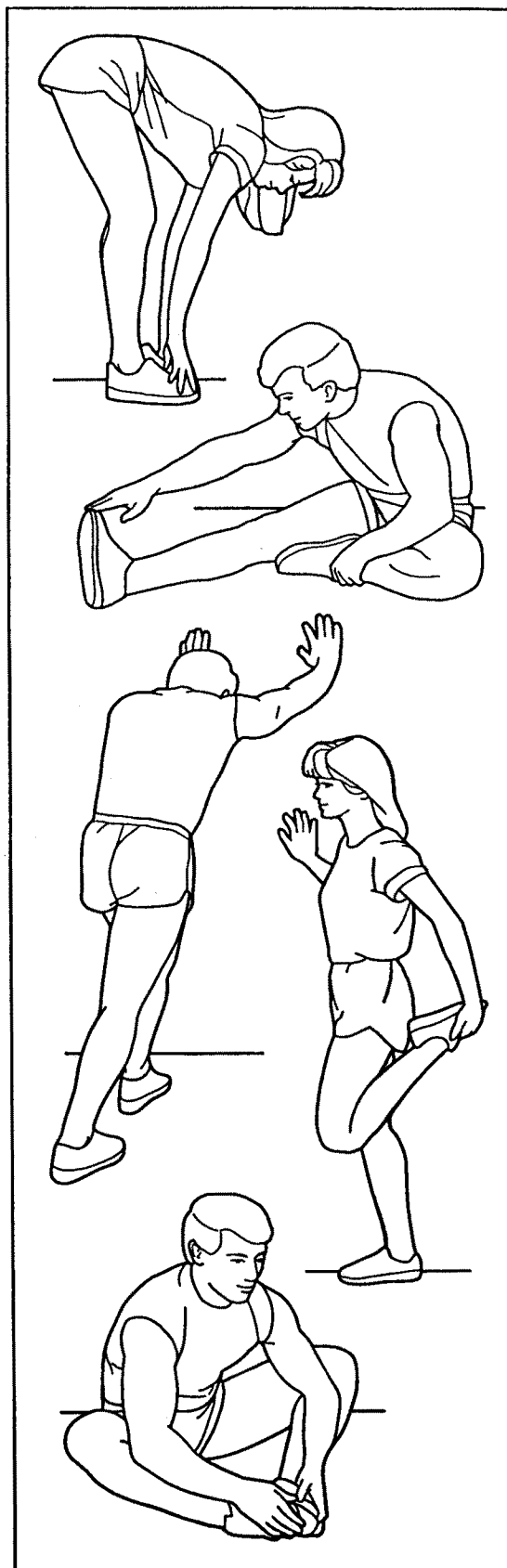
With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for both legs.

Stretches: Quadriceps and hip muscles.

INNER THIGH STRETCH

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times.

Stretches: Quadriceps and hip muscles.



PART LIST—Model No. PFTL10043

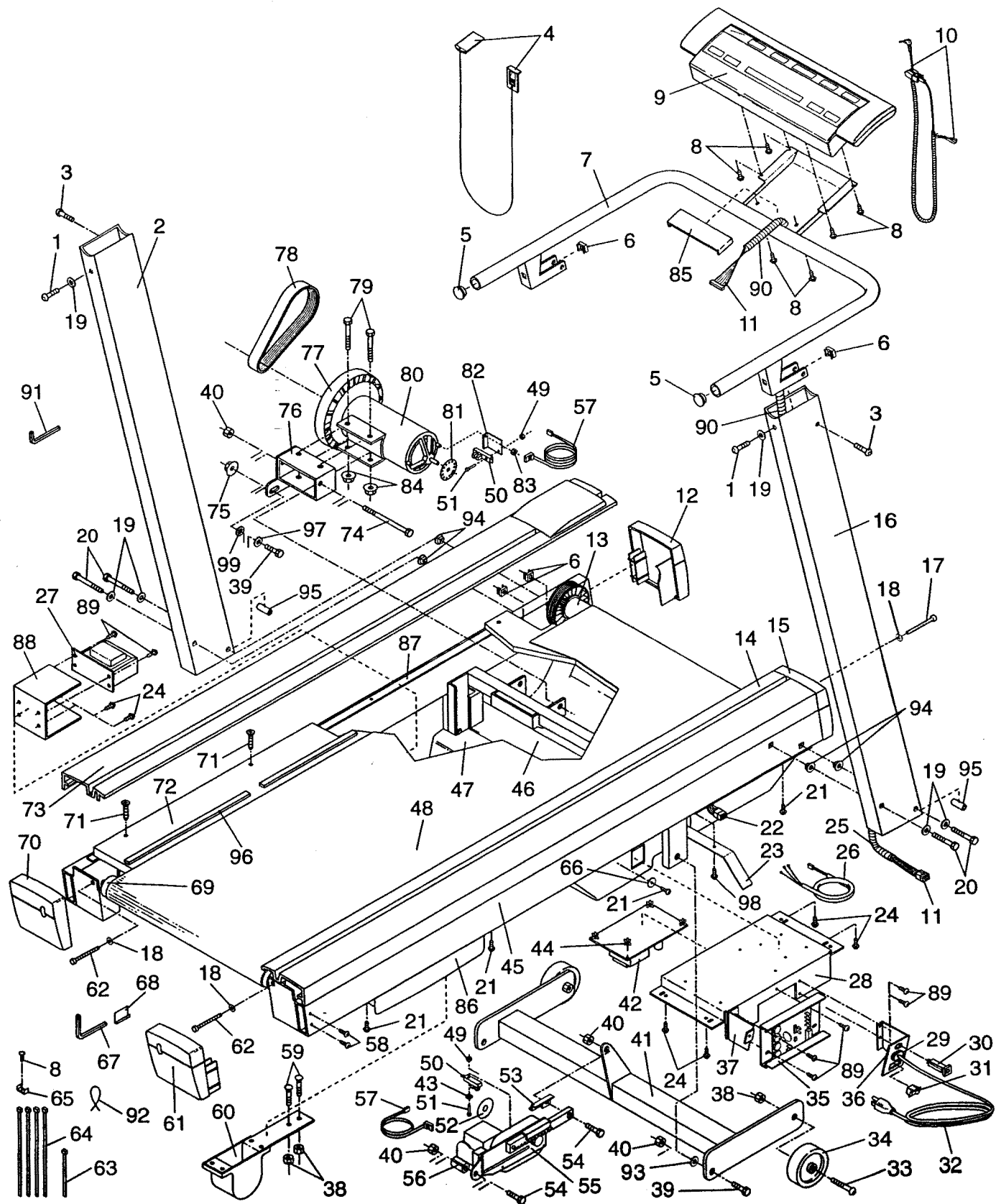
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Key No.	Qty.	Description	Key No.	Qty.	Description
1	2	Handrail Lock Bolt	56	1	Incline Motor Spacer
2	1	Left Upright	57	2	Optic Switch Wire Harness
3	2	3/8" x 1" Bolt	58	4	Endcap Screw
4	1	SAFEKEY™/Clip	59	4	Cushion Foot Bolt
5	2	Handrail Cap	60	2	Cushion Foot
6	6	Cage Nut	61	1	Right Rear Endcap
7	1	Handrail	62	2	Rear Roller Adjustment Bolt
8	6	Console Screw	63	1	4" Cable Tie
9	1	Console	64	4	8" Cable Tie
10	1	Pulse Earclip/Clothes Clip	65	1	Tie Block
11	1	Handrail Wire Harness	66	2	Cover Washer
12	1	Front Left Endcap	67	1	3/16" Allen Wrench
13	1	Front Roller/Pulley	68	1	Wrench Clip
14	1	Right Foot Rail	69	1	Rear Roller
15	1	Front Right Endcap	70	1	Left Rear Endcap
16	1	Right Upright	71	8	Platform Screw
17	1	Front Roller Adjustment Bolt	72	1	Walking Platform w/Nails
18	3	Roller Adjustment Washer	73	1	Left Foot Rail
19	6	Flat Washer	74	1	Motor Swivel Bolt
20	4	3/8" x 3" Bolt	75	1	Motor Tension Nut
21	19	Safety Cover Screw	76	1	Motor Mounting Bracket
22	1	20" Wire Harness	77	1	Pulley/Flywheel/Fan
23	1	Belt Guide	78	1	Motor Belt
24	8	Screw	79	2	Motor Bolt
25	2	12" Cable Loom	80	1	Motor
26	1	14" Power Board-Controller Wire	81	1	Speed Optic Disk
27	1	Choke	82	1	Optic Switch Bracket
28	1	Electronics Bracket	83	1	Optic Switch Bracket Nut
29	1	Grommet	84	2	Motor Nut
30	1	Circuit Breaker	85	1	Wire Cover
31	1	On/Off Switch	86	2	Cushion Foot Cover
32	1	Power Cord	87	2	Deck Shim
33	2	Front Wheel Bolt	88	1	Choke Bracket
34	2	Front Wheel	89	7	Small Hex Screw
35	1	Controller	90	2	6" Cable Loom
36	1	Power Cord Bracket	91	1	7/32" Allen Wrench
37	1	Safety Cover Bracket	92	1	Cable Tie
38	6	Wheel Nut/Cushion Foot Nut	93	2	Incline Leg Washer
39	3	Incline Leg Bolt/Motor Tension Bolt	94	4	Upright Bushing
40	5	Incline Leg Nut/Motor Tension Nut	95	2	Upright Spacer
41	1	Incline Leg	96	6	Foot Rail Shim
42	1	Power Board w/Stand-Off	97	1	Motor Tension Washer
43	1	Switch Star Washer	98	3	Belt Guide Screw
44	4	Plastic Stand-Off	99	1	Motor Tension Star Washer
45	1	Frame	#	12	Nail
46	1	Front Safety Cover	#	1	8" White Wire, 2 Female
47	1	Back Safety Cover	#	1	8" White Wire, Male/Female
48	1	Walking Belt w/Nails	#	1	8" Black Wire, 2 Female
49	2	Small Nut	#	1	4" Black Wire, Male/Female
50	2	Optic Switch	#	1	4" Black Wire, 2 Female
51	2	Small Bolt	#	1	8" Green Ground Wire
52	1	Incline Optic Disk	#	1	8" Red Wire, Male/Female
53	1	Incline Motor Bracket	#	1	8" Blue Wire, Male/Female
54	2	Incline Motor Bolt	#	1	8" Blue Wire, 2 Female
55	1	Incline Motor	#	1	Owner's Manual

14 Note: "#" indicates a non-illustrated part. Specifications are subject to change without notice.

EXPLODED DRAWING—Model No. PFTL10043

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ORDERING REPLACEMENT PARTS

To order replacement parts, call our Customer Service Department toll-free at **1-800-999-3756**, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). When ordering parts, please be prepared to give the following information:

- The **MODEL NUMBER** of the product (PFTL10043).
- The **NAME** of the product (PROFORM® 520 treadmill).
- The **SERIAL NUMBER** of the product (see the front cover of this manual).
- The **KEY NUMBER** of the part(s) (see page 14 of this manual).
- The **DESCRIPTION** of the part(s) (see page 14 of this manual).

If possible, place the treadmill near your telephone for easy reference when calling.