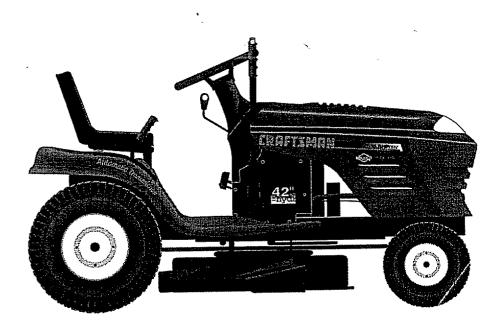
SEARS

CRAFTSMAN®

MODEL NUMBER 917.258530 OWNER'S MANUAL

- Assembly
- Operation
- Customer Responsibilities
- Service and Adjustments
- Repair Parts





CAUTION: Read and follow all safety rules and instructions before operating this equipment. FOR CONSUMER ASSISTANCE HOT LINE, CALL THIS TOLL FREE NUMBER: 1-800-659-5917



SAFETY RULES

Safe Operation Practices for Ride-On Mowers



IMPORTANT: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

GENERAL OPERATION ı.

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing
- Stop engine before removing grass catcher or unclogging chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.

II. SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

DO:

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. *Tall grass can hide obstacles*.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.

DO NOT:

- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause sliding.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use grass catcher on steep slopes.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
 - Use only an approved container.
 - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not
 - Never refuel the machine indoors.
 - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.



Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.



CAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.



🕰 WARNING 🕰



The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

CONGRATULATIONS on your purchase of a Sears Tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest Sears Authorized Service Center/Department. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

MODEL NUMBER	917.258530
SERIAL NUMBER	
DATEOFPU	RCHASE
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DATE OF PU	DRECORD BOTH SERIAL NUMBER AND RCHASE AND KEEP IN A SAFE PLACE E REFERENCE.

MAINTENANCE AGREEMENT

A Sears Maintenance Agreement is available on this product. Contact your nearest Sears store for details.

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Customer Responsibilities" and "Storage" sections of this owner's manual.

WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any

PRODUCT SPECIFICATIONS

HORSEPOWER:	15.5
GASOLINE CAPACITY AND TYPE:	1.25 GALLONS UNLEADED REGULAR
OIL TYPE (API-SF/SG):	SAE 30 (above 32°F) SAE 5W-30 (below 32°F)
OIL CAPACITY:	3.0 PINTS
SPARK PLUG: (GAP: .030")	CHAMPION RJ19LM
VALVE CLEARANCE:	INTAKE: .005"007" EXHAUST: .009"011"
GROUND SPEED (MPH):	FORWARD: 0 - 5.5 REVERSE: 0 - 2.4
TIRE PRESSURE:	FRONT: 14 PSI REAR: 10 PSI
CHARGING SYSTEM:	3 AMPS BATTERY 5 AMPS HEADLIGHTS
BATTERY:	AMP/HR: 25 MIN. CCA: 190 CASE SIZE: U1R
BLADE BOLT TORQUE:	30-35 FT. LBS.

unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest Sears Authorized Service Center/ Department (See REPAIR PARTS section of this manual).

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN RIDING EQUIPMENT

For two (2) years from the date of purchase, if this Craftsman Riding Equipment is maintained, lubricated and tuned up according to the instructions in the owner's manual, Sears will repair or replace, free of charge, any parts found to be defective in material or workmanship.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as blades, spark plugs, air cleaners, belts, etc.
- Tire replacement or repair caused by punctures from outside objects, such as nails, thoms, stumps, or glass.
- Repairs necessary because of operator abuse, negligence, improper storage or accident or the failure to maintain the
 equipment according to the instructions contained in the owner's manual.
- Riding equipment used for commercial or rental purposes.

LIMITED 90 DAY WARRANTY ON BATTERY

For ninety (90) days from date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge.

IN-HOME WARRANTY SERVICE ON YOUR CRAFTSMAN RIDING EQUIPMENT IS AVAILABLE AT NO-CHARGE FOR 30 DAYS FROM THE DATE OF PURCHASE. PLEASE CONTACT YOUR NEAREST SERVICE CENTER. AFTER 30 DAYS FROM THE DATE OF PURCHASE, WARRANTY SERVICE IS AVAILABLE BY TAKING YOUR CRAFTSMAN RIDING EQUIPMENT TO YOUR NEAREST SEARS SERVICE CENTER. (IN-HOME WARRANTY SERVICE WILL STILL BE AVAILABLE AFTER 30 DAYS FROM THE DATE OF PURCHASE BUT A STANDARD TRIP CHARGE WILL APPLY.) THIS WARRANTY APPLIES ONLY WHILE THIS PRODUCT IS IN THE UNITED STATES.

This Warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

SEARS, ROEBUCK AND CO., D/817 WA, HOFFMAN ESTATES, IL 60179

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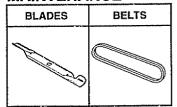
ACCESSORIES AND ATTACHMENTS

These accessories and attachments were available through most Sears retail outlets and service centers when the tractor was purchased. Most Sears stores can order these items for you when you provide the model number of your tractor.

ENGINE

SPARK PLUG GAS CAN ENGINE OIL FUEL STABILIZER AIR FILTER

MAINTENANCE



PERFORMANCE

Sears offers a wide variety of attachments that fit your tractor. Many of these are listed below with brief explanations of how they can help you. This list was current at the time of publication; however, it may change in future years - more attachments may be added, changes may be made in these attachments, or some may no longer be available or fit your model. Contact your nearest Sears store for the accessories and attachments that are available for your tractor.

Most of these attachments do not require additional hitches or conversion kits (those that do are indicated) and are designed for easy attaching and detaching.

AERATOR promotes deep root growth for a healthy lawn. Tapered 2.5-inch steel spikes mounted on 10-inch diameter discs puncture holes in soil at close intervals to let moisture soak in. Steel weight tray for increased penetration.

BAGGER lets you collect grass clippings and leaves for a healthier, neater looking lawn. Two Permanex containers hold 30-gallon plastic bags.

BUMPER protects front end of tractor from damage.

CARTS make hauling easy. Variety of sizes available, plus accessories such as side panel kits, tool caddy, cart cover, protective mat and dolly.

CORING AERATOR takes small plugs out of soil to allow moisture and nutrients to reach grass roots. 36-inch swath. 24 hardened steel coring tips. 150 lb. capacity weight tray.

EASY OIL DRAIN VALVE makes oil changes easier, faster.

FRONT NOSE ROLLER canters in front of mower deck to reduce chances of "scalping" on uneven terrain.

GANG HITCH lets you tow 2 or 3 pull-behind attachments at once, such as sweepers, dethatchers, aerators (not for use with rollers, carts or other heavy attachments).

GAUGE WHEELS on both sides of the mower deck reduce chances of "scalping" on uneven terrain. For mower decks not so equipped.

MULCH RAKE/DETHATCHER loosens soil and flips thatch and matted leaves to lawn surface for easy pickup. Twenty spring tine teeth. Useful to prepare bare areas for seeding. Available for front or rear mounting. HIGH PERFORMANCE REEL-ACTION SPRING TINE DETHATCHER covers 36-inch wide path and tosses thatch into large hopper. Mounts behind tractor.

MULCHING CLOSE-OUT PLATE KIT, once installed, lets you mulch, discharge or bag clippings (bagger optional) without changing blades. For models not equipped as 3-in-1 Convertible mowers. See "MOWER" in the Repair Parts section of this manual.

RAMP TOPS AND FEET let you load and unload tractor from a pickup truck. Use with 2 x 8 or 2 x 10 lumber.

ROLLER for smoother lawn surface. 36-inch wide, 18-inch diameter water-tight drum holds up to 390 lbs. of weight. Rounded edges prevent harm to turf. Adjustable scraper automatically cleans drum.

SNOW BLADE for snow removal only. 14-inch high, 48-inch wide blade clears 42-inch path when angled left or right. Raises, lowers with side lever. Adjustable skids; replaceable, reversible scraper bar. (Use with tire chains and wheel weights and/or rear drawbar weight.)

SNOWTHROWER has 40-inch swath. Drum-type auger handles powdery and wet/heavy snow. Mounts easily with simple pin arrangement. Discharge chute adjusts from tractor seat. 6-inch diameter spout discharges snow 10 to 50 feet. Lift controlled at tractor seat. (Use with chains and wheel weights and/or rear drawbar weight.)

SPRAYERS use 12-volt DC electric motor that connects to the tractor battery or other 12-volt source. Includes booms for automatic spraying and hand held wand for spot spraying. Wand has adjustable spray pattern. For applying herbicides, insecticides, fungicides and liquid fertilizers.

SPREADER/SEEDERS make seeding, fertilizing, and weed killing easy. Broadcast spreaders are also useful for granular decicers and sand.

SWEEPERS let you collect grass clippings and leaves.

TILLER has 5 hp engine and 36-inch swath to prepare seed beds, cultivate and compost garden residue. Tiller has its own built-in lift and depth control system and does NOT require a sleeve hitch. Fits any lawn, yard or garden tractor. Simply hook up to the tractor drawbar and gol Optional accessories convert unit for dethatching, aerating, hilling...without tools.

TIRE CHAINS are heavy duty; closely spaced extra-large cross links give smooth ride, outstanding traction.

TRACTOR CAB has heavy duty vinyl fabric over tubular steel frame, ABS plastic top; clear plastic windshield offers 360 degree visibility. Hinged metal doors with catch. Keeps operator warm and dry. Remove vinyl sides and windshields for use as sun protector in summer. Optional accessories include: tinted/tempered solid safety glass windshield with hand operated wiper; 12-volt amber caution light for mounting on cab top.

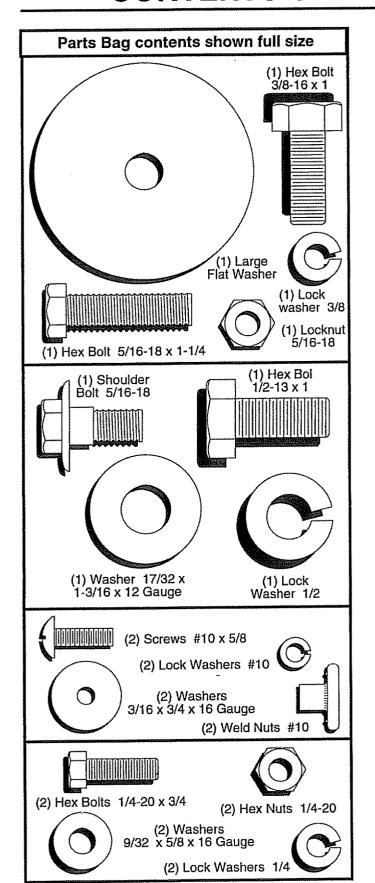
VACS for powerful collection of heavy grass clippings and leaves.

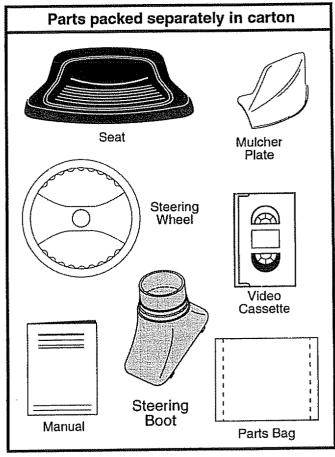
Optional wand attachment to pick up debris in hard-to-reach places. VAC/CHIPPER includes a chipper-shredder.

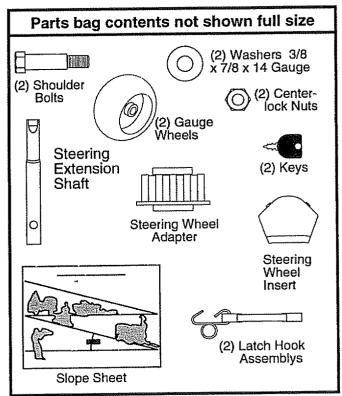
WEIGHT BRACKET for drawbar for snow removal applications. Uses (1) 55 lb. weight.

WHEEL WEIGHTS for rear wheels provide needed traction for snow removal or dozing heavy materials.

CONTENTS OF HARDWARE PACK







ASSEMBLY

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

(2) 7/16" wrenches Phillips Screwdriver
(1) 1/2" wrench Tire pressure gauge

(1) 9/16" wrench Utility knife

(1) 3/4" Socket w/drive rachet

When right or left hand is mentioned in this manual, it means when you are in the operating position (seated behind the steering wheel).

TO REMOVE TRACTOR FROM CARTON UNPACK CARTON

 Remove all accessible loose parts and parts cartons from carton (See page 6).

 Cut, from top to bottom, along lines on all four corners of carton, and lay panels flat.

Check for any additional loose parts or cartons and remove.

BEFORE ROLLINGTRACTOR OFF SKID

ATTACH STEERING WHEEL (See Fig. 1)

ASSEMBLE EXTENSION SHAFT AND BOOT

 Slide extension shaft onto lower steering shaft. Align mounting holes in extension and lower shafts and install 5/16 hex bolt and locknut. Tighten securely.

IMPORTANT: TIGHTEN BOLT AND NUT SECURELY TO 18-22 FT. LBS TORQUE.

 Place tabs of steering boot over tab slots in dash and push down to secure.

INSTALL STEERING WHEEL

- Position front wheels of the tractor so they are pointing straight forward.
- Slide steering wheel adapter onto steering shaft extension.
- Position steering wheel and sleeve assembly so cross bars are horizontal (left to right) and slide onto adapter.
- Assemble large flat washer, 3/8 lock washer, 3/8 hex bolt and tighten securely.
- Snap steering wheel insert into center of steering wheel.
- Remove protective plastic from tractor hood and grill.

IMPORTANT: CHECK FOR AND REMOVE ANY STAPLES IN SKID THAT MAY PUNCTURE TIRES WHERE TRACTOR IS TO ROLL OFF SKID.

TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.
- Place freewheel control in freewheeling position to disengage transmission (See "TO TRANSPORT" in the Operation section of this manual).

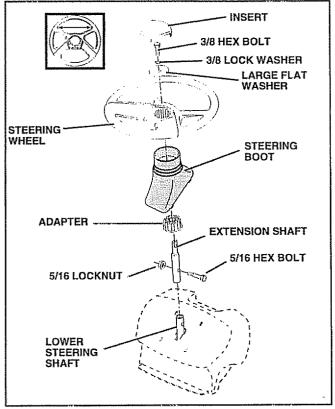


FIG. 1

- Roll tractor backwards off skid.
- Remove banding holding discharge guard up against tractor.

CONNECT BATTERY (See Figs. 2 and 3)



CAUTION: Do not short battery terminals. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Remove cardboard packing from seat pan and lift seat pan to raised position.
- Open battery box door.
- Remove terminal protective caps and discard
- If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps.
- First connect RED battery cable to positive (+) terminal with hex bolt, flat washer, lock washer and hex nut as shown. Tighten securely.

ASSEMBLY

- Connect BLACK grounding cable to negative (-) terminal with remaining hex bolt, flat washer, lock washer and hex nut. Tighten securely.
- · Close battery box door.

Open battery box door for:

- Inspection for secure connections (to tighten hardware).
- · Inspection for corrosion.
- · Testing battery.
- · Jumping (if required).
- · Periodic charging.

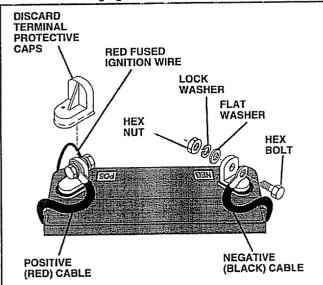


FIG. 2

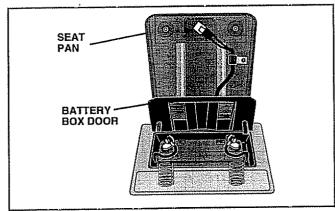


FIG. 3

INSTALL SEAT (See Fig. 4)

Adjust seat before tightening adjustment bolt.

- Remove cardboard packing on seat pan.
- · Place seat on seat pan and assemble shoulder bolt.
- Assemble adjustment bolt, lock washer and flat washer loosely. Do not tighten.
- Tighten shoulder bolt securely.
- Lower seat into operating position and sit on seat.

- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment bolt securely.

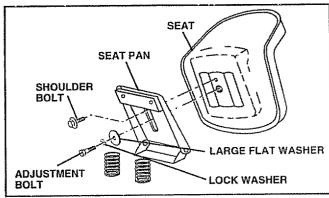


FIG. 4

CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

CHECK BRAKE SYSTEM

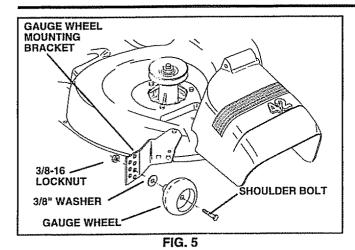
After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

ASSEMBLE GAUGE WHEELS TO MOWER DECK (See Fig. 5)

Assemble gauge wheels with tractor on a flat level surface.

- Adjust mower to desired cutting height (See "TO AD-JUST MOWER CUTTING HEIGHT" in the Operation section of this manual).
- With mower in desired height of cut position, gauge wheels should be assembled so they are slightly off the ground. Install gauge wheel in appropriate hole with shoulder bolt, 3/8" washer and 3/8-16 locknut and tighten securely.
- Repeat for opposite side installing gauge wheel in same adjustment hole.

ASSEMBLY



INSTALL MULCHER PLATE (See Figs. 6 & 7)

 Install two latch hooks to mulcher plate using screw, washer, lock washer, and weld nut as shown.

NOTE: Pre-assemble weld nut to latch hook by inserting weld nut from the top with hook pointing down.

- Tighten hardware securely.
- Raise and hold deflector shield in upright position.
- Place front of mulcher plate over front of mower deck opening and slide into place, as shown.
- · Hook front latch into hole on front of mower deck.
- Hook rear latch into hole on back of mower deck...



CAUTION: Do not remove discharge guard from mower. Raise and hold guard when attaching mulcher plate and allow it to rest on plate while in operation.

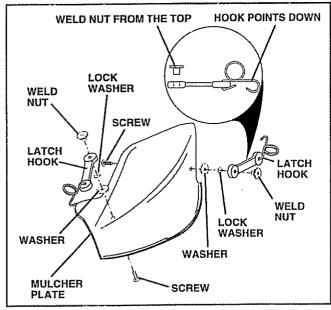


FIG. 6

TO CONVERT TO BAGGING OR DISCHARGING

Simply remove mulcher plate and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

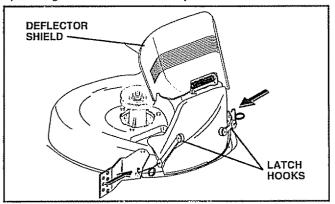


FIG. 7

✓ CHECKLIST

BEFORE YOU OPERATE AND ENJOY YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

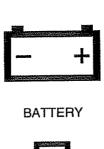
PLEASE REVIEW THE FOLLOWING CHECKLIST:

- ✓ All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- Be sure mower deck is properly leveled side-to-side/ front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers
- Check wiring. See that all connections are still secure and wires are properly clamped.
- ✓ Before driving tractor, be sure freewheel control is in drive position.

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

- Engine oil is at proper level.
- Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- Become familiar with all controls their location and function. Operate them before you start the engine.
- ✓ Be sure brake system is in safe operating condition.
- ✓ It is important to purge the transmission before operating your tractor for the first time. Follow proper starting and transmission purging instructions (See "TO START ENGINE" and "PURGE TRANSMISSION" in the Operation section of this manual).

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.





CAUTION OR

WARNING





FORWARD





SLOW





REVERSE





FAST



ENGINE ON

ENGINE OFF

OIL PRESSURE

CLUTCH

LIGHTS ON

LIGHTS OFF















FUEL

CHOKE

MOWER HEIGHT

DIFFERENTIAL LOCK

PARKING BRAKE LOCKED

UNLOCKED







REVERSE



NEUTRAL



HIGH



LOW





PARKING BRAKE



ATTACHMENT CLUTCH ENGAGED



ATTACHMENT CLUTCH DISENGAGED

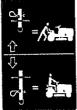


IGNITION



DANGER, KEEP HANDS AND FEET AWAY



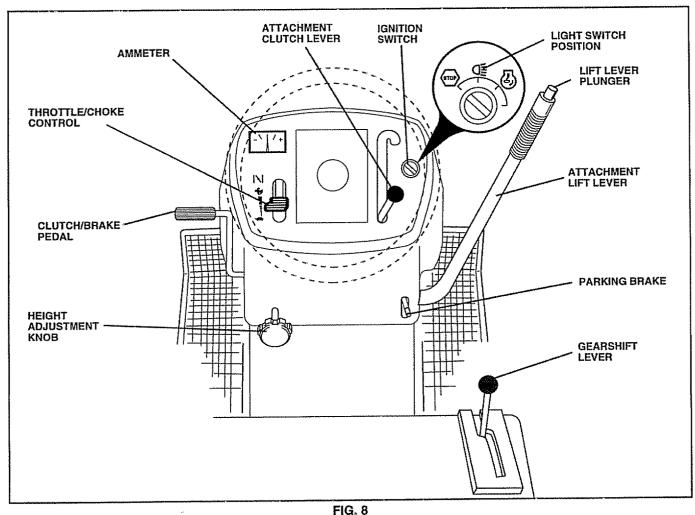


HYDROSTATIC FREE WHEEL (Hydro Models only)

KNOW YOUR TRACTOR

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.



Our tractors conform to the safety standards of the American National Standards Institute.

ATTACHMENT CLUTCH LEVER: Used to engage the mower blades, or other attachments mounted to your tractor.

LIGHT SWITCH: Turns the headlights on and off.

THROTTLE/CHOKE CONTROL: Used for starting and controlling engine speed.

CLUTCH/BRAKE PEDAL: Used for declutching and braking the tractor and starting the engine.

PARKING BRAKE: Locks clutch/brake pedal into the brake position.

GEARSHIFT LEVER: Selects the speed and direction of tractor.

ATTACHMENT LIFT LEVER: Used to raise and lower the mower deck or other attachments mounted to your tractor.

LIFT LEVER PLUNGER: Used to release attachment lift lever when changing its position.

IGNITION SWITCH: Used for starting and stopping the engine.

HEIGHT ADJUSTMENT KNOB: Used to adjust the mower cutting height.

AMMETER: Indicates battery charging (+) or discharging (-).



The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over the spectacles or standard safety glasses.

HOW TO USE YOUR TRACTOR

TO SET PARKING BRAKE (See Fig. 9)

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

- Depress clutch/brake pedal into full "BRAKE" position and hold.
- Place parking brake lever in "ENGAGED" position and release pressure from clutch/brake pedal. Pedal should remain in "BRAKE" position. Make sure parking brake will hold tractor secure.

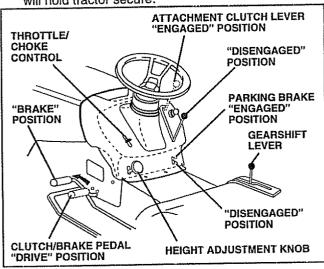


FIG. 9

STOPPING (See Fig. 9)

MOWER BLADES -

Move attachment clutch lever to "DISENGAGED" position.

GROUND DRIVE -

- Depress clutch/brake pedal into full "BRAKE" position.
- Move motion control lever to neutral (N) position.

IMPORTANT: THE MOTION CONTROL LEVER DOES NOT RETURN TO NEUTRAL (N) POSITION WHEN THE CLUTCH/BRAKE PEDAL IS DEPRESSED.

ENGINE -

Move throttle control to slow (**) position.

NOTE: Failure to move throttle control to slow () position and allowing engine to idle before stopping may cause engine to "backfire".

Turn ignition key to "OFF" position and remove key.
 Always remove key when leaving tractor to prevent unauthorized use.

Never use choke to stop engine.

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.



CAUTION: Always stop tractor completely, as described above, before leaving the operator's position; to empty grass catcher, etc.

TO USE THROTTLE CONTROL (See Fig. 9)

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance.

TO MOVE FORWARD AND BACKWARD (See Fig. 9)

The direction and speed of movement is controlled by the motion control lever.

- Start tractor with motion control lever in neutral (N) position.
- Release parking brake and clutch/brake pedal.
- Slowly move motion control lever to desired position.

TO ADJUST MOWER CUTTING HEIGHT (See Fig. 9)

The cutting height is controlled by turning the height adjustment knob in desired direction.

- Turn knob clockwise () to raise cutting height.
- Turn knob counterclockwise () to lower cutting height.

The cutting height range is approximately 1-1/2" to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

TO OPERATE MOWER (See Fig. 10)

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.

- Select desired height of cut.
- Lower mower with attachment lift control.
- Start mower blades by engaging attachment clutch control.
- TO STOP MOWER BLADES disengage attachment clutch control.



CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the discharge guard in place.

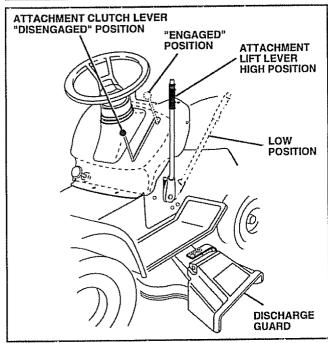


FIG. 10

TO OPERATE ON HILLS



CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move motion control lever to neutral (N) position.

IMPORTANT: THE MOTION CONTROL LEVER DOES NOT RETURN TO NEUTRAL (N) POSITION WHEN THE CLUTCH/BRAKE PEDAL IS DEPRESSED.

- To restart movement, slowly release parking brake and clutch/brake pedal.
- Slowly move motion control lever to slowest setting.
- Make all turns slowly.

TO TRANSPORT (See Figs. 8 and 11)

When pushing or towing your tractor, be sure to disengage transmission by placing freewheel control in freewheeling position. Free wheel control is located at the rear drawbar of tractor.

- Raise attachment lift to highest position with attachment lift control.
- Pull freewheel control knob out and hold in position by inserting retainer spring into forward hole of control rod.
- Do not push or tow tractor at more than two (2) MPH.
- To reengage transmission, reverse above procedure.

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

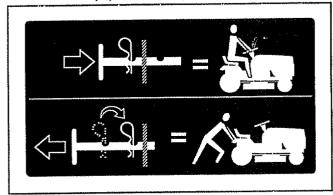


FIG. 11

BEFORE STARTING THE ENGINE

CHECK ENGINE OIL LEVEL (See Fig. 17)

- The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.
- · Check engine oil with tractor on level ground.
- Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Customer Responsibilities section of this manual).
- To change engine oil, see the Customer Responsibilities section in this manual.

ADD GASOLINE

 Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

IMPORTANT: WHEN OPERATING IN TEMPERATURES BELOW 32°F(0°C), USE FRESH, CLEAN WINTER GRADE GASOLINE TO HELP INSURE GOOD COLD WEATHER STARTING.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



CAUTION: Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

PURGE TRANSMISSION



CAUTION: Never engage or disengage freewheel lever while the engine is running.

To ensure proper operation and performance, it is recommended that the transmission be purged before operating tractor for the first time. This procedure will remove any trapped air inside the transmission which may have developed during shipping of your tractor.

IMPORTANT: SHOULD YOUR TRANSMISSION REQUIRE REMOVAL FOR SERVICE OR REPLACEMENT, IT SHOULD BE PURGED AFTER REINSTALLATION BEFORE OPERATING THE TRACTOR.

- Place tractor safely on level surface with engine off and parking brake set.
- Disengage transmission by placing freewheel control in freewheeling position (See "TO TRANSPORT" in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to slow () position. With motion control lever in neutral (N) position, slowly disengage clutch/brake pedal.
- Move motion control lever to full forward position and hold for five (5) seconds. Move lever to full reverse position and hold for five (5) seconds. Repeat this procedure three (3) times.

NOTE: During this procedure there will be no movement of drive wheels. The air is being removed from hydraulic drive system.

- Move motion control lever to neutral (N) position. Shutoff engine and set parking brake.
- Engage transmission by placing freewheel control in driving position (See "TO TRANSPORT" in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to half (1/2) speed. With motion control lever in neutral (N) position, slowly disengage clutch/brake pedal.
- Slowly move motion control lever forward, after the tractor moves approximately five (5) feet, slowly move motion control lever to reverse position. After the tractor moves approximately five (5) feet return the motion control lever to the neutral (N) position. Repeat this procedure with the motion control lever three (3) times.
- Your tractor is now purged and now ready for normal operation.

TO START ENGINE (See Fig. 9)

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Depress clutch/brake pedal and set parking brake.
- Place motion control lever in neutral (N) position.
- Move attachment clutch to "DISENGAGED" position.
- Move throttle control to choke (|≺|) position.

Note: Before starting, read the warm and cold starting procedures below.

Insert key into ignition and turn key clockwise to "START" position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, move throttle control to fast (*) position, wait a few minutes and try again. If engine still does not start, move the throttle control back to the choke (|\|) position and retry.

WARM WEATHER STARTING (50° F and above)

- When engine starts, move the throttle control to the fast
 (4) position.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

COLD WEATHER STARTING (50° F and below)

 When engine starts, allow engine to run with the throttle control in the choke (|\|) position until the engine runs roughly, then move throttle control to fast (
 position. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.

HYDROSTATIC TRANSMISSION WARM UP

- Before driving the unit in cold weather, the transmission should be warmed up as follows:
 - · Be sure the tractor is on level ground.
 - Place the motion control lever in neutral.
 Release the parking brake and let the clutch/brake slowly return to operating position.

- Allow one minute for transmission to warm up. This can be done during the engine warm up period.
- The attachments can also be used during the engine warm-up period after the transmission has been warmed up.

NOTE: If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

MOWING TIPS

- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the tractor. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished (See Fig. 12).
- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

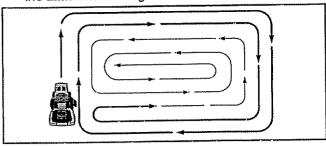


FIG. 12

MULCHING MOWING TIPS

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN AFTER EACH USE.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action.
 The best time to mow your lawn is the early afternoon.
 At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades (See Fig. 13). For extremely heavy mulching, reduce your width of cut and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

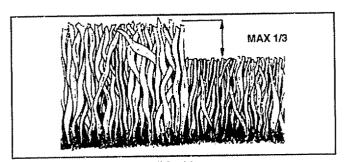


FIG. 13

MAINTENANCE SCHEDULE FILL IN DATES AS YOU COMPLETE REGULAR SERVICE REGULAR SERVICE MAINTENANCE SCHEDULE FILL IN DATES AS YOU COMPLETE REGULAR SERVICE REFORE FOR FROM PROUPS ADDRESS OF TOPAGE REFORE FROM PROUPS ADDRESS OF TOPAGE REFORE FOR FROM PROUPS ADDRESS OF TOPAGE REFORE FROM PR														
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Т	Check for Loose Fasteners	V					1/7		4		<u> </u>	 		
R	Sharpen/Replace Mower Blades			<u></u>	4					<u> </u>	-	-	ļ	
AC	Lubrication Chart			ļ	8/				6	 	<u> </u>		-	
Ĭř	Check Battery Level/Recharge				6					 		 	-	
lò	Clean Battery and Terminals				8/				6	 	 	 		<u></u>
R	Check Transaxle Cooling				6/				<u> </u>	1	 		 	
	Adjust Blade Belt(s) Tension						6 /5	<u> </u>		-	 		 	
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	Check Engine Oil Level	8		8/			<u> </u>	<u> </u>	<u></u>	<u> </u>	-	-	 	
	Change Engine Oil		4		1,2,3				6	-		<u> </u>	 	
_	Clean Air Filter				1 /2					_			-	<u> </u>
E	Clean Air Screen				1/2			<u> </u>	ļ		-	┿		ऻ
ΙĜ	Inspect Muffler/Spark Arrester					6/		<u> </u>	ļ		 	-	<u> </u>	-
Ī	Replace Oil Filter (If equipped)					ļ	1.2	-			-	-		
N	Clean Engine Cooling Fins	<u> </u>					6 /2	_	<u> </u>					
E	Replace Spark Plug	1			<u> </u>		10/	8/	.	_			-	-
1	Replace Air Filter Paper Cartridge				ļ	<u> </u>	8/ 2	<u> </u>		<u>_</u>			-	-
	Replace Fuel Filter						,	6/	ed with					

- 1 Change more often when operating under a heavy load or in high ambient temperatures
- 2 Service more often when operating in dirty or dusty conditions.
- 3 If equipped with oil filter, change oil every 50 hours
- 4 Replace blades more often when mowing in sandy soil

- 5 If equipped with adjustable system.
- 6 Not required if equipped with maintenance-free battery
- 7 Tighten front axle pivot bolt to 35 ft.-lbs. maximum Do not overlighten

GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

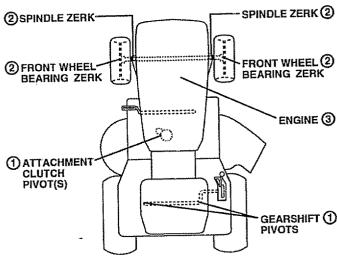
All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

 Once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

BEFORE EACH USE

- Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check for loose fasteners.

LUBRICATION CHART



- 1 SAE 30 OR 10W30 MOTOR OIL
- ② GENERAL PURPOSE GREASE
- (3) REFER TO CUSTOMER RESPONSIBILITIES "ENGINE" SECTION IMPORTANT: DO NOT OIL OR GREASE THE PIVOT POINTS WHICH HAVE SPECIAL NYLON BEARINGS. VISCOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF-LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

16

TRACTOR

Always observe safety rules when performing any maintenance.

BRAKE OPERATION

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

TIRES

- Maintain proper air pressure in all tires (See "PROD-UCT SPECIFICATIONS" on page 3 of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.



For best results mower blades must be kept sharp. Replace bent or damaged blades.

BLADE REMOVAL (See Fig. 14)

- Raise mower to highest position to allow access to blades.
- Remove hex bolt, lock washer and flat washer securing blade.
- Install new or resharpened blade with trailing edge up towards deck as shown.
- Reassemble hex bolt, lock washer and flat washer in exact order as shown.
- Tighten bolt securely (30-35 Ft. Lbs. torque).

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED.

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

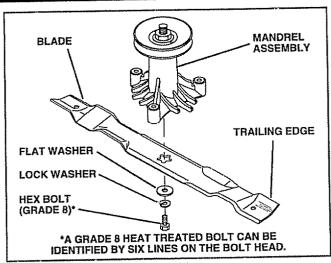


FIG. 14

TO SHARPEN BLADE (See Fig. 15)

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer).
- Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground.
 If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

NOTE: Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

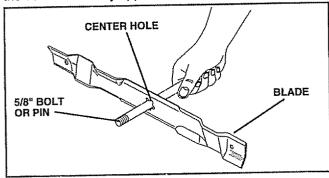


FIG. 15

BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open (See "CONNECT BAT-TERY" in the Assembly section of this manual).
- Recharge at 6-10 amperes for 1 hour.

TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Open battery box door.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Wash battery with solution of four tablespoons of baking soda to one gallon of water. Be careful not to get the soda solution into the cells.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "CONNECT BATTERY" in the Assembly section of this manual).

V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

TRANSAXLE COOLING

Keep transaxle free from build-up of dirt and chaff which can restrict cooling.

ENGINE

LUBRICATION

Only use high quality detergent oil rated with API service classification SF or SG. Select the oil's SAE viscosity grade according to your expected operating temperature.

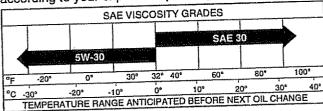


FIG. 16

NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after the first two hours of operation and every 25 hours thereafter or at least once a year if the tractor is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

TO CHANGE ENGINE OIL (See Figs. 16 and 17)

Determine temperature range expected before oil change. All oil must meet API service classification SFor SG.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove drain plug.
- After oil has drained completely, replace oil drain plug and tighten securely.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" on page 3 of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick.

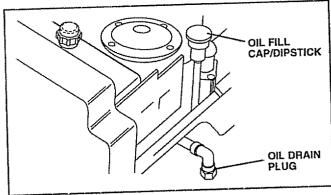


FIG. 17

AIR FILTER (See Fig. 18)

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

Remove knob(s) and cover.

TO SERVICE PRE-CLEANER

- Slide foam pre-cleaner off cartridge.
- Wash it in liquid detergent and water.
- Squeeze it dry in a clean cloth.
- Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.
- If very dirty or damaged, replace pre-cleaner.
- Reinstall pre-cleaner over cartridge.
- Reinstall cover and secure with knob(s).

TO SERVICE CARTRIDGE

- Remove cartridge nut.
- Carefully remove cartridge to prevent debris from entering carburetor. Clean base carefully to prevent debris from entering carburetor.
- Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
- Reinstall cartridge, nut, precleaner, cover and secure with knob(s).

IMPORTANT: PETROLEUM SOLVENTS, SUCH AS KEROSENE, ARE NOT TO BE USED TO CLEAN THE CARTRIDGE. THEY MAY CAUSE DETERIORATION OF THE CARTRIDGE. DO NOT OIL CARTRIDGE. DO NOT USE PRESSURIZED AIR TO CLEAN OR DRY CARTRIDGE.

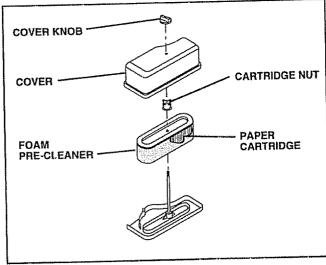


FIG. 18

CLEAN AIR SCREEN (See Fig. 19)

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

ENGINE COOLING FINS (See Fig. 19)

Remove any dust, dirt or oil from engine cooling fins to prevent engine damage from overheating.

- Remove screws from blower housing and lift housing and dipstick tube assembly off engine.
- Cover oil fill opening to prevent entry of dirt.
- Use compressed air or stiff bristle brush to thoroughly clean engine cooling fins.
- To reassemble, reverse above procedure.

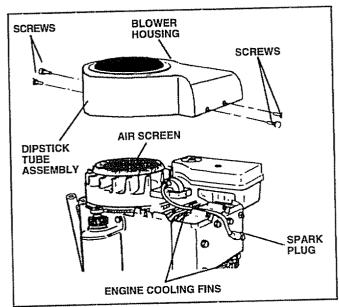


FIG. 19

MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

SPARK PLUGS

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

IN-LINE FUEL FILTER (See Fig. 20)

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Be sure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.

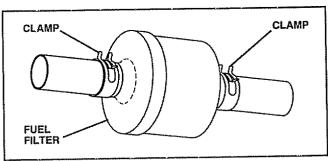


FIG. 20

CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.



CAUTION: BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

- Depress clutch/brake pedal fully and set parking brake.
- · Place motion control lever in neutral (N) position.
- Place attachment clutch in "DISENGAGED" position.
- · Turn ignition key "OFF" and remove key.
- Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

TRACTOR

TO REMOVE MOWER (See Fig. 21)

Mower will be easier to remove from the right side of tractor.

- · Place attachment clutch in "DISENGAGED" position.
- Move attachment lift lever forward to lower mower to its lowest position.
- · Roll belt off engine pulley.
- Disconnect clutch rod from clutch lever by removing retainer spring.
- Disconnect anti-sway bar from chassis bracket by removing retainer spring.
- Disconnect suspension arms from rear deck brackets by removing retainer springs.
- Disconnect front links from deck by removing retainer springs.
- Raise lift lever to raise suspension arms. Slide mower out from under tractor.

IMPORTANT: IF AN ATTACHMENT OTHER THAN THE MOWER IS TO BE MOUNTED TO THE TRACTOR, THE R.H. AND L.H. SUSPENSION ARMS MUST BE REMOVED FROM TRACTOR.

TO INSTALL MOWER (See Fig. 21)

- · Raise attachment lift lever to its highest position.
- Slide mower under tractor with discharge guard to right side of tractor.
- Lower lift lever to its lowest position.
- Install mower in reverse order of removal instructions.

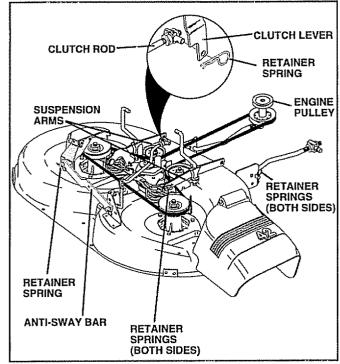


FIG. 21

TO LEVEL MOWER HOUSING

Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PRODUCT SPECIFICATIONS" on page 3 of this manual). If tires are over or underinflated, you will not properly adjust your mower.

SIDE-TO-SIDE ADJUSTMENT (See Figs. 22 and 23)

- Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

NOTE: Each full turn of adjustment nut will change mower height about 1/8".

Recheck measurements after adjusting.

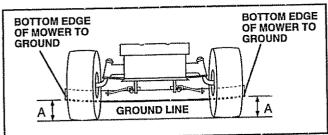


FIG. 22

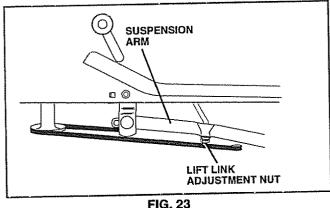


FIG. 23

FRONT-TO-BACK ADJUSTMENT (See Figs. 24 and 25)

IMPORTANT: DECK MUST BE LEVEL SIDE-TO-SIDE. IF
THE FOLLOWING FRONT-TO-BACK ADJUSTMENT IS
NECESSARY, BE SURE TO ADJUST BOTH FRONT LINKS
EQUALLY SO MOWER WILL STAY LEVEL SIDE-TOSIDE.

To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/4" to 3/4" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length. Both links should be approximately 10-3/8".
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/4" to 3/4" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns.
- When distance "D" is 1/4" to 3/4" lower at front than rear, tighten nut "F" against trunnion on both front links.
- Recheck side-to-side adjustment.

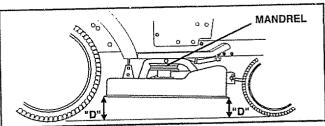


FIG. 24

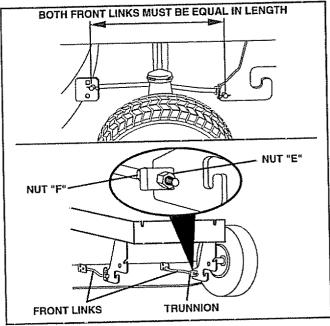


FIG. 25

TO REPLACE MOWER BLADE DRIVE BELT (See Fig. 26)

The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

BELT REMOVAL -

- Remove mower from tractor (See "TO REMOVE MOWER" in this section of this manual).
- Work belt off both mandrel pulleys and idler pulleys.
- Pull beit away from mower.

BELT INSTALLATION -

- · Install new belt in reverse order of removal.
- Make sure belt is in all pulley grooves and inside all belt quides.
- Install mower in reverse order of removal instructions.

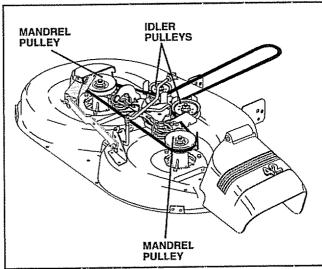


FIG. 26

TO ADJUST BRAKE (See Fig. 27)

Your tractor is equipped with an adjustable brake system which is mounted on the side of the transaxle.

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted.

- Depress clutch/brake pedal and engage parking brake.
- Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-3/4", loosen jam nut and turn nut "A" until distance becomes 1-3/4". Retighten jam nut against nut "A".
- Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than six (6) feet in highest gear, further maintenance is necessary. Contact your nearest authorized service center/department.

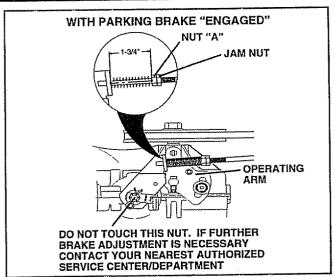


FIG. 27

TO REPLACE MOTION DRIVE BELT (See Fig. 28)

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

- Remove mower (See "TO REMOVE MOWER" in this section of this manual.)
- · Remove upper belt keeper.
- Remove belt from stationary idler and clutching idler.
- Pull belt slack toward rear of tractor. Carefully remove belt upwards from transmission input pulley and over cooling fan blades.
- Pull belt toward front of tractor and remove downward from around engine pulley.
- Install new belt by reversing above procedure.

IMPORTANT: MAKE SURE UPPER BELT KEEPER IS POSITIONED PROPERLY BETWEEN LOCATOR TABS.

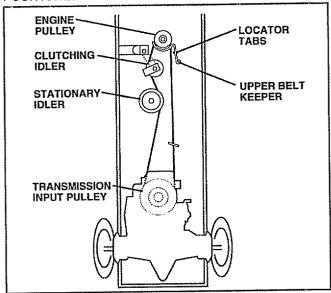


FIG. 28

TO ADJUST MOTION CONTROL LEVER (See Fig. 29)

The motion control lever has been preset at the factory and adjustment should not be necessary.

If for any reason the motion control lever will not hold its position while at a selected speed, it may be adjusted at the friction pack located on the right side of transmission.

- Park tractor on level surface. Stop tractor by turning ignition key to "OFF" position, and engage parking brake.
- Adjust motion control lever by tightening adjustment locknut one half (1/2) turn.

NOTE: If for any reason the effort to move the motion control lever becomes too excessive, reverse the above adjustment procedure by loosening locknut 1/4 to 1/2 turn.

Road test tractor after adjustment and repeat procedure if necessary.

TRANSMISSION REMOVAL/REPLACEMENT

Should your transmission require removal for service or replacement, it should be purged after reinstallation and before operating the tractor. See "PURGE TRANSMISSION" in the Operation section of this manual.

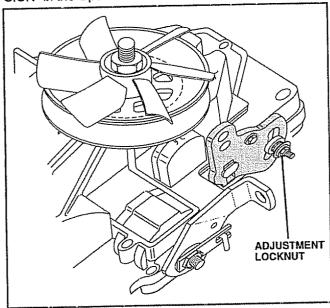


FIG. 29

TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble per instructions in the Assembly section of this manual.

FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center/department.

TO REMOVE WHEEL FOR REPAIRS (See Fig. 30)

- Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).
- Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- Replace axle cover.

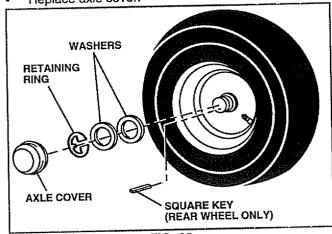


FIG. 30

TO START ENGINE WITH A WEAK BATTERY (See Fig. 31)



CAUTION: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. If "jumper cables" are used for emergency starting, follow this procedure:

IMPORTANT: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT NEGATIVE GROUNDED SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT NEGATIVE GROUNDED SYSTEM. DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

TO ATTACH JUMPER CABLES -

- Connect each end of the RED cable to the POSITIVE
 (+) terminal of each battery, taking care not to short against chassis.
- Connect one end of the BLACK cable to the NEGA-TIVE (-) terminal of fully charged battery.
- Connect the other end of the BLACK cable to good CHASSIS GROUND, away from fuel tank and battery.

TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.

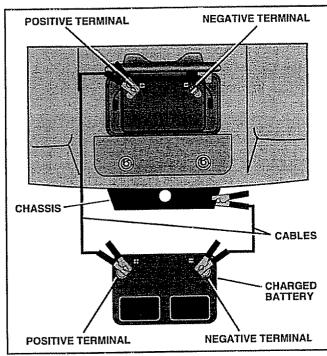


FIG. 31

TO REPLACE HEADLIGHT BULB

- · Raise hood.
- Pull bulb holder out of the hole in the backside of the grill.
- Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- Close hood.

INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

 Check wiring. See electrical wiring diagram in the Repair Parts section of this manual.

TO REPLACE FUSE

Replace with 30 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

TO REMOVE HOOD AND GRILL ASSEMBLY (See Fig. 32)

- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- To replace, reverse above procedures.

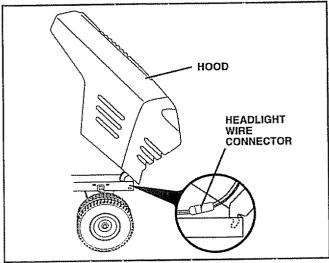


FIG. 32

ENGINE

TO ADJUST THROTTLE CONTROL CABLE (See Fig. 33)

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move throttle control lever from slow (♠) to choke (|\|) position. Slowly move lever from choke (|\|) to fast (♠) position.
- Check that holes "A" in governor control lever and hole in governor plate line-up. If holes "A" are not aligned, loosen clamp screw and move throttle cable until holes are aligned. Tighten clamp screw securely.

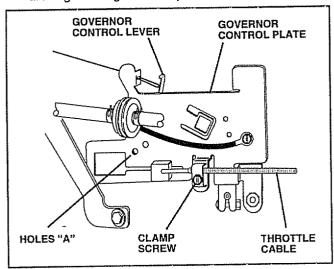


FIG. 33

TO ADJUST CARBURETOR (See Fig. 34)

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, proceed as follows:

In general, turning idle mixture valve in (clockwise) decreases the supply of fuel to the engine giving a leaner fuel/air mixture. Turning the idle mixture valve **out** (counterclockwise) increases the supply of fuel to the engine giving a richer fuel/air mixture.

IMPORTANT: DAMAGE TO THE NEEDLE VALVE AND THE SEAT IN CARBURETOR MAY RESULT IF SCREW IS TURNED IN TOO TIGHT.

PRELIMINARY SETTING -

- Air cleaner assembly must be assembled to the carburetor when making carburetor adjustments.
- Be sure the throttle control cable is adjusted properly (see above).
- With engine off turn idle mixture valve in (clockwise) closing it finger tight and then turn out (counterclockwise) 1 full turn.

FINAL SETTING -

- Start engine and allow to warm for five minutes. Make final adjustments with engine running and shift/motion control lever in neutral (N) position.
- Move throttle control lever to slow () position. With finger, rotate and hold throttle lever against idle speed screw. Turn idle speed screw to attain 1750 RPM.
- While still holding throttle lever against idle speed screw, turn idle mixture valve in (clockwise) until engine begins to die and then turn out (counterclockwise) until engine runs rough. Turn valve to a point midway between those two positions. Release throttle lever.

ACCELERATION TEST -

High speed stop is factory adjusted. Do not adjust - damage may result.

IMPORTANT: NEVER TAMPER WITH THE ENGINE GOVERNOR, WHICH IS FACTORY SET FOR PROPER ENGINE SPEED. OVERSPEEDING THE ENGINE ABOVE THE FACTORY HIGH SPEED SETTING CAN BE DANGEROUS. IF YOU THINK THE ENGINE-GOVERNED HIGH SPEED NEEDS ADJUSTING, CONTACT YOUR NEAREST AUTHORIZED SERVICE CENTER/DEPARTMENT, WHICH HAS PROPER EQUIPMENT AND EXPERIENCE TO MAKE ANY NECESSARY ADJUSTMENTS.

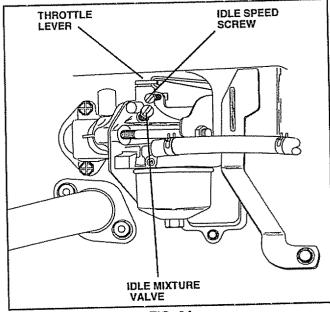


FIG. 34

STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.



CAUTION: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Customer Responsibilities section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Customer Responsibilities section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- Be sure battery drain tube is securely attached.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

ENGINE

FUEL SYSTEM

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Customer Responsibilities section of this manual).

CYLINDERS

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to "START" position for a few seconds to distribute oil.
- Replace with new spark plug(s).

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust.
 Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

IMPORTANT: NEVER COVER TRACTOR WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.

TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION				
Will not start	 Out of fuel. Engine not "CHOKED" properly. Engine flooded. Bad spark plug. Dirty air filter. Dirty fuel filter. Water in fuel. Loose or damaged wiring. Carburetor out of adjustment. 	 Fill fuel tank. See "TO START ENGINE" in Operation section. Walt several minutes before attempting to start. Replace spark plug. Clean/replace air filter. Replace fuel filter. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department. 				
Hard to start	1. Dirty air filter. 2. Bad spark plug. 3. Weak or dead battery. 4. Dirty fuel filter. 5. Stale or dirty fuel. 6. Loose or damaged wiring. 7. Carburetor out of adjustment. 8. Engine valves out of adjustment.	 Clean/replace air fliter. Replace spark plug. Recharge or replace battery. Replace fuel filter. Drain fuel tank and refill with fresh gasoline Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department. 				
Engine will not turn over	 Clutch/brake pedal not depressed. Attachment clutch is engaged. Weak or dead battery. Blown fuse. Corroded battery terminals. Loose or damaged wiring. Faulty ignition switch. Faulty solenoid or starter. Faulty operator presence switch(es). 	 Depress clutch/brake pedal. Disengage attachment clutch. Recharge or replace battery. Replace fuse. Clean battery terminals. Check all wiring. Check/replace ignition switch. Check/replace solenoid or starter. Contact an authorized service center/department. 				
Engine clicks but will not start	Weak or dead battery. Corroded battery terminals. Loose or damaged wiring. Faulty solenoid or starter.	 Recharge or replace battery. Clean battery terminals. Check all wiring. Check/replace solenoid or starter. 				
Loss of power	 Cutting too much grass/too fast. Throttle in "CHOKE" position. Build-up of grass, leaves and trash under mower. Dirty air filter. Low oil level/dirty oil. Faulty spark plug. Dirty fuel filter. Stale or dirty fuel. Water in fuel. Spark plug wire loose. Dirty engine air screen/fins. Dirty/clogged muffler. Loose or damaged wiring. Carburetor out of adjustment. Engine valves out of adjustment. 	 Set in "Higher Cut" position/reduce speed. Adjust throttle control. Clean underside of mower housing. Clean/replace air filter. Check oil level/change oil. Clean and regap or change spark plug. Replace fuel filter. Drain fuel tank and refill with fresh gasoline. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. Connect and tighten spark plug wire. Clean engine air screen/fins. Clean/replace muffler. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department. 				
Excessive vibration	1. Worn, bent or loose blade. 2. Bent blade mandrel. 3. Loose/damaged part(s).	 Replace blade. Tighten blade bolt. Replace blade mandrel. Tighten loose part(s). Replace damaged parts. 				

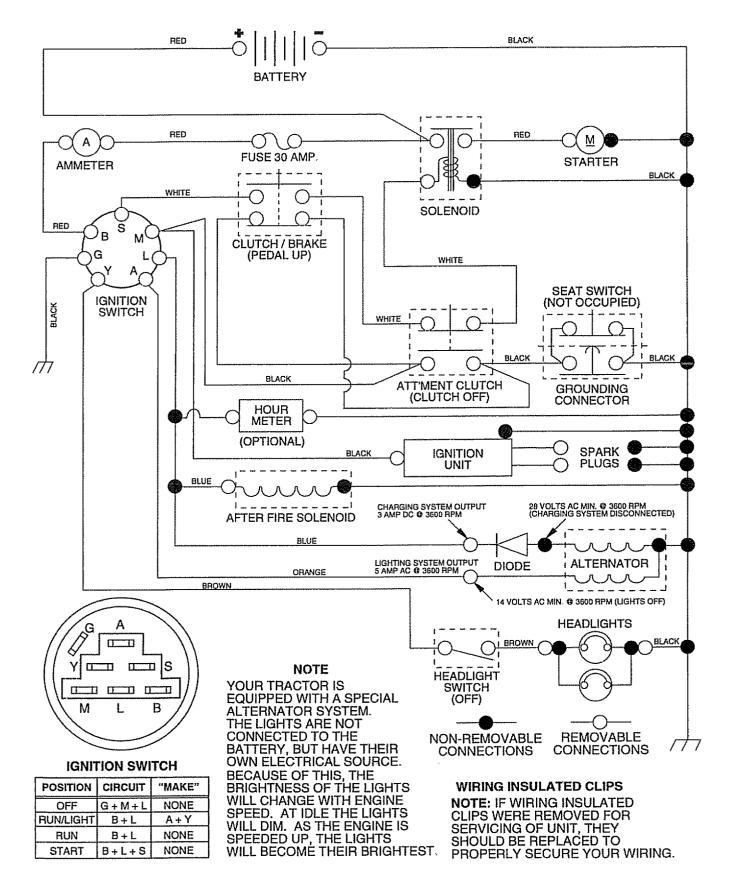
TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION				
Engine continues to run when operator leaves seat with attachment clutch engaged	Faulty operator-safety presence control system.	Check wiring, switches and connections. If not corrected, contact an authorized service center/ department.				
Poor cut - uneven	Worn, bent or loose blade. Mower deck not level. Buildup of grass, leaves, and trash under mower. Bent blade mandrel. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels	 Replace blade. Tighten blade bolt. Level mower deck. Clean underside of mower housing. Replace blade mandrel. Clean around mandrels to open vent holes. 				
Mower blades will not rotate	Obstruction in clutch mechanism Worn/damaged mower drive belt Frozen idler pulley. Frozen blade mandrel.	1. Remove obstruction. 2. Replace mower drive belt. 3. Replace idler pulley. 4. Replace blade mandrel.				
Poor grass discharge	1. Engine speed too slow 2. Travel speed too fast 3. Wet grass 4. Mower deck not level 5. Low/uneven tire air pressure 6. Worn, bent or loose blade 7. Buildup of grass, leaves and trash under mower 8. Mower drive belt worn 9. Blades improperly installed 10. Improper blades used 11. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.	 Place throttle control in "FAST" position. Shift to slower speed. Allow grass to dry before mowing. Level mower deck. Check tires for proper air pressure. Replace/sharpen blade. Tighten blade bolt. Clean underside of mower housing. Replace mower drive belt. Reinstall blades sharp edge down. Replace with blades listed in this manual. Clean around mandrels to open vent holes. 				
Headlight(s) not working (if so equipped) 1. Switch is "OFF". 2. Bulb(s) burned out. 3. Faulty light switch. 4. Loose or damaged wiring. 5. Blown fuse.		1. Turn switch "ON". 2. Replace bulb(s). 3. Check/replace light switch. 4. Check wiring and connections. 5. Replace fuse.				
Battery will not charge 1. Bad battery cell(s). 2. Poor cable connections. 3. Faulty regulator (if so equipped). 4. Faulty alternator.		1. Replace battery. 2. Check/clean all connections. 3. Replace regulator. 4. Replace alternator.				
Engine "backfires" when turning engine "OFF"	Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine.	Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine.				

SERVICE NOTES

TRACTOR - - MODEL NUMBER 917.258530

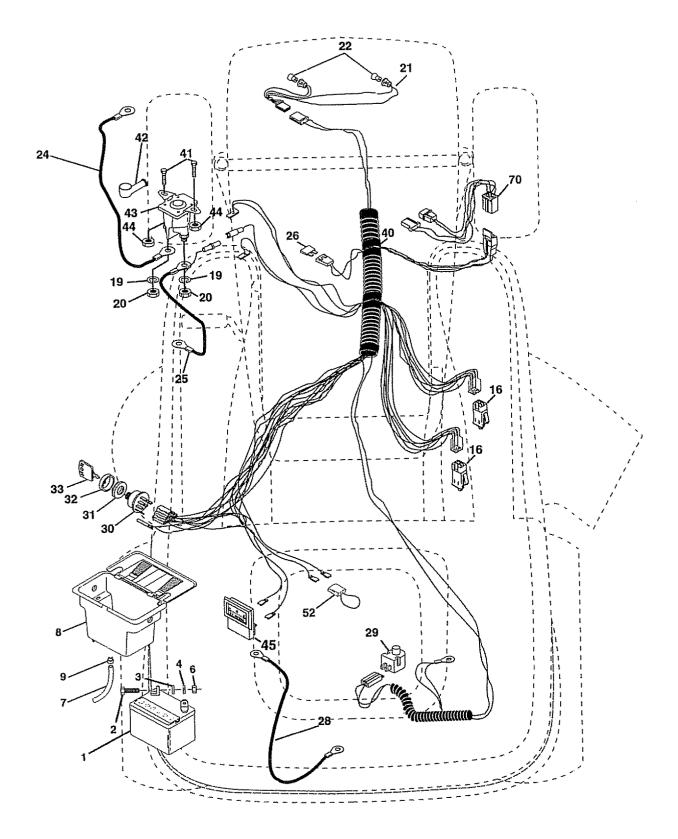
SCHEMATIC



REPAIR PARTS

TRACTOR - - MODEL NUMBER 917.258530

ELECTRICAL



TRACTOR - - MODEL NUMBER 917.258530

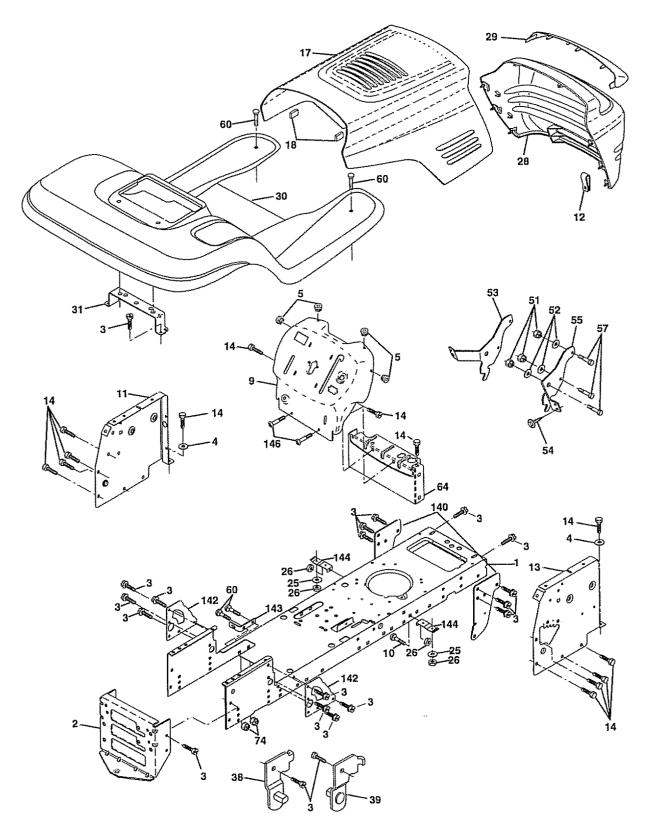
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
19 20	146139 74760412 STD551025 STD551125 STD541025 109238X 156417 109596X 153664 STD551125 73350400	Battery 12 Volt 25 Amp Bolt, Hex Head 1/4-20 unc x 3/4 Washer Washer Nut Tube, Plastic, 12" Case, Battery Mech Hinge Clamp, Hose Switch, Interlock Push-In Washer, Lock Nut, Hex, Jam 1/4-20 UNC Harness, Light Socket
22 24	147430 4152J 4799J 146147 108824X	Harness, Light Socket (Includes 4152J) Bulb, Light Cable, Battery, 6 Gauge, Red, 11" Cable, Battery, 6 Gauge, Red, W/16 Wire Fuse, 30 Amp
28 29 30 31 32 33 40 41 42 43 44 45 52	4207J 121305X 140301	Cable, Ground, 6 Gauge, Black, 12" Switch, Plunger Switch, Ignition Nut, Ignition Cover, Key Switch Key, Ignition Harness, Ignition Bolt, Hex Head, Fin. 1/4-20 x 1/2 Cover, Terminal, Red Solenoid Nut Keps Blk Hex 1/4-20 UNC Ammeter Rectangular 6 Amp Protection Wire Loop Harness Engine B&S

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.258530

CHASSIS AND ENCLOSURES



TRACTOR - - MODEL NUMBER 917.258530

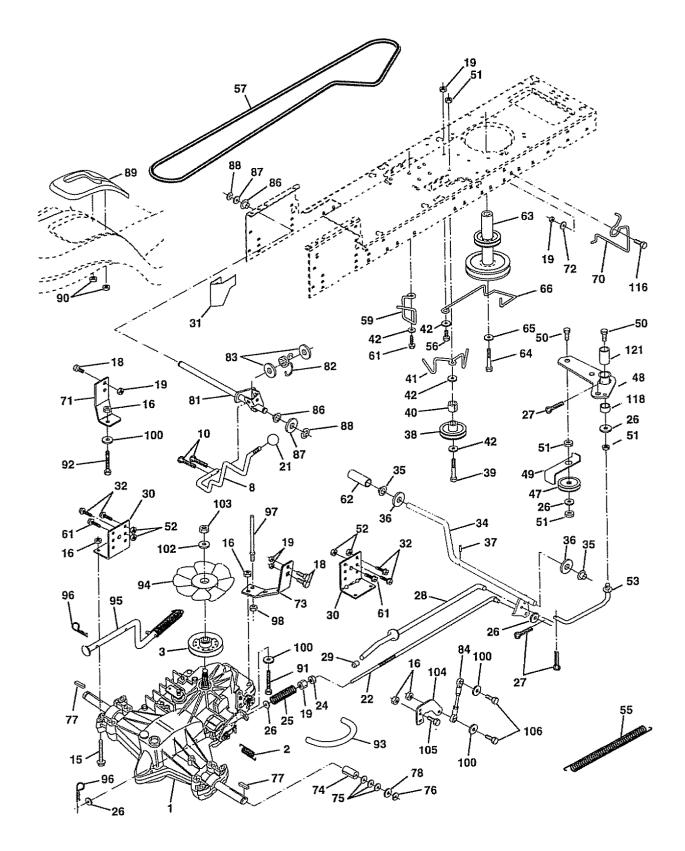
CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
142 143 144	153871 140356 17490612 19131216 155272 150156X011 STD533710 146956 145660 146962 17490608 144983X558 126938X 19131312 STD541437 145198X558 145200 151287X558 139876 139886 139887 73800400 19091416 145201 17030814 145202 STD522507 STD522507 STD533707 154798 STD541437 150556 154966 154207 154334 5479J	Chassis Assembly Drawbar Screw, Thd. Roll. 3/8-16 x 3/4 Washer 13/32 x 3/4 x 16 Gauge Bumper Hood/Dash Dash Bolt, Carriage 3/8-16 x 3/4 Panel, Dash, L.H. Clip Tinnerman Grille P/L Panel, Dash, R.H. Screw Thdrol 3/8-16 x 1/2 Hood Assembly Bumper Hood Washer 13/32 x 13/16 x 12 Gauge Nut Grille w/Clips MS-558 Lens, Grille Fend/Ftrest Pnt STLT N HLD 558 Bracket, Fender Support Pivot Bracket Assembly, L.H. Pivot Bracket Assembly, R.H. Nut Lock w/Insert 1/4-20 UNC Washer 9/32 x 7/8 x 16 Ga. Bracket Grille Pickoff LH Screw Spiderlock Hex Hd #8-7/8 Bracket Grille Pickoff RH Bolt, Fin Hex 1/4-20 UNC x .75 Bolt Rdhd Sqnk 3/8-16 UNC x 3/4 Dash Lower STLT Nut Crownlock 3/8-16 UNC Bracket Chassis Front Plate Reinforcement STLT Bracket Swaybar Chassis Bracket Pnt Footrest STLT Screw Torx Hd Thd 5/16-18 UN-2A Plug, Button

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.258530

DRIVE



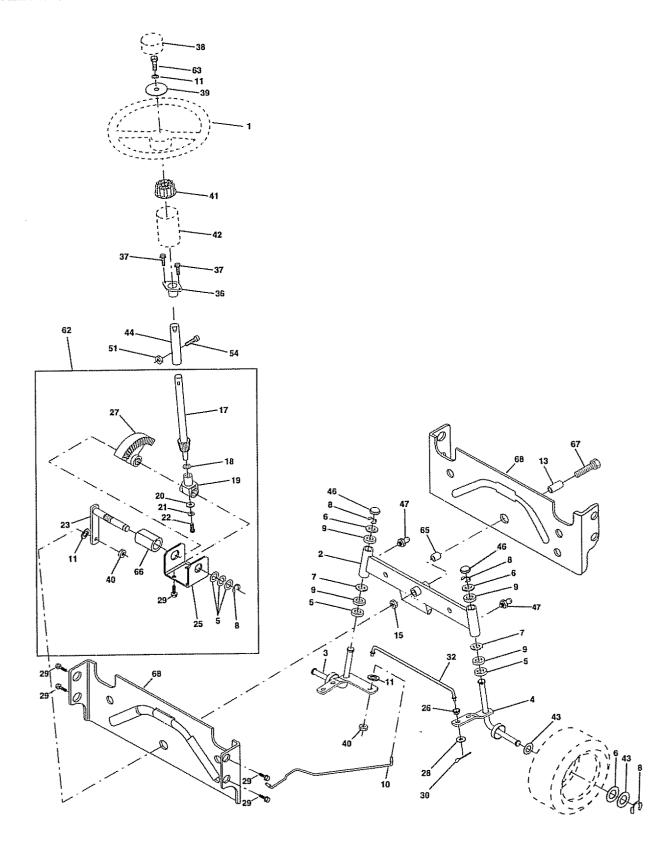
TRACTOR - - MODEL NUMBER 917.258530

DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	150071	Transaxle Assembly	63 64	140186 71170764	Pulley, Engine Bolt 7/16-20 X 4 Gr. 5
2	142431	Spring, Return, Brake			Washer Lock Hvy Hlcl Spr 7/16
3	143995	Pulley, Transaxle	65	STD551143	
8	154792	Rod Shift Fender		154778	Keeper Belt Engine Screw
10	STD561210	Pin Cotter 1/8 x 1 CAD		142432	Keeper Belt Engine
15	74490544	Bolt Hex Flghd 5/16-18 Gr. 5	70	134683	Strap Torque Lh Hydro 18/20" T
16	STD541431	Nut Lock Hex W/Ins. 5/16-18 Unc	71	140158	Washer 13/32 x 1-1/4 x 12 Gauge
18	STD523710	Bolt Fin Hex 3/8-16 Unc x 1 Gr. 5	72	19132012	Strap Torque Rh Hydro
19	STD541437	Nut Lock Hex W/Wsh 3/8-16 Unc	73 74	156347 121199X	Spacer, Split
21	130564	Knob, Deluxe 1/2-13	7 4 75	121749X	Washer 25/32 x 1-1/4 x 16 Gauge
22	145627	Rod, Brake Hydro	76	12000001	E-Ring
24	73350600	Nut, Hex Jam 3/8-16 Unc	77	123583X	Key, Square
25	106888X	Spring, Brake Rod	78	121748X	Washer 25/32 x 1-5/8 x 16 Gauge
26	STD551037	Washer	81	156046	Shaft Asm. Cross Hydro 20" Tires
27	76020412	Pin Cotter 1/8 x 3/4 CAD.	82	123782X	Spring Torsion T/A
28	145204	Rod, Parking Brake	83	19171216	Washer 17/32 x 3/4 x 16 Ga.
29	124236X	Cap, Parking Brake	84	140548	Rod, Tie Hydro 20" Tires
30	130807	Bracket, Transaxle	86	71208	Bushing Rod Strig. 629/632 ID
31	127275X	Keeper Belt Lh Bolt Hex Hd 5/16-18 Unc x 3/4	87	19212016	Washer 21/32 x 1-1/4 x 16 Ga.
32	STD523107	Shaft, Foot Pedal	88	12000008	Ring Klip #5304-62
34 35	155071	Bearing, Nylon	89	154882	Console, Shift
36	120183X STD551062	Washer	91	74780536	Bolt Fin Hex 5/16-18 x 2-1/4
37	STD571810	Pin, Roll	92	74780524	Bolt Fin Hex 5/6-18 Unc x 1-1/2
38	123674X	Pulley, Idler, Flat	93	142564	Line Fuel Hydro 4"
39	STD523727	Bolt	94	140462	Fan, Hydro 7"
40	4470J	Spacer, Split	95	144643	Control Bypass Hydro 20" Tires
41	154777	Keeper, Belt Retainer	96	STD624003	Retainer Spring 1" Zinc/Cad
42	19131312	Washer 13/32 x 13/16 x 12 Gauge	97	140469	Keeper Bolt Rh Hydro 0750, 18/20"
47	127783	Pulley, Idler, V-Groove	98	73510600	Nut Keps Hex 3/8-16 Unc
48	154604	Bellcrank Assembly Clutch		19111216	Washer 11/32 x 3/4 x 16 Ga.
49	123205X	Retainer, Belt		141322	Washer Bellville .501D x 1.50D
50	STD523715	Bolt		73940800	Nut Hex Jam Toplock 1/4-20 Unf
51	STD541437	Nut Crownlock 3/8-16 UNC		140156	Arm, Control Hydro
52	STD541431	Nut, Crownlock 5/16-18 Unc		71070516	Screw Cap Hex 5/16 x 18 x 1
53	105710X	Link, Clutch		74780520	Bolt Fin Hex 5/16-18 Unc x 1-1/4
55	105709X	Spring, Return, Clutch		72110610	Bolt Rdhd Sqnk 3/8-16 x 1.25
56	STD523712	Bolt Hex 3/8-16 x 1-1/4	118	154774	Spacer Bellcrank
57	140294	V-Belt, Ground Drive	121	154419	Nyliner Clutching STL
59	140312	Keeper, Center Span	NO	F. All compor	nent dimensions given in U.S. inches
61	17490612	Screw Thdrol. 3/8-16 x 3/4 Ty. TT	IVV	1 inch = 25	14 mm
62	8883R	Cover, Pedal		1 111011 = 20	AT HREE

TRACTOR - - MODEL NUMBER 917.258530

STEERING ASSEMBLY



TRACTOR - - MODEL NUMBER 917.258530

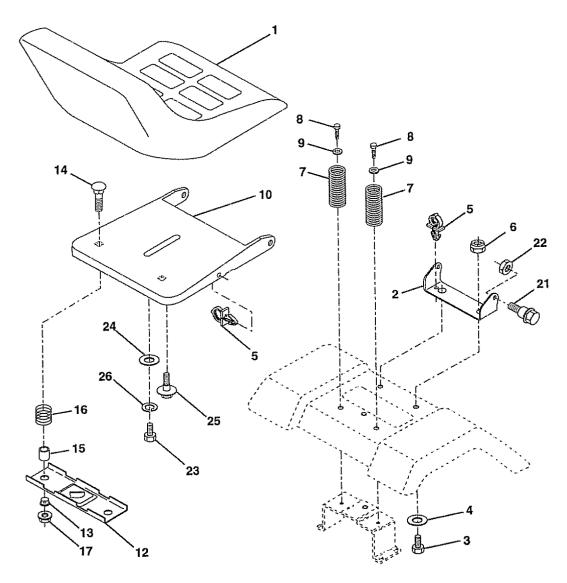
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
123456789101135617819021	139768 154427 154422 154423 6266H 121748X 19272016 12000029 3366R 156438 STD551137 154779 73901000 132624 156546 57079 124035X 126684X	Steering Wheel Axle Assembly STMP Dropped STL Spindle Assembly, L.H. Spindle Assembly, R.H. Bearing, Race, Thrust, Hardened Washer 25/32 x 1-5/8 x 16 Gauge Washer 27/32 x 1-1/4 x 16 Gauge Ring, Klip Bearing, Steering Column Draglink Extended Stamped Washer, Lock Bearing Axle STLT/GT Nut, Lock, Flange 5/8-11 UNC Pin, Axle 5/8 x 1.55/1.54 Shaft Assembly, Steering Washer, Thrust .515 x .750 x .033 Support, Shaft Washer, Shim 1/4 x 5/8 x .062
21 22		Washer Screw, Hex Socket Head 1/4-20 x 5/8
23 25 26 27 28 29 30 30 30 30 40 41 44 44 44 44 44 44 44 44 44 44 44 44	19131416 17490612 STD561210 130465 155099 152927 139769 19133808 STD541537 100711L 145054 121749X 153720 121232X	Pittman Shaft Assembly Bracket, Steering Bushing, Link, Drag Gear, Sector Washer 13/32 x 7/8 x 16 Gauge Screw, Thd., Roll. 3/8-16 x 3/4 Pin Rod, Tie Bushing, Steering Screw Insert, Steering Wheel Washer 13/32 x 2-3/8 x 8 Gauge Gripco Nut Adaptor, Steering Wheel Boot, Steering Shaft Washer 25/32 x 1-1/4 x 16 Gauge Extension Shaft Steering LR.LT Cap, Spindle Fitting, Grease
47 51 54 62 63 65 66 67 68	STD523710 154780	Fitting, Grease Nut Lock Hex w/ins. 5/16-18 UNC Bolt Fin Hex 5/16-18 UNC x 1-1/4 Kit Steering Asm Service Bolt, Fin Hex 3/8-16 UNC x 1 Gr 5 Spacer Axle Bearing Arm Pittman Bolt, Fin Hex 5/8-11 UNC x 2-3/4 Axle, Brace

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.258530

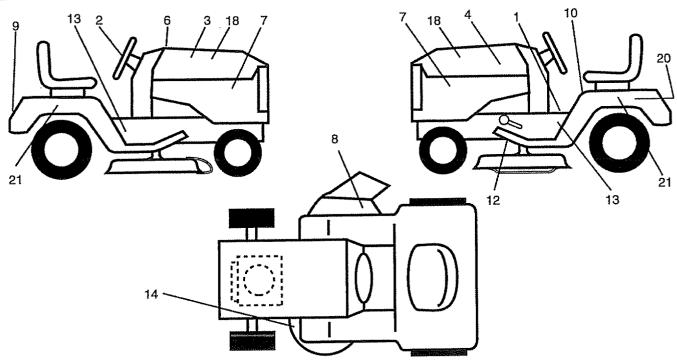
SEAT ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10	140123 140551 STD523710 19131610 145006 STD541437 124181X 17490616 19131614 155925	Seat Bracket, Pivot, Seat Bolt Washer 13/32 x 1 x 10 Gauge Clip, Push-In Hinged Nut Spring, Seat Screw, Thd., Roll. 3/8-16 x 1 Washer 13/32 x 1 x 14 Gauge Pan, Seat Emboss QCK Conn.	15 16 17 21 22 23 24 25 26	134300 121250X 123976X 153236 STD541431 74780814 19171912 127018X STD551150	Spacer, Split .28 x .88 Spring Locknut, Flange 1/4 Grade 5 Bolt, Shoulder 5/16-18 UNC Nut Bolt, Hex Head, Fin. 1/2-13 x 7/8 Grade 5 Washer 17/32 x 1-3/16 x 12 Gauge Bolt, Shoulder 5/16-18 x .62 Washer, Lock
12 13 14	121246X 121248X 72050411	Bracket, Switch Mounting Bushing, Snap Bolt, Carriage 1/4-20 x 1-3/8	NOT	E: All compon 1 inch = 25	ent dimensions given in U.S. inches .4 mm

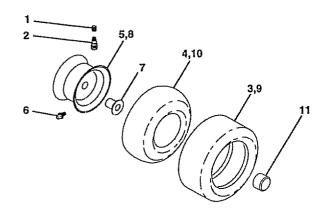
TRACTOR - - MODEL NUMBER 917.258530

DECALS



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 6 7 8 9 10 12	156811 150333 151299 151300 133644 150927 156787 146709 156439 146046	Decal, Oper. Instr. Decal, Cap Cnsmr Help Line Decal, Hood, R.H. Decal, Hood, L.H. Decal, Customer Maintenance Decal, Side Panel Decal, Deck Mower EZ3 Decal, Fender, Craftsman Decal, Fender Danger Decal, V-Belt Drive Schematic	13 14 18 20 21	147138 136832 151708 149516 156810 138311 142341 154515 154516 156788 156789	Decal, Chassis, 6 Speed/42" Decal, V-Belt Schematic Decal, Ins. Hood Decal, Battery Dngr/Psn Eng Decal, Fender Auto Decal, Lift Handle Decal, Drawbar Cntrl Mvt Hyd LT Pad Footrest LH STLT Pad Footrest RH STLT Owner's Manual, English Owner's Manual, Spanish

WHEELS & TIRES

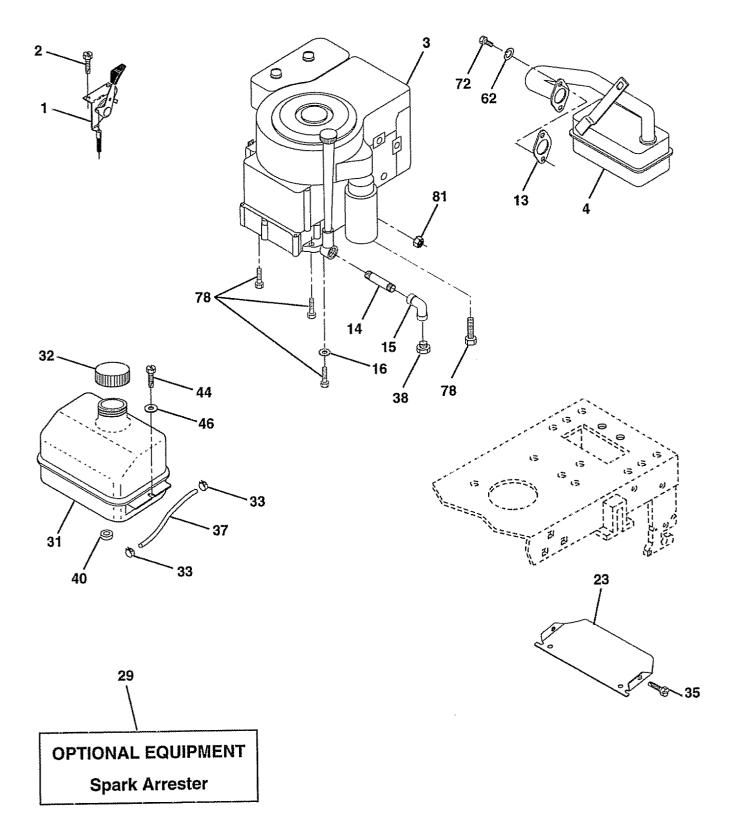


KEY NO.	PART NO.	DESCRIPTION
1	59192	Valve Cap, Tire
2	65139	Stem, Valve
2 3	106222X	Tire, Front
4	59904	Tube, Front Tire
		(Not Provided, Service Item Only)
5	106732X427	Řím. Front
6	278H	Fitting, Grease (Front Wheel Only)
7	9040H	Bearing, Flange (Front Wheel Only)
8	106108X427	Rim, Rear
9	122082X	Tire, Rear
10	7152J	Tube, Rear Tire
		(Not Provided, Service Item Only)
11	104757X	Čap, Axle
,	144334	Sealant, Tire 10 oz.

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.258530

ENGINE



TRACTOR - - MODEL NUMBER 917.258530

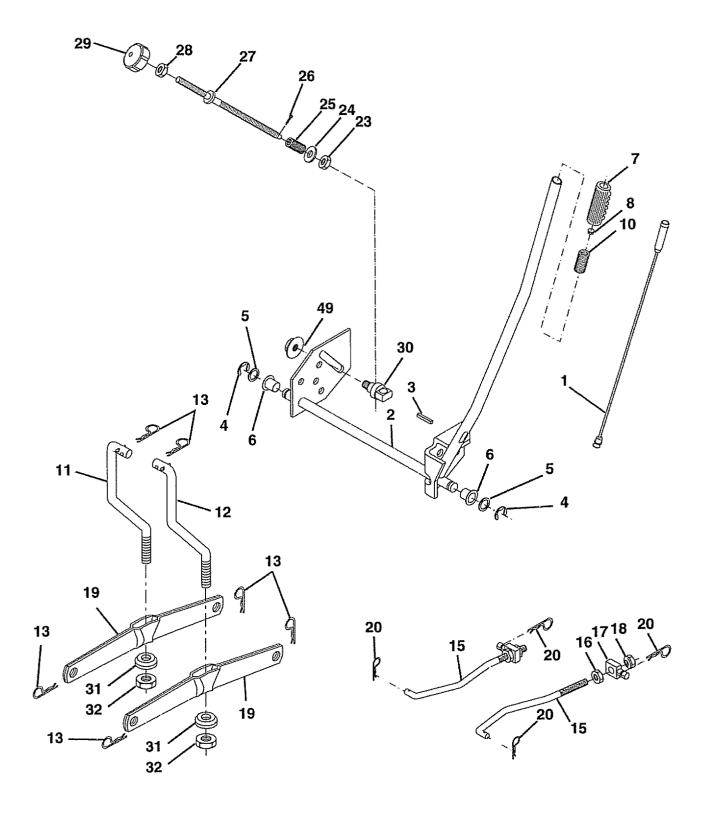
ENGINE

KEY NO.	PART NO.	DESCRIPTION
1 2	150600 17720410	Control, Throttle Screw, Hex Head, Thread Cutting 1/4-20 x 5/8
3	ALL AN SU SA SU AP SM	Engine (See Breakdown) Briggs Model 28N707-0173-01
4	137352	Muffler
13	272293	Gasket, Exhaust
14	13280324	Nipple, Pipe 3/8 NPT x 3
	13200300	Elbow, Standard 90°, 3/8-18 NPT
16		Washer
	156123	Shield, Heat
31	137180 109202X	Arrestor, Spark Tank, Fuel
32	123549X	Cap Assembly, Fuel Tank, Vented
	123487X	Clamp, Hose
	17490512	Screw Thdrol 5/16-18 x 3-4 Tyt
37	137040	Line, Fuel
38	****	Plug, Oil Drain
		(Order From Engine Manufacturer)
	124028X	Bushing, Snap, Fuel Line
44	17490412	Screw, Hex Washer Head, Thd., Roll. 1/4-20 x 3/4
46	19091416	Washer 9/32 x 7/8 x 16 Gauge
62	STD551131	Washer, Lock
	71070512	Screw, Hex Cap Head 5/16-18 x 3/4
	17490620	Screw, Thd., Roll. 3/8-16 x 1-1/4
81	128861	Nut Flange 1/4-20 Starter Nut

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.258530

MOWER LIFT



TRACTOR - - MODEL NUMBER 917.258530

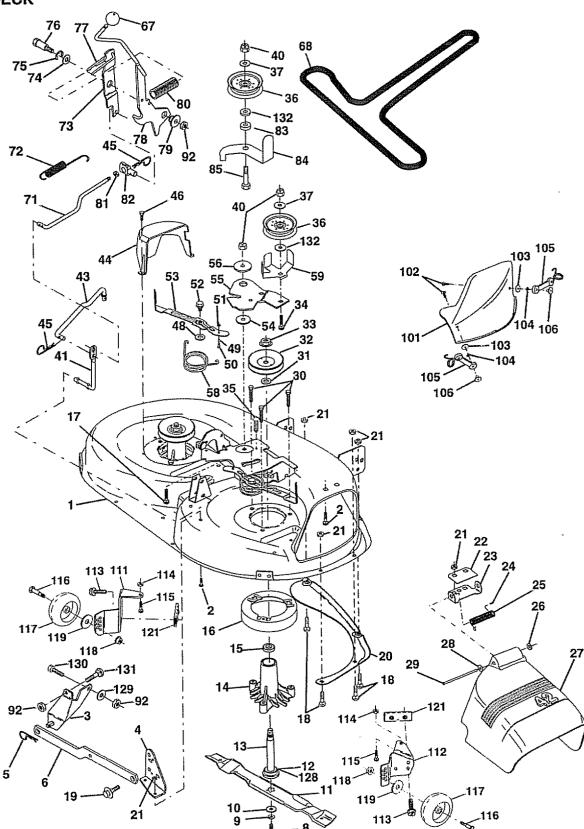
MOWER LIFT

KEY NO.	PART NO.	DESCRIPTION
16	139865 139866	Lift Lever Inner Wire Assembly Shaft Assembly, Lift Pin, Groove E-Ring Washer 21/32 x 1 x 21 Gauge Bearing, Nylon Grip, Handle, Fluted Button, Plunger, Red Spring Link, Lift, L.H. Link, Lift, R.H. Retainer Spring Link, Front Nut, Hex, Jam 1/2-13 UNC Trunnion Locknut, Hex, with Washer Insert
19 20 23 24 25 26 27 28 29 30 31	139868 STD624008 110807X 19131016 2876H 76020308 126971X	1/2-13 UNC Arm, Suspension, Rear Retainer Spring Nut, Special Washer 13/32 x 5/8 x 16 Gauge Spring Pin, Cotter 3/32 x 1/2 Rod, Adjust, Lift Nut, Hex, Jam 3/8-16 UNC Knob, Infinite Height Adjustment Trunnion, Inf Height Bearing, Pvt, Lift Spherical Nut, Crownlock 3/8-24 Nut Hex Flange Lock

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.258530

MOWER DECK



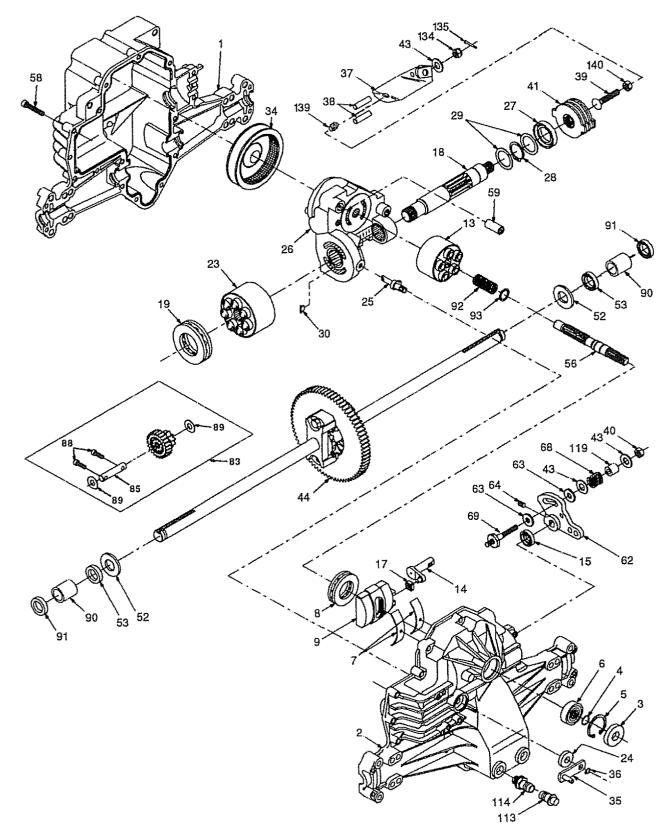
TRACTOR - - MODEL NUMBER 917.258530

MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	144393	Mower Housing		140086	Spring, Torsion Brakes
2	STD533107	Bolt Brocket Assembly Survy Bas Front		141043	Guard, TUV Idler
3	138017	Bracket Assembly, Sway Bar, Front		149846	Knob Custom Oval V-Belt
4	138440	Bracket Assembly, Sway Bar Retainer Spring		144200 142427	Rod, Clutch, Primary, with Nibs
5 6	STD624008 130832	Arm, Suspension, Rear	79	131870	Spring, Return
8	850857	Bolt, Hex 3/8-24 x 1.25 Grade 8	73	127847	Arm, Clutch, Secondary
9	STD551137	Washer, Lock		121748X	Washer 25/32 x 1-5/8 x 16 Gauge
10	140296	Washer, Hardened		12000029	Ring, Klip
11	134149	Blade, Mulching		128903	Bolt, Shoulder 3/8-16 UNC x 1.44
12	129895	Rearing Rall		127845	Keeper, Spring
13	137645	Shaft Assembly, Mandrel, Vented		154809	Lever Asm. Clutch Pri Plm STLT
		(Includes Key Number 6)		127498	Bushing, Large, Brass
14	128774	Housing, Mandrel, Vented		153701	Spring, Mower Clutch
15	110485X	Bearing, Ball, Mandrel		73350600	Nut, Hex Jam 3/8-16 Unc
16	140329	Stripper, Vented Mower Deck		142028	Trunnion, Adj.
17	72110610	Bolt, Carriage 3/8-16 x 1-1/4		120958X	Washer Sintered
18	STD533106	Bolt, Carriage 5/16-18 x 5/8		156084	Keeper Belt Idler Fixed
19	132827	Bolt, Shoulder		72140618	Bolt Carriage 3/8-16 x 2-1/4
20	136888	Baffle, Vortex		STD541437	Nut Mulahar Cayar
21	STD541431	Nut Crownlock 5/16-18 UNC Stiffener Bracket Bracket, Deflector Cap, Sleeve	101	136420	Mulcher Cover Screw
	134753	Stiffener Bracket	102	71161010 19061216	Washer #10
23 24	131267 105304X	Bracket, Deflector Cap, Sleeve	103	STD551110	Washer, Lock
25	123713X	Spring, Torsion, Deflector Nut, Push Shield, Deflector	105	130758	Latch Assembly, Bagger
26	110452X	Nut. Push	106	2029J	Nut, Weld
27	130968	Shield, Deflector	111	155197	Bracket, Gauge, Wheel L.H.
28	19111016	Washer 11/32 x 5/8 x 16 Gauge	112	155198	Bracket, Gauge, Wheel R.H.
29	131491	Rod. Hinge	113	17490512	Screw Thdrol 5/16-18 x 3/4
30	138776	Screw Thdrol Hex Head Zinc Mwr	114	STD541431	Nut, Hex, Keps 5/16-18 UNC
31	129963	Screw Thdrol Hex Head Zinc Mwr Washer, Spacer Pulley, Mandrel	115	72110504	Bolt, Carriage 5/16 UNC x 1/2
32	153535	Pulley, Mandrel	116	137644	Bolt, Shoulder
33	137266	Nut, Toplock, Flanged	117	133957	Wheel, Gauge
34	STD533717	DOK	110	73930600	Nut, Centerlock 3/8-16 Washer 3/8 x 7/8 x 14 Gauge
35 36	133835	Fastner, Christmas Tree	101	19121414 143723	Bracket
37	131494 STD551037	Pulley, Idler, Flat Washer 13/32 x 13/16 x 16 Gauge	128	153390	Washer Felt
40	STD541437	Nut Crownlock 3/8-16 UNC	129	19131312	Washer 13/32 x 13/16 x 12 Ga.
41	133551	Rod, Pivot, with Nibs	130	STD523710	Bolt, Fin Hex 3/8-16 UNC x 1 Gr. 5
43	140083	Rod, Clutch, Secondary, with Nibs	131	STD533710	Bolt, RDHD SQNK 3/8-16 UNC x 1
44	140088	Guard, Mandrel, L.H.	132	19132203	Spacer, Washer 13/32 l.D. x 1-3/8
45	STD624003	Retainer			O.D. x 1/4
46	137729	Screw, Thd. Roll 1/4-20 x 5/8		130794	Mandrel Assembly (Includes Key
48	133944	Washer, Hardened			Numbers 8-10, 12-15, 31 and 32)
49	133940	Roller Assembly, Cam Follower		145411	Mower Deck, Complete (Standard
50	131340	Bolt, Shoulder #10-24 Grade 5			Deck, Order Separately Mulcher Plate and Gauge Wheel
51 52	STD541410	Locknut Bolt, Shoulder 5/16-18 UNC			Components, Key Nos. 101-106
52 53	139888 131845X900	Arm Assembly, Pad, Brake			and 111-121)
54	133943	Washer, Hardened			•
55	140084	Arm, Idler	TON		ent dimensions given in U.S. inches
56	122052X	Spacer, Retainer		1 inch = 25	».4 mm

TRACTOR - - MODEL NUMBER 917.258530

HYDRO GEAR TRANSAXLE - MODEL NUMBER 310-0650



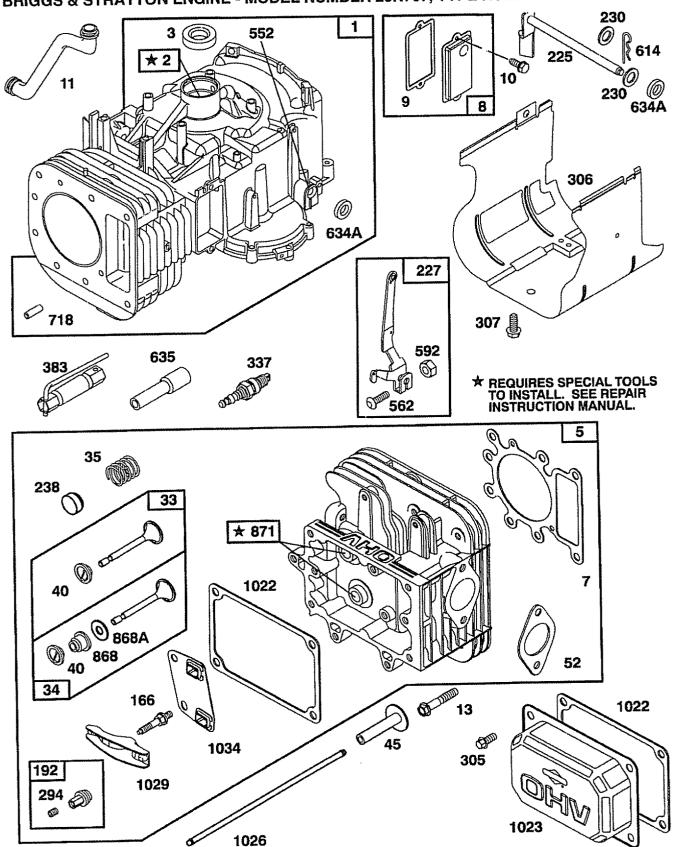
TRACTOR - - MODEL NUMBER 917.258530

HYDRO GEAR TRANSAXLE - MODEL NUMBER 310-0650

KEY NO.	PART NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 3 14 5 17 18 9 3 24 5 6 7 8 9 3 3 5 6 7 8 9 3 3 5 6 7 8 9 3 9	142930 142931 142932 142928 142933 142934 142935 150771 142937 142939 142940 142941 150772 150773 142944 142945 142946 150774 142948 142949 142950 142951 142953 142953 142954 142955 150777	Housing, Lower Assembly, Upper Housing Seal, Lip Ring, Wire Retaining Ring, Retaining Bearing, Shaft Ball Bearing, Cradle Bearing, Thrust 30 x 52 x 13 Swashplate, Variable Block, Cylinder Assembly Arm, Trunnion Seal, Lip Guide, Slot Shaft, Motor Bearing, Thrust 42 x 68 x 16 Block, Cylinder Assembly Seal, Lip 10 x 25 x 7 Actuator, Bypass Center Section Assembly Kit Seal, Lip 26 x 42 x 8 Ring, Retaining Washer 26 x 35 x 1 Oil Filter Element Arm, Bypass Ring, Retaining Arm, Actuating Pin, Actuating Pin, Actuating Pin, Actuating Pin, Actuating Polt 5/16-24 x 1-3/4	43 142884 44 150829 52 142991 53 142961 56 142963 58 142965 62 142966 63 142967 64 142920 68 142969 69 144610 83 142971 85 150806 88 142973 89 142974 90 142975 91 142976 92 142977 93 142978 113 142918 119 142980 134 144607 135 144608 139 150775 140 150776	Washer 7/16 x 7/8 x .060 Differential Assembly Washer 3/4 x 1.5 x .13 Seal .75 x 1.25 x .250 Shaft, Input Bolt 1/4-20 x 1.38 Pin .5 OD x .43 ID x .750 Arm, Control Puck, Dampener Set Screw Spring Stud 5/16-24 Jackshaft Assembly Jackshaft Assembly Jackshaft Screw, Cap Washer 7/16 x 1 x 1/2 Sleeve Bearing Seal, Wiper Spring, Block Washer, Block Thrust Cap, Vent Assembly Fitting, O-Ring Assembly Spacer Nut, Castle 5/16-24 Pin, Cotter Spring, Compression Nut, Hex 5/16-24
40 41	150778 142958	Locknut, Hex 5/16-24 UNJC Brake Rotor/Stator Kit	NOTE: All comport 1 inch = 25	nent dimensions given in U.S. inches 5.4 mm

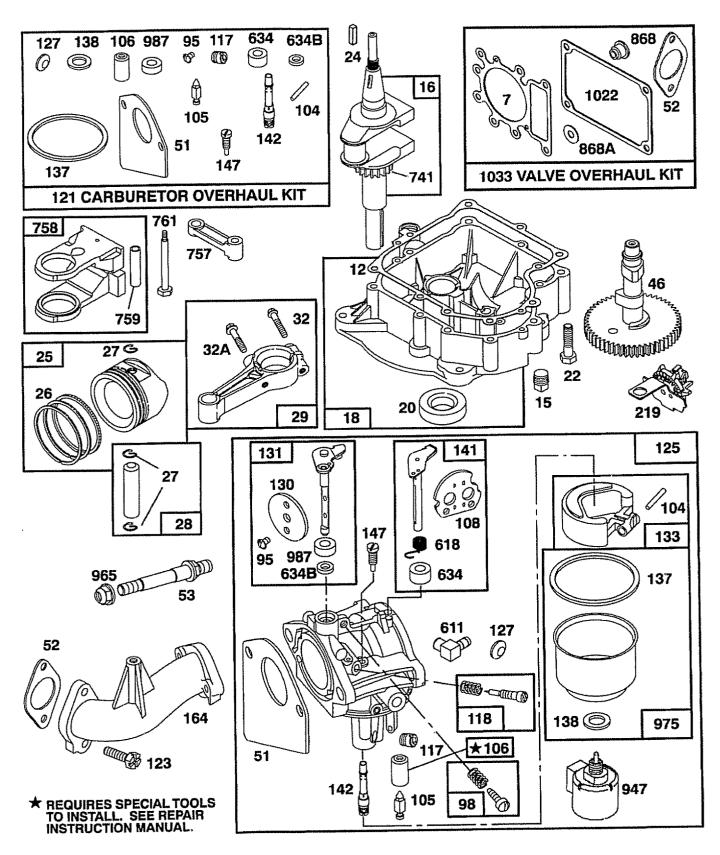
TRACTOR - - MODEL NUMBER 917.258530

BRIGGS & STRATTON ENGINE - MODEL NUMBER 28N707, TYPE NUMBER 0173-01

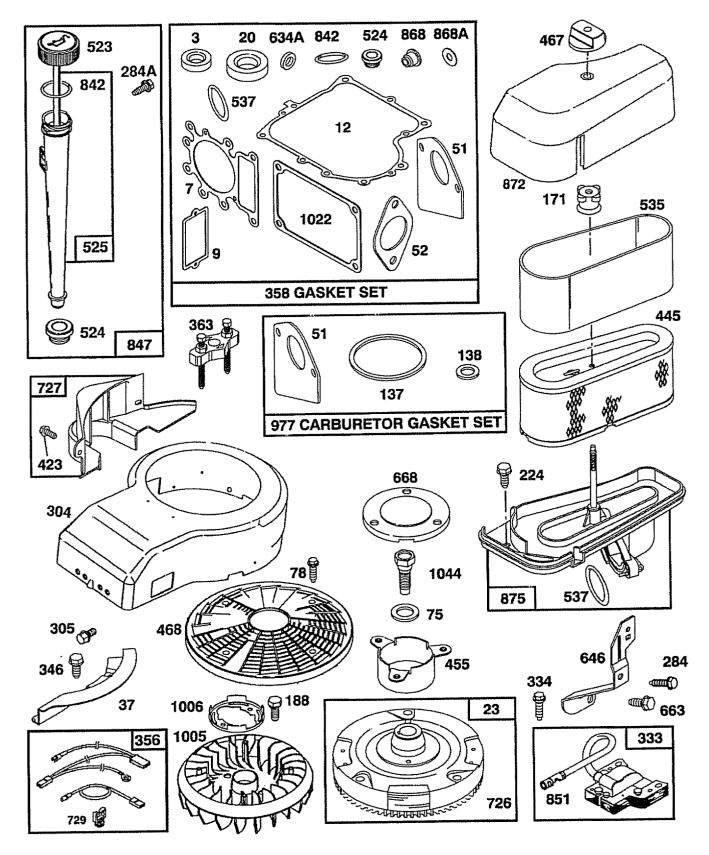


TRACTOR -- MODEL NUMBER 917.258530

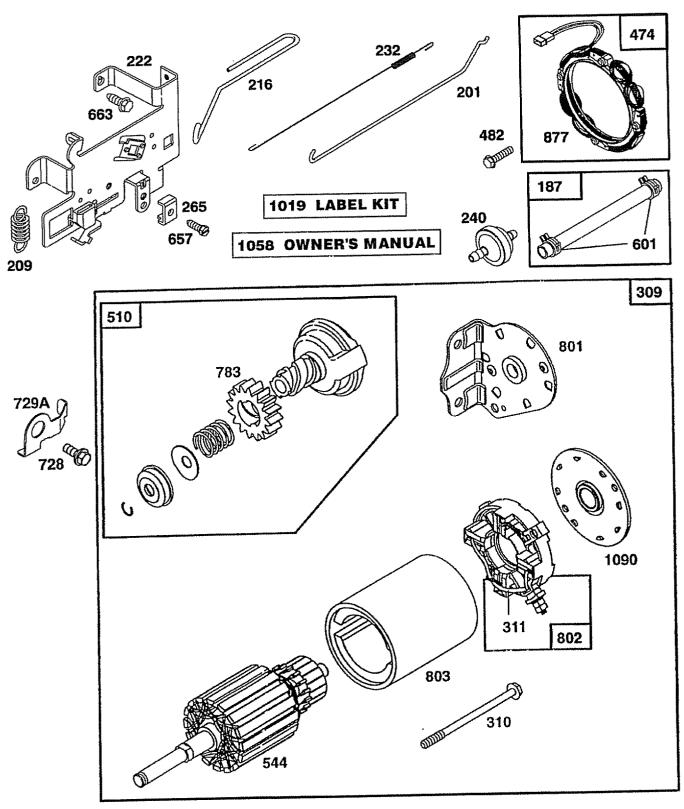
BRIGGS & STRATTON ENGINE - MODEL NUMBER 28N707, TYPE NUMBER 0173-01



TRACTOR - - MODEL NUMBER 917.258530
BRIGGS & STRATTON ENGINE - MODEL NUMBER 28N707, TYPE NUMBER 0173-01



TRACTOR - - MODEL NUMBER 917.258530 BRIGGS & STRATTON ENGINE - MODEL NUMBER 28N707, TYPE NUMBER 0173-01



TRACTOR - - MODEL NUMBER 917.258530 BRIGGS & STRATTON ENGINE - MODEL NUMBER 28N707, TYPE NUMBER 0173-01

1 496412 Cylinder Assembly 95 94098 ** Screw, Throttle 2 399265 Bearing, Cylinder 98 495800 Seal, Oil 104 231789 ** Pin, Float Hinge 3 391086 Seal, Oil 104 231789 ** Pin, Float Hinge 495858 Head, Cylinder Head 106 231855 ** Valve Float 7 272614 *** Gasket, Cylinder Head 106 231854 ** Seat, Inlet Valve 8 495735 Breather Assembly 108 224540 Yalve, Choke 10 94621 Screw, Sems 118 495382 ** Jet, Needle Valve 11 281246 Tube, Breather 121 498116 Carburetor Overhaul Kit 12 271997 ** Gasket, Crankcase Cover, 005" 125 498051 Carburetor Overhaul Kit 13 294728 ** Seak, Cylinder Head 130 224539 ** Plug, Welch (Sold in Kit Only) 14 495162 Crankshaft 133 494381 ** Yalve, Roedle <tr< th=""><th>KEY NO.</th><th>PART NO.</th><th>DESCRIPTION</th><th>KEY PART NO. NO.</th><th>DESCRIPTION</th></tr<>	KEY NO.	PART NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1 499412 Syminder 98 495800 Screw, Idle Speed		400440	Culindar Assambly	95 94098	** Screw, Throttle
Seal					
3 91000 Seal, O'linder 105 231855 ** Valve Float 7 272614 *** Gasket, Cylinder Head 106 231854 ** Seat, Inlet Valve 8 495735 Breather Assembly 108 224540 Valve, Choke 9 27803 ** Gasket, Valve Cover 117 231858 ** Jet, Needle Valve 10 94621 Screw, Sems 118 495932 Valve, Needle 11 281246 Tube, Breather 121 498116 Carburetor Overhaul Kit 12 271916 ** Gasket, Crankcase Cover, .005" 125 498051 Carburetor Overhaul Kit 271997 ** Gasket, Crankcase Cover, .005" 125 498051 Carburetor Assembly 13 94728 Screw, Cylinder Head 130 224539 Plug, Welch (Sold in Kit Only) 15 94239 Plug, Oil Drain 131 494379 Flug, Welch (Sold in Kit Only) 18 494238 Base, Engine 132 281165 Salt and Lever, Throttle 20 94624 Screw, Sems, Base Mounting 141 495931 Shaft and Lever, Choke 24 222698	2				
7 272614 *** Gasket, Cylinder Head	3				
A 95735			Head, Cylinder		
9 27803 * Gasket, Valve Cover 117 231858 495932 ** Jet, Needle Valve Valve, Needle Valve Valve, Needle Carburetor Overhaul Kit Screw, Sems 121 498116 Carburetor Overhaul Kit Screw, Elbow Mounting Carburetor Assembly Valve, Throttle Screw, Cylinder Head 130 224539 Plug, Oil Drain 131 494379 Plug, Oil Drain 134 494381 Salt 164 494238 Base, Engine 138 494238 Base, Engine 138 494238 Base, Engine 138 494238 Screw, Sems, Base Mounting 291675 * Seal, Oil 291675 * Seal, Oi			*** Gasket, Cylinder nead		
10 94621 Screw, Sems 118 495932 Valve, Needle Carburetor Overhaul Kit Screw, Elbow Mounting Carburetor Assembly Valve, Throttle Screw, Elbow Mounting Carburetor Assembly Valve, Throttle Screw, Cylinder Head Screw, Sems Screw, Sems Screw, Sems Screw Assembly, Rocker Arm Screw, Sems Screw Assembly, Rocker	8		Breatner Assembly	117 221858	** Jet Needle Valve
10			* Gasket, Valve Cover		
12 271916	10			110 430302	Carburetor Overhaul Kit
271996			Tube, Breatner	121 430110	
271996 271996 271996 3 Gasket, Crankcase Cover, .009" 13 94728 Screw, Cylinder Head 130 224539 15 94239 Plug, Oil Drain 131 494379 16 495162 94196 Timing Gear Key 138 494238 Base, Engine 20 291675 29 94624 20 94624 21 949236 Flywheel and Ring Gear Assembly, Magneto 24 222698 25 495860 495977 495978 495979 Piston Assembly, .020" Oversize 495979 Piston Assembly, .030" Oversize 495979 Piston Assembly, .030" Oversize 495854 Ring Set, Piston, Standard Size 495852 Ring Set, Piston, .010" Oversize 20 260695 *** Plug, Welch (Sold in Kit Only) Valve, Throttle Shaft and Lever, Throttle Float, Carburetor Shaft and Lever, Choke *** Washer, Bowl Shaft and Lever, Choke *** Nozzle, Carburetor *** Pilot, Jet Elbow, Carburetor Stud, Rocker Arm Nut, Air Cleaner Mounting Line, Fuel (11" Long, Cut to Suit) Screw, Sems Screw Assembly, Rocker Arm Link, Governor Spring, Governor	12	271916	* Gasket, Crankcase Cover, .015	123 34010	Carburetor Assembly
13 94728 Screw, Cylinder Head 130 224539 Screw, Cylinder Head 130 224539 Screw, Cylinder Head 131 494379 Shaft and Lever, Throttle Shaft and Lever, Thro			* Gasket, Crankcase Cover, .005		** Plug Welch (Sold in Kit Only)
13 94728 Strew, Oylinder Frieds 131 494379 Shaft and Lever, Throttle Float, Carburetor 131 494379 Shaft and Lever, Throttle Float, Carburetor 132 494381 Float, Carburetor 133 494381 Float, Carburetor 134 495831 135 494381 Float, Carburetor 137 281165 138 281164 138 281164 1495931 141 495931 142 231859 Shaft and Lever, Choke 141 495931 142 231859 Shaft and Lever, Choke 141 495931 142 231859 Shaft and Lever, Choke 141 495931 Shaft and Lever, Choke 141 495931 Shaft and Lever, Throttle Float, Carburetor 138 281164 Shaft and Lever, Choke 141 495931 Shaft and Lever, Throttle Float, Carburetor 142 495931 Shaft and Lever, Choke 144 495931 Shaft and Lever, Throttle 1		271996	* Gasket, Crankcase Cover, July	12/	Valve Throttle
15 94239	13		Screw, Cylinder Head	130 224333	Shaft and Lever. Throttle
18	15	94239	Plug, Oil Drain	131 4943/9	Float Carburetor
18 494238 Base, Engine 138 281164 20 291675 * Seal, Oil 141 495931 22 94624 Screw, Sems, Base Mounting 142 231859 23 492326 Flywheel and Ring Gear Assembly, Magneto 166 94555 25 495860 Piston Assembly, O10" Oversize 187 393815 495978 Piston Assembly, 020" Oversize 187 393815 495979 Piston Assembly, 030" Oversize 192 492160 26 495854 Ring Set, Piston, Standard Size 201 262767 27 Ring Set, Piston, O10" Oversize 209 260695 Spring, Governor	16	495162		133 494301	
29 291675 * Seal, Oil		94196	Timing_Gear Key		
20 291675 22 94624 Screw, Sems, Base Mounting 23 492326 Flywheel and Ring Gear Assembly, Magneto 164 214047 24 222698 Key, Flywheel 25 495860 Piston Assembly, Standard Size 495977 Piston Assembly, 010" Oversize 495978 Piston Assembly, 020" Oversize 495979 Piston Assembly, 030" Oversize 495854 Ring Set, Piston, Standard Size 26 495852 Ring Set, Piston, 010" Oversize 27 221859 *** Nozzle, Carburetor *** Pilot, Jet Elbow, Carburetor *** Pilot, Jet Elbow, Carburetor Stud, Rocker Arm Nut, Air Cleaner Mounting Line, Fuel (11" Long, Cut to Suit) Screw, Sems Screw, Sems Screw, Sems Screw, Sems Screw Assembly, Rocker Arm Link, Governor Spring, Governor Spring, Governor	18	494238	Base, Engine	138 281104	Shaft and Lever Choke
22 94624 Screw, Sems, Base Mounting 142 231839 23 492326 Flywheel and Ring Gear Assembly, Magneto 164 214047 24 222698 Key, Flywheel 166 94555 25 495860 Piston Assembly, Standard Size 171 281051 495977 Piston Assembly, .010" Oversize 187 393815 495978 Piston Assembly, .020" Oversize 188 94627 495979 Piston Assembly, .030" Oversize 192 492160 26 495854 Ring Set, Piston, Standard Size 201 262767 27 Ring Set, Piston, .010" Oversize 209 260695 Spring, Governor	20	291675	* Seal, Oil	141 495931	** Nozzie Carburetor
23 492326 Flywheel and Ring Gear Assembly, Magneto 164 214047 24 222698 Key, Flywheel 166 94555 Stud, Rocker Arm Nut, Air Cleaner Mounting Line, Fuel (11" Long, Cut to Suit) 495977 Piston Assembly, .010" Oversize 187 393815 Line, Fuel (11" Long, Cut to Suit) 495978 Piston Assembly, .020" Oversize 188 94627 Screw, Sems 945979 Piston Assembly, .030" Oversize 192 492160 Screw Assembly, Rocker Arm Link, Governor Spring, Governor Spring, Governor		94624	Screw, Sems, Base Mounting	142 231059	** Dilot lot
Magneto 24 222698 Key, Flywheel 25 495860 Piston Assembly, Standard Size 495977 Piston Assembly, .010" Oversize 495978 Piston Assembly, .020" Oversize 495979 Piston Assembly, .030" Oversize 495979 Piston Assembly, .030" Oversize 495854 Ring Set, Piston, Standard Size 26 495852 Ring Set, Piston, .010" Oversize 27 22698 Key, Flywheel 166 94555 Stud, Rocker Arm Nut, Air Cleaner Mounting Line, Fuel (11" Long, Cut to Suit) Screw, Sems Screw, Sems Screw Assembly, Rocker Arm Link, Governor Screw, Sems Screw Assembly, Rocker Arm Link, Governor Spring, Governor		492326	Flywheel and Ring Gear Assembly,		Flow Carburetor
24 22298			Magneto		Elbow, Calbuteto
25 495860 Piston Assembly, Standard Size 171 281051 Nut, Air Cleaner Moduling 495977 Piston Assembly, .010" Oversize 187 393815 Line, Fuel (11" Long, Cut to Suit) 495978 Piston Assembly, .020" Oversize 188 94627 Screw, Sems 495979 Piston Assembly, .030" Oversize 192 492160 Screw Assembly, Rocker Arm Link, Governor 495852 Ring Set, Piston, .010" Oversize 209 260695 Spring, Governor	24	222698	Key, Flywheel	166 94555	Nut Air Cleaner Mounting
495977 Piston Assembly, .010" Oversize 187 393815 Line, Fuel (17 Exhig), Out to Sany 495978 Piston Assembly, .020" Oversize 188 94627 Screw, Sems 495979 Piston Assembly, .030" Oversize 192 492160 Screw Assembly, Rocker Arm Link, Governor 495852 Ring Set, Piston, .010" Oversize 209 260695 Spring, Governor			Piston Assembly, Standard Size		Line Eucl/11" Long Cut to Suit)
495978 Piston Assembly, .020" Oversize 188 94627 Screw, Serris 495979 Piston Assembly, .030" Oversize 192 492160 Screw Assembly, Rocker Arm 26 495854 Ring Set, Piston, .010" Oversize 209 260695 Spring, Governor Spring, Governor		495977	Piston Assembly, .010" Oversize		
495979 Piston Assembly, .030" Oversize 192 492160 Sciew Assembly, Nosion 7 Mines 26 495854 Ring Set, Piston, Standard Size 201 262767 Link, Governor Spring, Governor Spring, Governor			Piston Assembly, .020" Oversize	188 94627	Corow Accombly Bocker Arm
26 495854 Ring Set, Piston, Standard Size 201 262767 Link, Governor 495852 Ring Set, Piston, 010" Oversize 209 260695 Spring, Governor			Piston Assembly, .030" Oversize	192 492160	Screw Assembly, Hocker Ann
495852 Ring Set. Piston, .010" Oversize 209 260695 Spring, Governor	26		Ring Set. Piston, Standard Size	201 262767	Link, Governor
			Ring Set. Piston, .010" Oversize		Spring, Governor
			Ring Set. Piston, .020" Oversize	216 262766	Link, Choke
AGEREE Ring Set Piston, 030" Oversize 219 490815 Geal, Governor			Ring Set, Piston, .030" Oversize	219 490815	Gear, Governor Control
27 260924 Lock Piston Pin 222 495011 Plate, dovernor 5 Character	27		Lock, Piston Pin		Plate, Governor Control
28 299691 Pin Assy., Piston, Standard Size 224 94729 Sciew, Seriis, Ali Oleanor			Pin Assy., Piston, Standard Size		Screw, Sems, Air Cleaner
301286 Pin Assy., Piston, .005" Oversize 225 495157 Chaire, dovernor			Pin Assy., Piston, .005" Oversize		
20 404504 Rod Assembly, Connecting 227 493935 Level Assembly, Connecting	29		Rod Assembly, Connecting	227 493935	Lever Assembly, Governor
495490 Rod Assembly, Connecting, 230 94742 Washer, Governor Link			Rod Assembly, Connecting,	230 94742	
.020" Undersize Crankpin Bore 232 262785 Spring, Governor Link		,00.00	.020" Undersize Crankpin Bore	232 262785	
32 94695 Screw, Hex Washer Head, 1-57/64 238 262836 Cap, Valve (In Final Line)	32	94695	Screw, Hex Washer Head, 1-57/64	238 262836	
20A 04648 Screw Hex Washer Head, 1-5/8 240 394358 Filter, Fuer (in Fider Circ)			Screw, Hex Washer Head, 1-5/8	240 394358	Filter, Fuel (In Fuel Line)
33 495856 Valve, Exhaust 265 221535 Clamb, Oasing			Valve, Exhaust		Clamp, Casing
33 495856 Valve, Exhaust 284 94704 Screw, Hex Head 34 495857 Valve, Intake 284 94704			Valve, Intake	284 94704	Screw, Hex Head
or occert Spring Valve			Spring, Valve		
35 262611 Spring, Valve 37 224502 Guard, Flywheel * Included in Gasket Set (495993)			Guard, Flywheel	* Include	d in Gasket Set (495993)
The second that the Volus Coring			Retainer, Valve Spring		
40 224641 Hetainer, Valve Spring 45 262411 Tappet, Valve ** Included in Carburetor Kit (497535)			Tappet, Valve	** Include:	d in Carburetor Kit (49/535)
Con Com			Gear, Cam		
54 070465 **** Cacket Carburetor (Carburetor to *** Included in both Gasket Set (490990) and			**** Gasket, Carburetor (Carburetor to	*** Include	d in both Gasket Set (495993) and
Elbow) (Also Included in Gasket Valve Overhaul Kit (495992)	Ü	a ramud	Elbow) (Also Included in Gasket	Valve C	Overhaul Kit (495992)
out this is a function of the control of the contro			Set. Part Number 495993)		
	50	272560	*** Gasket, Carburetor	**** Include	d in Gasket Set (495993), Carburetor Kit
52 272569 *** Gasket, Carburetor (497535) and Carburetor Gasket Set (494385)	عرد	£1 £303		(49753)	5) and Carburetor Gasket Set (494385)
and the state of t	EO	0/637	Stud. Carburetor Mounting	•	
75 204061 Washer Spring NOTE: All component dimensions given in 5.5. instruction				NOTE: All co	omponent dimensions given in U.S. inches
78 94832 Screw, Pan Head 1 inch = 25.4 mm			Screw, Pan Head	1 inc	h = 25.4 mm

TRACTOR - - MODEL NUMBER 917.258530

BRIGGS & STRATTON ENGINE - MODEL NUMBER 28N707, TYPE NUMBER 0173-01

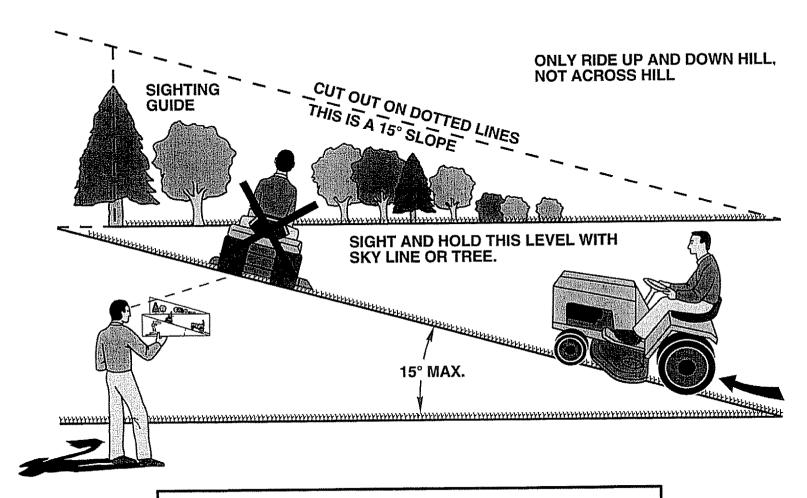
KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO. DESCRIPTION
	DESCRIPTION Screw, Hex Head Screw, Set Housing, Blower Screw, Hex, Head, Blower Housing Mounting Shield, Cylinder Screw, Cylinder Shield Motor, Starter Bolt, Thru Brush Set Armature, Magneto Screw, Sems, Armature Mounting Plug, Spark Screw, Hex Head Wire Assembly Gasket Set Puller, Flywheel Wrench, Spark Plug Screw, Sems Cartridge, Air Cleaner Cup, Screen Mounting Knob, Air Cleaner Screen, Flush Rotating Stator, Alternator Screw, Sems Drive, Starter Cap and Dipstick, Oil Filler * Seal, Filler Tube Tube, Oil Filler Element, Filter * O-Ring, Air Cleaner Armature, Starter Bushing, Governor Crank Bolt, Carriage Nut, Hex Clamp, Fuel Pipe	NO. DESCRIPTION 729A 225170 Retainer, Wire 741 262932 Gear, Timing 757 213998 Link, Counterweight 758 399891 Counterweight Assembly 759 298909 Pin, Counterweight 761 94593 Screw, Counterweight 761 94593 Screw, Counterweight 761 94593 Screw, Counterweight 761 94593 Screw, Counterweight 801 394856 Cap, Drive Cap, End Housing, Starter * Seal, Oil Filler Cap Fill Group, Oil Terminal, Ignition Cable *** Seal Assembly, Valve *** Seal Assembly, Valve *** Seal Assembly, Valve
611 493496 614 93306 618 262803	Elbow, Fuel Pipe Pin, Cotter Spring, Choke Return	1058 272623 Manual, Owner's 1090 497607 Retainer, Brush
634 281168 634A 491323 634B 281167	** Seal, Choke Shaft * Seal, Governor ** Washer, Throttle Shaft	RPM Settings: Low: 1650-1850, High: 3200-3400 * Included in Gasket Set (495993)
635 280872 646 224546	Boot, Spark Plug Brace, Air Cleaner	** Included in Carburetor Kit (497535)
657 93496 663 94620 668 280848	Screw, Sems Screw, Self-Tapping Spacer	*** Included in both Gasket Set (495993) and Valve Overhaul Kit (495992)
718 230192 726 392134	Pin, Dowel Gear, Ring (Includes Mounting Hardware)	 Included in Gasket Set (495993), Carburetor Kit (497535) and Carburetor Gasket Set (494385)
727 490324 728 94627 729 281390	Cover, Starter Screw, Hex Head Clip, Wire	NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

SERVICE NOTES

SERVICE NOTES

SERVICE NOTES

SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION





Operate your Tractor up and down the face of slopes (not greater than 15°), never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

SEARS OWNER'S

MANUAL

MODEL NO. 917.258530

IF YOU NEED REPAIR SERVICE OR PARTS:

FOR REPAIR SERVICE, CALL THIS TOLL FREE NUMBER:

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FOR REPLACEMENT PARTS INFORMATION AND ORDERING, CALL THIS TOLL FREE NUMBER:

1-800-FON-PART (1-800-366-7278)

FOR CONSUMER ASSISTANCE HOT LINE, CALL THIS TOLL FREE NUMBER:

1-800-659-5917

CRAFTSMAN®

15.5 HP ELECTRIC START 42" MOWER AUTOMATIC (HYDROSTATIC) LAWN TRACTOR

Each tractor has its own model number. Each engine has its own model number.

The model number for your tractor will be found on the model plate located under the seat.

The model number for your engine will be found on the blower housing of the engine.

All parts listed herein may be ordered from any Sears, Roebuck and Co. Service Center/Department and most Retail Stores.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- PRODUCT TRACTOR
- MODEL NUMBER 917.258530
- ENGINE MODEL NO. 28N707, TYPE NO. 0173-01
- PART NUMBER
- PART DESCRIPTION

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