

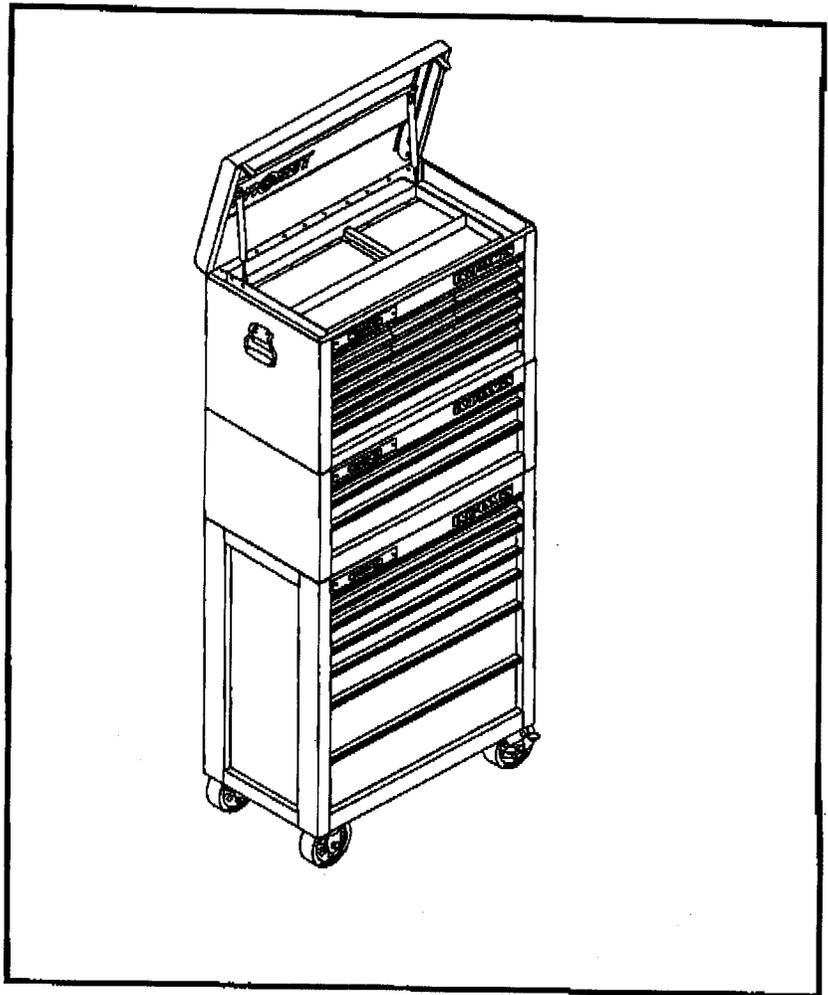
SEARS

**ASSEMBLY
INSTRUCTIONS**

Chest Model No.
Black 706.651130
Red 706.651150

Intermediate Model No.
Black 706.652640
Red 706.652650

Rollaway Model No.
Black 706.650110
Red 706.650120



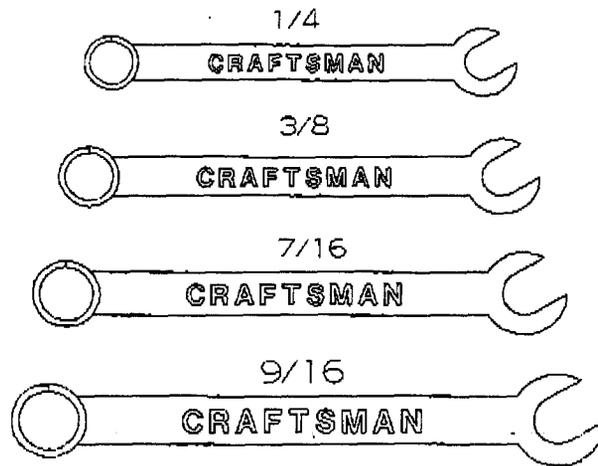
CRAFTSMAN
PROSET

**CHEST
AND
ROLLAWAY**

Sold by SEARS, ROEBUCK AND CO., Chicago, IL 60684 U.S.A.

Printed in U.S.A.
F692A1

TOOLS REQUIRED



BEFORE YOU ASSEMBLE THE CHEST AND ROLLAWAY:

Sort out and account for all parts to make sure that you have all necessary materials to assemble the chest and rollaway. Do not discard packing materials until all parts are accounted for.

NOTE:

Each unit contains a bag of hardware. Listed below are the totals for all three units followed by the number required per unit.

KEY	QTY	PART NO.	DESCRIPTION
A	48	M8738	SCREW 10-24 x 5/16" 24 each Chest & Rollaway
B	4	M10665	SCREW 14-10 x 5/8" Rollaway only
C	16	M8716	SCREW 5/16-18 x 3/4" Rollaway only
D	8	M6603	SCREW 3/8-16 x 3/4" 4 each Chest & intermediate



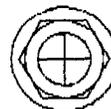
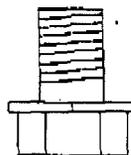
14-10 x 5/8



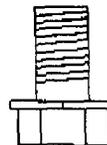
10-24 x 5/16



3/8-16 x 3/4



5/16-18 x 3/4



! WARNING:

DO NOT ALTER THE PRODUCT IN THE FOLLOWING MANNER:

- 1) WELDING LOCK BARS OR DOLLIES ONTO THE UNIT.
- 2) MOUNTING CHEST OR ROLLAWAY ONTO ANY MOVING OBJECT SUCH AS TRUCK BED, BOAT DECK, OR CAR TRAILER.

! WARNING:

STORAGE UNIT WILL TIP IF A NUMBER OF DRAWERS ARE EXTENDED WHICH MAY CAUSE PERSONAL INJURY OR DAMAGE.

! WARNING:

BEFORE MOVING UNIT, BE SURE ALL DRAWERS ARE FULLY CLOSED AND LOCKED. FAILURE TO DO SO MAY CAUSE PERSONAL INJURY OR DAMAGE.

HELPFUL HINTS:

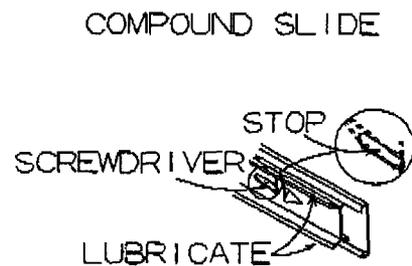
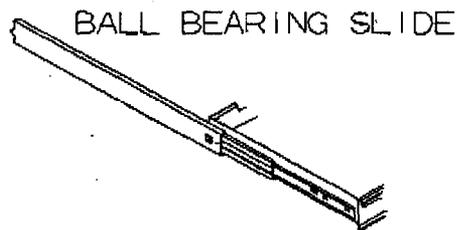
- 1) Periodically drawer front, pulls and other rollaway and chest surfaces should be cleaned with a mild detergent and water to keep them looking new.
- 2) Chest may be attached to the rollaway after the rollaway is assembled with the four 3/8-16 x 3/4" screws (D). Remove the top two drawers of the rollaway and screw 3/8-16 x 3/4" screws (D) into weldnuts in chest and wrench tighten.
- 3) For ease of operation, lubricate slide channels periodically with petroleum jelly.
- 4) If it becomes necessary to remove drawers for cleaning or due to damage follow these slide removal instructions.

COMPOUND SLIDES:

- A. Pull drawer all the way open then push back 1/16 of an inch.
- B. Insert a screwdriver into this slot in the slide and push in on the stop until it clears the lance. Repeat the procedure on the other slide and remove drawer.
- C. To reinstall drawer, pry stop far enough out to engage lance (3/16" to 1/4") and push drawer onto slides until stops engage lances.

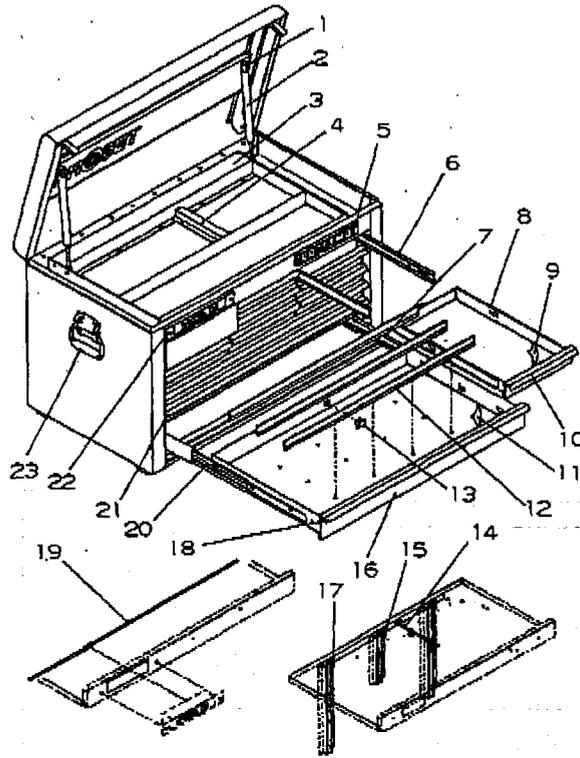
BALL BEARING SLIDES:

- A. Pull drawers all the way open.
- B. Remove screw and washer from both sides of drawer.
- C. Lift drawer up and out until tabs in slide clear slots in drawer.
- D. To reinstall, reverse procedure.



**MODEL NO. 706.651130 BLACK
706.651150 RED**

WHEN ORDERING REPLACEMENT PARTS ALWAYS
GIVE THE FOLLOWING INFORMATION:
MODEL NUMBER MODEL DESCRIPTION
PART NUMBER PART DESCRIPTION
QUANTITY PART COLOR

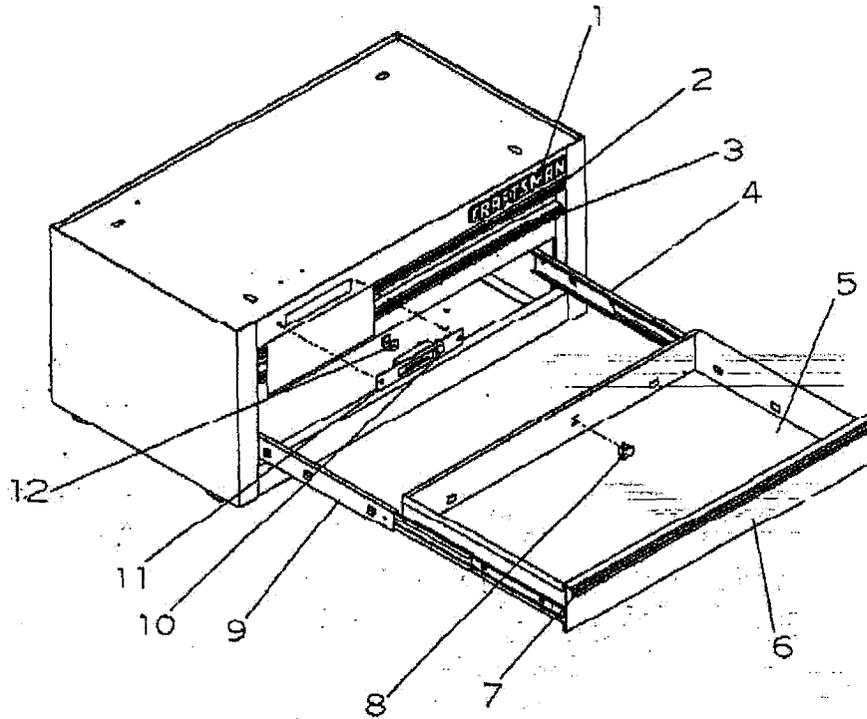


KEY	PART NO.	DESCRIPTION	KEY	PART NO.	DESCRIPTION
1	M9316	BALL STUD	13	M10520	DRAWER STOP
2	M9317A1	GAS SPRING	14	M9361A2	ACTUATOR ROD
3	T15410	LOCK BAR COVER	15	T16874	LOCK BAR
4	T15409	LOCK ROD COVER	16	A12450A1	DRAWER
5	M10526	NAMEPLATE	17	T15397	LOCK BAR
6	T14009A2	INSIDE SLIDE	18	M9400A1-PA	DRAWER TRIM
7	M9091A1	ROLLER SLIDE RIGHT	19	A12449	LOCK ROD ASSEMBLY
8	A12451	DRAWER	20	M9090A1	ROLLER SLIDE LEFT
9	M7413A8	DRAWER LINER	21	A12450	DRAWER
10	M9400-PA	DRAWER TRIM	22	M10100A1	LOCK
11	M7413A11	DRAWER LINER	23	M1915	HANDLE
12	M8640	DRAWER DIVIDER	-	F692	INSTRUCTION SHEET

NOTE: 1. ALL UNNUMBERED PARTS ARE INTERCHANGEABLE WITH OPPOSITE SIDE.

MODEL NO. 706.652640 BLACK
706.652650 RED

WHEN ORDERING REPLACEMENT PARTS ALWAYS
 GIVE THE FOLLOWING INFORMATION:
 MODEL NUMBER MODEL DESCRIPTION
 PART NUMBER PART DESCRIPTION
 QUANTITY PART COLOR

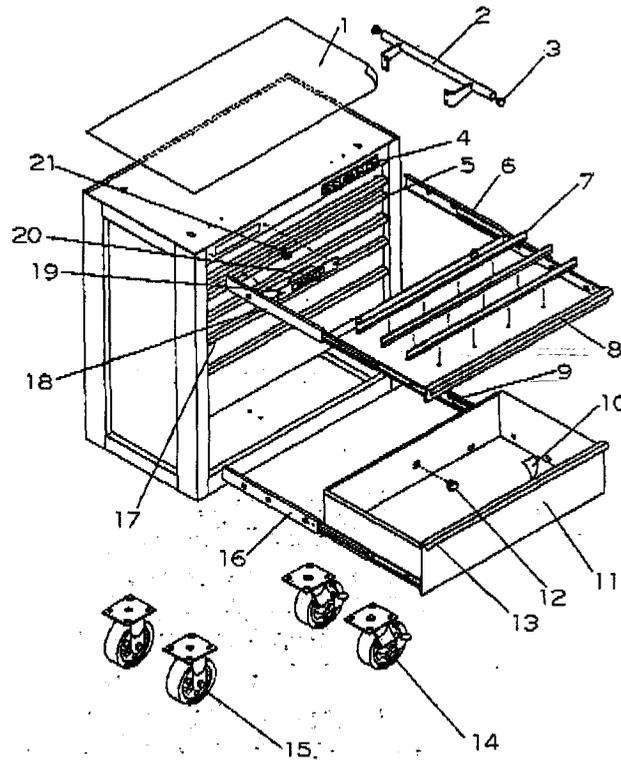


KEY	PART NO.	DESCRIPTION	KEY	PART NO.	DESCRIPTION
1	M10526	NAMEPLATE	8	M10526	DRAWER STOP
2	A12450	DRAWER	9	M9090A1	ROLLER SLIDE LEFT
3	A12450A1	DRAWER	10	M10100A1	LOCK
4	M9091A1	ROLLER SLIDE RIGHT	11	M10679	LOCK PLATE
5	M7413A11	DRAWER LINER	12	T16790	LOCK CAM
6	A12450A3	DRAWER	-	F692	INSTRUCTION SHEET
7	M9400A1-PA	DRAWER TRIM			

NOTE: 1. ALL UNNUMBERED PARTS ARE INTERCHANGEABLE WITH OPPOSITE SIDE.

**MODEL NO. 706.650110 BLACK
706.650120 RED**

**WHEN ORDERING REPLACEMENT PARTS ALWAYS
GIVE THE FOLLOWING INFORMATION:
MODEL NUMBER MODEL DESCRIPTION
PART NUMBER PART DESCRIPTION
QUANTITY PART COLOR**



KEY	PART NO.	DESCRIPTION	KEY	PART NO.	DESCRIPTION
1	M4763A8	TOP MAT	12	M10520	DRAWER STOP
2	M10578	HANDLE	13	M9400A1-PA	DRAWER TRIM
3	M6185	END PLUG	14	M10577	SWIVEL CASTER w/ BRAKE
4	M10526	NAMEPLATE	15	M10576	FIXED CASTER
5	A12450A1	DRAWER	16	M9092A1	ROLLER SLIDE LEFT
6	M9091A1	ROLLER SLIDE RIGHT	17	A12450A3	DRAWER
7	M8640	DRAWER DIVIDER	18	M9090A1	ROLLER SLIDE LEFT
8	A12450	DRAWER	19	M10679	LOCK PLATE
9	M9093A1	ROLLER SLIDE RIGHT	20	M10100A1	LOCK
10	M7413A11	DRAWER LINER	21	T16790	LOCK CAM
11	A12450A2	DRAWER	-	F692	INSTRUCTION SHEET

NOTE: 1. ALL UNNUMBERED PARTS ARE INTERCHANGEABLE WITH OPPOSITE SIDE.

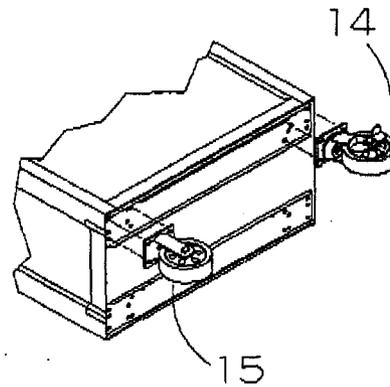


FIG. 1

CASTER INSTALLATION: (Rollaway only)(Fig. 1)

Note: Swivel casters with brake (14) should be mounted on the same side of the rollaway as the side handle (2). Fixed casters (15) are mounted opposite. Caster axles should be lubricated periodically for continued good performance.

- 1) Lay cabinet down on its back side.
- 2) Position caster on caster channel and line up holes.
- 3) Insert four 5/16-18 x 3/4 screws (C) through holes in caster, caster channel and into weldnuts in bottom of rollaway. Finger tighten.
- 4) Repeat steps 2 and 3 to attach remaining casters.
- 5) Wrench tighten all screws.
- 6) Turn cabinet to an upright position.

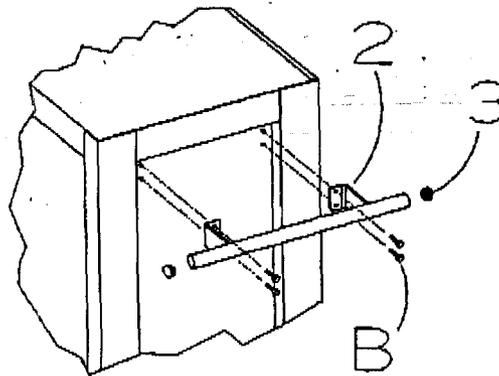


FIG. 2

SIDE HANDLE INSTRUCTIONS:(Rollaway only)(Fig. 2)

Note: Holes in the handle are tapped therefore nuts are not necessary for installation.

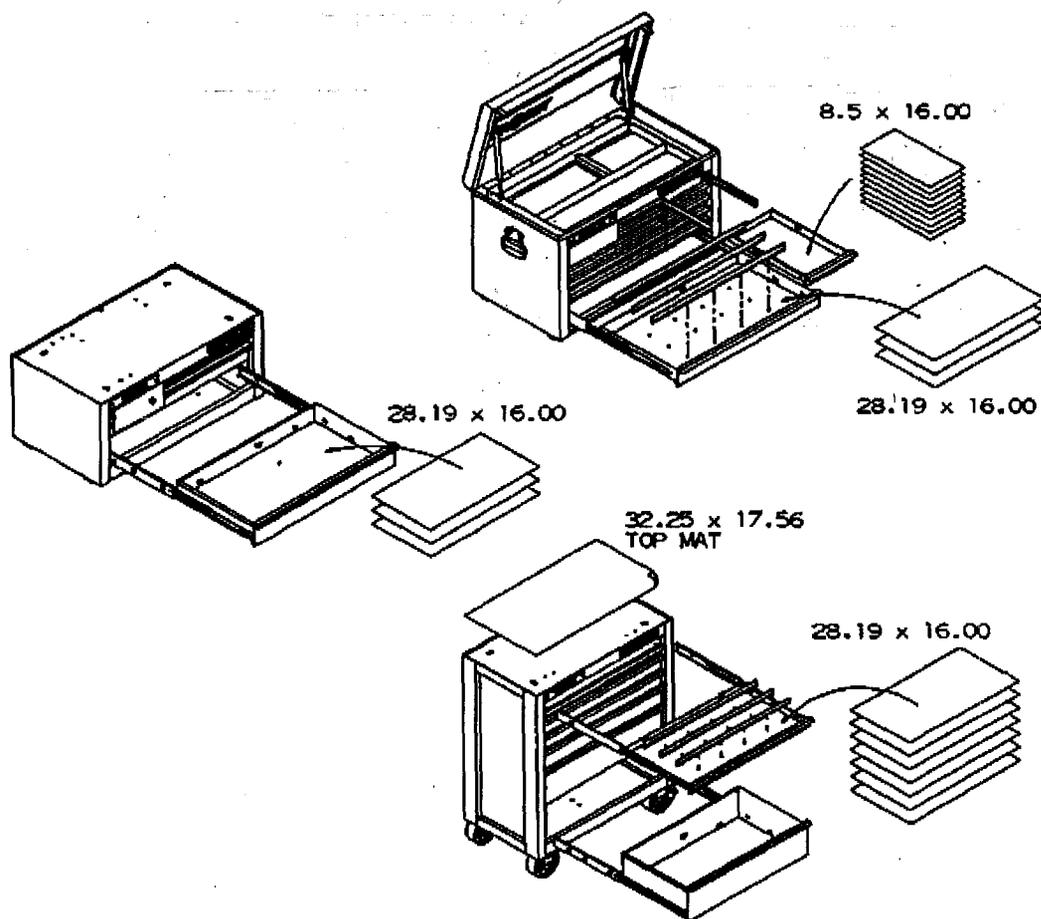
- 1) Align handle (2) with holes on side of rollaway.
- 2) Using 14-10 x 5/8 screws (B) in each hole, tighten with a screwdriver.
- 3) Insert plug (3) in each end of handle and press tight.

DRAWER LINERS, DIVIDERS, AND TOP MAT INSTALLATION:

Note: Before installing dividers in drawers decide in which position and in which drawers they would best serve your needs. Drawer liners and top mat may be cleaned with soap and water to keep them looking new. Top mat and chest panel gaskets may also be treated with a rubber conditioner to keep them soft and pliable.

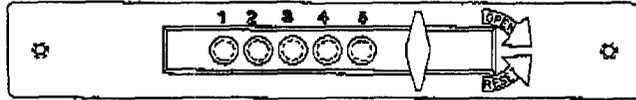
- 1) Center dividers over the holes of the drawers in the desired locations.
- 2) Start 10-24 x 5/16 screws (A) through bottom side of drawer and into each divider. Tighten with a screwdriver.
- 3) Remove foam drawer liners from bag and place them in the appropriate drawers. Drawer liner may be cut with a scissors to fit around drawer dividers.
- 4) Place precut top mat on cabinet top for protection.

DRAWERS LINERS



LOCK SYSTEM

CHEST & ROLLAWAY



Your push button lock is presently set with a combination of: First push #2 and #4 together, and then #3. **Make a habit of turning the knob left (counter-clockwise) before pushing the combination.** Should anyone have attempted an improper combination, this action clears off such an attempt and reactivates the buttons.

TO OPEN:

- 1) Turn knob **TO RESET** (counter-clockwise) to activate all buttons.
- 2) Push proper buttons in present order for the combination.
- 3) Turn knob **RIGHT** (clockwise) to open.

TO LOCK:

- 1) Turn knob full **LEFT** (counter-clockwise) until it stops.

TO CHANGE YOUR COMBINATION:

Note: You may easily change to a new combination, using one, all five or any number of buttons you wish in any order. Two or more buttons may be pushed at one time as part of your new combination. Simple two and three button combinations are easy to remember and still provide top security. **Note:** A particular button can be pushed only once in establishing a new combination.

- 1) Open the storage unit and relock your push button lock.
- 2) Press the correct buttons in the proper order for your **EXISTING** combination.
- 3) On the back side of the lock is the "clear out" button, (at the opposite end of the turn knob) with your finger, pencil tip, etc., push the "clear out" button into the lock as far as it will go. (See Fig. 1A)
- 4) Turn the knob full **LEFT** (counter-clockwise) to "clear out" the existing combination.
- 5) Press the buttons firmly and deliberately in the desired sequence for your new combination.
- 6) Turn the knob to the **RIGHT** (clockwise) to set your new combination into the mechanism. Turn the knob full **LEFT** to lock. Your new combination is now installed.



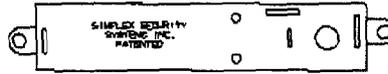
RECORD YOUR NEW COMBINATION AND KEEP IN A SAFE PLACE

- 1) ○ ○ ○ ○ ○
- 3) ○ ○ ○ ○ ○

- 2) ○ ○ ○ ○ ○
- 4) ○ ○ ○ ○ ○

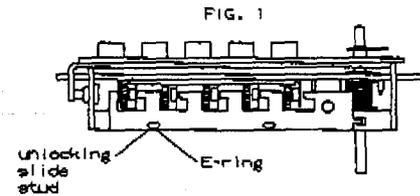
INSTRUCTIONS FOR FINDING UNKNOWN COMBINATIONS

CHEST & ROLLAWAY: Remove top drawer. Remove (2) 8-32 nuts from plate and remove lock. Remove the back marked "Simplex" by gently lifting up on the staked joints at both ends with a screwdriver or sharp tool. The chamber now resembles FIG. 1.



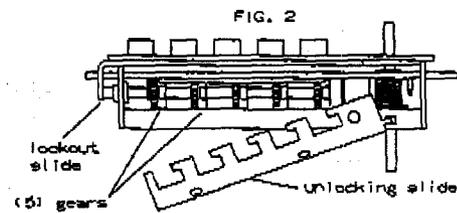
STEP 1 (See FIG. 1)

With tweezers, or other tool, slide E-ring off unlocking stud. With same tool, gently lift the end of unlocking slide over unlocking slide stud. Note: The unlocking slide is under spring tension and will be easy to lift if pushed to the left to ease tension. Swing unlocking slide sufficiently to clear gears, no further than shown in FIG. 2.



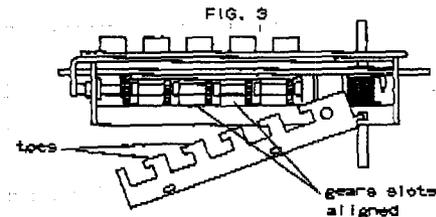
STEP 2

Depress the lockout slide. The gears are now free to rotate. Turn each gear so that the slots are aligned as in FIG. 3.



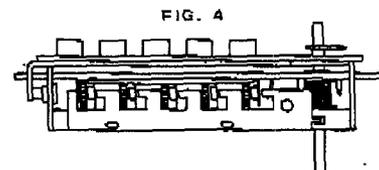
STEP 3

Return unlocking slide over unlocking slide stud while making certain the five toes are engaged in the five pockets. It may be necessary to adjust each gear slightly to make proper alignment between toes and gear slots. (See FIG. 4)



STEP 4

Replace E-ring on stud. Your lock will now resemble FIG. 4 and is ready for assembly with back cover.

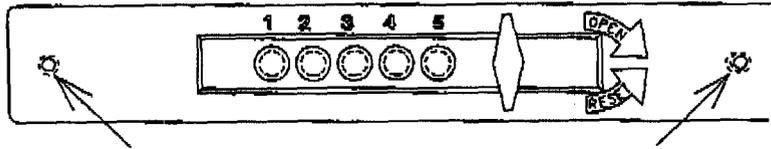


Reinstallation:

Replace back cover marked "Simplex". Make sure staked joints on both end plates fit through both slots on the back cover. Replace the lock chamber in the door lock, switch lock, or other device. **DO NOT ATTEMPT TO RESET A COMBINATION UNTIL THE COMPLETE UNIT HAS BEEN REASSEMBLED.** Perform the following steps in the order shown:

1. Turn control knob LEFT to stop position and then release.
2. Depress buttons for new combination.
3. Turn control knob RIGHT to stop position and then release. Your new combination is locked in.

**INSTRUCTIONS FOR OPENING LOCKED UNIT
(MISPLACED OR FORGOTTEN COMBINATIONS)**



Mark center of machine screws with center punch and drill out screws with 1/4" drill bit until screw brakes loose. Do not drill through into unit. Recombinate per previous instructions. Order M10679 replacement plate. While waiting for new plate, reinstall lock with #8-32 x 1/2" screws & nuts.

WARNING

IF A CHEST IS PLACED ON TOP OF THE TOOL CABINET, THE WORK SURFACE MUST BE REMOVED. FAILURE TO DO SO MAY ALLOW THE CHEST TO SLIDE OFF THE CART CAUSING DAMAGE AND POSSIBLE PERSONAL INJURY.