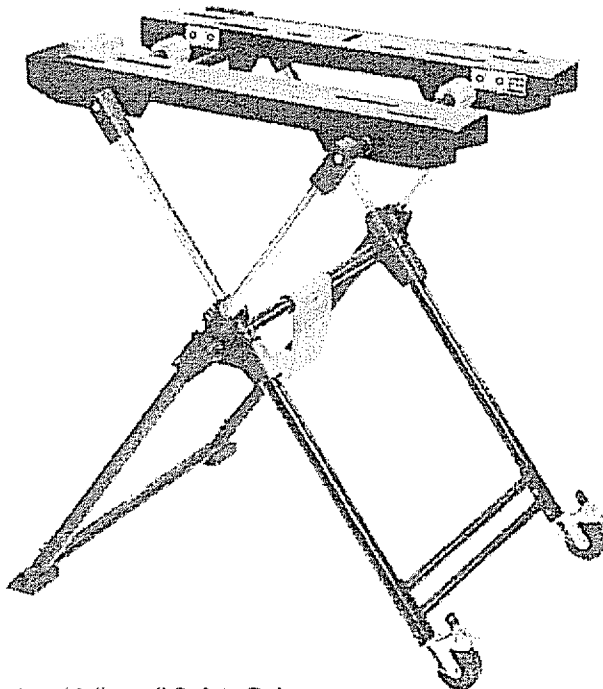


Operator's Manual

CRAFTSMAN®

Universal Bench Top Tool Work Stand

Model No.
320.19730



CAUTION:

Read, understand and follow all Safety Rules and Operating Instructions in this Manual before using this product.

Sears, Roebuck and Co.,
Hoffman Estates, IL 60179 U.S.A.

Visit our Craftsman® website:
www.craftsman.com

- WARRANTY
- SAFETY
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ONE YEAR FULL WARRANTY ON CRAFTSMAN® PRODUCT

If this Craftsman product fails due to a defect in material or workmanship within one year from the date of purchase, RETURN IT TO THE NEAREST SEARS STORE OR PARTS AND REPAIR CENTER OR OTHER CRAFTSMAN OUTLET IN THE UNITED STATES FOR FREE REPLACEMENT.

If this Craftsman product is used for commercial or rental purposes, this warranty applies for only 90 days from the date of purchase.

This warranty gives you specific legal rights, and you may also have other rights, which vary from state to state.

Sears, Roebuck and Co., Hoffman Estates, IL 60179

**SAVE THESE INSTRUCTIONS!
READ ALL INSTRUCTIONS!**

SAFETY SYMBOLS

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols, and the explanations with them, deserve your careful attention and understanding. The symbol warnings DO NOT by themselves eliminate any danger. The instructions and warnings they give are no substitutes for proper accident prevention measures.

⚠ WARNING: BE SURE to read and understand all safety instructions in this manual, including all safety alert symbols such as "DANGER", "WARNING" and "CAUTION", BEFORE using this tool stand. Failure to follow all instructions listed below may result in electric shock, fire and/or serious personal injury.

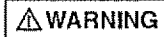
SYMBOL MEANING



SAFETY ALERT SYMBOL: Indicates DANGER, WARNING, OR CAUTION. May be used in conjunction with other symbols or pictographs.



Failure to obey this safety warning WILL result in death or serious injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.



Failure to obey this safety warning CAN result in death or serious injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.



Failure to obey this safety warning MAY result in personal injury to yourself or others or property damage. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.

DAMAGE PREVENTION AND INFORMATION MESSAGES

These inform user of important information and/or instructions that could lead to equipment or other property damage if not followed. Each message is preceded by the word "NOTE:" as in the example below:

NOTE: Equipment and/or property damage may result if these instructions are not followed.



⚠ WARNING: The operation of any bench top tool can result in foreign objects being thrown into your eyes, which can result in severe eye damage. Before beginning power tool operation, ALWAYS wear safety goggles or safety glasses with side shield and a full-face shield when needed. We recommend a Wide Vision Safety Mask for use over eyeglasses or standard safety glasses with side shield, available at Sears Stores or other Craftsman Outlets.

SAFETY INSTRUCTIONS

⚠ WARNING: BE SURE to read, understand and follow all safety rules and operating instructions in this manual and the operator's manual of any bench top power tool you use with this Universal Bench Top Tool Work Stand. Failure to do so may result in electric shock, fire and / or serious personal injury.

WORK AREA SAFETY

1. Keep your work area clean and well lit. Cluttered workbenches and dark areas invite accidents.
2. **DO NOT** operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite the dust or fumes.
3. Keep bystanders, children and visitors away while operating a power tool. Distractions can cause you to lose control.
4. Make your workshop childproof with padlocks and master switches. Lock tools away when not in use.
5. **MAKE SURE** the work area has ample lighting so you can see the work and that there are no obstructions that will interfere with safe operation **BEFORE** using your bench top power tool and your Universal Bench Top Tool Work Stand.

PERSONAL SAFETY

1. **KNOW** your Universal Tool Work Stand and the bench top power tool you are using with it. Learn the applications and limitations, as well as the specific potential hazards related to this tool work stand and the bench top power tools you use with it.
2. **STAY ALERT**, watch what you are doing and use common sense when operating a power tool that is mounted to this work stand.
3. **DO NOT** use tools while tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
4. **DRESS properly. DO NOT** wear loose clothing or jewelry. Pull back long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothing, or long hair can be caught in moving parts. Air vents often cover moving parts and should also be avoided.

⚠ WARNING: MAKE SURE this universal bench top tool work stand is properly set up and the bench top power tool you are using with it is properly attached to the tabletop assembly. Failure to follow all instructions listed on pages 9 through 12 may result in electric shock, fire and /or serious personal injury.

5. **AVOID** accidental starting of tools. Be sure switch is in "OFF" position before plugging in. **DO NOT** carry tools with your finger on the switch. Carrying tools with your finger on the switch or plugging in tools that have the switch in the "ON" position invites accidents.
6. **REMOVE** adjusting keys or blade wrenches before turning the tool "ON". A wrench that is left attached to a rotating part of the tool may result in personal injury.
7. **Do not overreach.** Keep proper footing and balance at all times. Proper footing and balance enables better control of the tool in unexpected situations.

SAFETY INSTRUCTIONS cont.

PERSONAL SAFETY cont.

8. **ALWAYS SECURE YOUR WORK.** Use clamps or a vise to hold work when practical. It is safer than using your hand and frees both hands to operate tool.
9. **USE SAFETY EQUIPMENT.** Always wear eye protection. Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.
10. **ALWAYS be sure the tool work stand is set up on a flat solid surface.** This enables better control of the power tool that is attached to the work stand in unexpected situations.

TOOL USE AND CARE SAFETY

⚠ WARNING: BE SURE to read, understand and follow all safety rules and operating instructions in this manual and the operator's manual of any bench top power tool you use with this Universal Bench Top Tool Work Stand. Failure to do so may result in electric shock, fire and / or serious personal injury.

1. **ALWAYS use clamps or other practical ways to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
2. **DO NOT force the tool. Use the correct tool and bit for your application.** The correct tool and bit will do the job better and safer at the rate for which it is designed.
3. **DO NOT use the tool if switch does not turn it "On" or "Off".** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
4. **DISCONNECT the plug from the power source before making any adjustments, changing accessories or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
5. **NEVER leave the tool running. ALWAYS turn it off. DO NOT leave the tool until it comes to a complete stop.**
6. **STORE idle tools out of the reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
7. **MAINTAIN tools with care. Keep cutting tools sharp and clean.** Properly maintained tools with sharp cutting edges are less likely to bind and are easier to control.
8. **CHECK for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation.** If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools.
9. **USE ONLY accessories that are recommended for the tool being used.** Accessories that may be suitable for one tool may become hazardous when used on another tool.

ELECTRICAL SAFETY

⚠ WARNING: When connecting your bench top power tool to a power supply, do not permit fingers to touch the terminals of plug when installing or removing the plug from the outlet.

SAFETY INSTRUCTIONS cont.

ELECTRICAL SAFETY cont.

- 1 **Double Insulated tools** are equipped with a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way.
- 2 Double Insulation eliminates the need for the three-wire grounded power cord and grounded power supply system. Applicable only to Class II (double-insulated) tools.

⚠ WARNING: Double insulation DOES NOT take the place of normal safety precautions when operating this tool.

3. **BEFORE** plugging in the tool, **BE SURE** that the outlet voltage supplied is within the voltage marked on the tool's data plate. **DO NOT** use "AC only" rated tools with a DC power supply.
4. **AVOID** body contact with grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is grounded.
5. **DO NOT** expose power tools to rain or wet conditions or use power tools in wet or damp locations. Water entering a power tool will increase the risk of electric shock.
6. **INSPECT** tool cords for damage. Have damaged tool cords repaired at a Sear Service Center. **BE SURE** to stay constantly aware of the cord location and keep it well away from the moving router.
7. **DO NOT** abuse the cord. **NEVER** use the cord to carry the tool by or to pull the plug from the outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.

EXTENSION CORDS

Use a proper extension cord. **ONLY** use cords listed by Underwriters Laboratories (UL). Other extension cords can cause a drop in line voltage, resulting in a loss of power and overheating of tool. For this tool an AWG (American Wire Gauge) size of at least 14-gauge is recommended for an extension cord of 25-ft. or less in length. Use 12-gauge for an extension cord of 50-ft. Extension cords 100-ft. or longer are not recommended. Remember, a smaller wire gauge size has greater capacity than a larger number (14-gauge wire has more capacity than 16-gauge wire; 12-gauge wire has more capacity than 14-gauge). When in doubt use the smaller number. When operating a power tool outdoors, use an outdoor extension cord marked "W-A" or "W". These cords are rated for outdoor use and reduce the risk of electric shock.

⚠ CAUTION: Keep the extension cord clear of the working area. Position the cord so that it will not get caught on lumber, tools or other obstructions while you are working with a power tool.

SAFETY INSTRUCTIONS cont.

EXTENSION CORDS cont.

⚠ WARNING: Check extension cords before each use. If damaged replace immediately. Never use tool with a damaged cord since touching the damaged area could cause electrical shock, resulting in serious injury.

SAFETY SYMBOLS FOR YOUR TOOL

The label on your tool may include the following symbols.

V	Volts
A	Amps
Hz	Hertz
W	Watts
min	Minutes
~	Alternating current
—	Direct current
n _o	No-load speed
□	Class II construction, Double Insulated
/min	Revolutions or Strokes per minute
⚠	Indicates danger, warning or caution. It means attention! Your safety is involved

SAFETY RULES FOR THE USE AND OPERATION OF THE UNIVERSAL BENCH TOP TOOL WORK STAND

1. **ALWAYS** set up the Universal Bench Top Tool Work Stand on a hard, dry, flat stable surface.
2. **BE SURE** that the tool work stand is fully opened and locked into the proper "set-up" position **BEFORE** mounting your bench top power tool to the table top assembly. **FOLLOW ALL set-up instructions** on pages 9 through 13 in this operator's manual.
3. **ALWAYS** properly attach the bench top power tool. **DO NOT** attempt to use your tool work stand with a power tool until the tool is bolted securely to the table top assembly according to the instructions on page 14 in this operator's manual.
4. When using this tool work stand with a bench top power tool that has mounting holes that **DO NOT** line up with the pre-slotted holes in the tool work stand's table top assembly, mount your power tool to a plywood mounting board (sold separately), then mount plywood board and power tool to the table top assembly. See instructions on page 15 of this manual.
5. When operating a power tool that is mounted to this tool work stand, **ALWAYS FOLLOW ALL safety rules and instructions** in the operator's manual of the power tool.
6. When setting up your universal bench top tool work stand and the power tool, **ALWAYS** be sure you have the proper space around the work stand to safely operate the power tool.
7. **ALWAYS** check the work stand and power tool for damaged parts. Before further use of the work stand or the tool, if any part is damaged it should be carefully checked to determine if it will operate properly and perform its intended function.

SAFETY INSTRUCTIONS cont.

SAFETY RULES FOR THE USE AND OPERATION OF THE UNIVERSAL BENCH TOP TOOL WORK STAND cont.

⚠ WARNING: IF YOU MOUNT BENCH TOP POWER TOOLS SUCH AS A TABLE SAW OR PLANER TO THE TOOL WORK STAND, the feed direction is perpendicular to the axis of the best stability on this tool work stand. Aggressive feeding of large, heavy sheet materials into these tools could cause the tool work stand to move or tip over, causing personal injury, property damage, fire and electric shock. ALWAYS have another person help you feed larger workpieces into tools such as table saws, and NEVER feed pieces that are too large for the safe operation of any tool you have mounted to the tool work stand.

8. KEEP YOUR HANDS AWAY from the cutting, drilling or sanding area.
9. ALWAYS use clamps or a vise to hold workpiece when practical. Using clamps or a vise to hold workpiece is safer than using your hand. It also frees up both hands to operate the bench top tool.
10. AVOID awkward operations and hand positions where a sudden slip could cause your hand to move into the cutting, drilling or sanding area of the tool.
11. NEVER reach into the cutting, drilling or sanding area of a tool.
12. NEVER sit, stand or climb on this work stand. It is not designed or constructed to accommodate this type of use. It could tip over, causing serious injury. DO NOT store any items above or near the tool work stand, especially when it is set-up with a power tool attached, or allow anyone to sit, climb or stand on the tool work stand to reach items. NEVER use this work stand as a ladder or scaffold.

ADDITIONAL RULES FOR SAFE OPERATION

⚠ WARNING: BE SURE to read and understand all instructions in this Manual and the Bench Top Tool's Operating Manual before using the tool on this Universal Tool Stand. Failure to follow all instructions listed below may result in electric shock, fire and/or serious personal injury.

1. Know your Universal Bench Top Tool Work Stand and the power tool you are using with it. Read both operator's manuals carefully. Learn the applications and limitations, as well as the specific potential hazards related to the tool mounted on the work stand. Following this rule will reduce the risk of electric shock, fire or serious injury.
2. ALWAYS wear safety glasses or eye shields when using power tools. Everyday eyeglasses have only impact-resistant lenses; they are NOT safety glasses.
3. PROTECT your lungs. Wear a face mask or dust mask if the operation is dusty.
4. PROTECT your hearing. Wear appropriate personal hearing protection during use. Under some conditions noise from power tools may contribute to hearing loss.
5. ALL VISITORS AND BYSTANDERS MUST wear the same safety equipment that the operator of the tool wears.
6. INSPECT the tool cords periodically and if damaged have them repaired at your nearest Sears Service Center. BE AWARE of the cord location.

SAFETY INSTRUCTIONS cont.

ADDITIONAL RULES FOR SAFE OPERATION cont.

7. **ALWAYS** check the tool work stand and the power tool you are using with it for **damaged parts**. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine if it will operate properly and perform its intended function. Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. A guard or other part that is damaged should be properly repaired or replaced at a Sears Service Center.
8. **INSPECT** and remove all nails from lumber before using a power tool.
9. **SAVE THESE INSTRUCTIONS**. Refer to them frequently and use them to instruct others who may use this tool stand. If someone borrows this tool stand, make sure they have these instructions also.

UNPACKING

After taking the Work Stand out of the box, check for misalignment or binding of moving parts, bending or breakage of parts, and any other condition that may affect the Tool Work Stand's operation. If any part is damaged, return the Tool Work Stand to your nearest Sears store or Craftsman outlet to have the Work Stand replaced.

⚠ WARNING: If any parts are bent or broken, **DO NOT** attempt to set up Tool Work Stand. **DO NOT** attempt to mount and use any power tool on a defective Tool Work Stand. Failure to do so could result in possible serious injury.

ASSEMBLY

UNFOLDING AND SETTING UP THE TOOL WORK STAND (Figs. 1-15)

1. After you take the Tool Work Stand out of carton, place it flat on floor in front of your feet as shown.

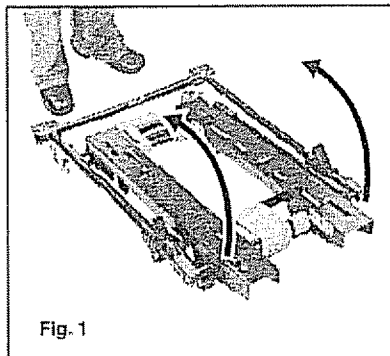
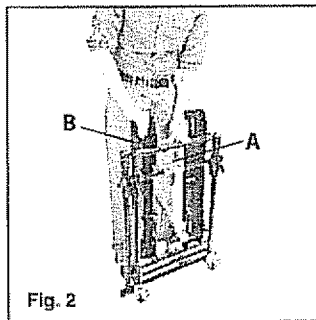
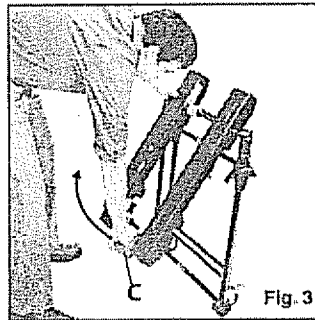


Fig. 1

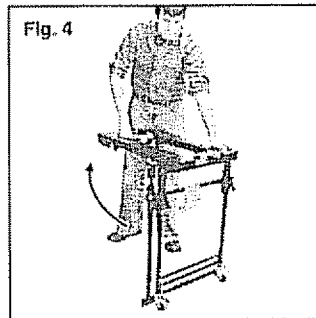
ASSEMBLY cont.



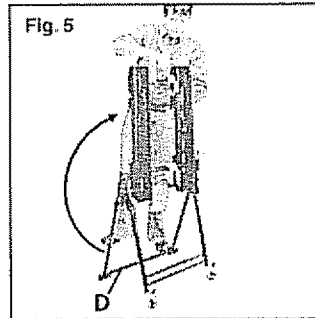
2. Take hold of red Locking/Carrying Handle (A) and right side of the Table Assembly (B) then unlock red Locking/Carrying Handle (A) by pulling handle towards you.



3. Take hold of red Table Top Assembly Handle (C) and lift Table Top Assembly up as shown.

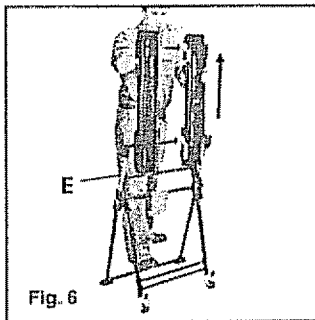


4. Continue lifting Table Top Assembly up while Base remains in place on floor as shown in photo.

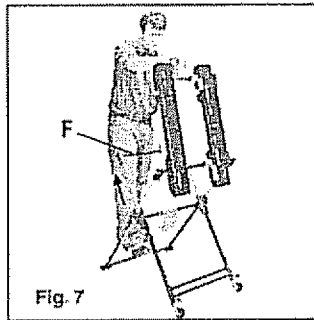


5. Continue lifting Table Top Assembly up until the Table Top Assembly is completely Vertical. Spread the legs of the Tool Stand and apply pressure to Base Bar (D) with your foot so that tool stand does not move.

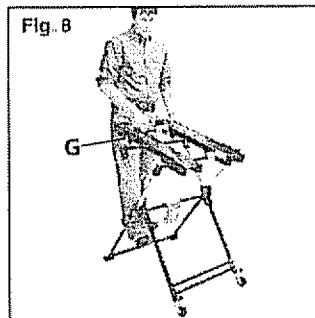
ASSEMBLY cont.



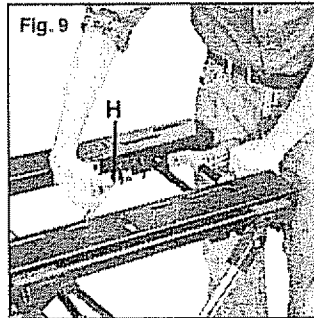
6. Hold down the Base Bar Legs (as shown) by placing your foot on the Base Bar. Pull the Table Top Assembly straight up until the Chrome Extension Bars (E), attached to the Table Top Assembly, are fully extended. Be sure the Chrome Extension Bars lock in place.



7. With your foot still on the Base Bar, take hold of the Support Bar (F) and pull up until its Chrome Extension Bars are also fully extended and lock in place. Pull the legs further apart to form an "X".



8. With your foot still on the Base Bar, lower the Table Top Assembly onto Support Bar (F) while making sure that the Support Bar is placed into the Notch (G).



9. Pull the Spring Loaded Locking Pin (H) back so that the Support Bar and Table Top groove fit together securely, then release the Spring Loaded Locking Pin so that the Table Top is locked into position.

ASSEMBLY cont.

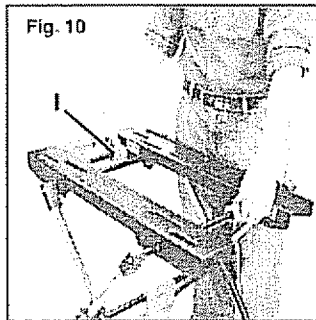


Fig. 10

10. To change the width of the Table Top Assembly working area, turn the Table Top Assembly's two Clamp Knobs (I) clockwise to unlock them as shown

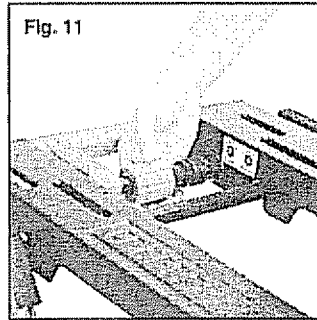


Fig. 11

11. Close up view of Table Top Assembly's clamp knob.

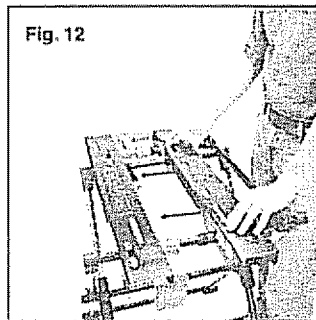


Fig. 12

12. After loosening the Table Top Assembly's Clamp Knobs, adjust the Table Top Assembly to the desired position to mount your power tool.

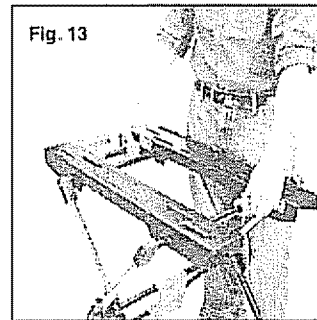
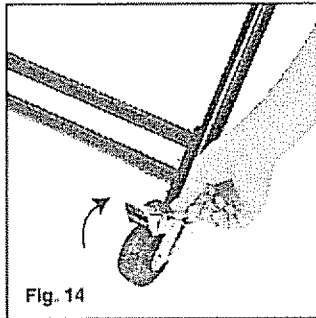


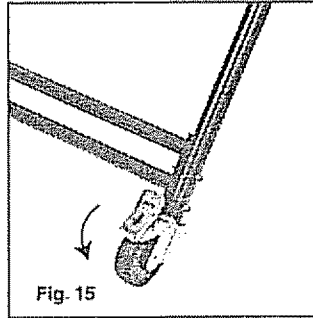
Fig. 13

13. Be sure that after adjusting the width of the Table Top Assembly, you lock the two Clamping Knobs. This is done by turning them until securely tightened.

ASSEMBLY cont.

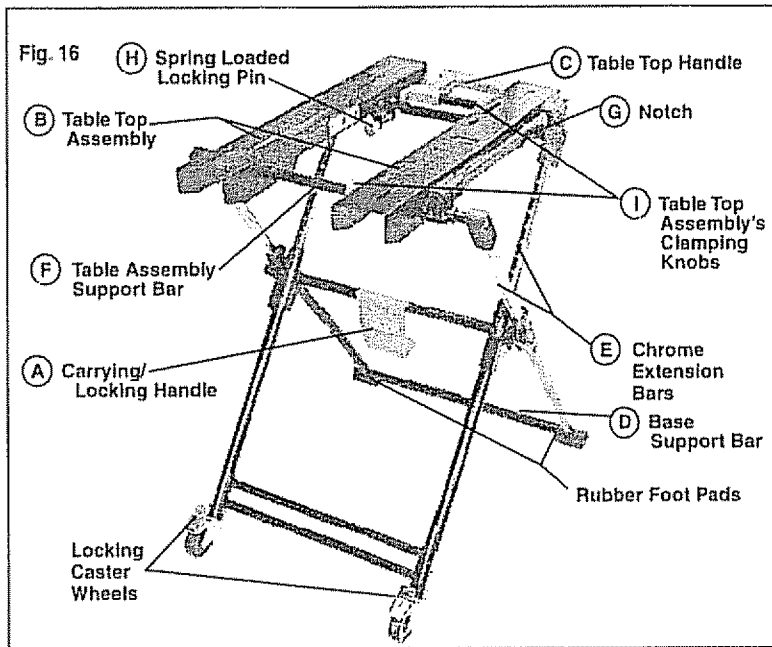


14. Unlock 3-inch Caster Wheels by lifting Locking Lever on each wheel to the "UP" position.



15. Lock Caster wheels in place by pushing the Locking Lever to the "DOWN" position.

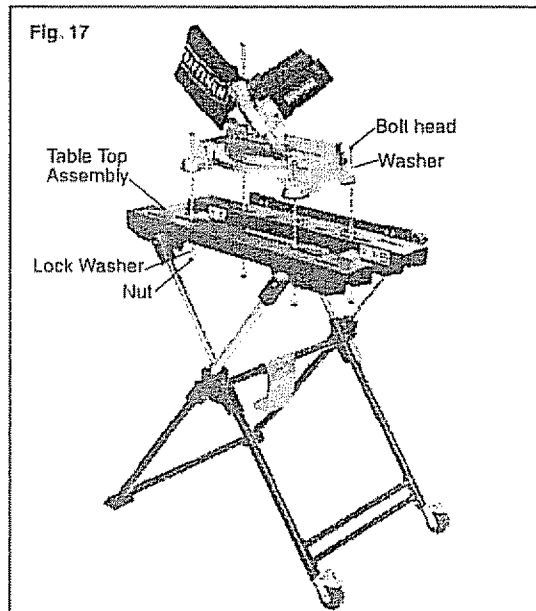
PARTS LIST / CALLOUTS (Fig. 16) :



ASSEMBLY cont.

MOUNTING BENCH TOP TOOL SUCH AS MITER SAW TO THE TOOL WORK STAND (Fig. 17)

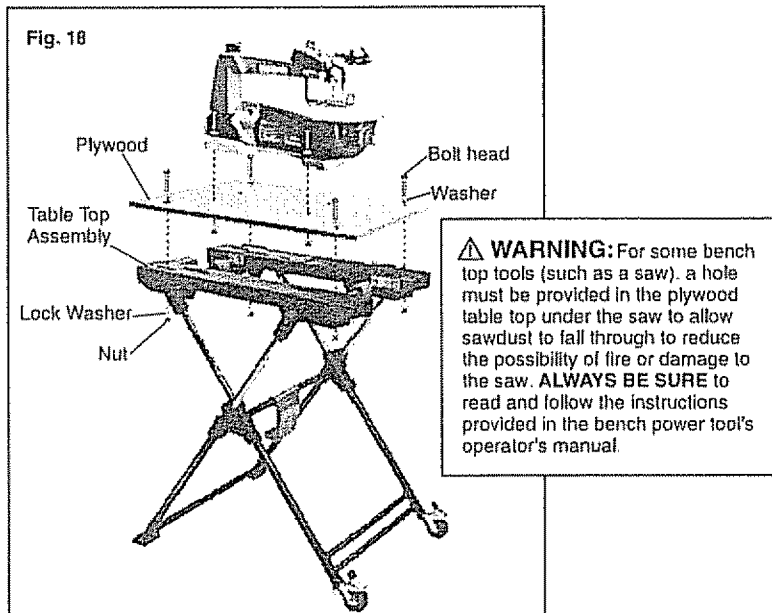
1. Before mounting your bench top tool, make sure the Caster Wheels are in the "DOWN" or locked position.
2. Check bench top tool for number of holes and their location for mounting the tool. This information should be in the manual for the bench top tool.
3. Choose the corresponding hole locations on the Table Top Assembly of the Tool Work Stand.
4. Change the width of the Table Top Assembly if necessary to accommodate the bench top tool. To change the width of the Table Top Assembly, see Figs. 10 through 13 in Unfolding and Setting Up the Tool Work Stand. Place the Bench Top tool on the Table Top Assembly, align the mounting holes in the bench top tool with the holes on the table top assembly, and use the bolts recommended in your bench top tool's manual to connect them as shown in Fig. 17.



ASSEMBLY cont.

MOUNTING BENCH TOP TOOL SUCH AS A TABLE SAW OR PLANER TO THE TOOL WORK STAND (Fig. 18)

1. This method of mounting is used for tools that do not fit the pre-stamped tool mounting slots in the Table Top Assembly of the Tool Work Stand. Examples would be Scroller Saw, Drill Press, Disc/Belt Sander, Planer, Bench Grinder, Band Saw, and Tile Cutting Wet Saw.
2. For this method, a sheet of plywood 16 $\frac{1}{4}$ X 29 $\frac{1}{8}$ X $\frac{3}{4}$ -inch thick is recommended.
3. This method of mounting requires two sets of mounting holes; One set for mounting the tool to the plywood, and Another set for mounting the plywood and tool to the pre-stamped slots in the Table top Assembly of the Tool Work Stand.
4. Place the plywood onto the Table Top Assembly of the Tool Work Stand and mark four holes within the pre-stamped slotted areas on the Table Top Assembly. Use bolts, washers and nuts as shown in Fig. 18 to attach the plywood to the table top assembly. **NOTE: BE SURE the Bolts are long enough to go through plywood, table top assembly and nut.**
5. Mount the bench top tool to the plywood using the holes in the base of the tool, or follow the template in the tool's operator's manual. Use the bolts recommended in your bench top tool's manual to connect the bench top tool to the plywood. **NOTE: Bolts should be long enough to go through base of tool, plywood, and nut.**



ASSEMBLY cont.

FOLDING TOOL WORK STAND DOWN FOR STORAGE

(Refer to Illustration Figs. 1 to 15 on pages 9-13)

Once Bench Top Power Tool is removed from Tool Stand:

1. Keep Caster Wheels in locked position by pushing Locking Lever "Down".
2. Loosen Tool Stand's Clamping Knobs.
3. Open up Table Top Assembly to its fully extended size, then re-tighten Clamping Knobs.
4. Pull back Spring Loaded Locking Pin and remove Support Bar from Table Top groove.
5. With your foot on the Base Bar, raise Table Top Assembly to upright, vertical position. Close up legs of Tool Stand and push down on Chrome Extension Bars until fully lowered.
6. Lower Table Top Assembly.
7. Use red Locking/Carrying Handle to join Table Top Assembly and Legs together.
8. To roll Work Stand, unlock Caster Wheels by lifting Locking Lever on each wheel to the "UP" position.

DESCRIPTION

⚠ WARNING: BE SURE to read and understand all instructions in this Manual and the Bench Top Tool's Operating Manual before using the tool on this Universal Tool Stand. Failure to follow all instructions listed below may result in electric shock, fire and/or serious personal injury.

This Universal Tool Stand with new "X-member" lightweight, compact design quickly folds up and locks into place for convenient storage. The heavy-duty design can hold up to 300 Lbs. Steel support brackets add rigidity to the stand.

This Universal Tool Stand has the following features:

1. Lightweight, compact, ergonomic design, unfolds for easy set-up to a comfortable working height of 34-inches off of the floor.
2. "X" frame design has positive locking, telescoping, 1-inch tubular steel legs and cross supports for durability and added strength.
3. 3-inch locking caster wheels and 3 X 2 1/4-inch skid resistant foot pads help provide maximum stability with a 18 X 29-inch wide footprint.
4. 3-way locking system provides maximum stability during use.
5. Sliding steel table top has pre-stamped mounting slots and adjusts and locks from 13 1/4 to 16 1/4 inches to accommodate and secure most brands and sizes of miter saws.

DESCRIPTION cont.

This Universal Tool Stand has the following features (cont.) :

6. Can be used with plywood mounting boards to accommodate most brands of bench top power tools (plywood mounting boards and all mounting hardware sold separately)
7. Large carrying handle locks table in fold-down position for compact storage.
8. Ideal for use in limited space applications.
Folds down to 25 1/2 X 36 1/2 X 6 1/2-inches for convenient storage in tight places.

PRODUCT SPECIFICATIONS	
Weight	30-lbs.
Working Height	34 inches
Maximum Load Capacity	300-lbs.

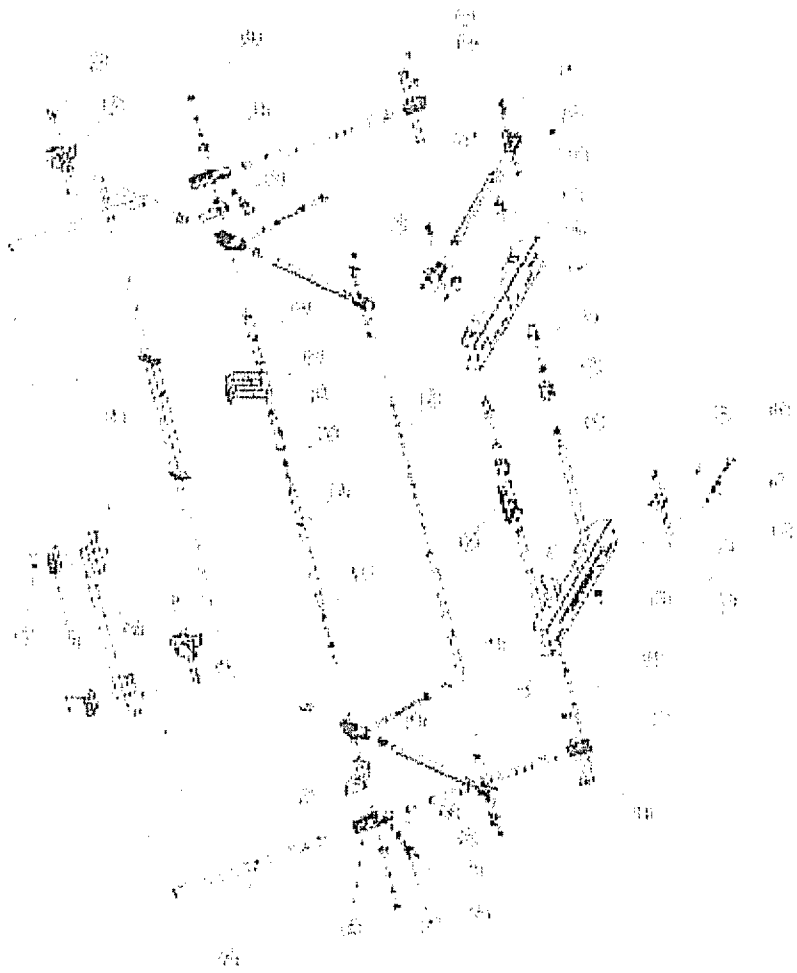
MAINTENANCE

This Tool Work Stand has been designed to be low-maintenance. However, in order to maintain its performance, follow these steps.

1. Handle the Tool Stand with care. Do not drop, throw, or otherwise mistreat tool stand. Use only for its intended purpose.
2. Do not allow to get and stay wet. Keep stored in a dry place.
3. In order to keep stand working properly, keep clean. Wipe dust and debris from table top and telescoping legs with a damp cloth to insure proper working order.

PARTS LIST

**UNIVERSAL BENCH TOP TOOL WORK STAND
- MODEL NUMBER 320.19730**



PARTS LIST cont.

**UNIVERSAL BENCH TOP TOOL WORK STAND
- MODEL NUMBER 320.19730**

No.	Description	Qty.	No.	Description	Qty.
1	M8 Nut	6	26	Moving Handle	1
2	M6 X 38mm Screw	8	27	Upper Inner Tube	1
3	Inner Tube	4	28	Nut End Cover	2
4	M6 X 32mm Screw	4	29	"X" Steel Bracket (Rear)	1
5	M5 X 14mm Screw	6	30	Protection Jacket of Nut	2
6	Gemel Bracket	1	31	Stopping Tube 1	1
7	Connection rod	1	32	Plastic Clamp	1
8	Sliding Bush	2	33	Stopping tube 2	1
9	Moving Steel Board	1	34	End Cover	2
10	Fixing Bush	2	35	Tube of Pull Rod	1
11	Locking Block	2	36	Pull Rod	1
12	Locking Nut	2	37	Position Cover	4
13	M6 Nut	12	38	Short Pillar	4
14	Pin	1	39	Press Board of Short Pillar	4
15	Pull Handle Assembly	1	40	Spring of Press Board	4
16	Washer	8	41	Spring Cover of Press Board	4
17	Handle Spring	1	42	M4 X 15mm Screw	8
18	Stop Bracket	1	43	"X" Steel Bracket (Front)	1
19	M5 Nut	14	44	"X" Plastic Bracket	4
20	Fixing Steel Board	1	45	Outer Tube	4
21	End Cover	2	46	M5 X 12mm Screw	5
22	Outer Pull Rod	1	47	Foot Cushion	2
23	Nylon Bracket	4	48	Upper Support Leg Assembly	1
24	Inner Pull rod	1	49	Lower Support Assembly	2
25	Little Bracket of Gemel Board	1	50	Roller Assembly	2
			51	M5 X 42mm Screw	8

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