

SEARS

CRAFTSMAN®

MODEL NUMBER 917.372823 OWNER'S MANUAL

3one®
Convertible



- Assembly
- Operation
- Customer Responsibilities
- Service
- Adjustments
- Repair Parts

Caution:
Read and Follow
all Safety Rules
and Instructions
Before Operating
This Equipment

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Printed in U.S.A.

Sears, Roebuck and Co., Hoffman Estates, IL 60179 U.S.A.



SAFETY RULES



Safe Operation Practices for Walk-Behind Mowers

IMPORTANT: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH. SAFETY STANDARDS REQUIRE OPERATOR PRESENCE CONTROLS TO MINIMIZE THE RISK OF INJURY. YOUR UNIT IS EQUIPPED WITH SUCH CONTROLS. DO NOT ATTEMPT TO DEFEAT THE FUNCTION OF THE OPERATOR PRESENCE CONTROLS UNDER ANY CIRCUMSTANCES.

TRAINING:

- Read this operator's manual carefully. Become familiar with the controls and know how to operate your mower properly. Learn how to quickly stop mower.
- Do not allow children to use your mower. Never allow adults to use mower without proper instructions.
- Keep the area of operation clear of all persons, especially small children and pets.
- Use mower only as the manufacturer intended and as described in this manual.
- Do not operate mower if it has been dropped or damaged in any manner. Always have damage repaired before using your mower.
- Do not use accessory attachments that are not recommended by the manufacturer. Use of such attachments may be hazardous.
- The blade turns when the engine is running.

PREPARATION:

- Always thoroughly check the area to be mowed and clear it of all stones, sticks, wires, bones, and other foreign objects. These objects will be thrown by the blade and can cause severe injury.
- Always wear safety glasses or eye shields when starting and while using your mower.
- Dress properly. Do not operate mower when barefoot or wearing open sandals. Wear only solid shoes with good traction when mowing.
- Check fuel tank before starting engine. Do not fill gas tank indoors, when the engine is running or when the engine is hot. Allow the engine to cool for several minutes before filling the gas tank. Clean off any spilled gasoline before starting the engine.
- Always make wheel height adjustments before starting your mower. Never attempt to do this while the engine is running.
- Mow only in daylight or good artificial light.

OPERATION:

- Keep your eyes and mind on your mower and the area being cut. Do not let other interests distract you.
- Do not mow wet or slippery grass. Never run while operating your mower. Always be sure of your footing - keep a firm hold on the handles and walk.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Always stop the engine whenever you leave or are not using your mower, or before crossing driveways, walks, roads, and any gravel-covered areas.
- Never direct discharge of material toward bystanders nor allow anyone near the mower while you are operating it.
- Before cleaning, inspecting, or repairing your mower, stop the engine and make absolutely sure the blade and all moving parts have stopped. Then disconnect the spark plug wire and keep it away from the spark plug to prevent accidental starting.

- Do not continue to run your mower if you hit a foreign object. Follow the procedure outlined above, then repair any damage before restarting and operating your mower.
- Do not change the governor settings or overspeed the engine. Engine damage or personal injury may result.
- Do not operate your mower if it vibrates abnormally. Excessive vibration is an indication of damage; stop the engine, safely check for the cause of vibration and repair as required.
- Do not run the engine indoors. Exhaust fumes are dangerous.
- Never cut grass by pulling the mower towards you. Mow across the face of slopes, never up and down or you might lose your footing. Do not mow excessively steep slopes. Use caution when operating the mower on uneven terrain or when changing directions - maintain good footing.
- Never operate your mower without proper guards, plates, grass catcher or other safety devices in place.

MAINTENANCE AND STORAGE:

- Check the blade and the engine mounting bolts often to be sure they are tightened properly.
- Check all bolts, nuts and screws at frequent intervals for proper tightness to be sure mower is in safe working condition.
- Keep all safety devices in place and working.
- To reduce fire hazard, keep the engine free of grass, leaves or excessive grease and oil.
- Check grass catcher often for deterioration and wear and replace worn bags. Use only replacement bags that are recommended by and comply with specifications of the manufacturer of your mower.
- Always keep a sharp blade on your mower.
- Allow engine to cool before storing in any enclosure.
- Never store mower with fuel in the tank inside a building where fumes may reach an open flame or an ignition source such as a hot water heater, space heater, clothes dryer, etc.



Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.



CAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.

WARNING

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

CONGRATULATIONS on your purchase of a Sears Lawn Mower. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest Sears Authorized Service Center/Department. We have competent, well-trained technicians and the proper tools to service or repair this lawn mower.

Please read and retain this manual. The instructions will enable you to assemble and maintain your lawn mower properly. Always observe the "SAFETY RULES".

MODEL NUMBER	917.372823
SERIAL NUMBER	_____
DATE OF PURCHASE	_____
THE MODEL AND SERIAL NUMBERS WILL BE FOUND ON A DECAL ATTACHED TO THE REAR OF THE LAWN MOWER HOUSING	
YOU SHOULD RECORD BOTH SERIAL NUMBER AND DATE OF PURCHASE AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.	

PRODUCT SPECIFICATIONS

HORSEPOWER:	4.5
DISPLACEMENT:	11.5 CU. IN.
GASOLINE CAPACITY AND TYPE:	1.5 QUARTS UNLEADED REGULAR
OIL TYPE (API-SF/SG):	SAE 30 (ABOVE 32°F) SAE 5W-30 (BELOW 32°F)
OIL CAPACITY:	20 OZS.
SPARK PLUG: (GAP: .030")	CHAMPION J19LM, RJ19LM STD361458
VALVE CLEARANCE:	INTAKE: .008" EXHAUST: .008"
SOLID STATE IGNITION AIR GAP:	.0125 IN.
BLADE BOLT TORQUE:	35-40 FT. LBS.

MAINTENANCE AGREEMENT

A Sears Maintenance Agreement is available on this product. Contact your nearest Sears store for details.

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your lawn mower.
- Follow the instructions under "Customer Responsibilities" and "Storage" sections of this owner's manual.

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN POWER MOWER

For two years from date of purchase, when this Craftsman Lawn Mower is maintained, lubricated, and tuned up according to the operating and maintenance instructions in the owner's manual, Sears will repair free of charge any defect in material or workmanship.

If this Craftsman Lawn Mower is used for commercial or rental purposes, this warranty applies for only 90 days from the date of purchase.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as rotary mower blades, blade adapters, belts, air cleaners and spark plug.
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain the equipment according to the instructions contained in the owner's manual.

WARRANTY SERVICE IS AVAILABLE BY RETURNING THE CRAFTSMAN POWER MOWER TO THE NEAREST SEARS SERVICE CENTER/DEPARTMENT IN THE UNITED STATES. THIS WARRANTY APPLIES ONLY WHILE THIS PRODUCT IS IN USE IN THE UNITED STATES.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SEARS, ROEBUCK AND CO., D/817 WA, HOFFMAN ESTATES, ILLINOIS 60179

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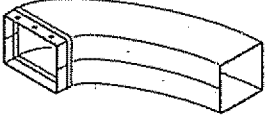


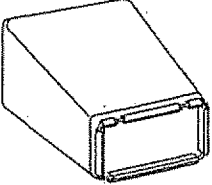
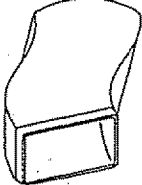
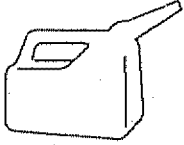
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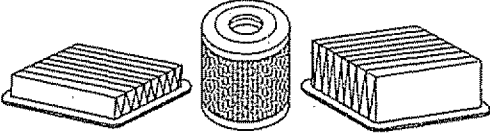
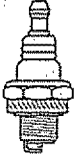
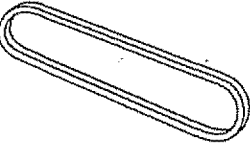
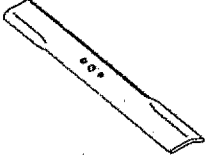
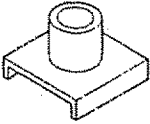
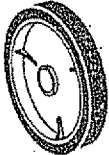
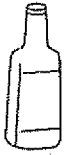
LAWN MOWER ACCESSORIES

These accessories were available when this lawn mower was produced. They are also available at most Sears retail outlets and service centers. Most Sears stores can also order repair parts for you, when you provide the model number of your lawn mower. Some of these accessories may not apply to your lawn mower.

LAWN MOWER PERFORMANCE

 <p>CLIPPING DEFLECTOR FOR REAR DISCHARGE LAWN MOWERS</p>	 <p>MULCHER KITS</p>	 <p>STABILIZER</p>
 <p>GRASS CATCHERS FOR REAR DISCHARGE LAWN MOWERS</p>	 <p>GRASS CATCHERS FOR SIDE DISCHARGE LAWN MOWERS</p>	 <p>GAS CANS</p>

LAWN MOWER MAINTENANCE

 <p>MUFFLERS</p>		 <p>AIR FILTERS</p>		 <p>SPARK PLUGS</p>
 <p>BELTS</p>	 <p>BLADES</p>	 <p>BLADE ADAPTERS</p>	 <p>WHEELS</p>	 <p>ENGINE OIL</p>

ASSEMBLY

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new lawn mower. Your new lawn mower has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. All parts such as nuts, washers, bolts, etc., necessary to complete the assembly have been placed in the parts bag. To ensure safe and proper operation of your lawn mower, all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to ensure proper tightness.

TO REMOVE LAWN MOWER FROM CARTON

- Remove loose parts included with mower.
- Cut down two end corners of carton and lay end panel down flat.
- Remove all packing materials except padding between upper and lower handle and padding holding operator presence control bar to upper handle.
- Roll lawn mower out of carton and check carton thoroughly for additional loose parts.

HOW TO SET UP YOUR LAWN MOWER TO UNFOLD HANDLE (See Fig. 1)

IMPORTANT: UNFOLD HANDLES CAREFULLY SO AS NOT TO PINCH OR DAMAGE CONTROL CABLES.

- Raise handles until lower handle section locks into place in mowing position.
- Raise upper handle section into place on lower handle, remove protective padding and tighten both handle knobs.
- Remove handle padding holding operator presence control bar to upper handle.
- Your lawn mower handle can be adjusted for your mowing comfort. Refer to "Adjust Handle" in the Service and Adjustment section of this manual.

TO INSTALL ATTACHMENTS (See Fig. 2)

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging:

- Open rear door and remove mulcher plate. Store mulcher plate in a safe place.
- You can now install catcher or optional clipping deflector.
- To return to mulching operation, install mulcher plate into discharge opening of mower. Be sure all tabs are seated properly.

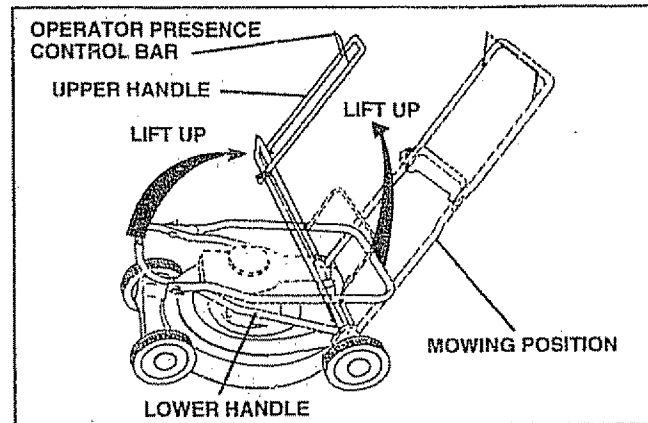


FIG. 1

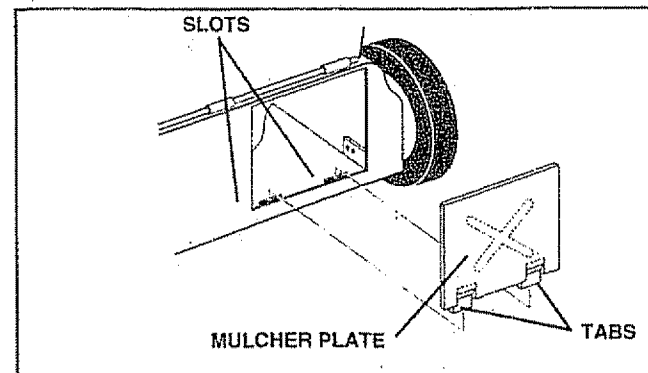


FIG. 2



CAUTION: Do not run your lawn mower without mulcher plate in place or approved clipping deflector or grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.

ASSEMBLY

TO ASSEMBLE AND ATTACH GRASS CATCHER (See Figs. 3A thru 4)

- Insert leg of tubular frame through front opening of grass catcher and thread frame into sewn hem of bag.

NOTE: Keep bag hem gathered on the straight leg of the tubular frame.

- When frame comes out the other end of sewn hem, immediately work the end of frame down inside the bag as shown in inset.
- Slide sewn hem evenly around the tubular frame until both ends of frame are exposed out of the front opening.
- Assemble lower frame to tubular frame as shown. Be sure handle is outside of bag and frames are fully seated as shown in inset.
- Slip vinyl bindings over frame.

NOTE: If vinyl bindings are too stiff, hold them in warm water for a few minutes. If bag gets wet, let it dry before using.

- Close the flip lid. Flip lid must be closed while operating lawn mower.
- Lift the rear door on the mower housing and place the grass catcher frame onto the formed tabs on the rear door hinge bracket.
- The grass catcher is secured to the lawn mower housing when the rear door is lowered onto the grass catcher frame.

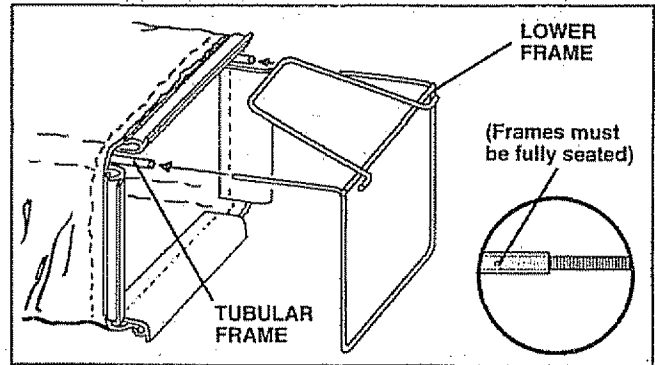


FIG. 3B

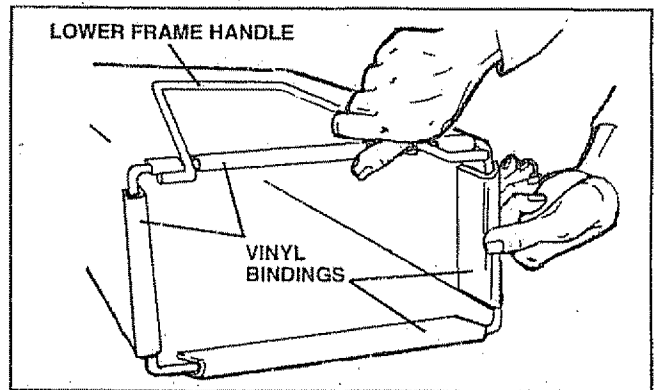



FIG. 3C



CAUTION: Do not run your lawn mower without clipping deflector or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.

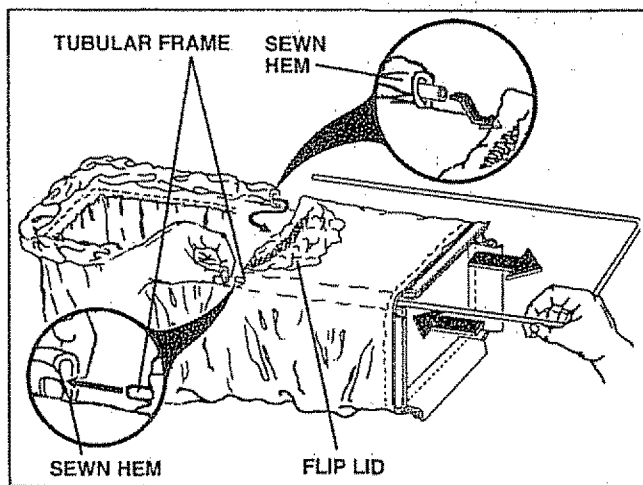


FIG. 3A

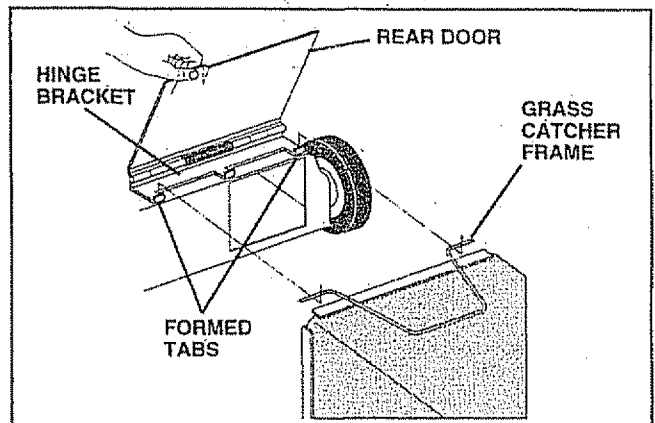


FIG. 4

OPERATION

KNOW YOUR LAWN MOWER

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR LAWN MOWER. Compare the illustrations with your lawn mower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

These symbols may appear on your lawn mower or in literature supplied with the product. Learn and understand their meaning.

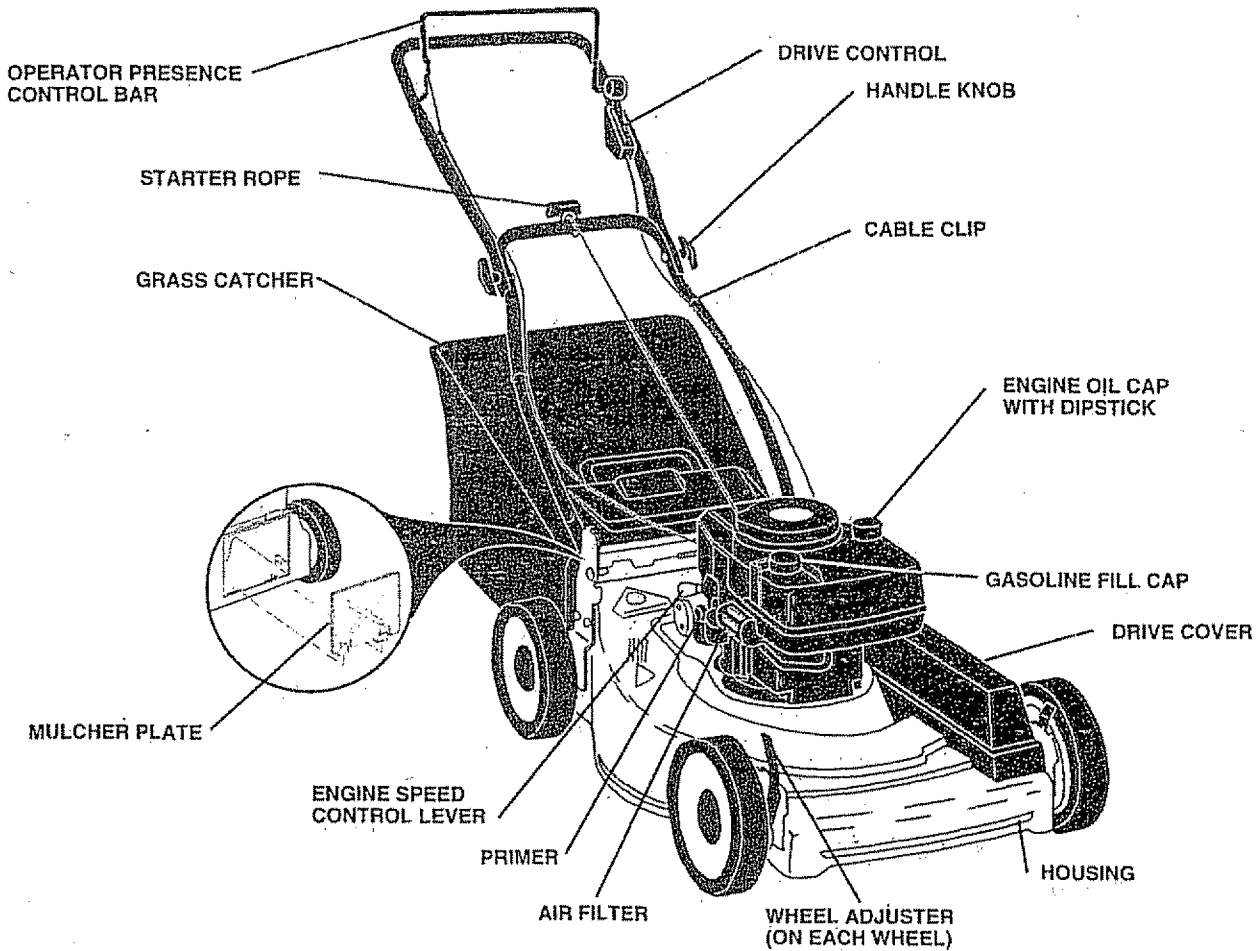
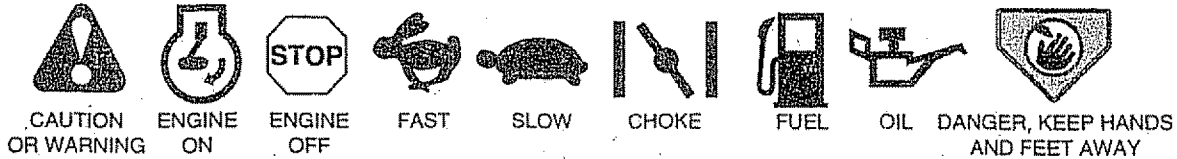


FIG. 5

MEETS CPSC SAFETY REQUIREMENTS

Sears rotary walk-behind power lawn mowers conform to the safety standards of the American National Standards Institute and the U.S. Consumer Product Safety Commission. The blade turns when the engine is running.

OPERATOR PRESENCE CONTROL BAR - must be held down to the handle to start the engine. Release to stop the engine.

ENGINE SPEED CONTROL LEVER - located on the side of the engine which allows you to select either fast (🐇) or slow (🐢) position.

PRIMER - pumps additional fuel from the carburetor to the cylinder for use when starting a cold engine.

STARTER ROPE - used for starting the engine.

DRIVE CONTROL LEVER - used to engage power-propelled forward motion of lawn mower.

MULCHER PLATE - located at the discharge opening, must be removed when converting to bagging or discharging operation.

OPERATION



The operation of any lawn mower can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your lawn mower or performing any adjustments or repairs. We recommend a wide vision safety mask over the spectacles or standard safety glasses.

HOW TO USE YOUR LAWN MOWER ENGINE SPEED CONTROL (See Fig. 6)

The engine speed is controlled by a lever located on the side of the engine. Fast (⚡) position is for starting engine, normal cutting and better grass bagging. Slow (🐢) position is for light cutting, trimming and fuel economy.

ENGINE ZONE CONTROL



CAUTION: Federal regulations require an engine control to be installed on this lawn mower in order to minimize the risk of blade contact injury. Do not under any circumstances attempt to defeat the function of the operator control. The blade turns when the engine is running.

- Your lawn mower is equipped with an operator presence control bar which requires the operator to be positioned behind the lawn mower handle to start and operate the lawn mower.

DRIVE CONTROL (See Fig. 7)

- Self-propelling is controlled by holding the operator presence control bar down to the handle and pushing the drive control lever forward until it clicks; then release the lever.
- Forward motion will stop when the operator presence control bar is released. To stop forward motion without stopping engine, release the operator presence control bar slightly until the drive control disengages. Hold operator presence control bar down to handle to continue mowing without self-propelling.
- To keep drive control engaged when turning corners, push down on handle and lift front wheels off ground while turning lawn mower.

NOTE: When your lawn mower is new, the drive wheels may rotate without the drive control engaged when the wheels are lifted off the ground. This is normal and should stop after the first few hours of operation.

TO ADJUST CUTTING HEIGHT (See Fig. 8)

- Raise wheels for low cut and lower wheels for high cut.
- Wheels are set in low cut for shipping. Adjust cutting height to suit your requirements. Medium position is best for most lawns.
- To change cutting height, squeeze adjuster lever toward wheel. Move wheel up or down to suit your requirements. Be sure all wheels are in the same setting.

TO EMPTY GRASS CATCHER (See Fig. 9)

- To remove grass catcher, release operator presence control bar to stop engine.
- Lift up rear door and remove the grass catcher by the handle.
- Do not drag the bag when emptying; it will cause unnecessary wear.

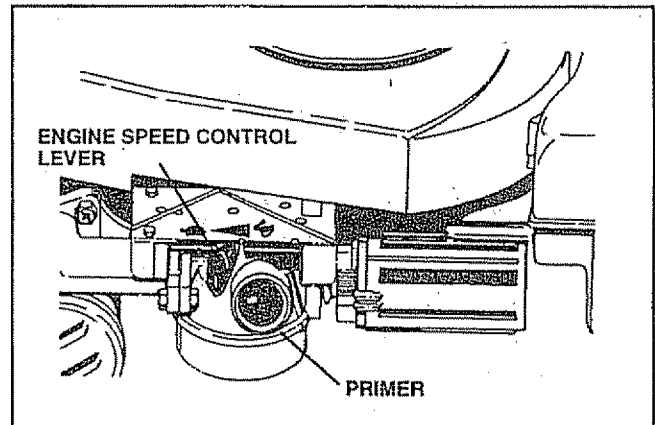


FIG. 6

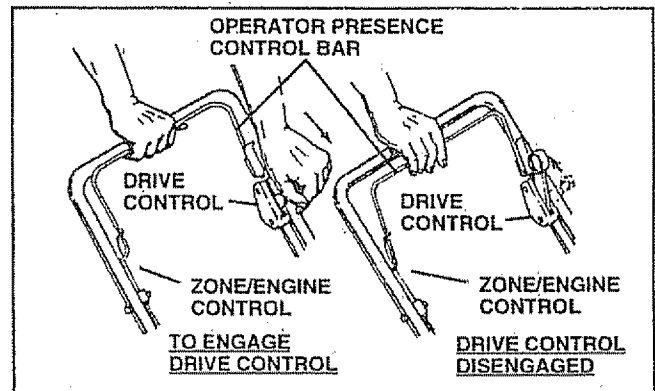


FIG. 7

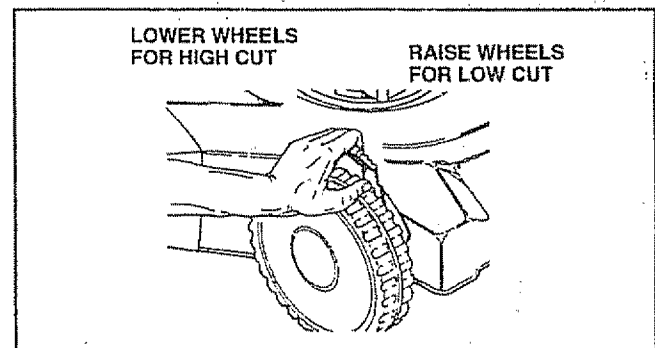


FIG. 8

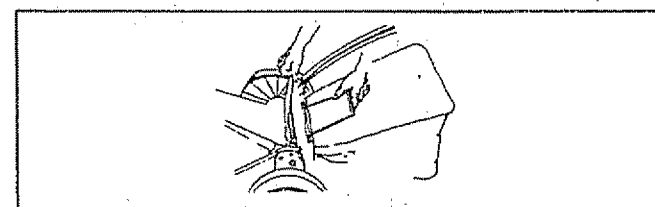


FIG. 9

OPERATION

BEFORE STARTING ENGINE

OIL (See Fig. 10)

Your lawn mower is shipped without oil in the engine.

- Be sure mower is level and area around oil fill is clean.
- Remove engine oil cap w/dipstick and fill to the full line on the dipstick.
- Use 20 ozs. of oil. For type and grade of oil to use, see "ENGINE" in Customer Responsibilities section of this manual.
- Pour oil slowly. Do not over fill.
- Check oil level before each use. Add oil if needed. Fill to full line on dipstick.
- To read proper level, tighten engine oil cap each time.
- Reinstall engine oil cap and tighten.
- After the first two (2) hours of mowing, change the oil, and every 25 hours thereafter. You may need to change the oil more often under dusty, dirty conditions.

GAS (See Fig. 10)

- Fill gasoline tank with fresh, clean, unleaded gasoline. **DO NOT USE PREMIUM GASOLINE. BE CAREFUL NOT TO OVER FILL TANK.**

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the fuel tank, start the engine and let it run until fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in fuel tank or permanent damage may occur.

TO START ENGINE

- To start a cold engine, push primer five (5) times before trying to start. Use a firm push. This step is not usually necessary when starting an engine which has already run for a few minutes.
- Push engine speed control lever to fast (⚡) position.
- Hold operator presence control bar down to the handle and pull starter handle quickly. **DO NOT** allow starter rope to snap back.
- To **STOP** engine, release operator presence control bar.

NOTE: In cooler weather it may be necessary to repeat priming steps. In warmer weather over priming may cause flooding and engine will not start. If you do flood engine wait a few minutes before attempting to start and **DO NOT** repeat priming steps.

MOWING TIPS

- Under certain conditions, such as very tall grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings.
- For extremely heavy cutting, reduce the width of cut and raise the rear of the lawn mower housing one (1) wheel adjuster setting higher than the front for better discharge of grass.
- For better grass bagging and most cutting conditions, the engine speed should be set in the fast (⚡) position.
- When using a rear discharge lawn mower in moist, heavy grass, clumps of cut grass may not enter the

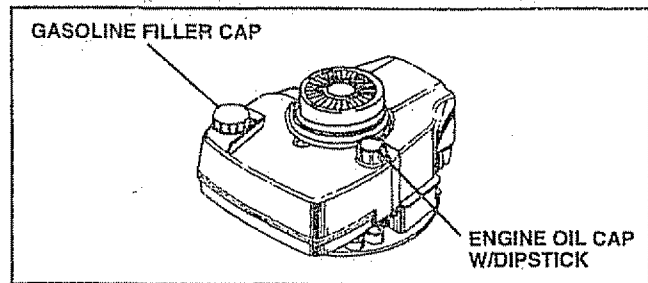


FIG. 10

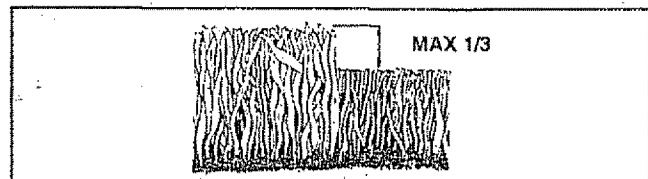


FIG. 11

- grass catcher. Reduce ground speed (pushing speed) and/or run the lawn mower over the area a second time.
- If a trail of clippings is left on the right side of a rear discharge mower, mow in a clockwise direction with a small overlap to collect the clippings on the next pass.
- Pores in cloth grass catchers can become filled with dirt and dust with use and catchers will collect less grass. To prevent this, regularly hose catcher off with water and let dry before using.
- Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.

MULCHING MOWING TIPS

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. SEE "CLEANING" IN CUSTOMER RESPONSIBILITIES SECTION OF THIS MANUAL.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the lawn mower cutting height so that the lawn mower cuts off only the top one-third of the grass blades (See Fig. 11). If the lawn is overgrown it will be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of mulched grass. For extremely heavy mulching, reduce your width of cut by overlapping previously cut path and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

CUSTOMER RESPONSIBILITIES

MAINTENANCE SCHEDULE		SERVICE INTERVALS							SERVICE DATES				
		BEFORE EACH USE	AFTER EACH USE	FIRST 2 HOURS	EVERY 5 HOURS	EVERY 25 HOURS	EVERY SEASON	BEFORE STORAGE					
MOWER	Check for Loose Fasteners	✓						✓					
	Clean/Inspect Grass Catcher (If Equipped)	✓	✓					✓					
	Clean Lawn Mower		✓					✓					
	Inspect/Clean Drive Wheels (Self-Propelled Mowers)	✓		✓									
	Sharpen/Replace Mower Blade					✓ ₃							
	Lubrication Chart					✓		✓					
	Clean Battery/Recharge (Electric Start Mowers)					✓		✓ ₄					
ENGINE	Check Engine Oil Level	✓		✓									
	Change Engine Oil		✓		✓ _{1,2}								
	Clean Air Filter				✓ ₂								
	Inspect Muffler				✓								
	Replace Spark Plug						✓						
Replace Air Filter Paper Cartridge						✓ ₂							

- 1 - Change more often when operating under a heavy load or in high ambient temperatures
- 2 - Service more often when operating in dirty or dusty conditions
- 3 - Replace blades more often when mowing in sandy soil.
- 4 - Charge 48 hours at end of season.

GENERAL RECOMMENDATIONS

The warranty on this lawn mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain mower as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your unit.

All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year, replace the spark plug, clean or replace air filter element and check blade for wear. A new spark plug and clean/new air filter element assures proper air-fuel mixture and helps your engine run better and last longer.
- Follow the maintenance schedule in this manual.

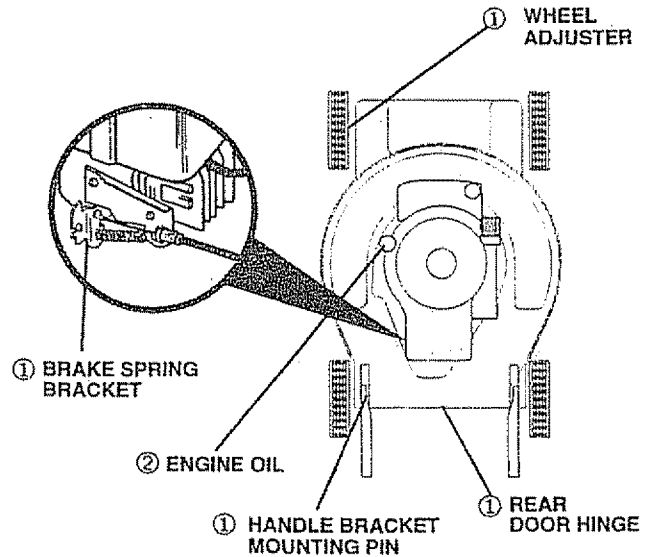
BEFORE EACH USE

- Check engine oil level.
- Check for loose fasteners.

LUBRICATION

Keep unit well lubricated (See "LUBRICATION CHART").

LUBRICATION CHART



① SPRAY LUBRICANT

② REFER TO CUSTOMER RESPONSIBILITIES "ENGINE" SECTION

IMPORTANT DO NOT OIL OR GREASE PLASTIC WHEEL BEARINGS. VISCOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

CUSTOMER RESPONSIBILITIES

LAWN MOWER

Always observe safety rules when performing any maintenance.

TIRES

- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

BLADE CARE

For best results, mower blade must be kept sharp. Replace bent or damaged blades.

TO REMOVE BLADE (See Fig. 12)

- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with spark plug.
- Turn lawn mower on its side. Make sure air filter and carburetor are up.
- Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.
- Protect your hands with gloves and/or wrap blade with heavy cloth.
- Remove blade bolt by turning counter-clockwise. Use a 9/16" box or open-end wrench.
- Remove blade and attaching hardware (bolt, lock washer and hardened washer).

NOTE: Remove the blade adapter and check the key inside hub of blade adapter. The key must be in good condition to work properly. Replace adapter if damaged.

TO REPLACE BLADE (See Fig. 12)

- Position the blade adapter on the engine crankshaft. Be sure key in adapter and crankshaft keyway are aligned.
- Position blade on the blade adapter aligning the two (2) holes in the blade with the raised lugs on the adapter.
- Be sure the trailing edge of blade (opposite sharp edge) is up toward the engine.
- Install the blade bolt with the lock washer and hardened washer into blade adapter and crankshaft.
- Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.
- The recommended tightening torque is 35-40 ft. lbs.

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

TO SHARPEN BLADE

Care should be taken to keep the blade balanced. An unbalanced blade will cause eventual damage to lawn mower or engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, drive a nail into a beam or wall. Leave about one inch of the straight nail exposed. Place center hole of blade over the head of the nail. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

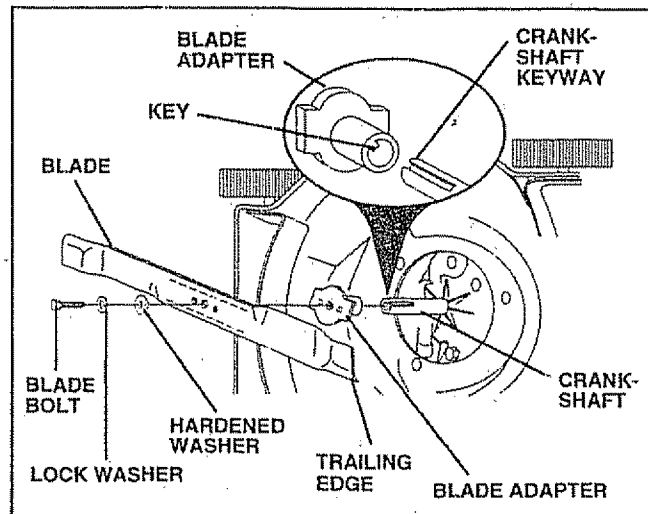


FIG. 12

DRIVE WHEELS

Check front drive wheels each time before you mow to be sure they move freely.

The wheels not turning freely means trash, grass cuttings, etc. are in the drive wheel area and must be cleaned to free drive wheels.

If necessary to clean the drive wheels, check both front wheels.

- Remove hubcaps, hairpin cotters and washers.
- Remove wheels from wheel adjusters.
- Remove any trash or grass cuttings from inside the dust cover, pinion and/or drive wheel gear teeth.
- Put wheels back in place.
- If after cleaning, the drive wheels do not turn freely, contact your nearest authorized service center.

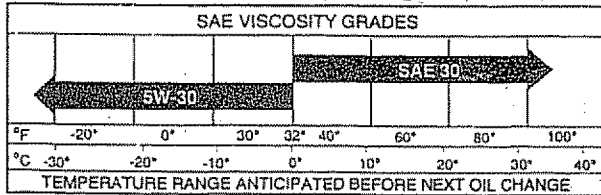
GRASS CATCHER

- The grass catcher may be hosed with water, but must be dry when used.
- Check your grass catcher often for damage or deterioration. Through normal use it will wear. If catcher needs replacing, replace only with a manufacturer approved replacement catcher. Give the lawn mower model number when ordering.

CUSTOMER RESPONSIBILITIES

ENGINE LUBRICATION

Use only high quality detergent oil rated with API service classification SF or SG. Select the oil's SAE viscosity grade according to your expected operating temperature.



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after the first two hours of operation and every 25 hours thereafter or at least once a year if the lawn mower is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil plug securely each time you check the oil level.

TO CHANGE ENGINE OIL (See Fig. 13)

NOTE: Before tipping lawn mower to drain oil, drain fuel tank by running engine until fuel tank is empty

- Remove engine oil cap; lay aside on a clean surface.
- Tip lawn mower on its side and drain oil into a suitable container. Rock lawn mower back and forth to remove any oil trapped inside of engine.
- Wipe off any spilled oil on lawn mower and on side of engine.
- Fill engine with oil. Fill only to the "FULL" line on the dipstick. DO NOT over fill.
- Replace engine oil cap
- Reconnect spark plug wire to spark plug.

AIR FILTER

Your engine will not run properly and may be damaged by using a dirty air filter.

Replace the air filter every year, more often if you mow in very dusty, dirty conditions. Do not wash air filter.

TO CHANGE AIR FILTER (See Fig. 14)

- Remove the air filter by turning counterclockwise to the stop and pull away from collar.
- Remove filter from inside of cover.
- Clean the inside of the cover and the collar to remove any dirt accumulation.
- Insert new filter into cover.
- Put air filter cover and filter into collar aligning the tab with the slot.
- Push in on cover and turn clockwise to tighten.

MUFFLER

Inspect and replace corroded muffler as it could create a fire hazard and/or damage.

SPARK PLUG

Change your spark plug each year to make your engine start easier and run better. Set spark plug gap at .030 inch. 13

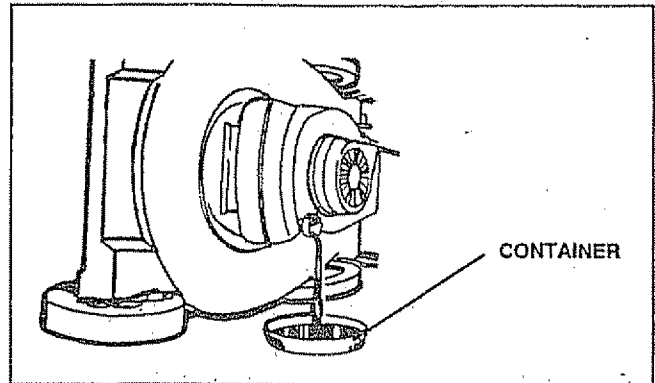


FIG. 13

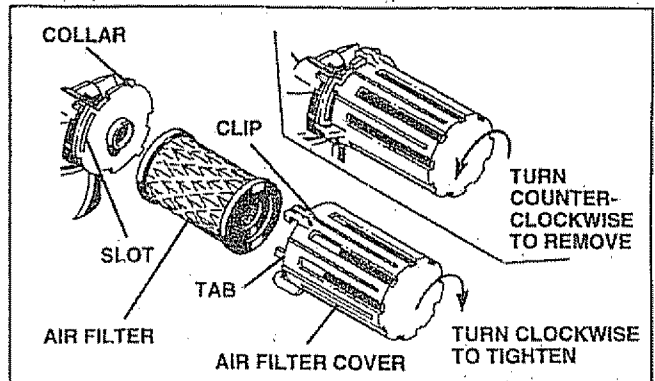


FIG. 14

CLEANING

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN THE UNDERSIDE OF YOUR MOWER AFTER EACH USE.



CAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with the spark plug.

- Turn lawn mower on its side. Make sure air filter and carburetor are up. Clean the underside of your lawn mower by scraping to remove build-up of grass and trash.
- Clean engine often to keep trash from accumulating. A clogged engine runs hotter and shortens engine life.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- We do not recommend using a garden hose to clean lawn mower unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in shortened engine life.

CLEAN UNDER DRIVE COVER

Clean under drive cover at least twice a season. Scrape underside of cover with putty knife or similar tool to remove any build-up of trash or grass on underside of drive cover.

SERVICE AND ADJUSTMENTS



CAUTION: BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

- Release control bar.
- Make sure the blade and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place where it cannot come in contact with plug.

LAWN MOWER

TO ADJUST CUTTING HEIGHT

See "TO ADJUST CUTTING HEIGHT" in the Operation section of this manual.

REAR DEFLECTOR

The rear deflector, attached between the rear wheels of your mower, is provided to minimize the possibility that objects will be thrown out of the rear of the mower into the operator mowing position. If the deflector becomes damaged, it should be replaced.

TO REMOVE/REPLACE DRIVE BELT

(See Figs. 15 thru 16)

- Remove drive cover by removing screw at rear of cover.
- Remove belt from drive pulley.
- Remove hubcaps and nuts from both drive wheels. Remove wheels and washers from wheel adjusters.
- At left drive wheel only, remove E-ring, pinion, roll pin, felt washer and dust cover.
- Remove retainer clip from drive shaft on left side of driven pulley.
- While holding pulley slide drive shaft to the right until belt can be removed from opening in housing.
- Pull belt free from idler pulley and take out of clutch frame.
- Reverse procedure to install new belt.

NOTE: When re-assembling pinion, be sure that the felt washer is in place behind the roll pin that the roll pin is seated in the slots on the bearing and in the back of the pinion.

DRIVE BELT ADJUSTMENT (See Fig. 16)

A misadjusted belt will wear faster. Be sure to keep belt properly adjusted.

- After prolonged use and drive belt has worn, if the clutch lever has reached the top of the slot in the clutch frame and the belt is still loose, move adjustable idler pulley to upper hole in clutch frame.

NOTE: When installing a new belt, adjustable idler pulley must be returned to lower hole (original position) in clutch frame.

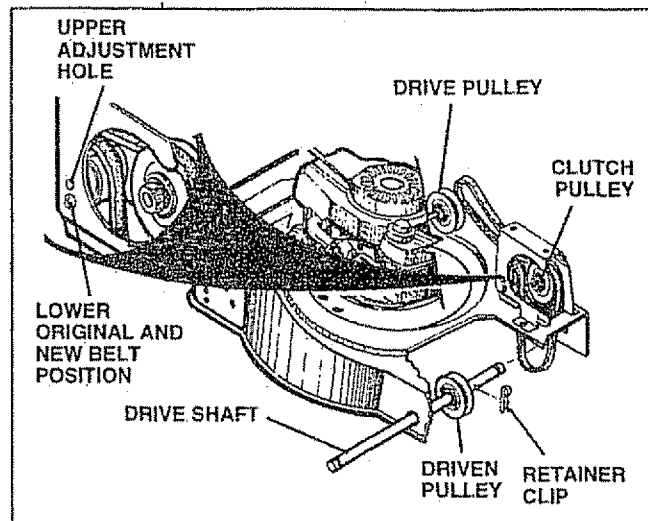


FIG. 15

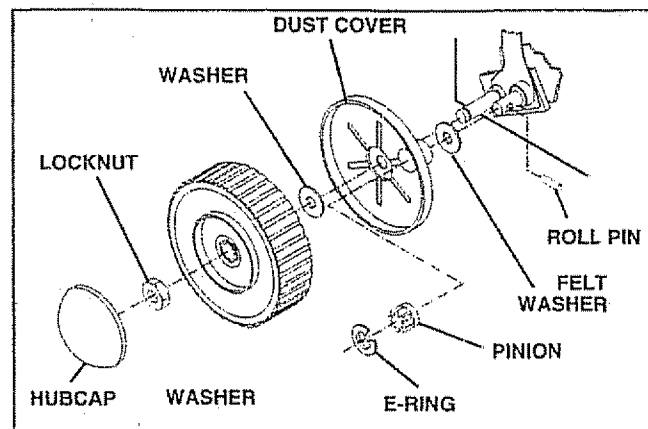


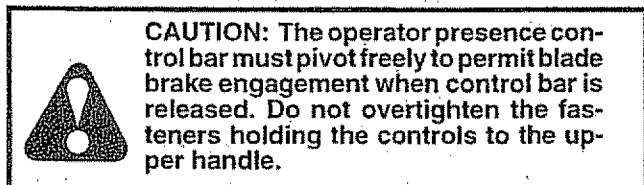
FIG. 16

SERVICE AND ADJUSTMENTS

TO ADJUST HANDLE (See Figs. 17 thru 19)

Your lawn mower handle can be raised or lowered for your mowing comfort. Four (4) positions are available: high, medium high, medium low and low. Handles are shipped mounted in the medium low position.

- To change from medium low to medium high position, the upper and lower handle sections will have to be turned over (See Fig. 17B).
- Remove the controls and operator presence control bar from the upper handle.
- Remove the starter rope guide from the lower handle.
- Remove hairpin cotters.
- Disconnect the lower handle from the handle brackets (See Fig. 19).
- Turn the handle over and reassemble the hairpin cotters that have been removed.
- Reassemble the starter rope guide.
- Reassemble the controls and the operator presence control bar to the upper handle.



- To change from medium low to high position only the upper handle section will have to be turned over (See Fig. 18A).
- To change from medium low to low position, only the lower handle section will have to be turned over (See Fig. 18B).

ENGINE

ENGINE SPEED

The engine speed has been factory set. Do not attempt to increase engine speed as it may result in personal injury. If you believe the engine is running too fast or too slow, take your lawn mower to an authorized service center/department for repair and adjustment.

CARBURETOR

Your carburetor has a non-adjustable fixed main jet for mixture control. If your engine does not operate properly due to suspected carburetor problems, take your lawn mower to an authorized service center/department for repair and adjustment.

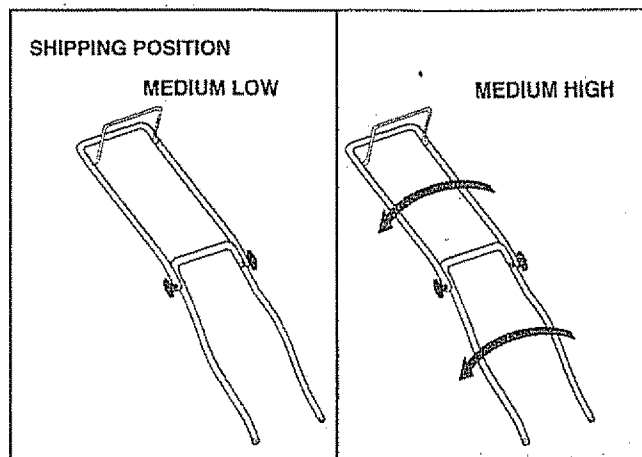


FIG. 17A

FIG. 17B

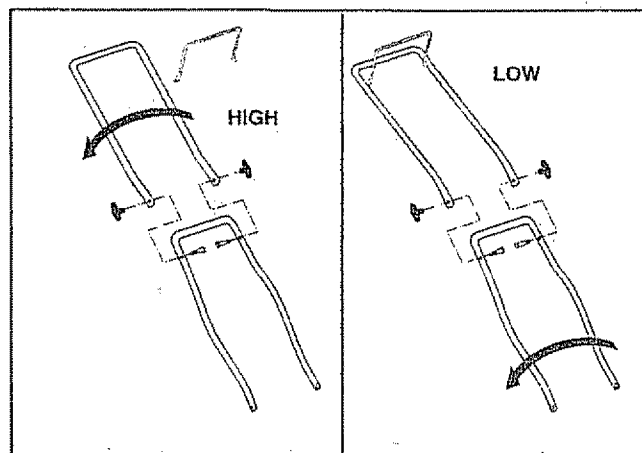


FIG. 18A

FIG. 18B

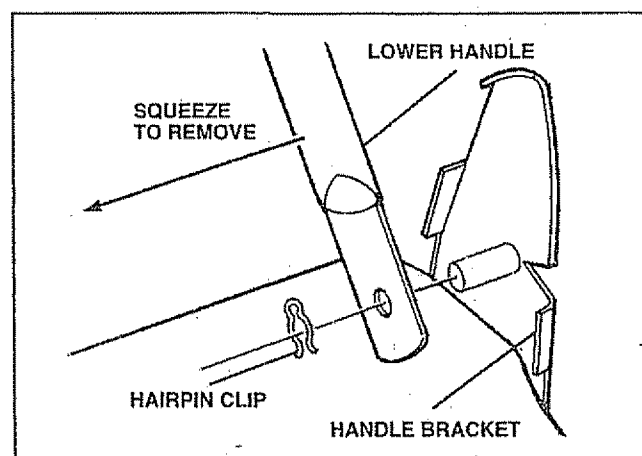


FIG. 19

STORAGE

Immediately prepare your lawn mower for storage at the end of the season or if the unit will not be used for 30 days or more.

LAWN MOWER

When lawn mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire lawn mower (See "CLEANING" in the Customer Responsibilities section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts, screws, and pins are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

HANDLE (See Fig. 20)

You can fold your lawn mower handle for storage.

- Squeeze the bottom ends of the lower handle toward each other until the lower handle clears the handle bracket, then move handle forward.
- Loosen upper handle mounting bolts enough to allow upper handle to be folded back.

IMPORTANT: WHEN FOLDING THE HANDLE FOR STORAGE OR TRANSPORTATION, BE SURE TO FOLD THE HANDLE AS SHOWN OR YOU MAY DAMAGE THE CONTROL CABLES.

- When setting up your handle from the storage position, the lower handle will automatically lock into the mowing position.

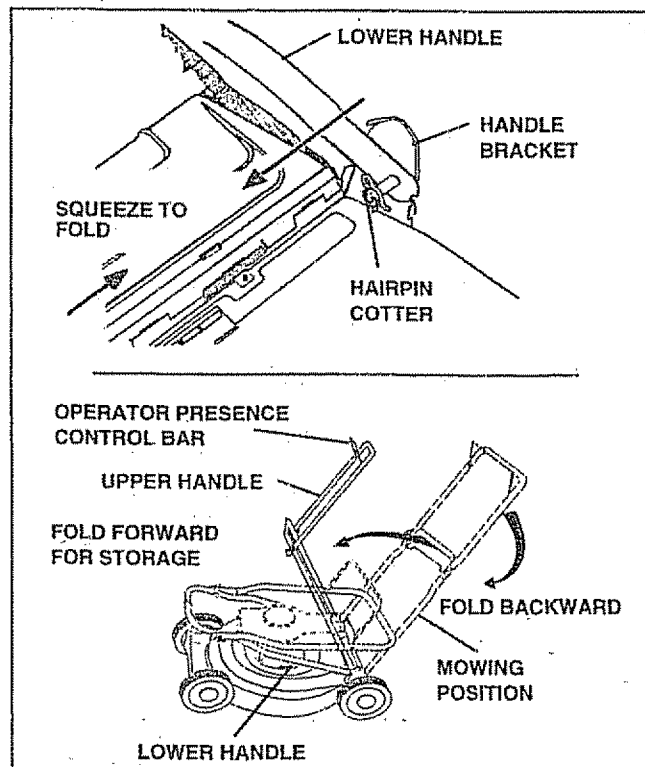


FIG. 20

ENGINE

FUEL SYSTEM

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Customer Responsibilities section of this manual).

CYLINDER

- Remove spark plug.
- Pour one ounce (29 ml) of oil through spark plug hole into cylinder.
- Pull starter handle slowly a few times to distribute oil.
- Replace with new spark plug.

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your unit indoors and cover it to give protection from dust and dirt.
- Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your unit to rust.

IMPORTANT: NEVER COVER MOWER WHILE ENGINE AND EXHAUST ARE STILL WARM.



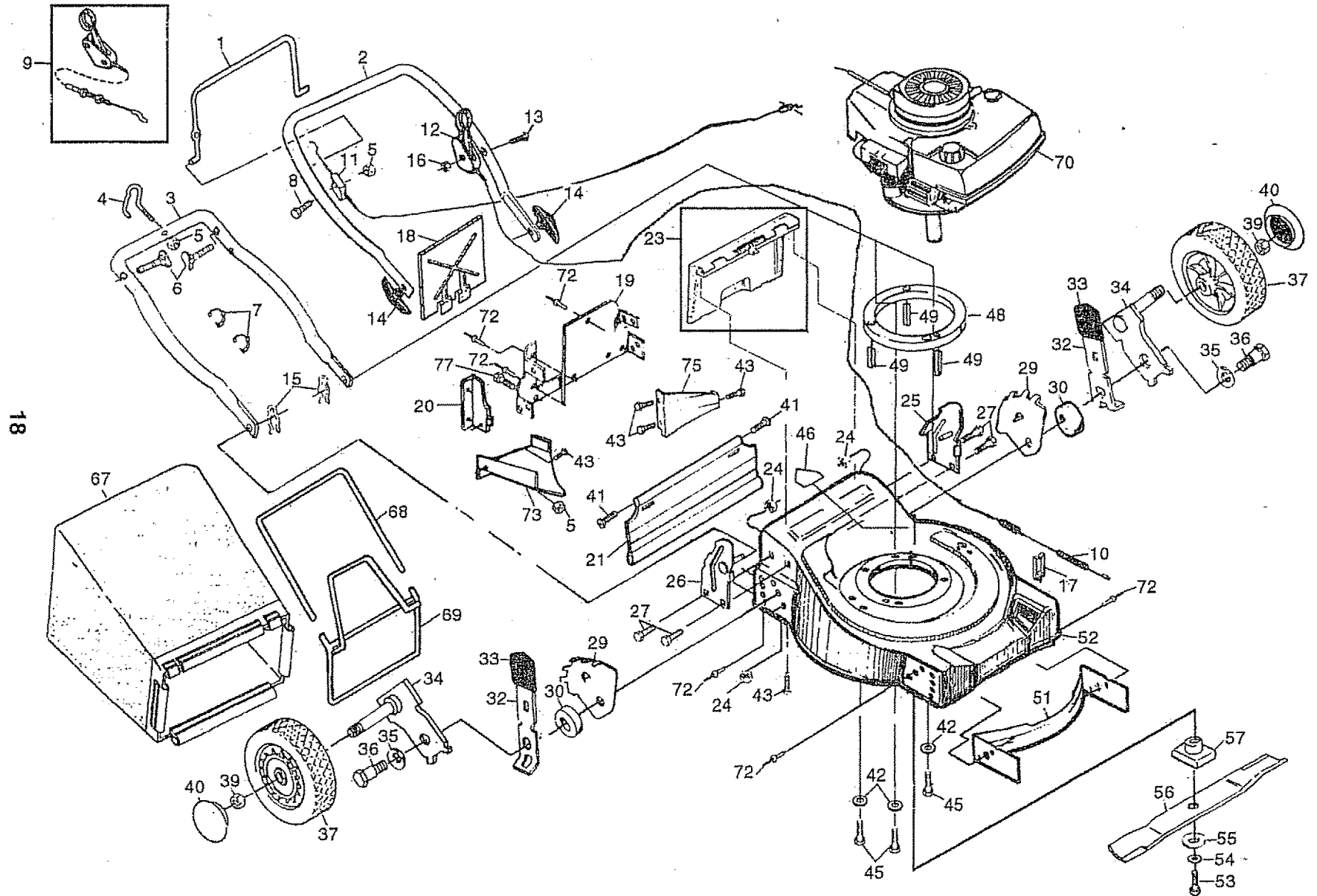
CAUTION: Never store the lawn mower with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION
Does not start	<ol style="list-style-type: none"> 1. Dirty air filter 2. Out of fuel 3. Stale fuel 4. Water in fuel 5. Spark plug wire is disconnected. 6. Bad spark plug. 7. Loose blade or broken blade adapter 8. Control bar in released position 9. Control bar defective 	<ol style="list-style-type: none"> 1. Clean/replace air filter. 2. Fill fuel tank. 3. Drain tank and refill with fresh clean fuel. 4. Drain fuel tank and carburetor and refill tank with fresh gasoline. 5. Connect wire to plug. 6. Replace spark plug. 7. Tighten blade bolt or replace blade adapter. 8. Depress control bar to handle. 9. Replace control bar.
Loss of power	<ol style="list-style-type: none"> 1. Rear of lawn mower housing/blade dragging in heavy grass. 2. Cutting too much grass. 3. Dirty air filter. 4. Buildup of grass, leaves and trash under mower. 5. Too much oil in engine. 6. Walking speed too fast. 	<ol style="list-style-type: none"> 1. Set in "Higher Cut" position. 2. Set in "Higher Cut" position. 3. Clean/replace air filter. 4. Clean underside of mower housing. 5. Check oil level 6. Cut at slower walking speed.
Poor cut - uneven	<ol style="list-style-type: none"> 1. Worn, bent or loose blade. 2. Wheel heights uneven. 3. Low engine speed. 4. Buildup of grass, leaves, and trash under mower. 	<ol style="list-style-type: none"> 1. Replace blade. Tighten blade bolt. 2. Set all wheels at same height. 3. Set engine speed control in fast position. 4. Clean underside of mower housing.
Excessive vibration	<ol style="list-style-type: none"> 1. Worn, bent or loose blade. 2. Bent engine crankshaft. 	<ol style="list-style-type: none"> 1. Replace blade. Tighten blade bolt. 2. Contact an authorized service center/department.
Starter rope hard to pull	<ol style="list-style-type: none"> 1. Engine flywheel brake is on when control bar is released. 2. Bent engine crankshaft 3. Blade adapter broken. 4. Blade dragging in grass. 	<ol style="list-style-type: none"> 1. Depress control bar to upper handle before pulling starter rope. 2. Contact an authorized service center/department. 3. Replace blade adapter. 4. Move lawn mower to cut grass or to hard surface to start engine.
Loss of drive (Self-Propelled Mowing)	<ol style="list-style-type: none"> 1. Drive wheels not turning with drive control engaged. 2. Belt not driving. 	<ol style="list-style-type: none"> 1. Adjust or replace drive control cable, if broken. 2. Put belt on pulleys or replace belts if broken.
Grass catcher not filling (If so equipped)	<ol style="list-style-type: none"> 1. Cutting height too low. 2. Lift on blade worn off. 3. Catcher not venting air. 4. Low engine speed. 	<ol style="list-style-type: none"> 1. Raise cutting height. 2. Replace blade 3. Clean grass catcher 4. Set engine speed control in fast position.
Hard to push	<ol style="list-style-type: none"> 1. Grass is too high or wheel height is too low. 2. Rear of lawn mower housing/blade dragging in grass. 3. Grass catcher too full 4. Handle height position not right for you. 	<ol style="list-style-type: none"> 1. Raise cutting height 2. Raise rear of lawn mower housing one (1) setting higher. 3. Empty grass catcher. 4. Adjust handle height to suit

REPAIR PARTS

ROTARY LAWN MOWER - MODEL NO. 917.372823



REPAIR PARTS

ROTARY LAWN MOWER - MODEL NO. 917.372823

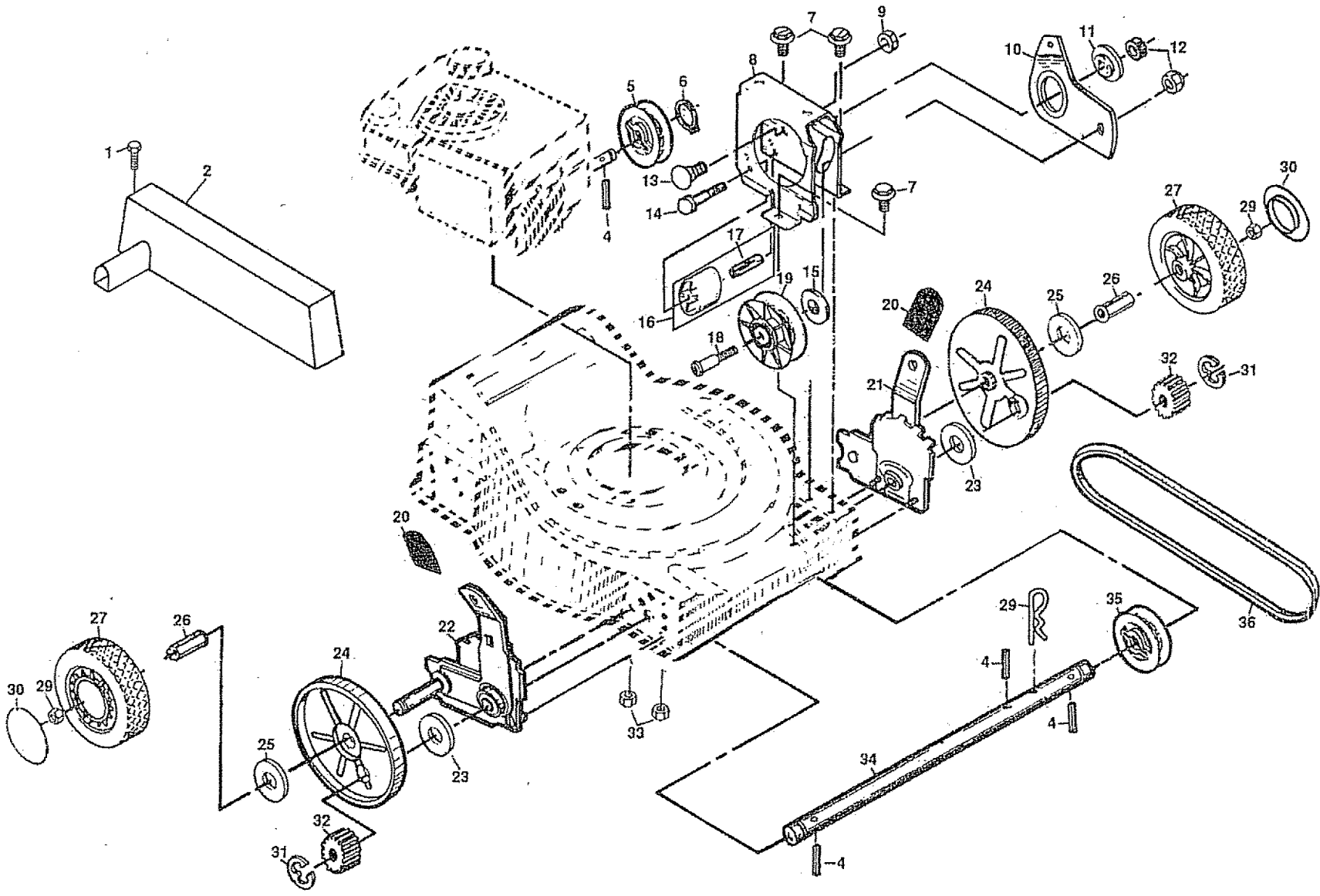
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	145793	Control Bar	36	84921	Shoulder Bolt 3/8-16
2	145646X479	Upper Handle	37	700781	Wheel & Tire Assembly
3	84676X479	Lower Handle	39	145212	Locknut
4	103672X	Rope Guide	40	77400	Hubcap
5	63601	Locknut 1/4-20	41	88652	Hinge Screw
6	131959	Handle Bolt	42	53998	Flat Washer
7	85827	Cable Clip	43	54583	Hex Tapping Screw 1/4-20 x 1/2
8	74350424	Machine Screw 1/4-20 x 1-1/2	45	850999	Hex Head Thread Rolling Screw 3/8-16 x 1
9	48385	Drive Head	46	85463	Danger Decal
10	48387	Drive Control Cable	48	850988	Engine Spacer
11	700892	Engine Zone Control Cable	49	850987	Engine Bushing
12	146328	Drive Control	51	700938X479	Front Baffle
13	144929	Hex Washer Head Screw 1/4-20 x 2.12	52	144925	Housing Assembly (Incl. Ref. #46)
14	136376	Handle Knob	53	851084	Hex Head Bolt 3/8-24 x 1-3/8 Grd. 8
15	51793	Hairpin Cotter	54	850263	Helical Lock Washer
16	63601	Locknut #10-24	55	851074	Hardened Washer
17	701477	Push Fastener	56	145106	20" Blade
18	133169X479	Mulcher Plate	57	851514	Blade Adapter
19	700357X479	Back Plate	67	141245	Grass Bag
20	700363X479	Side Baffle	68	144747	Catcher Frame Throat
21	140657	Rear Skirt	69	144748	Frame Tube
23	147613	Rear Door Assembly Kit	70	146649	* Engine - Tecumseh - Model No. 143.954506
24	751592	Locknut 3/8-16	72	128415	Pop Rivet
25	140629X479	Handle Bracket Assembly (Left)	73	133335X479	Discharge Baffle
26	140628X479	Handle Bracket Assembly (Right)	75	700063X479	Rear Baffle
27	55187	Screw 5/16-18 x 3/4	76	88615	Mounting Bracket Cover
29	750085X007	Wheel Adjusting Bracket	77	86344	Screw
30	84920	Spacer	78	74310410	Screw
32	700331X004	Selector Spring	--	149059	Owner's Manual (English/Spanish)
33	87877	Selector Knob			
34	85021X004	Axle Arm Assembly			
35	62335	Belleville Washer			
					Available accessories not included with lawn mower:
			--	33303	Chute Deflector

*These parts must be purchased through an authorized Tecumseh dealer.

REPAIR PARTS

ROTARY LAWN MOWER - - MODEL NO. 917.372823

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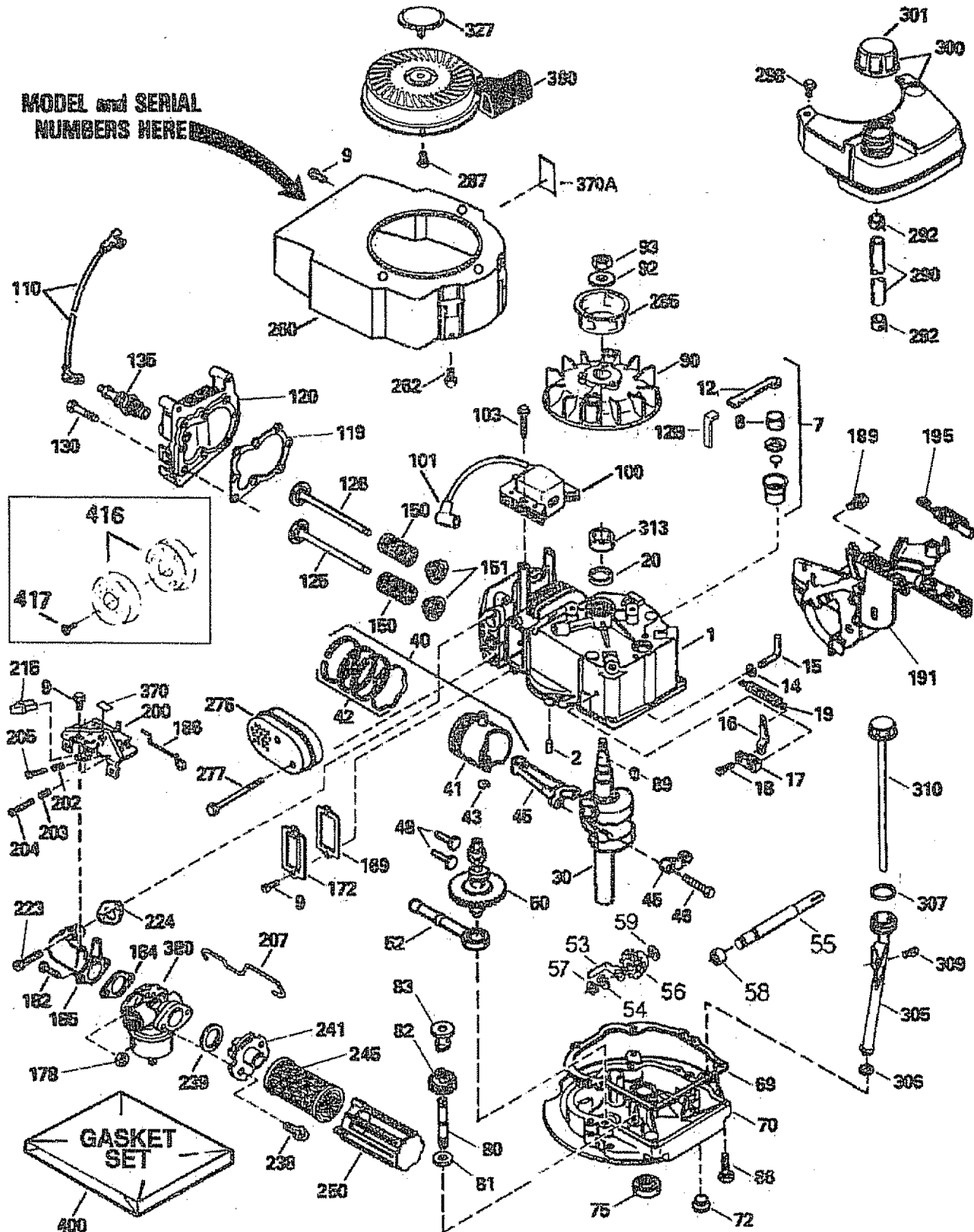
REPAIR PARTS

ROTARY LAWN MOWER - - MODEL NO. 917.372823

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	750097	Hex Washer Head Screw #10-24 x 1/2	19	88516	Idler Pulley
2	750678	Drive Cover	20	87877	Selector Knob
4	851980	Drive Pawl	21	146302	Wheel Adjuster Assembly (Left)
5	145324	Drive Pulley	22	146301	Wheel Adjuster Assembly (Right)
6	12000030	Retaining Ring	23	88118	Felt Washer
7	54583	Screw 1/4-20 x 1/2	24	88080	Dust Cover
8	88548X004	Clutch Frame	25	67725	Washer
9	50962	Locknut 1/4-20	26	88446	Wheel Bushing
10	702631X004	Clutch Lever	27	700783	Wheel & Tire Assembly
11	88067	Clutch Lever Spacer	29	145212	Locknut
12	750253	Locknut 5/16-18	30	77400	Hubcap
13	72070504	Carriage Bolt 5/16-18 x 1/2	31	12000058	E-Ring
14	74350424	Hex Head Screw 1/4-20 x 1-1/2	32	137054	Pinion
15	88069	Spacer	33	63601	Locknut 1/4-20
16	48160	Idler Assembly (Includes Key No. 17)	34	700537	Drive Shaft
17	88576	Idler Spacer	35	88082	Driven Pulley
18	88517	Shoulder Bolt 5/16-18 x 1-3/8	36	145277	Drive Belt

CRAFTSMAN 4-CYCLE ENGINE

MODEL NUMBER 143.954506



CRAFTSMAN 4-CYCLE ENGINE

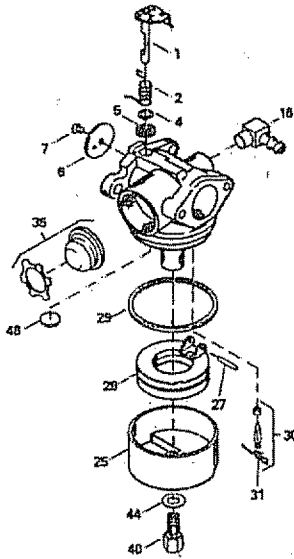
MODEL NUMBER 143.954506

REF NO.	PART NO.	DESCRIPTION	REF NO.	PART NO.	DESCRIPTION
1	36478A	Cylinder (Includes Reference Numbers 2, 7, 20 and 125)	130	6021A	Screw 5/16-18 x 1-1/2
2	26727	Dowel Pin	135	35395	Resistor Spark Plug (RJ19LM)
6	33734	Breather Element	150	35991	Valve Spring
7	36557	Breather Body Assembly (Includes Reference Numbers 6 and 12)	151	31673	Valve Spring Cap
9	30200	Screw #10-24 x 9/16	169	27234A	* Valve Cover Gasket
12	36558	Breather Tube (Includes Ref. #12B)	172	32755	Valve Cover
12B	34695	Breather Tube Elbow	178	29752	Nut and Lock Washer 1/4-28
14	28277	Washer	182	6201	Screw 1/4-28 x 7/8
15	31513	Governor Rod	184	26756	* Carburetor To Intake Pipe Gasket
16	31383A	Governor Lever	185	31384A	Intake Pipe (Includes Ref. #224)
17	31335	Governor Lever Clamp	186	34358	Governor Link
18	650548	Screw #8-32 x 5/16	189	650839	Screw 1/4-20 x 3/8
19	31361	Extension Spring	191	36568	S.E. Brake Bracket (Includes #195)
20	32600	Oil Seal	195	610973	Terminal
30	34759B	Crankshaft	200	35727	Control Bracket (Includes Reference Numbers 202 thru 205)
40	36073	Piston, Pin & Ring Set, Std. Size	202	36482	Compression Spring
	36074	Piston, Pin & Ring Set, .010" Over	203	31342	Compression Spring
	36075	Piston, Pin & Ring Set, .020" Over	204	650549	Screw #5-40 x 7/16
41	36070	Piston & Pin Assembly, Std. Size	205	650777	Screw #6-32 x 21/32
	36071	Piston & Pin Assembly, .010" Over	207	34336	Throttle Link
	36072	Piston & Pin Assembly, .020" Over (Assemblies Include Ref. #43)	215	32410	Control Knob
42	36076	Ring Set, Piston, Standard Size	223	650451	Screw 1/4-20 x 1
	36077	Ring Set, Piston, .010" Oversize	224	34690A	* Intake Pipe Gasket
	36078	Ring Set, Piston, .020" Oversize	238	650932	Screw #10-32 x 49/64
43	20381	Piston Pin Retaining Ring	239	34338	* Air Cleaner Gasket
45	30963B	Connecting Rod Assembly (Includes Reference Number 46)	241	35797	Air Cleaner Collar
46	32610A	Connecting Rod Bolt	245	35066	Air Cleaner Filter
48	27241	Valve Lifter	250	35065	Air Cleaner Cover
50	35992	Camshaft (BCR)	260	36420A	Blower Housing
52	29914	Oil Pump Assembly	262	650831	Screw 1/4-20 x 1/2
53	31745	Tang Washer	275	36473	Muffler (Includes Reference #277)
54	31747	Washer	277	650988	Screw 1/4-20 x 2-13/64
55	35667	P.T.O. Shaft	285	35000A	Starter Cup
56	31746	L.H. Worm Gear	287	650926	Screw #8-32 x 21/64
57	31749	Retainer Ring	290	30705	Fuel Line
58	31744	Oil Seal	292	26460	Fuel Line Clamp
59	31787	Washer	298	28763	Screw #10-32 x 35/64
69	35261	* Mounting Flange Gasket	300	34369B	Fuel Tank (Includes Reference Numbers 292 and 301)
70	33521E	Mounting Flange (Includes Reference Numbers 58 and 72-83)	301	35355	Fuel Cap
72	30572	Oil Drain Plug	305	35647	Oil Fill Tube
75	26208	Oil Seal	306	34265	* O-Ring
80	30574A	Governor Shaft	307	35499	O-Ring
81	30590A	Washer	309	650562	Screw #10-32 x 1/2
82	30591	Governor Gear Assembly (Includes Reference Number 81)	310	35648	Dipstick
83	30588A	Governor Spool	313	34080	Spacer
86	650488	Screw 1/4-20 x 1-1/4	327	35392	Starter Plug
89	611004	Flywheel Key	370	35167	Instruction Decal
90	611112	Flywheel	370A	36261	Instruction Decal
92	650815	Belleville Washer	380	632569	Carburetor (Includes Ref. #184)
93	650816	Flywheel Nut	390	590694	Rewind Starter
100	34443A	Solid State Ignition	400	36481	Gasket Set
101	610118	Spark Plug Cover			(Includes All Items Marked *)
103	650814	Screw, Torx T-15 #10-24 x 1	416	36085	Spark Arrestor Kit (Optional)
110	34961	Ground Wire	417	650760	(Includes Reference Number 417)
119	36477	* Cylinder Head Gasket			Screw #8-32 x 3/8 (Optional)
120	36476	Cylinder Head			RPM Settings: Low Speed: 2450-2750
125	36471	Exhaust Valve, Standard Size			High Speed: 2900-3200
	36472	Exhaust Valve, 1/32" Oversize			NOTE: This engine could have been built with 590686 Starter. Refer to design of air intake louvers for part identification. Individual starter parts do not interchange.
126	29314B	Intake Valve, Standard Size			NOTE: All component dimensions given in U.S. inches
	29315C	Intake Valve, 1/32" Oversize (All Valves Include Reference #151)			1 inch = 25.4 mm

CRAFTSMAN 4-CYCLE ENGINE

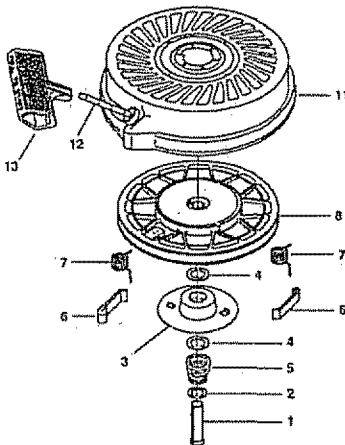
MODEL NUMBER 143.954506

CARBURETOR NO. 632569



REF PART NO. NO.	DESCRIPTION
-- 632569	Carburetor, Complete (Includes #184 of Engine Parts List)
1 631615	Throttle Shaft and Lever Assembly
2 631767	Throttle Return Spring
4 631184	Dust Seal Washer, Throttle
5 631183	Dust Seal, Throttle
6 631616	Throttle Shutter
7 650506	Shutter Screw
16 631775	Fuel Fitting
25 631700	Float Bowl
27 631024	Float Shaft
28 632019	Float
29 631028	Float Bowl "O" Ring
30 631021	Inlet Needle, Seat & Clip (Includes Reference Number 31)
31 631022	Spring Clip
35 632047	Primer Bulb/Retaining Ring
40 632071	High Speed Bowl Nut
44 631334	Bowl Nut Washer
48 631027	Welch Plug, Atmospheric Vent

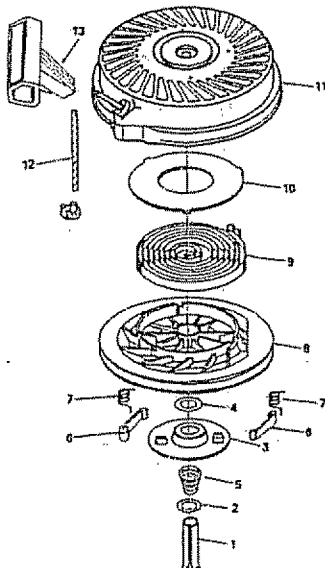
REWIND STARTER 590702



REF PART NO. NO.	DESCRIPTION
-- 590694	Recoil Starter, Complete
1 590599A	Spring Pin (Includes Reference #4)
2 590600	Washer
3 590696	Retainer
4 590601	Washer
5 590697	Brake Spring
6 590698	Starter Dog
7 590699	Dog Spring
8 590700	Pulley & Rewind Spring Assembly
11 590695	Starter Housing Assembly (40 Degree Grommet)
12 590535	Starter Rope (98" Long, 9/64" Dia.)
13 590701	Starter Handle

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REWIND STARTER 590637



REF PART NO. NO.	DESCRIPTION
-- 590686	Recoil Starter
1 590599A	Spring Pin (Includes Reference #4)
2 590600	Washer
3 590615	Retainer
4 590601	Washer
5 590598	Brake Spring
6 590616	Starter Dog
7 590617	Dog Spring
8 590618A	Pulley Assembly (Includes Reference Numbers 9 and 10)
9 590619	Rewind Spring
10 590620	Spring Cover
11 590687	Starter Housing Assembly (40 Degree Grommet)
12 590535	Starter Rope (98" Long, 9/64" Dia.)
13 590452	Starter Handle

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

SERVICE NOTES
