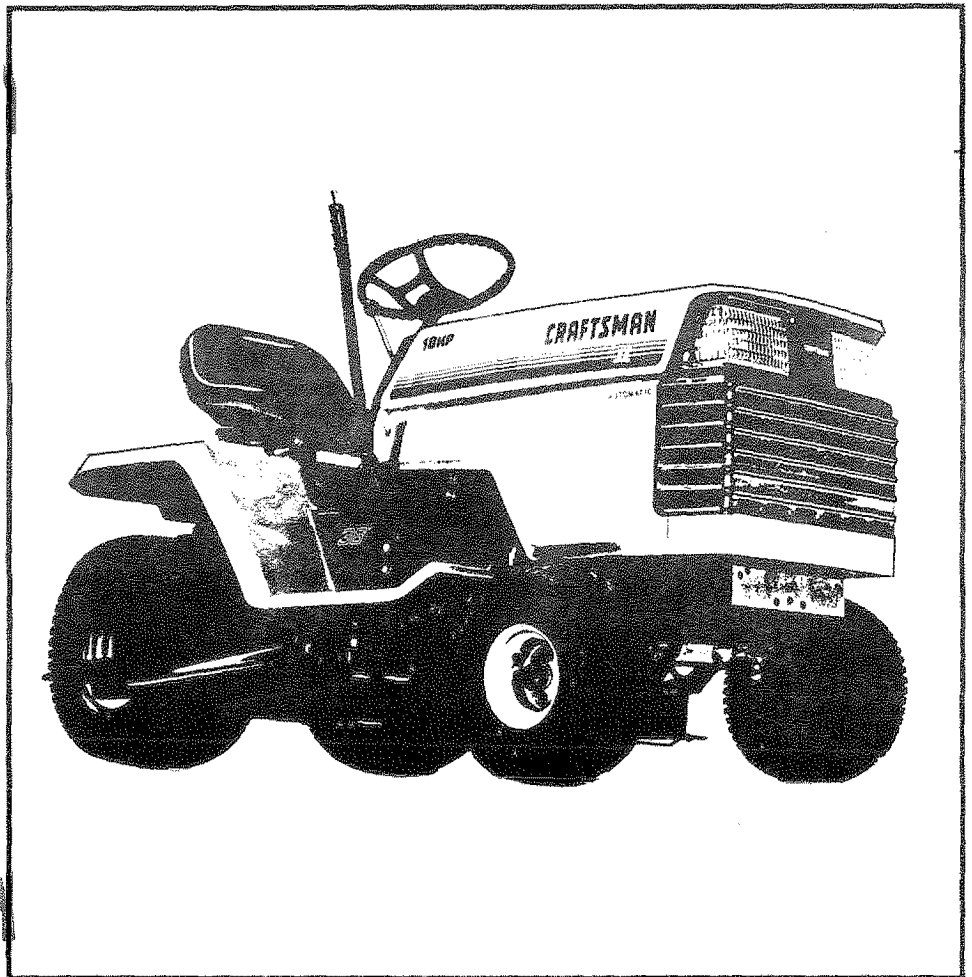


SEARS
OWNER'S
MANUAL

MODEL NO.
917.254740

Caution:
Read and follow
all Safety Rules
and Instructions
Before Operating
This Equipment



CRAFTSMAN®
18.0 HP TRACTOR
ELECTRIC START
38" MOWER DECK
AUTOMATIC TRANSAXLE

- Assembly
- Operation
- Maintenance
- Service and Adjustment
- Repair Parts



LOOK FOR THIS SYMBOL TO POINT OUT IMPORTANT SAFETY PRECAUTIONS. IT MEANS - ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED.



RULES FOR SAFE OPERATION

WARNING: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest covered brush covered or grass covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or area laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. (See REPAIR PARTS for part number identification).

In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other States may have similar laws. Federal laws apply on federal lands.

1. Know the controls and how to stop quickly. READ THIS OWNER'S MANUAL and instructions furnished with attachments.
2. Do not allow children to operate the machine. Do not allow adults to operate it without proper instruction.
3. Do not carry passengers. Do not mow when children and others are around.
4. Always wear substantial footwear. Do not wear loose fitting clothing that could get caught in moving parts.
5. Keep your eyes and mind on your tractor, mower, and the area being cut. Do not let other interests distract you.
6. Do not attempt to operate your tractor or mower when not in the driver's seat.
7. Always get on or off your tractor from the operator's left hand side.
8. Clear the work area of objects (wire, rocks, etc.) which might be picked up and thrown.
9. Disengage all attachment clutches before attempting to start the engine.
10. Disengage power to attachments and stop the engine before leaving the operator's position.
11. Disengage power to mower, stop the engine, and disconnect spark plug wire(s) from spark plug(s) before cleaning, making an adjustment, or repair. Be careful to avoid touching hot muffler or engine components.
12. Disengage power to attachments when transporting or not in use.
13. Take all possible precautions when leaving the vehicle unattended. Disengage the power take-off, lower the attachments, shift into neutral, set the parking brake, stop the engine, and remove the key.
14. Do not stop or start suddenly when going uphill or downhill. Mow up and down the face of slopes (not greater than 15°), never across the face. Refer to page 55.
15. Reduce speed on slopes and make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.
16. While going up or down slopes, place gear shift control lever in 1st gear position to negotiate the slope without stopping.
17. Never mow in wet or slippery grass, when traction is unsure, or at a speed which could cause a skid.
18. Stay alert for holes in the terrain and other hidden hazards. Keep away from drop-offs.
19. Do not drive too close to creeks, ditches, and public highways.
20. Exercise special care when mowing around fixed objects in order to prevent the blades from striking them. Never deliberately run tractor or mower into or over any foreign objects.
21. Never shift gears until tractor comes to a stop.
22. Never place hands or feet under the mower, in discharge chute, or near any moving parts while tractor or mower is running. Always keep clear of discharge chute.
23. Use care when pulling loads or using heavy equipment.
 - a. Use only approved drawbar hitch points.
 - b. Limit loads to those you can safely control.
 - c. Do not turn sharply. Use care when backing.
 - d. Use counterweight or wheel weights when suggested owner's manual.
24. Watch out for traffic when crossing or near roadways.
25. When using any attachments, never direct discharge material toward bystanders nor allow anyone near the vehicle while in operation.
26. Handle gasoline with care - it is highly flammable.
 - a. Use approved gasoline containers.
 - b. Never remove the fuel cap of the fuel tank or add gasoline to a running or hot engine or an engine that has not been allowed to cool for several minutes after running. Never fill tank indoors. Always clean up spilled gasoline.
 - c. Open doors if the engine is run in the garage - exhaust fumes are dangerous. Do not run the engine indoors.
27. Keep the vehicle and attachments in good operating condition, and keep safety devices in place and working.
28. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
29. Never store the equipment with gasoline in the tank inside building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.
30. To reduce fire hazard, keep the engine free of grass, leaves or excessive grease. Do not clean product while engine is running.
31. Except for adjustments, DO NOT operate engine if air cleaner or cover directly over carburetor air intake is removed. Removal of such part could create a fire hazard.
32. Do not operate without a muffler, or tamper with exhaust system. Damaged mufflers or spark arresters could create a fire hazard. Inspect periodically and replace if necessary.
33. The vehicle and attachments should be stopped and inspected for damage after striking a foreign object, and the damage should be repaired before restarting and operating the equipment.
34. Do not change the engine governor settings or overspeed the engine; severe damage or injury may result.
35. When using the vehicle with mower, proceed as follows:
 - a. Mow only in daylight or in good artificial light.
 - b. Shut the engine off when unclogging chute.
 - c. Check the blade mounting bolts for proper tightness at frequent intervals.
36. Do not operate the mower without the entire grass catcher on mowers so equipped, or the deflector shield in place.
37. Disengage power to mower before backing up. Do not mow in reverse unless absolutely necessary and then only after careful observation of the entire area behind the mower.
38. Under normal usage the grass catcher bag material is subject to deterioration and wear. It should be checked frequently for bag replacement. Replacement bags should be checked to ensure compliance with the original manufacturer's recommendations or specifications.

CONGRATULATIONS on your purchase of a Sears Tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance. Should you experience any problem you cannot easily remedy, please contact your nearest Sears Service Department. We have competent, well-trained technicians and the proper tools to service or repair this unit.

MAINTENANCE AGREEMENT

A Sears Maintenance Agreement is available on this product. See the nearest Sears store or service center for details.

CUSTOMER RESPONSIBILITIES

Read and retain this manual. Study and observe the safety rules. Always use care when using your tractor. Always keep your tractor and mower clean. Follow a regular schedule in maintaining, caring for, and using your tractor. A well cared for tractor will run better and last longer.

ATTACHMENTS

This unit can use many attachments now available at your Sears store. It can use a tiller, but cannot use other ground engaging attachments such as a plow, harrow, or cultivator. See page 54 for a list of available attachments.

SERIAL
NUMBER _____

DATE OF PURCHASE _____

THE SERIAL NUMBER WILL BE FOUND ON THE MODEL PLATE UNDER THE SEAT.

YOU SHOULD RECORD THESE NUMBERS AND KEEP FOR FUTURE REFERENCE.

LIMITED TWO YEAR WARRANTY ON ELECTRIC START RIDING EQUIPMENT

For two years from date of purchase, when this riding equipment is maintained, lubricated, and tuned up according to the operating and maintenance instruction in the owner's manual, Sears will repair free of charge any defect in material or workmanship in this electric start riding equipment.

This warranty excludes blade(s), blade adapter(s), spark plug(s), air cleaner and belt(s), which are expendable and become worn during normal use.

This warranty does not cover:

- Tire replacement or repair caused by punctures from outside objects (such as nails, thorns, stumps, or glass); and
- repairs necessary because of operator abuse or negligence, including the failure to maintain the equipment according to instructions contained in the owner's manual; and
- riding equipment used for commercial or rental purposes.

FULL 90 DAY WARRANTY ON BATTERY

For 90 days from the date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge.

WARRANTY SERVICE IS AVAILABLE BY CONTACTING THE NEAREST SEARS SERVICE CENTER DEPARTMENT IN THE UNITED STATES. This warranty applies only while this product is in use in the United States.

This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

SEARS, ROEBUCK and CO., D/731CR-W, Sears Tower, Chicago, IL 60684



DO NOT OVERLOAD TRACTOR BY TOWING WEIGHTS GREATER THAN 150 POUNDS (68 KG).

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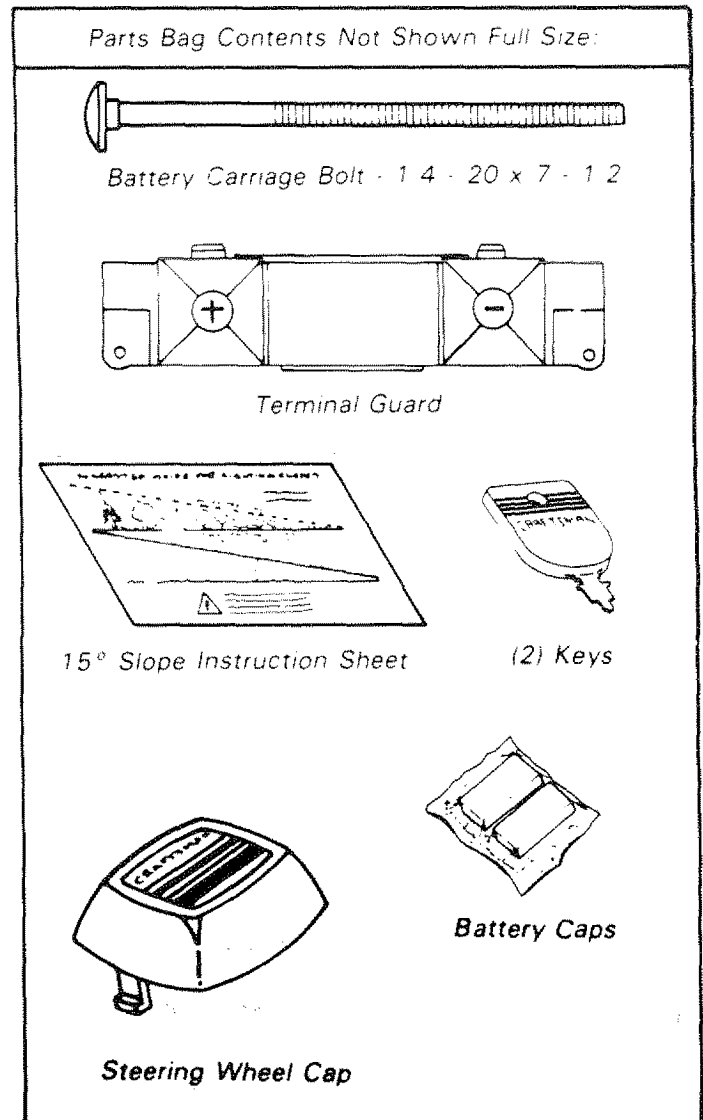
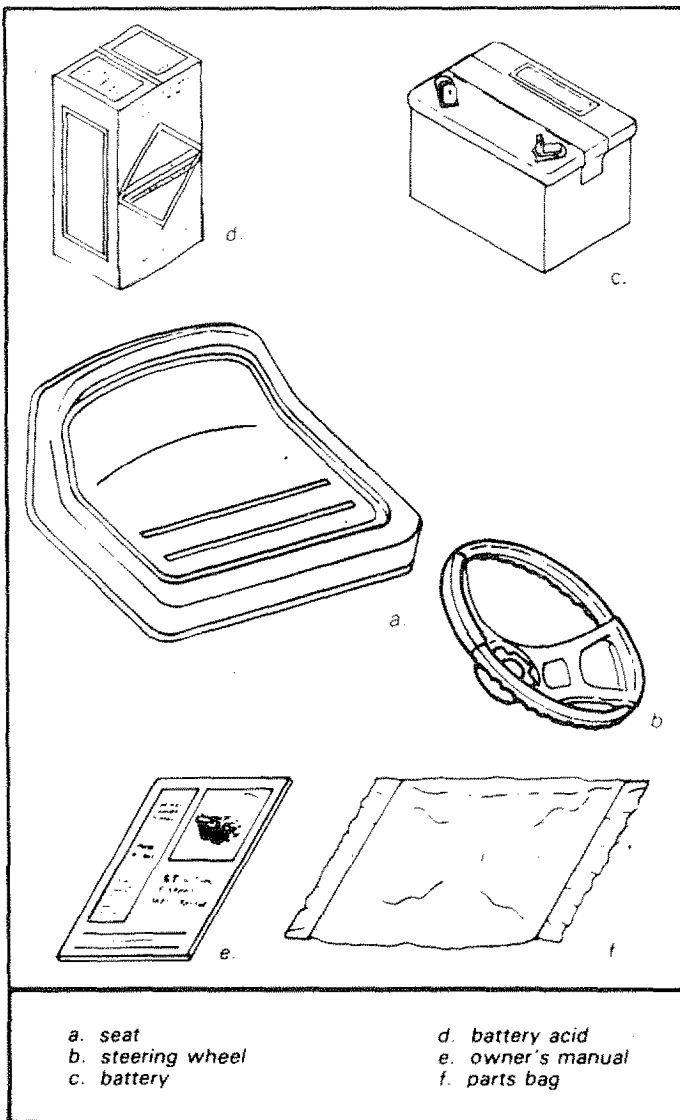
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ASSEMBLY

To assemble and adjust your tractor you will need:

- | | |
|---------------------|---------------------|
| (2) 7/16" wrenches | Tire Pressure Gauge |
| (1) 9/16" wrench | Screwdriver |
| (1) 1/2" wrench | Utility Knife |
| (1) 3/4" wrench | Ratchet Wrench |
| (1) 3/4" socket | |
| (2) 11/16" Wrenches | |

Take all of the items out of the box. The box contains the items shown below. Open the parts bag and check the contents (see below and page 6).

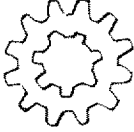





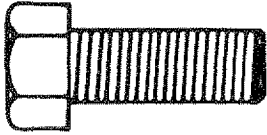
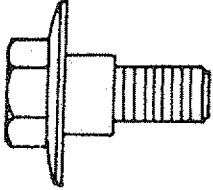
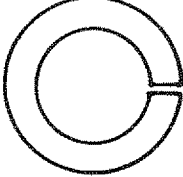
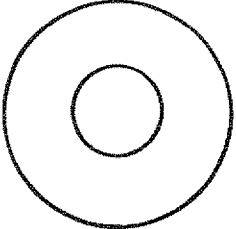


NOTE: RIGHT HAND (R.H.) AND LEFT HAND (L.H.) ARE DETERMINED FROM OPERATOR'S POSITION WHILE SEATED ON THE TRACTOR.



The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields before starting your tractor and while mowing. We recommend Wide Vision Safety Mask worn over spectacles or standard safety glasses, available at Sears Retail or Catalog Stores.

ASSEMBLY

ASSEMBLY LOCATION	PARTS BAG CONTENTS SHOWN FULL SIZE	
BATTERY	 (2) Lockwasher, 1/4 Int/Ext Tooth	 (2) Wing Nut - 1/4 - 20
BATTERY TERMINALS	 (2) Hex Bolt, 1/4 - 20 x 3/4	 (2) Lockwasher 1/4  (2) Washer 9/32 x 5/8 x 16 Ga.  (2) Hex Nut, 1/4 - 20
SEAT	 (1) Hex Bolt, 1/2 - 13 x 1  (1) Shoulder Bolt	 (1) Lockwasher, 1/2  (1) Washer, 17/32 x 1-3/16 x 12 Ga.

ASSEMBLY

Unpacking Instructions

1. Take items out of box; the box contains the items shown below.
2. Cut down four corners of the carton with a utility knife and fold down sides.
3. Disengage Parking Brake.
4. Carefully guide the tractor backwards off the skid.

WEAR EYE AND FACE SHIELD.

WASH HANDS OR CLOTHING IMMEDIATELY IF ACCIDENTALLY IN CONTACT WITH BATTERY ACID.



DO NOT SMOKE. FUMES FROM CHARGED BATTERY ACID ARE EXPLOSIVE.

READ THE INSTRUCTIONS INCLUDED WITH THE BATTERY VENT CAPS FOUND IN THE BAG OF PARTS. ALWAYS WEAR GLOVES, CLOTHING AND GOGGLES TO PROTECT YOUR HANDS, SKIN AND EYES.

1. Prepare Battery

- a. Fill and charge battery (before installing). **NOTE: SEE DETAILED INSTRUCTIONS PACKAGED WITH THE BATTERY VENT CAPS FOUND IN THE BAG OF PARTS.**
- b. Fill each cell with battery acid. Add the acid until it reaches the bottom of the battery vent tubes (Fig. 1). **NOTE: DO NOT OVERFILL. OVERFILLING WILL RESULT IN DAMAGE TO TRACTOR.**
- c. Allow battery to stand and settle for at least thirty minutes. If the level of acid falls below the point described in step (b), add more acid until the correct level is reached. **NOTE: UNEVEN FILLING OF CELLS WILL AFFECT THE BATTERY CAPACITY AND LIFE. Install the battery caps to cover the vent wells. Wash the top of the battery with water to remove any acid, then wipe dry.**
- d. Check battery case for leakage to make sure that no damage has occurred in handling.
- e. It is recommended that the battery be charged before use. Use a 12 volt battery charger. Charge battery at a rate of 6 amperes for 1 hour. **NOTE: OBSERVE ALL SAFETY PRECAUTIONS REQUIRED FOR BATTERY CHARGING. Check the acid level after the battery is charged. If the acid has fallen below the correct level, add water.**
- f. Neutralize excess battery acid for disposal by adding it to 2 gallons (7.5 litres) of water in a 5 gallon (20 litres) plastic container. Stir with a wooden or plastic paddle while adding baking soda until the addition of more soda causes no more foaming.

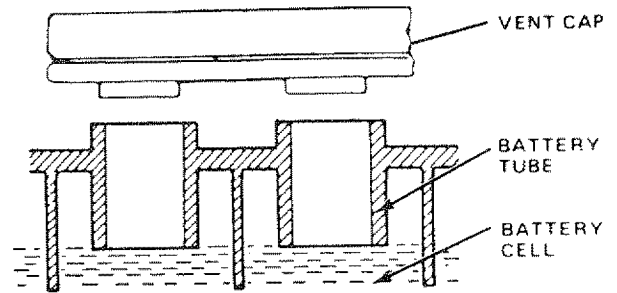


FIGURE 1

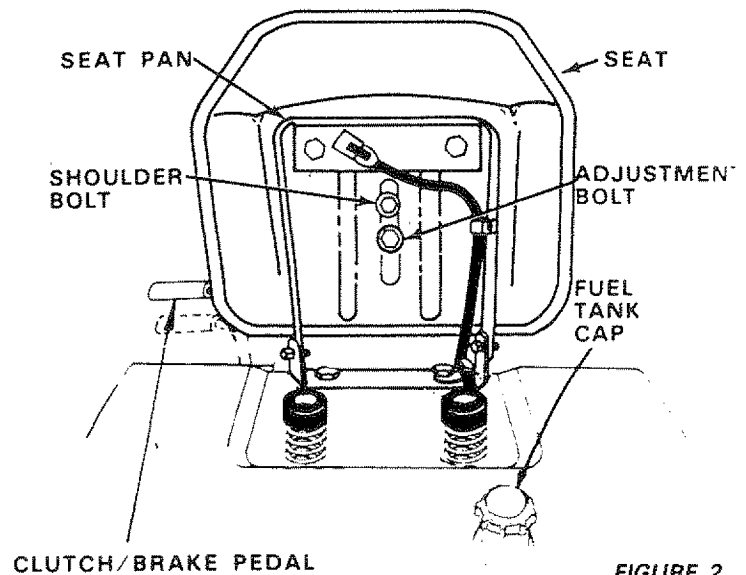


FIGURE 2

2. Install Seat

- a. Place seat on seat pan. Screw adjustment bolt, lockwasher and flat washer into seat (Fig. 2). Screw shoulder bolt into seat. Bolts, lockwasher, and flat washer found in bag of parts. Tighten shoulder bolt securely using a 1/2" wrench. Tighten adjustment bolt.
- NOTE: THE SHOULDER BOLT WILL BE LOOSE IN THE SEAT PAN SLOT.**
- b. Place seat in operating position. Sit on the seat and press clutch/brake pedal all the way down. If operating position is not comfortable, adjust seat.
 - c. To adjust, raise seat. Loosen adjustment bolt (Fig. 2) and slide seat to a comfortable operating position. Tighten adjustment bolt securely using a 3/4" wrench.



ADJUSTMENT BOLT, LOCKWASHER, AND FLAT WASHER MUST BE TIGHTENED SECURELY TO PREVENT MOVEMENT OF THE SEAT.

ASSEMBLY

3. Install Steering Wheel

NOTE: POSITION FRONT WHEEL FORWARD.

- a. Use a 3/4" wrench to remove hex lock nut, and 2 - 1/4" diameter washer (shown full size below) from steering column (Fig. 3).

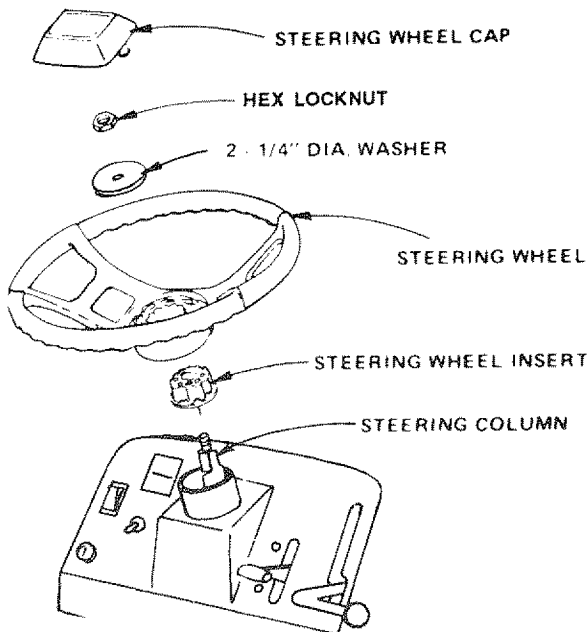
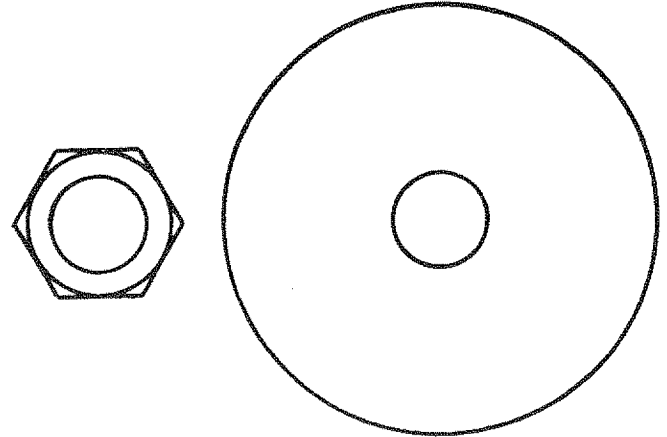


FIGURE 3



- b. Position steering wheel over steering wheel insert.
- c. Secure steering wheel to steering column using the 2-1/4" diameter washer and the hex lock nut (Fig. 3). Torque to 50 ft. lbs. (67.79 N-m).
- d. Snap steering wheel cap in place on steering wheel. Steering wheel cap found in bag of parts.

4. Check Tires

Reduce tire pressure to 14 PSI (1 kg per cm²) in front tires and 12 PSI (0.84 kg per cm²) (Tires were overinflated for shipping purposes).

5. Install Battery

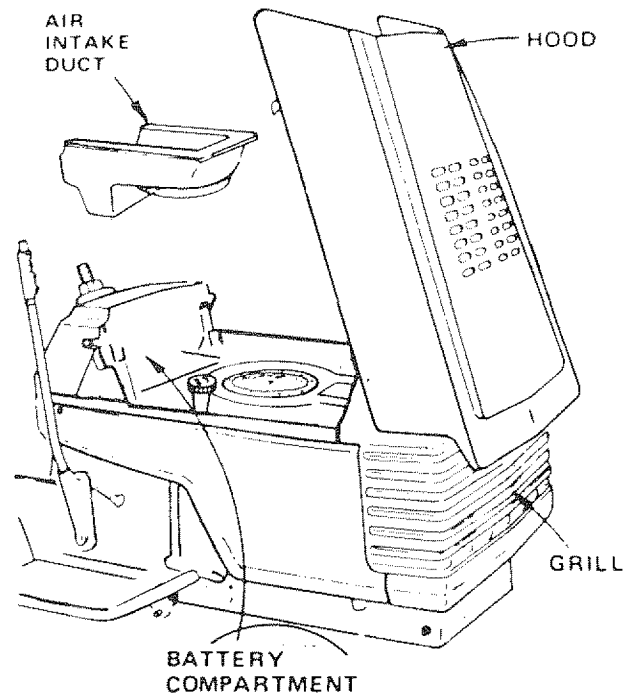


FIGURE 4

DO NOT SHORT BATTERY TERMINALS.



BEFORE INSTALLING BATTERY, REMOVE METAL BRACELETS, WRISTWATCH BANDS, RINGS, ETC.

- a. Lift hood from rear sides (Fig. 4).
- b. Make sure drain tube (Fig. 6) is fastened to drain hole in battery tray and battery tray is positioned in hole of battery support.
- c. Place battery in plastic tray (battery terminals to front of tractor)(Fig. 6).



POSITIVE TERMINAL MUST BE CONNECTED FIRST TO PREVENT SPARKS FROM ACCIDENTAL GROUNDING.

ASSEMBLY

- d. Connect RED battery cable to positive (+) battery terminal with hex bolt, flat washer, lockwasher and hex nut (shown full size below) found in bag of parts (Fig. 5). Tighten securely.
- e. Connect BLACK ground cable to negative (-) battery terminal with remaining hex bolt, flat washer, lockwasher and hex nut (shown full size below) found in bag of parts (Fig. 5). Tighten securely.

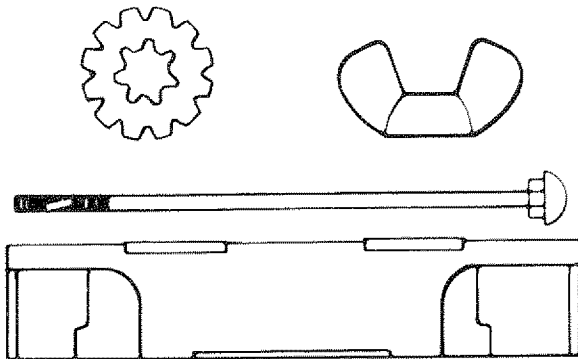


NOTE: IF YOU HAVE A WEAK BATTERY, SEE "STARTING YOUR TRACTOR WITH A WEAK BATTERY" (PAGE 21).



IF BATTERY IS REMOVED, DO NOT OPERATE ENGINE. SPARKING MAY OCCUR.

- f. Using the slotted hole on one side of the battery support (Fig. 6) insert one battery bolt into frame slot (head of bolt down). Fasten the battery bolt to the terminal guard using int./ext. lockwasher and wing nut. (Bolts and lockwashers, nuts and terminal guard found in bag of parts).
- g. Assemble the remaining bolt to other side of battery support and fasten terminal guard to it with remaining int./ext. lockwasher and wing nut (shown full size below). Tighten wing nuts securely by hand (Fig. 6).



- h. Remove plastic from tractor hood and close.
- i. Secure hood.

NOTE: USE TERMINAL ACCESS DOORS (FIG. 6) FOR:

1. INSPECTION FOR SECURE CONNECTIONS (TIGHTEN HARDWARE)
2. INSPECTION FOR CORROSION
3. TESTING BATTERY
4. JUMPING (IF REQUIRED)
5. CHARGING (IF REQUIRED)

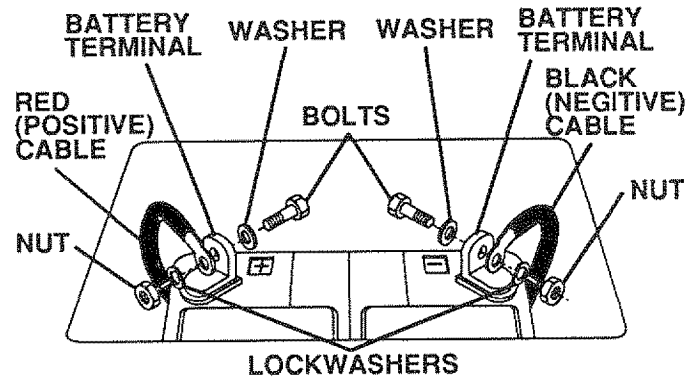


FIGURE 5

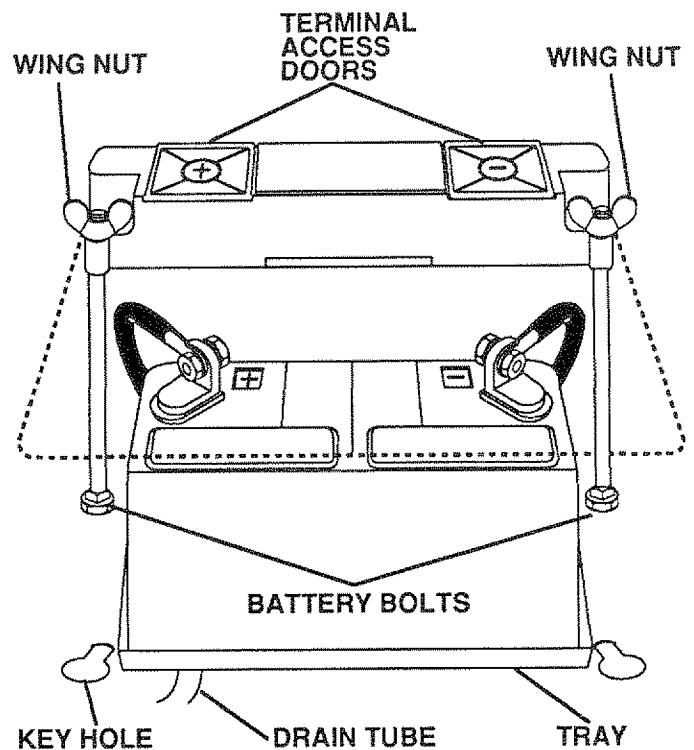


FIGURE 6

KEEP TERMINAL ACCESS DOORS CLOSED WHEN NOT IN USE.



DO NOT START ENGINE OR DRIVE TRACTOR UNTIL MOWER HAS BEEN INSTALLED, OR PARALLEL LINK HAS BEEN REMOVED.

SEE MOWER INSTALLATION (PAGE 10).

ASSEMBLY

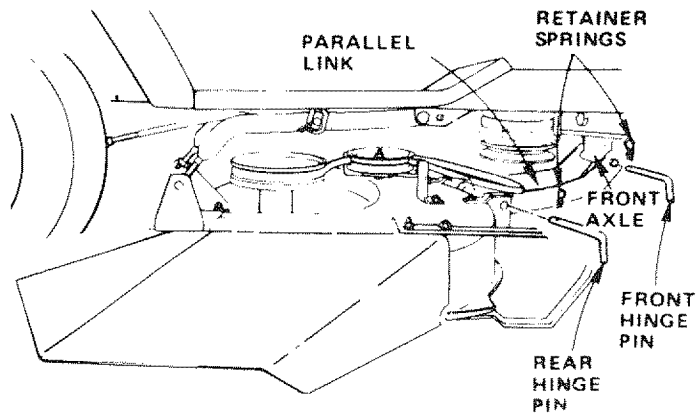


FIGURE 7

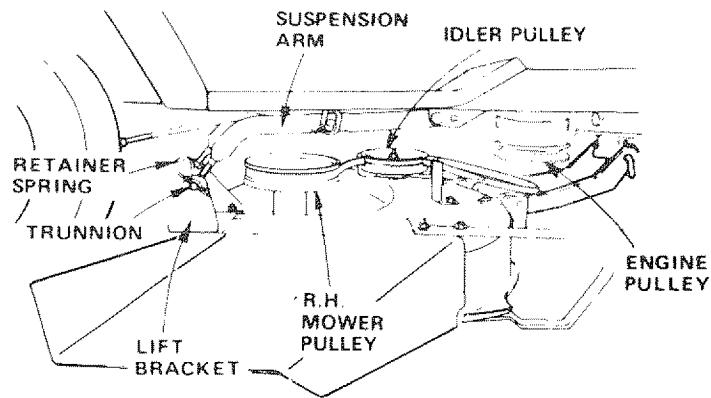


FIGURE 8

6. Mower Installation

Your 38" mower installs without the use of tools.

- a. Raise lift lever (Fig. 9) to its highest position.
- b. Turn height adjustment knob counterclockwise (↺) to lowest position (Fig. 9).
- c. Install front hinge pin through tractor axle and parallel link (Fig. 7). Secure with retainer spring. NOTE: SMALLER END OF PARALLEL LINK MOUNTS TO TRACTOR.
- d. Install rear hinge pin through mower lift brackets and parallel link (Fig. 7). Secure with retainer spring.
- e. Move lift lever forward to lower suspension arms.
- f. Slide trunnions through lift bracket holes and secure with retainer spring (Fig. 8).
- g. With belt routed around R.H. mower pulley and idler pulley, roll belt over engine pulley (Fig. 8). Drive schematic decal on mower housing.
- h. Roll belt over L.H. mower pulley.
- i. Use lift lever to raise mower.
- j. Turn height adjustment knob clockwise (↻) to the middle of its travel.

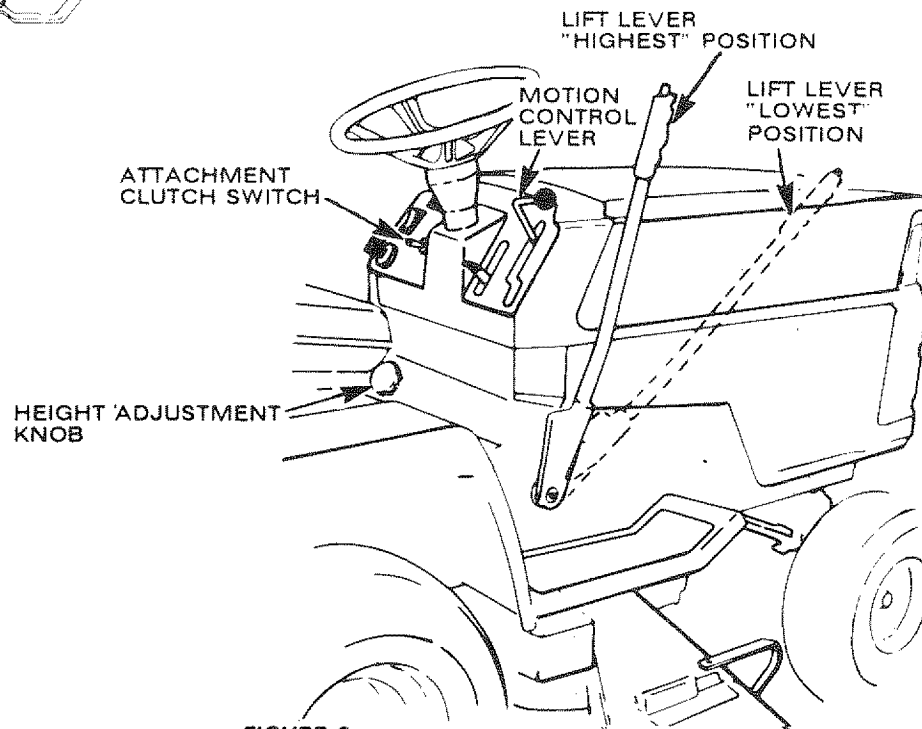


FIGURE 9

7. Mower Drive Belt Removal

REPLACE ONLY WITH BELTS SPECIFIED IN THIS MANUAL.

- a. Place attachment clutch switch in "disengaged" position (Fig. 9).
- b. Turn height adjustment knob counterclockwise (↺) to lowest position.
- c. Move attachment lift lever (Fig. 9) forward to lower mower to its lowest position.
- d. Roll belt off engine pulley (Fig. 10).
- e. Remove belt from mower pulleys (L.H. and R.H. mandrels) and idler pulley (Fig. 10).
- f. To install mower drive belt, reverse above procedure. Make sure drive belt is engaged in all pulleys.

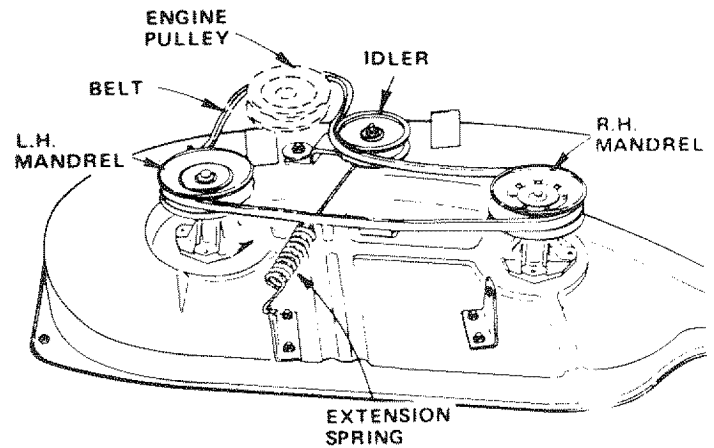


FIGURE 10

8. Final Assembly

- a. Make sure all fasteners are tight.
- b. Read and follow the operation instructions (page 12). Know the location and purpose of all controls.
- c. Check oil and gasoline (page 13) before starting the tractor.

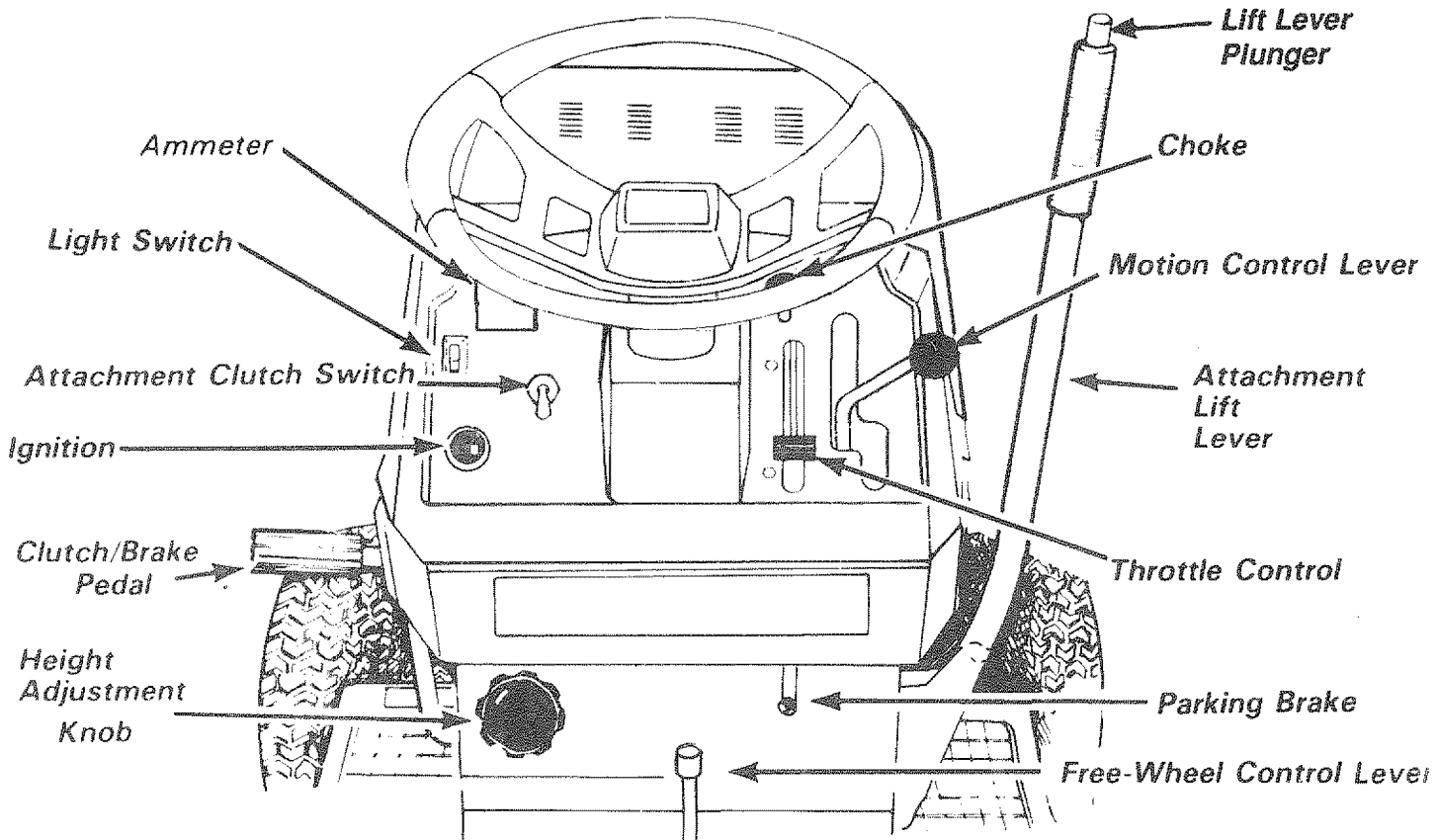
9. Check the Cutting Level

After mowing a short distance, look at the area that was cut. If the blade housing cuts uneven; see the instructions on "Side-to-Side and Front-to-Rear Mower Adjustment" (page 23).

OPERATION

KNOW YOUR TRACTOR

READ THIS OWNER'S MANUAL BEFORE OPERATING YOUR TRACTOR. If you understand the unit and its operation, you will achieve efficient and peak performance. While reading the manual, compare the illustrations with your tractor to familiarize yourself with the location of various controls and adjustments. Study the operating instructions and safety precautions thoroughly to insure proper functioning of your tractor and to prevent injury to yourself and others. Be sure to pay strict attention to all warnings and cautions: they are included for your safety. Save this manual for future reference.



ATTACHMENT CLUTCH SWITCH: Pull switch out and up to engage mower. Operator must be positioned in seat. There will be an engine hesitation as the clutch engages.

ATTACHMENT LIFT LEVER: Use the attachment lift lever to raise and lower the attachment mounted to your tractor. Push plunger and move the lift lever forward to lower attachment.

CHOKE: To start a cold engine, pull choke out to engage.

CLUTCH/BRAKE PEDAL: The pedal has 2 functions: a clutch and a brake. To engage the brake push the pedal completely.

FREE-WHEEL CONTROL LEVER: Move lever forward and lock in "J" slot, then move motion control lever to neutral position when pushing or towing the tractor. Do not tow faster than 3 MPH (4,8 Km/h).

HEIGHT ADJUSTMENT KNOB: Use the height adjustment knob to adjust the mower height. With the attachment lift lever in the "up" position, turn knob clockwise --- to raise cutting height and counterclockwise --- to lower cutting height. Lower Attachment lift lever to lower attachment to selected height.

IGNITION: Place key in ignition and turn to the right to start.

AMMETER: Each time you start your tractor, check your ammeter. The needle should move towards the (+) charging mark indicating the battery is being charged as you operate the tractor. The headlights will not show a discharge on the ammeter because they are not connected to the battery (they have their own electrical source).

LIGHT SWITCH: Turns on and off the headlights.

MOTION CONTROL LEVER: From neutral position, move lever upward for forward motion or downward for rearward motion. Increased movement produces an increase in speed.

PARKING BRAKE: To set the parking brake, push the clutch/brake pedal completely forward. Place the parking brake lever in "Engaged" position and release pressure from pedal. Clutch/brake pedal will remain in brake position. To release, push pedal in.

THROTTLE CONTROL: Use the throttle control to increase or decrease the speed of the engine.

1. Stopping Your Tractor



LEARN HOW TO STOP YOUR TRACTOR BEFORE ATTEMPTING TO START THE ENGINE.

CAUTION: DO NOT CHOKE CARBURETOR TO STOP THE ENGINE.

NOTE: REMOVE KEY WHEN LEAVING TRACTOR TO PREVENT UNAUTHORIZED USE.

- Push clutch/brake pedal into full "BRAKE" position.
- Move motion control lever to "NEUTRAL" position.
- Place parking brake in "ENGAGED" position and release pressure from clutch/brake. Pedal should remain in "BRAKE" position. **NOTE: MAKE SURE PARKING BRAKE WILL HOLD TRACTOR SECURE.**
- Place attachment clutch switch in "DISENGAGED" position.
- Move throttle control to "S" (slow) position.
- Turn ignition key to "OFF" position. **Never use choke to stop engine.**

2. Starting The Engine



LEARN TO START, STOP AND REVERSE YOUR TRACTOR IN A LARGE, OPEN AREA. THIS TRACTOR IS EQUIPPED WITH INTERLOCK SWITCHES TO PREVENT STARTING OF THE TRACTOR ENGINE WHILE THE ATTACHMENT CLUTCH SWITCH IS IN THE "ENGAGED" POSITION AND/OR THE FOOT PEDAL IS NOT FULLY DEPRESSED. IMMEDIATELY REPLACE SWITCHES THAT ARE NOT IN PROPER WORKING ORDER. DO NOT ATTEMPT TO DEFEAT THE PURPOSE OF THESE SWITCHES.

- This engine has been shipped filled with summer weight oil. For cold weather operation, see chart on page 16. Check engine oil level with tractor on level ground. Remove and wipe dipstick (Fig. 11) clean, push it in tight for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark is reached.
- Fill fuel tank (Fig. 12). Use fresh, clean, regular UNLEADED automotive gasoline (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Capacity is 3-1/2 gallons (13.24 litres).

CAUTION: EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

TO AVOID ENGINE PROBLEMS, THE FUEL SYSTEM SHOULD BE EMPTIED BEFORE STORAGE FOR 30 DAYS OR LONGER. DRAIN THE GAS TANK. START THE ENGINE AND LET IT RUN UNTIL THE FUEL LINES AND CARBURETOR ARE EMPTY. USE FRESH FUEL NEXT SEASON. SEE STORAGE INSTRUCTIONS FOR ADDITIONAL INFORMATION.

NEVER USE ENGINE OR CARBURETOR CLEANER PRODUCTS IN THE FUEL TANK OR PERMANENT DAMAGE MAY OCCUR.



FILL TO BOTTOM OF GAS TANK FILLER NECK. DO NOT OVERFILL. WIPE OFF ANY SPILLED OIL OR FUEL. DO NOT STORE, SPILL OR USE GASOLINE NEAR AN OPEN FLAME.

OPERATION

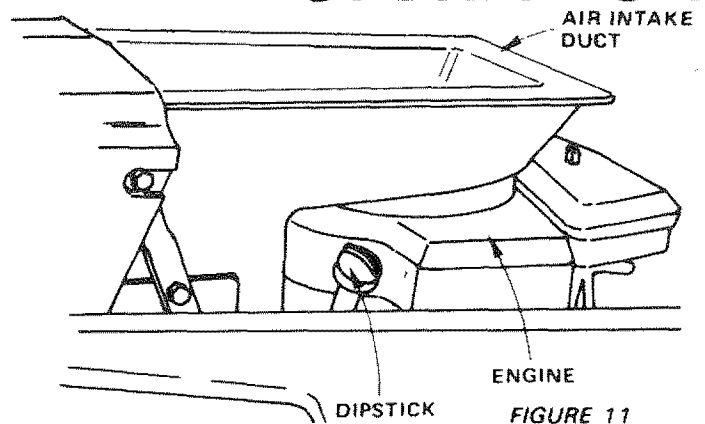


FIGURE 11

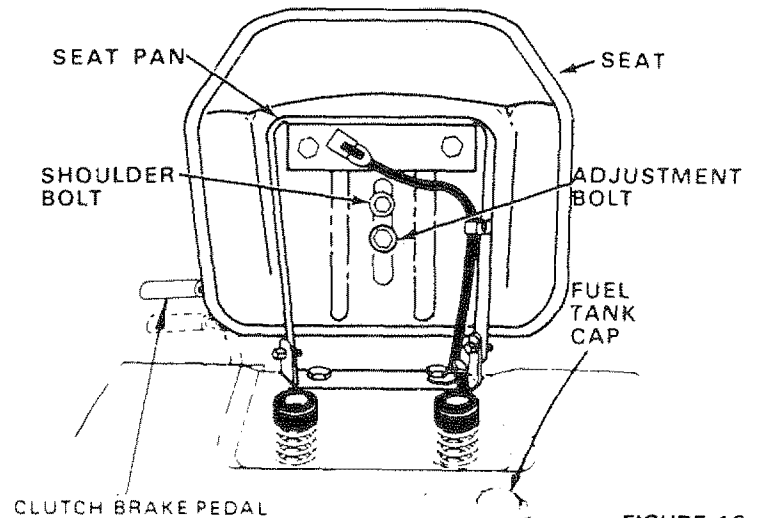


FIGURE 12

- Place attachment clutch switch in "DISENGAGED" position (Fig. 15).
- Push clutch/brake pedal fully into brake position (Fig. 14).
- Place motion control lever in "NEUTRAL" position (Fig. 15).
- Move throttle control lever (Fig. 15) past "FAST" to the "CHOKE" position.
- Turn ignition key clockwise (↻) to "START" position and release key as soon as engine starts. **NOTE: DO NOT RUN STARTER CONTINUOUSLY FOR MORE THAN FIFTEEN SECONDS PER MINUTE. If engine does not start after several attempts, move throttle control to "F" (fast) position, wait a few minutes and try again.**

NOTE: IF YOU HAVE A WEAK BATTERY, SEE "STARTING YOUR TRACTOR WITH A WEAK BATTERY" (PAGE 21).

- After engine starts move throttle control lever slowly to the "SLOW" position. The first time you start the engine, it will take extra cranking time to move fuel from tank to the engine. **NOTE: ALLOW ENGINE TO WARM UP FOR A FEW MINUTES BEFORE ENGAGING CLUTCH OF TRACTOR OR ATTACHMENT.**
- When restarting a warm engine, move throttle control midway between slow "S" (slow) and "F" (fast) position.



IMPORTANT: BEFORE DRIVING THE TRACTOR, INSTALL MOWER OR REMOVE MOWER PARALLEL LINK (SEE FIGURE 7).

OPERATION

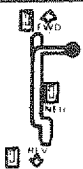
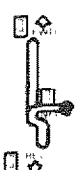

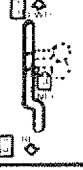
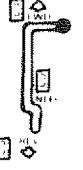

FUNCTION	MOTION CONTROL	THROTTLE
Normal Mowing		
Heavy Mowing		 FAST
Snow Blower and Tilling		
Snow Blade		
Transport		 SLOW-FAST

FIGURE 13

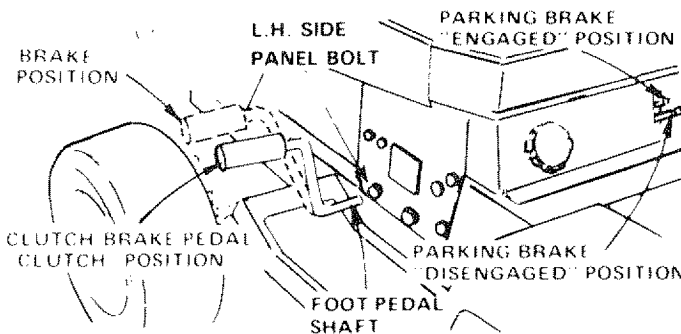


FIGURE 14



READ THE "RULES FOR SAFE OPERATION" CAREFULLY BEFORE OPERATING YOUR MOWER.

CAUTION: DO NOT ADD ADDITIONAL WEIGHT TO THE TRACTOR OTHER THAN THE OPTIONAL WHEEL WEIGHTS. EXCESSIVE WEIGHT MAY OVERLOAD AND DAMAGE THE TRANSMISSION.

THE MOWER MUST BE ADJUSTED PROPERLY FROM FRONT TO REAR AND LEVELED FROM SIDE TO SIDE BEFORE OPERATING. THIS IS NECESSARY FOR LEVEL AND EFFICIENT MOWING. REFER TO PAGE 23.

3. Operating Your Tractor and Mower

NOTE: THIS TRACTOR IS EQUIPPED WITH AN OPERATOR PRESENCE SENSING SWITCH. ANY ATTEMPT BY THE OPERATOR TO LEAVE THE SEAT WITH THE ENGINE RUNNING AND THE ATTACHMENT CLUTCH ENGAGED WILL SHUT OFF THE ENGINE.

CAUTION TO AVOID INJURY

1. Read owner's manual.
2. Know the location and function of all controls.
3. Keep guards, safety shields and switches in place and working.
4. Remove objects that can be thrown by blades.
5. Do not mow when children and others are around.
6. Never carry children or passengers.
7. Always look behind machine before backing.
8. Do not mow where machine can tip or slip.
9. If machine stops going uphill, stop blade and back slowly down.
10. Be sure blades and engine have stopped before placing hands or feet near the blades.
11. Remove key when leaving machine.

MAKE SURE PARKING BRAKE WILL HOLD TRACTOR SECURE.



NEVER PLACE YOUR HANDS OR FEET IN OR UNDER ANY POWERED ATTACHMENT OR NEAR ANY MOVING PART WHILE TRACTOR OR ANY POWERED ATTACHMENT IS RUNNING.

NOTE: ALWAYS OPERATE ENGINE AT FULL THROTTLE WHEN MOWING TO ASSURE BETTER MOWING PERFORMANCE, AND PROPER DISCHARGE OF CUT MATERIAL. REGULATE GROUND SPEED BY SELECTING A LOW ENOUGH SPEED (FIG. 13) TO GIVE THE MOWER CUTTING PERFORMANCE PLUS QUALITY OF CUT DESIRED.



DO NOT OPERATE THE MOWER WITHOUT EITHER THE ENTIRE GRASS CATCHER, ON MOWERS SO EQUIPPED, OR THE DEFLECTOR SHIELD IN PLACE.

- a. Select desired height of cut position using height adjustment knob (Fig. 15).
- b. Raise lift lever and place attachment clutch switch in "disengaged" position.
- c. Push clutch/brake pedal down firmly (Fig. 14).
- d. Start engine (page 13).
- e. With engine running and warm, place throttle control midway between "S" (slow) and "F" (fast) positions.
- f. Engage mower with the attachment clutch switch.
- g. Move motion control lever to desired speed and direction.
- h. Lower mower into cutting position using attachment lift lever.
- i. Release clutch/brake pedal to start movement (Fig. 14).
- j. Move throttle control to "F" (fast) position.

NOTE: SELECT A GROUND SPEED THAT WILL SUIT THE TERRAIN, QUALITY OF CUT AND ATTACHMENT BEING USED. (See Fig. 13).

OPERATION

CAUTION: NEVER RUN THE ENGINE WITHOUT AIR INTAKE DUCT INSTALLED (FIGURE 11).

4. Mowing Tips

NOTE: TIRE CHAINS CANNOT BE USED WITH THE MOWER HOUSING ATTACHED.



READ THE "SAFETY RULES" CAREFULLY BEFORE OPERATING YOUR MOWER. REFER TO PAGE 2.

- Use the runner on the R.H. side as a guide; the blade cuts approximately an inch (2.54 cm) outside the runner (Fig. 16).
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the machine. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas (Fig. 17), start by turning to the right so that the clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished.
- If grass is extremely tall, it should be mowed twice. The first time cut relatively high; the second time to the desired height.
- The left hand side of mower should be used for trimming.
- Do not mow tall dry (brown) grass over 6" (15.24 cm), as this may be a fire hazard.

5. Operating The Tractor On Hills



DO NOT DRIVE UP OR DOWN HILLS WITH SLOPES GREATER THAN 15° AND DO NOT DRIVE ACROSS ANY SLOPE. REFER TO PAGE 55.

- Choose the slowest speed *BEFORE* starting up or down hills.
- AVOID STOPPING OR CHANGING SPEED ON HILLS.**
- If slowing is necessary, move motion control lever towards "N" (neutral) position or throttle control lever to middle position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to "brake" position and engage parking brake.
- After starting your tractor, disengage parking brake and release clutch/brake pedal **SLOWLY**. To start tractor forward, move motion control lever forward to desired speed.
- Make all turns gradually.

6. Flip-Up Discharge Guard

Your mower has a flip-up discharge guard (Fig. 16) for door or gate clearance when held in raised position.

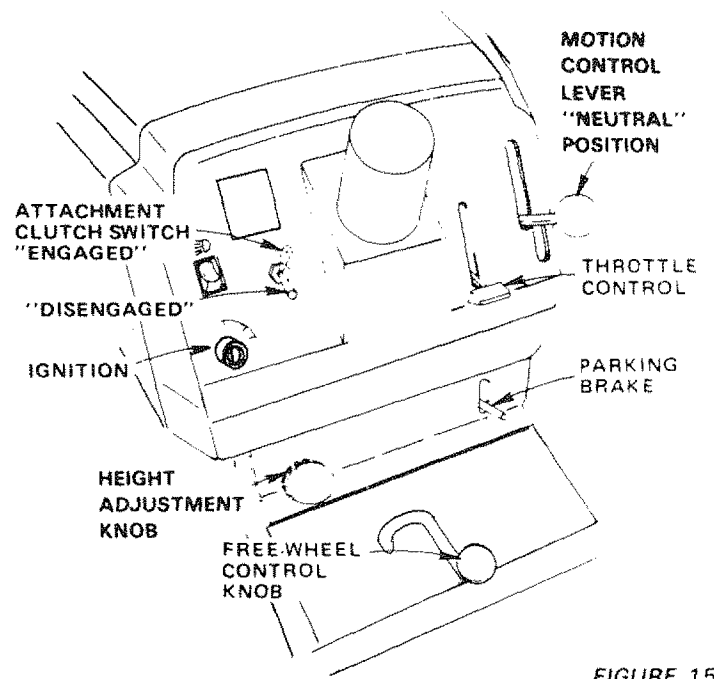


FIGURE 15

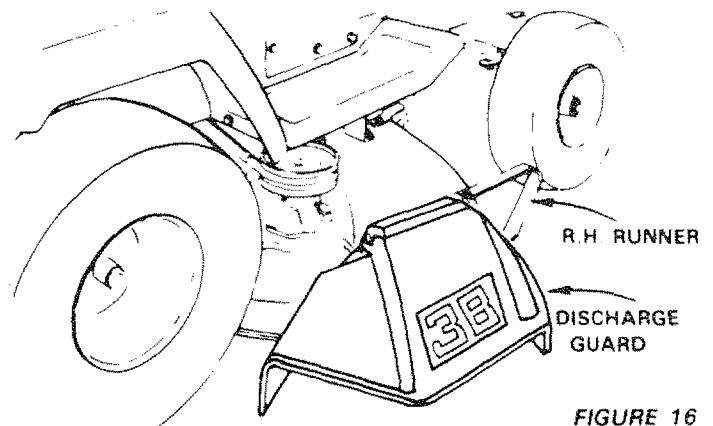


FIGURE 16

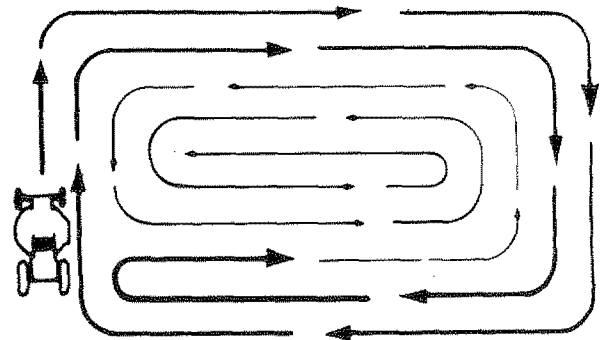


FIGURE 17



MAKE SURE ATTACHMENT CLUTCH SWITCH IS IN "DISENGAGED" POSITION AND BLADES HAVE STOPPED BEFORE RAISING DISCHARGE GUARD (DEFLECTOR). NEVER OPERATE MOWER WITHOUT DISCHARGE GUARD IN OPERATING POSITION.

MAINTENANCE

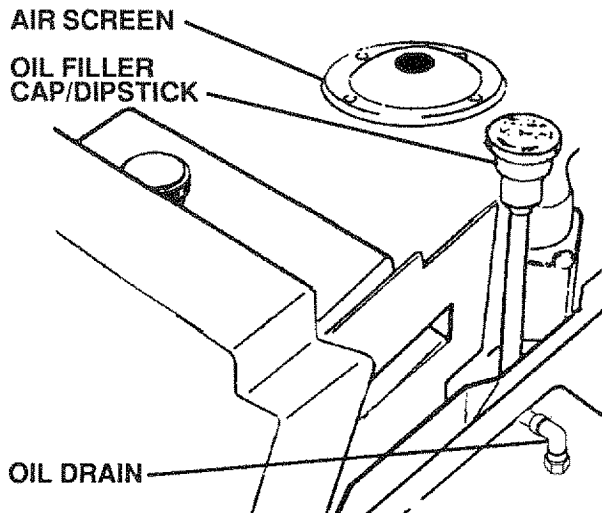


FIGURE 18

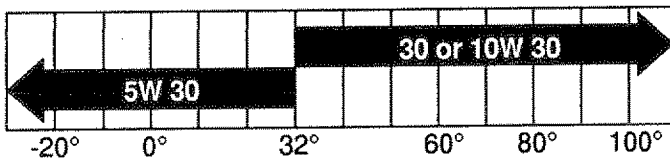


FIGURE 19

To keep your tractor running better, longer, perform necessary service using the following maintenance schedule:

BEFORE MAKING ANY INSPECTION, ADJUSTMENT OR REPAIR:

1. PUSH TRACTOR CLUTCH/BRAKE PEDAL COMPLETELY INTO BRAKE POSITION.
2. MOVE MOTION CONTROL LEVER TO NEUTRAL POSITION.
3. PLACE PARKING BRAKE IN "ENGAGED" POSITION. REMOVE FOOT FROM PEDAL.
4. PLACE ATTACHMENT CLUTCH SWITCH IN "DISENGAGED" POSITION.
5. TURN IGNITION KEY TO "OFF" POSITION.
6. MAKE ABSOLUTELY SURE THE BLADES AND ALL MOVING PARTS HAVE COMPLETELY STOPPED.
7. REMOVE THE IGNITION KEY.
8. DISCONNECT THE SPARK PLUG WIRE FROM THE SPARK PLUG AND KEEP WIRE AWAY FROM THE SPARK PLUG TO PREVENT INJURY FROM ACCIDENTAL STARTING. BE CAREFUL TO AVOID TOUCHING HOT ENGINE OR MUFFLER COMPONENTS.



With Every Mowing

1. Make sure all nuts on bolts are tight and cotter pins and retainer springs are secure.
2. Observe all safety precautions.
3. Keep tractor well lubricated (refer to page 19).

First 2 Hours (Two Mowings)

1. Change Engine Oil

Changing oil after the first two hours (or two mowings) will help eliminate break-in residue which might be damaging to your engine.

NOTE: BE CAREFUL NOT TO ALLOW DIRT TO ENTER THE ENGINE WHEN CHANGING OIL.

- a. Drain oil with engine warm.
- b. Loosen oil drain plug and remove dipstick (Fig. 18).
- c. Catch oil in a suitable container.
- d. Tighten oil drain plug.
- e. Refill engine oil (Fig. 19). Refill capacity is 1-1/2 quarts (1.42 litres). NOTE: DO NOT OVERFILL.
- f. Replace dipstick. Dipstick assembly must be securely tightened into tube at all times when engine is operating.

Recommended SAE Viscosity Grades

Determine temperature range expected before next oil change. All oil must meet A.P.I. service classification SD, SE or SF.

CAUTION: TO AVOID DAMAGE TO THE STARTING SYSTEM, USE SAE 5W30 OIL WHEN THE TEMPERATURE FALLS BELOW 32° F (0° C).

NOTE: FRESH, CLEAN WINTER GRADE FUEL MUST BE USED TO INSURE GOOD COLD WEATHER STARTING.

Every 5 Hours (Five Mowings)

1. Check Engine Oil Level



DO NOT CHECK ENGINE OIL LEVEL WITH ENGINE RUNNING.

Several minutes after stopping engine, check engine oil level with tractor on level ground. Wipe dipstick (Fig. 18) clean, push it down tight for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark is reached (See Figure 19).

NOTE: DO NOT OVERFILL.

Every 25 Hours (Twice a Mowing Season)

1. CHECK BRAKE OPERATION

This tractor is equipped with an adjustable disc brake, mounted on the right side of the transaxle (fig. 21).



IF TRACTOR REQUIRES MORE THAN SIX FEET (1.83 M) STOPPING DISTANCE IN HIGHEST GEAR, THEN BRAKE MUST BE ADJUSTED.

NOTE: A 1/2" WRENCH AND A RULER ARE REQUIRED TO ADJUST BRAKE.

- a. Depress Clutch / Brake Pedal and engage Parking Brake.
- b. Measure distance between brake operating arm and nut "A" on brake rod.
- c. If distance is other than 1-1/2" (3.81 cm), loosen jam nut (Fig. 21) and turn nut "A" until distance becomes 1-1/2" (3.81 cm). Retighten jam nut against nut "A".

Road test tractor for proper stopping distance as stated above. Readjust if necessary.

MAINTENANCE

2. Tire Care

Maintain tire pressure in front at 14 PSI (1 kg per cm²) and in rear at 12 PSI (0.84 kg per cm²).

3. Blade Sharpening

For best results, Mower blades must be kept sharp. The blades can be sharpened with a few strokes of a file or on a grinding wheel. We suggest they be sharpened after every 25 hours of mowing. Do not attempt to sharpen while on mower. If you mow in sandy soil check the blades after each two mowings. The sand may wear the blades away rapidly.

- When grinding, care should be taken to maintain blade balance and the blade should be checked for proper balance before reinstallation on mower. Unbalanced or bent blade will cause excessive vibration when running, and eventual damage to mower or engine. Replace bent or damaged blades.
- To check blade balance, drive a nail into a beam or wall. Leave about one inch (2.54 cm) of the straight nail exposed. Place center hole of clean blade over the head of the nail (Fig. 20).

NOTE: CENTER HOLE OF BLADE ON NAIL. IF BLADE IS PROPERLY BALANCED, BLADE SHOULD REMAIN IN POSITION SHOWN IN FIG. 20. IF EITHER END OF THE BLADE MOVES DOWNWARD, BLADE IS NOT BALANCED. SHARPEN THE HEAVY END UNTIL BLADE IS BALANCED.

4. Check Pump Assembly Fluid Level

NOTE: BEFORE CHECKING OIL LEVEL, CLEAN RESERVOIR AND CAP WITH CLOTH TO REMOVE DUST OR GRASS CLIPPINGS.

- Using a 9/16" wrench remove 4 fasteners to remove Drawbar (Fig. 22).
- Disconnect Tiller Attachment Interlock Loop (Fig. 22).
- Check for proper fluid level in reservoir. Fluid level should be above the "Oil Level Cold" line (Fig. 23).
- Remove cap on reservoir, and bladder (Fig. 23) and fill to "Oil Level Cold" line with SAE 10W30.

NOTE: RESERVOIR CAP IS REMOVED WITH A CLOCKWISE ROTATION.

- Replace Cap until snug (Do not overtighten).
- Reconnect Tiller Attachment Interlock Loop.

5. Check Hydrostatic Transmission Cooling

DO NOT ATTEMPT TO CLEAN FAN OR TRANSMISSION WHILE ENGINE IS RUNNING OR WHILE THE HYDROSTATIC TRANSMISSION IS HOT.

- Inspect cooling fan (Fig. 23) to assure fan blades are intact and clean.
- Inspect hydrostatic cooling fins (Fig. 23) for dirt, grass clippings and other material that could hinder fan air from properly cooling transmission.
- Thoroughly clean the cooling fins with a cloth, brush or compressed air.

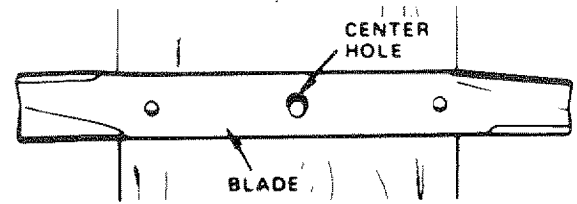


FIGURE 20

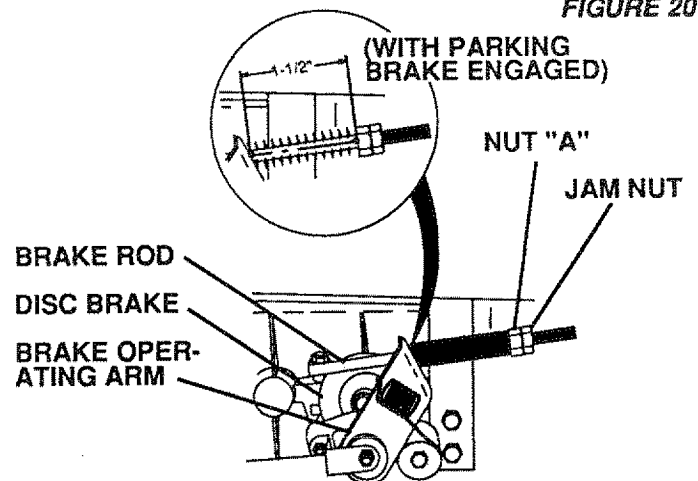


FIGURE 21

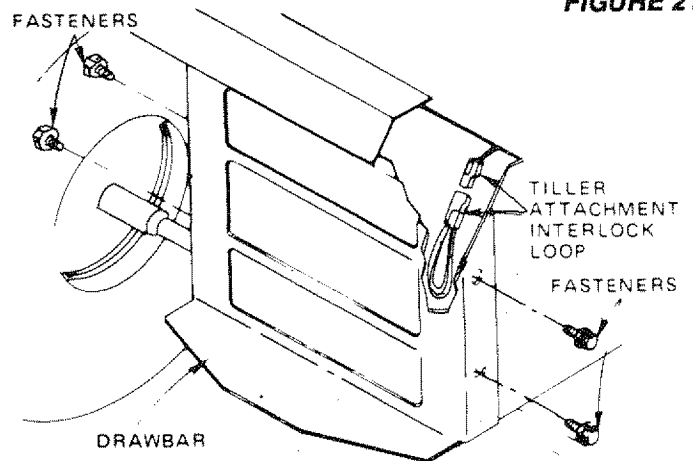


FIGURE 22

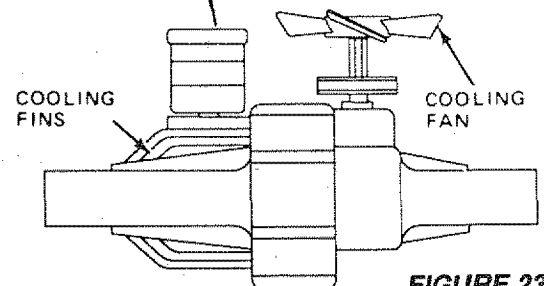
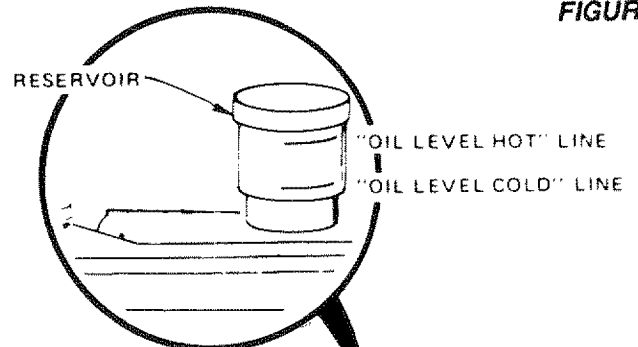



FIGURE 23

 **WEAR SAFETY GLASSES WHEN USING COMPRESSED AIR**

MAINTENANCE

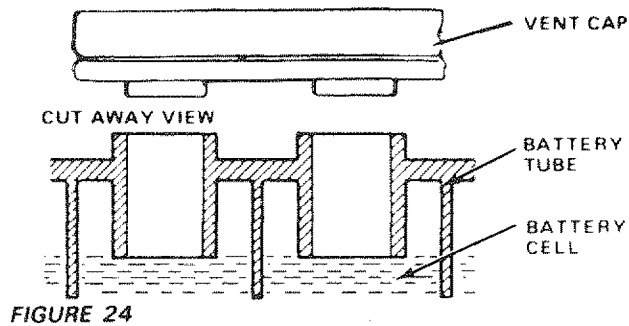


FIGURE 24

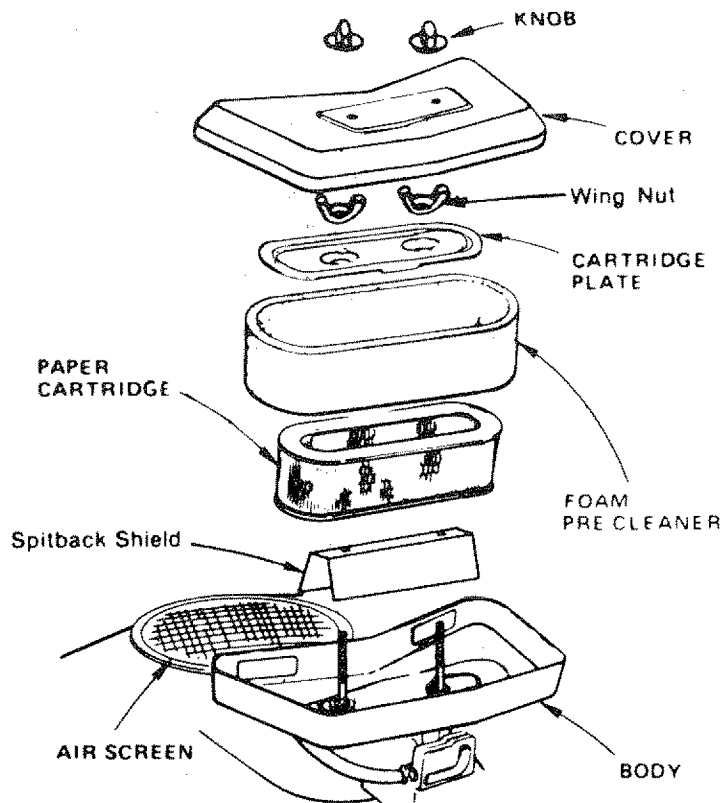


FIGURE 25

Every 50 Hours (Once a Mowing Season)

(Operating in dusty conditions may require more frequent servicing.)

1. Check Battery

- a. Battery acid level in each battery cell should be even with bottoms of tubes in cells (Fig. 24). Add ONLY distilled water if necessary. NOTE: DO NOT OVERFILL.

- b. Keep battery and terminals clean.
- c. Keep battery bolts tight.
- d. Keep vent caps tight and small vent holes in caps open.
- e. Recharge at 6 amperes for 1 hour if necessary.

2. Clean Battery and Terminals

Corrosion and dirt on the battery and terminals cause the battery to "leak" power.



LEAD-ACID BATTERIES GENERATE EXPLOSIVE GASES. KEEP SPARKS, FLAME AND SMOKING MATERIALS AWAY FROM BATTERIES. ALWAYS SHIELD YOUR EYES AROUND BATTERIES.

- a. Remove terminal guard.
- b. Disconnect BLACK battery cable then RED battery cable and remove battery from tractor.
- c. Wash battery with 4 tablespoons (60 grams) of baking soda to 1 gallon (3.8 litres) of water.

NOTE: BE CAREFULL NOT TO GET THE SODA SOLUTION INTO THE BATTERY CELLS.

- d. Rinse the battery with plain water, dry and reinstall in tractor.
- e. Clean terminals and battery cable ends with wire brush until bright.
- f. Replace battery cables, connecting RED battery cable to positive terminal first, then BLACK battery cable to negative terminal. Coat terminal connections with petroleum jelly.
- g. Replace terminal guard.

3. Change Engine Oil

The best time to change engine oil is at the end of a day's operation when all dirt and foreign materials are suspended in the hot oil (See Fig. 19).

(OPERATING IN DUSTY CONDITIONS MAY REQUIRE MORE FREQUENT SERVICING)

4. CLEAN AIR CLEANER ELEMENT (FIG. 25)

- a. Remove two cover knobs and remove air cleaner cover.
- b. Remove foam pre-cleaner.
 - Wash pre-cleaner in liquid detergent and warm water to remove dirt.
 - Wrap pre-cleaner in cloth and squeeze dry. Lightly coat foam with engine oil. Squeeze in rag or towel to remove excess oil. Do not saturate.
- c. Remove two nuts from top of cartridge.
- d. Remove cartridge and clean air cleaner body carefully to prevent dirt from entering carburetor.
- e. Clean cartridge by gently tapping on flat surface. If very dirty, replace cartridge.
- f. Reassemble air cleaner.

NOTE: NUTS HOLDING AIR CLEANER CARTRIDGE MUST BE INSTALLED WITH FIBER WASHERS DOWN ON CARTRIDGE PLATE TO PREVENT DIRT FROM ENTERING CARBURETOR. TIGHTEN NUTS BY HAND. OVERTIGHTENING COULD COLLAPSE CARTRIDGE.

NOTE: NEVER RUN ENGINE WITH AIR CLEANER REMOVED.

MAINTENANCE

5. Lubricate Steering and Front Wheels

There is a grease fitting on each front wheel. Use a grease gun; give each grease fitting two shots of extreme pressure lubricating grease. Use 30 weight oil to lubricate front spindles (Fig. 26).

6. Oil Pivot Points

Place several drops of SAE 30 oil at points where metal parts move against each other, see Lubrication Chart, page 20.

7. Clean Air Screen

Air screen (Fig. 18) must allow free-flow of air to prevent engine damage from overheating. Clean with a wire brush, compressed air or water pressure to remove dirt, chaff, stubborn dried gum and fibers.

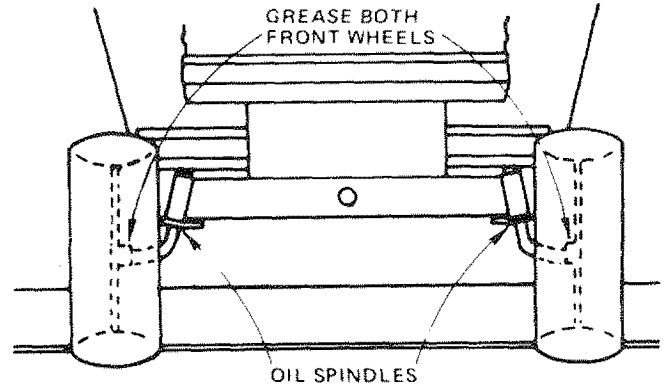


FIGURE 26

ALWAYS WEAR SAFETY GLASSES WHEN USING COMPRESSED AIR.



DO NOT TOUCH HOT MUFFLER, CYLINDER OR FINS AS CONTACT MAY CAUSE BURNS.

8. Check Muffler

Inspect and replace corroded muffler as it could create a fire hazard and/or damage.

Every 100 Hours

DISCONNECT SPARK PLUG WIRE TO PREVENT ACCIDENTAL STARTING BEFORE MAKING ANY INSPECTION, ADJUSTMENT OR REPAIR (EXCEPT CARBURETOR). BE CAREFUL TO AVOID TOUCHING HOT ENGINE OR MUFFLER COMPONENTS.



1. Replace Spark Plug

Replace Spark Plug, using a 13/16" deep well socket, at the beginning of each mowing season or every 100 hours, whichever comes first. Gap should be set at 0.030 inch (0.762 mm) (Fig. 28).

2. Replace Air Cleaner Paper Cartridge and Pre-Cleaner

(Refer to page 18).

3. Replace In-Line Fuel Filter

If fuel filter is clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections as removed from both ends of fuel filter (Fig. 29).
- Place new fuel filter in position in fuel line.

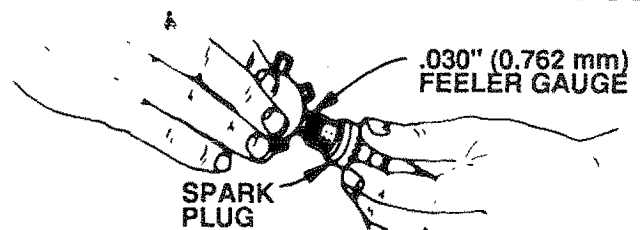


FIGURE 28

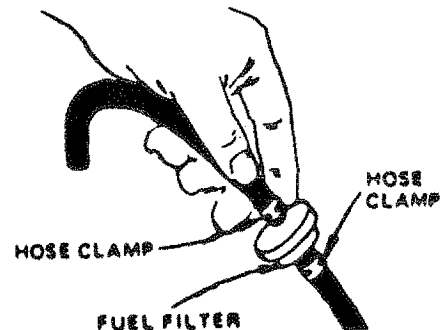


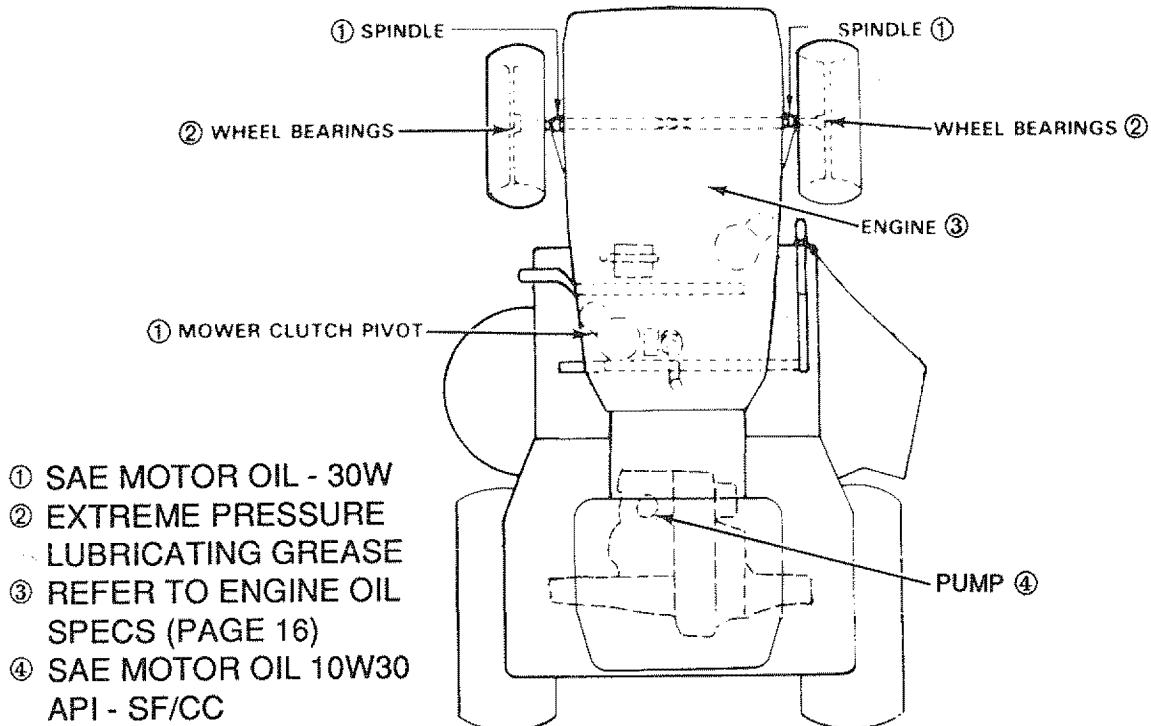
FIGURE 29



BE SURE THERE ARE NO FUEL LINE LEAKS AND THAT FUEL LINE IS IN PROPER POSITION IN HOSE CLAMPS.

MAINTENANCE

LUBRICATION CHART



REPAIR & ADJUSTMENT

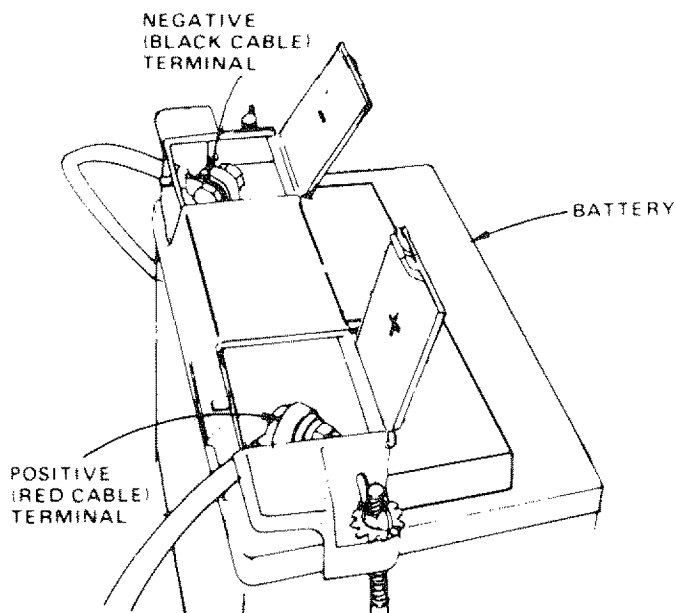


FIGURE 30

FOR ANY ADJUSTMENTS, INSPECTION OR MAINTENANCE:

1. PUSH TRACTOR CLUTCH/BRAKE PEDAL COMPLETELY INTO BRAKE POSITION.
2. MOVE MOTION CONTROL LEVER TO "NEUTRAL" POSITION.
3. PLACE PARKING BRAKE IN "ENGAGED" POSITION. REMOVE FOOT FROM PEDAL.
4. PLACE ATTACHMENT CLUTCH SWITCH IN "DISENGAGED" POSITION.
5. TURN IGNITION KEY TO "OFF" POSITION.
6. MAKE ABSOLUTELY SURE THE BLADES AND ALL MOVING PARTS HAVE COMPLETELY STOPPED.
7. REMOVE THE IGNITION KEY.
8. DISCONNECT THE SPARK PLUG WIRES FROM THE SPARK PLUG AND KEEP WIRE AWAY FROM THE PLUG TO PREVENT INJURY FROM ACCIDENTAL STARTING. BE CAREFUL TO AVOID TOUCHING HOT ENGINE OR MUFFLER COMPONENTS.



REPAIR & ADJUSTMENT

1. Starting your Tractor With a Weak Battery

If your battery is too weak to start the engine, it should be recharged. If "jumper cables" are used for emergency starting, follow this procedure:

NOTE: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT NEGATIVE GROUND SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT NEGATIVE GROUND SYSTEM.



LEAD-ACID BATTERIES GENERATE EXPLOSIVE GASES. KEEP SPARKS, FLAME AND SMOKING MATERIALS AWAY FROM BATTERIES. ALWAYS WEAR EYE PROTECTION WHEN AROUND BATTERIES.

- Connect each end of the RED cable to the POSITIVE (+) terminals of each battery (taking care not to short against chassis) (Fig. 30).
- Connect one end of the BLACK cable to the NEGATIVE (-) terminal of fully charged battery.
- Connect the other end of the cable to the L.H. side panel bolt (Fig. 14). NOTE: KEEP AWAY FROM GAS TANK AND BATTERY.
- Disconnect cables in reverse order:
 - L.H. side panel bolt (Fig. 14).
 - Negative terminal of fully charged battery.
 - Positive terminals.



DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

2. Throttle Control Cable Adjustment

Never attempt to change maximum engine speed. This is preset at the factory (3600 ± 100 RPM) and should only be changed by a qualified service technician who has the necessary equipment.

- Remove hood (page 23).
- Loosen casing clamp screw until throttle cable is free to move.
- Move throttle control (on the dashboard) to "FAST" position.
- Pull throttle cable tight (until swivel below carburetor is against side of quarter circle). Retighten casing clamp screw.

3. Carburetor Adjustment

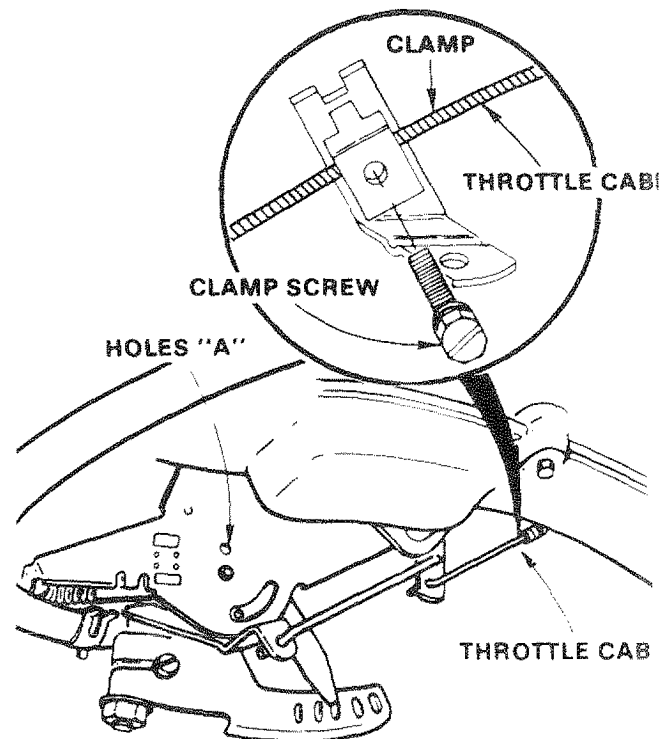
NOTE: ADJUST THROTTLE CONTROL CABLE BEFORE MAKING ANY ADJUSTMENT TO CARBURETOR. AIR CLEANER MUST BE ASSEMBLED TO CARBURETOR WHEN RUNNING ENGINE.

Minor carburetor adjustments may be required to compensate for differences in fuel, temperature or altitude. Adjust the carburetor fuel mixture as follows:

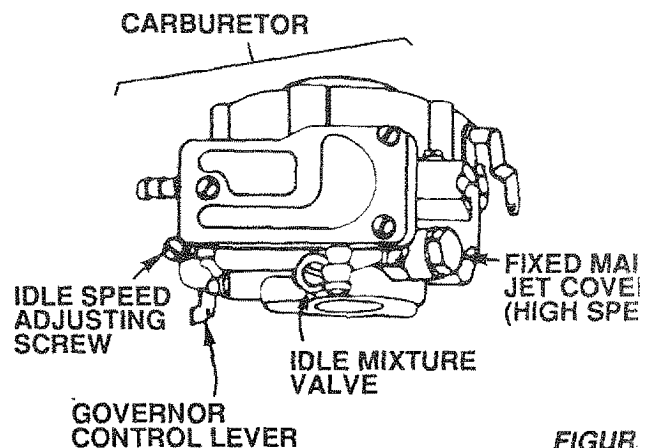


REFER TO "STARTING THE ENGINE," PAGE 13.

- Gently turn idle mixture valve clockwise (↻) (Fig. 32) until it just closes and then counterclockwise (↺) 1-1/2 turns. CAUTION: Valve may be damaged if turned



FIGURE



FIGURE

- Start engine and allow to warm for 1 minutes. Make final adjustments with engine running and choke pushed in.
- Move throttle control lever (on dashboard) "SLOW" position.
- Hold governor control lever against idle speed screw, and adjust idle speed screw to obtain 1200 to 1400 RPM (Fig. 31).
- While still holding the governor control lever against idle speed screw, turn idle mixture valve slowly clockwise (↻) (lean mixture) until speed just starts to slow.
- Turn idle mixture valve back to the midpoint between rich and lean.
- Adjust the idle speed screw to obtain 900 to 1200 RPM. Release governor control lever.
- Move throttle control (on the dashboard) "FAST." If engine hesitates or dies, turn mixture valve approximately 1/8 turn counterclockwise (↺) until engine will accelerate as throttle control is moved from "SLOW" to "FAST."

REPAIR & ADJUSTMENT

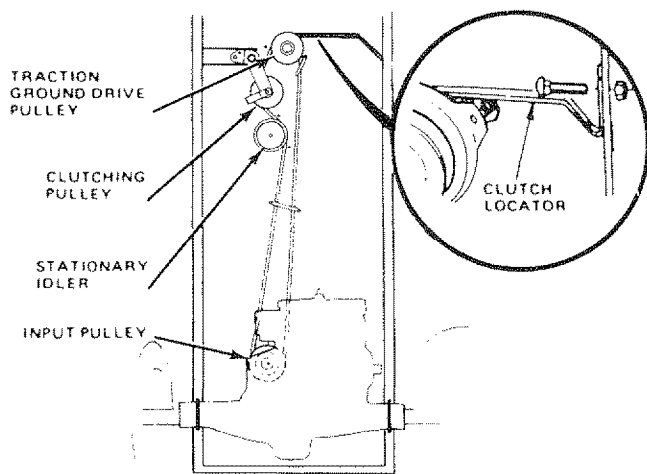


FIGURE 33

4. Motion Drive Belt Replacement

Park the tractor on level area. Engage parking brake.

NOTE: BELT INSTALLATION DECAL UNDER LEFT FOOTREST.

- Remove mower (page 23).
 - Remove belt from (3) stationary idlers (Fig. 33).
 - Release parking brake. Pull belt as far as possible over top of clutching pulley (Fig. 33).
 - Reset parking brake. Pull belt over top of clutching pulley.
 - Place top side of belt between blades of fan and rotate fan counterclockwise (↺) (Fig. 34). Remove belt from input pulley (Fig. 34).
 - Using a 9/16" wrench, remove clutch locator (Fig. 33 - Inset).
 - Disconnect clutch wire harness.
 - Install belt by reversing above procedure.
- NOTE: REPLACE ONLY WITH BELT LISTED IN REPAIR PARTS SECTION OF THIS MANUAL.

5. Fuse Replacement

Fuse is Located under dash to the left of the battery. If Fuse replacement is necessary, Replace with 30 Amp Automotive type plug in Fuse. Fuses can be purchased at all Sears Service Centers and most retail stores

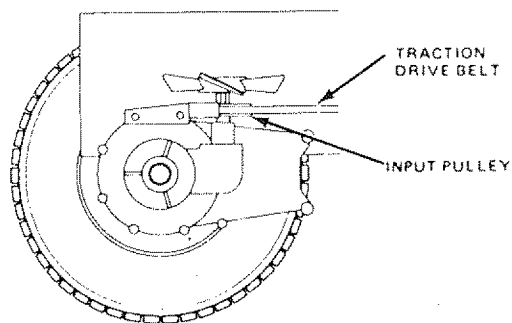


FIGURE 34

REPAIR & ADJUSTMENT

6. Hood Removal

- Lift hood. Disconnect headlight wiring connection (Fig. 36).
- Unscrew one screw at rear of each side panel (Fig. 35).
- Pivot hood and side panel forward and lift off tractor (Fig. 36).
- To replace, reverse the above procedure.

7. Mower Removal

- Remove mower belt per instruction under "Mower Drive Belt Removal" through step D (page 11).
- Pull retainer springs out of rear suspension trunnions. Remove rear suspension trunnions from lift brackets (Fig. 37).
- Pull retainer spring out of rear hinge pin. Remove rear hinge pin.
- Pull retainer spring out of front hinge pin. Remove front hinge pin (Fig. 37).
- Use lift lever to raise suspension arms. Slide mower out from under tractor.

NOTE: IF AN ATTACHMENT OTHER THAN THE MOWER DECK IS TO BE MOUNTED ON THE TRACTOR, THE L.H. AND R.H. SUSPENSION ARMS (FIG. 37) SHOULD BE REMOVED FROM TRACTOR.

8. Level Mower Housing

Adjust the mower while tractor is parked on level ground or driveway. Make sure tire pressures are 14 PSI (1 kg/cm²) in front tires and 12 PSI (0.84 kg/cm²) in rear tires. If tires are over or underinflated, you will not properly adjust your mower.

Side-to-Side Mower Adjustment

- Depress lift lever plunger and use lift lever to raise mower to maximum cutting height.
- Measure height from bottom of curl to ground level at front of mower. Distance "A" should be the same on both sides of mower (Fig. 38).
- If distance "A" needs to be changed, snap out access hole cover on L.H. side above footrest. Use 11/16" wrench on nuts "B" and "C" at side-to-side adjustment trunnion (Fig. 39).
- To raise left side of mower, loosen nut "B" and tighten nut "C".
- To lower left side of mower, loosen nut "C" and tighten nut "B".

NOTE: ONE ROTATION OF ADJUSTMENT NUTS IS EQUIVALENT TO APPROXIMATELY 3/16" HEIGHT CHANGE.

- Be sure all nuts are securely tightened.

Front-To-Rear Mower Adjustment

- To obtain the best cutting results, your mower housing should be adjusted so the front and rear flange distance "D" (Fig. 40) is 1/2" (12.7 mm) lower in front when the mower is positioned in the highest cutting position.

NOTE: MEASURE DISTANCE "D" FROM GROUND LEVEL TO BOTTOM OF CURL ON RIGHT REAR FLANGE AND COMPARE TO DISTANCE "D" AT BOTTOM OF CURL ON RIGHT FRONT FLANGE.

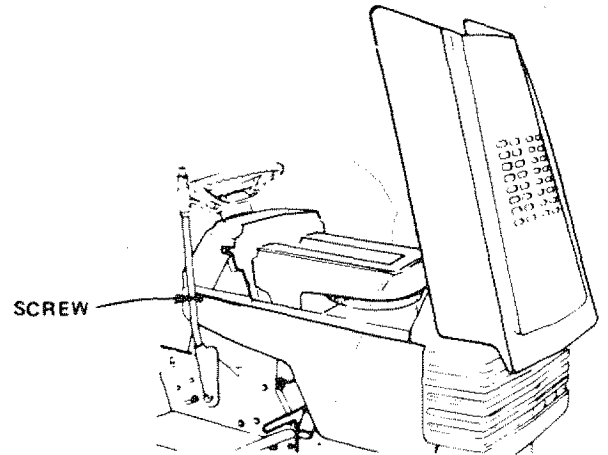


FIGURE 35

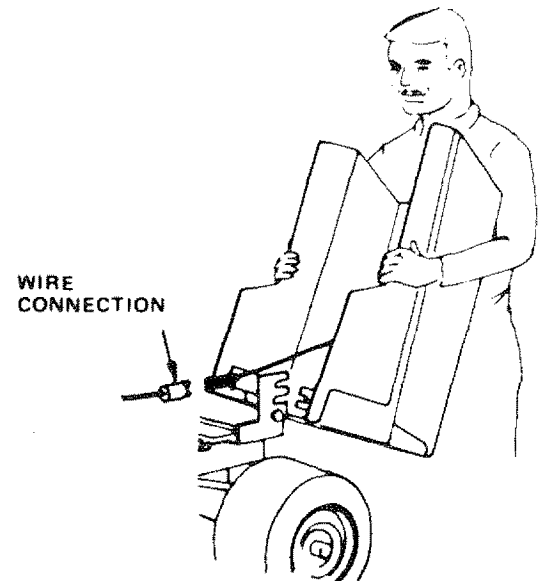


FIGURE 36

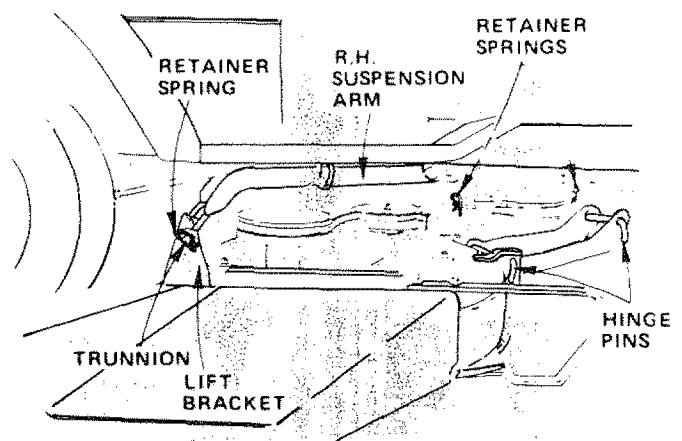


FIGURE 37

REPAIR & ADJUSTMENT

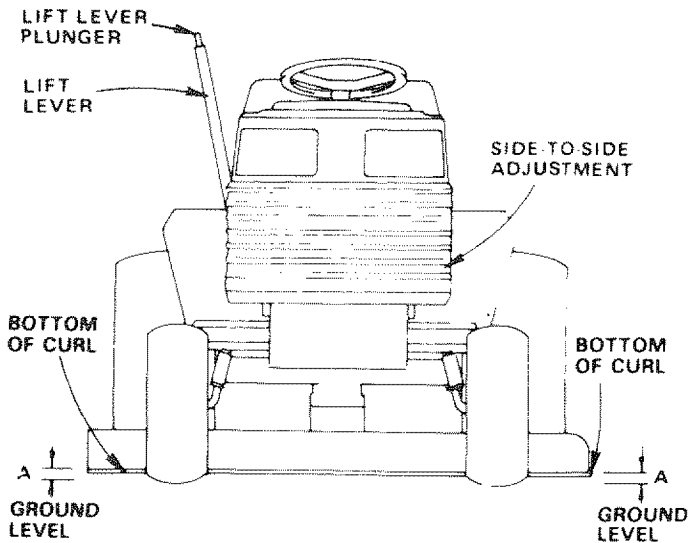


FIGURE 38

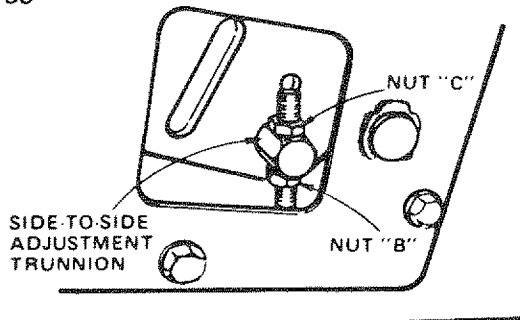


FIGURE 39

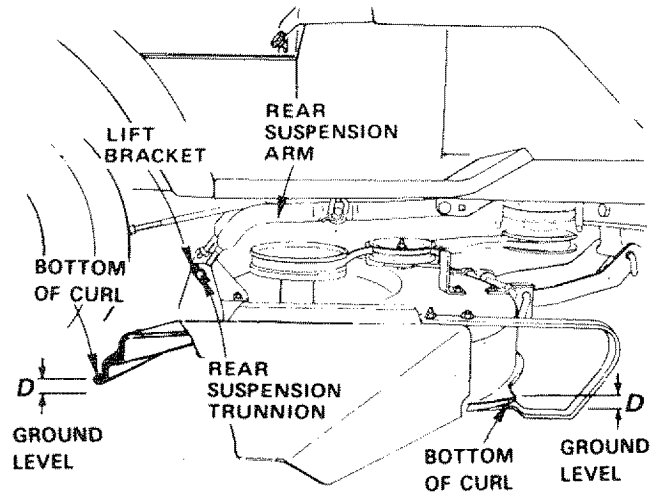


FIGURE 40

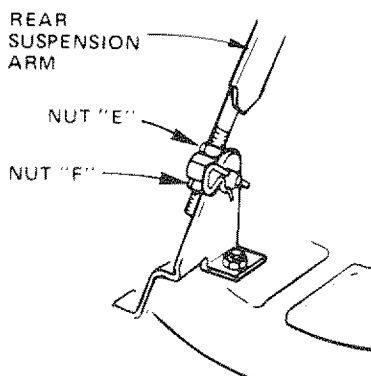


FIGURE 41


- b. To raise rear of mower, loosen nut "E" on both rear suspension arms. Screw both nuts "F" up an EQUAL NUMBER OF TURNS (Fig. 41).
- c. When distance "D" is 1/2" (1.27 cm) lower at front than rear, tighten nuts "E".
- d. To lower rear of mower, loosen nut "F" on both rear suspension arms an EQUAL NUMBER OF TURNS (Fig. 41).
- e. When distance "D" is 1/2" (1.27 cm) lower at front than rear, retighten nuts "E".

NOTE: WHEN ADJUSTING REAR SUSPENSION TRUNNIONS, ALWAYS ADJUST BOTH EQUALLY SO MOWER WILL STAY LEVEL.

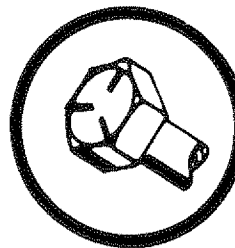
9. Blade Replacement

Raise mower to highest position to permit access to blades or remove mower (page 23).

- a. Remove bolt, lockwasher and washer (Fig. 42) (turn counterclockwise) (↺).
- b. Remove and discard old blade.
- c. Clean top and bottom of mower housing.
- d. Install new blade with SHARP EDGE DOWN and secure with flat washer, lockwasher and hex head bolt. TIGHTEN SECURELY.



ALWAYS USE GRADE 5 HEAT TREATED BOLTS TO ATTACH BLADES. CHECK BOLTS IN BLADES OCCASIONALLY TO MAKE SURE BOLTS ARE TIGHT. TORQUE BOLTS TO 30-35 FT. LBS. (41-47 N-M).



A GRADE 5 HEAT TREATED BOLT CAN BE IDENTIFIED BY THREE LINES ON THE BOLT HEAD AS SHOWN AT LEFT.

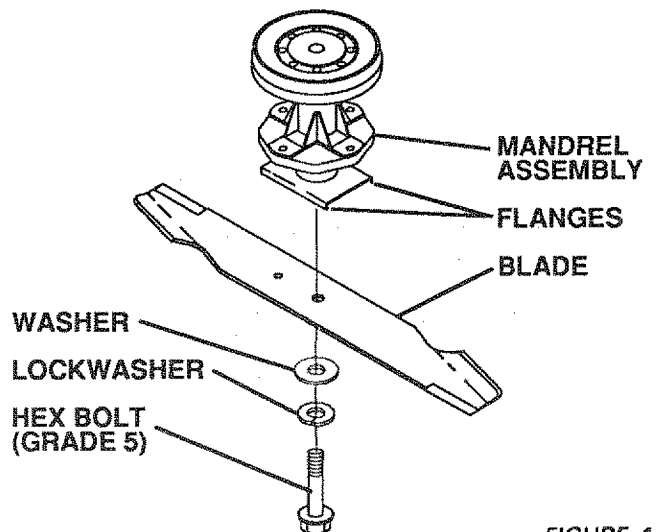


FIGURE 42

REPAIR & ADJUSTMENT

10. Rear Wheel Replacement

Coat axle with grease to prevent corrosion or rust accumulation and eventual seizing of wheel hub to axle shaft.

11. Electric Clutch Adjustment

The electric clutch should provide years of service. The clutch has a built-in brake that stops the pulley within 5 seconds. Eventually, the internal brake will wear so the mower blades will not stop as recommended. Adjustment should be made by a Sears technician.

- Make sure attachment clutch and ignition switches are in the "off" position.
- Adjust the three nylon locknuts "B" until the space between the clutch plate and rotor measures .012" (0.305 mm) at all three slot locations cut in the side of the brake plate (Fig. 44).

NOTE: AFTER INSTALLING NEW ELECTRIC CLUTCH, RUN TRACTOR AT FULL THROTTLE, AND ENGAGE AND DISENGAGE ELECTRIC CLUTCH 10 CYCLES TO WEAR IN CLUTCH PLATE.

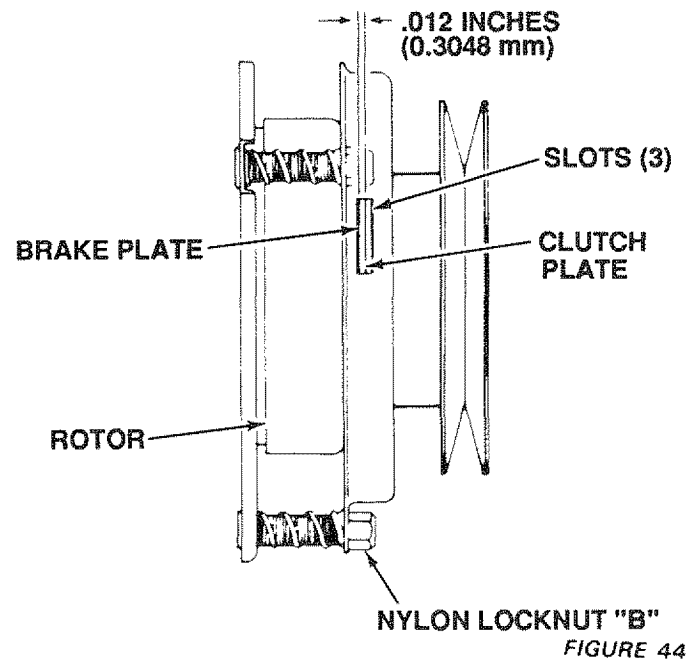


FIGURE 44

12. Tire Care

- Maintain tire pressure in front at 14 PSI (1 kg per cm²) and rear tires at 12 PSI (0.84 kg per cm²).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.
- Removing wheel for tire repair (Fig. 45).

- Block up axle securely.
- Remove hub cap, klip ring and washer to allow wheel removal (rear wheel contains a square key - Do Not Lose).
- Repair tire and reassemble. Align slots in rear wheel hub and axle. Insert square key. Replace washers and snap klip ring securely in axle groove. Replace hub cap.

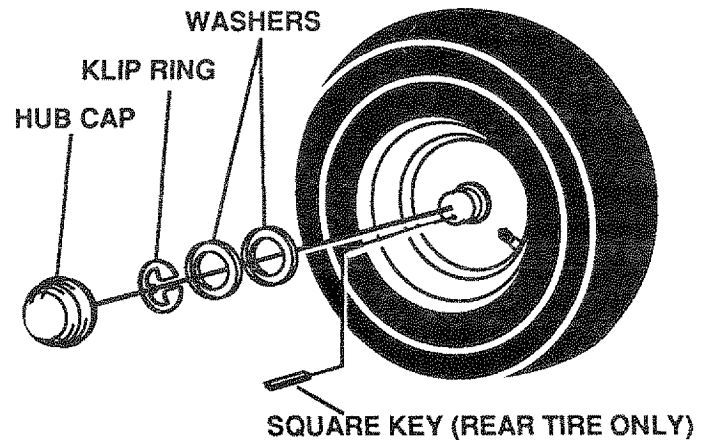


FIGURE 45

⚠ WHEN MOUNTING TIRES, UNLESS BEADS ARE SEATED, OVER INFLATION CAN CAUSE AN EXPLOSION.

13. Storage

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Give blades and underside of housing a good coat of grease or rust preventative. Store in a clean dry area.

A. Fuel System

It is important to prevent gum deposits from forming in essential fuel system parts such as the carburetor, fuel filter, fuel hose, or tank during storage. Also, experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer.

REPAIR & ADJUSTMENT

B. Engine Oil

Drain (with engine warm) and replace with clean engine oil. (See chart, page 16).

C. Cylinders

1. Remove spark plug.
2. Pour 1 ounce (29.5 ml) of oil through spark plug holes into cylinder.
3. Turn ignition key to "START" position for a few seconds to distribute oil.
4. Replace with new spark plug.

D. Battery

1. Prior to storage, clean terminals and top of battery.
Remove cable from positive battery terminal.
2. After a period of time in storage, battery may require recharging.

E. General Cleaning

Clean engine, battery, seat, finish, etc. of all foreign matter.

SERVICE RECORD	SERVICE DATES					
	FIRST 2 HOURS	EVERY 5 HOURS	EVERY 25 HOURS	EVERY 50 HOURS	EVERY 100 HOURS	EVERY 200 HOURS
FILL IN DATES AS YOU COMPLETE REGULAR SERVICE						
Change Engine Oil	✓			✓		
Check Brake Operation				✓		
Check Tire Pressure				✓		
Clean Air Screen				✓		
Clean Air Cleaner				✓		
Lubricate Tractor (see page 20)				✓		
Check Battery Level and Recharge				✓		
Clean Battery and Terminals				✓		
Carburetor Adjustment		✓				
Check Engine Oil Level	✓					
Sharpen Mower Blades		✓				
Check Muffler				✓		
Replace Air Cleaner Paper Cartridge					✓	
Replace Spark Plug					✓	
Replace Fuel Filter					✓	

Sears, Roebuck and Co., reserves the right to make any changes in design or improvements without imposing any obligations to install the same upon its items heretofore manufactured.

TROUBLESHOOTING

PROBLEM ➤ Cause/Remedy

WILL NOT START	<ul style="list-style-type: none"> ☛ Push Clutch/Brake Pedal into Brake position ☛ Move Attachment Clutch Switch to "Disengaged" position ☛ Fill Tank with Gasoline. Check Fuel Line and Carburetor (clean if necessary). Replace Fuel Filter. Use Fresh Fuel ☛ Check Fuse for fault and replace ☛ Recharge or replace Battery ☛ Check Wiring ☛ Replace Spark Plug(s) and adjust gap
WILL NOT TURN OVER	<ul style="list-style-type: none"> ☛ Push Clutch/Brake Pedal into brake position ☛ Charge or replace Battery ☛ Recharge or replace Battery ☛ Move Attachment Clutch Switch to "DISENGAGED" position ☛ Replace Ignition Switch ☛ Replace Interlock Switch(es) ☛ Replace Solenoid or Starter ☛ Check for fault and replace Fuse ☛ Check all Wire Connections and "Ground" Points
ENGINE CLICKS BUT WON'T START	<ul style="list-style-type: none"> ☛ Clean Battery Terminals ☛ Replace Starter or Solenoid ☛ Charge or Replace Battery ☛ Check Wire Connections and "Ground" Points
HARD TO START	<ul style="list-style-type: none"> ☛ Place Throttle Control in "FAST" position and run starter several times to clear out gas ☛ Remove Air Cleaner and clean ☛ Replace Spark Plug(s) and adjust gap ☛ Recharge or replace Battery ☛ Check the Wiring ☛ Drain Fuel Tank and Carburetor. Use Fresh Fuel. Replace Fuel Filter ☛ Make necessary adjustments to Carburetor ☛ Major Engine Overhaul
ENGINE MISSES OR LACKS POWER	<ul style="list-style-type: none"> ☛ Shift to a lower gear or reduce load ☛ Drain Gas Tank and Carburetor. Use Fresh Fuel ☛ Remove and clean Air Cleaner ☛ Make necessary Carburetor adjustments ☛ Clean Air Screen ☛ Add or change oil ☛ Replace Spark Plug(s) and adjust gap ☛ Check for loose wires ☛ Replace Fuel Filter ☛ Major Engine Overhaul
ENGINE OVERHEATS	<ul style="list-style-type: none"> ☛ Shift to lower gear or reduce load ☛ Clean Air Screen ☛ Add or change oil ☛ Clean Engine Cooling Fins ☛ Remove and clean Muffler or replace ☛ Remove and clean Air Cleaner ☛ Use fresh fuel and adjust Carburetor ☛ Drain and replace oil for proper temperature
NO LIGHTS	<ul style="list-style-type: none"> ☛ Check Fuse, Switch and Wire Connections. Replace Headlight Bulbs ☛ Replace Switch
WON'T CHARGE	<ul style="list-style-type: none"> ☛ Check Fuse for fault and replace ☛ Replace Battery

TROUBLESHOOTING

ENGINE WILL NOT SHUT DOWN WHEN OPERATOR LEAVES SEAT WITH ATTACHMENT CLUTCH ENGAGED

- ☛ Replace Regulator
- ☛ Replace Alternator
- ☛ NOTE: This tractor is equipped with an operator presence sensing system. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut down the engine.
- ☛ Check all Wire connections
- ☛ Check Seat Switch
- ☛ Check Operator Presence Relay
- ☛ Check PTO Switch

UNSATISFACTORY MOWER PERFORMANCE UNEVEN DISTRIBUTION OF CLIPPINGS

- ☛ Place Throttle Control in "FAST" position
- ☛ Check air pressure in Tires
- ☛ Check front-to-rear and side-to-side Mower adjustment
- ☛ Use a slower ground speed
- ☛ Replace Mower Blades
- ☛ Reinstall Mower Blades with Sharp Edge down
- ☛ Replace with proper Mower Blades
- ☛ Readjust Mower Drive Belt
- ☛ Clean underside of Mower Deck

MOWER BLADES WILL NOT ROTATE

- ☛ Correct Clutch mechanism interference
- ☛ Install new Mower Drive Belt
- ☛ Adjust Mower Drive Belt
- ☛ Replace frozen Mandrel
- ☛ Replace frozen Idler Pulley
- ☛ Replace bent or unbalanced Blades
- ☛ Replace Mandrel. Replace Deck

EXCESSIVE MOWER VIBRATION

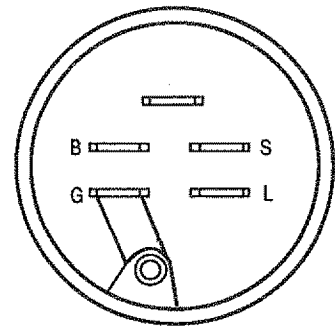
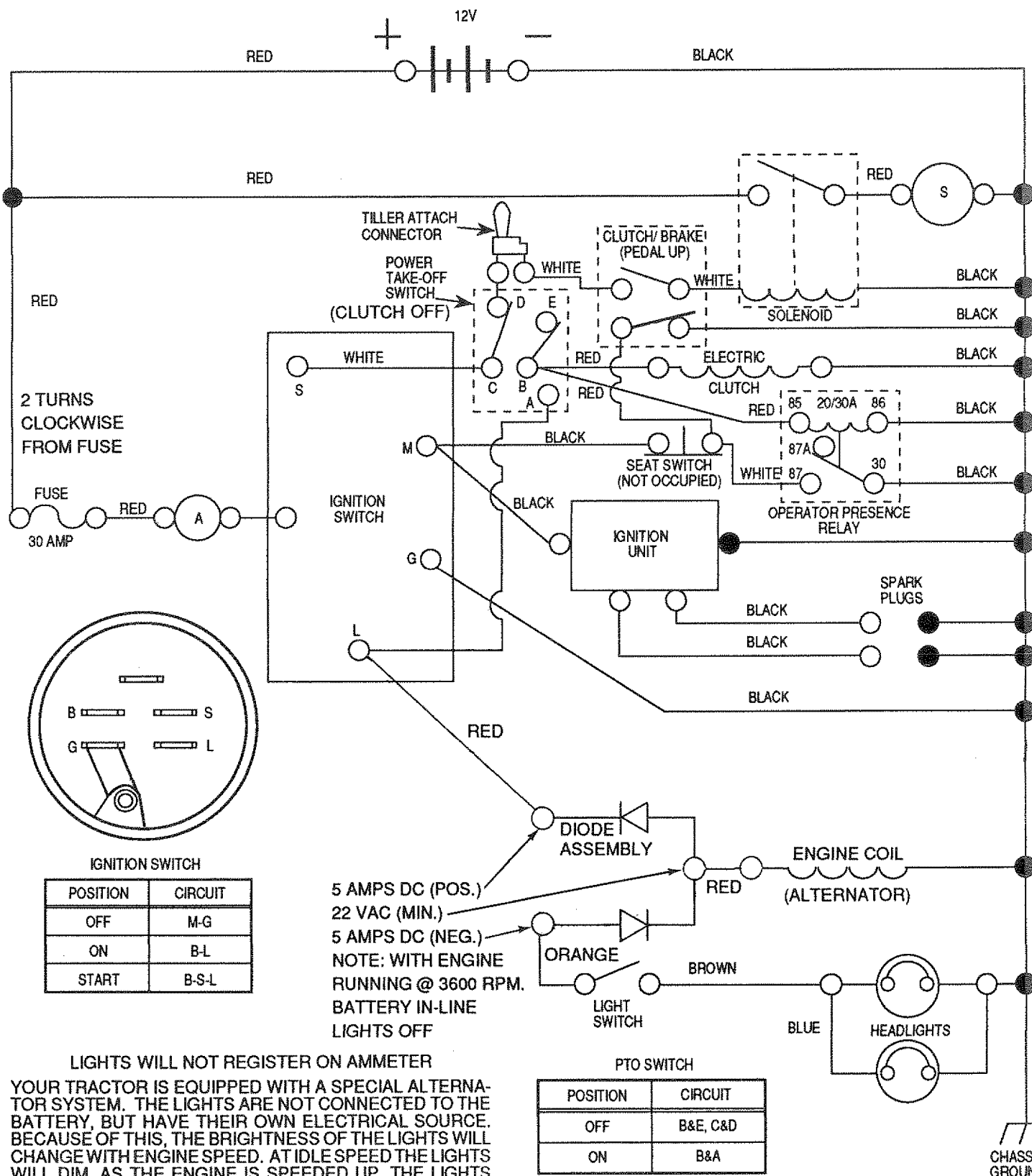
WINDROWING STRIPPING OR DROPPING OF GRASS CLIPPINGS

- ☛ Set Throttle for maximum engine speed
- ☛ Let grass dry out
- ☛ Clean underside of Mower Deck
- ☛ Readjust Mower front-to-rear and side-to-side
- ☛ Replace Blades

UNEVEN CUT OR SCALPING

- ☛ Readjust Mower front-to-rear and side-to-side
- ☛ Replace Blades
- ☛ Replace bent Mandrel(s)

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740 SCHEMATIC



IGNITION SWITCH

POSITION	CIRCUIT
OFF	M-G
ON	B-L
START	B-S-L

5 AMPS DC (POS.)
22 VAC (MIN.)
5 AMPS DC (NEG.)
NOTE: WITH ENGINE RUNNING @ 3600 RPM. BATTERY IN-LINE LIGHTS OFF

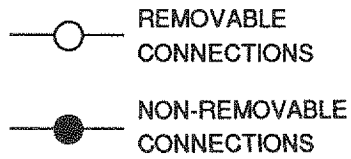
PTO SWITCH

POSITION	CIRCUIT
OFF	B&E, C&D
ON	B&A

LIGHTS WILL NOT REGISTER ON AMMETER
YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE SPEED THE LIGHTS WILL DIM, AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.

WIRING INSULATED CLIPS

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

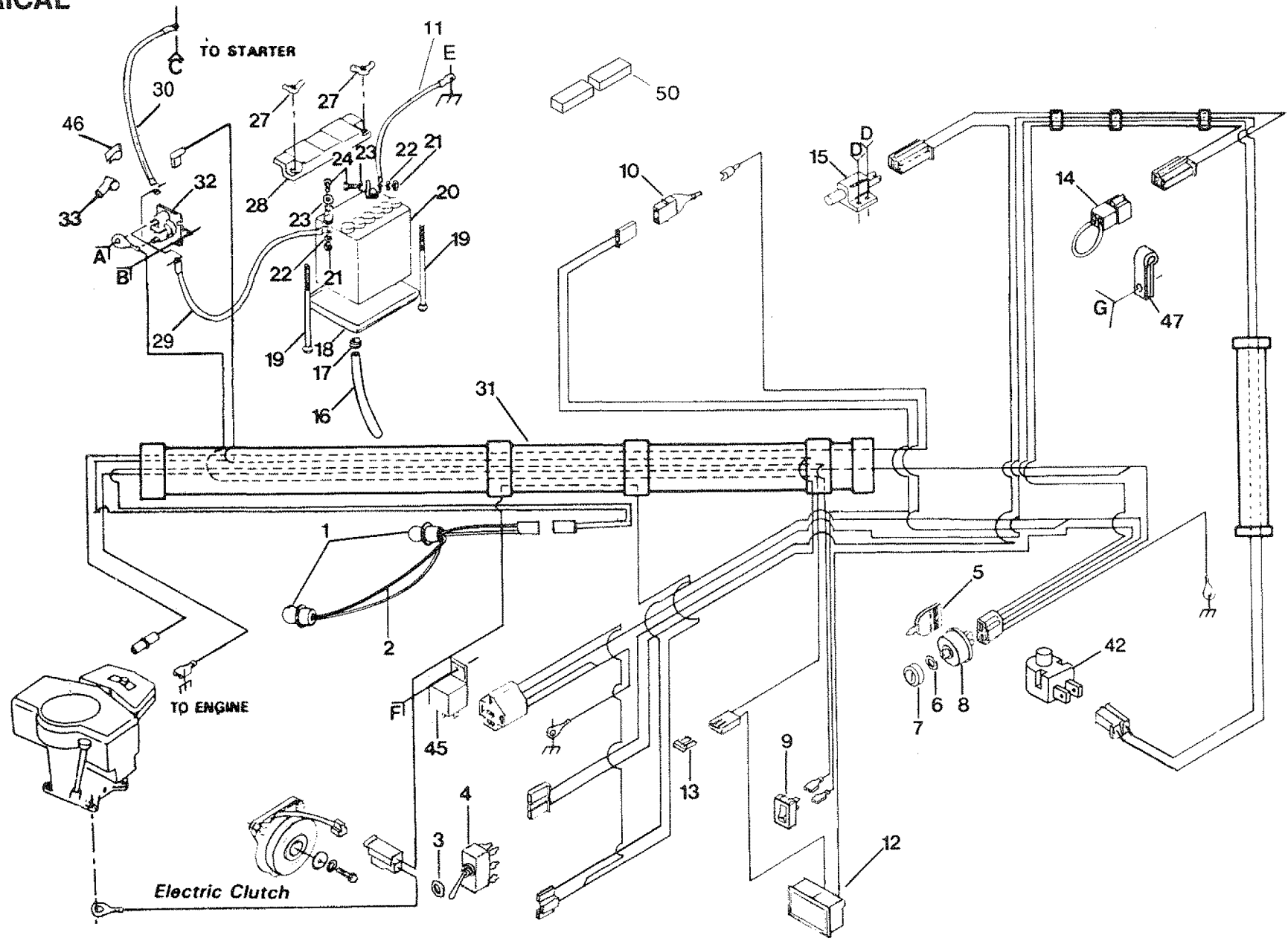


REPAIR PARTS

18 HP 38" RIDING TRACTOR -- MODEL NUMBER 917.254740

ELECTRICAL

30



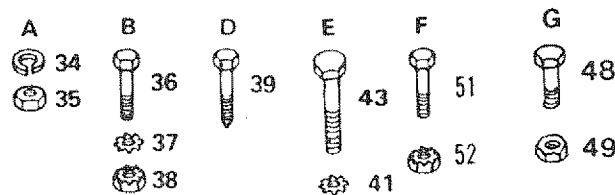
REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740 ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	4152J	Bulb - Light	28	102476X	Guard - Terminal
2	110859X	Harness - Light Socket	29	4207J	Cable, Ground
3	4022J	Nut - Hex	30	4206J	Cable - Battery
4	4021J	Switch - Attachment Clutch	31	125619X	Harness - Ignition
5	109310X	Key Set	32	109081X	Solenoid
6	109788X	Nut - Ignition	33	719J	Cover - Terminal
7	109787X	Bezel - Ignition	34	10090400	Washer - Lock 1/4
8	4406R	Switch - Ignition	35	STD541225	*Nut - Jam 1/4 - 20
9	110712X	Switch - Light	36	74780408	*Bolt - Hex 1/4 - 20 x 1/2 Gr. 5
10	106315X	Diode Assembly	37	11050400	Washer - Lock - Ext. Tooth 1/4
11	4799J	Cable, Battery	38	73510400	Nut - Keps 1/4 - 20
12	122822X	Ammeter	39	17021008	Screw - Tap Hex Head 10 - 24 x 1/2 Type T
13	108824X	Fuse - 30 Amp	41	11050600	Washer - Lock - Ext. Tooth 3/8
14	102501X	Wire Loop	42	121305X	Switch Assembly
15	109553X	Switch - Interlock, Clutch Pedal	43	STD523710	*Bolt, Fin. Hex 3/8 - 16 x 1
16	100541X	Tube - Battery Tray	45	109748X	Relay Assembly
17	109596X	Clamp - Hose	46	2751R	Clip, Fuel Line
18	7603J	Tray - Battery	47	235R	Clip, Insulated
19	72240460	Bolt - Rd. Hd. Sq. Nk. 1/4 - 20 x 7-1/2	48	74780408	Bolt 1/4 - 20 x 1/2
20	121537X	Battery	49	76380400	Nut - Crownlock 1/4 - 20
21	STD541025	*Nut - Hex 1/4 - 20	50	121264X	Battery Caps
22	STD551125	*Washer - Lock 1/4	51	71031008	Screw, Hex Washer Hd. 10 - 32 x 1/2
23	STD551025	*Washer 9/32 x 5/8 x 16 Ga.	52	73951000	Keps Nut 10 - 32 UNF
24	74760412	*Bolt - Hex 1/4 - 20 x 3/4	...	101539X	Sheet - Instruction, Tractor 15° Slope
27	123198X	*Nut - Wing 1/4 - 20	...	126409X	Owners Manual

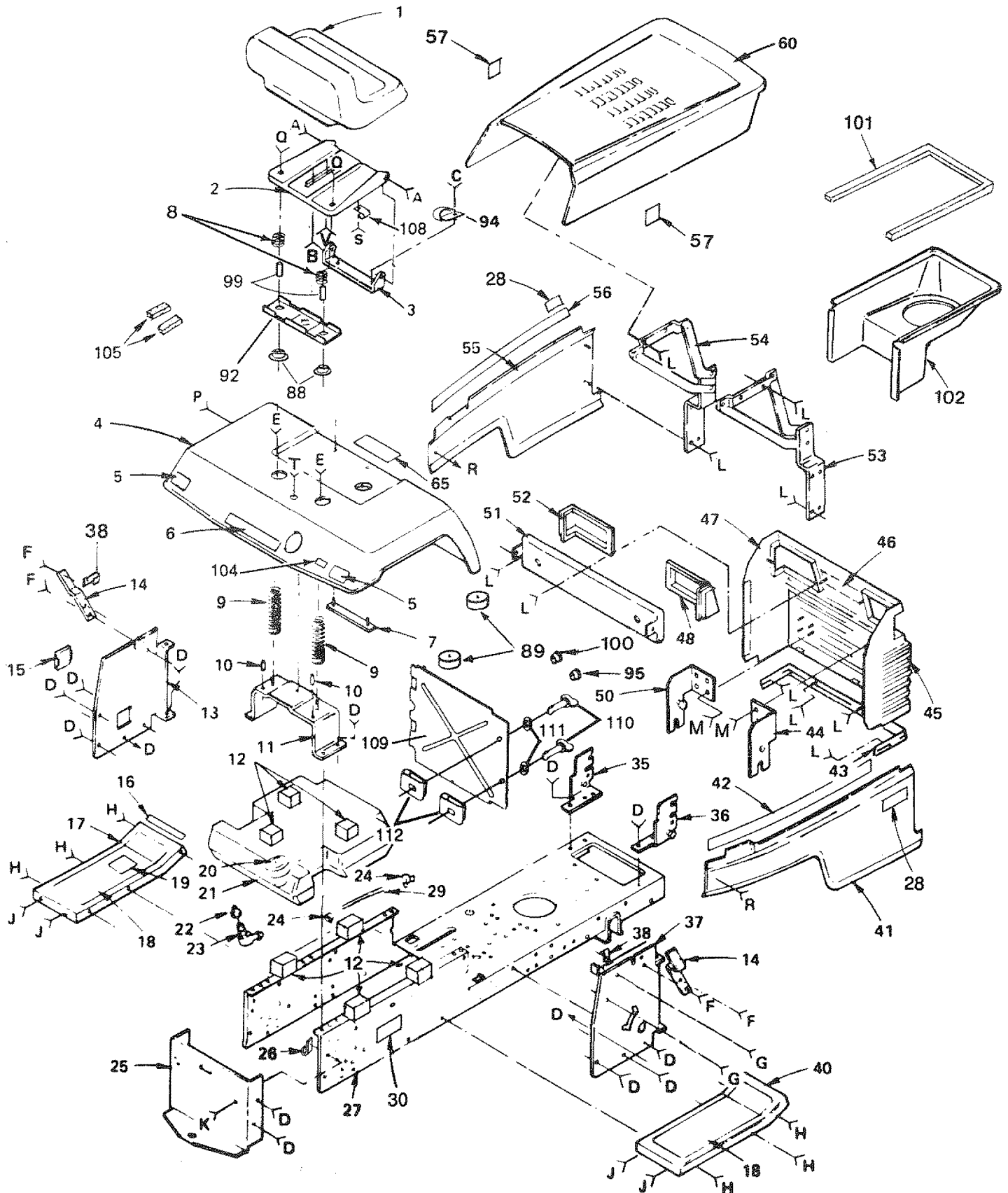
NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

*STANDARD HARDWARE-PURCHASE LOCALLY



REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740 CHASSIS



REPAIR PARTS

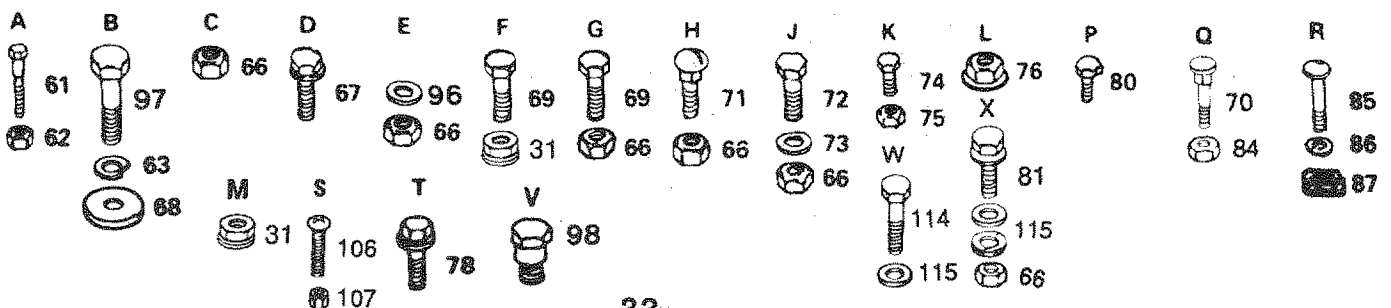
18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740

CHASSIS

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	120039X	Seat	61	105529X	Bolt - Shoulder 5/16 - 18
2	124294X	Pan - Seat	62	73680500	Nut - Lock 5/16 - 18
3	105513X	Bracket - Pivot - Seat	63	STD551150	*Washer - Lock 1/2
4	121642X	Fender	65	106974X	Decal
5	106202X	Reflector - Rear	66	73680600	Nut - Lock 3/8 - 16
6	105801X	Decal	67	17490612	Screw - Hex Washer Thread Rolling 3/8 - 16 x 3/4
7	105511X	Strap - Fender	68	19171912	Washer 17/32 x 1-3/16 x 12 Ga.
8	121250X	Spring - Compression	69	STD523710	*Bolt - Hex 3/8 - 16 x 1
9	124181X	Spring - Compression - R.H.	70	72170410	Bolt carriage 1/4 x 1 - 1/4
10	105531X	Nut - Push	71	STD533707	*Bolt - Carriage 3/8 - 16 x 3 4
11	105509X	Bracket - Fender	72	STD523707	*Bolt - Hex 3/8 - 16 x 3/4
12	106082X	Pad - Spacer	73	19131312	Washer 13/32 x 13/16 x 12 Ga.
13	124118X	Panel - Dash - L.H.	74	STD522505	*Bolt - Hex 1/4 - 20 x 1/2
14	105525X	Bracket - Support - Dash	75	73680400	Nut - Hex 1/4 - 20
15	121794X	Cover - Access	76	108067X	Pal Nut
16	4900J	Decal - Clutch/Brake	78	17490612	Screw - Hex Washer Thread Rolling 3/8 - 16 x 3/4
17	105465X	Footrest - L.H.	80	17490608	Screw, Hex Wsh. Thd. Roll. 3/8 - 16 x 1/2
18	105466X	Pad - Footrest	81	17490616	Screw 3/8 - 16 x 1/2
19	121215X	Decal - Drive Belt	84	123976X	Nut, Hex, Large Flangelock
20	123549X	Cap - Fuel	85	106909X	Screw - Special
21	106020X	Tank - Fuel	86	106910X	Washer
22	3645J	Bushing	87	108402X	U-Clip
23	8710J	Stem - Tank, Fuel	88	121248X	Bushing, snap
24	123487X	Clamp - Hose	89	124238X	Cap - Spring
25	121306X	Drawbar	92	121246X	Bracket, switch mount
26	235R	Clip - Insulated	94	2751R	Clip
27	121277X	Chassis Assembly	95	110436X	Grommet - Split
28	125963X	Decal, Automatic	96	19131614	Washer 13/32 x 1 x 14 Ga
29	5277J	Line - Fuel	97	74780816	Bolt 1/2 - 13 x 1
30	120166X	Decal, Chassis	98	121144	Shoulder Bolt
31	120579X	Pal Nut	99	121249X	Spacer, Split
35	109015X	Bracket - Pivot - L.H.	100	9151R	Grommet
36	109016X	Bracket - Pivot - R.H.	101	106817X	Foam Strip
37	110828X	Panel - Dash - R.H.	102	105953X	Air Duct
38	5320R	Clip - Insulated	104	750211	Decal made in USA
40	105464X	Footrest - R.H.	105	121251X	Foam strip 9/32 ID x 3/8
41	108403X	Panel - Side - R.H.	106	74641008	Slotted pan HD. screw 10 - 32 x 1/2
42	106814X	Decal - Stripe, Side Panel - R.H.	107	73951000	Nut keps 10-32 UNF
43	110350X	Strap Assembly - Grill	108	4171R	Clip insulated
44	108512X	Bracket - Pivot - R.H.	109	108105X	Heat Shield
45	105568X	Decal - Stripe	110	123650X	Stud, 1/4 Turn
46	105806X	Decal	111	105838X	Retainer, 1/4 Turn
47	105528X	Grill	112	105839X	Receptacle, 1/4 Turn
48	106003X	Lens - R.H.	114	74760616	Bolt, Fin. Hex. 3/8 - 16 UNC x 1
50	108513X	Bracket - Pivot - L.H.	115	19131316	Washer 13/32 x 13/16 x 16 Ga.
51	110897X	Bezel - Headlight			
52	106004X	Lens - L.H.			
53	106091X	Hinge - R.H.			
54	106090X	Hinge - L.H.			
55	108410X	Panel - Side - L.H.			
56	106813X	Decal - Stripe, Side Panel - L.H.			
57	126312X	Decal, 18 HP			
60	106013X017	Hood			

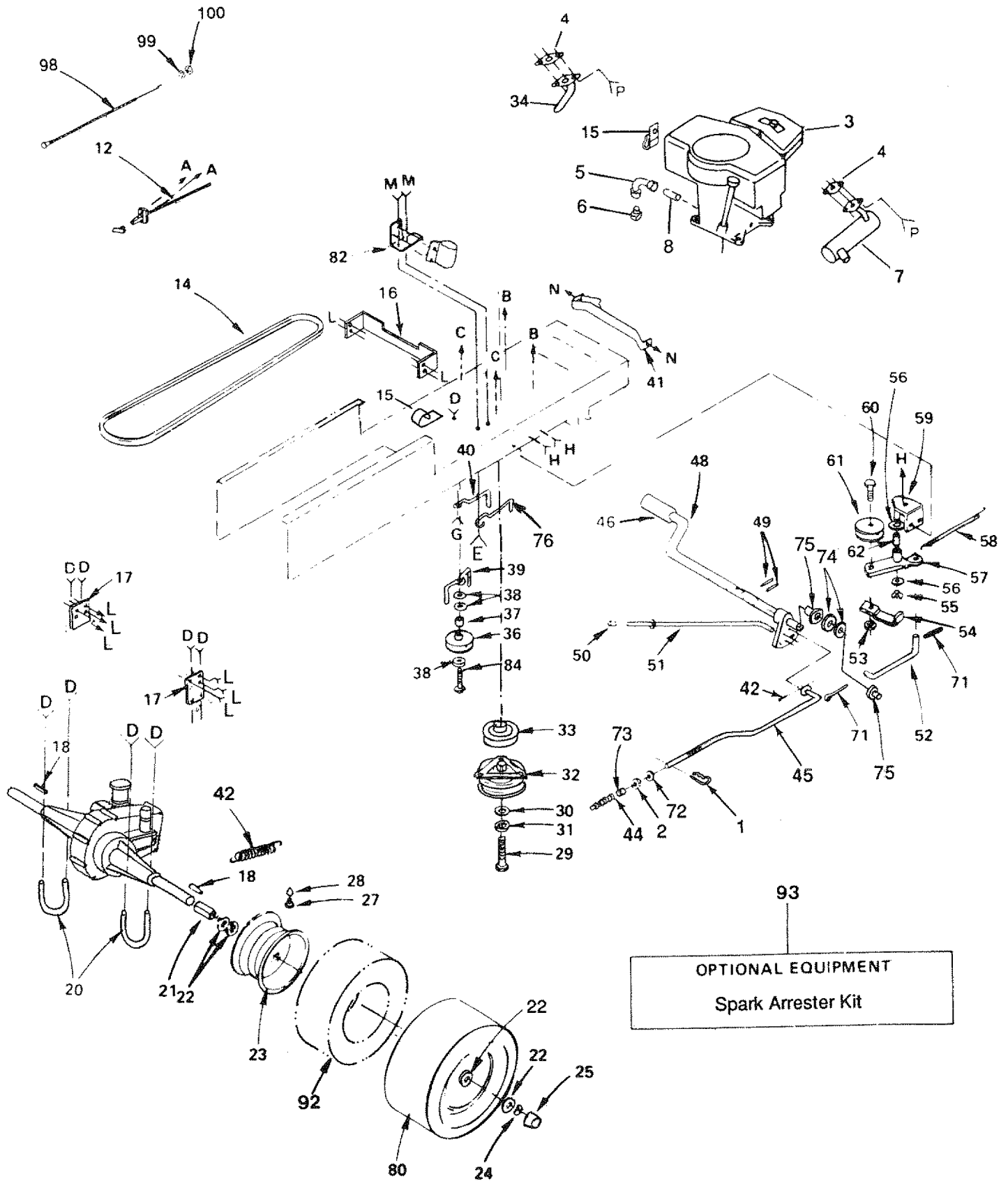
*STANDARD HARDWARE - PURCHASE LOCALLY

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm



REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740
DRIVE



REPAIR PARTS

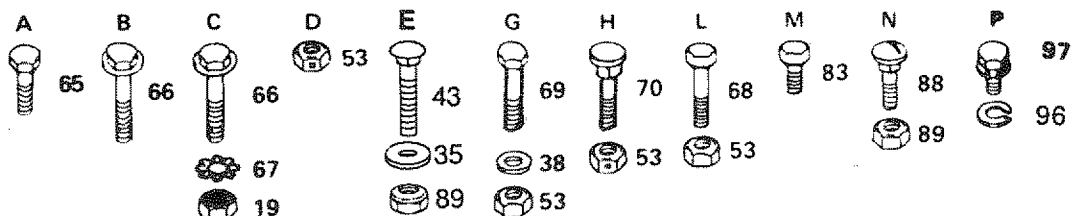
18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740

DRIVE

KEY PART NO.	NO.	DESCRIPTION	KEY PART NO.	NO.	DESCRIPTION
1	4497H	Clip, Hairpin	51	125637X	Rod, Brake, Park
2	1913136	Washer 13/32 x 13/16 x 16 Ga.	52	105710X	Link, Clutch
3	124148X	Engine, 18 H.P. Briggs and Stratton Model Number 422707, Type Number 1513-01	53	73680600	Nut, Lock 3/8 - 16
4	8545J	Gasket	54	123205X	Retainer, Belt
5	13200300	Elbow, STD 90° 3/8 - 18 NPT	55	12000039	Klip Ring
6	---	Plug, Pipe (Not Serviced, see page 47 for part number)	56	110812X	Washer, Hardened
7	108373X	Muffler	57	123789X	Arm, Idler
8	13280336	Nipple	58	105709X	Spring, Return, Clutch
12	124559X	Control, Throttle/Choke	59	123102X	Bracket, Clutch
14	123461X	V-Belt Drive	60	STD523715	* Bolt, Hex 3/8 - 16 x 1-1/2
15	2751R	Clip, Insulated	61	123766X	Pulley, Idler
16	121187X	Bracket, Mounting, Hydro	62	105706X	Bearing
17	121191X	Bracket, Transaxle	65	17720410	Screw, Hex Thd. Cut 1/4 - 20 x 5
18	123583X	Key, Square 2.5 x .1845/ .1865	66	17490624	Bolt, Hex Washer Thread Rolling 3/8 - 16 x 1-1/2
19	73510600	Nut, Keps 3/8 - 16	67	11050600	Washer, Lock External Tooth 3/8
20	121189X	U-Bolt 3/8 - 16 x 2-7/8	68	STD523707	* Bolt, Fin. Hex 3/8 - 16 UNC x 3/4
21	121199X	Spacer, Split	69	STD523710	* Bolt, Hex 3/8 - 16 x 1
22	121748X	Washer 25/32 x 1-5/8 x 16 Ga.	70	STD533707	* Bolt, Carr. 3/8 - 16 x 3/4
* 23	106108X	Rim, Rear, 8"	71	76020412	Pin, Cotter 1/8 x 3/4
24	12000001	E-Ring	72	STD541437	* Nut, Lock Hex with Washer Inset 3/8 - 16
25	104757X	Cap, Hub, Rear	73	STD541237	* Nut, Hex Jam 3/8 x 16
27	65139	Stem, Valve	74	STD551062	* Washer 21/32 x 1 x 16 Ga.
28	59192	Cap, Valve	75	120183X	Bearing, Nylon
29	74610764	Bolt, Hex 7/16 - 20 x 4	76	105730X	Keeper, Belt, Engine, RH
30	126197X	Washer 1-1/2 x 15/32 x 1/4	80	106268X	Tire 18 - 9.50 x 8
31	10040700	Washer, Lock 7/16	82	108236X	Bracket, Switch
32	126112X	Clutch, Electric	83	17021008	Screw, Tapered Hex Head No. 10 - 24 x 1/2 Type T
33	109841X	Pulley, Engine	84	74760644	Bolt, Hex 3/8 - 16 x 2-3/4
34	100229L	Tube Assembly, Exhaust	88	72140506	Bolt, Round Head, Square Neck 5/16 - 18 x 3/4
35	19111212	Washer 11/32 x 3/4 x 12 Ga.	89	73680500	Nut, Lock 5/16 - 18
36	123674X	Idler, Flat	92	7152J	Tube (Not furnished with Tractor,
37	4470J	Spacer	93	677V1	Spark Arrester Kit
38	19131312	Washer 13/32 x 13/16 x 12 Ga.	96	STD551125	* Washer, Lock, Heavy Helical Spi
39	109070X	Keeper, Belt	97	STD522507	* Bolt, Fin. Hex 1/4 - 20 x 3/4
40	121218X	Keeper, Belt, Engine, L.H.	98	121522X	Control, Choke
41	109169X	Locator, Clutch	99	11050600	Washer, Lock External Tooth 3/8
42	110422X	Spring, Brake Return	100	73610600	Nut, Fin. Hex 3/8 - 24 UNF
43	74760516	Bolt, Hex 5/16 - 18 x 1			
44	106888X	Spring, Rod, Brake			
45	121200X	Rod, Brake			
46	8883R	Cover, Pedal			
48	122424X	Shaft, Foot Pedal			
49	STD571810	* Pin, Roll 3/16 x 1			
50	124236X	Cap			

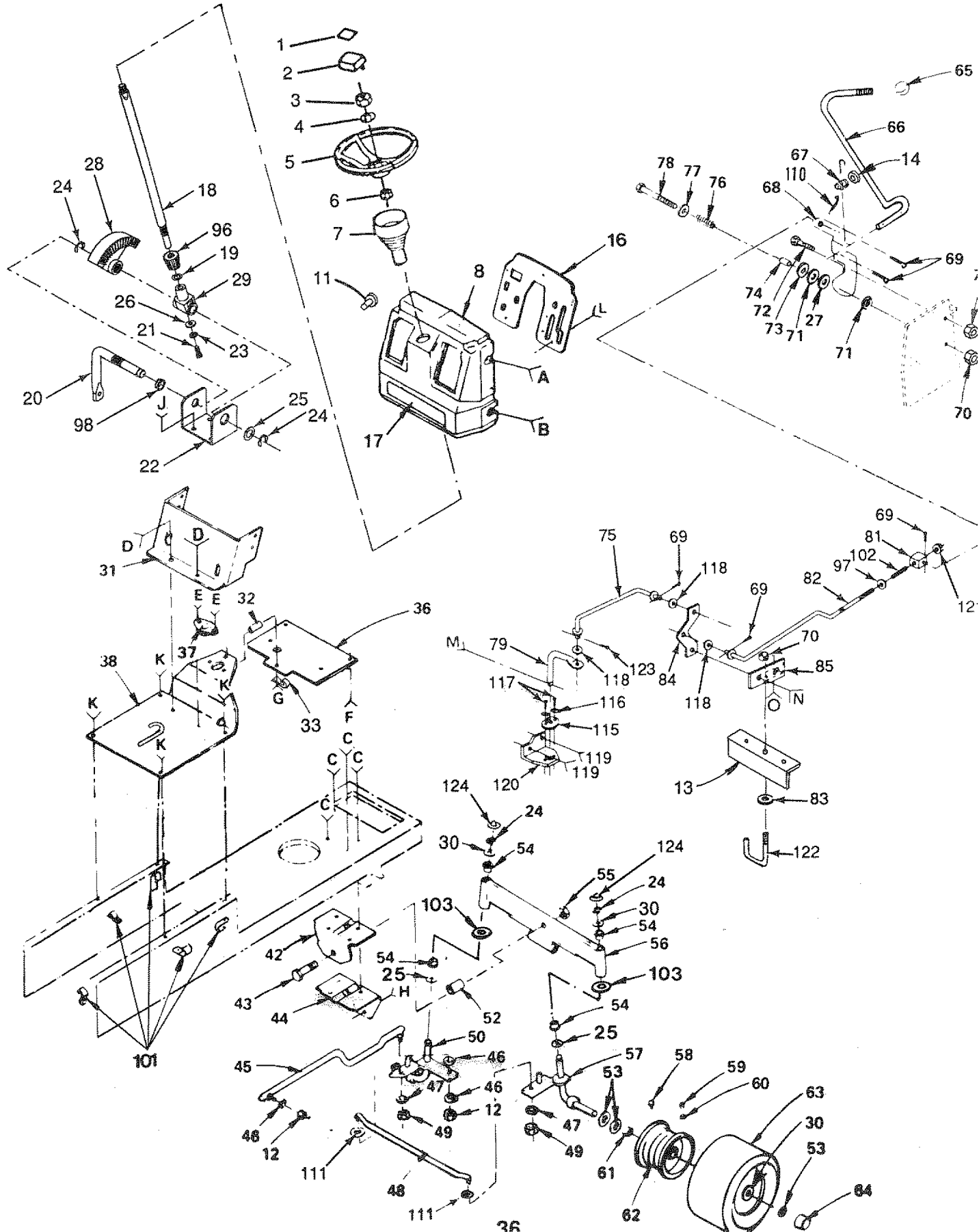
* STANDARD HARDWARE - - PURCHASE LOCAL

NOTE: All component dimensions given in U.S. inch
1 inch = 25.4 mm



REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740
STEERING AND FRONT AXLE

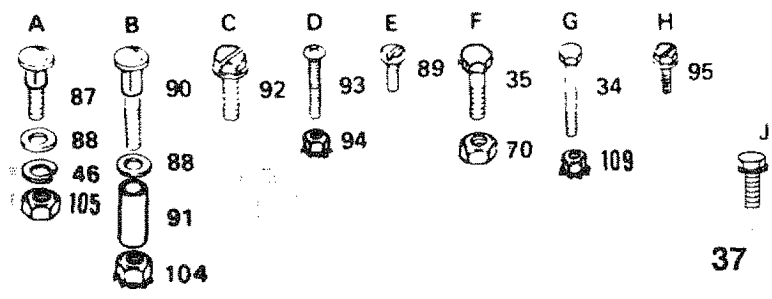


REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740

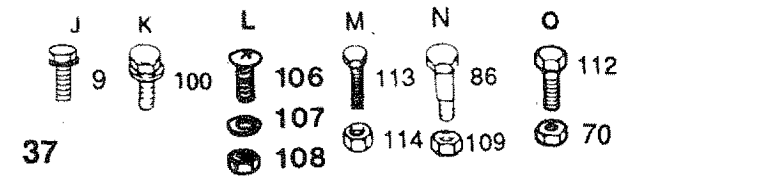
STEERING AND FRONT AXLE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	105810X	Decal, - Cap, Steering Wheel	65	106933X	Knob - Control
2	100710L	Insert - Steering Wheel	66	121201X	Rod - Control
3	73940800	Nut-Hex Jam Toplock 1/2-20 UNF	67	121631X	Spring - Torsion
4	100712K	Washer	68	108196X	Bracket - Control Rod
5	100713N	Wheel - Steering	69	76020412	Pin - Cotter 1/8 x 3/4
6	100711L	Adapter - Steering Wheel	70	73680600	Nut - Lock 3/8 - 16
7	106015X	Sleeve - Steering	71	108200X	Washer - Friction
8	120028X	Dash	72	108518X	Bolt - Hex Shoulder 3/8 - 16 x 1-3/8
9	17490612	Screw, Hex Wsh. Thd. Roll. 3/8 - 16 x 3/4	73	19212016	Washer 21/32 x 1-1/4 x 16 Ga.
11	5479J	Plug, Button	74	108201X	Spacer
12	STD541137	* Nut, Hex 3/8 - 24	75	121202X	Link - Control
13	123186X	Bracket, Chassis Reinforcement	76	108844X	Spring - Compression
14	STD551043	* Washer 15/32 x 15/16 x 16 Ga.	77	19132012	Washer 13/32 x 1-1/4 x 12 Ga.
16	121197X012	Dash Plate	78	STD523730	* Bolt - Hex 3/8 - 16 x 3
17	108635X	Decal - Instruction	79	121209X	Arm Assembly - Pump Control
18	124041X	Shaft - Steering	81	108212X	Trunion
19	57079	Washer	82	121208X	Rod - Adjustable Control
20	124033X	Shaft, Pitman	83	STD551037	* Washer 13/32 x 13/16 x 16 Ga.
21	71070410	Screw, Socket Hex 1/4 - 20 x 5/8	84	121204X	Bellcrank
22	124036X	Bracket - Steering	85	121206X	Brkt. Bellcrank Pivot
23	STD551125	* Washer, Lock 1/4	86	100536K	Shoulder Bolt
24	12000029	Klip Ring	87	72110608	Bolt - Carriage 3/8 - 16 x 1
25	6266H	Bearing - Thrust	88	19171416	Washer 17/32 x 7/8 x 16 Ga.
26	126684X	Washer 5/8 x 1/4 x 16 Ga.	89	17431008	Screw - Hex No. 10 - 16 x 1 2
27	108972X	Washer - Phenolic	90	72110620	Bolt - Carriage 3/8 - 16 x 2-1/4
28	124034X	Gear - Sector	91	121235X	Spacer
29	124035X	Shaft, Support	92	122819X	Screw, Special
30	121748X	Washer 25/32 x 1-5/8 x 16 Ga.	93	74180512	Screw - Crown Truss Head 5/16 - 18 x 3/4
31	105518X	Dash - Lower	94	73510500	Nut - Keps 5/16 - 18
32	121236X	Spacer	95	17490508	Screw - Hex Washer Thread Rolling 5/16 - 18 x 1/2
33	2751R	Clip, Fuel Line	96	124037X	Gear - Pinion
34	STD523120	* Bolt - Hex 5/16 - 18 x 2	97	19131212	Washer 13/32 x 3/4 x 12 Ga.
35	STD523707	* Bolt - Hex 3/8 - 16 x 3/4	98	109816X	Nyliner - Snap-In
36	106001X	Support Plate - Battery	100	17490608	Screw - Hex Washer Thread Rolling 3/8 - 16 x 1/2
37	1554J	Bushing - Steering	101	2751R	Clip - Fuel Line
38	121195X012	Saddle	102	102670X	Spring - Compression
42	105663X	Support - Saddle - Rear	103	19272016	Washer 27/32 x 1-1/4 x 16 Ga.
43	74761060	Bolt - Hex 5/8 - 11 x 3-3/4	104	73510600	Keps Nut 3/8 - 16
44	105664X	Support - Saddle - Front	105	73220600	Fin. Hex Nut - 3/8 - 16
45	124032X	Link - Drag	106	74180412	Screw 1/4 - 20 x 3/4
46	10040600	Washer, Lock Helical Spring	107	19091216	Washer 9/32 x 3/4 x 16 Ga.
47	STD551131	* Washer - Lock 5/16	108	73510400	Keps Nut 1/4 - 20
48	121334X	Rod, Tie	109	73680500	Nut - Crown Lock 5/16 - 18
49	73810500	* Nut - Hex 5/16 - 24	110	4921H	Spring - Retainer
50	105656X	Spindle - L.H.	111	19111216	Washer 11/32 x 3/4 x 16 Ga.
52	110438X	Spacer - Bearing - Front Axle	112	STD523710	* Bolt, Fin. Hex 3/8 - 16 UNC x 1
53	121749X	Washer 25/32 x 1/4 x 16 Ga.	113	74561014	Screw, Hex Socket Head 10 - 24
54	3366R	Bearing	114	69180	Nut, Lock 10 - 24 UNC
55	73901000	Nut - Lock - Flange 5/8 - 11	115	121217X	Guide Control
56	105669X	Axle - Front	116	19070816	Washer 7/32 x 1/2 x 16 Ga.
57	105654X	Spindle - R.H.	117	17021008	Scr. Tap Hex. Hd. 10 - 24 UNC x 1/2
58	278H	Fitting - Grease	118	110739X	Washer, Spring
59	65139	Stem - Valve	119	17490512	Screw 5/16x18 x 3/4 TY-TT
60	59192	Cap - Valve	120	121216X	Bracket Control Guide
61	9040H	Bearing	121	73800600	Nut, Top Lock
62	106732X	Rim - 6" Front	122	121190X	Keeper, Centerspan
63	106222X	Tire - Front	123	4497H	Clip, Hairpin
---	59904	Tube - Tire - Front (Not furnished with tractor)	124	121232X	Cap, Spindle
64	104757X	Cap - Hub - Front			



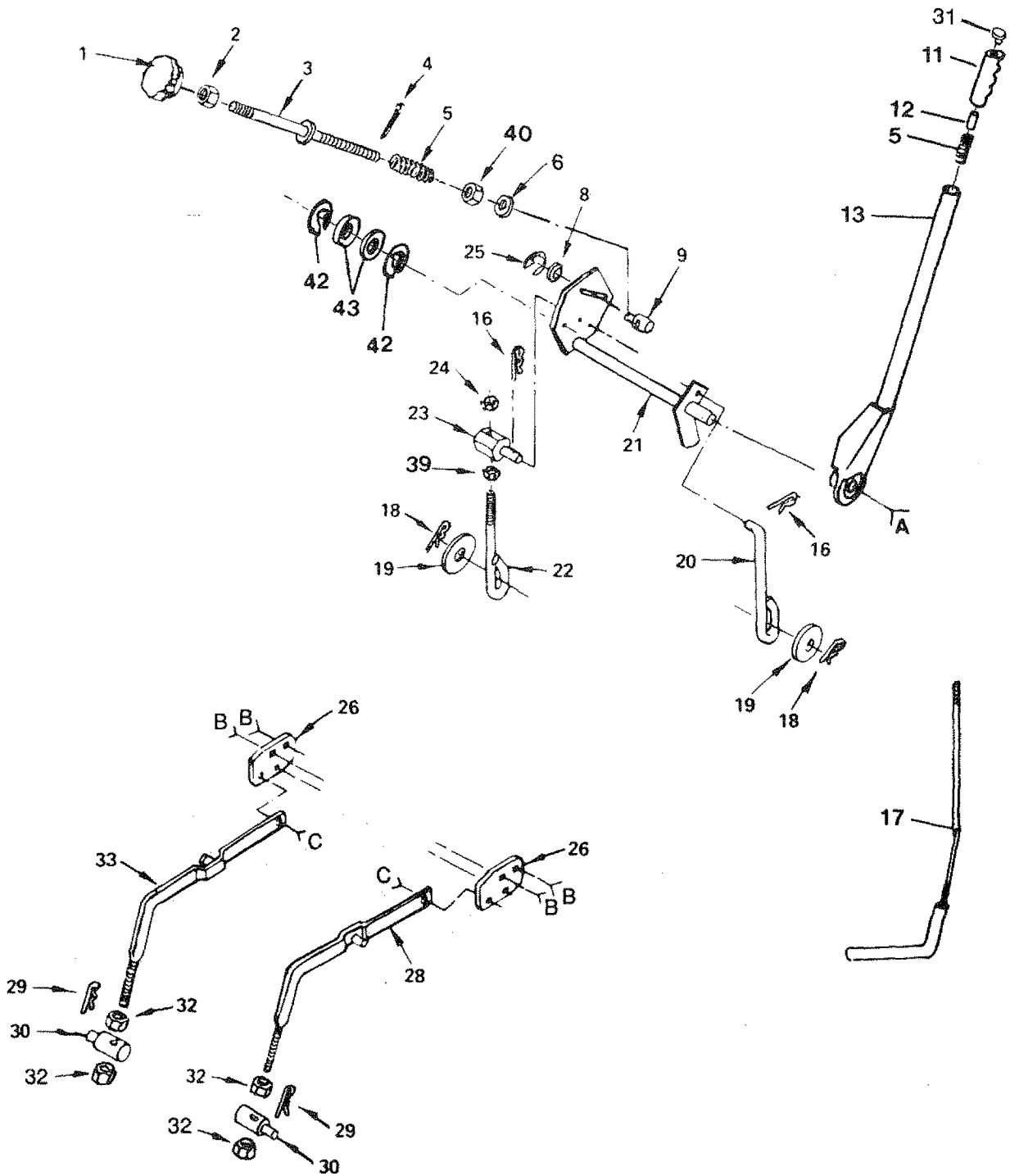
NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

*STANDARD HARDWARE - - PURCHASE LOCALLY



REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740
LIFT ADJUSTMENT



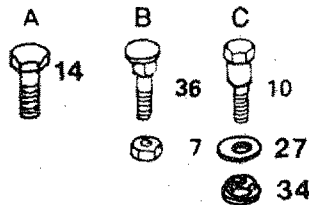
REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740 LIFT ADJUSTMENT

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	100734K	Knob, Height Adjustment	22	110448X	Link, Lift Adjust
2	STD541237	*Nut, Jam 3/8 - 16	23	110447X	Trunnion, Lift
3	110729X	Rod, Adjust, Lift	24	73710700	Nut, Crownlock 7/16 - 20 UNF
4	76020308	Pin, Cotter 3/32 x 1/2	25	12000037	Klip Ring
5	2876H	Spring	26	105864X	Bracket, Suspension
6	19131016	Washer 13/32 x 5/8 x 16 Ga.	27	110739X	Washer, Spring
7	73680600	Nut, Lock 3/8 - 16	28	121598X	Arm, Suspension, R.H.
8	19151216	Washer 15/32 x 3/4 x 16 Ga.	29	9135R	Retainer Spring
9	110810X	Trunnion	30	106308X	Trunnion, Lift, Lower
10	105848X	Bolt, Shoulder 3/8 - 16	31	122365X	Button, Plunger
11	125631X	Grip, Handle	32	STD541050	*Nut, Hex Fin. 1/2 - 13
12	122364X	Plunger, Lever	33	121599X	Arm, Suspension, L.H.
13	121002X	Lever, Lift (Inc. Key No. 17)	34	73980600	Nut, Lock, Flange 3/8 - 16
14	74780624	Bolt 3/8 - 16 x 1-1/2	36	STD533707	*Bolt, Carriage 3/8 - 16 x 3/4
16	4939M	Retainer Spring	39	73360700	Nut, Hex Jam 7/16 - 20 UNF
17	121006X	Rod, Lever	40	110807X	Nut, Special
18	4921H	Retainer Spring	42	12000022	E-Ring
19	19171516	Washer 17/32 x 15/16 x 16 Ga.	43	19292016	Washer
20	110029X	Link, Lift			
21	121000X	Shaft, Lift			

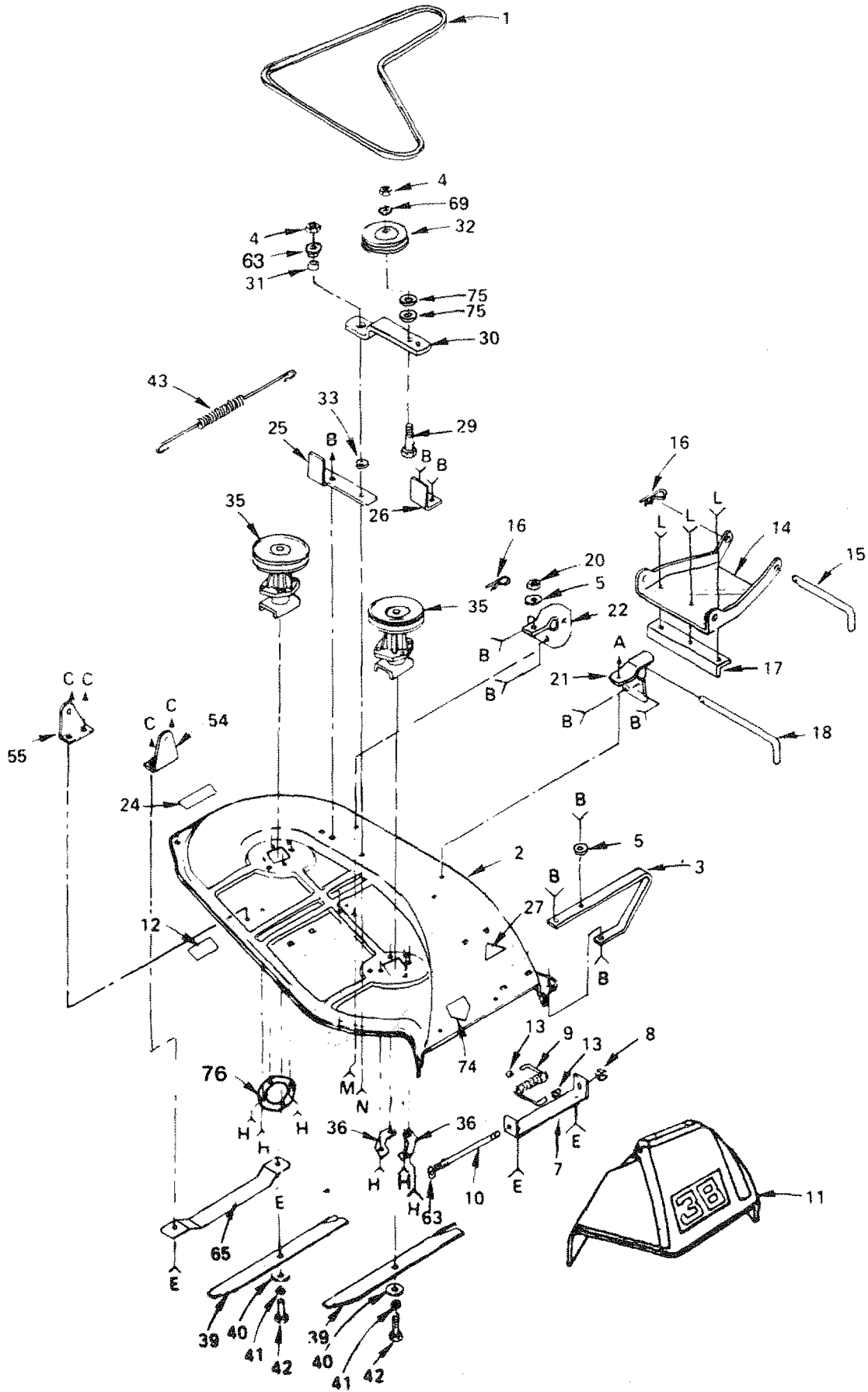
*STANDARD HARDWARE--PURCHASE LOCALLY

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm



REPAIR PARTS

18 HP 38" RIDING TRACTOR -- MODEL NUMBER 917.254740
38" MOWER



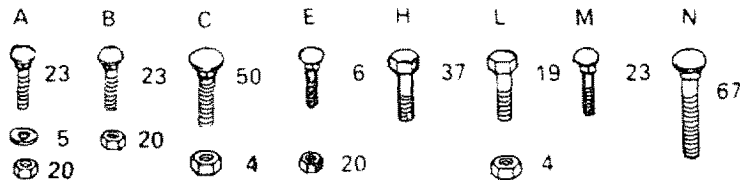
REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740 38" MOWER

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	106085X	V-Belt	27	---	Decal, Safety Std. (Not Serviced)
2	121458X	Housing	29	74760636	* Bolt 3/8 - 16 x 2
3	8417J	Runner, R.H.	30	123552X	Arm, Idler
4	73680600	Nut, Lock 3/8 - 16	31	106902X	Spacer
5	19111216	Washer 11/32 x 3/4 x 16 Ga.	32	121316X	Pulley, Idler
6	72140505	Bolt, Carriage 5/16 - 18 x 5/8	33	106513X	Washer, Wear 1/16"
7	105896X	Bracket, Deflector	35	121687X	Mandrel Assembly
8	110452X	Pushnut	36	100668L	Plate, Support, Mandrel
9	106734X	Spring, Deflector	37	17490614	Screw, Hex Washer Hd. 3/8 - 16 x 3/4
10	106735X	Rod, Hinge	39	122264X	Blade, Mower 3/4 Lift
11	106736X	Deflector, Shield	40	19132012	Washer 13/32 x 1-1/4 x 12 Ga
12	108682X	Decal V-Belt Drive	41	10030600	Washer, Lock 3/8
13	105304X	Cap Sleeve	42	74610624	* Bolt, Hex 3/8 - 24 x 1-1/2 Gr. 5
14	105662X	Link, Parallel	43	102727X	Spring, Extension
15	105744X	Pin - Hinge, Front	50	72140606	* Bolt, Carriage 3/8 - 16 x 3-4
16	4921H	Spring - Retainer	54	105857X	Bracket, Susp., Rear, R.H.
17	105872X	Stop, Link	55	108673X	Bracket, Susp., Rear, L.H.
18	109835X	Pin - Hinge, Rear	63	19111016	Washer 11/32 x 5/8 x 16 Ga.
19	74760612	* Bolt, 3/8 - 16 x 3/4	65	7631J	Runner, L.H.
20	73680500	Nut, Lock 5/16 - 18	67	72140610	Bolt, Carriage 3/8 - 16 x 1-1/4
21	109598X	Bracket, Lift, R.H.	69	19131316	Washer 13/32 x 13/16 x 16 Ga.
22	109597X	Bracket, Lift, L.H.	74	121343X	Decal - Warning
23	72140506	* Bolt - Carriage 5/16 - 18 x 3/4	75	19131210	Washer 13/32 x 3/4 x 10 Ga.
24	3713J	Instruction - Caution Decal	76	110445X	Plate, Support Mandrel
25	109503X	Support Arm		122217X	Mower Assembly Complete
26	109504X	Stop, Deck, Front			

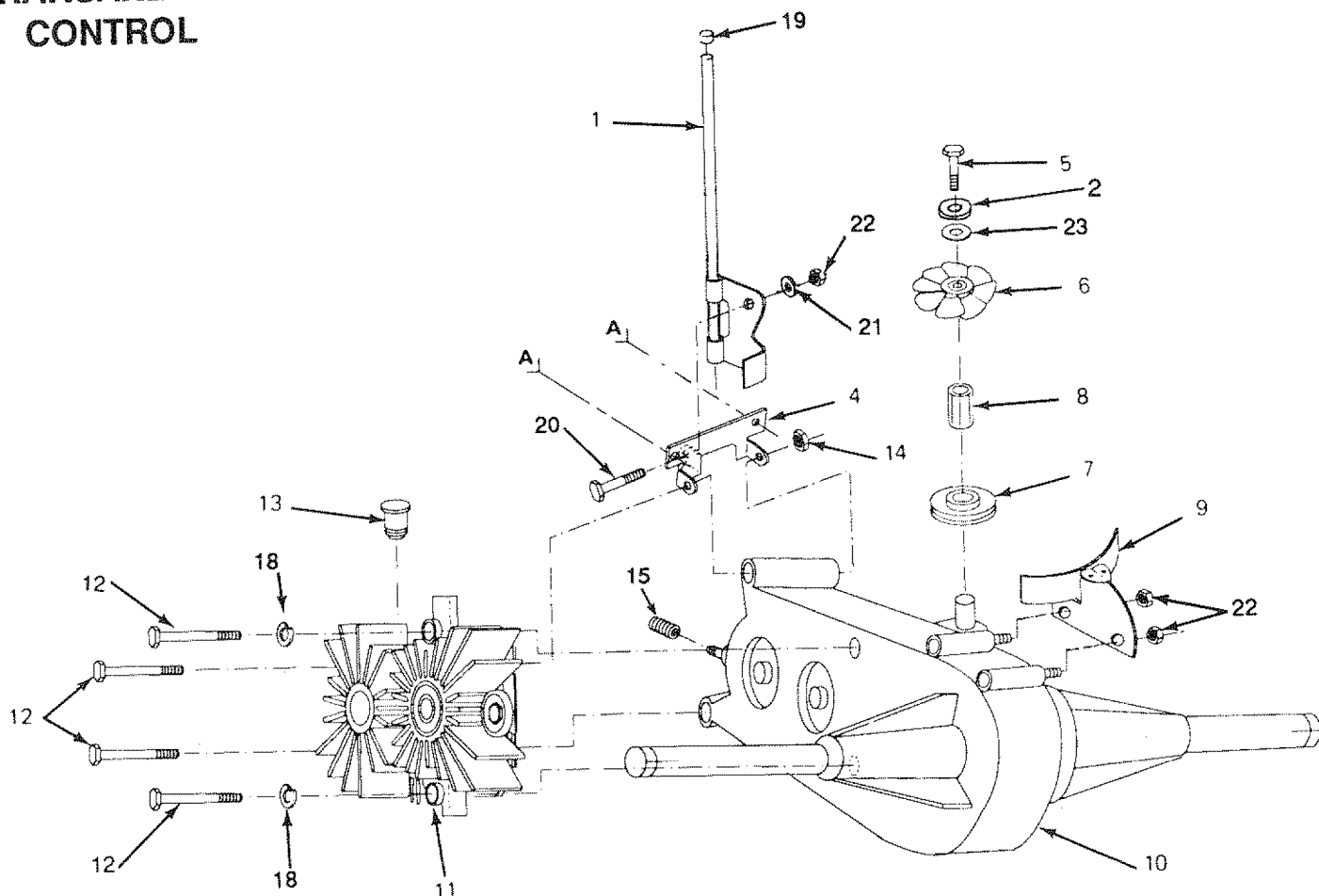
*STANDARD HARDWARE--PURCHASE LOCALLY

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm



REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740 TRANSAXLE AGRI-FAB CONTROL



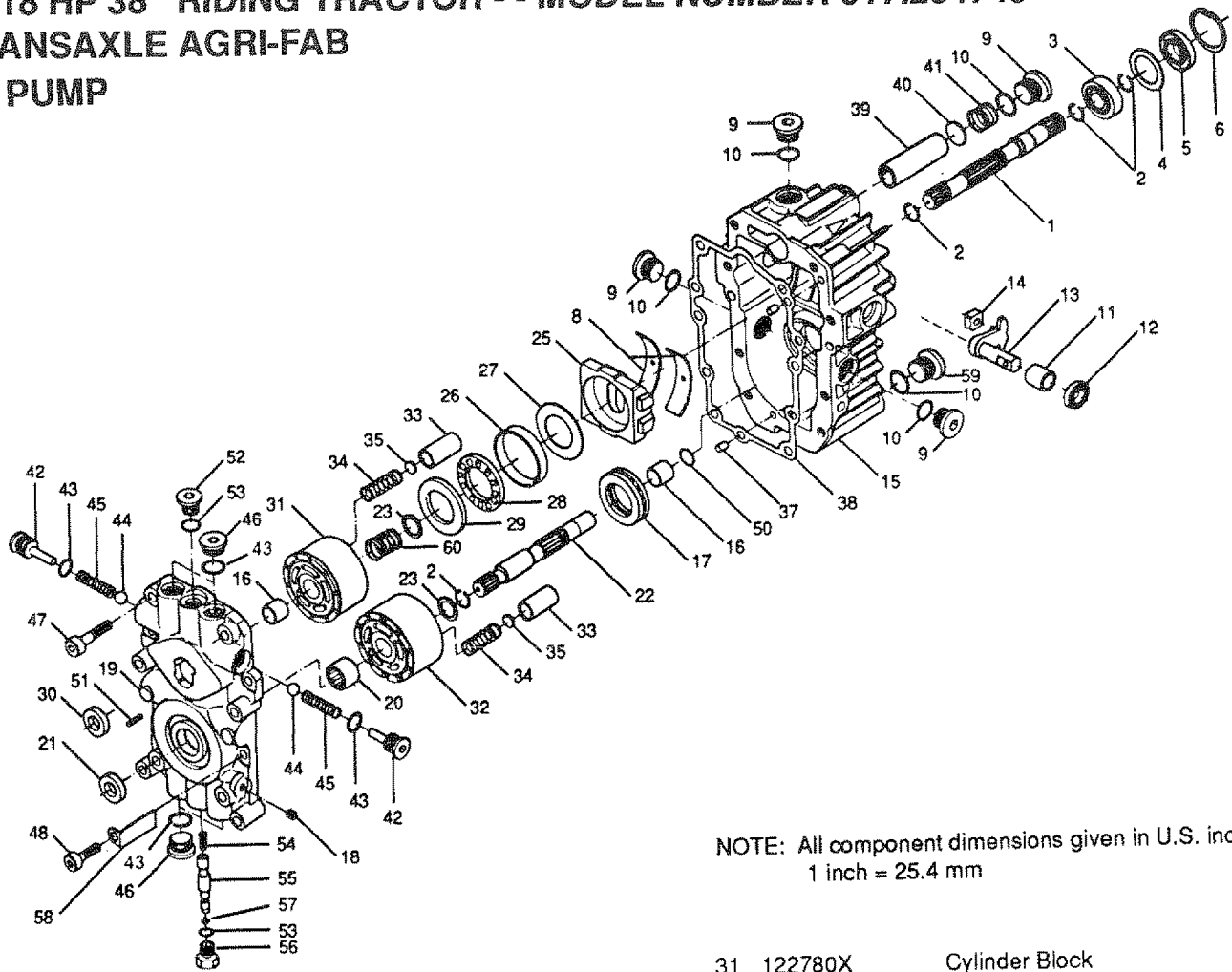
KEY NO.	PART NO.	DESCRIPTION
1	123634X	Control Assembly, Free Wheel
2	STD551125	* Washer, Lock, Hvy. Helical Spring
4	121188X	Bracket, Pnt. Mounting Differential
5	74760412	Bolt, Hex Hd. 1/4" - 20 UNC x 3/4
6	121186X	Fan, Hydro 8"
7	121180X	Pulley, Transaxle
8	121211X	Standoff, Fan Hydro
9	121182X	Guard Assembly, Belt
10		Differential Assembly See pages 44 & 45
11		Pump Assembly See page 43
12	74760572	Bolt, Hex Fin. 5/16 - 18 UNC x 4.5
13	121323X	Reservoir Pump
14	73680500	Nut, Crown Lock 5/16 - 18
15	121250X	Spring, Compression
16	STD523707	Bolt, 3/8 - 16 x 3/4
17	73680600	Nut 3/8 - 16 UNC
18	10040500	Lockwasher
19	71673	Cap
20	7605J	Bolt shoulder 1/4 - 20 UNC
21	120529X	Washer, nylon
22	73680400	Nut, Crown lock 1/4 - 20 UNC
23	19092016	Washer 9/32 x 1 - 1/4 x 16 ga.



NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740 TRANSAXLE AGRI-FAB PUMP



NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

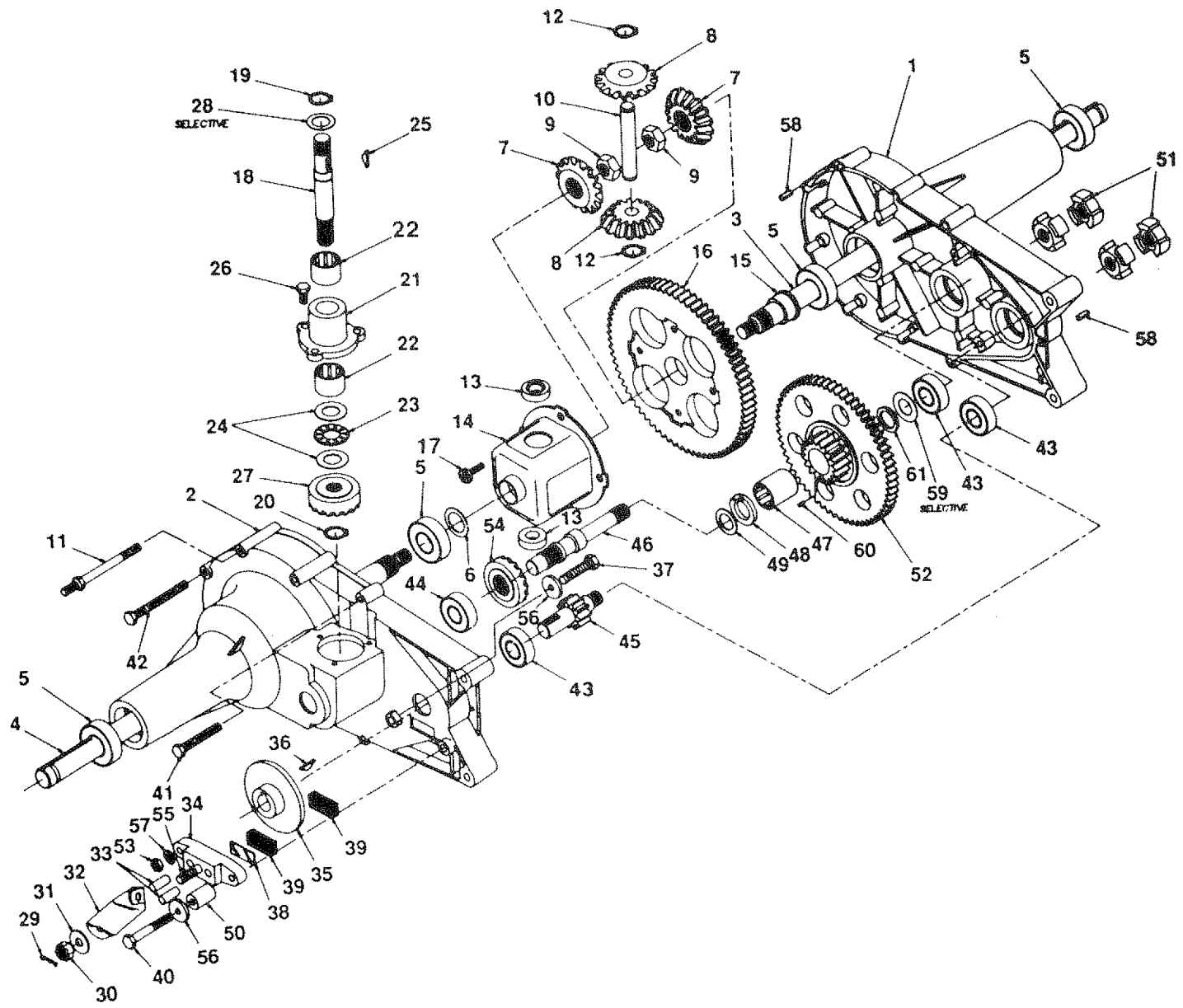
1	122756X	Shaft, Pump Splined 36T
2	122716X	Retaining Ring
3	122745X	Ball Bearing
4	122715X	Spacer
5	122700X	Seal, Lip, Pump Shaft
6	122699X	Retaining Pin
8	122767X	Cradle Bearing
9	122729X	Plug
10	122746X	O-Ring
11	122747X	Journal Bearing - Trunnion
12	122717X	Seal, Lip
13	122748X	Trunnion Arm
14	122749X	Slot Guide
15	122768X	Housing
16	122769X	Journal Bearing
17	122770X	Ball Bearing Assembly
18	122771X	Plug, Pipe
19	122772X	Center Section
20	122773X	Needle Bearing
21	122722X	Seal, Lip, Motor Shaft
22	122750X	Shaft, Motor Splined 36 Tooth
23	122774X	Washer
25	122775X	Swashplate
26	122776X	Bearing Guide
27	122777X	Thrust Washer
28	122778X	Thrust Roller
29	122779X	Thrust Plate
30	122723X	Seal, Lip, Thru Pump Shaft

31	122780X	Cylinder Block
32	122781X	Cylinder Block
33	122782X	Piston
34	122784X	Piston, Spring
35	122785X	Thrust Washer
37	122786X	Pin, Std. Hdls.
38	122718X	Gasket
39	122731X	Filter
40	122730X	Washer, Filter
41	122728X	Spring, Filter
42	122706X	Plug, Check Valve
43	122705X	O-Ring
44	122702X	Ball
45	122704X	Spring, Check
46	122787X	Plug, Std. Thd.
47	122752X	Screw, Socket Hd. M8 x 35
48	122753X	Screw, Socket Hd. M8 x 20
50	122788X	Washer, Thrust
51	122789X	Pin, Spiral
52	122754X	Plug, Std. Thd.
53	122711X	O-Ring Bypass Valve
54	122708X	Spring
55	122709X	Bypass Spool
56	122712X	Bypass Plug
57	122710X	O-Ring, Bypass Valve
58	122727X	Nameplate
59	122790X	Plug, Plastic
60	122791X	Spring
	121430X	Pump Assy. Complete

REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740

RANSAXLE AGRI-FAB DIFFERENTIAL



11

REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740 TRANSAXLE AGRI-FAB DIFFERENTIAL

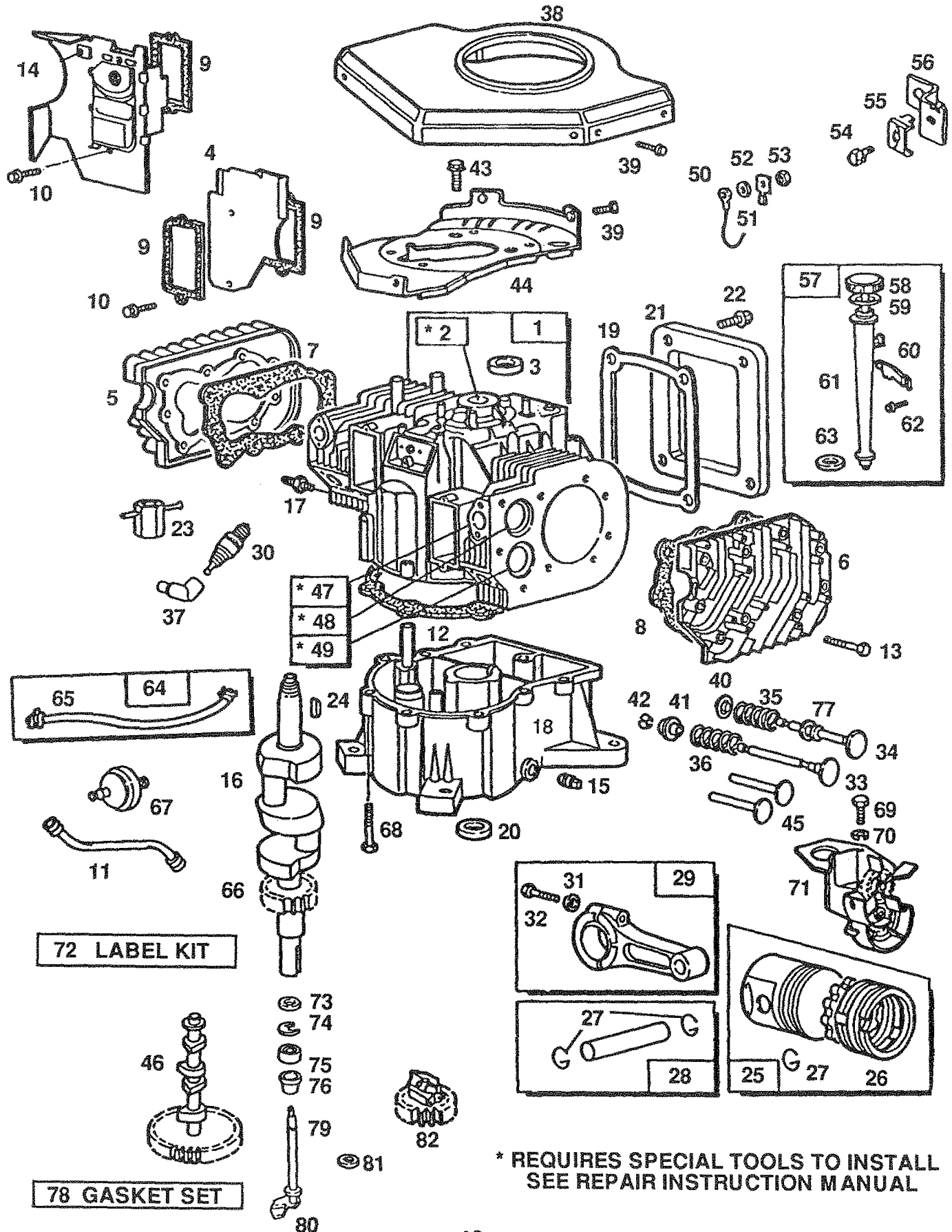
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REF	PART NO	DESCRIPTION
1	122614X	Housing, Half L.H.
2	122615X	Housing, Half R.H.
3	122616X	Axle L.H.
4	122620X	Axle R.H.
5	122621X	Bearing, Ball
6	122622X	Washer, Flat 3/4 x 1 - 1/8 x .030
7	122623X	Gear, Miter
8	122624X	Gear, Miter
9	122625X	Nut, Hex Jam W/Patch 1/2 - 20
10	122626X	Shaft, Cross
11	122688X	Screw, Stud
12	122629X	Snap Ring
13	122631X	Bearing, Thrust
14	122633X	Housing Assembly, Differential
15	122634X	Bearing, Flange
16	122640X	Gear, Differential 72 Tooth
17	122641X	Screw, Pan Hd. W/Patch 1/4 - 20 x .500 Lg.
18	122642X	Shaft, Input
19	122643X	Snap, Ring
20	122644X	Retaining Ring 7/16"
21	122645X	Housing, Input Bearing
22	122646X	Bearing, Needle
23	122647X	Bearing, Thrust
24	122648X	Washer, Flat 5/8 x 1 - 1/8 x .030
25	122649X	Key #4, 3/32 x 5/8
26	122650X	Screw, Hex W/Patch 1/4 x 3/4
27	122651X	Gear, Input Pinion 17 Tooth
28	122652X	Washer, Flat .62 - 1.0 x .030
--	122653X	Washer, Flat .62 - 1.0 x .020
--	122654X	Washer, Flat .62 - 1.0 x .040
29	122656X	Pin, Cotter
30	122658X	Nut, Castle 5/16 - 24
31	122659X	Washer, Flat .343 x .88 x .062
32	122660X	Arm, Brake Actuator
33	122662X	Pin, Brake Actuating
34	122663X	Brake, Yoke
35	122664X	Disc, Brake
36	123065X	Key 3/16 x 5/8
37	122666X	Screw, Hex 1/4 - 20 x 1.50
38	122667X	Plate, Puck
39	122668X	Puck, Brake
40	123066X	Screw, Hex W/Patch 1/4 - 20 x 2.00
41	122670X	Screw, Hex Self-Tap 1/4 - 20 x 2.00
42	122671X	Screw, Hex Self-Tap 1/4 - 20 x 3.00
43	122672X	Bearing, Ball
44	122673X	Bearing, Ball
45	122674X	Shaft, Pinion N/11 Tooth Gear
46	122675X	Shaft, Drive
47	123059X	Bearing, Needle
48	123060X	Bronze Thrust Brg. 5/8 x 11/4 x 7/64
49	122654X	Washer, Flat .62 - 1.0 x .040
50	122689X	Spacer
51	121839X	Coupling
52	122681X	Gear, 60 & 17 Tooth
53	122682X	Nut, Hex 1/4 - 20
54	122683X	Gear, Drive Pinion 17 Tooth
55	122684X	Bolt, Square Head
56	122685X	Washer 15/16 x .265 x .125
57	122686X	Washer 1/4" Spring Lock
58	122687X	Pin, Roll 3/16" x 1/2" Lg.
59	122678X	Washer, Flat 5/8 x 1 - 1/8 x .060
	123061X	Washer, Flat 5/8 x 1 x .050
60	123062X	Pin, Dowel 3/32 x 1/4
61	123063X	Seal, Grease
	121431X	Transaxle Assy. Complete

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm

REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740
 ENGINE BRIGGS AND STRATTON - MODEL NUMBER 422707, TYPE NUMBER 1513-01



REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740
 ENGINE BRIGGS AND STRATTON - MODEL NUMBER 422707, TYPE NUMBER 1513-01

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1 491730	Cylinder Assembly	39 93559	Screw, Sem
2 399265	Bearing, Cylinder	40 221596	Retainer, Intake Valve
3 391086	Seal, Oil	41 292260	Rotocoil, Exhaust Valve
4 224362	Baffle, Air (Cylinder #2)	42 93630	Retainer, Exhaust Valve Rotocoil(2)
5 493457	Head, Cylinder #1	43 93777	Screw, Hex Head (Back Plate to Cylinder)
6 493458	Head, Cylinder #2		
7 271867	* Gasket, Cylinder Head #1	44 491304	Back Plate Assembly
8 271868	* Gasket, Cylinder Head #2	45 261368	Tappet, Valve
9 27803	* Gasket, Valve Cover	46 212337	Gear, Cam
10 94382	Screw, Sem	47 261961	Guide, Exhaust Valve
11 280225	Tube, Breather	231218	Guide, Intake Valve (See Repair Manual)
12 271142	* Gasket, Crankcase Cover, 1/64"		
271188	* Gasket, Crankcase Cover, .005"	48 261463	Seat, Intake Valve (Standard)
271189	* Gasket, Crankcase Cover, .009"	49 213316	Seat, Exhaust Valve (Standard)
13 94565	Screw, Cylinder Head	50 391115	Wire, Ground
14 393370	Breather Assembly	51 92791	Washer, Lock, Shakeproof
15 91084	Plug, Oil Drain	52 93722	Terminal, Spade
16 394028	Crankshaft (NOTE: Order Part No. 94196 for Timing Gear Key)	53 90576	Nut, Hex 8/32
	Connector, Impulse Pump	54 93496	Screw, Hex Head
17 230318	Base Assembly, Crankcase	55 221535	Clamp, Casing
18 393552	* Gasket, Crankcase	56 223890	Bracket, Cable
19 270981	Seal, Oil	57 394394	Dipstick and Tube Assembly
20 291675	Cover Plate, Crankcase	58 394020	Cap and Dipstick, Oil Filler
21 212455	Screw, Crankcase Cover Mtg. Sem (Uses 92268 Lockwasher)	59 271170	Seal, Oil Filler Cap
22 90887	Wrench, Spark Plug	60 222875	Clamp, Oil Filler
23 89838	Key, Flywheel	61 280224	Tube, Oil Filler
24 222698	Piston Assembly, Standard	62 94166	Screw, Hex Head
25 394955	Piston Assembly, .010" O.S.	63 271157	Seal, Filler Tube
394956	Piston Assembly, .020" O.S.	64 299146	Line, Fuel, 28" (Cut to Req. Length)
394957	Piston Assembly, .030" O.S.	65 93053	Clamp, Fuel Line
394958	Ring Set, Piston, Standard	66 231445	Gear, Timing
26 394959	Ring Set, Piston, .010" O.S.	67 394358	Filter, Fuel (In Fuel Line to Tank)
394960	Ring Set, Piston, .010" O.S.	68 93585	Screw, Hex Head Sem
394961	Ring Set, Piston, .010" O.S.	69 93686	Screw, Hex Head 10 - 32 x 5/8
394962	Ring Set, Piston, .010" O.S.	70 92290	Washer, Lock No. 10 x 1/16 x 3/64
27 260924	Lock, Piston Pin	71 393415	Oil Slinger Assembly
28 299691	Pin Assembly, Piston, Standard	72 491262	Label Kit
391286	Pin Assembly, Piston, .005" O.S.	73 491287	Seal, Governor Shaft
29 394306	Rod Assembly, Connecting (NOTE: For Connecting Rod with .020" Undersize Crankpin Bore, Order Number 397158)	74 94296	Retainer, E-ring
	Plug, Spark (Resistor Type with Gasket)	75 262331	Upper Bushing, Governor
30 802592	Washer 1/4 x 5/8 x 1/32	76 262332	Lower Bushing, Governor
31 220863	Screw, Connecting Rod	77 393606	Seal Assembly and Retainer
32 92909	Valve, Exhaust	78 394501	Gasket Set
33 390420	Valve, Intake (Uses 393606 Seal Assembly and Retainer; Reference Number 868)	79 491530	Crank, Governor
34 261528	Spring, Intake Valve	80 223882	Washer, Governor Crank (Inside)
35 65906	Spring, Exhaust Valve	81 222773	Washer, Thrust
36 26828	Elbow, Spark Plug	82 394348	Gear, Governor
37 66538	Housing, Blower		
38 491247			

* Included in Gasket Set, Part Number 394501

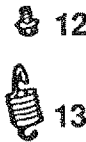
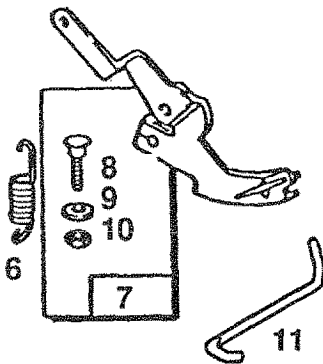
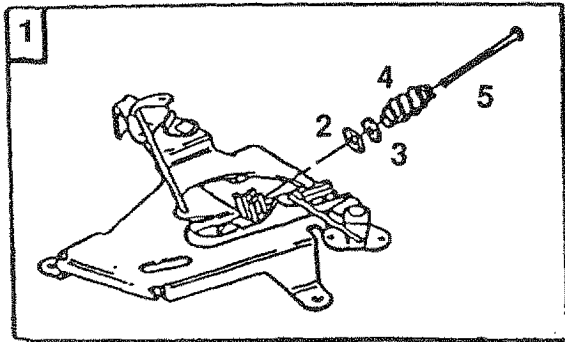
Assemblies include all parts shown in frames

NOTE: All component dimensions given in U.S. inches
 1 inch = 25.4 mm

REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740

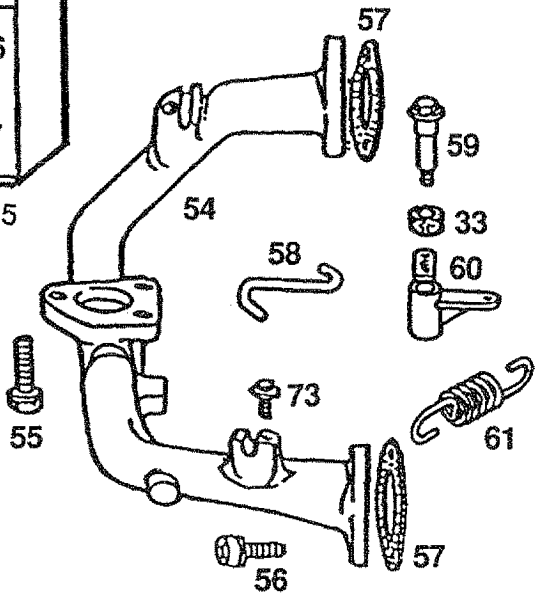
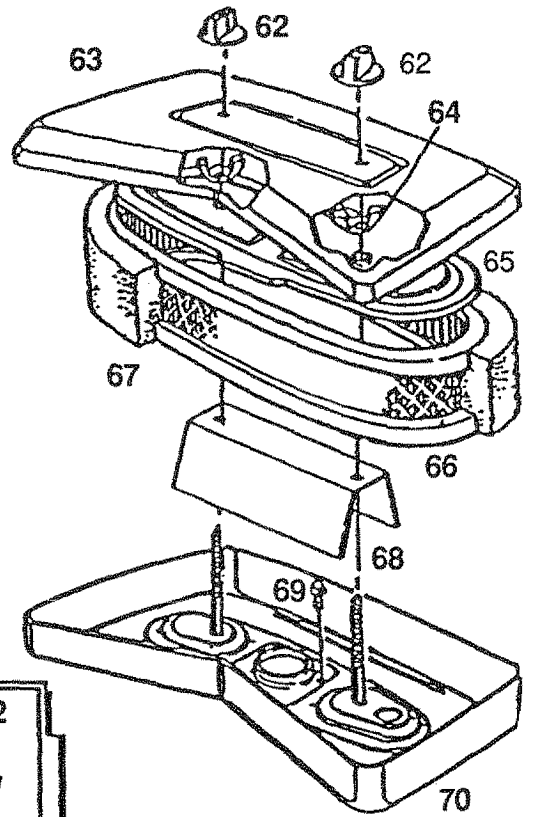
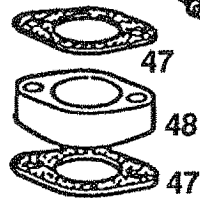
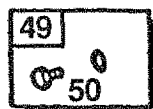
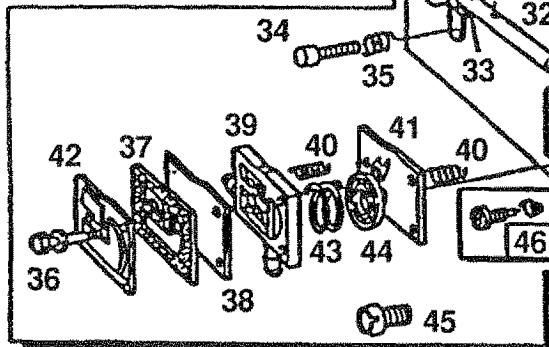
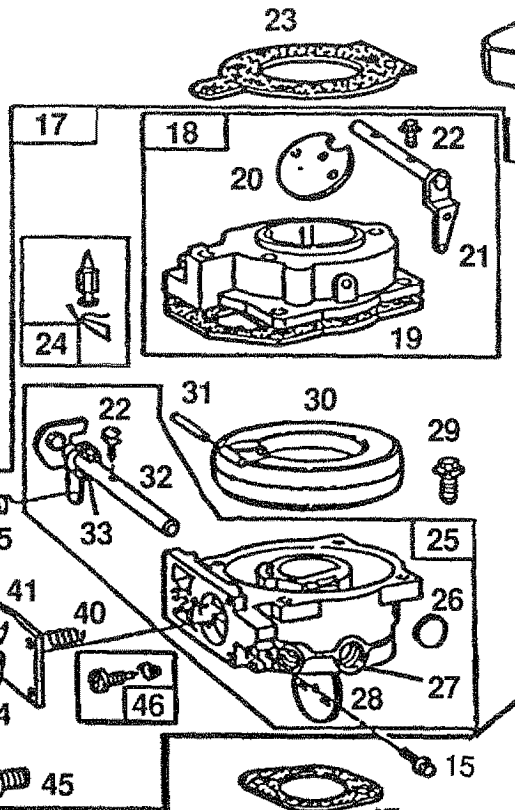
ENGINE BRIGGS AND STRATTON - MODEL NUMBER 422707, TYPE NUMBER 1513-01



72 GASKET SET

14 PUMP REPAIR KIT

16 CARBURETOR OVERHAUL KIT



REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740

ENGINE BRIGGS AND STRATTON - MODEL NUMBER 422707, TYPE NUMBER 1513-01

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1 491282	Plate Assembly, Governor Control	47 271412	**** Gasket, Carburetor and Intake Elbow
2 94298	Nut, Square	48 280319	Spacer, Carburetor
3 223882	Washer	49 397882	Plug and Seal, Solenoid
4 262337	Spring, Compression	50 280474	O-ring
5 94297	Screw, Pan Head	51 393815	Impulse Line and Clamp Assembly
6 261563	Spring, Governor Idle	52 93053	Clamp, Fuel Line
7 491297	Lever Assembly, Governor	53 262375	Link
8 93853	Bolt, Governor Lever	54 213290	Manifold, Intake
9 222289	Washer	55 93970	Screw, Carburetor Mounting Sem
10 92278	Nut, Hex 10 - 24	56 93208	Screw, Intake Manifold Mounting Sem
11 262683	Link, Governor	57 270884	* Gasket, Intake Manifold Mounting
12 93949	Screw, Sem	58 262684	Link, Throttle
13 262351	Spring, Governor	59 93971	Screw, Shoulder
14 393397	Repair Kit, Pump	60 280997	Crank, Bell
15 93897	Screw, Sem	61 262539	Spring, Governor Control
16 491539	Carburetor Overhaul Kit	62 212706	Knob, Air Cleaner
17 491429	Carburetor Assembly	63 223579	Cover, Air Cleaner
18 491541	Body Assembly, Upper Carburetor	64 94289	Nut, Wing
19 271607	** Gasket, Carburetor Body	65 223714	Cartridge Plate, Air Cleaner
20 223534	Valve, Choke	66 394019	Cartridge, Air Cleaner
21 392673	Shaft and Lever, Choke	67 271271	Element, Air Cleaner
22 93499	Screw, Throttle and Choke Valve Mtg. Sem	68 224039	Shield, Spitback
23 271411	**** Gasket, Air Cleaner	69 94166	Screw, Hex Head
24 394683	** Valve, Fuel Inlet	70 398826	Body, Air Cleaner
25 491543	Body Assembly, Lower Carburetor	71 490207	Crank, Bell
26 223472	Plug, Welch	72 394501	Gasket Set
27 231209	Bushing, Throttle Shaft		
28 221939	Valve, Throttle		
29 94152	Screw, Hex Head Sem 10 - 32 x 3/4		
30 298514	Float, Carburetor		
31 230896	** Pin, Float Hinge		
32 392672	Shaft and Lever, Throttle		
33 271013	** Washer, Throttle Shaft		
34 91920	Screw, Machine, Fil. Head 8 - 32 x 5/8		
35 26157	Spring, Throttle Adjustment		
36 93829	Screw, Diaphragm Cover		
37 271025	*** Gasket, Carburetor Pump		
38 270989	*** Diaphragm, Damping		
39 280197	Body, Pump		
40 261358	*** Spring (2)		
41 270988	*** Diaphragm		
42 223688	Cover, Diaphragm		
43 261395	*** Spring, Pump		
44 221377	*** Cap, Spring		
45 231338	Jet, Needle Valve		
46 491538	** Valve Assembly, Carburetor Idle		

* Included in Gasket Set, Part No. 394501

** Included in Carburetor Overhaul Kit, Part No. 491539

*** Included in Carburetor Overhaul Kit, Part No. 491539 and Pump Repair Kit, Part No. 393397

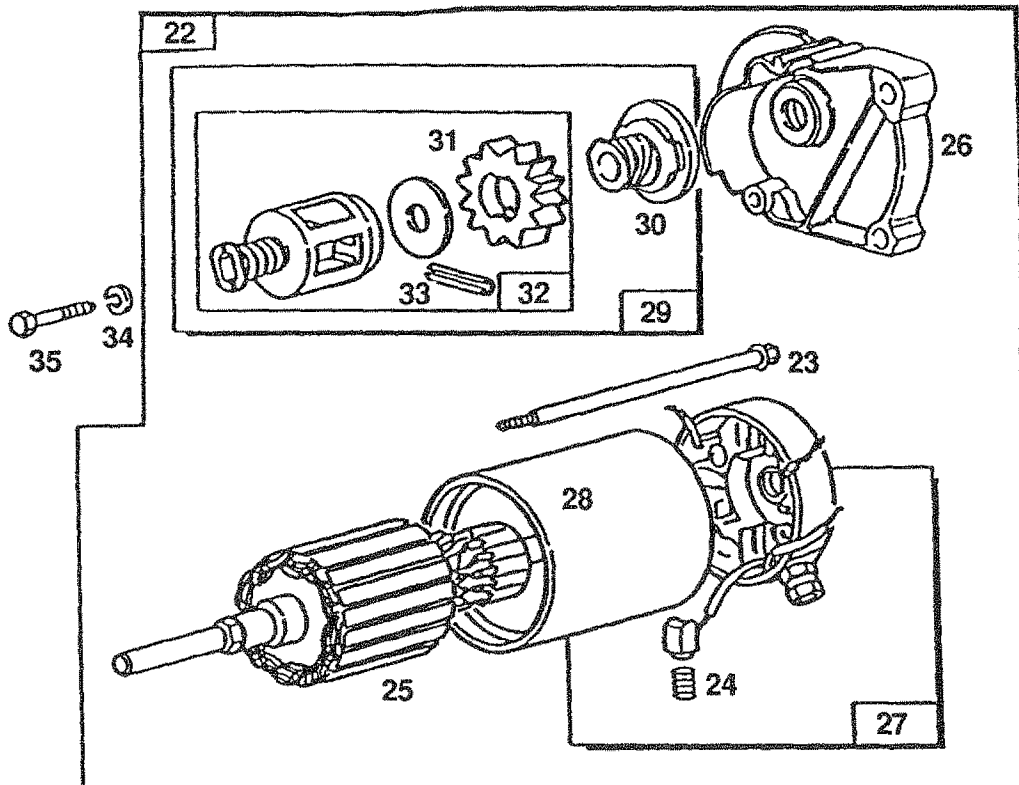
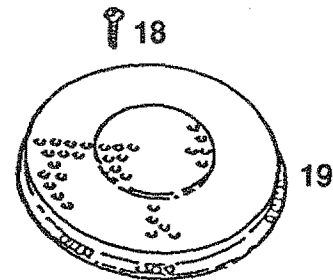
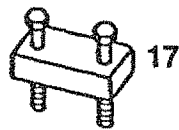
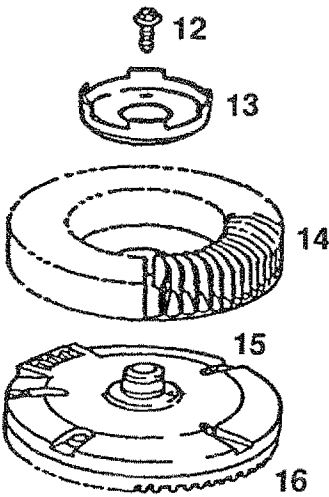
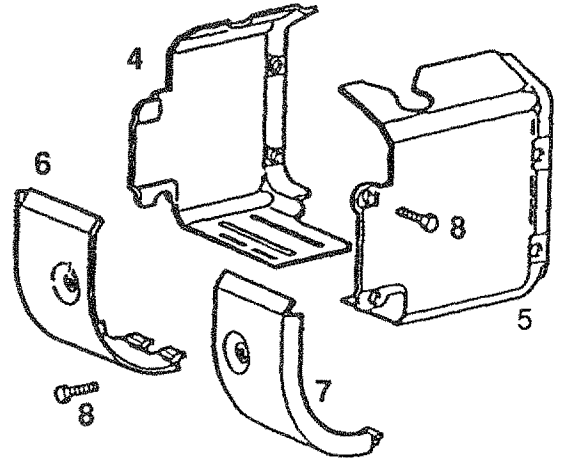
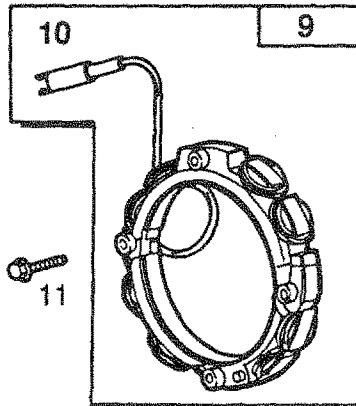
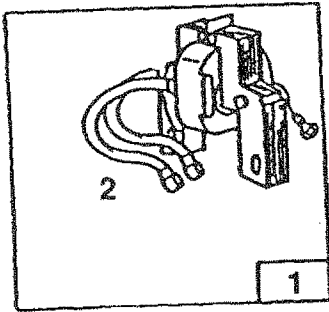
**** Included in Gasket Set, Part No. 394501, and Carburetor Overhaul Kit, Part No. 491539

Assemblies include all parts shown in frames

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740
ENGINE BRIGGS AND STRATTON - MODEL NUMBER 422707, TYPE NUMBER 1513-01



REPAIR PARTS

18 HP 38" RIDING TRACTOR - - MODEL NUMBER 917.254740
 ENGINE BRIGGS AND STRATTON - MODEL NUMBER 422707, TYPE NUMBER 1513-01

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1 394891	Armature Group (MAGNETRON® Ignition)	21 222511	Washer, Spring
2 221798	Terminal, Ignition Cable	22 394808	Motor and Drive Assembly
3 93381	Screw, Armature Mounting Sem	23 94003	Thru Bolt Assembly
4 222848	Cover, Air Guide	24 395538	Brush Assembly
5 222849	Cover, Air Guide	25 390837	Armature Assembly
6 222846	Shield, Cylinder	26 394860	Drive End Cap Assembly
7 223734	Shield, Cylinder	27 395537	End Cap Assembly Commutator
8 93163	Screw, Sem	28 393825	Housing Assembly
9 392595	Stator, Alternator	29 490421	Starter Drive Group
10 393537	Connector Assembly (Tri-circuit)	30 398003	Clutch Assembly
11 93621	Screw, Sem	31 280104	Gear
12 93535	Screw, Hex Head	32 490467	Pinion Spring Kit
13 223726	Retainer, Fan	33 94288	Roll Pin
14 280815	Fan, Flywheel	34 90366	Lockwasher
15 491180	Flywheel and Ring Gear Assembly, Magneto	35 91162	Screw, Hex Head 5/16 - 18 x 1-1/2
16 391362	Gear, Flywheel Ring (Includes Mounting Parts)		
17 19203	Puller, Flywheel (Optional Accessory)		
18 94326	Screw, Sem		
19 222673	Screen, Flush Rotating		
20 230674	Nut, Hex		

Assemblies include all parts shown in frames

NOTE: All component dimensions given in U.S. inches
 1 inch = 25.4 mm

SERVICE NOTES

SERVICE NOTES

Attachments That Add to the Usefulness of Your Craftsman Tractor

Sears offers a wide variety of attachments that fit your tractor. Many of these are listed below with brief explanations of how they can help you. This list was current at the time of publication; however, it may change in future years — more attachments may be added, changes (including changes in the stock number) may be made in these attachments, or some may no longer be available.

Most of these attachments do not require additional hitches or conversion kits (those that do are indicated) and are designed for easy attaching and detaching. You may order these attachments at most Sears retail stores, catalog sales offices, and through the catalog.

PERMANEX BAGGER lets you collect grass clippings and leaves for a healthier, neater-looking lawn. Two Permanex containers hold 30-gallon plastic bags. Stock number 71-24940

LAWN SWEEPERS let you collect grass clippings and leaves.

71-24030	30-in.	9.0 cu. ft.
71-24032	32-in.	10.0 cu. ft.
71-24033 High-Performance	32 in.	11.5 cu. ft.
71-24038	38-in.	12.5 cu. ft.

LAWN VACS for powerful collections of heavy grass clippings and leaves. Wand attachment to pick up debris in hard-to-reach places.

71-2452	3HP	12 bu.	71-26471 chute
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CARTS make hauling easy.

71-24353	4 cu. ft.	400 lb.	Dump cart
71-24354	10 cu. ft.	1,000 lb.	Hauling cart
71-24355	10 cu. ft.	1,000 lb.	Dump cart
71-24356	14 cu. ft.	1,250 lb.	Dump cart
71-24357	17 cu. ft.	1500 lb.	Dump Cart

ROLLER for smoother lawn surface. 36-inch wide, 18 inch diameter water-tight drum holds up to 390 lbs. of weight. Rounded edges prevent harm to turf. Adjustable scraper automatically cleans drum. Stock number 71-24084.

SPREADER/SEEDERS make seeding, fertilizing, and weed killing easy. Broadcast spreaders are also useful for granular de-icers and sand.

71-24194	Drop type, 36 inch. 12 in. semi-pneumatic wheels. 100 lb. capacity steel hopper.
71-24394	Broadcasts over a 5 to 8 foot swath. 70 lb. capacity steel hopper. Noncorrosive spreading spinner, nylon gear box, stainless steel shaft.
71-24395	Broadcasts 8 to 10 foot swath. 160 lb. capacity. No-rust polypropylene hopper and impeller. Vinyl hopper cover.
71-2416	Broadcasts 6 to 8 foot swath. 150 lb. capacity. Corrosion resistant construction. Polyethylene hopper.

CORING AERATOR takes small plugs out of soil to allow moisture and nutrients to reach grass roots. 36-inch swath. 24 hardened steel coring tips. 150 lb. capacity weight tray. Stock number 71-24351.

AERATOR promotes deep root growth for a healthy lawn. Tapered 2.5" steel spikes mounted on 10-in. diameter discs puncture holes in soil at close intervals to let moisture soak it. Steel weight tray for increased penetration. Stock number 71-2435.

DETHATCHER loosens and flips thatch and matted leaves to lawn surface for easy pick up. Twenty spring tine teeth. Useful to prepare bare areas for reseeding. 40 inch rear mount.; Stock number 71-24303; 38 inch front mount, Stock number 71-24301

SPRAYERS use 12-volt DC electric motor that connects to the tractor battery or other 12-volt source. Includes booms for automatic spraying when pulling, and hand held wand for spot spraying. Wand has adjustable spray pattern. For applying herbicides, insecticides, fungicides, and liquid fertilizers.

71-2458	50 psi maximum pressure with 12 foot wand length. Sprays up to 25 feet with wand.
71-24398	25 psi maximum pressure with 10 foot wand length. Sprays up to 18 feet with wand.

SNOW BLADE for snow removal only. 14 inch high, 42 inch wide blade clears 38 inch path when angled left or right. Raises, lowers with side lever. Adjustable skids: replaceable, reversible scraper bar. (Use with tire chains, wheel weights, or rear drawbar weight). Stock number 71-24407.

SNOWTHROWER has 40-inch swath. Drum-type auger handles powdery and wet/heavy snow. Mounts easily with simple pin arrangement. Discharge chute adjusts to 210 degree arc from tractor seat. 6-inch diameter spout discharges snow 10 to 50 ft. Lift controlled at tractor seat. (Use with tire chains, wheel weights, or rear drawbar weight). Stock No. 71-24072.

TIRE CHAINS are heavy duty; closely spaced extra-large cross links give smooth ride, outstanding traction. Stock No. 71-26943.

WHEEL WEIGHTS for rear wheels provide needed traction for snow removal or dozing heavy materials. In pairs. Stock No. 71-24434 (30 lb. each)

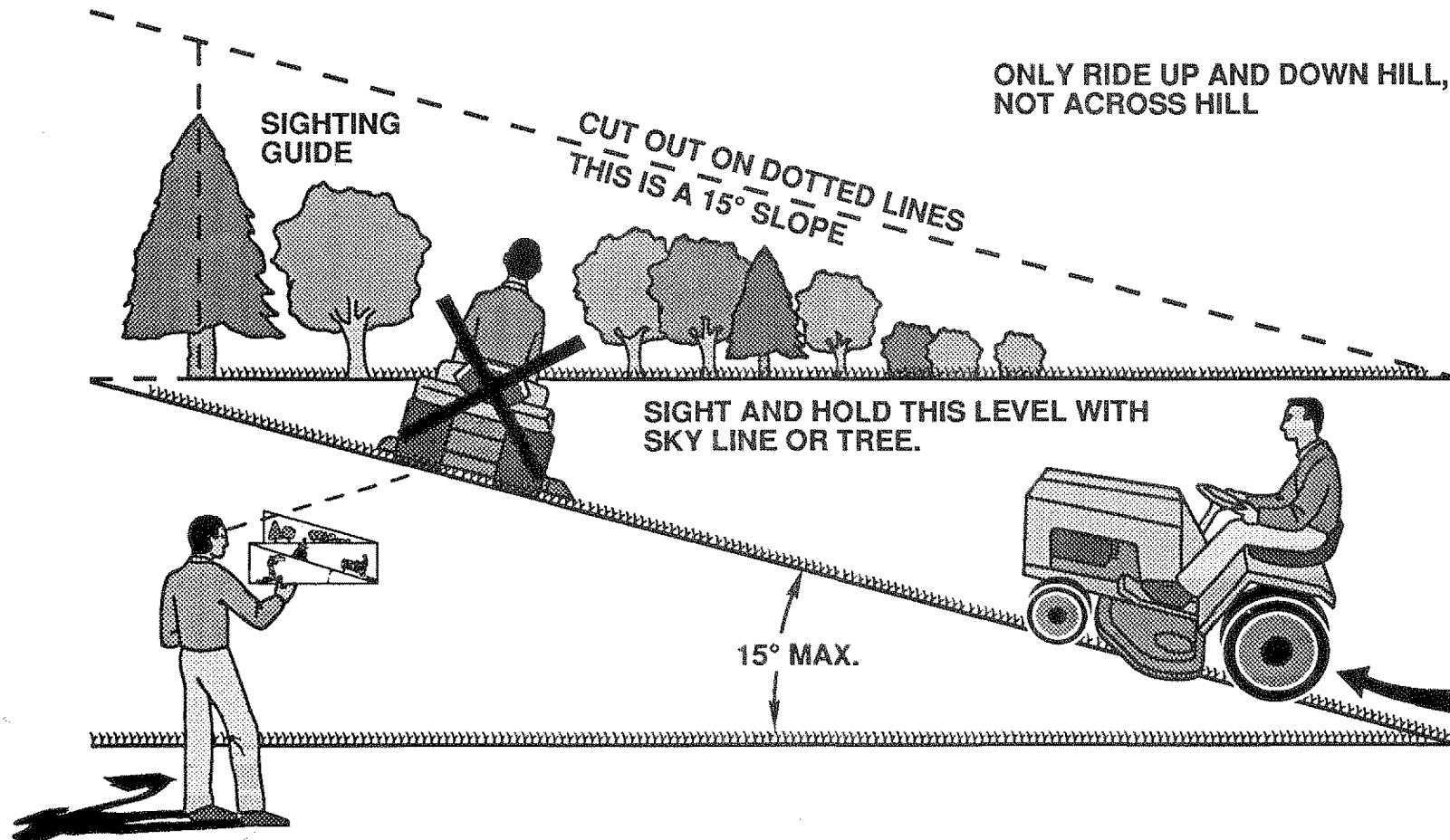
TRACTOR CAB has heavy duty vinyl fabric over tubular steel frame, ABS plastic top; clear plastic windshield offers 360 degree visibility. Hinged metal frame doors with catch. Keeps operator warm and dry. Remove vinyl and windshield for use as sun protector in summer. Stock No. 71-24172.

Optional accessories for tractor cab: tinted/tempered solid safety glass windshield with hand operated wiper (Stock No. 71-26168); 12-volt amber caution light for mounting on cab top (Stock No. 71-26169).

TRACTOR COVER protects tractor from weather. Made of Evolution 3 fabric (water-repellent, extremely breathable, light weight, soft, non-abrasive, pliable in all temperatures, durable, stain-tear-puncture resistant, will not shrink or stretch). Stock No. 71-24601.

TILLER cultivates and prepares soil in one operation. Uses PTO from tractor, 12 counter-rotating blades break ground with upper-cut action, then deflects and retills it for a soft, aerated soil. Chain-Drive transmission. Tills 21-inch path, 6-inches deep. (Use chains and wheel weights). Stock No. 71-25246

SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION



Operate your Tractor up and down the face of slopes (not greater than 15°) never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

SEARS
OWNER'S
MANUAL

MODEL NO.
917.254740

**HOW TO ORDER
REPAIR PARTS**

CRAFTSMAN®
18.0 HP TRACTOR
ELECTRIC START
38" MOWER DECK
AUTOMATIC TRANSAXLE

Each Tractor has its own model number. Each Engine has its own model number.

The model number for your Tractor will be found on the Model Plate located under the seat.

The model number for your Engine will be found on the Blower Housing.

All parts listed herein may be ordered from any Sears, Roebuck and Co. Service Centers and most Retail Stores.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- PRODUCT - 18 H.P. TRACTOR
- MODEL NUMBER - 917.254740
- ENGINE MODEL NUMBER - 422707, TYPE NUMBER 1513-01
- PART NUMBER
- PART DESCRIPTION

Your Sears merchandise has added value when you consider Sears has service units nationwide staffed with Sears trained technicians... professional technicians specifically trained to insure that we meet our pledge to you, we service what we sell.

Sears, Roebuck and Co., Chicago, IL 60684 U.S.A.