SEARS

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MODEL NUMBER 917.374740 OWNER'S MANUAL

- Assembly
- Operation
- Customer Responsibilities
- Service
- Adjustments
- Repair Parts

Caution:

Read and Follow all Safety Rules and Instructions Before Operating This Equipment



SAFETY RULES



CAUTION: ALWAYS DISCONNECT SPARK PLUG WIRE AND PLACE WIRE WHERE IT CANNOT CONTACT SPARK PLUG TO PREVENT ACCIDENTAL STARTING WHEN SETTING UP, TRANSPORTING, ADJUSTING OR MAKING REPAIRS.



IMPORTANT

SAFETY STANDARDS REQUIRE OPERATOR PRESENCE CONTROLS TO MINIMIZE THE RISK OF INJURY. YOUR UNIT IS EQUIPPED WITH SUCH CONTROLS. DO NOT ATTEMPT TO DEFEAT THE FUNCTION OF THE OPERATOR PRESENCE CONTROLS UNDER ANY CIRCUMSTANCES.

TRAINING:

- Read this operator's manual carefully. Become familiar with the controls and know how to operate your mower properly. Learn how to quickly stop mower.
- Do not allow children to use your mower. Never allow adults to use mower without proper instructions.
- Keep the area of operation clear of all persons, especially small children and pets.
- Use mower only as the manufacturer intended and as described in this manual.
- Do not operate mower if it has been dropped or damaged in any manner. Always have damage repaired before using your mower.
- Do not use accessory attachments that are not recommended by the manufacturer. Use of such attachments may be hazardous.
- Be aware that the mower blade turns when the engine is running.

PREPARATION:

- Always thoroughly check the area to be mowed and clear it of all stones, sticks, wires, bones, and other foreign objects.
 These objects will be thrown by the blade and can cause severe injury.
- Always wear safety glasses or eye shields when starting and while using your mower.
- Dress properly. Do not operate mower when barefoot or wearing open sandals. Wear only solid shoes with good traction when mowing.
- Check fuel tank before starting engine. Do not fill gas tank indoors, when the engine is running or when the engine is hot. Allow the engine to cool for several minutes before filling the gas tank. Clean off any spilled gasoline before starting the engine.
- Always make wheel height adjustments before starting your mower. Never attempt to do this while the engine is running.
- · Mow only in daylight or good artificial light.

OPERATION:

- Keep your eyes and mind on your mower and the area being cut. Do not let other interests distract you.
- Do not mow wet or slippery grass. Never run while operating your mower. Always be sure of your footing - keep a firm hold on the handles and walk.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.

- Always stop the engine whenever you leave or are not using your mower, or before crossing driveways, walks, roads, and any gravel-covered areas.
- Never direct discharge of material toward bystanders nor allow anyone near the mower while you are operating it.
- Before cleaning, inspecting, or repairing your mower, stop
 the engine and make absolutely sure the blade and all
 moving parts have stopped. Then disconnect the spark plug
 wire and keep it away from the spark plug to prevent
 accidental starting.
- Do not continue to run your mower if you hit a foreign object.
 Follow the procedure outlined above, then repair any damage before restarting and operating you mower.
- Do not change the governor settings or overspeed the engine. Engine damage or personal injury may result.
- Do not operate your mower if it vibrates abnormally. Excessive vibration is an indication of damage; stop the engine, safely checkfor the cause of vibration and repair as required.
- Do not run the engine indoors. Exhaust fumes are dangerous.
- Never cut grass by pulling the mower towards you. Mow across the face of slopes, never up and down or you might lose your footing. Do not mow excessively steep slopes. Use caution when operating the mower on uneven terrain or when changing directions - maintain good footing.
- Never operate your mower without proper guards, plates, grass catcher or other safety devices in place.

MAINTENANCE AND STORAGE:

- Check the blade and the engine mounting bolts often to be sure they are tightened properly.
- Check all bolts, nuts and screws at frequent intervals for proper tightness to be sure mower is in safe working condition.
- Keep all safety devices in place and working.
- To reduce fire hazard, keep the engine free of grass, leaves or excessive grease and oil.
- Check grass catcher often for deterioration and wear and replace worn bags. Use only replacement bags that are recommended by and comply with specifications of the manufacturer of your mower.
- Always keep a sharp blade on your mower.
- Allow engine to cool before storing in any enclosure.
- Never store mower with fuel in the tank inside a building where fumes may reach an open flame or an ignition source such as a hot water heater, space heater, clothes dryer, etc.



LOOK FOR THIS SYMBOL TO POINT OUT IMPORTANT SAFETY PRECAUTIONS. IT MEANS - ATTENTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.

CONGRATULATIONS on your purchase of a Sears Craftsman Lawn Mower. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problems you cannot easily remedy, please contact your nearest Sears Service Center/Department. Sears has competent, well trained technicians and the proper tools to service or repair this unit.

Please read and retain this manual. The instructions will enable you to assemble and maintain your lawn mower properly. Always observe the "SAFETY RULES".

****	MODEL NUMBER 917.374740
	SERIAL NUMBER
	DATE OF PURCHASE
	THE MODEL AND SERIAL NUMBERS WILL BE FOUND ON A DECAL ATTACHED TO THE REAR OF THE LAWN MOWER HOUSING.
	YOU SHOULD RECORD BOTH SERIAL NUMBER AND DATE OF PURCHASE AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.

PRODUCT SPECIFICATIONS

HORSEPOWER:	5.0
DISPLACEMENT:	10.49 cu. in.
GASOLINE CAPACITY:	1.0 quarts (Unleaded)
OIL (20 oz. Capacity):	SAE 30 (Above 32°F) 5W30 (Below 32°F)
SPARK PLUG (GAP .030 in.): (0.76 mm)	Champion RN4C or Sears STD 360951
VALVE CLEARANCE: Intake: Exhaust:	
SOLID STATE IGNITION AIR GAP:	.0125 in.
BLADE BOLT TORQUE:	35-40 ftlbs.

MAINTENANCE AGREEMENT

A Sears Maintenance Agreement is available on this product. Contact your nearest Sears store for details.

CUSTOMER RESPONSIBILITIES

- · Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your lawn mower.
- Follow the instructions under "Customer Responsibilities" and "Storage" sections of this Owner's Manual.

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN POWER MOWER

For two years from date of purchase, when this Craftsman Lawn Mower is maintained, lubricated, and tuned up according to the operating and maintenance instructions in the owner's manual, Sears will repair free of charge any defect in material or workmanship.

If this Craftsman Lawn Mower is used for commercial or rental purposes, this warranty applies for only 90 days from the date of purchase.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as rotary mower blades, blade adapters, belts, air cleaners and spark plug.
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain the equipment according to the instructions contained in the owner's manual.

WARRANTY SERVICE IS AVAILABLE BY RETURNING THE CRAFTSMAN POWER MOWER TO THE NEAREST SEARS SERVICE CENTER/DEPARTMENT IN THE UNITED STATES. THIS WARRANTY APPLIES ONLY WHILE THIS PRODUCT IS IN USE IN THE UNITED STATES.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SEARS, ROEBUCK AND CO., D/731CR-W SEARS TOWER, CHICAGO, IL: 60684

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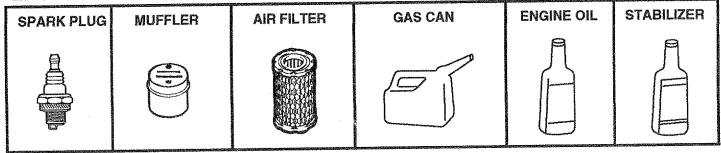
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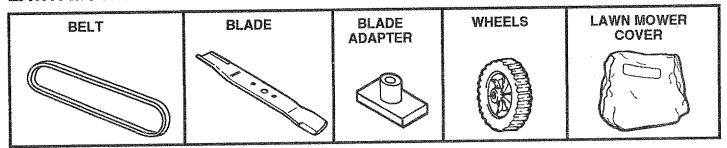
LAWN MOWER ACCESSORIES

These accessories were available when this lawn mower was produced. They are also available at most Sears retail outlets, catalog and service centers. Most Sears stores can also order repair parts for you, when you provide the model number of your lawn mower. Some of these accessories may not apply to your lawn mower.

ENGINE



LAWN MOWER MAINTENANCE



ASSEMBLY

Your lawn mower has been assembled at the factory.

TO REMOVE LAWN MOWER FROM CARTON

- Remove loose parts included with mower.
- Cut down two end corners of carton and lay end panel down flat.
- Remove all packing materials except padding between upper and lower handle and padding holding operator presence control bar to upper handle.
- Roll lawn mower out of carton and check carton thoroughly for additional loose parts.

HOW TO SET UP YOUR LAWN MOWER

TO UNFOLD HANDLE (See Fig. 1)

- Raise handles until lower handle section locks into place in mowing position.
- Raise upper handle section into place on lower handle, remove protective padding and tighten both handle knobs.

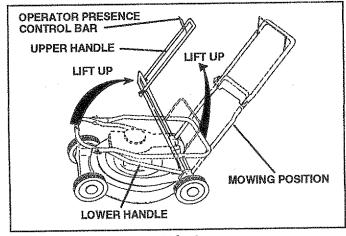


FIG. 1

- Remove handle padding holding operator presence control bar to upper handle.
- Your lawn mower handle can be adjusted for your mowing comfort. Refer to "Adjust Handle" in the Service and Adjustment section of this manual.

ASSEMBLY

TO PREPARE BATTERY (See Fig. 2)

NOTE: Your battery must be charged before you can start your lawn mower.

- Connect battery charger connector (male) to battery connector (female).
- Plug battery charger into 110 volt A.C. outlet.
- Leave battery charger connected for 24 hours before starting your engine for the first time.
- After charging, connect engine connector to battery connector.

Your engine has an integral alternator for partial charging. Connect your battery charger to charge battery as required.

IMPORTANT: THE ENGINE ALTERNATOR WILL NOT CHARGE A DISCHARGED BATTERY.

At the end of the mowing season the battery should be charged for 48 hours to protect the battery during winter storage.



CAUTION: Always disconnect the engine connector from the battery connector to prevent accidental starting when transporting or storing your lawn mower after the season.

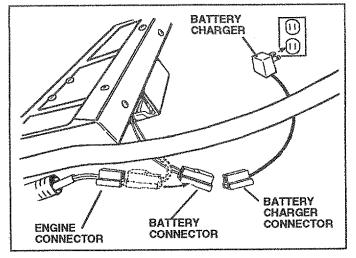
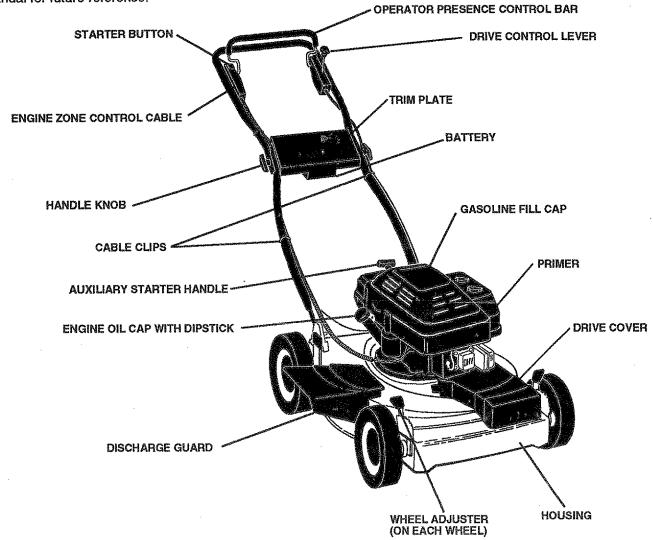


FIG. 2

OPERATION

KNOW YOUR LAWN MOWER

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR LAWN MOWER. Compare the illustrations with your lawn mower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.



MEETS CPSC SAFETY REQUIREMENTS

Sears rotary walk-behind power lawn mowers conform to the safety standards of the American National Standards Institute and the U.S. Consumer Product Safety Commission. The blade turns when the engine is running.

PRIMER - pumps additional fuel from the carburetor to the cylinder for use when starting a cold engine.

AUXILIARY STARTER HANDLE - used for starting the engine.

DRIVE CONTROL LEVER - used to engage power-propelled forward motion of lawn mower.

STARTER BUTTON - used for starting the engine.

OPERATION

HOW TO USE YOUR LAWN MOWER ENGINE SPEED

The engine speed was set at the factory for optimum performance. Speed is not adjustable.

ENGINE ZONE CONTROL



CAUTION: Federal regulations require an engine control to be installed on this lawn mower in order to minimize the risk of blade contact injury. Do not under any circumstances attempt to defeat the function of the operator control. The blade turns when the engine is running.

 Your lawn mower is equipped with an operator presence control bar which requires the operator to be positioned behind the lawn mower handle to start and operate the lawn mower.

DRIVE CONTROL (See Fig. 3)

- Self-propelling is controlled by holding the operator presence control bar down to the handle and pushing the drive control lever forward until it clicks; then release the lever.
- Forward motion will stop when the operator presence control bar is released. To stop forward motion without stopping engine, release the operator presence control bar slightly until the drive control disengages. Hold operator presence control bar down to handle to continue mowing without self-propelling.
- To keep drive control engaged when turning corners, push down on handle and lift front wheels off ground while turning lawn mower.

TO ADJUST CUTTING HEIGHT (See Fig. 4)

- Raise wheels for low cut and lower wheels for high cut.
- Wheels are set in low cut for shipping. Adjust cutting height to suit your requirements. Medium position is best for most lawns.
- To change cutting height, squeeze adjuster lever toward wheel. Move wheel up or down to suit your requirements. Be sure all wheels are in the same setting.

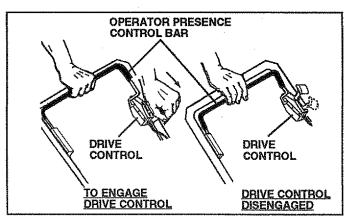


FIG. 3

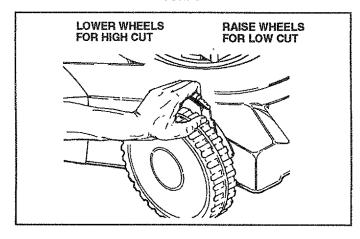


FIG. 4

OPERATION

BEFORE STARTING ENGINE

OIL (See Fig. 5)

A 20 oz. bottle of Pennzoil SAE 30 oil is included with your new lawn mower.

- Remove engine oil cap and fill to the FULL line on the diostick.
- Use 20 ozs. of oil. For type and grade of oil to use, see "ENGINE" in Customer Responsibilities section of this manual.
- POUR OIL SLOWLY. DO NOT OVER FILL.
- Check oil level before each use. Add oil if needed. Fill to FULL line on dipstick.
- To read proper level, tighten engine oil cap each time.
- Reinstall engine oil cap and tighten.
- After the first two (2) hours of mowing, change the oil, and every 25 hours thereafter. You may need to change the oil more often under dusty, dirty conditions.

GAS (See Fig. 5)

Fill gasoline tank with fresh, clean unleaded gasoline.
 DO NOT USE PREMIUM GASOLINE. BE CAREFUL NOT TO OVER FILL TANK.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

To avoid engine problems, the fuel system should be emptied before storage for 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage instructions for additional information.

Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

TO START ENGINE (See Fig. 6)

- To start a cold engine, push primer three (3) times before trying to start. Use a firm push. This step is not usually necessary when starting an engine which has already run for a few minutes.
- Hold operator presence control bar down to the handle and push starter button.



CAUTION: Do not crank engine more than five (5) seconds between each time you try to start. Wait 5 to 10 seconds between each time you try to start.

- To start engine using the rope starter, follow the steps above. Exchange the use of the starter button for the starter rope. Do not allow starter rope to snap back.
- To STOP engine, release operator presence control bar.

NOTE: In cooler weather it may be necessary to repeat priming steps. In warmer weather over priming may cause flooding and engine will not start. If you do flood engine, wait a few minutes before attempting to start and DO NOT repeat priming steps.

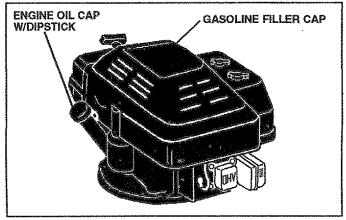


FIG. 5

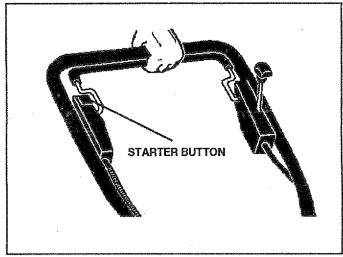


FIG. 6

MOWING TIPS

- Under certain conditions, such as very tall grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings.
- For extremely heavy cutting, reduce the width of cut and raise the rear of the lawn mower housing one (1) wheel adjuster setting higher than the front for better discharge of grass.
- For side discharge mowers, cutting in a counter-clockwise direction, starting at the outside of the area to be cut, spreads grass clippings more evenly and puts less load on the engine. To keep clippings off of walkways, flower beds, etc., make the first cuts in a clockwise direction.
- Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.

CUSTOMER RESPONSIBILITIES

	MAINTENANCE SCHEDULE FILL IN DATES AS YOU COMPLETE REGULAR SERVICE		SEFO!	LEAS AFTER	HUST	USE 2HOU 2HOU 2HOU 2HOU 2HOU EVERY	AS HO YERY VERY	URS 25 HO VERY	URS SEAS FOR	SE	RVIC	E D	ATES	
	Check for Loose Fasteners	V									MATERIAL PARTY			
M	Clean/Inspect Grass Catcher	V	V											
O W	Clean Lawn Mower		3 /											
E	Inspect Mower Blades													
R	Replace Mower Blades					3								
	Lubricate Pivot Points													
	Disconnect Battery (Charge 48 hours at end of season)													
E	Check Engine Oil Level	1												·
N	Change Engine Oil			6		1,2								
G	Clean Air Filter					2								
THE PARTY OF THE P	Inspect Muffler					8								
N	Replace Spark Plug						M							
E	Replace Air Filter Paper Cartridge						1,2							

- 1 Change more often when operating under a heavy load or in high ambient temperatures.
- 2 Service more often when operating in dirty or dusty conditions.
- 3 Replace blades more often when mowing in sandy soil.

GENERAL RECOMMENDATIONS

The warranty on this lawn mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain mower as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your unit.

All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year, replace the spark plug, clean or replace air filter element and check blade for wear. A new spark plug and clean/new air filter element assures proper air-fuel mixture and helps your engine run better and last longer.
- Follow the maintenance schedule in this manual.

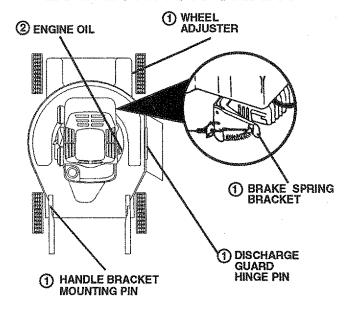
BEFORE EACH USE

- Check engine oil level.
- Check for loose fasteners.

LUBRICATION

Keep unit well lubricated (See "LUBRICATION CHART").

LUBRICATION CHART



- (1) SPRAY LUBRICANT
- SAE 30 MOTOR OIL. REFER TO ENGINE CUSTOMER RESPONSIBILITIES SECTION.

IMPORTANT: DO NOT OIL OR GREASE PLASTIC WHEEL BEARINGS. VISCOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

CUSTOMER RESPONSIBILITIES

LAWN MOWER

Always observe safety rules when performing any maintenance.

TIRES

- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

BLADE CARE

For best results, mower blade must be kept sharp. Replace bent or damaged blades.

TO REMOVE BLADE (See Fig. 7)

- Remove spark plug wire from spark plug and place wire where it cannot come in contact with spark plug.
- Turn lawn mower on its side. Make sure air filter and carburetor are up.
- Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.
- Protect your hands with gloves and/or wrap blade with heavy cloth.
- Remove blade bolt by turning counter-clockwise. Use a 9/16" box or open-end wrench.
- Remove blade and attaching hardware (bolt, lock washer and hardened washer).

NOTE: Remove the blade adapter and spacer and check the key on crankshaft. The key must be in good condition to work properly. Replace adapter if damaged.

TO REPLACE BLADE (See Fig. 7)

 Position the blade adapter and spacer on the engine crankshaft. Be sure adapter and key on crankshaft are aligned.

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED.
MAKE SURE SPACER IS POSITIONED CORRECTLY
INSIDE HUB OF BLADE ADAPTER. IF IT IS NOT
POSITIONED CORRECTLY, THE BLADE WILL BE OUT
OF LOCATION AND COULD AFFECT THE CUTTING
HEIGHT.

- Position blade on the blade adapter.
- Be sure the word TOP (stamped on the blade) is toward the engine.
- Install the blade bolt with the lock washer and hardened washer into blade adapter and crankshaft.
- Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.
- The recommended tightening torque is 35-40 ft. lbs.



CAUTION: A loose blade can be dangerous.

Use only Sears authorized replacement blade to get the best cutting results.

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

TO SHARPEN BLADE

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration when running and eventual damage to lawn mower or engine.

 The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.

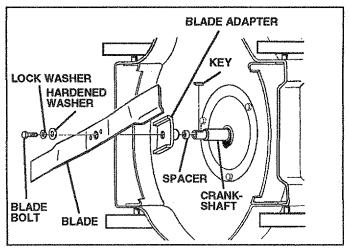


FIG. 7

To check blade balance, drive a nail into a beam or wall.
Leave about one inch of the straight nail exposed.
Place center hole of blade over the head of the nail. If
blade is balanced, it should remain in a horizontal
position. If either end of the blade moves downward,
sharpen the heavy end until the blade is balanced.

GEAR CASE

- To keep your drive system working properly, the gear case and area around the drive should be kept clean and free of trash build-up. Clean under the drive cover twice a season.
- The gear case is filled with lubricant to the proper level at the factory. The only time the lubricant needs attention is if service has been performed on the gear case.
- If lubricant is required, use only Texaco Starplex Premium Grease, part no. 750355. Do not substitute.

DRIVE WHEELS

Check front drive wheels each time before you mow to be sure they move freely.

The wheels not turning freely means trash, grass cuttings, etc. are in the drive wheel area and must be cleaned to free drive wheels.

If necessary to clean the drive wheels, check both front wheels.

- Remove hubcaps, hairpin cotters and washers.
- Remove wheels from wheel adjusters.
- Remove any trash or grass cuttings from inside the dust cover, pinion and/or drive wheel gear teeth.
- Put wheels back in place.
- If after cleaning, the drive wheels do not turn freely, contact your nearest Sears Service Center.

GRASS CATCHER

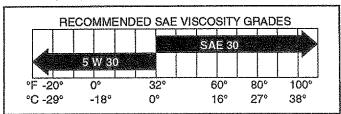
(If purchased as an accessory)

- The grass catcher may be hosed with water, but must be dry when used.
- Check your grass catcher often for damage or deterioration. Through normal use it will wear. If catcher needs replacing, replace only with a manufacturer approved replacement catcher from Sears. Give the lawn mower model number when ordering.

CUSTOMER RESPONSIBILITIES

ENGINE LUBRICATION

Use only high quality detergent oil rated with API service classification SG. Select the oil's SAE viscosity grade according to your expected operating temperature.



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after the first two hours of operation and every 25 hours thereafter or at least once a year if the lawn mower is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil plug securely each time you check the oil level.

TO CHANGE ENGINE OIL (See Fig. 8)

- Remove engine oil cap; lav aside on a clean surface.
- Tip lawn mower on its side and drain oil into a suitable container. Rock lawn mower back and forth to remove any oil trapped inside of engine.
- Wipe off any spilled oil on lawn mower and on side of engine.
- Fill engine with oil. Fill only to the "FULL" line on the dipstick. DO NOT OVER FILL.
- Replace engine oil cap.

AIR FILTER

Your engine will not run properly and may be damaged by using a dirty air filter.

Replace the air filter every year, more often if you mow in very dusty, dirty conditions. Do not wash air filter.

TO CHANGE AIR FILTER (See Fig. 9)

- Loosen and remove the two (2) plastic cap nuts on top of air cleaner cover.
- Lift up and rotate cover to unhook latch on the front end of cover.
- Loosen and remove wing nut and plate holding filter in place.
- Lift up on air filter element and remove.
- Clean off the face of air cleaner seal on top of carburetor. Be careful to keep trash and dirt from dropping into carburetor.
- Put new filter in place.
- · Replace plate and wing nut.
- Replace air filter cover. Be sure to hook the front end into the engine blower housing.
- Replace two (2) cap nuts and tighten securely.

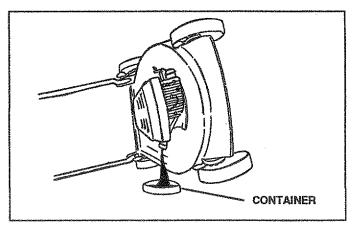


FIG. 8

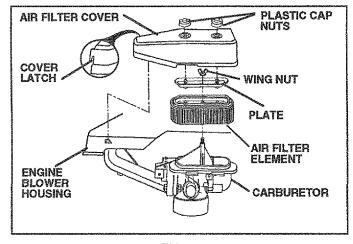


FIG. 9

MUFFLER

Inspect and replace corroded muffler as it could create a fire hazard and/or damage.

SPARK PLUG

Change your spark plug each year to make your engine start easier and run better. Set spark plug gap at .030 inch.

CLEANING

Clean the underside of your mower after each use.

- Turn lawn mower on its side. Make sure air filter and carburetor are up. Clean the underside of your lawn mower by scraping to remove build-up of grass and trash.
- Clean engine often to keep trash from accumulating. A clogged engine runs hotter and shortens engine life.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- We DO NOT recommend using a garden hose to clean lawn mower unless the electrical system, muffler, air filter and carburetor are covered to keep water out.
 Water in engine can result is shortening engine life.

CLEAN UNDER DRIVE COVER

Clean under drive cover at least twice a season. Scrape underside of cover with putty knife or similar tool to remove any build-up of trash or grass on underside of drive cover.

SERVICE AND ADJUSTMENTS



CAUTION: BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

- Release control bar.
- Make sure the blade and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place where it cannot come in contact with plug.

LAWN MOWER

TO ADJUST CUTTING HEIGHT

See "TO ADJUST CUTTING HEIGHT" in the Operation section of this manual.

DISCHARGE GUARD

The discharge guard, attached to the discharge opening of your lawn mower, is provided to prevent the possibility of injury resulting from objects being thrown out of the discharge opening into the operator mowing position. If the discharge guard becomes damaged, it should be replaced.

TO REMOVE/REPLACE DRIVE BELT (See Fig. 10)

- Remove drive cover. Remove belt by pushing down on gear case pulley.
- Turn lawn mower on its side with carburetor and fuel cap up.
- Remove blade.
- Remove belt from engine pulley on crankshaft.
- Install new belt by reversing above steps.
- Always use factory approved belt to assure fit and long life.

TO ADJUST DRIVE CONTROL CABLE (See Fig. 11)

A drive control cable that needs adjustment will keep your lawn mower from self-propelling properly and can also cause gear case components to wear out sooner.

- Remove drive cover.
- Loosen cable clamp screw "A" and nuts "B" and "C".
- Hold down operator presence control bar to handle and engage drive control.
- Move shifter arm to drive position while rotating front wheels to be sure jaw clutch is engaged. Pull threaded sleeve with pliers. Do not pull on control cable.
- Tighten nut "C" until sleeve is snug.
- Tighten screw "A" and nut "B".
- Push lawn mower back and forth to be sure gear case is engaged.
- Replace drive cover.
- Release operator presence control bar.

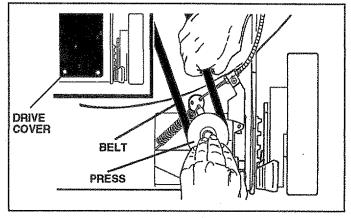


FIG. 10

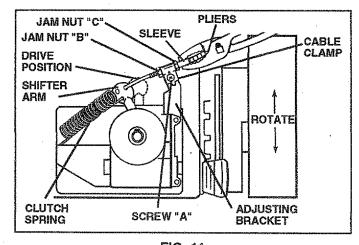


FIG. 11

SERVICE AND ADJUSTMENTS

TO ADJUST HANDLE (See Figs. 12 Thru 14)

Your lawn mower handle can be raised or lowered for your mowing comfort. Four (4) positions are available: high, medium high, medium low and low. Handles are shipped mounted in the medium low position.

- To change from medium low to medium high position, the upper and lower handle sections will have to be turned over (See Fig. 12B).
- Remove the controls and operator presence control bar from the upper handle.
- Remove all parts attached to the lower handle.
- Remove hairpin cotters.
- Disconnect the lower handle from the handle brackets (See Fig. 14).
- Turn the handle over and reassemble the hairpin cotters that have been removed.
- Reassemble the parts to the lower handle.
- Reassemble the controls and the operator presence control bar to the upper handle.



CAUTION: The operator presence control bar must pivot freely to permit blade brake engagement when control bar is released. Do not overtighten the fasteners holding the controls to the upper handle.

- To change from medium low to high position only the upper handle section will have to be turned over (See Fig. 13A).
- To change from medium low to low position, only the lower handle section will have to be turned over (See Fig. 13B).

ENGINE ENGINE SPEED

Your engine speed has been factory set. Do not attempt to increase engine speed or it may result in personal injury. If you believe that engine is running too fast or too slow, take your mower to an authorized Sears Service Center for repair and adjustment.

CARBURETOR

Your carburetor has been preset at the factory and is not adjustable.

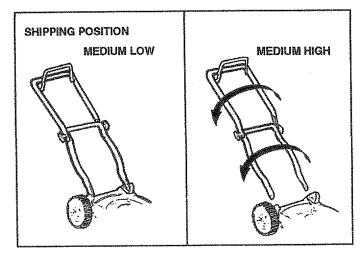


FIG. 12A

FIG. 12B

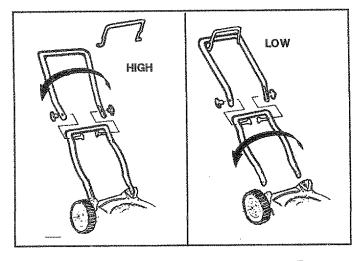


FIG. 13A

FIG. 13B

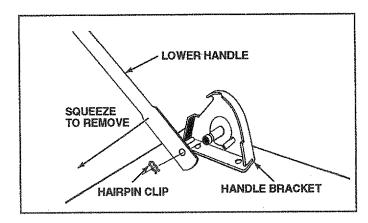


FIG. 14

STORAGE

Immediately prepare your lawn mower for storage at the end of the season or if the unit will not be used for 30 days or more.

LAWN MOWER

When lawn mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire lawn mower (See "CLEANING" in the Customer Responsibilities section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts, screws, and pins are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

HANDLE (See Fig. 15)

You can fold your lawn mower handle for storage.

- Squeeze the bottom ends of the lower handle toward each other until the lower handle clears the handle bracket, then move handle forward.
- Loosen upper handle mounting bolts enough to allow upper handle to be folded back.

IMPORTANT: WHEN FOLDING THE HANDLE FOR STORAGE OR TRANSPORTATION, BE SURE TO FOLD THE HANDLE AS SHOWN OR YOU MAY DAMAGE THE CONTROL CABLES.

 When setting up your handle from the storage position, the lower handle will automatically lock into the mowing position.

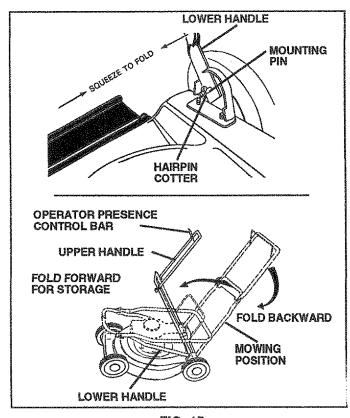


FIG. 15

ENGINE FUEL SYSTEM

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Customer Responsibilities section of this manual).

CYLINDER

- Remove spark plug.
- Pour one ounce (29 ml) of oil through spark plug hole into cylinder.
- Pull starter handle slowly a few times to distribute oil.
- Replace with new spark plug.

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust.
 Rust and/or dirt in your gasoline will cause problems.
- If possible, store your unit indoors and cover it to give protection from dust and dirt.
- Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your unit to rust.

IMPORTANT: NEVER COVER MOWER WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.



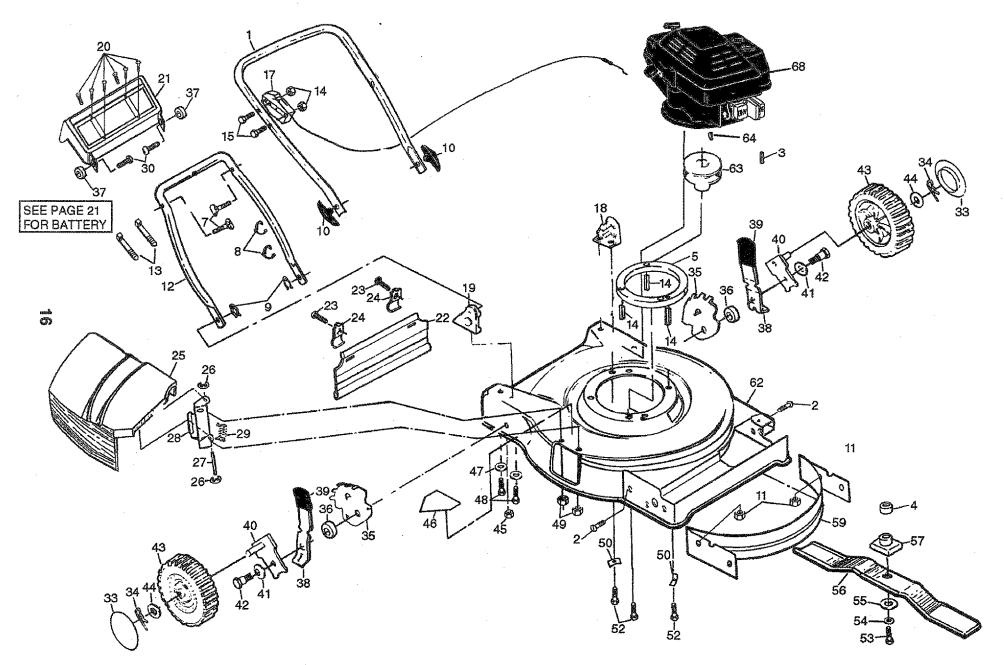
CAUTION: Never store the lawn mower with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

 At the end of the mowing season the battery should be charged for 48 hours to protect the battery during winter storage.



CAUTION: Always disconnect the engine connector from the battery connector to prevent accidental starting when transporting or storing your lawn mower after the season.

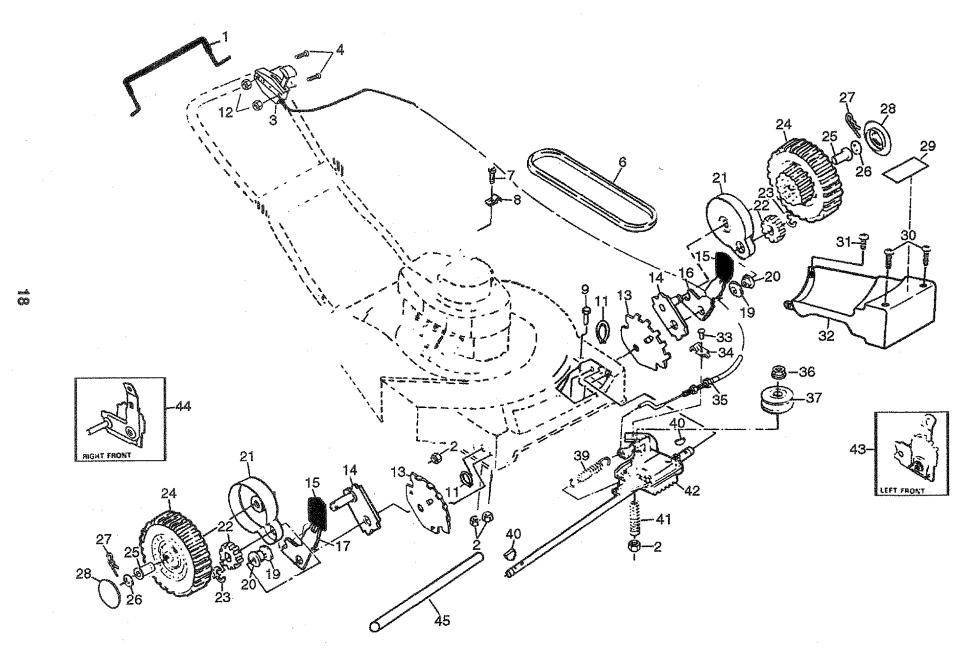
REPAIR PARTS
CRAFTSMAN 22" ROTARY LAWN MOWER - MODEL NO. 917.374740



REPAIR PARTS CRAFTSMAN 22" ROTARY LAWN MOWER - MODEL NO. 917.374740

KE	/ PART	DESCRIPTION	KE'	Y PART	DESCRIPTION
NO.	NO.		NO	. NO.	
1	850989X479	Upper Handle	42	84921	Shoulder Bolt
2	74100412	Flat Head Screw		87748	Wheel & Tire Assembly
3	74969	Square Key	44	52160	Washer
5	850988	Spacer Assembly (Includes Key No. 14)	45	751592	Locknut 3/18-16
7	131959	Handle Bolt	46	85463	Danger Decal
8	85827	Cable Clip	47	59289	Flat Washer
9	51793	Hairpin Cotter	48	55187	Thread Cutting Screw 5/16-18 x 3/4
10	63688	Handle Knob	49	53490	Locknut
11	63601	Locknut		851201X004	Washer
12	84682X479	Lower Handle	52	850999	Hex Head Thread Rolling Screw 3/8- 16 x 1-1/8
13	66426	Wire Tie	53	850859	Hex Head Screw 3/8-24 x 1-3/8 (Grd. 8)
14	850987	Engine Bushing		850263	Helical Lockwasher
15	851185	Screw 1/4-20 x 2.75		851074	Hardened Washer
17	136920	Engine Control		103524X	Blade 22"
19	135152X417		57	136919X004	Blade Adapter
19	135151X417		59	132251X479	Front Baffle
20	36953	Screw	60	134027	Rear Baffle (Not Shown)
21	87295	Trim Plate	62	48192	Lawn Mower Housing (Incl. Ref. #46, 59 & 60)
22	128797	Rear Deflector		85543	Engine Pulley
23	750097	Hex Washer Head Screw #10-24 x 1/2		87677	Hi-Pro Key #HP 505
24	87584X004	Deflector Bracket	68	750564	Engine - Craftsman Model No. 143.404112
25 26	750149 12000014	Discharge Guard		136856	Owner's Manual
20 27	87590	E-Ring Hinge Rod	A	abla aasaasasi	es not included with lawn mower:
27 28	87593	Housing Bracket	Avaii	able accessorie	as not included with lawn mower.
29	87589	Torsion Spring		71 33072	Grass Catcher
30	85825	Screw		71 33623	Gas Can (2.5 gal.)
33	77400	Hubcap		<u>71</u> 33500	Fuel Stabilizer
34	85179	Retainer Clip		<u>71</u> 33300	SAE 30W Oil (20 oz.)
35	850955	Wheel Adjusting Bracket		71 33722	High Wheel Kit
36	84920	Spacer		71 33316	Mower Cover
37	85529	Nylon Bushing			Mulcher Kit not available for this model
38	850855X004				timental transfer mineral restrictions
39	87877	Selector Knob			
40	85021X004	Axle Arm Assembly			
41	62335	Belleville Washer			

REPAIR PARTS CRAFTSMAN 22" ROTARY LAWN MOWER - MODEL NO. 917.374740



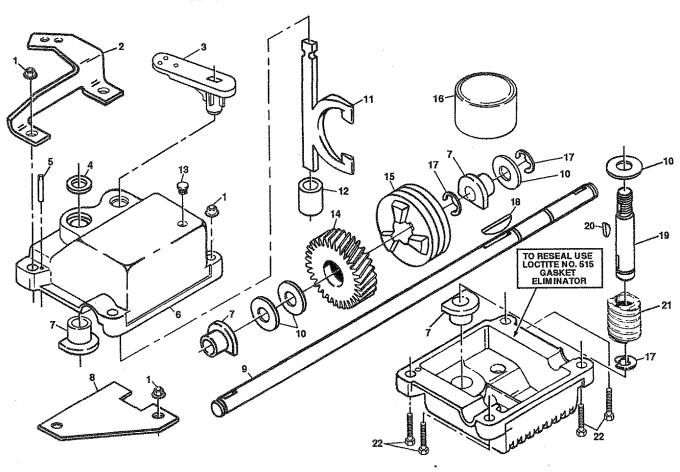
REPAIR PARTS CRAFTSMAN 22" ROTARY LAWN MOWER - MODEL NO. 917.374740

	KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
unda ©	1 86814 2 68038 3 48225 4 86055 6 83691 7 750097 8 87930 9 74760444 11 STD582087 12 63601 13 850922 14 88284X004 15 87877 16 851019X004 17 851021X004 19 86274 20 86273 21 76401 22 74507 23 STD581050	Control Bar Locknut 1/4-20 Control Head Kit Screw #10 x 20 x 2 V-Belt Hex Washer Head Screw #10-24 x 1/2 Clip Guide (Housing) Hex Head Bolt 1/4-20 x 2-3/4 Retaining Ring Locknut #10-24 Wheel Adjusting Bracket Axle Arm Assembly Selector Knob Selector Spring (Left) Selector Spring (Right) Belleville Washer Bearing Spacer Dust Cover Pinion E-Ring	24 87729 25 86960 26 52160 27 85179 28 77400 29 751031 30 87866 31 750097 32 751029 33 750108 34 83700 35 48262 36 132010 37 131482 39 75192 40 STD580014 41 83632 42 132232 43 48175 44 48174 45 86012	Wheel & Tire Assembly 8.00 x 1.75 Wheel Bushing Flat Washer Retainer Clip Hubcap Drive Cover Decal Pan Head Tapping Screw #10-24 x 2 3/4 Hex Washer Head Screw #10-24 x 1/2 Drive Cover Hex Washer Head Screw #10-24 x 3/8 Cable Clamp Drive Control Cable Kit Flanged Locknut Drive Pulley Spring Woodruff Key #3 Spring Gear Case Assembly (Complete) Wheel Adjuster Assembly (Right) Drive Shaft Cover

22" POWER- PROPELLED LAWN MOWER 917.374740

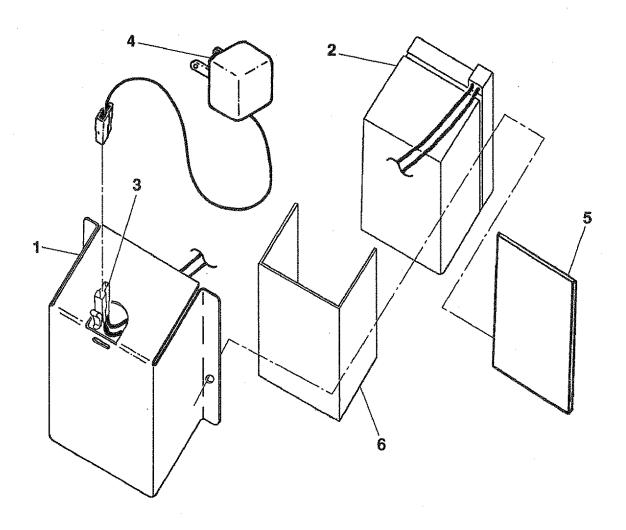
REPAIR PARTS

GEAR CASE ASSEMBLY PART NUMBER 132232

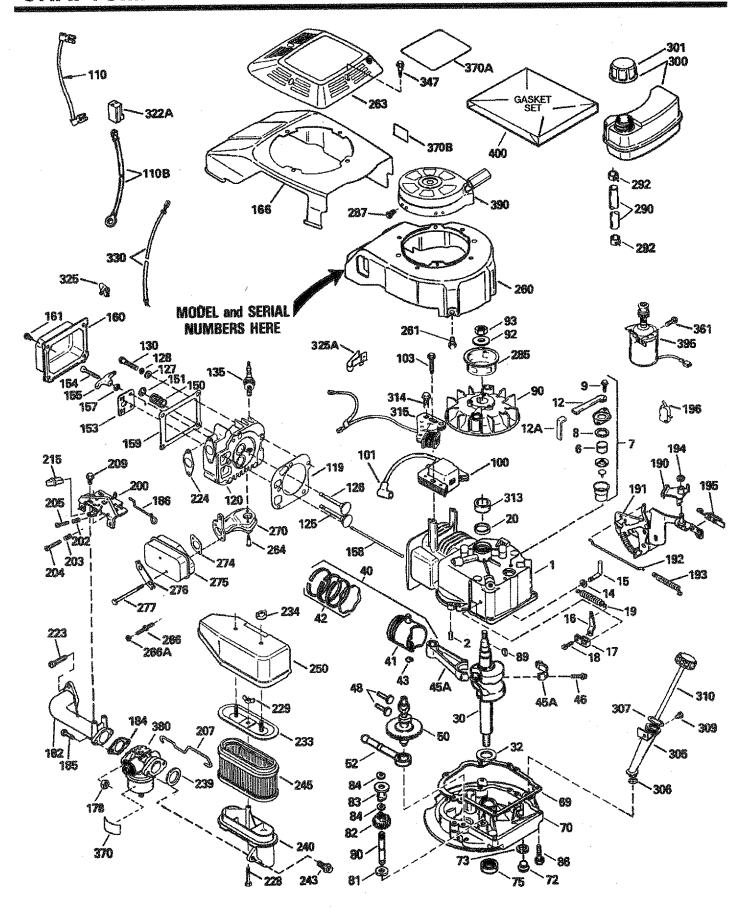


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
123456 7890	53838 85178 131483 57072 57388 48032 77881 77039 750430 57079	Locknut, Keps 1/4-20 Bracket, Adjusting Shifter Seal Pin, Grooved 1/8 x 1/2 Gear Case Halves, Upper and Lower (Includes Key #4, 5 and 7) Bearing Bracket, Spring Drive Shaft Washer, Hardened	13 14 15 16 17 18 19 20 21 22	86447 133804 750436 750355 STD581050 850848 131481 65692 83680 STD522512	Plug Gear, Helical Jaw, Clutch Grease E-Ring Key, Hi-Pro Shaft, Worm Key, Woodruff, #3 Worm Screw, Hex Head 1/4-20 x 1-1/4
10 11 12	131484 131485	Yoke, Clutch Bushing	NOT	E: All compone 1 inch = 25.	ent dimensions given in U.S. inches 4 mm

REPAIR PARTS



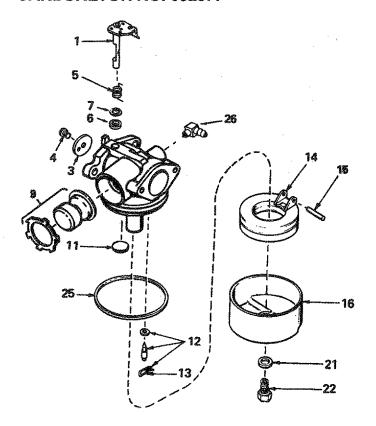
KE NO		DESCRIPTION
1	87297X479	Battery Bracket
2	750909	Battery
3	86353	Conector Mounting Clip
4	86342	Battery Charger
5	86649	Battery Pad
6	134861	Battery Wrap



	PART	990, pros 476, 479, 270, 2 379, 7707 S 475, 31, 5	REF PART	5 to 45 to 4
NO.	NO.	DESCRIPTION	NO. NO.	DESCRIPTION
1	35805	Cylinder Assembly (Includes	89 611004	Key, Flywheel
i	JJ000	Reference Number 2 and 20)	90 611044	Flywheel
2	26727	Pin, Dowel	92 650815	Washer, Belleville
6	33734	Element, Breather	93 650816	Nut, Flywheel
7	34214A	Breather Assembly (Includes	100 34443A	Solid State Assy.
,	O-T 1-77-1	Reference #6, 8, 9, 12 and 12A)	101 610118	Cover, Spark Plug
8	33735	* Gasket, Breather	103 650814	Screw, Sems, Hex Washer Head,
9	30200	Screw, Sems, Hex Washer Head,	100 000017	Torx #10-24 x 1
•	~~ <u>~~</u>	Self-Tapping #10-24 x 9/16	110 34961	Wire, Ground
12	33886	Tube, Breather	110B 34970	Wire, Ground
	34695	Elbow, Breather Tube	119 35806	* Gasket, Cylinder Head
14	28277	Washer, Flat	120 35630	Head, Cylinder
15	30589	Rod, Governor	125 35621	Valve, Exhaust, Standard Size
		(Includes Reference Number 14)		(Includes Reference Number 151)
16	32651	Lever, Governor	35622	Valve, Exhaust , 1/32" Oversize
17	31335	Clamp, Governor Lever		(Includes Reference Number 151)
18	650548	Screw, Hex Washer Head	126 35619	Valve, Intake, Standard Size
		#8-32 x 5/16		(Includes Reference Number 151)
19	33578	Spring, Extension	35620	Valve, Intake, 1/32" Oversize
20	32600	Seal, Oil		(Includes Reference Number 151)
	35816	Crankshaft	127 650691	Washer, Flat
32	32323	Washer, Thrust	128 650690	Washer, Belleville
40	35544	Piston, Pin & Ring Assembly, Std.	130 650912	Screw, Hex Washer Head
		(Includes Reference #41, 42, & 43)		5/16-18 x 1-1/2
	35545	Piston, Pin & Ring Assembly,	135 34645	Spark Plug, Resistor Type
		.010" Oversize (Includes Réference		(Champion RN-4C or Équivalent)
		Numbers 41, 42, and 43)	150 31672	Spring, Valve
	35546	Piston, Pin & Ring Assembly,	151 31673	Cap, Valve Spring Keeper
		.020" Oversize (Includes Reference	153 35623	Guide, Push Rod
		Numbers 41, 42, and 43)	154 650913	Stud, Rocker Arm
41	35541	Piston & Pin Assembly, Standard	155 35624	Arm, Rocker
		(Includes Reference Number 43)	157 650914	Nut, Hex, Jam
	35542	Piston & Pin Assembly,	158 35625	Rod, Push
		.010" Oversize (Includes Ref. #43)	159 35626	* Gasket, Rocker Arm Cover
	35543	Piston & Pin Assembly,	160 35718	Cover, Rocker Arm
		.020" Oversize (Includes Ref. #43)	161 30063	Screw, Sems, Hex Washer Head 1/
42	35547	Ring Set, Piston, Standard Size		4-20 x 1/2
	35548	Ring Set, Piston, .010" Oversize	166 35820	Shroud Assembly
	35549	Ring Set, Piston, .020" Oversize	178 29752	Nut and Lock Washer 1/4-28
43	20381	Ring, Piston Pin Retaining	182 6201	Screw, Hex Head 1/4-28 x 7/8
45A	32875	Rod Assembly, Connecting	184 26756	* Gasket, Carburetor
		(Includes Reference Number 46)	185 35635	Pipe, Intake
46	32610A	Bolt, Connecting Rod	186 34358	Link, Governor Spring
48	35616	Valve, Lifter	190 34968	Lever, Brake
50	33553	Camshaft	191 35248	Bracket, S.E. Brake
50	20044	(Mechanical Compression Release)	400 04000	(Includes Reference Number 196)
52	29914	Pump Assembly, Oil	192 34966	Link, Control
69	35261	* Gasket, Mounting Flange	193 34965	Spring, Extension
70	35810	Flange, Mounting (Includes Ref.	194 32309	Ring, Retaining
70	20570	Numbers 72, 73, 75 and 80)	195 610973	Terminal Assembly
72	30572	Plug, Oil Drain	196 35035	Switch, Assembly
770	28833	(Includes Reference Number 73)	200 33205A	Bracket Assembly, Control (Includes
73	20000	* Gasket, Oil Drain Plug (Not	000 00000	Reference #202 thru 205)
75	27907	Necessary with Plastic Drain Plug)	202 33802	Spring, Compression
75 80	27897	Seal, Oil	203 31342	Spring, Compression
	30574	Shaft, Governor	204 650549	Screw, Fillister Head #5-40 x 7/16
81 82	35479	Washer, Flat	205 650777	Screw, Fillister Head #6-32 x 21/32
UE	30591	Gear Assembly, Governor	* Indicates P	and a land and to O at 1 to 1 to 1 to 2 to 2 to 2 to 2 to 2 t
90	205004	(Includes Reference Number 81)	indicates P	arts Included in Gasket Set, Ref. #400
83	30588A	Spool, Governor	MATE. All	annus dimensiane abane in 13 A · ·
84 86	29193 650488	Ring, Retaining		conent dimensions given in U.S. inches
JU	000400	Screw, Sems, Hex 1/4-20 x 1-1/4	i inch =	25.4 mm

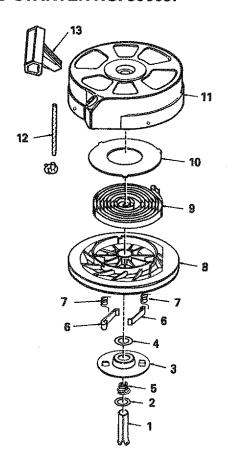
REF NO.	PART NO.	DESCRIPTION	REF NO.	PART NO.	DESCRIPTION
207	35364	Link, Throttle	301	35355	Cap, Fuel
	30200	Screw, Sems, Hex Washer Head,	305	35819	Tube, Oil Fill
		Self-Tapping #10-24 x 9/16		34265 *	Gasket, Fill Tube
	35511	Knob, Control		35499	"O" Ring
	650451	Screw, Sems, Hex Head 1/4-20 x 1	309	650562	Screw, Hex Washer Head,
		* Gasket, Intake Pipe			Shakeproof #10-32 x 1/2
	650934	Stud, Air Cleaner		35822	Dipstick, Oil Fill
	650935	Wing Nut, Special		34080	Spacer, Flywheel
	35818	Bracket, Air Cleaner	314	650767	Screw, Sems, Hex Washer Head,
	650933	Wing Nut, Special 1/4-20			Taptite #8-36 x 5/8
		* Gasket, Air Cleaner		34990	Coil, Alternator
	35849	Body, Air Cleaner		A 35013	Connector
243	650937	Screw, Shoulder, Hex Washer Head #10-32 x 43/64	325		Clip, Wire
045	AFAEA			35249	Retainer, Wire
	35850	Filter, Air Cleaner, Paper		35853	Wire, Ground
	35823 35817	Cover, Air Cleaner Housing, Blower	34/	650898	Screw, Shoulder, Hex Washer Head
	650831	Screw, Hex Washer Head, Powerlok	004	00004	#10-32 x 27/32 Screw, Hex Washer Head, Powerlok
201	000001	Thread 1/4-20 x 15/32	ত।	650831	Thread 1/4-20 x 15/32
263	35821	Grill, Starter	270	35756	Decal, Primer
	650918	Screw, Shoulder, Flat Head,		35750 35840	Decal, Name
S. O . T	0000.0	Torx-T30 1/4-20 x 1-7/32		35847	Decal, Instruction
266	650917	Stud, Manifold		632577	Carburetor
	A 29752	Nut and Lock Washer 1/4-28	000	JO2277	(Includes Reference Number 184)
	35720	Manifold Assembly, Exhaust	390	590637	Starter, Rewind
	35865	* Gasket, Exhaust Manifold		34934	Motor, Electric Starter, 12 Volt
	35851	Muffler Assembly	400		Gasket Set
	35852	Plate, Lock			(Includes All Items Marked*)
	650729	Screw, Hex Head 5/16-18 x 3-3/16			•
	35000	Hub, Starter		RPM Settings:	: Low Speed: 2500
287	650884	Screw, Hex Washer Head #8-32 x 1/2			High Speed: 3000
290	29774	Line, Fuel	*	Indicates Part	s Included in Gasket Set, Ref. #400
	26460	Clamp, Fuel Line		maioares r'are	o moracou ni omonot oot, i toi. n-too
	35586	Tank, Fuel (Includes Reference	NO.	ΓE: All compon	ent dimensions given in U.S. inches
		Numbers 292 and 301)	4.0.40	1 inch = 25	.4 mm

CARBURETOR NO. 632577



REF NO.	PART NO.	DESCRIPTION
1 3 4 5 6 7	632577 631615 632504 650506 631767 631971 631184 36045	Carburetor Shaft and Lever Assembly, Throttle Shutter, Throttle Screw, Throttle Shutter Spring, Throttle Return Seal, Dust Washer, Flat
9	36045 631027	Primer Assembly
	631021	Plug, Welch Inlet Needle, Seat & Clip Assembly (Includes Reference Number 13)
13	631022	Clip, Inlet Needle
14		Float, Carburetor
	631024	Shaft, Float
	631867 27110	Bowl, Float
	632578	Gasket, Bowl-to-Body Nut, Float Bowl
	631028	Gasket, Bowl-to-Body
26	631807	Fitting, Fuel Inlet

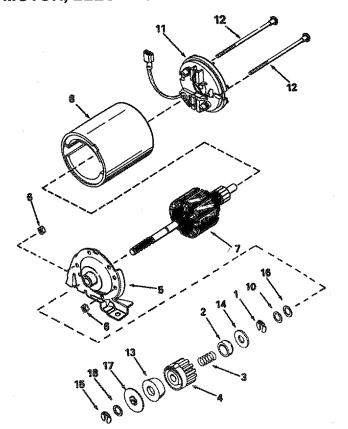
REWIND STARTER NO. 590637



REF NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10 11 12 13	590637 590599A 590600 590615 590601 590598 590616 590617 590618 590619 590620 590638 590535 590452	Starter, Rewind Pin, Spring (Includes Reference #4) Washer Retainer Washer Spring, Brake Dog, Starter Spring, Dog Pulley Spring, Rewind Cover, Spring Housing Assembly, Starter Rope, Starter (98" Long, 9/64" Dia.) Handle, Starter

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

MOTOR, ELECTRIC STARTER NO. 34934



REF NO.	PART NO.	DESCRIPTION
	34934	Motor, Electric Starter
1	34955	Ring, Retainer
1 2 3 4 5 6 7 8	34950	Retainer, Spring
3	34954	Spring
4	34949A	Gear
5	34943	Cap Assembly, Drive End
6	33450	Locknut
7	34944	Armature
8	34945	Housing Assembly
10	590500	Washer, Thrust
11	34942	Cap Assembly, Commutator End
		(Includes Brushes, Which Cannot Be
		Serviced Separately)
	34947	Bolt #10-32 x 3-3/16
	34946	Driver, Pinion
	34951	Washer, Cup
	34952	Ring, Retainer
	34948	Washer
17	34953	Nut, Drive
18	590608	Washer, Dust

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION
Does not start	 Dirty air filter. Out of fuel. Stale fuel. Water in fuel. Spark plug wire is disconnected. Bad spark plug. Loose blade or broken blade adapter. Control bar in released position. Control bar defective. Dead Battery. 	 Clean/replace air filter. Fill fuel tank. Drain tank and refill with fresh clean fuel. Drain fuel tank and carburetor and refill tank with fresh gasoline. Connect wire to plug. Replace spark plug. Tighten blade bolt or replace blade adapter. Depress control bar to handle. Replace control bar. Recharge/Replace Battery.
Loss of power	 Rear of lawn mower housing/blade dragging in heavy grass. Cutting too much grass. Dirty air filter. Buildup of grass, leaves and trash under mower. Too much oil in engine. Speed too fast. 	 Set in "Higher Cut" position. Set in "Higher Cut" position. Clean/replace air filter. Clean underside of mower housing. Check oil level. Cut at slower speed.
Poor cut - uneven	 Worn, bent or loose blade. Wheel heights uneven. Low engine speed. Buildup of grass, leaves, and trash under mower. 	 Replace blade. Tighten blade bolt. Set all wheels at same height. Set engine speed control in HIGH position. Clean underside of mower housing.
Excessive vibration	Worn, bent or loose blade. Bent engine crankshaft.	Replace blade. Tighten blade bolt. Contact Authorized Service Center.
Starter rope hard to pull (Auxiliary Starter)	Engine flywheel brake is on when control bar is released. Bent engine crankshaft. Blade adapter broken. Blade dragging in grass.	 Depress control bar to upper handle before pulling starter rope. Contact Authorized Service Center. Replace blade adapter. Move lawn mower to cut grass or to hard surface to start engine.
Loss of drive	Drive wheels not turning with drive control engaged. Belt not driving.	Adjust or replace drive control cable, if broken. Put belt on pulleys or replace belts, if broken.
Grass catcher not filling (If so equipped)	Cutting height too low. Lift on blade worn off. Catcher not venting air. Low engine speed.	 Raise cutting height. Replace blade. Clean grass catcher. Set engine speed control in HIGH position.

SEARS

OWNER'S MANUAL

MODEL NO. 917.374740

HOW TO ORDER REPAIR PARTS

CREFTSMEN®

5.0 HORSEPOWER 22" SIDE DISCHARGE ELECTRIC START POWER PROPELLED ROTARY LAWN MOWER

Each Lawn Mower has its own model number. Each engine has its own model number.

The model number for your lawn mower will be found on a decal attached to the rear of the lawn mower housing.

The model number for the engine will be found on the Blower Housing of the engine adjacent to the spark plug.

All parts listed here in may be ordered through Sears, Roebuck and Co. Service Centers and most Retail Stores.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- PRODUCT "ROTARY LAWN MOWER"
- MODEL NUMBER 917.374740
- ENGINE CRAFTSMAN MODEL NUMBER 143.404112
- PART NUMBER
- PART DESCRIPTION

Your Sears merchandise has added value when you consider that Sears has service units nationwide staffed with Sears trained technicians...professional technicians specifically trained on Sears products, having the parts, tools and the equipment to insure that we meet our pledge to you, we service what we sell.

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