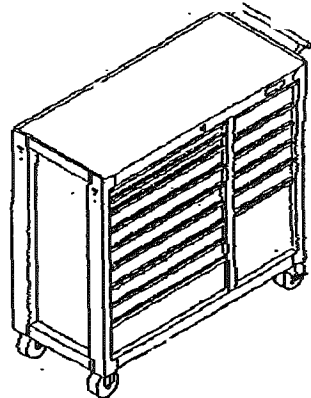
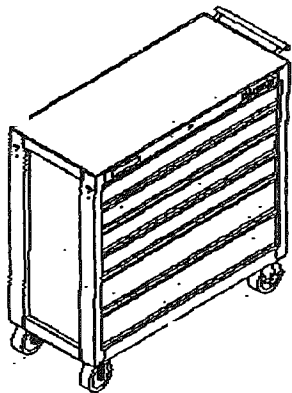


CRAFTSMAN®

Operator's Manual

PROFESSIONAL SERIES

THIS OPERATING INSTRUCTION MANUAL
COVERS ALL PROFESSIONAL SERIES
MOBILE TOOL CARTS.



Please indicate the following
information from the service
part drawing provided.

Model Num. _____

Model Description _____

Product you purchased may vary from picture shown

CAUTION:

Read and follow all
Safety Rules and Operating
Instructions before first use of this product.
Retain this document for future reference.

Sears, Roebuck and Co., Hoffman Estates, IL 60179 USA.

Made in the U.S.A.
F1001
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SAFETY

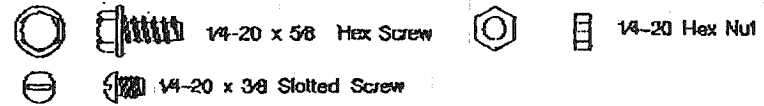
SAFETY WARNINGS AND CAUTIONS:

- **DO NOT** stand on this product. You may fall which may cause personal injury.
- **WEAR SAFETY GLASSES AND GLOVES** when cutting the banding material. The bands may snap which may cause personal injury.
- **WEAR SAFETY GLASSES** when removing or repositioning the slides. The tool could slip which may cause personal injury.
- When moving this product, do not pull it. Push it to prevent personal injury.
- Handle and swivel casters must be attached on the same side of the product.
- **USE THE BRAKES** when not moving this product. This will prevent the product from rolling, which may cause personal injury or product damage.
- **BE CAREFUL** when opening more than one drawer. The product may become unstable and tip, which may cause personal injury or product damage.
- **DO NOT** mount this product on a truck bed or any other moving object. This may cause personal injury or product damage.
- **DO NOT** step in the drawers. You may fall which may cause personal injury.
- Appropriately secure this product before moving it with a forklift.
- **DO NOT** tow with power equipment. The product could tip, which may cause personal injury or product damage.
- **DO NOT** alter this product in any manner. For example, do not weld external lockbars or attach electrical equipment. This may cause product damage or personal injury.
- A heavy duty side cabinet must be used on an equally heavy duty cart.
- Keep the product on level surfaces. The product may become unstable and tip if stored or moved on an un-level surface, which may cause personal injury or product damage.
- Lock the drawers and doors before moving this product. The drawers or doors could come open and make the product unstable and tip, which may cause personal injury or product damage.
- When the cover is opened, be sure the cover stop is in the locked position. This will prevent accidental closure and personal injury.
- **BE CAREFUL** when closing the cover. Remove hands before the cover closes completely to prevent personal injury.
- The maximum weight for each drawer should be no more than 50 pounds.
- The maximum product weight, including contents, should be no more than 1,180 pounds for carts.
- Close the cover and lock the drawers and doors before moving this product. The drawers or doors could come open and make the product unstable and tip, which may cause personal injury or product damage.
- Remove the work surface, if provided, from the cart before mounting the chest. Failure to do so may cause the chest to slide off, which may cause personal injury or product damage.
- **WEAR SAFETY GLASSES AND BE CAREFUL** when moving the cover rods. The rod could spring out of the hole, which may cause personal injury.
- When locking this product, close the drawers before closing the cover for lock bars to work properly.
- Spread the weight out evenly in the tote trays. If the weight is not spread evenly, the contents could shift and fall out, which may cause personal injury, and/or damage to the contents or tote tray.

Call 1-800-366-7278 for Service Parts
Refer to Service Parts Drawing for full listing of Service Parts



HARDWARE:

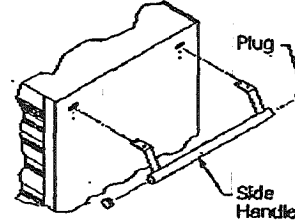


ASSEMBLY

SIDE HANDLE ATTACHMENT:

NOTE: Holes in the handle are tapped requiring no nuts for installation.

- Insert the handle tabs into the slots in the side of the cart.

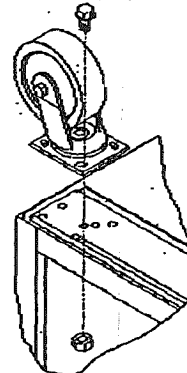


- Attach the handle using four 1/4-20 x 3/8 slotted screws. Wrench tighten.

CASTER INSTALLATION:

NOTE: Use adequate manpower for this operation.

- Remove casterpack from bottom drawer. Make sure all casters, screws and nuts are accounted for. (16) Screws and nuts.



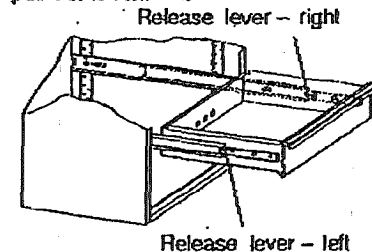
- Remove the bottom drawer. See operation section: Removing and Installing Drawers.
- Place the unit on it's top. Use the packaging material to protect the paint finish.
- Attach casters using four 1/4-20 X 5/8 hex screws and nuts per caster. Wrench tighten.

OPERATION

REMOVING AND INSTALLING DRAWERS:

BALL BEARING:

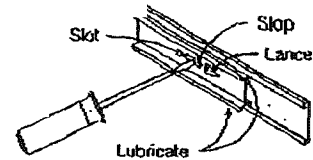
- Empty the drawer.
- Fully extend the drawer.
- Lift the release lever on the left side, while depressing the lever on the right side and pull out to remove.



- To reinstall, carefully align the slides and slowly push the drawer into the unit until the drawer stops.

FRICITION:

- Fully extend the drawer. Push it back a quarter of an inch.
- Insert a screwdriver into the slot in the slide and push in on the stop until it clears the lance.



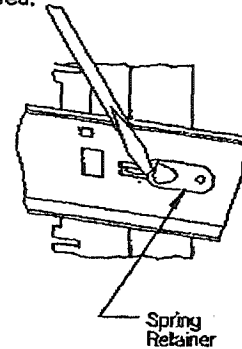
- Repeat the procedure on the other slide and remove the drawer.
- To reinstall the drawer, pry the stop far enough out to engage the lance and push the drawer onto the slides until the stops pass over the lances.

REMOVING AND INSTALLING SLIDES:

Ball bearing only:

NOTE: For smooth operation, make sure that the drawers are matched with their original slides.

- Remove the drawer (refer to drawer removal instructions).
- Lift and hold the spring retainer with a screwdriver and push the slide toward the rear of the unit. The slide may now be removed.



- To reinstall the slide, place the slide in the appropriate position in the unit. Pull toward the front of the unit until the spring retainer snaps into position and secures the slide.

DETENT INSTALLATION:

Ball bearing only:

- Each drawer is equipped with a detent to help prevent spontaneous drawer opening.
- Simply snap the detent forward from the back side of the drawer and snap new detent in place.

MAINTENANCE

- For casters, use high pressure gun grease, or equivalent, (yearly).
- Lubricate slides (twice yearly).
- Lubricate lock with graphite, (yearly).
- Periodically the drawer fronts, drawer trim, and other surfaces should be cleaned with a mild detergent and water to keep them looking new.
- Auto wax will preserve the storage unit's luster finish. Apply the wax as to a car. The wax will help protect the unit against scratches.
- Grease and oil can be removed with most standard cleaning fluids. For safety, use a non-flammable cleaning fluid.
- If drawer liners are supplied, it is recommended they are used to protect the finish inside the drawers and to make the drawers easier to clean. Drawer liners may be cleaned with soap and water.