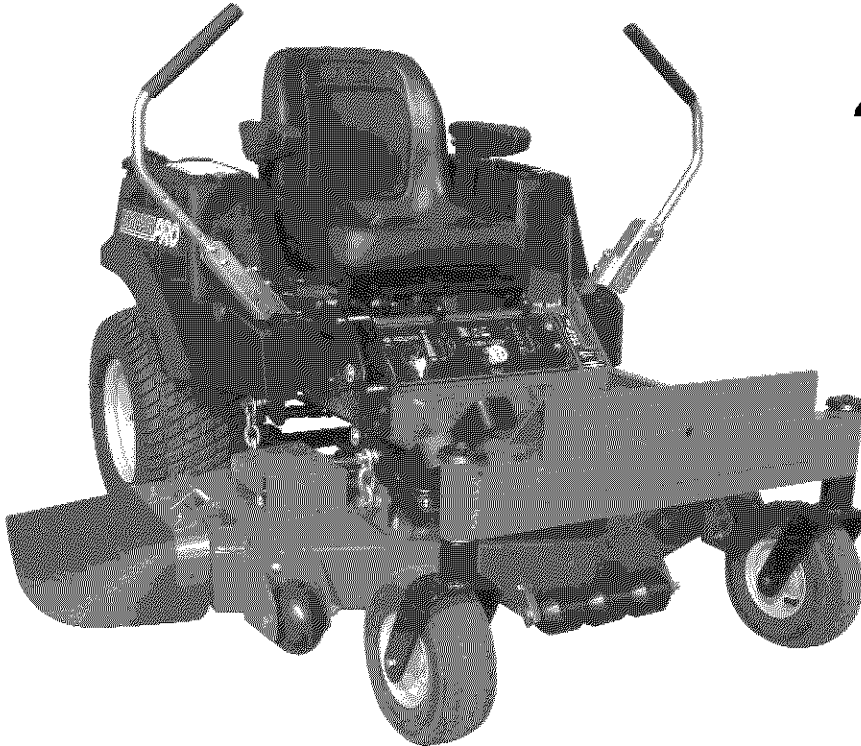


Safety Instructions & Operator's Manual for
SNAPPER®

**MID-MOUNT
 ZERO TURNING
 HYDRO DRIVE
 SERIES 1**



MODELS
HZT21481BV

MODEL NUMBER EXPLANATION			
H	ZT	21	48 1 BV
MODEL DESIGNATION	DRIVE SYSTEM TYPE	ENGINE HP *	ENGINE TYPE SERIES DESIGNATION MOWER DECK SIZE
H - Homeowner Mid Mount	ZT - Zero Turning Hydro Drive	21 - Engine Horsepower	48 - 48" Mower Width 1 - Series Designation B - Briggs Engine V - Over Head Valve

Thank you for buying a SNAPPER Product! Before operating your machine, read this manual carefully and pay particular attention to the "IMPORTANT SAFETY INSTRUCTIONS" on Pages 2 - 4. Remember that all power equipment can be dangerous if used improperly. Also keep in mind that SAFETY requires careful use in accordance with the operating instructions and common sense!

NOTE: Specifications are correct at time of printing and are subject to change without notice.
 * Actual sustained equipment horsepower will likely be lower due to operating limitations and environmental factors.

SNAPPER McDonough, GA., 30253 U.S.A.



IMPORTANT SAFETY INSTRUCTIONS



WARNING: This powerful cutting machine is capable of amputating hands and feet and can throw objects that can cause injury and damage! Failure to comply with the following SAFETY instructions could result in serious injury or death to the operator or other persons. The owner of the machine must understand these instructions and must allow only persons who understand these instructions to operate machine. Each person operating the machine must be of sound mind and body and must not be under the influence of any substance, which might impair vision, dexterity or judgment. If you have any questions pertaining to your machine which your dealer cannot answer to your satisfaction, call or write the Customer Service Department at SNAPPER Products Inc., McDonough, Georgia 30253. Phone: (1-800-935-2967).

PROTECTION FOR CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Children who have been given rides in the past may suddenly appear in the mowing area for another ride and be run over or backed over by the machine. Never assume that children will remain where you last saw them.

1. KEEP children out of the mowing area and under the watchful care of a responsible adult other than the operator.
2. DO NOT allow children in yard when machine is operated (even with the blade OFF).
3. DO NOT allow children or others to ride on machine, attachments or towed equipment (even with the blades OFF). They may fall and be seriously injured.
4. DO NOT allow pre-teenage children to operate machine.
5. ALLOW only responsible adults & teenagers with mature judgment under close adult supervision to operate machine.
6. DO NOT operate blades in reverse. STOP BLADES. LOOK and SEE behind and down for children, pets and hazards before and while backing.
7. USE EXTRA CARE when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

PROTECTION AGAINST TIPOVERS

Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. All slopes require extra CAUTION. If you cannot back up the slope or if you feel uneasy on the slope, DO NOT mow it. Use extra care with grass catchers or other attachments; these affect the handling and the stability of the machine.

1. DO NOT operate machine on slopes exceeding 15 degrees (27% grade).
2. Exercise EXTREME CAUTION on slopes above 10 degrees (18% grade). Turn blades OFF when traveling uphill. Use a slow speed and avoid sudden or sharp turns.
3. DO NOT operate machine back and forth across face of slopes. Operate up and down. Practice on slopes with blades off.
4. AVOID starting, stopping or turning on slopes. If machine stops going uphill or tires lose traction, turn blades OFF and back slowly straight down the slope.

PROTECTION AGAINST TIPOVERS

(Continued From Previous Column)

5. STAY ALERT for holes and other hidden hazards. Tall grass can hide obstacles. Keep away from ditches, washouts, culverts, fences and protruding objects.
6. KEEP A SAFE DISTANCE (at least 3 feet) away from edge of ditches and other drop offs. The machine could turn over if an edge caves in.
7. Always begin forward motion slowly and with caution.
8. Use weights or a weighted load carrier in accordance with instructions supplied with a grass catcher. DO NOT operate machine on slopes exceeding 10 degrees (18% grade) when equipped with grass catcher.
9. DO NOT put your foot on the ground to try to stabilize the machine.
10. DO NOT operate machine on wet grass. Reduced traction could cause sliding.
11. Choose a low enough speed setting so that you will not have to stop or shift on a slope. Tires may lose traction on slopes even though the brakes are functioning properly.
12. DO NOT operate machine under any condition where traction, steering or stability is doubtful.
13. Always keep the machine in gear when going down slopes. DO NOT shift to neutral (or actuate hydro roll release) and coast downhill.

PREPARATION

1. Read, understand, and follow instructions and warnings in this manual and on the machine, engine and attachments. Know the controls and the proper use of the machine before starting.
2. Only mature, responsible persons shall operate the machine and only after proper instruction.
3. Data indicates that operators age 60 and above, are involved in a large percentage of mower-related injuries. These operators should evaluate their ability to operate the mower safely enough to protect themselves and others from serious injury.
4. Handle fuel with extra care. Fuels are flammable and vapors are explosive. Use only an approved fuel container. DO NOT remove fuel cap or add fuel with engine running. Add fuel outdoors only with engine stopped and cool. Clean spilled fuel from machine. DO NOT smoke.
5. Practice operation of machine with BLADES OFF to learn controls and develop skills.
6. Check the area to be mowed and remove all objects such as toys, wire, rocks, limbs and other objects that could cause injury if thrown by blade or interfere with mowing.

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IMPORTANT

NOTICE: Operator Protective Structures are available as optional kits for the Mid-Mount and Out-Front Z-Rider machines. These structures, when installed and used properly can offer additional security to the operator against serious injury in the event of a tip over accident. Operator Protective Structures may be required by local ordinances. Discuss your mowing application and ordinances with your local Snapper Dealer.

Section 1 - FAMILIARIZATION

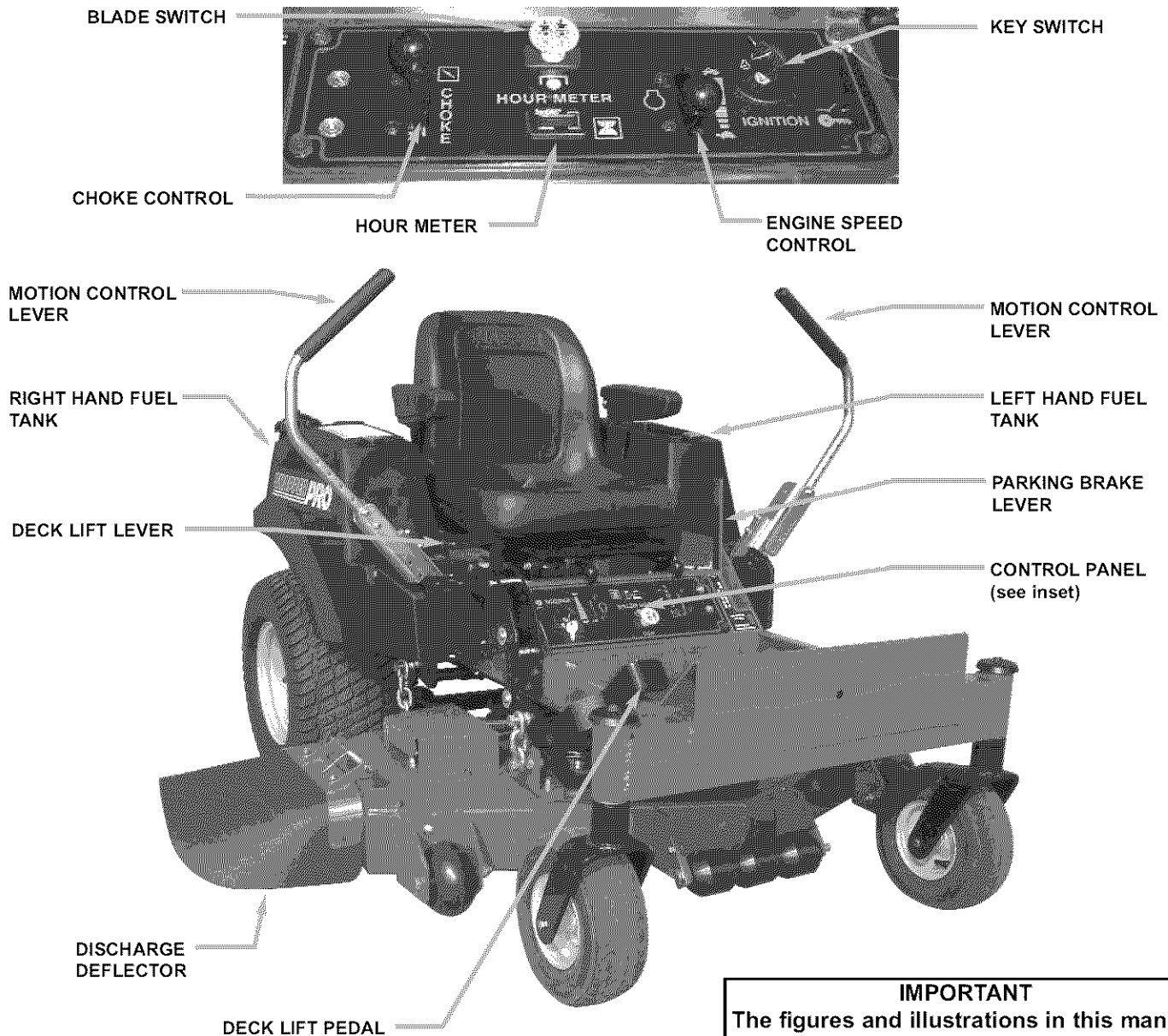


FIGURE 1.1

IMPORTANT
The figures and illustrations in this manual are provided for reference only and may differ from your specific model. Contact your Snapper dealer if you have questions.

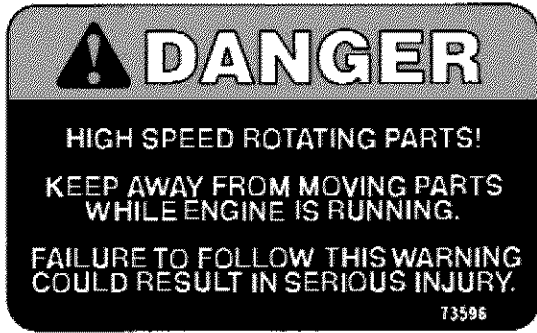
1.1 INTRODUCTION

This manual has been prepared for the operators of the SNAPPER MID MOUNT ZERO TURNING HYDRO DRIVE. Its purpose, aside from recommending standard operating procedures and routine service requirements, is to promote SAFETY through the use of accepted operating practices. Read, Understand and Follow the IMPORTANT SAFETY INSTRUCTIONS on Pages 2 thru 4 of this manual and All SAFETY messages on the unit and its attachments before operating. SNAPPER recommends returning the unit to an authorized SNAPPER dealer annually for inspection and addition of any new devices which might upgrade the safety of the mower.

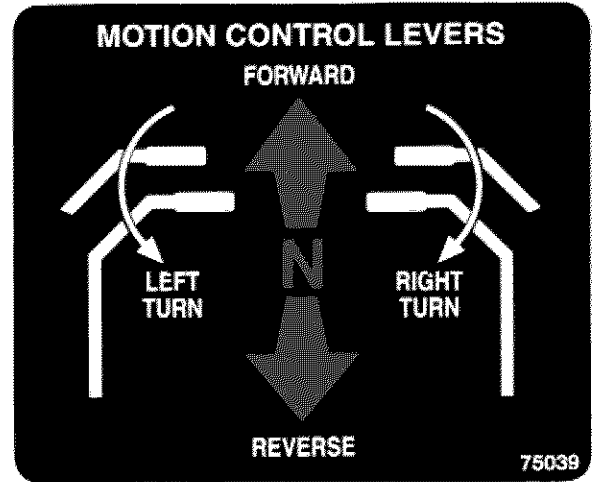
1.2 NOMENCLATURE

The nomenclature information above, Figure 1.1, shows the essential parts of the unit. It is recommended that all operators of this equipment become thoroughly familiar with the controls, components, and operation of this machine before operating. Specific details involving the engine are found in the separate engine owner's manual. Study these manuals before operating and keep both handy for future reference. For the nearest SNAPPER dealer in your area, check the yellow pages under the heading LAWN MOWERS. For engine parts and service, look for the engine manufacturer's dealers under the heading, ENGINES - gasoline.

Section 2 - SAFETY MESSAGES AND SYMBOLS



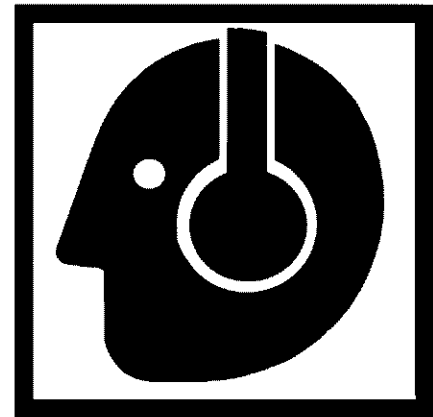
DANGER ! ROTATING PARTS
 KEEP AWAY FROM MOVING PARTS



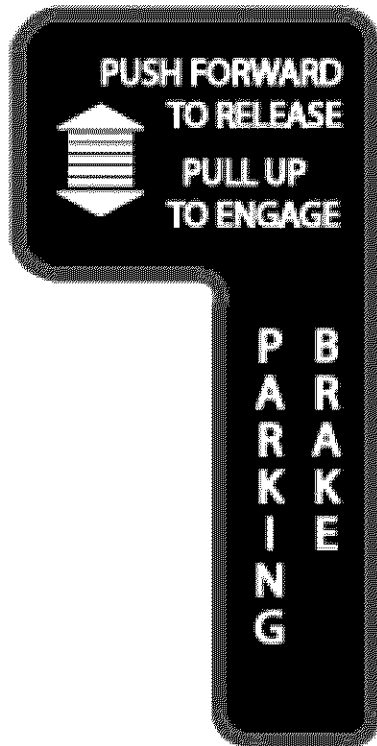
MOTION CONTROL LEVER OPERATION



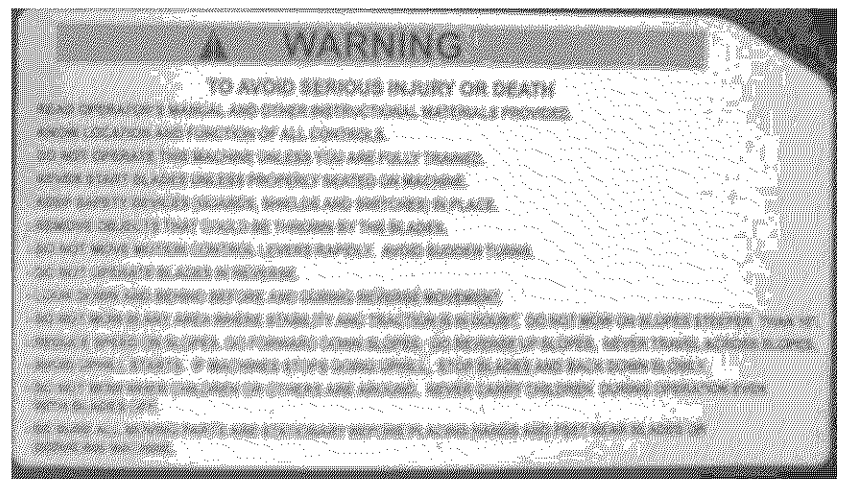
WARNING ! GUARD OR GRASS
 CATCHER MUST BE INSTALLED



WEAR HEARING PROTECTION

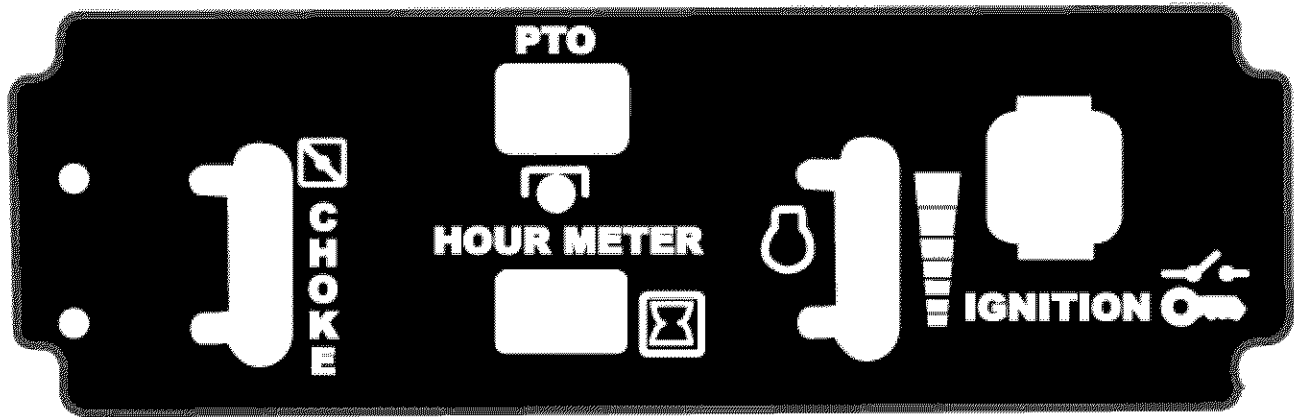


PARKING BRAKE LEVER OPERATION



WARNING ! AVOID SERIOUS INJURY OR DEATH

Section 2 - SAFETY MESSAGES AND SYMBOLS



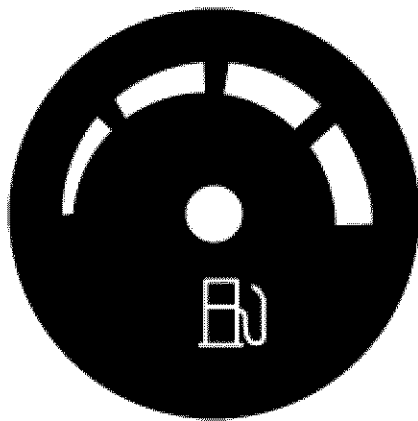
CONTROL PANEL IDENTIFICATION



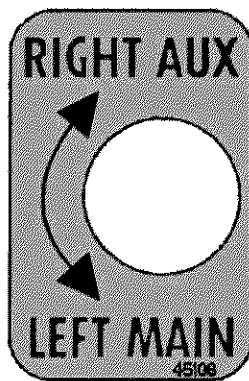
DANGER! ROTATING BLADES



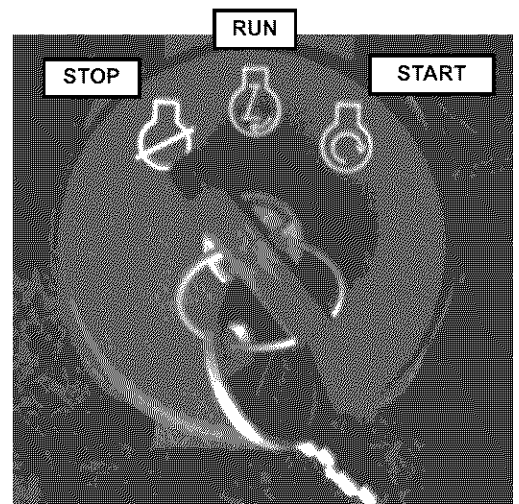
DANGER! ROTATING BLADES
KEEP CHILDREN AND OTHERS OUT OF MOWING AREA



FUEL GAUGE (2)



FUEL TANK SELECT



IGNITION SWITCH

Section 3 - OPERATING INSTRUCTIONS

3.1 PRE-START CHECK LIST

Make the following checks and perform the service required before each start-up.

3.1.1. Check tires and add or release air as needed to bring pressure to 12 psi in drive tires. Pressure in front caster wheels should be 25 psi.

3.1.2. Check guards, deflectors and covers to make sure all are in place and securely tightened.

3.1.3. Check engine oil and add oil as needed to bring level up to the FULL mark. Refer to engine owner's manual for oil specifications. See Figure 3.1.

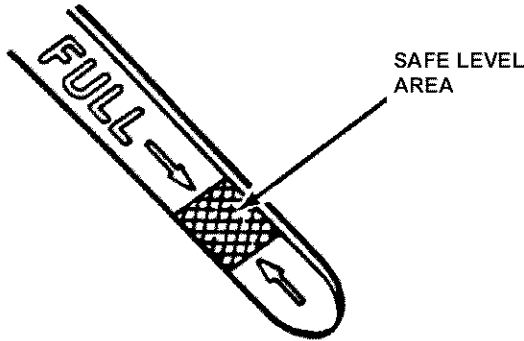


FIGURE 3.1

3.1.4. Check Blade Switch to insure it works freely. See Figure 3.2.

1. Pull the Blade Switch up to the "ON" position to engage or turn "ON" the mower blades.
2. Push Blade Switch down to the "OFF" position to disengage (or turn "OFF") the blades.

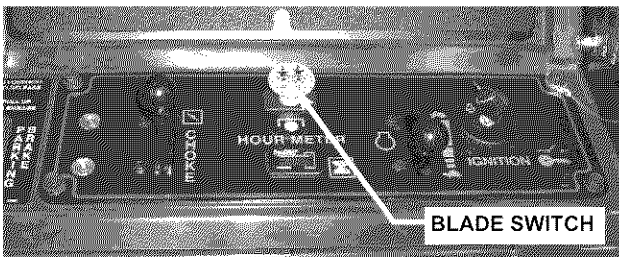


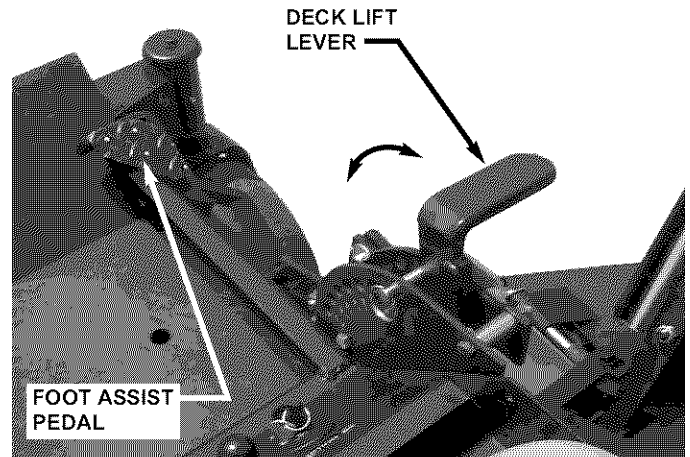
FIGURE 3.2

3.1.5. Clean exterior surfaces of cutting deck, engine and pumps of any accumulation of dirt, grass, oil, etc. Keep engine and pump air intake screens and cooling fins clear at all times.

3.1.6. Add fuel to both tanks of the machine outside where fumes can safely dissipate. Make sure both fuel filler caps are tight. Note the fuel tank selector valve behind left side of operator's seat. Refer to engine owner's manual for fuel specifications.

3.1.7. Adjust position of operator's seat. The seat is mounted to its base with two knobs and two bolts. Loosen knobs and bolts, slide seat forward or backward for most comfortable position, and retighten hardware.

3.1.8. Place mower in desired cutting height setting. Grasp deck lift lever and move lever to desired cutting height setting. Insert stop pin to desired cutting height. **IMPORTANT:** There is a foot assist pedal located to the right front side of the footrest. Always use this assist pedal to raise or lower the deck to the desired cutting height. See Figure 3.3.



INSERT STOP PIN INTO HOLES FOR DESIRED CUTTING HEIGHT

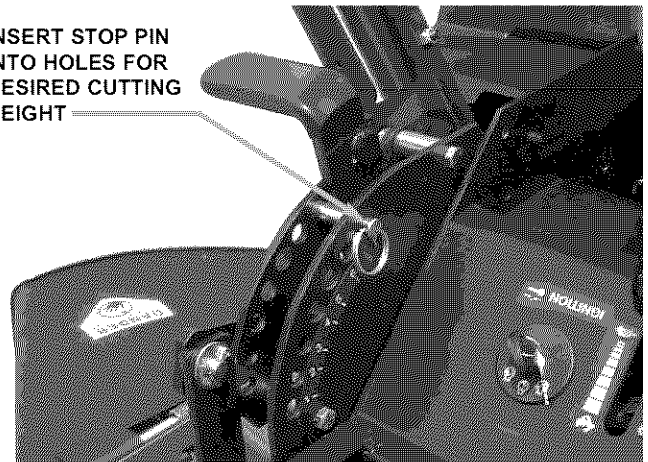


FIGURE 3.3

IMPORTANT: This machine is equipped with hydrostatic drive. The direction of motion and the speed of motion are controlled by the left and right motion control levers. A small movement of these controls can cause the machine to move instantly. **DO NOT** attempt to operate the machine until you read this manual and become familiar with its operation. Practice with the blades "OFF" disengaged, engine speed at a slow setting and in an open area away from obstacles.

	WARNING	
DO NOT allow operation of the machine by untrained personnel.		

Section 3 - OPERATING INSTRUCTIONS

ROLL RELEASE: To roll the machine without the engine running, pressure within the hydraulic pumps must be released. There is a hydraulic pressure relief valve on the upper side of each pump that is used to release the pressure. Use a wrench to rotate both relief valves counter clockwise two full turns to open. After rolling machine, both relief valves must be rotated clockwise to close valves and tighten securely before operating machine. Machine will not move if relief valves are open. See Figure 3.4.

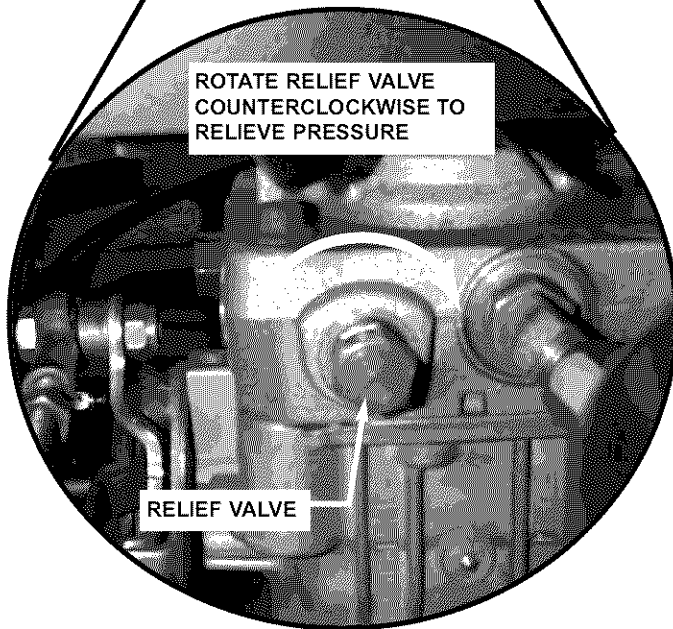
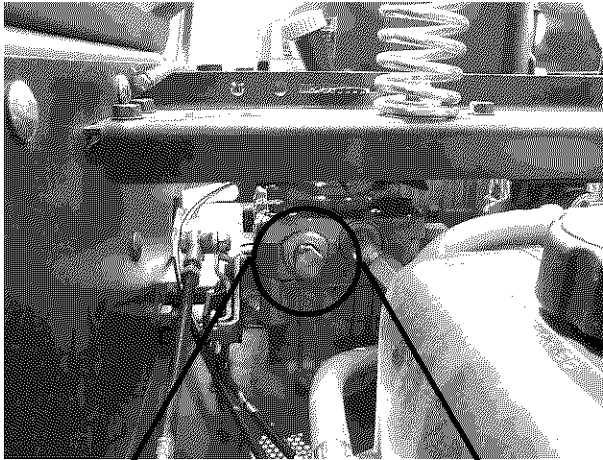


FIGURE 3.4

3.2 STARTING & STOPPING - ENGINE, BLADES, PARKING BRAKE

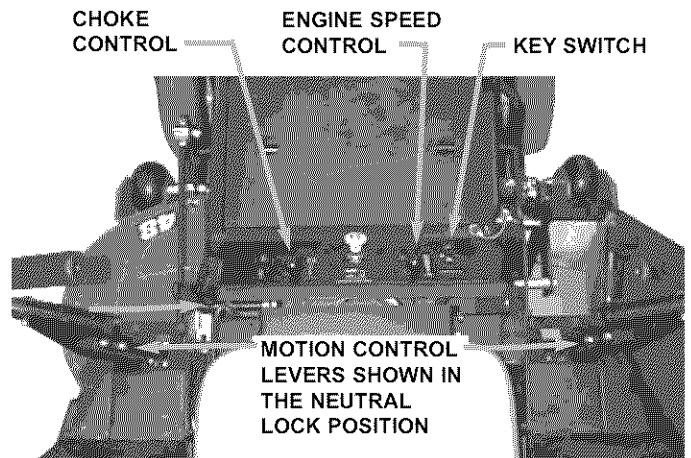
3.2.1. STARTING ENGINE

When the ignition key is turned the engine will not start or turn over unless the blade switch is pushed in to the "OFF" position and the motion control levers are in the neutral lock position. Always engage parking brake before starting engine.

1. Complete pre-start checklist.
2. Sit in operator's seat.
3. Push blade switch in to "OFF", blades disengaged position and engage parking brake. See Figure 3.2.
4. Move choke control forward to choke position to start a cold engine. See Figure 3.5.
5. Move engine speed control to the Rabbit "FAST" position. See Figure 3.5.
6. Turn key to the start position until engine starts. See Figure 3.6.

NOTE: If after 5 seconds of cranking the engine does not start, release the key. Attempt starting again after waiting for approximately 20 seconds.

7. After engine starts, move the choke control to the "OFF" or no choke position. Allow a brief warm-up until engine runs smooth.



SHOWN FROM OPERATOR'S VIEW POINT

FIGURE 3.5

⚠ WARNING ⚠

DO NOT disengage the hydro transmission and coast down slopes. **DO NOT** use Roll Release Control to disengage the hydro transmission unless machine motion can be controlled and engine is off.

Section 3 - OPERATING INSTRUCTIONS

3.3 CUTTING HEIGHT ADJUSTMENT

1. Adjust cutting height, as desired, to any position, using deck lift lever. **IMPORTANT:** There is a foot assist pedal located to the right front side of the footrest. Always use this assist pedal to raise or lower the deck to the desired cutting height. See Figure 3.10.
 2. Insert the stop pin to desired cutting height. See Figure 3.11.
- NOTE:** The engine does not have to be running to adjust cutting height.

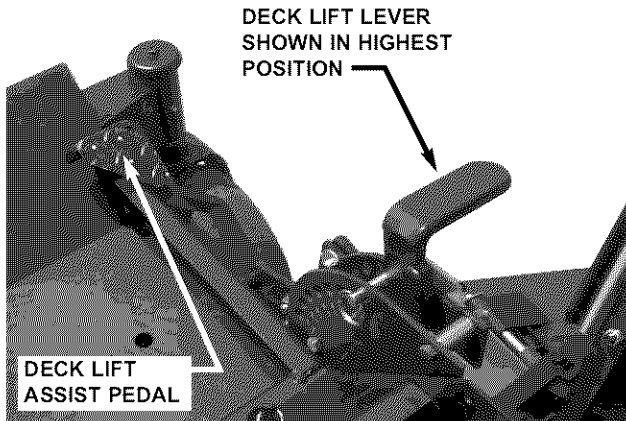


FIGURE 3.10

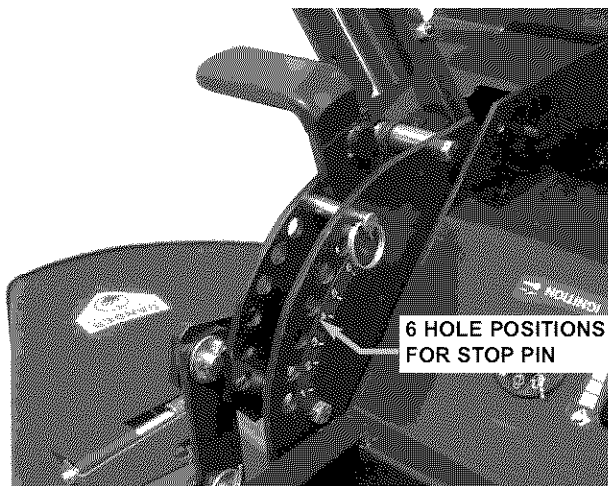


FIGURE 3.11

WARNING

DO NOT make turns at high speed. Slow machine motion. Move motion control lever gently and with caution. DO NOT make sudden changes in speed or direction.

3.4 OPERATION- MOTION CONTROLS

This machine is equipped with dual hydrostatic wheel drive transmissions. Each hydro pump is controlled by a separate motion control lever. The left lever controls the left wheel drive hydro pump and the right lever controls the right wheel drive hydro pump. These levers control the direction of motion, Forward & Reverse, and the speed of motion. Move both levers forward to propel the machine forward. Move both levers rearward to propel the machine in reverse. The speed of motion is continuously variable from neutral (zero) to the maximum. Moving the levers farther from the neutral position will cause the speed of motion to increase. To turn, move the lever on the side to which you want to turn slightly rearward of the other lever. Move levers slowly and carefully. **DO NOT** make sudden changes in speed or direction. Always slow machine motion before turning. To stop the motion of the machine, bring both motion control levers to the neutral position. Engage parking brake.

3.4.1. DRIVING MACHINE

1. Start engine. Release parking brake.
 2. Drop motion control levers down from neutral lock positions. See Figure 3.12.
 3. Move motion control levers gently and with caution in desired direction. See Figure 3.12.
- FORWARD** - Move both control levers forward.
- REVERSE** - Move both control levers rearward.
- LEFT TURN** - Move left control rearward or move right control lever forward.
- RIGHT TURN** - Move left control forward or move right control lever rearward.
- ZERO RADIUS TURN** - Move one control lever forward and move the other control lever rearward simultaneously.

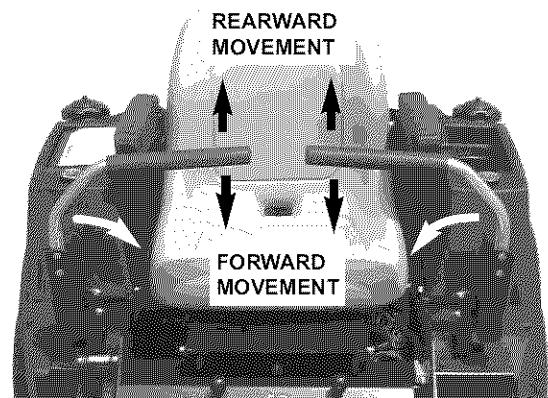


FIGURE 3.12

WARNING

Zero-turning the machine at any speed can result in operator disorientation, or in operator being thrown from the machine. Exercise extreme caution when executing a zero-turn.

Section 3 - OPERATING INSTRUCTIONS

3.4.2. STOPPING MACHINE

1. Return motion control levers to the neutral position & the neutral lock position.

IMPORTANT: Operator must use hand assistance to bring both motion control levers to the neutral position & the neutral lock position.

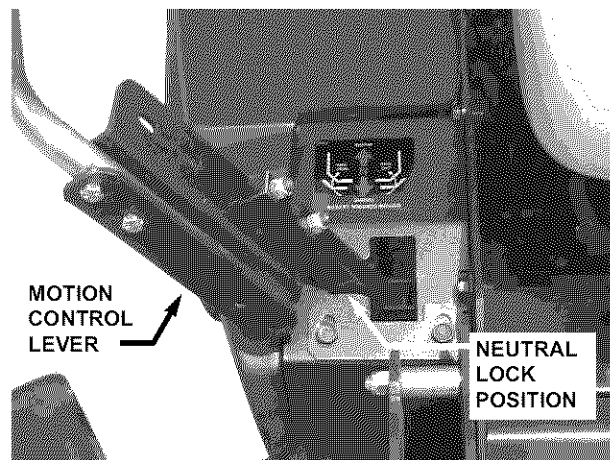
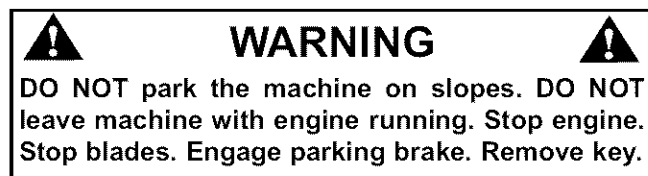


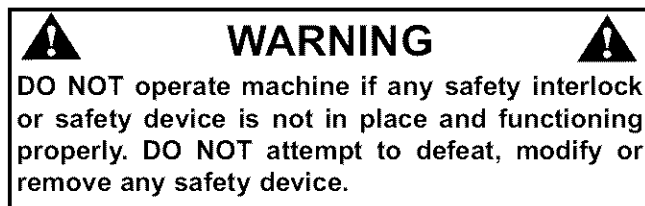
FIGURE 3.13

2. Engage parking brake.
3. Push Blade Switch down to the "OFF" position to disengage or turn "OFF" the blades.
4. Stop engine. Move engine speed control to turtle "SLOW" position. Turn key to stop position.
5. Remove key.



3.5 SAFETY INTERLOCK SYSTEM CHECKS

This machine is equipped with an electrical safety interlock system that is provided for the safety of the operator and others. All safety devices must be in place and functioning properly before operating the machine. Perform the following interlock system checks periodically during the operating season. Contact your authorized Snapper dealer if you have questions.



ENGINE MUST NOT START IF:

1. Motion Control Lever(s) are not in the neutral lock position OR,
2. Parking Brake disengaged OR,
3. Blade Switch in the "ON" blades engaged position.

ENGINE SHOULD START IF:

1. Blade Switch in the "OFF" blades disengaged position AND,
2. Motion Control Levers are both in the neutral lock position AND,
3. Operator properly seated in the Operator's Seat OR,
4. Parking Brake engaged.

NOTE: The engine can be started with the parking brake disengaged only if conditions in 1, 2 and 3 have been met.

ENGINE MUST BEGIN TO STOP IF:

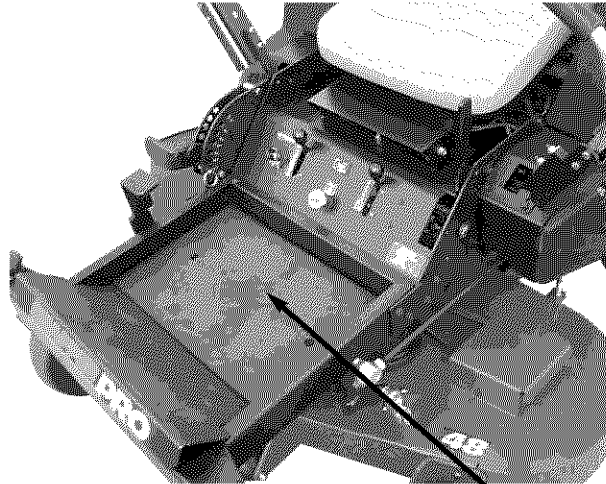
1. Motion Control Levers are moved from the neutral lock position with Parking Brake engaged OR,
2. Operator rises off of seat with Blade Switch in "ON" blades engaged position OR,
3. Operator rises off of seat with Parking Brake disengaged.

IMPORTANT: Engine and blades will continue to run if Operator becomes reseated prior to engine coming to a complete stop. After coming to a complete stop, the blade switch must be moved to the "OFF" position before engine can be restarted. Engine and blades must come to a complete stop within 5 seconds after the operator rises off the seat or the blade switch is moved to the "OFF" position.

Section 4 - MAINTENANCE

4.2.3. CHECK MOWER DRIVE BELT

1. Lower deck to lowest setting.
2. Remove footrest. See Figure 4.3.
3. Removal of footrest will allow access to mower drive belt.
4. Check the belt tension. If belt is frayed, slit, severed or belt strands exposed, replace belt before operating mower. Refer to Section "MOWER DRIVE BELT REPLACEMENT AND ADJUSTMENT".



LIFT FOOT REST UP AND OFF POWER UNIT FRAME TO GAIN ACCESS TO MOWER BELT

FIGURE 4.3

4.3 AFTER EVERY 25 OPERATING HOURS

4.3.1. ENGINE

1. Engine Oil
Change engine oil. Refer to Section "CHANGE ENGINE OIL". Refer to engine owner's manual for oil specifications.
2. Air Filter
Refer to engine owner's manual for service instructions.

4.3.2. MOWER COMPONENTS

1. Mower Drive Belt
Check belt tension. Replace belt as needed. Refer to Section "MOWER DRIVE BELT REPLACEMENT AND ADJUSTMENT".
2. Mower Blade
Check blade for sharpness, wear, damage, and torque. Refer to Section "MOWER BLADE REPLACEMENT".
3. Mower Deck Levelness
Check mower deck for proper levelness. Adjust as required. Refer to Section "MOWER DECK ADJUSTMENT - LEVELNESS".

4. Clean Mower Deck

- a. Remove key from ignition switch.
- b. Remove spark plug wire(s) and secure away from spark plug(s).
- c. Raise mower deck to its highest setting. It may be necessary to raise mower deck higher using a hydraulic floor jack. Secure machine with safety blocks.
- d. Clean underside of mower deck, removing all accumulation of grass clippings and debris.
- e. Clean top of deck, removing all grass clippings and debris.

5. Mower Blade Spindle - Lubrication

- a. Raise mower deck to its highest setting. It may be necessary to raise mower deck higher using a hydraulic floor jack. Secure machine with safety blocks.
- b. Lubricate with Kendall NLGI No. 2 lithium grease or equivalent, from a grease gun. Grease fittings are located on spindle housings underneath deck. See Figure 4.4.

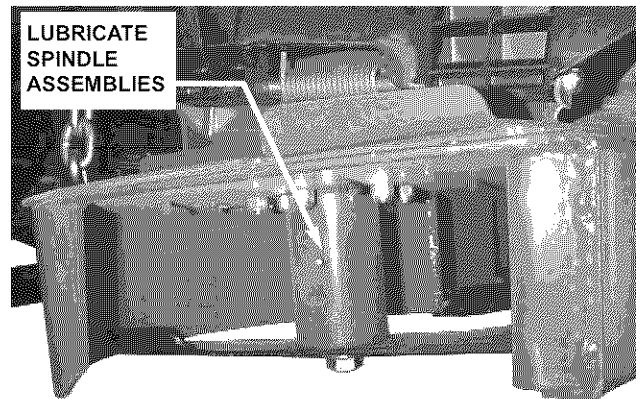


FIGURE 4.4
(Deck shown with discharge raised)

6. Mower Deck Linkage - Lubrication

Lubricate all mower deck linkage pivot points with a light coat of motor oil.

	WARNING	
<p>DO NOT attempt any maintenance, adjustments or service with engine running. STOP engine. STOP blades. Set brake. Remove key. Remove spark plug wires and secure away from spark plugs. Engine and components are HOT. Avoid serious burns; allow sufficient time for all parts to cool.</p>		

Section 4 - MAINTENANCE

4.3.3. RIDING MOWER - LUBRICATION

1. Front Wheel Bearings

Lubricate with Kendall NLGI No. 2 lithium grease or equivalent, from a grease gun. See Figure 4.5.

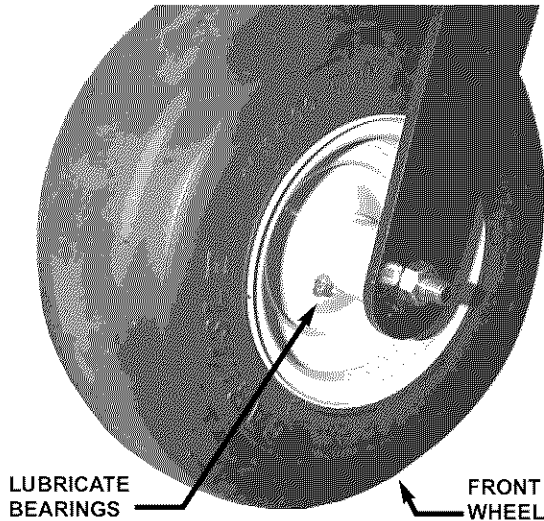


FIGURE 4.5

2. Hydro Pumps

Check the level of the fluid in the fluid reservoir. Wipe away all dirt and debris from around reservoir cap before removing. Oil must remain absolutely clean! Check with machine on a level surface with engine "OFF". Fill reservoir as needed to bring level up. The reservoir is properly filled when the fluid level is 1½" below the top of the filler neck. DO NOT OVER FILL. Use clean, fresh premium automotive oil having a viscosity equivalent to SAE 20W50 API SL. The fluid should be chemically stable, incorporating rust and oxidation inhibitors. Make sure funnels, pouring spouts and oil can are completely clean. Reinstall reservoir cap. See Figure 4.6.

3. Other Lubrication Points

Lubricate machine caster wheel shafts and traction idler arm with Kendall NLGI No. 2 lithium grease or equivalent, from a grease gun. See Figure 4.7.

4.4 BEFORE OPERATING MACHINE

1. Clean all dirt and debris from around the hydraulic fluid reservoir, especially around the top and cap area.
2. Clean all dirt and debris from the cooling fins on the engine and from both hydraulic pumps.

4.5 ANNUALLY (END OF EACH SEASON)

Perform all maintenance as described in Section "AFTER EVERY 25 OPERATING HOURS". Refer to Section "Service Schedule".

4.5.1. ENGINE

Service engine according to engine owner's manual.

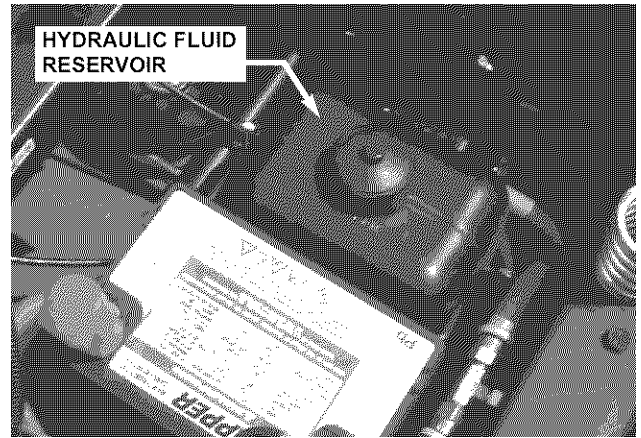


FIGURE 4.6

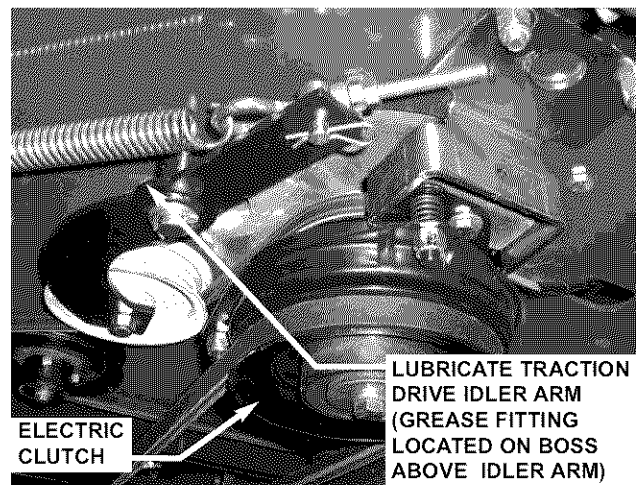
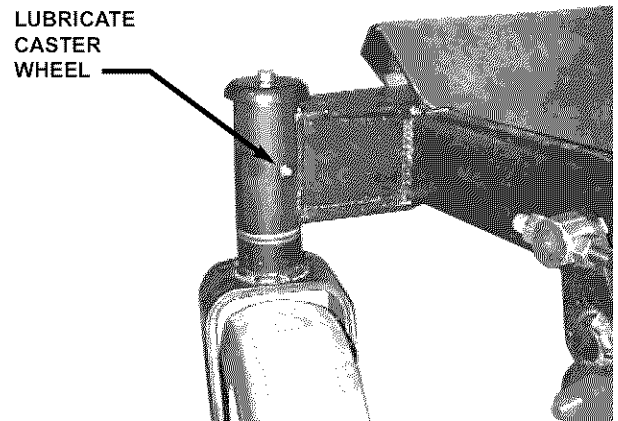


FIGURE 4.7

(Continued on next Page)

Section 4 - MAINTENANCE

WARNING

Allow engine to cool for at least ten minutes before performing service or maintenance. DO NOT smoke near fuel components when performing service or maintenance. DO NOT perform service and maintenance near an open flame. Wipe off any spilled fuel before starting engine. DO NOT run engine indoors.

4.5 ANNUALLY (END OF EACH SEASON) (Continued from previous Page)

4.5.2. FUEL FILTER

Service fuel filter as instructed below. Turn key to "OFF" position. Engine MUST be stopped and MUST be cold before removing filter. Clamp fuel line to prevent fuel spillage or perform filter change when fuel tank and fuel line are empty.

1. Remove fuel line clamps from fuel filter.
2. Remove fuel lines from filter. Discard filter.
3. Install new fuel filter. IMPORTANT: Some fuel filters are fuel flow directional. Check for arrow that shows fuel flow direction. Reinstall fuel line clamps. See Figure 4.8.

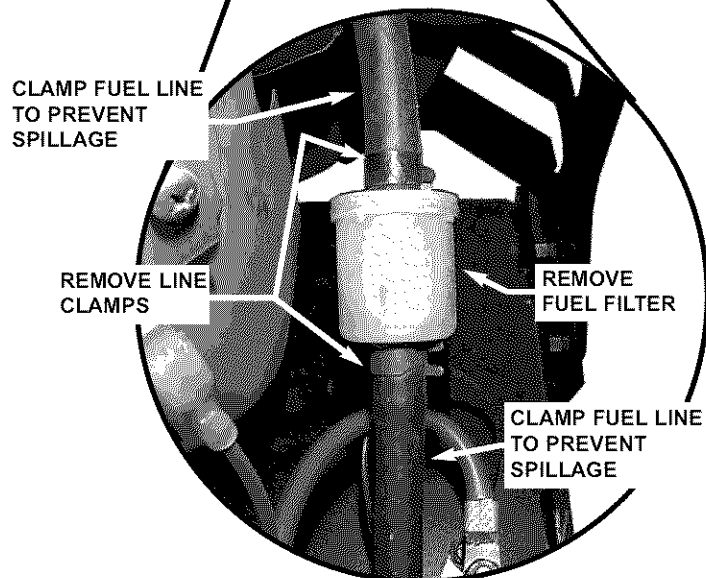
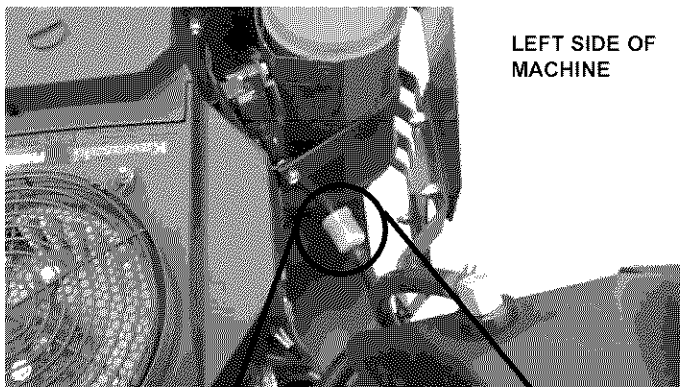
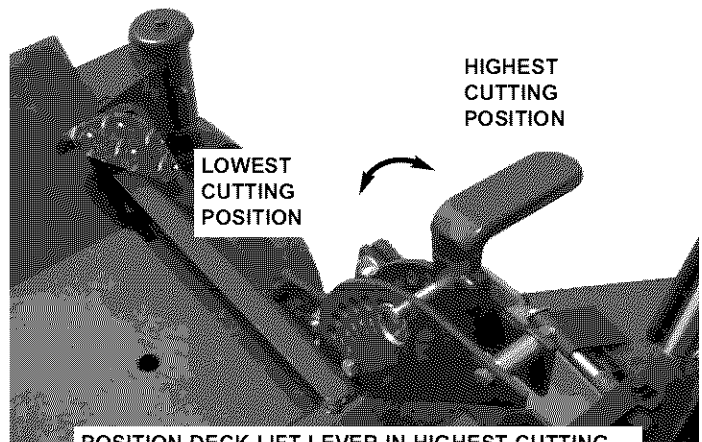


FIGURE 4.8

4.6 DECK REMOVAL

Move power unit/mower deck to an area where the mower deck is to be disconnected. Turn engine "OFF" and remove key from switch. Remove spark plug wire(s) and secure away from spark plug(s). Move motion control levers to the neutral lock position. Engage parking brake.

1. Move deck lift lever and set the mower deck to the highest cutting position. See Figure 4.9.
2. Place a wooden block under the front and rear edge of the mower deck.
3. Move deck lift lever and set the mower deck to a lower cutting position until deck rests on wooden blocks. Position the deck to where there is no tension on the deck hanger chains. See Figure 4.9.



POSITION DECK LIFT LEVER IN HIGHEST CUTTING POSITION. PLACE WOODEN BLOCKS UNDER FRONT AND REAR OF DECK. LOWER DECK ONTO BLOCKS

FIGURE 4.9

(Continued On Next Page)

Section 5 - ADJUSTMENTS & REPAIR



5.1 NEUTRAL POSITION ADJUSTMENTS

The motion control levers control the movement and stopping of the machine. Move the control levers to the center or neutral position to stop machine.

IMPORTANT: Always return both motion control levers with hand assistance to the neutral position. If machine does not come to a complete stop or machine has movement when control levers are moved to the neutral lock position, adjustment must be made.

1. Turn key to "OFF" position.
2. Move motion control levers to the neutral lock position. Refer to Figure 3.7.
3. Raise both rear wheels off the ground. Secure machine with safety blocks.
4. Remove cover screen to expose top of hydro pumps and linkages. See Figure 5.1.
5. Remove both fans from top of hydro pumps.
6. Disconnect motion lever connecting rods from hydro pump activation assembly. See Figure 5.2.

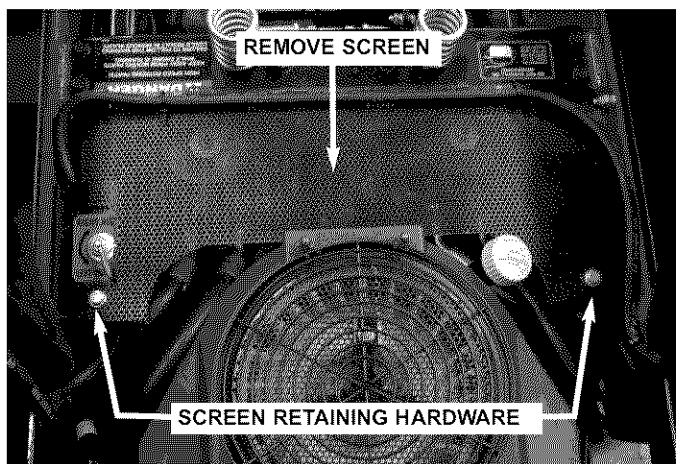


FIGURE 5.1

7. Turn key to start position and start machine. Move engine speed control to the Rabbit "FAST" position.
8. Disengage parking brake.
9. Both wheels should not have any movement, not rotating.
10. If wheel(s) are rotating, loosen the hydro pump activation assembly retaining screw. Move activation assembly forward or rearward to stop rotation of wheel. Retighten retaining screw. Repeat this step for other hydro pump. See Figure 5.3.
11. Stop engine.

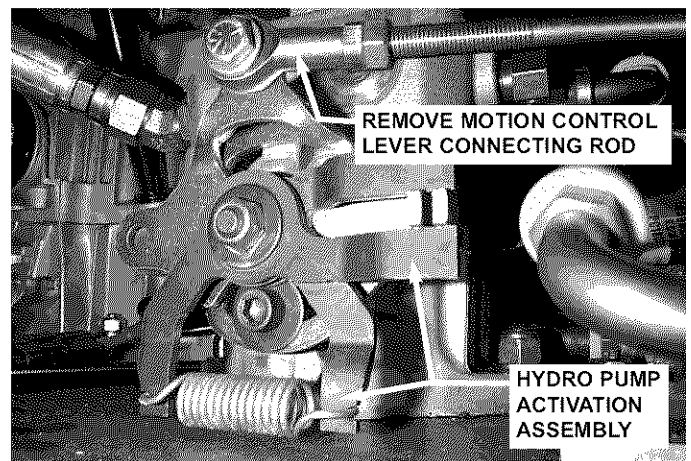


FIGURE 5.2

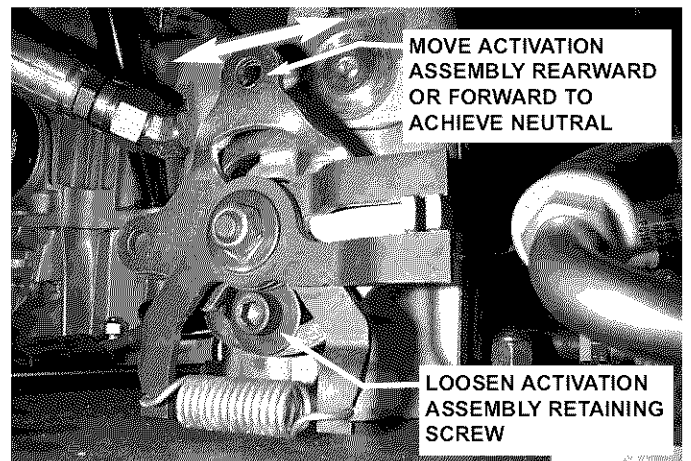


FIGURE 5.3

(Continued On Next Page)

Section 5 - ADJUSTMENTS & REPAIR

5.1 NEUTRAL POSITION ADJUSTMENTS

(Continued From Previous Page)

12. With motion control levers remaining in the neutral lock position, See Figure 3.7, hold connecting rod up to the activation assembly and check length of rod. Tie rod end bolt must align with the activation assembly. If bolt is not aligned with the activation assembly, adjust tie rod. Loosen jam nut that secures tie rod. Rotate tie rod in or out to align with hole in activation assembly. Repeat step for other hydro pump. See Figure 5.4.

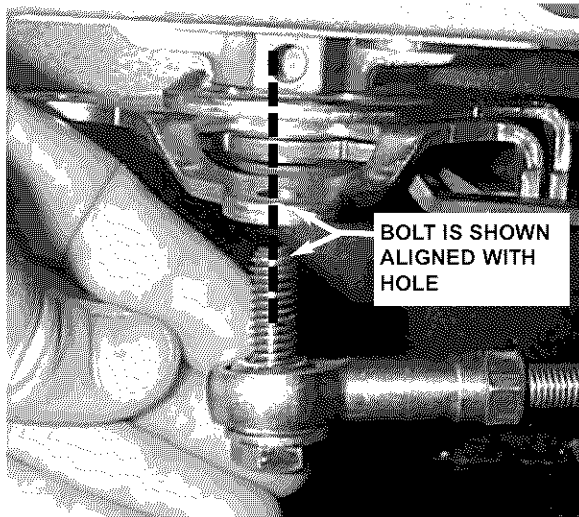
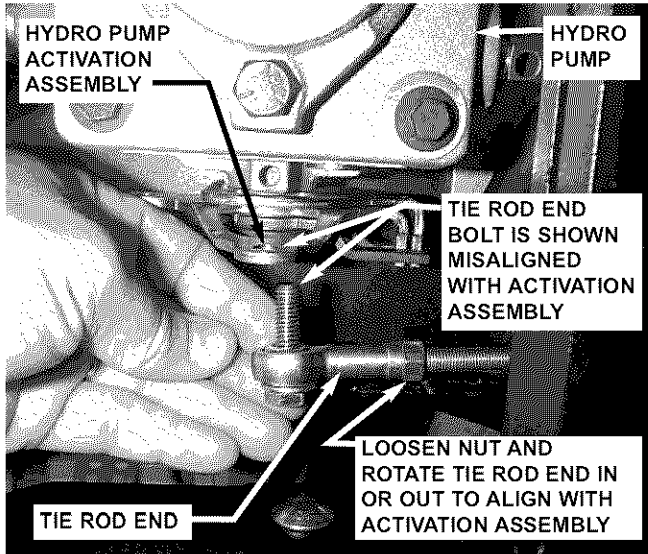


FIGURE 5.4

13. Once tie rod end bolt is aligned with activation assembly insert into hole and reinstall washers and nut that secure bolt to assembly. Tighten securely. Tighten tie rod jam nut securely.

14. Start engine, disengage parking brake, and check rotation of the rear wheels.

15. Reinstall both hydro pump fans. Reinstall washer and bolt. Tighten bolt securely.

16. Reinstall screen and tighten retaining hardware securely.

5.2 MOWER DECK & COMPONENT ADJUSTMENTS

5.2.1. MOWER DECK ADJUSTMENT (LEVELNESS) SIDE to SIDE and FRONT to REAR

Before making deck leveling adjustments, inflate rear tires to 12 PSI and front tires to 25 PSI. When adjusted correctly, the deck will be level side to side within 1/8", have a low cut setting of approximately 1", and the blades pitched approximately 3/16" higher at the rear.

1. Place machine on a smooth level surface.
2. Check side to side level by rotating blades until tips are pointing to the sides of the deck. Check the measurement of outside blade tips to the ground on both blades. The measurement of each of the outside blade tips should be within 1/8" of each other. If measurement of the blade tips is not within 1/8", adjustment should be made.
3. Move deck lift lever and set the mower deck to the highest cutting position.
4. Place 1" blocks under the front and rear edge of the mower deck.
5. Move deck lift lever and set the mower deck to the lowest cutting position.
6. Loosen the nuts and bolts that secure both front deck support chains. Adjust chains until tight and retighten bolts and nuts. Torque to 20 to 30 ft. lbs. See Figure 5.5.

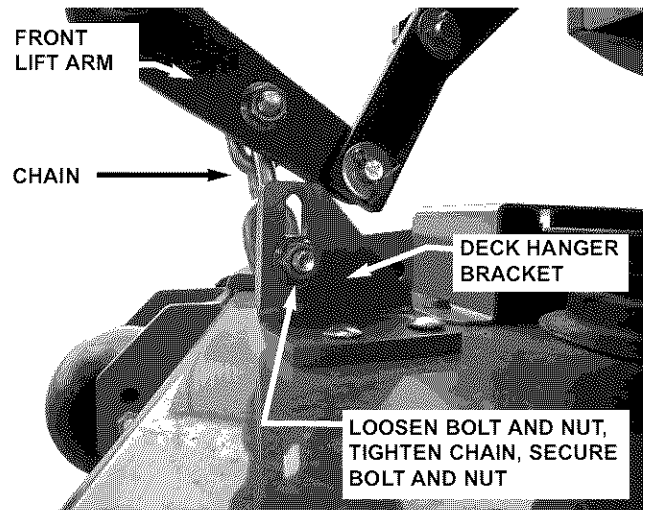


FIGURE 5.5

7. Loosen the nuts that secure both rear deck support eyebolts. Adjust to remove slack from both rear chains. Tighten nuts securely. See Figure 5.6.

Section 5 - ADJUSTMENTS & REPAIR



WARNING



DO NOT attempt any maintenance, adjustments or service with engine running. STOP engine. STOP blades. Set brake. Remove key. Remove spark plug wires and secure away from spark plugs. Engine and components are HOT. Avoid serious burns; allow sufficient time for all parts to cool.

5.3 TRACTION BELT TENSION

The traction drive belt tension does not require adjustment. If the belt is slipping, it will have to be replaced.

5.4 TRACTION BELT REPLACEMENT

1. Remove mower drive belt from around clutch pulley. See Figure 5.10. Refer to Section "MOWER DRIVE BELT REPLACEMENT AND ADJUSTMENT".
2. Turn lock nut out to the end of eyebolt, reducing spring tension. Unhook traction idler spring from bolt in frame. See Figure 5.10.
3. Remove anti-rotation bracket. See Figure 5.10.
4. Disconnect the electric clutch from main wire harness.
5. Remove traction belt from around engine pulley and hydro pumps.
6. Install new belt and route around engine pulley and hydro pump pulleys.
7. Reconnect electric clutch to main wire harness.
8. Reinstall anti-rotation bracket and tighten nuts securely.
9. Reattach traction idler spring. Run lock nut all the way to the end of the threads on the eyebolt. See Figure 5.10.
10. Reinstall mower drive belt onto clutch pulley. Refer to Section "MOWER DRIVE BELT REPLACEMENT AND ADJUSTMENT".

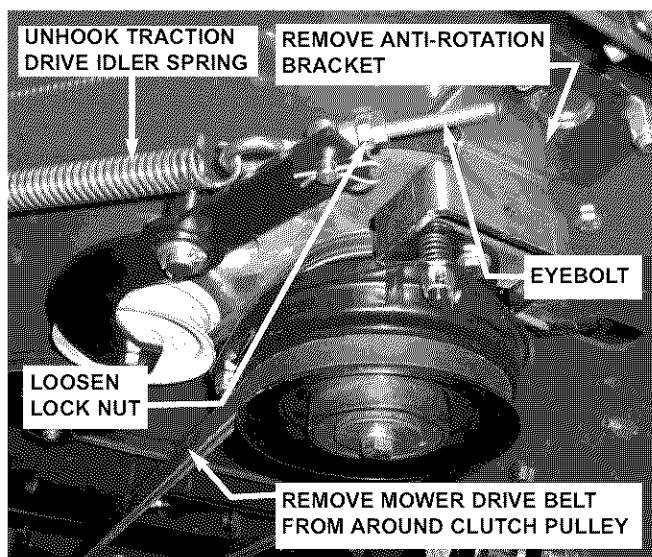


FIGURE 5.10

5.5 BLADE BRAKE/ELECTRIC CLUTCH ADJUSTMENT

The blade switch engages the electric clutch when pulled out to the "ON" position. When the blade switch is in the "ON" position the cutting blade(s) are engaged. The blade switch disengages the electric clutch when the blade switch is pushed in to the "OFF" position. When the blade switch is in the "OFF" position the cutting blade(s) are disengaged. The electric clutch is adjustable. The blades should stop rotation in 5 seconds or less. If the electric clutch fails to stop the blades rotation in 5 seconds, adjustment is necessary.

1. Insert a feeler gauge into the three slots on the electric clutch.
2. Check gap through all three slots in the side of the clutch. The gap should be set at .015.
3. If gap is incorrect rotate nuts in or out to achieve the correct gap. See Figure 5.11.

NOTE: Electric Clutch is shown removed from the machine. Removal is not necessary for adjustment.

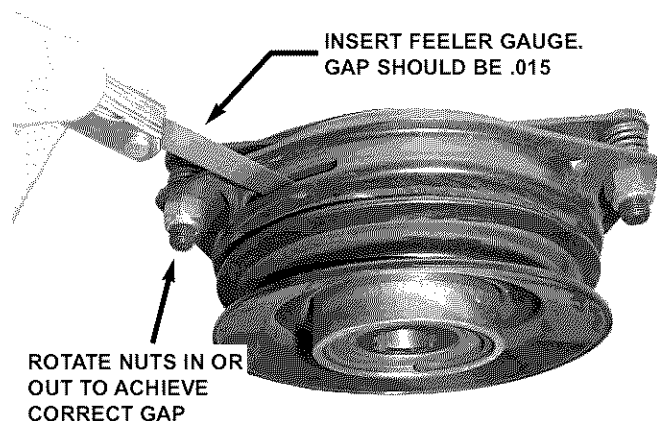


FIGURE 5.11

5.6 TRACKING ADJUSTMENT

If the machine does not track straight when the Motion Control Levers are in the maximum forward speed position, perform the following adjustment. Rear tire pressure must be set to 12 PSI before making this adjustment.

1. Loosen bolts that secure adjustment plates and slide plates all the way forward. Retighten bolts. See Figure 5.12.
2. Start machine and drive in smooth flat open area at maximum forward speed.
3. If machine tracks to the right, loosen bolts that secure the left adjustment plate. Move plate rearward to slow the left wheel. Retighten bolts.
4. If machine tracks to the left, loosen bolts that secure the right adjustment plate. Move plate rearward to slow the right wheel down. Retighten bolts. See Figure 5.12.
5. Drive machine again. Repeat adjustment as necessary until machine tracks straight.

Section 5 - ADJUSTMENTS & REPAIR

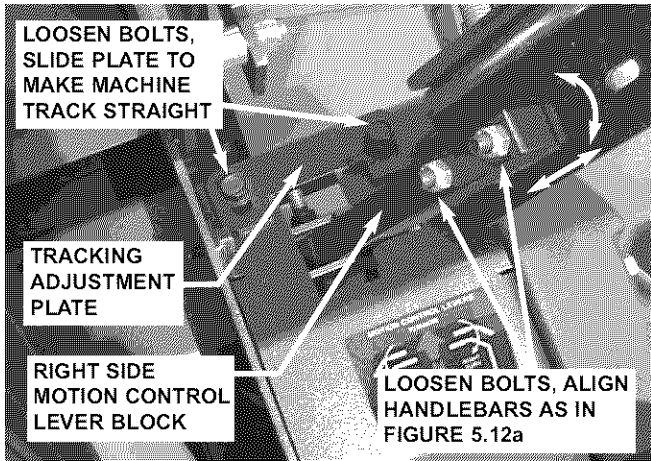


FIGURE 5.12

5.6a MOTION LEVER HANDLEBAR ALIGNMENT

Handlebars of both left and right Motion Control Levers should be aligned when levers are dropped from their neutral lock positions. See Figure 5.12a. If bars are not aligned:

1. Loosen bolts that secure handlebar adjustment brackets to lever blocks, and adjust handlebars until aligned. See Figure 5.12. Retighten bolts after alignment is achieved.
2. Note that handlebars are adjustable, and can be raised or lowered to provide optimum operator comfort. Simply remove hardware securing handlebars to handlebar adjustment brackets, raise or lower bars, and replace hardware.

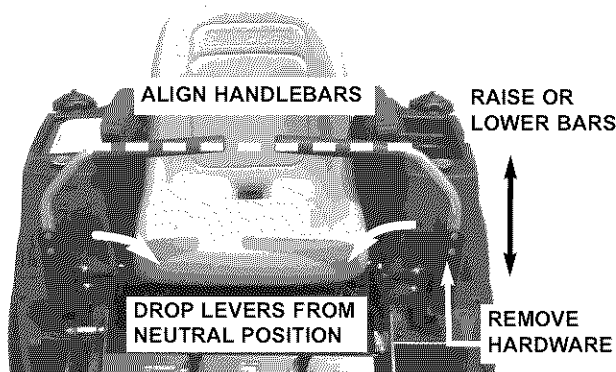


FIGURE 5.12a

5.7 MOWER DRIVE BELT REPLACEMENT AND ADJUSTMENT

Inspect mower drive belt. Replace belt if it shows signs of excessive wear, damage and/or is broken.

5.7.1. BELT REMOVAL

1. Remove power unit footrest.
2. Remove jam nut, inner nut, washers and spring from front threads of deck idler tensioning rod. See Figure 5.13a. Slip rod out of deck bracket, and swivel deck idler pulley back.

3. Remove old mower drive belt. Note the belt routing. See Figure 5.13.

5.7.2. BELT REPLACEMENT

1. Route new belt around blade pulleys, idler pulley, and clutch pulley in the same position as old belt was removed. See Figure 5.13.
2. Reconnect deck idler tensioning rod as previously removed. Refer to Section 'Belt Adjustment' below for proper belt tension adjustment.
3. Reinstall power unit footrest.

5.7.3. BELT ADJUSTMENT

To adjust belt tension, loosen jam nut on deck idler tensioning rod, then adjust inner nut in or out until idler spring measures 2-5/16". See Figure 5.13a. Tighten jam nut against inner nut after adjustment is achieved.

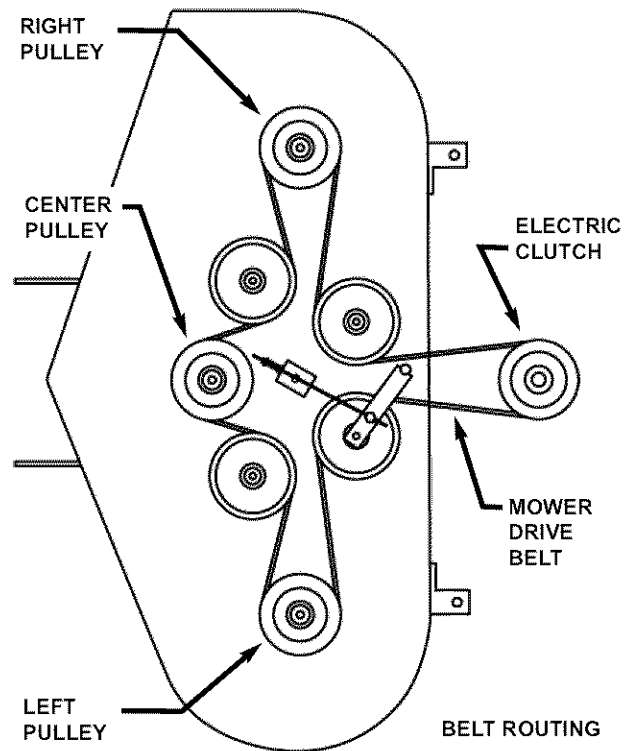


FIGURE 5.13

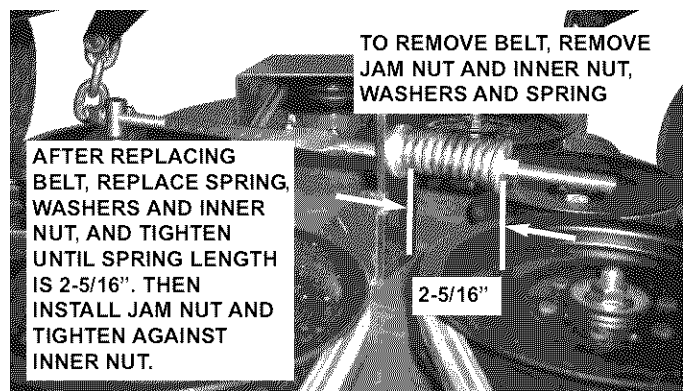


FIGURE 5.13a

Section 5 - ADJUSTMENTS & REPAIR

WARNING

DO NOT attempt any maintenance, adjustments or service with engine running. STOP engine. STOP blades. Set brake. Remove key. Remove spark plug wires and secure away from spark plugs. Engine and components are HOT. Avoid serious burns; allow sufficient time for all parts to cool.

5.10 BATTERY

5.10.1. BATTERY REMOVAL

1. Remove battery retainer. See Figure 5.17.
2. Slide terminal cover away from positive terminal.
3. Observe and note cable positions on battery. Disconnect cables from battery terminals, disconnecting BLACK (Negative) cable first and RED (Positive) last. Retain mounting bolts and nuts. See Figure 5.17.

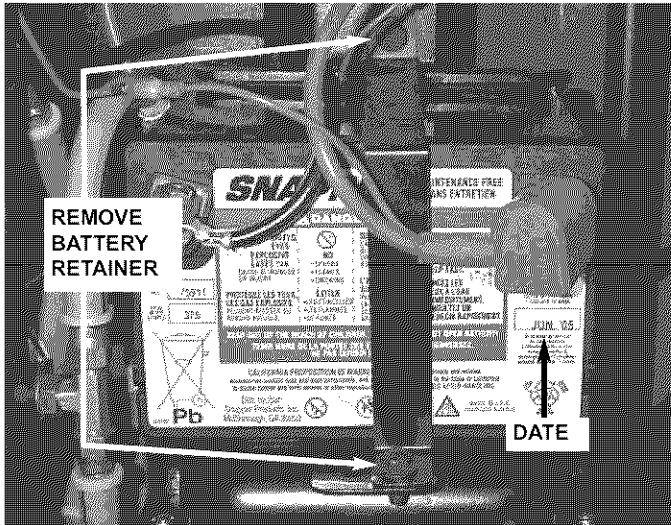


FIGURE 5.17

5.10.2. BATTERY INSTALLATION

1. Position battery into battery compartment.
2. Connect cables to battery terminals. Connect RED (Positive) cable first. Connect BLACK (Negative) cable last. See Figure 5.18.
3. Reinstall battery retainer and positive terminal cover. See Figure 5.17.

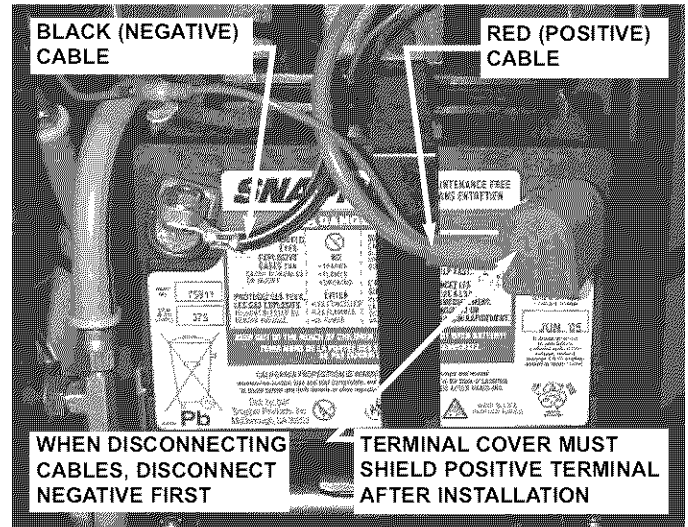


FIGURE 5.18

5.10.3. BATTERY CHARGING

NOTE: The battery in this machine is maintenance-free. It has been filled to the proper level with acid and is sealed. Do not attempt to open battery.

1. Remove battery.
2. Place battery in a well-ventilated area on a level, non-concrete surface.
3. Connect battery charger to battery terminals. RED to positive (+) terminal and BLACK to negative (-) terminal.
4. Slow charge battery at 6-10 amps for 1 hour.
5. If battery will not accept charge or is partially charged after 1 hour of charging, replace with new battery.

WARNING

Keep all sparks, flame and fire away from area when charging battery.

Section 5 - ADJUSTMENTS & REPAIR

5.11 HYDRAULIC SYSTEM, PURGING

After replacing or repairing hydraulic system components, one or both of the wheel drives may not pull properly. This is likely to be caused by air entrapped in the system. If you experience a pulling issue after completing repairs, perform the following procedure to purge the air from one or both of the hydraulic drive systems.

IMPORTANT: WHEN REPLACING THE HYDRAULIC FLUID FILTER, PRE-FILL WITH OIL (SAE 20W50 API SL) BEFORE INSTALLING. PRE-FILLING THE FILTER WITH OIL WILL REDUCE OR POSSIBLY ELIMINATE THE NEED TO PURGE THE SYSTEM OF ENTRAPPED AIR

1. Locate hydraulic reservoir underneath operator's seat. After thoroughly cleaning the area around the top of the reservoir, remove filler cap. Bring fluid to proper level (1 ½" below the top of the filler neck). With engine off, add SAE 20W50 automotive oil. See Figure 4.6.
2. Open pressure relief valve on hydraulic pump, turning counter clockwise 2 full turns. See Figure 3.3.
3. Carefully raise the rear of the machine so the wheels are off of the ground. Securely block the machine to prevent it from falling.
4. While seated in the operator's position, start the engine. Place engine speed control in FAST position.
5. Release parking brake and move motion control levers out of the neutral lock position.
6. Slowly move motion control levers to the full forward and then to the full reward positions. Repeat this process 6 times.
7. Stop engine and wait for all rotation to stop before leaving the operator's position.
8. Close pressure relief valve on hydraulic pump, turning clockwise. Tighten snugly.
9. With pressure relief valve closed, repeat Steps 4 thru 7.
10. Remove blocks and lower rear of machine.
11. Check fluid level in reservoir. Add SAE 20W50 automotive oil as required to bring fluid level to 1-½" from top of filler neck. Do Not over fill.
12. Install and tighten filler cap.



TROUBLESHOOTING

PROBLEM	PROBABLE CAUSE	CORRECTIVE ACTION
Starter Will Not Crank Engine	1. Battery dead.	1. Service battery.
	2. Blown fuse.	2. Replace fuse.
	3. Electrical connections loose or corroded.	3. Clean and check connections for good contact.
	4. Defective ignition switch.	4. Contact authorized SNAPPER dealer.
Engine Will Not Start	1. Blade engagement switch in the "ON" position.	1. Move blade engagement switch to "OFF".
	2. Park brake not set or Operator not seated.	2. Set park brake and Operator in Operator Seat.
	3. Motion Controls not in Neutral Lock Position.	3. Place Motion Controls in Neutral Lock Position.
	4. Fuel tank empty.	4. Fill fuel tank with fresh fuel or switch tanks.
	5. Engine needs choking.	5. Move choke control to "CHOKE" position.
	6. Spark plug wire disconnected.	6. Place spark plug wire onto spark plug.
	7. Battery weak or dead.	7. Service battery.
	8. Faulty parking brake, blade or ignition switch.	8. Contact authorized SNAPPER dealer.
Engine Stalls After Running	1. Operator not in seat.	1. Sit in operator's seat.
	2. Choke control in the "CHOKE" position.	2. Move choke control to "OFF" position.
	3. Fuel tank empty.	3. Fill with fuel to proper level or switch tanks.
	4. Engine air pre-cleaner and or air cleaner dirty.	4. Clean free of all debris.
	5. Spark plug defective or gap set improperly.	5. Service spark plug.
	6. Fuel filter stopped up.	6. Replace fuel filter.
	7. Water, debris or stale fuel in fuel system.	7. Drain and clean fuel system.
Engine Loses Power	1. Excessive load on engine.	1. Lessen load.
	2. Engine air pre-cleaner or air cleaner dirty.	2. Clean or replace filters.
	3. Engine oil level low.	3. Fill with engine oil to proper level.
	4. Engine cooling fins & air intake screen excessively dirty.	4. Clean cooling fins, air intake screen of all debris.
	5. Spark plug faulty.	5. Service spark plug.
	6. Water, debris or stale fuel in fuel system.	6. Drain and clean fuel system.
Engine Backfires When Turned To "STOP"	1. Throttle control set too "FAST".	1. Set throttle control to "SLOW" and allow engine to idle. Then, turn key to "OFF".
Excessive Vibration	1. Damaged or bent mower blades.	1. Service mower blade(s).
	2. Loose blade components.	2. Service and tighten loose parts.
	3. Worn or damaged components.	3. Inspect all belts and pulleys.
	4. Loose or missing air lift (if equipped).	4. Replace air lifts. Tighten to proper torque.

(Trouble Shooting Continued on Next Page)

TROUBLESHOOTING

PROBLEM	PROBABLE CAUSE	CORRECTIVE ACTION
Machine Will Not Move Loss Of Traction	1. Motion Control Levers in the neutral "N" position.	1. Move Motion Controls to desired speed position.
	2. Hydro. Pumps in roll release setting.	2. Tighten relief valves.
	3. Low transmission hydraulic oil level.	3. Bring hydraulic oil to proper level.
	4. Parking Brake engaged.	4. Move parking brake to disengaged position.
	5. Traction drive belt requires replacement.	5. Replace traction drive belt.
Blade(s) Not Cutting	1. Blade engagement switch in the "OFF" position.	1. Move blade switch to the "ON" position.
	2. Mower belt slipping.	2. Adjust or replace mower belt.
	3. Electric clutch not functioning.	3. Contact authorized SNAPPER dealer.
Cutting Grass Improperly	1. Uneven tire pressure.	1. Bring to proper pressure.
	2. Cutting height too low or high.	2. Adjust cutting height.
	3. Engine speed too slow.	3. Move throttle control to "FAST" position.
	4. Forward speed too fast.	4. Move joystick to a slower speed.
	5. Terraced cut, side to side.	5. Adjust side to side level.
	6. Excessive deck pitch, front to rear.	6. Adjust front to rear level.
	7. Cutting blade(s) dull or damaged.	7. Sharpen cutting edges or replace blade(s).
	8. Blade belt slipping.	8. Adjust or replace blade belt.
	9. Check electric clutch.	9. Adjust to proper specifications.
	10. Check gearbox for damage.	10. Contact authorized SNAPPER dealer.
Poor Grass Discharge	1. Engine speed too slow.	1. Move throttle control to "FAST" position.
	2. Forward speed too fast.	2. Move joystick to a slower speed.
	3. Grass is wet.	3. Mow when grass is dry.
	4. Excessively worn or damaged blade(s).	4. Service mower blade(s).
	5. Build up of grass clippings and debris under deck.	5. Clean deck.
	6. Improper blade(s) installed on deck.	6. Install proper SNAPPER blades.
	7. Blade(s) installed improperly on deck.	7. Install blades properly.
Battery Will Not Charge	1. Poor cable connections.	1. Clean cables and battery terminals.
	2. Bad battery cell(s).	2. Replace with new battery.
	3. Faulty alternator.	3. Contact engine manufacturer's dealer.

SERVICE SCHEDULE

ITEM	SERVICE PERFORMED	REF. NUMBER	EACH USE	5 HRS	25 HRS	50 HRS	100 HRS	EACH SEASON
Engine Oil	Check Oil Level	Page 9	X					
	Initial Oil Change	Page 14		X				
	Periodic Oil Change	Page 15				X*		
Air Cleaner	Clean or Replace	Engine Manual			X**			
Spark Plug	Replace	Engine Manual					X	
Fuel Filter	Replace	Page 17					X	
Engine Cooling System	Clean Shroud & Fins	Engine Manual & Page 16					X**	
Battery	Charge Battery	Page 25						X
	Testing Battery	Page 26						X
Tires	Check Pressures	Page 9	X			X		X
Drive Belts	Check for Wear and Tension	Page 15			X	X		X
Mower Blades	Check for wear, Damage & Replacement	Page 24	X					
Mower Deck	Clean Debris Accumulation	Page 15	X					
Lubrication Points	Grease or Oil	Pages 15-16			X			X
Hydrostatic Trans. Oil	Check Oil Level	Page 16				X		X
Hydrostatic Trans. Filter	Replace Filter	Page 18	First Change at 200 Hours. Thereafter every 500 Hours.					
Safety Interlock System	Check System for Proper Function	Page 13	Check Periodically during Operating Season					

* Change oil every 25 hours when operating under heavy load or high temperatures.

** Clean more often under dusty conditions or when air debris is present.

MAINTENANCE/REPLACEMENT PARTS

Mower Blades	7075771 (3)
Hydraulic Filter	1719168
Mower Drive Belt	7011219
Traction Drive Belt	7075109
Battery	7075911