Safety Instructions & Operator's Manual for



| MODEL NUMBER EXPLANATION | | | | | | | | | |
|--------------------------------|------------|------------|---------|------|---------|-------|-------|----|--|
| Ν | Z | М | 19 | 48 | | 2 | K۷ | VV | |
| MODEL DESIGNATION | | PC | OWER UN | IT L | | | | | ENGINE TYPE SERIES DESIGNATION MOWER DECK SIZE |
| N – Model Designation | 19.0 – Eng | gine Horse | e Power | 48 | – 48" N | lower | Width | 1 | 2 – Series Designation |
| Z – Zero Turning – Hydro Drive | 21.0 Eng | gine Horse | e Power | 52 | – 52" N | lower | Width | 1 | KW – Kawasaki Engine |
| M – Mid Mount Mower | 25.0 – Eng | jine Horse | Power | 61 | – 61" N | lower | Width | 1 | KH – Kohler Engine |
| | 27.0 – Eng | gine Horse | Power | | | | | | V – Over Head Valve |

Thank you for buying a SNAPPER Product! Before operating your machine, read this manual carefully and pay particular attention to the "IMPORTANT SAFETY INSTRUCTIONS" on Pages 2 - 4. Remember that all power equipment can be dangerous if used improperly. Also keep in mind that SAFETY requires careful use in accordance with the operating instructions and common sense!

NOTE: Specifications are correct at time of printing and are subject to change without notice.

* Actual sustained equipment horsepower will likely be lower due to operating limitations and environmental factors.



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TABLE OF CONTENTS

| IMPORTANT SAFETY INSTRUCTIONS |
|---|
| TABLE OF CONTENTS |
| SECTION 1 - FAMILIARIZATION 6 |
| SECTION 2 –SAFETY MESSAGES AND SYMBOLS. |
| SECTION 3 - OPERATING INSTRUCTIONS 9-13 |
| Pre-start Checklist 9-10 |
| Starting & Stonning Engine Blades & Parking Brake 10-11 |
| Starting & Stopping Mower Blades |
| Parking Brake |
| Cutting Veight Adjustment 12 |
| Driving A Stopping Machine 12 12 |
| Sofety Interlook System Check |
| Safety interfock system clieck 13 |
| Section 4 - MAINTENANCE INSTRUCTIONS |
| Charle Mawar Blade |
| Check Mower Blade |
| Check Mower Drive Belt |
| Check Belt Tension |
| Service – After every 25 Hours (Engine Components)15 |
| Service – After every 25 Hours (Mower Components) |
| Lubrication15 |
| Mower Blade Spindle Lubrication15 |
| Mower Deck Linkage Lubrication15 |
| Front Wheel Bearings Lubrication16 |
| Hydro Pump Lubrication16 |
| Other Lubrication |
| Before Operating Machine |
| Annually - End of Season 16-17 |
| Engine Service 16 |
| Fuel Filter Replacement 17 |
| Deck Perroval 17.18 |
| Hydraulic Eluid Eilfore |
| nyulaulic Fluid Filiers |
| SECTION 5 - ADJUSTMENTS AND REFAIR |
| Neutral Position Adjustments |
| Mower Deck Adjustment (Levelness) |
| Parking Brake Adjustment |
| Traction Belt Tension & Replacement |
| Blade Brake/Electric Clutch Adjustment22 |
| Tracking Adjustment23 |
| Mower Drive Belt Removal & Replacement |
| Engine Adjustments & Repair24 |
| Mower Blade Replacement24 |
| Mower Blade Sharpening24 |
| Battery Removal |
| Battery Installation25 |
| Battery Charging25 |
| Battery Testing |
| New Battery Preparation |
| Mower Spindle Bearing Replacement |
| Hydraulic System, Purging 28 |
| TROUBLESHOOTING 20-30 |
| SERVICE SCHEDUI E |
| Maintenance/Denlacement Darte 24 |
| MADDANTV |
| |
| |
| PRODUCT REGISTRATION FORM |

IMPORTANT

NOTICE: Operator Protective Structures are available as optional kits for the Mid-Mount and Out-Front Z-Rider machines. These structures, when installed and used properly can offer additional security to the operator against serious injury in the event of a tip over accident. Operator Protective Structures may be required by local ordinances. Discuss your mowing application and ordinances with your local Snapper Dealer.

Section 2 – SAFETY MESSAGES AND SYMBOLS

73596



MOTION CONTROL LEVER OPERATION



A DANGER

HIGH SPEED ROTATING PARTS!

KEEP AWAY FROM MOVING PARTS WHILE ENGINE IS RUNNING.

FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY.

DANGER ! ROTATING PARTS

KEEP AWAY FROM MOVING PARTS



WEAR HEARING PROTECTION



WARNING ! AVOID SERIOUS INJURY OR DEATH STARTING, OPERATION & STOPPING OF MACHINE

Section 3 - OPERATING INSTRUCTIONS

3.1 PRE-START CHECK LIST

Make the following checks and perform the service required before each start-up.

3.1.1. Check tires and add or release air as needed to bring pressure to 12 psi in drive tires. Pressure in front caster wheels should be 25 psi.

3.1.2. Check guards, deflectors and covers to make sure all are in place and securely tightened.

3.1.3. Check engine oil and add oil as needed to bring level up to the FULL mark. Refer to engine owner's manual for oil specifications. See Figure 3.1.



FIGURE 3.1

3.1.4. Check Blade Switch to insure it works freely.**1.** Pull the Blade Switch up to the "ON" position to engage or turn "ON" the mower blades.

2. Push Blade Switch down to the "OFF" position to disengage (or turn "OFF") the blades.



3.1.5. Clean exterior surfaces of cutting deck, engine and pumps of any accumulation of dirt, grass, oil, etc. Keep engine and pump air intake screens and cooling fins clear at all times.

3.1.6. Add fuel to both tanks of the machine outside where fumes can safely dissipate. Make sure both fuel filler caps are tight. Note the fuel tank selector valve. Refer to engine owner's manual for fuel specifications.

3.1.7. Adjust position of operator's seat. The seat is mounted on slides. Locate latch lever beneath the seat. Move lever towards the left and slide seat to the desired position. Release latch. If equipped, adjust seat suspension for operator weight.

3.1.8. Place mower in desired cutting height setting. Grasp deck lift lever and depress release latch located underneath the lever. Move lever to desired cutting height setting and release latch. Insert stop pin to desired cutting height.

IMPORTANT: There is a foot assist pedal located to the right front side of the footrest. Always use this assist pedal to raise or lower the deck to the desired cutting height. See Figure 3.3.



FIGURE 3.3

IMPORTANT: This machine is equipped with hydrostatic drive. The direction of motion and the speed of motion are controlled by the left and right motion control levers. A small movement of these controls can cause the machine to move instantly. DO NOT attempt to operate the machine until you read this manual and become familiar with its operation. Practice with the blades "OFF" disengaged, engine speed at a slow setting and in an open area away from obstacles.



Section 3 - OPERATING INSTRUCTIONS

3.3 CUTTING HEIGHT ADJUSTMENT

1. Adjust cutting height, as desired, to any position, using deck lift lever. The release latch should be pulled up when lowering the deck. When raising the deck, the release latch does not have to be pulled up. IMPORTANT: There is a foot assist pedal located to the right front side of the footrest. Always use this assist pedal to raise or lower the deck to the desired cutting height. See Figure 3.9 & 3.10.

2. If a specific deck height is desired each time the machine is used, insert the stop pin to desired cutting height. See Figure 3.11.

NOTE: The engine does not have to be running to adjust cutting height.



FIGURE 3.9



FIGURE 3.10



WARNING



DO NOT make turns at high speed. Slow machine motion. Move motion control lever gently and with caution. DO NOT make sudden changes in speed or direction.



FIGURE 3.11

3.4 OPERATION- MOTION CONTROLS 3.4.1. DRIVING MACHINE

1. Start engine. Release parking brake.

2. Move motion control levers gently and with caution in desired direction. See Figure 3.12.

FORWARD - Move both control levers forward.

REVERSE - Move both control levers rearward.

LEFT TURN - Move left control rearward or move right control lever forward.

RIGHT TURN - Move left control forward or move right control lever rearward.

ZERO RADIUS TURN - Move one control lever forward and move the other control lever rearward simultaneously.



FIGURE 3.12

WARNING



Zero-turning the machine at any speed can result in operator disorientation, or in operator being thrown from the machine. Exercise extreme caution when executing a zero-turn.

Section 3 - OPERATING INSTRUCTIONS

3.4.2. STOPPING MACHINE

1. Return motion control lever to the neutral position & the neutral lock position.

IMPORTANT: Operator must use hand assistance to bring both motion control levers to the neutral position & the neutral lock position.



FIGURE 3.13

- 2. Engage parking brake.
- **3.** Push Blade Switch down to the "OFF" position to disengage or turn "OFF" the blades.
- **4.** Stop engine. Move engine speed control to turtle "SLOW" position. Turn key to stop position.
- 5. Remove key.

WARNING



DO NOT park the machine on slopes. DO NOT leave machine with engine running. Stop engine. Stop blades. Engage parking brake. Remove key.

3.5 SAFETY INTERLOCK SYSTEM CHECKS

This machine is equipped with an electrical safety interlock system that is provided for the safety of the operator and others. All safety devices must be in place and functioning properly before operating the machine. Perform the following interlock system checks periodically during the operating season. Contact your authorized Snapper dealer if you have questions.

WARNING



DO NOT operate machine if any safety interlock or safety device is not in place and functioning properly. DO NOT attempt to defeat, modify or remove any safety device.

ENGINE MUST NOT START IF:

- 1. Motion Control Lever(s) are not in the neutral lock position OR,
- 2. Parking Brake disengaged and Operator not seated in the Operator's Seat OR,
- **3.** Blade Switch in the "ON" blades engaged position.

ENGINE SHOULD START IF:

- 1. Blade Switch in the "OFF" blades disengaged position AND,
- **2.** Motion Control Levers are both in the neutral lock position AND,
- Operator properly seated in the Operator's Seat OR,
- 4. Parking Brake engaged.

NOTE: The engine can be started with the parking brake disengaged only if conditions in 1, 2 and 3 have been met.

ENGINE MUST BEGIN TO STOP IF:

- 1. Motion Control Levers are moved from the neutral lock position with Parking Brake engaged OR,
- 2. Operator rises off of seat with Blade Switch in "ON" blades engaged position OR,
- **3.** Operator rises off of seat with Parking Brake disengaged.

IMPORTANT: Engine and blades will continue to run if Operator becomes reseated prior to engine complete stop, the blade switch must be moved to the "OFF" position before engine can be restarted. Engine and blades must come to a complete stop within 7 seconds after the operator rises off the seat or the blade switch is moved to the "OFF" position.

Section 4 - MAINTENANCE

WARNING

Allow engine to cool for at least ten minutes before performing service or maintenance. DO NOT smoke near fuel components when performing service or maintenance. DO NOT perform service and maintenance near an open flame. Wipe off any spilled fuel before starting engine. DO NOT run engine indoors.

4.5 ANNUALLY (END OF EACH SEASON) (Continued from previous Page) 4.5.2. FUEL FILTER

Service fuel filter as instructed below. Turn key to "OFF" position. Engine MUST be stopped and MUST be cold before removing filter. Clamp fuel line to prevent fuel spillage or perform filter change when fuel tank and fuel line are empty.

- 1. Remove fuel line clamps from fuel filter.
- 2. Remove fuel lines from filter. Discard filter.

3. Install new fuel filter. IMPORTANT: Some fuel filters are fuel flow directional. Check for arrow that shows fuel flow direction. Reinstall fuel line clamps. See Figure 4.8.



4.6 DECK REMOVAL

Move power unit/mower deck to an area where the mower deck is to be disconnected. Turn engine "OFF" and remove key from switch. Remove spark plug wire(s) and secure away from spark plug(s). Move motion control levers to the neutral position. Engage parking brake.

1. Move deck lift lever and set the mower deck to the highest cutting position. See Figure 4.9.

2. **IMPORTANT – STORED ENERGY.** Relieve tension on deck lift assist spring by backing off nut on eyebolt. Failure to relive tension could result in personal injury. See Figure 4.9.

3. Place a wooden block under the front and rear edge of the mower deck.

4. Move deck lift lever and set the mower deck to a lower cutting position until deck rests on wooden blocks. Position the deck to where there is no tension on the deck hanger chains. See Figure 4.9.



POSITION DECK LIFT LEVER IN HIGHEST CUTTING POSITION. PLACE WOODEN BLOCKS UNDER FRONT AND REAR OF DECK. LOWER DECK ONTO BLOCKS



FIGURE 4.9

(Continued On Next Page)

Section 5 - ADJUSTMENTS & REPAIR

5.1 NEUTRAL POSITION ADJUSTMENTS (Continued From Previous Page)

12. With motion control levers remaining in the neutral lock position, See Figure 3.7, hold connecting rod up to the activation assembly and check length of rod. Tie rod end bolt must align with the activation assembly. If bolt is not aligned with the activation assembly, adjust tie rod. Loosen jam nut that secures tie rod. Rotate tie rod in or out to align with hole in activation assembly. Repeat step for other hydro pump. See Figure 5.4.



FIGURE 5.4

13. Once tie rod end bolt is aligned with activation assembly insert into hole and reinstall washers and nut that secure bolt to assembly. Tighten securely. Tighten tie rod jam nut securely.

14. Start engine, disengage parking brake, and check rotation of the rear wheels.

15. Reinstall both hydro pump fans. Reinstall washer and bolt. Tighten bolt securely.

16. Reinstall screen and tighten retaining hardware securely.

5.2 MOWER DECK & COMPONENT ADJUSTMENTS

The leveling procedures for the 61 deck differ from the 48 and 52 decks. The 61 deck replaces the two rear eyebolts with slotted brackets, and uses 1 1/4" leveling blocks in place of the 1" blocks. Follow and complete each step carefully.

5.2.1. MOWER DECK ADJUSTMENT (LEVELNESS) SIDE to SIDE and FRONT to REAR

Before making deck leveling adjustments, inflate rear tires to 12 PSI and front tires to 25 PSI. When adjusted correctly, the deck will be level side to side within 1/8", have a low cut setting of approximately 1" (1 1/4" for 61 deck) and the blades pitched approximately 3/16" higher at the rear.

1. Place machine on a smooth level surface.

2. Check side to side level by rotating blades until tips are pointing to the sides of the deck. Check the measurement of outside blade tips to the ground on both blades. The measurement of each of the outside blade tips should be within 1/8" of each other. If measurement of the blade tips is not within 1/8", adjustment should be made.

3. Move deck lift lever and set the mower deck to the highest cutting position.

4. Relive tension on deck lift assist spring by loosening nut on eyebolt. Refer to Section "Removing Deck".

5. Place 1" blocks (1 1/4" for 61 deck) under the front and rear edge of the mower deck.

6. Move deck lift lever and set the mower deck to the lowest cutting position.

6. Loosen the nuts and bolts that secure both front deck support chains. Adjust chains until tight and retighten bolts and nuts. Torque to 20 to 30 ft. lbs. See Figure 5.5.



FIGURE 5.5

Section 5 - ADJUSTMENTS & REPAIR

5.10.4. BATTERY TESTING

1. Remove battery. Refer to Section "BATTERY REMOVAL".

2.Using a voltmeter, check the battery's state of charge by comparing the voltmeter reading with the chart below. (Remember to hook the positive (red) lead of the voltmeter to the battery's positive terminal, and the negative lead to the negative terminal.)

Battery Condition Chart

| - | |
|------------------------------|-------------------|
| State of Charge | Digital Voltmeter |
| 100% Charged w/ Sulfate Stop | 12.80v |
| 100% Charged | 12.60v |
| 75% Charged | 12.40v |
| 50% Charged | 12.10v |
| 25% Charged | 11.90v |
| 0% Charged | Less than 11.80v |

5.10.5. NEW BATTERY PREPARATION

1. Remove battery from carton.

2.Place battery in a well ventilated area on a level non-concrete surface.

3.Check date on battery label. See Figure 5.17. If battery is placed into service after the date shown, charge battery. Refer to section "BATTERY CHARGING".

4.After charging (if required), slide battery partially into battery housing.

5. Connect positive (+) cable (red) first, from wiring harness to the positive terminal (+) on battery using bolt and nut provided in hardware bag. Connect negative (-) cable (black) last, to negative terminal (-) on battery using bolt and nut. Apply a small amount of grease over terminals to prevent corrosion.

6. Install battery retainer and positive terminal cover.

WARNING

DO NOT attempt to service or charge the battery while it is installed in the machine. DO NOT use "BOOST" chargers on the battery.

W





Shield the positive terminal with terminal cover located on battery harness. This prevents metal from touching the positive terminal, which could cause sparks. Cables must be connected to battery terminals in the proper position. RED (Positive) cable must go to the (+) terminal. BLACK (Negative) cable must go to the (-) terminal.

TROUBLESHOOTING

| PROBLEM | PROBABLE CAUSE | CORRECTIVE ACTION | | | | |
|------------------------|---|--|--|--|--|--|
| Starter Will Not Crank | 1. Battery dead. | 1. Service battery. | | | | |
| Engine | 2. Blown fuse. | 2. Replace fuse. | | | | |
| | 3. Electrical connections loose or corroded. | 3. Clean and check connections for good contact. | | | | |
| | 4. Defective ignition switch. | 4. Contact authorized SNAPPER dealer. | | | | |
| Engine Will Not Start | 1. Blade engagement switch in the "ON" position. | 1. Move blade engagement switch to "OFF". | | | | |
| | 2. Park brake not set or Operator not seated. | 2. Set park brake and Operator in Operator Seat. | | | | |
| | 3. Motion Controls not in Neutral Lock Position. | 3. Place Motion Controls in Neutral Lock Position. | | | | |
| | 4. Fuel tank empty. | 4. Fill fuel tank with fresh fuel. | | | | |
| | 5. Engine needs choking. | 5. Move choke control to "CHOKE" position. | | | | |
| | 6. Spark plug wire disconnected. | 6. Place spark plug wire onto spark plug. | | | | |
| | 7. Battery weak or dead. | 7. Service battery. | | | | |
| | 8. Faulty parking brake, blade or ignition switch. | 8. Contact authorized SNAPPER dealer. | | | | |
| Engine Stalls After | 1. Operator not in seat. | 1. Sit in operator's seat. | | | | |
| Running | Choke control in the "CHOKE" position. | 2. Move choke control to "OFF" position. | | | | |
| | 3. Fuel tank empty. | 3. Fill with fuel to proper level. | | | | |
| | 4. Engine air pre-cleaner and or air cleaner dirty. | 4. Clean free of all debris. | | | | |
| | Spark plug defective or gap set improperly. | 5. Service spark plug. | | | | |
| | 6. Fuel filter stopped up. | 6. Replace fuel filter. | | | | |
| | 7. Water, debris or stale fuel in fuel system. | 7. Drain and clean fuel system. | | | | |
| Engine Loses Power | 1. Excessive load on engine. | 1. Lessen load. | | | | |
| | 2. Engine air pre-cleaner or air cleaner dirty. | 2. Clean or replace filters. | | | | |
| | 3. Engine oil level low. | 3. Fill with engine oil to proper level. | | | | |
| | 4. Engine cooling fins & air intake screen excessively dirty. | 4. Clean cooling fins, air intake screen of all debris. | | | | |
| | 5. Spark plug faulty. | 5. Service spark plug. | | | | |
| | 6. Water, debris or stale fuel in fuel system. | 6. Drain and clean fuel system. | | | | |
| Engine Backfires When | 1. Throttle control set too "FAST". | 1. Set throttle control to "SLOW" and allow engine | | | | |
| Freespice Vibration | 1. Domaged or bent mower blades | to late. Then, turn key to "OFF". | | | | |
| Excessive vibration | Lease blade componente | Service mower blade(s), Service and tighten lease norte | | | | |
| | 2. Nove place components. | 2. Service and tighten loose parts. | | | | |
| | 3. worn or damaged components. | Inspect all beits and pulleys. Deplete a sin life. Tighten to menor to the second second | | | | |
| | 4. Loose or missing air lift (if equipped). | 4. Replace air lifts. Lighten to proper torque. | | | | |

(Trouble Shooting Continued on Next Page)