

SEARS

owner's manual

Model No.
502.255070

CAUTION:
Read And Follow
All Safety Rules
And Instructions
Before Operating
This Equipment.



CRAFTSMAN

10 HP. ELECTRIC START
30" MOWER

5 SPEED

REAR ENGINE RIDER

- Assembly
- Operation
- Customer Responsibilities
- Service And Adjustment

TABLE OF CONTENTS

WARRANTY	2	OPERATING TIPS	27
CUSTOMER RESPONSIBILITIES	3	MOWING AND BAGGING TIPS	27
PRODUCT SPECIFICATIONS	3	MULCHING TIPS	27
SAFETY RULES	4	CUSTOMER RESPONSIBILITIES	28
ACCESSORIES AND ATTACHMENTS	6	MAINTENANCE CHART	28
ASSEMBLY	7	CHECK THE TIRES	28
HOW TO PREPARE AND CHARGE THE BATTERY	8	HOW TO REMOVE AND INSTALL THE BLADE	29
HOW TO ASSEMBLE THE STEERING WHEEL	9	HOW TO SHARPEN THE BLADE	29
HOW TO ASSEMBLE THE HUB CAPS	9	HOW TO ADJUST THE ATTACHMENT CLUTCH	30
CHECK THE TIRES	9	HOW TO CHECK AND ADJUST THE DRIVE BRAKE	31
CHECK THE DRIVE BRAKE	9	HOW TO CHECK AND ADJUST THE CLUTCH	31
CHECK THE BELTS	9	HOW TO REMOVE THE SIDE PANEL	32
HOW TO INSTALL THE BATTERY	10	BATTERY SERVICE	32
HOW TO INSTALL THE SEAT	11	HOW TO CHECK AND CHARGE THE BATTERY	32
CHECK THE LEVEL OF THE MOWER HOUSING	11	WHERE TO LUBRICATE	33
HOW TO MOUNT THE FRAME ASSEMBLY	14	HOW TO CHECK THE OIL	34
HOW TO MOUNT THE COVER	15	HOW TO CHANGE THE OIL	34
HOW TO MOUNT THE EXTENSION TUBE	16	HOW TO CLEAN THE COOLING SYSTEM	34
HOW TO MOUNT THE CONNECTOR TUBE	17	HOW TO CHECK THE MUFFLER	34
HOW TO ASSEMBLE THE CONTAINERS	18	HOW TO CLEAN THE AIR FILTERS	35
HOW TO MOUNT THE CONTAINERS	19	HOW TO CHECK THE SPARK PLUG	35
HOW TO INSTALL THE FRONT WEIGHT	19	SERVICE AND ADJUSTMENT	36
HOW TO INSTALL THE MULCHER PLATE	20	HOW TO ADJUST THE CARBURETOR	36
OPERATION	21	HOW TO ADJUST THE THROTTLE CONTROL	36
LOCATION OF CONTROLS	21	HOW TO REMOVE THE MOWER HOUSING	37
HOW TO USE THE THROTTLE CONTROL	22	HOW TO INSTALL THE MOWER HOUSING	37
HOW TO USE THE ATTACHMENT CLUTCH	22	HOW TO LEVEL THE MOWER HOUSING	38
HOW TO USE THE SHIFT LEVER	22	HOW TO REPLACE THE MOTION DRIVE BELT	39
HOW TO SET THE PARKING BRAKE	23	HOW TO REPLACE THE MOWER DRIVE BELT	40
HOW TO CHANGE THE CUTTING HEIGHT	23	HOW TO REPLACE THE FUSE	41
HOW TO STOP THE UNIT	23	HOW TO SET THE CUTTING HEIGHT	41
HOW TO TRANSPORT THE UNIT	23	HOW TO CLEAN THE MOWER HOUSING	41
HOW TO OPERATE WITH THE MOWER HOUSING	24	FRONT WHEEL ALIGNMENT	41
HOW TO OPERATE THE UNIT ON HILLS	24	HOW TO CLEAN THE GRASS BAGGER	41
HOW TO USE THE GRASS BAGGER	25	STORAGE (OVER 30 DAYS)	42
BEFORE STARTING THE ENGINE	26	TROUBLE SHOOTING CHART	43
HOW TO START THE ENGINE	26	SLOPE GUIDE	44
HOW TO START WITH A WEAK BATTERY	26	INDEX	47

LIMITED TWO YEAR WARRANTY ON ELECTRIC START RIDING EQUIPMENT AND GRASS CATCHER ATTACHMENT

For two (2) years from the date of purchase, if this riding equipment and grass catcher attachment is maintained, lubricated and tuned up according to the instructions in the owner's manual, Sears will repair or replace, free of charge, any parts found to be defective in material or workmanship.

This warranty does not cover:

- Expendable items which become worn during normal use, such as blades, spark plugs, air cleaners and belts.
- Tire replacement or repair caused by punctures from outside objects, such as nails, thorns, stumps or glass.
- Repairs necessary because of operator abuse, negligence, improper storage or accident or the failure to maintain the equipment according to the instructions contained in the owner's manual.
- Riding equipment used for commercial or rental purposes.

LIMITED 90 DAY WARRANTY ON BATTERY

For 90 days from the date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge.

WARRANTY SERVICE IS AVAILABLE BY RETURNING THE RIDING EQUIPMENT TO THE NEAREST SEARS SERVICE CENTER/DEPARTMENT IN THE UNITED STATES.

This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

Sears, Roebuck and Co., D/871WA, Hoffman Estates, Illinois 60179

Congratulations on your purchase of a Sears Rider. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

If you experience any problems you cannot easily remedy, please see your nearest Sears Service Department. We have competent, well trained technicians and the proper tools to service or repair this unit.

Please read and keep this manual. The instructions will enable you to assemble and maintain your unit properly. Always observe the "Safety Rules".

CUSTOMER RESPONSIBILITIES

- Carefully read and follow the rules for safe operation. Inspect the unit.
- Follow all the assembly instructions. Carefully adjust the unit.
- Know how to operate all standard and accessory equipment on the unit. Make sure the operator can correctly operate the unit.
- Operate the unit only with guards, shields and other safety items in place and working correctly.

- Complete all maintenance on the unit. Service the unit only with authorized or approved replacement parts.
- See the Maintenance Chart.

NOTE: This unit is equipped with an internal combustion engine and must not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it must be maintained in effective working order by the operator.

In the State of California, the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. See an Authorized Service Center for a spark arrester for the muffler.

MAINTENANCE AGREEMENT

A Sears Maintenance Agreement is available on this unit. See the nearest Sears Store for information.

PRODUCT SPECIFICATIONS

Craftsman Engine	10 HP.
Charging System	3 amperes at 3600 rpm
Fuel Tank Size	3 quarts
Type of Fuel	Unleaded Regular
Oil Capacity	2 pints
Oil Type	Above 32 degrees SAE 30 Below 32 degrees SAE 5W30
Spark Plug (Gap 0.030")	Champion J-8C Sears 71-33312 STD361458
Tire Air Pressure	Front 24 psi (See tire sidewall)
Tire Air Pressure	Rear 14 psi (See tire sidewall)
All Gear Transaxle	5 forward speeds and 1 reverse
Ground Speed Range	Forward 0-4.3 mph Reverse 0-2.1 mph
Tilt Seat	Tilts forward to access the battery.
Mower Housing	Full-floating suspension, one blade.
Cutting Height	8 positions from 1 1/2 to 4 inches.
Blade Nut Torque	30 foot-pounds (ft-lbs)
Grass Bagger Capacity	7 Bushels

Rear Engine Rider

Record in the space below the serial number and the date of purchase of this unit.

The model number and serial number are found on a decal attached to the rear of the frame.

Model Number: 502.255070

Serial Number: _____

Date of Purchase: _____

Keep these numbers for future reference.

SAFETY RULES

Safe Operation Practices for Riding Vehicles
As Recommended by American National Standards Institute



WARNING: This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death to the operator or bystanders.

GENERAL OPERATION:

1. Read, understand and follow all instructions in the Instruction Book, on the machine, the engine and with any attachments before starting.
2. Only allow responsible adults familiar with the instructions to operate the machine.
3. Clear the area of objects such as rocks, toys, wire, etc. which could be picked up and thrown by the blade.
4. Be sure the area is clear of other people before mowing. Stop the machine if anyone enters the area.
5. Never carry passengers.
6. Disengage power to the mower or any attachments before backing up. Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
7. Be aware of the direction the mower discharges. Do not point discharge from the mower at anyone or at places where people may be. Do not operate the mower without either the entire grass bagger or the mower guard in place.
8. Slow down before turning.
9. Never leave a machine unattended with the engine running. Always disengage the blade(s), set the parking brake, stop the engine and remove the key before dismounting.
10. Disengage power to attachment(s) when transporting or not in use. Disengage the blade(s) when not mowing.
11. Stop the engine before removing the grass bagger or unclogging the chute.
12. Mow only in daylight or good artificial light.
13. Do not operate the machine while under the influence of alcohol or drugs or when very tired.
14. Watch for traffic when operating near or crossing roadways.
15. Use extra caution when loading or unloading the machine when using a trailer or truck for transporting.
16. Disengage all attachment clutches and shift into Neutral before attempting to start the engine.
17. Always wear safety glasses or an eye shield when you operate the unit to protect your eyes from foreign objects that can be thrown from the unit. Always wear eye protection when you make an adjustment or repair to the machine.
18. Use care when pulling loads or using heavy equipment.
 - a. Use only approved drawbar hitch points.
 - b. Limit loads to those you can safely control.
 - c. Do not turn sharply. Use care when backing.
 - d. Use counterweights or wheel weights when suggested in the Instruction Book.

SLOPE OPERATION:

Slopes and rough terrain are major factors related to loss of control and tip over accidents which can result in severe injury or death. **ALL slopes require extra caution. If you cannot back up the slope or if you feel uneasy on the slope, do not mow it. See the "Slope Guide" in the back of this book to check for safe operation.**

DO

1. Mow up and down slopes, not across.
2. Remove obstacles such as rocks, limbs, etc...
3. Watch for holes, ruts or bumps. Uneven terrain could overturn the machine. "Tall grass can hide obstacles."
4. Use slow speed. Choose a low enough gear so that you will not have to stop or shift while on the slope.
5. Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
6. Use extra care with grass baggers or other attachments, they can change the stability of the machine.
7. Keep all movement on the slopes **slow and gradual**. Do not make sudden changes in speed or direction.
8. Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly **straight down** the slope.

DO NOT

1. **Do not** turn on slopes unless absolutely necessary, then only turn slowly and gradually downhill, if possible.
2. **Do not** mow near drop-offs, ditches or embankments. A wheel over the edge or an edge caving in could cause a sudden overturn and an injury or death.
3. **Do not** mow on wet grass. Reduced traction could cause sliding.
4. **Do not** try to stabilize the machine by putting your foot on the ground.
5. **Do not** use a grass bagger or other rear mounted accessories on steep slopes (greater than 10 degrees).

CHILDREN:

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. **NEVER** assume that children will remain where you last saw them.

1. Keep children out of the mowing area and in the watchful care of an adult other than the operator.
2. Be alert and turn the engine off if children enter the area.
3. Before and when backing, look **behind and down** for small children.
4. Never carry children or any passengers. They may fall off and be seriously injured or interfere with the safe operation of the machine.
5. Never allow children to operate the machine. Instruct children in the dangers of the machine.
6. Use extra care when approaching blind corners, shrubs, trees or other objects that may obscure vision.

SERVICE:

1. Use extra care when handling gasoline and other fuels. Fuels are flammable and the vapors are explosive.
 - a. Use only an approved container.
 - b. Never remove the gas cap or add fuel with the engine running. Allow the engine to cool for several minutes before refueling. Do not smoke.
 - c. Never refuel the machine indoors.
 - d. Never store the machine with fuel in the tank or fuel container inside where there is an open flame, such as a water heater.
2. Never start or run the engine inside a closed area.
3. Keep all nuts and bolts, especially the blade attachment nuts tight. Frequently check the blade(s) for wear or damage such as cracks and nicks. A blade that is bent or damaged must be immediately replaced with an original equipment blade from an authorized service dealer. For safety, replace the blade every two years. Keep the equipment in good condition.
4. Never tamper with the safety devices. Check their proper operation regularly.
5. To reduce fire hazards keep the machine free of grass, leaves or other debris build-up. Clean up oil or fuel spills. Allow the machine to cool before storing.
6. Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
7. Never make adjustments or repairs with the engine running. The carburetor can be adjusted with the engine running. Do not change the engine governor settings or overspeed the engine.
8. Grass bagger components are subject to wear, damage and deterioration, which could expose moving parts or allow objects to be thrown. For storage, always make sure the grass bag is empty. Frequently check components and replace with manufacturer's recommended parts when necessary.
9. Mower blade(s) are sharp and can cut. Wrap the blade(s) or wear gloves and use extra caution when servicing them or the blade housing area.
10. Check the brake operation frequently. Adjust and service as required.
11. Wait for all movement to stop before servicing any part of the unit.



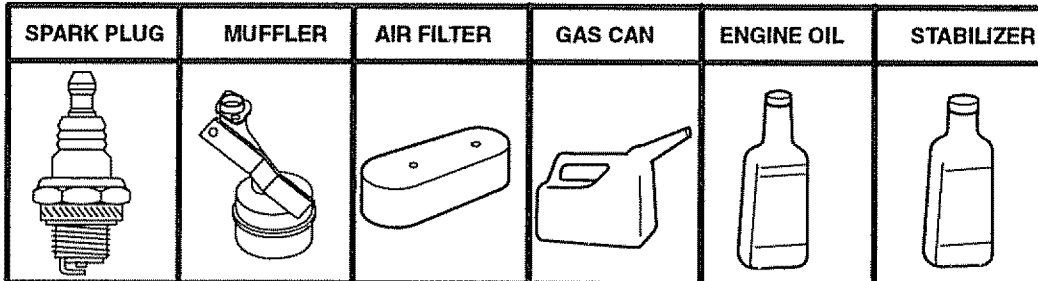
Look for this symbol to indicate important safety precautions. This symbol indicates: "Attention! Become Alert! Your Safety Is At Risk."

ACCESSORIES AND ATTACHMENTS

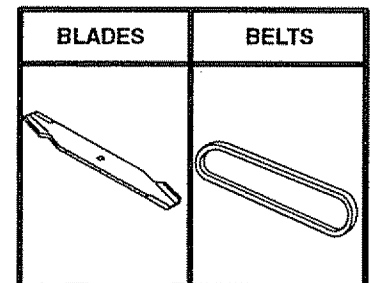
ACCESSORIES AND ATTACHMENTS

These accessories and attachments were available when the unit was purchased. They are also available at most Sears retail outlets, catalog and service centers. Most Sears stores can order these items for you when you provide the model number of your riding mower.

ENGINE



MAINTENANCE



PERFORMANCE

Sears offers a wide variety of attachments that fit your riding mower. Many of these are listed below with brief explanations of how they can help you. This list was current at the time of publication; however, it may change in future years – more attachments may be added, changes may be made in these attachments, or some may no longer be available or fit your model. **Contact your nearest Sears store for the accessories and attachments that are available for your unit.**

Most of these attachments do not require additional hitches or conversion kits (those that do are indicated) and are designed for easy attaching and detaching.

GRASS BAGGER lets you collect grass clippings and leaves for a healthier, neater looking lawn. Two Grass containers hold 33 gallon disposable plastic bags and offers 7 bushel capacity.

LAWN SWEEPERS let you collect grass clippings and leaves.

LAWN VACS for powerful collection of heavy grass clippings and leaves. Wand attachment to pick up debris in hard-to-reach places.

CARTS make hauling easy. Variety of sizes available.

ROLLER for smoother lawn surface. 36-inch wide, 18-inch diameter water-tight drum holds up to 390-lbs. of weight. Rounded edges prevent harm to turf. Adjustable scraper automatically cleans drum.

SPREADER/SEEDERS make seeding, fertilizing and weed killing easy. Broadcast spreaders are also useful for granular deicers and sand.

CORING AERATOR takes small plugs out of soil to allow moisture and nutrients to reach grass roots. 36-inch swath. 24 hardened 2.5-inch steel coring tips. 150-lb. weight tray.

AERATOR promotes deep root growth for a healthy lawn. Tapered 2.5-inch steel spikes mounted on 10-inch diameter disc puncture holes in soil at close intervals to let moisture soak in. Steel weight tray for increased penetration.

MULCH RAKE/DETHATCHER loosens soil and flips thatch and matted leaves to lawn surface for easy pickup. Twenty spring tine teeth. Useful to prepare bare areas for seeding. Available for front or rear mounting.

SPRAYERS use 12-volt DC electric motor that connects to the riding mower battery or other 12-volt source. Includes booms for automatic spraying when pulling, and hand held wand for spot spraying. Wand has adjustable spray pattern. For applying herbicides, insecticides, fungicides and liquid fertilizers.

MULCHER CONVERSION KIT turns your rider into a mulching mower.

NOTE: Do not use pull-behind attachments on slopes that are greater than 10 degrees.

ASSEMBLY

PREPARATION

The unit is completely assembled except for the items shown in Figure 1. These items are in the carton along with a parts bag. The parts bag contains the fasteners needed to complete the assembly of the unit. Find and remove these items. Do not discard any parts or material until the unit is assembled.

HOW TO REMOVE FROM THE CARTON

To remove the unit from the carton, follow the instructions below.

1. Open the top of the carton.
2. Remove the wood frame at the top of the carton.
3. Remove the boxes labeled (A) and (B) from the carton.
4. Remove the seat. The seat is covered with a protective sleeve.
5. The items shown in Figure 1 are in a small box. Remove and check each item. Remove the small box.
6. Cut each corner of the carton from the top to the bottom with a knife.
7. Move the shift lever to the neutral (N) position.
NOTE: See the Operation section for the location of the controls.
8. If the parking brake is engaged, completely push the clutch/brake pedal to release the brake.
9. Move the lift lever to the highest position.
CAUTION: Check the bottom of the carton for staples. Remove any staples that are in the path of the tires.
10. From the back of the riding mower, carefully pull the riding mower backwards off the wood frame.

TOOLS YOU NEED TO ASSEMBLE THE UNIT

1. Adjustable wrench (2 required)
2. Open end wrench 1/2" - 9/16"
3. Open end wrench 7/16" - 1/2"
4. Blade type screwdriver
5. Phillips screwdriver
6. Low Tire pressure gauge
7. Knife
8. Socket Set (Optional)

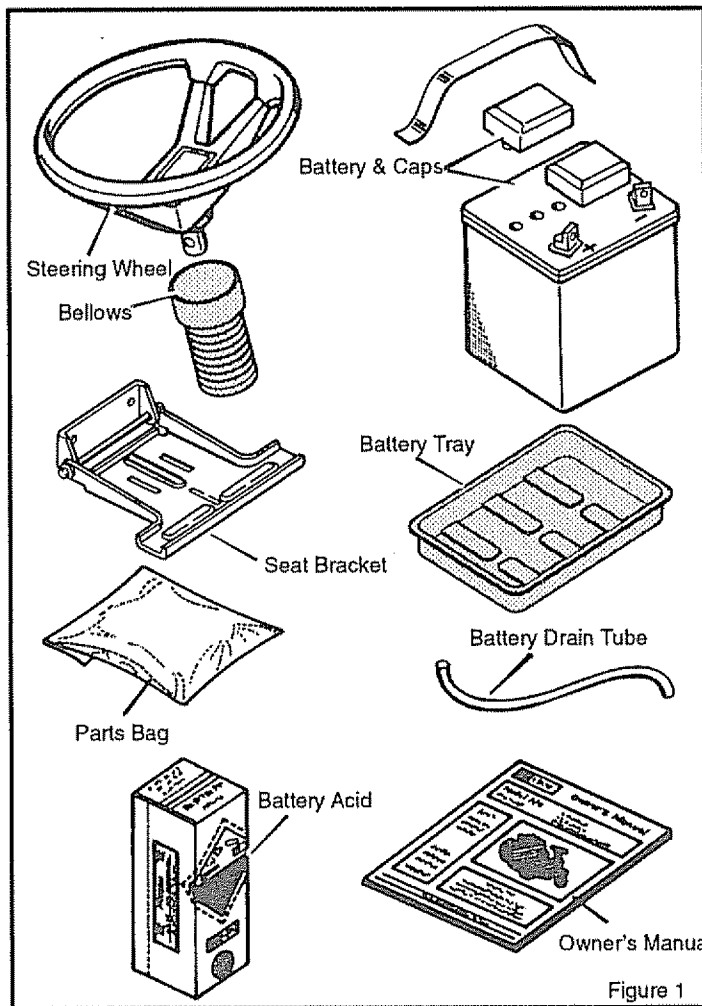
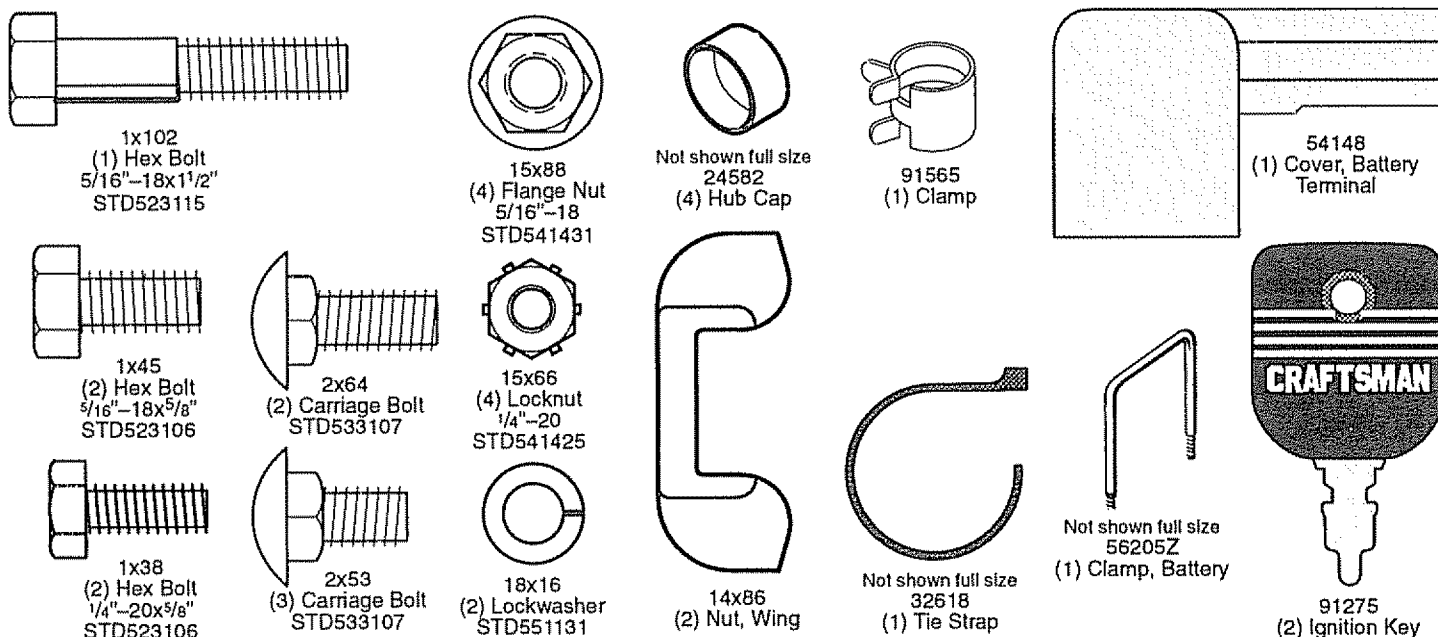


Figure 1

MOWER PARTS BAG - CONTENTS

The fasteners and other loose parts are shown below. The fasteners are shown at full size. The quantity is shown in brackets (). On some models, all of the fasteners are not required.



ASSEMBLY

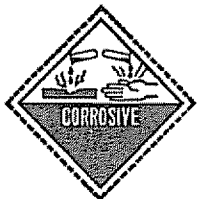
HOW TO PREPARE AND CHARGE THE BATTERY



WARNING: Read the instructions included with the battery acid container. Protect your hands and eyes from the battery acid. Use clothing that will protect you.

DANGER BATTERY ACID WILL CAUSE SEVERE BURNS

Contains sulfuric acid.
Do not let the battery acid come in contact with skin, eyes, or clothing.



To prevent accidents, neutralize the battery acid that was not used. To neutralize, fill the container half full with water. Add baking soda and mix using a piece of wood until the solution does not foam. Discard the solution and wash the container with water. Destroy the container.

ANTIDOTE:

External – Wash the area with water, then wash with a solution of water and sodium bicarbonate.

Internal – Drink large amounts of water, milk, or milk of magnesia. Drink water mixed with the whites of eggs. Call a Doctor immediately.

Eyes – Flush with water for 15 minutes and then get immediate medical help.

POISON KEEP AWAY FROM CHILDREN

HOW TO PREPARE THE BATTERY

IMPORTANT: Before you install the battery, add the battery acid (electrolyte) and charge the battery. Be careful, battery acid (electrolyte) will damage paint and metal parts.

1. If the vent caps are installed on the battery, remove the vent caps.
2. If metal tape covers the vents, remove the metal tape from the vents (Figure 2). Discard the metal tape.

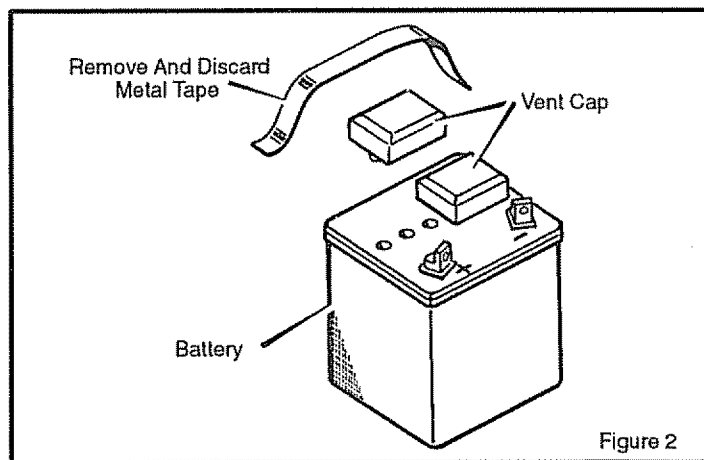


Figure 2

3. Pour **battery acid** into each battery cell until the battery acid touches the bottom of the **vent** (Figure 3). Do not add the **battery acid** above the bottom of the **vent**. If you add too much **battery acid**, the excessive **battery acid** will flow from the battery when you charge the battery.

4. Wait 20 to 30 minutes before you put the **vent caps** on the **battery**. While you wait, you can continue with the assembly of the unit.
5. The level of the **battery acid** can drop below the **vent** described in step 3. Add more **battery acid** until the **correct battery acid level** is reached. Install the **vent caps**.
6. Wash the top of the **battery** with water to remove any **battery acid**.

HOW TO DISCARD THE BATTERY ACID

Discard the battery acid container and any acid that was not used as follows.

1. Fill the container half full with water.
2. Add baking soda and mix together using a piece of wood
3. Add more baking soda until the solution does not foam.
4. Discard the solution and wash the container with water.
5. Destroy the container.

HOW TO CHARGE THE BATTERY



WARNING: When you charge the battery, do not smoke. Keep the battery away from any sparks. The fumes from the battery acid can cause an explosion.

NOTE: Before you install the battery, make sure the battery is fully charged. This will extend the life of the battery and also provide the necessary power to start the engine.

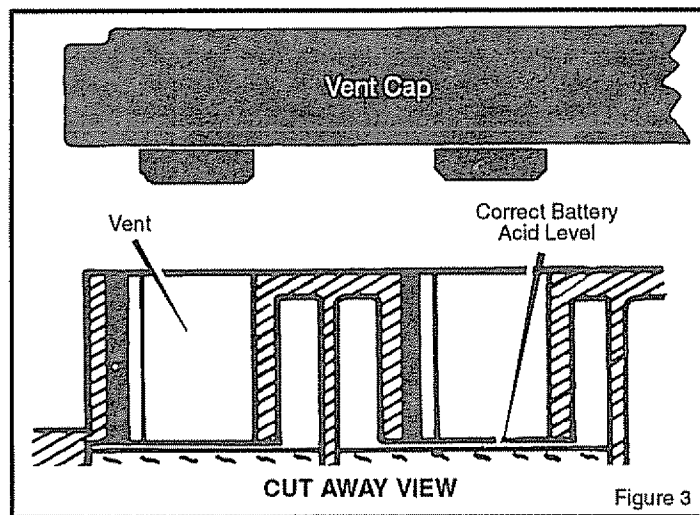


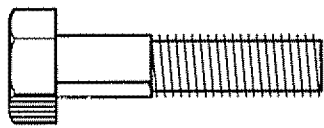
Figure 3

1. Use a 12 volt battery charger to charge the battery. Charge at a rate of 6 amperes for one hour. If you do not have a battery charger, have an authorized service center charge the battery.
2. After the battery is charged, check the level of the **battery acid**. If the level of the **battery acid** is below the **vent**, add water. Do not add **battery acid** to a charged battery or the result can be an explosion.
3. For longer life of the battery, remove the battery and charge every three months. See the instructions on "How To Check And Charge The Battery".

ASSEMBLY

HOW TO ASSEMBLE THE STEERING WHEEL

Use the fasteners shown below to install the steering wheel. The fasteners are shown at full size.



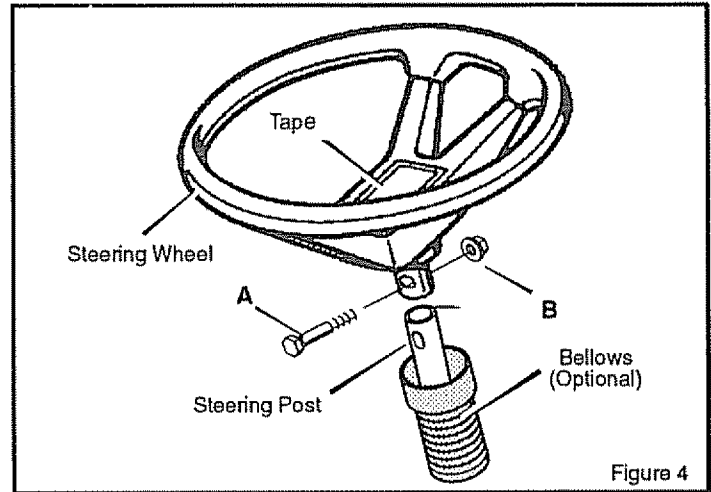
(A)
1x102



(B)
15x88

1. Make sure the front wheels point forward.
2. Some models have an *optional bellows*. Slide the **bellows** over the **steering post**. Make sure the **collar** of the **bellows** is on top (Figure 4).
3. Attach the **steering wheel** to the **steering post** with the fasteners. Tighten the fasteners.

4. Remove the clear tape from the center of the steering wheel.



HOW TO ASSEMBLE THE HUB CAPS

Push the **hub caps** onto the center of the wheels. Make sure the washer holds the **hub cap** in place.

CHECK THE TIRES

Check the air pressure in the tires. Tires with too much air pressure will cause the unit to ride rough. Also, the wrong air pressure will keep the mower housing from cutting level. The correct air pressure (PSI) is 14 PSI (10 kg/cm²).

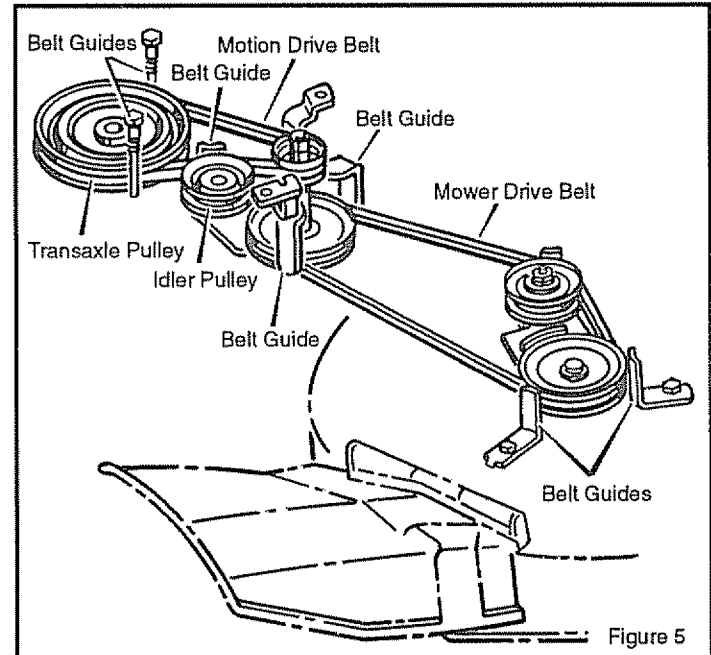
CHECK THE DRIVE BRAKE

The drive brake can be easily checked as follows.

1. Set the parking brake.
2. Move the shift lever to the neutral (N) position.
3. Push the unit.
4. If the rear wheels rotate, adjust the drive brake. See "How To Check And Adjust The Drive Brake" in the Customer Responsibilities section.

CHECK THE BELTS

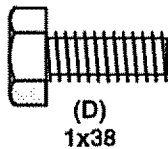
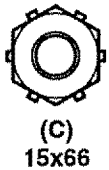
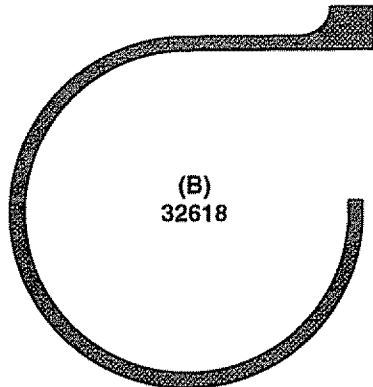
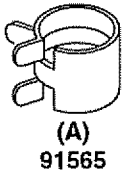
Check the routing of the belts. Make sure the belts are not twisted. Make sure the belts are inside all the belt guides (Figure 5).



ASSEMBLY

HOW TO INSTALL THE BATTERY

Use the fasteners shown below to install the **battery**. The fasteners are shown at full size.

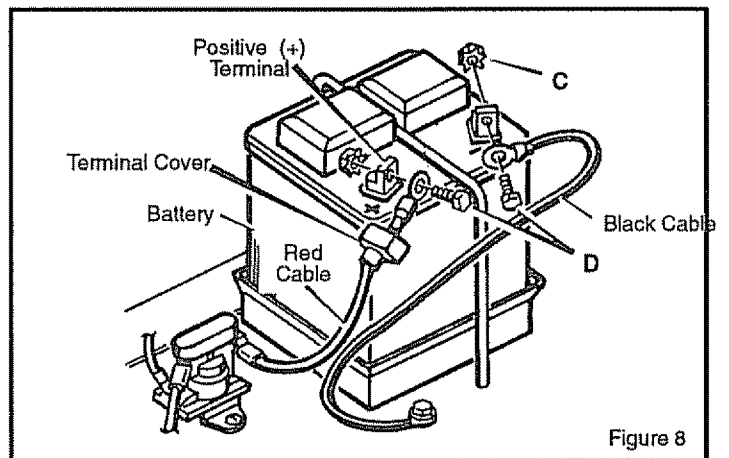
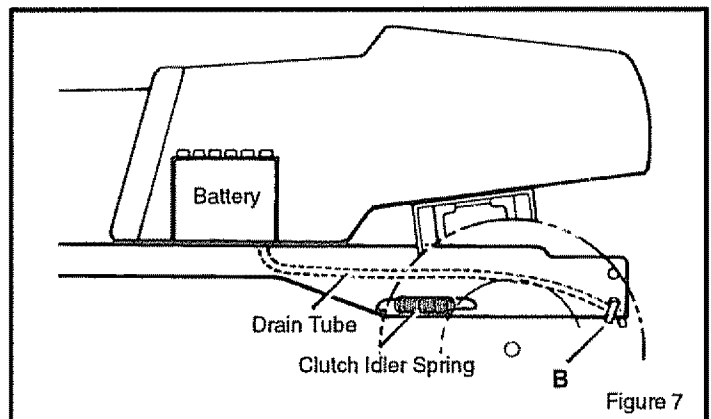
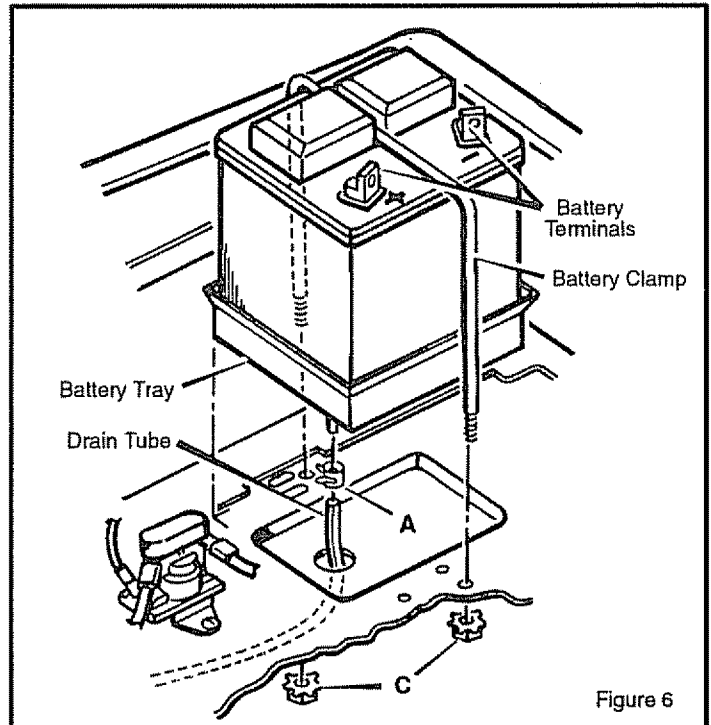


1. Attach the **drain tube** to the bottom of the **battery tray** (Figure 6). Fasten the **drain tube** with clamp (A). Push the **drain tube** through the hole in the frame.
2. Pull the **drain tube** along the frame to the rear of the unit (Figure 7). Make sure the **drain tube** is above the **clutch idler spring**. Fasten the **drain tube** to the side of the frame with tie strap (B).
3. Set the **battery** in the **battery tray**. Make sure the **battery terminals** are toward the center of the frame (Figure 6). Make sure there are not any wires under the **battery** or the **battery tray**.
4. Fasten the **battery** with the **battery clamp**. Make sure there are not any wires between the **battery** and the **battery clamp**.
5. If equipped, slide the **terminal cover** onto the red cable (Figure 8). Fasten the **red cable** to the **positive (+) terminal** with the fasteners as shown. Push the **terminal cover** onto the **battery terminal**.



WARNING: To prevent sparks, fasten the red cable to the positive (+) terminal before you connect the black cable.

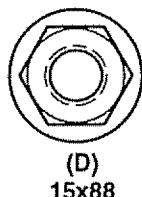
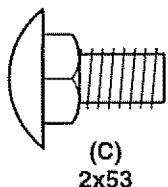
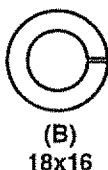
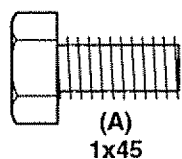
6. Fasten the **black cable** to the negative (-) terminal with the fasteners as shown.
7. To prevent corrosion, apply grease to the **battery terminals**.



ASSEMBLY

HOW TO INSTALL THE SEAT

Use the fasteners shown below to install the seat. The fasteners are shown at full size.



1. Set the **seat bracket** on the **seat support** (Figure 9). Pull the **wire harness** between the **seat hinge** and the **seat bracket**.
2. Fasten the **seat bracket** to the **seat support** with the fasteners. Do not tighten the fasteners.
3. Carefully remove the protective sleeve and the plastic bag from the **seat**. Do not damage the **wire** attached to the bottom of the **seat**.
4. Align the holes in the **seat hinge** to the holes in the **seat** (Figure 10). Fasten the **seat** to the **seat hinge** with the fasteners as shown. Tighten the fasteners.
5. Check the operating position of the **seat**. If the **seat** needs to be adjusted, slide the **seat bracket** forward or backward along the **seat adjusting holes** as shown. To keep the **seat** straight, tighten the rear nut and then tighten the two front nuts.
6. Fasten the **connector** to the **wire harness**. Make sure the **tab** on the connector locks into the **wire harness**.



WARNING: For correct and safe operation of the unit, fasten the connector to the wire harness. If the connector is not connected, the engine will stop when the attachment clutch is engaged.

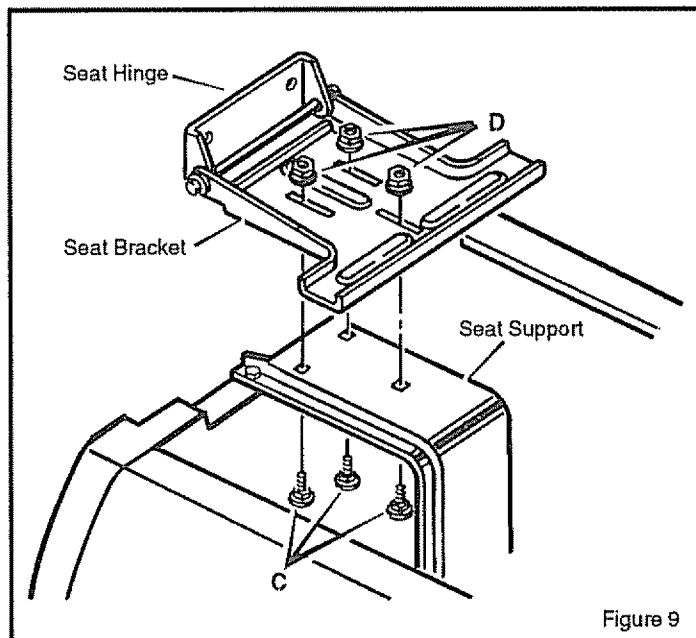


Figure 9

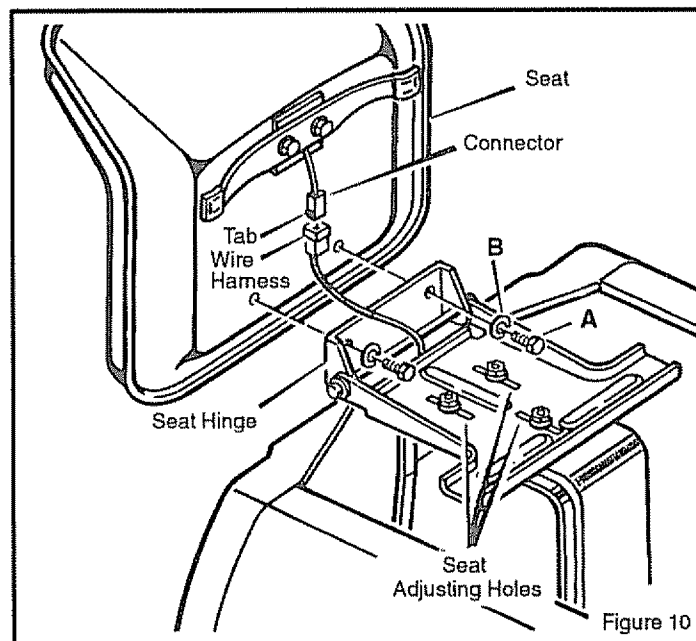


Figure 10

CHECK THE LEVEL OF THE MOWER HOUSING

NOTE: After the unit is fully assembled, read the **Operation section**.

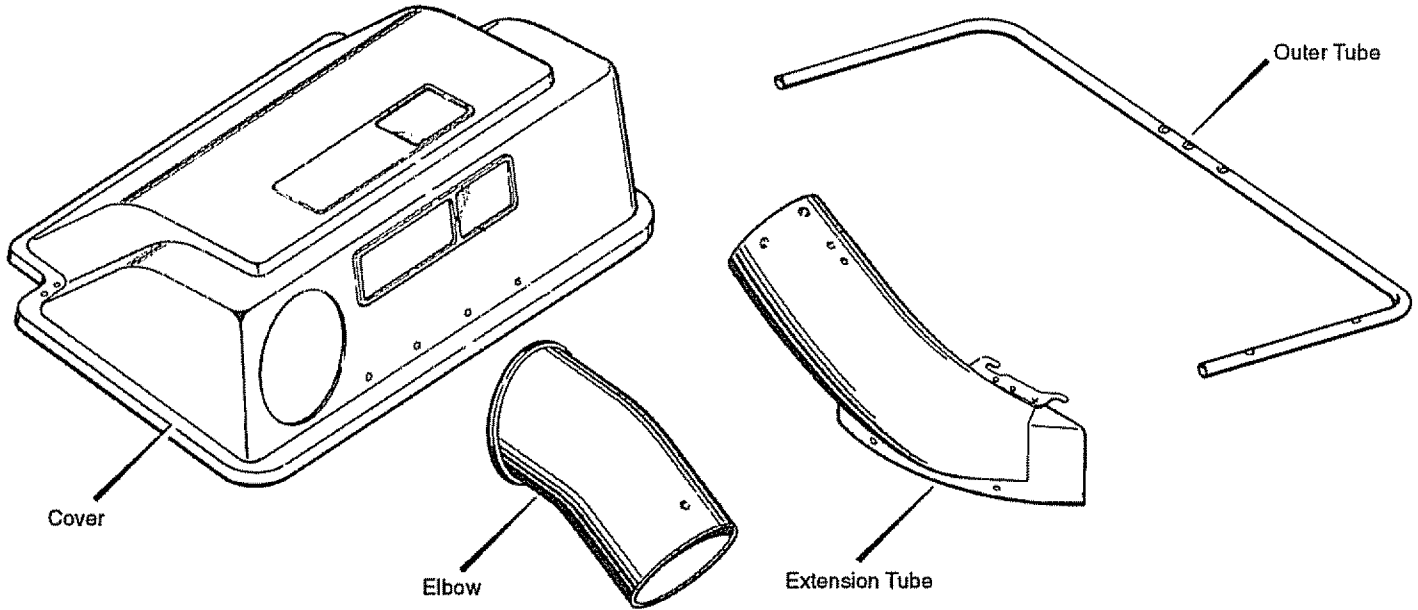
The level of cut was set at the factory. To check the level of cut, mow a short distance and look at the area that was cut. If the mower

housing does not cut level, see the instructions on "How To Level The Mower Housing" in the Service And Adjustment section of this instruction book.

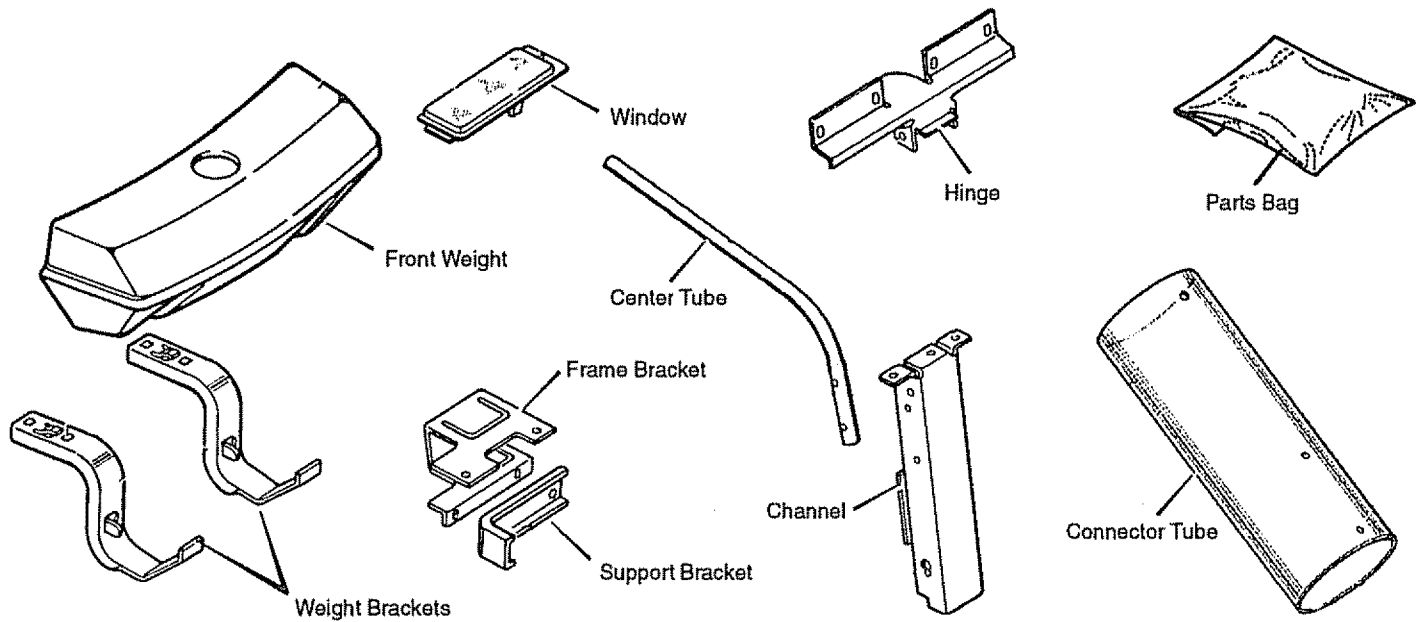
ASSEMBLY

The following parts and fasteners are for assembly of the grass bagger. Remove and check the contents of Box A and Box B.

CONTENTS OF BOX A



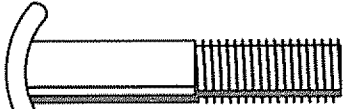
CONTENTS OF BOX B



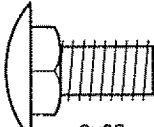
ASSEMBLY

GRASS BAGGER PARTS BAG – CONTENTS

The fasteners and other loose parts are shown below. The fasteners are shown at full size. The quantity is shown in brackets (). On some models, all of the fasteners are not required.



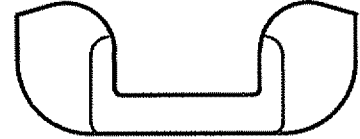
6x93
(5) Special Bolt
5/16"-24x1 5/8"



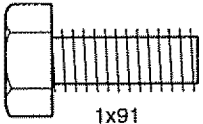
2x39
(1) Carriage Bolt
1/4"-20x5/5"
STD532507



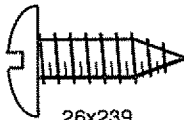
15x32
(5) Hex Nut
5/16"-24
STD541131



14x86
(2) Wingnut



1x91
(5) Hex Bolt
5/16"-18x3/4"
STD523107



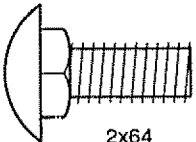
26x239
(1) Screw
1/4"x3/4" AB



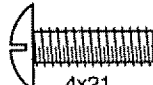
15x66
(6) Locknut
1/4"-20
STD541425



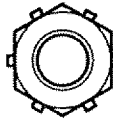
Not shown full size
54407Z
(1) Pin



2x64
(2) Carriage Bolt
STD533107



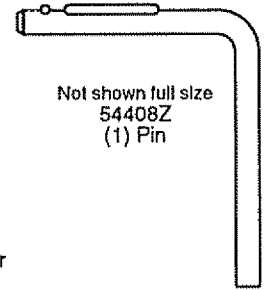
4x21
(3) Screw
#10-24x5/5"
STD511007



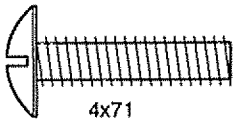
15x76
(9) Locknut
5/16"-18
STD541431



18x15
(5) Lockwasher
STD551131



Not shown full size
54408Z
(1) Pin



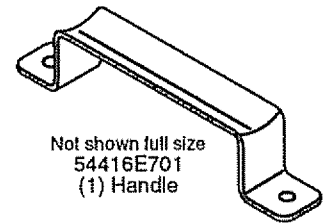
4x71
(1) Screw
1/4"-20x1"
STD512510



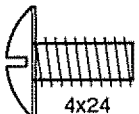
15x89
(2) Locknut
1/4"-20
STD541425



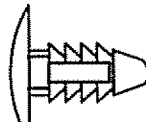
15x81
(3) Locknut
#10-24
STD541410



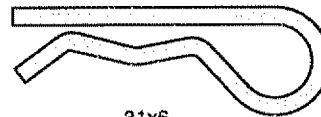
Not shown full size
54416E701
(1) Handle



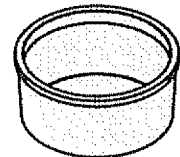
4x24
(5) Screw
1/4"-20x1/2"
STD512505



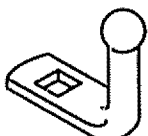
193x1
(8) Fastener



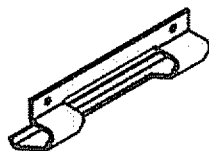
31x6
(1) Hair Pin
STD624003



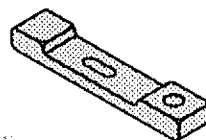
24863
(1) Plug, Weight



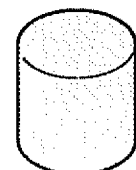
Not shown full size
54563
(1) Pin, Latch



Not shown full size
54537
(1) Handle



Not shown full size
54695
(1) Latch



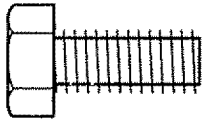
24862
(3) Cap, End

ASSEMBLY

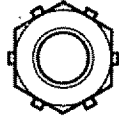
HOW TO MOUNT THE FRAME ASSEMBLY

IMPORTANT: Note the bolt in Figure 11 that was installed at the factory. Use this bolt to attach the frame bracket.

1. Set the **frame bracket** in position on the rear of the frame (Figure 11). Use the **bolt** that was installed at the factory.
2. Hold the **support bracket** on the inside of the frame. Align the holes in the **support bracket** with the holes in the frame and the **frame bracket**. Fasten with the fasteners shown full size below. Tighten the fasteners only with your fingers.



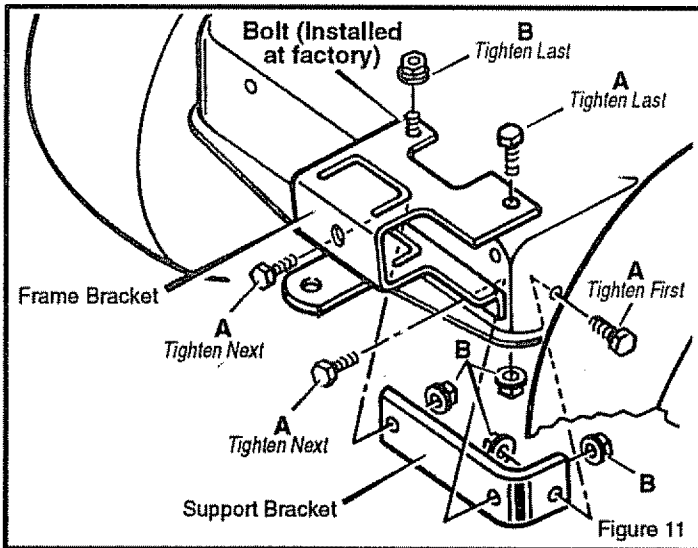
(A)
1x91



(B)
15x76

3. Carefully follow the procedure below to tighten the fasteners. This procedure is necessary to lock the **frame bracket** and the **support bracket** in place. See the procedure steps in Figure 11.

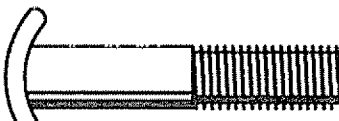
First: Tighten bolt (A), located next to the tire, with a wrench.
Next: Tighten the two bolts (A), located at the back of the frame.
Last: Tighten the top two fasteners.



4. Mount the **channel** in the **frame bracket** (Figure 12).

IMPORTANT: If you remove the **grass bagger** to mount a different **pull-behind attachment**, do not remove the **frame bracket**. Use the **hitch pin hole** in the **frame bracket** to mount a different attachment.

5. Install the **channel pin** into the right side of the **channel** (Figure 13). Rotate the **channel pin** counterclockwise to lock the **channel** in place.
6. Mount the **outer tube** to the **channel**. Make sure the two **holes**, on the side of the **outer tube**, are on the **right side** (Figure 13). Use the fasteners shown full size below. Make sure the fasteners are tight.



(C)
6x93

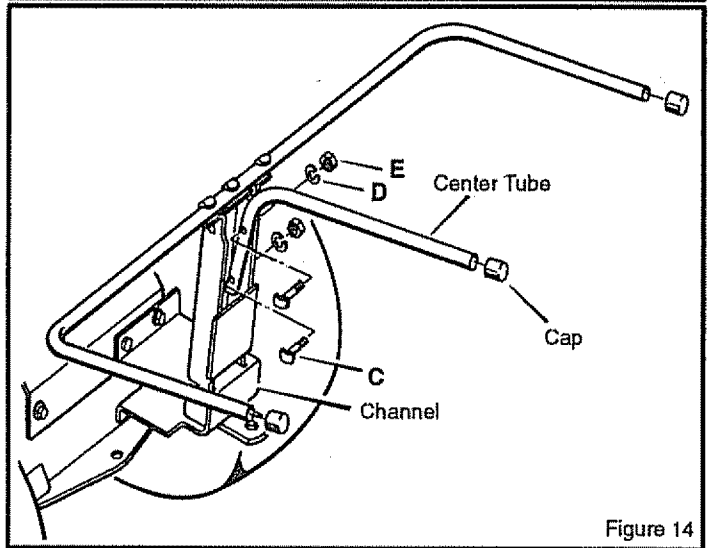
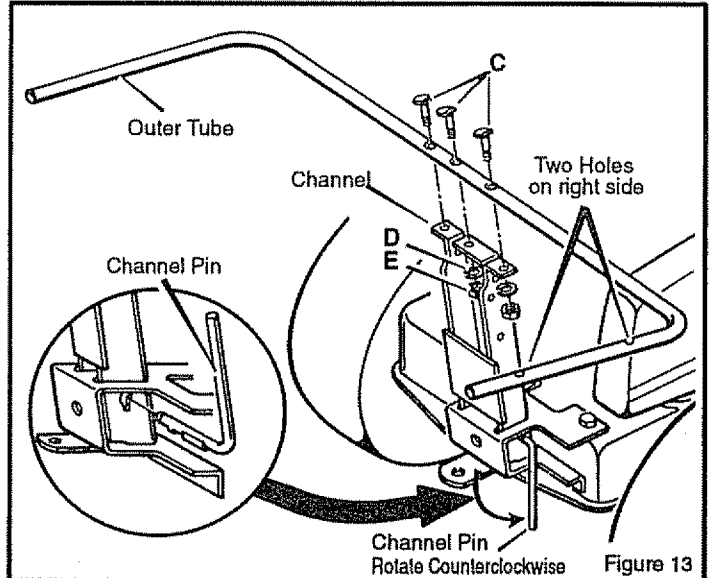
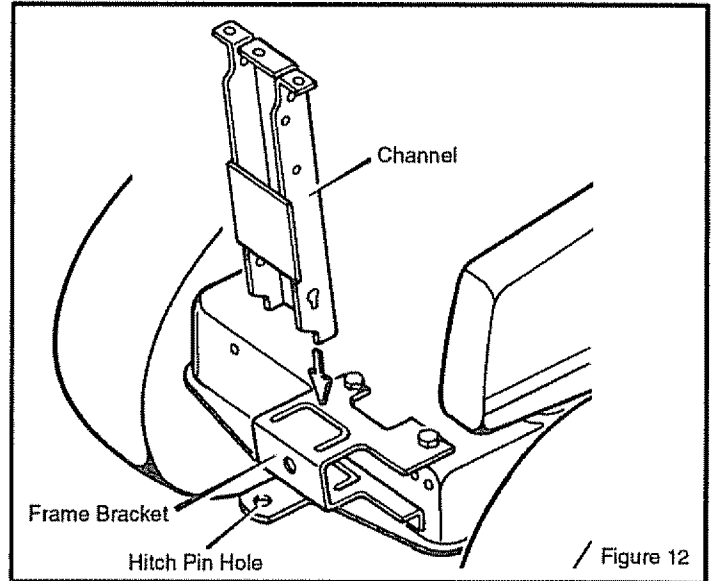


(D)
18x15



(E)
15x32

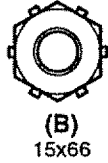
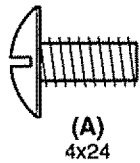
7. Mount the **center tube** to the **channel** (Figure 14). Make sure the fasteners are tight.
8. Attach the **caps** to the ends of the tubes (Figure 14).



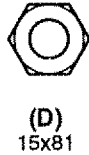
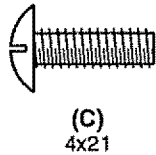
ASSEMBLY

HOW TO MOUNT THE COVER

1. Assemble the **hinge** to the **cover** (Figure 15). The fasteners are shown full size below. Push the **hinge** toward the top of the **cover**. Make sure the screws are at the bottom of the holes in the **hinge**. Tighten the fasteners.
2. Attach the **handle** to the **cover** with the fasteners as shown. Tighten the fasteners.



3. Attach the **window** to the **cover** with the fasteners (Figure 16). The fasteners are shown full size below. Make sure the **flange** and the two **tabs** are locked inside the **cover**.



4. Set the **cover** in the operating position on top of the outer tube. Fasten the **hinge** to the **channel** with the fasteners shown below.

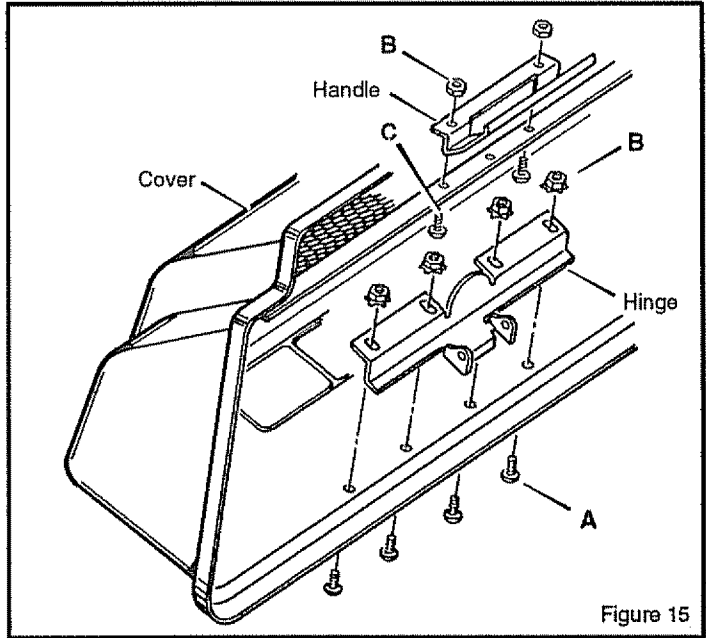
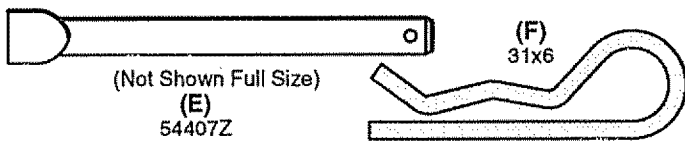


Figure 15

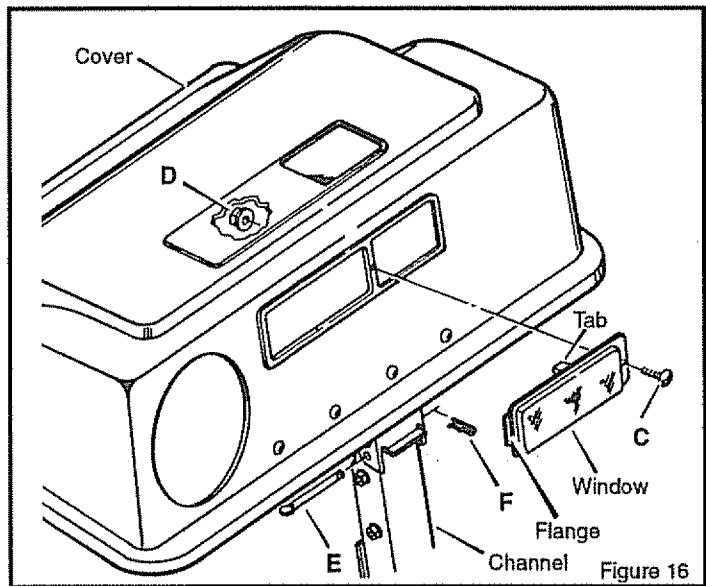
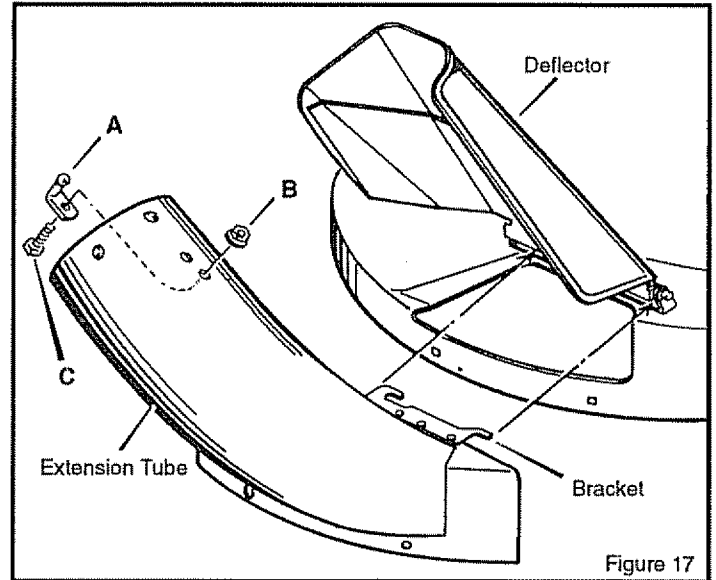
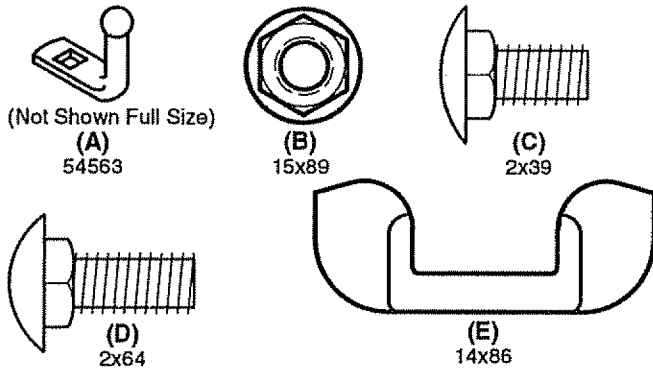


Figure 16

ASSEMBLY

HOW TO MOUNT THE EXTENSION TUBE

1. Attach latch pin (A) to the extension tube with the fasteners shown full size below.

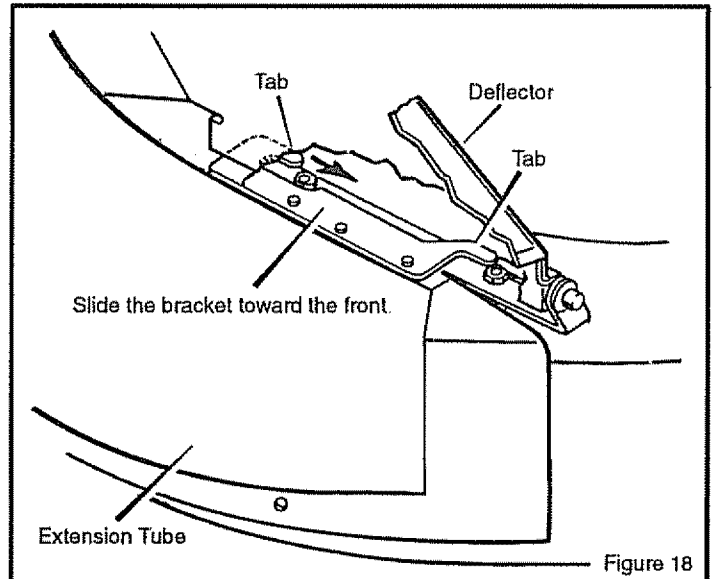


2. Disconnect the wire from the spark plug. Raise the deflector. Rotate the blade away from the discharge opening.

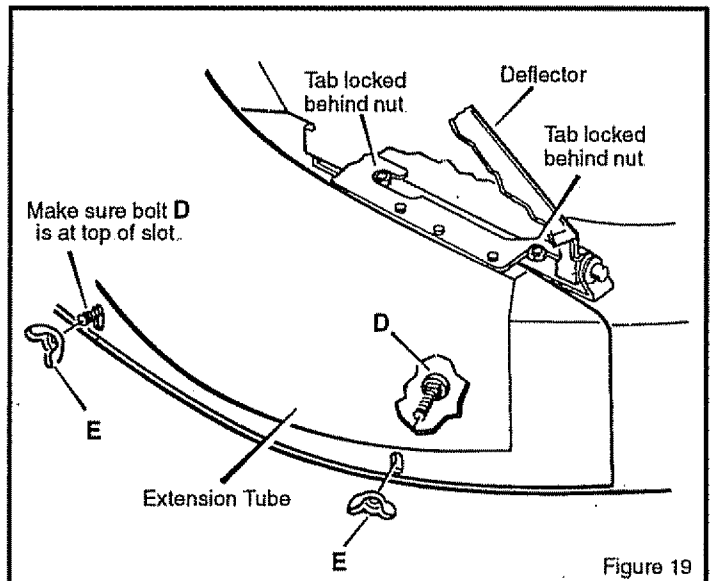


WARNING: The blade has sharp edges. Always be careful of the position of the blade.

3. Slide the extension tube under the deflector (Figure 17).
4. Slide the bracket toward the front (Figure 18). Make sure the tabs on the bracket lock behind the nuts (Figure 19).
5. Move the lift lever to the highest cut position.



6. Attach the bottom of the extension tube to the mower housing. First install bolt (D) to the front of the extension tube. Fasten with wingnut (E) on the outside (Figure 19). Make sure the wingnut is tight.
7. Next, reach through the extension tube. Install bolt (D) to the rear of the extension tube. Fasten with wingnut (E). Push the back of the extension tube until bolt (D) is at the top of the slot. Tighten wingnut (E).

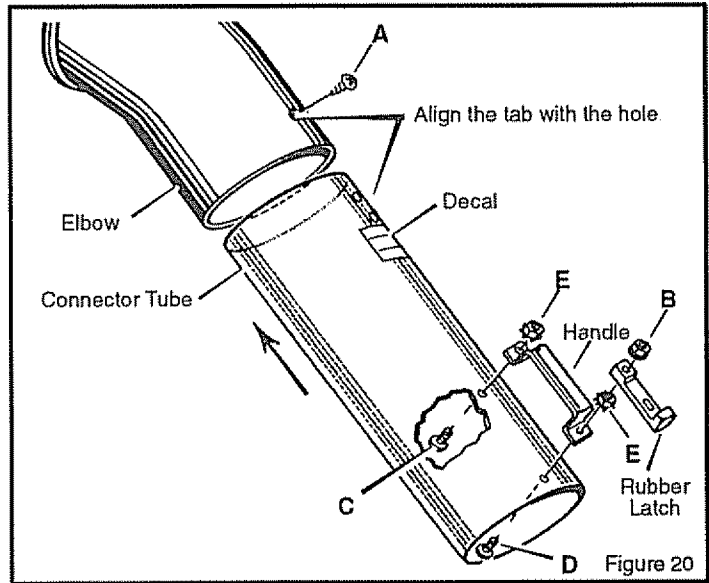
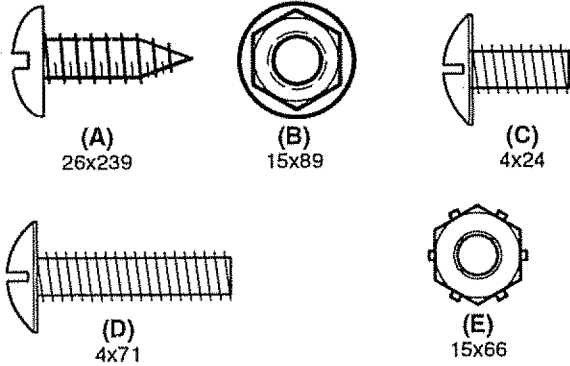


8. Connect the wire to the spark plug.

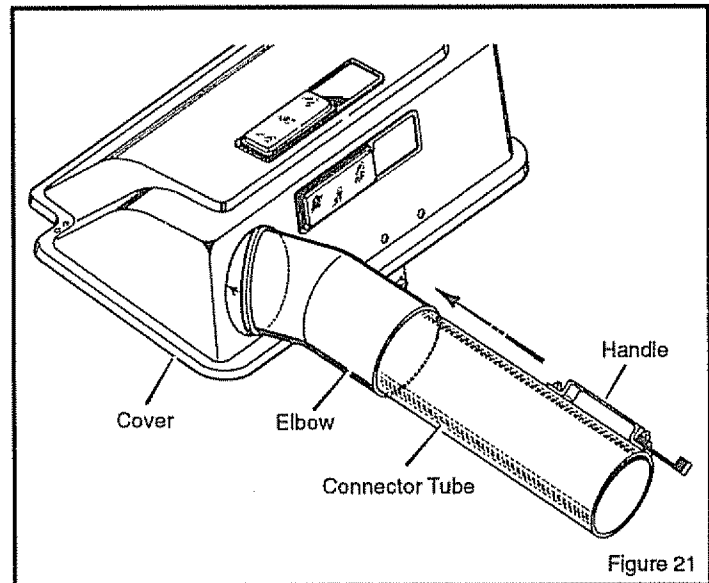
ASSEMBLY

HOW TO MOUNT THE CONNECTOR TUBE

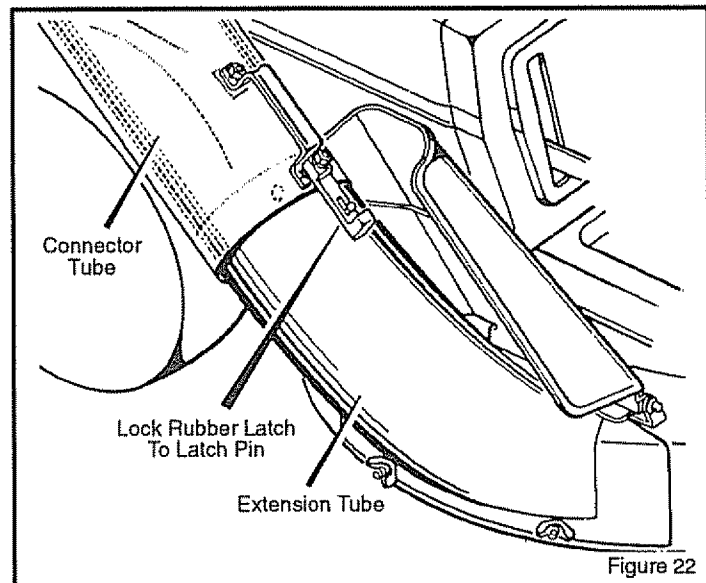
Mount the connector tube with the fasteners shown full size below.



1. Assemble the **handle** and the **rubber latch** to the **connector tube** with the fasteners (Figure 20). Hold screws (A) with a screwdriver and tighten locknuts (B).
2. Align the two **holes** in the **connector tube** with the **tab** on the **elbow**. Slide the **connector tube** into the **elbow** until the second line on the **decal** is even with the edge of the **elbow**.
3. Fasten the **elbow** to the **connector tube** with screw (A). Push screw (A) through the **tab** on the **elbow**. Tighten screw (A) until the head of the screw touches the **elbow**.



4. Move the lift lever to the lowest position.
5. Hold the **handle** on the **connector tube** (Figure 21). Put the edge of the **elbow** in the hole of the **cover**. Move the **connector tube** and **elbow** to the left until the **elbow** locks in place.
6. Align the **rubber latch** with the **latch pin** (Figure 22).
7. Slide the **connector tube** over the **extension tube**.
8. Lock the **rubber latch** to the **latch pin**.

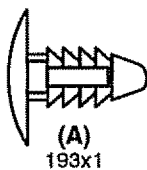
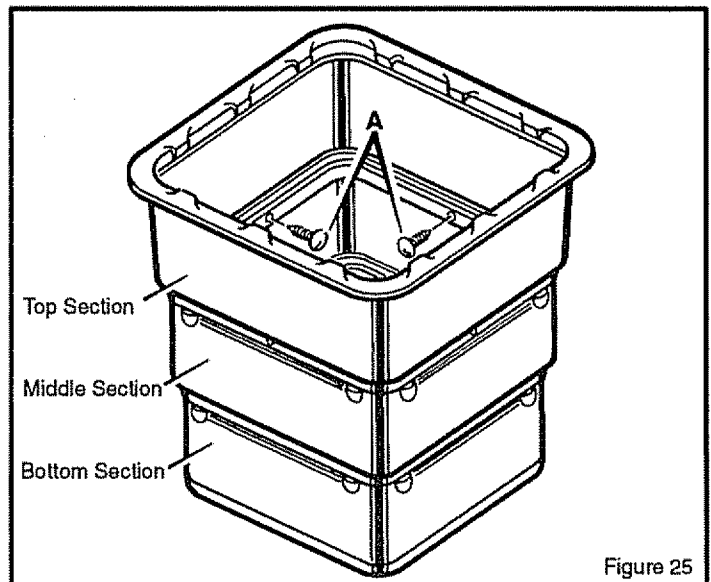
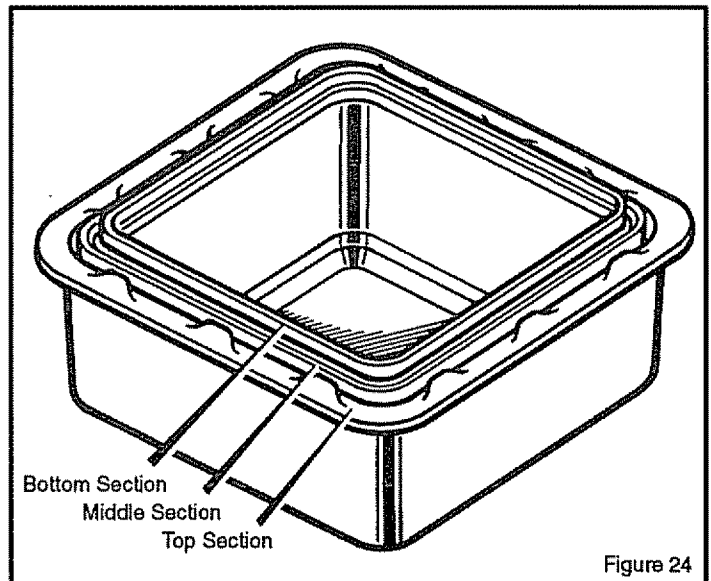
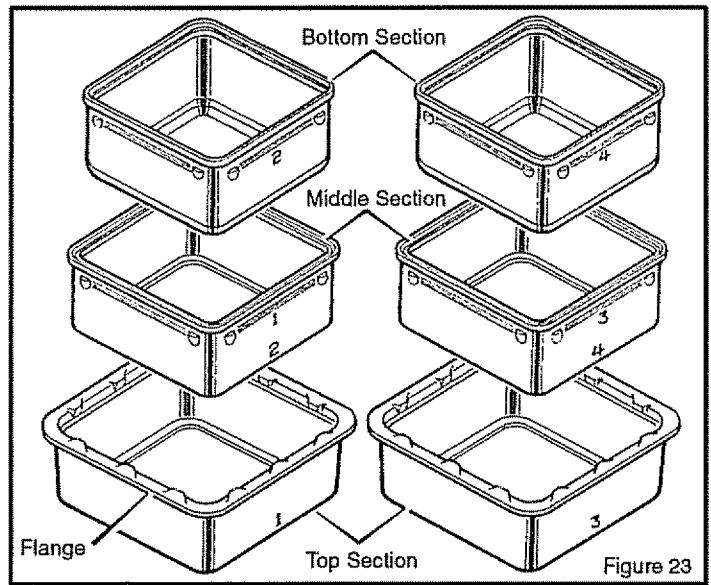


ASSEMBLY

HOW TO ASSEMBLE THE CONTAINERS

NOTE: The containers can only be assembled one way. Carefully read and follow the instructions below.

1. Separate the six container sections into two groups. Each group will have a **top section**, a **middle section**, and a **bottom section** (Figure 23).
2. Look for a number on the side of each **top section**. The numbers for the two **top sections** are 1 and 3. Set the two **top sections** on the ground with the **flanges** on top.
3. Look for the numbers on the side of each **middle section**. One **middle section** has the numbers 1 – 2. The other **middle section** has the numbers 3 and 4.
4. Set **middle section 1 – 2** inside of **top section 1**.
5. Set **middle section 3 – 4** inside of **top section 3**.
6. Look for a number on the side of each **bottom section**. The numbers for the two **bottom sections** are 2 and 4.
7. Set **bottom section 2** inside of **middle section 1 – 2**.
8. Set **bottom section 4** inside of **middle section 3 – 4**.
9. Stand with one foot inside the three sections (Figure 24). Lift the **top section** until all three sections connect together. Make sure all four corners of each section are locked together.
10. Fasten the **top section** and the **middle section** of each container together with four fasteners **A** shown below. From the inside of each container, push the fasteners through the holes (Figure 25).

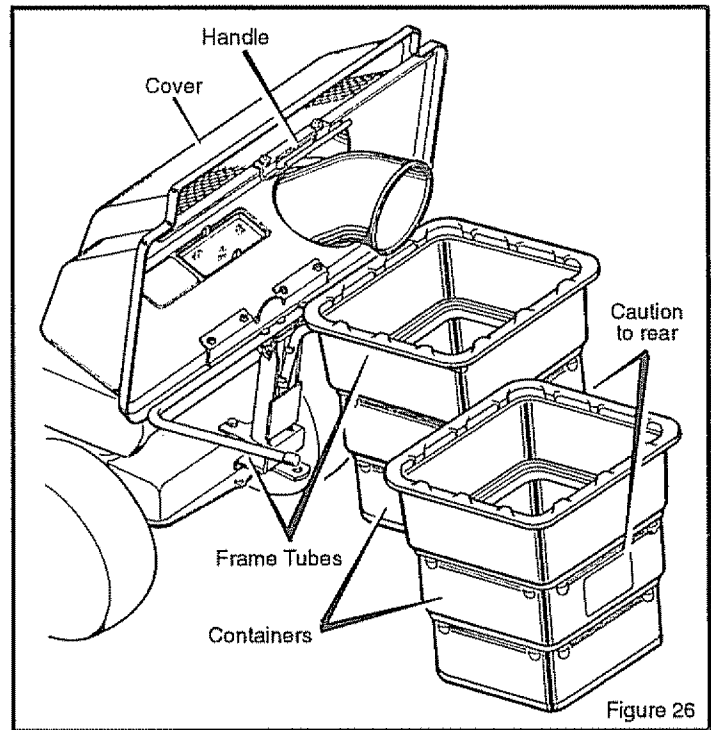


ASSEMBLY

HOW TO MOUNT THE CONTAINERS

1. Tilt the seat forward. Raise the cover (Figure 26).
2. Two plastic bag linings, not shown in the illustration, are included with the grass bagger. The plastic bag linings are optional accessories that can be used for easy removal of the grass.
3. Put the plastic bag linings in the containers.
4. Slide the containers onto the frame tubes (Figure 26). Make sure the **CAUTION**, on the side of the containers, is to the rear.
5. Lower the cover. Pull back on the handle and push the cover down until the cover locks in place.

IMPORTANT: For the grass bagger to work correctly, the cover must be locked in the down position.



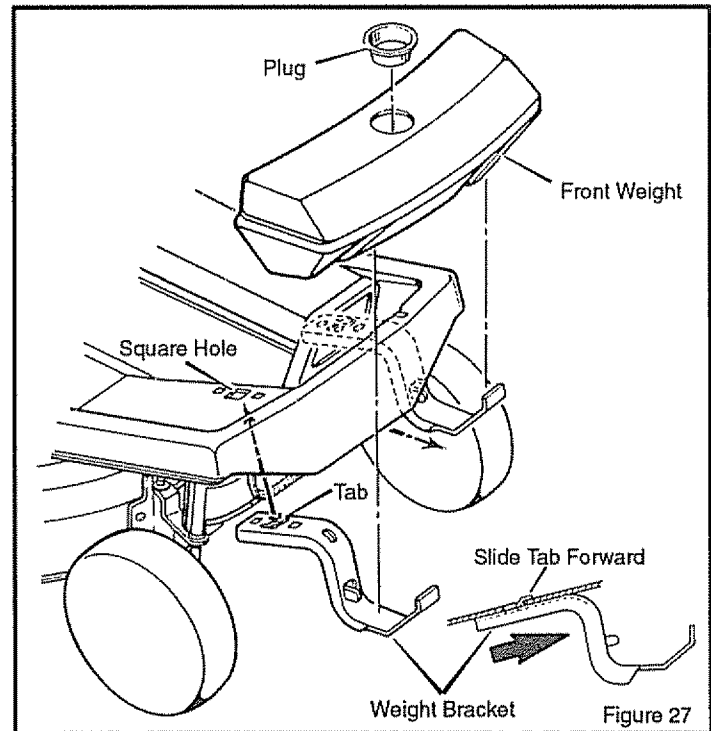
HOW TO INSTALL THE FRONT WEIGHT

1. To find the mounting location for the weight brackets, look under the frame at the square holes (Figure 27). Lock the tabs on the weight brackets in the square holes. Fasteners are not required.
2. Set the front weight on the weight brackets.
3. Fill the front weight with sand. Install the plug.

CAUTION: Removal of the front weight will also require the removal of the weight brackets.



WARNING: Use the front weight when you operate on a slope or where the lawn is rough or is not even.
WARNING: Do not ride up or down slopes that are too steep to back straight up. Never ride the unit across a slope. See the "Slope Guide" in the back of this book for information on how to check slopes.



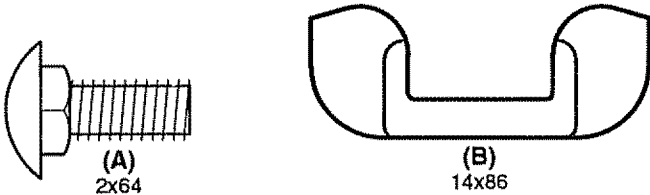
FINAL ASSEMBLY

1. The grass bagger has two containers. For easy removal of the grass, use a plastic bag linings inside the containers. Use one of the following sizes.
 - 33 gallons
 - 4 bushels
 - 145 liters
2. Check the fasteners. Make sure that all bolts and nuts are tight.

ASSEMBLY

HOW TO INSTALL THE MULCHER PLATE

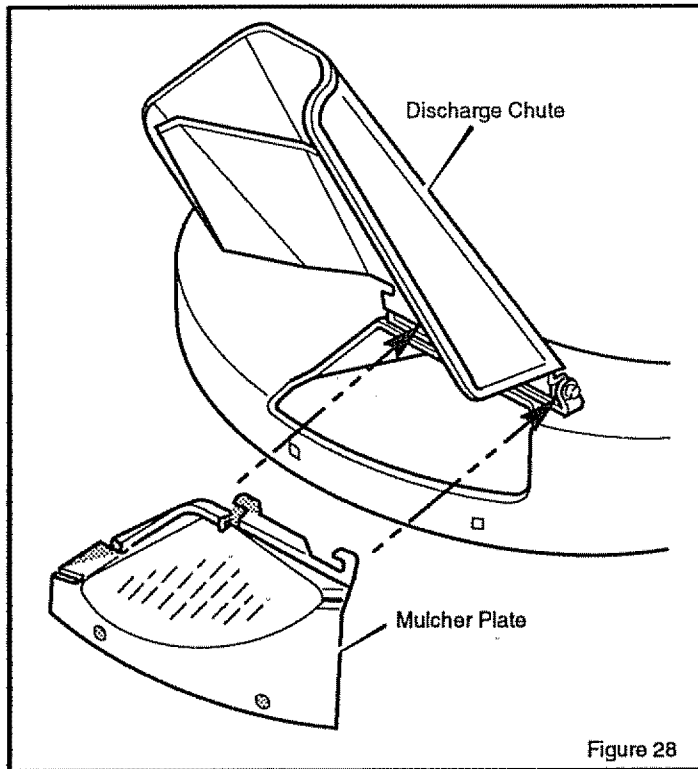
Use the fasteners shown below to install the mulcher plate. The fasteners are shown full size.



WARNING: To prevent the engine from starting, disconnect the wire from the spark plug. Make sure the attachment clutch is in the DISENGAGE position.

The mulcher plate lets you mulch the grass for a clean, fine cut. Install the mulcher plate as follows.

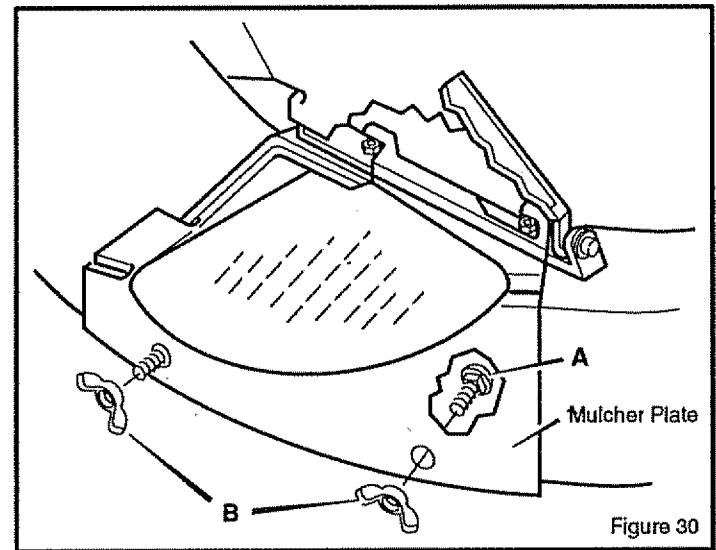
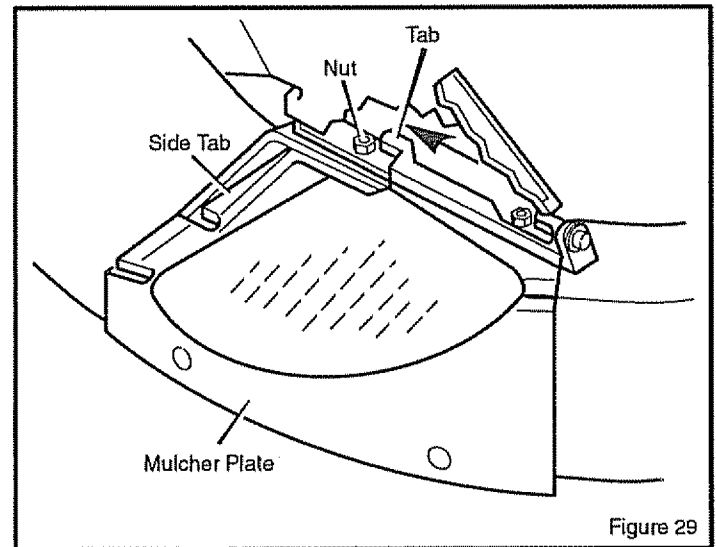
1. Lift the discharge chute. Slide the mulcher plate under the discharge chute (Figure 28).
2. Push the mulcher plate to the rear. (Figure 29). Make sure the two tabs on the mulcher plate are locked around the two nuts for the chute bracket. Also, make sure the side tab fits inside the discharge opening.



3. Fasten the mulcher plate with the two wingnuts A and two carriage bolts B (Figure 30).

To discharge the grass out the side or into a grass bagger, remove the mulcher plate. Attach the fasteners to the mulcher plate for future use.

IMPORTANT: There are several different types of grass. Some types of grass are more difficult to cut. If you remove the mulcher plate and the grass does not discharge correctly, replace the blade with a standard blade. The part number of the standard blade is 56212E701.



OPERATION

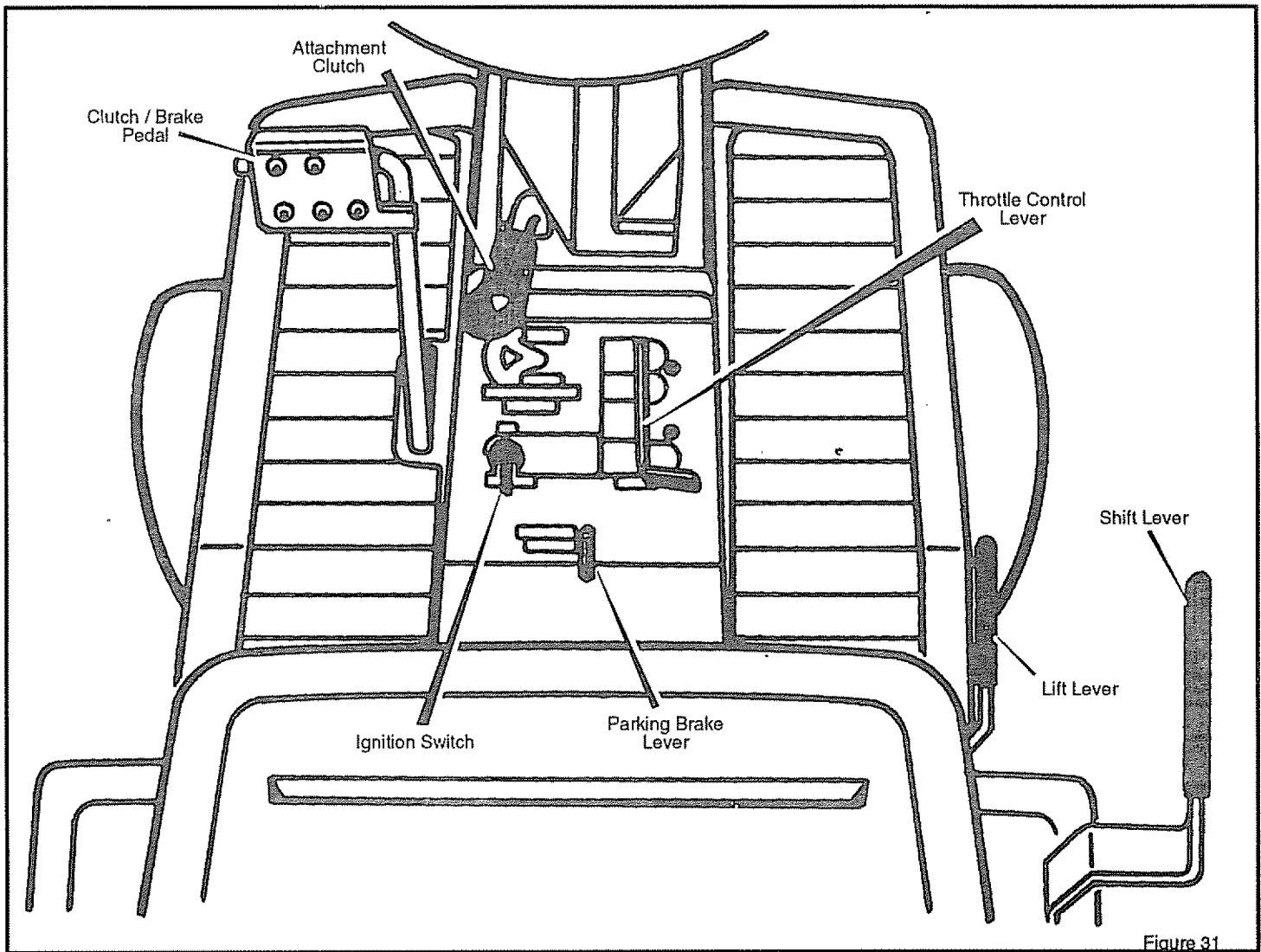


Figure 31



The operation of any lawn mower can result in foreign objects thrown in the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields before starting your lawn mower and while mowing. We recommend the Wide Vision Safety Mask for over the spectacles or standard safety glasses, available at Sears Retail or Catalog Stores.

LOCATION OF CONTROLS

ATTACHMENT CLUTCH: Use the attachment clutch to start and stop the rotation of the blade.

CLUTCH / BRAKE PEDAL: The pedal has two functions. The first function is a clutch. The second function is a brake.

IGNITION SWITCH: Use the ignition switch to start and stop the engine.

LIFT LEVER: Use the lift lever to change the height of cut.

PARKING BRAKE LEVER: Use the parking brake lever to engage the brake when you leave the unit.

SHIFT LEVER: Use the shift lever to change the speed of the unit.

THROTTLE CONTROL LEVER: Use the throttle control lever to increase or decrease the speed of the engine.

OPERATION

HOW TO USE THE THROTTLE CONTROL

Use the **throttle control** to increase or decrease the speed of the engine.

1. To start a cold engine, move the **throttle control** to the START or CHOKE position.
2. The FAST position is marked with a detent. For normal operation and when using a grass bagger, move the **throttle control** to the FAST position. For maximum charging of the battery and also for a cooler running engine, operate the engine in the FAST position.
3. For transport and to tow pull behind attachments, move the **throttle control** to the SLOW position.
4. The engine governor is set at the factory for maximum performance. Do not adjust the governor to increase the speed of the engine.

HOW TO USE THE ATTACHMENT CLUTCH

The **attachment clutch** is next to the steering wheel (Figure 32). Use the **attachment clutch** to engage the blade(s).

1. Before you start the engine, make sure the **attachment clutch** is in the **DISENGAGE** position.
2. Move the **attachment clutch** to the **ENGAGE** position to rotate the blade(s).

Note: If the engine stops when you engage the blade(s), the seat switch is not activated. Make sure you sit in the middle of the seat. Also, make sure the wire is connected to the seat switch.

3. Move the **attachment clutch** to the **DISENGAGE** position to stop the blade(s). Before you leave the operator's position, make sure the blade(s) has stopped rotating.
4. Before you ride the unit across a sidewalk or a road, move the **attachment clutch** to the **DISENGAGE** position.



WARNING: Always keep your hands and feet away from the blade, deflector opening, and the mower housing when the engine runs.

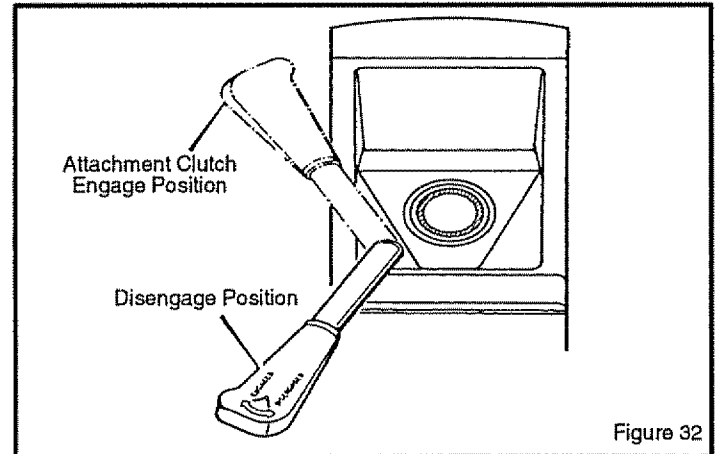


Figure 32

HOW TO USE THE SHIFT LEVER

To change the forward speed or the direction of the unit, follow the steps below.

CAUTION: Before you move the shift lever, completely push the clutch/brake pedal forward to stop the unit. If the unit is not stopped, the gearbox can be damaged.

1. Completely push the clutch/brake pedal forward to stop the unit. Keep your foot on the pedal.
2. Move the throttle control lever to the SLOW position.
3. To move the **shift lever** to neutral (N) from a forward gear, pull the **shift lever** back and then move to the left until the **shift lever** goes past the **tab** (Figure 33).
4. To move the **shift lever** to a forward gear from neutral (N), pull the **shift lever** to the left and then push the **shift lever** forward.
5. Slowly release the clutch/brake pedal. Do not keep your foot on the pedal.

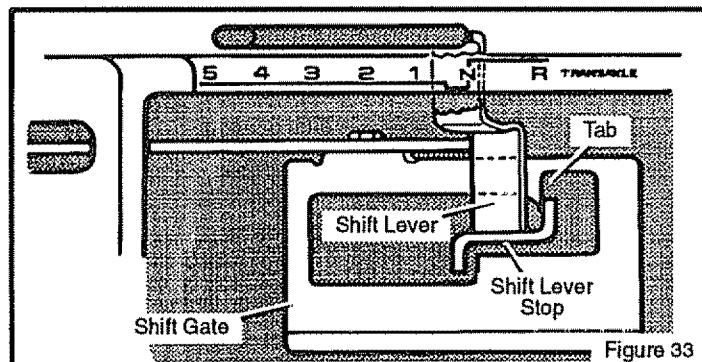


Figure 33

6. Move the throttle control to the FAST position.
7. To move the **shift lever** to reverse, stop the unit. First move the **shift lever** to the neutral (N) position. Next move the **shift lever** to the right, until the **shift lever stop** clears the **shift gate**, and then move back to reverse (R).

NOTE: Belt noise can occur when the clutch is engaged. This noise is normal and does not affect the operation of the unit.

FUNCTION	SHIFT LEVER 5 Speeds	THROTTLE
Trimming	1	FAST
Bagging Grass	1 or 2	CHOKE FAST
Normal Mowing	2 or 3	SLOW
Easy Mowing	3 or 4	THROTTLE
Transport	5	SLOW - FAST CHOKE
Pull Behind Attachments	2 or 3	THROTTLE

OPERATION

HOW TO SET THE PARKING BRAKE

1. Completely push the clutch/brake pedal forward.
2. Lift the **parking brake lever** (Figure 34).
3. Remove your foot from the clutch/brake pedal and then release the **parking brake lever**. Make sure the parking brake will hold the unit.
4. To release the parking brake, completely push the clutch/brake pedal forward. The parking brake will automatically release.



WARNING: Before you leave the operator's position, move the shift lever to the neutral (N) position. Set the parking brake. Move the attachment clutch to the DISENGAGE position. Stop the engine and remove the ignition key.

HOW TO CHANGE THE CUTTING HEIGHT

To change the cutting height, raise or lower the lift lever as follows.

1. Move the **lift lever** forward to lower the mower housing and back to raise the mower housing.
2. When you ride on a sidewalk or road, move the **lift lever** to the highest position and move the attachment clutch to the DISENGAGE position.

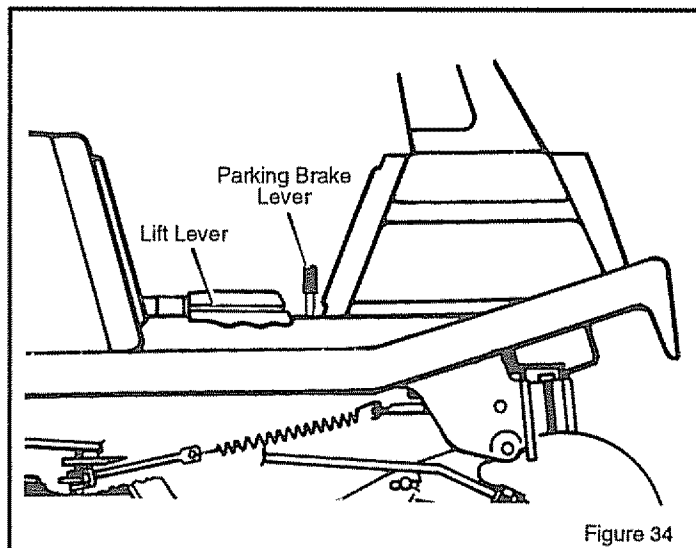


Figure 34

HOW TO STOP THE UNIT

1. Completely push the **clutch/brake pedal** forward to stop the unit. Keep your foot on the pedal.
2. Move the attachment clutch to the DISENGAGE position.
3. Move the shift lever to the neutral (N) position.
4. Set the parking brake.



WARNING: Make sure the parking brake will hold the unit.

5. Move the throttle control to the SLOW position.
6. To stop the engine, turn the ignition key to the OFF position. Remove the key.

HOW TO TRANSPORT THE UNIT

To transport the unit, follow the steps below.

1. Move the attachment clutch to the DISENGAGE position.
2. Raise the lift lever to the highest position.

3. Move the throttle control to a position between SLOW and FAST.
4. To go faster, move the shift lever to a faster speed.

OPERATION

HOW TO OPERATE WITH THE MOWER HOUSING



WARNING: The deflector is a safety device. Do not remove the deflector. The deflector forces the discharged material toward the ground. Always keep the deflector in the down position. If the deflector is damaged, replace the deflector with an original equipment part from an authorized service center.

1. Start the engine.
2. Move the lift lever to a height of cut position. In high or thick grass, cut the grass in the highest position first and then lower the mower housing to a lower position.
3. Move the throttle control to the SLOW position.
4. Move the attachment clutch to the ENGAGE position.
5. Push the clutch/brake pedal completely forward.
6. Move the shift lever to one of the speed settings.

NOTE: When you mow in heavy grass or mow with a bagger, put the shift lever in the slowest speed.

7. Slowly release the clutch/brake pedal.
8. Move the throttle control to the FAST position. If you need to go faster or slower, stop the unit and move the shift lever to another speed setting.
9. Make sure the level of cut set at the factory is still correct. After you mow a short distance, look at the area that was cut. If the mower housing does not cut level, see the instructions on "How To Level The Mower Housing" in the Service And Adjustment section.



WARNING: For better control of the unit, always select a safe speed.

HOW TO OPERATE THE UNIT ON HILLS



WARNING: Do not ride up or down slopes that are too steep to back straight up. Never ride the unit across a slope. See the "Slope Guide" in the back of this book for information on how to check slopes.

1. Before you ride up or down a hill, move the shift lever to the slowest speed.
2. Do not stop or change speed settings on a hill. If you must stop, quickly push the clutch/brake pedal forward and set the parking brake.
3. To start again, make sure the shift lever is in the slowest speed. Move the throttle control to the SLOW position. Slowly release the pedal.
4. If you must stop or start on a hill, always have enough space for the unit to roll when you release the brake and engage the clutch.
5. Be very careful when you change directions on a hill. When on a slope or in a turn on a hill, move the throttle control to the SLOW position to help prevent an accident.

OPERATION

HOW TO USE THE GRASS BAGGER



WARNING: Do not ride up or down slopes that are too steep to back straight up. Never ride the unit across a slope. See the "Slope Guide" in the back of this book for information on how to check slopes.

OPERATION

To operate with the grass bagger, follow the steps below.

IMPORTANT: Do not cut wet grass. Wet grass will not discharge correctly into the grass bagger.

1. Start the engine.
2. Move the throttle control to FAST position.
3. Move the shift lever to FIRST (1) position.
4. If the height of the grass is more than 3½ inches (9cm), cut the grass with the mower housing in the highest position. Then, lower the mower housing and cut the grass again. You can also cut at ½ to ⅔ of the full cutting width of the mower housing.

CHECK AND CLEAN CONNECTOR TUBE

The **connector tube** is made of clear plastic. If the **connector tube** becomes filled with grass, clean the **connector tube** as follows.

1. Move the attachment clutch to the DISENGAGE position.
2. Move the shift lever to the neutral (N) position.
3. Engage the parking brake.
4. Stop the engine.
5. Disconnect the **rubber latch** from the **extension tube** (Figure 35).
6. Remove the **connector tube**.
7. Clean the **connector tube** and the **extension tube** with soap and water.

HOW TO EMPTY THE CONTAINERS

Look at the **window** in the **cover** (Figure 36). When the **containers** are full, grass can be seen through the **window**. Empty the **containers** as follows.

1. Move the attachment clutch to the DISENGAGE position.
2. Move the shift lever to the neutral (N) position.
3. Engage the parking brake.
4. Stop the engine.
5. Pull the **handle** back and raise the **cover**.
6. Remove the **containers**.

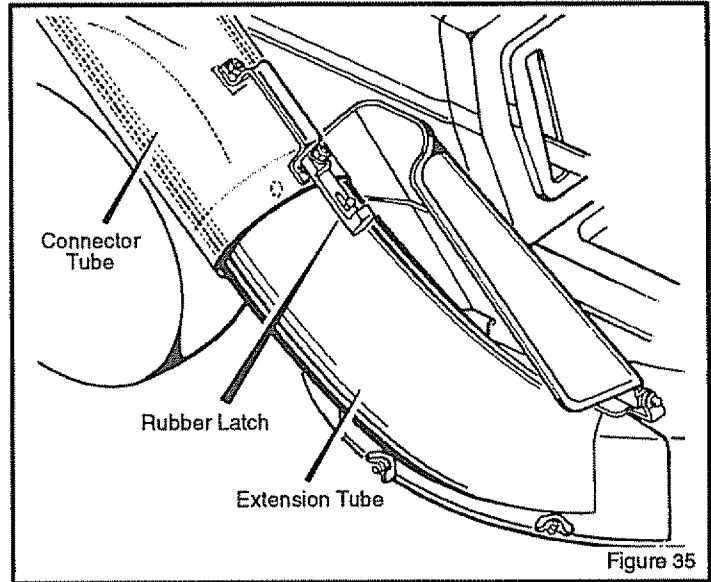


Figure 35

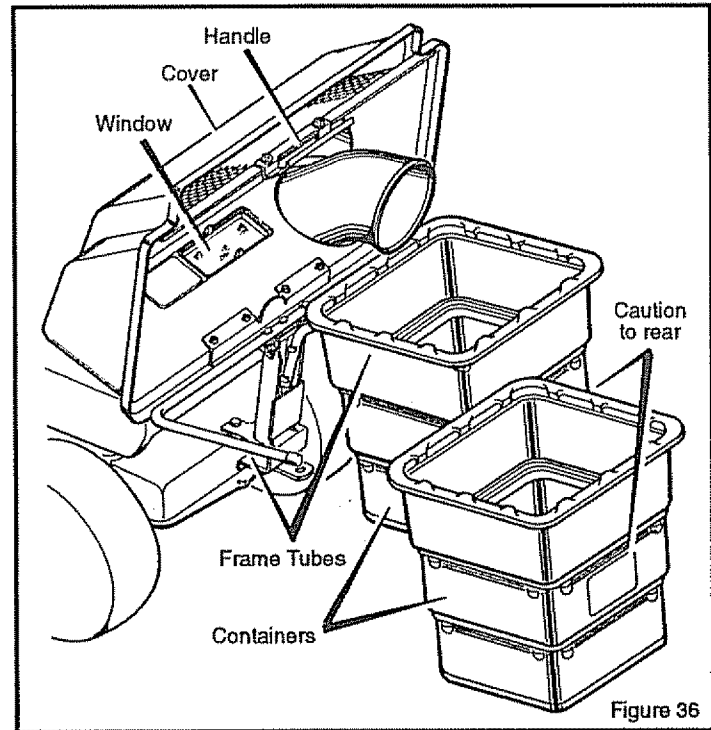


Figure 36

OPERATION

BEFORE STARTING THE ENGINE

CHECK THE OIL

NOTE: The engine was shipped from the factory filled with SAE 30 weight oil. Check the level of the oil. Add oil as needed.

1. Make sure the unit is level.

NOTE: Do not check the level of the oil while the engine runs.

2. Clean the area around the dipstick. Remove the dipstick. Wipe the oil from the dipstick.
3. Insert the dipstick into the oil fill tube. Turn the dipstick clockwise until it is tight. Remove the dipstick. Check the oil level on the dipstick. The oil level must reach the FULL mark on the dipstick.
4. If necessary, add oil until the oil reaches the FULL mark on the dipstick. The quantity of oil needed from ADD to FULL is shown on the dipstick. Do not add too much oil.

ADD GASOLINE



WARNING: Always use a safety gasoline container. Do not smoke when adding gasoline to the fuel tank. Do not add gasoline when you are inside an enclosure. Before you add gasoline, stop the engine and let the engine cool for several minutes.

Fill the fuel tank with regular unleaded gasoline. Do not use premium unleaded gasoline. Make sure the gasoline is fresh and clean. Leaded gasoline will increase deposits and shorten the life of the valves.

CAUTION: A mixture of alcohol (ethanol or methanol) and gasoline (called gasohol), will attract moisture and cause acid deposits during storage. While the unit is in storage, the acids in the fuel can damage the fuel system.

To prevent engine problems with the fuel system, empty the fuel system before storage of 30 days or longer as follows.

1. Drain the fuel tank.
2. Start the engine. Let the engine run until the fuel lines and the carburetor are empty.
3. After storage, make sure you use fresh fuel. See the storage instructions for additional information.
4. Never use engine cleaner or carburetor cleaner in the fuel tank or permanent damage can occur.

CARBURETOR

The factory settings for the carburetor are for most conditions. If the engine is operated under the following conditions, you can adjust the carburetor mixture. See "How To Adjust The Carburetor" in the Service And Adjustment section.

1. The engine has a loss of power or does not run smooth.
2. A change from summer to winter operation.
3. A 40 degree change in the operation temperature. The carburetor was adjusted at 80 degrees at the factory.
4. The engine is operated above 4,000 feet.

HOW TO START THE ENGINE



WARNING: The electrical system has an operator presence system that includes a sensor switch mounted in the seat. These components tell the electrical system if the operator is sitting on the seat. For your protection, always make sure this system operates correctly. This system will stop the engine when the operator leaves the seat if the attachment clutch is engaged.

NOTE: The engine will not start unless you depress the clutch/brake pedal, move the shift lever to the neutral (N) position, and move the attachment clutch to the DISENGAGE position.

1. Sit in the middle of the seat. Push the clutch/brake pedal completely forward. Keep your foot on the pedal.
2. Move the shift lever to the neutral (N) position.

3. Make sure the attachment clutch is in the DISENGAGE position.
4. Move the throttle control completely forward to the CHOKE or FAST position. Some models have a separate choke knob. Pull the choke knob to the full CHOKE position.
5. Turn the ignition key to the START position. Release the key when the engine starts.

NOTE: If the engine does not start after four or five tries, move the throttle control to the FAST position. Again try to start the engine. If the engine will not start, see the TROUBLE SHOOTING CHART.

6. Slowly move the throttle control to the SLOW position.
7. Let a cold engine run for several minutes. Begin work when the engine is warm. To start a hot engine, move the throttle control to a position between FAST and SLOW.

HOW TO START WITH A WEAK BATTERY

If the battery is too weak to start the engine, the battery needs to be charged. If "Jumper Cables" are used to start the engine in an emergency, follow the procedure below.

NOTE: The unit is equipped with a 12 volt negative to ground system. Also, the other vehicle must have a 12 volt negative to ground system.



WARNING: Do not smoke. The fumes from the battery acid can cause an explosion. Keep the battery away from any flames or sparks. To prevent sparks, fasten the red "Jumper cable" to the positive (+) terminal before connecting the black "Jumper cable".

1. Put a wet cloth over the vent caps of each battery.
2. Connect each end of the RED "Jumper Cable" to the positive (+) terminals of each battery. Make sure you do not touch the cables with the cables.
3. Connect one end of the BLACK "Jumper Cable" to the negative (-) terminal of the charged battery.
4. Connect the other end of the BLACK "Jumper Cable" to the mower's engine block.
5. Start the engine that has the weak battery last. Allow the engine to run.
6. To disconnect the "Jumper Cables", reverse the above steps.

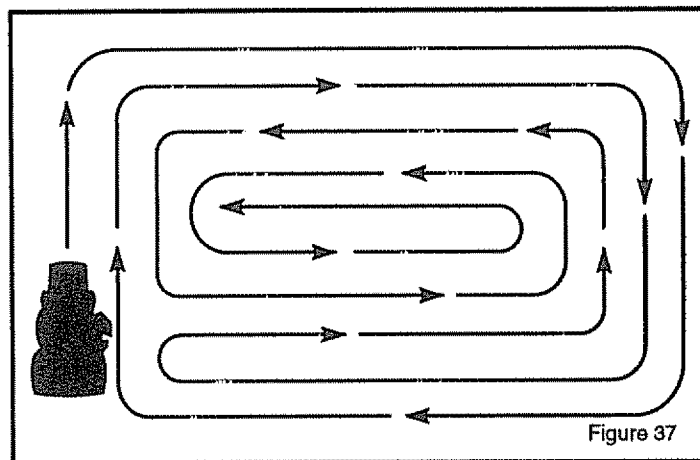
OPERATION

OPERATING TIPS

1. Check the attachment clutch for correct adjustment. For the blade(s) to disengage correctly, the adjustment must be correct.
2. Before you use the unit, check the oil in the engine and add oil if necessary.
3. If the engine will not start, first make sure the wire is attached to the spark plug.
4. Make sure all the belts are inside all the belt guides. See the instructions on how to remove and install the motion drive and mower drive belts.
5. Before you make an inspection, adjustment (except for the carburetor) or repair, make sure the wire from the spark plug is disconnected.
6. Make sure the seat switch wire is connected. If the wire is not connected, the engine will not start.
7. For longer life of the battery, charge the battery every three months.
8. Use the shift lever to change the ground speed, not the throttle control.
9. Belt noise can occur when the blade or clutch is engaged. This noise is normal and does not affect the operation of the unit.

MOWING AND BAGGING TIPS

1. For a lawn to look better, check the cutting level of the mower housing. See "How To Level The Mower Housing" in the Service And Adjustment section.
2. For the mower housing to cut level, make sure the tires have the correct amount of air pressure (PSI).
3. Every time you use the unit, check the blade. If the blade is bent or damaged, immediately replace the blade. Also, make sure the nut for the blade is tight.
4. Keep the blade(s) sharpened. Worn blades will cause the ends of the grass to turn brown.
5. Do not cut or bag grass that is wet. Wet grass will not discharge correctly. Let the grass dry before cutting.
6. Use the left side of the mower housing to trim near an object.
7. Discharge the cut grass onto the mowed area. The result is a more even discharge of cut grass.
8. When you mow large areas, start by turning to the right so that the cut grass will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left turns until finished (Figure 37).
9. If the grass is very high, cut two times to decrease the load on the engine. First cut with the mower housing in the highest position and then lower the mower housing for the second cut.
10. For better engine performance and an even discharge of the cut grass, always operate the engine with the throttle in FAST position.
11. When you use a bagger, operate the engine with the throttle in FAST position and the shift lever in first or second gear.
12. For better cutting performance and a quality cut, mow with the shift lever in one of the slower speeds.
13. After each use, clean the bottom and top of the mower housing for better performance. Also, a clean mower housing will help prevent a fire.



MULCHING TIPS

When you mulch, the grass is cut into very small pieces. These small pieces will quickly break down. Because the nutrients are returned to the soil, the lawn will need less fertilizer. To correctly mulch the grass, follow the steps below.

1. Set the throttle in the FAST position. Operate the mower at a slower ground speed.
2. Keep a sharp edge on the blade. A blade that is not sharp will cause the ends of the grass to become brown.
3. Make sure the grass is dry. Wet grass is difficult to cut.
4. Set the height of the mower housing so that only the top third of the grass is cut. If the grass is too high, set the height of the mower housing to the maximum height. Then, lower the mower housing for the second cut. Also, instead of using the full width of the mower housing, mulch at half the width.
5. Clean the bottom of the mower housing. Grass and other debris can keep the mower from working correctly.
6. If the grass grows fast, mulch more often.
7. If an area needs improvement, mulch a second time.

CUSTOMER RESPONSIBILITIES

MAINTENANCE CHART							
	PROCEDURE	EACH USE	FIRST 2 HOURS	EVERY 25 HOURS	EVERY 50 HOURS	EVERY 100 HOURS	BEFORE STORAGE STORAGE DATES
M O W E R	Blade, Inspect and Sharpen			✓			
	Attachment Clutch, Check			✓			
	Brake, Check			✓			
	Clutch, Check			✓			
	Shift Lever, Check			✓			
	Tires, Check			✓			✓
	Battery, Check and Charge			✓			✓
	Battery, Clean				✓		✓
	Lubrication				✓		✓
E N G I N E	Oil, Check	✓					
	Cooling System, Clean	✓					
	Oil, Change		✓		✓		✓
	Air Filter, Clean				✓		✓
	Muffler, Check				✓		
	Spark Plug, Check				✓		✓
	Fuel Filter, Replace (Remote Fuel Tanks Only)					✓	
	Spark Plug, Replace					✓	

GENERAL RECOMMENDATIONS

1. The owner's responsibility is to maintain this product. This will extend the life of the product and is also necessary to maintain warranty coverage.
2. Check the spark plug, drive brake, lubricate the unit, and clean the air filter once a year.
3. Check the fasteners. Make sure all fasteners are tight.
4. Follow the Customer Responsibility and the Service And Adjustment section to keep the unit in good operating condition.



WARNING: Before you make an inspection, adjustment, or repair to the unit, disconnect the wire to the spark plug. Remove the wire from the spark plug to prevent the engine from starting by accident.

CHECK THE TIRES

Check the air pressure in the tires. Tires with too much air pressure will cause the unit to ride rough. Also, the wrong air pressure will keep the mower housing from cutting level. The correct air pressure (PSI) is 14 PSI (10 kg/cm²).

CUSTOMER RESPONSIBILITIES

INSPECT BLADE



WARNING: Before you inspect or remove the blade, disconnect the wire to the spark plug. If the blade hits an object, stop the engine. Check the unit for damage. The blade has sharp edges. When you hold the blade, use gloves or cloth material to protect your hands.

If you keep the blade sharp and inspect the blade for damage, the blade will cut better and be more safe to operate. Frequently check the blade for excessive wear, cracks, or other damage. Frequently check the nut that holds the blade. Keep the nut tight. If the blade hits an object, stop the engine. Disconnect the wire to the spark plug. See if the blade is bent or damaged. Check the blade adapter for damage. Before you operate the unit, replace damaged parts with original equipment parts. See the authorized service center in your area. Every three years, have an authorized service person inspect the blade or replace the old blade with an original equipment part.

HOW TO REMOVE AND INSTALL THE BLADE

1. Remove the mower housing. See the instructions on "How To Remove The Mower Housing".
2. Use a piece of wood to keep the blade from rotating.
3. Remove the nut that holds the blade (Figure 38).

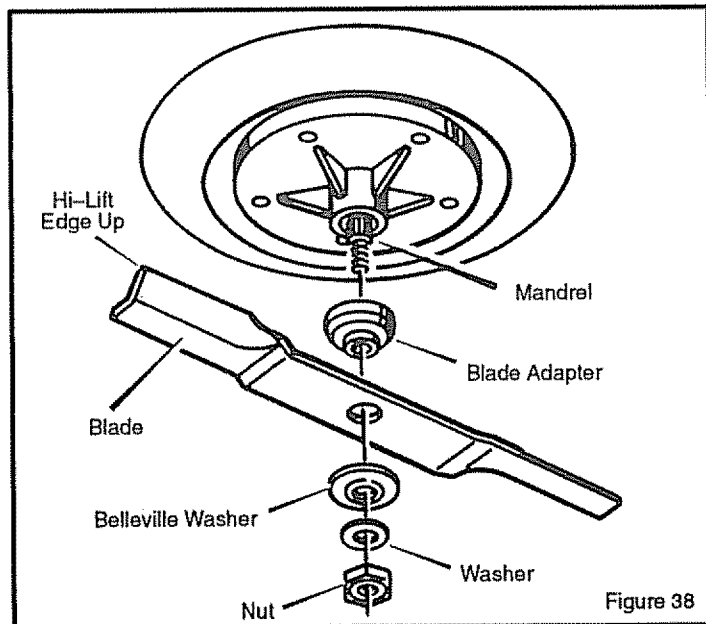


Figure 38

4. Check the blade and the blade adapter according to the instructions for "Inspect Blade". Replace a badly worn or damaged blade with an original equipment blade. See an authorized service center in your area.
5. Clean the top and bottom of the mower housing. Remove all the grass and debris.
6. Mount the blade and blade adapter on the mandrel (Figure 38).
7. Mount the blade so that the hi-lift edges are up. If the blade is upside down, the blade will not cut correctly and can cause an accident.
8. Fasten the blade with the original washers and nut. Make sure the outside rim of the Belleville washer is against the blade (Figure 39).



WARNING: Always keep the nut tight that holds the blade. A loose nut or blade can cause an accident.

9. Tighten the nut that holds the blade to a torque of 30 foot pounds (41,5N-m).
10. Install the mower housing. See "How To Install The Mower Housing".

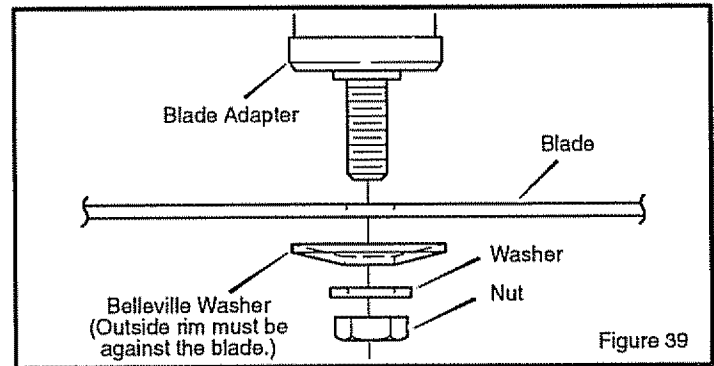


Figure 39

HOW TO SHARPEN THE BLADE



WARNING: Vibration can be caused if the blade is not correctly balanced or if the blade is damaged. A blade that is damaged with cracks can break and cause an accident.

Keep a sharp edge on the blade. A blade that is not sharp will cause the tips of the grass to become brown.

1. Sharpen the blade two times a year or every 25 hours.
2. Remove the blade according to the instructions in "How To Remove And Install The Blade".
3. Clean the blade with a brush, soap and water. Check the blade. Look for cracks, nicks, or other damage. Replace a badly worn or damaged blade with an original equipment blade. See an authorized service center in your area.
4. Sharpen the blade with a file (Figure 40). Make sure you keep the original bevel angle.
5. Make sure the blade is balanced. Use a screwdriver and hold the blade parallel to the ground (Figure 40). A blade that is balanced will stay parallel to the ground. If the blade is not balanced, the heavy end will rotate toward the ground. Sharpen the heavy end until the blade is balanced.
6. A new blade will cut better than a badly worn blade. Every three years, have an authorized service person inspect the blade or replace the old blade with an original equipment blade.
7. Assemble the blade according to the instructions "How To Remove And Install The Blade".

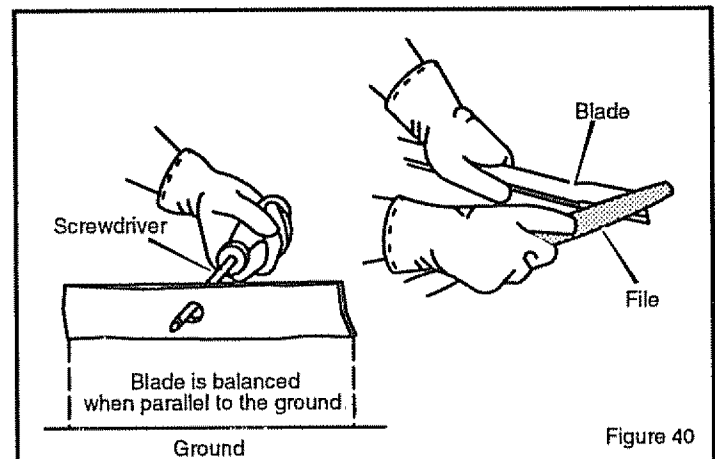


Figure 40

CUSTOMER RESPONSIBILITIES

HOW TO ADJUST THE ATTACHMENT CLUTCH



WARNING: To prevent an injury, the attachment clutch must operate correctly.

1. Stop the engine. Disconnect the wire from the spark plug.
2. Before you adjust the **attachment clutch**, check and level the mower housing. See "How To Level The Mower Housing." Make sure the mower housing is level before go to the next step.
3. Set the height of the mower housing in the lowest position.
4. Move the **attachment clutch** to the **DISENGAGE** position (Figure 41).
5. Check the **attachment clutch**. Before the **attachment clutch** engages, there must be 1/8" to 3/8" (3mm to 9mm) of free movement.
6. If an adjustment is needed, disconnect the **clevis** from the **pivot rod and bracket assembly**. Turn the **clevis** clockwise to decrease the free movement of the **attachment clutch**. Turn the **clevis** counterclockwise to increase the free movement.
7. Connect the **clevis** to the **pivot rod and bracket assembly**. Move the **attachment clutch** to the **DISENGAGE** position. Check the free movement of the **attachment clutch**.
8. Check the operation of the **blade brake**. Rotate the **pulley** with your hand. Make sure that the blade brake pad presses tightly against the **pulley**.
9. Move the **attachment clutch** to the **ENGAGE** position. Check the pad for the **blade brake**. If the pad is excessively worn or damaged, replace the **brake pad assembly**. Correct replacement parts and assistance are available from an authorized service center.

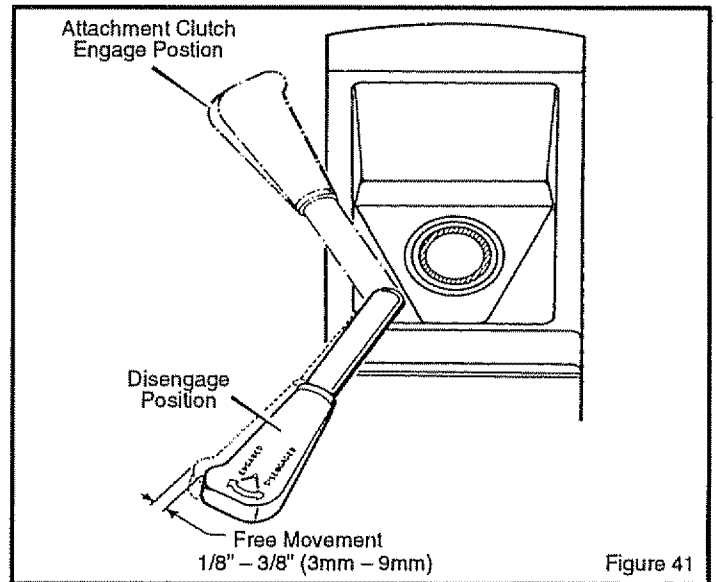


Figure 41

10. Attach the wire to the spark plug. Mow for a short distance and again check the operation of the **attachment clutch**.
11. When you move the **attachment clutch** to the **DISENGAGE** position, all movement will stop within five seconds if the adjustment is correct. If there is movement of the belt or the blade continue to rotate, engage and disengage the **attachment clutch** five times to remove any excess rubber from a new mower drive belt. If there is still blade rotation from the **DISENGAGED** position, again adjust the **attachment clutch** beginning with the first step. If you need assistance, take the unit to an authorized service center.
12. If you replace the mower drive belt, adjust the **attachment clutch**.

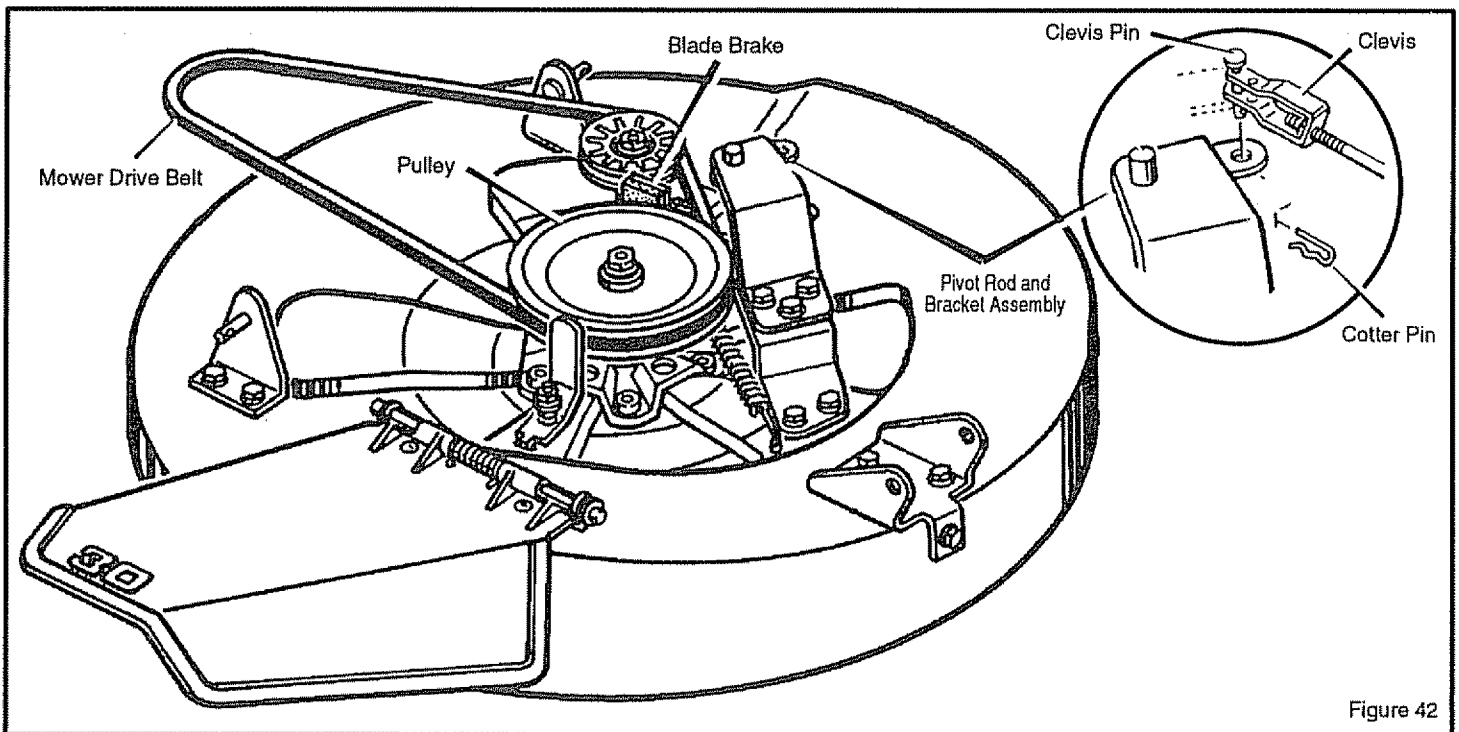


Figure 42

CUSTOMER RESPONSIBILITIES

HOW TO CHECK AND ADJUST THE DRIVE BRAKE

1. Before you adjust the brake, check the clutch adjustment. See the instructions on "How To Check And Adjust The Clutch".
 2. Make sure the shift lever is in the neutral (N) position.
 3. Disconnect the **adjustable nut** from the **brake arm** (Figure 44).
 4. Push the **brake arm** forward and hold in position.
 5. With the **brake arm** forward, rotate the **adjustable nut** **counterclockwise** on the **brake rod** until the **adjustable nut** is in line with hole in the **brake arm**.
- NOTE:** If the adjustable nut will not line up with the hole in the brake arm, go to step 6. If the adjustable nut does line up with the hole in the brake arm, go to step 12.
6. Pull the **brake arm** to the rear of the unit.
 7. The brake adjustment of the **transaxle** is located on the underside of the transaxle (Figure 43). Use one wrench to hold the **brake stud** and another wrench to hold the **hex nut**. Loosen the **hex nut** approximately 2 turns.
 8. Turn the **brake stud** clockwise 1/2 turn. Try to push the unit. If the unit rolls, again turn the **brake stud** clockwise 1/2 turn. Continue this adjustment until you feel resistance from the brake when you push the unit.
 9. Turn the **brake stud** counterclockwise one turn. Then, hold the **brake stud** with one wrench while you tighten the **hex nut** with another wrench.
 10. Push the **brake arm** forward and hold in position.
 11. With the **brake arm** forward, rotate the **adjustable nut** clockwise until the **adjustable nut** is in line with the hole in the **brake arm**.
 12. Connect the **adjustable nut** to the **brake arm** with the **washer** and **cotter pin**.
 13. Apply the parking brake. Try to push the unit. If the rear wheels do not turn, the brake is correctly adjusted. Release the parking brake. Push the unit to see if the wheels will freely roll.

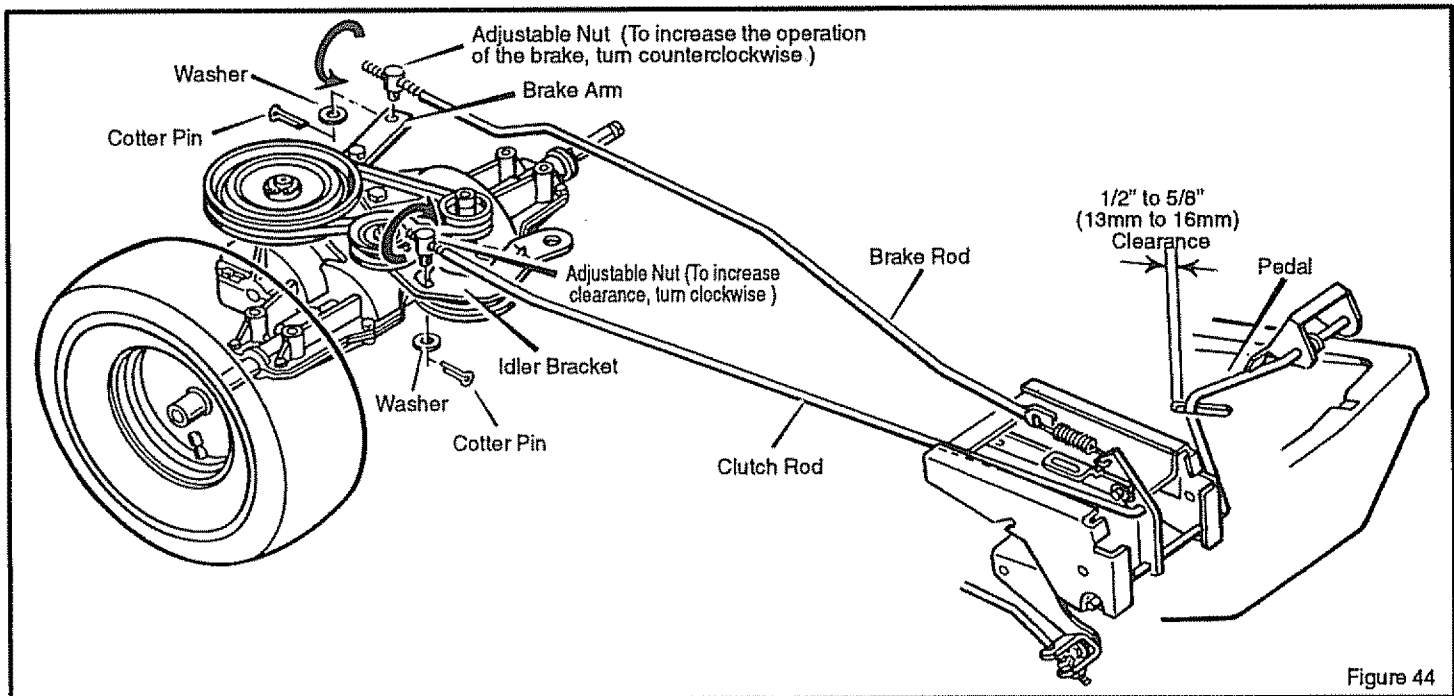
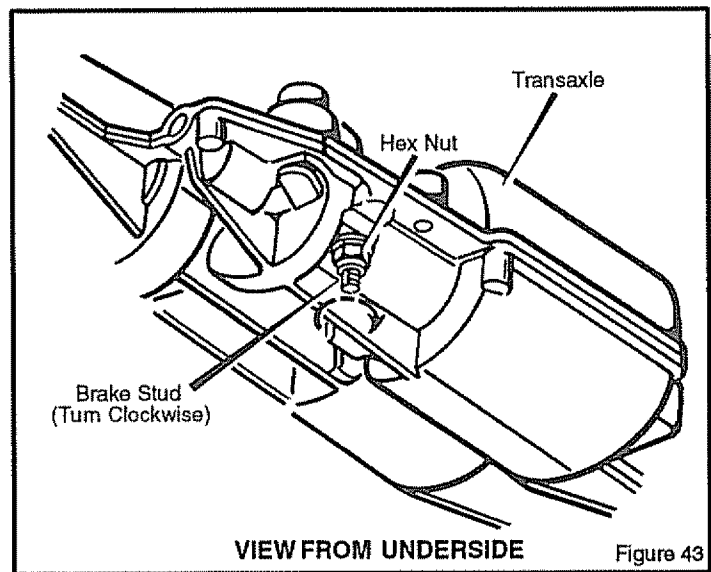


WARNING: If you cannot correctly adjust the drive brake, take the unit to an Authorized Service Center.

HOW TO CHECK AND ADJUST THE CLUTCH

If the motion drive belt is loose, the clutch will slip when; (1) going up a hill, (2) pulling a heavy load, or (3) the unit will not move forward. Check the clearance at the rear of the **pedal lever** (Figure 44). If the motion drive belt is loose, the clearance will be less than 1/2 inch and the clutch will slip. Adjust the clutch as follows.

1. Disconnect the **adjustable nut** from the idler bracket (Figure 44).
2. Turn the **adjustable nut** clockwise to increase the length of the **clutch rod**. This adjustment will increase the clearance at the **pedal**.
3. Connect the **adjustable nut** to the **idler bracket** with the **washer** and **cotter pin**. Check the clearance at the **pedal**. There must be 1/2 to 5/8 inch clearance at the back of the **pedal**.
4. After making an adjustment to the **pedal**, check the **brake rod** as described in the instructions, "How To Check And Adjust The Drive Brake".



CUSTOMER RESPONSIBILITIES

HOW TO REMOVE THE SIDE PANEL

To help service the engine or the battery, each **side panel** can be easily removed.

1. Remove the large screws that hold the front of the **side panel** (Figure 45)
2. Slide the **side panel** back approximately one inch. Remove the **side panel**.

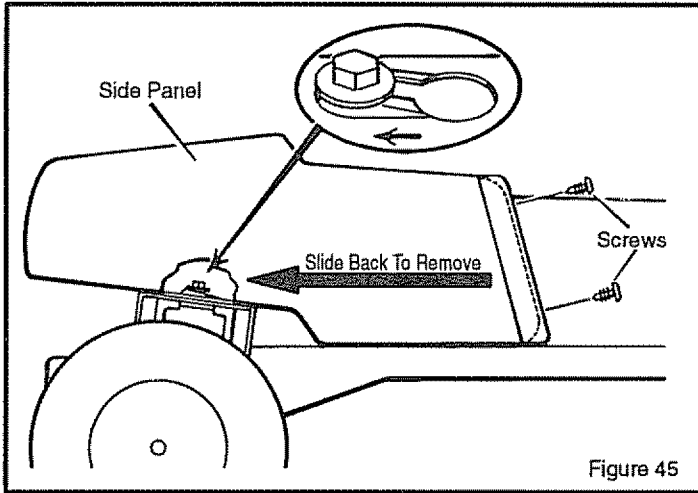


Figure 45

BATTERY SERVICE

HOW TO REMOVE THE BATTERY

To charge or clean the **battery**, remove the **battery** from the unit as follows.



WARNING: To prevent sparks, disconnect the black battery cable from the negative (-) terminal before you disconnect the red cable.

WARNING: The battery contains sulfuric acid which is harmful to the skin, eyes and clothing. If the acid gets on the body or clothing, wash with water.

1. Remove the **black cable** from the negative (-) terminal (Figure 46).
2. Remove the **red cable** from the positive (+) terminal.
3. Remove the **battery clamp** from the battery.
4. Remove the **battery** from the unit.

HOW TO CHECK AND CHARGE THE BATTERY



WARNING: When you charge the battery, do not smoke. Keep the battery away from any sparks. The fumes from the battery acid can cause an explosion.

1. Check the level of the battery acid. The **battery** will be damaged if the battery acid is not kept at the correct level. The battery acid must touch the bottom of the **vent** (Figure 47). If the battery acid has fallen below the correct level, add water to the correct level. Do not add battery acid to a charged **battery** or the result can be an explosion.
2. For longer life of the **battery**, charge the **battery** every three months.
3. Before you charge the **battery**, remove the **battery**.

4. To charge the **battery**, use a 12 volt battery charger. Charge at a rate of 3 amperes for 2 to 3 hours. After the **battery** is charged, check the level of the battery acid. If the level of the battery acid falls, add water. Do not add battery acid to a charged **battery** or the result can be an explosion.
5. Install the **battery**. See "How To Install The Battery" in the Assembly section.

HOW TO CLEAN THE BATTERY

1. Remove the **battery**.
2. Wash the **battery** with a solution of one gallon of water and four tablespoons of baking soda (sodium bicarbonate). Make sure the solution does not get into the battery cells.
3. Clean the **terminals** and the ends of the **cables** with a wire brush.
4. Install the **battery**. See "How To Install The Battery" in the Assembly section.
5. To prevent corrosion, apply grease to the **battery terminals**.

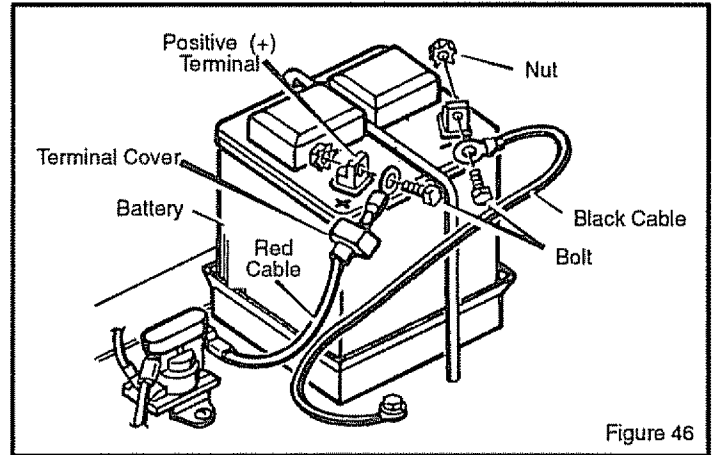


Figure 46

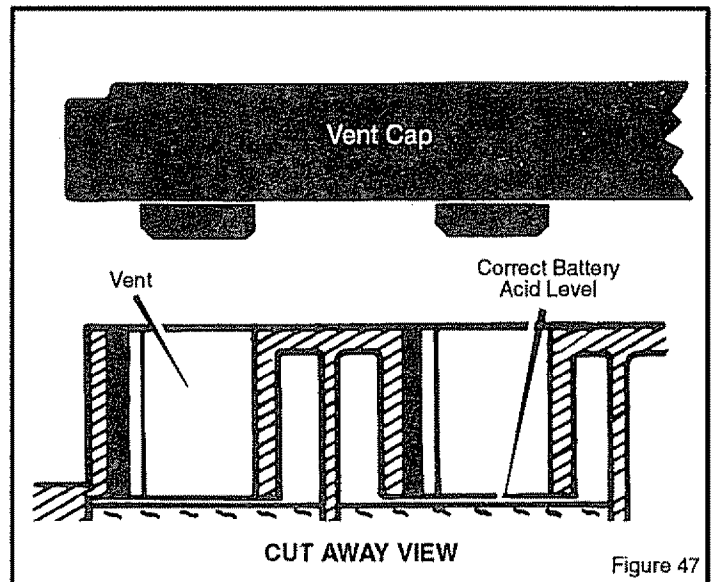


Figure 47

CUSTOMER RESPONSIBILITIES

WHERE TO LUBRICATE



Lubricate the areas shown with engine oil.



Apply grease with a brush to the areas shown.

NOTE: Apply grease to the steering gear assembly.
CAUTION: If the unit is operated in dry areas that have sand, use a dry graphite spray to lubricate the unit. Do not lubricate the nylon bearings for the front wheels. Oil or grease will damage the bearings.

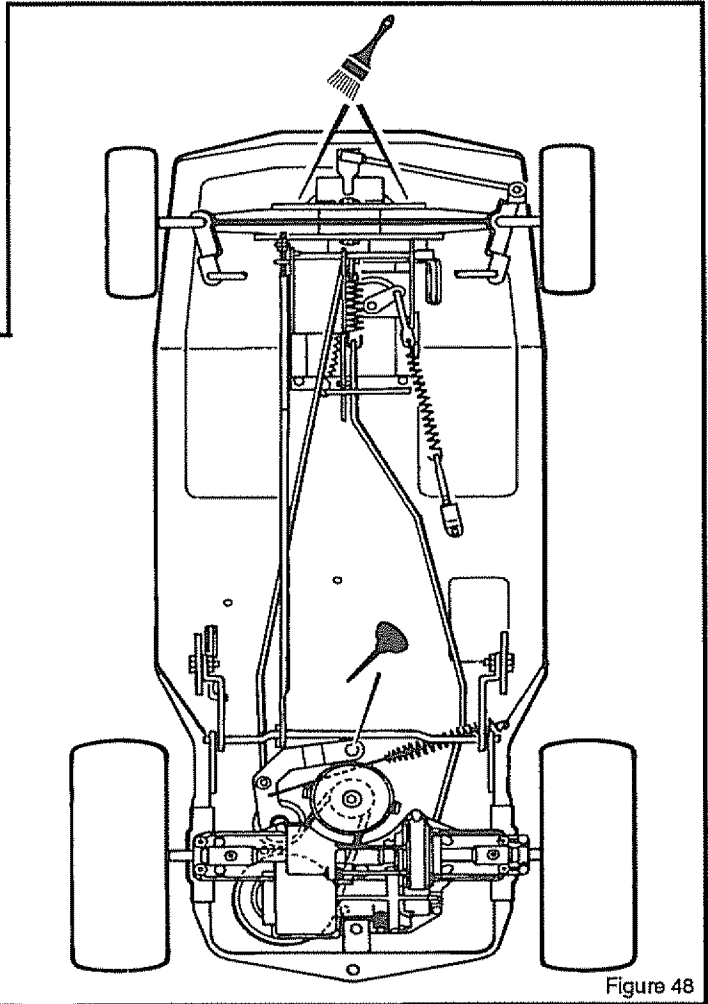


Figure 48

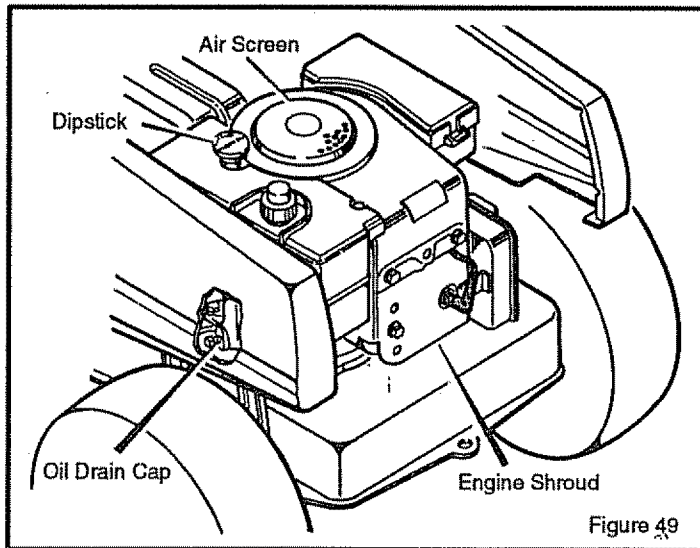
CUSTOMER RESPONSIBILITIES

ENGINE

HOW TO CHECK THE OIL

NOTE: Do not check the level of the oil while the engine runs.

1. Make sure the unit is level.
2. Clean the area around the **dipstick** (Figure 49). Remove the **dipstick**. Wipe the oil from the **dipstick**.
3. Insert the **dipstick** into the oil fill tube. Turn the **dipstick** clockwise until it is tight. Remove the **dipstick**. Check the oil level on the **dipstick**. The oil level must reach the **FULL** mark on the **dipstick**.
4. If necessary, add oil until the oil reaches the **FULL** mark on the **dipstick**. The quantity of oil needed from **ADD** to **FULL** is shown on the **dipstick**. Do not add too much oil.

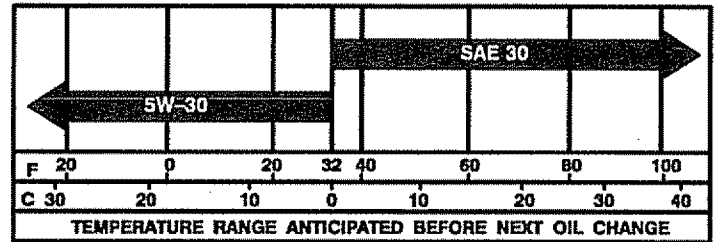


HOW TO CHANGE THE OIL

NOTE: Do not drain the oil from a cold engine. Before you drain the oil, let the engine run for several minutes. Make sure you do not get oil on the belts.

1. Remove the **oil drain cap**. Drain the oil completely from the engine. Install and tighten the **oil drain cap**.
2. Only use a high quality detergent oil rated with API service classification SG. Select the oil's SAE viscosity grade according to the expected operating temperature using the temperature chart below:

Required SAE viscosity grades



NOTE: Although multi-viscosity oils (5W30, 10W30, etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32° F. Check the engine oil level more frequently to avoid possible engine damage from running low on oil.

3. Clean the area around the **dipstick**. Remove the **dipstick**. Slowly pour approximately 32 ounces (2 pints) of oil into the oil extension tube.
4. Insert the **dipstick** into the oil extension tube. Turn the **dipstick** in a clockwise direction until it is tight. Remove the **dipstick**. Check the oil level on the **dipstick**. The oil level must reach the **FULL** mark on the **dipstick**.

HOW TO CLEAN THE COOLING SYSTEM

The engine is air cooled. The air that cools the engine enters through the **air screen** on top of the engine. Clean the engine every 100 hours or every year as follows.

1. Remove any grass, dirt or debris from the **air screen** with a cloth or brush.
2. Inspect the edge of the **engine shroud** for grass or debris. Remove any grass or debris visible at the bottom edge of the **engine shroud**.

HOW TO CHECK THE MUFFLER

Check the muffler every 50 hours. Make sure the muffler is correctly mounted and is not loose. If the muffler is worn or burnt, replace with a new muffler. A worn muffler is a fire hazard and also can damage the engine.

If you mount a spark arrester to the muffler, also check the spark arrester when you check the muffler. If the spark arrester is worn or damaged, replace it with a new spark arrester. See your nearest authorized service center for a spark arrester.

CUSTOMER RESPONSIBILITIES

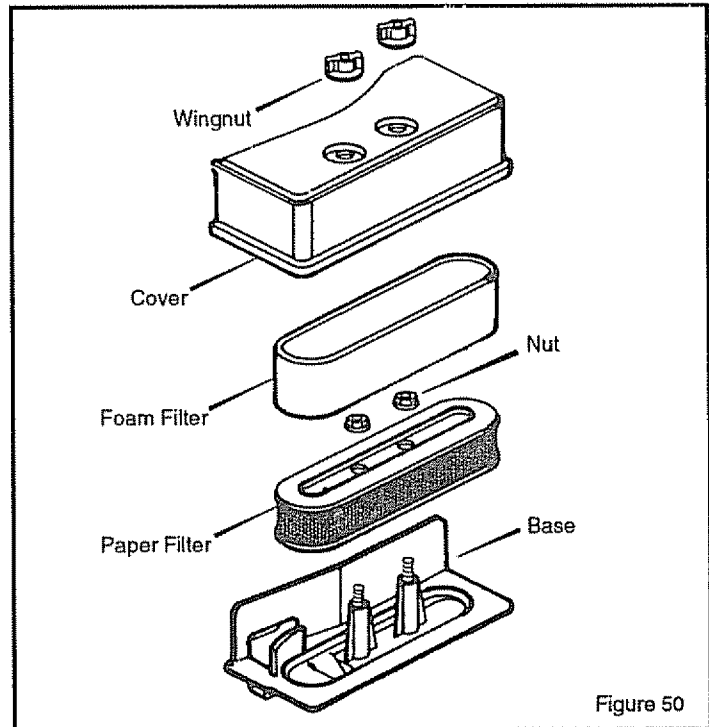
HOW TO CLEAN THE AIR FILTERS

Some engines have two filters, an outer **foam filter** around an inner **paper filter**. Clean the air filters every 50 hours. If you operate in dirty conditions, service more often.

NOTE: Never run the engine with the air filters removed. The air filters will help protect the engine against wear. For the correct replacement filter, see the parts list for the engine.

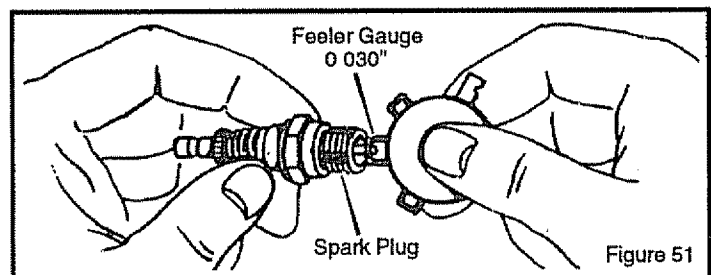
1. Remove the two **wingnuts** from the cover (Figure 50).
 2. Remove the **cover** from the air cleaner.
 3. Remove the two **nuts** from the filters.
 4. Remove the air filters.
 5. Clean the inside of the **base** and the **cover** with a cloth.
 6. Remove the **foam filter** from the **paper filter**.
 7. If equipped, wash the **foam filter** in a detergent and water solution. To remove the water solution, tightly roll the **foam filter** in a dry cloth. Remove the **foam filter** from the cloth. Completely dry the **foam filter**.
- CAUTION:** Do not wash the filters in gasoline or other solvents that will burn.
8. Evenly apply SAE 30W oil to the dry **foam filter**.
 9. To clean the **paper filter**, lightly tap the **paper filter** against a hard flat surface.
 10. If the **paper filter** is very dirty, replace the **paper filter**.

11. Assemble the air filters with the two **nuts**.
12. Install the **cover**. Fasten the **cover** with the two **wingnuts**.



HOW TO CHECK THE SPARK PLUG

1. Check the gap of the **spark plug** with a **feeler gauge** (Figure 51). The correct gap is 0.030".
2. For easy starting and good performance, replace the **spark plug** every two years.



SERVICE AND ADJUSTMENT

HOW TO ADJUST THE CARBURETOR

The factory settings for the carburetor are for most conditions. If the engine is operated under the following conditions, you can adjust the carburetor mixture.

1. The engine has a loss of power or does not run smooth.
2. A change from summer to winter operation.
3. A 40 degree change in the operation temperature. The carburetor was adjusted at 80 degree at the factory.
4. The engine is operated above 4,000 feet.

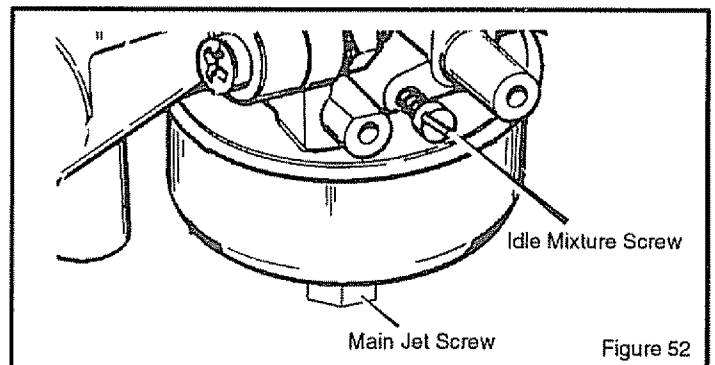
If an adjustment is needed, follow the steps below

1. With your hand, turn the **idle mixture screw** in a clockwise direction until you feel some resistance. Turn the **main jet screw** in a clockwise direction until you feel some resistance (Figure 52).

CAUTION: Do not over tighten the idle mixture screw or the main jet screw. The carburetor will be damaged.

2. Turn the **idle mixture screw** counterclockwise $1\frac{1}{4}$ turns. Turn the **main jet screw** counterclockwise $1\frac{5}{8}$ turns.
3. Start the engine. Run the engine for several minutes.
4. Move the throttle control to SLOW position.
5. Turn the **idle mixture screw** clockwise until the engine begins to loose speed. Note the position of the slot in the **idle mixture screw**.
6. Slowly turn the **idle mixture screw** counterclockwise until the engine runs rough. Note the position of the slot in the **idle mixture screw**.
7. Set the **idle mixture screw** between the two positions in steps 5. and 6.

8. Move the throttle control to FAST position.
9. Turn the **main jet screw** in a clockwise direction until the engine begins to loose speed (**lean mixture**). Note the position of the slot in the **main jet screw**.
10. Slowly turn the **main jet screw** in a counterclockwise direction until the engine runs rough (**rich mixture**). Note the position of the slot in the **main jet screw**.
11. Set the **main jet screw** between the two positions in steps 9. and 10.
12. To check the adjustment, operate the engine. If the engine stops when the blade(s) are engaged, the carburetor mixture is set too lean. Turn the **main jet screw** counterclockwise $1/16$ turn.
13. If the engine runs rough when the blade(s) are engaged, the carburetor mixture is set too rich. Turn the **main jet screw** clockwise $1/16$ turn.
14. Again check the engine by engaging and disengaging the blade(s). If necessary, repeat steps 12. or 13.

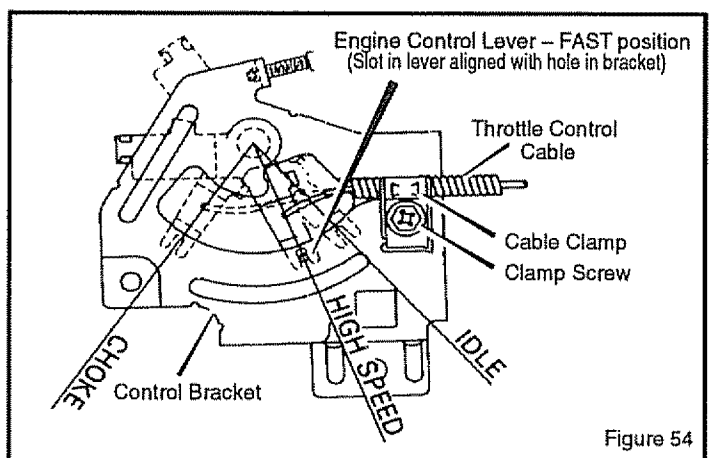
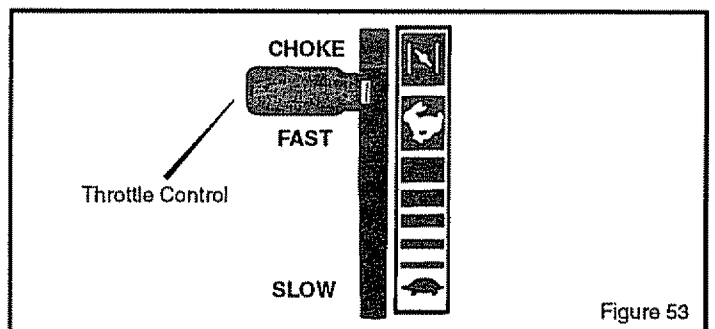


HOW TO ADJUST THE THROTTLE CONTROL

For the best engine performance, set the throttle control as follows.

1. Move the **throttle control** to the FAST position (Figure 53).
2. Loosen the **clamp screw** so that the **throttle control cable** can move in the **cable clamp** (Figure 54). Do not remove the **cable clamp** or disconnect the **throttle control cable** from the **engine control lever**.
3. Move the **engine control lever** until the slot in the lever is aligned (lines up) with the hole in the **control bracket** as shown.
4. Tighten the **clamp screw**. Move the **throttle control** to the SLOW position and then back to the FAST position. Check the alignment of the **throttle control lever**. See step 3.
5. The **throttle control** is now set at the correct speed. When the **throttle control** is at the FAST position, the engine speed is 3400 + or - 100 RPM. When the **throttle control** is in the SLOW position, the engine speed is 2150 + or - 100 RPM.

IMPORTANT: Do not change the engine governor. If the engine governor needs an adjustment, go to the nearest Authorized Service Center. They have the equipment and experience to make the adjustment.



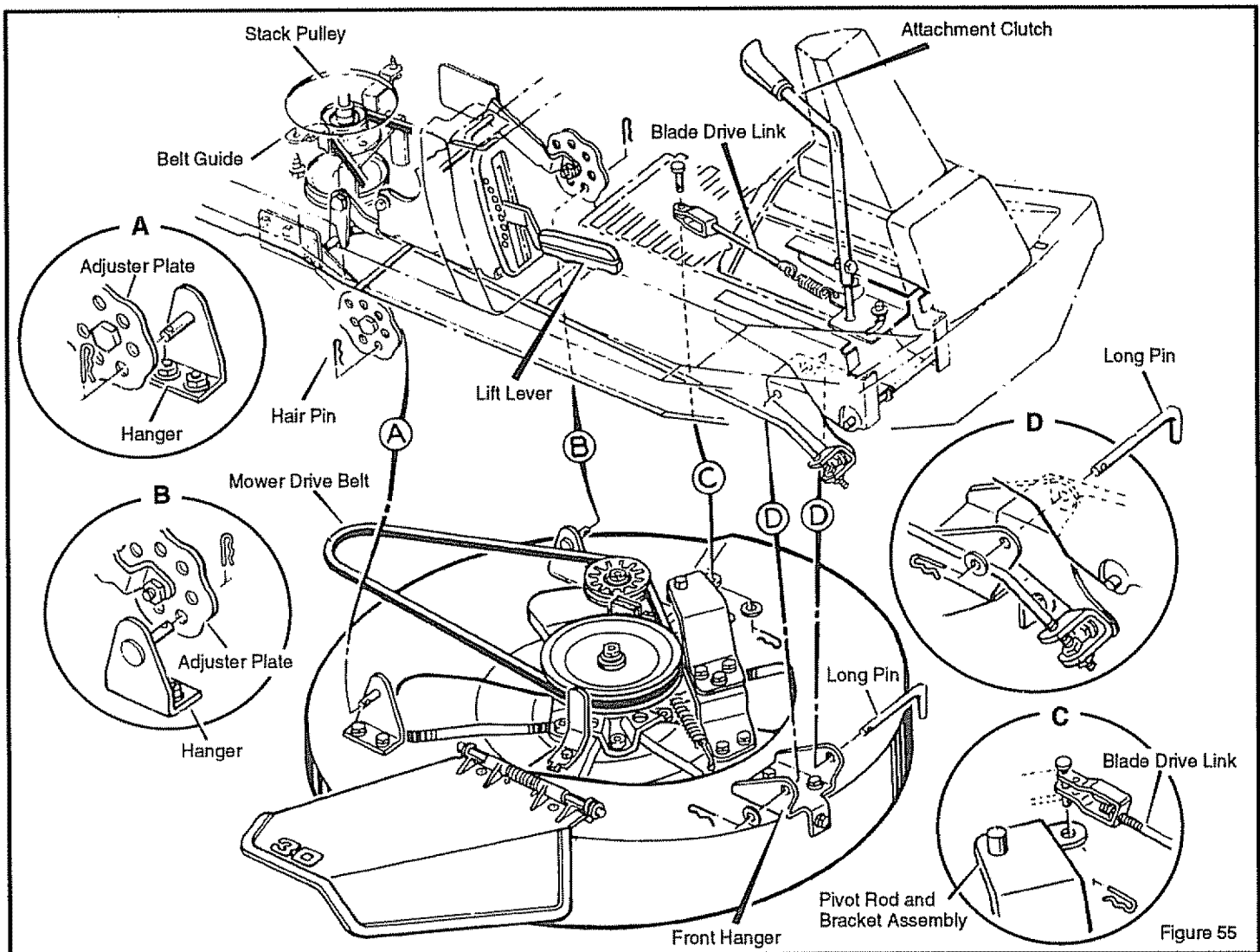
SERVICE AND ADJUSTMENT

HOW TO REMOVE THE MOWER HOUSING

1. Move the **lift lever** to the middle position.
2. Move the **attachment clutch** to the DISENGAGE position (Figure 55).
3. Disconnect the **blade drive link** from the **pivot rod and bracket assembly**. See illustration "C".
4. Remove the hair pins from the **adjuster plates**. See illustrations "A" and "B".
5. Move the mower housing to the left until the right side **adjuster plate** separates from the **hanger**. See illustration "A".
6. Move the mower housing to the right until the left side **adjuster plate** separates from the **hanger**. See illustration "B".
7. Remove the **long pin** from the **front hanger**. See illustration "D".
8. Remove the **mower drive belt** from the **stack pulley**. Slide the **mower drive belt** between the **stack pulley** and the **belt guide**.
9. Completely turn the steering wheel to the right. Pull the mower housing away from the left side of the unit.

HOW TO INSTALL THE MOWER HOUSING

1. Completely turn the steering wheel to the right. Push the mower housing under the left side of the unit.
2. Slide the **mower drive belt** between the **stack pulley** and the **belt guide**. Put the **mower drive belt** around the **stack pulley**. Make sure the "V" side of the **mower drive belt** is against the **stack pulley**. Also, make sure the **mower drive belt** is not twisted.
3. Attach the **mower housing** to the **front hanger** with the **long pin**. Fasten with the washer and hair pin. See illustration "D".
4. Attach the **adjuster plates** to the **hangers** with the hair pins. See illustrations "A" and "B".
5. Connect the **blade drive link** to the **pivot rod and bracket assembly** with the fasteners. See illustration "C".
6. Move the **attachment clutch** to the ENGAGE position. Make sure the **mower drive belt** is inside all the **belt guides**.
7. Make sure the mower housing is level. See the instructions on "How To Level The Mower Housing".
8. Check the operation of the **attachment clutch**. See the instructions on "How To Adjust The Attachment Clutch".



SERVICE AND ADJUSTMENT

HOW TO LEVEL THE MOWER HOUSING

If the mower housing is level, the blade will cut easier and the lawn will look better.



WARNING: Before you make an inspection, adjustment, or repair to the unit, disconnect the wire to the spark plug. Remove the spark plug wire to prevent the engine from starting by accident.

1. Make sure the unit is on a hard level surface.
2. Check the air pressure in the tires. If the air pressure is incorrect, the mower housing will not cut level. Make sure the rear tires are inflated to 14 psi. (10 kg/cm²) and the front tires to 22 psi. (15,5 kg/cm²).
3. Move the lever for the attachment clutch to the DISENGAGE position. Move the lift lever to the middle position.
4. There are two adjustment procedures below that will level the mower housing.

THE SIDE TO SIDE ADJUSTMENT

There are measuring points on the mower housing indicated by small round dimples **A**, **B**, **C**, and **D** shown in Figure 56. To determine if an adjustment is needed, use a ruler and measure the distance from the level surface to the bottom of the mower housing at points **C** and **D**. In correct adjustment, the mower housing at points **C** and **D** must be within 1/4" (6 mm) of the same height. If the difference in the measurement is more than 1/4" (6 mm), adjust as follows.

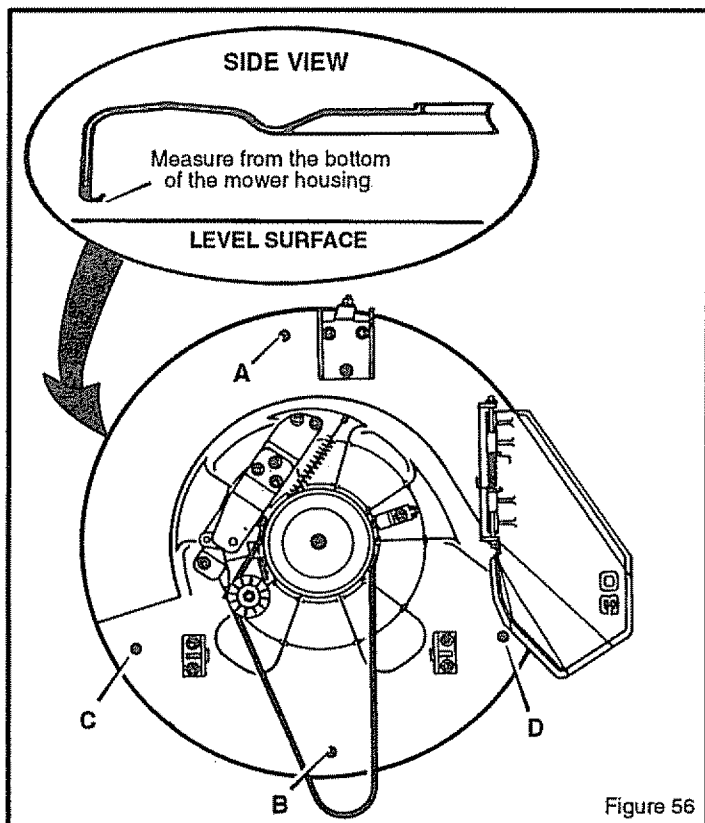


Figure 56

1. Disconnect one or both adjuster plates from the hangers (Figure 57).
2. The higher number holes in the adjuster plates will raise the height of the mower housing. The lower number holes will lower the mower housing.
3. Connect the adjuster plates to the hangers in the holes that will level the mower housing. Fasten the adjuster plates with the hair pins.
4. Check the housing for the correct adjustment. If necessary, repeat the adjustment.

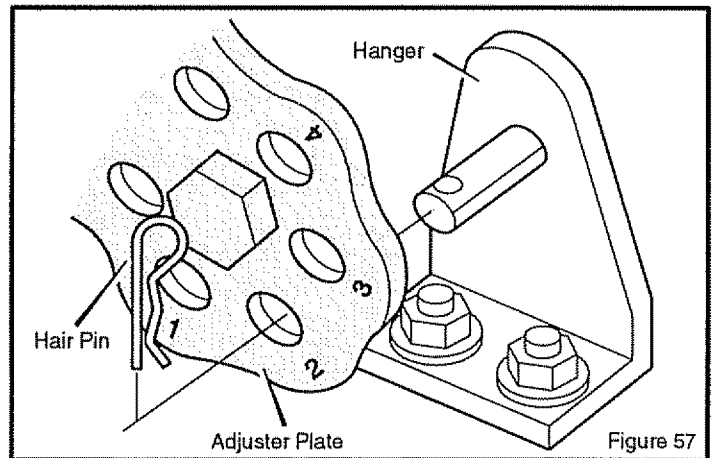


Figure 57

THE FRONT TO BACK ADJUSTMENT

Use a ruler and measure the distance from the level surface to the bottom of the mower housing. To determine if an adjustment is needed, use a ruler and measure the distance from the level surface to the bottom of the mower housing at points **A** and **B**. In correct adjustment, the front of the mower housing at point **A** will be 1/8" to 3/8" (3mm to 9mm) lower than the back of the mower housing at point **B**. Adjust as follows.

1. Loosen the jam nut (Figure 58).
2. Turn the locknut clockwise to raise the front of the mower housing. Turn the locknut counterclockwise to lower the front of the mower housing.
3. Check the housing for the correct adjustment. If necessary, repeat the adjustment.
4. Tighten the jam nut.
5. Connect the wire to the spark plug.

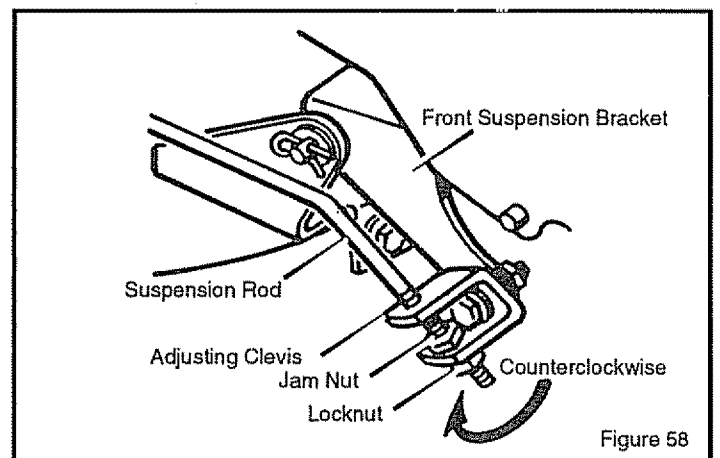


Figure 58

SERVICE AND ADJUSTMENT

HOW TO REPLACE THE MOTION DRIVE BELT

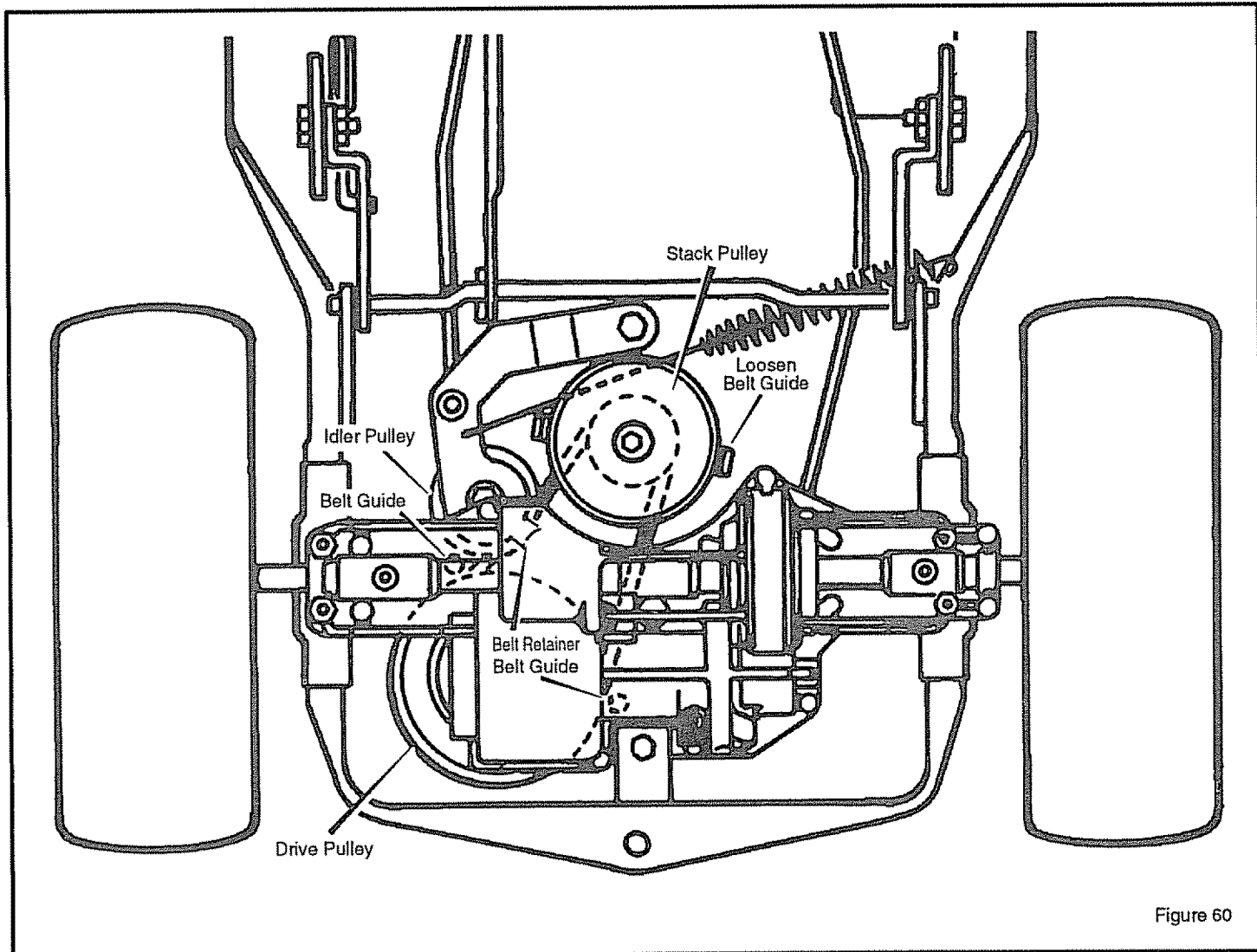
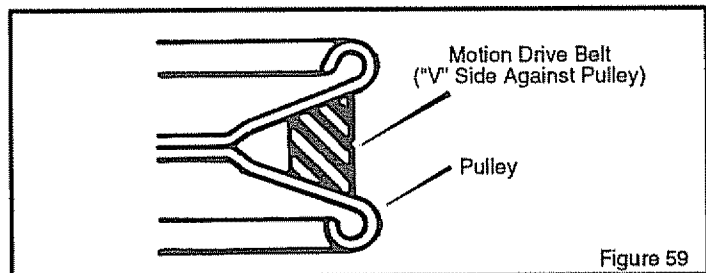
REMOVAL

1. Remove the mower housing. See the instructions on "How To Remove The Mower Housing".
2. Completely push the clutch/brake pedal forward and engage the parking brake.
3. Try to pull the motion drive belt off the **drive pulley**. If the **belt guides** are too close to the **drive pulley**, loosen the **belt guides** (Figure 60).
4. Remove the motion drive belt from the **idler pulley**.
5. Pull the motion drive belt toward the front of the unit.
6. Remove the motion drive belt from the **stack pulley**. If necessary, loosen the **belt guide** at the **stack pulley**. A correct replacement part or assistance is available from an authorized service center in your area.

INSTALLATION

1. Slide the motion drive belt between the **stack pulley** and the **belt guide**. Install the motion drive belt on the top pulley of the **stack pulley**. Make sure the "V" side of the belt is against the pulley (Figure 59).

2. Slide the motion drive belt between the **belt retainer** and **idler pulley**. Make sure the flat side of the motion drive belt is against the **idler pulley**. Also, make sure the belt is not twisted.
3. Install the motion drive belt around the **drive pulley**.
4. Make sure the motion drive belt is inside all the **belt guides**.
5. Make sure all the **belt guides** are tight.
6. Before you use the unit, check the adjustment of the clutch. See the instructions "How To Check And Adjust The Clutch".
7. Install the mower housing. See the instructions "How To Install The Mower Housing".



SERVICE AND ADJUSTMENT

HOW TO REPLACE THE MOWER DRIVE BELT

REMOVAL

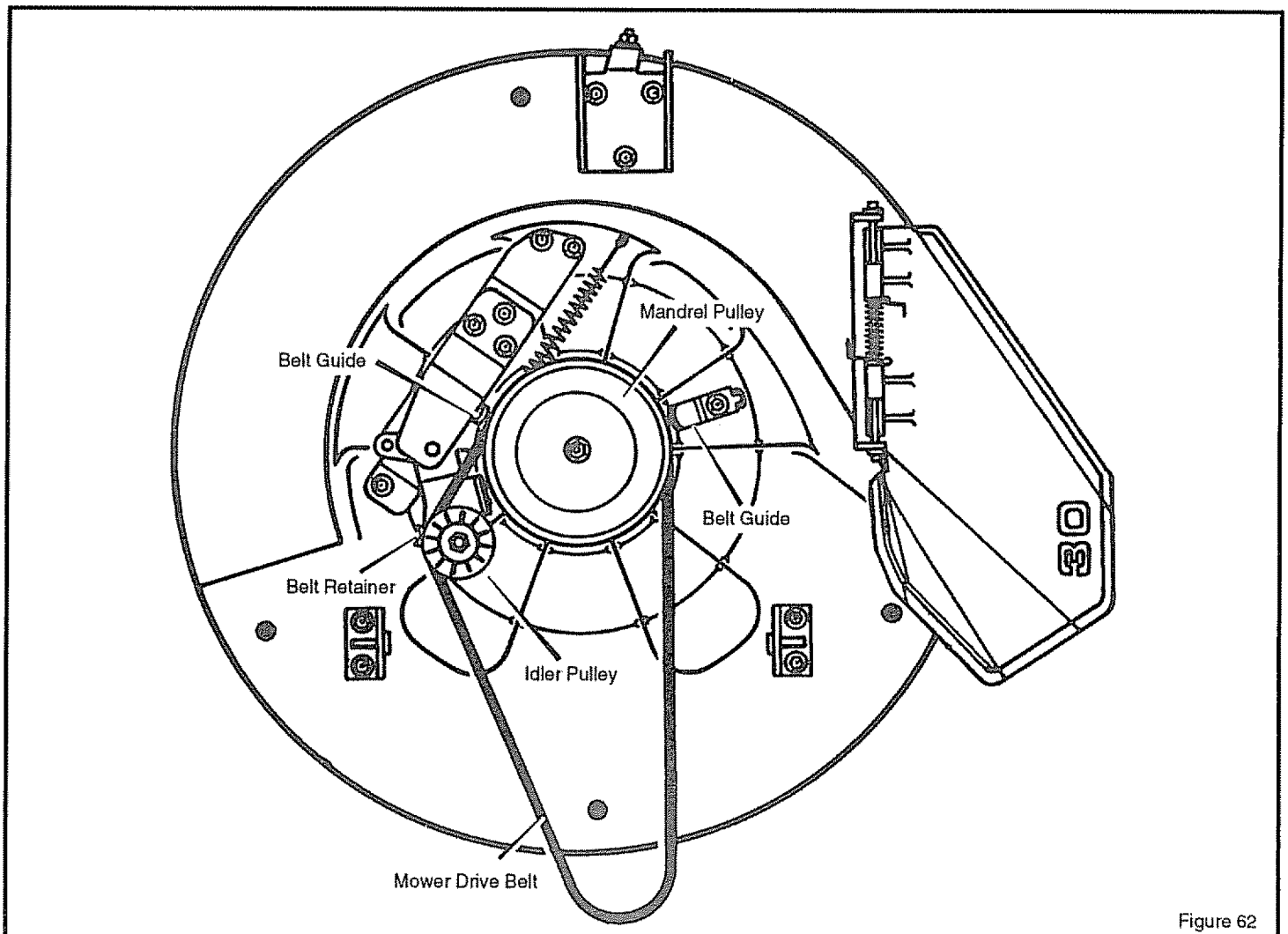
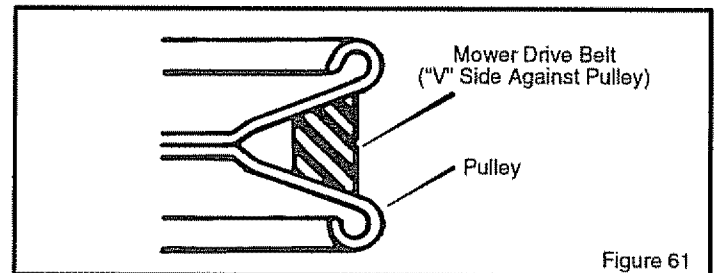
1. Move the lift lever to the lowest position.
2. Slide the **mower drive belt** between the stack pulley and the belt guide. Remove the **mower drive belt** from the stack pulley.
3. Pull the **belt retainer** away from the **idler pulley** and remove the **mower drive belt** (Figure 62).
4. Slide the **mower drive belt** between the **mandrel pulley** and the **belt guides**.

NOTE: Replace the mower drive belt with an original equipment belt from an authorized service center.

INSTALLATION

1. Pull the **belt guides** away from the **mandrel pulley**. Slide the belt between the **belt guides** and the **mandrel pulley**.
2. Make sure the "V" side of the **mower drive belt** is against the **mandrel pulley** (Figure 61).

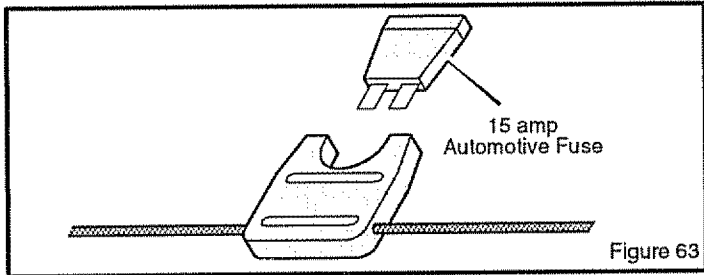
3. Pull the **belt retainer** away from the **idler pulley**. Put the **mower drive belt** around the **idler pulley**.
4. Make sure the **mower drive belt** is inside all the **belt guides**. Also make sure the **mower drive belt** is not twisted.
5. Slide the **mower drive belt** between the stack pulley and the belt guide. Install the **mower drive belt** around the the stack pulley.
6. Before you mow, check the attachment clutch. See the instructions on "How To Adjust The Attachment Clutch".



SERVICE AND ADJUSTMENT

HOW TO REPLACE THE FUSE

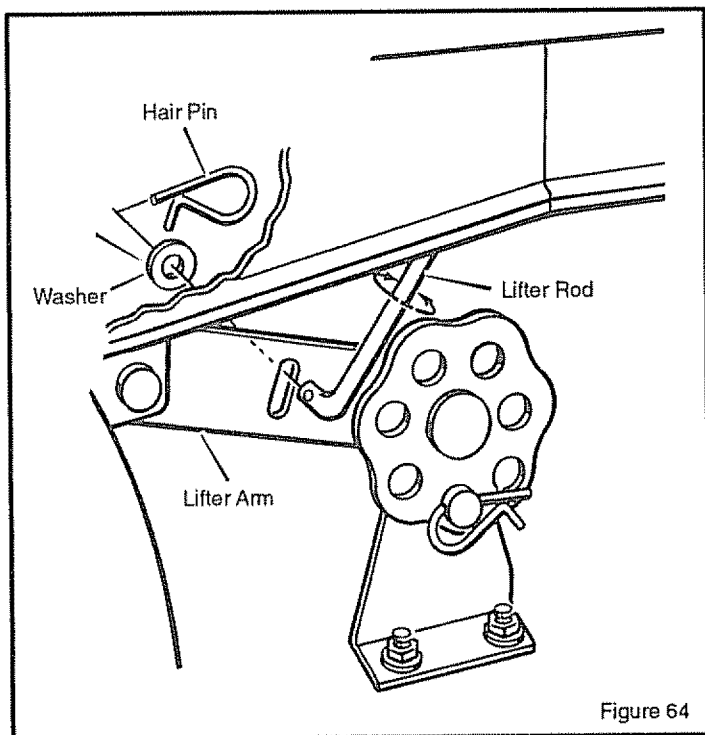
If the fuse is blown, the engine will not start. The location of the fuse is next to the battery. Remove the fuse and replace with a 15 amp automotive fuse (Figure 63).



HOW TO SET THE CUTTING HEIGHT

The cutting height is set at the factory from 1 1/2 to 4 inches. To lower or raise the cutting height, make an adjustment to the lifter rod as follows.

1. Move the lift lever to the lowest position.
2. Disconnect the lifter rod from the lifter arm (Figure 64).
3. Turn the lifter rod clockwise to lower or counterclockwise to raise the cutting height.
4. Attach the lifter rod to the lifter arm.
5. Move the lift lever to the highest position. Make sure the pulleys or belt do not touch the bottom of the frame.



HOW TO CLEAN THE MOWER HOUSING



WARNING: Before you clean the mower housing, stop the engine and disconnect the wire to the spark plug.

Grass and other debris on top of the mower housing can keep the belt from working correctly. For safety and correct operation, frequently clean the top of the mower housing. Remove grass and debris from around the pulleys and other moving parts.

1. Move the lever for the attachment clutch to the ENGAGE position.
2. Clean the top of the mower housing.
3. Move the lever for the attachment clutch to the DISENGAGE position.
4. Again clean the top of the mower housing.
5. After you cut the grass, clean the bottom of the mower housing.

FRONT WHEEL ALIGNMENT

The alignment of the front wheels cannot be adjusted. If the steering is damaged and the alignment has changed, see your nearest authorized service center.

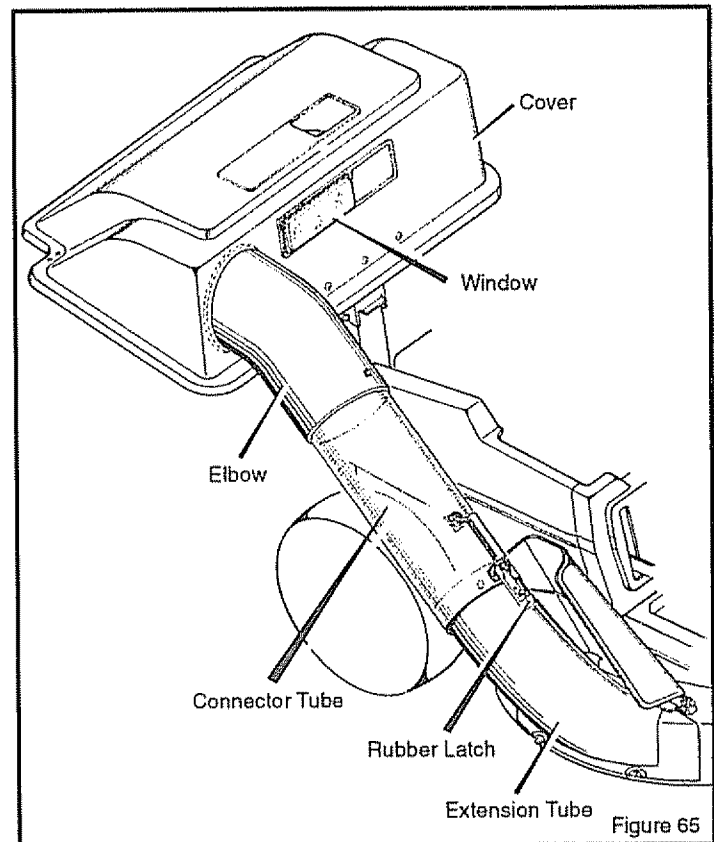
HOW TO CLEAN THE GRASS BAGGER



WARNING: Before you clean the grass bagger, stop the engine and disconnect the wire to the spark plug.

For good performance, frequently clean the grass bagger as follows.

1. Disconnect the rubber latch from the extension tube (Figure 65).
2. Remove the connector tube from the extension tube.
3. Remove the elbow and connector tube from the cover.
4. Clean the connector tube, the extension tube, and the elbow with soap and water.
5. Raise the cover.
6. Clean the window with soap and water.



SERVICE AND ADJUSTMENT

STORAGE (over 30 days)

At the end of each year, prepare the unit for storage as follows.

GENERAL INSPECTION

1. Inspect the belts. If the belts are damaged or worn, replace with replacement belts from the factory. See the belt replacement instructions in the Service And Adjustment section.
2. Make sure all nuts, bolts and screws are tight. Inspect moving parts for damage, breakage and wear. Replace if necessary.

MOWER HOUSING

1. Clean the mower housing. See "How To Clean The Mower Housing".

LUBRICATE THE UNIT

See the "Where To Lubricate" instructions in the Customer Responsibilities section.

THE ENGINE

1. Clean the dirt and grass from the engine.
2. Change the oil. See the instructions, "How To Change The Oil".
3. Check the air screen. See the instructions, "How To Clean The Cooling System".
4. Check the spark plug. See the instructions, "How To Check The Spark Plug".

THE FUEL SYSTEM



WARNING: Do not drain the gasoline inside a building or near a fire. Do not smoke because the fumes from the fuel can cause an explosion.

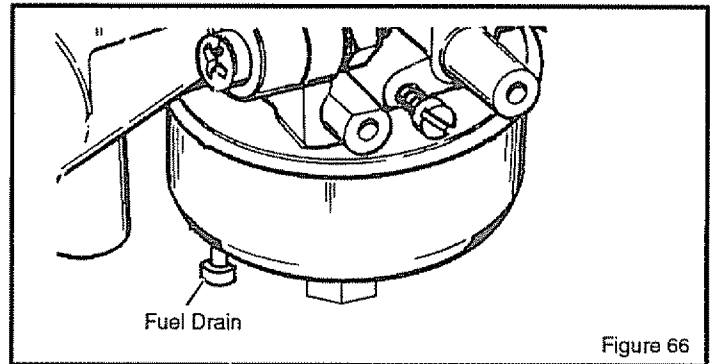
CAUTION: During storage, it is important to prevent deposits from occurring in fuel system parts like the carburetor, fuel filter, fuel line and the fuel tank. Alcohol gasoline mixtures (called gasohol or using ethanol or methanol) attract moisture causing acid deposits during storage. While the unit is in storage, the acids in the fuel can damage the fuel system. To

prevent engine problems with the fuel system, empty the fuel system before storage of 30 days or longer.

NOTE: Fuel stabilizer (like STA-BIL) is an acceptable alternative in reducing the formation of fuel gum in the fuel tank and the gasoline storage container. Always follow the mix ratio located on the container of stabilizer. Run the engine at least 10 minutes after adding the stabilizer to allow the stabilizer to reach the carburetor. Do not drain the fuel tank and carburetor if stabilizer is used.

If you do not use a stabilizer, do the following:

1. Start the engine.
2. Run the engine until the fuel tank and the carburetor are out of fuel and the engine stops.
3. Do not leave fuel in the fuel tank or the carburetor. The fuel can damage the function of the fuel system. Some models have a **fuel drain** (Figure 66). Hold a cloth under the **fuel drain**. Push the **fuel drain** until the carburetor is empty.
4. After storage, make sure you use fresh fuel.



THE BATTERY

1. Remove the battery.
2. Clean the battery terminals of any deposits.
3. Charge the battery. See the instructions on "How To Check And Charge The Battery".
4. Store the battery in a cool, dry place.

NOTE: After a long time in storage, charge the battery.

TROUBLE SHOOTING CHART

PROBLEM: The engine will not start.

1. Follow the steps, "How To Start The Engine" in this book.
2. Clean the battery terminals. Tighten the cables.
3. Check for a loose wire. Tighten the limit switches. (See the wiring diagram.)
4. Drain the fuel tank. Clean the fuel line. Replace the fuel filter.
5. Remove the spark plug(s). Move the throttle to the SLOW position. Turn the ignition key to the ON position. Try to start the engine several times. Install the spark plug.
6. Replace the spark plug.
7. Adjust the carburetor.

PROBLEM: The engine will not turn over.

1. Follow the steps, "How To Start The Engine" in this book.
2. Check the level of the acid in the battery. If needed, add water. Charge the battery.
3. Replace the fuse.
4. Check the wiring harness for damage or a loose connection. Repair the damaged wire.
5. Electric-Start Models: replace the solenoid. Recoil-Start Models: replace the module.

PROBLEM: The engine is difficult to start.

1. Adjust the carburetor.
2. Replace the spark plug.
3. Replace the fuel filter.

PROBLEM: The engine does not run smooth or has a loss of power.

1. Check the oil.
2. Clean the air filter.
3. Clean the air screen.
4. Replace the spark plug.
5. The engine is working too hard. Use a lower gear.
6. Adjust the carburetor.
7. Replace the fuel filter.

PROBLEM: The engine does not run smooth at fast speed.

1. Replace the spark plug.
2. Adjust the throttle control.
3. Clean the air filter.
4. Replace the fuel filter.

PROBLEM: The engine stops when the blades are engaged.

1. To activate the seat sensor, always sit in the middle of the seat.
2. Check the wiring harness for damage or a loose connection. Repair the damaged wire.

PROBLEM: On slopes, the engine stops.

1. Mow up and down slopes. Never mow across a slope.
2. To activate the seat sensor, always sit in the middle of the seat.

PROBLEM: The engine will not idle.

1. Replace the spark plug.
2. Clean the air filter.
3. Adjust the carburetor.
4. Adjust the throttle control.
5. Drain the fuel tank. Clean the fuel line. Replace the fuel filter.

PROBLEM: A hot engine causes a decrease in power.

1. Clean the air screen.
2. Check the oil.
3. Adjust the carburetor.
4. Replace the fuel filter.

PROBLEM: Excessive vibration.

1. Replace the blade.
2. Check for loose engine bolts.
3. Decrease the air pressure in the tires.
4. Adjust the carburetor.
5. Check for a damaged belt or damaged pulley. Replace the damaged parts.

PROBLEM: The grass does not discharge correctly.

1. Stop the engine. Clean the mower housing.
2. Raise the height of cut.
3. Replace or sharpen the blade(s).
4. Move the shift lever to a slower speed.
5. Move the throttle control to the FAST position.
6. Replace the spring for the blade idler.

PROBLEM: The mower housing does not cut level.

1. Check the air pressure in the tires.
2. Adjust the level of the mower housing.
3. Check the front axle. If the front axle does not freely pivot, loosen the axle bolt(s).

PROBLEM: The mower blades will not rotate.

1. Check the mower drive belt. Make sure the belt is installed correctly.
2. Replace the mower drive belt.

PROBLEM: The unit will not move when the clutch is engaged.

1. Check the motion drive belt. Make sure the belt is installed correctly.
2. Adjust the clutch.
3. Replace the motion drive belt.

PROBLEM: The unit moves slower or stops when the clutch is engaged.

1. Adjust the clutch.
2. Replace the motion drive belt.

PROBLEM: When the clutch/brake pedal is released, belt noise can be heard.

1. Temporary belt noise does not change the operation of the unit. If belt noise is continuous, check the routing of the belt. Make sure the belt is inside all belt guides.
2. If the noise is continuous, adjust the clutch.

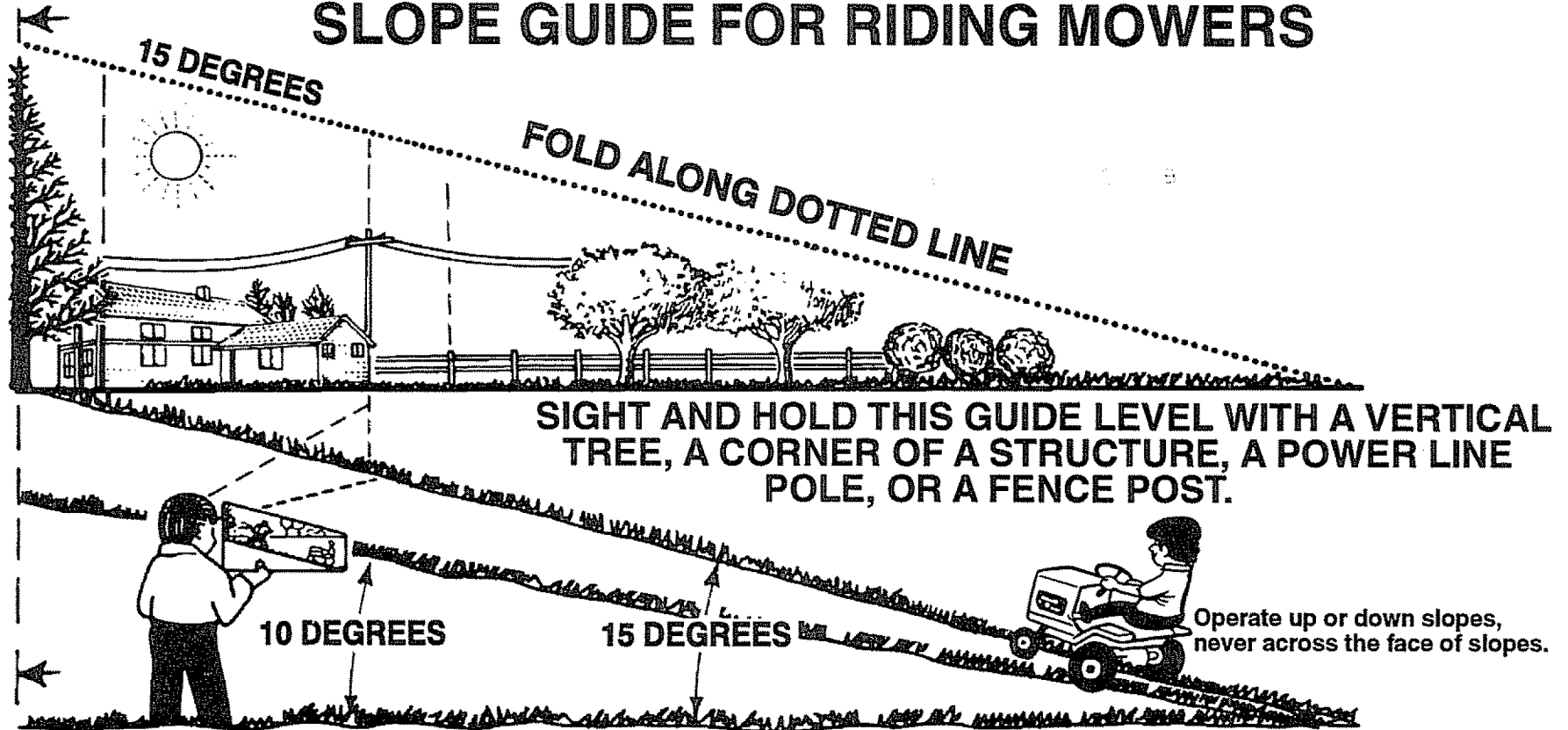
PROBLEM: The rear wheels spin over uneven terrain.

1. Check the front axle. If the front axle does not freely pivot, loosen the axle bolt(s).

PROBLEM: The transaxle is difficult to shift between gears with the engine running and the clutch depressed.

1. Check the clutch adjustment to make sure the belt stops when the clutch pedal is depressed with the transaxle in (N) neutral.
2. Check the belt guides around the transaxle drive pulley. Make sure the belt guides do not touch the pulley.

SLOPE GUIDE FOR RIDING MOWERS



To determine if a slope is safe to mow: (1) disengage the blade(s), (2) put the unit in reverse, and (3) try to back straight up the slope. If you can back up the slope, it is generally safe to mow. However, if you do not feel safe, or if you are not completely sure, use this guide and do not mow a slope that is greater than 15 degrees. If the riding mower is used with a pull-behind attachment, do not operate the unit on a slope that is greater than 10 degrees.

A 15 degree slope is a hill that increases in height at approximately 2.5 feet in 10 feet.
A 10 degree slope is a hill that increases in height at approximately 1.7 feet in 10 feet.



Use extreme care at all times, and avoid sudden turns or maneuvers. Follow other instructions in this manual for safety in mowing on slopes. Operate a riding mower up or down slopes, never across the face of slopes. Use extra care when operating on or near slopes and obstructions.

.....
CUT HERE TO USE SLOPE GUIDE

NOTES

NOTES

INDEX

A

- Adjustments
 - Attachment Clutch, 30
 - Clutch, 31
 - Drive Brake, 31
 - Mower Housing
 - Cutting Height, 41
 - Level, 38
- Air Screen, 34
- Attachment Clutch
 - Adjust, 30
 - Location, 21
 - Operation, 22
- Attachments, 6

B

- Battery
 - Charge, 32
 - Check Acid Level, 32
 - Clean, 32
 - Emergency Start, 26
 - Install, 10
 - Removal, 32
- Belt
 - Motion Drive
 - Adjust, 31
 - Replace, 39
 - Routing, 9
 - Mower Drive
 - Adjust, 30
 - Replace, 40
 - Routing, 9
- Blade
 - Inspect, 29
 - Remove And Install, 29
 - Sharpen, 29

C

- Clutch
 - Adjust, 31
 - Check, 31
- Clutch / Brake Pedal, Location, 21
- Customer Responsibilities
 - Attachment Clutch, 30
 - Battery
 - Charge, 32
 - Check Acid, 32
 - Clean, 32
 - Blade, 29
 - Clutch, 31
 - Drive Brake, 31
 - Filter, Air, 35
 - Lubrication, 33
 - Maintenance Chart, 28
 - Muffler, 34
 - Spark Plug, 35
- Cutting Height
 - Adjust, 38, 41
 - Change, 23

D

- Drive Brake
 - Adjust, 31

Check, 31

E

- Engine
 - Cooling System, 34
 - Fuel, 26
 - Lubrication, 34
 - Muffler, 34
 - Oil, 26, 34
 - Spark Arrester, 34
 - Starting, 26
 - Throttle Control, 22

F

- Filter, Air, 35
- Fuel, Type, 26
- Fuse, 41

G

- Grass Bagger
 - Clean, 41
 - Connector Tube, 17
 - Containers, 18, 19
 - Cover, 15
 - Extension Tube, 16
 - Frame Assembly, 14
 - Operation, 25

I

- Ignition Switch, Location, 21

L

- Lift Lever
 - Location, 21
 - Operation, 23
- Lubrication
 - Engine, 34
 - Mower, 33

M

- Maintenance Chart, 28
- Motion Drive Belt
 - Adjust, 31
 - Replace, 39
- Mower Drive Belt
 - Adjust, 30
 - Replace, 40
- Mower Housing
 - Clean, 41
 - Cutting Height, 23, 41
 - Install, 37
 - Level Adjustment, 38
 - Operation, 24
 - Remove, 37
- Muffler, 34
 - Spark Arrester, 34
- Mulcher
 - Install, 20
 - Operation, 27

O

- Oil
 - Change, 34

Check, 26, 34
Type, 26

Operation

- Attachment Clutch, 21, 22
- Clutch / Brake Pedal, 21
- Emergency Start, 26
- Grass Bagger, 25
- Ignition Switch, 21
- Lift Lever, 21, 23
- Location Of Controls, 21
- Mower Housing, 24
- Mowing And Bagging, 27
- Mulching, 27
- Operate On Hills, 24
- Parking Brake, 21, 23
- Shift Lever, 21, 22
- Start The Engine, 26
- Stop The Unit, 23
- Throttle Control, 21, 22
- Transport, 23

P

- Parking Brake
 - Location, 21
 - Operation, 23

S

- Safety Rules, American National Standard Institute, 4-5
- Seat, Install, 11
- Service And Adjustment
 - Belt
 - Motion Drive, 39
 - Mower Drive, 40
 - Fuse, 41
 - Grass Bagger, 41
 - Mower Housing
 - Clean, 41
 - Cutting Height, 41
 - Install, 37
 - Level, 38
 - Remove, 37
 - Storage, 42
 - Carburetor, 36
- Shift Lever
 - Location, 21
 - Operation, 22
- Side Panel, 32
- Slope Guide, 44
- Spark Arrester, 34
- Spark Plug, 35
- Steering Wheel, 9
- Storage, 42

T

- Throttle Control
 - Location, 21
 - Operation, 22
- Tire Pressure, 9, 28
- Trouble Shooting Chart, 43

W

- Weight, Install, 19
- Wheel Alignment, 41

SEARS

owner's manual

**Model No.
502.255070**

How To Order Repair Parts

CRAFTSMAN

10 HP. ELECTRIC START 30" MOWER 5 SPEED REAR ENGINE RIDER

The Model Number for the mower is found on a decal attached to the back of the frame. The Model Number for the engine is found on the blower housing above the spark plug. Always give the Model Number when you call for service or order repair parts for your unit.

Repair parts can be ordered from any Sears Service Center/Department and most Sears Stores.

WHEN ORDERING REPAIR PARTS, ALWAYS HAVE THE FOLLOWING INFORMATION AS SHOWN IN THIS LIST.

- PRODUCT - REAR ENGINE RIDER
- MODEL NUMBER - 502.255070
- ENGINE MODEL NO. 143.426072
- PART NUMBER
- PART DESCRIPTION

Your Sears merchandise has added value when you consider Sears has service units nationwide staffed with Sears trained technicians. Sears technicians have the necessary parts, tools and equipment to meet the Sears pledge, "We Service What We Sell".