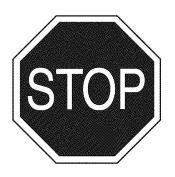
# **Owner's Manual**

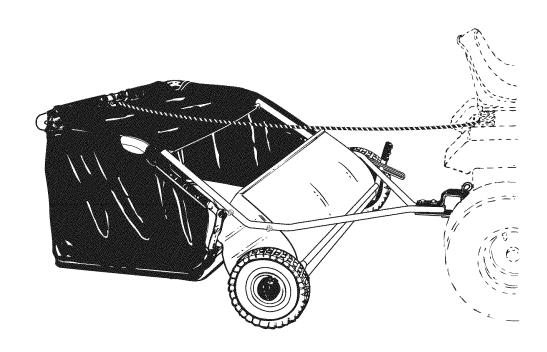
# **CRAFTSMAN®**

# 42" HIGH PERFORMANCE LAWNSWEEPER

Model No's, 486,242231



DO NOT RETURN TO STORE For Missing Parts or Assembly Questions Call 1-866-576-8388



#### **CAUTION:**

Before using this product, read this manual and follow all Safety Rules and Operating Instructions.

- Safety
- Assembly
- Operation
- Maintenance
- Parts

Sears, Roebuck and Co., Hoffman Estates, IL 60179 U.S.A. www.sears.com/craftsman

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# WARRANTY

### TWO YEAR FULL WARRANTY ON CRAFTSMAN LAWNSWEEPER

When assembled, operated and maintained according to the supplied instructions, if this Craftsman Lawnsweeper fails due to a defect in material or workmanship within two years from the date of purchase, call 1-800-4-MY-HOME to arrange for free repair (or replacement if repair proves impossible).

This warranty is void if this product is ever used for commercial or rental purposes.

This warranty applies only while this product is used in the United States.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Sears, Roebuck and Co., Dept. 817WA, Hoffman Estates, IL 60179



# SAFETY



Any power equipment can cause injury if operated improperly or if the user does not understand how to operate the equipment. Exercise caution at all times, when using power equipment.

- Read the vehicle and sweeper owners manuals and know how to operate your vehicle and sweeper before using this sweeper attachment. Always instruct other users before they operate the sweeper.
- 2. Do not permit children to operate sweeper.
- 3. Do not permit anyone to ride on sweeper.
- 4. Never attach the hopper rope to any part of your body or clothing! Never hold onto the rope while towing the sweeper! Attach the rope to the towing vehicle to keep it away from wheels and rotating parts.
- 5. Operate the sweeper at reduced speed on rough terrain, near ditches and on hillsides to prevent loss of control.
- Vehicle braking and stability may be affected with the attachment of this sweeper. Do not fill sweeper to maximum capacity without checking the capability of the towing vehicle to safely pull and stop with the sweeper attached. Stay off of steep slopes.
- 7. Stop and inspect vehicle and sweeper for damage after striking an object. Repair any damage before continuing operation.
- 8. Keep sweeper away from fire. Excessive heat can damage the brushes and hopper bag and could cause the bag and its contents to burn.
- 9. Before storing the sweeper, always empty the hopper bag to avoid spontaneous combustion.
- 10. Follow maintenance and lubrication instructions as outlined in the maintenance section of this manual.

Look for this symbol to point out important safety precautions. It means — **Attention!! Become alert!!** Your safety is involved.

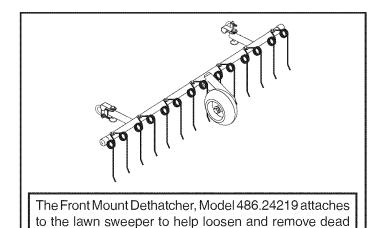
The model ar	nd serial	numbers	will be	found	on a	decal
attached to th	ne lawns	weeper.				

You should record both the serial number and the date of purchase and keep in a safe place for future reference.

MODEL NUMBER:	486.242231
SERIAL NUMBER:	
DATE OF PURCHASE:	

# **ACCESSORIES AND ATTACHMENTS**

These accessories were available when the unit was purchased. They are also available at most Sears retail outlets and service centers. Most Sears stores can order repair parts for you when you provide the model numbers of your tractor and sweeper



### **CARTON CONTENTS** (Loose Parts in Carton)

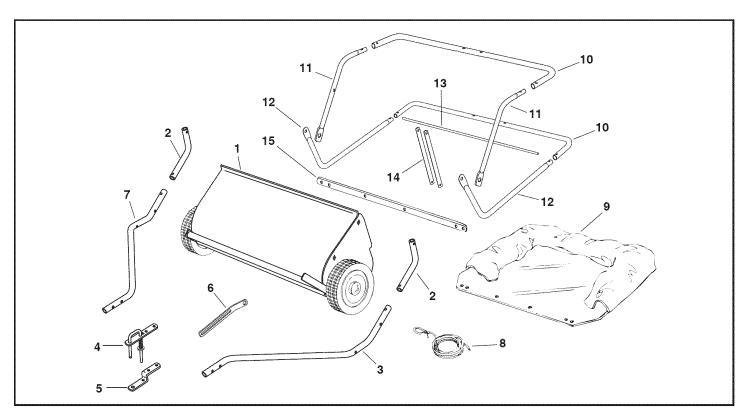
- 1. Sweeper Housing Assembly
- 2. Bag Arm Tube (2)
- 3. Hitch Tube, L.H. (Left Hand)
- 4. Hitch Bracket Assembly
- 5. Hitch Bracket, Bent

6. Height Adjustment Strap

grass and thatch from the lawn while sweeping.

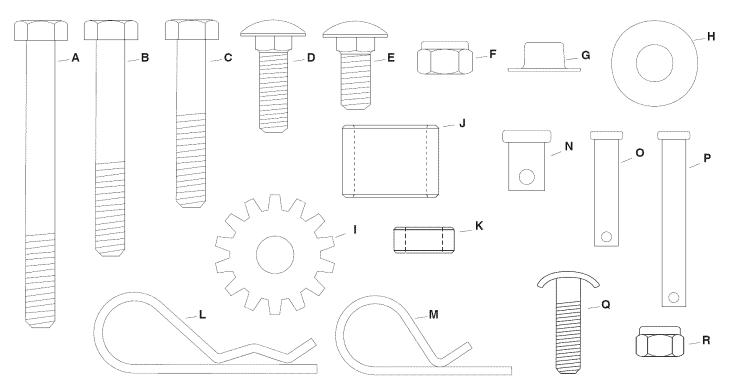
- 7. Hitch Tube, R.H. (Right Hand)
- 8. Rope
- 9. Hopper Bag
- 10. Rear Hopper Tube (2)

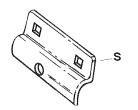
- 11. Upper Hopper Tube (2)
- 12. Lower Hopper Tube (2)
- 13. Pivot Rod
- 14. Hopper Support Strap (2)
- 15. Bag Frame Strap



# HARDWARE PACKAGE CONTENTS

# **SHOWN FULL SIZE**





# **NOT SHOWN FULL SIZE**







REF	QTY	DESCRIPTION	REF	QTY	DESCRIPTION
Α	2	Hex Bolt, 5/16-18 x 3" Lg.	L	1	Hairpin Cotter, 1/8"
В	3	Hex Bolt, 5/16-18 x 2-1/4" Lg.	М	8	Hairpin Cotter, 3/32"
C	3	Hex Bolt, 5/16-18 x 1-3/4" Lg.	N	2	Clevis Pin, 3/8" x 1/2"
D	1	Carriage Bolt, 5/16-18 x 1" Lg.	0	4	Clevis Pin, 1/4" x 1-1/8"
E	4	Carriage Bolt, 5/16-18 x 3/4" Lg.	Р	2	Clevis Pin, 1/4" x 1-3/4"
F	12	Nylock Nut, 5/16"	Q	4	Curved Head Bolt, 1/4-20 x 1"
G	2	Palnut, 3/8"	R	4	Nylock Nut, 1/4"
H	2	Flat Washer, 5/16" Standard	S	4	Hopper Clamp
	1	Washer, Tooth Lock 5/16"	Т	2	Vinyl Cap
J	2	Hitch Spacer, 3/4"	U	1	Grip
K	1	Spacer Bushing	V	1	Plastic Knob

## ASSEMBLY

#### TOOLS REQUIRED FOR ASSEMBLY

- (1) Hammer
- (2) 1/2" Wrenches

#### STEP 1 - REMOVE PARTS FROM CARTON

- To protect painted parts, lay them on cardboard or a mat
- Remove the sweeper housing, the loose parts and the hardware package from the carton. Lay out the parts and hardware as shown on pages 3 and 4.

#### STEP 2 - ASSEMBLE RIGHT HITCH TUBE

- The hitch tubes are stamped with a "77L" for the left tube and a "76R" for the right tube. The sweeper housing is marked with an "L" on the left with side and an "R" on the right side. See figures 1 and 2.
- Hold the right hitch tube against the right side of the sweeper so that the "76R" on the tube faces toward the sweeper. Attach the hitch tube using two hex bolts (C) and nylock nuts (F). Do not tighten yet. See figure 1.

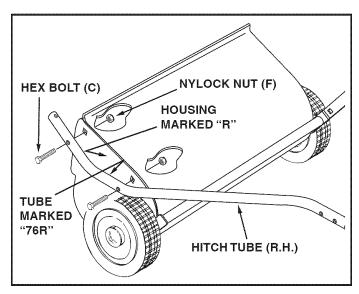


FIGURE 1

#### STEP 3 - ASSEMBLE LEFT HITCH TUBE

 Hold the left hitch tube against the left side of the sweeper so that the "77L" on the tube faces away from the sweeper. Attach the hitch tube using one hex bolt (C) and nylock nut (F). Do not tighten yet. See figure 2.

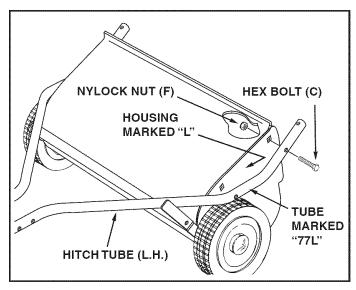


FIGURE 2

#### STEP 4 - ASSEMBLE HEIGHT ADJ. STRAP

 Attach the height adjustment strap to the hitch tube using a hex bolt (B), the spacer bushing (K), a flat washer (H) and a nylock nut (F). Do not tighten yet. See figure 3.

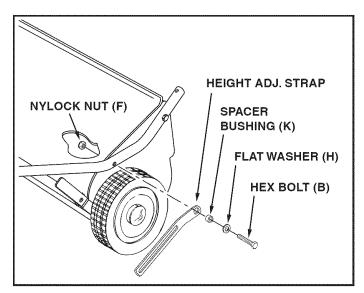


FIGURE 3

#### STEP 5 - ASSEMBLE KNOB

Place the height adjustment strap to the **inside** of the height adjustment handle. Place the tooth-lock washer (I) **between** the height adjustment strap and the height adjustment handle. Insert the carriage bolt (D) through the strap, the tooth-lock washer and the handle. Assemble the flat washer (H) and the plastic knob (V) onto the end of the bolt and tighten. See figure 4.

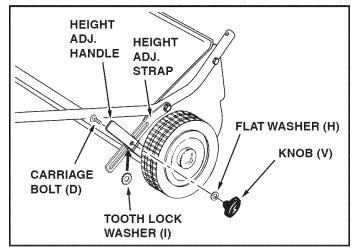


FIGURE 4

10"

#### STEP 6 - FASTEN HITCH TUBES TOGETHER

 Fasten the hitch tubes together using two hex bolts (A) and nylock nuts (F). See figure 5. Do not tighten yet.

### STEP 7 - ASSEMBLE GRIP

• Assemble the grip (U) onto the end of the height adjustment handle as shown in figure 5.

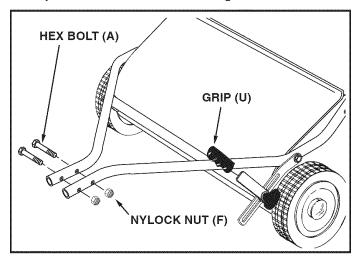


FIGURE 5

#### STEP 8 - MEASURE TRACTOR HITCH HEIGHT

 Use the mark along the side of this page to measure the height of the tractor hitch. The mark is 10" from the bottom of the page. If the tractor hitch is less than 10" above the ground, go to STEP 9a. If the tractor hitch is 10" or more above the ground, go to STEP 9b.

#### STEP 9a - ASSEMBLE HITCH BRACKETS

- If the tractor hitch is less than 10" above the ground, assemble the hitch brackets as shown in figure 6. Insert two hex bolts (B) through the brackets, with the rear hex bolt between the cross bolts in the hitch tubes. Secure the hex bolts (B) with two nylock nuts (F). Do not tighten yet. See figure 6.
- Assemble the two spacers (J) onto the hitch pin and secure the pin with the hairpin cotter (L). See figure 6.

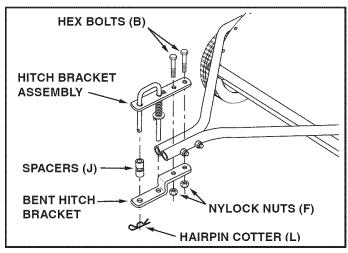


FIGURE 6

#### STEP 9b - ASSEMBLE HITCH BRACKETS

- If the tractor hitch is 10" or more above the ground, assemble the hitch brackets as shown in figure 7. Insert two hex bolts (B) through the brackets, with the rear hex bolt between the cross bolts in the hitch tubes. Secure the hex bolts (B) with two nylock nuts (F). **Do not tighten yet.** See figure 7.
- Assemble the two spacers (J) onto the hitch pin and secure the pin with the hairpin cotter (L). See figure 7.

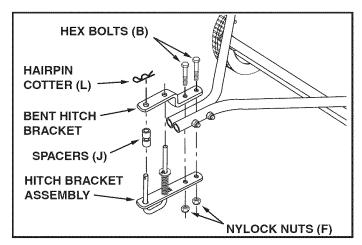


FIGURE 7

#### STEP 10 - TIGHTEN BOLTS

Tighten the four bolts assembled in steps 1, 2 and 3.
 Tighten the two bolts assembled in step 6.
 Tighten the two bolts assembled in step 9a or 9b.

#### ASSEMBLY OF HOPPER BAG

#### STEP 11 - ASSEMBLE TUBES

- Fit the ends of the two upper hopper tubes into the ends of a rear hopper tube. Align the holes in the ends of the tubes and secure them in place using two curved head bolts (Q) and nylock nuts (R). See figure 8.
- Fit the ends of the two lower hopper tubes into the ends of a rear hopper tube. Align the holes in the ends of the tubes and secure them in place using two curved head bolts (Q) and nylock nuts (R). See figure 8.
- Insert a clevis pin (O) from the outside into each lower hopper tube and secure it with a hair cotter pin (M).
   See figure 8.

NOTE: Either side of the rear hopper tube can face up.

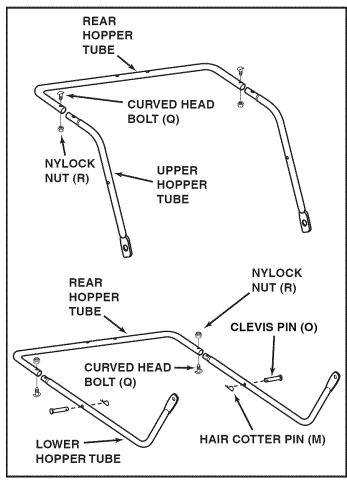


FIGURE 8

#### STEP 12 - ASSEMBLE TUBES TO BAG

- Unfold the hopper bag, reverse the fold of the mesh wind screen and then lay the bag out flat with the wind screen on top.
- Insert the ends of the assembled upper hopper tubes down through the stitched sleeves in the sides of the hopper bag and then slide the tubes back underneath the wind screen. See figure 9.

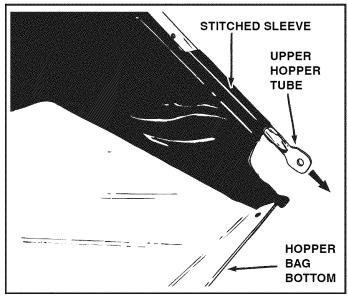


FIGURE 9

- Place the assembled lower hopper tubes into the bottom of the hopper bag and then slide the tubes to the back of the bag. See figure 10.
- Attach the ends of the lower hopper tubes to the inside of the upper hopper tubes using two clevis pins (N) inserted from the inside, and two hair cotter pins (M). See figure 10.

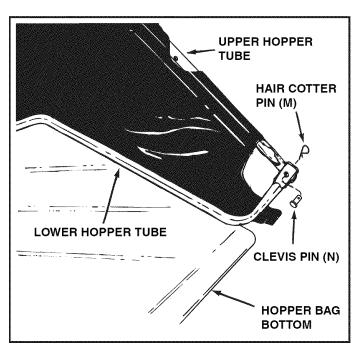


FIGURE 10

#### STEP 13 - ATTACH BAG BOTTOM

• Insert the bag frame strap into the stitched sleeve at the front edge of the bag bottom. See figure 11.

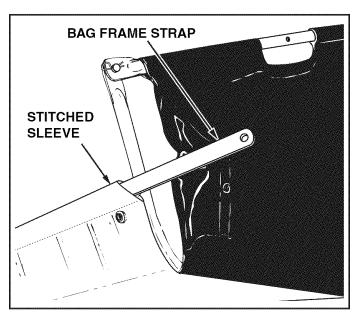


FIGURE 11

 Fold the bag flaps around the lower hopper tubes and attach to the bag bottom using the snaps. See figure

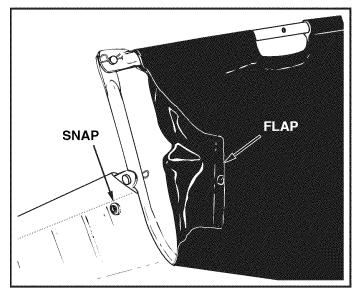


FIGURE 13

 Assemble the bag frame strap to the holes in the lower hopper tubes using two clevis pins (O) and hair cotter pins (M). See figure 12.

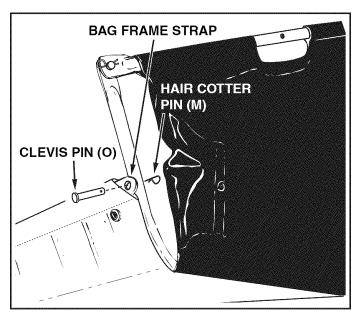


FIGURE 12

#### STEP 14 - ASSEMBLE HOPPER CLAMPS

 Assemble two hopper mount clamps (S) over the hole in the middle of each upper hopper tube using two carriage bolts (E) and two nylock nuts (F). Tighten only finger tight. See figure 14.

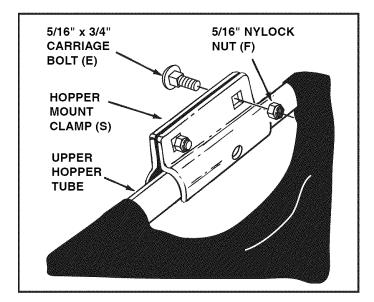


FIGURE 14

#### STEP 15 - ASSEMBLE PIVOT ROD

• Slide the end of the pivot rod through the upper hopper tube and the hopper mount clamps on one side of the hopper. Place a hopper support strap and then a bag arm tube onto the rod. Slide the rod through the stitched sleeve at the front edge of the wind screen, and then place another bag arm tube and a hopper support strap onto the rod. Slide the rod through the other upper hopper tube and hopper mount clamps. See figure 15.

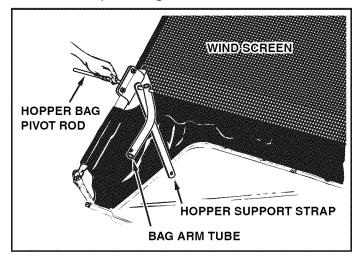


FIGURE 15

- Attach the bottoms of the hopper support straps to the clevis pins (N) in the lower hopper tubes, securing the straps with the previously assembled hair cotter pins (M). See figure 16.
- Tighten the nuts on the hopper mount clamps. See figure 16.

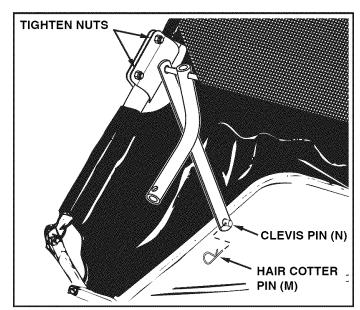


FIGURE 16

- Assemble a vinyl cap (T) onto each bag arm tube as shown in figure 17.
- Assemble two palnuts (G) onto the ends of the pivot rod using a hammer. See figure 17.

**HINT:** To ease assembly of the palnuts, place the bag on its side on a solid surface. With the bottom end of the pivot rod against the surface, tap a palnut onto the top end of the rod. Repeat for other end of rod.

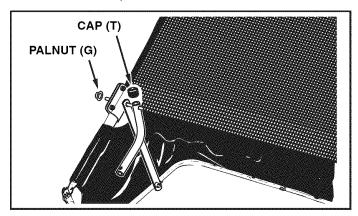


FIGURE 17

#### STEP 16 - ATTACH ROPE

 Secure the rope to the center of the upper rear hopper tube as shown in figure 18.

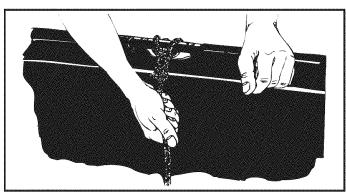


FIGURE 18

#### STEP 17 - ATTACH HOPPER BAG

 To attach the hopper bag to the sweeper, slide the ends of the bag arm tubes into the ends of the hitch tubes and secure with two clevis pins (P) and hairpin cotters (M). See figure 19.

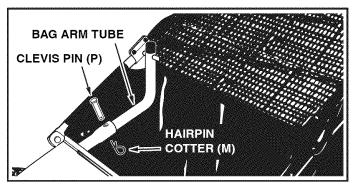


FIGURE 19

#### ATTACHING SWEEPER HITCH TO TRACTOR

- Place the tractor and sweeper on a flat level surface.
- Set the sweeper height adjustment handle to about the middle of its adjustment range.
- Attach the sweeper hitch to the tractor hitch, arranging the 3/4" spacers in one of six possible combinations as shown in GROUP A and GROUP B diagrams below.

**IMPORTANT:** To obtain the best performance from your sweeper, arrange the spacers so that the sweeper bag is approximately level with the ground and approximately 5" to 7" off the ground as shown in figure 20.

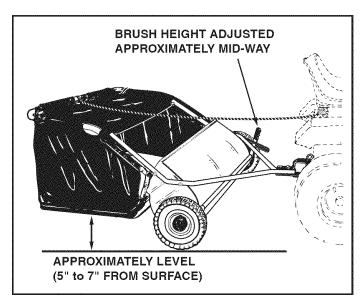
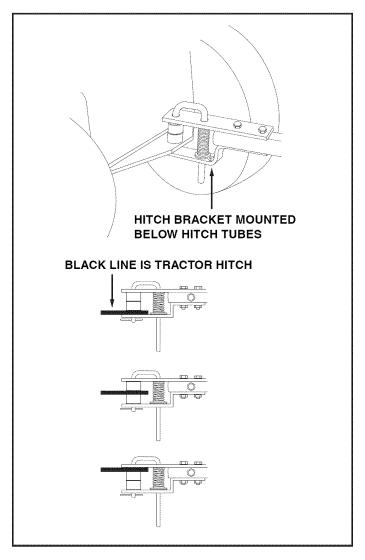
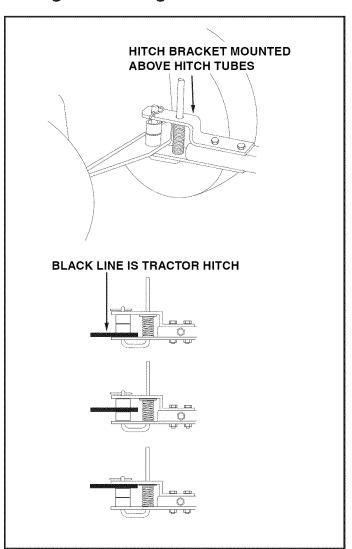


FIGURE 20

# GROUP "A" - For vehicles with hitches having 8" to 10" ground clearance.

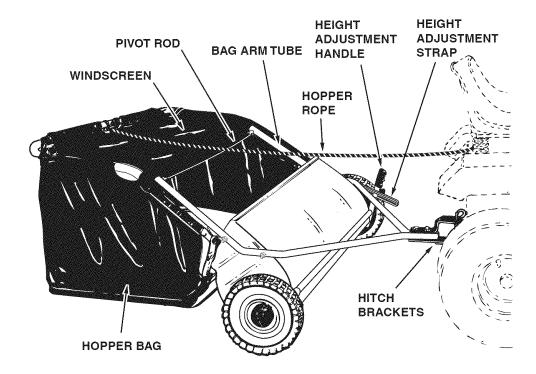


# GROUP "B" - For vehicles with hitches having 10" to 13" ground clearance.



## **OPERATION**

#### **KNOW YOUR SWEEPER**



Hopper Bag Collects grass clippings, leaves and debris.

Hopper Rope Permits dumping of hopper bag from driver's seat.

Windscreen Helps prevent collected material from being blown out of hopper bag.

Bag Arm Tubes Connects the hopper bag to the sweeper housing.

Pivot Rod Allows hopper bag to tilt forward to dump material.

Height Adjustment Handle Adjusts the operating height of the sweeper.

Height Adjustment Strap Holds the height adjustment handle in position when locked.

Hitch Bracket Connects the sweeper to the towing vehicle. Adjusts for various height tractor hitches.

#### **HOW TO USE YOUR SWEEPER**

#### **BRUSH HEIGHT ADJUSTMENT**

 To adjust your sweeper brushes to the best operating height, loosen the adjustment knob and push down on the height adjustment handle to raise the brush, or push up on the handle to lower the brush. See figure 19. Best adjustment is when the brush setting is 1/2" down into the grass. Always mow the grass to an even height before sweeping.

#### **SWEEPING SPEED**

 Try a starting speed of approximately 3 m.p.h. (third gear on most tractors). Depending on the conditions, it may be necessary to adjust the sweeping speed in order to achieve best results.

#### **DUMPING OF SWEEPER**

 Your sweeper can be dumped easily without getting off of the rider or tractor. Simply pull the rope forward to dump the hopper. Always empty hopper after each use.



**CAUTION:** Never attach the hopper rope to any part of your body or clothing! Never hold onto the rope while towing the sweeper! Attach the rope to the towing vehicle to keep it away from wheels and rotating parts.



**CAUTION:** Keep sweeper away from fire. Excessive heat can damage the brushes and hopper bag and could cause the bag and its contents to burn.

# **MAINTENANCE**

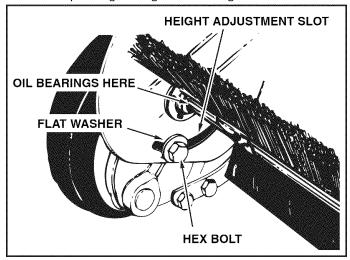
#### **CUSTOMER RESPONSIBILITIES**

 Read and follow the maintenance schedule and the procedures listed in the maintenance section.

MAINTENANCE SCHEDULE Fill in dates as you complete regular service.	/&	iote s			VEN S	810 EV	614/140 46.	years Service Dates							
Check for loose fasteners	Х		2002003		<b>1</b>										
Check for worn or damaged parts	Х			Х			000					00000			
Lubricate brush shaft bearings			Х				0								
Lubricate wheel bearings				Х			2000								
Clean Sweeper		Х			Х										
Clean/Lubricate chain and sprockets						Х									

#### SCHEDULED MAINTENANCE

- · Clean the sweeper after each use.
- Inspect for worn or damaged parts, such as brushes and wheels.
- Lubricate the brush shaft bearing twice a year with a few drops of light weight oil. See figure 21.



#### FIGURE 21

 Every two years, remove the wheels and clean the sprockets, chains and gears found inside the wheel housing. After cleaning, lubricate with an even coat of light grease. To remove the wheel, pop off the hub cap using a screwdriver and remove the lock nut and flat washer. See figure 22.

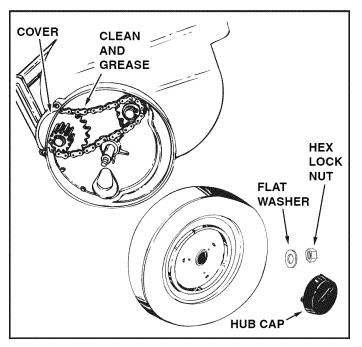


FIGURE 22

#### **CLEANING**

- Clean sweeper housing with a soft brush or cloth.
- Clean debris from hopper bag with a brush or broom.
- Remove any material which has wrapped around brushes or ends of brush shaft.

# STORAGE



**CAUTION:** Before storing the sweeper, always empty the hopper bag to avoid spontaneous combustion.

- Clean the sweeper and hopper bag thoroughly to help prevent rust and mildew.
- To collapse the hopper bag for storage, remove the two hopper support rods from the rear of the hopper.
  - Store in a dry area.

# **SERVICE AND ADJUSTMENTS**

#### **BRUSH REPLACEMENT**

**NOTE:** Brush replacement should be done one brush at a time.

- · Remove the hopper bag from the sweeper.
- Loosen the hex bolts and lock nuts on two single brush retainers which clamp one brush to the double brush retainers. Do Not loosen or remove the bolts which fasten the double brush retainers to the brush shaft. See figure 23.
- Slide the brush out of the retainers, noting on which side of the brush the bristles overlap. See figure 23.
- Install new brush, making sure the bristles overlap on the same side of the brush as before. See figure 23.

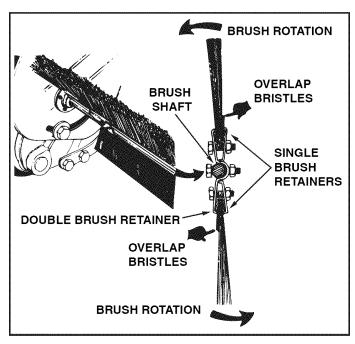


FIGURE 23

#### SPROCKET, CHAIN AND PAWL SERVICE

**IMPORTANT:** Do not remove both wheels at the same time to avoid mixing of parts. (The R.H. and L.H. ratchet sprockets are not interchangeable.) **Make notes** on the position of washers and snap rings during disassembly.

- Remove the dust cover by removing the two rivets which fasten it to the wheel housing. (It is not necessary to remove the dust cover if you are only cleaning and lubricating the chain and sprockets.)
- Remove the retaining rings and washers which hold the sprockets onto the shafts.
- Remove the chain and both sprockets, holding them in position and sliding them off both of the shafts. (Look for the drive pin, which may fall out of the brush shaft when the ratchet sprocket is removed.) See figure 24.
- To reassemble, insert the drive pin through the hole at the end of the brush shaft. Make sure the pin slides back and forth easily in the shaft.
- Lightly grease both shafts and the chain, and fill the ratchet sprocket with grease. Assemble the chain with both sprockets back onto the shafts.
- Lightly grease the axle and then reassemble the wheel.
  The brushes should rotate only during forward rotation
  of the wheel. If the brushes are driven (rotated) by both
  forward and reverse rotation of the wheel, the drive pin
  is jamming in the ratchet gear. Disassemble and clean
  and lubricate the drive pin and ratchet gear.

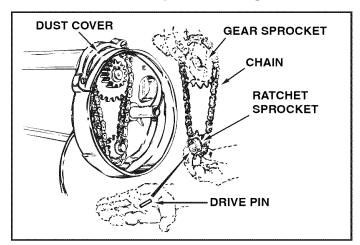


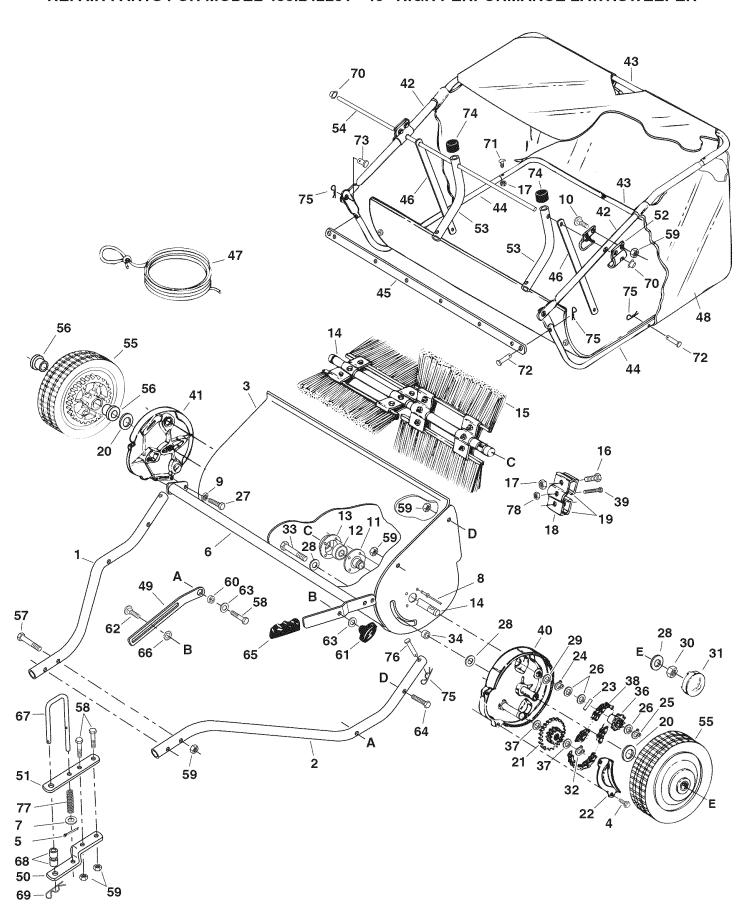
FIGURE 24

# **TROUBLESHOOTING**

Wheels skid when sweeping.	Brushes set too low.	<ul> <li>Adjust height till brushes are 1/2"</li> </ul>
		down into grass.
	<ul> <li>Brushes are jammed</li> </ul>	<ul> <li>Stop sweeper. Remove obstruction.</li> </ul>
	<ul> <li>Wheels are jammed.</li> </ul>	Remove one wheel at a time to check
		for obstruction or damage. Refer to
		Service and Adjustments section.

# **PARTS**

### REPAIR PARTS FOR MODEL 486.242231 - 46" HIGH PERFORMANCE LAWNSWEEPER



# REPAIR PARTS LIST FOR MODEL 486.242231 - 46" HIGH PERFORMANCE LAWNSWEEPER

REF	PART	QTY	DESCRIPTION	REF	PART	QTY	DESCRIPTION
	NO.	J	124-1-75-1 55-11		NO.		Harrison Miles d Deire Assis D H
1	48540 48500	1	Hitch Tube, R.H.	41	65668	1	Housing, Wheel Drive Ass'y. R.H.
2	48539	1	Hitch Tube, L.H.	42	49765	2	Tube, Upper Hopper Frame
3	65886	1	Housing Assembly	43	49616	2	Tube, Rear Hopper Frame
4	49102	4	Screw, #12 x 1/2" Hex Head	44	48726	2	Tube, Lower Hopper Frame
5	142	1	Pin, Cotter 1/8" x 3/4" Lg.	45	25535	1	Strap, Bag Frame
6	68203	1	Height Adjustment Tube Ass'y.	46	25813	2	Strap, Hopper Support
7	43070	1	Washer, 3/8" Flat	47	43737	1	Hopper Rope
8	C-9M5732	8	Rivet, Pop	48	49767	1	Hopper Bag
9	43086	4	Lock Washer, 5/16"	49	24979	1	Strap, Height Adjustment
10	43080	4	Bolt, Carriage 5/16-18 x 3/4"	50	23687	1	Bracket, Hitch
11	62489	2	Brush Bushing Ass'y.	51	24192	1	Bracket, Hitch (Straight)
12	44232	2	Ball Bearing	52	23331	4	Hopper Mount Clamp
13	1629-56	2	Retainer, Dust Cover	53	49766	2	Tube, Bag Arm
14	25019	1	Brush Shaft	54	49617	1	Pivot Rod, Hopper Bag
15	48562	4	Brush	55	44985	2	Wheel & Tire Ass'y. (with bearings)
16	43012	8	Bolt, Hex 1/4-20 x 3/4" Lg.	56	45088	4	Wheel Bearing
17	47189	12	Nut, Nylock 1/4-20 Thread	57	46782	2	Bolt, Hex 5/16-18 x 3" Lg.
18	23580	4	Retainer, Brush (Double)	58	43224	3	Bolt, Hex 5/16-18 x 2-1/4" Lg.
19	23581	8	Retainer, Brush (Single)	59	47810	12	Nut, Nylock 5/16-18 Thread
20	44008	2	Washer, Flat 1-1/8" x .78" x .025"	60	23625	1	Spacer, .38" x .62" x .27" L
21	62490	2	Sprocket / Gear	61	43720	1	Knob, Wing 5/16-18 Thread
22	23573	2	Dust Cover	62	44326	1	Bolt, Carriage 5/16-18 x 1" Lg.
23	47046	2	Dowel Pin (Drive)	63	43081	2	Washer, Flat 5/16" Std. Wrt.
24	43655	2	Ring, Retaining 3/4"	64	43084	3	Bolt, Hex 5/16-18 x 1-3/4" Lg.
25	716-0106	2	Ring, Retaining .594"	65	43943	1	Grip, Height Adjust
26	40001	14	Washer, Shim 1-1/8" x .594" x .025"	66	44732	1	Washer, Tooth Lock 5/16"
27	43182	4	Bolt, Hex 5/16-18 x 3/4" Lg.	67	49493	1	Pin, Hitch
28	141	6	Washer, Flat 1-1/2" x .375" x .062"	68	23368	2	Tube, Hitch Spacer
29	1540-31	4	Washer, Flat .78" x 1.25" x .06"	69	43343	1	Hairpin Cotter, 1/8"
30	1038	2	Nut, Nylock 3/8-24 Thread	70	44917	2	Palnut, 3/8"
31	2674-32	2	Hub Cap	71	43978	4	Curved Head Bolt, 1/4-20 x 1"
32	1650-1	2	Ring, Retaining (E-type)	72	48365	4	Pin, Clevis 1/4" x 1-1/8"
33	43932	2	Bolt, Hex 3/8-24 x 3-1/2" Lg.	73	48366	2	Pin, Clevis 3/8" x 1/2"
34	23400	2	Bushing, Spacer	74	44481	2	Cap, Vinyl
35	43890	1	Sprocket, Ratchet R.H. (not shown)	75	43055	8	Hairpin Cotter, 3/32" #3
36	43889	1	Sprocket, Ratchet L.H.	76	46867	2	Pin, Clevis 1/4" x 1-1/2" Lg.
37	44137	4	Washer, 1/2" x 1" x .02"	77	44230	1	Spring, Hitch Pin
38	44542	2	Chain, Roller	78	47171	4	Nut, Nylock 10-32
39	49954	4	Screw, Socket Hd. #10-32 x 1"	. •	40736	1	Owners Manual
40	65667	1	Housing, Wheel Drive Ass'y. L.H.		,	•	- mangar

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