SEARS

# CRAFTSMAN®

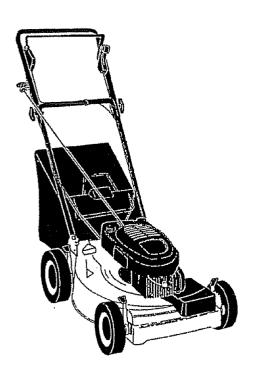
MODEL NUMBER 917.377351 OWNER'S MANUAL



- Assembly
- Operation
- Customer Responsibilities
- Service
- Adjustments
- Repair Parts

Caution:
Read and Follow
all Safety Rules
and Instructions
Before Operating
This Equipment

159810 02.10.97 VBL



Printed in U.S.A.

Sears, Roebuck and Co., Hoffman Estates, IL 60179 U.S.A.



#### SAFETY RULES

🚰 Safe Operation Practices for Walk-Behind Mowers 🥷



IMPORTANT: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

SAFETY STANDARDS REQUIRE OPERATOR PRESENCE CONTROLS TO MINIMIZE THE RISK OF INJURY, YOUR UNIT IS EQUIPPED WITH SUCH CONTROLS. DO NOT ATTEMPT TO DEFEAT THE FUNCTION OF THE OPERATOR PRESENCE CONTROLS UNDER ANY CIRCUMSTANCES.

#### TRAINING:

- Read this operator's manual carefully. Become familiar with the controls and know how to operate your mower properly Learn how to quickly stop mower.
- Do not allow children to use your mower. Never allow adults to use mower without proper instructions.
- Keep the area of operation clear of all persons, especially small children and pets
- Use mower only as the manufacturer intended and as described in this manual
- Do not operate mower if it has been dropped or damaged in any manner. Always have damage repaired before using Vour mower.
- Do not use accessory attachments that are not recommended by the manufacturer. Use of such attachments may be hazardous
- The blade turns when the engine is running

#### PREPARATION:

- Always thoroughly check the area to be mowed and clear it of all stones, sticks, wires, bones, and other foreign objects. These objects will be thrown by the blade and can cause
- Always wear safety glasses or eye shields when starting and while using your mower-
- Dress properly. Do not operate mower when barefoot or wearing open sandais Wear only solid shoes with good traction when mowing
- Check fuel tank before starting engine. Do not fill gas tank indoors, when the engine is running or when the engine is hot. Allow the engine to cool for several minutes before filling the gas tank. Clean off any spilled gasoline before starting the
- Always make wheel height adjustments before starting your mower. Never attempt to do this while the engine is running.
- Mow only in daylight or good artificial light.

#### **OPERATION:**

- Keep your eyes and mind on your mower and the area being cut. Do not let other interests distract you
- Do not mow wet or slippery grass. Never run while operating your mower. Always be sure of your footing - keep a firm hold on the handles and walk.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Always stop the engine whenever you leave or are not using your mower, or before crossing driveways, walks, roads, and any gravel-covered areas
- Never direct discharge of material toward bystanders nor allow anyone near the mower while you are operating it.
- Before cleaning, inspecting, or repairing your mower, stop the engine and make absolutely sure the blade and all moving parts have stopped. Then disconnect the spark plug wire and keep it away from the spark plug to prevent accidental starting

- Do not continue to run your mower if you hit a foreign object. Follow the procedure outlined above, then repair any damage before restarting and operating you mower
- Do not change the governor settings or overspeed the engine. Engine damage or personal injury may result
- Do not operate your mower if it vibrates abnormally. Excessive vibration is an indication of damage; stop the engine, safely check for the cause of vibration and repair as required
- Do not run the engine indoors Exhaust fumes are dangerous
- Never cut grass by pulling the mower towards you. Mow across the face of slopes, never up and down or you might lose your footing. Do not mow excessively steep slopes. Use caution when operating the mower on uneven terrain or when changing directions - maintain good footing
- Never operate your mower without proper guards. plates, grass catcher or other safety devices in place

- Check the blade and the engine mounting bolts often to be sure they are tightened properly
- Check all bolts, nuts and screws at frequent intervals for proper lightness to be sure mower is in safe working condi-
- Keep all safety devices in place and working
- To reduce fire hazard, keep the engine free of grass, leaves or excessive grease and oil
- Check grass catcher often for deterioration and wear and replace worn bags. Use only replacement bags that are recommended by and comply with specifications of the manufacturer of your mower.
- Always keep a sharp blade on your mower
- Allow engine to cool before storing in any enclosure
- Never store mower with fuel in the tank inside a building where lumes may reach an open flame or an ignition source such as a hot water healer, space heater, clothes dryer, etc.



Look for this symbol to point out important safety precautions. It means CAUTIONIII BECOME ALERTIII YOUR SAFETY IS INVOLVED.



CAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.



### 🕰 WARNING 🕰



The engine exhaust from this product contains chemicals known to the State of Californla to cause cancer, birth defects, or other reproductive harm.

CONGRATULATIONS on your purchase of a Sears Lawn Mower. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest Sears Authorized Service Center/Department. We have competent, well-trained technicians and the proper tools to service or repair this lawn mower.

Please read and retain this manual. The instructions will enable you to assemble and maintain your lawn mower properly. Always observe the "SAFETY RULES".

| MODEL<br>NUMBER 917.377351   |
|--|
| SERIAL<br>NUMBER   |
| DATE OF PURCHASE   |
| THE MODEL AND SERIAL NUMBERS WILL BE FOUND ON A DECAL ATTACHED TO THE REAR OF THE LAWN MOWER HOUSING     |
| YOU SHOULD RECORD BOTH SERIAL NUMBER AND DATE OF PURCHASE AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE. |

#### **PRODUCT SPECIFICATIONS**

| HORSEPOWER:                      | 6.25  |
|----------------------------------|---|
| DISPLACEMENT:                    | 12.56 CU. IN.                                 |
| GASOLINE CAPACITY<br>AND TYPE:   | 1.5 QUARTS<br>UNLEADED REGULAR                |
| OIL TYPE (API-SF/SG):            | SAE 30 (ABOVE 32°F)<br>SAE 5W-30 (below 32°F) |
| OIL CAPACITY:                    | 20 OZS  |
| SPARK PLUG:<br>(GAP: .030")      | CHAMPION RJ19LM                               |
| VALVE CLEARANCE:                 | INTAKE: .008*<br>EXHAUST: .008*               |
| SOLID STATE IGNITION<br>AIR GAP: | .0125 IN                                      |
| BLADE BOLT TORQUE:               | 35-40 FT LBS                                  |
|                                  |   |

#### MAINTENANCE AGREEMENT

A Sears Maintenance Agreement is available on this product. Contact your nearest Sears store for details.

#### **CUSTOMER RESPONSIBILITIES**

- · Read and observe the safety rules
- Follow a regular schedule in maintaining, caring for and using your lawn mower.
- · Follow the instructions under "Customer Responsibilities" and "Storage" sections of this owner's manual.

#### LIMITED TWO YEAR WARRANTY ON CRAFTSMAN POWER MOWER

For two years from date of purchase, when this Craftsman Lawn Mower is maintained, lubricated, and tuned up according to the operating and maintenance instructions in the owner's manual, Sears will repair free of charge any defect in material or workmanship.

If this Craftsman Lawn Mower is used for commercial or rental purposes, this warranty applies for only 90 days from the date of purchase.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as rotary mower blades, blade adapters, belts, air cleaners and spark plug.
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain
  the equipment according to the instructions contained in the owner's manual.

WARRANTY SERVICE IS AVAILABLE BY RETURNING THE CRAFTSMAN POWER MOWER TO THE NEAREST SEARS SERVICE CENTER/DEPARTMENT IN THE UNITED STATES. THIS WARRANTY APPLIES ONLY WHILE THIS PRODUCT IS IN USE IN THE UNITED STATES.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state SEARS, ROEBUCK AND CO., D/817 WA, HOFFMAN ESTATES, ILLINOIS 60179

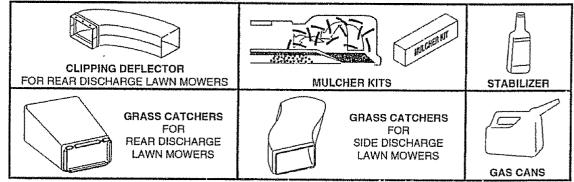
# TABLE OF CONTENTS

| SAFETY RULES PRODUCT SPECIFICATIONS CUSTOMER RESPONSIBILITIES WARRANTY ASSEMBLY OPERATION MAINTENANCE SCHEDULE | 3 STO! 3, 12-14 TRO! 3 REP. 6 REP. 8 PAR | /ICE AND ADJUSTMENTS 15 AAGE 16 UBLESHOOTING 17 AIR PARTS - LAWN MOWER 18-23 AIR PARTS - ENGINE 25-27 TS ORDERING/SERVICE 28 |
|--|--|--|
| INDEX  |  |  |
| A Accessories  | Engine:                                  | Operation: Drive Control 9 Engine Control 9  |
| Carburetor 15 Drive Belt 15 Engine Speed 15  | Oil Change<br>Oil Level<br>Oil Type      | 14 Grass Catcher   |
| Handie Height  | Starting<br>Stopping<br>Storage          | 10 Options:  |
| Replacement 14 Service 14  | F  | R  |
| Assembly 6   | Fuel: Capacity Storage                   |  |
| Blade:   | Туре                                     | 10 Responsibilities, Customer 3, 12-14   |
| Sharpening   | <b>H</b><br>Handle Adjustment:           | Safety Rules2  |
| C Controls:  | Assembly<br>Cutting Helght               | Server servers Q   |
| Drive Control  | L<br>Lubrication:                        | Drive Belt   |
| Engine Speed Control   | EngineLawn Mower                         |  |
| Customer Responsibilities 3, 12-14 Air Filter  | M  | Specifications 3 Speed Control: Engine 8   |
| Blade Care/Replacement 13 Drive Wheels 13 Engine 14  | Maintenance Agreement                    | Starting the Engine 10 Stopping the Engine 10  |
| Lubrication  | Mowing Tips                              | Storage  |
| Cutting Levels   | OII:                                     | T Trouble Shooting Chart   |
|  | Engine Storage                           | Minre Naconna 12   |
|  |  | Warranty   |

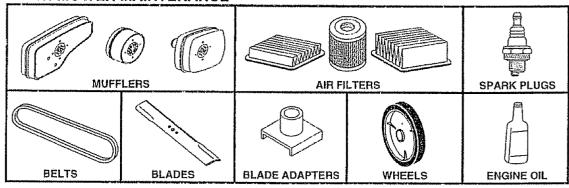
# LAWN MOWER ACCESSORIES

These accessories were available when this lawn mower was produced. They are also available at most Sears retail outlets and service centers. Most Sears stores can also order repair parts for you, when you provide the model number of your lawn mower. Some of these accessories may not apply to your lawn mower.

#### LAWN MOWER PERFORMANCE



### LAWN MOWER MAINTENANCE



### **ASSEMBLY**

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new lawn mower. Your new lawn mower has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. All parts such as nuts, washers, bolts, etc., necessary to complete the assembly have been placed in the parts bag. To ensure sate and proper operation of your lawn mower, all parts and hardware you assemble must be lightened securely. Use the correct tools as necessary to ensure proper tightness.

# TO REMOVE LAWN MOWER FROM CARTON

- · Remove loose parts included with mower
- Cut down two end corners of carton and lay end panel down flat.
- Remove all packing materials except padding between upper and lower handle and padding holding operator presence control bar to upper handle.
- Roll lawn mower out of carton and check carton thoroughly for additional loose parts.

# HOW TO SET UP YOUR LAWN MOWER TO UNFOLD HANDLE (See Fig. 1A)

IMPORTANT: UNFOLD HANDLE CAREFULLY SO AS NOT TO PINCH OR DAMAGE CONTROL CABLES.

- Raise lower handle section to operating position and squeeze the bottom ends of lower handle towards each other until the pin in handle can be inserted into one of the three height adjustment holes
- Raise upper handle section to operating position, remove protective padding and tighten handle knobs securely.
- Remove any packing material from around control bar.
- Your handles may be adjusted for your mowing comfort. Refer to Service and Adjustments section of this manual

# TO INSTALL ATTACHMENTS (See Fig. 1B)

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging:

- Open rear door and remove mulcher plug. Store mulcher plug in a safe place.
- You can now install catcher or optional clipping deflector.
- To return to mulching operation, install mulcher plug into discharge opening of mower.



CAUTION: Do not run your lawn mower without mulcher plug in place or approved clipping deflector or grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.

#### TO PREPARE BATTERY (See Fig. 2)

NOTE: Your battery must be charged before you can start your lawn mower.

Disconnect engine battery (male) from battery connector (female)

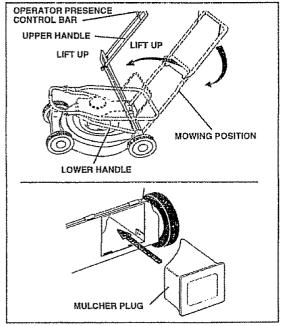


FIG. 1A

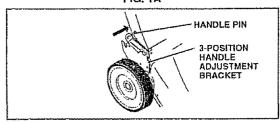


FIG. 1B

- Connect battery charger connector (male) to battery connector (female).
- Plug battery charger into 110 volt A.C. outlet.
- Leave battery charger connected for 24 hours before starting your engine for the first time.
- After charging, connect engine connector (male) to battery connector (female).

Your engine has an integral alternator for partial charging Connect your battery charger to charge battery as required.

IMPORTANT: THE ENGINE ALTERNATOR WILL NOT CHARGE A DISCHARGED BATTERY

At the end of the mowing season the battery should be charged for 48 hours to protect the battery during winter storage.



CAUTION: Always disconnect the engine connector (male) from the battery connector (female) to prevent accidental starting when transporting or storing your lawn mower after the season.

# **ASSEMBLY**

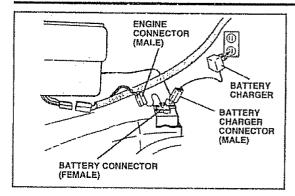


FIG. 2

# TO ASSEMBLE AND ATTACH GRASS CATCHER (See Figs. 3A thru 4)

 Insert leg of tubular frame through front opening of grass catcher and thread frame into sewn hem of bag

NOTE: Keep bag hem gathered on the straight leg of the tubular frame

- When frame comes out the other end of sewn hem, immediately work the end of frame down inside the bag as shown in inset.
- Slide sewn hem evenly around the tubular frame until both ends of frame are exposed out of the front opening.
- Assemble lower frame to tubular frame as shown. Be sure handle is outside of bag and frames are fully seated as shown in inset.
- · Slip vinyl bindlngs over frame.

NOTE: If vinyl bindings are too stiff, hold them in warm water for a few minutes. If bag gets wet, let it dry before using.

- Close the flip lid Flip lid must be closed while operating lawn mower.
- Lift the rear door on the mower housing and place the grass catcher frame onto the formed tabs on the rear door hinge bracket.
- The grass catcher is secured to the lawn mower housing when the rear door is lowered onto the grass catcher frame.



CAUTION: Do not run your lawn mower without elipping deflector or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.

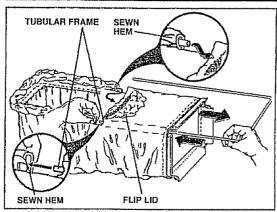


FIG. 3A

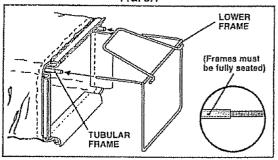


FIG. 3B

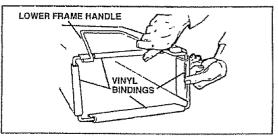


FIG. 3C

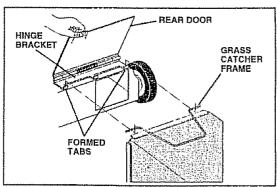


FIG. 4

#### KNOW YOUR LAWN MOWER

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR LAWN MOWER. Compare the litustrations with your lawn mower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

These symbols may appear on your lawn mower or in literature supplied with the product. Learn and understand their meaning.

















CAUTION OR WARNING

ENGINE 3 ON

ENGINE

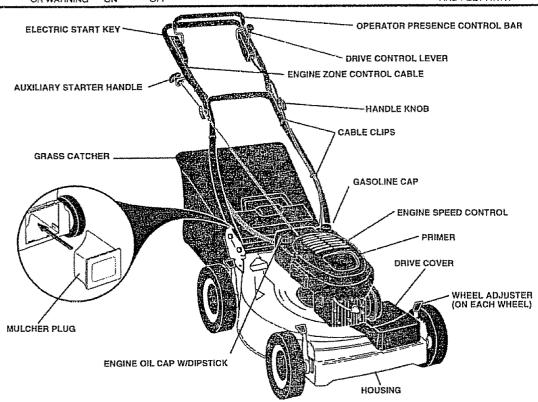
FAST

SLOW (

CHOKE

FUEL

OIL DANGER, KEEP HANDS AND FEET AWAY



#### MEETS CPSC SAFETY REQUIREMENTS

Sears rotary walk-behind power lawn mowers conform to the safety standards of the American National Standards Institute and the U.S. Consumer Product Safety Commission. The blade turns when the engine is running.

**OPERATOR PRESENCE CONTROL** - must be held down to the handle to start the engine. Release to stop the engine.

PRIMER - pumps additional fuel from the carburetor to the cylinder for use when starting a cold engine.

STARTER HANDLE - used for starting the engine.

ELECTRIC START KEY - used for starting the engine.

**DRIVE CONTROL LEVER -** used to engage power-propelled forward motion of lawn mower.

ENGINE SPEED CONTROL - located on the side of the engine which allows you to select either fast (♣) or slow (♣) engine speed.

**MULCHER PLUG** - must be removed to convert to bagging or discharging operation.



The operation of any lawn mower can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your lawn mower or performing any adjustments or repairs. We recommend a wide vision safety mask over the spectacles or standard safety glasses.

### HOW TO USE YOUR LAWN MOWER



CAUTION: Do not run your lawn mower without mulcher plate in place and door closed or without an approved clipping deflector or grasscatcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.

#### **ENGINE SPEED (See Fig. 5)**

The engine speed is controlled by a lever located on the side of the engine. Fast (\*) position is for starting engine, normal cutting and better grass bagging. Slow (\*) position is for light cutting, trimming and fuel economy

#### **ENGINE ZONE CONTROL**



CAUTION: Federal regulations require an engine control to be installed on this lawn mower in order to minimize the risk of blade contact injury. Do not under any circumstances attempt to defeat the function of the operator control. The blade turns when the engine is running.

Your lawn mower is equipped with an operator presence control bar which requires the operator to be positioned behind the lawn mower handle to start and operate the lawn mower.

#### TO ADJUST CUTTING HEIGHT (See Fig. 6)

- Raise wheels for low cut and lower wheels for high cut.
- Wheels are set in low cut for shipping. Adjust cutting height to suit your requirements. Medium position is best for most lawns
- To change cutting height, squeeze adjuster lever toward wheel Move wheel up or down to suit your requirements. Be sure all wheels are in the same setting.

NOTE: Adjuster is properly positioned when plate tab inserts into hole in lever. Also, 9-position adjusters (if so equipped) allow lever to be positioned between the plate tabs.

#### TO EMPTY GRASS CATCHER (See Fig. 7)

- To remove grass catcher, release operator presence control bar to stop engine
- Lift up rear door and remove the grass catcher by the handle.
- Do not drag the bag when emptying; it will cause unnecessary wear.

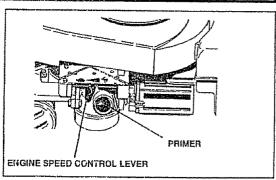


FIG. 5

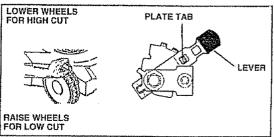


FIG. 6

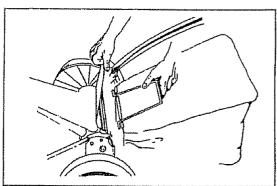


FIG. 7

#### DRIVE CONTROL (See Fig. 8)

- Self-propelling is controlled by holding the operator presence control bar down to the handle and pushing the drive control lever forward until it clicks; then release the lever.
- Forward motion will stop when the operator presence control bar is released. To stop forward motion without stopping engine, release the operator presence control bar slightly until the drive control disengages. Hold operator presence control bar down to handle to continue mowing without self-propelling.
- To keep drive control engaged when turning corners, push down on handle and lift front wheels off ground while turning lawn mower.

# BEFORE STARTING ENGINE OIL (See Fig. 9)

Your lawn mower is shipped without oil in the engine

- Be sure mower is level and area around oil fill is clean.
- Remove engine oil cap w/dlpstick and fill to the full line on the dipstick.
- Use 20 ozs. of oil. For type and grade of oil to use, see "ENGINE" in Customer Responsibilities section of this manual.
- Pour oil slowly. Do not over fill.
- Check oil level before each use. Add oil if needed. Fill to full line on dipstick.
- . To read proper level, tighten engine oil cap each time.
- · Reinstall engine oil cap and lighten.
- After the first two (2) hours of mowing, change the oil, and every 25 hours thereafter. You may need to change the oil more often under dusty, dirty conditions.

#### GAS (See Fig. 9)

 Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the fuel tank, start the engine and let it run until fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in fuel tank or permanent

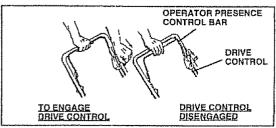


FIG. 8

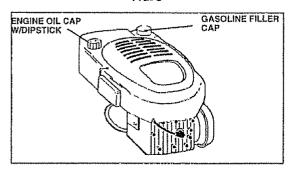


FIG. 9

#### TO START ENGINE

- To start a cold engine, push primer five (5) times before trying to start. Use a firm push. This step is not usually necessary when starting an engine which has already run for a few minutes.
- Move engine speed control lever to fast (\*) position.
- Hold operator presence control bar down to the handle
- · Turn electric start key clockwise to crank engine

IMPORTANT: DO NOT CRANK ENGINE MORE THAN FIVE CONTINUOUS SECONDS BETWEEN EACH TIME YOUTRY TO START WAITS TO 10 SECONDS BETWEEN EACH ATTEMPT.

- To start engine using the auxiliary starter handle, follow the steps above. Exchange the use of the start key for starter handle. Pull starter handle quickly. Do not allow starter rope to snap back.
- To stop engine, release operator presence control bar.

NOTE: In cooler weather it may be necessary to repeat priming steps. In warmer weather over priming may cause flooding and engine will not start. If you do flood engine wait a few minutes before attempting to start and do not repeat priming steps.

#### **MOWING TIPS**

- Under certain conditions, such as very tail grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings.
- For extremely heavy cutting, reduce the width of cut by overlapping previously cut path and mow slowly.
- For better grass bagging and most cutting conditions, the engine speed should be set in the fast (\*) position
- When using a rear discharge lawn mower in moist, heavy grass, clumps of cut grass may not enter the grass catcher. Reduce ground speed (pushing speed) and/or run the lawn mower over the area a second time.
- If a trail of clippings is left on the right side of a rear discharge mower, mow in a clockwise direction with a small overlap to collect the clippings on the next pass.
- Pores in cloth grass catchers can become filled with dirt and dust with use and catchers will collect less grass.
   To prevent this, regularly hose catcher off with water and let dry before using.
- Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.

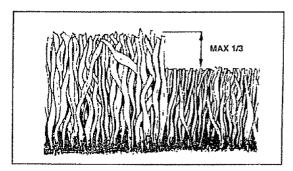


FIG. 10

#### **MULCHING MOWING TIPS**

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH SEE "CLEANING" IN CUSTOMER RESPONSIBILITIES SECTION OF THIS MANUAL.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will blodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the lawn mower cutting height so that the lawn mower cuts off only the top one-third of the grass blades (See Fig. 10). If the lawn is overgrown it will be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of mulched grass. For extremely heavy mulching, reduce your width of cut by overlapping previously cut path and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

# **CUSTOMER RESPONSIBILITIES**

|         | MAINTENANCE SCHEDU                                   |    |       | EER      | HUSE<br>EACH<br>FRST | VERTEVED            | 0185<br>0185<br>725 R | JESON<br>SEEST | ORAGE |        |     |
|---------|--|----|-------|----------|----------------------|---------------------|-----------------------|----------------|-------|--------|-----|
|         | REGULAR SERVICE                                      |    | 3EFOR |          | FREE                 | JELEVE              | RE SE                 | S              | ERVI  | DE DAT | TES |
| -       | Check for Loose Fasteners                            | TV |       |          |                      | - A A TO THE COLUMN |                       |                |       |        |     |
|         | Clean/Inspect Grass Catcher (If Equipped)            | 1  | V     |          |                      |                     | V                     |                |       |        |     |
| M       | Clean Lawn Mower                                     |    | 1     |          |                      |                     | 6/                    |                |       |        |     |
| OW<br>W | Clean Under Drive Cover<br>(Power-Propelled Mowers)  |    |       |          | 8/                   |                     |                       |                |       |        |     |
| E       | Check drive belt/pulleys<br>(Power-Propelled Mowers) |    |       |          |                      | V                   |                       |                |       |        |     |
| R       | Check/Sharpen/Replace Blade                          |    |       |          |                      | <b>6/</b> 3         |                       |                |       |        |     |
| 1       | Lubrication Chart                                    |    |       |          |                      | V                   | V                     |                |       |        |     |
| L       | Clean Battery/Recharge<br>(Electric Start Mowers)    |    |       |          |                      | V                   | V4                    |                |       |        |     |
| E       | Check Engine Oil Level                               | V  |       |          |                      |                     |                       |                |       |        |     |
| N       | Change Engine Oli                                    |    |       | <b>V</b> |                      | 1,2                 |                       |                |       |        |     |
| G       | Clean Air Filter                                     |    |       |          |                      | <i>y</i>            |                       |                |       |        |     |
|         | Inspect Mulfler                                      |    |       |          |                      | <b>V</b>            |                       |                |       |        |     |
| N       | Clean or Replace Spark Plug                          |    |       |          |                      | <u> </u>            |                       |                |       |        |     |
| E       | Replace Air Filler Paper Cartridge                   |    |       |          |                      | V 2                 |                       |                |       |        |     |

- t. Change more often when operating under a heavy load or in high ambient temperatures.
- 2 Service more often when operating in dirty or dusty conditions
- 3 Replace blades more often when mowing in sandy soil.
- 4 Charge 48 hours at end of season

#### **GENERAL RECOMMENDATIONS**

The warranty on this lawn mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain mower as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your unit

All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year, replace the spark plug, replace air filter element and check blade for wear. A new spark plug and clean/new air filter element assures proper air-fuel mixture and helps your engine run better and last longer.
- Follow the maintenance schedule in this manual

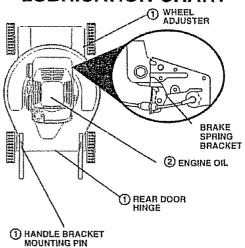
#### **BEFORE EACH USE**

- Check engine oil level
- Check for loose fasteners.

#### **LUBRICATION**

Keep unit well lubricated (See "LUBRICATION CHART").

#### **LUBRICATION CHART**



- (1) SPRAY LUBRICANT
- ② REFER TO CUSTOMER RESPONSIBILITIES "ENGINE" SEC-TION.

IMPORTANT: DO NOT OIL OR GREASE PLASTIC WHEEL BEARINGS VISCOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

# **CUSTOMER RESPONSIBILITIES**

#### LAWN MOWER

Always observe safety rules when performing any maintenance.

#### **TIRES**

- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage

#### **BLADE CARE**

For best results, mower blade must be kept sharp. Replace bent or damaged blades.

#### TO REMOVE BLADE (See Fig 11)

- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with spark plug.
- Turn lawn mower on its side. Make sure air filter and carburetor are up.
- Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.
- Protect your hands with gloves and/or wrap blade with heavy cloth.
- Remove blade bolt by turning counter-clockwise. Use a 9/16" box or open-end wrench.
- Remove blade and attaching hardware (bolt, lock washer and hardened washer).

NOTE: Remove the blade adapter and check the key inside hub of blade adapter. The key must be in good condition to work properly. Replace adapter if damaged.

#### TO REPLACE BLADE (See Fig. 11)

- Position the blade adapter on the engine crankshaft. Be sure key in adapter and crankshaft keyway are aligned
- Position blade on the blade adapter aligning the two (2) holes in the blade with the raised lugs on the adapter.
- Be sure the trailing edge of blade (opposite sharp edge) is up toward the engine.
- Install the blade bolt with the lock washer and hardened washer into blade adapter and crankshaft
- Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.
- The recommended tightening torque is 35-40 ft. lbs.

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED.

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

#### TO SHARPEN BLADE

Care should be taken to keep the blade balanced. An unbalanced blade will cause eventual damage to lawn mower or engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, drive a nail into a beam or wall. Leave about one inch of the straight nail exposed. Place center hole of blade over the head of the nail. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

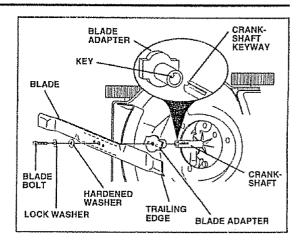


FIG. 11

#### **GEAR CASE**

- To keep your drive system working properly, the gear case and area around the drive should be kept clean and free of trash build-up. Clean under the drive cover twice a season.
- The gear case is filled with lubricant to the proper level at the factory. The only time the lubricant needs attention is if service has been performed on the gear case.
- If lubricant is required, use only Texaco Starplex Premium Grease, part no. 750355. Do not substitute.

#### **DRIVE WHEELS**

Check front drive wheels each time before you mow to be sure they move freely.

The wheels not turning freely means trash, grass cuttings, etc are in the drive wheel area and must be cleaned to free drive wheels.

If necessary to clean the drive wheels, check both front wheels.

- Remove hubcaps, hairpin cotters and washers.
- Remove wheels from wheel adjusters
- Remove any trash or grass cuttings from inside the dust cover, pinion and/or drive wheel gear teeth.
- · Put wheels back in place.
- If after cleaning, the drive wheels do not turn freely, contact your nearest service center.

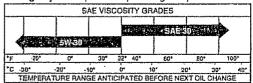
#### **GRASS CATCHER**

- The grass catcher may be hosed with water, but must be dry when used.
- Check your grass catcher often for damage or deterioration. Through normal use it will wear. If catcher needs replacing, replace only with a manufacturer approved replacement catcher. Give the lawn mower model number when ordering.

# **CUSTOMER RESPONSIBILITIES**

# ENGINE LUBRICATION

Use only high quality detergent oil rated with API service classification SF or SG. Select the oil's SAE viscosity grade according to your expected operating temperature.



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after the first two hours of operation and every 25 hours thereafter or at least once a year if the lawn mower is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil plug securely each time you check the oil level.

#### TO CHANGE ENGINE OIL (See Fig. 12)

**NOTE**: Before tipping lawn mower to drain oil, drain fuel tank by running engine until fuel tank is empty.

- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with spark plug.
- · Remove engine oil cap; lay aside on a clean surface.
- Tip lawn mower on its side and drain oil into a suitable container. Rock lawn mower back and forth to remove any oil trapped inside of engine.
- Wipe off any spilled oil on lawn mower and on side of engine.
- Fill engine with oil. Fill only to the "FULL" line on the dipstick. DO NOT OVER FILL.
- · Replace engine oil cap
- Reconnect spark plug wire to spark plug.

Your engine will not run properly and may be damaged by using a dirty air filter

Replace the air filter every year, more often if you mow in very dusty, dirty conditions. Do not wash air filter.

#### TO CHANGE AIR FILTER (See Fig. 13)

- Remove the air filter by turning counterclockwise to the stop and pull away from collar.
- · Remove filter from Inside of cover.
- Clean the inside of the cover and the collar to remove any dirt accumulation.
- Insert new filter into cover
- Put air filter cover and filter into collar aligning the tab with the slot
- · Push in on cover and turn clockwise to tighten.

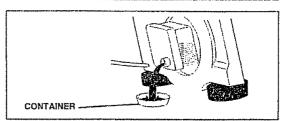


FIG. 12

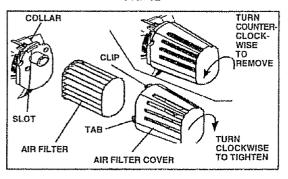


FIG. 13

#### MUFFLER

inspect and replace corroded mulfler as it could create a fire hazard and/or damage.

#### SPARK PLUG

Change your spark plug each year to make your engine start easler and run better. Set spark plug gap at .030 inch

#### CLEANING '

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN UNDERSIDE OF MOWER HOUSING AFTER EACH USE.



CAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with the spark plug.

- Turn lawn mower on its side. Make sure air filter and carburetor are up. Clean the underside of your lawn mower by scraping to remove build-up of grass and trash.
- Clean engine often to keep trash from accumulating. A clogged engine runs hotter and shortens engine life.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- We DO NOT recommend using a garden hose to clean lawn mower unless the electrical system, mulfler, air filter and carburetor are covered to keep water out. Water in engine can result in shortened engine life.

#### **CLEAN UNDER DRIVE COVER**

Clean under drive cover at least twice a season. Scrape underside of cover with putty knife or similar tool to remove any build-up of trash or grass on underside of drive cover.

## SERVICE AND ADJUSTMENTS



CAUTION: BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

- · Release control bar.
- Make sure the blade and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place where it cannot come in contact with plug.

# LAWN MOWER TO ADJUST CUTTING HEIGHT

See "TO ADJUST CUTTING HEIGHT" in the Operation section of this manual.

#### REAR DEFLECTOR

The rear deflector, attached between the rear wheels of your lawn mower, is provided to minimize the possibility that objects will be thrown out the rear of the lawn mower into the operator's mowing position. If the rear deflector becomes damaged, it should be replaced.

# TO REMOVE/REPLACE DRIVE BELT (See Fig. 14)

- Remove drive cover. Remove belt by pushing down on gear case pulley.
- Turn lawn mower on its side with carburetor and fuel cap up.
- Remove blade.
- · Remove debris shield
- · Remove belt from engine pulley on crankshaft.
- · Install new belt by reversing above steps.
- Always use factory approved belt to assure fit and long life.

#### TO ADJUST HANDLE (See Fig. 15)

The handle on your lawn mower has three (3) height positions - adjust to height that suits you.

 Squeeze the bottom ends of lower handle towards each other until the pin in handle can be inserted into one of the three height adjustment holes.

#### **ENGINE**

#### **ENGINE SPEED**

Your engine speed has been factory set. Do not attempt to increase engine speed or it may result in personal injury. If you believe that the engine is running too fast or too slow, take your lawn mower to an authorized service center/department for repair and adjustment.

#### CARBURETOR

Your carburetor has a non-adjustable fixed main jet for mixture control. If your engine does not operate properly due to suspected carburetor problems, take your lawn mower to an authorized service center/department for repair and adjustment.

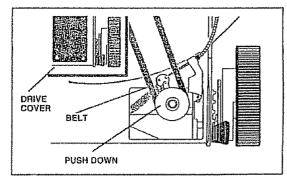


FIG. 14

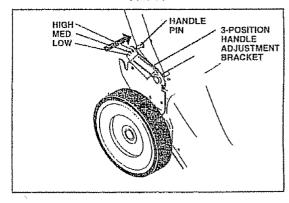


FIG. 15

### STORAGE

Immediately prepare your lawn mower for storage at the end of the season or if the unit will not be used for 30 days or more

#### **LAWN MOWER**

When lawn mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire lawn mower (See "CLEANING" in the Customer Responsibilities section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual
- Be sure that all nuts, bolts, screws, and pins are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

#### HANDLE (See Fig.16)

- You can fold your lawn mower handle for storage.
- Loosen the two (2) handle knobs on sides of the upper handle and allow handle to fold down to the rear.
- Squeeze the bottom ends of lower handle toward each other until pins in handle clear the brackets and pivot entire handle assembly forward and allow it to rest on mower.
- When setting up your handle from the storage position, the lower handle will require manually locking into the mowing position.

IMPORTANT: WHEN FOLDING THE HANDLE FOR STORAGE OR TRANSPORTATION, BE SURE TO FOLD THE HANDLE AS SHOWN OR YOU MAY DAMAGE THE CONTROL CABLES.

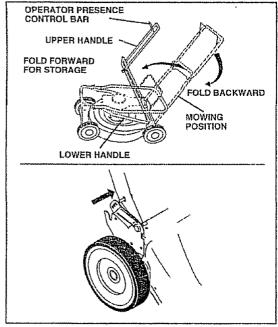


FIG. 16

#### ENGINE FUEL SYSTEM

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

#### **ENGINE OIL**

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Customer Responsibilities section of this manual).

#### CYLINDER

- · Remove spark plug
- Pour one ounce (29 ml) of oil through spark plug hole into cylinder.
- Pull starter handle slowly a few times to distribute oil
- · Replace with new spark plug-

#### BATTERY

Disconnect the battery from the engine connector and charge battery 48 hours.

#### OTHER

- . Do not store gasoline from one season to another
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your unit indoors and cover it to give protection from dust and dirt.
- Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your unit to rust.

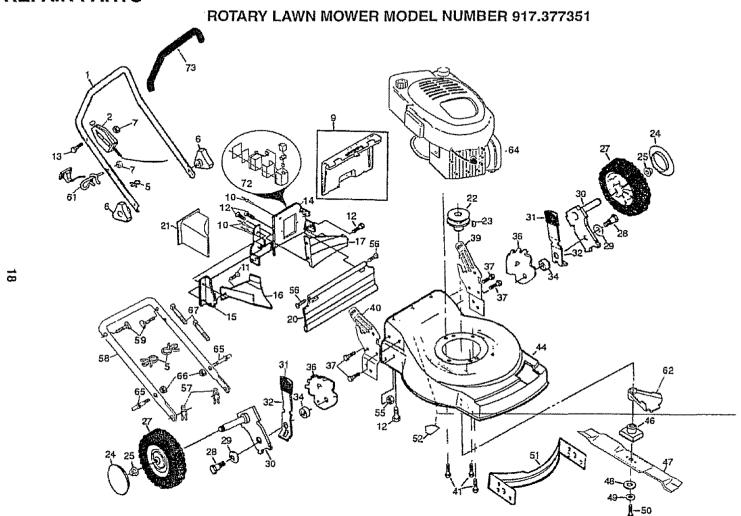
IMPORTANT: NEVER COVER MOWER WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.



CAUTION: Never store the lawn mower with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

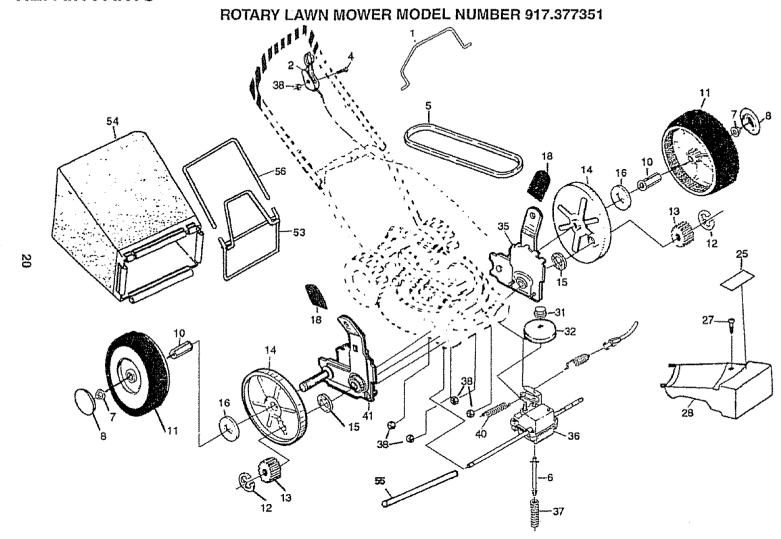
# **TROUBLESHOOTING POINTS**

| PROBLEM                                       | CAUSE   | CORRECTION  |
|---|---|---|
| Does not start                                | 1 Dirty air filter 2 Out of fuel 3 State fuel 4 Water in fuel 5 Spark plug wire is disconnected 6 Bad spark plug. 7 Loose blade or broken blade adapter. 8 Control bar in released position 9 Control bar defective 10 Weak battery 11 Disconnected battery connector | 1. Clean/replace air lilter 2 Fill fuel tank 3. Drain tank and refill with fresh clean fuel. 4 Drain fuel tank and carburetorand refill tank with fresh gasoline 5 Connect wire to plug 6 Replace spark plug 7 Trighten blade bott or replace blade adapter 8. Depress control bar to handle 9 Replace control bar 10. Charge battery 11. Connect battery to engine |
| Loss of power                                 | 1 Rear of lawn mower housing/blede dragging in heavy grass 2 Cutting foo much grass 3 Dirty air filter. 4 Buildup of grass, leaves and trash under mower. 5 Too much oil in angine 6 Walking speed too fast.  | 1. Set in "Higher Cut" position. 2. Set in "Higher Cut" position. 3. Clean/replace air filter. 4. Clean underside of mower housing. 5. Check oil level 6. Cut at slower watking speed.  |
| Poor cut - uneven                             | Worn, bent or loose blade     Wheel heights uneven.     Low engine speed     Buildup of grass, leaves, and trach under mower.   | Replace blade Tighten blade bolt.     Set all wheels at same height     Set engine speed control in fast position.     Clean underside of mower housing.  |
| Excessive vibration                           | Worn, bent or loose blade.     Bent engine crankshalt.  | Replace blade. Tighten blade bolt.     Contact suthorized service center/department.  |
| Starter rope hard to puil                     | Engine flywhoel brake is on when centrol bar is released.     Bent engine crankshaft     Blade adapter broken     Blade dragging in grass.  | Depress control bar to upper handle before pulling starter rope     Contact authorized service center/department     Replace blade adapter     Move fawn mower to cut grass or to hard surface to start engine  |
| Loss of drive                                 | Drive wheels not turning with drive control engaged     Belt not driving  | Adjust or replace drive control cable, if broken.     Put belt on pulleys or replace belts if broken.   |
| Gress catcher not filling<br>(If so equipped) | Cutting height too low     Lift on blade worn off     Catcher not venting air     Low engine speed.   | Raisa cutting height     Replace blade     Clean grass catcher     Set engine speed control in fast position  |
| Hard to push                                  | Grass is too high or wheel helght is too tow     Rear of lawn mower housing/blade dragging in grass.     Grass catcher too full     Handle helght position not right for you.   | 1 Raise cutting height 2 Raise rear of lawn mower housing one {1} satting higher 3 Empty grass catcher 4 Adjust handle height to suit.  |



### ROTARY LAWN MOWER MODEL NUMBER 917.377351

| KEN<br>NO.   |   | DESCRIPTION   | KEY<br>NO.   | PART<br>NO  | DESCRIPTION   |
|--|---|---|--|---|---|
| 1 2 5 6 7 9 10 111 12 13 14 15 16 17 20 21 22 23 24 25 27 28 29 30 31 32 34 36 37 39 | 145640X479<br>151501<br>151517<br>87692<br>STD541425<br>151023<br>128415<br>150050<br>STD512505<br>144929<br>700494X479<br>140661X479<br>140661X479<br>140540<br>150425<br>85543<br>87677<br>150181<br>83923<br>150341<br>142748<br>62335<br>145935X004<br>701037<br>700331X004<br>146630<br>700325X007<br>150078<br>153131X479 | Upper Handle Engine Control Cable Clip Handle Knob Locknut 1/4-20 Rear Door Kit Pop Rivet Self Tapping Screw #10-24 Hex Tapping Screw 1/4-20 x 1/2 Hex Washer Head Screw 1/4-20 x 2/12 Back Plate Side Baffle Discharge Baffle Rear Baffle Rear Skirt Mulcher Plug Engine Pulley Hi-Pro Key #505 Hubcap Flanged Locknut Wheel & Tire Assembly Shoulder Bolt 3/8-16 Belleville Washer Axie Arm Assembly Selector Knob Selector Spring Spacer Wheel Adjusting Bracket Thread Cutting Screw 5/16-18 x 3/4 Handle Bracket Assembly (Left) | 49<br>50<br>51<br>55<br>56<br>57<br>58<br>59<br>61<br>62<br>64<br>65<br>67<br>72<br>73 | 153130X479<br>150406<br>153281<br>851514<br>157101<br>851074<br>850263<br>851084<br>700869X479<br>85463<br>751592<br>88652<br>51793<br>151723X479<br>131959<br>132001<br>134612<br> | Handle Bracket Assembly (Right) Hex Head Thread Roiling Screw 3/8-16 x 1-1/8 Lawn Mower Housing (Incl. Key #14,15, 17, 51 &52) Blade Adapter Blade 22* Hardened Washer Helical Washer 3/8-24 x 1-3/8 Grd. 8 Hex Head Machine Screw 3/8-24 x 1-3/8 Grd. 8 Front Baffle Danger Decal Locknut 3/8-16 Hinge Screw Harrpin Cotter Lower Handle Handle Bolt Rope Guide Debris Shield Engine - (See Breakdown)Craftsman Model 143.976252 Handle Adjustment Pin Locknut 5/16-18 Wire Tie See Battery Repair Parts Page Foam Grip Owner's Manual (English/Spanish) |

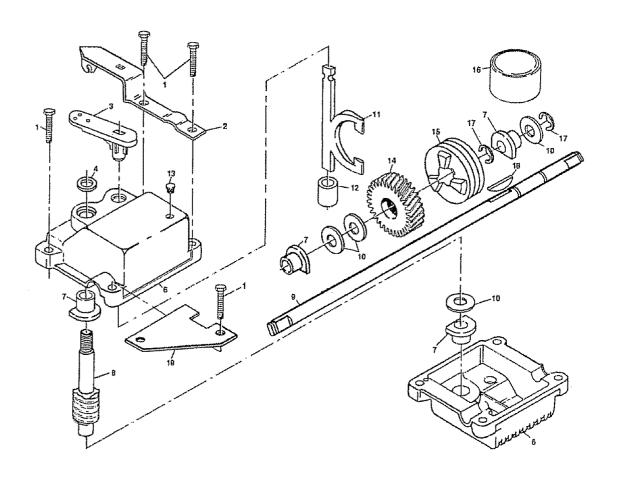


### **ROTARY LAWN MOWER MODEL NUMBER 917.377351**

| KEY<br>NO.     | PART<br>NO.              | DESCRIPTION   | KEY<br>NO. |                  | DESCRIPTION                            |
|----------------|--------------------------|---|------------|------------------|--|
| 1              | 145974                   | Control Bar   | 25<br>27   | 152903<br>143603 | Drive Cover Decal                      |
| 2<br>4         | 148312<br>144929         | Drive Control Screw 1/4-20                          | 28         | 154990           | Screw<br>Drive Cover                   |
| 5<br>6         | 146527<br>150495         | V-Belt<br>Spring Retainer                           | 31<br>32   | 132010<br>137052 | Hex Flange Nut Drive Pulley            |
| 7              | 145212                   | Nut   | 35         | 151521           | Wheel Adjuster Assembly (Left)         |
| 8<br>10        | 150182<br>88446          | Hubcap<br>Nylon Bushing                             | 36<br>37   | 702511<br>137090 | Gear Case Assembly Spring              |
| 11             | 150340                   | Wheel & Tire Assembly                               | 38         | 63601            | Hex Locknut 1/4-20                     |
| 12<br>13       | 12000058<br>137054       | E-Ring<br>Pinion                                    | 40<br>41   | 75192<br>151520  | Spring Wheel Adjuster Assembly (Right) |
| 14             | 88080                    | Dust Cover  | 53<br>54   | 144747<br>149844 | Grassbag Frame                         |
| 15<br>16<br>18 | 88118<br>67725<br>701037 | Felt Washer Washer 1/2 x 1-1/2 x .134 Selector Knob | 55<br>56   | 86012<br>144748  | Grassbag<br>Driveshaft Cover<br>Frame  |
|                | i w i dwi                | October 13100                                       |            |                  | 1 TORES                                |

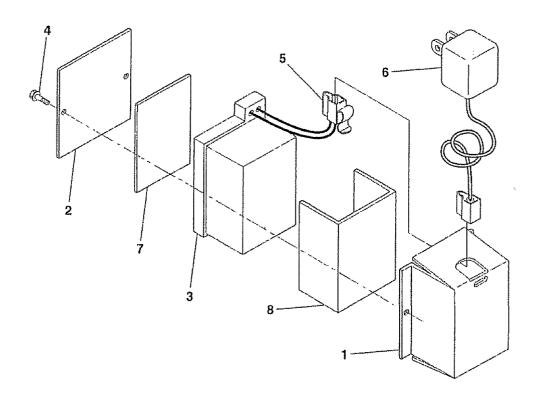
#### METAIN PANIS

# ROTARY LAWN MOWER -- MODEL NO. 917.377350 GEAR CASE ASSEMBLY PART NUMBER 702511

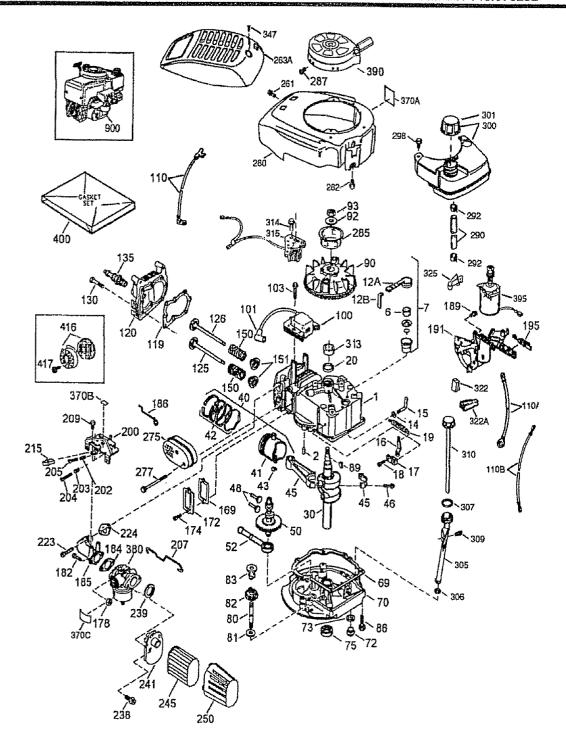


| NO. | NO.        | DESCRIPTION                        | KEY<br>NO. | PART<br>NO. | DESCRIPTION                                     |
|-----|------------|------------------------------------|------------|-------------|---|
| 1   | 17490416   | Tapping Screw 1/4-20 x 1-1/4       | 12         | 700343      | Bushina   |
| 2   | 137055X004 | Engagement Bracket                 | 13         | 86447       | Plug  |
| 3   | 137053     | Shilter                            | 14         | 137050      | Helical Gear                                    |
| 4   | 57072      | Seal                               | 15         | 750436X     | Clutch Jaw                                      |
| 6   | 48373      | Gear Case Halves Kit (Includes Kev | 16         | 750369      | Grease  |
|     |            | Nos. 4, 5, and 7)                  | 17         | 12000003    | E-Ring  |
| 7   | 77881      | Bearing                            | 18         | 850848      | HI-Pro Key                                      |
| 8   | 137051     | Worm Shaft                         | 19         | 81585X004   | Spring Bracket                                  |
| 9   | 137074     | Drive Shaft                        |            | 0100071004  | oping bracker                                   |
| 10  | 57079      | Hardened Washer                    | ***        | · 4 !!      |   |
| 11  | 131484     | Clulch Yoke                        | NOT        | 1 Inch = 25 | nent dimensions given in U.S. inches.<br>5.4 mm |
|     |            |                                    |            |             |   |

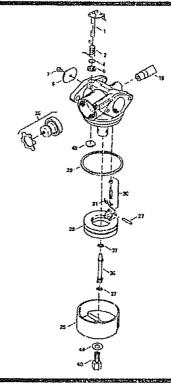
### ROTARY LAWN MOWER -- MODEL NO. 917.377350



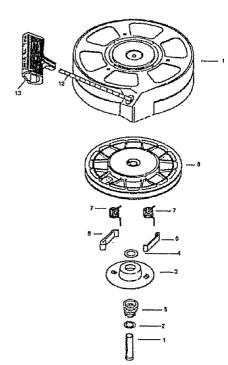
| NO. | PAHT<br>NO. | DESCRIPTION                           |
|-----|-------------|---------------------------------------|
| 1   | 86334X479   | Battery Bracket                       |
| 2   | 86337X479   | Baltery Cover                         |
| 3   | 750909      | Battery                               |
| 4   | 750097      | Hex Washer Head Screw<br># 10-24 x1/2 |
| 5   | 86353       | Connector Mounting Clip               |
| 6   | 111549X     | Battery Charger                       |
| 7   | 86649       | Battery Pad                           |
| 8   | 134861      | Battery Wrap                          |
|     |             |                                       |



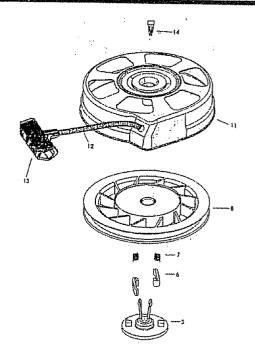
| AND DESCRIPTIONS OF THE PERSON NAMED IN COLUMN 1 |   |     |               | Agi eren da eren Eren da               |                                       |
|--|---|-----|---------------|--|---------------------------------------|
| KEY PART   | DESCRIPTION Cylinder (Incl. 2,7,20 & 125) Dowel Pin Breather Element Breather Ass'y. (Incl. 6 & 12A) Breather Cover & Tube (Incl. 12B) Breather Tube Elbow Washer Governor Rod (Incl. 14) Governor Lever Governor Lever Clamp Screw, Torx T-15, 8-32 x 19/64" Extension Spring Oil Seal Crankshaft Piston, Pin & Ring Set (Std.) Piston, Pin & Ring Set (010" OS) Piston, Pin & Ring Set (010" OS) Piston, Pin & Ring Set (020" OS) Piston & Pin Ass'y. (010" OS) (Incl. 43) Piston & Pin Ass'y. (020" OS) (Incl. 43) Piston & Pin Ass'y. (020" OS) (Incl. 43) Ring Set (010" OS) Ring Set (010" OS) Ring Set (020" OS) Piston Pin Retaining Ring Connecting Rod Ass'y. (Incl. 46) Connecting Rod Bolt Valve Lifter Camshaft (MCR) Oil Pump Ass'y Mounting Flange (Incl. 72 thru 83) Oil Drain Plug (Incl 73) Drain Plug Gasket Mounting Flange (Incl. 72 thru 83) Oil Drain Plug Gasket Oil Seal Governor Shaft Washer Governor Gear Ass'y (Incl. 81) Governor Gear Ass'y (Incl. 81) Governor Spool Screw, 1/4-20 x 1-1/4" Flywheel Key Flywheel Key Flywheel Nut Solid State Ignition Spark Plug Cover Screw, Torx T-15, 10-24 x 15/16" Ground Wire Ground Wire Cylinder Head Gasket Cylinder Head Exhaust Valve (1015) (Incl. 151) Exhaust Valve (1016) (Incl. 151) Exhaust Valve (1016) (Incl. 151) |     | KEV D         | ADT                                    |                                       |
| NO. NO.  | DESCRIPTION   |     | NO P          | MAI<br>M                               | DECODINGO                             |
| 1 36478  | A Cylindar (Incl. 2.7.20. 9.105)  |     | NO. N         | U.                                     | DESCRIPTION                           |
| 2 26727  | η Cymider (mci. 2,7,20 α 120)   |     | 186 34        | 4337                                   | Governor Link                         |
|  | Dowel Liu   |     | 189 68        | 50831                                  | Screw, 1/4-20 x 1/2"                  |
| 6 33734  | Breather Element  |     | 191 36        | 3559                                   | S.E. Brake Bracket (Incl. 195)        |
| 7 36557  | Breather Ass'y. (Incl. 6 & 12A)   |     | 195 61        | 10973                                  | Terminal                              |
| 12A 36558  | Breather Cover & Tube (Incl. 12B)   |     | 200 35        | 3727                                   | Control Bracket (Incl. 202 thru 205)  |
| 12B 34695  | Breather Tube Elbow   |     | 202 36        | 3/80                                   | Compression Spring                    |
| 14 28277   | Washer  |     | 202 OL        | 1405<br>1040                           | Compression Spring                    |
| 15 30589   | Covernor Red (Incl. 14)   |     | 200 01        | 1042                                   | Compression Spring                    |
| 16 32651   | Collemns Lavar  |     | 204 65        | 00549                                  | Screw, 5-40 x 7/16"                   |
|  | Governor Level  |     | 205 65        | 50777                                  | Screw, 6-32 x 21/32"                  |
| 17 31335   | Governor Lever Clamp  |     | 207 34        | 1336                                   | Throttle Link                         |
| 18 65101   | Screw, Torx T-15, 8-32 x 19/64"   |     | 209 30        | 200                                    | Screw, 10-24 x 9/16"                  |
| 19 36281   | Extension Spring  |     | 215 35        | 5511                                   | Control Knob                          |
| 20 32600   | Oil Seal  |     | 223 65        | 0451                                   | Screw, 1/4-20 x 1"                    |
| 30 35801   | Crankshaft  |     | 224 34        | RODA                                   | * Intake Pipe Gasket                  |
| 40 36073   | Piston, Pin & Ring Set (Std.)   |     | 229 65        | ממממ                                   | Carour 10 dd v Anie 4"                |
| 40 36074   | Piston Pin & Bing Set ( 010* OS)  |     | 220 00        | 7050 <u>2</u>                          | Screw, 10-32 x 49/64"                 |
| 40 36075   | Distant Din & Dina Cat ( 000 CC)  |     | 239 34        | 338                                    | * Air Cleaner Gasket                  |
|  | Piston, Fill a ning del (Jozo US)   |     | 241 36        | 1919                                   | Alr Cleaner Collar                    |
|  | Piston & Pin Ass y. (Std.) (Incl. 43)   |     | 245 36        | 905                                    | Air Cleaner Filter                    |
| 41 36071   | Piston & Pin Ass'y.   |     | 250 36        | 920                                    | Air Cleaner Cover                     |
|  | (.010" OS) (Incl. 43)   |     | 260 36        | 915                                    | Blower Housing                        |
| 41 36072   | Piston & Pin Ass'v.   |     | 261 30        | 200                                    | Screw, 10-24 x 9/16"                  |
|  | (.020" OS) (Incl. 43)   |     | 267 66        | 000                                    | Screw, 1/4-20 x 1/2"                  |
| 42 36076   | Ring Set (Std.)   |     | 202 US        | 1000 i                                 | Clerks Call                           |
| 42 36077   | Ping Cal ( 010" CC)   |     | 200A 0        | 30921                                  | Starter Grill                         |
|  | Ping Set (-010 OS)  |     | 275 36        | 4/3                                    | Muffler (Incl. 277)                   |
|  | ring Set ( 020° OS)   |     | 277 65        | 0988                                   | Screw, 1/4-20 x 2-5/16"               |
| 43 20381   | Piston Pin Hetaining Hing   |     | 285 35        | 000A                                   | Starter Cup                           |
| 45 32875/  | Connecting Rod Ass'y. (Incl. 46)  |     | 287 65        | 0926                                   | Screw, 8-32 x 21/64"                  |
| 46 32610   | Connecting Rod Bolt   |     | 290 29        | 774                                    | Fuel Line                             |
| 48 27241   | Valve Lifter  |     | 202 26        | 460                                    | Fuel Line Clamp                       |
| 50 35992   | Camshaft (MCR)  |     | 200 20        | 763                                    | Carou 10.20 v 20/04*                  |
| 52 29914   | Oil Pump Ace'y  |     | 200 20        | 703                                    | Screw, 10-32 x 35/64"                 |
| 69 35261   | * Mounting Flance Onelest   |     | 300 30        | 910                                    | Fuel Tank (Incl. 292 & 301)           |
|  | Woulding Flange Gasket  |     | 301 36        | 246                                    | Fuel Cap                              |
| 70 343110  | yiounting Flange (Incl. 72 thru 83)   |     | 305 35        | 647                                    | Oll Fill Tube                         |
| 72 30572   | Oil Drain Plug (Incl. 73)   |     | 306 36        | 832                                    | * "O"-Ring                            |
| 73 28833   | Drain Plug Gasket   |     | 307 35        | 499                                    | "O"-Ring                              |
| 75 27897   | Oll Seal  |     | 309 65        | 0562                                   | Screw, 10-32 x 1/2"                   |
| 80 305744  | Governor Shalt  |     | 310 35        | BAB .                                  | Dipstick                              |
| 81 305904  | Washer  |     | 212 24        | nan                                    | Spacer                                |
| 82 30591   | Governor Goar Apply (Incl. 81)  |     | 014 00        | 000                                    | Spacer Spacer                         |
| 83 30588   | Covernor Cook Ass y (Inc. 01)   |     | 314 05        | 0/6/                                   | Screw, 8-32 x 27/64"                  |
|  | Coverior Spoor  |     | 315 369       | 952                                    | Alternator Coll                       |
|  | Screw, 1/4-20 x 1-1/4   |     | 322 350       | 013                                    | Connector Body                        |
| 89 611004  | Flywneel Key  |     | 322A 6        | 310885                                 | Connector Body                        |
| 90 611150  | ' Flywheel  |     | 325 352       | 249                                    | Spring Clip                           |
| 92 650815  | Belleville Washer   |     | 347 65        | 1038                                   | Screw, 10-32 x 51/64"                 |
| 93 650816  | Flywheel Nut  |     | 3704 3        | 16261                                  | Lubrication Decal                     |
| 100 344434                                       | Solid State Ignition  |     | מאלים         | 70203<br>RE167                         | Control Decal                         |
| 101 610118                                       | Snade Plun Cover  |     | 2700 0        | 00001                                  | Drimer Decal                          |
| 103 651007                                       | Serou Tory Tite 10 04 v 45/45"  |     | 3100 3        | 1000                                   | Primer Decal                          |
| 110 34061  | Solid State Ignition Spark Plug Cover Screw, Torx T-15, 10-24 x 15/16" Ground Wire Ground Wire D C Starter Wire   |     | 300 032       | 2141                                   | Carburetor (Incl. 184)                |
| iio ataol  | Cround Wile   |     | 390 590       | 0702                                   | Rewind Starter                        |
| HUA 3095   | Ground Wire   |     | 395 357       | 709                                    | Electric Starter Motor (12 Volt)      |
|  | DC Starter Wire   |     | 400 364       | 481                                    | Gasket Set                            |
| 119 36477  | <ul> <li>Cylinder Head Gasket</li> </ul>  |     | 416 360       | 085                                    | Spark Arrestor Kit                    |
| 120 36476  | Cylinder Head   |     | ,,,,          | ***                                    | (Incl. 416)(Optional)                 |
| 125 36471  | Exhaust Valve (Std.) (Incl. 151)  |     | 417 650       | 0760                                   | Screw A.Q. v 9/8" (Ontional)          |
| 25 36472   | Exhaust Valve   |     | 717 935       | <b>4,00</b>                            | Screw, 8-32 x 3/8" (Optional)         |
| 120 00412  | (4/20* OC) /load 484\   |     | 900           |  | Replacement Engine NONE               |
| 106 000140                                       | (1/32* OS) (Incl. 151)  |     | 900           |  | Replacement S/B 750670A,              |
| 126 293146                                       |   |     |               |  | order from 71-999                     |
| 126 29315C                                       |   |     |               |  | RPM High 2900 to 3200                 |
| 30 6021A   | Screw, 5/16-18 x 1-1/2"   |     |               |  | RPM Low 2450 to 2750                  |
| 135 35395  | Resistor Spark Plug (RJ19LM)  |     |               |  |                                       |
| 150 35991  | Valve Spring  |     | /NOTE:        | This analys                            | e could have been built with 590739   |
| 51 31673   | Valve Spring Cap  |     |               |  |                                       |
| 169 27234A                                       |   |     | staner, r     | reier to the                           | design of the rope pulley strength    |
|  |   |     |               |  | ation Individual starter parts do not |
| 72 32755   | Valve Cover   |     | interchar     | nge.)                                  |                                       |
| 174 30200  | Screw, 10-24 x 9/16"  |     |               | -                                      |                                       |
| 78 29752   | Nut & Lock Washer, 1/4-28   |     | NOTE:         | All compone                            | ent dimensions given In U.S. Inches   |
| 182 6201   | Screw, 1/4-28 x 7/8"  |     |               | 25.4 mm                                |                                       |
| 84 26756   | * Carburetor To Intake Pipe Gasket  |     | . 1110/11 *** | ······································ |                                       |
| 85 36544   | Intake Pipe   | 25  |               |  |                                       |
|  | معطاب مستنسب  | ~~~ |               |  |                                       |
|  |   |     |               |  |                                       |



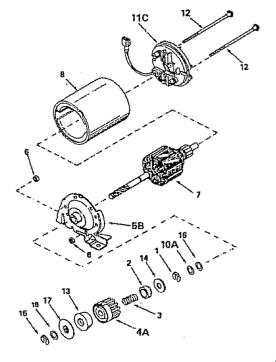
|                     | PART<br>NO.<br>632747   | DESCRIPTION Carburetor (Incl. 184 of Engine Body List)  |
|---------------------|---|---|
| 1245676578901356740 | 631615<br>631767<br>631184<br>631183<br>632504<br>650506<br>631807<br>631867<br>631024<br>632019<br>631028<br>631021<br>631022<br>36045<br>632735<br>632547 | Carbuleton (Incl. 184 of Engine Parts List) Throttle Shaft & Lever Assembly Throttle Return Spring Dust Seal Washer Dust Seal (Throttle) Throttle Shutter Shutter Screw Fuel Fitting Float Bowl Float Shaft Float Float Bowl "O" Ring Inlet Needle, Seat, & Clip (Incl. 31) Spring Clip Primer Bulb/Retainer Ring Main Nozzle Tube "O" Ring, Main Nozzle Tube High Speed Bowl Nut Bowl Nut Washer |
| 48                  | 631027  | Welch Plug, Atmospheric Vent  |



| 1 2 3 4 5 6 7 8 11 12 5 | DESCRIPTION Recoil Starter Spring Pin (Incl. 4) Washer Retainer Washer Brake Spring Starter Dog Dog Spring Pulley & Rewind Spring Ass'y Starter Housing Ass'y (40 degree grommet) Starter Rope (98" X 9/64" dia ) Starter Handle |
|-------------------------|--|
|                         |  |



| PART<br>NO.<br>590739<br>590740<br>590616<br>590617<br>590618A<br>590638<br>590535<br>590701<br>590741 | DESCRIPTION Rewind Starter Retainer Starter Dog Dog Spring Pulley & Rewind Spring Ass'y Starter Housing Ass'y (40 degree grommet) Starter Rope (Length 98" x 9/64" dla.) Starter Handle Locking Tab |
|--|---|
|  |   |
|  |   |



| KEY | PART                    |                            |
|-----|-------------------------|----------------------------|
| NO. | NO.                     | DESCRIPTION                |
|     | 35709                   | Electric Starter (12 Volt) |
| 1   | 34955                   | Relainer Ring              |
| 2   | 34950                   | Spring Retainer            |
| 3   | 34955<br>34950<br>34954 | Spring                     |
| 4A  | 34949A                  | Gear                       |
| 58  | 34953                   | Drive End Cap Ass'y        |
| 6   | 33450                   | Lock Nut                   |
| 7   | 34944                   | Armature                   |
| 8   |                         | Housing Ass'y.             |
| 10A | 590500                  | Thrust Washer              |
| 11C | 35714                   | Commutator End Cap Ass'y   |
|     |                         | (Incl. brushes)            |
| 12  | 34947                   | Bolt, 10-32 x 3-3/16"      |
| 13  | 34946                   | Pinion Driver              |
| 14  | 34951                   | Cup Washer                 |
| 15  | 34952                   | Retainer Ring              |
|     | 34948                   | Washer                     |
| 17  | 34953                   | Drive Nut                  |
| 18  | 590608                  | Washer                     |
|     |                         |                            |

# SEARS OWNER'S

MANUAL

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The model number for your engine will be found on the blower housing of the engine.

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- ENGINE MODEL NO. 143.976252
- PART NUMBER
- PART DESCRIPTION

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