SEARS

MODEL NUMBER 917.387850 OWNER'S MANUAL



- Assembly
- Operation
- Customer Responsibilities
- Service
- Adjustments
- Repair Parts

Caution:
Read and Follow
all Safety Rules
and Instructions
Before Operating
This Equipment

159077 1.6.97 VBL

Printed in U.S.A.

SAFETY RULES



Safe Operation Practices for Walk-Behind Mowers



IMPORTANT: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

SAFETY STANDARDS REQUIRE OPERATOR PRESENCE CONTROLS TO MINIMIZE THE RISK OF INJURY. YOUR UNIT IS EQUIPPED WITH SUCH CONTROLS. DO NOT ATTEMPT TO DEFEAT THE FUNCTION OF THE OPERATOR PRESENCE CONTROLS UNDER ANY CIRCUMSTANCES.

TRAINING:

- Read this operator's manual carefully. Become familiar with the controls and know how to operate your mower properly. Learn how to quickly stop mower.
- Do not allow children to use your mower. Never allow adults to use mower without proper instructions.
- Keep the area of operation clear of all persons, especially small children and pets.
- Use mower only as the manufacturer intended and as described in this manual.
- Do not operate mower if it has been dropped or damaged in any manner. Always have damage repaired before using your mower.
- Do not use accessory attachments that are not recommended by the manufacturer. Use of such attachments may be hazardous.
- · The blade turns when the engine is running.

PREPARATION:

- Always thoroughly check the area to be mowed and clear it of all stones, sticks, wires, bones, and other foreign objects.
 These objects will be thrown by the blade and can cause severe injury.
- Always wear safety glasses or eye shields when starting and while using your mower.
- Dress properly. Do not operate mower when barefoot or wearing open sandals. Wear only solid shoes with good traction when mowing.
- Check fuel tank before starting engine. Do not fill gas tank indoors, when the engine is running or when the engine is hot. Allow the engine to cool for several minutes before filling the gas tank. Clean off any spilled gasoline before starting the engine.
- Always make wheel height adjustments before starting your mower. Never attempt to do this while the engine is running.
- Mow only in daylight or good artificial light.

OPERATION:

- Keep your eyes and mind on your mower and the area being cut. Do not let other interests distract you.
- Do not mow wet or slippery grass. Never run while operating your mower. Always be sure of your footing - keep a firm hold on the handles and walk.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Always stop the engine whenever you leave or are not using your mower, or before crossing driveways, walks, roads, and any gravel-covered areas.
- Never direct discharge of material toward bystanders nor allow anyone near the mower while you are operating it.
- Before cleaning, inspecting, or repairing your mower, stop the
 engine and make absolutely sure the blade and all moving
 parts have stopped. Then disconnect the spark plug wire and
 keep it away from the spark plug to prevent accidental
 starting.

- Do not continue to run your mower if you hit a foreign object.
 Follow the procedure outlined above, then repair any damage before restarting and operating you mower.
- Do not change the governor settings or overspeed the engine. Engine damage or personal injury may result.
- Do not operate your mower if it vibrates abnormally. Excessive vibration is an indication of damage; stop the engine, safely check for the cause of vibration and repair as required.
- Do not run the engine indoors. Exhaust fumes are dangerous
- Never cut grass by pulling the mower towards you. Mow across the face of slopes, never up and down or you might lose your footing. Do not mow excessively steep slopes. Use caution when operating the mower on uneven terrain or when changing directions - maintain good footing.
- Never operate your mower without proper guards, plates, grass catcher or other safety devices in place.

MAINTENANCE AND STORAGE:

- Check the blade and the engine mounting bolts often to be sure they are tightened properly.
- Check all bolts, nuts and screws at frequent intervals for proper tightness to be sure mower is in safe working condition.
- Keep all safety devices in place and working.
- To reduce fire hazard, keep the engine free of grass, leaves or excessive grease and oil.
- Check grass catcher often for deterioration and wear and replace worn bags. Use only replacement bags that are recommended by and comply with specifications of the manufacturer of your mower.
- Always keep a sharp blade on your mower.
- Allow engine to cool before storing in any enclosure.
- Never store mower with fuel in the tank inside a building where fumes may reach an open flame or an ignition source such as a hot water heater, space heater, clothes dryer, etc.



Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.



CAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.

A WARNING **A**

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

CONGRATULATIONS on your purchase of a Sears Lawn Mower. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest Sears Authorized Service Center/Department. We have competent, well-trained technicians and the proper tools to service or repair this lawn mower.

Please read and retain this manual. The instructions will enable you to assemble and maintain your lawn mower properly. Always observe the "SAFETY RULES".

MODEL NUMBER	917.387850				
SERIAL NUMBER _					
DATE OF PURCHASE					
THE MODEL AND SERIAL NUMBERS WILL BE FOUND					

THE MODEL AND SERIAL NUMBERS WILL BE FOUND ON A DECAL ATTACHED TO THE REAR OF THE LAWN MOWER HOUSING

YOU SHOULD RECORD BOTH SERIAL NUMBER AND DATE OF PURCHASE AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.

PRODUCT SPECIFICATIONS

properties the second s	
HORSEPOWER:	5.5
DISPLACEMENT:	11.5 CU. IN.
GASOLINE CAPACITY AND TYPE:	1.5 QUARTS UNLEADED REGULAR
OIL TYPE (API-SF/SG):	SAE 30 (ABOVE 32°F) SAE 5W-30 (BELOW 32°F)
OIL CAPACITY:	20 OZS.
SPARK PLUG: (GAP: .030")	CHAMPION J19LM
VALVE CLEARANCE:	INTAKE: .008 EXHAUST: .008
SOLID STATE IGNITION AIR GAP:	.0125 IN.
BLADE BOLT TORQUE:	35-40 FT. LBS.

MAINTENANCE AGREEMENT

A Sears Maintenance Agreement is available on this product. Contact your nearest Sears store for details.

CUSTOMER RESPONSIBILITIES

- · Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your lawn mower.
- Follow the instructions under "Customer Responsibilities" and "Storage" sections of this owner's manual.

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN POWER MOWER

For two years from date of purchase, when this Craftsman Lawn Mower is maintained, lubricated, and tuned up according to the operating and maintenance instructions in the owner's manual, Sears will repair free of charge any defect in material or workmanship.

If this Craftsman Lawn Mower is used for commercial or rental purposes, this warranty applies for only 90 days from the date of purchase.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as rotary mower blades, blade adapters, belts, air cleaners and spark plug.
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain the equipment according to the instructions contained in the owner's manual.

WARRANTY SERVICE IS AVAILABLE BY RETURNING THE CRAFTSMAN POWER MOWER TO THE NEAREST SEARS SERVICE CENTER/DEPARTMENT IN THE UNITED STATES. THIS WARRANTY APPLIES ONLY WHILE THIS PRODUCT IS IN USE IN THE UNITED STATES.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SEARS, ROEBUCK AND CO., D/817 WA, HOFFMAN ESTATES, ILLINOIS 60179

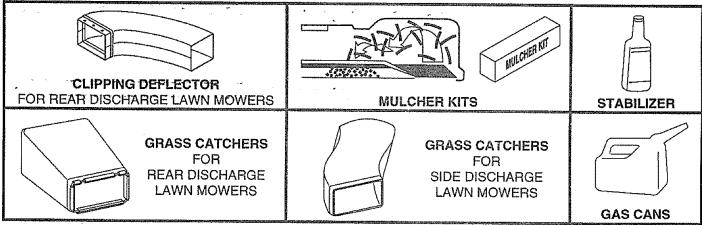
TABLE OF CONTENTS

SAFETY RULES	3 3, 11-13 3 6	STORAGE TROUBLESHOOT REPAIR PARTS - REPAIR PARTS -	DJUSTMENTS FINGLAWN MOWER ENGINE	15 21 16-17 18-20
INDEX:	1 m - 1			
Α	E		0	
Accessories		13 13	Oil: EngineStorage	13 15
Engine Speed 14 Handle Height 14	Oil Type	13 13 10	Operation: Engine Control Grass Catcher	9
Height of Cut	Stopping	10 15	Mower Operator Presence Control Bar	9
Service	Fuel:		Options: Accessories	
В		3 15	R	
Blade: Sharpening 12 Replacement 12	Type	<u></u> 9	Repair Parts: Engine	
C Controls:	Handle Adjustment: Assembly	-	Lawn Mower Responsibilities, Custo	
Engine Zone Control 9	Cutting Height.		S	
Engine Speed Control 8 Operator Presence	Lubrication:	-	Safety Rules Service and Adjustmer	nts 14
Customer Responsibilities 3, 11-13 Air Filter		13	Carburetor Engine Speed Handle	14 14
Blade Care/Replacement 12 Engine	Maintenance Agree	ement 3	Spark PlugSpecifications	
Spark Plug	Maintenance Scheo Mowing Tips		Speed Control: Engine Starting the Engine	
			Stopping the Engine Storage	10
			Т	
			Trouble Shooting Char	t 2 ⁻
			W	
			Marrantu	

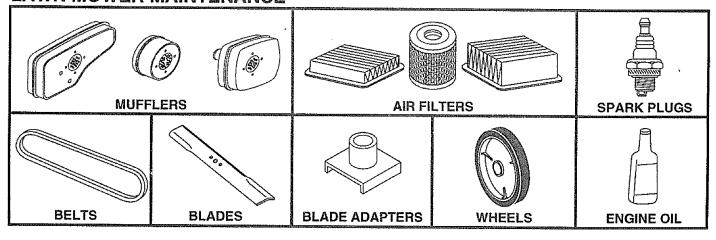
LAWN MOWER ACCESSORIES

These accessories were available when this lawn mower was produced. They are also available at most Sears retail outlets and service centers. Most Sears stores can also order repair parts for you, when you provide the model number of your lawn mower. Some of these accessories may not apply to your lawn mower.

LAWN MOWER PERFORMANCE



LAWN MOWER MAINTENANCE



ASSEMBLY

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new lawn mower. Your new lawn mower has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. All parts such as nuts, washers, bolts, etc., necessary to complete the assembly have been placed in the parts bag. To ensure safe and proper operation of your lawn mower, all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to ensure proper tightness.

TO REMOVE LAWN MOWER FROM CARTON

- · Remove loose parts included with mower.
- Cut down two end corners of carton and lay end panel down flat.
- Remove all packing materials except padding between upper and lower handle and padding holding operator presence control bar to upper handle.
- Roll lawn mower out of carton and check carton thoroughly for additional loose parts.

HOW TO SET UP YOUR LAWN MOWER TO UNFOLD HANDLE (See Fig. 1)

IMPORTANT: UNFOLD HANDLES CAREFULLY SO AS NOT TO PINCH OR DAMAGE CONTROL CABLES.

- Raise handles until lower handle section locks into place in mowing position.
- Raise upper handle section into place on lower handle, remove protective padding and tighten both handle knobs.
- Remove handle padding holding operator presence control bar to upper handle.
- Your lawn mower handle can be adjusted for your mowing comfort. Refer to "Adjust Handle" in the Service and Adjustment section of this manual.

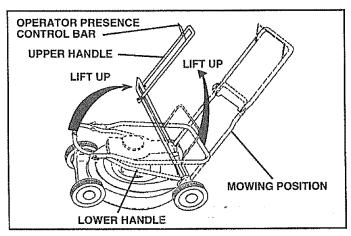


FIG. 1

TO INSTALL ATTACHMENTS (See Fig. 2)

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging:

- Open rear door and remove mulcher plug. Store mulcher plug in a safe place.
- You can now install catcher or optional clipping deflector.
- To return to mulching operation, install mulcher plug into discharge opening of mower.

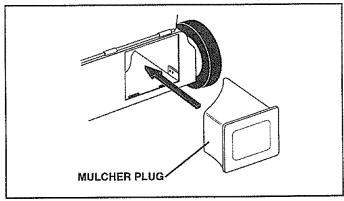


FIG. 2



CAUTION: Do not run your lawn mower without mulcher plug in place or approved clipping deflector or grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.

ASSEMBLY

TO ASSEMBLE AND ATTACH GRASS CATCHER (See Figs. 3A thru 4)

 Insert leg of tubular frame through front opening of grass catcher and thread frame into sewn hem of bag.

NOTE: Keep bag hem gathered on the straight leg of the tubular frame.

- When frame comes out the other end of sewn hem, immediately work the end of frame down inside the bag as shown in inset.
- Slide sewn hem evenly around the tubular frame until both ends of frame are exposed out of the front opening.
- Assemble lower frame to tubular frame as shown. Be sure handle is outside of bag and frames are fully seated as shown in inset.
- Slip vinyl bindings over frame.

NOTE: If vinyl bindings are too stiff, hold them in warm water for a few minutes. If bag gets wet, let it dry before using.

- Close the flip lid. Flip lid must be closed while operating lawn mower.
- Lift the rear door on the mower housing and place the grass catcher frame onto the formed tabs on the rear door hinge bracket.
- The grass catcher is secured to the lawn mower housing when the rear door is lowered onto the grass catcher frame.



CAUTION: Do not run your lawn mower without clipping deflector or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.

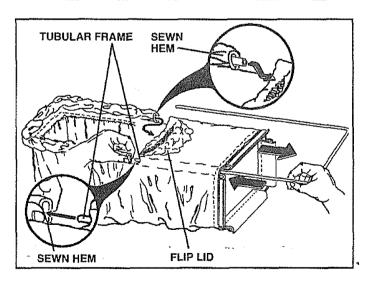


FIG. 3A

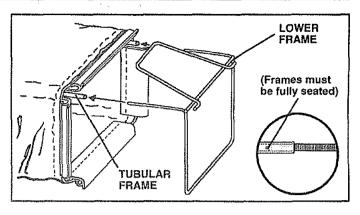


FIG. 3B

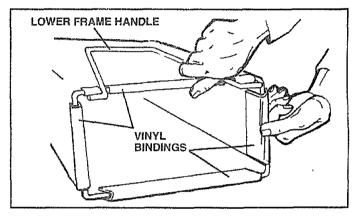


FIG. 3C

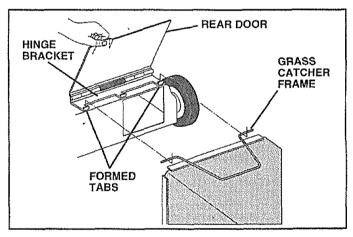


FIG. 4

OPERATION

KNOW YOUR LAWN MOWER

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR LAWN MOWER. Compare the illustrations with your lawn mower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

These symbols may appear on your lawn mower or in literature supplied with the product. Learn and understand their meaning.



















CAUTION OR WARNING

ENGINE ON

ENGINE OFF

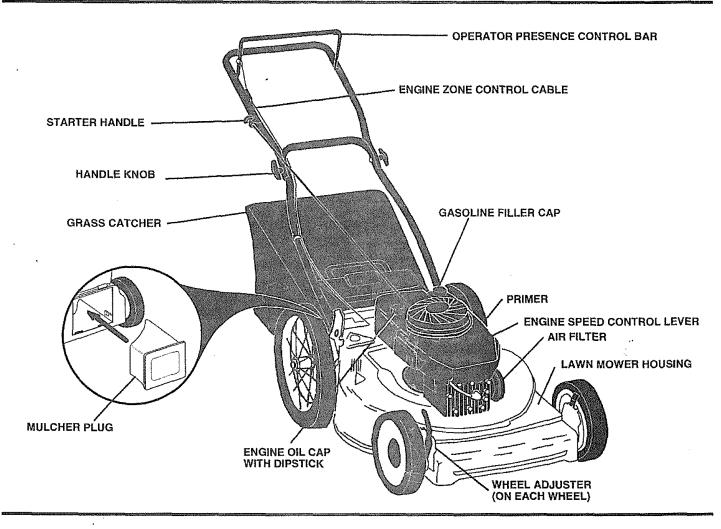
FAST

SLOW

CHOKE

FUEL

OIL DANGER, KEEP HANDS AND FEET AWAY



MEETS CPSC SAFETY REQUIREMENTS

Sears rotary walk-behind power lawn mowers conform to the safety standards of the American National Standards Institute and the U.S. Consumer Product Safety Commission. The blade turns when the engine is running.

OPERATOR PRESENCE CONTROL BAR - must be held down to the handle to start the engine. Release to stop the engine.

PRIMER - pumps additional fuel from the carburetor to the cylinder for use when starting a cold engine.

STARTER HANDLE - used for starting the engine.

ENGINE SPEED CONTROL - located on the side of the engine which allows you to select either fast (�) or slow (♠) engine speed.

MULCHER PLUG - located at the discharge opening must be removed when converting to bagging or discharging operation.

OPERATION



The operation of any lawn mower can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your lawn mower or performing any adjustments or repairs. We recommend a wide vision safety mask over the spectacles or standard safety glasses.

HOW TO USE YOUR LAWN MOWER ENGINE SPEED CONTROL (See Fig. 5)

The engine speed is controlled by a lever located on the side of the engine. Fast ((a)) position is for starting the engine, normal cutting, and better grass bagging. Slow ((a)) position is for light cutting, trimming and fuel economy.

ENGINE ZONE CONTROL



CAUTION: Federal regulations require an engine control to be installed on this lawn mower in order to minimize the risk of blade contact injury. Do not under any circumstances attempt to defeat the function of the operator control. The blade turns when the engine is running.

Your lawn mower is equipped with an operator presence control bar which requires the operator to be positioned behind the lawn mower handle to start and operate the lawn mower.

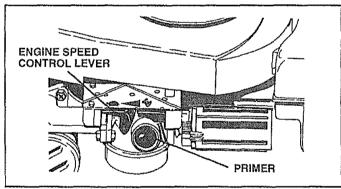


FIG. 5

TO ADJUST CUTTING HEIGHT (See Fig. 6)

- · Raise wheels for low cut and lower wheels for high cut.
- Adjust cutting height to suit your requirements. Medium position is best for most lawns.
- To change cutting height, squeeze adjuster lever toward wheel. Move wheel up or down to suit your requirements. Be sure all wheels are in the same setting.

NOTE: Adjuster is properly positioned when plate tab inserts into hole in lever. Also, 9-position adjusters (if so equipped) allow lever to be positioned between the plate tabs.

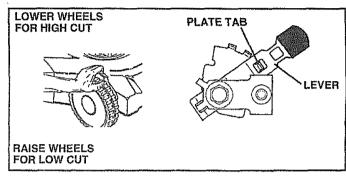


FIG. 6

TO EMPTY GRASS CATCHER (See Fig. 7)

- · Lift up on grass catcher using the frame handle.
- Remove grass catcher with clippings from under lawn mower handle.
- Empty clippings from bag using both frame handle and bag handle.

NOTE: Do not drag the bag when emptying; it will cause unnecessary wear.

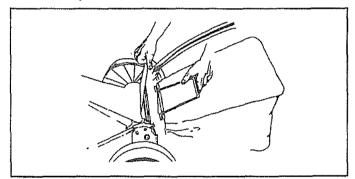


FIG. 7

BEFORE STARTING ENGINE

OIL (See Fig. 8)

Your lawn mower is shipped without oil in the engine.

- Be sure mower is level and area around oil fill is clean.
- Remove engine oil cap w/dipstick and fill to the full line on the dipstick.
- Use 20 ozs. of oil. For type and grade of oil to use, see "ENGINE" in Customer Responsibilities section of this manual.
- Pour oil slowly. Do not over fill.
- Check oil level before each use. Add oil if needed. Fill to full line on dipstick.
- To read proper level, tighten engine oil cap each time.
- Reinstall engine oil cap and tighten.
- After the first two (2) hours of mowing, change the oil, and every 25 hours thereafter. You may need to change the oil more often under dusty, dirty conditions.

OPERATION

GAS (See Fig. 8)

 Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the fuel tank, start the engine and let it run until fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in fuel tank or permanent damage may occur.

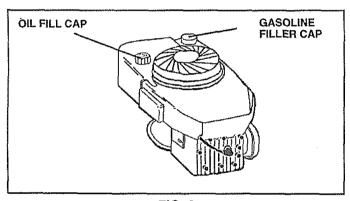


FIG. 8

TO START ENGINE

- To start a cold engine, push primer five (5) times before trying to start. Use a firm push. This step is not usually necessary when starting an engine which has already run for a few minutes.
- Push engine speed control lever to fast (4) position.
- Hold operator presence control bar down to the handle and pull starter handle quickly. Do not allow starter rope to snap back.
- To stop engine, release operator presence control bar.

NOTE: In cooler weather it may be necessary to repeat priming steps. In warmer weather over priming may cause flooding and engine will not start. If you do flood engine, wait a few minutes before attempting to start and do not repeat priming steps.

MOWING TIPS

- Under certain conditions, such as very tall grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings.
- For extremely heavy cutting, reduce the width of cut and raise the rear of the lawn mower housing one (1) wheel adjuster setting higher than the front for better discharge of grass.
- For better grass bagging and most cutting conditions, the engine speed should be set in the fast (
 position.

- When using a rear discharge lawn mower in moist, heavy grass, clumps of cut grass may not enter the grass catcher. Reduce ground speed (pushing speed) and/or run the lawn mower over the area a second time.
- If a trail of grass clippings is left on the right side of a rear discharge lawn mower, mow in a clockwise direction with a small overlap to collect the clippings on the next pass.
- Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.
- Pores in cloth grass catchers can become filled with dirt and dust with use and catchers will collect less grass.
 To prevent this, regularly hose catchers off with water and let dry before using.

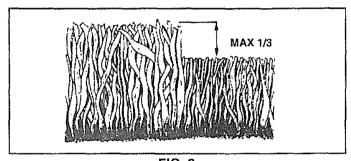


FIG. 9

MULCHING MOWING TIPS

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN UNDERSIDE OF MOWER HOUSING AFTER EACH USE. SEE "CLEANING" IN CUSTOMER RESPONSIBILITIES SECTION OF THIS MANUAL.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action.
 The best time to mow your lawn is the early afternoon.
 At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the lawn mower cutting height so that the lawn mower cuts off only the top one-third of the grass blades (See Fig. 9). If the lawn is overgrown it will be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of mulched grass. For extremely heavy mulching, reduce your width of cut, mow slowly and raise the rear of the lawn mower one wheel adjuster setting higher than the front.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

10

CUSTOMER RESPONSIBILITIES

	MAINTENANCE SCHEDULE FILL IN DATES AS YOU COMPLETE REGULAR SERVICE BEFORE FILE FIRST 2 HERY 10 FR SERVICE DATES										
	FILL IN DATES AS YOU COMPLETE REGULAR SERVICE		SEFOR	EER	HOT WAR	HOURS HOURS WERY OF	001 H	SEAR	SERV	ICE D	ATES
	Check for Loose Fasteners Clean/Inspect Grass Catcher (If Equipped)			7	-41.5		8,00				
M O	Clean Lawn Mower Clean Under Drive Cover (Power-Propelled Mowers)		V		0.50		4				
Ē	Check drive belt/pulleys (Power-Propelled Mowers)				V	6/					
R	Check/Sharpen/Replace Blade Lubrication Chart					<u> </u>					
	Clean Battery/Recharge (Electric Start Mowers)			*		Gerer	V 4				
E	Check Engine Oil Level	V									
N	Change Engine Oil			9/		1.2					
G	Clean Air Filter	ļ				9,50				4	
N	Inspect Muffler Clean or Replace Spark Plug					<u> </u>			_		
E	Replace Air Filter Paper Cartridge					W 2					

- 1 Change more often when operating under a heavy load or in high ambient temperatures.
- 2 Service more often when operating in dirty or dusty conditions.
- 3 Replace blades more often when moving in sandy soil.
- 4 Charge 48 hours at end of season.

GENERAL RECOMMENDATIONS

The warranty on this lawn mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain mower as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your unit.

All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year, replace the spark plug, replace air filter element and check blade for wear. A new spark plug and clean/new air filter element assures proper air-fuel mixture and helps your engine run better and last longer.
- Follow the maintenance schedule in this manual.

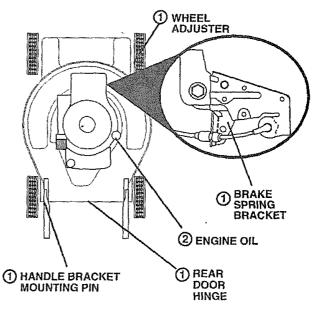
BEFORE EACH USE

- Check engine oil level.
- Check for loose fasteners.

LUBRICATION

Keep unit well lubricated (See "LUBRICATION CHART").

LUBRICATION CHART



- (1) SPRAY LUBRICANT
- ② SAE30 MOTOR OIL. REFER TO ENGINE CUSTOMER RESPON-SIBILITIES SECTION.

IMPORTANT: DO NOT OIL OR GREASE PLASTIC WHEEL BEARINGS. VISCOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

CUSTOMER RESPONSIBILITIES

LAWN MOWER

Always observe safety rules when performing any maintenance.

TIRES

- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

BLADE CARE.

For best results, mower blade must be kept sharp. Replace bent or damaged blades.

TO REMOVE BLADE (See Fig. 10)

- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with spark plug.
- Turn lawn mower on its side. Make sure air filter and carburetor are up.
- Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.
- Protect your hands with gloves and/or wrap blade with heavy cloth.
- Remove blade bolt by turning counter-clockwise. Use a 9/16" box or open-end wrench.
- Remove blade and attaching hardware (bolt, lock washer and hardened washer).

NOTE: Remove the blade adapter and check the key inside hub of blade adapter. The key must be in good condition to work properly. Replace adapter if damaged.

TO REPLACE BLADE (See Fig. 10)

- Position the blade adapter on the engine crankshaft.
 Be sure key in adapter and keyway in crankshaft are aligned.
- Position blade on the blade adapter aligning the two (2) holes in the blade with the raised lugs on the adapter.
- Be sure the trailing edge is up toward the engine.
- Install the blade bolt with the lock washer and hardened washer into blade adapter and crankshaft.
- Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.
- The recommended tightening torque is 35-40 ft. lbs.

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED.

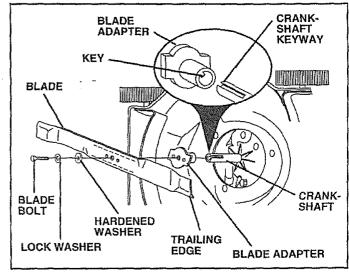


FIG. 10

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

TO SHARPEN BLADE

Care should be taken to keep the blade balanced. An unbalanced blade will cause eventual damage to lawn mower or engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, drive a nail into a beam or wall.
 Leave about one inch of the straight nail exposed.
 Place center hole of blade over the head of the nail. If
 blade is balanced, it should remain in a horizontal
 position. If either end of the blade moves downward,
 sharpen the heavy end until the blade is balanced.

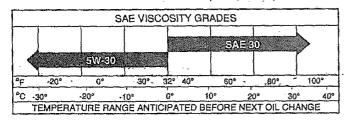
GRASS CATCHER

- The grass catcher may be hosed with water, but must be dry when used.
- Check your grass catcher often for damage or deterioration. Through normal use it will wear. If catcher needs replacing, replace only with a manufacturer approved replacement catcher. Give the lawn mower model number when ordering.

CUSTOMER RESPONSIBILITIES

ENGINE LUBRICATION

Use only high quality detergent oil rated with API service classification SF or SG. Select the oil's SAE viscosity grade according to your expected operating temperature



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after the first two hours of operation and every 25 hours thereafter or at least once a year if the lawn mower is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil plug securely each time you check the oil level.

TO CHANGE ENGINE OIL (See Fig. 11)

NOTE: Before tipping lawn mower to drain oil, drain fuel tank by running engine until fuel tank is empty.

- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with spark plug.
- · Remove engine oil cap; lay aside on a clean surface.
- Tip lawn mower on its side and drain oil into a suitable container. Rock lawn mower back and forth to remove any oil trapped inside of engine.
- Wipe off any spilled oil on lawn mower and on side of engine.
- Fill engine with oil. Fill only to the "FULL" line on the dipstick. DO NOT OVER FILL.
- Replace engine oil cap.
- Reconnect spark plug wire to spark plug.

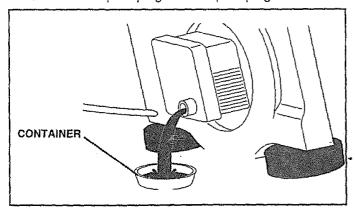


FIG. 11

AIR FILTER

Your engine will not run properly and may be damaged by using a dirty air filter.

Replace the air filter every year, more often if you mow in very dusty, dirty conditions. Do not wash air filter.

TO CHANGE AIR FILTER (See Fig. 12)

- Remove the air filter cover by turning counterclockwise to the stop and pull away from collar.
- Remove filter from inside of cover.
- Clean the inside of the cover and the collar to remove any dirt accumulation.
- Insert new filter into cover.
- Put air filter cover and filter into collar aligning the tab with the slot.
- Push in on cover and turn clockwise to tighten.

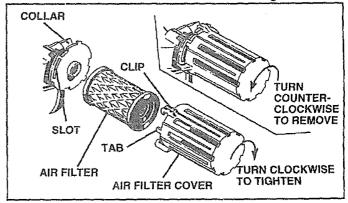


FIG. 12

MUFFLER

Inspect and replace corroded muffler as it could create a fire hazard and/or damage.

SPARK PLUG

Change your spark plug each year to make your engine start easier and run better. Set spark plug gap at .030 inch.

CLEANING

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN UNDERSIDE OF MOWER HOUSING AFTER EACH USE.



CAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with the spark plug.

- Turn lawn mower on its side. Make sure air filter and carburetor are up. Clean the underside of your lawn mower by scraping to remove build-up of grass and trash.
- Clean engine often to keep trash from accumulating. A clogged engine runs hotter and shortens engine life.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- We DO NOT recommend using a garden hose to clean lawn mower unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in shortened engine life.

SERVICE AND ADJUSTMENTS



CAUTION: BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

- · Release control bar.
- · Make sure the blade and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place where it cannot come in contact with plug.

LAWN MOWER TO ADJUST CUTTING HEIGHT

See "TO ADJUST CUTTING HEIGHT" in the Operation section of this manual.

REAR DEFLECTOR

The rear deflector, attached between the rear wheels of your lawn mower, is provided to minimize the possibility that objects will be thrown out the rear of the lawn mower into the operator's mowing position. If the rear deflector becomes damaged, it should be replaced.

TO ADJUST HANDLE (See Figs. 13 Thru 15)

Your lawn mower handle can be raised or lowered for your mowing comfort. Four (4) positions are available: high, medium high, medium low and low. Handles are shipped mounted in the medium low position.

- To change from medium low to medium high position, the upper and lower handle sections will have to be turned over (See Fig. 13B).
- · Remove the cable clips.
- Remove the controls and operator presence control bar from the upper handle.
- Remove the starter rope guide from the lower handle.
- · . Remove hairpin cotters.
- Disconnect the lower handle from the handle brackets (See Fig. 15).
- Turn the handle over and reassemble the hairpin cotters that have been removed.
- Reassemble the starter rope guide.
- Reassemble the controls and the operator presence control bar to the upper handle.

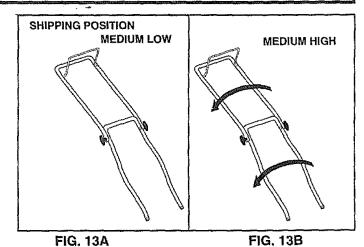


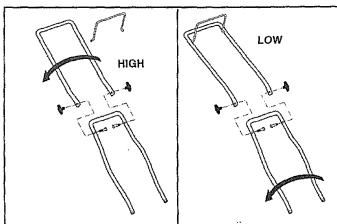
CAUTION: The operator presence control bar must pivot freely to permit blade brake engagement when control bar is released. Do not over tighten the fasteners holding the controls to the upper handle.

- To change from medium low to high position only the upper handle section will have to be turned over (See Fig. 14A).
- To change from medium low to low position, only the lower handle section will have to be turned over (See Fig. 14B).

ENGINE CARBURETOR

Your carburetor has a non-adjustable fixed main jet for mixture control. If your engine does not operate properly due to suspected carburetor problems, take your lawn mower to an authorized service center for repair or adjustment.





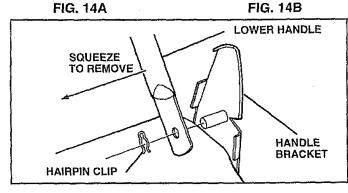


FIG. 15

ENGINE SPEED

Your engine speed has been factory set. Do not attempt to increase engine speed or it may result in personal injury. If you believe that the engine is running too fast or too slow, take your lawn mower to an authorized service center for repair and adjustment.

ALMACENAMIENTO

Inmediatamente prepare su segadora para el almacenamiento al final de cada temporada o si la unidad no se va a usar por 30 días o más

SEGADORA

Cuando se va a guardar la segadora por cierto período de tiempo, límpiela cuidadosamente, remueva toda la mugre, la grasa, las hojas, etc. Guárdela en un área limpia y seca.

- Limpie toda la segadora (Vea "LIMPIEZA" en la sección de Responsabilidades del Cliente de este manual).
- Lubríquela según se muestra en la sección de Responsabilidades del Cliente de este manual.
- Asegúrese de que todas las tuercas y clavijas y todos los pernos y tornillos estén apretados en foma segura. Inspeccione las partes que se mueven para verificar si están dañadas, quebradas o desgastadas. Cámbielas si es necesario.
- Retoque todas las superficies que estén oxidadas o con la pintura picada; use una lija antes de pintar.

MANGO (Vea la Fig. 16)

Puede doblar el mango de su segadora para almacenarla.

- Apriete los extremos inferiores del mango inferior entre sí hasta que el mango inferior quede separado del puntal del mango, luego muévalo hacia adelante.
- Suelte los pernos de montaje del mango superior lo suficiente como para permitir que el mango superior se pueda doblar hacia atrás.

IMPORTANTE: CUANDO DOBLE EL MANGO PARA EL ALMACENAMIENTO O EL TRANSPORTE, ASEGURESE QUE LO DOBLE SEGUN SE MUESTRA O PUEDE DAÑAR LOS CABLES DE CONTROL.

 Cuando prepare sus mangos a partir de la posición de almacenamiento, el mango inferior automáticamente se asegurará en la posición para segar.

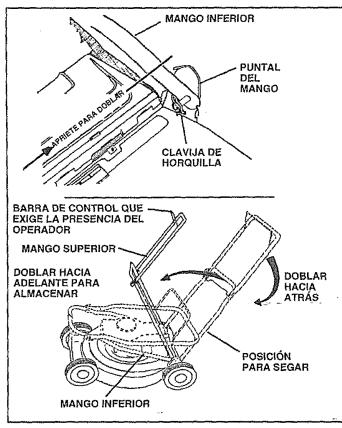


FIG. 16

MOTOR

SISTEMA DE COMBUSTIBLE

IMPORTANTE: ES IMPORTANTE EVITAR QUE SE FORMEN DEPOSITOS DE GOMA EN PARTES FUNDAMENTALES DEL SISTEMA DE COMBUSTIBLE TALES COMO EL CARBURADOR, EL FILTRO DEL COMBUSTIBLE, LA MANGUERA DEL COMBUSTIBLE O EN EL ESTANQUE DURANTE EL ALMACENAMIENTO. LA EXPERIENCIA TAMBIEN INDICA QUE LOS COMBUSTIBLES MEZCLADOS CON ALCOHOL (CONOCIDO COMO GASOHOL O QUE TIENEN ETANOL O METANOL) PUEDEN ATRAER HUMEDAD, LO QUE CONDUCE A LA SEPARACIÓN Y A LA FORMACIÓN DE ÁCIDOS DURANTE EL ALMACENAMIENTO. LA GASOLINA ÁCIDICA PUEDE DAÑAR EL SISTEMA DE COMBUSTIBLE DE UN MOTOR DURANTE EL PERIODO DE ALMACENAMIENTO.

- Drene el estanque de combustible.
- Haga arrancar el motor y déjelo funcionar hasta que las líneas del combustible y el carburador estén vacíos.
- Nunca use los productos para limpieza del carburador o del motor en el estanque de combustible pues se pueden producir daños permanentes.
- Use combustible nuevo la próxima temporada.

AVISO: El estabilizador de combustible es una alternativa aceptable para reducir a un mínimo la formación de depósitos de goma en el combustible durante el período de almacenamiento. Agregue estabilizador a la gasolina en el estanque de combustible o en el envase para el almacenamiento. Siempre siga la proporción de mezcla que se encuentra en el envase del estabilizador. Haga funcionar el motor por lo menos 10 minutos después de agregar el estabilizador, para permitir que este llegue al carburador. No drene la gasolina del estanque de gasolina y el carburador si se está usando estabilizador de combustible.

ACEITE DEL MOTOR

Drene el aceite (con el motor caliente) y cámbielo con aceite de motor limpio. (Vea "MOTOR" en la sección de Responsabilidades del Cliente de este manual.)

CILINDRO

- Remueva la buiía.
- Vac
 íe una onza (29 ml) de aceite a través del agujero de la buj
 ía en el cilindro.
- Tire la manilla de arranque lentamente unas cuantas veces para distribuir el aceite.
- Vuelva a montar la nueva bujía.

OTROS

- No guarde la gasolina de una temporada a la otra.
- Cambie el envase de la gasolina si se empieza a oxidar. La oxidación y/o la mugre en su gasolina producirán problemas.
- Si es posible, guarde su unidad en un recinto cerrado y cúbrala para protegeria contra el polvo y la mugre.
- Cubra su unidad con un forro protector adecuado que no retenga la humedad. No use plástico. El plástico no puede respirar, lo que permite la formación de condensación, lo que producirá la oxidación de su unidad.

IMPORTANTE: NUNCA CUBRA LA SEGADORA MIENTRAS EL MOTOR Y LAS AREAS DE ESCAPE TODAVIA ESTAN CALIENTES.



PRECAUCIÓN: Nunca almacene la segadora con gasolina en el estanque dentro de un edificio en donde los gases pueden alcanzar una llama expuesta o una chispa. Permita que se entríe el motor antes de almacenarla en algún recinto cerrado.

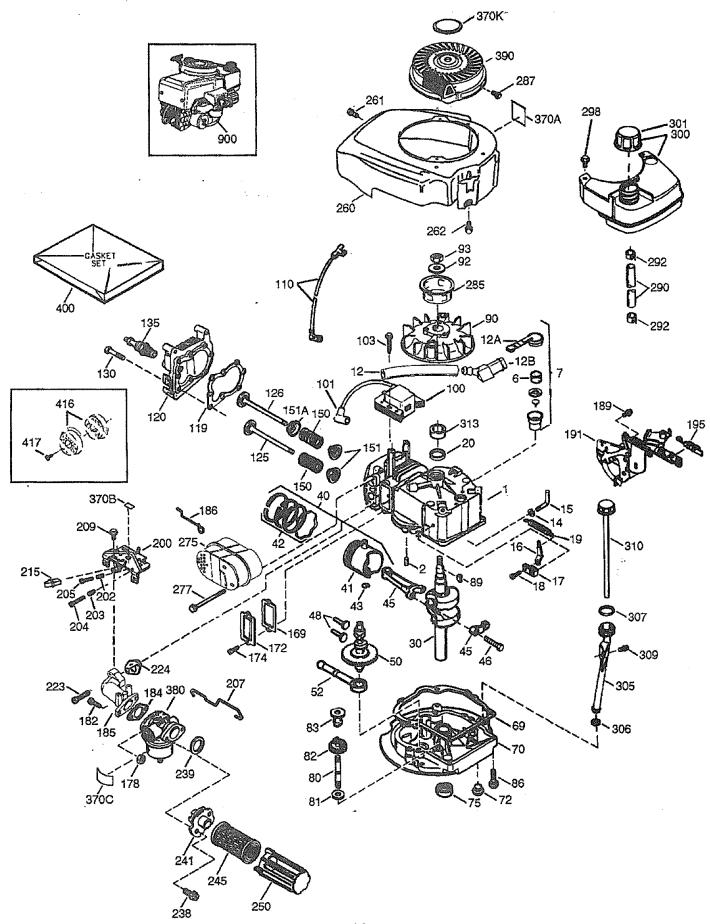
IDENTIFICACIÓN DE PROBLEMAS

PROBLEMA	CAUSA	CORRECCIÓN
No arranca	 Filtro de aire sucio. Sin combustible. Combustible rancio. Agua en el combustible. Alambre de la bujía desconectado. Bujía mala. Cuchilla suelta o adaptador de la cuchilla quebrado. Barra de control en la posición suelta. Barra de control defectuosa. 	 Limpie/cambie el filtro de aire. Llene el estanque de combustible. Drene el estanque y vuelva a llenarlo con combustible limpio y nuevo. Drene el estanque de combustible y el carburador y vuelva a llenar el estanque con gasolina nueva. Conecte el alambre a la bujía. Cambie la bujía. Apriete el perno de la cuchilla o cambie el adaptador de la cuchilla. Presione la barra de control hacia el mango. Cambie la barra de control.
Falta de fuerza 1. Parte trasera de la caja/cuchilla de la segadora arrastrándose en el césped pesado. 2. Está cortando mucho césped. 3. Filtro de aire sucio. 4. Acumulación de césped, hojas y basura debajo de la segadora. 5. Demasiado aceite en el motor. 6. Velocidad de recorrido demasiado rápida.		 Ajuste a la posición de "Corte más alto." Ajuste a la posición de "Corte más alto." Limpie/cambie el filtro de aire. Limpie la parte inferior de la caja de la segadora. Revise el nivel del aceite. Corte a una velocidad de recorrido más lenta.
Mal corte – disparejo	 Cuchilla desgastada, doblada o suelta. Altura de las ruedas dispareja. Velocidad del motor lenta. Acumulación de césped, hojas o basura debajo de la segadora. 	 Cambie la cuchilla. Apriete el perno de la cuchilla. Ajuste todas las ruedas a la misma altura. Póngase en contacto con su centro de servicio autorizado más cercano. Limpie la parte inferior de la caja de la segadora.
Vibración excesiva	Cuchilla desgastada, doblada o suelta. Cigueñal del motor doblado.	Cambie la cuchilla. Apriete el perno de la cuchilla. Póngase en contacto con su centro de servicio autorizado más cercano.
Cordón arrancador difícil de tirar	 El freno del volante del motor está aplicado cuando se suelta la barra de control. Cigueñal del motor doblado. Adaptador de la cuchilla quebrado. La cuchilla se arrastra en el cesped. 	 Presione la barra de control hacia el mango superior antes de tirar el cordón arrancador. Póngase en contacto con su centro de servicio autorizado más cercano. Cambie el adaptador de la cuchilla. Mueva la segadora a un lugar en donde el césped ha sido cortado o a una superficie firme para hacer arrancar el motor.
Recogedor de césped no se llena (si viene equipado)	Altura de corte demasiado baja. Levantamiento de la cuchilla desgastado. Recogedor sin ventilación de aire. Velocidad del motor lenta.	 Eleve la altura de corte. Cambie las cuchillas. Limpie el recogedor de césped. Póngase en contacto con su centro de servicio autorizado más cercano.
Difícil de empujar	 El césped está demasiado alto o la altura de la rueda demasiado baja. Parte trasera de la caja/cuchilla de la segadora arrastrándose en el césped. Recogedor de césped demasiado lleno. Posición de la altura del mango no adecuada para usted. 	 Eleve la altura de corte. Eleve la parte trasera de la caja de la segadora (1) un lugar más alto. Vacíe el recogedor de césped. Ajuste la altura del mango de modo que le acomode.

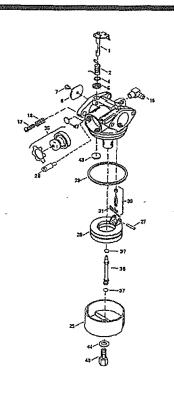
REPAIR PARTS

ROTARY LAWN MOWER - - MODEL NO. 917.387850

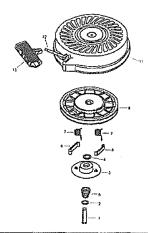
KE NO		DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2	86902 145646X479	Control Bar Upper Handle	40 41	151161 151162	Wheel wheel and Tire Assembly 14 x 2
3	150425	Mulcher Plug	42	83923	Hex Flange Locknut
4	132001	Rope Guide	43	77400	Hubcap
5	157081X479	Lower Handle	44	48411	Lawn Mower Housing (Incl. Key #18, 22, 24, 46, 50)
7	131959	Handle Bolt	45	150406	Hex Head Thread Rolling Screw 3/8-16 x 1
8	151517	Cable Clip	46	85463	Danger Decal
9	51793	Hairpin Cotter	47	751592	Locknut 3/8-16
10	136376	Handle Knob	48	88348	Flat Washer 3/8
11	156577	Engine Zone Control Cable	49	149588	Self Tapping Screw w/Sems 5/16-18 x 1-1/2
13	750097	Hex Washer Head Screw 10-24 x 1/2	50	700869X479	Front Baffle
14	850733X004	Up-Stop Bracket	51	851084	Hex Head Machine Screw 3/8-24 x 1-3/8 (Grd. 8)
15	63601	Nut	52	850263	Helical Lockwasher 3/8
16	57143	Wave Washer	53	851074	Washer
17	151023	Rear Door Assembly Kit	54	141114	Blade 22"
18	700483X479		55	851514	Blade Adapter
19	150050	Self Tapping Screw 10-24 x 5/8	56	144748	Tube Frame
21	54583	Hex Head Tapping Screw 1/4-20 x 1/2	57	154870	Grass Bag
22	140661X479		58		Engine (See Breakdown)
23	88652	Hinge Screw 1/4-20 x 1-1/4	-		Craftsman 143.975510
24	700365X479		59	144747	Throat Frame
25	133190X479		60	74760612	Hex Bolt 3/8-16 x 3/4
26	140540	Rear Deflector	61	86969	Spacer
27	61651	Spring Washer	62	700170X479	Bracket Support RH
28	151512X4/9	Handle Bracket Assembly (Left)	63	700172X479	Bracket Support LH
29		Handle Bracket Assembly (Right)		159077	Owner's Manual (English/Spanish)
30		Axle Arm Assembly	A :1	- to t	
31	150078	Screw 5/16-18 x 3/4	Avaii		es not included with lawn mower:
32	700325X007			<u>71</u> 33303	Clipping Deflector
33	146630	Spacer		<u>71</u> 33623	Gas Can (2.5 gal.)
34	128415	Pop Rivet		<u>71</u> 33500	Fuel Stabilizer
35	87877	Selector Knob		<u>71</u> 33300	SAE 30W Oil (20 oz.)
36		Selector Spring		71 33417	Dust Shield
37		Axie Arm Assembly		<u>71</u> 33316	Mower Cover
38	62335	Belleville Washer			
39	142748	Shoulder Bolt			



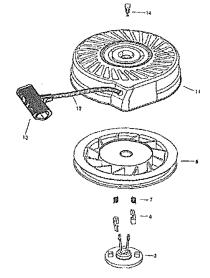
KEY PART NO. NO.	Cylinder (Incl. 2 & 20) Dowel Pin Breather Element Breather Ass'y. (Incl. 6 & 12A) Breather Tube Breather Tube Breather Tube Elbow Washer Governor Rod (Incl. 14) Governor Lever Governor Lever Clamp Screw, Torx T-15, 8-32 x 19/64" Extension Spring Oil Seal Crankshaft Piston, Pin & Ring Set (Std.) Piston, Pin & Ring Set (.010" OS) Piston & Pin Ass'y. (Std.) (Incl. 43) Piston & Pin Ass'y. (.010" OS) (Incl. 43) Ring Set (.010" OS) Piston Pin Retaining Ring Connecting Rod Ass'y. (Incl. 46) Connecting Rod Bolt Valve Lifter Camshaft (MCR) Oil Pump Ass'y. * Mounting Flange (Incl. 72 thru 83) Oil Drain Plug Oil Seal Governor Shaft Washer Governor Gear Ass'y. (Incl. 81) Governor Spool Screw, 1/4-20 x 1-1/4" Flywheel Key Flywheel Belleville Washer Flywheel Nut Solid State Ignition Spark Plug Cover Screw, Torx T-15, 10-24 x 15/16" Ground Wire * Cylinder Head Gasket Cylinder Head Exhaust Valve (Std.) (Incl. 151) Exhaust Valve (Std.) (Incl. 151)	KEY PART NO. NO.	DESCRIPTION
1 36774	Cylinder (Incl. 2 & 20)	191 36559	S.E. Brake Bracket (Incl. 195)
2 26727	Dowel Pin	195 610973	Terminal
6 33734	Breather Element	200 35727	Control Bracket (Incl. 202 thru 205)
7 36557	Breather Ass'y. (Incl. 6 & 12A)	202 36482	Compression Spring
12 36775 .	Breather Lube	203 31342-	Compression Spring
12A 36558	Breather Cover & Tube (Incl. 12B)	204 650549	Screw, 5-40 X //15"
14D 30094	Machar	205 650777	Throttle Link
15 30580	Governor Rod (Incl. 14)	207 34330	Scrow 10-24 v 9/16"
16 34839A	Governor Lever	215 32410	Control Knob
17 31335	Governor Lever Clamp	223 650451	Screw. 1/4-20 x 1"
18 651018	Screw, Torx T-15, 8-32 x 19/64"	224 36786	* Intake Pipe Gasket
19 36281	Extension Spring	238 650932	Screw, 10-32 x 49/64"
20 32600	Oil Seal	239 34338	* Air Cleaner Gasket
30 36776	Crankshaft	241 35797	Air Cleaner Collar
40 40004	Piston, Pin & Ring Set (Std.)	245 35066	Air Cleaner Filter
40 40005	Piston, Pin & Hing Set (.010" OS)	250 35065	Air Cleaner Cover
41 30070	Piston & Pin Ass y. (5td.) (Incl. 43)	261 30360	Serow 10.24 v 0/16"
41 30071	(010° OS) (incl. 43)	262 650831	Screw 1/4-20 v 1/2"
42 40006	Ring Set (Std.)	275 36790	Muffler (Incl. 277)
42 40007	Ring Set (Otal)	277 650988	Screw. 1/4-20 x 2-5/16"
43 20381	Piston Pin Retaining Ring	285 35000A	Starter Cup
45 36777	Connecting Rod Ass'y. (Incl. 46)	287 650926	Screw, 8-32 x 21/64"
46 32610A	Connecting Rod Bolt	290 29774	Fuel Line
48 27241	Valve Lifter	292 26460	Fuel Line Clamp
50 36778	Camshaft (MCH)	298 28763	Screw, 10-32 x 35/64"
52 29914 60 05064	VII Pump Assry.	300 30910	Fuel Tank (Incl. 292 & 301)
70 3/311D	Mounting Flange (Incl. 72 thru 83)	301 30240	Oil Fill Tuba
72 36083	Oil Drain Plug	306 36832	* "O"-Ring
75 27897	Oil Seal	307 35499	"O"-Ring
80 30574A	Governor Shaft	309 650562	Screw, 10-32 x 1/2"
81 30590A	Washer	310 35648	Dipstick
82 30591	Governor Gear Ass'y. (Incl. 81)	313 34080	Spacer
83 30588A	Governor Spool	370A 36261	Lubrication Decal
86 650488	Screw, 1/4-20 x 1-1/4"	370B 35167	Control Decal
00 611110	Flavbool	370C 30001	Starter Decal
92 650815	Relleville Washer	380 640026	Carburetor (Incl. 184)
93 650816	Flywheel Nut	390 590694	Rewind Starter
100 34443A	Solid State Ignition	400 36792	Gasket Set
101 610118	Spark Plug Čover		(Incl. Items Marked * in Notes)
103 651007	Screw, Torx T-15, 10-24 x 15/16"	416 36085	Spark Arrestor Kit
110 34961	Ground Wire	447 050700	(Incl. 417)(Optional)
119 36/8/	Cylinder Head Gasket	417 650760	Screw, 8-32 x 3/8" (Optional)
120 36788 125 36779	Cylinder Head Exhaust Valva (Std.) (Incl. 151)	900 —	Replacement Engine NONE Replacement S/B 750796,
125 36780	Exhaust Valve (Std.) (Incl. 151) Exhaust Valve	900 —	order from 71-999
120 00700	(1/32" OS) (Incl. 151)		RPM High 2900 to 3200
126 36781	Intake Valve (Std.) (Incl. 151)	-	RPM Low 2450 to 2750
126 36782	Intake Valve (1/32" OS) (Incl. 151)		
130 6021A	Screw, 5/16-18 x 1-1/2"		ne could have been built with 590737
135 35395	Resistor Spark Plug (RJ19LM)	starter. Refer to the	e design of the rope pulley strength
150 35991	Valve Spring	rips for part identifi	cation. Individual starter parts do not
151 31673 151A 40017	Valve Spring Cap Intake Valve Seal		Part #'s 26756 (1),28833 (1), 36832 61 (1), 36783 (1), 36786 (1),
169 36783	* Valve Cover Gasket	36787 (1)	01 (1), 30703 (1), 30700 (1),
172 36784	Valve Cover Casker	· · · · · · · · · · · · · · · · · · ·	
174 30200	Screw, 10-24 x 9/16"	NOTE: All compo	nent dimensions given in U.S. inches
178 29752	Nut & Lock Washer, 1/4-28	1 inch = 25.4 mm	*
182 6201	Screw, 1/4-28 x 7/8"		
184 26756	* Carburetor To Intake Pipe Gasket		
185 36785	Intake Pipe		
186 34337 189 650839	Governor Link Screw, 1/4-20 x 3/8"		
,00 00000	OUTON, CT WO A O/O	G.	



	PART NO.	DESCRIPTION
teritorio.	640026	Carburetor (Incl. 184 of Engine Parts List
1	631615	Throttle Shaft & Lever Assembly
1 2 4 5 6 7	631767	Throttle Return Spring
4 5	631184 631183	Dust Seal Washer
6	631036	Dust Seal (Throttle) Throttle Shutter
ž	650506	Shutter Screw
	631775	Fuel Fitting
	650417	Throttle Crack Screw/
		Idle Speed Screw
	630766	Tension Spring
20		Idle Restrictor Screw
20A 25		Idle Restrictor Screw Cap Float Bowl
	631024	Float Shaft
28	632019	Float
	631028	Float Bowl "O" Ring
30		Inlet Needle, Seat, & Clip (Incl. 31)
31		Spring Clip
35		Primer Bulb/Retainer Ring
	632735	Main Nozzle Tube
	632547 640028	"O" Ring, Main Nozzle Tube High Speed Bowl Nut
	27110	Bowl Nut Washer
	630748	Welch Plug, Idle Mixture Well
48	631027	Welch Plug, Atmospheric Vent



KEY NO.	PART NO.	DESCRIPTION
3 4 5 6 7 8 11	590694 590599A 590600 590696 590601 590697 590698 590699 590700 590695	Recoil Starter Spring Pin (Incl. 4) Washer Retainer Washer Brake Spring Starter Dog Dog Spring Pulley & Rewind Spring Ass'y. Starter Housing Ass'y. (40 degree grommet) Starter Rope (98" X 9/64" dia.) Starter Handle



KEY NO.	PART NO.	DESCRIPTION
	590737 590740	Rewind Starter
3 6	590740 590616	Retainer Starter Dog
7	500617	Dog Spring
8	590617 590618A	Pulley & Rewind Spring Ass'y
11	590687A	Starter Housing Ass'v
. ,		(40 degree grommet)
12	590535	Starter Rope
		(Length 98" x 9/64" dia.)
	590701	Starter Handle
14	590741	Locking Tab
11 12 13	590687A 590535	Starter Housing Ass'y (40 degree grommet) Starter Rope (Length 98" x 9/64" dia.)

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION
Does not start 1. Dirty air filter. 2. Out of fuel. 3. Stale fuel. 4. Water in fuel. 5. Spark plug wire is disconnected. 6. Bad spark plug. 7. Loose blade or broken blade adapter. 8. Control bar in released position 9. Control bar defective		 Clean/replace air filter. Fill fuel tank. Drain tank and refill with fresh clean fuel. Drain fuel tank and carburetor and refill tank with fresh gasoline. Connect wire to plug. Replace spark plug. Tighten blade bolt or replace blade adapter. Depress control bar to handle. Replace control bar.
Loss of power	 Rear of lawn mower housing/blade dragging in heavy grass, Cutting too much grass. Dirty air filter. Buildup of grass, leaves and trash under mower. Too much oil in engine. Walking speed too fast. 	 Set in "Higher Cut" position. Set in "Higher Cut" position. Clear/replace air filter. Clean underside of mower housing. Check oil level. Cut at slower walking speed.
Poor cut - uneven	 Worn, bent or loose blade. Wheel heights uneven. Low engine speed. Buildup of grass, leaves, and trash under mower. 	 Replace blade. Tighten blade bolt. Set all wheels at same height. Contact an authorized service center/department. Clean underside of mower housing.
Excessive vibration	Worn, bent or loose blade. Bent engine crankshaft.	Replace blade. Tighten blade bolt. Contact an authorized service center/department.
Starter rope hard to pull	 Engine flywheel brake is on when control bar is released. Bent engine crankshaft Blade adapter broken. Blade dragging in grass. 	Depress control bar to upper handle before pulling starter rope. Contact an authorized service center/department. Replace blade adapter. Move lawn mower to cut grass or to hard surface to start engine.
Grass catcher not filling (If so equipped)	1. Cutting height too low. 2. Lift on blade worn off. 3. Catcher not venting air. 4. Low engine speed.	1. Raise cutting height. 2. Replace blade. 3. Clean grass catcher. 4. Contact an authorized service center/department.
Hard to push	 Grass is too high or wheel height is too low. Rear of lawn mower housing/blade dragging in grass. Grass catcher too full. Handle height position not right for you. 	1. Raise cutting height. 2. Raise rear of lawn mower housing one (1) setting higher. 3. Empty grass catcher. 4. Adjust handle height to suit.

SEARS OWNER'S

MANUAL

MODEL NO. 917.387850

IF YOU NEED REPAIR SERVICE OR PARTS:

FOR REPAIR SERVICE, CALL THIS TOLL FREE NUMBER:

1-800-4-REPAIR (1-800-473-7247)

FOR REPLACEMENT PARTS INFORMATION AND ORDERING, CALL THIS TOLL FREE NUMBER:

1-800-FON-PART (1-800-366-7278)

CREFTSMEN®

5.5 HORSEPOWER 22" REAR DISCHARGE ROTARY LAWN MOWER

Each lawn mower has its own model number. Each engine has its own model number.

The model number for your lawn mower will be found on a decal attached to the rear of the lawn mower housing.

The model number for your engine will be found on the blower housing of the engine.

All parts listed herein may be ordered from any Sears, Roebuck and Co. Service Center/Department and most Retail Stores.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- PRODUCT LAWN MOWER
- MODEL NUMBER 917.387850
- ENGINE CRAFTSMAN MODEL NO. 143.975510
- PART NUMBER
- PART DESCRIPTION

Your Sears merchandise has added value when youconsider Sears has service units nationwide staffed with Sears trained technicians... professional technicians specifically trained to insure that we meet our pledge to you, we service what we sell.