

SUPRA

Use and Care Guide

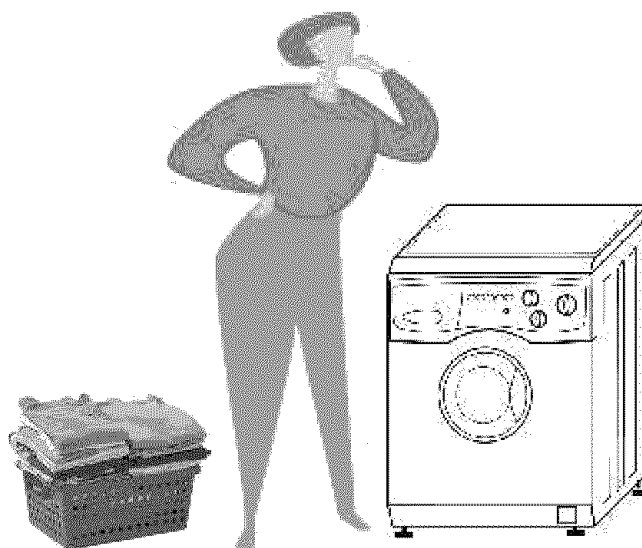
WASHER DRYER COMBO
COMBINADA LAVADORA SECADORA
COMBINE LAVE-LINGE/SECHE-LINGE
ELECTRONIC

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Model SW5L70D

A 220 Volt Product



SUPRA Appliances

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Help us Help You...

Before using your Washer Dryer read this book carefully.

It is intended to help you operate and maintain your new Washer Dryer properly.

Keep it handy for answers to your questions. If you don't understand something or need more help write (include your phone number) :
Technical Service & Support
Supra Appliances
101, 3rd Street,
Kentwood, LA, 70444
Phone: 1.877.44.SUPRA
email: bbilliot@supraamerica.org

Write down the model and serial numbers

You will find them on a label fastened at the rear of the unit. Before using your washer dryer please write these numbers here.

Model Number

Serial Number

If you received a damaged Washer Dryer.....

Immediately contact the delivery company dealer or the builder from which the unit was purchased. Damage is not covered under the manufacturers warranty.

Save Time and Money Before you request service....

Check the problem solver (Pages 20 to 22). It lists causes of minor operating problems that you can correct yourself.

Energy - Saving Tips

The power and water consumption of your Washer Dryer can be minimized if you follow these suggestions.

- **Operate Washer Dryer only in full load.**

When you put in a partial cotton load, press the Super Rinse button. This automates the cycle for energy needs.

- **If you don't need pre-wash** avoid using cycle 1.

- **Always select cycle 3** for cotton load and keep temperature at 140.

- **Always soak or treat stains** before the wash.

- **Always select spin speed 1200 rpm** to reduce moisture content.

If you need Service

To obtain service see the consumer services page in the back of this book. We're proud of our service and want you to be pleased. If for some reason you are not happy with the service you receive here are three steps to follow for further help.

FIRST, contact the people who serviced your appliance. Explain why you are not pleased. In most cases, this will solve the problem.

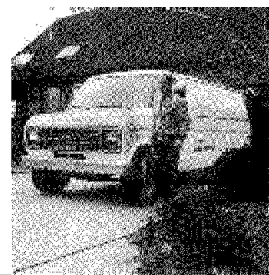
NEXT, if you are still not pleased write all the details and call 1.877.44.SUPRA. Explain your problem, a customer service representative from Supra Appliances Technical service will assist you to get a closure.

FINALLY, if your problem is still not resolved, email: service@supracorporation.com

Supra Appliances Division

Supra Corporation

Tokyo, Japan



IMPORTANT SAFETY INSTRUCTIONS

Read all instructions before using this appliance.

WARNING -- When using this appliance, always exercise basic safety precautions, including the following:

Use this appliance only for its intended purpose, as you will find described in this Use and Care Book. This Washer Dryer must be properly installed and located in accordance with installation instructions before it is used. If you did not receive an installation instruction sheet with this book, please call 1.877.44.SUPRA to receive assistance in installation.

This appliance must be connected to a grounded metal, permanent wiring system, or an equipment grounding conductor must be run with the circuit conductors and connected to the equipment grounding terminal or lead of the appliance.

Connect to a properly rated protected and sized power supply circuit to avoid electrical overload.

Do not store or use combustible materials, gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

Use only detergents recommended for use in a washer.

Do not wash steel, plastic, knives etc., to avoid damage to the drum.

To minimize the possibility of injury

- Do not touch the heating element during or immediately after use.
- Do not abuse or tamper with controls.
- Do not sit on or stand on the top of the appliance.
- Close supervision is necessary if this appliance is used by or near children. Do not allow children to play inside, on or with this appliance. Dispose of discarded appliances and shipping or packing material properly. Before discarding a washer dryer remove the door.
- Keep all washing detergents out of the reach of children, preferably in a locked cabinet. Observe all warning on container labels to avoid personal injury.
- To minimize the possibility of electric shock, disconnect this appliance from the power supply before attempting any maintenance
- Do not reach into the appliance if the tub or drum is moving.

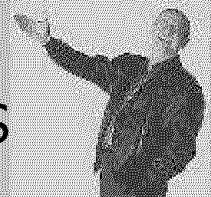
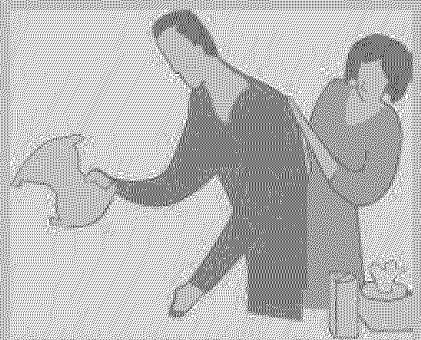
- Do not install or store this appliance, where it will be exposed to extreme weather
- Do not dry clothing containing rubber, foam rubber or any rubber textured materials.
- Note: Pressing the Power button does not disconnect the appliance from the power supply. We recommend having a qualified technician service your appliance.
- Gas is produced by the chemical action within the tub of your Washer Dryer. It can accumulate in the tub and/or water pipes if hot water is not used for two weeks or longer. Some of these gases or explosive. To prevent the possibility of damage or injury, if you have not used the appliance for two weeks or more, or moved into a residence in which the water pipes may not have been used for sometime, turn on all water faucets and allow them to run for several minutes before using any electrical appliance. This will allow the gas, if any to escape. Also since the gas is flammable, do not smoke or use an open flame during this process.



The down lightning flash icon enclosed within a triangle is intended to warn the user that parts used inside this product risk electric shock to persons.



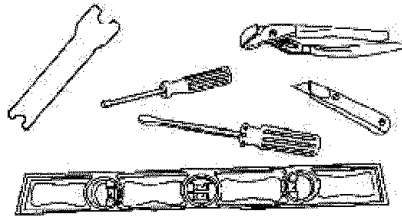
The exclamation icon within the triangle is intended to tell the user that important operating and servicing instructions accompany this product in paper form.



SAVE THESE INSTRUCTIONS

Installation sheet

Tools needed for Installation



- Multi wrench
- Utility Knife
- Channel Lock
- Nut driver
- Level
- Screw driver - Flat Blade

Parts supplied for installation.

Inlet Water Hose - One Washers - Two

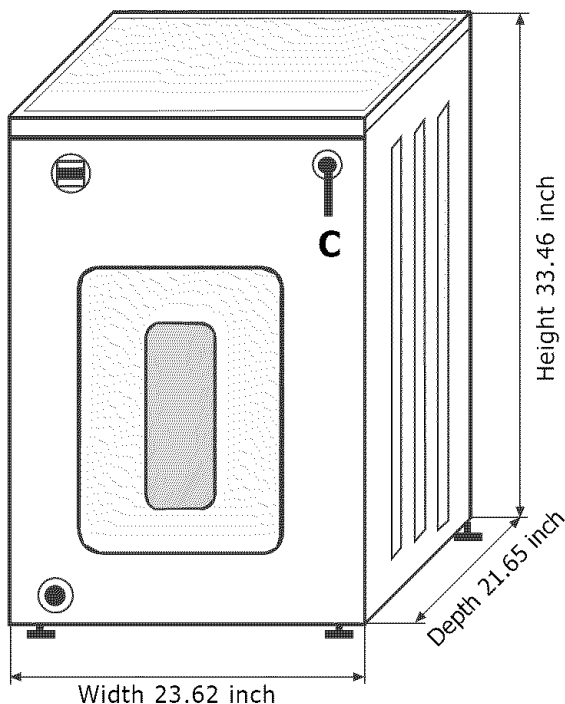
Electrical

Refer to serial plate for specific electrical requirements

Water

Washer Dryer needs one standard 3/4 inch water supply faucet with a pressure between 30 to 120 pounds per square inch

Cabinet Dimensions



SUPRA®

Operation Of A Condensing Dryer

The Supra washer dryer combo offers many improvements in this method of drying. The condensing chamber (b) is located outside of the tub assembly reducing the amount of heat to overcome. This allows for more cooling of there-circulated air.

The air inside the unit is completely recycled and never escapes the unit. This eliminates the need for constantly heating cool outside air as necessary with traditional flow through (vented) dryers, resulting in reduced energy consumption.

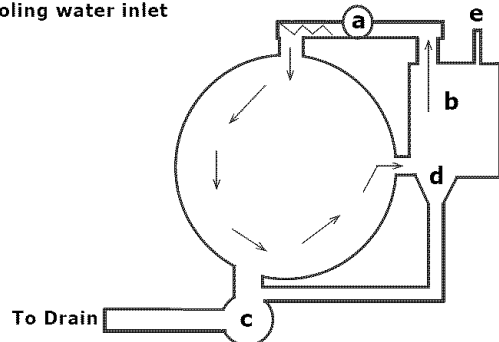
In a properly designed "ventless" system it is physically impossible for any air (steam) to escape the unit because the intake of the fan must equal the output. The only way air can be forced from the unit is for additional outside air to be drawn into the system, creating a positive pressure.

In a ventless system the cool air is passed over the heater assembly and injected into the drum creating steam within the unit. The hot, moist air is then drawn from the drum of the unit and passed through the condensing chamber where it is subjected to the cooling effect of the condensing spray, and the water is collected. (The effect is similar to having a glass of ice water sitting on a table and condensation starts to puddle). The air is then reheated and sent back into the drum to absorb more moisture. This cycle is repeated until all moisture is removed from the air stream.

During the drying cycle water is flowing through the baffle system of the condenser assembly at a minimal rate. This cooling water is collected along with the condensation and pumped out of the system by the washer pump. Below is a sketch of the air flow through a ventless system.

Key:

- a- Fan motor & heating assembly
- b- Condensing chamber
- c- Pump
- d- Condensation and cooling water discharge
- e- Cooling water inlet



Installation sheet

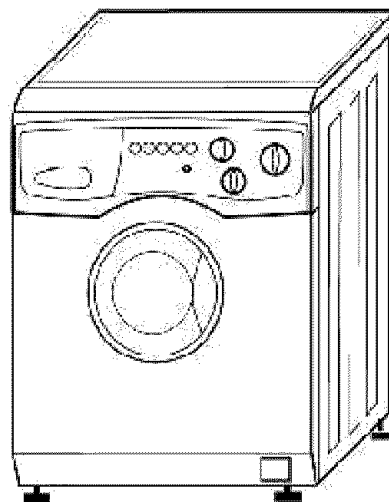
Installation is extremely important for your Washer Dryer to function correctly. Remove the packing material from the unit and inspect carefully. If no damage is found immediately contact the delivery company and the company from which the unit was purchased.

STEP 1 PREPARE WASHER DRYER

1. Carefully remove packaging materials from the outside of the Washer Dryer.
2. The Drain hose pipe and the power cord are tied up. Please unstrap.
3. Unscrew and remove four shipping screws. Remove four spacers. Store in a safe place for future use.
4. Loosen two front adjustable Washer Dryer legs and lock nuts. Install Vinyl feet below all four legs.

STEP 2 INSTALL WASHER DRYER

1. Place the drain hose in the drain facility. Prevent hose from collapsing or becoming damaged.
2. Be sure an air tight connection is not made between the drain hose and stand pipe.
3. For best performance the drain hose should not be restricted in any way.
4. The drain stand pipe should be not be higher than 2.6 ft and not lower than 1.64 ft.
5. Caution must be exercised to avoid collapsing or damaging the drain hose.
6. Strap drain hose to the stand pipe.
7. Thread inlet water hose to cold faucet connection. Tighten by hand until snug. Turn 2/3rd by pleyer.
8. Do not **OVERTIGHTEN**. Repeat step for the machine connections at the back of the unit.
9. Turn cold water supply. Check all connections at the water valve and faucet for leaks.
10. Plug power cord into a grounded 220V, 60Hz approved electrical service protected by a 10 amp fuse or a comparable circuit breaker. The Washer Dryer is grounded through the third and fourth prong G & W (refer to page 7.).
11. Slide Washer Dryer into position. Make sure the drain hose remains routed straight through the clip without collapsing or kinking.
12. Level Washer Dryer by turning the leveling legs in or out as necessary.
13. Tighten leg lock nuts.
14. The Washer Dryer must be level on four sides. To properly level use a carpenters level. It is always a good idea to check for level again after the first few washes and re-level if necessary.



Installation Sheet

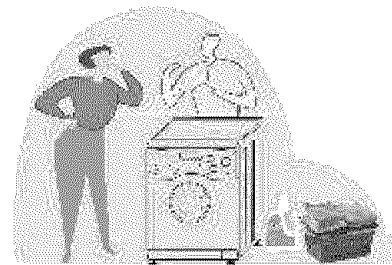
STEP 3

Final Installation Check List

1. Instructions and other items have been removed from the tub.
- 2. Shipping screws have been removed.**
3. Washer Dryer is plugged in to an electric outlet and is properly grounded.
4. Water hose is connected to the faucet with inlet screens and washers.
5. Water is turned on and checked for leaks at faucet and machine end connections.
6. Drain hose is properly located into drain facility and is not collapsed or damaged.
7. Washer Dryer has been properly levelled, all legs firmly on the floor and lock nuts engaged.
8. Water fills properly.
9. Test for proper operation by running the Washer Dryer through a complete cycle.

SW5L70D Test Run

1. Prepare your laundry
2. Select fabric type and Wash cycle Program. Refer to fabric care label for instructions.
3. Load cotton laundry into the drum. Load 6 lbs. Do not over load. (Load unit approximately 2/3 visually full with similar fabrics).
4. Load detergent in dispenser 2 for main wash. Follow detergent guide. Use low sudsing detergent.
5. Turn Wash Program knob to select the desired wash cycle.
6. Press the desired buttons.
7. Press dry time button to start drying.
8. Press Start.
9. Verify Washer Dryer is filling with water.
10. Verify Washer Dryer stops filling.
11. Verify drum is turning and the cycle is ON.
12. Verify unit rinses during the rinse cycle.
13. Verify unit spins during spin cycle.
14. Pull on the door to make sure it does not open.
15. Allow the cycle to finish. Release start button to unlock door. (Allow 2-3 minutes for door to unlock).
16. Open door, take out laundry.
17. Verify laundry is clean and dry. Fold and put away.
- 18. Repeat 1 to 8 for a second cotton load of 6 lbs.** Do not overload.
19. Press Antiwrinkle button.
20. Press Start.
21. Check if your clothes are wrinkle free.



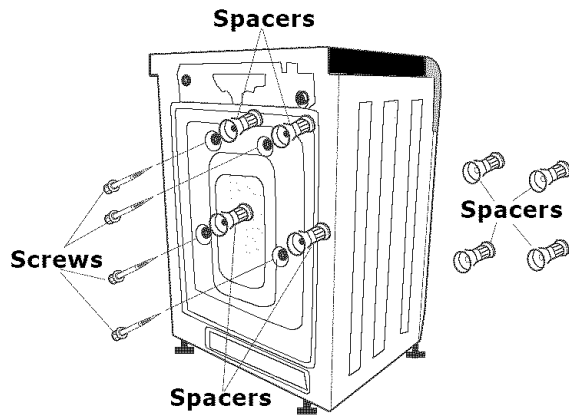
Make any corrections necessary to properly complete the installation. If in doubt, call toll-free 1.877.44.SUPRA for guidance on installation issues.

WARNING

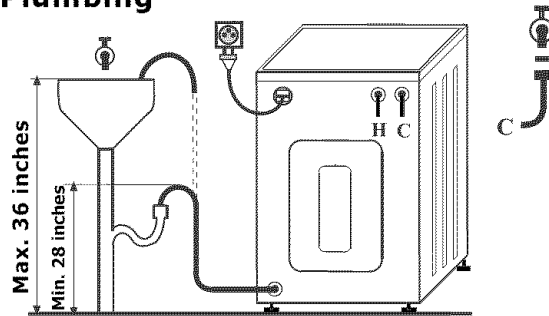
Proper installation is the responsibility of the owner. Service performed as a result of improper setup adjustment or connection are the responsibility of the installer.

Installation sheet

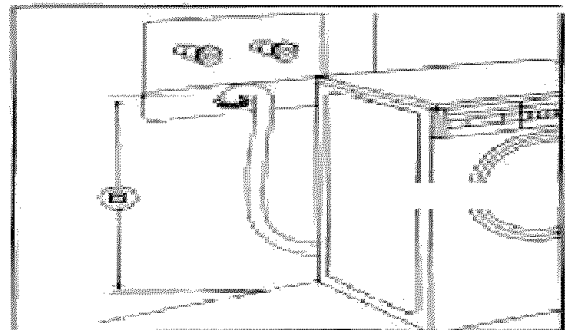
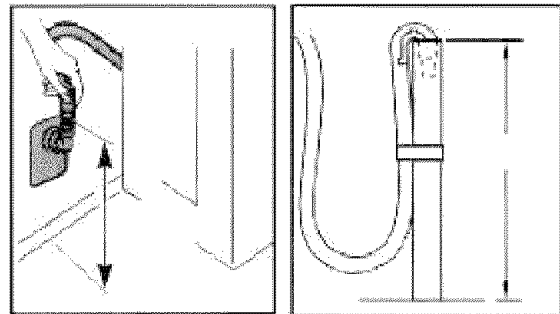
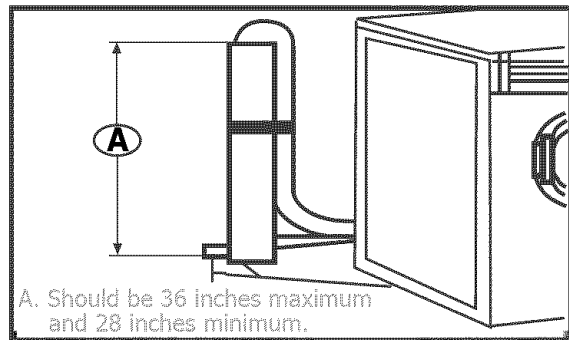
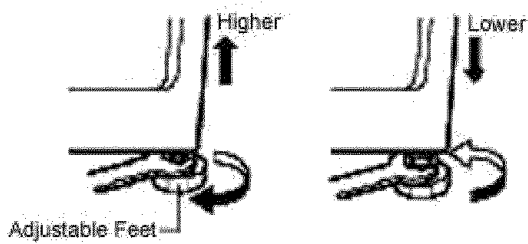
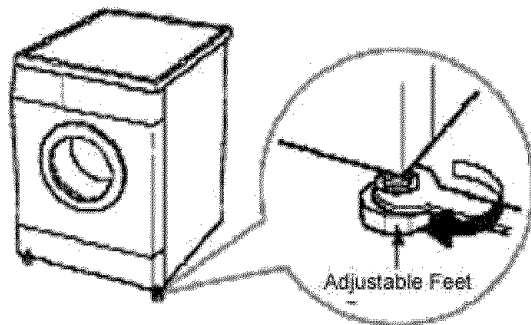
Shipping Screws



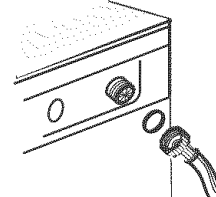
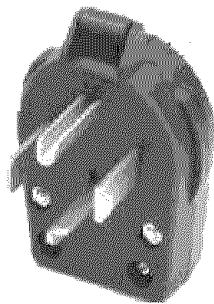
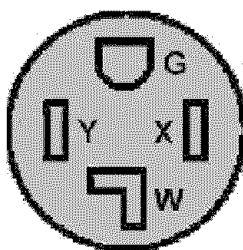
Plumbing



Levelling



Plug and Wall Receptacle



Water and Electrical Requirements



Electrical

220V, 60Hz 10 Amp fuse or circuit breaker

We recommend an individual branch circuit meant only for the Washer Dryer.

The Washer Dryer is equipped with a power cord and a four prong NEMA 14-30P plug.

Never use an Extension cord

Electrical ground is required on this appliance. This unit is equipped with a four prong grounding plug for use in a properly installed and grounded outlet.

Warning

Improper connection of the equipment grounding conductor can result in a risk of electric shock. Check with a qualified electrician or servicer if you are in doubt on grounding the appliance. Do not modify the plug provided with this appliance. Have a qualified electrician install the plug into the wall receptacle if the plug does not fit the outlet. To prevent risk or fire, electric shock or personal injury all wiring and grounding must be done in accordance with National Electrical Code, local codes and ordinances. The owner of the appliance is responsible to provide adequate electrical service for this appliance.

Water

Water pressure of 30 to 120 p.s.i. is required to correctly fill the Washer Dryer. Pressure of less than 30 p.s.i. may cause a failure in the water valve or extended fill time. The inlet valve system may not shut off correctly. To avoid the possibility of water damage should a hose leak, always have faucets accessible. Turn off faucet when Washer Dryer is not in use.

Drain Facility

We recommend the height of the standpipe to be not higher than 2.63ft and not lower than 1.64 ft. Make sure the drain facility is capable of accepting the drain hose pipe in a secure manner.

Flooring

For best performance the unit must be installed on a solidly constructed floor. Wooden floors need reinforcement to minimize machine vibration. Carpeting and soft tile surfaces are contributing factors in vibration and may cause the Washer Dryer to move slightly during the spin and dry cycles. Never install the Washer Dryer on a raised platform or on any weak structure. Proper flooring is the responsibility of the owner.

Location

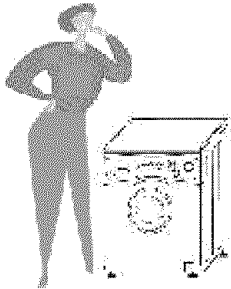
We recommend the Washer Dryer not to be installed in areas where water may freeze or boil. The Washer Dryer maintains some amount of water in its internal components like the valve, pump and in the hose areas. This can lead to damage to belts, pump, motor, hoses and other components. Make sure the operating temperature is not above 60 degrees F. Your Washer Dryer is a ventless system, therefore it can be installed in a closet or an in an alcove.

Warning

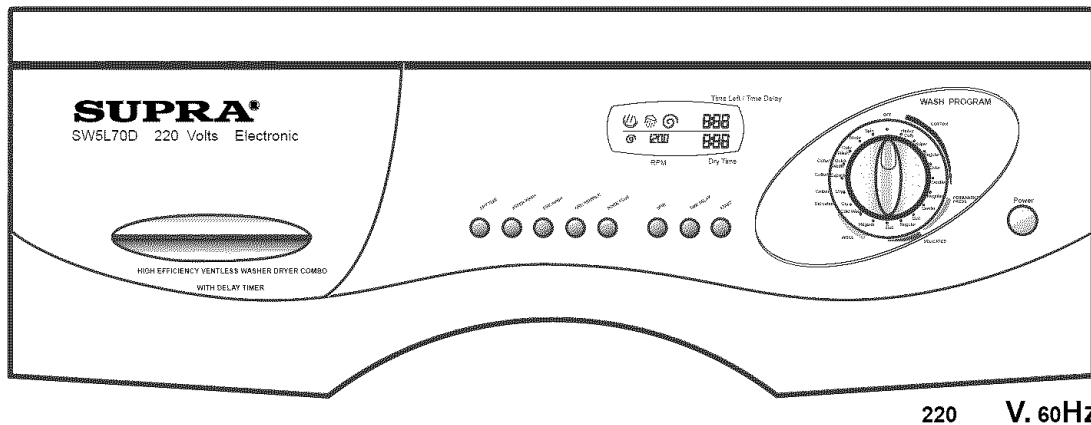
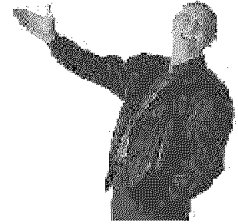
Your Supra washer Dryer is manufactured for operation on 60Hz AC approved electrical service. This model is not designed for use on 50 Hz AC electrical service. We do not recommend conversion.

For Technical Assistance or if your Washer Dryer requires service, replacement parts or accessories contact Supra Appliances Technical Service toll free 1.877.44.SUPRA

HOW TO USE YOUR WASHER DRYER



Making It Easy For You



How To Operate Your Washer Dryer

Power Button

Push to turn Power ON
Push to turn off

Wash Program Knob

Use this knob to select Wash programs. Always turn knob clockwise. Point the knob to the desired program number.

Each program has a pre set spin speed and a drying time. Once the program is selected watch the display area to view details.

Dry time button

Press to select or choose drying time
Refer to the drying chart for help

Super Wash Button-(Lights Up when pushed)

When pressed in the cotton cycles of 1, 2, 3, 4 & 5 or in the synthetic cycles of 6, 7 & 8 the wash time is increased by 20 minutes giving your clothes an extra wash.

Pre Wash Button

When pressed the machine does a 40 C pre wash as an additional cycle for 10 minutes. Use in cotton cycles of 1, 2, 3, 4, 5, 6, 7, 8 & 16 only.

Start Button

Press to begin the cycle. Once your laundry is loaded and your selections are complete, press start button to commence operation. Display panel lights up and flashes two dots to indicate starting. Once pressed the program is irreversible. To Modify, reset or edit turn wash program to OFF position and start again.

Antiwrinkle Button (Lights Up when pushed)

Press to obtain an anti wrinkle effect. Use in cotton cycles of 1 to 10 and 16, 17 & 19. At the end of the wash program the drum performs a special operation creating a sponge effect that re- arranges your delicate clothes to avoid wrinkles. When pressed, spin speed is restricted to 800 rpm and wash time increases by 28 minutes.

Super Rinse Button (Lights Up when pushed)

Do not press if your load is half or less. Press if your load is large and you need an extra rinse. When pressed wash time is increased by 10 minutes and water consumption goes up by 12 liters.

Spin Button (Does not light up)

Each wash cycle is pre set at a defined spin speed **You can choose to increase or decrease spin speed** to suit your fabric. Refer to the wash cycle chart and decide on the spin speed. Press to increase.

Time Delay Button (Seen on the display panel)

Delays the starting of the wash cycle. choose **between 1 hr to 16 hrs. Allows you flexibility** and the freedom to begin laundry at the time of your choosing. Each press raises the time in steps of 1hr.

DISPLAY PANEL READINGS

The display window / panel is divided in two parts - Upper and lower. Upper part displays the current ongoing operations. Lower part displays numbers to indicate cycle time, delay time or spin speed.

- When Power button is pressed** - Three horizontal, lines show RESET, if wash prog knob is at OFF position.
- When Wash Prog is selected** - Background lights up, two dots flash, followed by cycle description, total time in minutes and the pre set spin speed.
- When start button is pressed** - Background lights up, cycle description is flashed, time left to complete comes up, and when the cycle is completed END gets flashed.
- When drying time is selected** - Background lights up, drying time selected is shown.
- When Drying cycle starts** - Background lights up, a sun sign appears an the display window and drying time is shown. At the end of the cycle the sun sign disapears.

DISPLAY PANEL READINGS

Good washing starts with hot water. To get your clothes clean and dry you need hot water. To help you get hot water you Supra washer Dryer automatically heats the water in the wash cycle.

There are 7 basic wash programs and 2 drying programs.

WASH

Cotton, Permanent Press, Quick, Delicate, Wool, Rinse and Spin, Daily and Cold wash.

DRY

Cotton Manual, Permanent Press Manual.

Each of these basic programs have many sub cycles that allow you to make a personal preference. Refer to the wash program knob and to the wash cycle chart for assiatance. Besides this, you also have many options to choose from. Refer to the button description below.

- 1. SUPER WASH** For heavily soiled laundry or large heavy loads of cotton or permanent press fabrics.
- 2. RINSE PLUS** For washing large loads which need additional detergent, or fabrics that soak up detergents or people with sensitive skin.
- 3. SPIN SPEED** Alter or vary spin speed to choose from 400, 600, 800, 1000 or 1200 RPM.
- 4. ANTIWRINKLE** For delicated clothes. Limits the spin to 800 rpm.
- 5. TIME DELAY** Choose a time to begin washing laundry.
- 6. PRE WASH** For stained laundry.
- 7. START** Begins the program.
- 8. DRY TIME** Choose between 4 drying times.

DRYING TIME GUIDE

Dry time can depend on fabric type, wash cycle selected, room temperature, room moisture etc. Allow your Personal experience to guide the selection process.

DRYING GROUND RULES

1. Do not tumble dry woolen clothes.
2. Avoid drying woven and loop knit materials.
3. Do not overload permanent press and synthetics for drying.
4. Remove permanent press clothes immediately after drying to reduce wrinkles.
5. Avoid drying fibre or leather clothes unless specified by the clothing manufacturer.
6. To dry infant or children's clothing, refer to the clothing manufacturer instructions.
7. Do not dry clothes made from or containing rubber or plastic materials.
8. Do not dry fiberglass reinforced clothes.

HOW TO USE YOUR WASHER DRYER FOR THE FIRST TIME

- Turn power on.
- Load laundry, load detergent, shut the door.
- Turn wash program knob to OFF position. Leave it for 5 minutes or till cycle resets.
- Turn wash program knob to the desired program and sub cycle.
- Press buttons to choose your option.
- Press time delay button if you need to delay.
- Choose drying time required if you wish to bypass the pre set speed.
- Press start.

Your SUPRA washer dryer will automatically wash, rinse spin and dry clothes, for you to fold and put away.

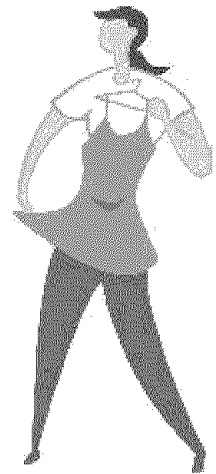
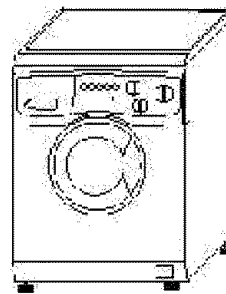
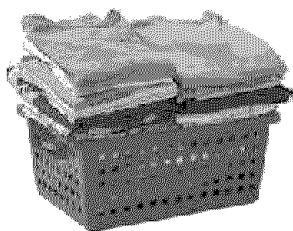
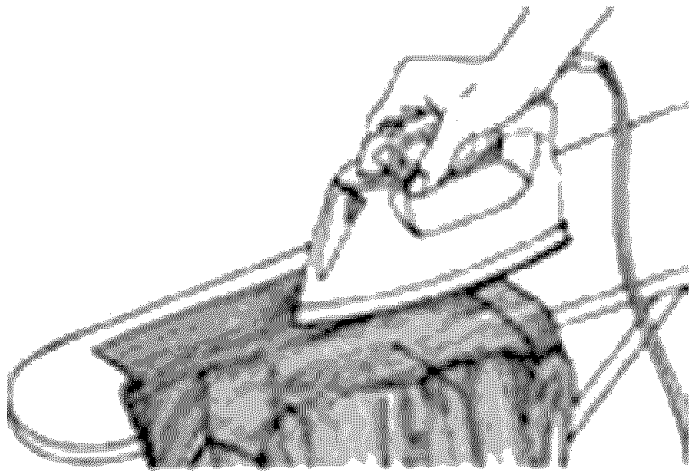
WASH CYCLE CHART

Program	Cycle	Laundry	Cycle time	Pre set speed	Load	Pre set Temp.
COTTON	Heavy y Duty	Very Dirty	1.47	1200	11 lbs	194
	Super	Normal	1.47	1200	11 lbs	167
	Regular	Color	1.49	1200	11 lbs	140
	Color	Color	1.45	1200	11 lbs	113
	Gentle	Delicate color	1.22	1200	11 lbs	104
PERM PRESS	Regular	Normal	0.42	1200	11 lbs	86
	Gentle	Delicate color	0.41	1000	11 lbs	86
	Eco	Normal	1.38	1200	6.85 lbs	140
DELICATES	Regular	Normal	1.18	800	6.85 lbs	104
	Eco	Normal	1.12	800	6.85 lbs	86
WOOL	Regular	Woolen clothes	1.09	800	6.85 lbs	104
	Cold Wash	Delicate woolen clothes	0.57	550	6.85 lbs	86
DRYING	Delicate	Man made Fibre	0.50	550	6.85 lbs	86
DRYING	Cotton	Cotton clothes	0.54	800	3 lbs	104
QUICK	Cotton express	Cotton clothes	0.41	800	3 lbs	Cold
	Quick Wash	Perm press	0.50 ~ 1.10		3 ~ 6 lbs	
	Cold Wash	For cold water wash	1.10 ~ 1.30		11 lbs	
RINSE	Rinse					
SPIN	Spin					

Drying Options

Choose your drying options from the table below to suit your personal preference.

Fabric	Load	RPM	Dry <i>Minutes</i>	Damp Dry <i>Minutes</i>
Cotton & Linen	6 lbs	1200	85	65
Cotton & Linen	4.4 lbs	1200	75	55
Synthetic & Delicate	3.3 lbs	850	80	65
Synthetic & Delicate	2.2 lbs	850	50	45



Detergent and Detergent Guide

How to choose and use the right detergent

First, use only detergent specifically made for use in front load Washers. Other types will cause over sudsing.

Second, use only low sudsing powder or liquid detergent. Performance of this machine will be effected if high suds detergents are used.

Third, check your water hardness. If your water is hard (7 grain's or more) your detergent has to work harder.

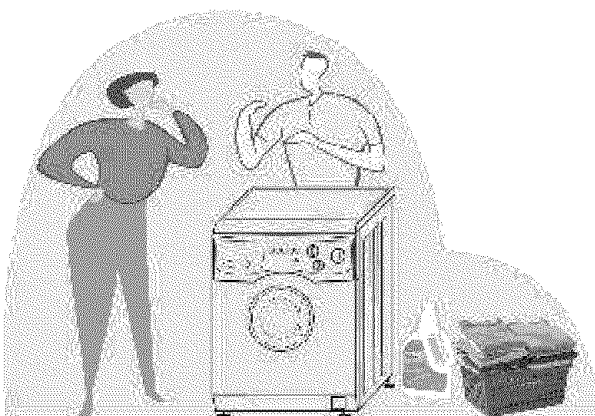
Your water department can tell you how hard your water is. So can your county extension agent or your area's water softener company. Just call and ask them how many grain's of hardness's are in your water.

How much detergent you use? That depends. Is your water hardened or softened? With hard water you need extra detergent to get your clothes clean. With soft water you need less detergent. Too much detergent with soft water not only waste money, it can be harmful, it can cause serious problems in the performance of your machine. So, why take a chance when it is easy to find out the hardness of water and use low sud detergent.

Keep your detergent fresh. Under the sink isn't a good place to store detergent. Too much moisture will cause the powder to cake.

If your powder detergent gets older or lumpy throw it away. It won't wash well. Old detergent often won't dissolve. If you use a liquid detergent these precautions are not necessary because liquid detergents don't lump as they age or come in contact with water.

You will find four compartments in your Washer Dryer dispenser. Pre-wash, Wash, Softener, Bleach.



Front load machines need much lower detergent quantity. Follow detergent manufacturer instructions for front load machines. Detergent is flushed automatically into the drum from the detergent dispenser. Over sudsing will cause your unit to malfunction. Suds may rise through detergent dispenser and may spill on your floor, so, be very careful in choosing the detergent quantity based on laundry load, fabric type and soil/stain conditions. **Always choose a low sud detergent for this machine.**

Bleach Recommendation

Always dilute bleach before using.

Excessive/ Frequent use of bleach can damage clothes.

Bleaching Whitens clothes, removes problem stains, deodorizes & sanitizes.

Use discretely and always follow bleach manufacturer instructions.

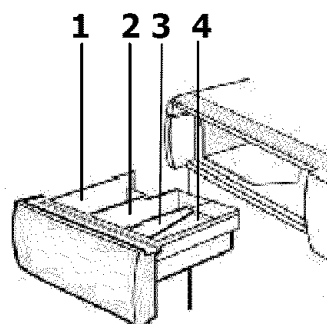
Do not add bleach while rinsing. Pour bleach in detergent dispenser 3.

Do not overfill bleach. This can damage clothes.

Fabric Softener Recommendation

All fabrics benefit by the use of softeners. We recommend use of softener to reduce clinging effect in synthetics and make laundry feel soft.

Pour Softener in detergent dispenser 4. Do not overfill. Excessive use of softener may affect wash results. Always follow softener manufacturer instructions.



- 1 - Pre Wash 1.76 ounce Max.
- 2 - Main Wash 4.41 Ounce Max.
- 3 - Bleach 2.71 Fluid Ounce
- 4 - Softener 2.71 Fluid Ounce Max.

Care and Cleaning

⚠ Unplug electric power cord before cleaning Washer Dryer to avoid shock.

Cleaning the Exterior

Use a soft damp cloth or sponge to wipe up any spills. Occasionally wipe the outside of your unit to keep it looking new.

Cleaning the Interior

The drum is made of stainless steel, specks of rust can be caused by small metal articles like safety pins, paper clips or belt buckles. The drum should be cleaned regularly. Not cleaning the drum may lead to a build up of scale clogs, limescale and dirt leading to replacement. Clean the drum by using chlorine bleach. Mix one cup 8.5 ounce and two scoops or caps of detergent. Pour this into detergent drawer compartment two. Choose automatic wash program, rotate Wash program knob to position four. Rotate Water Temperature knob to 203°F position. Push Power button to start. Repeat if necessary. To remove hard water deposits or scales, use Washer safe labeled cleaners. Wipe drum thoroughly with a damp cloth. Apply a liquid nonflammable household cleaner to stained areas, wipe with a soft cloth to remove stains or colors. Never use steel wool. Use descaling agents suitable for use on stainless steel. Some descalers contain chemical components that can attack parts of your washer dryer. Be careful in selecting the right descaler. After cleaning run cycle with plain water to remove any residual agents before inserting laundry.

Water Inlet hose

Replace hose after five years of use to reduce risk of hose failure. Periodically inspect and replace if bulges, kinks, cuts, wear or leaks are found. Mark the date of replacement on the hose by a permanent marker.

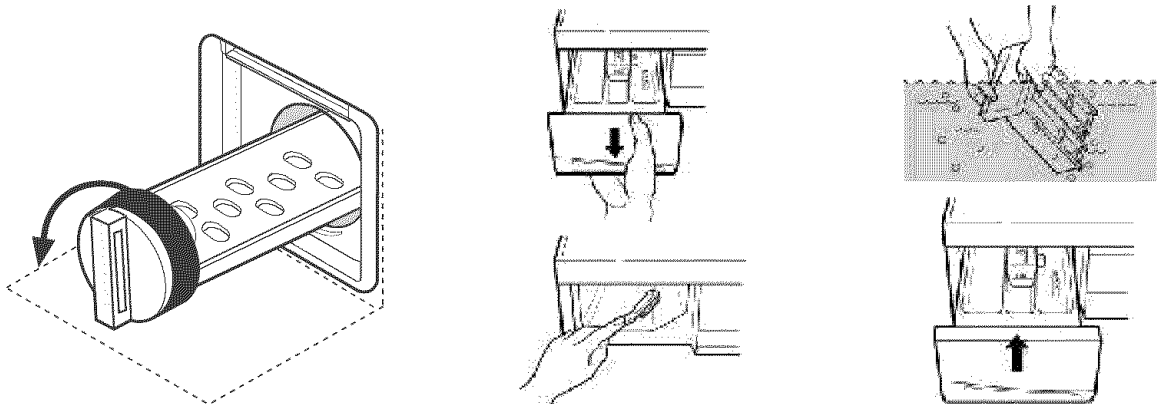
Lint Filter

⚠ To avoid water spills during removal of lint filter, place a bowl or tray under filter assembly.

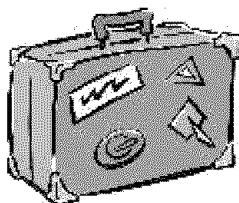
The Lint filter is located at the bottom right corner. Always run the unit on spin mode before removing the lint filter to drain away residual water. Place a bowl or tray under the lint filter area to catch any residual water. **We recommend this strongly to avoid water spills on your floor.** Open bottom panel, unscrew and remove the lint filter. Run water on the filter to clean away detergent or softener residue. Rinse with hot water, dry using a clean towel and reinsert the filter back. Turn it clock wise and lock it in position. We recommend cleaning after every 25 full loads. It is not necessary to clean lint filter after every load.

Detergent Drawer

Pull the detergent drawer out. Wash all compartments under running water. Clean the recess with an old toothbrush. Make sure all detergent accumulations are removed. Use a jet of running hot water to flush out residues. Replace the drawer and run a rinse cycle without laundry.



Vacation & Winter Storage



Install and store your washer/dryer where it will not freeze. Because some water may stay in the hose, freezing can damage your washer dryer. If storing or moving your washer dryer during freezing weather, winterize it.

Nonuse or Vacation care

If you are going away on vacation or not using your Washer/dryer for an extended period of time, you should....

- Unplug Washer/Dryer or disconnect power
- Turn off water supply. This helps avoid accidental flooding due to water pressure surge while you are away.

To Winterize Washer Dryer

- Shut off water tap.
- Disconnect and drain water inlet hose.
- Fill all four detergent drawer compartments with RV-type antifreeze. Run Washer Dryer on Program 4 for about 30 seconds to mix antifreeze in water. Unplug Washer Dryer or disconnect power.

To use Washer Dryer again

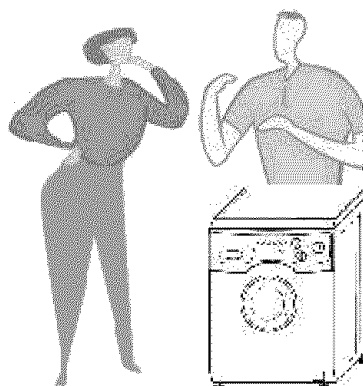
- Flush out Water pipe and hose.
- Reconnect Water inlet hose.
- Turn on water tap.
- Plug in Washer Dryer or reconnect power
- Run Washer Dryer through a complete automatic cycle. Choose program four position on the dial.
- Load the detergent drawer compartment two with 4.41 ounces of low sudsing detergent to clean out anti freeze.

To Transport the Washer Dryer

- Shut the Water tap.
- Disconnect and drain water inlet hose.
- Disconnect drain hose from the drain system.
- If your Washer/dryer is moved during freezing weather, winterize it before moving.
- Unplug Washer/dryer or disconnect power.
- Wash lint filter.
- Make sure leveling legs are secure.
- Place inlet hose into the drum.
- Drape power cord and drain hose over edge and secure it firmly by a tape.
- Insert shipping bolts and pads.
- Use masking tape to secure Washer Dryer door.

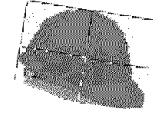
Reinstalling your Washer Dryer

Follow installation instructions as given. Run the Washer Dryer through an automatic cycle. Select program four. Use one scoop or cap full of detergent to remove the antifreeze if used. Load detergent in compartment two.





Safety Features



We Care For You...

For the protection of your family and loved ones your Supra Washer Dryer is equipped with many safety features.

Child Safe Door

An electromechanical safety device in the door prevents it from opening during operation. Door will not open till the unit is shut down and the power button turned OFF.

Washer Motor

A thermal safety device protects the motor from overload or underload giving the motor long life.

Temperature

A safety thermostat prevents excessive water temperature. Water will not heat if the water level is inadequate, water from the tap stops flowing or the tap is not turned ON. The machine will not start if prescribed water level is not available.

Water Spills

The filling valve stops if the water inlet filter is clogged or if the drain pump motor malfunctions. Protects flooring, carpets and rugs from water spills.

Safe Areas

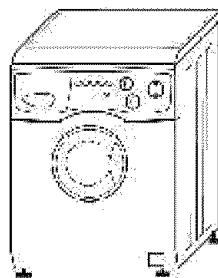
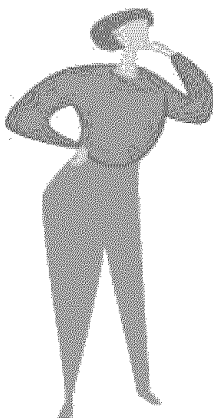
By design, access is denied to children/adults reaching into the door or touching the pump motor filter while the unit is ON.

Fuse

A safety fuse built into the unit prevents excessive electrical overload.

Plug

Your Supra Washer Dryer plug is equipped with two grounding terminals to protect against leakage currents. System and equipment are both grounded by two prongs in the plug.



Fabric Care

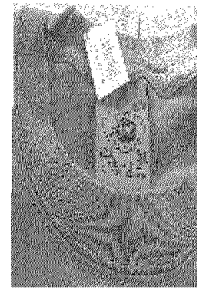
Care Label Guide

The following information is provided by U.S. Federal Trade Commission as part of Project Clean. The symbols appearing on garment labels provide care instructions from the garment manufacturer. These symbols seen on the fabric serve as minimum laundering instructions to indicate washing, bleaching drying, ironing & dry cleaning. Additional symbols or words or both may be used to clarify the instructions. The water temperature listed below are provided as a guideline. Actual water temperatures obtained in the home depend on washing machine settings, regional supply temperatures and water heater settings.



It's time to wash new clothes that you brought last week and you don't understand a care label?

A care information tag is available in most clothing sold in the United States. These written instructions will only give normally a single care method for your garment. When an international care symbol tag is also present, all care methods will usually be shown. We are happy to present the International symbol guide as a handy reference to help you select a correct wash and dry program that supports the care method prescribed by the garment manufacturer.



WASH



Normal



Permanent Press/Wrinkle Resistant



Gentle/Delicate



Hand Wash



Water Temperature 120 F (Hot)



Water Temperature 105 F (Warm)



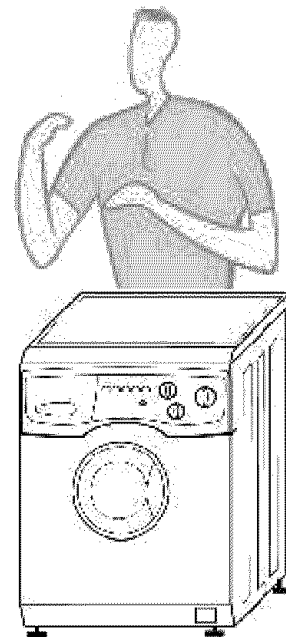
Water Temperature 85 F (Cold/Cool)



Warning: Do Not Wring






Warning: Do Not Wash
















Fabric Care







BLEACH

-  Any Bleach (when needed)
-  Only non-chlorine bleach (when needed)
-  Warning: Do Not Bleach









DRY

-  Dry
-  Normal
-  Permanent Press/Wrinkle Resistant
-  Gentle/Delicate
-  Heat Setting: High
-  Heat Setting: Medium
-  Heat Setting: Low
-  Special Instructions: Line Dry/Hang to Dry
-  Special Instructions: Drip Dry
-  Special Instructions: Dry Flat
-  Special Instructions: Dry in Shade
-  Warning: Do Not Dry (used with do not wash)
-  Warning: Do Not Tumble Dry

IRON

-  Iron
-  High
-  Medium
-  Low
-  Warning: Do Not Iron
-  Warning: No Steam

DRY-CLEAN

-  Dry Clean
-  Any Solvent
-  Dry Clean - Normal Cycle: Any Solvent expect Trichloroethylene
-  Dry Clean - Normal Cycle: Petroleum Solvent Only
-  Professionally Dry-clean: Reduce Moisture
-  Professionally Dry-clean: Short Cycle
-  Professionally Dry-clean: No Steam Finishing
-  Professionally Dry-clean: Low Heat
-  Warning: Do Not Dry-clean



Questions? Use This Trouble Shooting Guide

PROBLEM

POSSIBLE CAUSE AND REMEDY

Washer won't fill, rinse or drum will not turn

- Is power cord plugged into a 220V power receptacle?
- Is Wash Program knob pointing to the correct program number?
- Is water inlet hose kinked?
- Is water pressure at the tap correct? Is the tap ON?
- Is the door closed?
- Is the fuse blown or circuit breaker tripped?
- Are shipping screws and spacers removed?
- Are knobs rotated clock wise?
- Is your Wash Program knob working correctly?

Drum does not fill, but Water is flowing

- Is your drain hose fixed at the correct height?
- Is the power cord plugged into a 220V power receptacle?
- At the start of the cycle Water inflow is low and is absorbed by the laundry quickly. This creates a perception that water is not flowing.
- This is normal, allow the program and the cycle to continue.

Washer Dryer stops

- Is power cord plugged into a 220V power receptacle?
- Are all knobs correctly rotated. Do they point to the program?
- Is water inlet hose blocked or kinked? Is the tap on?
- Is there electrical power at the wall receptacle?
- Call an electrician to check the wall socket.
- Are you using an extension cord? Do not use an extension cord.
- Is the drum overloaded with laundry?
- Is the lint filter clogged? (Do not open while unit is full of water).

Washer won't drain

- Is the drain hose clogged? Is the end of drain hose more than 2.63 ft above the floor.
- Is the lint filter clogged? (Do not open while unit is full of water).
- See installation instructions for proper installation of drain hose.
- Is the door open?
- Are there excessive suds?
- Is your voltage low? Check your electrical service or call an electrician. Do not use an extension cord.

Washer continues to fill or drain or the cycle seems stuck

- Is the end of the drain hose more than 2.63 ft above the floor?
- Is there a air gap in the drain hose?
- Is the lint filter clogged? (Do not open while unit is full of water).
- Are all knobs correctly positioned?
- Is the unit plugged into a 220V power receptacle?
- Is voltage low? Check electrical service or call an electrician.

Washer makes noise

- Are shipping screws and spacers removed?
- Are gears engaging? These are normal Washer Dryer noises.
- Coins or safety pins or metals may be in the drum
- Heavy wash loads can produce a thumping sound. This is normal.
- Is the Washer Dryer levelled? Are all four feet resting firmly?
- Adjust levelling legs if necessary.
- Is your flooring correct? Refer page 8.

The Problem Solver

PROBLEM	POSSIBLE CAUSE AND REMEDY
Washer/Dryer leaks	<ul style="list-style-type: none">• Is Water inlet hose tight? Are all hose washers properly seated?• Is the drain hose clamped and properly installed?• Is the sink or drain clogged?• Was too much detergent used? Excessive suds will cause the unit to overflow.• Is the unit resting firmly?• Check levelling and adjust. Check household plumbing for leaks.• Check filter cap is closed tightly? Is trim in place?• Check detergent dispenser is clogged.
Detergent dispenser clogged	<ul style="list-style-type: none">• Did you use excess detergents? Is the detergent low sud? Always measure and use low sudsing detergents. Pour carefully, wipe spills.• Did you pour fabric softener in the fabric softener dispenser?• Did you pour bleach into its correct dispenser?• Did you use a powered bleach? Use liquids only.
Load too wet	<ul style="list-style-type: none">• Is your wash cycle program correct? Read Page 11 to 12.• Did you select 1200 rpm spin speed?• Is the temperature setting correct?• Did you turn your knobs correctly? Do they point correctly?• Did you press Rinse and Hold button? Is voltage correct?
Residue or lint on load	<ul style="list-style-type: none">• Did you sort your laundry properly?• Did you overload the washer/dryer? Lint can be trapped in the load if overloaded. Wash smaller loads.• Was paper or tissue left in the pockets?• Did you use enough detergent? Follow detergent guide.• Did you set temperature correctly? Cold water will not dissolve detergent completely.• Did you clean lint filter?
Stains after Wash	<ul style="list-style-type: none">• Did you follow the guide when adding detergents? Refer page 13• Use just enough detergent to remove soil and become soluble.• Use correct fabric softener depending on fabric type.• Is water in your tap hard? Install an ion filter if possible.• Did you properly sort the load? Is color bleeding? Mix only if color does not run.• Did you leave clothes in the drum at the end of the cycle? Some dyes transfer during dry cycle. Make sure color does not run.• Is detergent dispenser clean? Clean if necessary.
Load is wrinkled	<ul style="list-style-type: none">• Is your wash cycle correct? Is the drum overloaded?• Did you remove clothes after the wash cycle, hang dry and then use the dryer?• Allow the unit to run from wash to dry without interruption.• Check fabric type? Some fabrics are drip dry only.• Did you set the temperature knob correctly? Excess temperature may cause the load to wrinkle.

The Problem Solver

PROBLEM

POSSIBLE CAUSE AND REMEDY

Load is tangled or twisted

- Did you overload drum? Loads should move freely during washing.
- Did you place laundry loosely into the drum? Do not wrap clothing together.

Fabric damage

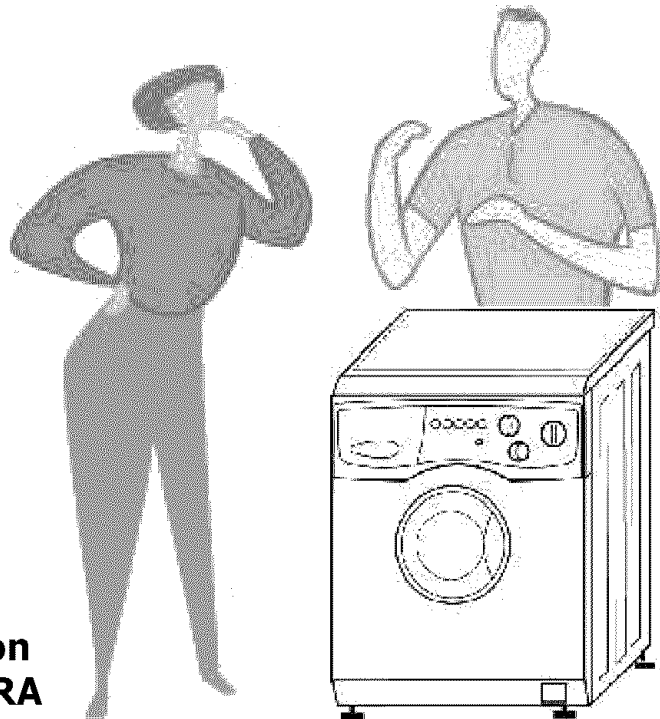
- Were sharp items removed from the pockets before washing?
- Empty pockets, zip zippers, snap or hook fasteners before washing.
- Were strings and sashes tied to prevent tangling?
- Were items *previously* damaged? Mend rips & broken threads in seams before washing.
- Did you overload drum? Laundry should move freely during washing.
- Did you pour bleach directly on the laundry? Did you follow clothing care label instructions?

Washer does not dry

- Did you overload drum? Is your Washer Dryer draining properly?
- Is your laundry load too small to tumble or properly? Add more laundry.
- Is the water turned on? The dryer uses cold water during the dry cycle to create the condensation process. Is the unit connected to cold water?

Door does not open

- Check unit is Off. Have you pressed Stop? Wait for about three minutes.
- Gently hit the door to cause a vibration to release the safety device.



To receive more information
call toll-free 1.877.44.SUPRA

Notes

We'll Be There

With the Purchase of your new Supra appliance, receive the assurance that if you ever need informatio or assistance from Supra, we'll be there. All you have to do is call toll - free



In-Home Repair Services 1.877.44.SUPRA

An authorized consumer service professional will provide expert repair service, schedule a time that is convenient for you. Many consumer service company operated locations offer you service today, tomorrow or at your convenience. Trained technicians will handle your repair smoothly to your satisfaction.



Service 1.877.44.SUPRA

You can have the secure feeling that Supra consumer service will be there right after you purchase Supra appliances. Call Toll - Free to obtain information on a servicer close to your home.

Parts & Accessories 1.877.44.SUPRA

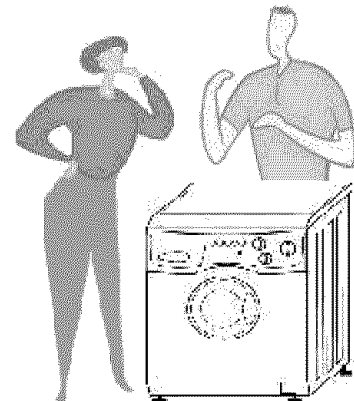
The Supra parts system provides access to several parts..... and all Supra genuine replacement parts are fully warranted. Call toll-free to obtain parts or accessories.



Supra Call Center 1.877.44.SUPRA

Ask any question about Supra appliances. Supra call center information service is available to help. Your call and your question is important to us and will be answered promptly and courteously. Hours of operation are Monday - Friday 8:00 am to 4:30 pm Central Standard Time.

User Maintenance instructions contained in this book cover procedures intended to be performed by any user. Other Servicing should be referred to a qualified service personnel. Caution must be exercised since improper servicing may cause unsafe operation.



*The manufacturer does not guarantee for possible impressions due to print or transcription errors contained in this manual. The manufacturer reserves the right to change/alter/modify product specifications and design without compromise to enhance product safety and standards and in the user's interest.

YOUR SUPRA AUTOMATIC WASHER DRYER COMBINATION UNIT WARRANTY

Save proof of original purchase date such as your sales slip to establish warranty period.

WHAT IS COVERED

FULL ONE-YEAR WARRANTY

For one year from the date of original purchase, Supra will provide free of charge parts and service labor in your home to repair or replace any part of the Washer Dryer that fails because of manufacturing defect.

LIMITED SECOND YEAR WARRANTY

For the second year from the date of original purchase, Supra will provide free of charge replacement parts for the stainless steel drum and gear case assembly that fails because of a manufacturing defect. Associated parts and plumbing parts or not covered by this warranty. You pay for the service trip to your home and service labor charges

This Warranty is extended to the original purchaser and any succeeding owner for products purchased for ordinary home use in the 48 mainland states and Washington DC. All warranty services will be provided by BSI Service Corporation authorized and trained servicers during normal working hours. Call toll-free 1.877.44.SUPRA to receive guidance on service issues.

WHAT IS NOT COVERED

1. Service trips to your home to teach you how to use the product.
2. Improper installation
3. Replacement of house fuses or resetting of circuit breakers.
4. Cleaning or servicing of hose pipes or drain facility.
5. Failure of the product if it is used for other than its intended purpose or used commercially or used outside the United States.
6. Damage to product caused by accident, fire, flood, riots or acts of God.
7. Unauthorized modifications made to the unit or unauthorized repair.
8. If used on a 110 V power grid or on a 50Hz electrical cycle.

Read your Use and Care guide book carefully. If you have any questions about operating the product, please call toll-free 1.877.44.SUPRA. If you have an installation problem contact your dealer or installer. You are responsible to provide adequate electrical, plumbing, drain and other connecting facilities. WARRANTOR is not responsible for consequential damages.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may have other rights which vary from state to state

Warrantor: Supra Corporation

Warranty Administrator in the United States: BSI Services Corporation

Technical Service Provider in the United States: Supra Appliances Technical Service

Contact Supra Corporation at help@supracorporation.com;

Contact BSI Services Corporation at 1.877.71 SUPRA

Contact Supra Appliances Technical Service at 1.877.44.SUPRA

SUPRA CORPORATION

6F, SHARMAN BLDG, 17-21, NISHIWASEDA CHOME

SHINJUKU-KU, TOKYO, 169-0051, JAPAN

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