

# TRACTOR INSTRUCTION BOOK

**Model**

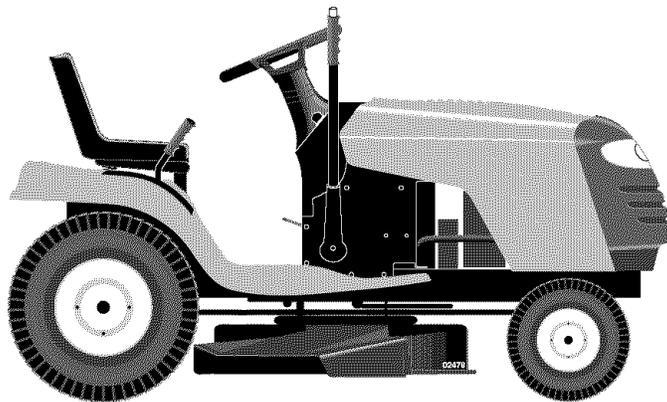
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Read and keep this book for future reference.

This book contains important information on  
*SAFETY, ASSEMBLY, OPERATION, MAINTENANCE & STORAGE.*

## PRODUCT INFORMATION

The owner must be certain that all the product information is included with the unit. This information includes the INSTRUCTION BOOKS, the REPLACEMENT PARTS and the WARRANTIES. This information must be included to make sure state laws and other laws are followed.



RECORD THE FOLLOWING INFORMATION ABOUT YOUR UNIT.  
THIS INFORMATION IS NECESSARY WHEN ORDERING PARTS  
OR IN CASE OF LOSS OR THEFT.

**WHERE PURCHASED:** \_\_\_\_\_

**DATE PURCHASED:** Month \_\_\_\_\_ Day \_\_\_\_\_ Year \_\_\_\_\_

**MODEL NO.:** \_\_\_\_\_ **DATE OF MANUFACTURE:** \_\_\_\_\_

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## MURRAY, INC. Two Year Limited Warranty

Murray, Inc. warrants to the original purchaser that this unit shall be free from defects in material and workmanship under normal use and service for a period of **Two (2) Years** from the date of purchase; however, this warranty does not cover engines, accessories (such as snow blowers, snow blades, grass baggers and plows), transmissions, batteries and Normal Wear Parts (except as noted below) or transaxles as the companies that manufacture these items furnish their own warranties and provide service through their authorized field service facilities. For additional information, see the warranties covering these particular parts. If you are uncertain whether your unit contains or is equipped with one or more of these parts, consult your dealer prior to purchase. Subject to the terms and conditions noted in this Limited Warranty, we shall, at our option, repair or replace at no cost to the original purchaser any part covered by this Limited Warranty during the applicable warranty period.

In the event the battery proves defective within ninety (90) days from the date of purchase, we will replace it without charge. If the battery proves defective after (90) days but within one hundred twenty (120) days from the date of purchase, we will replace it for a charge of one half (1/2) of the retail price of the battery in effect at the time of return.

Normal Wear Parts are defined as belts, blades, blade adapters, pneumatic tires, headlights and seat covers. These parts are warranted to be free of defects in material and workmanship as delivered with the product. Any claim for repair or replacement of Normal Wear Parts must be made within thirty (30) days of the date of purchase. No claims involving damage caused from material use, abuse or misuse will be honored.

This **Murray, Inc. Two (2) Year Limited Warranty** is your exclusive remedy; however, this warranty is void or does not apply to any unit that has been tampered with, altered, misused, abused or used for rental or other commercial and/or professional (non-homeowner) uses. Your warranty does not cover minor mechanical adjustments which are not due to any defect in material or workmanship. For assistance in making such adjustments, consult your Instruction Book.

To make a claim under this **Murray, Inc. Two (2) Year Limited Warranty**, return the unit (or if authorized in advance, the defective part) along with your proof of purchase to an Authorized Service Center near you. To locate the nearest Authorized Service Center, call the Central Parts Distributor for your area shown in the list provided with your unit or check the Yellow Page listings in your local telephone directory. If you return the entire unit, we will repair the unit. If we authorize the return of the defective part only, we will either replace or repair the part. In the case of a defect in a transmission or differential (as distinguished from a transaxle), the entire transmission or differential must be returned since they do not include user serviceable parts.

This **Murray, Inc. Two (2) Year Limited Warranty** gives you specific legal rights, and you may also have other rights which vary from state to state. **This Limited Warranty is given in lieu of all other expressed and implied warranties including the implied warranty of merchantability and warranty of fitness for a particular purpose.** If you need additional information on this written warranty or assistance in obtaining service, call or write to the address below. The model number along with the CUSTOMER CARE Center 1-800 number is on the Model Number Nameplate attached to the unit.

**MURRAY, INC.**  
Outdoor Power Equipment  
Customer Service Department  
P.O. Box 268  
Brentwood, Tennessee 37027

## OWNER'S INFORMATION

This instruction book is written for a person with some mechanical ability. Like most service books, not all the steps are described. Steps on how to loosen or tighten fasteners are steps anyone can follow with some mechanical ability. Read and follow these instructions before you use the unit.

**Know your product:** If you understand the unit and how the unit operates, you will get the best performance. As you read this manual, compare the illustrations to the unit. Learn the location and the function of the controls. To help prevent an accident, follow the operating instructions and the safety rules. Keep this manual for future reference.

**IMPORTANT:** Many units are not assembled and are sold in cartons. It is the responsibility of the owner to make sure the assembly instructions in the manual are exactly followed. Other units are purchased in assembled condition. On assembled units, it is the responsibility of the owner to make sure the

unit is correctly assembled. The owner must carefully check the unit according to the instructions in this manual before it is first used.

### RESPONSIBILITY OF THE OWNER

**The responsibility of the owner is to follow the instructions below.**

1. Carefully read and follow the rules for safe operation.
2. Follow all the assembly and preparation instructions.
3. Inspect the unit.
4. Make sure that the operator of the unit knows how to correctly use all standard and accessory equipment.
5. Operate the unit only with guards, shields, and other safety items in place and working correctly.
6. Correctly adjust the unit.
7. Service the unit only with authorized or approved replacement parts.
8. Complete all maintenance on the unit.

## SAFETY RULES

**IMPORTANT:** This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

 **WARNING:** In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot contact spark plug.

 **WARNING:** Do not coast down a hill in neutral, you may lose control of the tractor.

 **WARNING:** Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Operate only at the lowest possible speed when on a slope. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

 **WARNING:** Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

 **WARNING:** Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. **Wash hands after handling.**

### I. GENERAL OPERATION

- Read, understand, and follow all instructions on the machine and in the manual before starting.
- Do not put hands or feet near rotating parts or under the machine. Keep clear of the discharge opening at all times.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blades.
- Be sure the area is clear of bystanders before operating. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.

# SAFETY RULES

- Never direct discharged material toward anyone. Avoid discharging material against a wall or obstruction. Material may ricochet back toward the operator. Stop the blades when crossing gravel surfaces.
- Do not operate machine without the entire grass catcher, discharge guard, or other safety devices in place and working.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Disengage blades when not mowing. Shut off engine and wait for all parts to come to a complete stop before cleaning the machine, removing the grass catcher, or unclogging the discharge guard.
- Operate machine only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.
- Always wear eye protection when operating machine.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
- Follow the manufacturer's recommendation for wheel weights or counterweights.
- Keep machine free of grass, leaves or other debris build-up which can touch hot exhaust / engine parts and burn. Do not allow the mower deck to plow leaves or other debris which can cause build-up to occur. Clean any oil or fuel spillage before operating or storing the machine. Allow machine to cool before storage.

## II. SLOPE OPERATION

Slopes are a major factor related to loss of control and tip-over accidents, which can result in severe injury or death. Operation on all slopes requires extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

- Mow up and down slopes, not across.
- Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Choose a low ground speed so that you will not have to stop or shift while on the slope.
- Do not mow on wet grass. Tires may lose traction. Always keep the machine in gear when going down slopes. Do not shift to neutral and coast downhill.
- Avoid starting, stopping, or turning on a slope. If the tires lose traction, disengage the blades and proceed slowly straight down the slope.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction, which could cause the machine to roll over.
- Use extra care while operating machine with grass catchers or other attachments; they can affect the stability of the machine. Do not use on steep slopes.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not mow near drop-offs, ditches, or embankments. The machine could suddenly roll over if a wheel is over the edge or if the edge caves in.

## III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and in the watchful care of a responsible adult other than the operator.
- Be alert and turn machine off if a child enters the area.
- Before and while backing, look behind and down for small children.

## SAFETY RULES

- Never carry children, even with the blades shut off. They may fall off and be seriously injured or interfere with safe machine operation. Children who have been given rides in the past may suddenly appear in the mowing area for another ride and be run over or backed over by the machine.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may block your view of a child.

### IV. TOWING

- Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
- Follow the manufacturer's recommendation for weight limits for towed equipment and towing on slopes.
- Never allow children or others in or on towed equipment.
- On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
- Travel slowly and allow extra distance to stop.

### V. SERVICE

#### SAFE HANDLING OF GASOLINE

To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only approved gasoline container.
- Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling.
- Never fuel the machine indoors.
- Never store the machine or fuel container where there is an open flame, spark, or pilot light such as on a water heater or other appliances.
- Never fill containers inside a vehicle or on a truck or trailer bed with plastic liner. Always place containers on the ground away from your vehicle when filling.

- Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a gasoline dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If fuel is spilled on clothing, change clothing immediately.
- Never overfill fuel tank. Replace gas cap and tighten securely.

### GENERAL SERVICE

- Never operate machine in a closed area.
- Keep all nuts and bolts tight to be sure the equipment is in safe working condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage and remove any fuel-soaked debris. Allow machine to cool before storing.
- If you strike a foreign object, stop and inspect the machine. Repair, if necessary, before restarting.
- Never make any adjustments or repairs with the engine running.
- Check grass catcher components and the discharge guard frequently and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp. Wrap the blade or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.
- Maintain or replace safety and instruction labels, as necessary.



- Be sure the area is clear of bystanders before operating. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never carry children, even with the blades shut off. They may fall off and be seriously injured or interfere with safe machine operation. Children who have been given rides in the past may suddenly appear in the mowing area for another ride and be run over or backed over by the machine.
- Keep children out of the mowing area and in the watchful care of a responsible adult other than the operator.
- Be alert and turn machine off if a child enters the area.
- Before and while backing, look behind and down for small children.
- Mow up and down slopes (15° Max), not across.
- Choose a low ground speed so that you will not have to stop or shift while on the slope.
- Avoid starting, stopping, or turning on a slope. If the tires lose traction, disengage the blades and proceed slowly straight down the slope.
- If machine stops while going uphill, disengage blades, shift into reverse and back down slowly.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.

## PRODUCT SPECIFICATIONS

|                             |   |
|-----------------------------|---|
| Gasoline Capacity and Type: | 1.25 Unleaded Regular   |
| Oil Type (API-SG-SL):       | SAE 30 (above 32°F)<br>SAE 5W-30(below 32°F)                                    |
| Oil Capacity:               | 3 Pints   |
| Spark Plug: (Gap: .030")    | Champion RC12YC   |
| Ground Speed (MPH):         | Forward:<br>1st 1.2<br>2nd 2.4<br>3rd 3.5<br>4th 4.8<br>5th 5.3<br>Reverse: 1.5 |
| Tire Pressure:              | Front: 14 PSI<br>Rear: 10 PSI   |
| Charging System:            | 3 Amps Battery<br>5 Amps Headlights   |
| Battery:                    | Amp/Hr: 28<br>Min. CCA: 230<br>Case Size: U1R                                   |
| Blade Bolt Torque:          | 27-35 Ft. Lbs.  |

**CONGRATULATIONS** on your purchase of a new tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance. Should you experience any problem you cannot easily remedy, please contact

your nearest authorized service center/department. We have competent, well-trained technicians and the proper tools to service or repair this tractor. Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

## CUSTOMER RESPONSIBILITIES

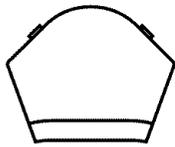
- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Maintenance" and "Storage" sections of this owner's manual.

**WARNING:** This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

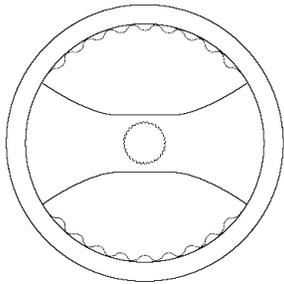
In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest authorized service center/department.

# UNASSEMBLED PARTS

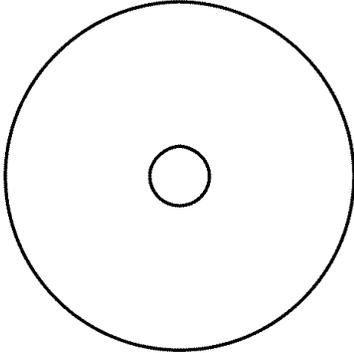
## Steering Wheel



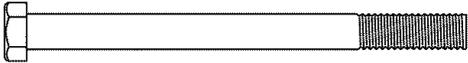
Steering Wheel Insert



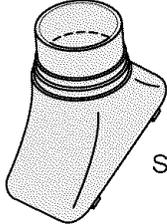
(1) 5/16 Lock Washer



(1) Large Flat Washer

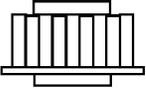


(1) Hex Bolt 5/16-18 x 4



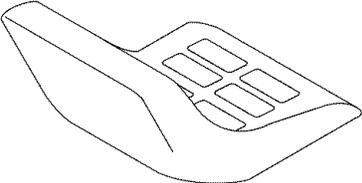
Steering Boot

Steering Extension Shaft



Steering Wheel Adapter

## Seat

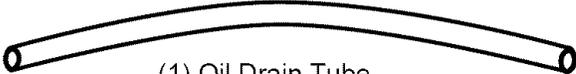


(1) Washer 17/32 x 1-3/16 x 12 Gauge

(1) Lock Washer 1/2

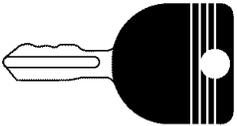
(1) Bolt

## Slope Sheet

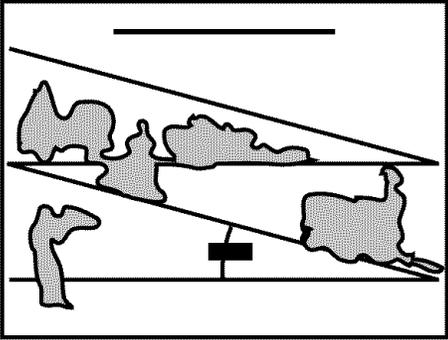


(1) Oil Drain Tube For Future Use

### Keys



(2) Keys



# ASSEMBLY/PRE-OPERATION

Your new tractor has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

## TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes you need are listed below.

- (1) 3/4" wrench
- (1) Pliers
- (1) 1/2" wrench
- (1) Utility knife
- (1) Tire pressure gauge

When right or left hand is mentioned in this manual, it means, from your point of view, when you are in the operating position (seated behind the steering wheel).

## TO REMOVE TRACTOR FROM CARTON

### UNPACK CARTON

1. Remove all accessible loose parts and parts boxes from carton.
2. Cut along dotted lines on all four panels of carton. Remove end panels and lay side panels flat.
3. Check for any additional loose parts or cartons and remove.

## BEFORE REMOVING TRACTOR FROM SKID

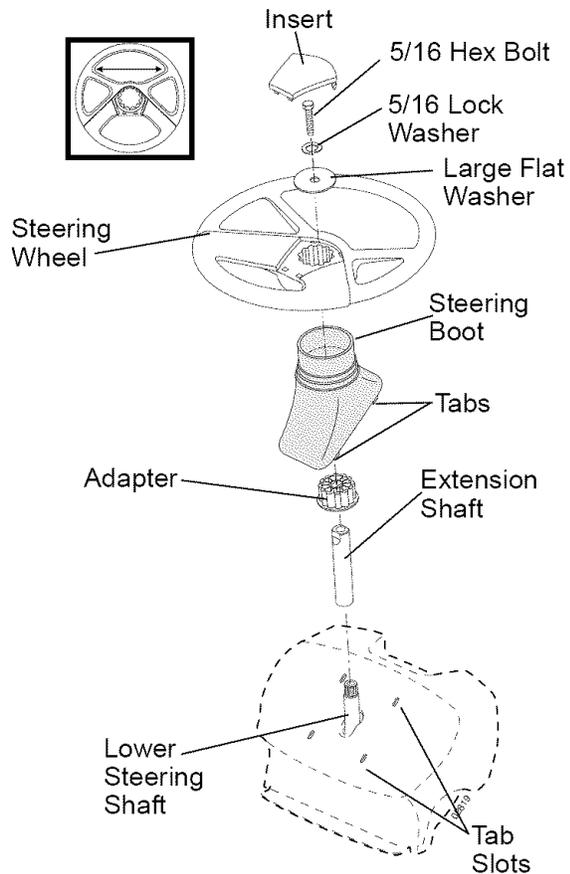
### ATTACH STEERING WHEEL

#### ASSEMBLE EXTENSION SHAFT AND BOOT

1. Slide extension shaft onto lower steering shaft.
2. Place tabs of steering boot over tab slots in dash and push down to secure.

#### INSTALL STEERING WHEEL

3. Position front wheels of the tractor so they are pointing straight forward.
4. Remove steering wheel adapter from steering wheel and slide adapter onto steering shaft extension.
5. Position steering wheel so cross bars are horizontal (left to right) and slide inside boot and onto adapter.
6. Assemble large flat washer, 5/16 lock washer, 5/16 hex bolt and tighten securely.
7. Snap steering wheel insert into center of steering wheel.
8. Remove protective materials from tractor hood and grill.



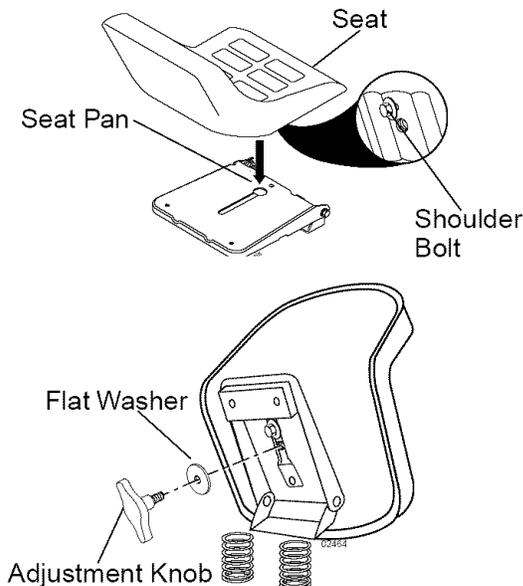
**IMPORTANT:** Check for and remove any staples in skid that may puncture tires where tractor is to roll off skid.

### INSTALL SEAT

Adjust seat before tightening adjustment knob.

1. Remove adjustment knob and flat washer securing seat to cardboard packing and set aside for assembly of seat to tractor.
2. Pivot seat upward and remove from the cardboard packing. Remove the cardboard packing and discard.
3. Place seat on seat pan so head of shoulder bolt is positioned over large slotted hole in pan.
4. Push down on seat to engage shoulder bolt in slot and pull seat towards rear of tractor.
5. Pivot seat and pan forward and assemble adjustment knob and flat washer loosely. Do not tighten.
6. Lower seat into operating position and sit in seat.

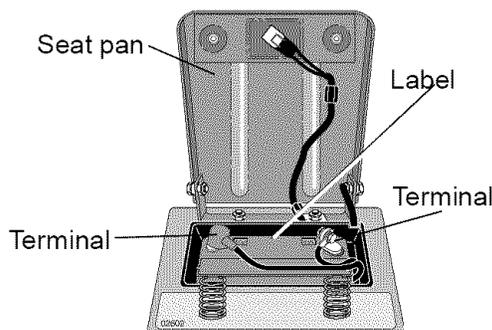
7. Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
8. Get off seat without moving its adjusted position.
9. Raise seat and tighten adjustment knob securely.



### CHECK BATTERY

1. Lift seat pan to raised position.

**NOTE:** If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps. (See "BATTERY" in Maintenance section of this manual for charging instructions).



### TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

1. Press lift lever plunger and raise attachment lift lever to its highest position.
2. Release parking brake by depressing clutch/brake pedal.
3. Place gearshift lever in neutral (N) position.
4. Roll tractor forward off skid.
5. Remove banding holding deflector shield guard up against tractor.

### TO DRIVE TRACTOR OFF SKID (See Operation section for location and function of controls)

**WARNING:** Before starting, read, understand and follow all instructions in the Operation section of this manual. Be sure tractor is in a well-ventilated area. Be sure the area in front of tractor is clear of other people and objects.

1. Be sure all the above assembly steps have been completed.
2. Check engine oil level and fill fuel tank with gasoline.
3. Sit on seat in operating position, depress clutch/brake pedal and set the parking brake.
4. Place gear shift lever in neutral (N) position.
5. Press lift lever plunger and raise attachment lift lever to its highest position.
6. Start the engine. After engine has started, move throttle control to idle position.
7. Depress clutch/brake pedal into full "BRAKE" position and hold. Move gearshift lever to 1st gear.
8. Slowly release clutch/brake pedal and slowly drive tractor off skid.
9. Apply brake to stop tractor, set parking brake and place gearshift lever in neutral position.
10. Turn ignition key to "STOP" position. Continue with the instructions that follow.

## **CHECK TIRE PRESSURE**

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

- Reduce tire pressure to PSI shown in “PRODUCT SPECIFICATIONS” section of this manual.

## **CHECK FOR PROPER POSITION OF ALL BELTS**

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

## **CHECK DECK LEVELNESS**

For best cutting results, mower housing should be properly leveled. See “TO LEVEL MOWER HOUSING” in the Service and Adjustments section of this manual.

## **CHECK BRAKE SYSTEM**

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See “TO ADJUST BRAKE” in the Service and Adjustments section of this manual.

## **✓ CHECKLIST**

Before you operate your new tractor, we wish to assure that you receive the best performance and satisfaction from this Quality Product.

Please review the following checklist:

- ✓ All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- ✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- ✓ Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- ✓ Be sure mower deck is properly leveled side-to-side/front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- ✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- ✓ Check wiring. See that all connections are still secure and wires are properly clamped.

While learning how to use your tractor, pay extra attention to the following important items:

- ✓ Engine oil is at proper level.
- ✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- ✓ Become familiar with all controls, their location and function. Operate them before you start the engine.
- ✓ Be sure brake system is in safe operating condition.
- ✓ Be sure Operator Presence System and Reverse Operation System (ROS) are working properly (See the Operation and Maintenance sections in this manual).

# OPERATION

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.



Failure to follow instructions could result in serious injury or death. The safety alert symbol is used to identify safety information about hazards which can result in death, serious injury and/or property damage.

**!** **DANGER** indicates a hazard which, if not avoided, will result in death or serious injury.

**!** **WARNING** indicates a hazard which, if not avoided, could result in death or serious injury.

**!** **CAUTION** indicates a hazard which, if not avoided, might result in minor or moderate injury.

**CAUTION** when used **without** the alert symbol, indicates a situation that **could result in damage to the tractor and/or engine.**

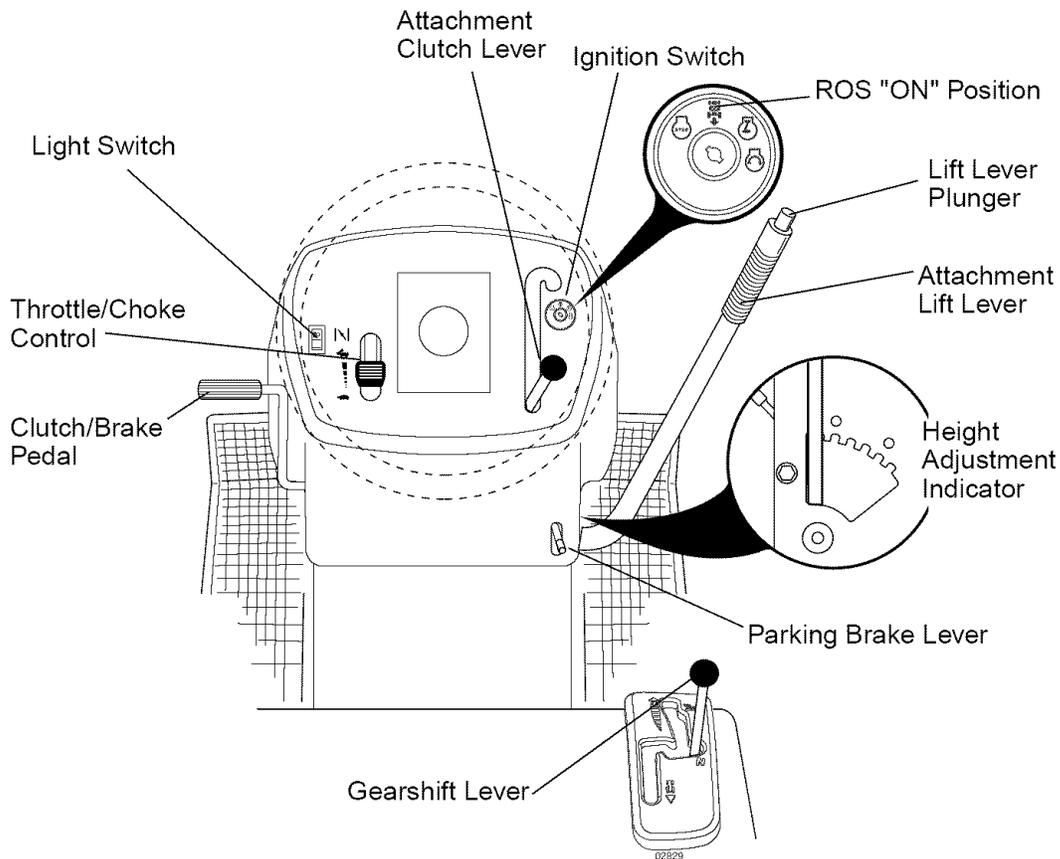
**HOT SURFACES** indicates a hazard which, if not avoided, **could result in death, serious injury and/or property damage.**

**FIRE** indicates a hazard which, if not avoided, **could result in death, serious injury and/or property damage.**

## KNOW YOUR TRACTOR

### READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.



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Our tractors conform to the safety standards of the American National Standards Institute.

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**ATTACHMENT CLUTCH LEVER** - Used to engage the mower blades, or other attachments mounted to your tractor.

**ATTACHMENT LIFT LEVER** - Used to raise, lower, and adjust the mower deck or other attachments mounted to your tractor.

**CLUTCH/BRAKE PEDAL** - Used for declutching and braking the tractor and starting the engine.

**GEARSHIFT LEVER** - Selects the speed and direction of tractor.

**IGNITION SWITCH** - Used for starting and stopping the engine.

**LIFT LEVER PLUNGER** - Used to release attachment lift lever when changing its position.

**LIGHT SWITCH** - Turns the headlights on and off.

**PARKING BRAKE LEVER** - Locks clutch/brake pedal into the brake position.

**REVERSE OPERATION SYSTEM (ROS) "ON" POSITION** - Allows operation of mower deck or other powered attachment while in reverse.

**THROTTLE/CHOKE CONTROL** - Used for starting and controlling engine speed.

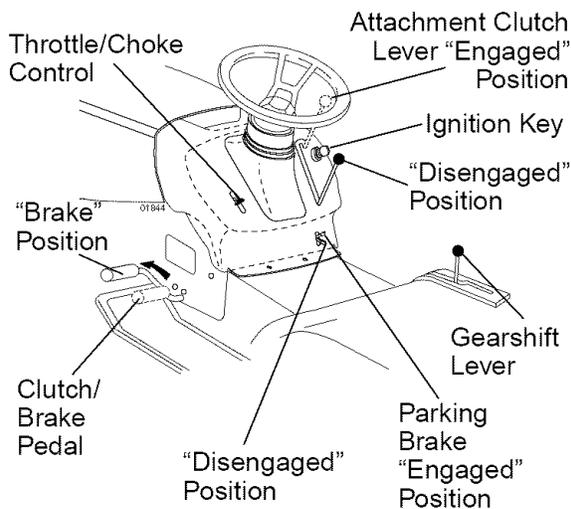


The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over spectacles or standard safety glasses.

## HOW TO USE YOUR TRACTOR TO SET PARKING BRAKE

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

1. Depress clutch/brake pedal all the way down and hold.
2. Pull parking brake lever up and release pressure from clutch/brake pedal. Pedal should remain in brake position. Make sure parking brake will hold tractor secure.



## STOPPING

### MOWER BLADES -

- To stop mower blades, move attachment clutch lever to disengaged position.

### GROUND DRIVE -

- To stop ground drive, depress clutch/brake pedal all the way down.
- Move gearshift lever to neutral (N) position.

### ENGINE -

- Move throttle control between half and full speed (fast) position.

**NOTE:** Failure to move throttle control between half and full speed (fast) position, before stopping, may cause engine to "backfire".

- Turn ignition key to "STOP" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.

- Never use choke to stop engine.

**IMPORTANT:** Leaving the ignition switch in any position other than "STOP" will cause the battery to discharge and go dead.

**NOTE:** Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.

**CAUTION:** Always stop tractor completely, as described above, before leaving the operator's position.

## TO USE THROTTLE CONTROL

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance.

## TO MOVE FORWARD AND BACKWARD

The direction and speed of movement is controlled by the gearshift lever.

1. Start tractor with clutch/brake pedal depressed and gearshift lever in neutral (N) position.
2. Move gearshift lever to desired position.
3. Slowly release clutch/brake pedal to start movement.

**IMPORTANT:** Bring tractor to a complete stop before shifting or changing gears. Failure to do so will shorten the useful life of your transaxle.

## TO ADJUST MOWER CUTTING HEIGHT

The position of the attachment lift lever determines the cutting height.

- Grasp lift lever.
- Press plunger with thumb and move lever to desired position.

The cutting height range is approximately 1-1/2 to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

### TO OPERATE MOWER

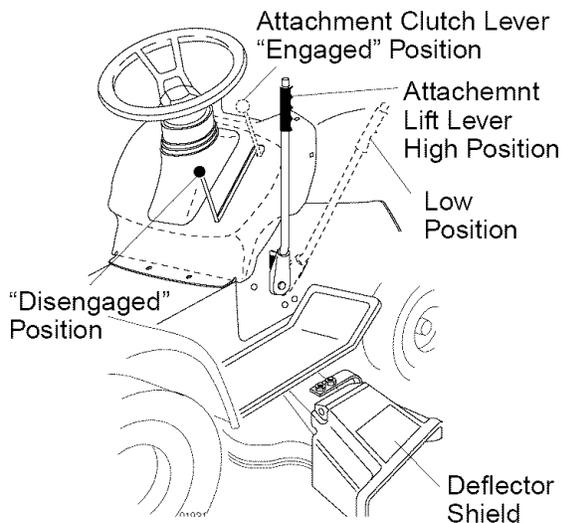
Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine. You must remain fully and centrally positioned in the seat to prevent the engine from hesitating or cutting off when operating your equipment on rough, rolling terrain or hills.

1. Select desired height of cut.
2. Start mower blades by engaging attachment clutch control.

### TO STOP MOWER BLADES -

disengage attachment clutch control.

**CAUTION:** Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the deflector shield in place.



### REVERSE OPERATION SYSTEM (ROS)

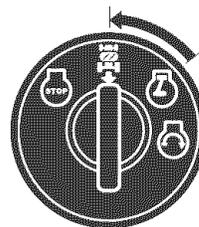
Your tractor is equipped with a Reverse Operation System (ROS). Any attempt by the operator to travel in the reverse direction with the attachment clutch engaged will shut off the engine unless ignition key is placed in the ROS "ON" position.

**WARNING:** Backing up with the attachment clutch engaged while mowing is strongly discouraged. Turning the ROS "ON", to allow reverse operation with the attachment clutch engaged, should only be done when the operator decides it is necessary to reposition the machine with the attachment engaged. **Do not mow in reverse unless absolutely necessary.**

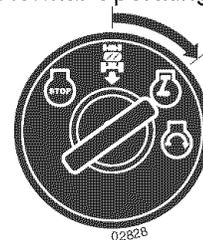
### USING THE REVERSE OPERATION SYSTEM -

1. Depress clutch/brake pedal all the way down and hold.
2. With engine running, turn ignition key counterclockwise to ROS "ON" position.
3. Look down and behind before backing.
4. Move gear shift lever to reverse (R) position and slowly release clutch/brake pedal to start movement.
5. When use of the ROS is no longer needed, turn the ignition key clockwise to engine "ON" position.

ROS "ON" Position



Engine "ON" Position (Normal Operating)



## TO OPERATE ON HILLS

**⚠WARNING:** Do not drive up or down hills with slopes greater than 15° and do not drive across any slope. Use the slope guide provided at the back of this manual.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move gearshift lever to 1st gear. Be sure you have allowed room for tractor to roll slightly as you restart movement.
- To restart movement, slowly release parking brake and clutch/brake pedal.
- Make all turns slowly.

## TO TRANSPORT

- Raise attachment lift to highest position with attachment lift control.
- When pushing or towing your tractor, be sure gearshift lever is in neutral (N) position.
- Do not push or tow tractor at more than five (5) MPH.

**NOTE:** To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

## TOWING CARTS AND OTHER ATTACHMENTS

Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

## BEFORE STARTING THE ENGINE CHECK ENGINE OIL LEVEL

The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.

1. Check engine oil with tractor on level ground.
  2. Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Maintenance section of this manual).
  - To change engine oil, see the Maintenance section in this manual.

## ADD GASOLINE

- Fill fuel tank to bottom of filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

**⚠CAUTION:** Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

**IMPORTANT:** When operating in temperatures below 32°F (0°C), use fresh, clean winter grade gasoline to help insure good cold weather starting.

**CAUTION:** Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

## TO START ENGINE

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

1. Sit on seat in operating position, depress clutch/brake pedal and set parking brake.
2. Place gear shift lever in neutral (N) position.
3. Move attachment clutch to disengaged position.
4. Move throttle control to choke position.

**NOTE:** Before starting, read the warm and cold starting procedures below.

5. Insert key into ignition and turn key clockwise to start position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, move throttle control to fast position, wait a few minutes and try again. If engine still does not start, move the throttle control back to the choke position and retry.

### WARM WEATHER STARTING (50° F and above)

6. When engine starts, move the throttle control to the fast position.
  - The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

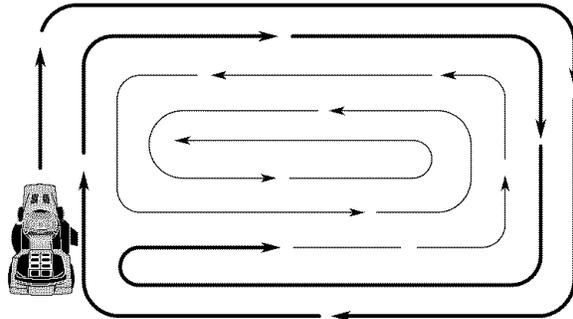
### COLD WEATHER STARTING ( 50° F and below)

6. When engine starts, leave throttle control in choke position until engine warms up and begins to run roughly. Once rough running begins, immediately move the throttle control to the fast position. Engine warm-up may take from several seconds to several minutes (the colder the temperature, the longer the warm-up).
  - The attachments can also be used during the engine warm-up period.

**NOTE:** If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance (see “TO ADJUST CARBURETOR” in the Service and Adjustments section of this manual).

## MOWING TIPS

- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See “TO LEVEL MOWER HOUSING” in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has already been cut. Have the cut area to the right of the tractor. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished.



- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- **Always operate engine at full throttle when mowing** to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.



## TRACTOR

Always observe safety rules when performing any maintenance.

### BRAKE OPERATION

If tractor requires more than five (5) feet to stop at highest speed in highest gear on a level, dry concrete or paved surface, then brake must be checked and adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

### TIRES

- Maintain proper air pressure in all tires (See "PRODUCT SPECIFICATIONS" section of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

**NOTE:** To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

### OPERATOR PRESENCE SYSTEM AND REVERSE OPERATION SYSTEM (ROS)

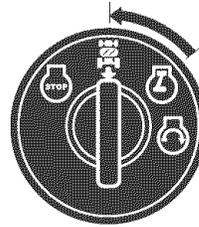
Be sure operator presence and reverse operation systems are working properly. If your tractor does not function as described, repair the problem immediately.

- The engine should not start unless the brake pedal is fully depressed, and the attachment clutch control is in the disengaged position.

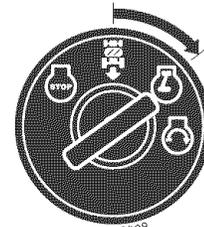
### CHECK OPERATOR PRESENCE SYSTEM

- When the engine is running, any attempt by the operator to leave the seat without first setting the parking brake should shut off the engine.
- When the engine is running and the attachment clutch is engaged, any attempt by the operator to leave the seat should shut off the engine.
- The attachment clutch should never operate unless the operator is in the seat.

ROS "ON" Position



Engine "ON" Position (Normal Operating)



### CHECK REVERSE OPERATION (ROS) SYSTEM

- When the engine is running with the ignition switch in the engine "ON" position and the attachment clutch engaged, any attempt by the operator to shift into reverse should shut off the engine.
- When the engine is running with the ignition switch in the ROS "ON" position and the attachment clutch engaged, any attempt by the operator to shift into reverse should NOT shut off the engine.

### BLADE CARE

For best results mower blades must be kept sharp. Replace bent or damaged blades.

**CAUTION:** Use only a replacement blade approved by the manufacturer of your tractor. Using a blade not approved by the manufacturer of your tractor is hazardous, could damage your tractor and void your warranty.

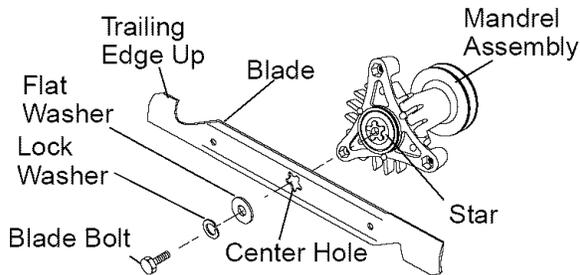
### BLADE REMOVAL

1. Raise mower to highest position to allow access to blades.
2. Remove blade bolt, lock washer and flat washer securing blade.
3. Install new or resharpened blade with trailing edge up towards deck as shown.

**IMPORTANT:** To ensure proper assembly, center hole in blade must align with star on mandrel assembly.

4. Reassemble blade bolt, lock washer and flat washer in exact order as shown.
5. Tighten blade bolt securely (27-35 Ft. Lbs. torque).

**IMPORTANT:** Blade bolt is heat treated. If bolt needs replacing, replace only with approve bolt shown in the Repair Parts.



### TO SHARPEN BLADE

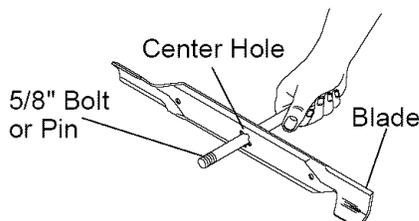
**NOTE:** We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer.)

**NOTE:** Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

- Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.



### BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- Keep battery bolts tight.

- Keep small vent holes open.
  - Recharge at 6-10 amperes for 1 hour.
- NOTE:** The original equipment battery on your tractor is maintenance free. Do not attempt to open or remove caps or covers. Adding or checking level of electrolyte is not necessary.

### TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

1. Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
2. Rinse the battery with plain water and dry.
3. Clean terminals and battery cable ends with wire brush until bright.
4. Coat terminals with grease or petroleum jelly.
5. Reinstall battery (See "REPLACING BATTERY" in the SERVICE AND ADJUSTMENTS section of this manual).

### TRANSAXLE COOLING

Keep transaxle free from build-up of dirt and chaff which can restrict cooling.

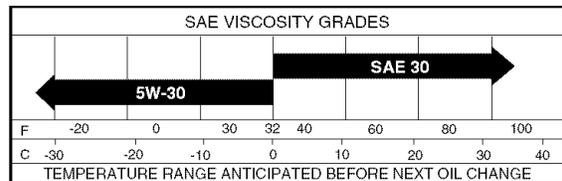
### V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

### ENGINE

#### LUBRICATION

Only use high quality detergent oil rated with API service classification SG-SL. Select the oil's SAE viscosity grade according to your expected operating temperature.



**NOTE:** Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, they will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

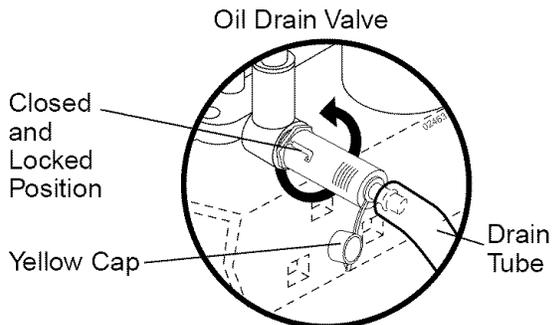
Change the oil after every 25 hours of operation or at least once a year if the tractor is not used for 25 hours in one year. Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

### TO CHANGE ENGINE OIL

Determine temperature range expected before oil change. All oil must meet API service classification SG-SL.

- Be sure tractor is on level surface.
  - Oil will drain more freely when warm.
  - Catch oil in a suitable container.
1. Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
  2. Remove yellow cap from end of drain valve and install the drain tube onto the fitting.



3. Unlock drain valve by pushing inward slightly and turning counterclockwise.
4. To open, pull out on the drain valve.
5. After oil has drained completely, close and lock the drain valve by pushing inward and turning clockwise until the pin is in the locked position as shown.
6. Remove the drain tube and replace the cap onto the end of the drain valve.
7. Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" section of this manual.
8. Use gauge on oil fill cap/dipstick for checking level. For accurate reading, tighten dipstick cap securely onto the tube before removing dipstick. Keep oil at "FULL" line on dipstick. Tighten cap onto the tube securely when finished.

### CLEAN AIR SCREEN

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

### AIR FILTER

Your engine will not run properly using a dirty air filter. Service air cleaner more often under dusty conditions. See Engine Manual.

### MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

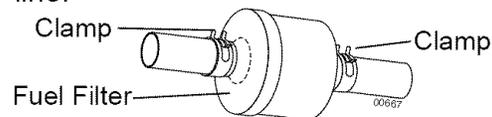
### SPARK PLUG(S)

Replace spark plug(s) at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" section of this manual.

### IN-LINE FUEL FILTER

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

1. With engine cool, remove filter and plug fuel line sections.
2. Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
3. Be sure there are no fuel line leaks and clamps are properly positioned.
4. Immediately wipe up any spilled gasoline.



### CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose or pressure washer to clean your tractor unless the engine and transmission are covered to keep water out. Water in engine or transmission will shorten the useful life of your tractor. Use compressed air or a leaf blower to remove grass, leaves and trash from tractor and mower.

# SERVICE AND ADJUSTMENTS



**WARNING: TO AVOID SERIOUS INJURY, BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:**

1. Depress clutch/brake pedal fully and set parking brake.
2. Place gearshift lever in neutral (N) position.
3. Place attachment clutch in "DISENGAGED" position.
4. Turn ignition key to "STOP" and remove key.
5. Make sure the blades and all moving parts have completely stopped.
6. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

## TRACTOR TO REMOVE MOWER

Mower will be easier to remove from the right side of tractor.

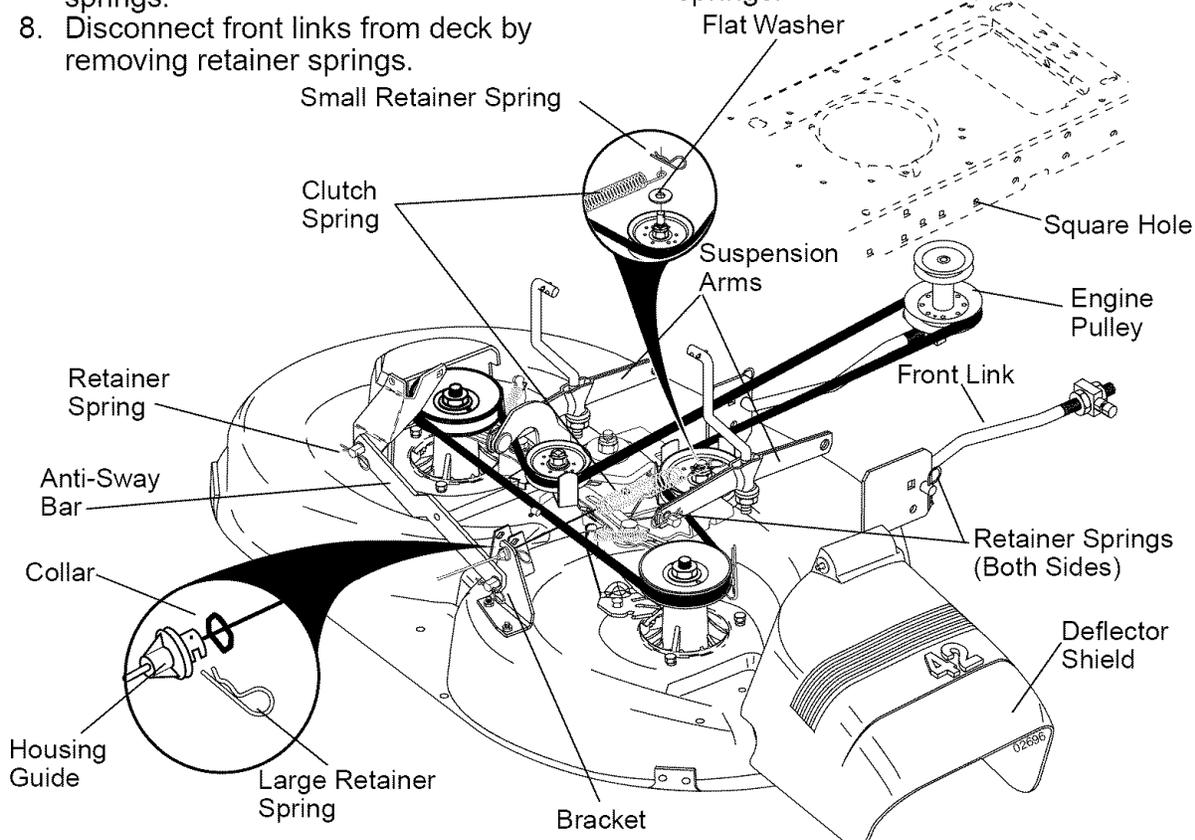
1. Place attachment clutch in "DISENGAGED" position.
2. Move attachment lift lever forward to lower mower to its lowest position.
3. Roll belt off engine pulley.
4. Remove small retainer spring, and remove clutch spring off pulley bolt.
5. Remove large retainer spring, slide collar off and push housing guide out of bracket.
6. Disconnect anti-sway bar from chassis bracket by removing retainer spring.
7. Disconnect suspension arms from rear deck brackets by removing retainer springs.
8. Disconnect front links from deck by removing retainer springs.

9. Raise lift lever to raise suspension arms. Slide mower out from under tractor.

**IMPORTANT:** If an attachment other than the mower deck is to be mounted on the tractor, remove the front links and hook the clutch spring into square hole in frame.

## TO INSTALL MOWER

1. Raise attachment lift lever to its highest position.
2. Slide mower under tractor with deflector shield to right side of tractor.
3. Lower lift lever to its lowest position.
4. Connect front links to mower deck and secure with retainer springs.
5. Connect suspension arms to rear deck brackets and secure with retainer springs.



6. Connect anti-sway bar to chassis bracket and secure with retainer spring.
7. Push clutch cable housing guide into bracket, slide collar onto guide and secure with large retainer spring.
8. Place flat washer and clutch spring on idler pulley bolt and secure with small retainer spring.
9. Install belt onto engine pulley.

### TO LEVEL MOWER HOUSING

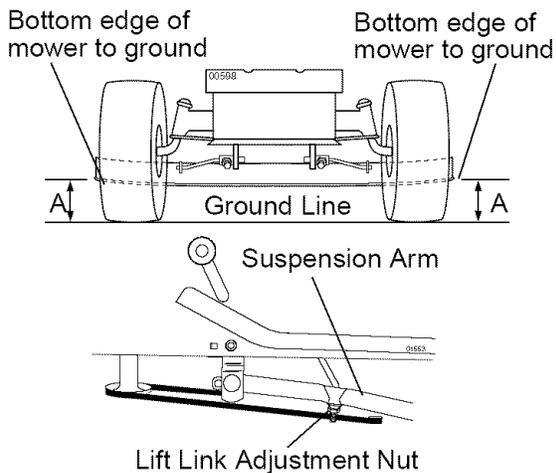
Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PRODUCT SPECIFICATIONS" section of this manual). If tires are over or underinflated, you will not properly adjust your mower.

### SIDE-TO-SIDE ADJUSTMENT

- Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

**NOTE:** Each full turn of adjustment nut will change mower height about 1/8".

- Recheck measurements after adjusting.

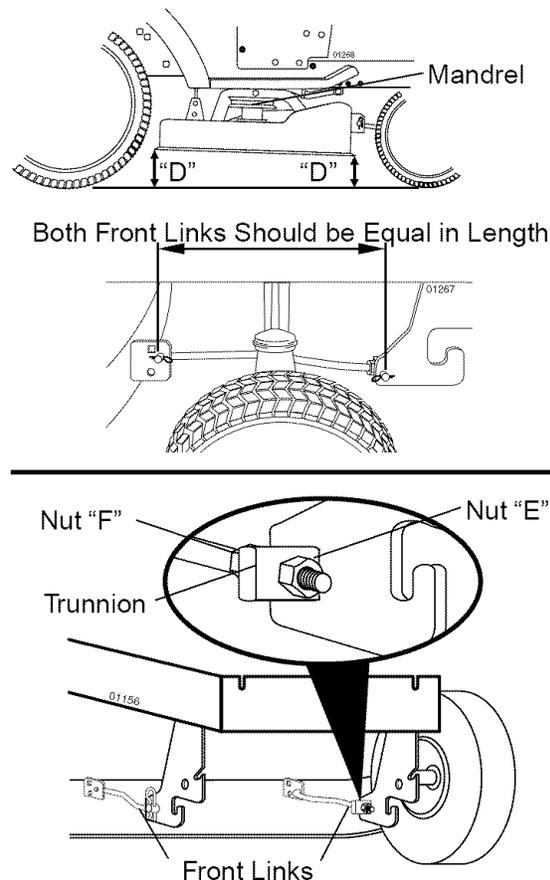


### FRONT-TO-BACK ADJUSTMENT

**IMPORTANT:** Deck must be level side-to-side. If the following front-to-back adjustment is necessary, be sure to adjust both front links equally so mower will stay level side-to-side.

To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position. Check adjustment on right side of tractor. Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length.
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns. The two front links must remain equal in length.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nut "F" against trunnion on both front links.
- Recheck side-to-side adjustment.



## TO REPLACE MOWER BLADE DRIVE BELT

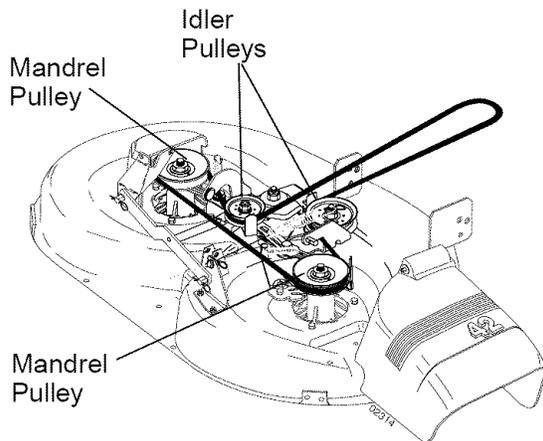
The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

### BELT REMOVAL -

1. Remove mower from tractor (See "TO REMOVE MOWER" in this section of manual).
2. Work belt off both mandrel pulleys and idler pulleys.
3. Pull belt away from mower.

### BELT INSTALLATION -

1. Work belt around both mandrel pulleys and idler pulleys
2. Make sure belt is in all pulley grooves and inside all belt guides.
3. Install mower (See "To Install Mower" in this section of this manual).



## TO CHECK AND ADJUST BRAKE

Your tractor is equipped with an adjustable brake system which is mounted on the right side of the transaxle.

If tractor requires more than five (5) feet to stop at highest speed in highest gear on a level, dry concrete or paved surface, then brake must be checked and adjusted.

### TO CHECK BRAKE

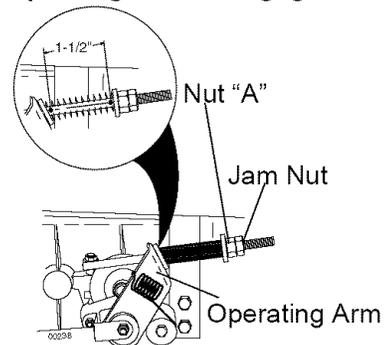
1. Park tractor on a level, dry concrete or paved surface, depress clutch/brake pedal all the way down and engage parking brake.
2. Place gear shift lever in neutral (N) position.

The rear wheels must lock and skid when you try to manually push the tractor forward. If the rear wheels rotate, the brake needs to be adjusted or the pads need to be replaced.

### TO ADJUST BRAKE

1. Depress clutch/brake pedal all the way down and engage parking brake.
2. Measure distance between brake operating arm and nut "A" on brake rod.
3. If distance is other than 1-1/2", loosen jam nut and turn nut "A" until distance becomes 1-1/2". Retighten jam nut against nut "A".
4. Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than five (5) feet in highest gear, further maintenance is necessary. Contact an authorized service center/department.

#### With parking brake "Engaged"



## TO REPLACE MOTION DRIVE BELT

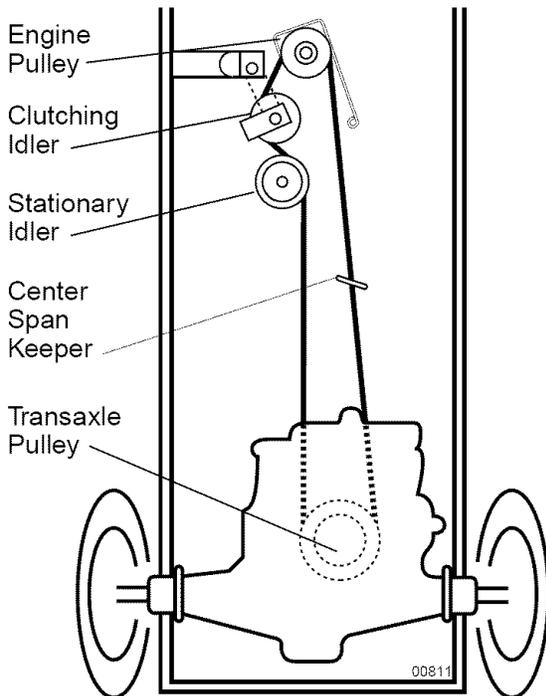
Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

### BELT REMOVAL -

1. Remove mower (See "TO REMOVE MOWER" in this section of manual).
- NOTE:** Observe entire motion drive belt and position of all belt guides and keepers.
2. Remove belt from stationary idler and clutching idler.
3. Remove belt downward from around engine pulley.
4. Pull belt slack toward rear of tractor. Remove belt upwards from transaxle pulley by deflecting belt keepers.
5. Remove belt from center span keeper and pull belt away from tractor.

### BELT INSTALLATION -

1. Carefully work new belt down between transaxle belt keepers and onto the input pulley.
2. Slide belt into the center span keeper.
3. Pull belt toward front of tractor and roll around the top groove of engine pulley.
4. Install belt through stationary idler and clutching idler.
5. Make sure belt is in all pulley grooves and inside all belt guides and keepers.
6. Install mower (See "TO INSTALL MOWER" in this section of manual).

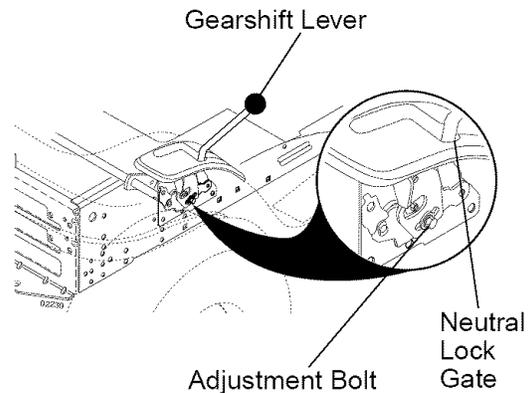


## TRANSAXLE GEAR SHIFT LEVER NEUTRAL ADJUSTMENT

The transaxle should be in neutral when the gear shift lever is in neutral (N) (lock gate) position. The adjustment is preset at the factory; however, if adjustment is needed, proceed as follows:

1. Make sure transaxle is in neutral (N).
- NOTE:** When the tractor rear wheels move freely, the transaxle is in neutral.
2. Loosen adjustment bolt in front of the right rear wheel.
3. Position the gear shift lever in the neutral (N) position.
4. Tighten adjustment bolt securely.

**NOTE:** If additional clearance is needed to get to adjustment bolt, move mower deck height to the lowest position.



## TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble with crossbars horizontal. Tighten securely.

## FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center/department.

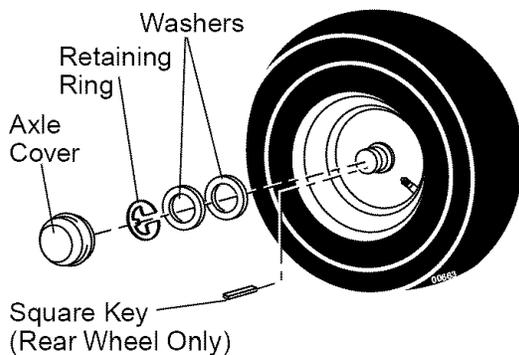
## TO REMOVE WHEEL FOR REPAIRS

1. Block up axle securely.
2. Remove axle cover, retaining ring and washers to allow wheel removal (rear wheels have a square key - Do not lose).
3. Repair tire and reassemble.

**NOTE:** On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.

4. Replace washers and snap retaining ring securely in axle groove.
5. Replace axle cover.

**NOTE:** To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.



## TO START ENGINE WITH A WEAK BATTERY

**WARNING:** Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. (See "BATTERY" in the MAINTENANCE section of this manual).

If "jumper cables" are used for emergency starting, follow this procedure:

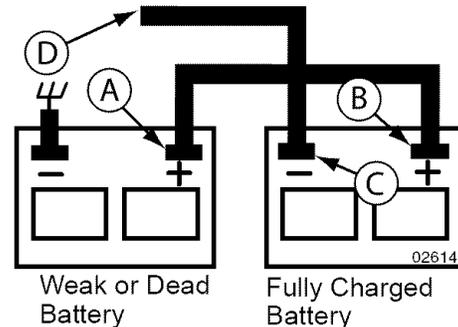
**IMPORTANT:** Your tractor is equipped with a 12 volt system. The other vehicle must also be a 12 volt system. Do not use your tractor battery to start other vehicles.

## TO ATTACH JUMPER CABLES -

1. Connect one end of the RED cable to the POSITIVE (+) terminal of each battery(A-B), taking care not to short against tractor chassis.
2. Connect one end of the BLACK cable to the NEGATIVE (-) terminal (C) of fully charged battery.
3. Connect the other end of the BLACK cable (D) to good chassis ground, away from fuel tank and battery.

## TO REMOVE CABLES, REVERSE ORDER -

1. BLACK cable first from chassis and then from the fully charged battery.
2. RED cable last from both batteries.

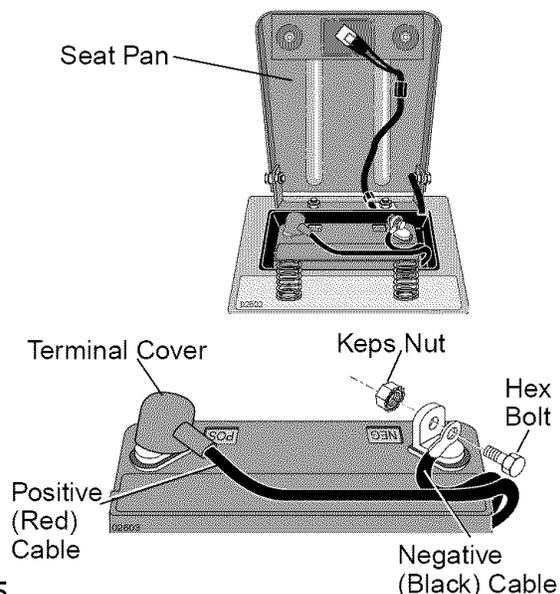


## REPLACING BATTERY

**WARNING:** Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

1. Lift seat pan to raised position.
2. Disconnect BLACK battery cable first then RED battery cable and carefully remove battery from tractor.
3. Install new battery with terminals in same position as old battery.
4. First connect RED battery cable to positive (+) terminal with hex bolt and keps nut as shown. Tighten securely. Slide terminal cover over terminal
5. Connect BLACK grounding cable to negative (-) terminal with remaining hex bolt and keps nut. Tighten securely.



### TO REPLACE HEADLIGHT BULB

1. Raise hood.
2. Pull bulb holder out of the hole in the backside of the grill.
3. Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
4. Close hood.

### INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

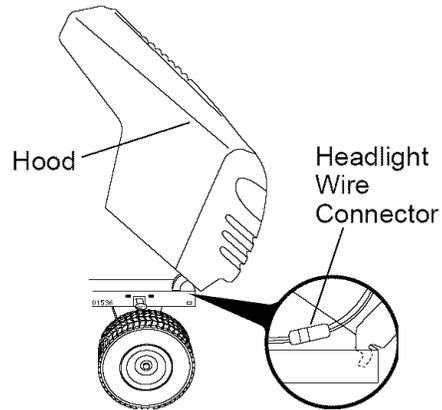
- Check wiring. See electrical wiring diagram in the Repair Parts section.

### TO REPLACE FUSE

Replace with 20 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

### TO REMOVE HOOD AND GRILL ASSEMBLY

1. Raise hood.
2. Unsnap headlight wire connector.
3. Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
4. When replacing hood, be sure to re-connect the headlight wire connector.



### ENGINE

#### TO ADJUST THROTTLE CONTROL CABLE

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, see engine manual

#### TO ADJUST CARBURETOR

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, see engine manual.

# STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.

**⚠ WARNING:** Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

## TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

1. Clean entire tractor (See "CLEANING" in the Maintenance section of this manual).
2. Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
3. Lubricate as shown in the Maintenance section of this manual.
4. Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
5. Touch up all rusted or chipped paint surfaces; sand lightly before painting.

## BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Maintenance section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

## ENGINE

### FUEL SYSTEM

**IMPORTANT:** It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel hose, or tank during storage. Also, alcohol

blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Empty the fuel tank by starting the engine and letting it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

**NOTE:** Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not empty the gas tank and carburetor if using fuel stabilizer.

### ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

### CYLINDER(S)

1. Remove spark plug(s).
2. Pour one ounce of oil through spark plug hole(s) into cylinder(s).
3. Turn ignition key to start position for a few seconds to distribute oil.
4. Replace with new spark plug(s).

### OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

**IMPORTANT:** Never cover tractor while engine and exhaust areas are still warm.

## TROUBLESHOOTING CHART

| PROBLEM                                 | CAUSE  | CORRECTION   |
|---|--|--|
| <b>Will not start</b>                   | <ol style="list-style-type: none"> <li>1. Out of fuel.</li> <li>2. Engine not "CHOKED" properly.</li> <li>3. Engine flooded.</li> <li>4. Bad spark plug.</li> <li>5. Dirty air filter.</li> <li>6. Dirty fuel filter.</li> <li>7. Water in fuel.</li> <li>8. Loose or damaged wiring.</li> <li>9. Carburetor out of adjustment.</li> <li>10. Engine valves out of adjustment.</li> </ol>             | <ol style="list-style-type: none"> <li>1. Fill fuel tank.</li> <li>2. See "TO START ENGINE" in Operation section.</li> <li>3. Wait several minutes before attempting to start.</li> <li>4. Replace spark plug.</li> <li>5. Clean/replace air filter.</li> <li>6. Replace fuel filter.</li> <li>7. Empty fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.</li> <li>8. Check all wiring.</li> <li>9. See "To Adjust Carburetor" in Service and Adjustments section.</li> <li>10. Contact a qualified service center/department.</li> </ol> |
| <b>Hard to start</b>                    | <ol style="list-style-type: none"> <li>1. Dirty air filter.</li> <li>2. Bad spark plug.</li> <li>3. Weak or dead battery.</li> <li>4. Dirty fuel filter.</li> <li>5. Stale or dirty fuel.</li> <li>6. Loose or damaged wiring.</li> <li>7. Carburetor out of adjustment.</li> <li>8. Engine valves out of adjustment.</li> </ol>   | <ol style="list-style-type: none"> <li>1. Clean/replace air filter.</li> <li>2. Replace spark plug.</li> <li>3. Recharge or replace battery.</li> <li>4. Replace fuel filter.</li> <li>5. Empty fuel tank and refill tank with fresh, clean gasoline.</li> <li>6. Check all wiring.</li> <li>7. See "To Adjust Carburetor" in Service and Adjustments section.</li> <li>8. Contact a qualified service center/department.</li> </ol>   |
| <b>Engine will not turn over</b>        | <ol style="list-style-type: none"> <li>1. Clutch/brake pedal not depressed.</li> <li>2. Attachment clutch is engaged.</li> <li>3. Weak or dead battery.</li> <li>4. Blown fuse.</li> <li>5. Corroded battery terminals.</li> <li>6. Loose or damaged wiring.</li> <li>7. Faulty ignition switch.</li> <li>8. Faulty solenoid or starter.</li> <li>9. Faulty operator presence switch(es).</li> </ol> | <ol style="list-style-type: none"> <li>1. Depress clutch/brake pedal.</li> <li>2. Disengage attachment clutch.</li> <li>3. Recharge or replace battery.</li> <li>4. Replace fuse.</li> <li>5. Clean battery terminals.</li> <li>6. Check all wiring.</li> <li>7. Check/replace ignition switch.</li> <li>8. Check/replace solenoid or starter.</li> <li>9. Contact a qualified service center/department.</li> </ol>   |
| <b>Engine clicks but will not start</b> | <ol style="list-style-type: none"> <li>1. Weak or dead battery.</li> <li>2. Corroded battery terminals.</li> <li>3. Loose or damaged wiring.</li> <li>4. Faulty solenoid or starter.</li> </ol>  | <ol style="list-style-type: none"> <li>1. Recharge or replace battery.</li> <li>2. Clean battery terminals.</li> <li>3. Check all wiring.</li> <li>4. Check/replace solenoid or starter.</li> </ol>  |
| <b>Loss of power</b>                    | <ol style="list-style-type: none"> <li>1. Cutting too much grass/too fast.</li> <li>2. Throttle in "CHOKE" position.</li> </ol>  | <ol style="list-style-type: none"> <li>1. Raise cutting height/reduce speed.</li> <li>2. Adjust throttle control.</li> </ol>   |

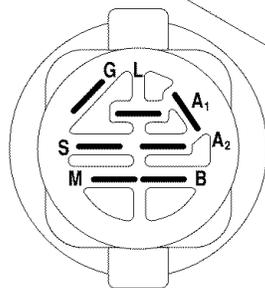
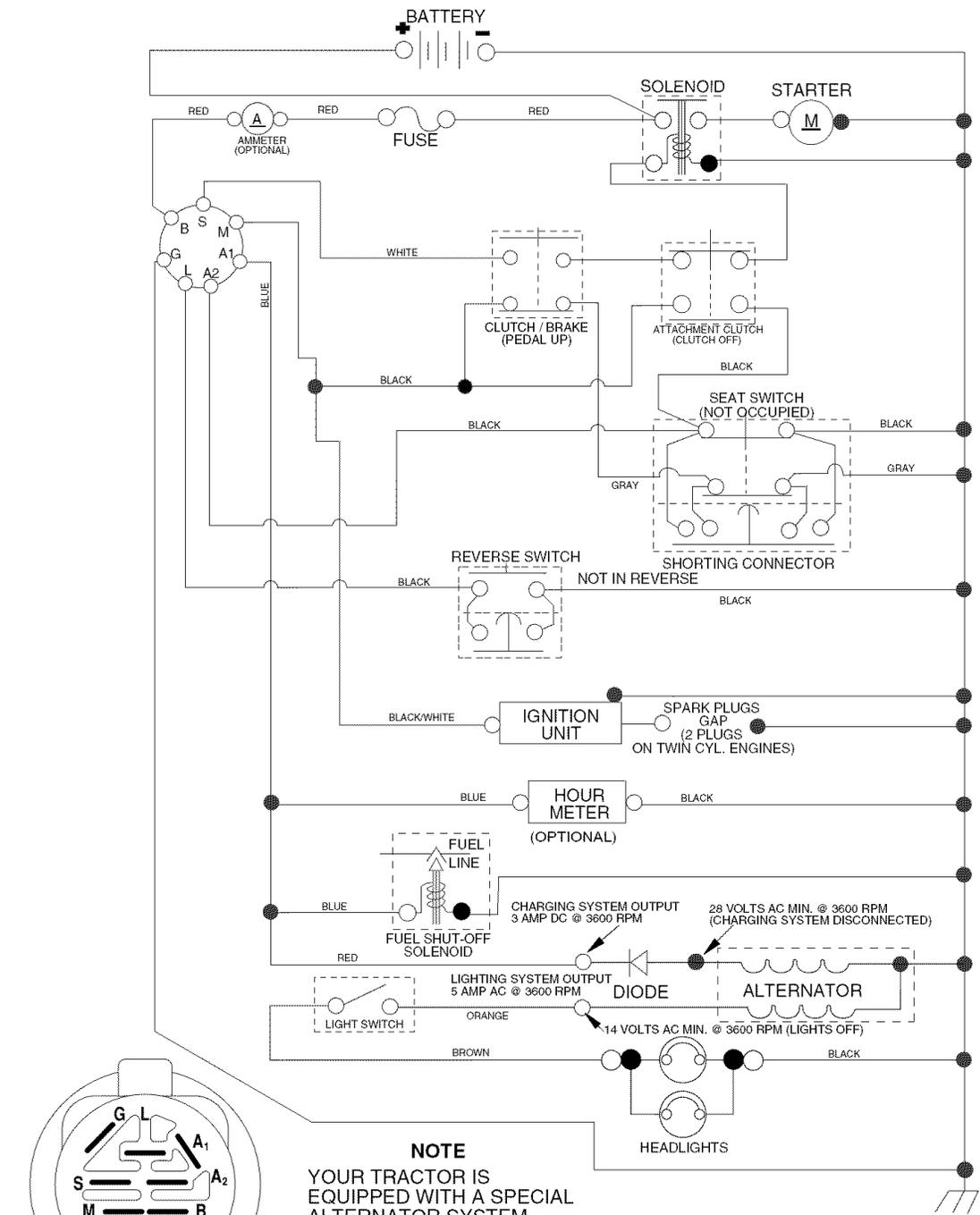
## TROUBLESHOOTING CHART

| PROBLEM   | CAUSE  | CORRECTION   |
|---|--|--|
| <b>Loss of power (continued)</b>  | 3. Build-up of grass, leaves and trash under mower.<br>4. Dirty air filter.<br>5. Low oil level/dirty oil.<br>6. Faulty spark plug.<br><br>7. Dirty fuel filter.<br>8. Stale or dirty fuel.<br><br>9. Water in fuel.<br><br>10. Spark plug wire loose.<br><br>11. Dirty engine air screen/fins.<br>12. Dirty/clogged muffler.<br>13. Loose or damaged wiring.<br>14. Carburetor out of adjustment.<br><br>15. Engine valves out of adjustment. | 3. Clean underside of mower housing.<br>4. Clean/replace air filter.<br>5. Check oil level/change oil.<br>6. Clean and regap or change spark plug.<br>7. Replace fuel filter.<br>8. Empty fuel tank and refill tank with fresh, clean gasoline.<br>9. Empty fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.<br>10. Connect and tighten spark plug wire.<br>11. Clean engine air screen/fins.<br>12. Clean/replace muffler.<br>13. Check all wiring.<br>14. See "To Adjust Carburetor" in Service and Adjustments section.<br>15. Contact a qualified service center/department. |
| <b>Excessive vibration</b>  | 1. Worn, bent or loose blade.<br>2. Bent blade mandrel.<br>3. Loose/damaged part(s).   | 1. Replace blade. Tighten blade bolt.<br>2. Contact a qualified service center/department.<br>3. Tighten loose part(s). Replace damaged parts.   |
| <b>Engine dies when tractor is shifted into reverse</b>                                 | 1. Reverse operation system (ROS) is not "ON" while mower or other attachment is engaged.  | 1. Turn ignition key to ROS "ON" position. See Operation section.  |
| <b>Engine continues to run when operator leaves seat with attachment clutch engaged</b> | 1. Faulty operator-safety presence control system.   | 1. Check wiring, switches and connections. If not contact a qualified service center/department.   |
| <b>Poor cut - uneven</b>  | 1. Worn, bent or loose blade.<br>2. Mower deck not level.<br>3. Buildup of grass, leaves, and trash under mower.<br>4. Bent blade mandrel.<br><br>5. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.   | 1. Replace blade. Tighten blade bolt.<br>2. Level mower deck.<br>3. Clean underside of mower housing.<br>4. Contact a qualified service center/department.<br>5. Clean around mandrels to open vent holes.   |

## TROUBLESHOOTING CHART

| PROBLEM   | CAUSE  | CORRECTION  |
|---|--|---|
| <b>Mower blades will not rotate</b>                 | <ol style="list-style-type: none"> <li>1. Obstruction in clutch mechanism.</li> <li>2. Worn/damaged mower drive belt.</li> <li>3. Frozen idler pulley.</li> <li>4. Frozen blade mandrel.</li> </ol>  | <ol style="list-style-type: none"> <li>1. Remove obstruction.</li> <li>2. Replace mower drive belt.</li> <li>3. Replace idler pulley.</li> <li>4. Contact a qualified service center/department.</li> </ol>   |
| <b>Poor grass discharge</b>                         | <ol style="list-style-type: none"> <li>1. Engine speed too slow.</li> <li>2. Travel speed too fast.</li> <li>3. Wet grass.</li> <li>4. Mower deck not level.</li> <li>5. Low/uneven tire air pressure.</li> <li>6. Worn, bent or loose blade.</li> <li>7. Buildup of grass, leaves and trash under mower.</li> <li>8. Mower drive belt worn.</li> <li>9. Blades improperly installed.</li> <li>10. Improper blades used.</li> <li>11. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.</li> </ol> | <ol style="list-style-type: none"> <li>1. Place throttle control in "FAST" position.</li> <li>2. Shift to slower speed.</li> <li>3. Allow grass to dry before mowing.</li> <li>4. Level mower deck.</li> <li>5. Check tires for proper air pressure.</li> <li>6. Replace/sharpen blade. Tighten blade bolt.</li> <li>7. Clean underside of mower housing.</li> <li>8. Replace mower drive belt.</li> <li>9. Reinstall blades sharp edge down.</li> <li>10. Replace with blades listed in this manual.</li> <li>11. Clean around mandrels to open vent holes.</li> </ol> |
| <b>Headlight(s) not working (if so equipped)</b>    | <ol style="list-style-type: none"> <li>1. Light switch is "OFF".</li> <li>2. Bulb(s) or lamp(s) burned out.</li> <li>3. Faulty light switch.</li> <li>4. Loose or damaged wiring.</li> <li>5. Blown fuse.</li> </ol>   | <ol style="list-style-type: none"> <li>1. Turn light switch "ON".</li> <li>2. Replace bulb(s) or lamp(s).</li> <li>3. Check/replace light switch.</li> <li>4. Check wiring and connections.</li> <li>5. Replace fuse.</li> </ol>  |
| <b>Battery will not charge</b>                      | <ol style="list-style-type: none"> <li>1. Bad battery cell(s).</li> <li>2. Poor cable connections.</li> <li>3. Faulty regulator (if so equipped).</li> <li>4. Faulty alternator.</li> </ol>  | <ol style="list-style-type: none"> <li>1. Replace battery.</li> <li>2. Check/clean all connections.</li> <li>3. Replace regulator.</li> <li>4. Replace alternator.</li> </ol>   |
| <b>Engine "backfires" when turning engine "OFF"</b> | <ol style="list-style-type: none"> <li>1. Engine throttle control not set between half and full speed (fast) position before stopping engine.</li> </ol>   | <ol style="list-style-type: none"> <li>1. Move throttle control between half and full speed (fast) position before stopping engine.</li> </ol>  |

# TRACTOR - - MODEL NUMBER 425014X92E (96014000100) SCHEMATIC



**IGNITION SWITCH**

| POSITION     | CIRCUIT "MAKE" |
|--------------|----------------|
| OFF          | M+G+A1         |
| RUN/OVERRIDE | B+A1           |
| RUN          | B+A1 L+A2      |
| START        | B + S + A1     |

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**NOTE**

YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.

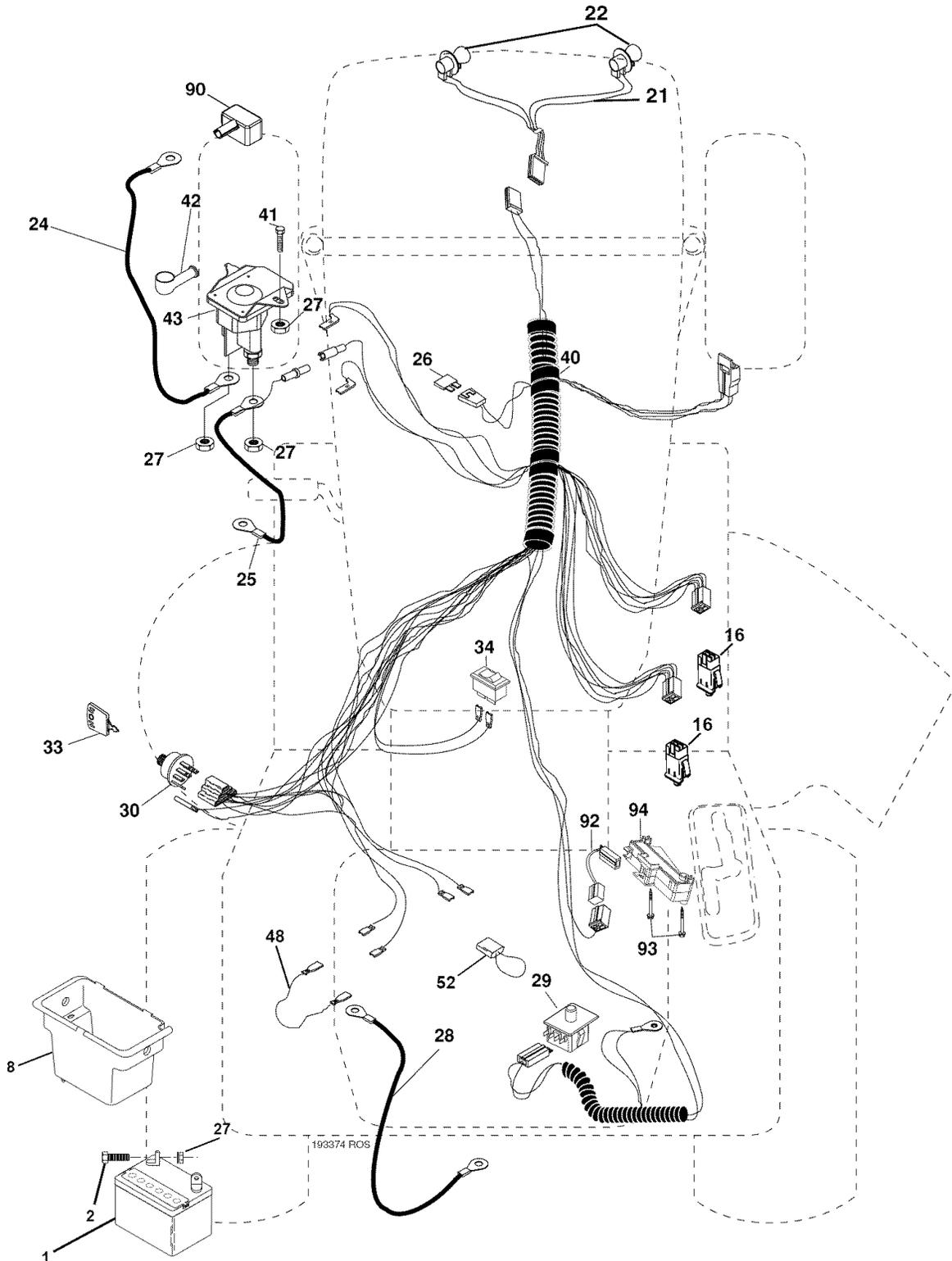


**WIRING INSULATED CLIPS**

**NOTE:** IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

# REPAIR PARTS

TRACTOR - - MODEL NUMBER 425014X92E (96014000100)  
ELECTRICAL

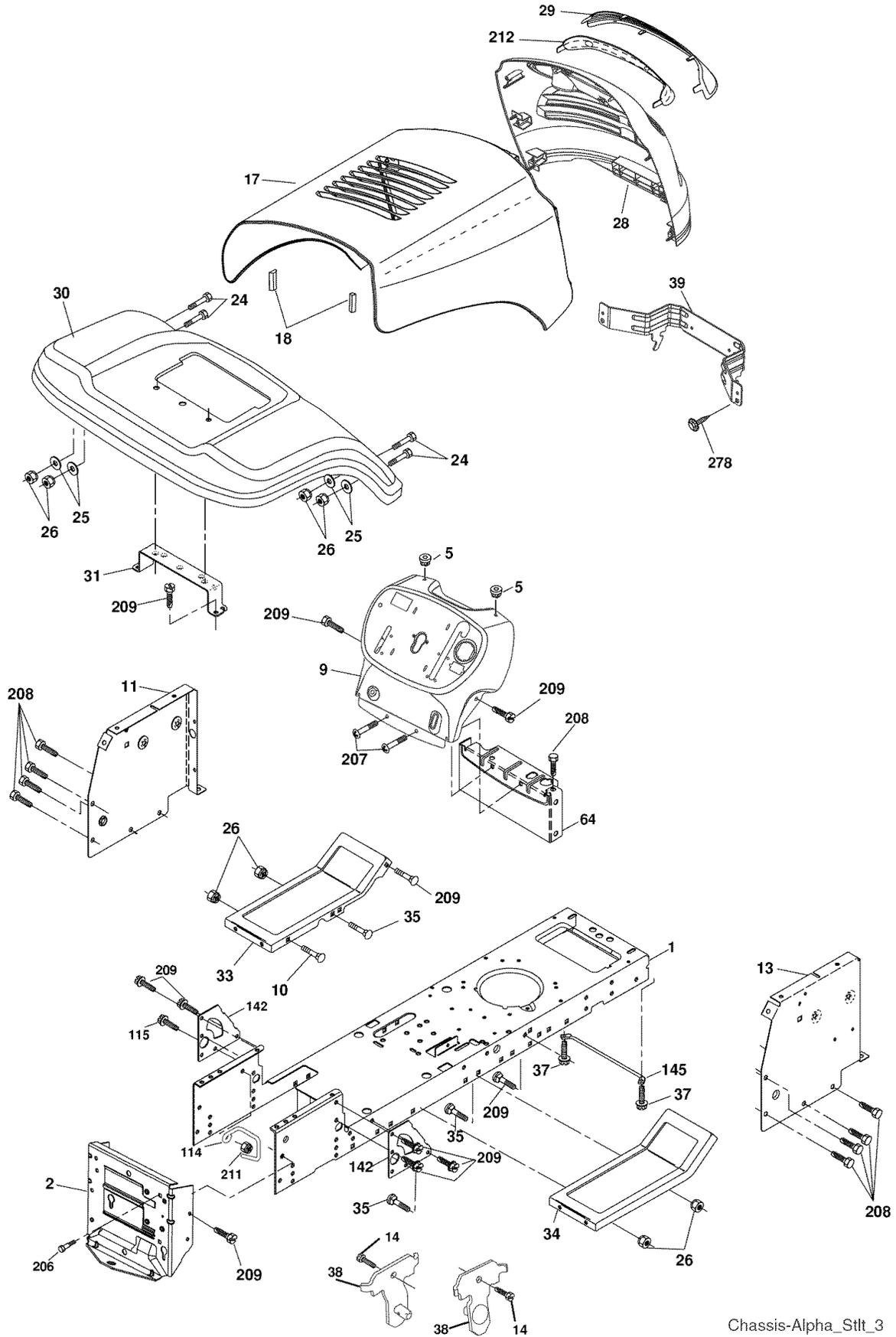


**TRACTOR - - MODEL NUMBER 425014X92E (96014000100)  
ELECTRICAL**

| <b>KEY NO.</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>                 |
|----------------|-----------------|------------------------------------|
| 1              | 163465          | Battery                            |
| 2              | 74760412        | Bolt Hex Hd 1/4-20 unc x 3/4       |
| 8              | 176689          | Box Battery Fender                 |
| 16             | 176138          | Switch, Interlock                  |
| 21             | 175688          | Harness Asm Light W/4152j          |
| 22             | 4152J           | Bulb Light #1156                   |
| 24             | 4799J           | Cable Battery 6 Ga. 11" red        |
| 25             | 146147          | Cable Battery 6 Ga. w/16 wire red  |
| 26             | 175158          | Fuse 20 AMP                        |
| 27             | 73510400        | Nut, Keps Hex 1/4-20 unc           |
| 28             | 4207J           | Cable Ground 6 Ga. 12" black       |
| 29             | 192749          | Switch Seat                        |
| 30             | 193350          | Switch Ign                         |
| 33             | 140401          | Key Ign Molded                     |
| 34             | 110712X         | Switch Light                       |
| 40             | 193374          | Harness Ign                        |
| 41             | 71110408        | Bolt Blk. Fin Hex 1/4-20 unc x 1/2 |
| 42             | 131563          | Cover Terminal Red                 |
| 43             | 192507          | Solenoid                           |
| 48             | 140844          | Adapter Ammeter                    |
| 52             | 141940          | Protection Wire Loop               |
| 90             | 180449          | Cover Battery Terminal             |
| 92             | 193465          | Harness Pigtail Reverse Switch     |
| 93             | 192540          | Screw Plastic 10-14 x 2.0          |
| 94             | 191834          | Module Reverse ROS                 |

**NOTE:** All component dimensions give in U.S. inches  
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 425014X92E (96014000100)  
CHASSIS AND ENCLOSURES



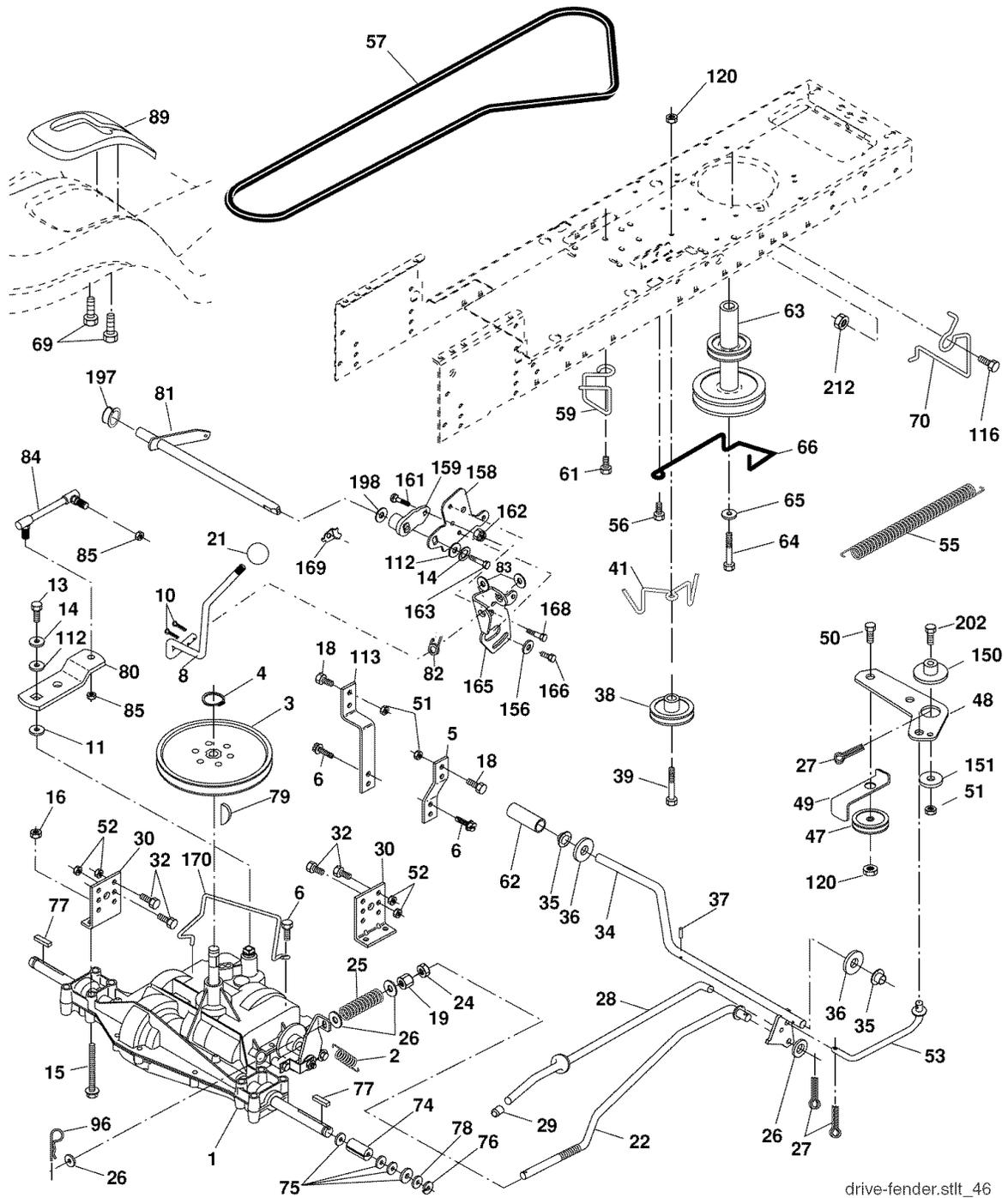
Chassis-Alpha\_Stlt\_3

**TRACTOR - - MODEL NUMBER 425014X92E (96014000100)  
CHASSIS AND ENCLOSURES**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                                      |
|--------------------|---------------------|---|
| 1                  | 174619              | Chassis Stamping  |
| 2                  | 176554              | Drawbar   |
| 5                  | 155272              | Bumper Hood/Dash  |
| 9                  | 193510X010          | Dash  |
| 10                 | 72140608            | Bolt, Carriage 3/8-16 x 1                               |
| 11                 | 174996              | Panel, Dash, L.H.                                       |
| 13                 | 172105X010          | Panel, Dash, R.H.                                       |
| 14                 | 17490608            | Screw Thdrol 3/8-16 x 1/2                               |
| 17                 | 187559X505          | Hood Assembly   |
| 18                 | 184921              | Bumper Hood Large 1.75                                  |
| 24                 | 74780616            | Bolt Fin Hex 3/8-16 unc x 1 Gr. 5                       |
| 25                 | 19131312            | Washer 13/32 x 13/16 x 12 Ga.                           |
| 26                 | 73800600            | Nut   |
| 28                 | 187598              | Grille Lens Asm Laser<br>(Includes Key Nos. 29 and 212) |
| 29                 | 187567X599          | Lens  |
| 30                 | 192526X505          | Fender  |
| 31                 | 136619              | Bracket, Fender Support                                 |
| 33                 | 179716X505          | Footrest LH   |
| 34                 | 179717X505          | Footrest RH   |
| 35                 | 72110606            | Bolt Rdhd Sht Sqnk 3/8-16 x 3/4                         |
| 37                 | 17490508            | Screw Thdrol 5/16-18 x 1/2 Tyt                          |
| 38                 | 175710              | Bracket Asm. Pivot Mower Rear                           |
| 39                 | 187568              | Bracket Pivot   |
| 64                 | 154798              | Dash Lower  |
| 114                | 158112              | Keeper Belt Rear LH                                     |
| 115                | 17060620            | Screw 3/8-16 x 1-1/4                                    |
| 142                | 175702              | Plate Reinforcement                                     |
| 145                | 156524              | Rod Pivot Chassis/Hood                                  |
| 206                | 170165              | Bolt Shoulder 5/16 -18 TT                               |
| 207                | 17670508            | Screw 5/16-18 x 1/2                                     |
| 208                | 17670608            | Screw Thdrol 3/8-16 x 1/2                               |
| 209                | 17000612            | Screw Hex Wsh Thdr 3/8-16 x 3/4                         |
| 211                | 145212              | Nut Hex Flange Lock                                     |
| 212                | 187569              | Insert Lens Reflective                                  |
| 278                | 191611              | Screw 10 x 3/4 Single Head-Hex                          |
| --                 | 5479J               | Plug, Button  |
| --                 | 187801              | Plug Dome Plastic                                       |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 425014X92E (96014000100)  
GROUND DRIVE



drive-fender.stlt\_46

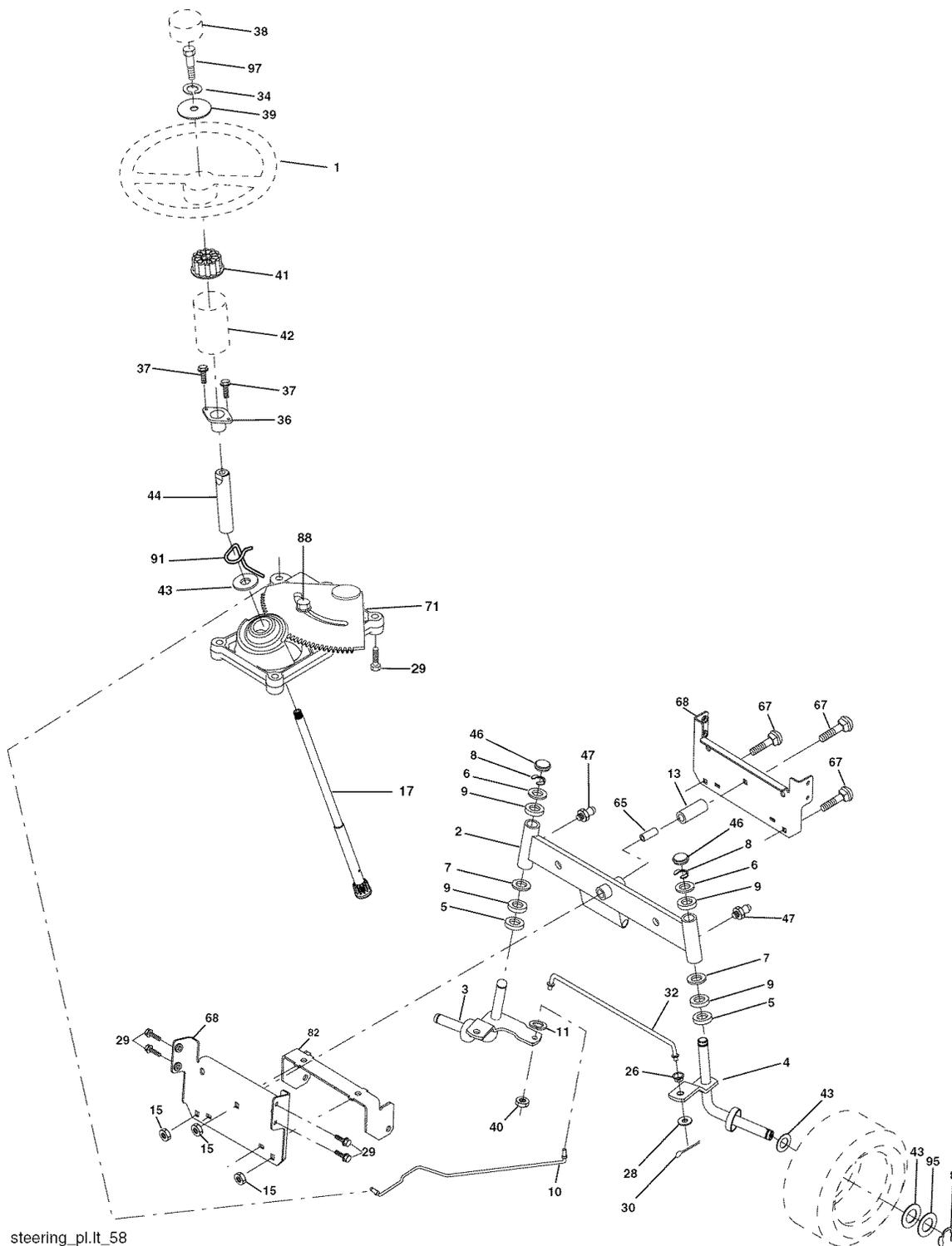
**TRACTOR - - MODEL NUMBER 425014X92E (96014000100)  
GROUND DRIVE**

| <b>KEY PART<br/>NO. NO.</b> | <b>DESCRIPTION</b>   | <b>KEY PART<br/>NO. NO.</b> | <b>DESCRIPTION</b>                           |
|-----------------------------|--|-----------------------------|--|
| 1                           | -----<br>Transaxle Peerless 206-544C<br>(Order parts from transaxle<br>manufacturer) | 62                          | 8883R<br>Cover, Pedal                        |
| 2                           | 146682<br>Spring Brake Return  | 63                          | 175410<br>Pulley, Engine                     |
| 3                           | 123666X<br>Pulley Transaxle  | 64                          | 173937<br>Bolt Hex 7/16-20 x 4 x Gr. 5       |
| 4                           | 12000028<br>Ring Retainer  | 65                          | 10040700<br>Washer Lock                      |
| 5                           | 121520X<br>Strap Torque 30 Degrees   | 66                          | 154778<br>Keeper Belt Engine Hydro           |
| 6                           | 17060512<br>Screw 5/16-18 x 3/4  | 69                          | 142432<br>Screw Hex Wsh Hi-Lo 1/4 x 1/2 unc  |
| 8                           | 192706<br>Rod Shift Fender Adjust  | 70                          | 134683<br>Keeper Belt Engine                 |
| 10                          | 76020416<br>Pin Cotter 1/8 x 1 CAD   | 74                          | 137057<br>Spacer                             |
| 11                          | 105701X<br>Washer Plate Shift  | 75                          | 121749X<br>Washer 25/32 x 1-1/4 x 16 Ga.     |
| 13                          | 74550412<br>Bolt 1/4-28unf Gr. 8 W/Patch   | 76                          | 12000001<br>E-Ring                           |
| 14                          | 10040400<br>Washer Lock Hvy Helical  | 77                          | 123583X<br>Key, Square                       |
| 15                          | 74490544<br>Bolt Hex FLGHD 5/16-18 Gr. 5   | 78                          | 121748X<br>Washer 25/32 x 1-5/8 x 16 Ga.     |
| 16                          | 73800500<br>Nut Lock Hex W/Ins 5/16-18 UNC   | 79                          | 2228M<br>Key Woodruff                        |
| 18                          | 74780616<br>Bolt Fin Hex 3/8-16 UNC x 1 Gr 5   | 80                          | 145090<br>Arm Shift                          |
| 19                          | 73800600<br>Nut Lock Hex W/Ins 3/8-16 UNC  | 81                          | 165594<br>Shaft Asm Cross Tapered            |
| 21                          | 106933X<br>Knob  | 82                          | 165711<br>Spring Torsion                     |
| 22                          | 130804<br>Rod, Brake   | 83                          | 19171216<br>Washer 17/32 x 3/4 x 16 Ga.      |
| 24                          | 73350600<br>Nut, Hex Jam 3/8-16 unc  | 84                          | 166231<br>Link Transaxle                     |
| 25                          | 106888X<br>Spring, Brake Rod   | 85                          | 150360<br>Nut Lock Center 1/4-20             |
| 26                          | 19131316<br>Washer 13/32 x 13/16 x 16 Ga.  | 89                          | 192054X428<br>Console, Shift                 |
| 27                          | 76020412<br>Pin Cotter 1/8 x 3/4 CAD.  | 96                          | 4497H<br>Retainer Spring 1" Zinc/Cad         |
| 28                          | 175765<br>Rod, Parking Brake   | 112                         | 19091210<br>Washer 9/32 x 3/4 x 10 Ga.       |
| 29                          | 71673<br>Cap, Parking Brake  | 113                         | 127285X<br>Strap Torque 90 Degrees           |
| 30                          | 169592<br>Bracket, Transaxle   | 116                         | 72140608<br>Bolt Rdhd Sqneck 3/8-16 x 1.25   |
| 32                          | 74760512<br>Bolt Hex Hd 5/16-18 UNC x 3/4  | 120                         | 73900600<br>Nut Lock Fig 3/8-16              |
| 34                          | 175578<br>Shaft, Foot Pedal  | 150                         | 175456<br>Spacer Retainer                    |
| 35                          | 120183X<br>Bearing, Nylon  | 151                         | 19133210<br>Washer 13/32 x 2 x 10 Ga.        |
| 36                          | 19211616<br>Washer   | 156                         | 166002<br>Washer Srrted 5/16ID x 1.125       |
| 37                          | 1572H<br>Pin, Roll   | 158                         | 165589<br>Bracket Shift Mount                |
| 38                          | 179114<br>Pulley, Composite, Flat  | 159                         | 183900<br>Hub Tapered Flange Shift Lt        |
| 39                          | 72110622<br>Bolt RDHD 3/8-16 UNC x 1 Gr. 5   | 161                         | 72140406<br>Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr 5 |
| 41                          | 175556<br>Keeper, Belt Idler   | 162                         | 73680400<br>Nut Crownlock 1/4-20 unc         |
| 47                          | 127783<br>Pulley, Idler, V-Groove  | 163                         | 74780416<br>Bolt Hex Fin 1/4-20 unc x 1 Gr 5 |
| 48                          | 154407<br>Bellcrank, Clutch  | 165                         | 165623<br>Bracket Pivot Lever                |
| 49                          | 123205X<br>Retainer, Belt  | 166                         | 17490510<br>Screw 5/16-18 x 5/8              |
| 50                          | 72110612<br>Bolt Hex Hd 3/8-16 x 1-1/2   | 168                         | 165492<br>Bolt Shoulder 5/16-18 x .561       |
| 51                          | 73680600<br>Nut Crownlock 3/8-16 unc   | 169                         | 165580<br>Plate Fastening                    |
| 52                          | 73680500<br>Nut, Crownlock 5/16-18 unc   | 170                         | 187414<br>Keeper Belt T/A                    |
| 53                          | 105710X<br>Link, Clutch  | 197                         | 169613<br>Nyliner Snap-In 5/8"ID             |
| 55                          | 105709X<br>Spring, Return, Clutch  | 198                         | 169593<br>Washer Nyl                         |
| 56                          | 17060620<br>Screw 3/8-16 x 1.04  | 202                         | 72110614<br>Bolt Carr Sh 3/8-16 x 1-3/4 Gr.5 |
| 57                          | 130801<br>V-Belt   | 212                         | 145212<br>Nut Hex Fig. Lock                  |
| 59                          | 169691<br>Keeper, Center Span  |                             |  |
| 61                          | 17120614<br>Screw . 3/8-16 x .875  |                             |  |

**NOTE:** All component dimensions given in U.S.  
inches 1 inch = 25.4 mm

# TRACTOR - - MODEL NUMBER 425014X92E (96014000100)

## STEERING ASSEMBLY

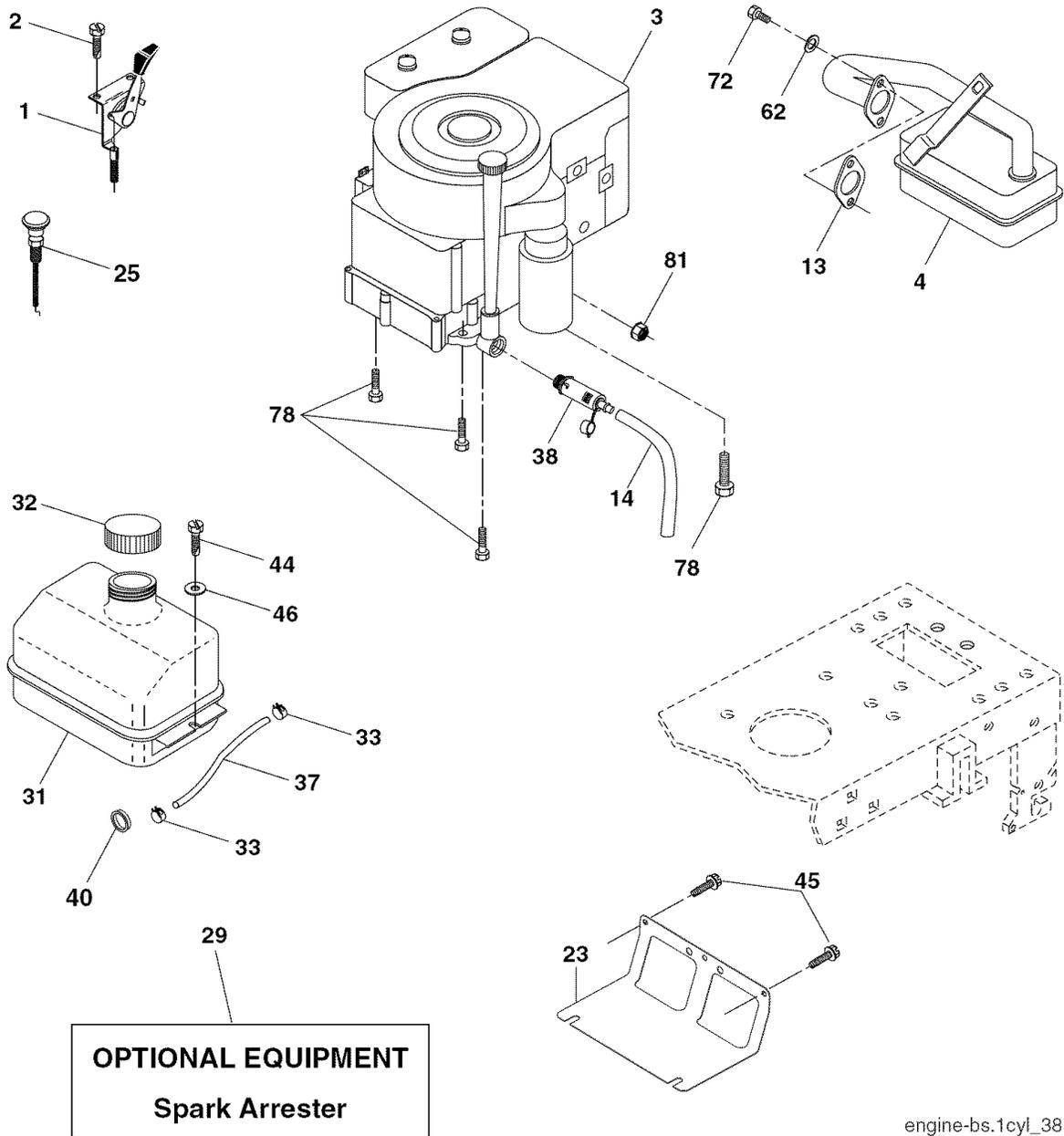


**TRACTOR - - MODEL NUMBER 425014X92E (96014000100)**  
**STEERING ASSEMBLY**

| KEY NO. | PART NO.   | DESCRIPTION                         |
|---------|------------|-------------------------------------|
| 1       | 186780     | Steering Wheel                      |
| 2       | 175131     | Axle Assembly                       |
| 3       | 169840     | Spindle Assembly, L.H.              |
| 4       | 169839     | Spindle Assembly, R.H.              |
| 5       | 6266H      | Bearing, Race, Thrust, Hardened     |
| 6       | 121748X    | Washer 25/32 x 1-5/8 x 16 Ga.       |
| 7       | 19272016   | Washer 27/32 x 1-1/4 x 16 Ga.       |
| 8       | 12000029   | Ring, Klip                          |
| 9       | 3366R      | Bearing Col. Strg.                  |
| 10      | 175121     | Draglink                            |
| 11      | 10040600   | Washer, Lock                        |
| 13      | 136518     | Spacer Brg Axle Front               |
| 15      | 145212     | Nut, Hexflange Lock                 |
| 17      | 190753     | Shaft, Steering                     |
| 26      | 126847X    | Bushing, Link, Drag                 |
| 28      | 19131416   | Washer 13/32 x 7/8 x 16 Ga.         |
| 29      | 17000612   | Screw 3/8-16 x 3/4                  |
| 30      | 76020412   | Pin                                 |
| 32      | 192757     | Rod, Tie                            |
| 34      | 10040500   | Washer Lock Hvy Hlcl Spr. 5/16      |
| 36      | 155099     | Bushing, Steering                   |
| 37      | 152927     | Screw                               |
| 38      | 192916     | Insert, Steering Wheel              |
| 39      | 19113812   | Washer 11/32 x 2-3/8                |
| 40      | 73540600   | Nut Crownlock 3/8-24                |
| 41      | 186737     | Adaptor, Steering Wheel             |
| 42      | 145054x428 | Boot, Steering Shaft                |
| 43      | 121749X    | Washer 25/32 x 1-1/4 x 16 Ga.       |
| 44      | 190752     | Extension Shaft Steering            |
| 46      | 121232X    | Cap, Spindle                        |
| 47      | 183226     | Fitting Grease                      |
| 65      | 160367     | Spacer Brace Axle                   |
| 67      | 72110618   | Bolt Rdhd Sqnk 3/8-16 x 2-1/4       |
| 68      | 169827     | Axle, Brace                         |
| 71      | 175146     | Steering Asm                        |
| 82      | 169835     | Bracket Susp Chassis Front          |
| 88      | 175118     | Bolt Shoulder 7/16-20               |
| 91      | 175553     | Clip Steering                       |
| 95      | 188967     | Washer Hardened .793 x 1.637 x .060 |
| 97      | 74780564   | Bolt 5/16-18 unc x 4 Gr. 5          |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 425014X92E (96014000100)  
ENGINE



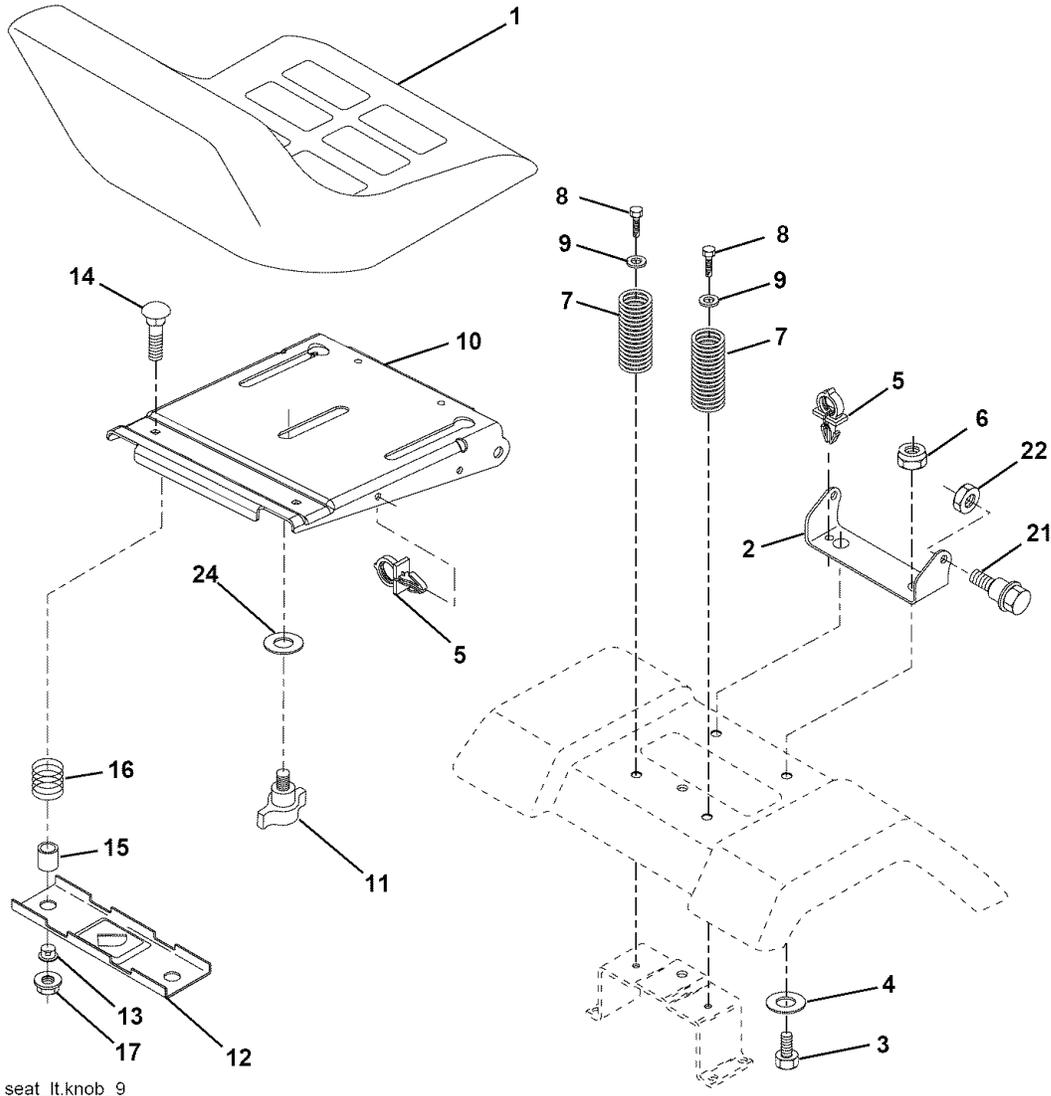
engine-bs.1cyl\_38

**TRACTOR - - MODEL NUMBER 425014X92E (96014000100)**  
**ENGINE**

| <b>KEY PART NO.</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>  |
|---------------------|-----------------|---|
| 1                   | 170551          | Control, Throttle/Choke   |
| 2                   | 17720408        | Screw, Hex Head, Thread Cutting 1/4-20 x 1/2                              |
| 3                   | -----           | Engine, Briggs<br>Model No. 282H07 (Order parts from engine manufacturer) |
| 4                   | 137352          | Muffler   |
| 13                  | 165291          | Gasket  |
| 14                  | 148456          | Tube Drain Oil Easy   |
| 23                  | 169837          | Shield Brn/Dbr Guard  |
| 25                  | 167994          | Clutch Cable Asm.   |
| 29                  | 137180          | Arrestor, Spark   |
| 31                  | 187750          | Tank, Fuel  |
| 32                  | 140527          | Cap Assembly, Fuel, Vented  |
| 33                  | 123487X         | Clamp, Hose   |
| 37                  | 137040          | Line, Fuel  |
| 38                  | 181654          | Plug, Drain Oil Easy  |
| 40                  | 124028X         | Bushing Snap  |
| 44                  | 17670412        | Screw, Hex Washer Head, Thd., Roll. 1/4-20 x 3/4                          |
| 45                  | 17000612        | Screw Hex Wsh Thdr 3/8-16 x 3/4   |
| 46                  | 19091416        | Washer 9/32 x 7/8 x 16 Ga.  |
| 62                  | 10010500        | Washer Split  |
| 72                  | 71070512        | Screw Hex Head Cap 5/16-18 x 3/4  |
| 78                  | 17060620        | Screw 3/8-16 x 1-1/4  |
| 81                  | 73510400        | Nut Keps Hex 1/4-20 unc   |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - - MODEL NUMBER 425014X92E (96014000100)**  
**SEAT ASSEMBLY**



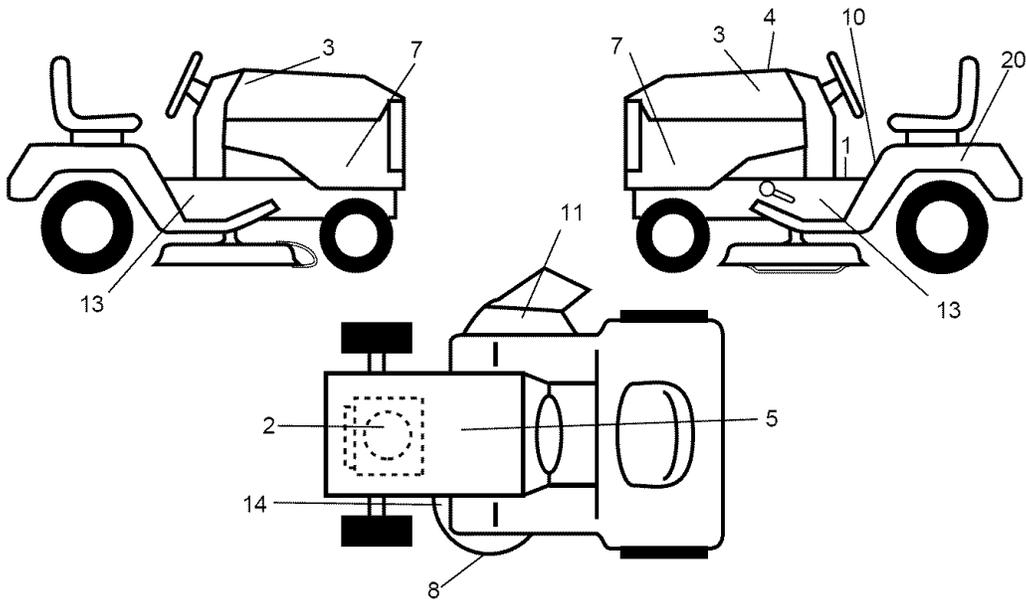
seat\_lt.knob\_9

| KEY PART NO. | PART NO. | DESCRIPTION               |
|--------------|----------|---------------------------|
| 1            | 188705   | Seat                      |
| 2            | 180166   | Bracket, Pivot, Seat      |
| 3            | 71110616 | Bolt                      |
| 4            | 19131610 | Washer 13/32 x 1 x 10 Ga. |
| 5            | 145006   | Clip, Push-In Hinged      |
| 6            | 73800600 | Nut                       |
| 7            | 124181X  | Spring, Seat              |
| 8            | 17000616 | Screw 3/8-16 x 1-1/2      |
| 9            | 19131614 | Washer 13/32 x 1 x 14 Ga. |
| 10           | 180186   | Pan, Seat                 |
| 11           | 166369   | Knob Seat                 |
| 12           | 174648   | Bracket, Switch Mounting  |

| KEY PART NO. | PART NO. | DESCRIPTION                    |
|--------------|----------|--------------------------------|
| 13           | 121248X  | Bushing, Snap                  |
| 14           | 72050412 | Bolt, Carriage 1/4-20 x 1-1/2  |
| 15           | 134300   | Spacer, Split .28 x .88        |
| 16           | 121250X  | Spring                         |
| 17           | 123976X  | Locknut, Flange 1/4 Gr. 5      |
| 21           | 171852   | Bolt, Shoulder 5/16-18 unc     |
| 22           | 73800500 | Nut                            |
| 24           | 19171912 | Washer 17/32 x 1-3/16 x 12 Ga. |

**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm

**TRACTOR - - MODEL NUMBER 425014X92E (96014000100)**  
**DECALS**



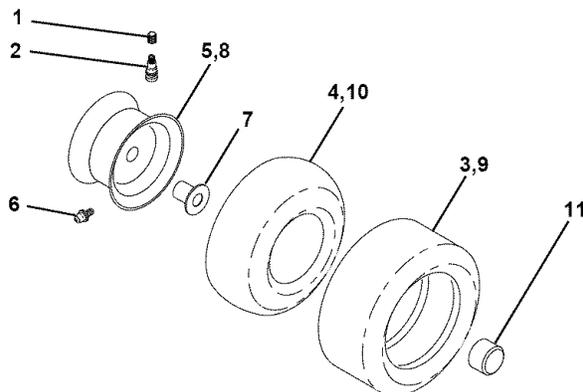
**KEY PART NO. NO.**

| KEY PART NO. | NO.    | DESCRIPTION             |
|--------------|--------|-------------------------|
| 1            | 193308 | Decal, Oper. Instr.     |
| 2            | 184769 | Decal, HP Engine        |
| 3            | 198348 | Decal, Hood             |
| 5            | 194691 | Decal, Hood Replacement |
| 7            | 198358 | Decal, Hood Side        |
| 10           | 157002 | Decal, Fender Danger    |
| 11           | 179128 | Decal, Deck "B" 42"     |
| 13           | 198350 | Decal, Chassis          |
| 14           | 160396 | Decal, V-Belt Schematic |

**KEY PART NO. NO.**

| KEY PART NO. | NO.        | DESCRIPTION                 |
|--------------|------------|-----------------------------|
| 20           | 145005     | Decal, Battery Dngr/Psn Eng |
| --           | 138311     | Decal, Lift Handle          |
| --           | 179768X428 | Pad, Footrest LH            |
| --           | 179769X428 | Pad, Footrest RH            |
| --           | 198339     | Owner's Manual              |

**WHEELS & TIRES**

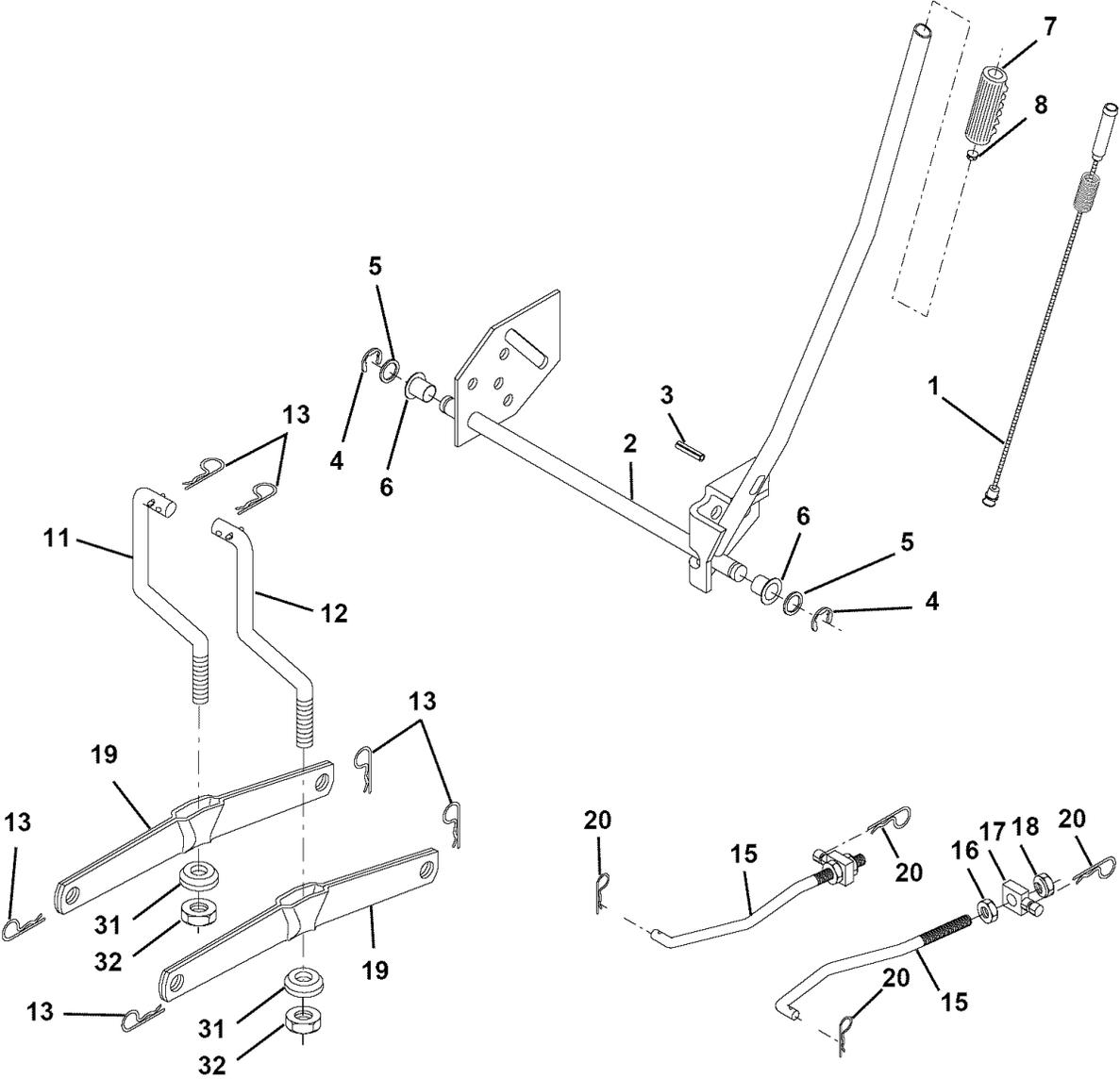


**KEY PART NO. NO.**

| KEY PART NO. | NO.        | DESCRIPTION   |
|--------------|------------|---|
| 1            | 59192      | Valve Cap, Tire                                       |
| 2            | 65139      | Stem, Valve   |
| 3            | 106222X    | Tire, Front   |
| 4            | 59904      | Tube, Front Tire<br>(Not Provided, Service Item Only) |
| 5            | 106732X624 | Rim, Front  |
| 6            | 278H       | Fitting, Grease (Front Wheel Only)                    |
| 7            | 9040H      | Bearing, Flange (Front Wheel Only)                    |
| 8            | 106108X624 | Rim, Rear   |
| 9            | 138468     | Tire, Rear  |
| 10           | 7152J      | Tube, Rear Tire<br>(Not Provided, Service Item Only)  |
| 11           | 104757X428 | Cap, Axle   |
| --           | 144334     | Sealant, Tire 10 oz.                                  |

**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 425014X92E (96014000100)  
LIFT ASSEMBLY



**TRACTOR - - MODEL NUMBER 425014X92E (96014000100)**  
**LIFT ASSEMBLY**

| <b>KEY PART<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                          |
|-------------------------|---------------------|---|
| 1                       | 159460              | Lift Lever Inner Wire Assembly              |
| 2                       | 159471              | Shaft Assembly, Lift                        |
| 3                       | 105767X             | Pin, Groove                                 |
| 4                       | 12000002            | E-Ring                                      |
| 5                       | 19211621            | Washer 21/32 x 1 x 21 Ga.                   |
| 6                       | 120183X             | Bearing, Nylon                              |
| 7                       | 109413X             | Grip, Handle                                |
| 8                       | 122365X             | Button, Plunger, Red                        |
| 11                      | 139865              | Link, Lift, L.H.                            |
| 12                      | 139866              | Link, Lift, R.H.                            |
| 13                      | 4939M               | Retainer Spring                             |
| 15                      | 173288              | Link, Front                                 |
| 16                      | 73350800            | Nut, Hex, Jam 1/2-13 unc                    |
| 17                      | 175689              | Trunnion                                    |
| 18                      | 73800800            | Locknut, Hex, with Washer Insert 1/2-13 unc |
| 19                      | 139868              | Arm, Suspension, Rear                       |
| 20                      | 163552              | Retainer Spring                             |
| 31                      | 169865              | Bearing, Pvt, Lift                          |
| 32                      | 73540600            | Nut, Crownlock 3/8-24                       |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm



**TRACTOR - - MODEL NUMBER 425014X92E (96014000100)**  
**MOWER DECK**

| <b>KEY PART<br/>NO. NO.</b> | <b>DESCRIPTION</b> | <b>KEY PART<br/>NO. NO.</b> | <b>DESCRIPTION</b>  |
|-----------------------------|--------------------|-----------------------------|---|
| 1                           | 165892             | 34                          | 72110612 Bolt Carr. Sh. 3/8-16 x 1-1/2 Gr. 5  |
| 2                           | 72140506           | 36                          | 131494 Pulley, Idler, Flat  |
| 3                           | 138017             | 40                          | 73900600 Nut Lock Fig. 3/8-16 unc   |
| 4                           | 165460             | 44                          | 140088 Guard, Mandrel, L.H.   |
| 5                           | 4939M              | 45                          | 4497H Retainer  |
| 6                           | 178024             | 46                          | 137729 Screw, Thd. Roll 1/4-20 x 5/8  |
| 8                           | 850857             | 48                          | 133944 Washer, Hardened   |
| 9                           | 10030600           | 52                          | 139888 Bolt, Shoulder 5/16-18 unc   |
| 10                          | 140296             | 53                          | 184907 Arm Assembly, Pad, Brake   |
|                             |                    | 54                          | 178515 Washer, Hardened   |
| 11                          | 138971             | 55                          | 155046 Arm, Idler   |
|                             |                    | 56                          | 165723 Spacer, Retainer   |
| --                          | 134149             | 59                          | 141043 Guard, TUV Idler   |
|                             |                    | 67                          | 149846 Knob Custom Oval   |
| --                          | 139775             | 68                          | 144959 V-Belt   |
|                             |                    | 142                         | 165890 Arm Spring Brake Mower   |
| 13                          | 137645             | 143                         | 157109 Bracket Arm Idler 42"  |
| 14                          | 128774             | 144                         | 158634 Keeper Belt 42" Clutch Cable   |
| 15                          | 110485X            | 145                         | 165888 Pulley Idler Flat  |
| 16                          | 174493             | 146                         | 171977 Bolt Carriage Idler  |
| 18                          | 72140505           | 147                         | 131335 Spring Extension   |
| 19                          | 132827             | 148                         | 169022 Spring Return Idler  |
| 20                          | 159770             | 149                         | 165898 Retainer Spring Yellow Zinc  |
| 21                          | 73680500           | 150                         | 19091210 Washer 9/32 x 3/4 x 10 Ga.   |
| 23                          | 177563             | 152                         | 169676 Cable Clutch 42 In   |
| 24                          | 105304X            | 158                         | 17720408 Screw Hex Thd Cut 1/4-20 x 1/2   |
| 25                          | 123713X            | 159                         | 72140614 Bolt Rdhd Sqn 3/8-16 unc x 1-3/4   |
| 26                          | 110452X            | 184                         | 19131410 Washer 13/32 x 7/8 x 10 Ga.  |
| 27                          | 130968X428         | 185                         | 188234 Head Assy. Cable Clutch  |
| 28                          | 19111016           | --                          | 130794 Mandrel Assembly (Includes housing, shaft and shaft hardware only-pulley not included) |
| 29                          | 131491             |                             |   |
| 30                          | 173984             | --                          | 171639 Replacement Mower, Complete  |
| 31                          | 187690             |                             |   |
| 32                          | 153535             |                             |   |
| 33                          | 178342             |                             |   |

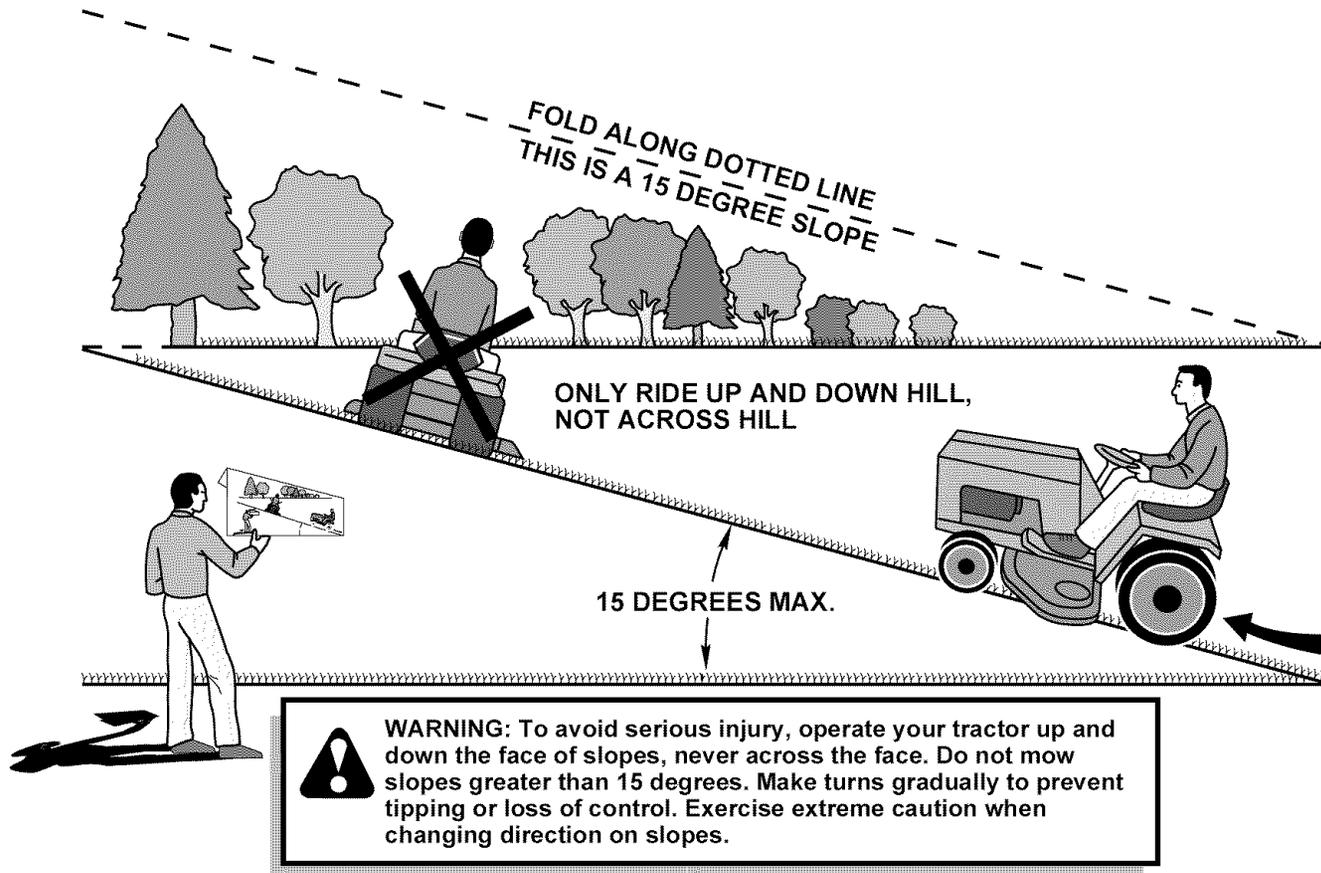
**NOTE:** All component dimensions given in U.S.inches  
1 inch = 25.4 mm

## SERVICE NOTES

## SERVICE NOTES

## SERVICE NOTES

## SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION



1. Fold this page along dotted line indicated above.
2. Hold page before you so that its left edge is vertically parallel to a tree trunk or other upright structure.
3. Sight across the fold in the direction of hill slope you want to measure.
4. Compare the angle of the fold with the slope of the hill.



This product has been expertly engineered and carefully manufactured to rigid quality standards. As with all mechanical products, some adjustments or part replacement may be necessary during the life of your unit.

For Parts and Service, contact our authorized distributor: call 1-800-849-1297

- For replacement parts, have available the following information:
  - a. Model Number / Manufacturer's I.D. Number
  - b. Description of part.

For Technical Assistance: call 1-800-829-5886