SEARS

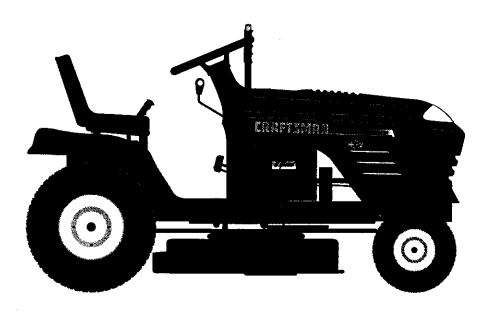
CRAFTSMAN

MODEL NUMBER 917.259561

OWNER'S MANUAL

EZ³

- Assembly
- Operation
- Customer Responsibilities
- Service and Adjustments
- Repair Parts





CAUTION: Read and follow all safety rules and instructions before operating this equipment.
FOR CONSUMER ASSISTANCE HOT LINE, CALL THIS TOLL FREE NUMBER: 1-800-659-5917

A

SAFETY RULES

Safe Operation Practices for Ride-On Mowers



IMPORTANT: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

I. GENERAL OPERATION

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging chute.
- · Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.

II. SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

DO:

- Mow up and down slopes, not across.
- · Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments.
 These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.

DO NOT:

- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause sliding.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use grass catcher on steep slopes.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

IV. SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
 - Use only an approved container.
 - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
 - Never refuel the machine indoors.
 - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up.
 Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object.
 Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.



Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.



CAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.



The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

CONGRATULATIONS on your purchase of a Sears Tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest Sears Authorized Service Center/Department. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

MODEL NUMBER	917.259561
SERIAL NUMBER	
DATEOFPURG	CHASE
	ND SERIAL NUMBERS WILL BE FOUND UNDER THE SEAT.
	RECORD BOTH SERIAL NUMBER AND CHASE AND KEEP IN A SAFE PLACE REFERENCE.

MAINTENANCE AGREEMENT

A Sears Maintenance Agreement is available on this product. Contact your nearest Sears store for details.

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Customer Responsibilities" and "Storage" sections of this owner's manual.

WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped

PRODUCT SPECIFICATIONS

HORSEPOWER:	19.5
GASOLINE CAPACITY AND TYPE:	3.5 GALLONS UNLEADED REGULAR
OIL TYPE (API-SF/SG/SH):	SAE 30 (above 32°F) SAE 5W-30 (below 32°F)
OIL CAPACITY:	W/ FILTER: 3.5 PINTS W/O FILTER: 3.0 PINTS
SPARK PLUG: (GAP: .030")	CHAMPION RC12YC
VALVÉ CLEARANCE:	INTAKE: .004"006" EXHAUST: .004"006"
GROUND SPEED (MPH):	FORWARD: 1st 1.1 2nd 1.5 3rd 2.3 4th 3.5 5th 4.4 6th 5.7 REVERSE: 1.7
TIRE PRESSURE:	FRONT: 14 PSI REAR: 10 PSI
CHARGING SYSTEM:	16 @ 3600 RPM
BATTERY:	AMP/HR: 30 MIN. CCA: 240 CASE SIZE: U1R
BLADE BOLT TORQUE:	30-35 FT. LBS.

with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest Sears Authorized Service Center/ Department (See REPAIR PARTS section of this manual).

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN RIDING EQUIPMENT

For two (2) years from the date of purchase, if this Craftsman Riding Equipment is maintained, lubricated and tuned up according to the instructions in the owner's manual, Sears will repair or replace, free of charge, any parts found to be defective in material or workmanship.

This Warranty does not cover:

- Expendable items which become wom during normal use, such as blades, spark plugs, air cleaners, belts, etc.
- · Tire replacement or repair caused by punctures from outside objects, such as nails, thorns, stumps, or glass.
- Repairs necessary because of operator abuse, negligence, improper storage or accident or the failure to maintain the
 equipment according to the instructions contained in the owner's manual.
- Riding equipment used for commercial or rental purposes.

LIMITED 90 DAY WARRANTY ON BATTERY

For ninety (90) days from date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge.

IN-HOME WARRANTY SERVICE ON YOUR CRAFTSMAN RIDING EQUIPMENT IS AVAILABLE AT NO-CHARGE FOR 30 DAYS FROM THE DATE OF PURCHASE. PLEASE CONTACT YOUR NEAREST SERVICE CENTER. AFTER 30 DAYS FROM THE DATE OF PURCHASE, WARRANTY SERVICE IS AVAILABLE BY TAKING YOUR CRAFTSMAN RIDING EQUIPMENT TO YOUR NEAREST SEARS SERVICE CENTER. (IN-HOME WARRANTY SERVICE WILL STILL BE AVAILABLE AFTER 30 DAYS FROM THE DATE OF PURCHASE BUT A STANDARD TRIP CHARGE WILL APPLY.) THIS WARRANTY APPLIES ONLY WHILE THIS PRODUCT IS IN THE UNITED STATES.

This Warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

SEARS, ROEBUCK AND CO., D/817 WA, HOFFMAN ESTATES, IL 60179

TABLE OF CONTENTS

SAFETY RULES		OPERATION	****************************	10-14
PRODUCT SPECIFICATIONS	3	MAINTENANCE :	SCHEDULE	
CUSTOMER RESPONSIBILITIES	3, 15-19	SERVICE AND A	DJUSTMENTS	20-25
WARRANTY TABLE OF CONTENTS		STORAGE		26
TABLE OF CONTENTS		I HOUBLESHOO	TING	27-28
INDEXTRACTOR ACCESSORIES		REPAIR PARTS	TRACTOR	30-47
ASSEMBLY		DADTO ADDEDI	- ENGINE NG/SERVICE	DACK DACE
A33EMDLT	······ /-9	PARIS ORDERII	1G/3ENVICE	DACK PAGE
,				
INDEX				
A A	_		_	
Accessories5	ΕΕ		C)
	Electrical:		Oil:	
Adjustments:	Interlocks and Rela	•		nditions 13,17
Brake	Schematic			17
Carburetor 25	Wiring Diagram	30	-	26
Mower:	Engine:		Operation	
Front-To-Back21	Air Filter		Operating Mower	13
Side-To-Side21	Air Screen		Options:	
Throttle Control Cable 24	Cooling Fins, Engin	ıe 18	*	5
Air Filter, Engine18	Oil Change		•	3,40
Air Screen, Engine18	Oil Level		P	•
Assembly7-9	Oil Type	17	Parking Brake	11-12
В	Preparation	13	Parts Bag	6
Battery:	Repair Parts	48-53	Parts, Replacement/F	Repair 30-47
Charging7-8	Starting	14	Product Specifications	
Cleaning17	Storage	26	·	
Connecting7-8	F		-	-
Starting with Weak Battery 23	Filters:		Repair Parts	30-47
Storage26	Air	18	riepaii raito	
Terminals 17	Fuel	19	Safety Rules	•
Belts:	Fuel:		Seat	
Motion Drive	Туре	13	Service and Adjustme	
Removal/Replacement22	Storage	26		20-23
Mower Blade Drive	Fuse	24		25
Removal/Replacement 22	G			24
Blade:	Gauge Wheels	8		nstallation 24
Sharpening16	H		Motion Drive Bell	
Replacement 16	Hood Removal/Installati	inn 04		lacement22
Brake Adjustment22	nood nemovai/installati	ЮП 24	Mower Blade Dri	
C	.			lacement22
Carburetor Adjustment25	Leveling Mower Deck		Mower Adjustme	
Controls, Tractor11	Lubrication Chart	15		21
Customer Responsibilities 15-19	M			21
Engine:	Maintenance Schedule	15		n 20
Air Filter18	Mower:			20
Air Screen, Engine 18	Adjustment, Front-t	o-Back 21		8,16,23
Battery17	Adjustment, Side-to	o-Side 21		
Cooling Fins, Engine 18	Blade Sharpening .	16	Slope Guide Sheet	
Engine Oil17	Blade Replacemen	t 16	Spark Plugs	
Fuel Filter19	Cutting Height	12	Specifications	
Spark Plugs19	Installation	20	Starting the Engine	
Tractor:	Operation	13	Steering Wheel	
Blades 16	Removal		Stopping the Tractor.	
Lubrication Chart15	Mowing Tips	14	Storage	
Maintenance Schedule 15	Muffler	19	1	
Tire Care 8,16,23	Spark Arrester		Throttle Control Cable	
Cutting Height, Mower12	Mulcher Plate		Tires	
			Trouble Shooting Cha	ırt27-28
			Transaxle Repair Par	ts46-47
				V
			Warranty	3
			Wiring Diagram	30
			Wiring Schematic	
			-	

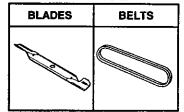
ACCESSORIES AND ATTACHMENTS

These accessories and attachments were available through most Sears retail outlets and service centers when the tractor was purchased. Most Sears stores can order these items for you when you provide the model number of your tractor.

ENGINE

SPARK PLUG GAS CAN ENGINE OIL FUEL STABILIZER AIR FILTER

MAINTENANCE



PERFORMANCE

Sears offers a wide variety of attachments that fit your tractor. Many of these are listed below with brief explanations of how they can help you. This list was current at the time of publication; however, it may change in future years - more attachments may be added, changes may be made in these attachments, or some may no longer be available or fit your model. Contact your nearest Sears store for the accessories and attachments that are available for your tractor.

Most of these attachments do not require additional hitches or conversion kits (those that do are indicated) and are designed for easy attaching and detaching.

AERATOR promotes deep root growth for a healthy lawn. Tapered 2.5-inch steel spikes mounted on 10-inch diameter discs puncture holes in soil at close intervals to let moisture soak in. Steel weight tray for increased penetration.

BAGGER lets you collect grass clippings and leaves for a healthier, neater looking lawn. Two Permanex containers hold 30-gallon plastic bags.

BUMPER protects front end of tractor from damage.

CARTS make hauling easy. Variety of sizes available, plus accessories such as side panel kits, tool caddy, cart cover, protective mat and dolly.

CORING AERATOR takes small plugs out of soil to allow moisture and nutrients to reach grass roots. 36-inch swath. 24 hardened steel coring tips. 150 lb. capacity weight tray.

EASY OIL DRAIN VALVE makes oil changes easier, faster.

FRONT NOSE ROLLER canters in front of mower deck to reduce chances of "scalping" on uneven terrain.

GANG HITCH lets you tow 2 or 3 pull-behind attachments at once, such as sweepers, dethatchers, aerators (not for use with rollers, carts or other heavy attachments).

GAUGE WHEELS on both sides of the mower deck reduce chances of "scalping" on uneven terrain. For mower decks not so equipped.

MULCH RAKE/DETHATCHER loosens soil and flips thatch and matted leaves to lawn surface for easy pickup. Twenty spring tine teeth. Useful to prepare bare areas for seeding. Available for front or rear mounting. HIGH PERFORMANCE REEL-ACTION SPRING TINE DETHATCHER covers 36-inch wide path and tosses thatch into large hopper. Mounts behind tractor.

MULCHING CLOSE-OUT PLATE KIT, once installed, lets you mulch, discharge or bag clippings (bagger optional) without changing blades. For models not equipped as 3-in-1 Convertible mowers. See "MOWER" in the Repair Parts section of this manual.

RAMP TOPS AND FEET let you load and unload tractor from a pickup truck. Use with 2×8 or 2×10 lumber.

ROLLER for smoother lawn surface. 36-inch wide, 18-inch diameter water-tight drum holds up to 390 lbs. of weight. Rounded edges prevent harm to turf. Adjustable scraper automatically cleans drum.

SNOW BLADE for snow removal only. 14-inch high, 48-inch wide blade clears 42-inch path when angled left or right. Raises, lowers with side lever. Adjustable skids; replaceable, reversible scraper bar. (Use with tire chains and wheel weights and/or rear drawbar weight.)

SNOWTHROWER has 40-inch swath. Drum-type auger handles powdery and wet/heavy snow. Mounts easily with simple pin arrangement. Discharge chute adjusts from tractor seat. 6-inch diameter spout discharges snow 10 to 50 feet. Lift controlled at tractor seat. (Use with chains and wheel weights and/or rear drawbar weight.)

SPRAYERS use 12-volt DC electric motor that connects to the tractor battery or other 12-volt source. Includes booms for automatic spraying and hand held wand for spot spraying. Wand has adjustable spray pattern. For applying herbicides, insecticides, fungicides and liquid fertilizers.

SPREADER/SEEDERS make seeding, fertilizing, and weed killing easy. Broadcast spreaders are also useful for granular deicers and sand.

SWEEPERS let you collect grass clippings and leaves.

TILLER has 5 hp engine and 36-inch swath to prepare seed beds, cultivate and compost garden residue. Tiller has its own built-in lift and depth control system and does NOT require a sleeve hitch. Fits any lawn, yard or garden tractor. Simply hook up to the tractor drawbar and go! Optional accessories convert unit for dethatching, aerating, hilling...without tools.

TIRE CHAINS are heavy duty; closely spaced extra-large cross links give smooth ride, outstanding traction.

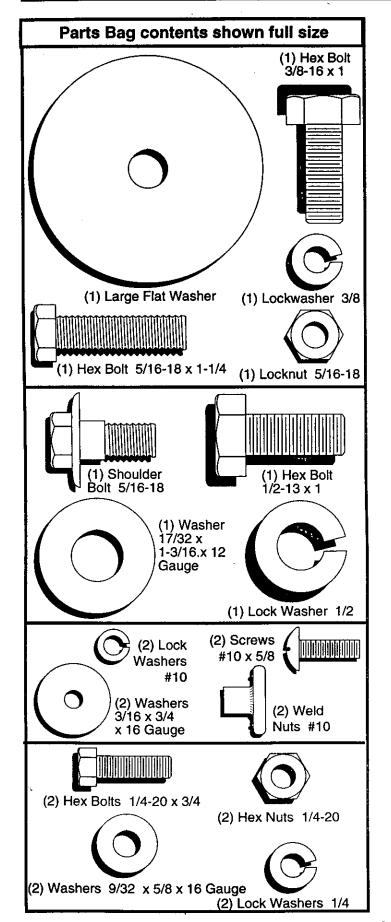
TRACTOR CAB has heavy duty vinyl fabric over tubular steel frame, ABS plastic top; clear plastic windshield offers 360 degree visibility. Hinged metal doors with catch. Keeps operator warm and dry. Remove vinyl sides and windshields for use as sun protector in summer. Optional accessories include: tinted/tempered solid safety glass windshield with hand operated wiper; 12-volt amber caution light for mounting on cab top.

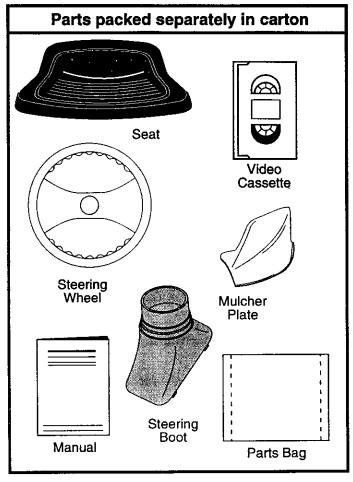
VACS for powerful collection of heavy grass clippings and leaves. Optional wand attachment to pick up debris in hard-to-reach places. VAC/CHIPPER includes a chipper-shredder.

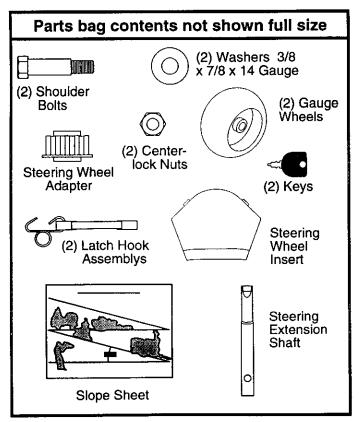
WEIGHT BRACKET for drawbar for snow removal applications. Uses (1) 55 lb. weight.

WHEEL WEIGHTS for rear wheels provide needed traction for snow removal or dozing heavy materials.

CONTENTS OF HARDWARE PACK







ASSEMBLY

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

(1) 3/4" Socket w/drive rachet

7/16" wrenches Phillips Screwdriver (2) 1/2" wrench Tire pressure gauge

(1) 9/16" wrench Utility knife

When right or left hand is mentioned in this manual, it means when you are in the operating position (seated behind the steering wheel).

TO REMOVE TRACTOR FROM CARTON **UNPACK CARTON**

Remove all accessible loose parts and parts cartons from carton (See page 6).

Cut, from top to bottom, along lines on all four corners of carton, and lay panels flat.

Check for any additional loose parts or cartons and remove.

BEFORE ROLLING TRACTOR OFF SKID ATTACH STEERING WHEEL (See Fig. 1)

ASSEMBLE EXTENSION SHAFT AND BOOT

Slide extension shaft onto lower steering shaft. Align mounting holes in extension and lower shafts and install 5/16 hex bolt and locknut. Tighten securely.

IMPORTANT: TIGHTEN BOLT AND NUT SECURELY TO 18-22 FT. LBS TORQUE.

Place tabs of steering boot over tab slots in dash and push down to secure.

INSTALL STEERING WHEEL

- Position front wheels of the tractor so they are pointing straight forward.
- Slide steering wheel adapter onto steering shaft extension.
- Position steering wheel so cross bars are horizontal (left to right) and slide inside boot and onto adapter.
- Assemble large flat washer, 3/8 lock washer, 3/8 hex bolt and tighten securely.
- Snap steering wheel insert into center of steering wheel.
- Remove protective materials from tractor hood and grill.

IMPORTANT: CHECK FOR AND REMOVE ANY STAPLES IN SKID THAT MAY PUNCTURE TIRES WHERE TRACTOR IS TO ROLL OFF SKID.

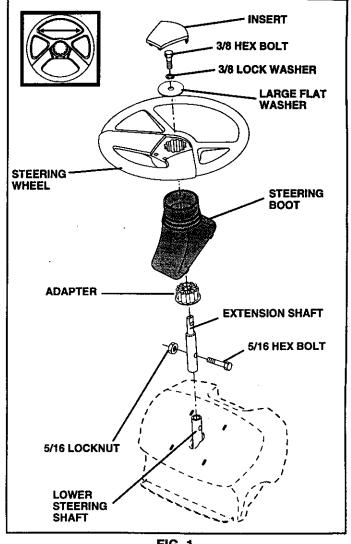


FIG. 1

TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.
- Place gearshift lever in neutral (N) position.
- Roll tractor backwards off skid.
- Remove banding holding discharge guard up against tractor.

ASSEMBLY

HOW TO SET UP YOUR TRACTOR CONNECT BATTERY (See Fig. 2)



CAUTION: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Lift hood to raised position.
- Open terminal access doors, remove terminal protective caps and discard.
- If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps.
- First connect RED battery cable to positive (+) battery terminal with hex bolt, flat washer, lock washer and hex nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) battery terminal with remaining hex bolt, flat washer, lock washer and hex nut. Tighten securely.
- Close terminal access doors.

Use terminal access doors for:

- Inspection for secure connections (to tighten hardware).
- Inspection for corrosion.
- Testing battery.
- Jumping (if required).
- · Periodic charging.

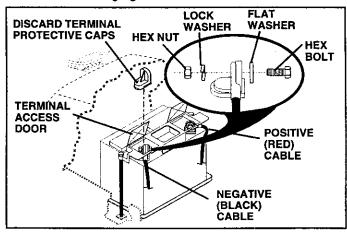


FIG. 2

INSTALL SEAT (See Fig. 3)

Adjust seat before tightening adjustment bolt.

- Remove cardboard packing on seat pan.
- Place seat on seat pan and assemble shoulder bolt.
- Assemble adjustment bolt, lock washer and flat washer loosely. Do not tighten.
- Tighten shoulder bolt securely.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- · Raise seat and tighten adjustment bolt securely.

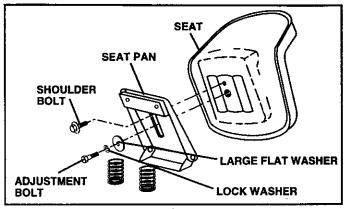


FIG. 3

CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

 Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

CHECK BRAKE SYSTEM

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

ASSEMBLE GAUGE WHEELS TO MOWER DECK (See Fig. 4)

The gauge wheels are designed to keep the mower deck in proper position when operating mower. Be sure they are properly adjusted to ensure optimum mower performance.

- Assemble gauge wheels with tractor on a flat level surface.
- Adjust mower to desired cutting height (See "TO AD-JUST MOWER CUTTING HEIGHT" in the Operation section of this manual).
- With mower in desired height of cut position, gauge wheels should be assembled so they are slightly off the ground. Install gauge wheel in appropriate hole with shoulder bolt, 3/8 washer, and 3/8-16 locknut and tighten securely.
- Repeat for opposite side installing gauge wheel in same adjustment hole.

ASSEMBLY

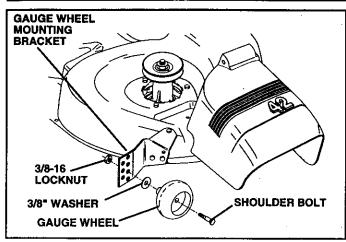


FIG. 4

INSTALL MULCHER PLATE (See Figs. 5 & 6)

 Install two latch hooks to mulcher plate using screw, washer, lock washer, and weld nut as shown.

NOTE: Pre-assemble weld nut to latch hook by inserting weld nut from the top with hook pointing down.

- Tighten hardware securely.
- Raise and hold deflector shield in upright position.
- Place front of mulcher plate over front of mower deck opening and slide into place, as shown.
- Hook front latch into hole on front of mower deck.
- Hook rear latch into hole on back of mower deck.



CAUTION: Do not remove discharge guard from mower. Raise and hold guard when attaching mulcher plate and allow it to rest on plate while in operation.

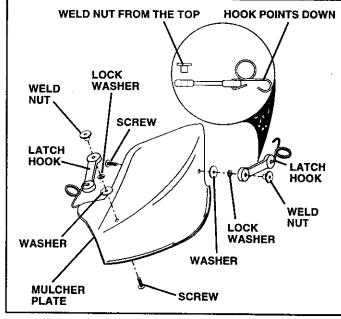


FIG. 5

TO CONVERT TO BAGGING OR DISCHARGING

Simply remove mulcher plate and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

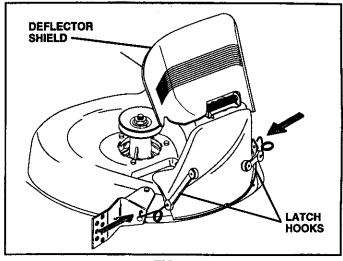


FIG. 6

✓ CHECKLIST

BEFORE YOU OPERATE AND ENJOY YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

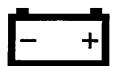
PLEASE REVIEW THE FOLLOWING CHECKLIST:

- All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- Seat is adjusted comfortably and tightened securely.
- All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- Be sure mower deck is properly leveled side-to-side/ front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- ✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- Check wiring. See that all connections are still secure and wires are properly clamped.

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

- Engine oil is at proper level.
- Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- Become familiar with all controls their location and function. Operate them before you start the engine.
- Be sure brake system is in safe operating condition.

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.



BATTERY



CAUTION OR WARNING



REVERSE



FORWARD



FAST



SLOW



ENGINE ON



ENGINE OFF



OIL PRESSURE



CLUTCH



LIGHTS ON



LIGHTS OFF



FUEL



CHOKE



MOWER HEIGHT



DIFFERENTIAL LOCK



PARKING BRAKE LOCKED



UNLOCKED



MOWER LIFT



REVERSE



NEUTRAL



HIGH



LOW



PARKING BRAKE



ATTACHMENT CLUTCH ENGAGED



ATTACHMENT CLUTCH DISENGAGED



IGNITION



DANGER, KEEP HANDS AND FEET AWAY



HYDROSTATIC FREE WHEEL (Hydro Models only)

KNOW YOUR TRACTOR

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.

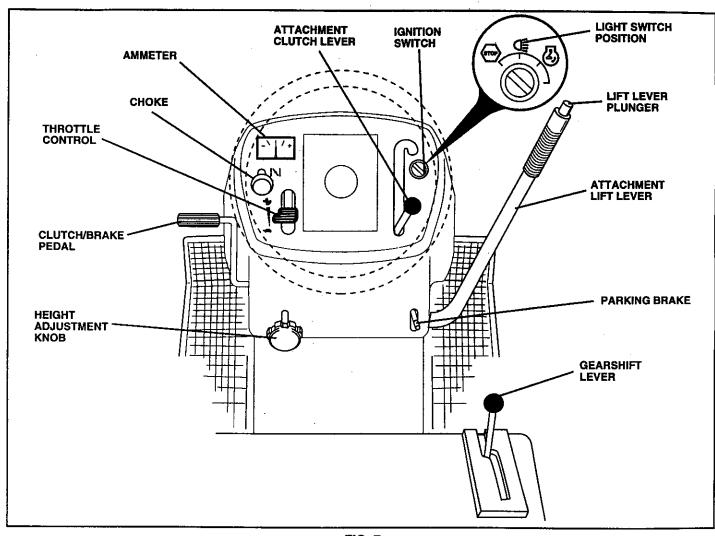


FIG. 7

Our tractors conform to the safety standards of the American National Standards Institute.

ATTACHMENT CLUTCH LEVER: Used to engage the mower blades, or other attachments mounted to your tractor.

LIGHT SWITCH: Turns the headlights on and off.

THROTTLE CONTROL: Used to control engine speed.

CHOKE CONTROL: Used when starting a cold engine.

CLUTCH/BRAKE PEDAL: Used for declutching and braking the tractor and starting the engine.

PARKING BRAKE: Locks clutch/brake pedal into the brake position.

GEARSHIFT LEVER: Selects the speed and direction of tractor.

ATTACHMENT LIFT LEVER: Used to raise and lower the mower deck or other attachments mounted to your tractor.

LIFT LEVER PLUNGER: Used to release attachment lift lever when changing its position.

IGNITION SWITCH: Used for starting and stopping the engine.

HEIGHT ADJUSTMENT KNOB: Used to adjust the mower cutting height.

AMMÉTER: Indicates battery charging (+) or discharging (-).



The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over the spectacles or standard safety glasses.

HOW TO USE YOUR TRACTOR

TO SET PARKING BRAKE (See Fig. 8)

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

- Depress clutch/brake pedal into full "BRAKE" position and hold.
- Place parking brake lever in "ENGAGED" position and release pressure from clutch/brake pedal. Pedal should remain in "BRAKE" position. Make sure parking brake will hold tractor secure.

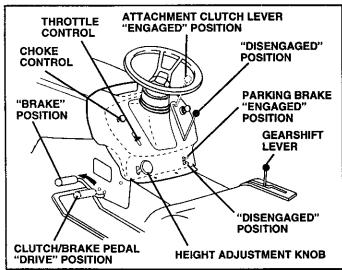


FIG. 8

STOPPING (See Fig. 8)

MOWER BLADES -

Move attachment clutch lever to "DISENGAGED" position.

GROUND DRIVE -

- Depress clutch/brake pedal into full "BRAKE" position.
- Move gearshift lever to neutral (N) position.

ENGINE -

Move throttle control to slow position.

NOTE: Failure to move throttle control to slow position and allowing engine to idle before stopping may cause engine to "backfire"

- Turn ignition key to "OFF" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.
- Never use choke to stop engine.

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas. 12



CAUTION: Always stop tractor completely, as described above, before leaving the operator's position; to empty grass catcher, etc.

TO USE THROTTLE CONTROL (See Fig. 8)

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance.

TO USE CHOKE CONTROL (See Fig. 8)

Use choke control whenever you are starting a cold engine. Do not use to start a warm engine.

To engage choke control, pull knob out. Slowly push knob in to disengage.

TO MOVE FORWARD AND BACKWARD (See Fig. 8)

The direction and speed of movement is controlled by the gearshift lever.

- Start tractor with clutch/brake pedal depressed and gearshift lever in neutral (N) position.
- Move gearshift and range shift levers to desired posi-
- Slowly release clutch/brake pedal to start movement.

IMPORTANT: BRING TRACTOR TO A COMPLETE STOP BEFORE SHIFTING OR CHANGING GEARS. FAILURE TO DO SO WILL SHORTEN THE USEFUL LIFE OF YOUR TRANSAXLE.

TO ADJUST MOWER CUTTING HEIGHT (See Fig. 8)

The cutting height is controlled by turning the height adjustment knob in desired direction.

- Turn knob clockwise () to raise cutting height.
- Turn knob counterclockwise () to lower cutting height.

The cutting height range is approximately 1-1/2" to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

TO OPERATE MOWER (See Fig. 9)

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.

- Select desired height of cut.
- Lower mower with attachment lift control.
- Start mower blades by engaging attachment clutch control.
- TO STOP MOWER BLADES disengage attachment clutch control.



CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the discharge guard in place.

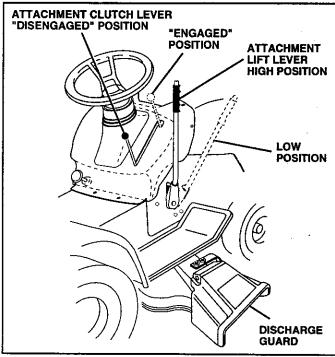


FIG. 9

TO OPERATE ON HILLS



CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move gearshift lever to 1st gear. Be sure you have allowed room for tractor to roll slightly as you restart movement.

- To restart movement, slowly release parking brake and clutch/brake pedal.
- Make all turns slowly.

TO TRANSPORT

- Raise attachment lift to highest position with attachment lift control.
- When pushing or towing your tractor, be sure gearshift lever is in neutral (N) position.
- Do not push or tow tractor at more than five (5) MPH.

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

BEFORE STARTING THE ENGINE

CHECK ENGINE OIL LEVEL (See Fig. 15)

- The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.
- Check engine oil with tractor on level ground.
- Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Customer Responsibilities section of this manual).
- To change engine oil, see the Customer Responsibilities section in this manual.

ADD GASOLINE

 Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

IMPORTANT: WHEN OPERATING IN TEMPERATURES BELOW 32°F(0°C), USE FRESH, CLEAN WINTER GRADE GASOLINE TO HELP INSURE GOOD COLD WEATHER STARTING.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



CAUTION: Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

TO START ENGINE (See Fig. 8)

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Sit on seat in operating position, depress clutch/brake pedal and set parking brake.
- Place gear shift lever in neutral (N) position.
- Move attachment clutch to "DISENGAGED" position.
- Move throttle control to fast position
- Pull choke control out for a cold engine start attempt.
 For a warm engine start attempt the choke control may not be needed.

Note: Before starting, read the warm and cold starting procedures below.

• Insert key into ignition and turn key clockwise to "START" position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, push choke control in, wait a few minutes and try again. If engine still does not start, pull the choke control out and retry.

WARM WEATHER STARTING (50° F and above)

- When engine starts, slowly push choke control in until the engine begins to run smoothly. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

COLD WEATHER STARTING (50° F and below)

- When engine starts, slowly push choke control in until the engine begins to run smoothly. Continue to push the choke control in small steps allowing the engine to accept small changes in speed and load, until the choke control is fully in. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.
- The attachments can be used during the engine warmup period and may require the choke control be pulled out slightly.

NOTE: If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

MOWING TIPS

- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the tractor. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow

- in the opposite direction making left hand turns until finished (See Fig. 10).
- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

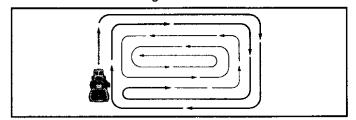


FIG. 10

MULCHING MOWING TIPS

IMPORTANT: FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN AFTER EACH USE.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action.
 The best time to mow your lawn is the early afternoon.
 At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades (See Fig. 11). For extremely heavy mulching, reduce your width of cut and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

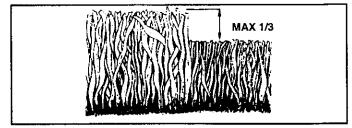


FIG. 11

FII AS	IAINTENANCE SCHEDULE LL IN DATES S YOU COMPLETE EGULAR SERVICE		BEFORE	EACH L	HOUR	E HOUR E HERY E	S HOUS VERY	AS HOUR OD HOUR EVERY P	EASON	SER	,GE IVICE	E DAT	TES
	Check Brake Operation	1	1										
	Check Tire Pressure	1	1							1			
Ţ	Check for Loose Fasteners	V				17		1		1			
R	Sharpen/Replace Mower Blades			14							İ		
C	Lubrication Chart	ł		1				1			<u> </u>		
Ιř	Check Battery Level/Recharge			√ 6							<u> </u>		
0	Clean Battery and Terminals			1				V		1			
R	Check Transaxle Cooling			1									
	Adjust Blade Belt(s) Tension	·				1 5							
	Adjust Motion Drive Belt(s) Tension					1 5							
	Check Engine Oil Level	1	V										
	Change Engine Oil			12,3				1					
lΕ	Clean Air Filter			1/2									
โก	Clean Air Screen			1/2									
G	Inspect Muffler/Spark Arrester				1								
Ţ	Replace Oil Filter (If equipped)					1 1,2							
E	Clean Engine Cooling Fins					1/2							
-	Replace Spark Plug					1	1						
	Replace Air Filter Paper Cartridge					1 /2							
	Replace Fuel Filter						1						

- 1 Change more often when operating under a heavy load or in high ambient temperatures.
- 2 Service more often when operating in dirty or dusty conditions.
- 3 If equipped with oil filter, change oil every 50 hours.
- 4 Replace blades more often when mowing in sandy soil.

- 5 If equipped with adjustable system.
- 6 Not required if equipped with maintenance-free battery.
- 7 Tighten front axle pivot bolt to 35 ft.-lbs. maximum.
 Do not overtighten.

GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

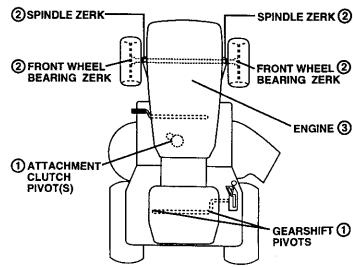
All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

 Once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

BEFORE EACH USE

- · Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check for loose fasteners.

LUBRICATION CHART



- (1) SAE 30 OR 10W30 MOTOR OIL
- (2) GENERAL PURPOSE GREASE
- (3) REFER TO CUSTOMER RESPONSIBILITIES "ENGINE" SECTION

IMPORTANT: DO NOT OIL OR GREASE THE PIVOT POINTS WHICH HAVE SPECIAL NYLON BEARINGS. VISCOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF-LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

TRACTOR

Always observe safety rules when performing any maintenance.

BRAKE OPERATION

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

TIRES

- Maintain proper air pressure in all tires (See "PROD-UCT SPECIFICATIONS" on page 3 of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

BLADE CARE

For best results mower blades must be kept sharp. Replace bent or damaged blades.

BLADE REMOVAL (See Fig. 12)

- Raise mower to highest position to allow access to blades.
- Remove hex bolt, lock washer and flat washer securing blade
- Install new or resharpened blade with trailing edge up towards deck as shown,
- Reassemble hex bolt, lock washer and flat washer in exact order as shown.
- Tighten bolt securely (30-35 Ft. Lbs. torque).

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED.

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

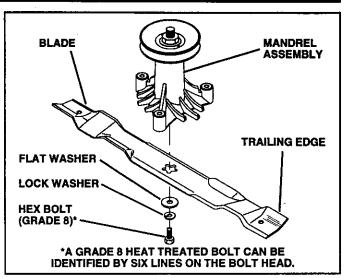


FIG. 12

TO SHARPEN BLADE (See Fig. 13)

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer).
- Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground.
 If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

NOTE: Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

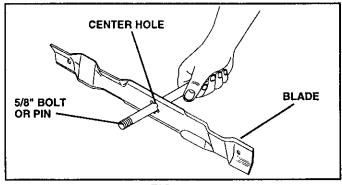


FIG. 13

BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- · Keep battery bolts tight.
- · Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Remove terminal guard.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- · Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- · Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "CONNECT BATTERY" in the Assembly section of this manual).

V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

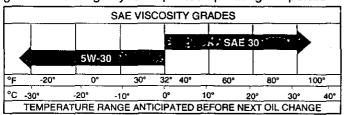
TRANSAXLE COOLING

Keep transaxle free from build-up of dirt and chaff which can restrict cooling.

ENGINE

LUBRICATION

Only use high quality detergent oil rated with API service classification SF, SG or SH. Select the oil's SAE viscosity grade according to your expected operating temperature.



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after every 50 hours of operation or at least once a year if the tractor is not used for 50 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

TO CHANGE ENGINE OIL (See Fig. 14)

Determine temperature range expected before oil change. All oil must meet API service classification SF, SG or SH.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove drain plug.
- After oil has drained completely, replace oil drain plug and tighten securely.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" on page 3 of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick.

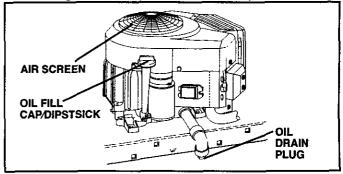


FIG. 14

ENGINE OIL FILTER (See Fig. 15)

Replace the engine oil filter every season or every other oil change if the tractor is used more than 100 hours in one year.

- Unscrew old filter by turning counterclockwise. Use a suitable container to catch oil.
- Apply a thin coating of new engine oil to rubber gasket on replacement oil filter.
- Install replacement oil filter by turning clockwise until rubber gasket contacts mounting surface, then tighten filter an additional 1/2 to 3/4 turn.
- Fill crankcase with new oil (See "TO CHANGE EN-GINE OIL" in this section of this manual). For approximate capacity see "PRODUCT SPECIFICATIONS" on page 3 of this manual.
- Start engine and check for oil leaks. Correct any leaks before placing engine into full operation.

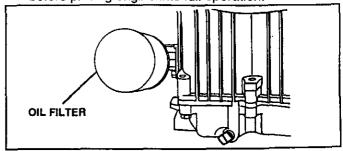


FIG. 15

AIR FILTER (See Fig. 16)

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions. Failure to clean or service air cleaner will cause engine to run rich and could cause spark plug fouling.

Unhook clips on both sides of air cleanre and remove cover.

TO SERVICE PRE-CLEANER

- · Slide foam pre-cleaner off cartridge.
- Wash it in liquid detergent and water.
- · Squeeze it dry in a clean cloth.
- Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.
- If very dirty or damaged, replace pre-cleaner.
- Reinstall pre-cleaner over cartridge.
- Reinstall air cleanercover and reattach clips to sides of air cleaner body.

TO SERVICE CARTRIDGE

- Remove knob and cartridge plate.
- Carefully remove cartridge to prevent debris from entering carburetor.
- Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
- Reinstall cartridge plate, cover plate, knob and precleaner.
- Reinstall air cleaner cover and reattach clips to sides of air cleaner body.

IMPORTANT: PETROLEUM SOLVENTS, SUCH AS KEROSENE, ARE NOT TO BE USED TO CLEAN THE CARTRIDGE. THEY MAY CAUSE DETERIORATION OF THE CARTRIDGE. DO NOT OIL CARTRIDGE. DO NOT USE PRESSURIZED AIR TO CLEAN OR DRY CARTRIDGE.

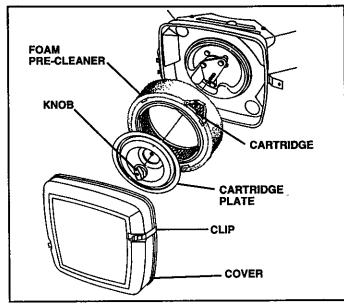


FIG. 16

CLEAN AIR SCREEN (See Fig. 14)

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

ENGINE COOLING FINS (See Fig. 17)

Remove any dust, dirt or oil from engine cooling fins to prevent engine damage from overheating. Air guide covers must be removed. Remove side panels and hood (See "TO REMOVE HOOD AND GRILL ASSEMBLY" in the Service and Adjustments section of this manual).

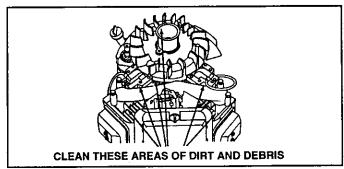


FIG. 17

MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

SPARK PLUGS

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

IN-LINE FUEL FILTER (See Fig. 18)

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Be sure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.

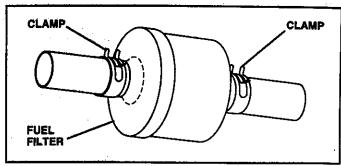


FIG. 18

CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.



CAUTION: BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

- Depress clutch/brake pedal fully and set parking brake.
- Place gearshift lever in neutral (N) position.
- Place attachment clutch in "DISENGAGED" position.
- Turn ignition key "OFF" and remove key.
- Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

TRACTOR

TO REMOVE MOWER (See Fig. 19)

Mower will be easier to remove from the right side of tractor.

- Place attachment clutch in "DISENGAGED" position.
- Move attachment lift lever forward to lower mower to its lowest position.
- Roll belt off engine pulley.
- Disconnect clutch rod from clutch lever by removing retainer spring.
- Disconnect anti-sway bar from chassis bracket by removing retainer spring.
- Disconnect suspension arms from rear deck brackets by removing retainer springs.
- Disconnect front links from deck by removing retainer springs.
- Raise lift lever to raise suspension arms. Slide mower out from under tractor.

IMPORTANT: IF AN ATTACHMENT OTHER THAN THE MOWER IS TO BE MOUNTED TO THE TRACTOR, REMOVE THE FRONT LINKS.

TO INSTALL MOWER (See Fig. 19)

- · Raise attachment lift lever to its highest position.
- Slide mower under tractor with discharge guard to right side of tractor.
- Lower lift lever to its lowest position.
- Install mower in reverse order of removal instructions.

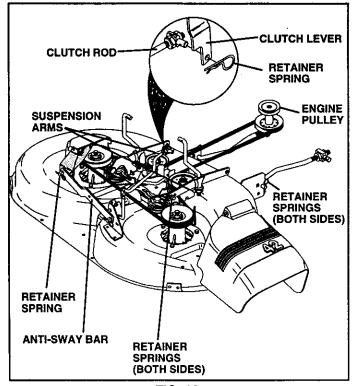


FIG. 19

TO LEVEL MOWER HOUSING

Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PRODUCT SPECIFICATIONS" on page 3 of this manual). If tires are over or underinflated, you will not properly adjust your mower.

SIDE-TO-SIDE ADJUSTMENT (See Figs. 20 and 21)

- Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

NOTE: Each full turn of adjustment nut will change mower height about 1/8".

Recheck measurements after adjusting.

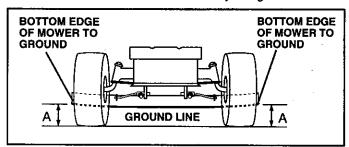


FIG. 20

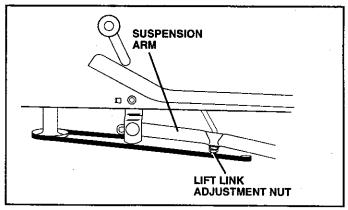


FIG. 21

FRONT-TO-BACK ADJUSTMENT (See Figs. 22 and 23)
IMPORTANT: DECK MUST BE LEVEL SIDE-TO-SIDE. IF
THE FOLLOWING FRONT-TO-BACK ADJUSTMENT IS
NECESSARY, BE SURE TO ADJUST BOTH FRONT LINKS
EQUALLY SO MOWER WILL STAY LEVEL SIDE-TOSIDE.

To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length. Both links should be approximately 10-3/8".
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nut "F" against trunnion on both front links.
- Recheck side-to-side adjustment.

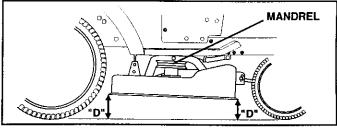
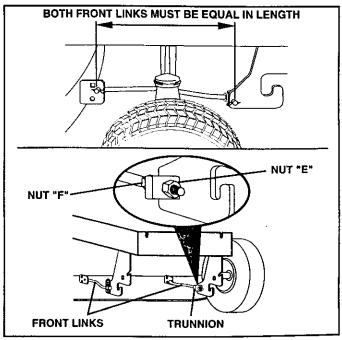


FIG. 22



TO REPLACE MOWER BLADE DRIVE BELT (See Fig. 24)

The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

BELT REMOVAL -

- Remove mower from tractor (See "TO REMOVE MOWER" in this section of this manual).
- Work belt off both mandrel pulleys and idler pulleys.
- · Pull belt away from mower.

BELT INSTALLATION -

- Install new belt in reverse order of removal.
- Make sure belt is in all pulley grooves and inside all belt quides.
- Install mower in reverse order of removal instructions.

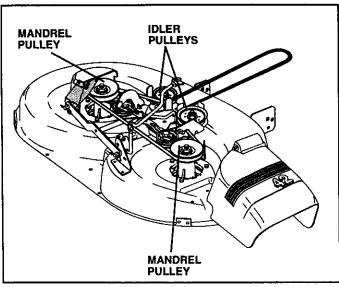


FIG. 24

TO ADJUST BRAKE (See Fig. 25)

Your tractor is equipped with an adjustable brake system which is mounted on the right side of the transaxle.

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted.

- Depress clutch/brake pedal and engage parking brake.
- Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-1/2", loosen jam nut and turn nut "A" until distance becomes 1-1/2". Retighten jam nut against nut "A".
- Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than six (6) feet in highest gear, further maintenance is necessary. Contact your nearest authorized service center/department.

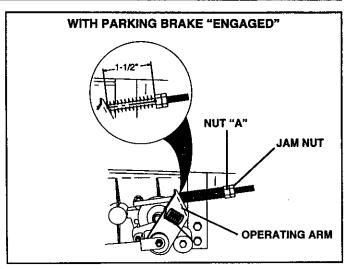


FIG. 25

TO REPLACE MOTION DRIVE BELT (See Fig. 26)

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

- Remove mower (See "TO REMOVE MOWER" in this section of this manual.)
- Remove upper belt keeper.
- · Remove belt from stationary idler and clutching idler.
- Pull belt slack toward rear of tractor. Remove belt upwards from transaxle pulley by deflecting belt keepers.
- Pull belt toward front of tractor and remove downwards from around engine pulley.
- Install new belt by reversing above procedure.

IMPORTANT: MAKE SURE UPPER BELT KEEPER IS POSITIONED PROPERLY BETWEEN LOCATOR TABS.

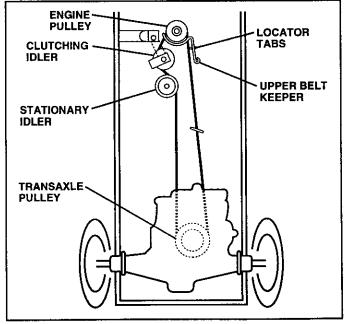


FIG. 26

TRANSAXLE SHIFTER LINKAGE AND AD-JUSTMENT (See Figs. 27 and 28)

The transaxle should be in neutral when the gear shift lever is in the neutral (N) (lock gate) position. The adjustment is preset at the factory; however, if adjustment is needed, proceed as follows:

- Make sure transaxle is in neutral (N).
- Loosen two locknuts on tie rod.
- Turn center rod until gearshift lever falls into neutral lock gate on fender console.
- Tighten locknuts securely.

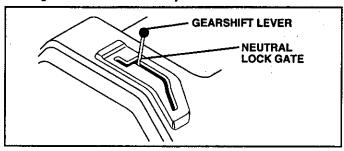


FIG. 27

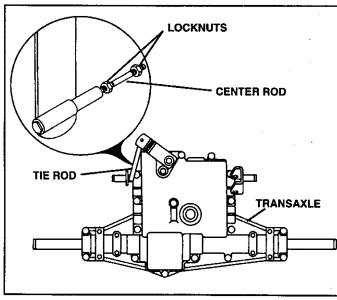


FIG. 28

TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble per instructions in the Assembly section of this manual.

FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center/department.

TO REMOVE WHEEL FOR REPAIRS (See Fig. 29)

- Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).
- Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- Replace axle cover.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

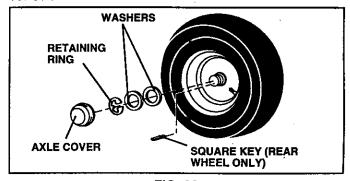


FIG. 29

TO START ENGINE WITH A WEAK BATTERY (See Fig. 30)



CAUTION: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. If "jumper cables" are used for emergency starting, follow this procedure:

IMPORTANT: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT NEGATIVE GROUNDED SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT NEGATIVE GROUNDED SYSTEM. DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

TO ATTACH JUMPER CABLES -

- Connect each end of the RED cable to the POSITIVE (+) terminal of each battery, taking care not to short against chassis.
- Connect one end of the BLACK cable to the NEGA-TIVE (-) terminal of fully charged battery.
- Connect the other end of the BLACK cable to good CHASSIS GROUND, away from fuel tank and battery.

TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.

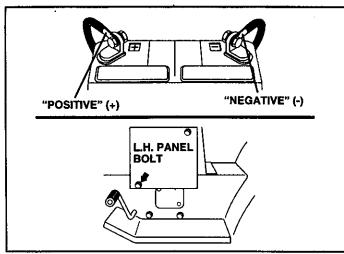


FIG. 30

TO REPLACE HEADLIGHT BULB

- · Raise hood.
- Pull bulb holder out of the hole in the backside of the grill.
- Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- · Close hood.

INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

 Check wiring. See electrical wiring diagram in the Repair Parts section of this manual.

TO REPLACE FUSE

Replace with 30 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

TO REMOVE HOOD AND GRILL ASSEMBLY (See Fig. 31)

- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- To replace, reverse above procedures.

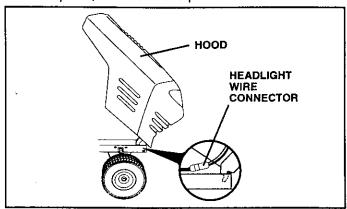


FIG. 31

ENGINE

TO ADJUST THROTTLE CONTROL CABLE (See Fig. 32)

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move throttle control lever to fast position.
- Check that swivel is against stop. If it is not, loosen cable clamp screw and pull cable back until swivel is against stop. Tighten cable clamp screw securely.

TO ADJUST CHOKE CONTROL (See Fig. 33)

The choke control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move choke control (located on dash panel) to full choke position.
- Loosen knob and remove cover assembly from air cleaner.
- Choke should be closed. If it is not, loosen casing clamp screw and move choke cable until choke is completely closed. Tighten casing clamp screw securely.
- Replace air cleaner cover assembly and tighten knob.

TO ADJUST CARBURETOR (See Fig. 34)

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, proceed as follows:

In general, turning the mixture screw in (clockwise) decreases the supply of fuel to the engine giving a leaner fuel/air mixture. Turning the mixture screw out (counterclockwise) increases the supply of fuel to the engine giving a richer fuel/air mixture.

IMPORTANT: DAMAGE TO THE NEEDLES AND THE SEATS IN CARBURETOR MAY RESULT IF SCREW IS TURNED IN TOO TIGHT.

PRELIMINARY SETTING -

- Be sure you have a clean air filter, and the throttle control cable and choke are adjusted properly (see above).
- With engine off turn idle mixture screw in (clockwise) closing it finger tight and then turn out (counterclockwise) 1-1/4 to 1-1/2 turns.

FINAL SETTING -

- Start engine and allow to warm for five minutes. Make final adjustments with engine running and shift/ motion control lever in neutral (N) position.
- With throttle control lever in slow position, hold throttle lever against idle speed screw and adjust idle speed screw to obtain 1300 to 1500 RPM.

- While still holding throttle lever against idle speed screw, turn idle mixture screw in (clockwise) until engine begins to die and then turn out (counterclockwise) until engine runs rough. Turn screw to a point midway between those two positions.
- Continue to hold throttle lever against idle speed screw and adjust idle speed screw to obtain 1200 RPM, if the governed idle spring is red, or 900 RPM, if the governed idle spring is white. Release throttle lever.

ACCELERATION TEST -

 Move throttle control lever from slow to fast position. If engine hesitates or dies, turn idle mixture screw out (counterclockwise) 1/8 turn. Repeat test and continue to adjust, if necessary, until engine accelerates smoothly.

High speed stop is factory adjusted. Do not adjust - damage may result.

IMPORTANT: NEVER TAMPER WITH THE ENGINE GOVERNOR, WHICH IS FACTORY SET FOR PROPER ENGINE SPEED. OVERSPEEDING THE ENGINE ABOVE THE FACTORY HIGH SPEED SETTING CAN BE DANGEROUS. IF YOU THINK THE ENGINE-GOVERNED HIGH SPEED NEEDS ADJUSTING, CONTACT YOUR NEAREST AUTHORIZED SERVICE CENTER/DEPARTMENT, WHICH HAS PROPER EQUIPMENT AND EXPERIENCE TO MAKE ANY NECESSARY ADJUSTMENTS.

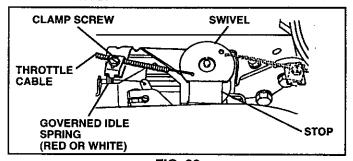


FIG. 32

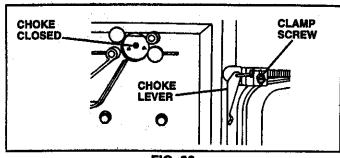


FIG. 33

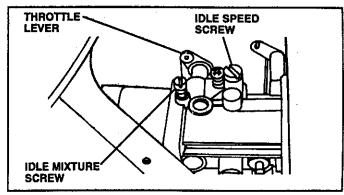


FIG. 34

STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.



CAUTION: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Customer Responsibilities section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Customer Responsibilities section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- Be sure battery drain tube is securely attached.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

ENGINE

FUEL SYSTEM

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Customer Responsibilities section of this manual).

CYLINDERS

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to "START" position for a few seconds to distribute oil.
- Replace with new spark plug(s).

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust.
 Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

IMPORTANT: NEVER COVER TRACTOR WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.

TROUBLESHOOTING POINTS

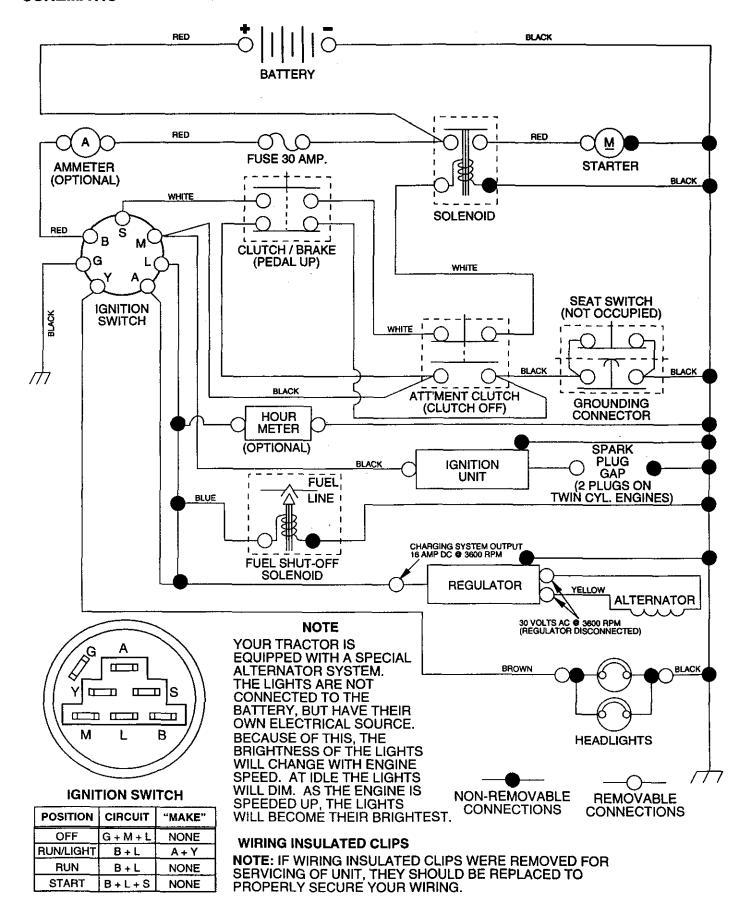
PROBLEM	CAUSE	CORRECTION
Will not start	1. Out of fuel. 2. Engine not "CHOKED" properly. 3. Engine flooded. 4. Bad spark plug. 5. Dirty air filter. 6. Dirty fuel filter. 7. Water in fuel. 8. Loose or damaged wiring. 9. Carburetor out of adjustment. 10. Engine valves out of adjustment.	 Fill fuel tank. See "TO START ENGINE" in Operation section. Wait several minutes before attempting to start. Replace spark plug. Clean/replace air filter. Replace fuel filter. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department.
Hard to start	 Dirty air filter. Bad spark plug. Weak or dead battery. Dirty fuel filter. Stale or dirty fuel. Loose or damaged wiring. Carburetor out of adjustment. Engine valves out of adjustment. 	 Clean/replace air filter. Replace spark plug. Recharge or replace battery. Replace fuel filter. Drain fuel tank and refill with fresh gasoline. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department.
Engine will not turn over	 Clutch/brake pedal not depressed. Attachment clutch is engaged. Weak or dead battery. Blown fuse. Corroded battery terminals. Loose or damaged wiring. Faulty ignition switch. Faulty solenoid or starter. Faulty operator presence switch(es). 	 Depress clutch/brake pedal. Disengage attachment clutch. Recharge or replace battery. Replace fuse. Clean battery terminals. Check all wiring. Check/replace ignition switch. Check/replace solenoid or starter. Contact an authorized service center/department.
Engine clicks but will not start	Weak or dead battery. Corroded battery terminals. Loose or damaged wiring. Faulty solenoid or starter.	 Recharge or replace battery. Clean battery terminals. Check all wiring. Check/replace solenoid or starter.
Loss of power	 Cutting too much grass/too fast. Throttle in "CHOKE" position. Build-up of grass, leaves and trash under mower. Dirty air filter. Low oil level/dirty oil. Faulty spark plug. Dirty fuel filter. Stale or dirty fuel. Water in fuel. Spark plug wire loose. Dirty engine air screen/fins. Dirty/clogged muffler. Loose or damaged wiring. Carburetor out of adjustment. Engine valves out of adjustment. 	 Set in "Higher Cut" position/reduce speed. Adjust throttle control. Clean underside of mower housing. Clean/replace air filter. Check oil level/change oil. Clean and regap or change spark plug. Replace fuel filter. Drain fuel tank and refill with fresh gasoline. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. Connect and tighten spark plug wire. Clean engine air screen/fins. Clean/replace muffler. Check all wiring. See "To Adjust Carburetor" in Service Adjustments section. Contact an authorized service center/department.
Excessive vibration	Worn, bent or loose blade. Bent blade mandrel. Loose/damaged part(s).	Replace blade. Tighten blade bolt. Replace blade mandrel. Tighten loose part(s). Replace damaged parts.

TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION				
ingine continues to run when operator leaves seat with attachment clutch angaged	Faulty operator-safety presence control system.	Check wiring, switches and connections. If not corrected, contact an authorized service center/department.				
Poor cut - uneven	 Worn, bent or loose blade. Mower deck not level. Buildup of grass, leaves, and trash under mower. Bent blade mandrel. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. 	 Replace blade. Tighten blade bolt. Level mower deck. Clean underside of mower housing. Replace blade mandrel. Clean around mandrels to open vent holes. 				
Nower blades will not otate	 Obstruction in clutch mechanism. Worn/damaged mower drive belt. Frozen idler pulley. Frozen blade mandrel. 	Remove obstruction. Replace mower drive belt. Replace idler pulley. Replace blade mandrel.				
Poor grass discharge	 Engine speed too slow. Travel speed too fast. Wet grass. Mower deck not level. Low/uneven tire air pressure. Worn, bent or loose blade. Buildup of grass, leaves and trash under mower. Mower drive belt worn. Blades improperly installed. Improper blades used. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. 	 Place throttle control in "FAST" position. Shift to slower speed. Allow grass to dry before mowing. Level mower deck. Check tires for proper air pressure. Replace/sharpen blade. Tighten blade bolt. Clean underside of mower housing. Replace mower drive belt. Reinstalt blades sharp edge down. Replace with blades listed in this manual. Clean around mandrels to open vent holes. 				
Headlight(s) not working (if so equipped)	1. Switch is "OFF". 2. Bulb(s) burned out. 3. Faulty light switch. 4. Loose or damaged wiring. 5. Blown fuse.	 Turn switch "ON". Replace bulb(s). Check/replace light switch. Check wiring and connections. Replace fuse. 				
Battery will not charge	Bad battery cell(s). Poor cable connections. Faulty regulator (if so equipped). Faulty alternator.	1. Replace battery. 2. Check/clean all connections. 3. Replace regulator. 4. Replace alternator.				
Engine "backfires" when turning engine "OFF"	Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine.	Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine.				

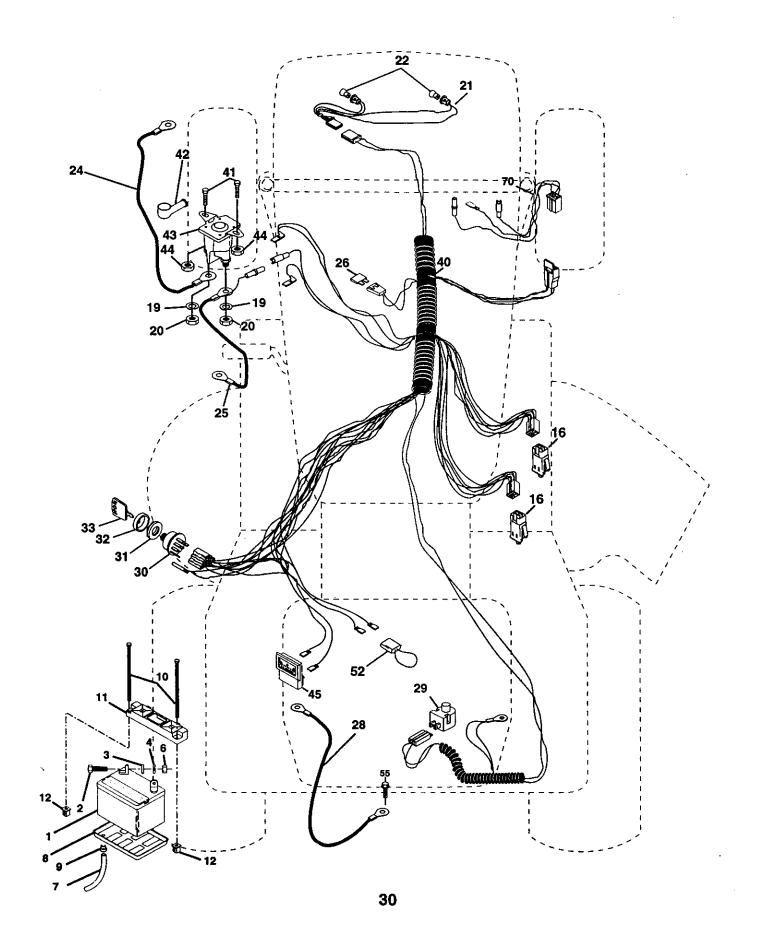
TRACTOR - - MODEL NUMBER 917.259561

SCHEMATIC



TRACTOR - - MODEL NUMBER 917.259561

ELECTRICAL



TRACTOR - - MODEL NUMBER 917.259561

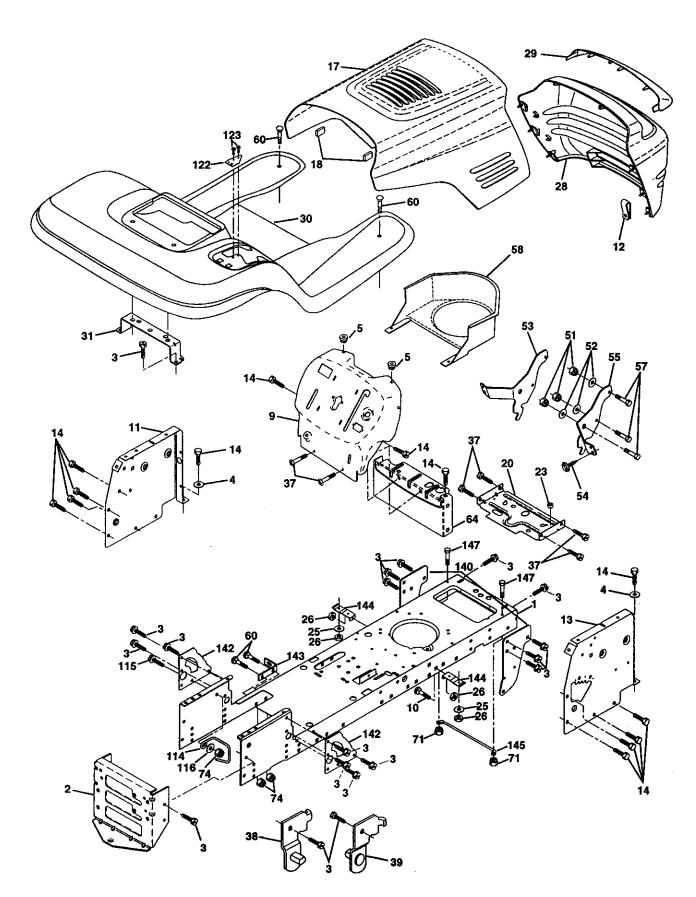
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
12346789011269012245689012334412344552	144926 74760412 STD551025 STD551125 STD551125 STD541025 7697J 7603J 109596X 145211 150109 145769 153664 STD551125 73350400 147430 4152J 4799J 146148 108824X 145491 121305X 140301 124211X 141226 109310X 156442 71110408 131563 145673 73640400 122822X 141940 17490508	Battery Bolt, Hex 1/4-20 x 3/4 Washer 9/32 x 5/8 x 16 Gauge Washer, Lock 1/4 Nut, Hex 1/4-20 Tube Tray, Battery Clamp, Hose Bolt, Btr Front 1/4-20 x 7-1/2 Holddown Battery Front Mount Nut, Push Nylon Battery Front 1/4 Switch Interlock Push-In Washer, Lock 1/4 Nut, Hex, Jam 1/4-20 Harness, Light Socket (w/4152J) Light Bulb Cable, Battery Cable, Battery Cable, Battery Fuse Cable, Ground Switch, Seat Switch, Ignition 4 Position Nut, Ignition Cover, Ignition Switch Key, Molded, Craftsman Harness, Ignition Bolt Blk Fin Hex 1/4-20 UNC x 1/2 Cover, Terminal Solenoid Nut Keps Blk Hex 1/4-20 UNC Ammeter Rectangular 15 Amp Protection Wire Loop (Hour Meter) Screw Thdrol 5/16-18 x 1/2 Harness EngineVang VII 16AR
		• •

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.259561

CHASSIS AND ENCLOSURES



TRACTOR - - MODEL NUMBER 917.259561

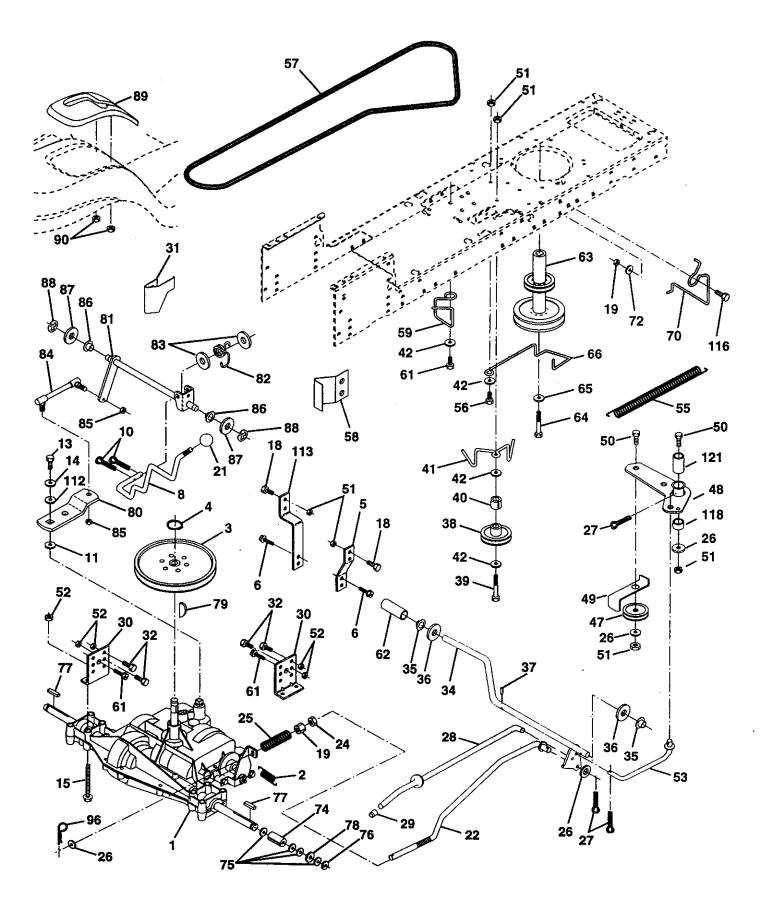
CHASSIS AND ENCLOSURES

KEY NO.		DESCRIPTION
1 2	159527 140356	Chassis Drawbar
3 4	17490612 STD551025	Screw, Thd., Roll. 3/8-16 x 3/4 Type TT Washer 13/32 x 3/4 x 16 Gauge
5 9	155272 150156X011	Bumper Hood/Dash Dash, Silkscreened
10 11	STD533710 155927	Bolt, Carriage 3/8-16 x 1 Panel, Dash, LH
12 13	145660 155936	Clip Tinnerman Grille P/L Panel, Dash, RH
14 17	17490608 144983X558	Screw, Thd., Roll. 3/8-16 x 1/2 Type TT Hood Assembly
18 20	126938X 156437	Bumber Hood Plate Mtg Battery Fuel Tank
23	124028X	Bushing, Snap, Nylon, Fuel Line
25 26	19131312 STD541437	Washer 13/32 x 13/16 x 12 Gauge Locknut, Hex, with Insert 3/8-16 UNC
28 29	145198X558 155217	Grille, W/Clips MS-558 Lens, Grille
30 31	151287X558 139976	Fender/Footrest Bracket, Fender/Support
37 38	17490508 139886	Screw, Thdrol. 5/16-18 x 1/2 TYT Pivot Bracket Assembly, LH, Mower, Rear
39 51	139887 73800400	Pivot Bracket Assembly, RH, Mower, Rear Nut Lock W/Insert 1/4 - 20 UNC
52 53	19091416 145201	Washer 9/32 X 7/8 X 16 Ga. Bracket Grille Pickoff LH
54 55	17030814 145202	Screw, Hex Head, Spiderlock #8 x 7/8 AB Bracket Grille Pickoff RH
57 58	STD552507 150127	Bolt FinHex 1/4 -20 UNC X.75 Duct Air Engine PL/LT
60 64	72140606 154798	Bolt Rdhd Sqnk 3/8-16 UNC x 3/4 Dash Lower STLT
71 74	73680400 STD541437	Nut Crownlock 1/4-20 UNC Nut Crownlock 3/8-16 UNC
	158112 17490620	Keeper Belt Rear LH Screw Thdrol 3/8-16 x 1-1/4
116	19131614	Washer 13/32 x 1 x 14 Ga.
122 123	157301 152927	Bracket Shift STLT Screw
142	158418 156095	Bracket Suspension Front Plate Reinforcement STLT
144	154966 154207	Backrest Swaybar Chassis Bracket Footrest STLT
145 147	156524 74760412	Rod Pivot Chassis/Hood Bolt Hex Hd 1/4-20 UNC x 3/4

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.259561

DRIVE



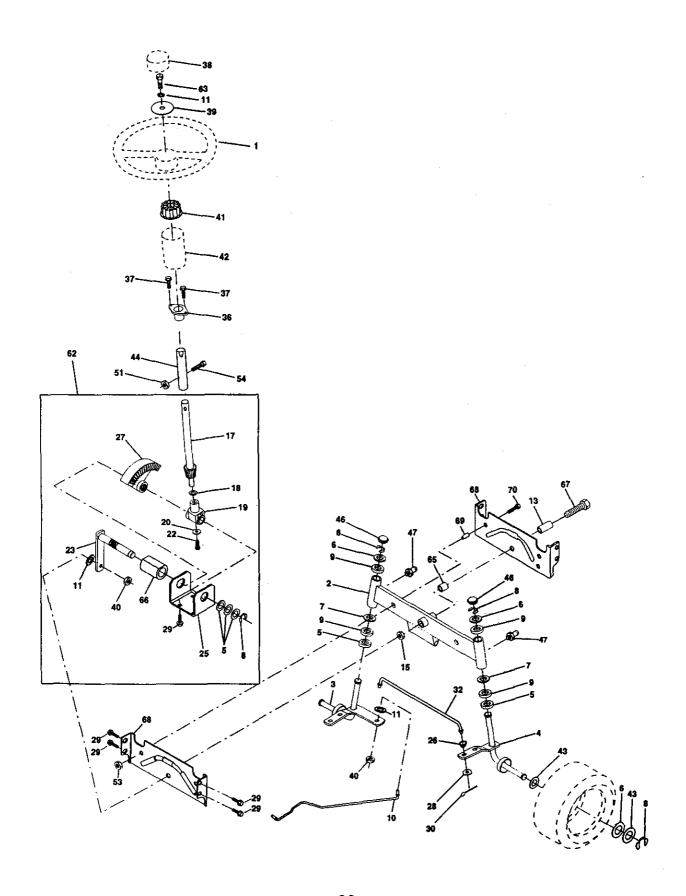
TRACTOR - - MODEL NUMBER 917.259561

DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	11-143	Transaxle (See Breakdown)	53	105710X	Link, Clutch
•	194602	Peerless 930-057A	55	105709X	Spring, Clutch Return
2	146682	Spring, Return, Brake	56		Bolt Fin Hex 3/8-16 x 1-1/4
3	123666X	Pulley, Transaxle		130801	V-Belt, Ground Drive
4	12000028	Ring, Retainer	58	127274X	Keeper, Belt, R.H.
5	121520X	Strap, Torque		140312	Keeper, Belt, Center Span
6	17490512	Screw, Thd., Roll. 5/16-18 x 3/4		17490612 8883R	Screw, Thd., Roll. 3/8-16 x 3/4
.8	154792	Hod Shiller Fender STLT	63	140186	Cover, Pedal Pulley, Engine
10	STD561210	Pin, Cotter	64	71170764	Bolt, Hex Head, Fin.
11	105701X	Washer, Shift Plate	04	71170704	7/16-20 x 4 Grade 5
13	74550412	Bolt 1/4-28 UNF W/Patch Grade 8	65	STD551143	Washer
14	STD551125	Washer		154778	Keeper, Belt, Engine, Fool-Proof
15	74490544 CTD502710	Bolt, Hex Fighd 5/16-18 Grade 5		134683	Guide, Belt RH Engine
18 19	STD523710 STD541437	Bolt Fin Hex 3/8-16 UNC x 1. Gr 5 Nut		19132012	Washer 13/32 x 1-1/4 x 12 Gauge
21	106933X	Knob		137057	Spacer, Axle
22	130804	Rod, Brake		121749X	Washer 25/32 x 1-1/4 x 16 Gauge
24	STD541237	Nut	76	STD581075	E-Ring
25	106888X	Spring, Brake Rod		123583X	Key, Šquare 2.0 x .1845/.1865
26	STD551037	Spring, Brake Rod Washer	78	121748X	Washer 25/32 x 1-5/8 x 16 Gauge
27	STD561210	Din	79		Key Woodruff #9 3/16 x 3/4
28	145204	Rod, Parking Brake		145090	Arm, Shift
29	124236X	Cap, Parking Brake, Red	81	156049	Shaft Assembly
30	130807	Bracket, Transaxle		123782X	Spring, Torsion
31	127275X	Keeper, Belt, L.H.		19171216	Washer 17/32 x 3/4 x 16 Gauge
32	STD523107	Bolt	84	145643	Tie Rod
34	155071	Shaft Assembly, Foot Pedal		150360	Nut, Nylock
35	120183X	Bearing, Nylon		71208	Bushing, Pivot
36	STD551062	Washer	87 88	19212016	Washer
37	STD571810	Roll Pin		12000008 154886	E-Ring Console, Shift, STLT
38	123674X	Pulley, Idler, Flat Bolt		124346X	Nut, Self-Threading, Washer Hd 1/4
39	STD523727			4497H	Retainer Spring 1* Zinc Cad
40	4470J	Spacer, Split .395 x .59		19091210	Washer 9/32 x 3/4 x 10 Gauge
41	154777	Keeper, Belt, Idler Fooi-Proof		127285X	Strap Torque LT
42	19131312	Washer 13/32 x 13/16 x 12 Gauge		72110610	Bolt Rdhd Sqneck 3/8-16 x 1.25
47 48	127783	Pulley, Idler, V-Groove, Plastic		154774	Spacer Bellcrank
46 49	154604 123205X	Bellcrank Assembly Retainer, Belt	121	154419	Nyliner Clutching STL
50	STD523715	Bolt	•		· · , · · · · · · · · · · · · · · · · · · ·
50 51	STD523713	Nut Crown Lock 3/8-16 UNC	NOT	E: All compon	ent dimensions given in U.S. inches
52	STD541431	Nut Crown Lock 5/16-18 UNC		1 inch = 25	

TRACTOR - - MODEL NUMBER 917.259561

STEERING ASSEMBLY



TRACTOR - - MODEL NUMBER 917.259561

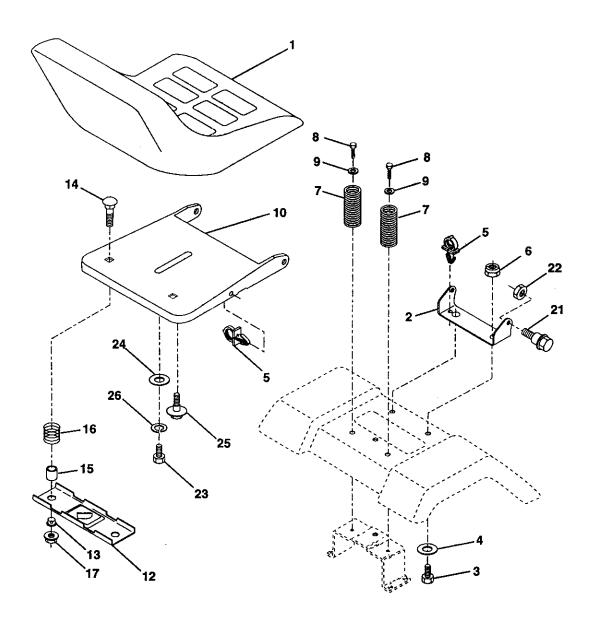
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	139768	Steering Whool
2	154427	Steering Wheel Axle Assembly STMP Dropped STL
3	156483	Spindle Assembly, L.H.
4	157473	Spindle Assembly, R.H.
5	6266H	Bearing, Race, Thrust, Hardened
6	121748X	Washer 25/32 x 1-5/8 x 16 Gauge
7	19272016	Washer 27/32 x 1-1/4 x 16 Gauge
8	12000029	Ring, Klip
9	3366R	Bearing, Steering Column
10	156438	Draglink Extended Stamped
11	STD551137	Washer, Lock
13	154779	Bearing Axle STLT/GT
15	73901000	Nut, Lock, Flange 5/8-11 UNC
17	156546	Shaft Assembly, Steering
18	57079	Washer, Thrust .515 x .750 x .033
19	124035X	Support, Shaft
20	126684X	Washer, Shim 1/4 x 5/8 x .062
22	71200410	Screw, Hex Socket 1/4-20 x 5/8
23	127501	Pittman Shaft Assembly
25	154406	Bracket, Steering
26	126847X	Bushing, Link, Drag
27	136874	Gear, Sector
28	19131416	Washer 13/32 x 7/8 x 16 Gauge
29	17490612	Screw, Thd., Roll. 3/8-16 x 3/4
30	STD561210	Pin
32	130465	Rod, Tie
36	155099	Bushing, Steering
37	152927	Screw
38	139769	Insert, Steering Wheel
39	19133808	Washer 13/32 x 2-3/8 x 8 Gauge
40	STD541537	Gripco Nut
41	100711L	Adaptor, Steering Wheel
42	145054	Boot, Steering Shaft
43	121749X	Washer 25/32 x 1-1/4 x 16 Gauge
44	153720	Extension Shaft Steering LR.LT
46	121232X	Cap, Spindle
47	6855M	Fitting, Grease
51	STD541431	Nut Lock Hex w/lns. 5/16-18 UNC
53	73680600	Nut, Crownlock 3/8-16 UNC
54	74780520	Bolt Fin Hex 5/16-18 UNC x 1-1/4
62	156594	Kit Steering Asm Service
63	STD523710	Bolt, Fin Hex 3/8-16 UNC x 1 Gr 5
65	154780	Spacer Axle
66	154404	Bearing Arm Pittman
67	74781044	Bolt, Fin Hex 5/8-11 UNC x 2-3/4
68	154429	Axle, Brace
69 70	160367	Spacer, Brace, Axle
70	74780636	Bolt, Fin, Hex 3/8-16 UNC x 2-1/4

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.259561

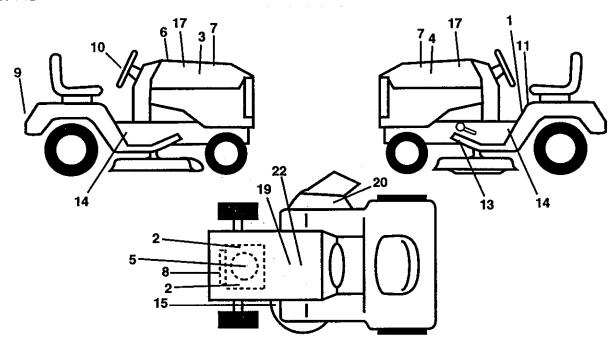
SEAT ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO,	DESCRIPTION
1	140123	Seat	14	72050412	Bolt Rdhd Sht Nk 1/4-20x1-1/2
2	140551	Bracket Pnt Pivot Seat (blk)	15	134300	Spacer Split 28 X 96 Zinc
3	74760616	Bolt Fin Hex 3/8-16 UNC x 1	16	121250X	Spring Cprsn 1 27 Blk Pnt
4	19131610	Washer Flat 13/32 x 1 x 10 Ga	17	123976X	Nut Lock 1/4 Lge Flg Gr 5 Zinc
5	145006	Clip Push-In	21	153236	Bolt Shoulder 5/16-18 Unc
6	STD541437	Nut Lock Hex W/Ins 3/8 -16 UNC	22	STD541431	Nut Lock Hex W/lns 5/16-18
7	124181X	Spring Seat Cprsn 2 250 Blk Zi	23	74780814	Bolt Fin Hex 1/2-13 X 7/8 Gr 5
8	17490616	Screw 3/8-16x1	24	19171912	Washer 17/32 X 1-3/16 X 12 Ga
9	19131614	Washer 13/32 x 1 x 14 Ga	25	127018X	Bolt Shoulder 5/16-18 X 62
10	155925	Pan Pnt Seat (blk)	26	STD551150	Washer Lock Hvy Hlcl Spr 1/2
12 13	121246X 121248X	Bracket Pnt Mounting Switch Bushing Snap Blk Nyl 50 Id	NOT		ent dimensions given in U.S. inches

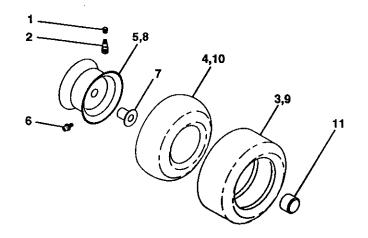
TRACTOR - - MODEL NUMBER 917.259561

DECALS



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	156439	Decal, Fender Danger Sears	14	147139	Decal Chassis 42"
2	160876	Decal, Engine 19.5 HP Turbo	15	160396	Decal Mower Drive Schematic
3	160284	Decal, Hood Rh Craftsman	17	158215	Decal Insert, Hood
4	160285	Decal, Hood Lh Craftsman	19	138047	Decal Battery Diehard Sears
5	160879	Decal, Engine Radius	20	156787	Decal Deck Mower EZ3 Mulching
6	133644	Decal, Maint Customer Sears Dom	22	149516	Decal Battery
7	150927	Decal, Panel Side B&S		138311	Decal Lift Handle
8	160880	Decal, Engine Air Cleaner Cover		154515	Pad Footrest Lh STLT
9	146709	Decal, Fender Craftsman Gold		154516	Pad Footrest Rh STLT
10	150333	Decal, Cap CNSMR Help Line SRS		160872	Manual, Owner's (English)
11	156368	Decal, Fender STLT Oper Inst E/S		160873	Manual, Owner's (Spanish)
13	146046	Decal V-belt Dr Sch			

WHEELS & TIRES

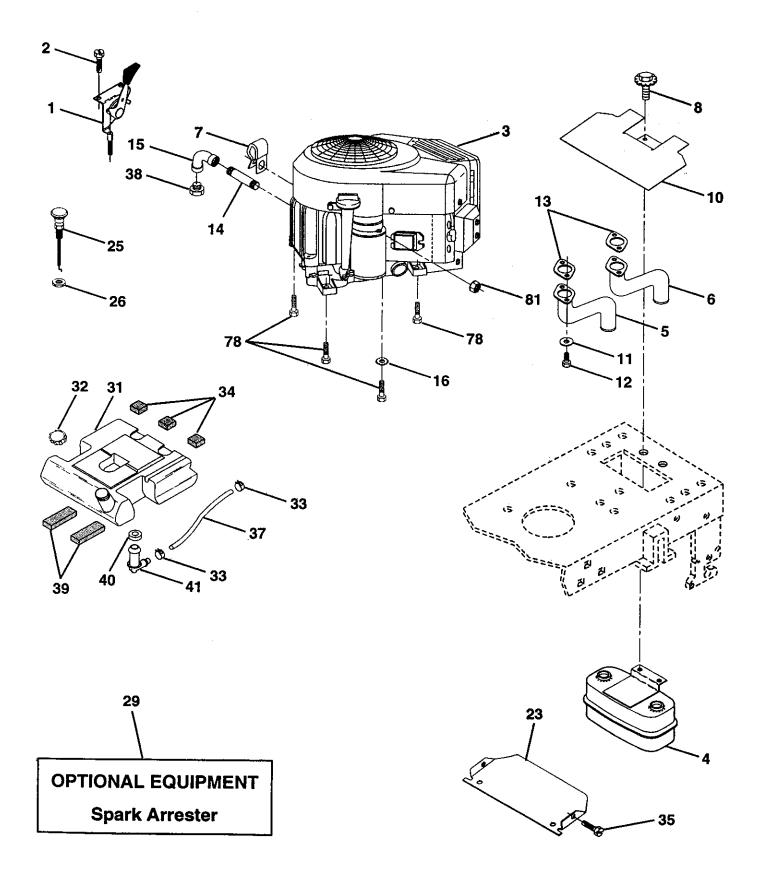


KEY NO.	PART NO.	DESCRIPTION
1	59192	Valve Cap, Tire
2	65139	Stem, Valve
2 3 4	106222X	Tire, Front
4	59904	Tube, Front Tire
		(Not Provided, Service Item Only)
5	106732X427	Rim, Front
6	278H	Fitting, Grease (Front Wheel Only)
7	9040H	Bearing, Flange (Front Wheel Only)
8 9	106108X427	Rim, Rear
9	122082X	Tire, Rear
10	7152J	Tube, Rear Tire
		(Not Provided, Service Item Only)
11	104757X	Cap, Axle
	144334	Sealant, Tire (10 oz. Tube)
		•

NOTE: All component dimensions given in U. S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.259561

ENGINE



TRACTOR - - MODEL NUMBER 917.259561

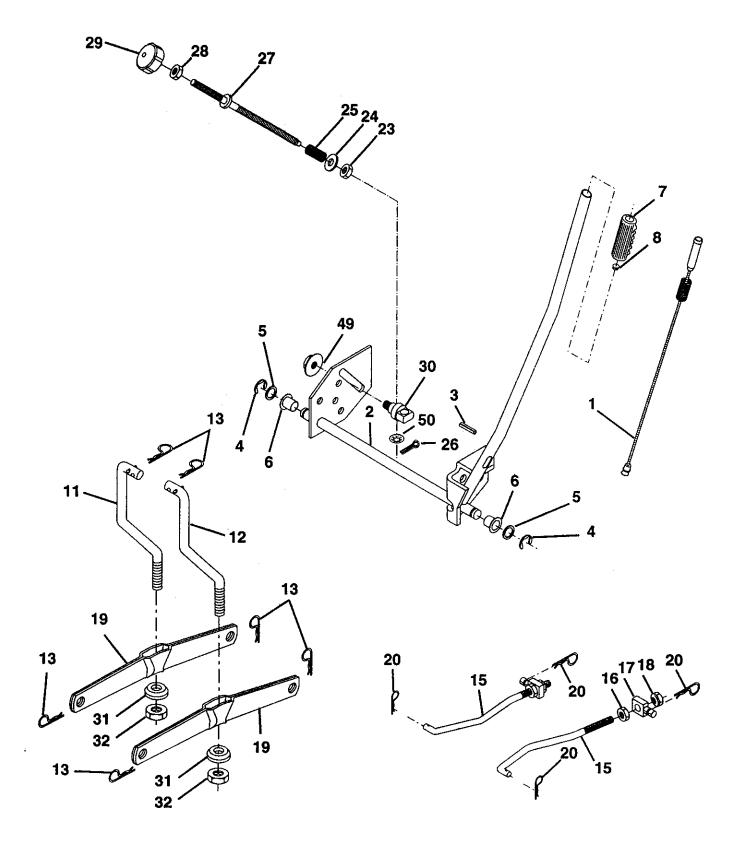
ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	151273	Control Throt Paddle
2 3	17720410	Screw Hex Thd Cut 1/4-20 x 5/8 T
3		Engine (See Breakdown) Briggs Model No. 351777-1036-A1
4	149723	Muffler Exhaust
		Exhaust Asm. Left
6	122435X	Exhaust Asm. Right
7	138129	Clamp Tube Double Engine
8	150176	Bolt 5/16 - 18 UNC X 3/4 W/Sems
10	145552	Heat Shield Lt
11		Washer Lock Hvy. Helical 1/4 (Order from Engine Manufacturer)
12		Bolt Fin Hex 1/4-20 x 3/4 (Order from
!2		Engine Manufacturer)
13		Gasket Muffler (Order from Engine
10		Manufacturer)
14	13280336	Nipple Pipe 4-1/2"
15	13200300	Elbow Std 90 Degree 3/8-18 Npt
16	STD551237	Washer Lock Ext Tooth 3/8
23	156123	Shield Browning
25	132780	Control Choke
26	73920600	Nut Keps 3/8-24 Unf
29	137180	Arrestor Spark
31	157103	Tank Fuel 3 50 Rear
	155971	Cap Fuel Guage STLT
33	123487X	Clamp Hose Blk
34	106082X	Spacer Pad
35	17490512	Screw Thdrol 5/16-18 x 3/4 TYT
37	8543R	Line Fuel
38		Plug Oil Drain (Order From Engine
39	109227X	Manufacturer) Pad Idler 1.75 x .75 x .06
40	3645J	Bushing
41	139277	Stem Tank Fuel
78	17490620	Screw Thdrol 3/8-16 x 1-1/4
81	128861	Nut, Flange 1/4-20 Starter Nut
		-

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.259561

MOWER LIFT



TRACTOR - - MODEL NUMBER 917.259561

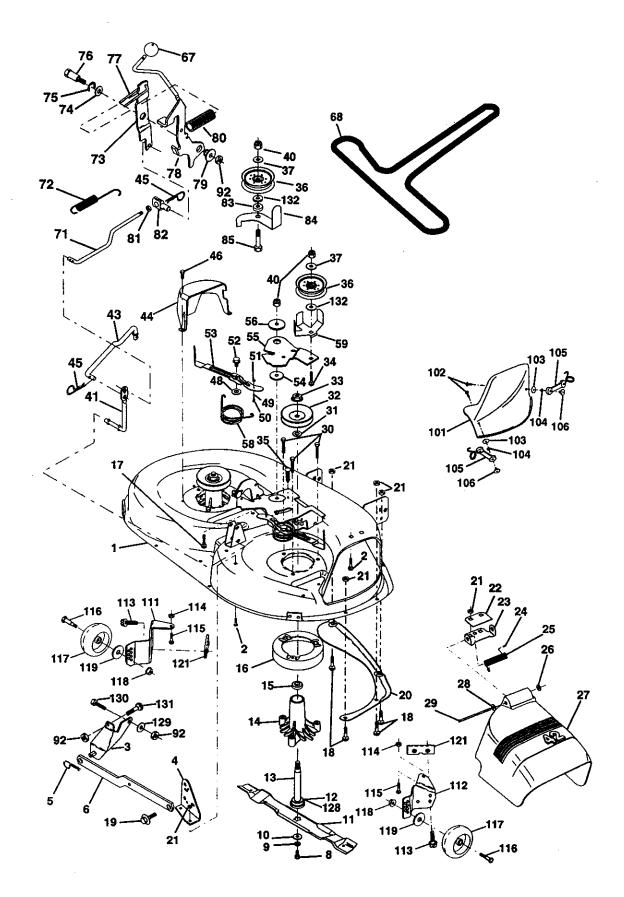
MOWER LIFT

KEY NO.	PART NO.	DESCRIPTION
1	159460	Wire Assy., Inner, with Plunger
2 3 4	159471	Shaft Asm. Lift
3	105767X	Pin Groove
4	12000002	E Ring #5133-62
5	19211621	Washer 21/32 x 1 x 21 Ga.
6		Bearing Nylon
7	125631X	Grip Handle Fluted
8	122365X	Button Plunger Read
11		Link Lift Lh Fixed Length
12	139866	Link Lift Rh Fixed Length
	STD624008	Retainer Spring
	127218	Link Front
	73350800	Nut Jam Hex 1/2-13 Unc
17		Trunnion Blk Zinc
	73800800	Nut Lock W/Wsh 1/2-13 Unc
	139868 CTD604000	Arm Suspension Rear
20		Retainer Spring
23 24	110807X . 19131016	Nut Spring Washer 13/32 x 5/8 x 16 Ga.
24 25		
26 26	76020308	Spring 2-1/8" Pin cotter 3/32 x 1/2
27		Rod Adj. Lift
	73350600	Nut Hex Jam 3/8-16
29	138057	Knob Inf. 3/8-16
30		Trunnion Infin. Height
31		Bearing, Pivot, Lift, Special
	73540600	Nut, Crownlock 3/8-24
	145212	Nut Flange Lock
50	110452X	Nut Push

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.259561

MOWER DECK



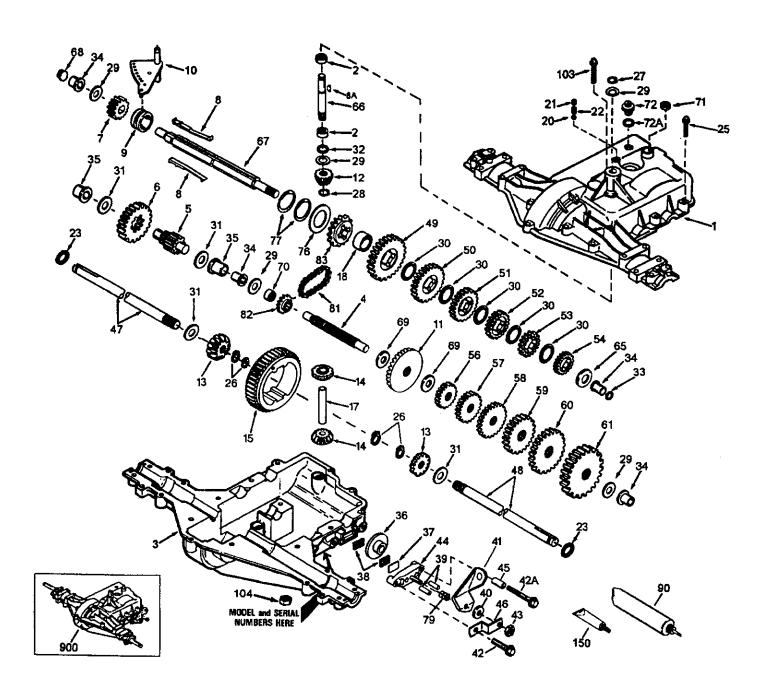
TRACTOR - - MODEL NUMBER 917.259561

MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	144393	Mower Housing		133943	Washer, Hardened
2	STD533107	Bolt		155046	Arm, Idler
3	138017	Bracket Assembly, Sway Bar, Front		122052X	Spacer, Retainer
4	138440	Bracket Assembly, Sway Bar		140086	Spring, Torsion Brakes
5	STD624008	Retainer Spring		141043	Guard, TUV Idler
6	130832	Arm, Suspension, Rear		149846 144200	Knob Custom Oval V-Belt
8	850857	Bolt, Hex 3/8-24 x 1.25 Grade 8		142427	Rod, Clutch, Primary, with Nibs
9	STD551137	Washer, Lock	70	131870	Spring, Return
10	140296	Washer, Lock Washer, Hardened Blade, Mulching Bearing, Ball Shaft Assembly, Mandrel, Vented (Includes Key Number 6) Housing, Mandrel, Vented Bearing, Ball, Mandrel	73	127847	Arm, Clutch, Secondary
11	134149	Blade, Mulching	74	121748X	Washer 25/32 x 1-5/8 x 16 Gauge
12	129895	Bearing, Ball	75	12000029	Ring, Klip
13	137645	Shart Assembly, Mandrel, Vented	76	128903	Bolt, Shoulder 3/8-16 UNC x 1.44
	400774	(Includes Key Number 6)	77	127845	Keeper, Spring
14	128774	Pooring Poll Mandrol	78	154809	Lever Asm. Clutch Pri Plm STLT
15	110485X	Bearing, Ball, Mandrel Stripper, Vented Mower Deck	79	127498	Bushing, Large, Brass
16	140329 72110610	Bolt, Carriage 3/8-16 x 1-1/4	80	153701	Spring, Mower Clutch
17 18	72140505	Bolt, Carriage 5/16-18 x 5/8	81	73350600	Nut, Hex Jam 3/8-16 Unc
19	132827	Bolt, Shoulder		142028	Trunnion, Adj.
20	136888	Baffle, Vortex	83	120958X	Washer, Sintered
21	STD541431	Nut Crownlock 5/16-18 UNC		156084	Keeper Belt Idler
22	134753	A.M. B. ()		72140618	Bolt RDHD Sq 3/8-16 UNC x 2-1/4
23	131267	Bracket, Deflector		STD541437	Nut
24	105304X	Cap, Sleeve		136420	Mulcher Cover
25	123713X	Spring, Torsion, Deflector		71161010	Screw
26	110452X	Nut, Push		19061216	Washer #10
27	130968	Shield, Deflector		STD551110	Washer, Lock
28	19111016	Washer 11/32 x 5/8 x 16 Gauge		160793 2029J	Latch Assembly, Bagger Nut, Weld
29	131491	Rod, Hinge		155197	Bracket, Gauge, Wheel L.H.
30	157722	Screw Thdrol Washer Head		155198	Bracket, Gauge, Wheel R.H.
31	129963	Washer, Spacer Pulley, Mandrel	113	17490512	Screw Thdrol 5/16-18 x 3/4
32	153535		114	73510500	Nut, Hex, Keps 5/16-18 UNC
33	137266	Nut, Toplock, Flanged		72110504	Bolt, Carriage 5/16 UNC x 1/2
34	STD533717	Bolt Christmas Trac		137644	Bolt, Shoulder
35	133835	Fastner, Christmas Tree		133957	Wheel, Gauge
36 37	131494 19131316	Pulley, Idler, Flat Washer 13/32 x 13/16 x 16 Gauge		73930600	Nut, Centerlock 3/8-16
40	STD541437	Nut Crownlock 3/8-16 UNC	119	19121414	Washer 3/8 x 7/8 x 14 Gauge
41	133551	Rod, Pivot, with Nibs		143723	Bracket
43	140083	Rod, Clutch, Secondary, with Nibs		153390	Washer Felt
44	140088	Guard, Mandrel, L.H.	129	19131312	Washer 13/32 x 13/16 x 12 Ga.
45	STD624003	Retainer		STD523710	Bolt, Fin Hex 3/8-16 UNC x 1 Gr. 5
46	137729	Screw, Thd. Roll 1/4-20 x 5/8	131		Bolt, RDHD SQNK 3/8-16 UNC x 1
48	133944	Washer, Hardened		19132293	Washer 13/32 x 1-3/8 x 4 Ga.
49	155066	Roller Assembly, Cam Follower		130794	Mandrel Assembly (Includes Key
50	131340	Bolt, Shoulder #10-24 Grade 5		4.45.44.4	Numbers 8-10, 12-15, 31 and 32)
51	STD541410	Locknut		145411	Mower Deck, Complete (Standard
52	139888	Bolt, Shoulder 5/16-18 UNC	NOT	E: All compon	ent dimensions given in U.S. inches
53	131845X900	Arm Assembly, Pad, Brake		1 inch = 25	

TRACTOR - - MODEL NUMBER 917.259561

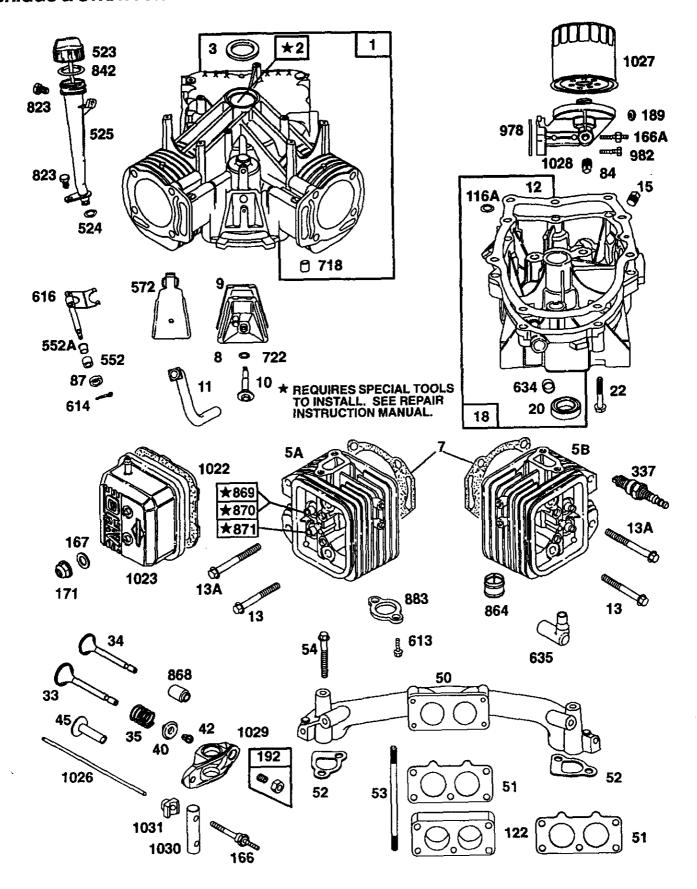
PEERLESS TRANSAXLE - MODEL NUMBER 930-057A

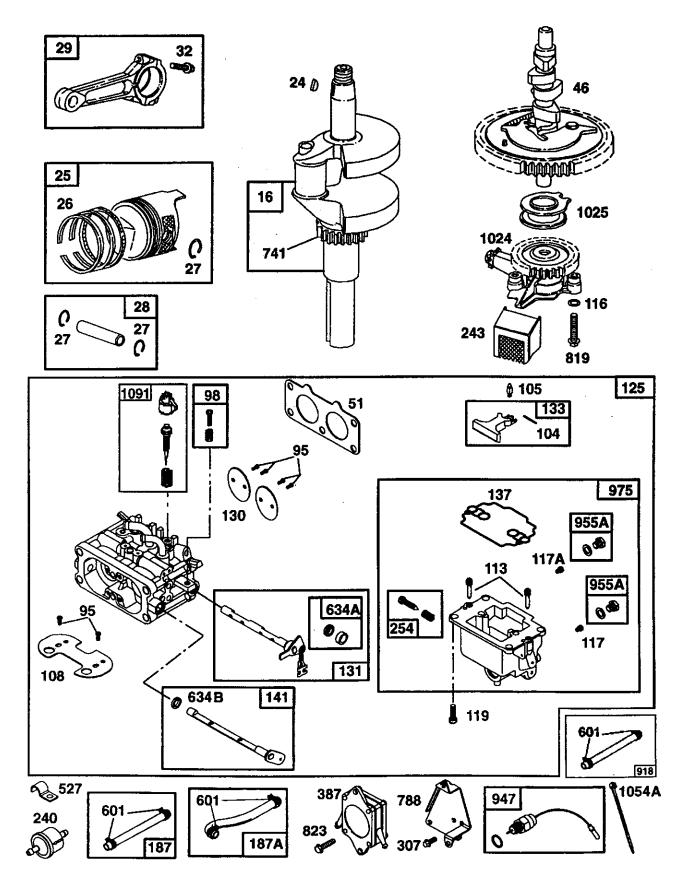


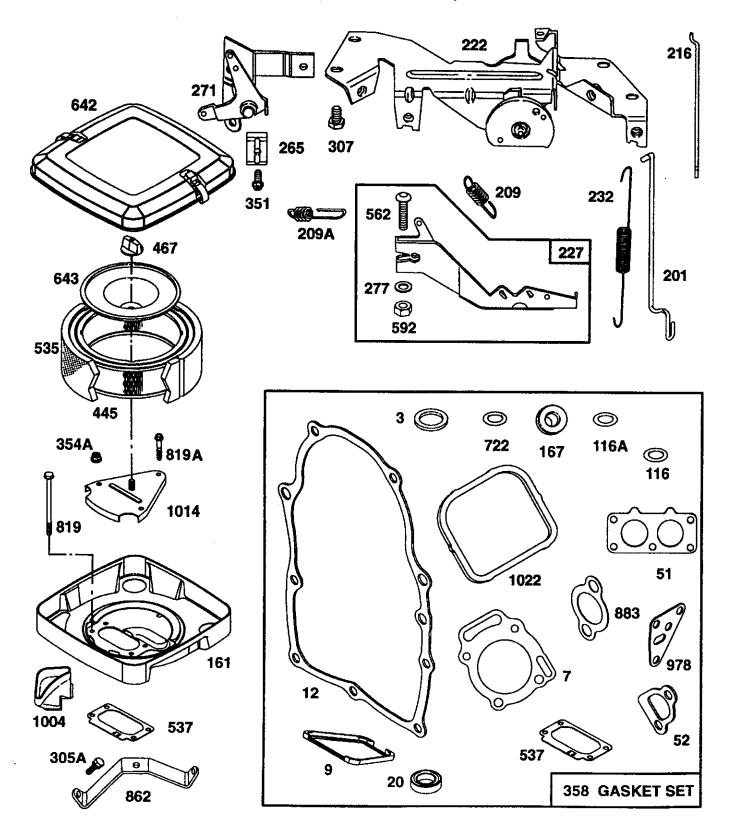
TRACTOR - - MODEL NUMBER 917.259561

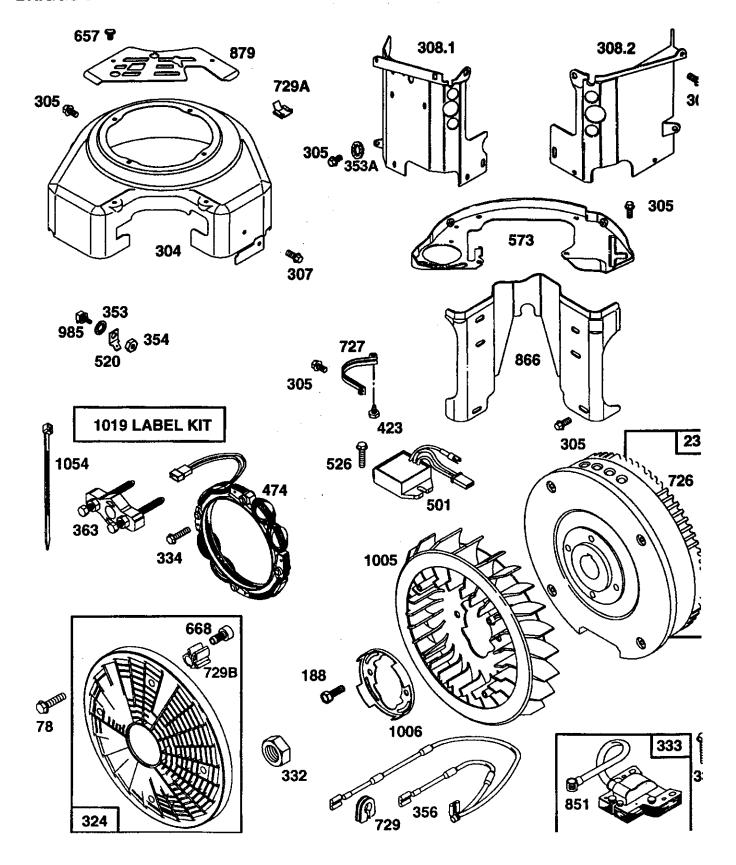
PEERLESS TRANSAXLE - MODEL NUMBER 930-057A

REF NO.	PART NO.	DESCRIPTION	REF NO.	PART NO.	DESCRIPTION
1	772108A	Cover, Transaxle	43	792075	Locknut 5/16-24
2	780086A	Bearing, Needle		790025	Holder, Brake Pad
3	770102A	Case, Transaxle		786066	Spacer
4	776260A	Shaft, Counter		786086	Bracket, Brake Lever
5	776219B	Shaft and Pinion Assembly, Output	47	774690	Axle 11-5/16" long
	778139	Gear, Output, 35 Teeth	48	774691	Axle 16-1/2" long
7	778136	Gear, Output, 35 Teeth Gear, Spur, 15 Teeth, Steel Key, Shift Key, Woodruff Collar, Shifter	49	778215	Gear, Spur, 37 Teeth, Steel (1-)
8	792136A	Key, Shift	50	778125 778124A	Gear, Spur, 35 Teeth (2*)
8A 9	792047 784352	Key, Woodruff Collar, Shifter	52	778123A	Gear, Spur, 30 Teeth (3-) Gear, Spur, 25 Teeth (4-)
10	784355 784355	Pod and Fork Accombly Shift	52	778122A	Gear, Spur, 22 Teeth (5*)
11	778229	Gear Revel 42 Teeth	54	778273	Gear, Spur, 19 Teeth, Steel (6*)
12	778113A	Rod and Fork Assembly, Shift Gear, Bevel, 42 Teeth Bevel Pinion, Input	56	778230	Gear, Spur, 12 Teeth, Steel (1*)
13	778221	Gear, Bevel, 16 Teeth	57	778151	Gear, Spur, 15 Teeth (2∞)
14	778068	Gear, Bevel Pinion		778126A	Gear, Spur, 20 Teeth (3-)
15	778260	Gear, Ring		778127A	Gear, Spur, 25 Teeth (4-)
17	786139	Pin, Drive		778128A	Gear, Spur, 28 Teeth (5-)
18	786102	Pin, Drive Spacer, Neutral Ball Steel 5/16" diameter		778163	Gear, Spur, 31 Teeth (6-)
20	792077	Ball, Steel 5/16" diameter		780109	Washer, Thrust
21	792078	Set Screw 3/8-16 x 3/8	66	776135	Shaft, Input
	792079	Spring		776315A	Shaft, Brake, 4 Keyed
23	788061	Ring, Seal	68	786116A	Plug
25	792073	Screw, Flanged Hex Head, Thread Forming 1/4-20 x 1-1/4 Ring, Retainer (4 Required, Package of 2)	69	780051	Washer, Thrust
		Forming 1/4-20 x 1-1/4	70	786118	Spacer
26	792125	Ring, Retainer	71	788069	Square Cut Ring
07	700005		72	792165	Plug, Threaded 9/16-18
27	792035	Ring, Retainer		788091 780090	"O" Ring
28	788040	Ring, Retainer Ring, Retainer Washer, Thrust Washer, Thrust	70 77	788078A	Washer, Thrust
29 30	780072 780108	Washer, Thrust Washer, Thrust	11	700070A	Ring, Retaining, Inverted (Package of 2)
31	780001	Washer	79	792144	Spring, Brake
32	792001	"O" Ring	81	786081	Chain, Roller
33	788095	Seal, Square Cut	٠.		(Number 41 Chain, 24 Links)
34	780105A	Bushing, Flanged	82	786082	Sprocket, 9 Teeth (Reverse)
35	780118A	Bushing, Flanged	83	786123	Sprocket, 18 Teeth (Reverse)
36	790003	Disk, Brake		788067B	Grease, Bentonite, 32 Ounce Bottle
37	790007	Plate, Brake Pad	103	792166	Screw 1/4-20 x 2
38	799021	Pad, Brake (Package of 2)		792167	Locknut 1/4-20
39	786026	Pin, Dowel		788093	Gasket Eliminator (Loctite #515)
40	792076A	Washer, Flat	900	794602	Replacement Transaxle
41	790079	Lever, Brake			
42	792073	Screw, Flanged Hex Head, Thread Forming 1/4-20 x 1-1/4	NOT	E: All compone 1 inch = 25.	ent dimensions given in U.S. inches 4 mm
42A	792085A	Screw 1/4-20 x 2-1/4	Danta		ad from Toolings b Dradusta Co



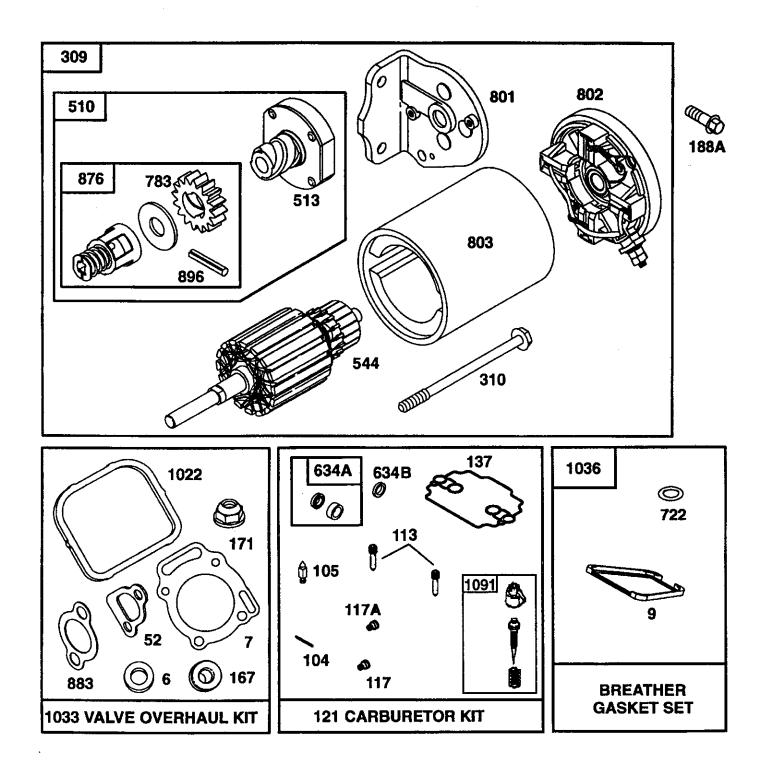






TRACTOR - - MODEL NUMBER 917.259561

BRIGGS & STRATTON ENGINE - MODEL NUMBER 351777, TYPE NUMBER 1036-A1



TRACTOR - - MODEL NUMBER 917.259561

BRIGGS & STRATTON ENGINE - MODEL NUMBER 351777, TYPE NUMBER 1036-A1

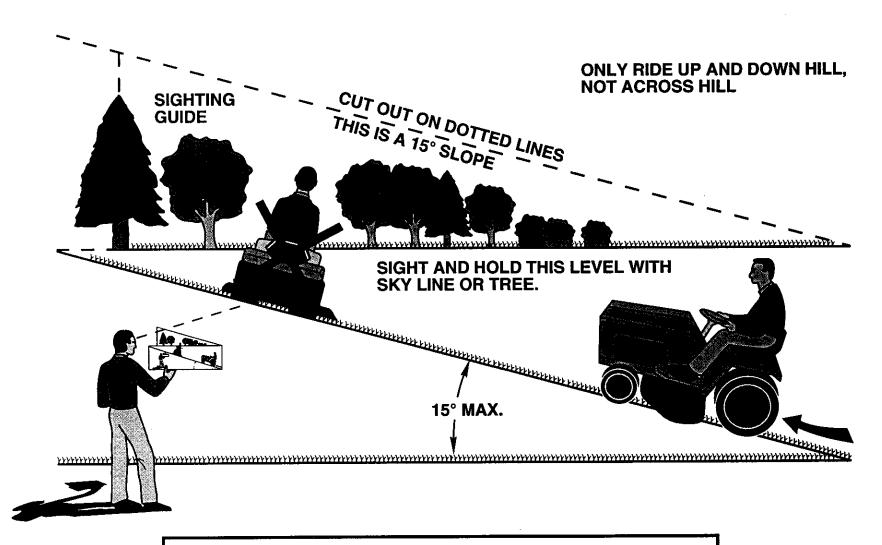
KEY NO.	PART NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1	808093	Cylinder Assembly	117A 805971	*** Jet, Main
ż	807687	Bearing, Cylinder	118 807719	*** Valve, Idle Adjust
	805101	* Seal, Oil	119 805980	Screw, Sems
5.1	807821	Head, Cylinder, Cylinder #1	121 808265	Carburetor Kit
5.2	807822	Head, Cylinder, Cylinder #2	122 805900	Spacer, Carburetor
6	805193	** Washer, Cylinder Head	125 808266	Carburetor
7	805653	**** Gasket, Cylinder Head	130 805978	Valve, Throttle
8	807795	Breather Assembly	131 808132	Shaft, Throttle
9	805379	* Gasket, Breather	133 808180	Float, Bowl
10	805751	Screw, Breather	137	*** Gasket, Bowl (Sold in Kit Only)
11	805906	Tube, Breather	141 808181 161 808103	Shaft, Choke
12	805112	" Gasket, Crankcase	166 805343	Base, Air Cleaner Stud, Rocker Arm
13	805890	Screw, Cylinder Head	166A 805073	Stud, Oil Filter Adapter
	805959	Screw, Cylinder Head	167 805420 '	**** Washer, Valve Cover
15	805048	Plug, Oil Drain	171 805019	** Nut, Nylock
16	807779	Crankshaft	187 296004	Hose, Fuel
40	94196	Key, Timing Gear Retaining	107 200004	(23" Long, Cut to Required Length)
18	807638	Cover Crankcase	187A 398367	Hose, Fuel
20	805049	* Seal, Oil	10111 000001	(Cut to Required Length)
22	805696	Screw, Crankcase Cover	188 94627	Screw, Sems
23	808132	Flywheel	188A 805247	Screw, Hex. Head
24	806066	Key, Flywheel	189 805449	Washer, Lock
25	807888	Piston Assembly, Standard Size	192 807623	Screw, Valve Adjustment
	807991	Piston Assembly, .010" Oversize Piston Assembly, .020" Oversize	102 00.020	(Includes Jam Nut)
	807992	Piston Assembly, 020 Oversize	201 805895	Link, Governor
26	807993	Piston Assembly, .030" Oversize Ring Set, Piston, Standard Size	209 805462	Spring, Governor
26	807889 807994	Ring Set, Piston, .010" Oversize	209A 805453	Spring, Governed Idle
	807995	Ring Set, Piston, .020" Oversize	216 805901	Link, Choke
	807996	Ring Set, Piston, .020 Oversize	222 808195	Bracket, Governor Control
27	805099	Lock, Piston Pin	227 807528	Lever Assembly, Governor
28	807886	Pin, Piston, Standard Size	232 805907	Spring, Governor Link
29	807900	Rod, Connecting	240 493629	Filter, Fuel
32	805395	Screw, Connecting Rod	243 805964	Screen, Oil
33	807681	Valve, Exhaust	254 808176	Drain, Carburetor Bowl
34	807680	Valve, Intake	265 221535	Clamp, Casing
35	805937	Spring, Valve	271 808145	Bracket, Choke Control
40	805092	Retainer, Valve Spring	277 805018	Washer _
	807683	Retainer, Valve	304 808102	Housing, Blower (Red)
45	262679	Tappet, Valve	305 805406	Screw, Sems
46	807542	Gear, Cam	305A 805902	Screw, Sems
50	806823	Manifold, Intake	307 805025	Screw, Sems
51	805903	* Gasket, Carburetor Mounting	308.1 808309	Cover, Air Guide, Cylinder #1
52	805023	**** Gasket, Intake Manifold	308.2 808098	Cover, Air Guide, Cylinder #2
53	805899	Stud, Carburetor Mounting	• Included to	O
54	805006	Screw, Sems	 Included in 	Gasket Set (Part No. 807887)
78	805447	Screw, Sems	** Included in	Value Overhaud ICA (Davi Na. 207040)
84	91488	Plug, Pipe	"" Included in	Valve Overhaul Kit (Part No. 807910)
87	805054	Seal, Oil	*** Included in	Contractor I/A (Double 000005)
94	807719	*** Valve, Idle Adjust	""" included in	Carburetor Kit (Part No. 808265)
95	805538	Screw, Valve Mounting	**** Included in	hoth Casket Cat (Day No. 007007)
98	808177	Screw, Throttle Adjustment		both Gasket Set (Part No. 807887),
	805976	*** Pin, Float Hinge	and valve C	Overhaul Kit (Part No. 807910)
	805547	*** Valve, Float	NOTE: All comp	opent dimensions given in LLS inches
	805977	Valve, Choke	1 inch = 2	onent dimensions given in U.S. inches
	805970	Nozzle, Carburetor	i inch = a	CO.T HIII
	805058	* O-Ring, Oil Pump		
117	805198 805972	* O-Ring, Crankcase Cover *** Jet, Main		
117	00391Z	oet, mairi		

TRACTOR - - MODEL NUMBER 917.259561

BRIGGS & STRATTON ENGINE - MODEL NUMBER 351777, TYPE NUMBER 1036-A1

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO. DESCRIPTION	
309 494990	Motor, Starter	802 494988 Cap, End	*
310 94004	Bolt, Thru	803 494205 Housing, Starter	
324 494439	Screen, Rotating	819 805894 Screw, Sems	
332 806028	Nut, Hex	819A 805057 Screw, Hex Head	
333 492341	Armature, Magneto	823 805317 Screw, Mounting	
334 805407	Screw, Mounting	842 270920 O-Ring	
337 491055	Plug, Spark	851 493880 Terminal, Ignition Cable	
351 805169	Screw, Hex Head	862 805896 Bracket, Air Cleaner	
353 92791	Washer, Lock	864 805083 Liner, Exhaust Port	
353A 806101 354 90576	Washer, Lock	866 805738 Valley Cover, Air Guide	
354A 810078	Nut Hay	868 805094 Seal, Valve Guide	
356 493792	Nut, Hex Wire, Ground	869 805085 Seat, Intake Valve 870 805086 Seat, Exhaust Valve	
358 807887	Gasket Set	870 805086 Seat, Exhaust Valve 871 805084 Guide, Valve	
363 19203	Puller, Flywheel	876 495877 Kit, Retainer	
387 80828	Pump, Fuel	879 805841 Cover, Carburetor	
423 805260	Screw, Sems	883 805024 **** Gasket, Exhaust Manifold	
445 394018	Cartridge, Air Cleaner	896 94288 Pin, Roll	
467 491875	Knob, Ăir Cleaner	918 393815 Hose, Vacuum	
474 393295	Stator, Alternator	947 808175 Solenoid	
501 394890	Regulator, Alternator	955A 807723 Plug, Main Jet	
510 495878	Drive, Starter	975 808179 Bowl, Float	
513 398003	Clutch Assembly	978 805250 * Gasket, Oil Filter Adapter	
520 93722	Terminal, Spade	982 805030 Screw, Sems	
523 807985 524 805011	Dipstick	985 398525 Insulator Assembly	
525 807611	Seal, Filler Tube	1004 805892 Tube, Air Inlet	
526 805448	Tube, Oil Filler Screw, Sems	1005 808082 Fan, Flywheel 1006 224413 Retainer, Fan	
527 223167	Clamp, Fuel Pipe	1014 808105 Shield, Carburetor Air Cleane	s r
535 272490	Element, Foam	1022 806039 **** Gasket, Valve Cover	71
537 806013	* Gasket, Air Cleaner	1023 805100 Cover, Valve	
544 490309	Armature, Starter	807665 Cover, Valve (Used on Cylind	ler#1
552 805412	Bushing, Governor Shaft	on Fuel Pump Applications)	
552A 805413	Bushing, Governor Shaft	1024 807546 Pump Assembly, Oil	
562 805381	Bolt	1025 805313 Slider, Governor	
572 805197	Baffle, Breather	1026 805352 Rod, Push Intake, Steel	
573 807663	Plate, Back	805617 Rod, Push, Aluminum	
592 805383 601 93053	Nut, Hex	(Used on Exhaust Side Only)	
613 805158	Clamp, Hose	1027 492932 Filter, Oil 1028 805292 Adapter, Oil Filter	
614 805417	Screw, Sems Pin, Cotter		
616 807596	Crank, Governor	1029 808096 Arm, Rocker 1030 805342 Shaft, Rocker Arm	
634 805416	Washer, Governor Shaft	1031 805341 Support, Rocker Arm	
634A 808183	*** Seal, Shaft	1033 807910 Overhaul Kit, Valve	
634B 805544	*** Seal, Shaft	1036 807688 Breather Gasket Set	
635 805529	Elbow, Spark Plug	1054 270723 Tie, Wire	
642 807862	Cover, Air Cleaner	1054A 280275 Tie, Wire	
643 805631	Plate, Cartridge	1091 805862 *** Cap, Limiter	
657 805009	Screw, Sems		
668 805402 718 805103	Spacer	RPM Settings: Low: 1200-1600, High: 3200-	-3400
722 805483	Dowel, Crankcase * Seal, Breather Screw	* Included in Gasket Set (Part No. 807887)	
726 807805	Gear, Flywheel Ring	 Included in Gasket Set (Part No. 807887) 	
727 805505	Shield, Starter	** Included in Valve Overhaul Kit (Part No. 807)	910)
729 805641	Grommet	moddod in valve Overhau itir (i ait 140, 007)	310)
729A 224356	Clip, Debris	*** Included in Carburetor Kit (Part No. 808265)	
729B 280470	Clip, Wire		
741 805675	Gear, Timing	**** Included in both Gasket Set (Part No. 80788)	7),
783 280104	Gear	and Valve Overhaul Kit (Part No. 807910)	•
788 807685	Bracket, Fuel Pump	ALAMAN AU	
801 394856	Cap, Drive	NOTE: All component dimensions given in U.S. in	iches
		1 inch = 25.4 mm	

SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION





Operate your Tractor up and down the face of slopes (not greater than 15°), never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

SEARS

OWNER'S MANUAL

MODEL NO. 917.259561

IF YOU NEED REPAIR SERVICE OR PARTS:

FOR REPAIR SERVICE, CALL THIS TOLL FREE NUMBER:

1-800-4-REPAIR (1-800-473-7247)

FOR REPLACEMENT PARTS INFORMATION AND ORDERING, CALL THIS TOLL FREE NUMBER:

1-800-FON-PART (1-800-366-7278)

FOR CONSUMER ASSISTANCE HOT LINE, CALL THIS TOLL FREE NUMBER:

1-800-659-5917

CRAFTSMAN®

19.5 HP ELECTRIC START 42" MOWER 6 SPEED TRANSAXLE LAWN TRACTOR

Each tractor has its own model number. Each engine has its own model number.

The model number for your tractor will be found on the model plate located under the seat.

The model number for your engine will be found on the blower housing of the engine.

All parts listed herein may be ordered from any Sears, Roebuck and Co. Service Center/Department and most Retail Stores.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- PRODUCT TRACTOR
- MODEL NUMBER 917,259561
- ENGINE MODEL NO. 351777-1036-A1
- PART NUMBER
- PART DESCRIPTION

Your Sears merchandise has added value when you consider Sears has service units nationwide staffed with Sears trained technicians... professional technicians specifically trained to insure that we meet our pledge to you, we service what we sell.

160872 Rev. 1 05.14.97 KFSW

Printed in U.S.A.