

IMPORTANT: READ SAFETY RULES AND INSTRUCTIONS CAREFULLY

NOTE: For users on U.S. Forest Land and in the states of California, Maine, Oregon and Washington. All U.S. Forest Land and the state of California (Public Resources Codes 4442 and 4443), Oregon and Washington require, by law that certain internal combustion engines operated on forest brush and/or grass-covered areas be equipped with a spark arrestor, maintained in effective working order, or the engine be constructed, equipped and maintained for the prevention of fire. Check with your state or local authorities for regulations pertaining to these requirements. Failure to follow these requirements could subject you to liability or a fine. This unit is factory equipped with a spark arrestor. If it requires replacement, Accessory Part 182747 Spark Arrestor Screen is available by contacting the service department at MTD Southwest Inc., 550 N. 54th St., Chandler, AZ 85226.

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FINDING MODEL NUMBER

This operator's manual is an important part of your new trimmer. It will help you assemble, prepare and maintain the unit for best performance. Please read and understand what it says.

Before you start assembling your new equipment, please locate the model plate on the equipment and copy the information from it in the space provided below. This information is very important if you need help from our Customer Support Department or an authorized dealer.

• You can locate the model number by looking at the underside of the engine housing. A sample model plate is explained below. For future reference, please copy the model number and the serial number of the equipment in the space below.

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		MADE IN U.S.	A.	******

Copy the model / parent part number here:

Copy the serial number here:

CALLING CUSTOMER SUPPORT

If you have difficulty assembling this product or have any questions regarding the controls, operation or maintenance of this unit, please call the Customer Support Department.



Call **1-(330)-558-7220** or **1-(866)-840-6483** to reach a Customer Support representative. Please have your unit's model number and serial number ready when you call. See previous section to locate this information. You will be asked to enter the serial number in order to process your call.

For more details about your unit, visit our website at www.troybilt.com

RULES FOR SAFE OPERATION

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols, and their explanations, deserve your careful attention and understanding. The safety warnings do not by themselves eliminate any danger. The instructions or warnings they give are not substitutes for proper accident prevention measures.

SYMBOL MEANING

SAFETY ALERT SYMBOL: Indicates danger, warning, or caution. Attention is required in order to avoid serious personal injury. May be used in conjunction with other symbols or pictographs.

NOTE:Advises you of information or instructions vital to the operation or maintenance of the equipment.

California Proposition 65 Warning:



WARNING

THE ENGINE EXHAUST FROM THIS PRODUCT CONTAINS CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM.

READ ALL INSTRUCTIONS BEFORE OPERATING

- Read the instructions carefully. Be familiar with the controls and proper use of the unit.
- Do not operate this unit when tired, ill, or under the influence of alcohol, drugs, or medication.
- Children and teens under the age of 15 must not use the unit, except for teens guided by an adult.
- Inspect the unit before use. Replace damaged parts. Check for fuel leaks. Make sure all fasteners are in place and secure. Replace cutting attachment parts that are cracked, chipped, or damaged in any way. Make sure the cutting attachment is properly installed and securely fastened. Be sure the cutting attachment shield is properly attached, and positioned as recommended. Failure to so can result in personal injury to the operator and bystanders, as well as damage to the unit.
- Use only 0.095 inch (2.41 mm) diameter genuine Troy-Bilt replacement line. Never use metal-reinforced line, wire, or rope, etc. These can break off and become a dangerous projectile.
- Be aware of the risk of injury to the head, hands and feet.



DANGER: Failure to obey a safety warning will result in serious injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock, and personal injury.



WARNING: Failure to obey a safety warning can result in injury to yourself and others. Always follow the safety precautions to reduce the risk of fire, electric shock, and personal injury.



CAUTION: Failure to obey a safety warning may result in property damage or personal injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock, and personal injury.

- Clear the area to be cut before each use. Remove all objects such as rocks, broken glass, nails, wire, or string which can be thrown or become entangled in the cutting attachment. Clear the area of children, bystanders, and pets. At a minimum, keep all children, bystanders and pets outside a 50 feet (15 m.) radius; there still may be a risk to bystanders from thrown objects. Bystanders should be encouraged to wear eye protection. If you are approached, stop the engine and cutting attachment immediately.
- Squeeze the throttle control and check that it returns automatically to the idle position. Make all adjustments or repairs before using unit.
- This unit was not designed to be used as a brushcutter. Do not attach or operate this unit with any type of brushcutting blade or brushcutting attachment.

SAFETY WARNINGS FOR GAS TRIMMERS



WARNING: Gasoline is highly flammable, and its vapors can explode if ignited. Take the following precautions:

- Store fuel only in containers specifically designed and approved for the storage of such materials.
- Always stop the engine and allow it to cool before filling the fuel tank. Never remove the cap of the fuel tank, or add fuel, when the engine is hot. Never operate the unit without the fuel cap securely in place. Loosen the fuel tank cap slowly to relieve any pressure in the tank.
- Add fuel in a clean, well-ventilated area outdoors where there are no sparks or flames. Slowly remove the fuel cap only after stopping engine. Do not smoke while fueling or mixing fuel. Wipe up any spilled fuel from the unit immediately.
- Avoid creating a source of ignition for spilled fuel. Do not start the engine until fuel vapors dissipate.
- Move the unit at least 30 feet (9.1 m) from the fueling source and site before starting the engine. Do not smoke. Keep sparks and open flames away from the area while adding fuel or operating the unit.

WHILE OPERATING

- Never start or run the unit inside a closed room or building. Breathing exhaust fumes can kill. Operate this unit only in a well ventilated area outdoors.
- Wear safety glasses or goggles that are marked as meeting ANSI Z87.1-1989 standards, and ear/hearing protection when operating this unit. Wear a face or dust mask if the operation is dusty. Long sleeve shirts are recommended.
- Wear heavy, long pants, boots and gloves. Do not wear loose clothing, jewelry, short pants, sandals or go barefoot. Secure hair above shoulder level.
- The cutting attachment shield must always be in place while operating the unit. Do not operate unit without both trimming lines extended, and the proper line installed. Do not extend the trimming line beyond the length of the shield.
- This unit has a clutch. The cutting attachment remains stationary when the engine is idling. If it does not, have the unit adjusted by an authorized service technician.
- Adjust the D-Handle to your size to provide the best grip.
- Be sure the cutting attachment is not in contact with anything before starting the unit.
- · Use the unit only in daylight or good artificial light.
- Avoid accidental starting. Be in the starting position whenever pulling the starter rope. The operator and unit must be in a stable position while starting. See *Starting/Stopping Instructions.*
- Use the right tool. Only use this tool for the purpose intended.
- Do not overreach. Always keep proper footing and balance.
- Always hold the unit with both hands when operating. Keep a firm grip on both the front and rear handle or grips.
- Keep hands, face, and feet at a distance from all moving parts. Do not touch or try to stop the cutting attachment when it is rotating.
- Do not touch the engine or muffler. These parts get extremely hot from operation. When turned off they remain hot for a short time.
- Do not operate the engine faster than the speed needed to cut, trim or edge. Do not run the engine at high speed when not cutting.
- Always stop the engine when cutting is delayed or when walking from one cutting location to another.

- If you strike or become entangled with a foreign object, stop the engine immediately and check for damage. Do not operate before repairing damage. Do not operate the unit with loose or damaged parts.
- Stop and switch the engine to off for maintenance, repair, or for changing the cutting attachment or other attachments.
- Use only genuine manufacturer's replacement parts when servicing this unit. These parts are available from your authorized service dealer. Do not use parts, accessories or attachments not authorized by MTD for this unit. Doing so could lead to serious injury to the user, or damage to the unit, and void your warranty.
- Keep unit clean of vegetation and other materials. They may become lodged between the cutting attachment and shield.
- To reduce fire hazard, replace faulty muffler and spark arrestor, keep the engine and muffler free from grass, leaves, excessive grease or carbon build up.

OTHER SAFETY WARNINGS

- Never store the unit, with fuel in the tank, inside a building where fumes may reach an open flame or spark.
- Allow the engine to cool before storing or transporting. Be sure to secure the unit while transporting.
- Store the unit in a dry area, locked up or up high to prevent unauthorized use or damage, out of the reach of children.
- Never douse or squirt the unit with water or any other liquid. Keep handles dry, clean and free from debris. Clean after each use. See the *Cleaning and Storage Instructions*.
- Keep these instructions. Refer to them often and use them to instruct other users. If you loan someone this unit, also loan them these instructions.

SAVE THESE INSTRUCTIONS

RULES FOR SAFE OPERATION

SAFETY AND INTERNATIONAL SYMBOLS

This operator's manual describes safety and international symbols and pictographs that may appear on this product. Read the operator's manual for complete safety, assembly, operating and maintenance and repair information.



MEANING

 SAFETY ALERT SYMBOL Indicates danger, warning, or caution. May be used in conjunction with other symbols or pictographs.



WARNING - READ OPERATOR'S MANUAL

Read the Operator's Manual(s) and follow all warnings and safety instructions. Failure to do so can result in serious injury to the operator and/or bystanders.



WEAR EYE AND HEARING PROTECTION

WARNING: Thrown objects and loud noise can cause severe eye injury and hearing loss. Wear eye protection meeting ANSI Z87.1-1989 standards and ear protection when operating this unit. Use a full face shield when needed.



• KEEP BYSTANDERS AWAY

WARNING: Keep all bystanders, especially children and pets, at least 50 feet (15 m.) from the operating area.



• UNLEADED FUEL

Always use clean, fresh unleaded fuel.



OIL Refer to operator's manual for the proper type of oil.



SYMBOL MEANING

THROWN OBJECTS AND ROTATING CUTTER CAN CAUSE SEVERE INJURY

WARNING: Do not operate without the cutting attachment shield in place. Keep away from the rotating cutting attachment.

ON/OFF STOP CONTROL

ON / START / RUN

0

ON/OFF STOP CONTROL OFF OR STOP

OFF OR STOP

HOT SURFACE WARNING

Do not touch a hot muffler or cylinder. You may get burned. These parts get extremely hot from operation. When turned off they remain hot for a short time.

SHARP BLADE

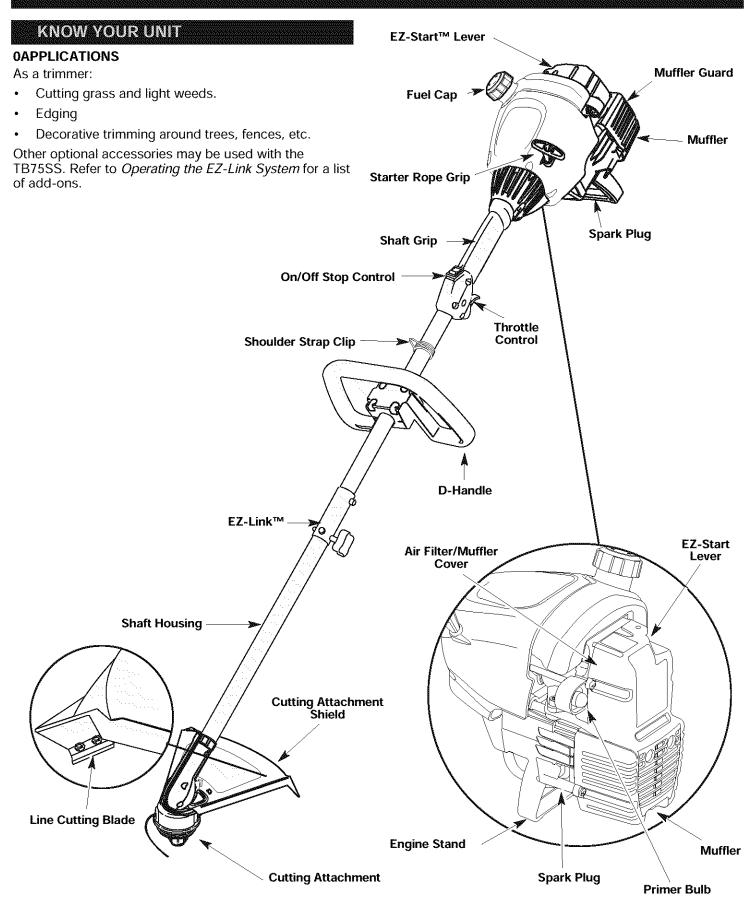
WARNING: Sharp blade on cutting attachment shield. To prevent serious injury, do not touch line cutting blade.



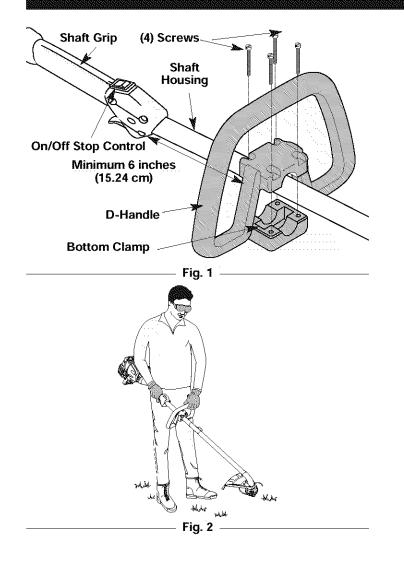


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RULES FOR SAFE OPERATION



ASSEMBLY INSTRUCTIONS



On some units, the D-handle may be preinstalled and only require loosening the screws and adjusting the D-handle to the operator. Go to step 4 for adjusting the D-handle if preinstalled.

INSTALLING AND ADJUSTING THE D-HANDLE

- 1. Remove the screws and bottom clamp piece that were installed on the D-handle for shipping.
- 2. Place D-handle the over the shaft housing and onto the bottom clamp (Fig. 1). Place it a minimum of 6 inches (15.24 cm) from the end of the shaft grip.
- Start screws with a large Flat-head or T-25 Torx screwdriver. Do not tighten until you make the handle adjustment.
- 4. If it was preinstalled, loosen the screws on the D-handle just enough to move the D-handle.
- 5. While holding the unit in the operating position (Fig. 2), position the D-handle to the location that provides you the best grip.
- 6. Tighten the clamp screws evenly, until the D-handle is secure.

OIL AND FUEL INFORMATION

OIL AND FUEL MIXING INSTRUCTIONS

Old and/or improperly mixed fuel are the main reasons for the unit not running properly. Be sure to use fresh, clean unleaded fuel. Follow the instructions carefully for the proper fuel/oil mixture.

Definition of Blended Fuels

Today's fuels are often a blend of gasoline and oxygenates such as ethanol, methanol, or MTBE (ether). Alcohol-blended fuel absorbs water. As little as 1% water in the fuel can make fuel and oil separate. It forms acids when stored. When using alcohol-blended fuel, use fresh fuel (less than 60 days old).

Using Blended Fuels

If you choose to use a blended fuel, or its use is unavoidable, follow recommended precautions.

- · Always use fresh fuel mix per your operator's manual.
- Always agitate the fuel mix before fueling the unit.
- Drain the tank and run the engine dry before storing the unit.

Using Fuel Additives

The bottle of 2-Cycle Oil that came with your unit contains a fuel additive which will help inhibit corrosion and minimize the formation of gum deposits. It is recommended that you use only original equipment 2-cycle oil with this unit.

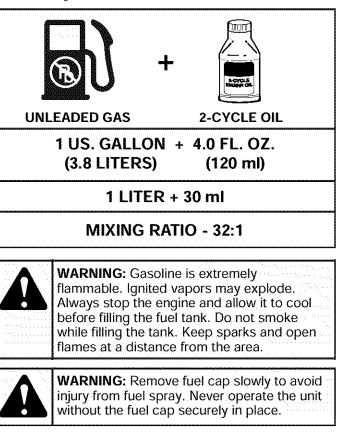
If unavailable, use a good 2-cycle oil designed for air-cooled engines along with a fuel additive, such as STA-BIL* Gas Stabilizer or an equivalent. Add 0.8 oz. (23 ml.) of fuel additive per gallon of fuel according to the instructions on the container. NEVER add fuel additives directly to the unit's fuel tank.



CAUTION: For proper engine operation and maximum reliability, pay strict attention to the oil and fuel mixing instructions on the 2-cycle oil container. Using improperly mixed fuel can severely damage the engine.

Thoroughly mix the proper ratio of 2-cycle engine oil with unleaded gasoline in a separate fuel can. Use a 32:1 fuel/oil ratio. Do not mix them directly in the engine fuel tank. See the table below for specific gas and oil mixing ratios.

NOTE: One gallon (3.8 liters) of unleaded gasoline mixed with one 4 oz. (120 ml.) bottle of Troy-Bilt 2-Cycle Oil makes a 32:1 fuel/oil ratio.





WARNING: Add fuel in a clean, wellventilated area outdoors. Wipe up any spilled fuel immediately. Avoid creating a source of ignition for spilled fuel. Do not start the engine until fuel vapors dissipate.

NOTE: Dispose of the old fuel/oil mix in accordance to Federal, state, and local regulations.

STARTING/STOPPING INSTRUCTIONS

STARTING INSTRUCTIONS



WARNING: Operate this unit only in a wellventilated area outdoors. Carbon monoxide exhaust fumes can be lethal in a confined area.

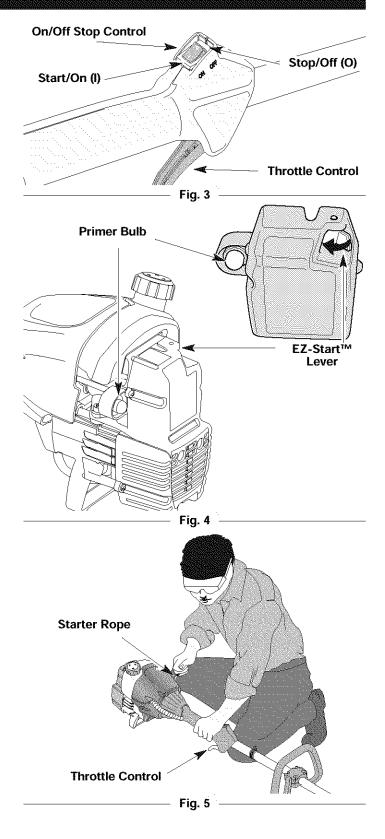
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WARNING: Avoid accidental starting. Be in the starting position when pulling the starter rope (Fig. 5). The operator and unit must be in a stable position while starting to avoid serious personal injury. Avoid serious personal injury, ensure any Add-On being used is installed correctly and secure before starting unit.

- 1. Mix gas with oil. Fill fuel tank with fuel/oil mixture. See Oil and Fuel Mixing Instructions.
- 2. Put or verify the On/Off Stop Control is in the **ON (I)** position (Fig. 3).
- Fully press and release the primer bulb 7 to 9 times, slowly, until FUEL IS VISIBLE IN THE PRIMER BULB (Fig. 4). If you can't see fuel in the bulb, press and release the bulb three (3) additional times, or as many times as it takes before you can see fuel in it.
- Push the EZ-Start[™] Lever to the left until it clicks and locks into place. (Fig. 4).
- With the unit in the starting position (Fig. 5). DO NOT SQUEEZE THE THROTTLE CONTROL. Pull the starter rope briskly 5 times with the EZ-Start[™] lever pushed to the left. If the engine starts to run before the fifth pull, proceed to step 6.
- NOTE: When starting, the EZ-Start[™] Lever will automatically click off when you squeeze the throttle control.
- Squeeze the throttle control to warm up the engine for 5 to 10 seconds. Ez-Start[™] Lever will click off automatically (Fig. 4).
- **NOTE:** If the engine stalls while squeezing the trigger, go back to step 5.

STOPPING INSTRUCTIONS

- 1. Release your hand from the throttle control (Fig. 5). Allow the engine to cool down by idling.
- Push and hold the On/Off Stop Control in the OFF (O) position of 3 seconds or until the engine stops running (Fig. 3).



OPERATING INSTRUCTIONS

OPERATING THE EZ-LINK™ SYSTEM

The EZ-Link $\ensuremath{^{\text{TM}}}$ system enables the use of these optional Add-Ons.

Blower/Vacuum	V
Cultivator TBGC	2
EdgerTBL	E
Hedge TrimmerTBHS	S
Snow Thrower	Т
Straight Shaft Trimmer TBSS	S
Tree Pruner	D
Turbo Blower	3



WARNING: Read and understand the operator's manual for each add-on prior to operation.

Removing the Cutting Attachment or Add-Ons:

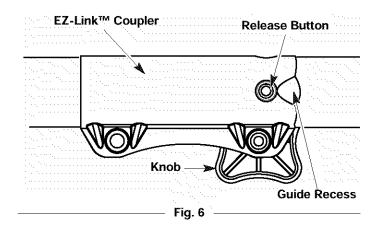
- 1. Turn the knob counterclockwise to loosen (Fig. 6).
- 2. Press and hold the release button (Fig. 6).
- 3. While firmly holding the upper shaft housing, pull the cutting attachment or add-on straight out of the EZ-Link[™] coupler (Fig. 7).

Installing the Cutting Attachment or Add-Ons



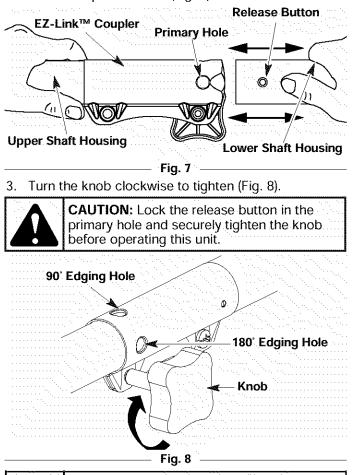
WARNING: To avoid serious personal injury and damage to the unit, shut unit off before removing or installing add-ons.

- **NOTE:** To make installing or removing the add-on easier, place the unit on the ground or on a work bench.
- 1. Turn knob counterclockwise to loosen (Fig. 6).



 While firmly holding the add-on, push it straight into the EZ-Link[™] coupler (Fig. 7).

NOTE: Aligning the release button with the guide recess will help installation (Fig. 6).





CAUTION: The cutting attachment and add-ons with the EZ-Link[™] system are to be used in the primary hole unless stated otherwise in the specific add-ons operator's manual. Using the wrong hole could lead to personal injury, or damage to the unit.

For edging when using the line head cutting attachment with EZ-Link[™] models, lock the release button of the cutting attachment into the **90° edging hole** or the **180° edging hole** (Fig. 8).

HOLDING THE TRIMMER



WARNING: Always wear eye, hearing, foot and body protection to reduce the risk of injury when operating this unit.

Before operating the unit, stand in the operating position (Fig. 9). Check for the following:

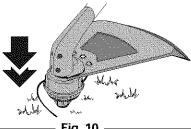
- The operator is wearing eye protection and proper clothing
- With a slightly-bent right arm, the operator's hand is holding the shaft grip
- The operator's left arm is straight, the left hand holding the D-handle
- The unit is at waist level
- The cutting attachment is parallel to the ground and easily contacts the grass without the need to bend over



ADJUSTING TRIMMING LINE LENGTH

The Bump Head[™] cutting attachment allows you to release trimming line without stopping the engine. To release more line, lightly tap the cutting attachment on the ground (Fig. 10) while operating the trimmer at high speed.

NOTE: Always keep the trimming line fully extended. Line release becomes more difficult when the cutting line gets shorter.



– Fig. 10

Each time the head is bumped, about 1 inch (25.4 mm) of trimming line releases. A blade in the cutting attachment shield will cut the line to the proper length if any excess line is released.

For best results, tap the bump knob on bare ground or hard soil. If you attempt a line release in tall grass, the engine may stall. Always keep the trimming line fully extended. Line release becomes more difficult when the cutting line gets shorter. NOTE: Do not rest the Bump Head[™] on the ground while the unit is running.

Some line breakage will occur from:

- · Entanglement with foreign matter
- Normal line fatigue
- Attempting to cut thick, stalky weeds
- Forcing the line into objects such as walls or fence posts

TIPS FOR BEST TRIMMING RESULTS



CAUTION: Do not remove or alter the line cutting blade assembly. Excessive line length will make the clutch overheat. This may lead to serious personal injury or damage to the unit.

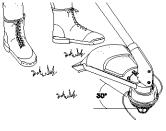
- Keep the cutting attachment parallel to the ground.
- Do not force the cutting attachment. Allow the tip of the line to do the cutting, especially along walls. Cutting with more than the tip will reduce cutting efficiency and may overload the engine.
- Cut grass over 8 inches (200 mm) by working from top to bottom in small increments to avoid premature line wear or engine drag.
- Cut from left to right whenever possible. Cutting to the right improves the unit's cutting efficiency. Clippings are thrown away from the operator.
- Slowly move the trimmer into and out of the cutting area at the desired height. Move either in a forwardbackward or side-to-side motion. Cutting shorter lengths produces the best results.
- · Trim only when grass and weeds are dry.
- The life of your cutting line is dependent upon:
 - Following the trimming techniques
 - What vegetation is being cut
 - Where vegetation is cut

For example, the line will wear faster when trimming against a foundation wall as opposed to trimming around a tree.

DECORATIVE TRIMMING

Decorative trimming is accomplished by removing all vegetation around trees, posts, fences and more.

Rotate the whole unit so that the cutting attachment is at a 30° angle to the ground (Fig. 11).





MAINTENANCE SCHEDULE

Perform these required maintenance procedures at the frequency stated in the table. These procedures should also be a part of any seasonal tune-up.

NOTE: Some maintenance procedures may require special tools or skills. If you are unsure about these procedures take your unit to any non-road engine repair establishment, individual or authorized service dealer.



WARNING: To prevent serious injury, never do maintenance or repairs with unit running. Always do maintenance and repairs on a cool unit. Disconnect spark plug wire to ensure the unit will not start. **NOTE:** Maintenance, replacement, or repair of the emission control devices and system may be performed by any non-road engine repair establishment, individual or authorized service dealer.

In order to assure peak performance of your engine, inspection of the engine exhaust port may be necessary after 50 hours of operation. If you notice lost RPM, poor performance or general lack of acceleration, this service may be required. If you feel your engine is in need of this inspection, refer service to any non-road engine repair establishment, individual or authorized service dealer for repair. **DO NOT** attempt to perform this process yourself as engine damage may result from contaminants involved in the cleaning process for the port.

FREQUENCY		REFER TO
Before starting engine	Fill fuel tank with fresh fuel	Page 8
Every 10 hours	Clean and re-oil air filter	Page 15
Every 25 hours	Check and clean spark arrestor Check spark plug condition and gap	Page 16 Page 18
Every 50 hours	Inspect exhaust port and spark arrestor screen for clogging or obstruction to assure maximum performance levels	Page 16

LINE INSTALLATION FOR THE SPEEDSPOOL®



WARNING: Never use metal-reinforced line, wire, chain, or rope, etc. These can break off and become dangerous projectiles.

Always use a genuine original equipment 0.095 inch (2.41 mm) replacement line. Lines other than those specified may make the engine overheat or fail.

There are two methods to replace the SpeedSpool[®] trimming line:

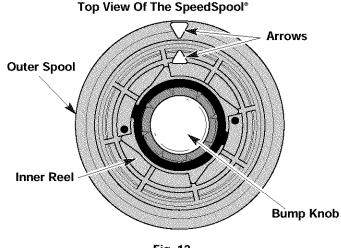
- · Wind the inner reel with new line
- · Install a pre-wound inner reel

Winding the Inner Reel With New Line

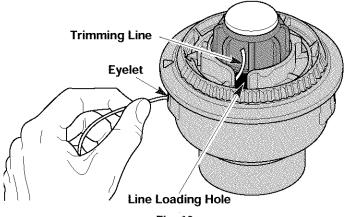
- **NOTE:** It is unnecessary to remove the bump knob to install a new trimming line.
- 1. Cut two pieces of 0.095 inch (2.41 mm) trimming line, 10 feet (3 m) long.
- 2. Hold the outer spool and turn the inner reel counterclockwise to line up the arrows on the outer spool and inner reel (Fig. 12).



WARNING: Always use the correct line length when installing trimming line on the unit. The line may not release properly if the line is too long.

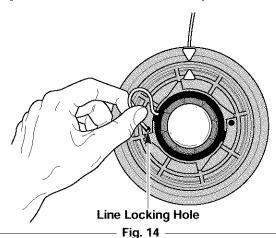


- 3. Pull old line out of the line loading and line locking holes (Fig. 13 and 14).
- 4. Insert a piece of trimming line into one of the two eyelets in the outer spool. Push it up through the line loading hole in the inner reel (Fig. 13). Do not bend the line when inserting it into the eyelet.

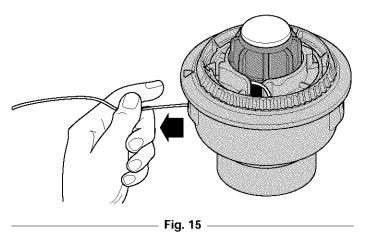


- Fig. 13

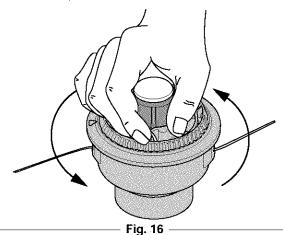
 Insert the line into the locking hole (Fig. 14). Do not push the line more than a 1/2 inch (12.7 mm) into the line locking hole. The line will form a small loop (Fig. 14) when it is inserted correctly.



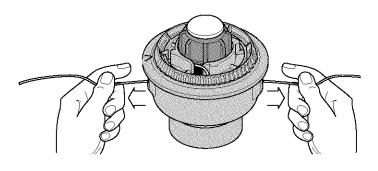
6. Pull the line from the outer spool until the line is tight against the inner reel (Fig. 15).



- 7. Repeat procedures 4-6 with the second piece of line.
- 8. Hold the outer spool. Wind the inner reel counterclockwise until approximately four (4) inches (102 mm) of line remain (Fig. 16).
- **NOTE:** Do not wind the inner reel before installing the second piece of line.



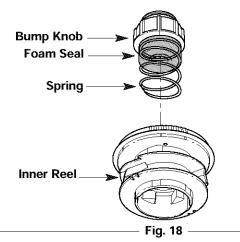
 If winding the line becomes difficult or if the line jams, pull the ends of the line from the spool (Fig. 17). Continue winding the inner reel counterclockwise.



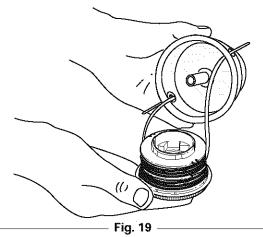


INSTALLING A PRE-WOUND REEL

1. Turn the bump knob counterclockwise and remove the bump knob, spring and foam seal (Fig. 18).



- 2. Pull the old inner reel with existing line from the outer spool.
- 3. Insert the ends of the prewound inner reel line into the outer spool eyelets (Fig. 19). Push the new inner reel, arrow side up, into the outer spool.



4. Hold the inner reel in place and install the bump knob, spring and foam seal. Press down and turn the bump knob clockwise. Grasp the ends and pull firmly to release the line from the holding slots in the inner reel (Fig. 18).

Releasing the Inner Reel

If the SpeedSpool[®] does not release line correctly, pull the ends of the line firmly from the spool (Fig. 17). If this does not the release line, follow the *Cleaning the SpeedSpool*[®] instructions.

CLEANING THE SPEEDSPOOL®

Cleaning the SpeedSpool[®] may be necessary if:

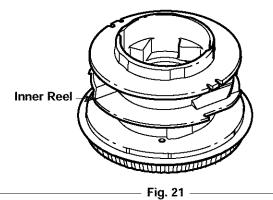
- A jammed or excessive line must be removed
- The SpeedSpool[®] becomes difficult to wind or does not operate correctly when bumping the head on the ground
- 1. Hold the outer spool, and unscrew the bump knob counterclockwise (Fig. 20).
- 2. Pull out the bump knob, spring and foam seal (Fig. 18).



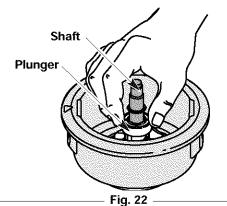
Fig. 20

3. Pull the inner reel with existing line from the outer spool (Fig. 19).

 Remove any existing line from the inner reel before cleaning. Remove any debris or grass from the knob, spring, inner reel and foam seal. Wash the inner reel with warm soapy water (Fig. 21).



5. Clean the shaft and the inner surface of the outer spool. To clean the shaft underneath the plunger, press down on the plunger (Fig. 22). Remove any dirt or debris from the shaft.



- **NOTE:** The inner reel must be totally dry before reinstalling it into the outer spool. Do not lubricate the inner reel or outer spool assembly.
- 6. Place the inner reel into the outer spool.
- 7. Place the bump knob, spring and foam seal into the inner reel (Fig. 18).
- 8. Press the bump knob down and tighten clockwise.
- Install new line as described in *Line Installation for* the SpeedSpool[®].

SPEEDSPOOL® REPLACEMENT PARTS

Replacement Line	
Replacement Line Cartridge753-04218	
Inner Reel Spring	
Foam Seal	
Inner Reel	
Bump Head [™] Assembly 181468	
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(Bump Knob, Inner Reel, Spring,)

These SpeedSpool* replacement parts can be purchased from your local authorized dealer.

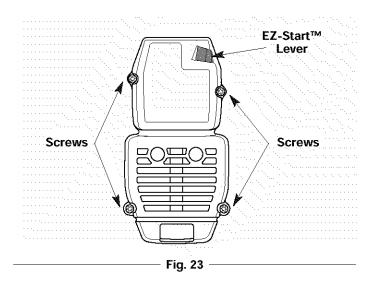
AIR FILTER MAINTENANCE

Removing the Air Filter/Muffler Cover



WARNING: To avoid serious personal injury, always turn your trimmer off and allow it to cool before you clean or service it.

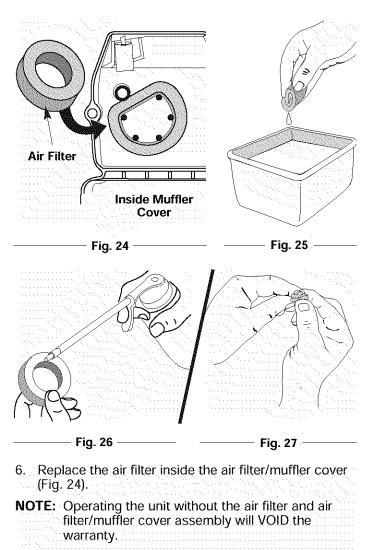
- 1. Remove the four (4) screws securing the air filter/muffler cover (Fig. 23). Use a flat blade or T20 Torx bit screwdriver.
- 2. Pull the cover from the engine. Do not force.



Cleaning the Air Filter

Clean and re-oil the air filter every 10 hours of operation. It is an important item to maintain. Failure to maintain the air filter will VOID the warranty.

- 1. Remove air filter/muffler cover. Refer to *Removing the Air Filter/Muffler Cover*.
- 2. Turn cover over and look inside to locate the air filter. Remove the air filter from inside the air filter/muffler cover (Fig. 24).
- 3. Wash the filter in detergent and water (Fig. 25). Rinse the filter thoroughly. Squeeze out excess water. Allow it to dry completely.
- Apply enough clean SAE 30 oil to lightly coat the filter (Fig. 26).
- 5. Squeeze the filter to spread and remove excess oil (Fig. 27).



Reinstalling the Air Filter/Muffler Cover

- 1. Place the air filter/muffler cover over the back of the carburetor and muffler. Align the screw holes.
- Insert the four (4) screws into the holes in the air filter/muffler cover (Fig. 23) and tighten.
 Do not over tighten.

SPARK ARRESTOR MAINTENANCE

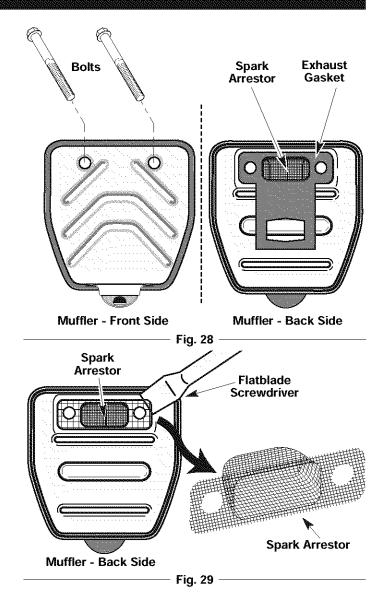
- 1. Remove the air filter/muffler cover. See *Removing the Air Filter/Muffler Cover*.
- Locate the muffler front and the two (2) bolts securing it to the engine. (Fig. 28). Remove the two (2) bolts using a flatblade screwdriver or 5/16-inch socket or nut driver. Pull the muffler off of the engine.
- 3. Turn the muffler over to the back side and locate the exhaust gasket. Remove the muffler gasket from the muffler (Fig. 28).
- **NOTE:** If exhaust gasket is torn or damaged, replace with a new gasket before reassembling muffler.
- 4. Using a small flatblade screwdriver, carefully pry up the spark arrestor from the recessed hole (Fig. 29). Remove the spark arrestor from muffler.
- Clean the spark arrestor with a wire brush. Replace it if it is damaged or if it is impossible to clean thoroughly (Fig. 29).
- 6. Reinstall the spark arrestor by pressing it into the recessed hole on the muffler's back side. Make sure it fits tightly against the muffler and is not raised up.
- 7. Place the exhaust gasket against the muffler's back side. Align the exhaust gasket bolt holes with the bolt holes in the muffler. While holding the exhaust gasket in place, insert bolts into muffler's front side (Fig. 28).
- 8. Place the muffler (with the exhaust gasket in place and the bolts inserted,) against the engine, aligning the bolt holes. Tighten the bolts to secure the muffler to the engine.

If using a torque wrench torque to: 80-90 in.•lb. (9-10.2 N•m).



WARNING: If muffler is not tightened securely, it could fall off causing damage to the unit and possible serious personal injury.

9. Reinstall air filter/muffler cover.



CARBURETOR ADJUSTMENT

The idle speed of the engine is adjustable through the air filter/muffler cover (Fig. 30).

NOTE: Careless adjustments can seriously damage your unit. An authorized service dealer should make carburetor adjustments.

Check Fuel Mixture

Old and/or improperly mixed fuel is usually the reason for improper unit performance. Drain and refill the tank with fresh, properly-mixed fuel prior to making any adjustments. Refer to *Oil and Fuel Information*.

Clean Air Filter

The condition of the air filter is important to the operation of the unit. A dirty air filter will restrict air flow and change the air/fuel mixture. This is often mistaken for an out of adjustment carburetor. Check the condition of the air filter before adjusting the idle speed screw. Refer to *Air Filter Maintenance*.

Adjust Idle Speed Screw

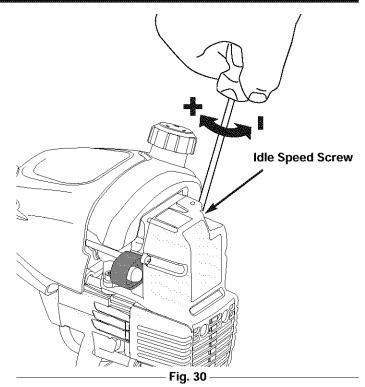
If, after checking the fuel mixture and cleaning the air filter, the engine still will not idle, adjust the idle speed screw as follows:

1. Start the engine and let it run at a high idle for a minute to warm up. Refer to *Starting/Stopping Instructions*.

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WARNING: The cutting attachment may be spinning during idle speed adjustments. Wear protective clothing and observe all safety instructions to prevent serious personal injury.

- Release the throttle trigger and let the engine idle. If the engine stops, insert a small phillips or flat blade screwdriver into the hole in the air filter/muffler cover (Fig. 30). Turn the idle speed screw in, **clockwise**, 1/8 of a turn at a time (as needed) until the engine idles smoothly.
 - lales smootniy.



NOTE: The cutting attachment should not rotate when the engine idles.

3. If the cutting attachment rotates when the engine idles, turn the idle speed screw **counterclockwise** 1/8 of a turn at a time (as needed), to reduce idle speed.

Checking the fuel mixture, cleaning the air filter, and adjusting the idle speed should solve most engine problems.

If not and all of the following are true:

- · The engine will not idle
- · The engine hesitates or stalls on acceleration
- · There is a loss of engine power

Have the carburetor adjusted by an authorized service dealer.



WARNING: When the unit is turned off, make sure the cutting attachment has stopped before the unit is set down. This will help to prevent serious personal injury.

REPLACING THE SPARK PLUG

Use a Champion RDJ7Y spark plug (or equivalent). The correct air gap is **0.020 inch (0.5 mm)**. Remove the plug after every 25 hours of operation and check its condition.

- 1. Stop the engine and allow it to cool. Grasp the plug wire firmly and pull it from the spark plug.
- 2. Clean around the spark plug. Remove the spark plug from the cylinder head by turning a 5/8 in. socket counterclockwise.
- Replace a cracked, fouled or dirty spark plug. Set the air gap at 0.020 in. (0.5 mm) using a feeler gauge (Fig. 31).



CAUTION: Do not sand blast, scrape, or clean electrodes. Grit in the engine could damage the cylinder.

 Install a correctly-gapped spark plug in the cylinder head. Tighten by turning the 5/8-inch socket clockwise until snug.

If using a torque wrench torque to:

110-120 in. Ib. (12.3-13.5 N·m)

Do not over tighten.

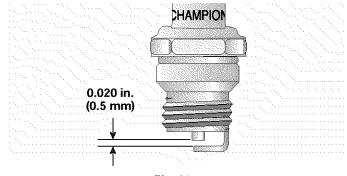


Fig. 31

CLEANING



WARNING: To avoid serious personal injury, always turn your trimmer off and allow it to cool before you clean or do any maintenance on it.

Use a small brush to clean off the outside of the unit. Do not use strong detergents. Household cleaners that contain aromatic oils such as pine and lemon, and solvents such as kerosene, can damage plastic housing or handle. Wipe off any moisture with a soft cloth.

STORAGE

- Never store the unit with fuel in the tank where fumes may reach an open flame or spark.
- · Allow the engine to cool before storing.
- Store the unit locked up to prevent unauthorized use or damage.
- Store the unit in a dry, well-ventilated area.
- Store the unit out of the reach of children.

LONG TERM STORAGE

If the unit will be stored for an extended time, use the following storage procedure:

- Drain all fuel from the fuel tank into a container with the same 2-cycle fuel mixture. Do not use fuel that has been stored for more than 60 days. Dispose of the old fuel/oil mix in accordance to Federal, State and Local regulations.
- 2. Start the engine and allow it to run until it stalls. This ensures that all fuel has been drained from the carburetor.
- 3. Allow the engine to cool. Remove the spark plug and put 1 oz. (30 ml) of any high quality motor oil or 2-cycle oil into the cylinder. Pull the starter rope slowly to distribute the oil. Reinstall the spark plug.
- **NOTE:** Remove the spark plug and drain all of the oil from the cylinder before attempting to start the trimmer after storage.
- 4. Thoroughly clean the unit and inspect it for any loose or damaged parts. Repair or replace damaged parts and tighten loose screws, nuts or bolts. The unit is ready for storage.

TRANSPORTING

- · Allow the engine to cool before transporting.
- · Drain fuel from unit.
- Tighten fuel cap before transporting.
- · Secure the unit while transporting.

ACCESSORIES/REPLACEMENT PARTS

2-Cycle Oil
Spark Plug
Replacement Line
Replacement Line Cartridge
Fuel Cap
Shoulder Strap (optional)
Spark Arrestor
Exhaust Gasket

These replacement parts can be purchased from your local authorized dealer.

TROUBLESHOOTING

ENGINE WILL NOT START	
CAUSE Empty fuel tank Primer bulb wasn't pressed enough Engine flooded Old or improperly mixed fuel Fouled spark plug Plugged spark arrestor EZ-Start lever wasn't flipped	ACTION Fill fuel tank with properly mixed fuel Press primer bulb fully and slowly 7-9 times Use starting procedure (with the EZ-Start [™] lever clicked) Drain gas tank and add fresh fuel mixture Replace or clean the spark plug Clean or replace spark arrestor Flip EZ-Start lever
ENGINE WILL NOT IDLE CAUSE Air filter is plugged Old or improperly mixed fuel Improper carburetor adjustment	ACTION Replace or clean the air filter Drain gas tank and add fresh fuel mixture Adjust carburetor
ENGINE WILL NOT ACCELERATE CAUSE Old or improperly mixed fuel Improper carburetor adjustment Cutting attachment bound with grass Dirty air filter Plugged spark arrestor	ACTION Drain gas tank and add fresh fuel mixture Take to an authorized service dealer for adjustment Stop the engine and clean the cutting attachment Clean or replace the air filter Clean or replace spark arrestor
ENGINE LACKS POWER OR STALLS WHEN CU CAUSE Old or improperly mixed fuel Improper carburetor adjustment Fouled spark plug Plugged spark arrestor	TTING ACTION Drain gas tank and add fresh fuel mixture Take to an authorized service dealer for adjustment Replace or clean the spark plug Clean or replace spark arrestor
CUTTING ATTACHMENT WILL NOT ADVANCE L C A U S E Cutting attachment bound with grass Cutting attachment out of line Inner reel bound up Cutting head dirty Line welded Line twisted when refilled Not enough line is exposed	INE ACTION Stop the engine and clean cutting attachment Refill with new line Replace the inner reel Clean inner reel and outer spool Disassemble, remove the welded section and rewind Disassemble and rewind the line Push the bump knob and pull out line until 4 inches (102 mm) of line is outside of the cutting attachment
CUTTING LINE ADVANCES UNCONTROLLABLY CAUSE Oil, cleaner or lubricant in cutting head	A C T I O N Clean and thoroughly dry the cutting head

If further assistance is required, contact your authorized service dealer.

SPECIFICATIONS

ENGINE

Engine TypeStroke	Air-Cooled, 2-Cycle
Displacement	
Clutch Type	Centrifugal
Idle Speed RPM	
Operating RPM	6,400 + rpm
Ignition Type	
Ignition Switch	Momentary Rocker Switch
Spark Plug Gap	0.020 in. (0.5 mm)
Lubrication	
Fuel/Oil Ratio	
Carburetor	Diaphragm, All-Position
Starter	
Muffler	Baffled with Guard
Throttle	Manual Spring Return
Fuel Tank Capacity	

DRIVE SHAFT and CUTTING ATTACHMENT

Drive Shaft Housing	1
Throttle Control	r
Unit Weight (No fuel, with cutting attachment, cutting attachment shield and D-handle) 13.25 lbs. (4.95 kg))
Cutting Mechanism	ł
Line Spool	r
Line Spool Diameter)
Trimming Line Diameter)
Cutting Path Diameter)

EPA Emission Control Warranty Statement Your Warranty Rights and Obligations

The Environmental Protection Agency and MTD SOUTHWEST INC (MTD) are pleased to explain the emission control system warranty on your 2002 and later small off-road engine. New small off-road engines must be designed, built and equipped to meet stringent anti-smog standards. MTD must warrant the emission control system on your small off-road engine for the periods of time listed below provided there has been no abuse, neglect or improper maintenance of your small off-road engine.

Your emission control system may include parts such as the carburetor or fuel-injected system, the ignition system, and catalytic converter. Also included may be hoses, belts, connectors and other emission-related assemblies.

Where a warrantable condition exists, MTD will repair your small off-road engine at no cost to you including diagnosis, parts and labor.

The 2002 and later small off-road engines are warranted for two years. If any emission-related part on your engine is defective, the part will be repaired or replaced my MTD.

Owners Warranty Responsibilities

• As the small off-road engine owner, you are responsible for the performance of the required maintenance listed in your operator's manual. MTD recommends that you retain all receipts covering maintenance on your small off-road engine, but MTD cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

• As the small off-road engine owner, you however should be aware that MTD may deny you warranty coverage if your small off-road engine or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.

• You are responsible for presenting your small off-road engine to a MTD Authorized Service Center as soon as a problem exists. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days.

If you have any questions regarding your warranty rights and responsibilities, you should call 1-800-345-8746.

Manufacturer's Warranty Coverage

• The warranty period begins on the date the engine or equipment is delivered to the retail purchaser.

• The manufacturer warrants to the initial owner and each subsequent purchaser, that the engine is free from defects in material and workmanship which cause the failure of a warranted part for a period of two years.

• Repair or replacement of warranted part will be performed at no charge to the owner at an Authorized MTD Service Center. For the nearest location please contact MTD at: 1-800-345-8746.

• Any warranted part which is not scheduled for replacement, as required maintenance or which is scheduled for only for regular inspection to the effect of "Repair or Replace as Necessary" is warranted for the warranty period. Any warranted part which is scheduled for replacement as required maintenance will be warranted for the period of time up to the first scheduled replacement point for that part.

• The owner will not be charged for diagnostic labor which leads to the determination that a warranted part is defective, if the diagnostic work is performed at an Authorized MTD Service Center.

• The manufacturer is liable for damages to other engine components caused by the failure of a warranted part still under warranty.

• Failures caused by abuse, neglect or improper maintenance are not covered under warranty.

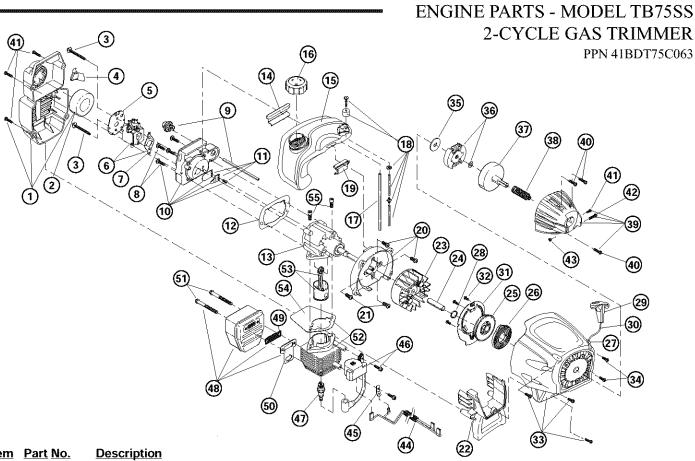
• The use of add-on or modified parts can be grounds for disallowing a warranty claim. The manufacturer is not liable to cover failures of warranted parts caused by the use of add-on or modified parts.

• In order to file a claim, go to your nearest Authorized MTD Service Center. Warranty services or repairs will be provided at all Authorized MTD Service Centers.

• Any manufacturer approved replacement part may be used in the performance of any warranty maintenance or repair of emission related parts and will be provided without charge to the owner. Any replacement part that is equivalent in performance or durability may be used in non-warranty maintenance or repair and will not reduce the warranty obligations of the manufacturer

• The following components are included in the emission related warranty of the engine, air filter, carburetor, primer, fuel lines, fuel pick up/ fuel filter, ignition module, spark plug and muffler.

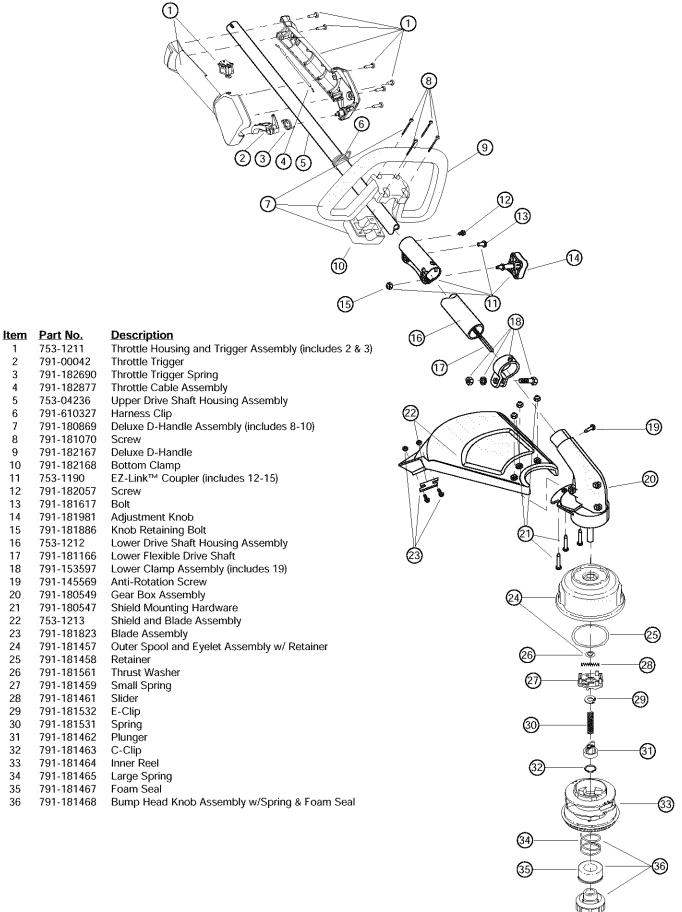
PARTS LIST



lte	em	Part No.	Description
1	I	753-1192	Air Cleaner/Muffler Cover Assembly
			(includes 2 & 40)
2	2	791-180350B	Air Cleaner Filter
3	3	791-180351	Carburetor Mounting Screw Assembly
4	1	753-1193	Choke Extension
5	ō	753-1194	Choke Plate
€	5	753-1195	Carburetor Assembly (includes 7 & 18)
7	7	791-610675	Carburetor Gasket
8	3	791-181860	Carb Mount Screw
ę	}	791-181801	Primer and Hose Assembly
1	0	753-1196	Carb Mount Assembly (includes 8)
1	1	791-684451	Reed Assembly
1	2	753-1208	Carburetor Mount Gasket
1	3	791-182791	Crank Case Service Assembly
			(includes 8)
1	4	791-612134	Rear Mounting Pad
1	5	753-1198	Fuel Tank Assembly (includes 16-18)
1	6	791-182612	Fuel Cap Assembly
1	7	791-182352	Fuel Return Line
1	8	753-04233	Fuel Line Assembly
1	9	791-145308	Front Mounting Pad
2	0	791-153520	Shroud Assembly
2	1	791-181861	Shroud Screw
2	2	791-182064	Shroud Extension and Stand
2	3	791-181867	Flywheel Assembly
2	4	791-181065	Spacer
2	5	753-1199	Recoil Pulley Assembly
2	6	753-1236	Recoil Spring
2	7	753-1200	Rope Guide
2	8	791-181247	Pulley Retainer
2	9	791-181079	Pull Handle
3	0	791-613103	Rope
3	1	753-1201	Pressure Plate Assembly
3	2	7531202	Plate Screw

ltem	Part No.	Description
33	753-1203	Starter Housing Assembly
		(includes 25-30)
34	791-181862	Housing Screw
35	791-182368	Clutch Washer
36	791-182369	Clutch Rotor Assembly
37	791-153592	Clutch Drum Assembly
38	791-612468	Spring
39	753-1204	Clutch Cover Assembly
		(includes 40-43)
40	791-181345	Cover Screw
41	791-182519	Anti-Rotation Screw
42	753-04003	Clamping Screw
43	791-180217	Clamping Nut
44	791-182798	Wire Leads and Sleeve
45	791-611063	Ground Tab
46	753-1205	Module Assembly
47	791-610311B	Spark Plug
48	791-182066	Muffler Assembly (includes 49-51)
49	791-182747	Spark Arrestor Screen
50	753-04159	Exhaust Gasket
51	791-147575	Muffler Mounting Bolt Assembly
52	753-1206	Cylinder Assembly (includes 54)
53	753-1207	Piston and Rod Assembly
54	753-1197	Cylinder Gasket
55	791-182723	Cylinder Bolt
*	791-180090	O.E.M. Carburetor Repair Kit (Zama)
*	791-180091	Gasket Diaphragm Repair Kit (Zama)
*	753-1209	Piston Ring Set
*	753-1210	Short Block Assembly
		(includes 8, 12, 13, 21, 47, 50-55)
*	791-181599	Clutch Springs (Qty. 2)
*	Items Not Sho	wn

BOOM AND TRIMMER PARTS - MODEL TB75SS 2-CYCLE GAS TRIMMER PPN 41BDT75C063





The limited warranty set forth below is given by Troy-Bilt LLC with respect to new merchandise purchased and used in the United States, its possessions and territories.

Troy-Bilt LLC warrants this product against defects in material and workmanship for a period of two (2) years commencing on the date of original purchase and will, at its option, repair or replace, free of charge, any part found to be defective in material or workmanship. This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, commercial use, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water or damage because of other peril or natural disaster. Damage resulting from the installation or use of any accessory or attachment not approved by Troy-Bilt LLC for use with the product(s) covered by this manual will void your warranty as to any resulting damage. This warranty is limited to ninety (90) days from the date of original retail purchase for any Troy-Bilt product that is used for rental or commercial purposes, or any other income-producing purpose.

HOW TO OBTAIN SERVICE: Warranty service is available, WITH PROOF OF PURCHASE THROUGH YOUR LOCAL AUTHORIZED SERVICE DEALER. To locate the dealer in your area, visit our website at www.troybilt.com, check for a listing in the Yellow Pages, call 1 (866) 840-6483 or 1 (330) 558-7220 or write to Troy-Bilt LCC, PO Box 361131, Cleveland, OH 44136-0019.

This limited warranty does not provide coverage in the following cases:

- A. Tune-ups Spark Plugs, Carburetor Adjustments, Filters
- B. Wear items Bump Knobs, Outer Spools, Cutting Line, Inner Reels, Starter Pulley, Starter Ropes, Drive Belts
- C. Troy-Bilt LLC does not extend any warranty for products sold or exported outside of the United States of America, its possessions and territories, except those sold through Troy-Bilt's authorized channels of export distribution.

Troy-Bilt LLC reserves the right to change or improve the design of any Troy-Bilt Product without assuming any obligation to modify any product previously manufactured.

No implied warranty, including any implied warranty of merchantability or fitness for a particular purpose, applies after the applicable period of express written warranty above as to the parts as identified. No other express warranty or guaranty, whether written or oral, except as mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product shall bind Troy-Bilt LLC During the period of the Warranty, the exclusive remedy is repair or replacement of the product as set forth above. (Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.)

The provisions as set forth in this Warranty provide the sole and exclusive remedy arising from the sales. Troy-Bilt LLC shall not be liable for incidental or consequential loss or damages including, without limitation, expenses incurred for substitute or replacement lawn care services, for transportation or for related expenses, or for rental expenses to temporarily replace a warranted product. (Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.)

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. Alteration of the safety features of the product shall void this Warranty. You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the use or misuse or inability to use the product.

This limited warranty shall not extend to anyone other than the original purchaser, original lessee or the person for whom it was purchased as a gift.

How State Law Relates to this Warranty: This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

To locate your nearest service dealer dial 1 (866) 840-6483.

Troy-Bilt LCC

Troy-Bilt LLC, PO Box 361131, Cleveland, OH 44136-0019