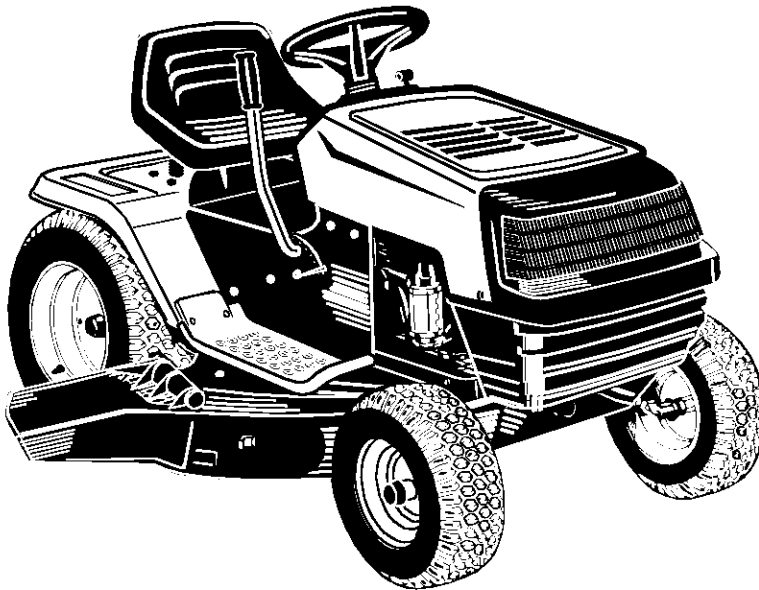


OPERATOR'S MANUAL

Transmatic Lawn
Tractors

Model Series

660 thru 679



IMPORTANT: READ SAFETY RULES AND INSTRUCTIONS CAREFULLY

Warning: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 368022 Cleveland, Ohio 44136-9722.

MTD PRODUCTS INC. P.O. BOX 368022 CLEVELAND, OHIO 44136-9722

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FINDING MODEL NUMBER

This Operator's Manual is an important part of your new Lawn Tractor. It will help you assemble, prepare and maintain the unit for best performance. Please read and understand what it says.



Before you start assembling your new equipment, please locate the model plate on the equipment and copy the information from it in the space provided below. The information on the model plate is very important if you need help from our Customer Support Department or an authorized dealer.

- You can locate the model number by pivoting the seat forward and looking under the seat at the seat pivot bracket. A sample model plate is explained below. For future reference, please copy the model number and the serial number of the equipment in the space below.

_____	_____
(Model Number)	(Serial Number)
	MTD, LLC P. O. BOX 361131 CLEVELAND, OH 44136 330-220-4683 800-800-7310
www.mtdproducts.com	

Copy the model number here: _____

Copy the serial number here: _____

ENGINE INFORMATION

The engine manufacturer is responsible for all engine-related issues with regards to performance, power-rating, specifications, warranty and service. Please refer to the engine manufacturer's Owner's/Operator's Manual packed separately with your unit for more information.

CALLING CUSTOMER SUPPORT

If you have difficulty assembling this product or have any questions regarding the controls, operation or maintenance of this unit, please call the Customer Support Department.



Call **1- (330) 220-4MTD (4683)** or **1- (800)-800-7310** to reach a Customer Support representative. Please have your unit's model number and serial number ready when you call. See previous section to locate this information. You will be asked to enter the serial number in order to process your call.

For more details about your unit, visit our website at www.mtdproducts.com

SECTION 1: IMPORTANT SAFE OPERATION PRACTICES



WARNING: This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol—heed its warning.



DANGER: This machine was built to be operated according to the rules for safe operation in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.



WARNING: Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

GENERAL OPERATION

1. Read, understand, and follow all instructions on the machine and in the manual(s) before attempting to assemble and operate. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
2. Be familiar with all controls and their proper operation. Know how to stop the machine and disengage them quickly.
3. Never allow children under 14 years old to operate this machine. Children 14 years old and over should read and understand the operation instructions and safety rules in this manual and should be trained and supervised by a parent.
4. Never allow adults to operate this machine without proper instruction.
5. To help avoid blade contact or a thrown object injury, keep bystanders, helpers, children and pets at least 75 feet from the machine while it is in operation. Stop machine if anyone enters the area.
6. Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones, toys, and other foreign objects which could be picked up and thrown by the blade(s). Thrown objects can cause serious personal injury.
7. Plan your mowing pattern to avoid discharge of material toward roads, sidewalks, bystanders and the like. Also, avoid discharging material against a wall or obstruction which may cause discharged material to ricochet back toward the operator.
8. Always wear safety glasses or safety goggles during operation and while performing an adjustment or repair to protect your eyes. Thrown objects which ricochet can cause serious injury to the eyes.
9. Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts. Loose fitting clothes and jewelry can be caught in movable parts. Never operate this machine in bare feet or sandals.
10. Be aware of the mower and attachment discharge direction and do not point it at anyone. Do not operate the mower without the discharge cover or entire grass catcher in its proper place.
11. Do not put hands or feet near rotating parts or under the cutting deck. Contact with the blade(s) can amputate hands and feet.
12. A missing or damaged discharge cover can cause blade contact or thrown object injuries.
13. Stop the blade(s) when crossing gravel drives, walks, or roads and while not cutting grass.
14. Watch for traffic when operating near or crossing roadways. This machine is not intended for use on any public roadway.
15. Do not operate the machine while under the influence of alcohol or drugs.
16. Mow only in daylight or good artificial light.
17. Never carry passengers.
18. Disengage blade(s) before shifting into reverse. Back up slowly. Always look down and behind before and while backing to avoid a back-over accident.
19. Slow down before turning. Operate the machine smoothly. Avoid erratic operation and excessive speed.
20. Disengage blade(s), set parking brake, stop engine and wait until the blade(s) come to a complete stop before removing grass catcher, emptying grass, unclogging chute, removing any grass or debris, or making any adjustments.
21. Never leave a running machine unattended. Always turn off blade(s), place transmission in neutral, set parking brake, stop engine and remove key before dismounting.
22. Use extra care when loading or unloading the machine into a trailer or truck. This unit should not be driven up or down ramp(s), because the unit could tip over, causing serious personal injury. The unit must be pushed manually on ramp(s) to load or unload properly.

23. Muffler and engine become hot and can cause a burn. Do not touch.
24. Check overhead clearances carefully before driving under low hanging tree branches, wires, door openings etc., where the operator may be struck or pulled from the unit, which could result in serious injury.
25. Disengage all attachment clutches, depress the brake pedal completely and shift into neutral before attempting to start engine.
26. Your machine is designed to cut normal residential grass of a height no more than 10". Do not attempt to mow through unusually tall, dry grass (e.g., pasture) or piles of dry leaves. Dry grass or leaves may contact the engine exhaust and/or build up on the mower deck presenting a potential fire hazard.
27. Use only accessories and attachments approved for this machine by the machine manufacturer. Read, understand and follow all instructions provided with the approved accessory or attachment.
28. Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
29. If situations occur which are not covered in this manual, use care and good judgment. Contact your customer service representative for assistance.

SLOPE OPERATION

Slopes are a major factor related to loss of control and tip-over accidents which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

For your safety, use the slope gauge included as part of this manual to measure slopes before operating this unit on a sloped or hilly area. If the slope is greater than 15 degrees as shown on the slope gauge, do not operate this unit on that area or serious injury could result.

DO:

1. Mow up and down slopes, not across. Exercise extreme caution when changing direction on slopes.
2. Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
3. Use slow speed. Choose a low enough speed setting so that you will not have to stop or shift while on the slope. Tires may lose traction on slopes even though the brakes are functioning properly. Always keep machine in gear when going down slopes to take advantage of engine braking action.
4. Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
5. Use extra care with grass catchers or other attachments. These can change the stability of the machine.
6. Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction. Rapid engagement or braking could cause the front of the machine to lift and rapidly flip over backwards which could cause serious injury.
7. Avoid starting or stopping on a slope. If tires lose traction, disengage the blade(s) and proceed slowly straight down the slope.

DO NOT:

1. Do not turn on slopes unless necessary; then, turn slowly and gradually downhill, if possible.
2. Do not mow near drop-offs, ditches or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff, ditch, or if an edge caves in.
3. Do not try to stabilize the machine by putting your foot on the ground.
4. Do not use a grass catcher on steep slopes.
5. Do not mow on wet grass. Reduced traction could cause sliding.
6. Do not shift to neutral and coast downhill. Over-speeding may cause the operator to lose control of the machine resulting in serious injury or death.
7. Do not tow heavy pull behind attachments (e.g. loaded dump cart, lawn roller, etc.) on slopes greater than 5 degrees. When going down hill, the extra weight tends to push the tractor and may cause you to lose control. (e.g. tractor may speed up, braking and steering ability are reduced, attachment may jack-knife and cause tractor to overturn).

CHILDREN

1. Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. They do not understand the dangers. Never assume that children will remain where you last saw them.
 - a. Keep children out of the mowing area and in watchful care of a responsible adult other than the operator.
 - b. Be alert and turn machine off if a child enters the area.

- c. Before and while backing, look behind and down for small children.
 - d. Never carry children, even with the blade(s) shut off. They may fall off and be seriously injured or interfere with safe machine operation.
 - e. Use extreme care when approaching blind corners, doorways, shrubs, trees or other objects that may block your vision of a child who may run into the machine.
 - f. Disengage the cutting blade(s) before shifting in reverse. The "No-Cut-In Reverse" feature is a reminder not to cut in reverse and to help avoid back over accidents. Do not defeat it.
 - g. Keep children away from hot or running engines. They can suffer burns from a hot muffler.
 - h. Remove key when machine is unattended to prevent unauthorized operation.
9. Never allow children under 14 years old to operate the machine. Children 14 years old and over should read and understand the operation instructions and safety rules in this manual and should be trained and supervised by a parent.

TOWING

1. Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
2. Follow the manufacturers recommendation for weight limits for towed equipment and towing on slopes.
3. Never allow children or others in or on towed equipment.
4. On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
5. Travel slowly and allow extra distance to stop.
6. Do not shift to neutral and coast downhill.

SERVICE

SAFE HANDLING OF GASOLINE:

1. **To avoid personal injury or property damage** use extreme care in handling gasoline. **Gasoline** is extremely flammable and the vapors are explosive. Serious personal injury can occur when gasoline is spilled on yourself or your clothes which can ignite. Wash your skin and change clothes immediately.
 - a. Use only an approved gasoline container.
 - b. Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
- c. When practical, remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.
- d. Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- e. Extinguish all cigarettes, cigars, pipes and other sources of ignition.
- f. Never fuel machine indoors.
- g. Never remove gas cap or add fuel while the engine is hot or running. Allow engine to cool at least two minutes before refueling.
- h. Never over fill fuel tank. Fill tank to no more than ½ inch below bottom of filler neck to allow space for fuel expansion.
- i. Replace gasoline cap and tighten securely.
- j. If gasoline is spilled, wipe it off the engine and equipment. Move unit to another area. Wait 5 minutes before starting the engine.
- k. To reduce fire hazards, keep machine free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage and remove any fuel soaked debris.
- l. Never store the machine or fuel container inside where there is an open flame, spark or pilot light as on a water heater, space heater, furnace, clothes dryer or other gas appliances.
- m. Allow a machine to cool at least 5 minutes before storing.

GENERAL SERVICE:

1. Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless, and deadly gas.
2. Before cleaning, repairing, or inspecting, make certain the blade(s) and all moving parts have stopped. Disconnect the spark plug wire and ground against the engine to prevent unintended starting.
3. Periodically check to make sure the blades come to complete stop within approximately (5) five seconds after operating the blade disengagement control. If the blades do not stop within the this time frame, your unit should be serviced professionally by an authorized MTD Service Dealer.
4. Check brake operation frequently as it is subjected to wear during normal operation. Adjust and service as required.
5. Check the blade(s) and engine mounting bolts at frequent intervals for proper tightness. Also, visually inspect blade(s) for damage (e.g., excessive wear, bent, cracked).

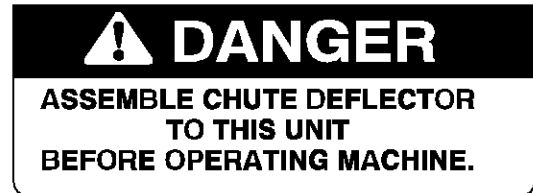
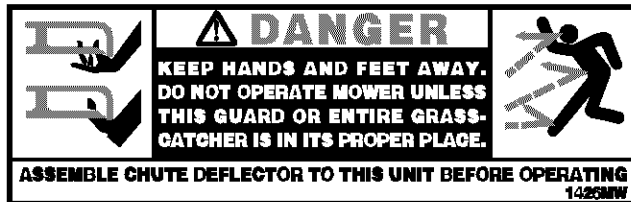
Replace the blade(s) with the original equipment manufacturer's (O.E.M.) blade(s) only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"

6. Mower blades are sharp. Wrap the blade or wear gloves, and use extra caution when servicing them.
7. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
8. Never tamper with the safety interlock system or other safety devices. Check their proper operation regularly.
9. After striking a foreign object, stop the engine, disconnect the spark plug wire(s) and ground against the engine. Thoroughly inspect the machine for any damage. Repair the damage before starting and operating.
10. Never attempt to make adjustments or repairs to the machine while the engine is running.

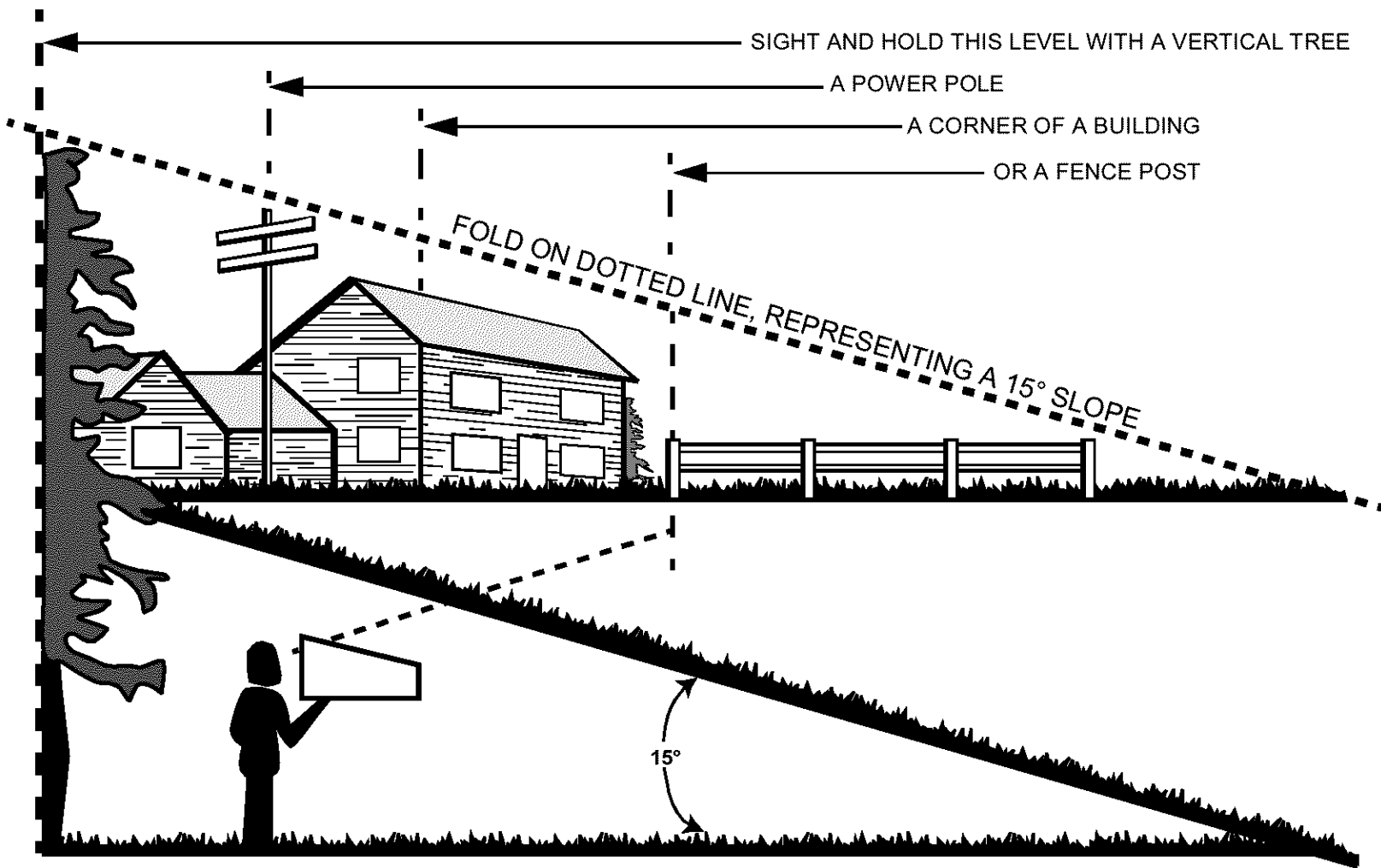
11. Grass catcher components and the discharge cover are subject to wear and damage which could expose moving parts or allow objects to be thrown. For safety protection, frequently check components and replace immediately with original equipment manufacturer's (O.E.M.) parts only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
12. Do not change the engine governor settings or over-speed the engine. The governor controls the maximum safe operating speed of the engine.
13. Maintain or replace safety and instruction labels, as necessary.
14. Observe proper disposal laws and regulations for gas, oil, etc. to protect the environment.



WARNING: YOUR RESPONSIBILITY- Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.



Slope Gauge



WARNING

Do not mow on inclines with a slope in excess of 15 degrees (a rise of approximately 2-1/2 feet every 10 feet). A riding mower could overturn and cause serious injury. If operating a walk-behind mower on such a slope, it is extremely difficult to maintain your footing and you could slip, resulting in serious injury. Operate RIDING mowers up and down slopes, never across the face of slopes.

SECTION 1: ASSEMBLING YOUR LAWN TRACTOR

IMPORTANT: After assembly, service engine with gasoline, and check oil level as instructed in the separate engine manual packed with your unit.

NOTE: Reference to right or left hand side of the unit is observed from the driver's seat, facing forward.

Tools Required For Assembly

- (1) 1/2" wrench or socket wrench*
- (1) 9/16" wrench or socket wrench
- (2) 7/16" wrenches or socket wrenches

*If your steering wheel cap is square, you **must** have a socket wrench in order to install the steering wheel.

Battery Information



WARNING

- Battery acid must be handled with great care as contact with it can burn and blister the skin. It is also advisable to wear protective clothing (goggles, rubber gloves and apron) when working with it.
- Should battery acid accidentally splatter into the eyes or onto the face, rinse the affected area immediately with clean cold water. If there is any further discomfort, seek prompt medical attention.
- If acid spills on clothing, first dilute it with clean water, then neutralize with a solution of ammonia/water or baking soda/water.
- Since battery acid is corrosive, do not pour it into any sink or drain. Before discarding empty electrolyte containers, rinse them with a neutralizing solution.
- NEVER connect or disconnect charger clips to battery while charger is turned on as it can cause sparks.
- Keep all lighted materials (cigarettes, matches, lighters) away from the battery as the hydrogen gas generated during charging can be combustible.
- As a further precaution, only charge the battery in a well-ventilated area.

*Always shield eyes, protect skin and clothing when working near batteries.



WARNING: Battery posts, terminals and related accessories contain lead and lead compounds. **Wash hands after handling.**



DANGER

Battery contains sulfuric acid. Refer to warning at right. Antidote: EXTERNAL—Flush with water. INTERNAL—Drink large quantities of water or milk. Follow with milk of magnesia, beaten eggs or vegetable oil. Call physician immediately. EYES: Flush with cool water for at least 15 minutes, then get prompt medical attention.

Since batteries produce explosive gases, keep all lighted materials (cigarettes, lighters, matches, etc.) away. Be sure to charge battery only in well-ventilated areas. Make certain venting path of battery drain tube (if equipped) is always open.

KEEP BATTERIES
OUT OF THE REACH OF CHILDREN!

Attaching The Steering Wheel

- The hardware for attaching the steering wheel has been packed inside the steering wheel. Carefully pry off the steering wheel cap and remove the hardware.
- Remove the steering bellow from the lift lever on the right hand side of lawn tractor. Place steering bellow over the steering shaft extending through the dash. See Figure 1.

NOTE: If the openings on each end of the steering bellow are two different sizes, the smaller end goes down against the dash of the lawn tractor.

- **With the wheels of the tractor pointing straight forward,** place the steering wheel over the steering shaft, positioning steering wheel as desired.
- Place the washer with the cupped side down over the steering shaft. Secure with hex lock bolt. See Figure 1.

NOTE: If your steering wheel cap is square, you **must** use a socket wrench.

- Place the steering wheel cap over the center of the steering wheel and seat it with your hand.

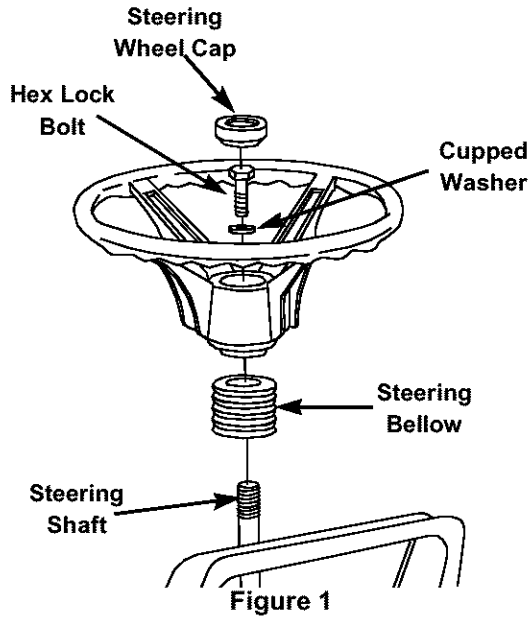


Figure 1

Attaching The Seat

There are two different seat pivot brackets used on this series of lawn tractor, a manual adjustment seat or a quick adjustment seat. See Figure 2 and 3 to identify which seat is on your unit. Follow the instructions which apply to your lawn tractor.

Manual Adjustment Seat

Remove the four screws which secure the seat to the seat pivot bracket. Turn the seat around and place in position against the seat pivot bracket, lining up the slotted holes in the pivot bracket with the holes in the seat. Select desired position for the seat, and secure with the four screws. See Figure 2.

NOTE: Your seat may have been shipped in a box. Remove the four screws from the bottom of seat and place seat in position against the seat pivot bracket. Follow the directions above to attach the seat.

Quick Adjustment Seat

Pull out tab on seat stop and hold open while sliding seat out of seat pivot bracket. See Figure 3. Turn the seat around and line up plastic seat spacers with the slots in seat pivot bracket. Slide seat in until front seat spacer engages the seat stop. See Figure 4. To adjust the seat refer to the adjustment section in this manual.

NOTE: If your seat was shipped in a box, line up plastic seat spacers with the slots in seat pivot bracket and slide seat in until front seat spacer engages seat stop.



WARNING: Before operating this machine, make sure the seat is engaged in the seat stop, stand behind the machine and pull back on seat until fully engaged into stop.

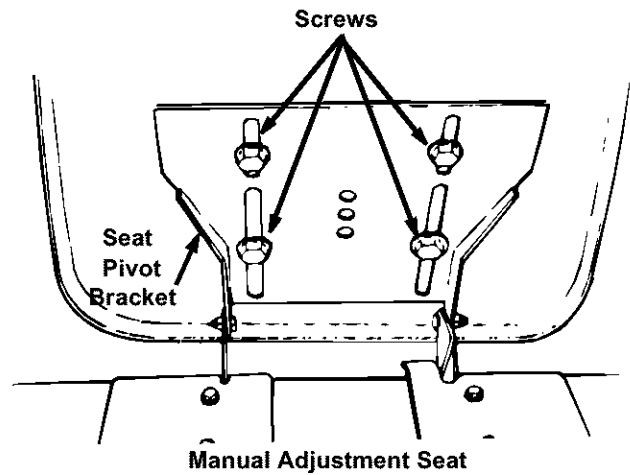


Figure 2

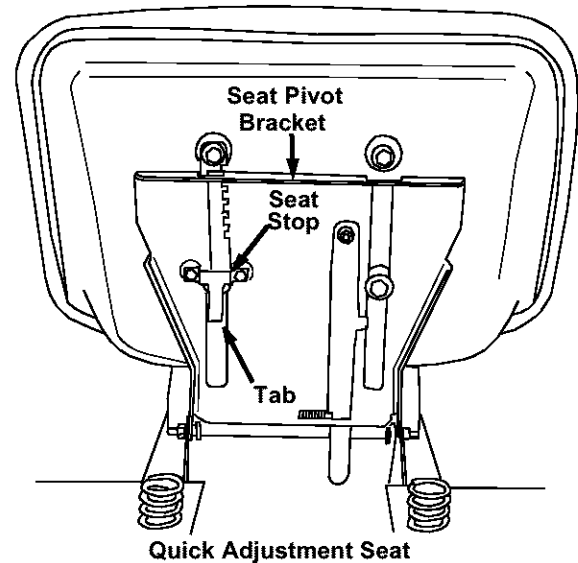


Figure 3

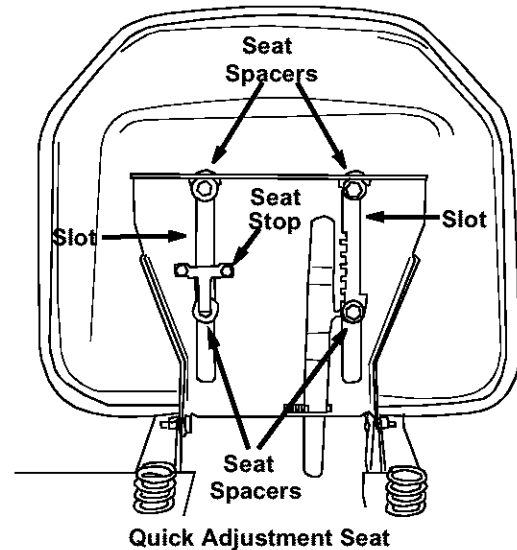


Figure 4

Removing Shipping Brace



WARNING: The shipping brace, used for packaging purposes only, must be removed and discarded before operating your riding mower.



WARNING: Make sure the riding mower's engine is off, remove the ignition key, and set the parking brake before removing the shipping brace.

- Locate the shipping brace and accompanying warning tag on the right side of the mower, between the discharge chute and the cutting deck. See Figure 5.
- While holding the discharge chute with your left hand, remove the shipping brace with your right hand by grasping it between your thumb and index finger and rotating it clockwise.
- Carefully allow the discharge chute to pivot downward.
- Discard the shipping brace and accompanying warning tag.

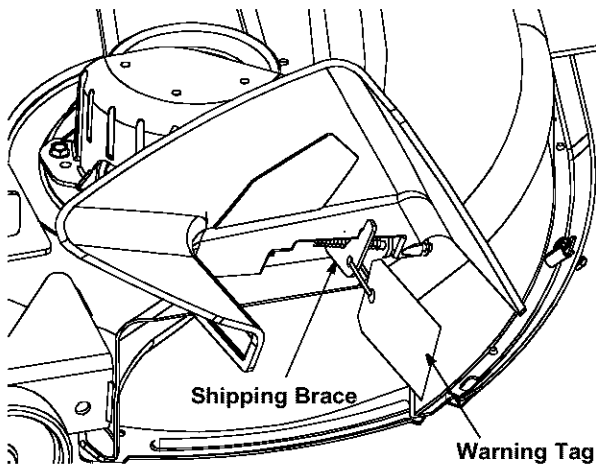


Figure 5

Installing The Mulching Plug (If Equipped)

NOTE: Your mulching plug may already be installed on the deck.

Some lawn tractors come equipped with a mulch kit which incorporates special blades, already standard on all tractor, in a process of recirculating grass clippings repeatedly beneath the cutting deck. The ultra-fine clippings are then forced back into the lawn where they act as a natural fertilizer. Observe the following recommendations for the best results when mulching.

NOTE: The mulch kit is installed on models equipped with a 38" or 42-inch deck. It is packed separately (with an instruction sheet) in the crate on models equipped with a 46-inch deck.

- Never attempt to mulch if the lawn is damp. Wet grass tends to stick to the underside of the cutting deck preventing proper mulching of the clippings.
- Do NOT attempt to mulch more than 1/3 the total height of the grass or approximately 1-1/2 inches. Doing so will cause the clippings to clump up beneath the deck and not be mulched effectively.
- Maintain a slow ground speed to allow the grass clippings more time to effectively be mulched.
- Always position the throttle control lever in the FAST (rabbit) position and allow it to remain there while mowing. Failing to keep the engine at full throttle places strain on the tractor's engine and does not allow the blades to properly mulch grass.

NOTE: It is not necessary to remove the discharge chute to operate the mower with the mulch kit installed.

To operate the cutting deck without mulching, simply remove the mulch plug by unthreading the plastic wing nut which fastens it to the cutting deck. This will allow the clippings to discharge out the side. See Figure 6.

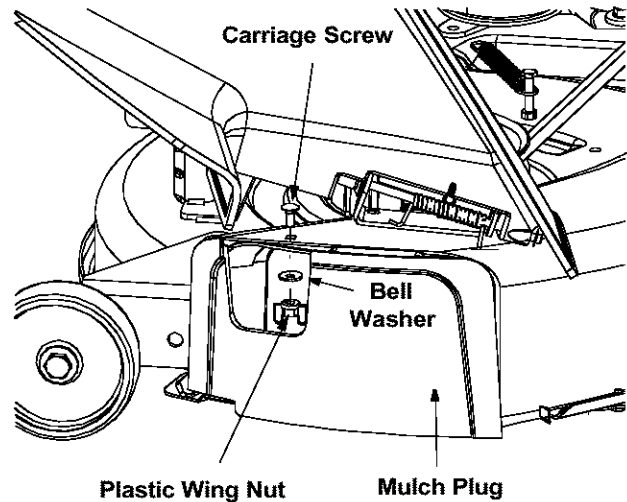


Figure 6

Tire Pressure



WARNING: Maximum tire pressure under any circumstances is 30 psi. Equal tire pressure should be maintained at all times.

The tires on your unit may be over-inflated for shipping purposes. Reduce the tire pressure before operating the unit. Recommended operating tire pressure is approximately 10 p.s.i. Check sidewall of tire for maximum p.s.i.

Leveling The Deck

With unit on hard, level surface, place the blades in a straight line, and measure the distance from the outside edge of the blade tips to the ground.

If adjustment is needed, proceed as follows.

- Remove the hairpin clip and flat washer from the bottom of the adjustable lift link on the left side of the deck. (Hairpin clip and flat washer are on the inside of the lift link.)
- Pull the adjustable lift link out of the deck hanger channel. See Figure 7. Turn the adjustable lift link up or down as necessary to level the deck. Usually only one or two turns are needed.
- Insert the end of the adjustable lift link into the hole in the deck hanger channel. Recheck the adjustment. Readjust if necessary.
- When deck is level, secure end of adjustable lift link with flat washer and hairpin clip.

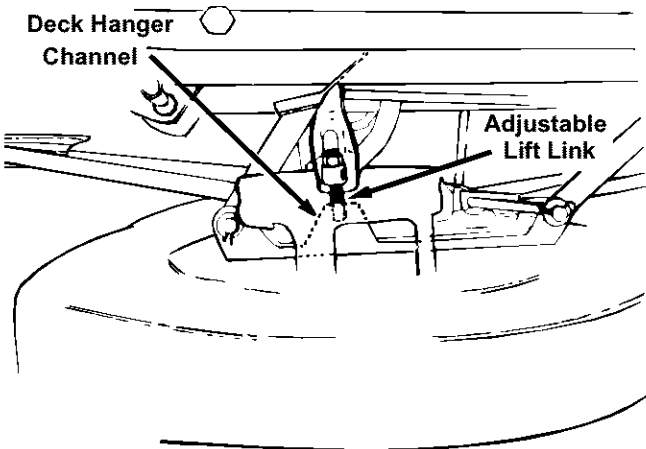


Figure 7

Installing the Battery

NOTE: If battery is put into service after date shown on top of battery, charge for minimum of 1 hour at 6-10 amps.

- Lift the seat.
- Remove the plastic cover from the negative terminal.
- Remove the hex bolt and nut from the negative (black) cable. Attach negative cable to the negative terminal with this bolt and nut.



WARNING: Battery posts, terminals and related accessories contain lead and lead compounds. **Wash hands after handling.**

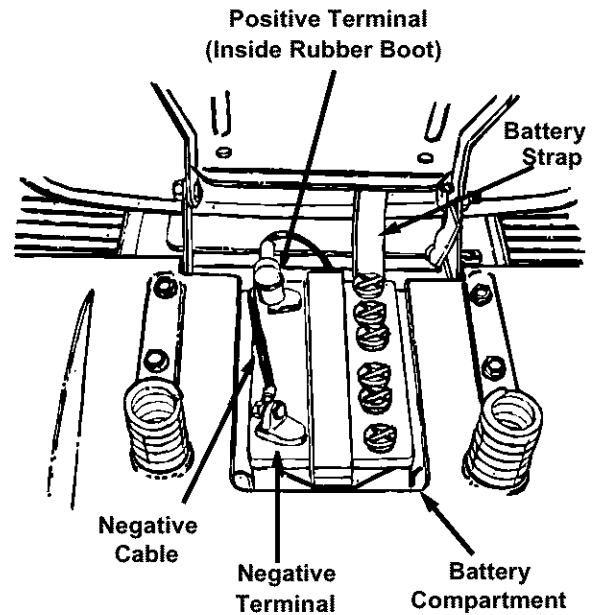


Figure 8

SECTION 2: KNOW YOUR LAWN TRACTOR

Ignition Switch

The ignition switch is located on the dashboard. Turn the key to the START position to start the engine. When the engine is running, leave the key in the ON position. To stop the engine, turn the key to the OFF position. See Figure 9.



WARNING: Never leave a running machine unattended. Always disengage PTO, Shift into neutral, set parking brake, stop engine and remove key to prevent unintended starting.

Throttle Control

The throttle control is located on the left side of the dashboard and is used to regulate the engine speed. See Figure 9. The engine should be operated at full throttle (FAST) when operating any equipment that uses the tractor engine as a source of power such as the mowing deck or snow thrower attachment.

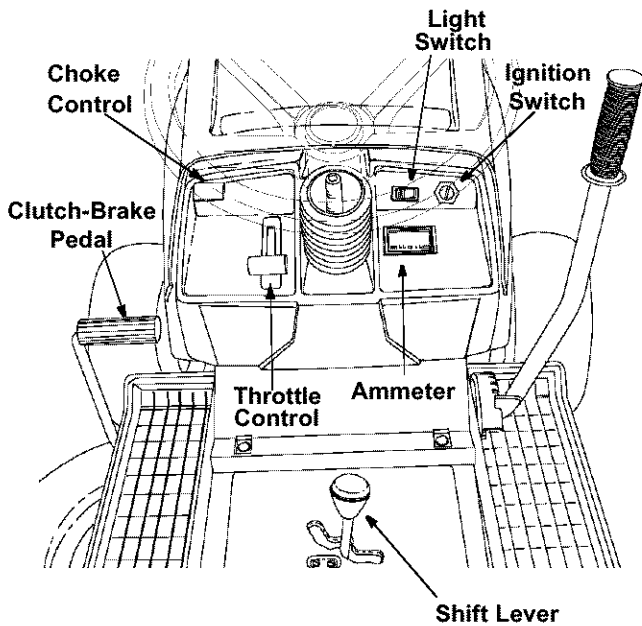


Figure 9

Choke Control

The choke control is located on the left side of the dashboard and is operated manually. Details for the choke operation are covered in the separate engine manual packed with your unit. See Figure 9.

Light Switch (If Equipped)

The head lamps are operated by pushing the light switch located on the dashboard. The head lamps will only operate when the engine is running. See Figure 9.

Ammeter (If Equipped)

The ammeter registers the rate of battery charge or discharge. The ammeter will register on the discharging side with starting the engine. It should register on the opposite side (charging) when the engine is running in the fast position until the battery is completely charged. With a fully charged battery or with the engine idling, the ammeter will not show a charge. See Figure 9.

Shift Lever

The shift lever is located in the center of the console and has three positions, FORWARD, NEUTRAL and REVERSE. See Figure 9. The clutch-brake pedal must be depressed and the lawn tractor must not be moving when shifting gears. Do not force the shift lever. Release the clutch-brake pedal slightly to line up the shifting collar in the transmission. Then try to shift gears.

Speed Control Lever

The speed control lever is located either on the console or on the right fender. See Figure 10. The speed control lever allows you to regulate the ground speed of the lawn tractor. To select the ground speed, depress clutch pedal. Move speed control lever out of the notches and backward to slow lawn tractor, forward to increase speed. When desired speed has been obtained, release lever in that position. Whenever clutch is released, unit will automatically go to the pre-set speed.

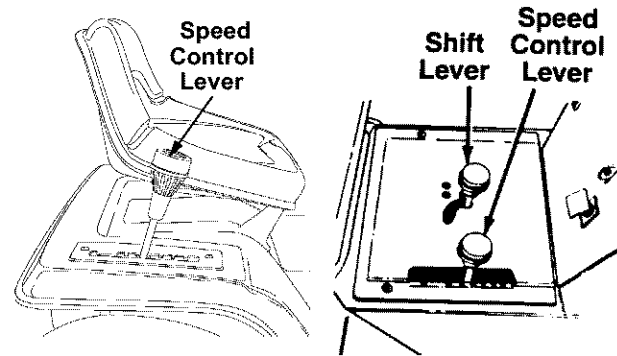


Figure 10

Clutch-brake Pedal

The clutch-brake pedal is located on the left side of the lawn tractor. Depressing the clutch-brake pedal part way disengages the clutch. Pressing the pedal all the way down disengages the clutch and engages the disc brake. See Figure 9.

NOTE: *The clutch-brake pedal must be depressed to start the engine.*

Parking Brake

The speed control lever is used to set the parking brake. To set the parking brake, depress the clutch-brake pedal. Move the speed control lever out of the notches to the parking brake position. Release the speed control lever and the clutch-brake pedal.

To release the parking brake, depress the clutch-brake pedal and move the speed control lever out of the notches to the desired position. Release the speed control lever and the clutch-brake pedal.

NOTE: *The parking brake must be set if the operator leaves the seat with the engine running*

Interlocks (Not Shown)

Interlock safety switches are located by the clutch-brake pedal, the lift lever, the shift lever and under the seat.

Before the engine will start, the clutch-brake pedal must be depressed all the way and the lift lever must be in the BLADES STOP position.

Before the unit can be shifted into reverse or if the operator leaves the seat, the lift lever must be in the BLADES STOP position.

Indicator Lights (If Equipped)

If your unit is equipped with indicator lights, two or three indicator lights are located in the dash panel. If a light illuminates when attempting to start the unit, proceed as follows.

CLUTCH—Depress the clutch pedal.

PTO—Place lift lever in the BLADES STOP position.

OIL (Vanguard Twin and Intek twin Engines Only)—Check the crankcase oil level, and add oil as required.

Cutting Controls

Lift Lever

The lift lever is used to raise and lower the cutting deck and to engage and disengage the blades. Pulling it all the way back and locking it disengages the blades.

NOTE: The lift lever **must** be in the BLADES STOP position when starting the engine, when shifting into reverse and if the operator leaves the seat. See Figure 11.

Deck Lift Indicator (If Equipped)

If so equipped, the deck lift indicator marks the position being used for the lift lever. Select the lift lever position desired, press the indicator lever outward, move it to the position immediately below the lift lever and release the indicator lever. See Figure 11.

Setting The Cutting Height

- Select the position for the lift lever which gives the desired cutting height. Move the deck lift indicator (if so equipped) so that the lift lever can be returned to the same position after it is raised.
- Move the deck wheels to the hole location so the wheels are 1/4 inch above the ground. Place all four wheels in the same relative position.

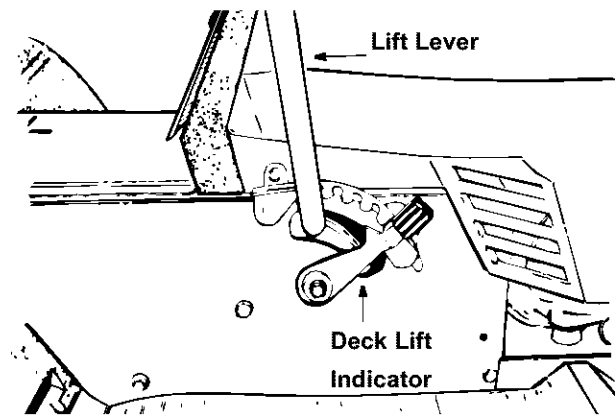


Figure 11

SECTION 3: OPERATING YOUR LAWN TRACTOR

AVOID SERIOUS INJURY OR DEATH

- Go up and down slopes, not across. avoid sudden turns.
- Do not operate the unit where it could slip or tip.
- If machine stops going uphill, stop blade(s) and back downhill slowly.
- Do not mow when children or others are around.
- Never carry children.
- Look down and behind before and while backing.
- Keep safety devices (guards, shields, and switches) in place and working.
- Remove objects that could be thrown by the blade(s).
- Know location and function of all controls.
- Be sure blade(s) and engine are stopped before placing hands or feet near blade(s).
- before leaving operator's position, disengage blade(s), place the shift lever in neutral, engage brake lock, shut engine off and remove key.
- READ OPERATOR'S MANUAL

Gas And Oil Fill-up

Check the oil level and add if necessary. Service the engine with gasoline as instructed in the separate engine manual packed with your tractor. Read instructions carefully.

IMPORTANT: Your tractor is shipped with oil; however you must check the oil level before operating. Be careful not to overfill.



WARNING: Use extreme care when handling gasoline. Gasoline is extremely flammable and the vapors are explosive. Never fuel machine indoors or while the engine is hot or running. Extinguish cigarettes, cigars, pipes, and other sources of ignition

Before Starting Engine



WARNING: Read, understand, and follow all instructions and warnings on the machine and in this manual before operating.

Starting The Engine

IMPORTANT: This unit is equipped with a safety interlock system for your protection. The purpose of the safety interlock system is to prevent the engine from cranking or starting unless the clutch-brake pedal is depressed and the lift lever is in the BLADES STOP position. In addition, the lift lever must be in the BLADES STOP position when the unit is put into reverse or the engine will shut off. If the operator leaves the seat with the lift lever engaged and/or without setting the parking brake, the engine will shut off.



WARNING: Do not operate the tractor if the interlock system is malfunctioning because it is a safety device, designed for protection.

- Place the lift lever in the BLADES STOP position.
- Depress the clutch-brake pedal and set the parking brake.
- Set the throttle control in the FAST position.
- Pull out the choke control (a warm engine may not require choking).
- Turn the ignition key to the right to the START position. After the engine starts, release the key. It will return to the ON position.

NOTE: Protect the starter life by using short starting cycles of several seconds. Cranking more than 15 seconds per minute can damage the starter motor.

- Push choke knob in gradually. Move the throttle control to desired engine speed.

Stopping The Engine

Turn the ignition key to the left to the OFF position. Remove the key to prevent accidental starting.



WARNING: If you strike a foreign object, stop the engine, disconnect the spark plug wire(s) and ground against the engine. Thoroughly inspect the machine for any damage. Repair the damage before restarting and operating.

NOTE: If any problems are encountered, refer to the Trouble Shooting Guide.

Operating The Lawn Tractor



WARNING: Always look down and behind before and while backing up to avoid a back-over accident.



WARNING: Before leaving the operator's position. Always disengage PTO, shift into neutral, set parking brake, stop engine and remove key to prevent unintended starting.

- Move throttle control to full throttle to prevent strain on the engine and to operate the cutting blades.
- Place the shift lever in either the FORWARD or REVERSE position.
- Release the parking brake by depressing the clutch-brake pedal, pressing outward on the speed control lever and moving to desired position. Use first speed position when operating the lawn tractor for the first time.
- Release clutch-brake pedal slowly to put unit into motion.
- The lawn tractor is brought to a stop by depressing the clutch-brake pedal.

NOTE: When operating the unit initially, there will be little difference between the highest two speeds until after the belts have seated themselves into the pulleys during the break-in period.

Be sure that the lawn is clear of stones, sticks, wire, or other objects which could damage lawn mower or engine. For best results and to insure more even grass distribution, do not mow when lawn is excessively wet.



WARNING: Before leaving the operator's position for any reason, disengage the blades, place the shift lever in neutral, engage the parking brake, shut engine off and remove the key.

When stopping the unit to empty a grass bag, etc., follow the instructions above. This procedure will also eliminate "browning" the grass, which is caused by hot exhaust gases from a running engine.

If unit stalls with speed control in high speed, or if unit will not operate with speed control lever in a low speed position, proceed as follows.

- Place shift lever in NEUTRAL.
- Restart engine.
- Place speed control lever in high speed position.
- Release clutch-brake pedal fully.
- Depress clutch-brake pedal.
- Place speed control lever in desired position.
- Place shift lever in either FORWARD or REVERSE, and follow normal operating procedures.

Operating The Cutting Blades

The cutting blades may be engaged while the lawn tractor is moving or standing still. DO NOT engage the cutting blades abruptly as the sudden belt tension on the pulley may cause the engine to stall.



WARNING: Keep feet and hands away from the discharge opening, the blades or any part of the deck. When the unit is used for anything other than mowing operations, the blade drive should be disengaged.

Move the lift lever into the BLADES STOP position to raise the deck and disengage the blades.

Grass Collector Available

Grass Collector Model OEM-190-063 is available as optional equipment for lawn tractors with 38" and 42" decks. Grass Collector Model OEM-190-103 is available for lawn tractors with 46" decks.



WARNING: Do not operate the cutting deck unless the discharge cover or entire grass catcher are in the proper operating position.

NOTE: Under normal usage bag material is subject to wear, and should be checked periodically. Be sure to use only factory authorized replacement bag.

SECTION 4: MAKING ADJUSTMENTS



WARNING: Never attempt to make any adjustments while the engine is running, except where specified in the operator's manual.



WARNING: Disconnect the spark plug wire(s) and ground against the engine before performing any adjustments, repairs or maintenance.

Carburetor Adjustments



WARNING: If any adjustments need to be made to the engine while the engine is running (e.g. carburetor), disengage PTO, shift into neutral and set the parking brake. Keep clear of all moving parts. Be careful of muffler, engine and other surrounding heated surfaces.

Manual Adjustment Seat

To adjust the position of the seat, loosen the four screws on the bottom of the seat. See Figure 2. Slide the seat forward or backward as desired. Retighten the four screws.

Quick Adjustment Seat

To adjust the position of the seat, move the seat adjustment lever (located under the seat) to the left and slide the seat forward or backwards. See Figure 12. Make sure seat is locked into one of the six adjustment positions before operating the lawn tractor.

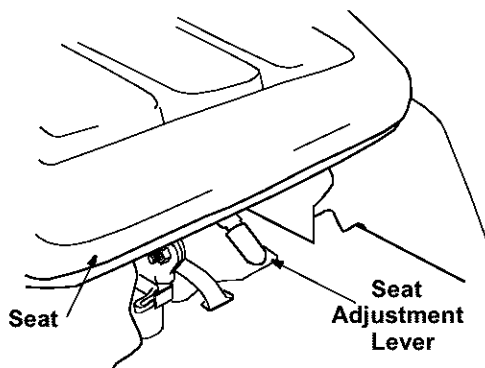


Figure 12

Minor carburetor adjustments may be required to compensate for differences in fuel, temperature, altitude and load. Refer to separate engine manual for carburetor adjustment information.

NOTE: A dirty air cleaner will cause an engine to run rough. Be certain air cleaner is clean and attached to the carburetor before adjusting carburetor.

Deck Leveling Adjustment

If an uneven cut is obtained, the deck may be leveled by following instructions in Assembly section.

Deck Engagement Adjustment

The cutting deck engagement may be adjusted to make certain deck is disengaged when lift lever is in the BLADES STOP position. Correct adjustment as follows.

With the engine off, place the lift lever in the highest cutting position (first position). Remove the cotter pin and flat washer which secure the disengagement rod to the stabilizer shaft assembly. See Figure 13. Shorten the rod by threading it in until the ferrule is against the back of the slot in the lift shaft assembly, and the rod lines up with the hole in the stabilizer shaft. For more belt tension the disengagement rod must be lengthened. To decrease belt tension the disengagement rod must be shortened.

Check the adjustment by placing the lift lever in the BLADES STOP position. The deck should move up and forward, allowing the belt to become loose. Start and test for disengagement. Repeat procedure as necessary.

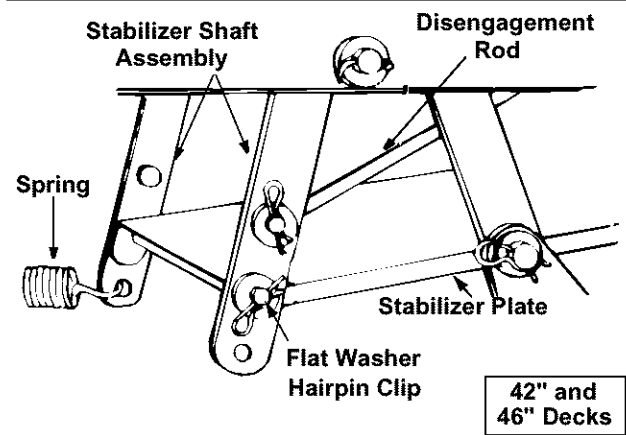
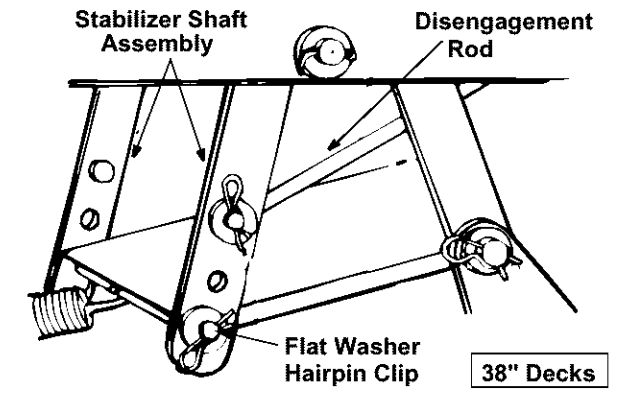


Figure 13

Neutral Adjustment

- Place the transmission in neutral. (The unit will move freely when pushed forward and backward with the parking brake released.)
- Loosen the bolt which secures the shift lever assembly to the shift lever link. See Figure 14.
- Place the shift lever in the neutral slot. See Figure 14.
- Tighten the bolt to 13 foot pounds.

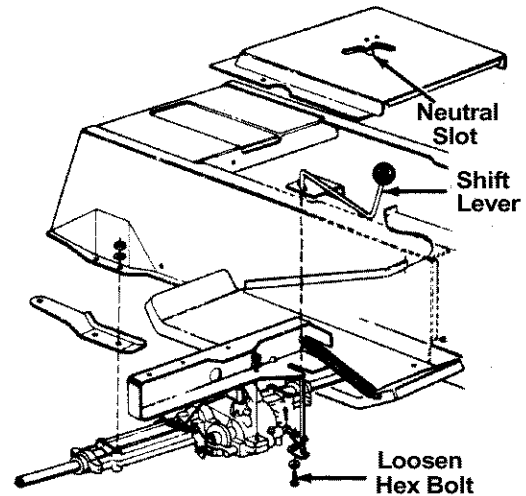


Figure 14

Brake Adjustment

The brake is located by the right rear wheel inside the frame. During normal operation of this machine, the brake is subject to wear and will require periodic examination and adjustment. See Figure 15.



WARNING: Never attempt to adjust the brake while the engine is running. Always disengage PTO, shift to neutral, stop engine and remove key to prevent unintended starting.

To adjust the brake, adjust the nut so the brake starts to engage when the brake lever is 1/4" to 5/16" away from the axle housing.

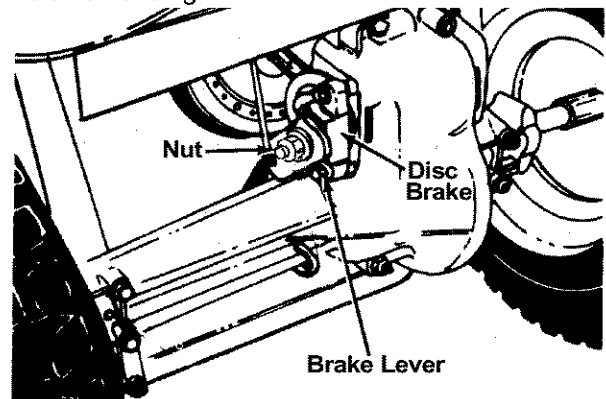


Figure 15

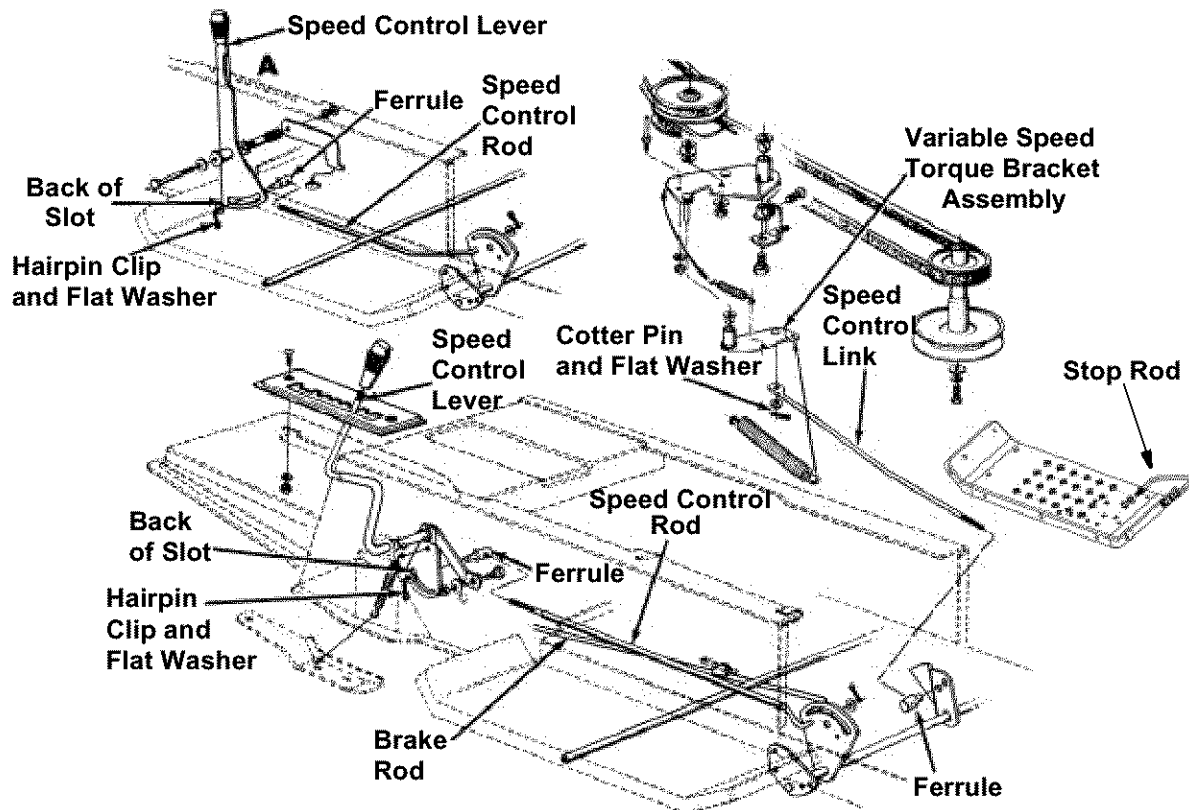


Figure 16

Speed Control Adjustment

NOTE: When operating the unit initially or after replacing the belts, there will be little difference between the highest two speeds until after the belts have gone through a break-in period and have seated themselves into the pulleys.

If the full range of speeds cannot be obtained on your unit, adjust the speed control as follows.

- Adjust the speed control lever by pushing the clutch-brake pedal forward until it hits the stop rod on the running board. See Figure 16. Have another person hold the pedal in this position as you make the following adjustment. Place the speed control lever in parking brake position. Remove the hairpin clip and flat washer, and adjust the ferrule on the rod so it is against the back end of the slot. See Figure 16. Then lengthen rod one more turn. Reassemble and secure with the flat washer and hairpin clip.
- Adjust the speed control link as follows to obtain the correct neutral adjustment.
- Start the engine.
- Place the shift lever in Neutral position.
- Place the speed control lever in high speed position.
- Release the clutch-brake pedal completely, then slowly depress the pedal all the way (to park position). Hold the pedal in this position.
- Turn the engine off.
- After engine stops completely, release the clutch-brake pedal.
- Place speed control lever in second position.
- Remove the cotter pin and flat washer which secures the speed control link to the variable speed torque bracket assembly.
- Push the clutch-brake pedal backward by hand as far as it will go using light pressure. Hold it in this position as you thread the speed control link in or out of the ferrule until it lines up with the pin on the variable speed torque bracket assembly.
- Secure speed control link to variable speed torque bracket assembly with flat washer and cotter pin.

Wheel Adjustment (Units With Adjustable Tie Rod)

If the tractor turns tighter in one direction than the other, or if either the tie rod and ferrule are being replaced due to damage or wear, the tie rod may need to be adjusted. To do so, proceed as follows:

- Place the steering wheel in position for straight ahead travel.

- In front of the pivot bar, measure the distance horizontally from the inside of the left rim to the inside of the right rim. Note the distance.
- Behind the pivot bar, measure the distance horizontally from the inside of the left rim to the inside of the right rim. Note the distance.
- The measurement taken in front of the pivot bar should be between 1/16" and 5/16" less than the measurement taken behind the pivot bar. If it is not, an adjustment is necessary. Proceed as follows.
- Locate the ferrule at the right end of the tie rod, just to the rear of the right, front tire of tractor. See Figure 17.

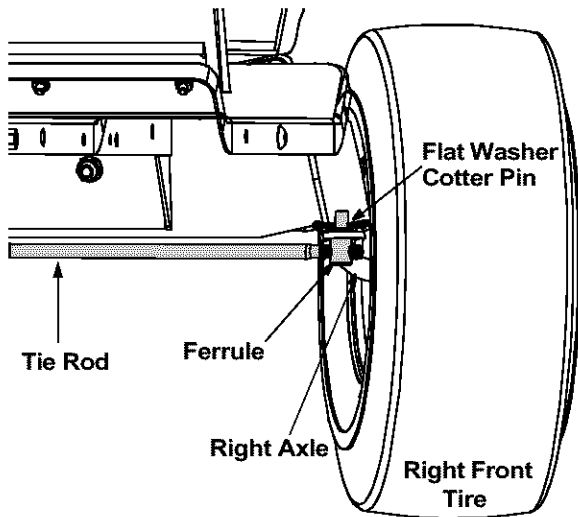


Figure 17

- Remove the cotter pin and flat washer which secures the adjustment ferrule to the tractor's right axle.
- Two turns at a time, thread the adjustment ferrule toward the right, front tire to lengthen the tie rod. Or, thread the adjustment ferrule away from the right, front tire to shorten the tie rod.

NOTE: Lengthening the tie rod increases the tractor's front tire toe-in. Shortening the tie rod decreases the tractor's front tire toe-in.

- Reinsert the adjustment ferrule and temporarily secure it with the cotter pin removed earlier.
- Make certain the steering wheel is in position for straight-ahead travel before again taking measurements. Continue to repeat the steps above until a proper adjustment is achieved.
- Secure the tie rod to the right axle with the flat washer removed earlier and a replacement cotter pin (714-0470).

IMPORTANT: Do NOT reuse the original cotter pin once it has been removed.

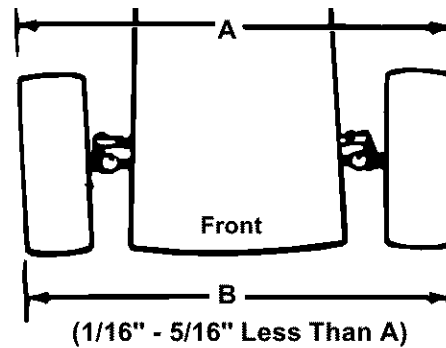


Figure 18

Carburetor Adjustments



WARNING: If any adjustments are made to the engine while the engine is running (e.g. carburetor), disengage all clutches and blades. Keep clear of all moving parts. Be careful of heated surfaces and muffler.

Minor carburetor adjustments may be required to compensate for differences in fuel, temperature, altitude and load. Refer to separate engine manual for carburetor adjustment information.

NOTE: A dirty air cleaner will cause an engine to run rough. Be certain air cleaner is clean and attached to the carburetor before adjusting carburetor.

SECTION 5: SERVICE



WARNING: Always stop engine and disconnect spark plug wire before cleaning, lubricating or doing any kind of work on lawn tractor.

Steering Gears

Lubricate teeth of steering gears with automotive multi-purpose grease after every 25 hours of operation or once a season. See Figure 19.

Steering Shaft

Lubricate steering shaft at least once a season with light oil.

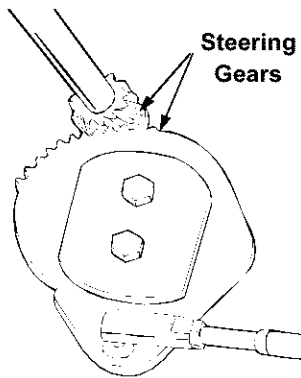


Figure 19

Linkage

Once a season lubricate all the pivot points on the clutch, brake and lift linkage with SAE 30 engine oil.

Wheels

The front wheels may be provided with optional grease fittings. The rear wheels must be removed from the axle for lubrication. Lubricate at least once a season with automotive multi-purpose grease.

Pivot Points

Lubricate all pivot points with light oil at least once a season.

Ball Joints

The ball joints and drag link ends are permanently lubricated.

SECTION 6: MAINTAINING YOUR LAWN TRACTOR



WARNING: Disconnect the spark plug wire and ground against the engine before performing any adjustments, repairs or maintenance.

Trouble Shooting

Refer to the trouble shooting chart for engine problems.

Engine

Refer to the separate engine manual for engine maintenance instructions.

Service **air cleaner** every 10 hours under normal conditions. Clean every few hours under extremely dusty conditions. To service the air cleaner, refer to the separate engine manual packed with your unit.

The **spark plug(s)** should be cleaned and the gap reset once a season. Spark plug replacement is recommended at the start of each mowing season; check engine manual for correct plug type and gap specifications.

Maintain **engine oil** as instructed in the separate engine manual packed with your unit. Read and follow instructions carefully.

Oil Drain Sleeve (If Equipped)

Your lawn tractor has a plastic oil drain sleeve packed with the loose parts for your convenience in draining oil from the crankcase. To drain the oil, snap small end of oil drain sleeve onto oil sump. See Figure 20. Remove drain plug and drain oil into a suitable container.

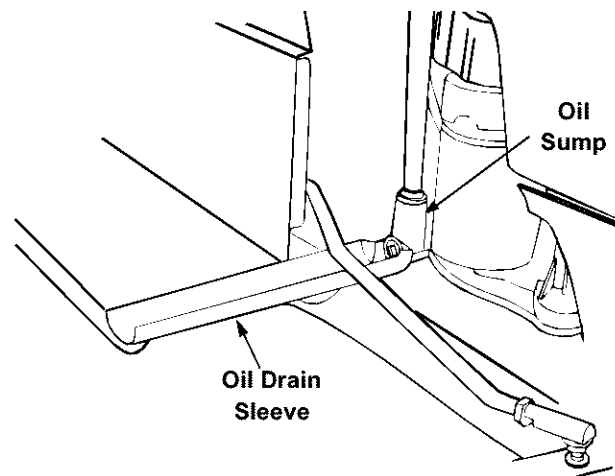


Figure 20

Oil Drain Valve (If Equipped)

Your lawn tractor may have a valve installed on the engine for draining oil from the crankcase. See Figure 21. To drain the oil, insert the 12" hose (shipped loose with your unit) over the end of the valve. Place the other end in a suitable container. Push in black cap, rotate counterclockwise and pull valve open. When oil is completely drained, push top of valve in and rotate clockwise to close.

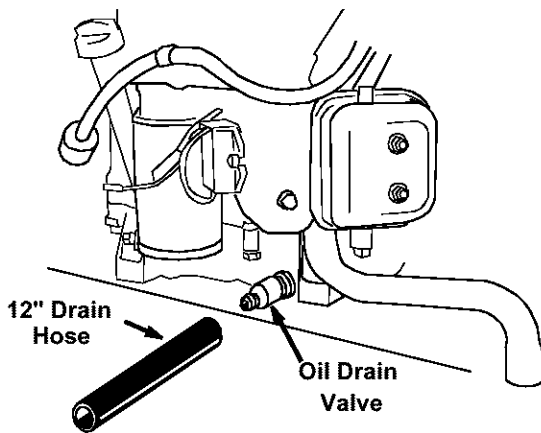


Figure 21

Fuel Filter

Your unit is equipped with a replaceable in-line fuel filter. Replace filter whenever contamination or discoloration is noticed. Order replacement filter through your authorized engine service dealer.

Cleaning Engine And Deck

Any fuel or oil spilled on the machine should be wiped off promptly. Grass, leaves, and other dirt must not be left to accumulate around the cooling fins of the engine or on any part of the machine.

Clean the underside of the deck after each mowing.

We do not recommend the use of pressure washers or garden hose to clean your unit. They may cause damage to electric components, spindles, pulleys, bearings or the engine. The use of water will result in shortened life and reduce serviceability.

Cutting Blades

REMOVAL FOR REPLACEMENT OR SHARPENING



WARNING: Be sure to disconnect and ground the spark plug wire(s) and remove ignition key before working on the cutting blade to prevent accidental engine starting. Protect hands by using heavy gloves or a rag to grasp the cutting blades.

- Remove the hex flange nut which holds the blade to the blade spindle.
- Remove the blade from the spindle.

Sharpening

Remove the cutting blades by following the directions of the preceding section.

When sharpening the blades, follow the original angle of grind as a guide. It is extremely important that each cutting edge receives an equal amount of grinding to prevent an unbalanced blade. An unbalanced blade

will cause excessive vibration when rotating at high speeds, may cause damage to the mower and could break, causing personal injury.

The blade can be tested for balance by balancing it on a round shaft screwdriver. Remove metal from the heavy side until it balances evenly.

Reassembly

When replacing blades, be sure to install the blade with the side of the blade marked "Bottom" (or with part number) facing the ground when the mower is in the operating position. Carefully align "star" on blade with "star" on spindle. Secure with hex flange nut.

Blade Mounting Torque

Hex Flange Nut: 840 in. lb. min., 1080 in. lb. max.

To ensure safe operation of your unit, all nuts and bolts must be checked periodically for correct tightness.

Battery Care And Maintenance

Batteries are sealed and are maintenance free.

Charging The Battery

The engine is equipped with an alternator which charges battery when tractor is operated. Under normal conditions, the battery only needs to be charged before, during and after off-season storage. Follow the instructions under "Off-Season Storage."

To charge the battery: Battery P/N 725-1705D—Charge at 2-3 amps for one hour. Battery P/N 725-1707D, 725-0453G, and 725-1750—Charge at 6 amps for one hour.

Removing / Installing / Jump Starting



WARNING: When removing or installing the battery, follow these instructions to prevent the screwdriver from shorting against the frame.

Removing the Battery: Disconnect negative cable first, then positive cable.

Installing the Battery: Connect positive cable first, then negative cable.

Jump Starting

- First, connect end of one jumper cable to the positive terminal of the good battery, then the other end to the positive terminal of the dead battery.
- Connect the other jumper cable to the negative terminal of the good battery, then to the FRAME OF THE UNIT WITH THE DEAD BATTERY.



WARNING: Failure to use this procedure could cause sparking, and the gas in either battery could explode.

Clean The Battery

Clean the battery by removing it from the unit and washing with a baking soda and water solution. If necessary, scrape the battery terminals with a wire brush to remove deposits. Coat terminals and exposed wiring with grease or petroleum jelly to prevent corrosion.

Battery Failures

Some common causes for battery failure are: incorrect initial activation, undercharging, overcharging, corroded connections, freezing. **These failures do not constitute warranty.**

Tires

Recommended operating tire pressure is approximately 10 p.s.i. Maximum tire pressure under any circumstances is 30 p.s.i. Equal tire pressure should be maintained on all tires.

When installing a tire to the rim, be certain rim is clean and free of rust. Lubricate both the tire and rim generously. Never inflate to over 30 p.s.i. to seat beads.



WARNING: Excessive pressure (over 30 p.s.i.) when seating beads may cause tire/rim assembly to burst with force sufficient to cause serious injury.

Belt Removal And Replacement



WARNING: Be sure to shut the engine off, remove ignition key, disconnect the spark plug wire(s) and ground against the engine to prevent unintended starting before removing belt(s)

NOTE: Figures 22, 26 and 27 are shown with the unit tipped up for clarity. It is not necessary to tip the unit to remove the belts.

However, if tipping the unit is desired, remove the battery from the unit. To prevent gasoline leakage, drain the gasoline, or remove the fuel tank cap, place a thin piece of plastic over the neck of the fuel tank and screw on the cap. Be certain to remove the plastic when finished changing the belts. Block unit securely.

Deck Belt (38" And 42" Decks)

- Place the lift lever in the engaged (all the way forward) position.
- Disconnect the spring which is attached to a bracket on the transaxle, inside the right rear wheel. Use a spring puller or other suitable tool.

NOTE: When reassembling, make certain belt keeper pins are assembled in the same locations from which they were removed. See Figure 22.

- Place the lift lever in the BLADES STOP position.
- Remove the belt keeper pins from the lower frame. See Figure 22.
- Unhook the deck belt from the engine pulley.
- Place the lift lever in the engaged (all the way forward) position.
- Disconnect the stabilizer plate from the stabilizer shaft assembly by removing the hairpin clips and flat washers and sliding out the rod. Refer to Figure 13.

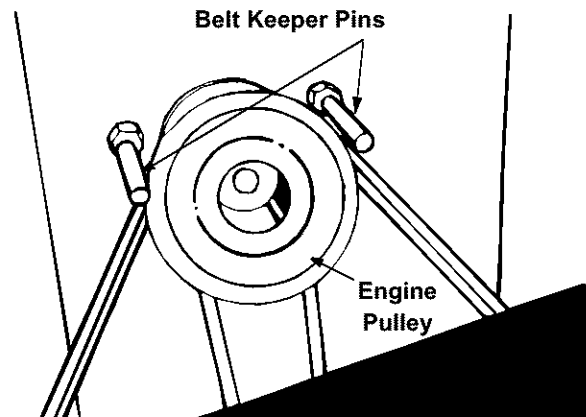


Figure 22

- Disconnect the six deck links by removing the hairpin clips and flat washers.
- Place the lift lever in the BLADES STOP position.
- Slide the deck from beneath the lawn tractor.
- Remove the belt guards at each deck pulley by removing the self-tapping screws. See Figure 23.

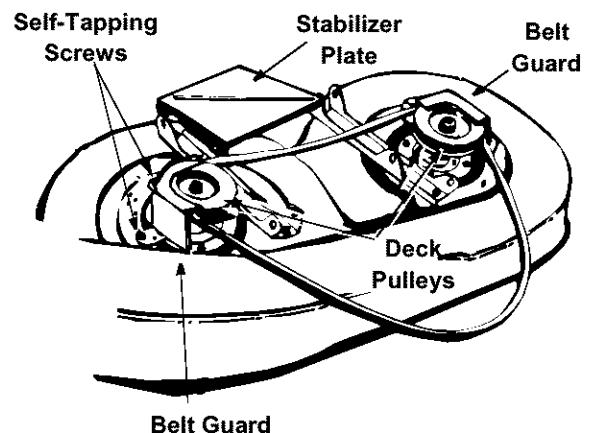


Figure 23

- Remove and replace the belt, reassemble following the instructions in reverse order.

Deck Belts (46" Deck)

- Place the lift lever in the engaged (all the way forward) position.
- Disconnect the spring which is attached to a bracket on the transaxle, inside the right rear wheel. Use a spring puller or other suitable tool.

NOTE: When reassembling, make certain belt keeper pins are assembled in the same locations from which they were removed. See Figure 22.

- Place the lift lever in the BLADES STOP position.
- Remove the belt keeper pins from the lower frame. See Figure 22.
- Unhook the deck belt from the engine pulley.
- Place the lift lever in the engaged (all the way forward) position.
- Disconnect the stabilizer plate from the stabilizer shaft assembly by removing the hairpin clips and flat washers and sliding out the rod. Refer to Figure 13.
- Disconnect the six deck links by removing the hairpin clips and flat washers.
- Place the lift lever in the BLADES STOP position.
- Slide the deck from beneath the lawn tractor.
- Remove the top deck drive belt by lifting up on the stabilizer plate, and slipping belt off the pulley.
- Remove the belt cover at the two outside deck pulleys, by removing the self-tapping screws.
- Release the tension on the spring loaded idler by pushing the idler toward the rear of the deck.
- Remove the belt from around the idler pulleys, and remove from the three deck pulleys.
- Reassemble new belts, following instructions in reverse order.

Rear Drive Belt

- Place shift lever in neutral position. Unscrew the shift knob and the speed control knob (if located on the console). Remove the two truss head screws which secure the transmission cover. See Figure 24.
- Lift the transmission cover. Unplug the safety wire from beneath the transmission cover. See Figure 24. Remove transmission cover.

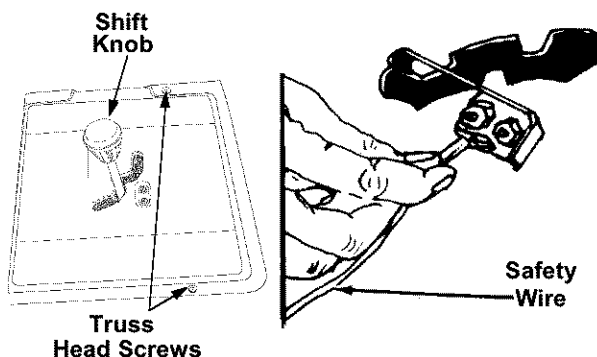


Figure 24

- Push the idler pulley toward the right side of the unit. Lift the belt over the idler pulley. See Figure 25.
- Remove the belt from the variable speed pulley.
- Remove the two bolts which hold the shift lever bracket to the frame on the left side of the unit.

Swing the bracket toward the right so the belt can be removed from the transmission pulley. See Figure 25.

- Replace belt, and reassemble in reverse order.
- Adjust the speed control as instructed in adjustment section.

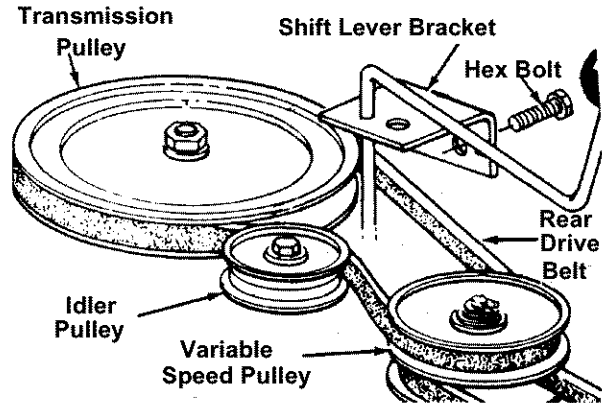


Figure 25

Front Drive Belt

- To remove the front drive belt, first remove the rear drive belt from the idler pulley and variable speed pulley.
- Place the lift lever in the BLADES STOP position.
- Remove the belt keeper pins from the engine pulley belt guard. Refer to Figure 22.

NOTE: Make certain belt keeper pins are reassembled as shown in Figure 22.

- Unhook the deck belt from the engine pulley.
- Remove the center bolt, lock washer and flat washer, and let the engine pulley drop down so the belt is past the belt guards.

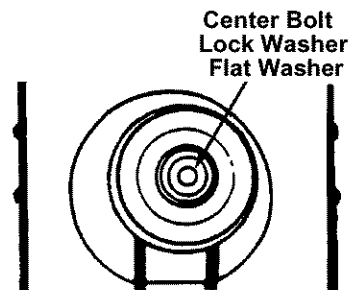


Figure 26

- Place the clutch-brake pedal in park position.
- Push forward on the variable speed pulley, lift the belt off the engine pulley, and remove the belt from the pulley.
- Release the clutch-brake pedal. Using the pedal to move the variable speed pulley as necessary, lift the belt up and off the variable speed pulley.

NOTE: When reassembling, make certain belt is inside the belt keeper pins. See Figure 22.

- Adjust the speed control as instructed in adjustment section.

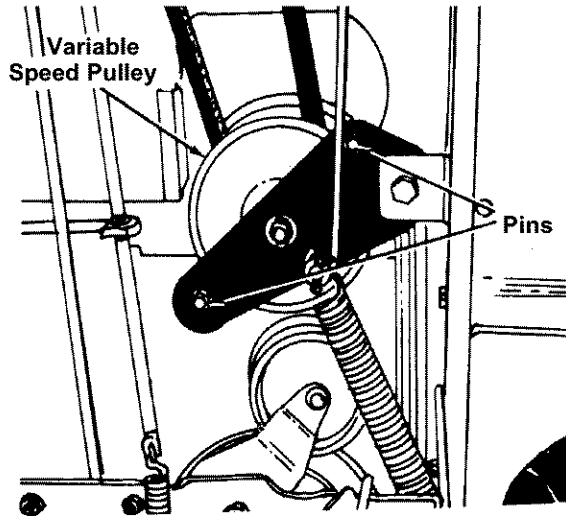


Figure 27

- Reassemble with a new belt, following instructions in reverse order.

SECTION 7: OFF-SEASON STORAGE



WARNING: Never store the machine or fuel container indoors where there is an open flame, spark or pilot light such as on water heater, furnace, clothes dryer or other gas appliance.



WARNING: Use a fuel stabilizer additive or drain the fuel into an approved container outdoors, away from an open flame. Allow engine to cool. Extinguish cigarettes, cigars, pipes, and other sources of ignition prior to draining fuel. Fuel left in engine without a stabilizer additive for extended periods deteriorates and will cause problems.

If the machine is to be inoperative for a period longer than 30 days, prepare for storage as follows.

- Clean the engine and the entire unit thoroughly.
- We do not recommend the use of pressure washers or garden hose to clean your unit. They may cause damage to electric components, spindles, pulleys, bearings or the engine. The use of water will result in shortened life and reduce serviceability.

- Lubricate all lubrication points. Wipe the entire machine with an oiled rag to protect the surfaces.
- Refer to the engine manual for correct engine storage instructions. The engine must be completely drained of fuel to prevent gum deposits from forming on essential carburetor parts, fuel lines and fuel tanks.

Charge battery fully. The battery loses some of its charge each day when the unit is not used. NEVER store battery without a full charge. Recharge battery before returning to service or every two months, whichever occurs first.

- When storing unit for extended periods, disconnect battery cables. Removing battery from unit is recommended.
- Store unit in a clean, dry area. Do not store next to corrosive materials, such as fertilizer.

NOTE: When storing any type of power equipment in an unventilated or metal storage shed, care should be taken to rustproof the equipment. Using a light oil or silicone, coat the equipment, especially any chains, springs, bearings and cables.

SECTION 8: TROUBLE SHOOTING GUIDE

Trouble	Possible Cause(s)	Corrective Action
Engine will not crank	<p>Safety switch button not depressed.</p> <p>Battery installed incorrectly.</p> <p>Battery is dead or weak.</p> <p>Blown fuse or circuit breaker.</p> <p>Engine ground wire loose.</p>	<p>There are two switches in the starting circuit of your unit: the clutch pedal switch and the deck lift lever switch. Make certain the actuator is fully depressing the buttons on each switch.</p> <p>The battery must be installed with negative terminal attached to black ground wire. Negative terminal is identified at the post by "NEG", "N" or "-". The positive terminal, identified by "POS", "P" or "+", must be attached to the big red wire which goes to the solenoid. All batteries are to be fully charged before installing. Refer to "Quick Start" battery guide that came with the operator's manual.</p> <p>Check fluid level in battery. If fluid is low, fill to just below split rings with water. Charge with 6 AMP charger until fully charged.</p> <p>Refer to operator's manual for fuse box location. Replace fuse with automotive type fuse. Fuses seldom fail without a reason. The problem must be corrected. Check for loose connections in the fuse holder. Replace fuse holder if necessary. A dead short may be in the cranking or charging circuit where the insulation may have rubbed through and exposed the bare wire. Replace the wire or repair with electrician's tape if the wire strands have not been damaged.</p> <p>Note: Look for a wire pinched between body panels, burned by the exhaust pipe or muffler or rubbed against a moving part.</p> <p>Engine should have a black ground wire running from engine to frame or mounting bolt.</p>
Engine cranks but will not start	<p>Throttle or choke not in starting position.</p> <p>No fuel to the carburetor.</p> <p>No spark to spark plug.</p> <p>Dirty air cleaner.</p>	<p>Check operator's manual for correct position for throttle control and choke for starting.</p> <p>Gasoline tank empty. Fill.</p> <p>Fuel line or in-line fuel filter plugged. Remove and clean fuel line. Replace filter if necessary.</p> <p>Spark plug lead disconnected. Connect lead.</p> <p>Faulty spark plug. To test, remove spark plug. Attach spark plug lead to spark plug. Ground the spark plug body against the engine block. Crank the engine. The spark plug should fire at the electrode. Replace if it does not.</p> <p>If the air cleaner is dirty, the engine may not start. Refer to the engine manual packed with your unit.</p>
Engine smokes	<p>Engine oil has been overfilled.</p> <p>Engine loses crankcase vacuum.</p>	<p>Check oil level.</p> <p>Dipstick not seated or broken. Replace defective part.</p> <p>Engine breather defective. Replace.</p>
Excessive vibration	<p>Bent or damaged blade.</p> <p>Bent blade.</p>	<p>Stop engine immediately. Check all pulleys, blade adapters, keys and bolts for tightness and spindle damage. Tighten or replace any damaged parts.</p> <p>Stop engine immediately. Replace damaged blade. Only use original equipment blades.</p>
Mower will not discharge grass or leaves uncut strips	<p>Engine speed low.</p> <p>Speed selection.</p> <p>Cutting height set too low.</p> <p>Blades short or dull.</p>	<p>Throttle must be set at full throttle.</p> <p>Use lower ground speed. The slower your ground speed, the better the quality of cut. Raise deck.</p> <p>Sharpen or replace blades (uncut strip problem only).</p>

NOTE: For repairs beyond the minor adjustments above, contact your local authorized service dealer.

SECTION 9: OPTIONAL EQUIPMENT

At the time of manufacture of lawn tractor, the following optional equipment is available.

NOTE: *These lawn tractors are not designed for ground-engaging equipment (tillers, plows, etc.).*

NOTE: **Available through your local dealer or from Agri-Fab Inc., 303 W. Raymond Street, Sullivan, Illinois 61951.*

Description	Model No.
40" Two Stage Snow Thrower	OEM-190-621
42" Dozer Blade	190-620-000
Mulching Kit 38"/42"	OEM-190-116
Mulching Kit 46"	OEM-190-118
Twin Bag Grass Collector	OEM-190-063
Front Counterweight	190-745-000
Tire Chains—20 x 8	190-658-000
31 Lb. Wheel Weights	190-215-000
Gang Reel (Set of three)	45-0195*
38" Lawn Sweeper	45-0222*
Heavy Duty Dump Cart	45-0171*
Tine De-Thatcher	45-0186*

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MANUFACTURER'S LIMITED WARRANTY FOR:



The limited warranty set forth below is given by MTD LLC with respect to new merchandise purchased and used in the United States, its possessions and territories.

MTD LLC warrants this product against defects for a period of two (2) years commencing on the date of original purchase and will, at its option, repair or replace, free of charge, any part found to be defective in materials or workmanship. This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, commercial use, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water, or damage because of other peril or natural disaster. Damage resulting from the installation or use of any accessory or attachment not approved by MTD LLC for use with the product(s) covered by this manual will void your warranty as to any resulting damage.

Normal wear parts or components thereof are subject to separate terms as follows: All normal wear parts or component failures will be covered on the product for a period of 90 days regardless of cause. After 90 days, but within the two year period, normal wear part failures will be covered ONLY IF caused by defects in materials or workmanship of OTHER component parts. Normal wear parts and components include, but are not limited to: batteries, belts, blades, blade adapters, grass bags, rider deck wheels, seats, snow thrower skid shoes, shave plates, auger spiral rubber, and tires.

HOW TO OBTAIN SERVICE: Warranty service is available, WITH PROOF OF PURCHASE, through your local authorized service dealer. To locate the dealer in your area, check your Yellow Pages, or contact MTD LLC at P.O. Box 361131, Cleveland, Ohio 44136-0019, or call 1-800-800-7310 or 1-330-220-4683 or log on to our Web site at www.mtdproducts.com.

This limited warranty does not provide coverage in the following cases:

- a. The engine or component parts thereof. These items carry a separate manufacturer's warranty. Refer to applicable manufacturer's warranty for terms and conditions.
- b. Log splitter pumps, valves, and cylinders have a separate one year warranty.
- c. Routine maintenance items such as lubricants, filters, blade sharpening, tune-ups, brake adjustments, clutch adjustments, deck adjustments, and normal deterioration of the exterior finish due to use or exposure.

- d. MTD LLC does not extend any warranty for products sold or exported outside of the United States, its possessions and territories, except those sold through MTD LLC's authorized channels of export distribution.
- e. Parts that are not genuine MTD parts are not covered by this warranty.
- f. Service completed by someone other than an authorized service dealer is not covered by this warranty.
- g. Transportation charges and service calls are not covered.

No implied warranty, including any implied warranty of merchantability of fitness for a particular purpose, applies after the applicable period of express written warranty above as to the parts as identified. No other express warranty, whether written or oral, except as mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product, shall bind MTD LLC. During the period of the warranty, the exclusive remedy is repair or replacement of the product as set forth above.

The provisions as set forth in this warranty provide the sole and exclusive remedy arising from the sale. MTD LLC shall not be liable for incidental or consequential loss or damage including, without limitation, expenses incurred for substitute or replacement lawn care services or for rental expenses to temporarily replace a warranted product.

Some states do not allow the exclusion or limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions or limitations may not apply to you.

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. **Alteration of safety features of the product shall void this warranty.** You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the misuse or inability to use the product.

This limited warranty shall not extend to anyone other than the original purchaser or to the person for whom it was purchased as a gift.

HOW STATE LAW RELATES TO THIS WARRANTY: This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.