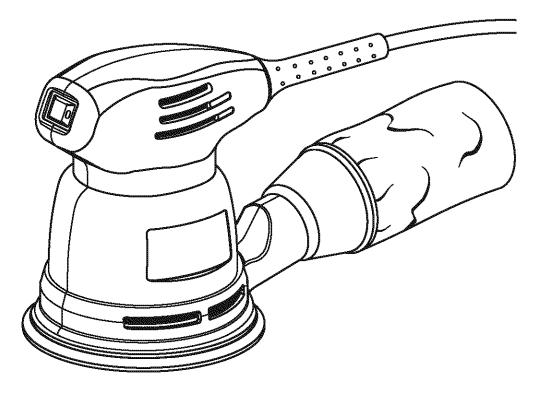
# **Operator's Manual**

# **CRAFTSMAN**°

# **RANDOM ORBIT SANDER**

**Double Insulated** 

Model No. 315.116212



Save this manual for future reference

CAUTION: Read and
 follow all Safety Bules a

follow all Safety Rules and Operating Instructions before first use of this product.

Customer Help Line: 1-800-932-3188

- Safety
- Features
- Operation
- Maintenance
- Parts List

Sears Roebuck and Co., 3333 Beverly Rd., Hoffman Estates, IL 60179 USA Visit the Craftsman web page: www.sears.com/craftsman



972000-993 12-02

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### WARRANTY

#### FULL ONE YEAR WARRANTY ON CRAFTSMAN RANDOM ORBIT SANDER

If this **CRAFTSMAN** Random Orbit Sander fails to give complete satisfaction within one year from the date of purchase, **RETURN IT TO THE NEAREST SEARS STORE IN THE UNITED STATES**, and Sears will replace it, free of charge.

If this **CRAFTSMAN** Random Orbit Sander is used for commercial or rental purposes, this warranty applies for only 90 days from the date of purchase.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Sears, Roebuck and Co., Dept. 817WA, Hoffman Estates, IL 60179

### INTRODUCTION

Your sander has many features for making sanding operations more pleasant and enjoyable. Safety, performance and dependability have been given top priority in the design of this sander making it easy to maintain and operate. **CAUTION:** Carefully read through this entire owner's manual before using your new sander. Pay close attention to the Rules for Safe Operation, Warnings and Cautions. If you use your sander properly and only for what it is intended, you will enjoy years of safe, reliable service.



Look for this symbol to point out important safety precautions. It means attention!!! Your safety is involved.

#### WARNING



The operation of any sander can result in foreign objects being thrown into your eyes, which can result in severe eye damage. Before beginning power tool operation, always wear safety goggles or safety glasses with side shields and a full face shield when needed. We recommend Wide Vision Safety Mask for use over eyeglasses or standard safety glasses with side shields, available at Sears Retail Stores. Always wear eye protection which is marked to comply with ANSI Z87.1.

# **GENERAL SAFETY RULES**



**WARNING: Read and understand all instructions.** Failure to follow all instructions listed below may result in electric shock, fire and/or serious personal injury.

#### SAVE THESE INSTRUCTIONS

#### Work Area

- Keep your work area clean and well lit. Cluttered benches and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools may create sparks which may ignite the dust or fumes.
- Keep bystanders, children, and visitors away while operating a power tool. Distractions can cause you to lose control.

#### **Electrical Safety**

- Double insulated tools are equipped with a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way. Double insulation is eliminates the need for the three-wire grounded power cord and grounded power supply system.
- Avoid body contact with grounded surfaces, such as pipes, radiators, ranges, and refrigerators. There is an increased risk of electric shock if your body is grounded.
- Don't expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges, or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.
- When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W". These cords are rated for outdoor use and reduce the risk of electric shock.

#### **Personal Safety**

Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.

- Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.
- Avoid accidental starting. Be sure switch is off before plugging in. Carrying tools with your finger on the switch or plugging in tools that have the switch on, invites accidents.
- Remove adjusting keys or wrenches before turning the tool on. A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. Proper footing and balance enables better control of the tool in unexpected situations.
- Use safety equipment. Always wear eye protection. Dust mask, nonskid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.

#### **Tool Use and Care**

- Use clamps or other practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body is unstable and may lead to loss of control.
- Do not force tool. Use the correct tool for your application. The correct tool will do the job better and safer at the rate for which it is designed.
- Do not use tool if switch does not turn it on or off. Any tool that cannot be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from power source before making any adjustments, changing accessories, or storing the tool. Such preventive safety measures reduce the risk of starting the tool accidentally.
- Store idle tools out of the reach of children and other untrained persons. Tools are dangerous in the hands of untrained users.
- Maintain tools with care. Keep cutting tools sharp and clean. Properly maintained tools with sharp cutting edges are less likely to bind and are easier to control.
- Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools.
- Use only accessories that are recommended by the manufacturer for your model. Accessories that may be suitable for one tool, may become hazardous when used on another tool.

# **GENERAL SAFETY RULES**

#### Service

- Tool service must be performed only by qualified repair personnel. Service or maintenance performed by unqualified personnel could result in a risk of injury.
- When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual. Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of electric shock or injury.

### SPECIFIC SAFETY RULES

Hold tool by insulated gripping surfaces when performing an operation where the tool may contact hidden wiring or its cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.

#### **Additional Rules For Safe Operation**

- Know your power tool. Read operator's manual carefully. Learn its applications and limitations, as well as the specific potential hazards related to this tool. Following this rule will reduce the risk of electric shock, fire, or serious injury.
- Always wear safety glasses. Everyday eyeglasses have only impact-resistant lenses; they are NOT safety glasses. Following this rule will reduce the risk of serious personal injury.
- Protect your lungs. Wear a face or dust mask if the operation is dusty. Following this rule will reduce the risk of serious personal injury.
- Protect your hearing. Wear hearing protection during extended periods of operation. Following this rule will reduce the risk of serious personal injury.
- Inspect tool cords periodically and, if damaged, have repaired at your nearest authorized service center. Constantly stay aware of cord location. Following this rule will reduce the risk of electric shock or fire.
- Check damaged parts. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center. Following this rule will reduce the risk of shock, fire, or serious injury.
- Do not abuse cord. Never carry the tool by the cord or yank it to disconnect it from the receptacle. Keep cord away from heat, oil, and sharp edges. Following this rule will reduce the risk of electric shock or fire.

- Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. A wire gage size (A.W.G.) of at least 16 is recommended for an extension cord 100 feet or less in length. A cord exceeding 100 feet is not recommended. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating.
- Inspect for and remove all nails from lumber before sanding. Following this rule will reduce the risk of serious personal injury.
- Drugs, alcohol, medication. Do not operate tool while under the influence of drugs, alcohol, or any medication. Following this rule will reduce the risk of electric shock, fire, or serious personal injury.
- Save these instructions. Refer to them frequently and use them to instruct others who may use this tool. If you loan someone this tool, loan them these instructions also.
- WARNING: Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:
  - · lead from lead-based paints,
  - crystalline silica from bricks and cement
    and other masonry products, and
  - arsenic and chromium from chemicallytreated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

# SYMBOLS

Important: Some of the following symbols may be used on your tool. Please study them and learn their meaning.
Proper interpretation of these symbols will allow you to operate the tool better and safer.

SYMBOL	NAME	DESIGNATION/EXPLANATION
V	Volts	Voltage
A	Amperes	Current
Hz	Hertz	Frequency (cycles per second)
W	Watt	Power
min	Minutes	Time
$\sim$	Alternating Current	Type or a characteristic of current
n <sub>o</sub>	No Load Speed	Rotational speed, at no load
	Class II Construction	Designates double-insulated construction tools
/min	Revolutions or Reciprocation Per Minute	Revolutions, strokes, surface speed, orbits etc. per minute
	Safety Alert	Indicates danger, warning or caution. It means attention!!! Your safety is involved.
	Wet Conditions Alert	Do not expose to rain or use in damp locations.

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols, and the explanations with them, deserve your careful attention and understanding. The safety warnings do not by themselves eliminate any danger. The instructions or warnings they give are not substitutes for proper accident prevention measures.

#### SYMBOL MEANING

**DANGER:** Failure to obey a safety warning will result in serious injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.

**WARNING:** Failure to obey a safety warning can result in serious injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.



**CAUTION:** Failure to obey a safety warning may result in property damage or personal injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.

NOTE: Advises you of information or instructions vital to the operation or maintenance of the equipment.

### SAVE THESE INSTRUCTIONS

# SPECIFICATIONS

Backing Pad	5 in.
No Load Speed	
Input	120 Volts, 60 Hz, AC, 2.4 Amps
Motion	Random Orbit

### UNPACKING

Your sander has been shipped completely assembled except for the dust bag assembly. Inspect it carefully to make sure no breakage or damage has occurred during shipping. If any parts are damaged or missing, contact your nearest Sears retail store to obtain replacement parts before attempting to operate sander. The dust bag assembly, sanding disc, and this operator's manual are also included in the box. WARNING: If any parts are missing, do not operate this tool until the missing parts are replaced. Failure to do so could result in possible serious personal injury.

### FEATURES

#### **KNOW YOUR SANDER**

See Figure 1.

Before attempting to use your sander, familiarize vourself with all operating features and safety requirements.



WARNING: If any parts are missing do not operate your sander until the missing parts are replaced. Failure to do so could result in possible serious injury.

Your sander has a comfortable palm grip that provides easy handling and positive control and is suitable for sanding with coarse, medium, and fine grit sanding disc.

#### SWITCH

This tool is equipped with a simple switch control. To turn your sander ON, depress the switch button as shown in Figure 1. Depress the switch button in the opposite direction to turn your sander OFF.

#### SWITCH BUTTON

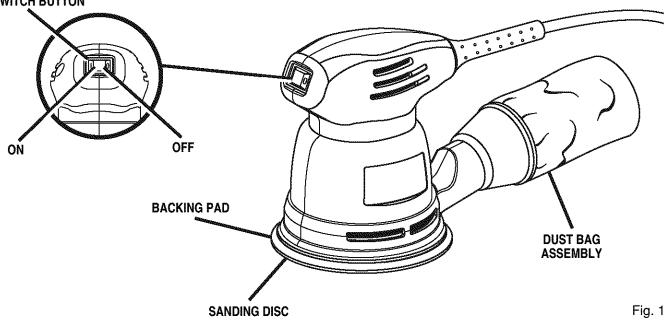
#### **RANDOM ORBIT**

The random orbit motion provides overlapping sanding movements by combining orbital and turning motion. These overlapping sanding movements provide fast cutting action with excellent sanding results.

#### **ELECTRICAL CONNECTION**

Your sander has a precision built electric motor. It should be connected to a power supply that is 120 volts, 60 Hz, AC only (normal household current). Do not operate this tool on direct current (DC). A substantial voltage drop will cause a loss of power and the motor will overheat. If your tool does not operate when plugged into an outlet, double-check the power supply.

WARNING: Do not allow familiarity with your sander to make you careless. Remember that a careless fraction of a second is sufficient to inflict severe injury.



### OPERATION

#### **APPLICATIONS**

#### (Use only for the purposes listed below)

- Sanding on wood surfaces.
- Removing rust from and sanding steel surfaces.

#### SELECTING SANDING DISCS

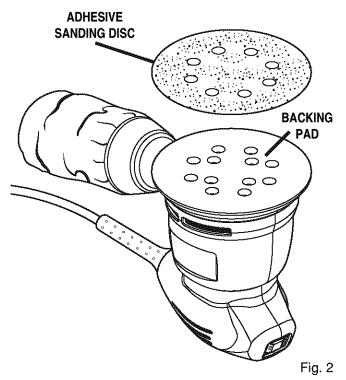
Selecting the correct size grit and type sanding disc is an extremely important step in achieving a high quality sanded finish. Aluminum oxide, silicon carbide, and other synthetic abrasives are best for power sanding. Natural abrasives, such as flint and garnet are too soft for economical use in power sanding.

In general, coarse grit will remove the most material and finer grit will produce the best finish in all sanding operations. The condition of the surface to be sanded will determine which grit will do the job. If the surface is rough, start with a coarse grit and sand until the surface is uniform. Medium grit may then be used to remove scratches left by the coarser grit and finer grit used for finishing of the surface. Always continue sanding with each grit until surface is uniform.

**WARNING:** Your sander should never be connected to power supply when you are assembling parts, making adjustments, assembling or replacing sanding disc, cleaning, or when not in use. Disconnecting your sander will prevent accidental starting that could cause serious personal injury.

#### ATTACHING THE SANDING DISC

See Figure 2.



The type of backing pad on your sander gives you the option of using either a sanding disc with pressure sensitive adhesive backing or an optional conversion pad with self-sticking velcro type backing material.

**Note:** The optional conversion pad is available and can be purchased through Replacement Parts at your nearest Sears Retail Store.

- Unplug your sander.
  - **WARNING:** Failure to unplug your sander could result in accidental starting causing possible serious personal injury.
- Carefully peel paper backing from sanding disc.
- Align holes in sanding disc with holes in backing pad, then carefully press sticky side of disc against pad as tight as possible.

**Note:** Holes in sanding disc must line up with holes in the backing pad in order for the dustless feature of your sander to function properly.

**Note:** It is recommended that you clean backing pad occasionally by brushing lightly with a small brush. Dust build-up on backing pad could cause sanding disc not to stick properly.

#### **REMOVING THE SANDING DISC**

Do not store your sander with the sanding disc installed. Heat generated from sanding causes the pressure sensitive adhesive to flow and form a tight bond between the backing pad and sanding disc.

Removing the sanding disc soon after you have finished a sanding operation avoids letting the adhesive set up. If the sanding disc is left on the backing pad for an extended period of time after use, the adhesive will set up and cause the sanding disc to become difficult to remove.

It may also tear when removing. When this situation occurs, it becomes difficult to clean the backing pad for the next sanding disc.

**Note:** If you forget to remove the sanding disc after a sanding operation, sand for a few minutes to soften the adhesive backing before attempting to remove sanding disc.

8

# OPERATION

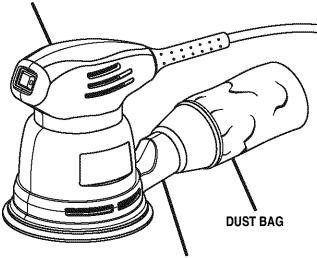
#### **DUSTLESS SANDING**

See Figures 3 and 4.

The dust bag assembly provides a dust collection system for your sander. It can be installed by slipping it over the blower exhaust with a twisting motion. Sanding dust is drawn up through the holes of the sanding disc to collect in the dust bag during sanding operation.

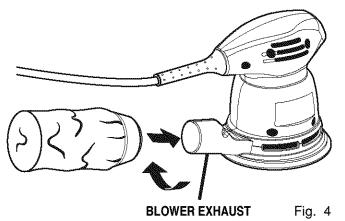
**Note:** For more efficient operation, empty dust bag when no more than half full. This will permit the air to flow through the bag better.

#### SANDER

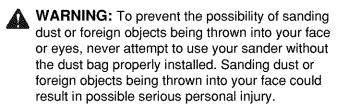


**BLOWER EXHAUST** 

AUST Fig. 3



**WARNING:** Collected sanding dust from sanding surface coatings such as polyurethanes, linseed oil, etc., can self-ignite in your sander dust bag or elsewhere and cause fire. To reduce the risk of fire, always empty your dust bag frequently (10-15 minutes) while sanding and never store or leave a sander without totally emptying its dust bag. Also follow the recommendations of the coatings manufacturers.



#### ATTACHING SANDER TO VACUUM

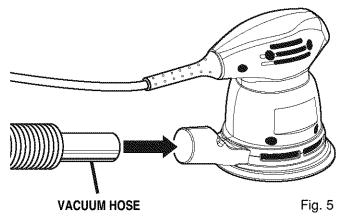
When sanding for an extended period of time, you can easily attach the dust collection system of your sander to a vacuum.

#### TO ATTACH:

See Figure 5.

- Unplug your sander.
- WARNING: Failure to unplug your sander could result in accidental starting causing possible serious personal injury.
- Remove dust bag from sander.
- Attach vacuum hose to blower exhaust as shown in Figure 5.

Note: Vacuum hose fits inside blower exhaust.



Connect sander and vacuum to power supply.

- WARNING: When sander is not connected to vacuum, always install dust bag back on sander. Failure to do so could cause sanding dust or foreign objects to be thrown into your face or eyes which could result in possible serious injury.
- WARNING: Do not wear loose clothing or jewelry when operating sander. They could get caught in moving parts causing serious injury. Keep head away from sander and sanding area. Hair could be drawn into sander causing serious injury.

# OPERATION

**WARNING:** Before connecting your sander to power supply source, always check to be sure the switch is not in **ON** position. Failure to do so could result in accidental starting of your sander resulting in possible serious injury.

#### PREPARING FOR OPERATION



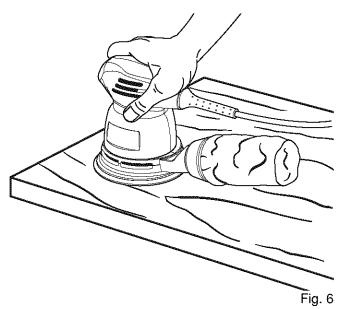
**CAUTION:** Be careful not to let your hand cover the air vents.

#### SANDING

#### See Figures 6 and 7.

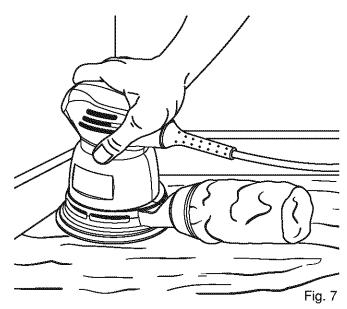
Clamp or otherwise secure the work to prevent it from moving under your sander.

**WARNING:** Unsecured work could be thrown towards the operator causing injury.



Place sander on workpiece so that all of sanding disc surface is in contact with workpiece. Start your sander and move it slowly over workpiece making successive passes in parallel lines, circles, or crosswise movements. Upon completion of sanding operation, turn sander off and wait until sanding disc comes to a complete stop before removing from workpiece.

**Do not force.** The weight of the unit supplies adequate pressure, so let the sanding disc and sander do the work. Applying additional pressure only slows the motor, rapidly wears sanding disc and greatly reduces sander speed. Excessive pressure will overload the motor causing possible damage from motor overheating and can result in inferior work. Any finish or resin on wood may soften from the frictional heat. Do not allow sanding on one spot too long as the sander's rapid action may remove too much material, making the surface uneven.



Extended periods of sanding may tend to overheat the motor. If this occurs, turn sander off and wait until sanding disc comes to a complete stop, then remove it from workpiece. Remove your hand from vent area, remove sanding disc, then with your hand removed from vent area, turn sander on and run it free without a load to cool motor.

Flush sanding can be performed with your sander. As shown in Figure 7, the front edge of your sander allows flush sanding. Upon completion of sanding operation, turn sander off and wait until sanding disc comes to a complete stop before removing from workpiece.

**CAUTION:** To ensure proper brake operation after extended use, periodically check its operation by removing the sanding disc and running your sander without load (off the workpiece). The backing pad should not take longer than 6 seconds to stop. If it takes longer than 6 seconds to stop, then brake should be replaced.

**Note:** The brake is available and can be purchased through Replacement Parts at your nearest Sears Retail Store.

WARNING: Do not use this product as a component of other products. Also, do not use attachments or accessories not recommended for use with this product. Any such use could result in possible serious personal injury.

#### LUBRICATION

All of the bearings in this tool are lubricated with a sufficient amount of high grade lubricant for the life of the unit under normal operating conditions. Therefore, no further lubrication is required.

## MAINTENANCE



**WARNING:** When servicing use only identical Craftsman replacement parts. Use of any other parts may create a hazard or cause product damage.

#### CLEANING DUST BAG ASSEMBLY

See Figures 8 and 9.

As previously mentioned, for more efficient operation, empty dust bag when no more than half full. This will permit the air to flow through the bag better.

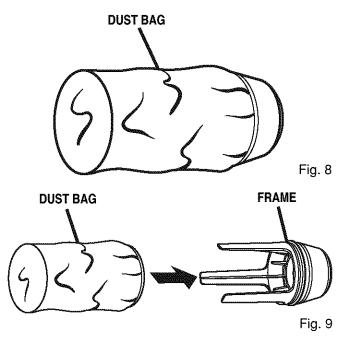
#### TO EMPTY DUST BAG:

Unplug your sander.



**WARNING:** Failure to unplug your sander could result in accidental starting causing possible serious personal injury.

- Remove dust bag from sander and shake out dust. See Figure 8.
- For a more thorough cleaning of the dust bag, remove dust bag from frame, as shown in figure 9, and shake out dust.
- Replace dust bag over frame then install dust bag on sander.



WARNING: Always wear safety goggles or safety glasses with side shields during power tool operation or when blowing dust. If operation is dusty, also wear a dust mask.

#### GENERAL

Only the parts shown on parts list, are intended to be repaired or replaced by the customer. All other parts represent an important part of the double insulation system and should be serviced only by a qualified Sears service technician.

Avoid using solvents when cleaning plastic parts. Most plastics are susceptible to damage from various types of commercial solvents and may be damaged by their use. Use clean cloths to remove dirt, carbon dust, etc.



**WARNING:** Do not at any time let brake fluids, gasoline, petroleum-based products, penetrating oils, etc. come in contact with plastic parts. They contain chemicals that can damage, weaken, or destroy plastic.

It has been found that electric tools are subject to accelerated wear and possible premature failure when they are used on fiberglass boats, sports cars, wallboard, spackling compounds, or plaster. The chips and grindings from these materials are highly abrasive to electric tool parts such as bearings, brushes, commutators, etc. Consequently, it is not recommended that this tool be used for extended work on any fiberglass material, wallboard, spackling compounds, or plaster. During any use on these materials it is extremely important that the tool is cleaned frequently by blowing with an air jet.

#### **EXTENSION CORDS**

The use of any extension cord will cause some loss of power. To keep the loss to a minimum and to prevent tool from overheating, use an extension cord that is heavy enough to carry the current the tool will draw.

A wire gage size (A.W.G.) of at least **16** is recommended for an extension cord 100 feet or less in length. When working outdoors, use an extension cord that is suitable for outdoor use. The cord's jacket will be marked **WA**.

- CAUTION: Keep extension cords away from the sanding area and position the cord so that it will not get caught on lumber, tools, etc., during sanding.
- WARNING: Check extension cords before each use. If damaged replace immediately. Never use tool with a damaged cord since touching the damaged area could cause electrical shock resulting in serious injury.

## ACCESSORIES

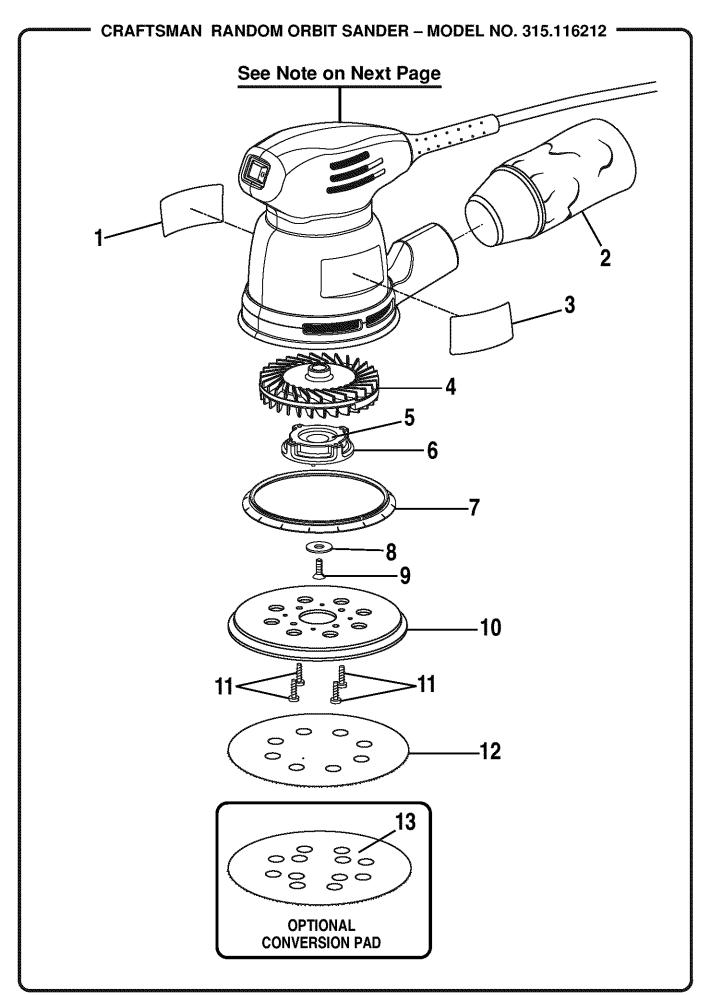
The following recommended accessories are currently available at Sears retail stores.

- 5 in. Sanding Disc Fine
- 5 in. Sanding Disc Medium
- 5 in. Sanding Disc Coarse

**WARNING:** The use of attachments or accessories not listed might be hazardous.

# NOTES

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#### CRAFTSMAN RANDOM ORBIT SANDER - MODEL NO. 315.116212

The model number will be found on a plate attached to the motor housing. Always mention the model number in all correspondence regarding your **RANDOM ORBIT SANDER** or when ordering repair parts.

### SEE BACK PAGE FOR PARTS ORDERING INSTRUCTIONS

### **PARTS LIST**

Key No.	Part No.	Description Qty.
1	982815-002	Data Plate1
2	975244-002	Dust Bag Assembly1
3	975874-001	Logo Plate1
4	975237-001	Fan 1
5	969655-001	Ball Bearing (NTN#6002LLUC3/1E)1
6	975238-001	Bearing Cap w/Bearing (Includes Key No. 5) 1
7	975239-001	Brake 1
8	931744-828	Washer1
9	622183-026	* Screw (#8-32 x 1/2 in. Fil. Hd.)1
10	975773-001	Backing Pad w/ Brake (Includes Key No. 7)
11	606124-007	* Screw (#6-20 x 1/2 in. Pan Hd. T. F.)
12	***	Sanding Disc 1
13	974484-002	** Optional Conversion Pad 1
	972000-993	Operator's Manual

Note: The assembly shown represents an important part of the double insulated system. To avoid the possibility of alteration or damage to the system, service should be performed by your nearest Sears repair center. Contact your nearest Sears retail store for service center information.

\* Standard Hardware Item – May Be Purchased Locally

\*\* This conversion pad may be purchased for use with Velcro type sanding discs.

\*\*\* Complete assortment is available at your nearest Sears retail store.

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1-800-361-6665 (Canada)

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(1-888-784-6427)



Au Canada pour service en français: 1-800-LE-FOYER<sup>MC</sup>

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