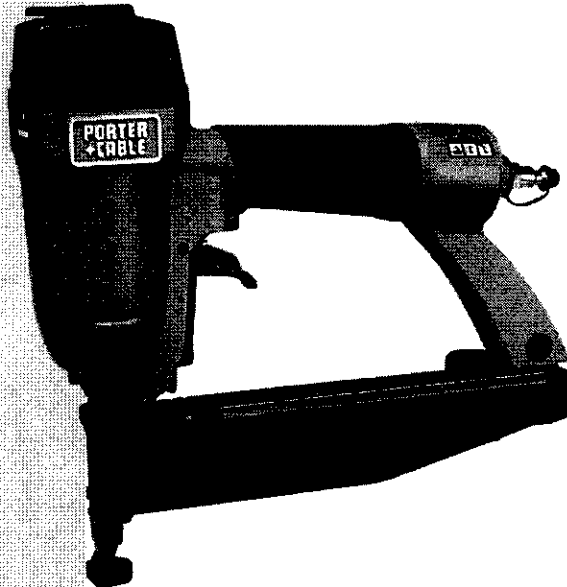


Instruction  
manual

FINISH NAILER



MODEL FN250B

To learn more about Porter-Cable  
visit our website at:  
<http://www.porter-cable.com>

**PORTER-CABLE**  
PROFESSIONAL POWER TOOLS

Copyright © 2001 Porter-Cable Corporation

**IMPORTANT**

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. \_\_\_\_\_

Type \_\_\_\_\_

Serial No. \_\_\_\_\_

Part No. 903908 (0112)



**PORTER+CABLE**  
 Porter-Cable Corporation  
 4825 Highway 45 North  
 Jackson, TN 38305

**GB ENGLISH**

**EC-DECLARATION OF CONFORMITY**

We declare under our sole responsibility that this product is in conformity with the regulations 89/392/EEC; 73/23/EEC; 89/336/EEC.

**E ESPANOL**

**DECLARACION DE CONFORMIDAD "CE"**

Declaramos bajo nuestra sola responsabilidad que este producto está en conformidad con las regulaciones 89/392/CE; 73/23/CE; 89/336/CE.

**F FRANÇAISE**

**DÉCLARATION DE CONFORMITÉ CE**

Nous déclarons sous notre propre responsabilité que ce produit est conforme aux réglementations 89/392/CEE; 73/23/CEE; 89/336/CEE.

Matthew G. Popik  
 Vice President of Engineering



<p><b>Date of Manufacture:</b> _____</p> <p>Fecha de fabricación:, Date de fabrication:</p> <p><b>Serial No:</b> _____</p> <p>Número de serie:, Nombre d'ordre</p>
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## GENERAL SAFETY RULES

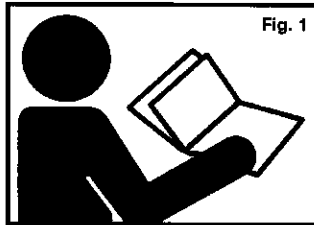
**⚠ DANGER:** When using pneumatic tools, basic safety precautions should always be followed to reduce the risk of personal injury, including the following:

READ AND FOLLOW ALL INSTRUCTIONS.

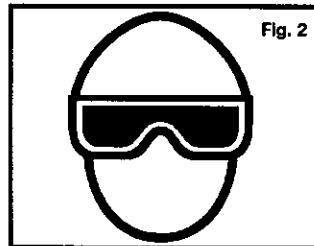
There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Porter-Cable and we have advised you.

Technical Service Manager  
Porter-Cable Corporation  
4825 Highway 45 North  
Jackson, TN 38305

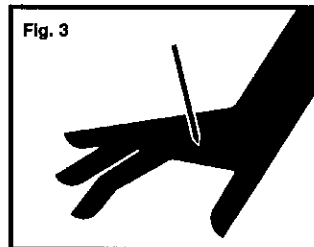
**1. Read and understand tool labels and manual.** Failure to follow warnings could result in **DEATH** or **SERIOUS INJURY**. Fig. 1.



**2. Operator and others in work area MUST wear safety glasses with side shields.** These safety glasses must conform to ANSI Z87.1 requirements (approved glasses have "Z87" printed or stamped on them). Fig. 2.



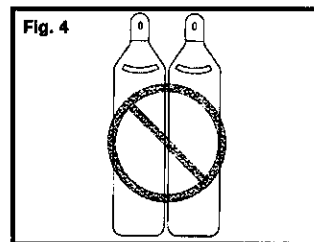
**3. Keep fingers AWAY from trigger when not driving fasteners to avoid accidental firing.**



**4. Choice of triggering method is important.** Check manual for triggering options. See Using the Tool with Different Triggering Options section of this manual.

**5. Never point tool at yourself or others in work area.** Fig. 3

**6. Never use oxygen or other bottled gasses.** Explosion may occur. Never use combustible gases or any other reactive gas as a power source for this tool: explosion and serious personal injury could result. Fig.3 & Fig. 4.



7. **Wear ear protection** to safe-guard against possible hearing loss. Fig. 5.

8. **Use clean, dry, regulated, compressed air** at 70 to 120 PSI, (4.8 to 8.3 BAR). Fig. 6.

9. **Do not connect tool** to pressure which potentially exceeds 200 PSI (13.7 BAR).

10. **Only use air hose that is rated** for a maximum working pressure of at least 150 PSI (10.3 BAR) or 150% of the maximum system pressure, which ever is greater.

11. **Connect tool to air supply hose** with a coupling that automatically removes all pressure from the tool when the coupling is disconnected. Fig. 7.

12. **Disconnect tool from air supply hose** before doing tool maintenance, clearing a jammed fastener, leaving work area, moving tool to another location, or handing the tool to another person. Fig. 7.

13. **Never use a tool** that is leaking air, has missing or damaged parts, or requires repair. Make sure all screws and caps are securely tightened. Fig. 8.

14. **Never use tool if safety, trigger or springs** are inoperable, missing or damaged. Do not alter or remove safety, trigger, or springs. Make daily inspections for free movement of trigger and safety mechanism. Fig. 8.

15. **Do not use tool without safety warning label.** If label is missing, damaged or unreadable, contact your Porter-Cable Service Center for a replacement. Fig. 9.

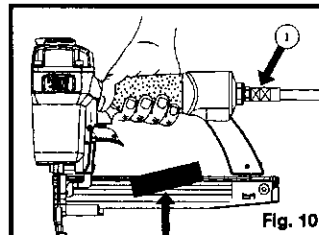
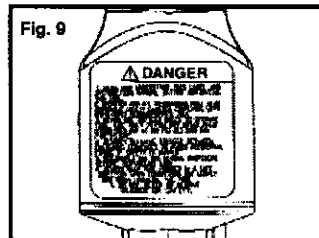
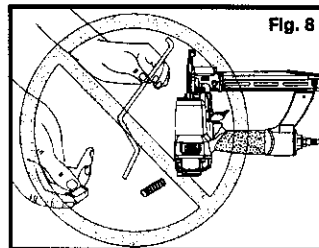
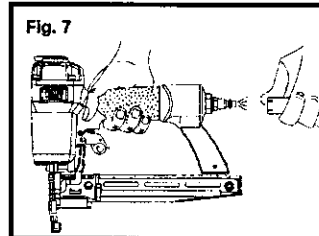
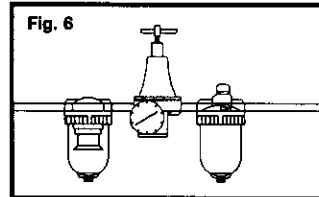
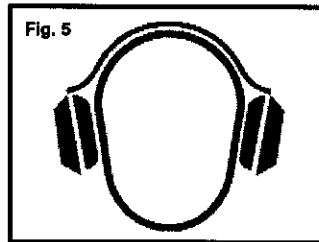
16. **Only use parts, fasteners and accessories** approved by Porter-Cable.

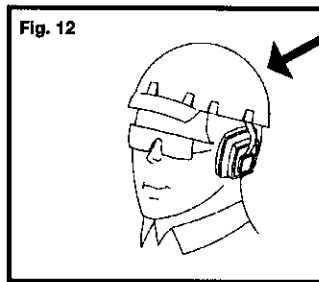
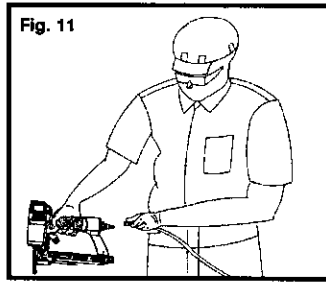
17. **Connect tool to air supply before** loading fasteners, to prevent a fastener from being fired during connection. The tool driving mechanism may cycle when tool is connected to the air supply. Fig. 10.

18. **Always assume the tool contains fasteners.** No horseplay. Respect the tool as a working implement. Fig. 11.

19. **Operator and bystanders wear hard hat** to safeguard against possible injuries. Fig. 12.

20. **Do not load fasteners** with trigger or safety depressed, to prevent unintentional firing of a fastener. Fig. 13





**21. Remove finger from trigger** when not driving fasteners. Never carry tool with finger on trigger: tool will fire a fastener if safety is bumped while trigger is depressed. Fig. 14.

**22. Do not overreach.** Keep proper footing and balance at all times when using or handling the tool.

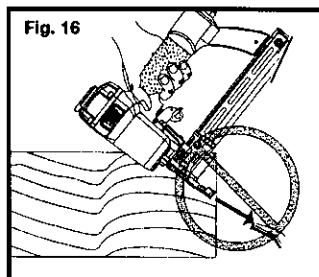
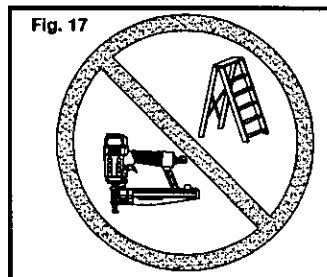
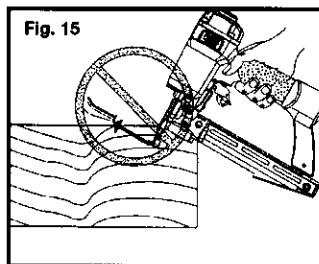
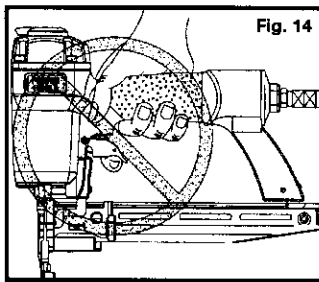
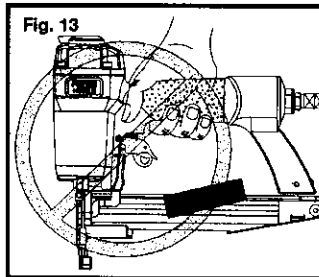
**23. Fire fasteners into work surface only:** never into materials too hard to penetrate. Fig. 15.

**24. Grip tool firmly to maintain control while allowing tool to recoil away from work surface as fastener is driven.** If safety element is allowed to recontact work surface before trigger is released an unwanted fastener will be fired.

**25. Do not drive fasteners on top of other fasteners,** or with the tool at too steep an angle: the fasteners can ricochet causing personal injury. Fig. 15.

**26. Do not drive fasteners close to the edge of the workpiece.** The workpiece is likely to split allowing the fastener to fly free or ricochet causing personal injury. Fig. 16.


**27. FOR CONTACT ACTUATION TOOLS ONLY, Do not use on scaffoldings or ladders** or for tasks in which changing location involves the use of scaffoldings, stairs, ladders, and the like. Do not use for specific tasks such as closing boxes or crates or fitting transportation safety systems on vehicles and wagons. Fig. 17.



## TECHNICAL SPECIFICATIONS

Noise level	Typical Mean
A - Weighted sound impulse power level . . . . . 96 dBA	effective Acceleration . . . . . 3 m/s <sup>2</sup>
P - Emission sound pressure pressure level . . . . . 89 dBA	

## EMPLOYER'S RESPONSIBILITIES

 **DANGER:** Employer must enforce compliance with the safety warnings and all other instructions contained in this manual.

Keep this manual available for use by all people assigned to use this tool.

For personal safety and proper operation of this tool, read and understand tool labels and manual. Failure to follow warnings could result in DEATH or SERIOUS INJURY. Read and follow all of these instructions carefully.

## FUNCTIONAL DESCRIPTION

### FOREWORD

Porter-Cable Model FN250B is a heavy duty pneumatic finish nailer. It is designed to install 16 ga. finish nails of various lengths from 3/4" to 2-1/2" long.


**WARNING:** Use approved Porter-Cable fasteners only.

### POWER SOURCE

This tool is designed to operate on clean, dry, compressed air at regulated pressures between 70 and 120 PSI (Pounds per Square Inch)(4.8 to 8.3 BAR). The preferred system would include a filter, a pressure regulator, and an automatic oiler located as close to the tool as possible (within 15 feet is ideal).

All compressed air contains moisture and other contaminants that are detrimental to internal components of the tool. An air line filter will remove most of these contaminants and significantly prolong the life of the tool. If an in-line oiler is not available: place five or six drops of Porter-Cable Air Tool Oil into the tool's air inlet at the beginning of each workday.

The tool is equipped with a 1/4" male "quick connector". A 3/8" male "quick connector" is available from Porter-Cable and may be used in situations where a 1/4" supply line is not available. A 3/8" supply line (and fittings) are required for maximum tool performance. The tool must always be connected to the air supply with a coupling such that all pressure is removed from the tool when the coupling is disconnected.

 **DANGER:** All air line components (hoses, connectors, filters, regulators, etc.) must have a minimum working pressure rating of at least 150 PSI (10.3 BAR) or 150% of maximum system potential, whichever is greater.

- Do not connect tool to pressure which potentially exceeds 200 PSI (13.7 BAR).
- Only connect tool to air supply hose with a coupling that automatically removes all pressure from the tool when the coupling is disconnected.
- Disconnect tool from air supply before performing maintenance, clearing a jammed fastener, leaving work area, moving tool to another location, or handing the tool to another person.

## PREPARING THE TOOL

1. After reading and understanding this entire manual, connect tool to air supply (Fig. 18).

**⚠ DANGER:** Never point tool at yourself or others in work area.

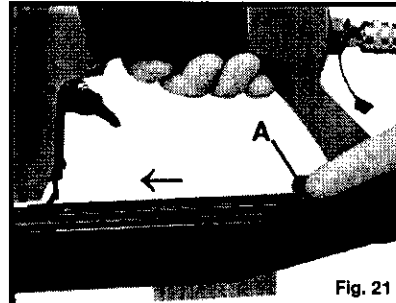
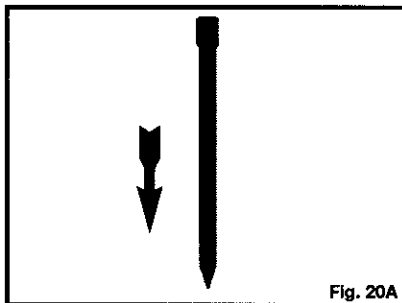
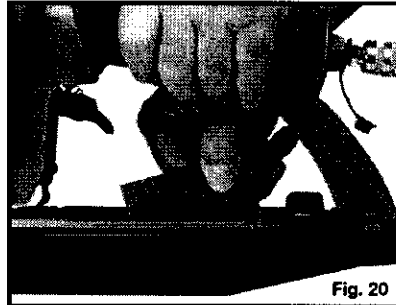
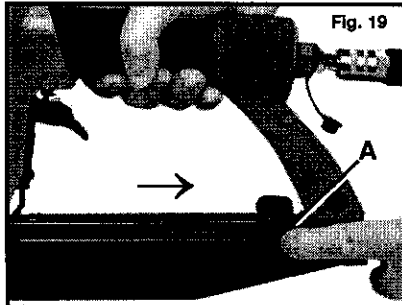
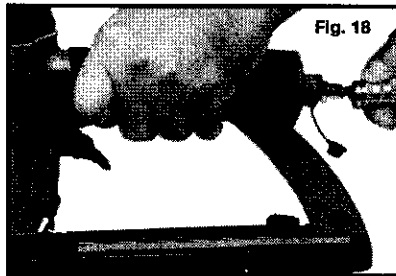
- Always connect tool to air supply before loading fasteners (Fig. 18).
- Do not load fasteners with trigger or safety depressed.
- Only use approved Porter-Cable fasteners.
- Operator and others in work area **MUST** wear safety glasses with side shields. Always wear ANSI Z87.1 approved safety glasses, and hearing protection when preparing or operating the tool.
- Never use a tool that is leaking air, has missing or damaged parts, or requires repair.

2. Pull follower (A) Fig. 19 all the way to the rear, until it latches.

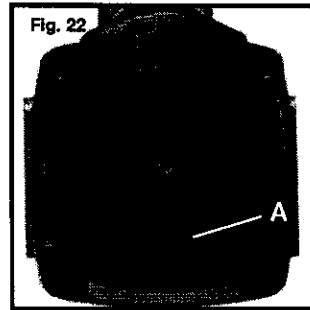
3. Insert a strip of approved fasteners (Fig. 20). Orient fasteners (Fig. 20A) with points down. Slide fasteners forward to the front of the magazine. The magazine will hold two full strips of fasteners.

**IMPORTANT:** Fasteners must point in the same direction as they will be driven.

4. Depress follower release lever (A) Fig. 21, allowing the follower to slide forward against the fasteners.



5. Adjust directional exhaust deflector (A) Fig. 22, so that the exhaust air blast will be directed away from the operator. The exhaust deflector provides eight detented positions for directing the exhaust blast away from the operator. Grasp the deflector and rotate it to the desired position for the current application.



## OPERATING INSTRUCTIONS

### USING THE TOOL WITH DIFFERENT TRIGGERING OPTIONS

Complete all steps of PREPARING THE TOOL before using the tool.

This tool is shipped from the factory with a “**single sequential actuation**” trigger which will limit the tool to firing method number 1 only.

A “**contact actuation**” trigger is available. The “**contact actuation**” trigger allows the tool to be fired in either of two methods described below;

1. [**SINGLE SEQUENTIAL ACTUATION TRIGGER**]: To fire, grip tool firmly to maintain control, position nose of tool onto work surface, **depress safety, and squeeze trigger** to fire a fastener. Allow tool to recoil away from work surface as fastener is driven. This “**single sequential actuation**” method provides the most accurate fastener placement.

-OR-

2. [**CONTACT ACTUATION TRIGGER**]: To fire, grip tool firmly to maintain control, **squeeze and hold trigger**, push the tool firmly against work surface. Allow tool to recoil away from work surface as fastener is driven. If safety element is allowed to recontact work surface before trigger is released an unwanted fastener will be fired. The tool will fire a fastener each time the safety is depressed. This method is known as “**contact actuation**” and allows very fast repetitive fastener placement.

**IMPORTANT:** The “**contact actuation**” trigger is available free-of-charge by calling 1-800-321-9443 in the United States and Canada or 001-731-660-9374 outside the United States and Canada, and providing tool model and serial number. For identification purposes: the **contact actuation** trigger is black and the **single sequential actuation** trigger is red.

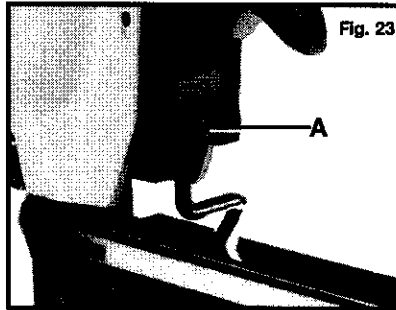
**⚠ DANGER:** Keep fingers **AWAY** from trigger when not driving fasteners to avoid accidental firing. Never carry tool with finger on trigger: tool will fire a fastener if safety is bumped.

- Never point tool at yourself or others in work area.
- Never attempt to drive a fastener into material that is too hard, or at too steep an angle, or near the edge of the workpiece. The fastener can ricochet causing personal injury.



**⚠ WARNING:** Disconnect tool from air supply before performing maintenance, clearing a jammed fastener, leaving work area, moving tool to another location, or handing the tool to another person.

**⚠ WARNING:** Clean and inspect tool daily. Carefully check for proper operation of trigger and safety mechanism. **Do Not** use the tool unless both the trigger and the safety mechanism are functional, or if the tool is leaking air or needs any other repair.



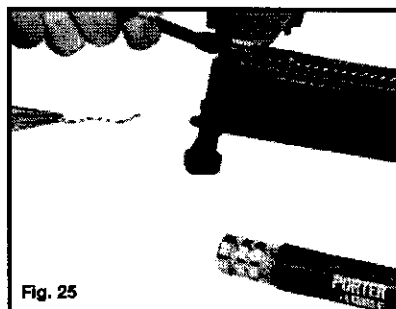
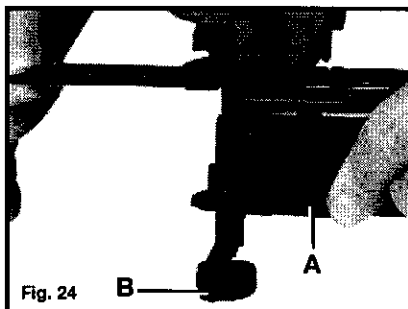
The depth to which a fastener is driven is controlled by the depth adjustment knob (A) Fig. 23. The depth of drive is factory adjusted to a nominal setting. Test fire a fastener and check depth. If a change is desired, rotate the adjustment knob (A) Fig. 23: the adjustment knob has detents every  $\frac{1}{4}$  turn. Rotate the knob (A) Fig. 23 clockwise to increase the depth of drive, rotate the knob counterclockwise to decrease the depth of drive. Test fire another fastener and check depth. Repeat as necessary to achieve desired results. The amount of air pressure required will vary depending on the size of the fastener and the material being fastened. Experiment with the air pressure setting to determine the lowest setting that will consistently perform the job at hand. Air pressure in excess of that required can cause premature wear and/or damage to the tool.

A rubber nose cushion (B) Fig. 24, is provided to reduce marring of the work surface. The rubber cushion can be removed to provide increased depth-of-drive for toe-nailing applications.

**⚠ WARNING:** Disconnect tool from air supply before removing or re-installing rubber cushion.

## CLEARING A JAMMED FASTENER

1. **⚠ WARNING:** Disconnect tool from air supply.
2. Open magazine and remove any remaining fasteners.
3. Depress the quick release latch lever (A) Fig. 24 and hinge the fastener guide plate open.
4. Remove the jammed fastener (Fig. 25).
5. Close the fastener guide plate and secure with the quick release latch.



## MAINTENANCE

### CLEAN AND INSPECT DAILY

**⚠ WARNING:** Disconnect tool from air supply before cleaning and inspection. Correct all problems before placing the tool back in use.

Wipe tool clean and inspect for wear or damage. Use non-flammable cleaning solutions to wipe exterior of tool only if necessary. DO NOT SOAK tool with cleaning solutions. Such solutions can damage internal parts.

Inspect trigger and safety mechanism to assure system is complete and functional: no loose or missing parts, no binding or sticking parts.

Keep all screws tight. Loose screws can cause personal injury or damage tool.

If tool is used without an in-line oiler: place 5 or 6 drops of Porter-Cable Air Tool Oil into the air inlet of the tool at the beginning of each workday.

### SERVICE AND REPAIRS

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should ONLY be performed by either an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE/DELTA FACTORY SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).


## TROUBLESHOOTING

**⚠ WARNING:** Disconnect tool from air supply before performing any Service Procedure.

SYMPTOM	PROBLEMS	SOLUTIONS
1. Air leak near top of tool or in trigger area.	Loose screws. Worn or damaged o-rings or seals.	Tighten screws. Install Overhaul Kit.
2. Tool does nothing or operates sluggishly.	Inadequate air supply. Inadequate lubrication. Worn or damaged o-rings or seals.	Verify adequate air supply. Put 5 or 6 drops of oil into air inlet. Install Overhaul Kit.
3. Air leak near bottom of tool.	Loose screws. Worn or damaged o-rings or bumper.	Tighten screws. Install Overhaul Kit.
4. Tool jams frequently.	Incorrect fasteners.  Damaged fasteners. Magazine or nose screws loose. Magazine is dirty. Driver is worn or damaged.	Verify approved fasteners of correct size. Replace w/undamaged fasteners. Tighten screws.  Clean magazine. Install "DRIVER" Maintenance Kit.
5. Other.		Contact a Porter-Cable Service Facility.

## ACCESSORIES

A complete line of accessories is available from your Porter-Cable • Delta Supplier, Porter-Cable • Delta Factory Service Centers, and Porter-Cable Authorized Service Stations. Please visit our Web Site [www.porter-cable.com](http://www.porter-cable.com) for a catalog or for the name of your nearest supplier.

 **WARNING:** Since accessories, other than those offered by Porter-Cable • Delta, have not been tested with this product, use of such accessories could be hazardous. For safest operation, only Porter-Cable • Delta recommended accessories should be used with this product.

## **PORTER-CABLE LIMITED ONE YEAR WARRANTY**

Porter-Cable warrants its nailing and stapling tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station. Proof of purchase may be required. This warranty does not apply to O-rings and Driver Blades or to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

**ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.**

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, Jackson, Tennessee 38305; Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

**PORTER-CABLE • DELTA SERVICE CENTERS  
(CENTROS DE SERVICIO DE PORTER-CABLE • DELTA)  
(CENTRE DE SERVICE PORTER-CABLE • DELTA)**

**Parts and Repair Service for Porter-Cable • Delta Power Tools are Available at These Locations  
(Obtenga Refaccion de Partes o Servicio para su Herramienta en los Siguients Centros de Porter-Cable • Delta)  
(Locations où vous trouverez les pièces de rechange nécessaires ainsi qu'un service d'entretien)**

<b>ARIZONA</b> Tempe 85282 (Phoenix) 2400 West Southern Avenue Suite 105 Phone: (602) 437-1200 Fax: (602) 437-2200	<b>ILLINOIS</b> Addison 60101 (Chicago) 311 Laura Drive Phone: (630) 628-6100 Fax: (630) 628-0023	<b>MINNESOTA</b> Minneapolis 55429 5522 Lakeland Avenue North Phone: (763) 561-9060 Fax: (763) 561-0653	Cleveland 44125 8001 Sweet Valley Drive Unit #19 Phone: (216) 447-9030 Fax: (216) 447-3097
<b>CALIFORNIA</b> Ontario 91761 (Los Angeles) 3949A East Guasti Road Phone: (909) 390-5555 Fax: (909) 390-5554	Woodridge 60517 (Chicago) 2033 West 75th Street Phone: (630) 910-9200 Fax: (630) 910-0360	<b>MISSOURI</b> North Kansas City 64116 1141 Swift Avenue P.O. Box 12393 Phone: (816) 221-2070 Fax: (816) 221-2697	<b>OREGON</b> Portland 97230 4916 NE 122 nd Ave. Phone: (503) 252-0107 Fax: (503) 252-2123
San Leandro 94577 (Oakland) 3039 Teagarden Street Phone: (510) 357-9782 Fax: (510) 357-7939	<b>MARYLAND</b> Elkridge 21075 (Baltimore) 7397-102 Washington Blvd. Phone: (410) 799-9394 Fax: (410) 799-9398	St. Louis 63119 7574 Watson Road Phone: (314) 968-8960 Fax: (314) 968-2790	<b>PENNSYLVANIA</b> Willow Grove 19090 520 North York Road Phone: (215) 658-1430 Fax: (215) 658-1433
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Tampa 33609 4538 W. Kennedy Boulevard Phone: (813) 877-9585 Fax: (813) 289-7948	Franklin 02038 (Boston) Franklin Industrial Park 101E Constitution Blvd. Phone: (508) 528-8802 Fax: (508) 528-8089	<b>NORTH CAROLINA</b> Charlotte 28270 9129 Monroe Road, Suite 115 Phone: (704) 841-1176 Fax: (704) 708-4625	Houston 77055 West 10 Business Center 1008 Wirt Road, Suite 120 Phone: (713) 682-0334 Fax: (713) 682-4867
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