

ESPAÑOL: PÁGINA 15
FRANÇAISE : PAGE 29

Instruction manual

MODEL 735
with *Quick-Change™*
Blade Clamp

MODEL 737
Dual Cutting Action,
Quick-Change™
Blade Clamp

MODEL 738

To learn more about Porter-Cable
visit our website at:

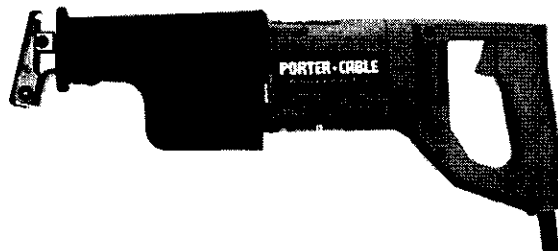
<http://www.porter-cable.com>

PORTER-CABLE
PROFESSIONAL POWER TOOLS

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Double Insulated Variable Speed TIGER SAW® All-Purpose Saws

Patents Pending



IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. _____

Type _____

Serial No. _____

Part No. 899716 - 04-09-03

SAFETY GUIDELINES - DEFINITIONS

This manual contains information that is important for you to know and understand. This information relates to protecting YOUR SAFETY and PREVENTING EQUIPMENT PROBLEMS. To help you recognize this information, we use the symbols below. Please read the manual and pay attention to these sections.

- ▲ DANGER** indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
- ▲ WARNING** indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
- ▲ CAUTION** indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
- CAUTION** used without the safety alert symbol indicates potentially hazardous situation which, if not avoided, may result in property damage.

▲ WARNING Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known (to the State of California) to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints
- crystalline silica from bricks and cement and other masonry products
- arsenic and chromium from chemically-treated lumber

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, always wear MSHA/NIOSH approved, properly fitting face mask or respirator when using such tools.

GENERAL SAFETY RULES



▲ WARNING READ AND UNDERSTAND ALL WARNINGS AND OPERATING INSTRUCTIONS BEFORE USING THIS EQUIPMENT. Failure to follow all instructions listed below, may result in electric shock, fire, and/or serious personal injury or property damage.

SAVE! IMPORTANT SAFETY INSTRUCTIONS **SAVE!**

WORK AREA

1. **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks, which may ignite the dust or fumes.
3. **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.

ELECTRICAL SAFETY

1. **Double insulated tools are equipped with a polarized plug (one blade is wider than the other).** This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. **Do not change the plug in any way.** Double Insulated eliminates the need for the three wire grounded power cord and grounded power supply system.
2. **Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded.
3. **Don't expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.

4. Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, all, sharp edges or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.

5. When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W". These cords are rated for outdoor use and reduce the risk of electric shock.

PERSONAL SAFETY

1. Stay alert, watch what you are doing, and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.

2. Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.

3. Avoid accidental starting. Be sure the switch is in the OFF before plugging in. Carrying tools with your finger on the switch or plugging in tools that have the switch ON invites accidents.

4. Remove adjusting keys or wrenches before turning the tool on. A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.

5. Do not overreach. Keep proper footing and balance at all times. Proper footing and balance enable better control of the tool in unexpected situations.

6. Use safety equipment. Always wear eye protection. Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.

TOOL USE AND CARE

1. Use clamps or other practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body is unstable and may lead to loss of control.

2. Do not force tool. Use the correct tool for your application. The correct tool will do the job better and safer at the rate for which it is designed.

3. Do not use tool if switch does not turn it ON or OFF. A tool that cannot be controlled with the switch is dangerous and must be repaired.

4. Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool. Such preventive safety measures reduce the risk of starting the tool accidentally.

5. Store idle tools out of reach of children and other untrained persons. Tools are dangerous in the hands of untrained users.

6. Maintain tools with care. Keep cutting tools sharp and clean. Properly maintained tools with sharp cutting edge are less likely to bind and are easier to control.

7. Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools.

8. Use only accessories that are recommended by the manufacturer for your model. Accessories that may be suitable for one tool may create a risk of injury when used on another tool.

SERVICE

- 1. Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel may result in a risk of injury.
- 2. When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance Section of this manual.** Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of shock or injury.









ADDITIONAL SPECIFIC SAFETY RULES

- 1. Hold tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring.** Contact with a "live" wire will also make exposed metal parts of the tool live and shock the operator.
- 2. Keep blades sharp.** Sharp blades will do the job better and safer.
- 3. Keep hands away from cutting area.** When sawing never reach underneath or behind the material being cut for any reason.
- 4. When you have finished a cut be careful not to come into contact with the blade.** Turn off the motor immediately.
- 5. EXERCISE EXTREME CAUTION WHEN BLIND CUTTING TO BE CERTAIN THAT THERE ARE NO FOREIGN OBJECTS SUCH AS ELECTRICAL WIRE, CONDUIT, PLUMBING PIPES, ETC., THAT MAY COME INTO CONTACT WITH THE BLADE.**
- 6. Some wood contains preservatives, which can be toxic.** Take extra care to prevent inhalation and skin contact when working with these materials. Request, and follow, all safety information available from your material supplier.
- 7. Stay clear** of end pieces that may fall after being cut off.
- 8. Do not operate** the Cordless Reciprocating Saw with guide shoe removed (See PIVOTING GUIDE SHOE section of this manual).
- 9. Do not attempt** to plunge cut metal. Tool is not designed to plunge cut metal and doing so may result in risk of injury.

There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Porter-Cable and we have advised you.

Technical Service Manager
Porter-Cable Corporation
4825 Highway 45 North
Jackson, TN 38305

SAFETY SYMBOLS

SYMBOL	DEFINITION
V	volts
A	amperes
Hz	hertz
W	watts
kW	kilowatts
μ F	microfarads
l	liters
kg	kilograms
N/cm ²	newtons per square centimeter
Pa	pascals
h	hours
min	minutes
s	seconds
	alternating current
3 	three-phase alternating current
3N 	three-phase alternating current with neutral
	direct current
n_0	no load
	alternating or direct current
	Class II Construction
	splash-proof construction
	watertight construction
.../min	revolutions or reciprocation per minute

REPLACEMENT PARTS

When servicing use only identical replacement parts.

MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

CAUTION Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found in this section. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors it must be marked with the suffix W-A or W following the cord type designation. For example – SJTW-A to indicate it is acceptable for outdoor use.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

		Length of Cord in Feet									
		115V	25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
		230V	50 Ft.	100 Ft.	200 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
Nameplate Ampere Rating	0-2	18	18	18	16	16	14	14	12	12	
	2-3	18	18	16	14	14	12	12	10	10	
	3-4	18	18	16	14	12	12	10	10	8	
	4-5	18	18	14	12	12	10	10	8	8	
	5-6	18	16	14	12	10	10	8	8	6	
	6-8	18	16	12	10	10	8	6	6	6	
	8-10	18	14	12	10	8	8	6	6	4	
	10-12	16	14	10	8	8	6	6	4	4	
	12-14	16	12	10	8	6	6	6	4	2	
	14-16	16	12	10	8	6	6	4	4	2	
	16-18	14	12	8	8	6	4	4	2	2	
	18-20	14	12	8	6	6	4	4	2	2	

FUNCTIONAL DESCRIPTION

FOREWORD

The Porter-Cable TIGER SAW® is designed for cutting wood up to 12" thick, metal up to 3/4" thick and various other materials, such as plastics, fiberglass, hard rubber, etc.

ASSEMBLY

SELECTING THE BLADE

For best performance, longer blade life, and smoother cut, select the proper blade for the job. A wide assortment of Porter-Cable blades is listed in the back of this manual.

When cutting metal always select a blade which will allow at least three teeth to be engaged in the thickness of material.

INSTALLING THE BLADE

MODELS 735 and 737 with Quick-Change™ Blade Clamp

1. The reciprocating shaft must be fully extended to permit access to the Quick-Change™ blade release collar (A) Fig. 1. If necessary, gently squeeze the trigger switch to move the reciprocating shaft to its outermost position (as shown in Fig. 1).

⚠ WARNING Disconnect saw from power source before installing or removing blades.

2. Pivot the guide shoe (B) Fig. 1, forward to improve access to the blade clamp.

3. To open the blade clamp: rotate and hold the blade release collar (A) Fig. 2, counterclockwise (as viewed from the front of the saw).

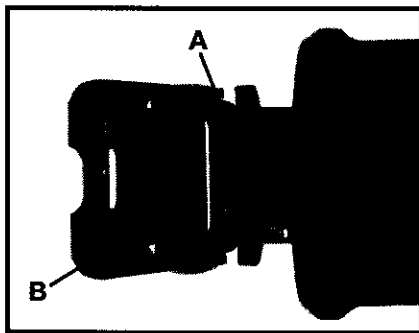


Fig. 1

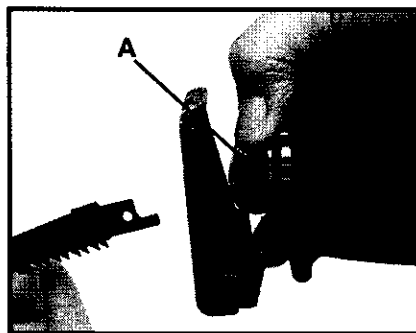


Fig. 2

4. Insert the blade into the clamp until it bottoms. Allow the release collar to rotate clockwise to lock the blade in place, (A) Fig. 3.

5. To remove blade: repeat steps 1 through 3, and pull blade from blade clamp (while the release collar is being held in the open position).

NOTES: If the blade clamp collar resists rotation to remove a blade,

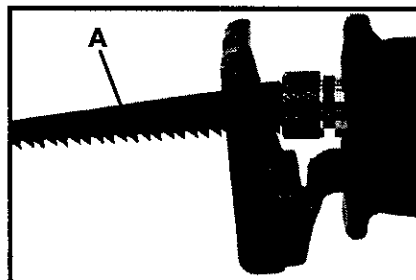


Fig. 3

work the blade up and down while rotating the clamp (in a counter-clockwise direction).

If the blade breaks leaving nothing to grasp (to pull it from the clamp), it may be necessary to use another blade as a tool to aid in removing the broken piece (see Fig. 4). While holding the release collar in the open position, use the tip of another blade to "hook" the broken piece and pull it from the clamp. (A thin, fine-toothed, metal-cutting blade works best.)

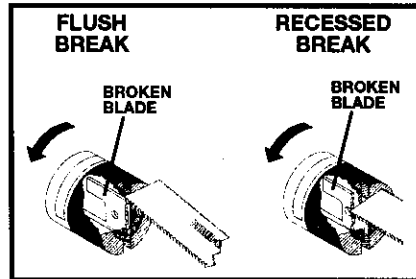


Fig. 4

Periodically clean the blade clamp with dry compressed air. DO NOT lubricate the blade clamp. Lubricant can attract contamination.

CAUTION Wear safety glasses while using compressed air.

MODEL 738

WARNING Disconnect saw from power source before installing or removing blades.

1. Use hex wrench (supplied with Model 738), to loosen blade clamp screw (A) Fig. 5, by turning counterclockwise three to four turns.
2. Insert the blade into the blade clamp until it bottoms, (A) Fig. 6. When the blade is properly positioned: the hole in the blade shank will align with the hole (B) Fig. 7, in the backside of blade clamp.
3. Firmly tighten clamp screw.
4. To remove blade, loosen blade clamp three to four turns and pull blade from clamp.

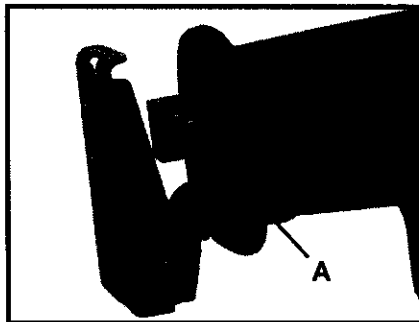


Fig. 5

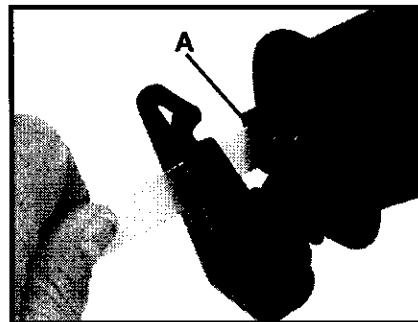


Fig. 6

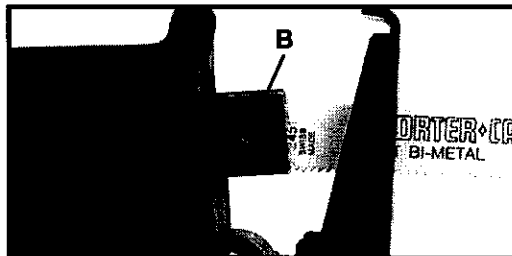


Fig. 7

OPERATING CONTROLS AND ADJUSTMENTS

HOW TO HOLD SAW

The gear housing, intermediate plate, blade and pivoting guide shoe may be made live if the blade cuts into live wiring within a wall.

▲WARNING TO PREVENT ACCIDENTAL ELECTRICAL SHOCK THE SAW MUST BE HELD AS SHOWN IN FIG. 8, AND HAVE THE RUBBER FRONT HOUSING COVER PROPERLY INSTALLED AND NOT DAMAGED.



Fig. 8

TO START AND STOP SAW

1. Make sure power circuit voltage is the same as shown on the specification plate on the saw. Connect saw to power circuit.
2. Hold saw firmly. Squeeze trigger switch (A) Fig. 9, to start motor. Release trigger to stop motor.

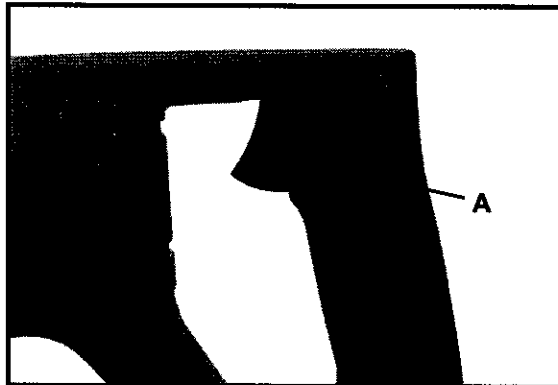


Fig. 9

VARIABLE SPEED

The saw is equipped with a variable speed control (0 to 2600 SPM). As the switch trigger is squeezed, the speed of the saw blade increases.

The lower speeds are recommended for most metal cutting, while the higher speeds are recommended for wood. A few practice cuts at various speeds (on scrap material), will aid you in choosing the best speed for obtaining the desired results on your application.

DUAL BLADE MOTION (Model 737 only)

Model 737 has dual blade motion: you have a choice of straight reciprocating motion, as shown in Fig. 10, or orbital motion as shown in Fig. 11. Straight reciprocating motion should be used for all metal cutting operations, and for wood cutting applications where finish is more important than speed. Orbital motion is used for fast cutting of wood.

To set saw for straight reciprocating motion: rotate knob (A) Fig. 10, clockwise so that the bar is vertical (arrow pointing to I), as shown in Fig. 10.

To set saw for orbital motion: rotate knob (A) Fig. 11, counterclockwise so that the bar is horizontal (arrow pointing to II), as shown in Fig. 11.

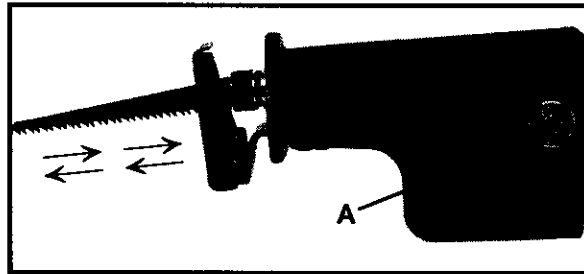


Fig. 10

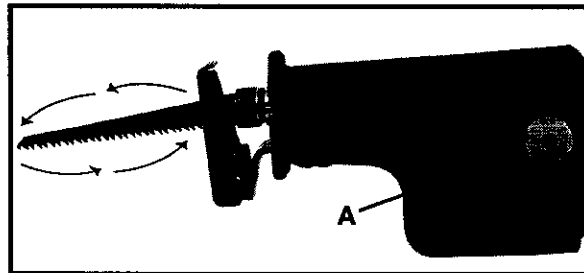


Fig. 11

PIVOTING GUIDE SHOE

The shoe (A) Fig. 12, serves as a rest while making a cut. It is pivoted so the saw may be gradually raised to a position perpendicular to the work as the saw is moved toward the operator.

⚠ WARNING Do not operate the TIGER SAW® with the guide shoe removed.

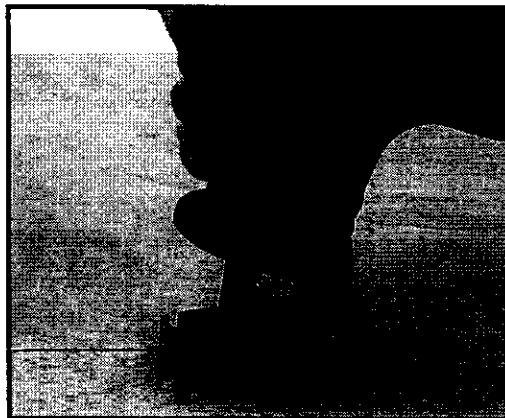


Fig. 12

OPERATIONS

BEFORE YOU START TO WORK

Select the blade best suited for the material to be cut (see ACCESSORIES). For greatest economy, use the shortest blade suitable for the thickness of the material to be cut.

Be sure the material to be cut is rigid. Small work pieces should be securely clamped in a bench vise or with clamps to the work table. As the work progresses in scroll or curved cut-out pieces, the material may be readjusted to accommodate the movement of the saw. If the work is large enough, it may be held only by hand across saw horses. The saw cuts freely with only slight feed pressure. Forcing the saw will not make it cut faster.

SAWING WOOD

The TIGER SAW® is used much the same as a hand saw in that it is moved toward the operator during the cutting operation. However, since the blade cuts on the up-stroke instead of the down-stroke as in the case of the hand saw, the good or finish side of the work should face down during the cutting operation.

PLUNGE CUTS

The TIGER SAW® can be used for plunge cutting wood, plywood, wallboard, and plastic materials. DO NOT attempt to plunge cut metal.

Clearly mark line of cut on the work. Grasp front housing with one hand and rear handle with the other hand. To start cut, rest saw on shoe bracket, align blade with the marked line of cut, (blade NOT touching work), as shown in Fig. 13. Start saw. Using bracket as a pivot point, roll saw forward by raising rear handle, as shown in Fig. 14. When blade has cut through the work, continue raising the rear handle until saw is perpendicular to the work surface. Keep saw in this position and move blade along line of cut.

SAWING METAL

When cutting angle, H-beam, I-beam, channel, etc., start the cut on the surface where the greatest number of teeth will contact the work. To make a pocket cut, drill a starting hole first. To extend blade life, cutting oil can be applied to the work surface along the line of the cut.



Fig. 13



Fig. 14

MAINTENANCE

KEEP TOOL CLEAN

Periodically blow out all air passages with dry compressed air. All plastic parts should be cleaned with a soft damp cloth. NEVER use solvents to clean plastic parts. They could possibly dissolve or otherwise damage the material.

▲ CAUTION Wear safety glasses while using compressed air.

FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

LUBRICATION

This tool has been lubricated with a sufficient amount of high grade lubricant for the life of the unit under normal operating conditions. No further lubrication is necessary.

BRUSH INSPECTION AND LUBRICATION

For your continued safety and electrical protection, brush inspection and replacement on this tool should ONLY be performed by an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE/DELTA FACTORY SERVICE CENTER.

At approximately 100 hours of use, take or send your tool to your nearest authorized Porter-Cable Service Station to be thoroughly cleaned and inspected. Have worn parts replaced and lubricate with fresh lubricant. Have new brushes installed, and test the tool for performance.

Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION. If proper operating voltage is present, return your tool to the service station for immediate service.

SERVICE AND REPAIRS

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should ONLY be performed by either an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE/DELTA FACTORY SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

ACCESSORIES

A complete line of accessories is available from your Porter-Cable · Delta Supplier, Porter-Cable · Delta Factory Service Centers, and Porter-Cable Authorized Service Stations. Please visit our Web Site www.porter-cable.com for a catalog or for the name of your nearest supplier.

⚠ WARNING Since accessories other than those offered by Porter-Cable / Delta have not been tested with this product, use of such accessories could be hazardous. For safest operation, only Porter-Cable · Delta recommended accessories should be used with this product.

PORTER-CABLE LIMITED ONE YEAR WARRANTY

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, P.O. Box 2468, Jackson, Tennessee 38302-2468; Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

**PORTER-CABLE • DELTA SERVICE CENTERS
(CENTROS DE SERVICIO DE PORTER-CABLE • DELTA)
(CENTRE DE SERVICE PORTER-CABLE • DELTA)**

**Parts and Repair Service for Porter-Cable • Delta Power Tools are Available at These Locations
(Obtenga Refaccion de Partes o Servicio para su Herramienta en los Siguietes Centros de Porter-Cable • Delta)
(Locations où vous trouverez les pièces de rechange nécessaires ainsi qu'un service d'entretien)**

ARIZONA Tempe 85282 (Phoenix) 2400 West Southern Avenue Suite 105 Phone: (602) 437-1200 Fax: (602) 437-2200	ILLINOIS Addison 60101 (Chicago) 400 South Rohiwing Rd. Phone: (630) 424-8805 Fax: (630) 424-8895	MINNESOTA Cleveland 44125 8001 Sweet Valley Drive Unit #19 Phone: (216) 447-9030 Fax: (216) 447-3097	OREGON Portland 97230 4916 NE 122 nd Ave. Phone: (503) 252-0107 Fax: (503) 252-2123
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COLORADO Arvada 80003 (Denver) 8175 Sheridan Blvd., Unit 5 Phone: (303) 487-1809 Fax: (303) 487-1868	MASSACHUSETTS Braintree 02185 (Boston) 719 Granite Street Phone: (781) 848-9810 Fax: (781) 848-6759	NEW YORK Flushing 11365-1595 (N.Y.C.) 175-25 Horace Harding Expwy. Phone: (718) 225-2040 Fax: (718) 423-9619	TEXAS Carrollton 75006 (Dallas) 1300 Interstate 35 N, Suite 112 Phone: (972) 446-2996 Fax: (972) 446-8157
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Authorized Service Stations are located in many large cities. Telephone 800-487-8865 or 731-541-6042 for assistance locating one. Parts and accessories for Porter-Cable • Delta products should be obtained by contacting any Porter-Cable • Delta Distributor, Authorized Service Center, or Porter-Cable • Delta Factory Service Center. If you do not have access to any of these, call 888-848-5175 and you will be directed to the nearest Porter-Cable • Delta Factory Service Center. Las Estaciones de Servicio Autorizadas están ubicadas en muchas grandes ciudades. Llame al 800-487-8865 ó al 731-541-6042 para obtener asistencia a fin de localizar una. Las piezas y los accesorios para los productos Porter-Cable • Delta deben obtenerse poniéndose en contacto con cualquier distribuidor Porter-Cable • Delta, Centro de Servicio Autorizado o Centro de Servicio de Fábrica Porter-Cable • Delta. Si no tiene acceso a ninguna de estas opciones, llame al 888-848-5175 y le dirijiran al Centro de Servicio de Fábrica Porter-Cable • Delta más cercano. Des centres de service agréés sont situés dans beaucoup de grandes villes. Appelez au 800-487-8865 ou au 731-541-6042 pour obtenir de l'aide pour en repérer un. Pour obtenir des pièces et accessoires pour les produits Porter-Cable • Delta, s'adresser à tout distributeur Porter-Cable • Delta, centre de service agréé ou centre de service d'usine Porter-Cable • Delta. Si vous n'avez accès à aucun de ces centres, appeler le 888-848-5175 et on vous dirigera vers le centre de service d'usine Porter-Cable • Delta le plus proche.

CANADIAN PORTER-CABLE • DELTA SERVICE CENTERS

ALBERTA Bay 6, 2520-23rd St. N.E. Calgary, Alberta T2E 8L2 Phone: (403) 735-6166 Fax: (403) 735-6144	MANITOBA 1699 Dublin Avenue Winnipeg, Manitoba R3H 0H2 Phone: (204) 633-9259 Fax: (204) 632-1976	QUÉBEC 1515 Ave. St-Jean Baptiste, Québec, Québec G2E 5E2 Phone: (418) 877-7112 Fax: (418) 877-7123
BRITISH COLUMBIA 8520 Baxter Place Burnaby, B.C. V5A 4T8 Phone: (604) 420-0102 Fax: (604) 420-3522	ONTARIO 505 Southgate Drive Guelph, Ontario N1H 6M7 Phone: (519) 836-2840 Fax: (519) 767-4131	1447, Bégin St-Laurent, (Montréal), Québec H4R 1V8 Phone: (514) 336-8772 Fax: (514) 336-3505

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