

Owner's Manual



LAWN TRACTOR

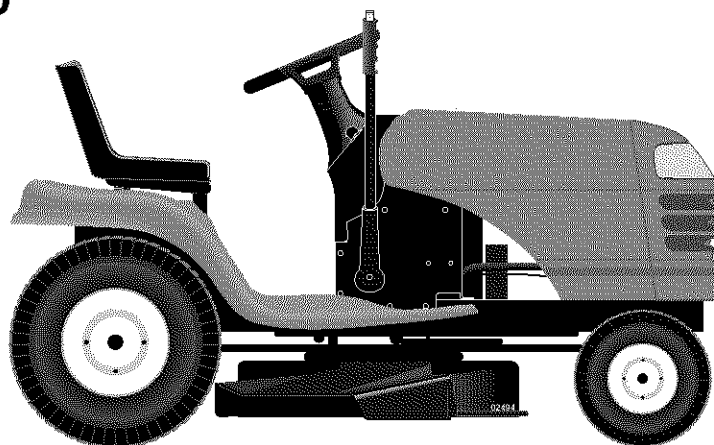
20.0 HP, 42" Mower

Electric Start

Automatic Transmission

Model No.

917.272920



This product has a low emission engine which operates differently from previously built engines. Before you start the engine, read and understand this Owner's Manual.

IMPORTANT:

Read and follow all Safety Rules and Instructions before operating this equipment.

For answers to your questions about this product, Call:

1-800-659-5917

Sears Craftsman Help Line
5 am - 5 pm, Mon - Sat

Sears, Roebuck and Co., Hoffman Estates, IL 60179 U.S.A

Visit our Craftsman website: www.sears.com/craftsman

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WARRANTY

LIMITED WARRANTY ON CRAFTSMAN RIDING EQUIPMENT

For two (2) years from the date of purchase, if this Craftsman Riding Equipment is maintained, lubricated and tuned up according to the instructions in the owner's manual, Sears will repair or replace free of charge any parts that are found to be defective in material or workmanship according to the guidelines of coverage listed below. Sears will also provide free labor for these applicable warranted parts for the two full years. During the first 30 days of purchase, there will be no charges to service the product at your home for issues covered by this warranty. (See exclusions below). For your convenience, IN HOME warranty service will still be available after the first 30 days of purchase, but a trip charge will apply. This charge will be waived if the Craftsman product is dropped off at an authorized Sears location. For the nearest authorized Sears location, please call 1-800-4-MY-HOME®. This warranty applies only while this product is within the United States.

This Warranty does not cover:

- Expendable items which become worn during normal use, including but not limited to blades, spark plugs, air cleaners, belts, and oil filters.
- Standard Maintenance Servicing, oil changes, or tune-ups
- Tire replacement or repair caused by punctures from outside objects, such as nails, thorns, stumps, or glass.
Repairs necessary because of operator abuse, including but not limited to, damage caused by towing objects beyond the capability of the riding equipment, impacting objects that bend the frame or crankshaft, or over-speeding the engine.
- Repairs necessary because of operator negligence, including but not limited to, electrical and mechanical damage caused by improper storage, failure to use the proper grade and amount of engine oil, failure to keep the deck clear of flammable debris, or failure to maintain the equipment according to the instructions contained in the owner's manual.
- Engine (fuel system) cleaning or repairs caused by fuel determined to be contaminated or oxidized (stale). In general, fuel should be used within 30 days of its purchase date.
- Normal deterioration and wear of the exterior finishes, or product label replacement.
- Riding equipment used for commercial or rental purposes.

LIMITED WARRANTY ON BATTERY

For ninety (90) days from date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge. During the first 30 days of purchase, there will be no charges to replace the battery at your HOME. After the first 30 days, for your convenience, IN-HOME warranty service will still be available but a trip charge will apply. This charge will be waived if the Craftsman product is dropped off at an authorized Sears location. For the nearest authorized Sears location, please call 1-800-4-MY-HOME®.


This battery warranty applies only while this product is within the United States.


This warranty gives you specific legal rights, and you may also have other rights, which vary, from state to state.


Sears, Roebuck and Co., Dept. 817WA, Hoffman Estates, IL 60179


SAFETY RULES


IMPORTANT: This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

 **WARNING:** In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot contact spark plug.

 **WARNING:** Do not coast down a hill in neutral, you may lose control of the tractor.

 **WARNING:** Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Operate only at the lowest possible speed when on a slope. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

 **WARNING:** Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

 **WARNING:** Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Wash hands after handling.

I. GENERAL OPERATION

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.

- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
- Keep machine free of grass, leaves or other debris build-up which can touch hot exhaust / engine parts and burn. Do not allow the mower deck to plow leaves or other debris which can cause build-up to occur. Clean any oil or fuel spillage before operating or storing the machine. Allow machine to cool before storage.

II. SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

SAFETY RULES

DO:

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. *Tall grass can hide obstacles.*
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes *slow* and *gradual*. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly *straight* down the slope.

DO NOT:

- *Do not* turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- *Do not* mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- *Do not* mow on wet grass. Reduced traction could cause sliding.
- *Do not* try to stabilize the machine by putting your foot on the ground.
- *Do not* use grass catcher on steep slopes.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and *down* for small children.

- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

IV. SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
 - Use only an approved container.
 - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
 - Never refuel the machine indoors.
 - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.

SAFETY RULES



- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers or children even with the blades off.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Mow up and down slopes (15° Max), not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.
- If machine stops while going uphill, disengage blades, shift into reverse and back down slowly.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.

PRODUCT SPECIFICATIONS

Gasoline Capacity and Type:	3.5 Gallons Unleaded Regular
Oil Type (API-SF-SJ):	SAE 30 (Above 32°F) SAE 5W-30 (Below 32°F)
Oil Capacity:	3.75 Pints
Spark Plug: (GAP: .040")	Champion RC12YC
Ground Speed (MPH):	Forward: 5.5 Reverse: 2.4
Tire Pressure:	Front: 14 PSI Rear: 10 PSI
Charging System:	3 Amps Battery 5 Amps Headlights
Battery:	Amp/Hr: 28 Min. CCA: 230 Case Size: U1R
Blade Bolt Torque:	27–35 Ft. Lbs.

CONGRATULATIONS on your purchase of a new tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact a Sears or other qualified service center. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

REPAIR AGREEMENT

A Repair Agreement is available on this product. Contact your nearest Sears store for details.

CUSTOMER RESPONSIBILITIES

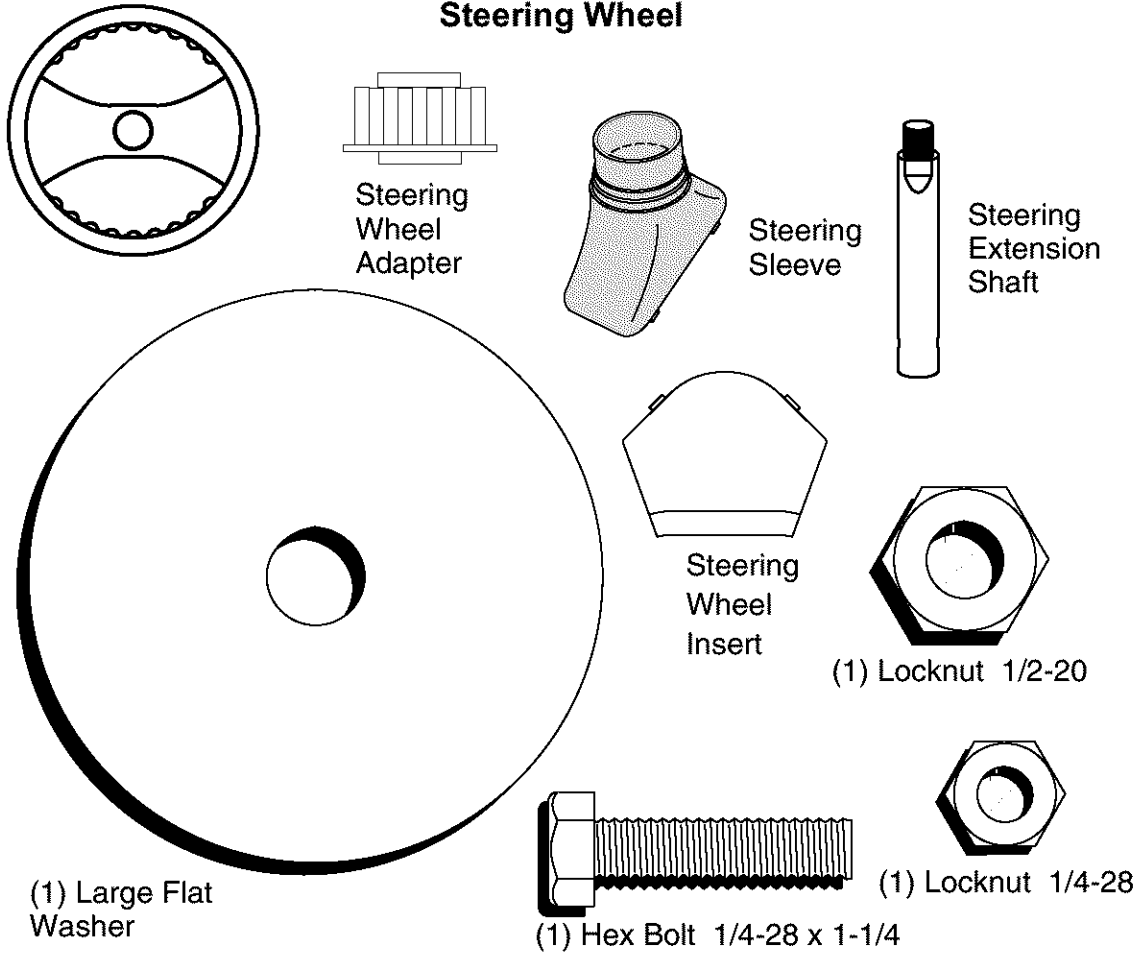
- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Maintenance" and "Storage" sections of this owner's manual.

⚠ WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

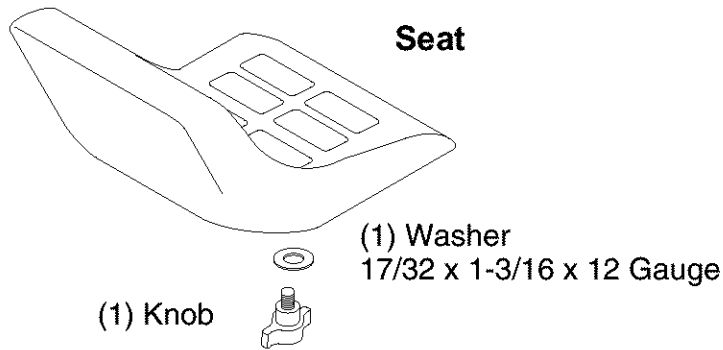
In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest Sears service center (See REPAIR PARTS section of this manual).

UNASSEMBLED PARTS

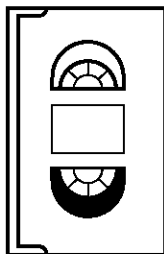
Steering Wheel



Seat



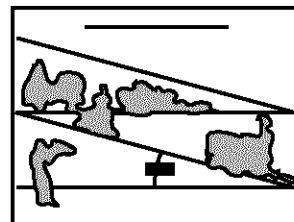
Video Cassette



Keys



Slope Sheet



ASSEMBLY/PRE-OPERATION

Your new tractor has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness. Review the video cassette before you begin.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes you need are listed below.

- (1) 3/4" wrench
- (1) Pliers
- (2) 7/16" wrench
- (1) Utility knife
- (1) Tire pressure gauge

When right or left hand is mentioned in this manual, it means, from your point of view, when you are in the operating position (seated behind the steering wheel).

TO REMOVE TRACTOR FROM CARTON

UNPACK CARTON

1. Remove all accessible loose parts and parts boxes from carton.
2. Cut, from top to bottom, along lines on all four corners of carton, and lay panels flat.
3. Check for any additional loose parts or cartons and remove.

BEFORE REMOVING TRACTOR FROM SKID

ATTACH STEERING WHEEL

ASSEMBLE EXTENSION SHAFT AND BOOT

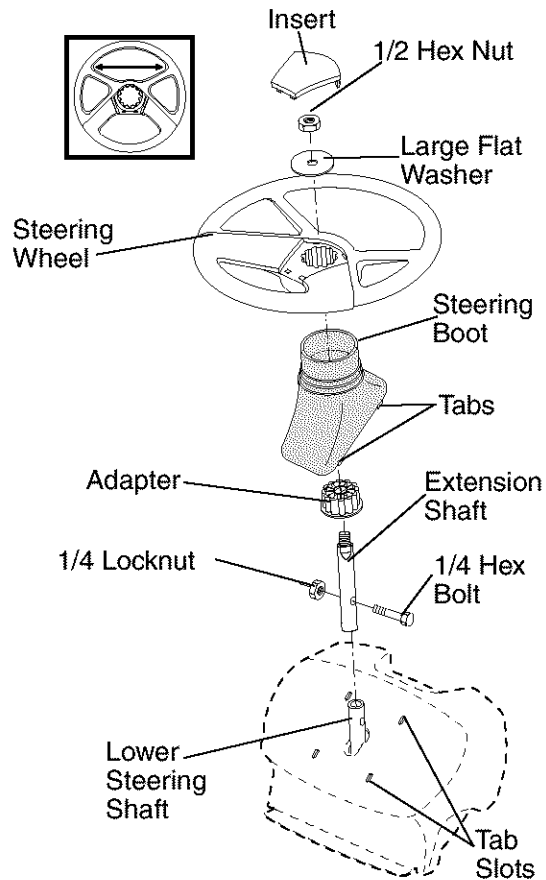
1. Slide extension shaft onto lower steering shaft. Align mounting holes in extension and lower shafts and install 1/4 hex bolt and locknut. Tighten securely.

IMPORTANT: Tighten bolt and nut securely to 10-12 ft. lbs torque.

2. Place tabs of steering boot over tab slots in dash and push down to secure.

INSTALL STEERING WHEEL

3. Position front wheels of the tractor so they are pointing straight forward.
4. Remove steering wheel adapter from steering wheel and slide adapter onto steering shaft extension.
5. Position steering wheel so cross bars are horizontal (left to right) and slide inside boot and onto adapter.
6. Assemble large flat washer, 1/2 hex nut and tighten securely.

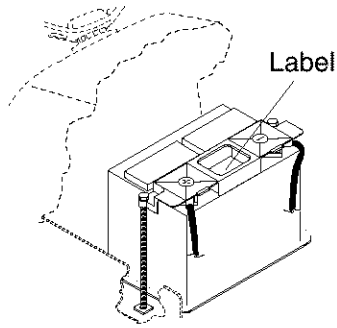


7. Snap steering wheel insert into center of steering wheel.
8. Remove protective materials from tractor hood and grill.

IMPORTANT: Check for and remove any staples in skid that may puncture tires where tractor is to roll off skid.

CHECK BATTERY

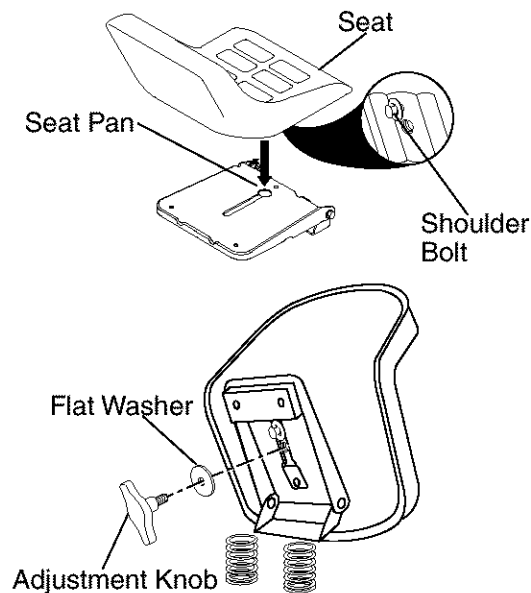
1. Lift seat pan to raised position.
- NOTE:** If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps. (See "BATTERY" in Maintenance section of this manual for charging instructions).



INSTALL SEAT

Adjust seat before tightening adjustment knob.

1. Remove adjustment knob and flat washer securing seat to cardboard packing and set aside for assembly of seat to tractor.
2. Pivot seat upward and remove from the cardboard packing. Remove the cardboard packing and discard.
3. Place seat on seat pan so head of shoulder bolt is positioned over large slotted hole in pan.
4. Push down on seat to engage shoulder bolt in slot and pull seat towards rear of tractor.
5. Pivot seat and pan forward and assemble adjustment knob and flat washer loosely. Do not tighten.
6. Lower seat into operating position and sit in seat.
7. Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
8. Get off seat without moving its adjusted position.
9. Raise seat and tighten adjustment knob securely.



NOTE: You may now roll or drive your tractor off the skid. Follow the appropriate instruction below to remove the tractor from the skid.

TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

1. Press lift lever plunger and raise attachment lift lever to its highest position.
2. Release parking brake by depressing clutch/brake pedal.
3. Place freewheel control in "transmission disengaged" position (See "TO TRANSPORT" in the Operation section of this manual).
4. Roll tractor forward off skid.
5. Remove banding holding deflector shield up against tractor.

TO DRIVE TRACTOR OFF SKID (See Operation section for location and function of controls)

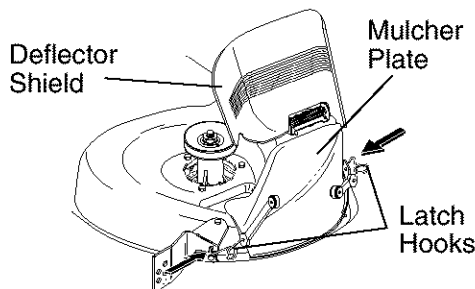
⚠ WARNING: Before starting, read, understand and follow all instructions in the Operation section of this manual. Be sure tractor is in a well-ventilated area. Be sure the area in front of tractor is clear of other people and objects.

1. Be sure all the above assembly steps have been completed.
2. Check engine oil level and fill fuel tank with gasoline.
3. Place freewheel control in "transmission engaged" position. (See "TO TRANSPORT" in the Operation section of this manual).
4. Sit on seat in operating position, depress clutch/brake pedal and set the parking brake.
5. Place motion control lever in neutral (N) position.
6. Press lift lever plunger and raise attachment lift lever to its highest position.
7. Start the engine. After engine has started, move throttle control to idle position.
8. Release parking brake.
9. Slowly move the motion control lever forward and slowly drive tractor off skid.
10. Apply brake to stop tractor, set parking brake and place motion control lever in neutral position.
11. Turn ignition key to "STOP" position. Continue with the instructions that follow.

INSTALL MULCHER PLATE

(If previously removed)

1. Raise and hold deflector shield in upright position.
2. Place front of mulcher plate over front of mower deck opening and slide into place, as shown.
3. Hook front latch into hole on front of mower deck.
4. Hook rear latch into hole on back of mower deck.



CAUTION: Do not remove deflector shield from mower.

TO CONVERT TO BAGGING OR DISCHARGING

Simply remove mulcher plate and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

NOTE: It is not necessary to change blades. The mulching blades are designed for discharging and bagging also.

CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

- Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" section of this manual.

CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

CHECK BRAKE SYSTEM

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

✓CHECKLIST

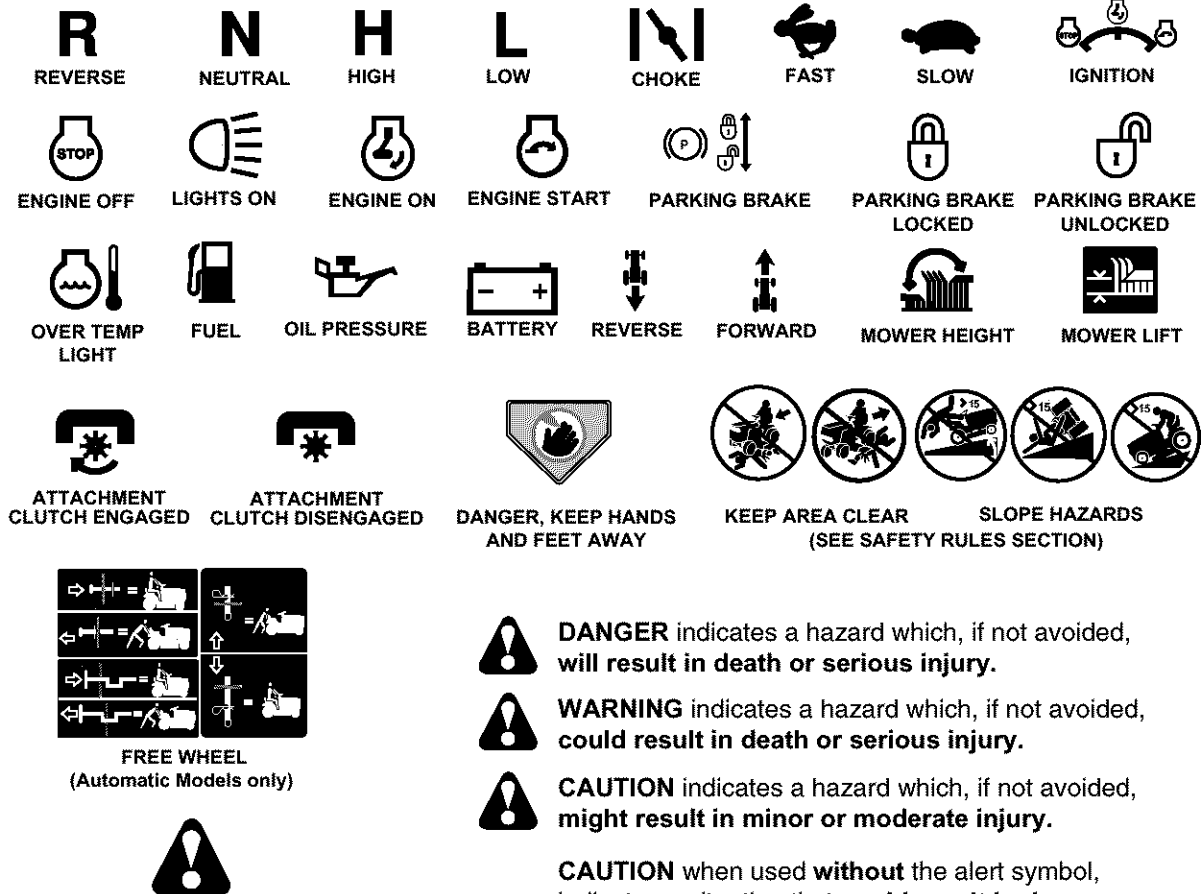
Before you operate your new tractor, we wish to assure that you receive the best performance and satisfaction from this quality product.

Please review the following checklist:

- ✓ All assembly instructions have been completed.
 - ✓ No remaining loose parts in carton.
 - ✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
 - ✓ Seat is adjusted comfortably and tightened securely.
 - ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
 - ✓ Be sure mower deck is properly leveled side-to-side/front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
 - ✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
 - ✓ Check wiring. See that all connections are still secure and wires are properly clamped.
 - ✓ Before driving tractor, be sure freewheel control is in "transmission engaged" position (see "TO TRANSPORT" in the Operation section of this manual).
- While learning how to use your tractor, pay extra attention to the following important items:
- ✓ Engine oil is at proper level.
 - ✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
 - ✓ Become familiar with all controls - their location and function. Operate them before you start the engine.
 - ✓ Be sure brake system is in safe operating condition.
 - ✓ It is important to purge the transmission before operating your tractor for the first time. Follow proper starting and transmission purging instructions (See "TO START ENGINE" and "PURGE TRANSMISSION" in the Operation section of this manual).

OPERATION

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.



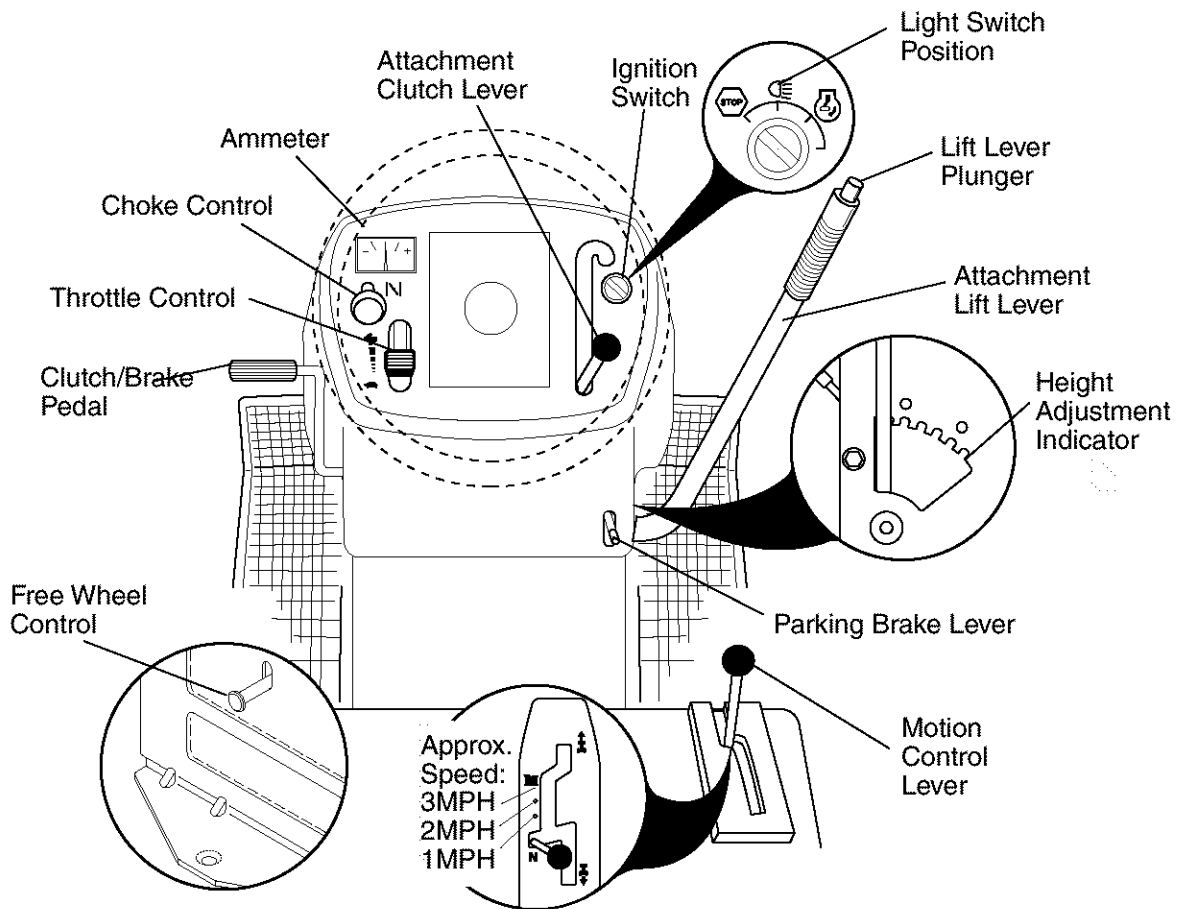
Failure to follow instructions could result in serious injury or death. The safety alert symbol is used to identify safety information about hazards which can result in death, serious injury and/or property damage.

- ! DANGER** indicates a hazard which, if not avoided, will result in death or serious injury.
 - ! WARNING** indicates a hazard which, if not avoided, could result in death or serious injury.
 - ! CAUTION** indicates a hazard which, if not avoided, might result in minor or moderate injury.
- CAUTION** when used **without** the alert symbol, indicates a situation that **could result in damage to the tractor and/or engine.**
- ! HOT SURFACES** indicates a hazard which, if not avoided, could result in death, serious injury and/or property damage.
 - ! FIRE** indicates a hazard which, if not avoided, could result in death, serious injury and/or property damage.

KNOW YOUR TRACTOR

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.



Our tractors conform to the safety standards of the American National Standards Institute.

AMMETER - Indicates charging (+) or discharging (-) of battery.

ATTACHMENT CLUTCH LEVER - Used to engage the mower blades, or other attachments mounted to your tractor.

ATTACHMENT LIFT LEVER - Used to raise, lower, and adjust the mower deck or other attachments mounted to your tractor.

CLUTCH/BRAKE PEDAL - Used for declutching and braking the tractor and starting the engine.

MOTION CONTROL LEVER - Selects the speed and direction of tractor.

IGNITION SWITCH - Used for starting and stopping the engine.

LIFT LEVER PLUNGER - Used to release attachment lift lever when changing its position.

LIGHT SWITCH POSITION - Turns the headlights on and off.

PARKING BRAKE LEVER - Locks clutch/brake pedal into the brake position.

CHOKE CONTROL - Used when starting a cold engine.

THROTTLE CONTROL - Used to control engine speed.

FREEWHEEL CONTROL - Disengages transmission for pushing or slowly towing the tractor with the engine off.

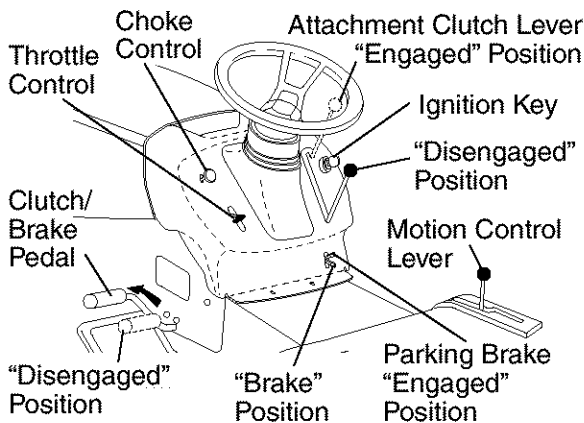


The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend standard safety glasses or a wide vision safety mask worn over spectacles.

HOW TO USE YOUR TRACTOR TO SET PARKING BRAKE

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

1. Depress clutch/brake pedal all the way down and hold.
2. Pull parking brake lever up and release pressure from clutch/brake pedal. Pedal should remain in brake position. Make sure parking brake will hold tractor secure.



STOPPING

MOWER BLADES -

- To stop mower blades, move attachment clutch lever to disengaged position.

GROUND DRIVE -

- To stop ground drive, depress clutch/brake pedal all the way down.
- Move motion control lever to neutral (N) position.

IMPORTANT: The motion control lever does not return to neutral (N) position when the clutch/brake pedal is depressed.

ENGINE -

- Move throttle control to slow position.
- NOTE:** Failure to move throttle control to slow position to allow engine to idle before stopping may cause engine to “backfire”.
- Turn ignition key to “STOP” position and remove key. Always remove key when leaving tractor to prevent unauthorized use.
- Never use choke to stop engine.

IMPORTANT: Leaving the ignition switch in any position other than “STOP” will

cause the battery to discharge and go dead.

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause “browning” of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.

CAUTION: Always stop tractor completely, as described above, before leaving the operator’s position.

TO USE THROTTLE CONTROL

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance.

TO USE CHOKE CONTROL

Use choke control whenever you are starting a cold engine. Do not use to start a warm engine.

- To engage choke control, pull knob out. Slowly push knob in to disengage.

TO MOVE FORWARD AND BACKWARD

The direction and speed of movement is controlled by the motion control lever.

1. Start tractor with motion control lever in neutral (N) position.
2. Release parking brake.
3. Slowly move motion control lever to desired position.

TO ADJUST MOWER CUTTING HEIGHT

The position of the attachment lift lever determines the cutting height.

- Grasp lift lever.
- Press plunger with thumb and move lever to desired position.

The cutting height range is approximately 1-1/2 to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

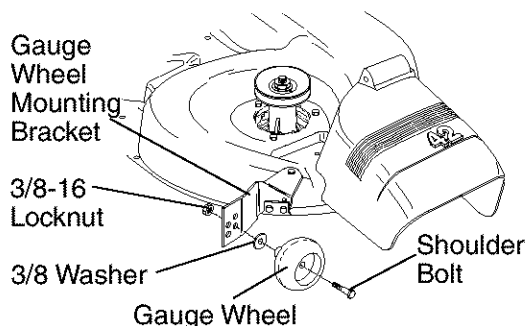
- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

TO ADJUST GAUGE WHEELS

Gauge wheels are properly adjusted when they are slightly off the ground when mower is at the desired cutting height in operating position. Gauge wheels then keep the deck in proper position to help prevent scalping in most terrain conditions.

NOTE: Adjust gauge wheels with tractor on a flat level surface.

1. Adjust mower to desired cutting height (See "TO ADJUST MOWER CUTTING HEIGHT" in this section of manual).
2. With mower in desired height of cut position, gauge wheels should be assembled so they are slightly off the ground. Install gauge wheel in appropriate hole with shoulder bolt, 3/8 washer, and 3/8-16 locknut and tighten securely.
3. Repeat for opposite side, installing gauge wheel in same adjustment hole.



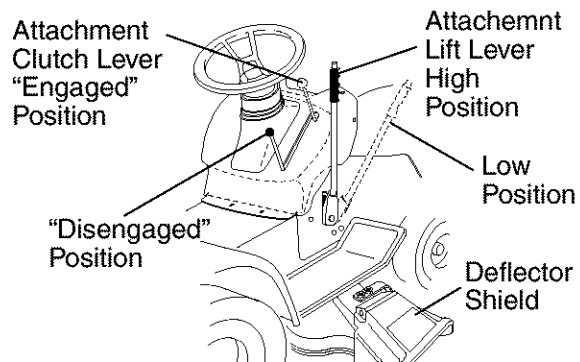
TO OPERATE MOWER

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.

1. Select desired height of cut.
2. Start mower blades by engaging attachment clutch control.

TO STOP MOWER BLADES - disengage attachment clutch control.

CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the deflector shield in place.



TO OPERATE ON HILLS

WARNING: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope. Use the slope guide at the back of this manual.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move motion control lever to neutral (N) position.

IMPORTANT: The motion control lever does not return to neutral (N) position when the clutch/brake pedal is depressed.

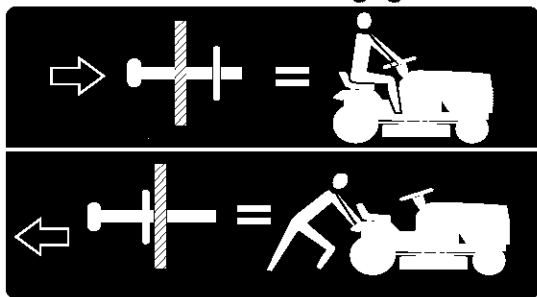
- To restart movement, slowly release parking brake and clutch/brake pedal.
- Slowly move motion control lever to slowest setting.
- Make all turns slowly.

TO TRANSPORT

When pushing or towing your tractor, be sure to disengage transmission by placing freewheel control in freewheeling position. Freewheel control is located at the rear drawbar of tractor.

1. Raise attachment lift to highest position with attachment lift control.
 2. Pull freewheel control out and down into the slot and release so it is held in the disengaged position.
- Do not push or tow tractor at more than two (2) MPH.
 - To re-engage transmission, reverse above procedure.

Transmission Engaged



Transmission Disengaged

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

TOWING CARTS AND OTHER ATTACHMENTS

Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

BEFORE STARTING THE ENGINE CHECK ENGINE OIL LEVEL

The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.

1. Check engine oil with tractor on level ground.
 2. Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting ((See the oil viscosity chart in the Maintenance section of this manual).
 - To change engine oil, see the Maintenance section in this manual.

ADD GASOLINE

- Fill fuel tank to bottom of tank filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

CAUTION: Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

IMPORTANT: When operating in temperatures below 32°F(0°C), use fresh, clean winter grade gasoline to help insure good cold weather starting.

CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information.

Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

TO START ENGINE

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

1. Be sure freewheel control is in the transmission engaged position.
2. Sit on seat in operating position, depress clutch/brake pedal and set parking brake.
3. Place motion control lever in neutral (N) position.
4. Move attachment clutch to disengaged position.
5. Move throttle control to fast position
6. Pull choke control out for a cold engine start attempt. For a warm engine start attempt the choke control may not be needed.

NOTE: Before starting, read the warm and cold starting procedures below.

7. Insert key into ignition and turn key clockwise to start position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, push choke control in, wait a few minutes and try again. If engine still does not start, pull the choke control out and retry.

WARM WEATHER STARTING (50° F and above)

8. When engine starts, slowly push choke control in until the engine begins to run smoothly. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

COLD WEATHER STARTING (50° F and below)

8. When engine starts, slowly push choke control in until the engine begins to run smoothly. Continue to push the choke control in small steps allowing the engine to accept small changes in speed and load, until the choke control is fully in. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.

AUTOMATIC TRANSMISSION WARM UP

Before driving the unit in cold weather, the transmission should be warmed up as follows:

1. Be sure the tractor is on level ground.
2. Place the motion control lever in neutral. Release the parking brake and let the clutch/brake slowly return to operating position.
3. Allow one minute for transmission to warm up. This can be done during the engine warm up period.
- The attachments can be used during the engine warm-up period after the transmission has been warmed up and may require the choke control be pulled out slightly.

NOTE: If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance (see "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual).

PURGE TRANSMISSION

⚠ CAUTION: Never engage or disengage freewheel lever while the engine is running.

To ensure proper operation and performance, it is recommended that the transmission be purged before operating tractor for the first time. This procedure will remove any trapped air inside the transmission which may have developed during shipping of your tractor.

IMPORTANT: Should your transmission require removal for service or replacement, it should be purged after reinstallation before operating the tractor.

1. Place tractor safely on level surface with engine off and parking brake set.
2. Disengage transmission by placing freewheel control in "transmission disengaged" position (See "TO TRANSPORT" in this section of manual).
3. Sitting in the tractor seat, start engine. After the engine is running, move throttle control to slow position. With motion control lever in neutral (N) position, slowly disengage clutch/brake pedal.
4. Move motion control lever to full forward position and hold for five (5) seconds. Move lever to full reverse position and hold for five (5) seconds. Repeat this procedure three (3) times.

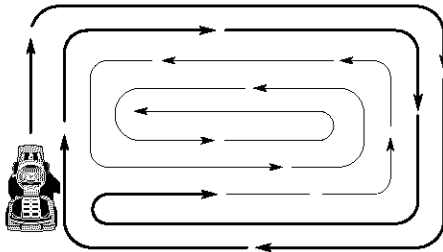
NOTE: During this step there will be no movement of drive wheels. The air is being removed from hydraulic drive system.

5. Move motion control lever to neutral (N) position. Shutoff engine and set parking brake.
6. Engage transmission by placing freewheel control in "transmission engaged" position (See "TO TRANSPORT" in this section of manual).
7. Sitting in the tractor seat, start engine. After the engine is running, move throttle control to half (1/2) speed. With motion control lever in neutral (N) position, slowly disengage clutch/brake pedal.
8. Slowly move motion control lever forward, after the tractor moves approximately five (5) feet, slowly move motion control lever to reverse position. After the tractor moves approximately five (5) feet return the motion control lever to the neutral (N) position. Repeat this procedure with the motion control lever three (3) times.

Your transmission is now purged and ready for normal operation.

MOWING TIPS

- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has already been cut. Have the cut area to the right of the tractor. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished.

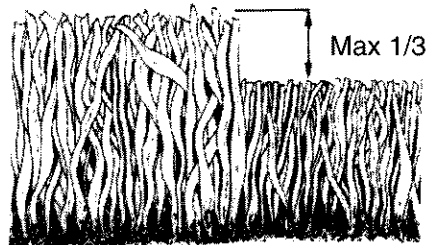


- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- **Always operate engine at full throttle when mowing** to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

MULCHING MOWING TIPS

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. Clean after each use.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades. For extremely heavy grass, reduce your width of cut on each pass and mow slowly.



- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

TRACTOR

Always observe safety rules when performing any maintenance.

BRAKE OPERATION

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

TIRES

- Maintain proper air pressure in all tires (See "PRODUCT SPECIFICATIONS" section of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

OPERATOR PRESENCE SYSTEM

Be sure operator presence and interlock systems are working properly. If your tractor does not function as described, repair the problem immediately.

- The engine should not start unless the brake pedal is fully depressed and attachment clutch control is in the disengaged position.
- When the engine is running, any attempt by the operator to leave the seat without first setting the parking brake should shut off the engine.
- When the engine is running and the attachment clutch is engaged, any attempt by the operator to leave the seat should shut off the engine.
- The attachment clutch should never operate unless the operator is in the seat.

BLADE CARE

For best results mower blades must be kept sharp. Replace bent or damaged blades.

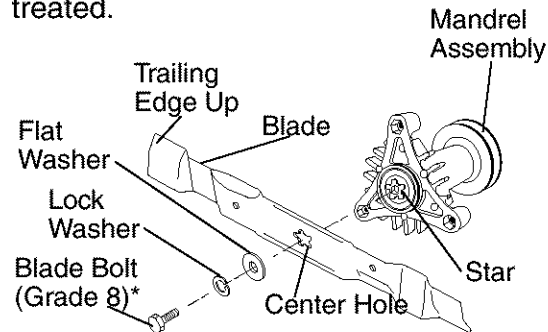
BLADE REMOVAL

1. Raise mower to highest position to allow access to blades.
2. Remove blade bolt, lock washer and flat washer securing blade.
3. Install new or resharpened blade with trailing edge up towards deck as shown.

IMPORTANT: To ensure proper assembly, center hole in blade must align with star on mandrel assembly.

4. Reassemble blade bolt, lock washer and flat washer in exact order as shown.
5. Tighten blade bolt securely (27-35 Ft. Lbs. torque).

IMPORTANT: Blade bolt is grade 8 heat treated.



*A Grade 8 Heat Treated Bolt Can Be Identified By Six Lines On The Bolt Head

TO SHARPEN BLADE

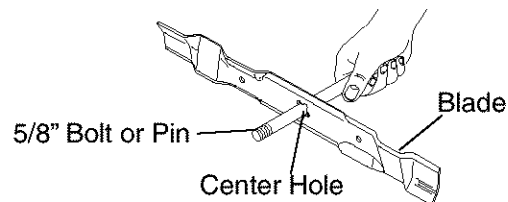
NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer.)

NOTE: Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

- Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.



BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

NOTE: The original equipment battery on your tractor is maintenance free. Do not attempt to open or remove caps or covers. Adding or checking level of electrolyte is not necessary.

TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to “leak” power.

1. Remove terminal guard.
2. Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
3. Rinse the battery with plain water and dry.
4. Clean terminals and battery cable ends with wire brush until bright.
5. Coat terminals with grease or petroleum jelly.
6. Reinstall battery (See “REPLACING BATTERY” in the SERVICE AND ADJUSTMENTS section of this manual).

TRANSAXLE COOLING

The transmission fan and cooling fins should be kept clean to assure proper cooling.

Do not attempt to clean fan or transmission while engine is running or while the transmission is hot. To prevent possible damage to seals, do not use high pressure water or steam to clean transaxle.

- Inspect cooling fan to be sure fan blades are intact and clean.
- Inspect cooling fins for dirt, grass clippings and other materials. To prevent damage to seals, do not use compressed air or high pressure sprayer to clean cooling fins.

TRANSAXLE PUMP FLUID

The transaxle was sealed at the factory and fluid maintenance is not required for the life of the transaxle. Should the transaxle ever leak or require servicing, contact a Sears or other qualified service center.

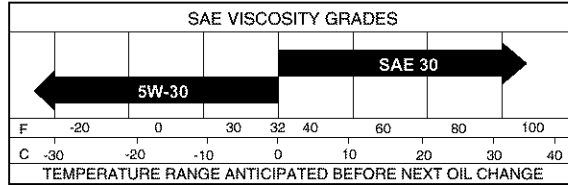
V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

ENGINE LUBRICATION

Only use high quality detergent oil rated with API service classification SF-SJ.

Select the oil's SAE viscosity grade according to your expected operating temperature.

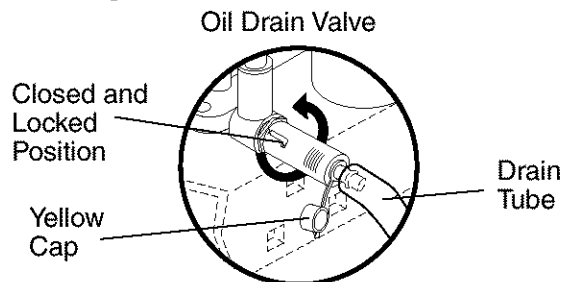


NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil. Change the oil after every 25 hours of operation or at least once a year if the tractor is not used for 25 hours in one year. Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

TO CHANGE ENGINE OIL

Determine temperature range expected before oil change. All oil must meet API service classification SF-SJ.

- Be sure tractor is on level surface.
 - Oil will drain more freely when warm.
 - Catch oil in a suitable container.
1. Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
 2. Remove yellow cap from end of drain valve and install the drain tube onto the fitting.



3. Unlock drain valve by pushing inward slightly and turning counterclockwise.
4. To open, pull out on the drain valve.
5. After oil has drained completely, close and lock the drain valve by pushing inward and turning clockwise until the pin is in the locked position as shown.
6. Remove the drain tube and replace the cap onto the end of the drain valve.
7. Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill.

For approximate capacity see "PRODUCT SPECIFICATIONS" section of this manual.

8. Use gauge on oil fill cap/dipstick for checking level. For accurate reading, tighten dipstick cap securely onto the tube before removing dipstick. Keep oil at "FULL" line on dipstick. Tighten cap onto the tube securely when finished.

AIR FILTER

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

1. Remove knobs and cover.

TO SERVICE PRE-CLEANER

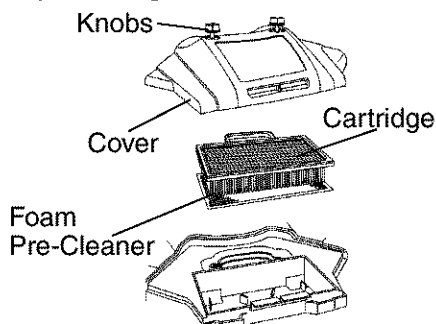
2. Wash it in liquid detergent and water.
3. Squeeze it dry in a clean cloth.
4. Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.

NOTE: If very dirty or damaged, replace pre-cleaner.

TO SERVICE CARTRIDGE

1. Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
2. Reinstall precleaner cartridge, cover and secure with knobs.

IMPORTANT: Petroleum solvents, such as kerosene, are not to be used to clean the cartridge. They may cause deterioration of the cartridge. Do not oil cartridge. Do not use pressurized air to clean or dry cartridge.



CLEAN AIR SCREEN

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

CLEAN AIR INTAKE/COOLING AREAS

To insure proper cooling, make sure the grass screen, cooling fins, and other external surfaces of the engine are kept clean at all times.

Every 100 hours of operation (more often under extremely dusty, dirty conditions), remove the blower housing and other cooling shrouds. Clean the cooling fins and external surfaces as necessary. Make sure the cooling shrouds are reinstalled.

NOTE: Operating the engine with a blocked grass screen, dirty or plugged cooling fins, and/or cooling shrouds removed will cause engine damage due to overheating.

MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

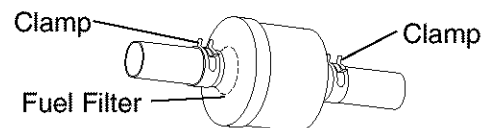
SPARK PLUG(S)

Replace spark plug(s) at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" section of this manual.

IN-LINE FUEL FILTER

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

1. With engine cool, remove filter and plug fuel line sections.
2. Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
3. Be sure there are no fuel line leaks and clamps are properly positioned.
4. Immediately wipe up any spilled gasoline.



CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.

SERVICE AND ADJUSTMENTS



WARNING: TO AVOID SERIOUS INJURY, BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

1. Depress clutch/brake pedal fully and set parking brake.
2. Place motion control lever in neutral (N) position.
3. Place attachment clutch in "DISENGAGED" position.
4. Turn ignition key to "STOP" and remove key.
5. Make sure the blades and all moving parts have completely stopped.
6. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

TRACTOR

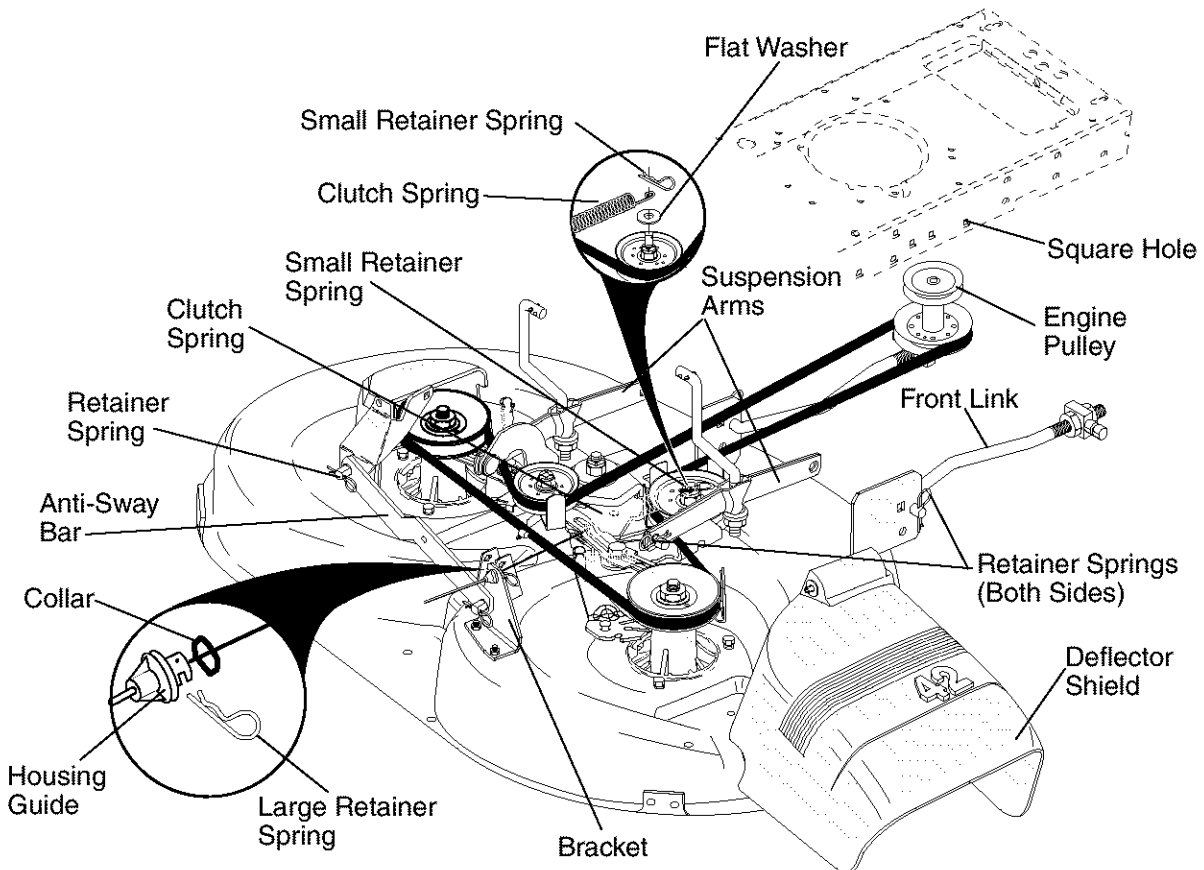
TO REMOVE MOWER

Mower will be easier to remove from the right side of tractor.

1. Place attachment clutch in "DISENGAGED" position.
2. Move attachment lift lever forward to lower mower to its lowest position.
3. Roll belt off engine pulley.
4. Remove small retainer spring, and remove clutch spring off pulley bolt.
5. Remove large retainer spring, slide collar off and push housing guide out of bracket.

6. Disconnect anti-sway bar from chassis bracket by removing retainer spring.
7. Disconnect suspension arms from rear deck brackets by removing retainer springs.
8. Disconnect front links from deck by removing retainer springs.
9. Raise lift lever to raise suspension arms. Slide mower out from under tractor.

IMPORTANT: If an attachment other than the mower deck is to be mounted on the tractor, remove the front links and hook the clutch spring into square hole in frame.



TO INSTALL MOWER

1. Raise attachment lift lever to its highest position.
2. Slide mower under tractor with deflector shield to right side of tractor.
3. Lower lift lever to its lowest position.
4. Connect front links to mower deck and secure with retainer springs.
5. Connect suspension arms to rear deck brackets and secure with retainer springs.
6. Connect anti-sway bar to chassis bracket and secure with retainer spring.
7. Push clutch cable housing guide into bracket, slide collar onto guide and secure with large retainer spring.
8. Place flat washer and clutch spring on idler pulley bolt and secure with small retainer spring.
9. Install belt onto engine pulley.

TO LEVEL MOWER HOUSING

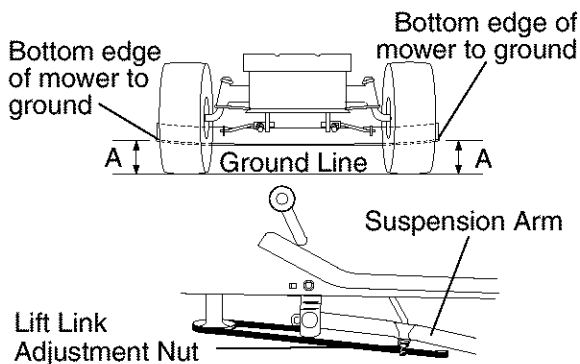
Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PRODUCT SPECIFICATIONS" section of this manual). If tires are over or underinflated, you will not properly adjust your mower.

SIDE-TO-SIDE ADJUSTMENT

- Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

NOTE: Each full turn of adjustment nut will change mower height about 1/8".

- Recheck measurements after adjusting.



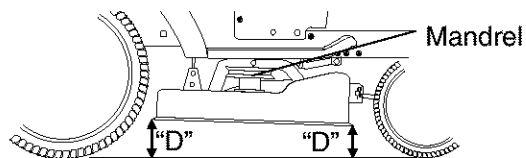
FRONT-TO-BACK ADJUSTMENT

IMPORTANT: Deck must be level side-to-side. If the following front-to-back adjustment is necessary, be sure to adjust both front links equally so mower will stay level side-to-side.

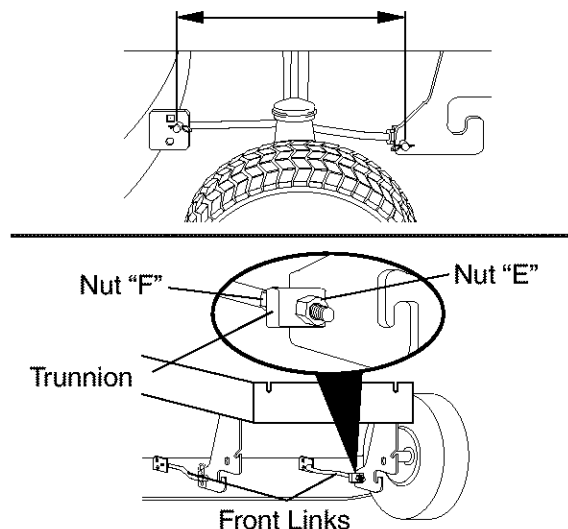
To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length.
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns. The two front links must remain equal in length.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nut "F" against trunnion on both front links.
- Recheck side-to-side adjustment.



Both Front Links Should be Equal in Length



TO REPLACE MOWER BLADE DRIVE BELT

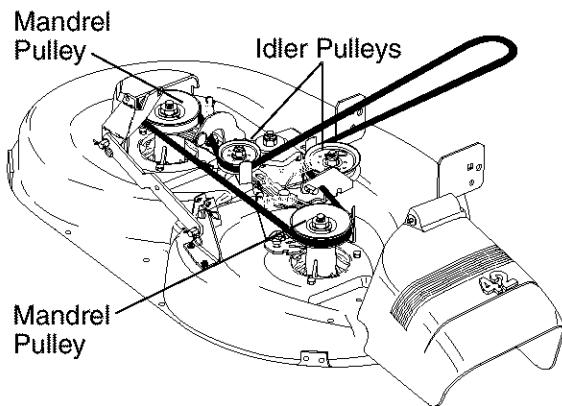
The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

BELT REMOVAL -

1. Remove mower from tractor (See "TO REMOVE MOWER" in this section of manual).
2. Work belt off both mandrel pulleys and idler pulleys.
3. Pull belt away from mower.

BELT INSTALLATION -

1. Work belt around both mandrel pulleys and idler pulleys
2. Make sure belt is in all pulley grooves and inside all belt guides.
3. Install mower (See "To Install Mower" in this section of this manual).



TO CHECK AND ADJUST BRAKE

Your tractor is equipped with an adjustable brake system which is mounted on the right side of the transaxle.

If tractor requires more than five (5) feet to stop at highest speed in highest gear on a level, dry concrete or paved surface, then brake must be checked and adjusted.

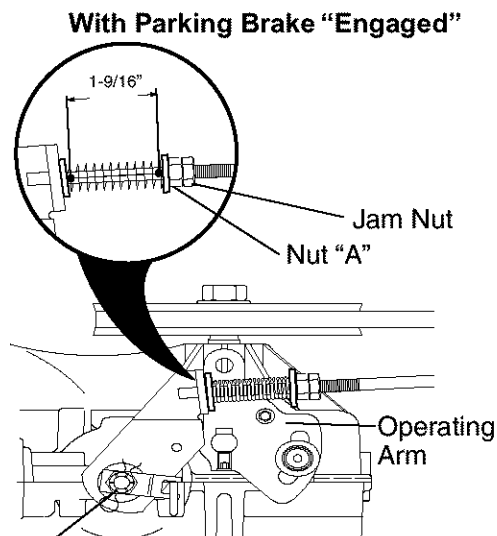
TO CHECK BRAKE

1. Park tractor on a level, dry concrete or paved surface, depress clutch/brake pedal all the way down and engage parking brake.
2. Disengage transmission by placing freewheel control in "transmission disengaged" position. Pull freewheel control out and into the slot and release so it is held in the disengaged position.

The rear wheels must lock and skid when you try to manually push the tractor forward. If the rear wheels rotate, the brake needs to be adjusted or the pads need to be replaced.

TO ADJUST BRAKE

1. Depress clutch/brake pedal all the way down and engage parking brake.
2. Measure distance between brake operating arm and nut "A" on brake rod.
3. If distance is other than 1-9/16", loosen jam nut and turn nut "A" until distance becomes 1-9/16". Retighten jam nut against nut "A".
4. Engage transmission by placing freewheel control in "transmission engaged" position.
5. Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than five (5) feet in highest gear, further maintenance is necessary. Replace brake pads or contact a Sears or other qualified service center.



Do Not touch this nut. If further brake adjustment is necessary contact a Sears or other qualified service center.

TO REPLACE MOTION DRIVE BELT

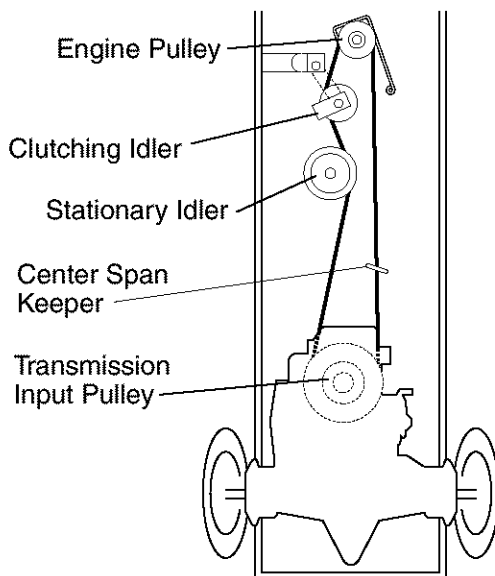
Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

BELT REMOVAL -

1. Remove mower (See "TO REMOVE MOWER" in this section of manual).
- NOTE:** Observe entire motion drive belt and position of all belt guides and keepers.
2. Remove belt from stationary idler and clutching idler.
3. Remove belt downward from around engine pulley.
4. Pull belt slack toward rear of tractor. Carefully remove belt upwards from transmission input pulley and over cooling fan blades.
5. Remove belt from center span keeper and pull belt away from tractor.

BELT INSTALLATION -

1. Carefully work new belt down around transmission cooling fan and onto the input pulley.
2. Slide belt into the center span keeper.
3. Pull belt toward front of tractor and roll around the top groove of engine pulley.
4. Install belt through stationary idler and clutching idler.
5. Make sure belt is in all pulley grooves and inside all belt guides and keepers.
6. Install mower (See "TO INSTALL MOWER" in this section of manual).



TRANSAXLE MOTION CONTROL LEVER NEUTRAL ADJUSTMENT

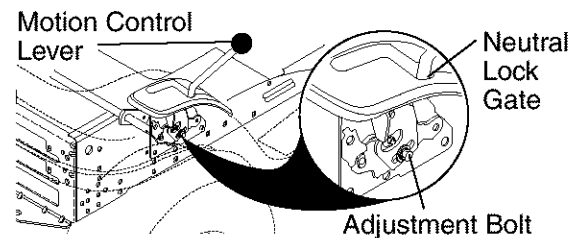
The motion control lever has been preset at the factory and adjustment should not be necessary.

1. Loosen adjustment bolt in front of the right rear wheel, and lightly tighten.
2. Start engine and move motion control lever until tractor does not move forward or backward.
3. Hold motion control lever in that position and turn engine off.
4. While holding motion control lever in place, loosen the adjustment bolt.
5. Move motion control lever to the neutral (N) (lock gate) position.
6. Tighten adjustment bolt securely.

NOTE: If additional clearance is needed to get to adjustment bolt, move mower deck height to the lowest position.

After above adjustment is made, if the tractor still creeps forward or backward while motion control lever is in neutral position, follow these steps:

1. Loosen the adjustment bolt.
2. Move the motion control lever 1/4 to 1/2 inch in the direction it is trying to creep.
3. Tighten adjustment bolt securely.
4. Start engine and test.
5. If tractor still creeps, repeat above steps until satisfied.



TRANSMISSION REMOVAL/REPLACEMENT

Should your transmission require removal for service or replacement, it should be purged after reinstallation and before operating the tractor. See "PURGE TRANSMISSION" in the Operation section of this manual.

TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble with crossbars horizontal. Tighten securely.

FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact a Sears or other qualified service center.

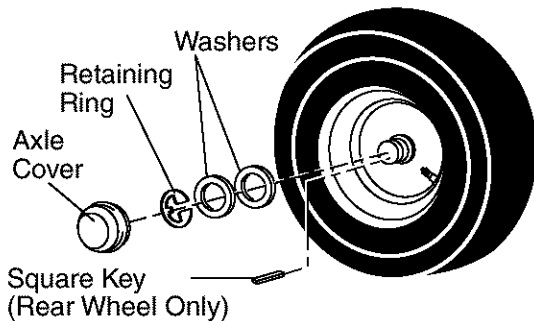
TO REMOVE WHEEL FOR REPAIRS

1. Block up axle securely.
2. Remove axle cover, retaining ring and washers to allow wheel removal (rear wheels have a square key - Do not lose).
3. Repair tire and reassemble.

NOTE: On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.

4. Replace washers and snap retaining ring securely in axle groove.
5. Replace axle cover.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, purchase and use tire sealant from Sears. Tire sealant also prevents tire dry rot and corrosion.



TO START ENGINE WITH A WEAK BATTERY

WARNING: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. (See "BATTERY" in the MAINTENANCE section of this manual).

If "jumper cables" are used for emergency starting, follow this procedure:

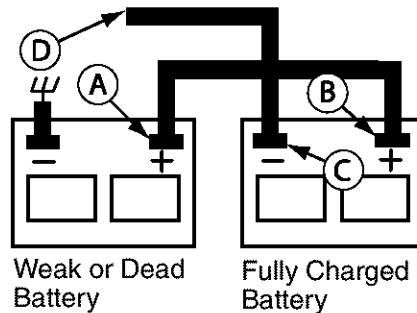
IMPORTANT: Your tractor is equipped with a 12 volt system. The other vehicle must also be a 12 volt system. Do not use your tractor battery to start other vehicles.

TO ATTACH JUMPER CABLES -

1. Connect one end of the RED cable to the POSITIVE (+) terminal of each battery(A-B), taking care not to short against tractor chassis.
2. Connect one end of the BLACK cable to the NEGATIVE (-) terminal (C) of fully charged battery.
3. Connect the other end of the BLACK cable (D) to good chassis ground, away from fuel tank and battery.

TO REMOVE CABLES, REVERSE ORDER -

1. BLACK cable first from chassis and then from the fully charged battery.
2. RED cable last from both batteries.

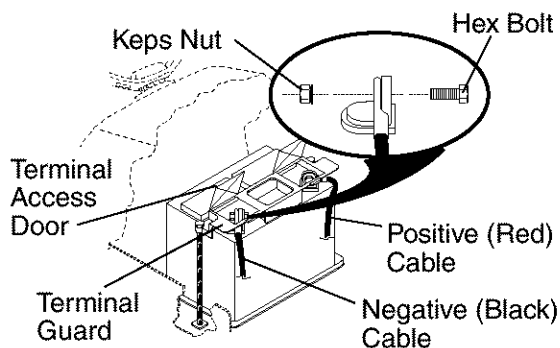


REPLACING BATTERY

⚠ WARNING: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

1. Lift hood to raised position.
2. Remove terminal guard.
3. Disconnect BLACK battery cable then RED battery cable and carefully remove battery from tractor.
4. Install new battery with terminals in same position as old battery.
5. Reinstall terminal guard.
6. First connect RED battery cable to positive (+) battery terminal with hex bolt and keps nut as shown. Tighten securely.
7. Connect BLACK grounding cable to negative (-) battery terminal with remaining hex bolt and keps nut. Tighten securely.
8. Close terminal access doors.
9. Close hood.



TO REPLACE HEADLIGHT BULB

1. Raise hood.
2. Pull bulb holder out of the hole in the backside of the grill.
3. Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
4. Close hood.

INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

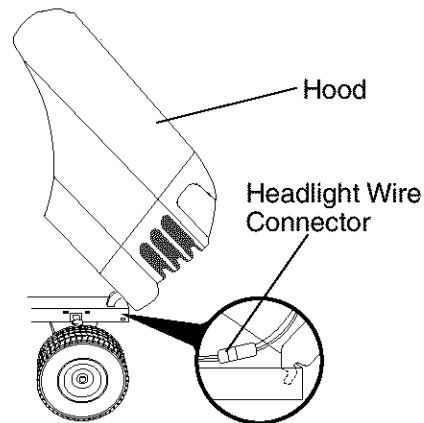
- Check wiring. See electrical wiring diagram in the Repair Parts section.

TO REPLACE FUSE

Replace with 20 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

TO REMOVE HOOD AND GRILL ASSEMBLY

1. Raise hood.
2. Unsnap headlight wire connector.
3. Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
4. When replacing hood, be sure to re-connect the headlight wire connector.



ENGINE

Maintenance, repair, or replacement of the emission control devices and systems, which are being done at the customer's expense, may be performed by any non-road engine repair establishment or individual. Warranty repairs must be performed by an authorized engine manufacturer's service outlet.

TO ADJUST THROTTLE CONTROL CABLE

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

1. With engine not running, move throttle control lever to fast position.
2. Check that swivel is against stop. If it is not, loosen cable clamp screw and pull cable back until swivel is against stop. Tighten cable clamp screw securely.

TO ADJUST CHOKE CONTROL

The choke control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

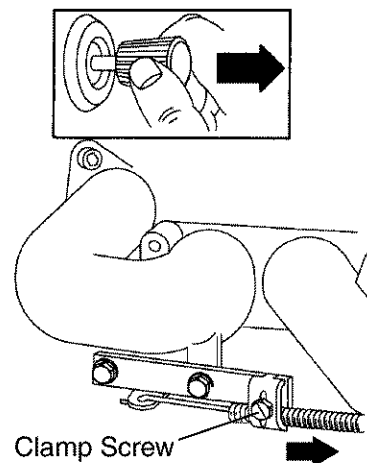
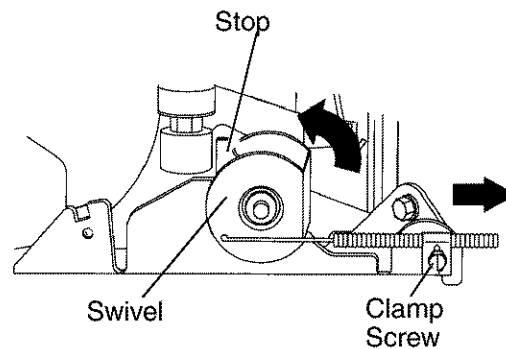
1. With engine not running, move choke control (located on dash panel) to full choke position.
2. Loosen knob and remove cover assembly from air cleaner.
3. Choke should be closed. If it is not, loosen casing clamp screw and move choke cable until choke is completely closed. Tighten casing clamp screw securely.
4. Replace air cleaner cover assembly and tighten knob.

TO ADJUST CARBURETOR

Your carburetor is not adjustable. If your engine does not operate properly due to suspected carburetor problems, take your tractor to an authorized service center for repair and/or adjustment.

High speed stop is factory adjusted. Do not adjust - damage may result.

IMPORTANT: Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact a Sears or other qualified service center, which has proper equipment and experience to make any necessary adjustments.



STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.

⚠️WARNING: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

1. Clean entire tractor (See "CLEANING" in the Maintenance section of this manual).
2. Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
3. Lubricate as shown in the Maintenance section of this manual.
4. Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
5. Touch up all rusted or chipped paint surfaces; sand lightly before painting.

BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Maintenance section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

ENGINE

FUEL SYSTEM

IMPORTANT: It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel hose, or tank during storage.

Also, alcohol blended fuels (called gasohol or using ethanol or methanol) can attract

moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

1. Drain the fuel tank.
 2. Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
 - Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER(S)

1. Remove spark plug(s).
2. Pour one ounce of oil through spark plug hole(s) into cylinder(s).
3. Turn ignition key to start position for a few seconds to distribute oil.
4. Replace with new spark plug(s).

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

IMPORTANT: Never cover tractor while engine and exhaust areas are still warm.

TROUBLESHOOTING CHART:

See appropriate section in manual unless directed to Sears service center

PROBLEM	CAUSE	CORRECTION
Will not start	<ol style="list-style-type: none"> 1. Out of fuel. 2. Engine not "CHOKED" properly. 3. Engine flooded. 4. Bad spark plug. 5. Dirty air filter. 6. Dirty fuel filter. 7. Water in fuel. 8. Loose or damaged wiring. 9. Carburetor out of adjustment. 10. Engine valves out of adjustment. 	<ol style="list-style-type: none"> 1. Fill fuel tank. 2. See "TO START ENGINE" in Operation section. 3. Wait several minutes before attempting to start. 4. Replace spark plug. 5. Clean/replace air filter. 6. Replace fuel filter. 7. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. 8. Check all wiring. 9. See "To Adjust Carburetor" in Service and Adjustments section. 10. Contact a Sears or other qualified service center.
Hard to start	<ol style="list-style-type: none"> 1. Dirty air filter. 2. Bad spark plug. 3. Weak or dead battery. 4. Dirty fuel filter. 5. Stale or dirty fuel. 6. Loose or damaged wiring. 7. Carburetor out of adjustment. 8. Engine valves out of adjustment. 	<ol style="list-style-type: none"> 1. Clean/replace air filter. 2. Replace spark plug. 3. Recharge or replace battery. 4. Replace fuel filter. 5. Drain fuel tank and refill with fresh gasoline. 6. Check all wiring. 7. See "To Adjust Carburetor" in Service and Adjustments section. 8. Contact a Sears or other qualified service center.
Engine will not turn over	<ol style="list-style-type: none"> 1. Brake pedal not depressed. 2. Attachment clutch is engaged. 3. Weak or dead battery. 4. Blown fuse. 5. Corroded battery terminals. 6. Loose or damaged wiring. 7. Faulty ignition switch. 8. Faulty solenoid or starter. 9. Faulty operator presence switch(es). 	<ol style="list-style-type: none"> 1. Depress brake pedal. 2. Disengage attachment clutch. 3. Recharge or replace battery. 4. Replace fuse. 5. Clean battery terminals. 6. Check all wiring. 7. Check/replace ignition switch. 8. Check/replace solenoid or starter. 9. Contact a Sears or other qualified service center.
Engine clicks but will not start	<ol style="list-style-type: none"> 1. Weak or dead battery. 2. Corroded battery terminals. 3. Loose or damaged wiring. 4. Faulty solenoid or starter. 	<ol style="list-style-type: none"> 1. Recharge or replace battery. 2. Clean battery terminals. 3. Check all wiring. 4. Check/replace solenoid or starter.
Loss of power	<ol style="list-style-type: none"> 1. Cutting too much grass/too fast. 2. Throttle in "CHOKE" position. 	<ol style="list-style-type: none"> 1. Set in "Higher Cut" position/reduce speed. 2. Adjust throttle control.

TROUBLESHOOTING CHART:

See appropriate section in manual unless directed to Sears service center

PROBLEM	CAUSE	CORRECTION
Loss of power (continued)	3. Build-up of grass, leaves and trash under mower. 4. Dirty air filter. 5. Low oil level/dirty oil. 6. Faulty spark plug. 7. Dirty fuel filter. 8. Stale or dirty fuel. 9. Water in fuel. 10. Spark plug wire loose. 11. Dirty engine air screen/fins. 12. Dirty/clogged muffler. 13. Loose or damaged wiring. 14. Carburetor out of adjustment. 15. Engine valves out of adjustment.	3. Clean underside of mower housing. 4. Clean/replace air filter. 5. Check oil level/change oil. 6. Clean and regap or change spark plug. 7. Replace fuel filter. 8. Drain fuel tank and refill with fresh gasoline. 9. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. 10. Connect and tighten spark plug wire. 11. Clean engine air screen/fins. 12. Clean/replace muffler. 13. Check all wiring. 14. See "To Adjust Carburetor" in Service and Adjustments section. 15. Contact a Sears or other qualified service center.
Excessive vibration	1. Worn, bent or loose blade. 2. Bent blade mandrel. 3. Loose/damaged part(s).	1. Replace blade. Tighten blade bolt. 2. Contact a Sears or other qualified service center. 3. Tighten loose part(s). Replace damaged parts.
Engine continues to run when operator leaves seat with attachment clutch engaged	1. Faulty operator-safety presence control system.	1. Check wiring, switches and connections. If not corrected, contact a Sears or other qualified service center.
Poor cut - uneven	1. Worn, bent or loose blade. 2. Mower deck not level. 3. Buildup of grass, leaves, and trash under mower. 4. Bent blade mandrel. 5. Clogged mower deck vent from build-up of grass, leaves, and trash around mandrels.	1. Replace blade. Tighten blade bolt. 2. Level mower deck. 3. Clean underside of mower housing. 4. Contact a Sears or other qualified service center. 5. Clean around mandrels to open vent holes.
Mower blades will not rotate	1. Obstruction in clutch mechanism.	1. Remove obstruction.

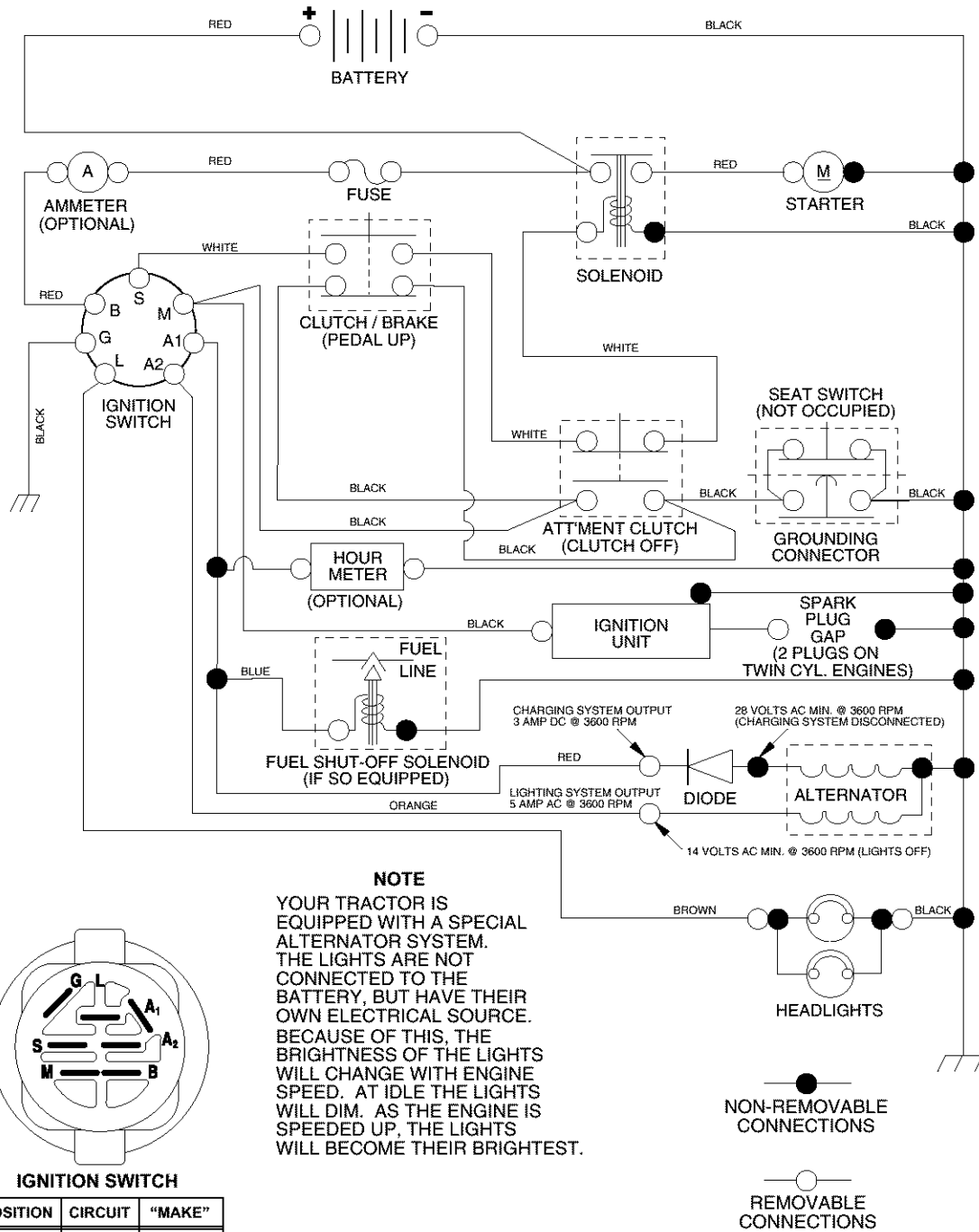
TROUBLESHOOTING CHART:

See appropriate section in manual unless directed to Sears service center

PROBLEM	CAUSE	CORRECTION
Mower blades will not rotate (con't)	<ol style="list-style-type: none"> Worn/damaged mower drive belt. Frozen idler pulley. Frozen blade mandrel. 	<ol style="list-style-type: none"> Replace mower drive belt. Replace idler pulley. Contact a Sears or other qualified service center.
Poor grass discharge	<ol style="list-style-type: none"> Engine speed too slow. Travel speed too fast. Wet grass. Mower deck not level. Low/uneven tire air pressure. Worn, bent or loose blade. Buildup of grass, leaves and trash under mower. Mower drive belt worn. Blades improperly installed. Improper blades used. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. 	<ol style="list-style-type: none"> Place throttle control in "FAST" position. Shift to slower speed. Allow grass to dry before mowing. Level mower deck. Check tires for proper air pressure. Replace/sharpen blade. Tighten blade bolt. Clean underside of mower housing. Replace mower drive belt. Reinstall blades sharp edge down. Replace with blades listed in this manual. Clean around mandrels to open vent holes.
Headlight(s) not working (if so equipped)	<ol style="list-style-type: none"> Switch is "OFF". Bulb(s) or lamp(s) burned out. Faulty light switch. Loose or damaged wiring. Blown fuse. 	<ol style="list-style-type: none"> Turn switch "ON". Replace bulb(s) or lamp(s). Check/replace light switch. Check wiring and connections. Replace fuse.
Battery will not charge	<ol style="list-style-type: none"> Bad battery cell(s). Poor cable connections. Faulty regulator (if so equipped). Faulty alternator. 	<ol style="list-style-type: none"> Replace battery. Check/clean all connections. Replace regulator. Replace alternator.
Loss of drive	<ol style="list-style-type: none"> Freewheel control in "disengaged" position. Motion drive belt worn, damaged, or broken. Air trapped in transmission during shipment or servicing. 	<ol style="list-style-type: none"> Place freewheel control in "engaged" position. Replace motion drive belt. Purge transmission.
Engine "backfires" when turning engine "OFF"	<ol style="list-style-type: none"> Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine. 	<ol style="list-style-type: none"> Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine.

TRACTOR - - MODEL NUMBER 917.272920

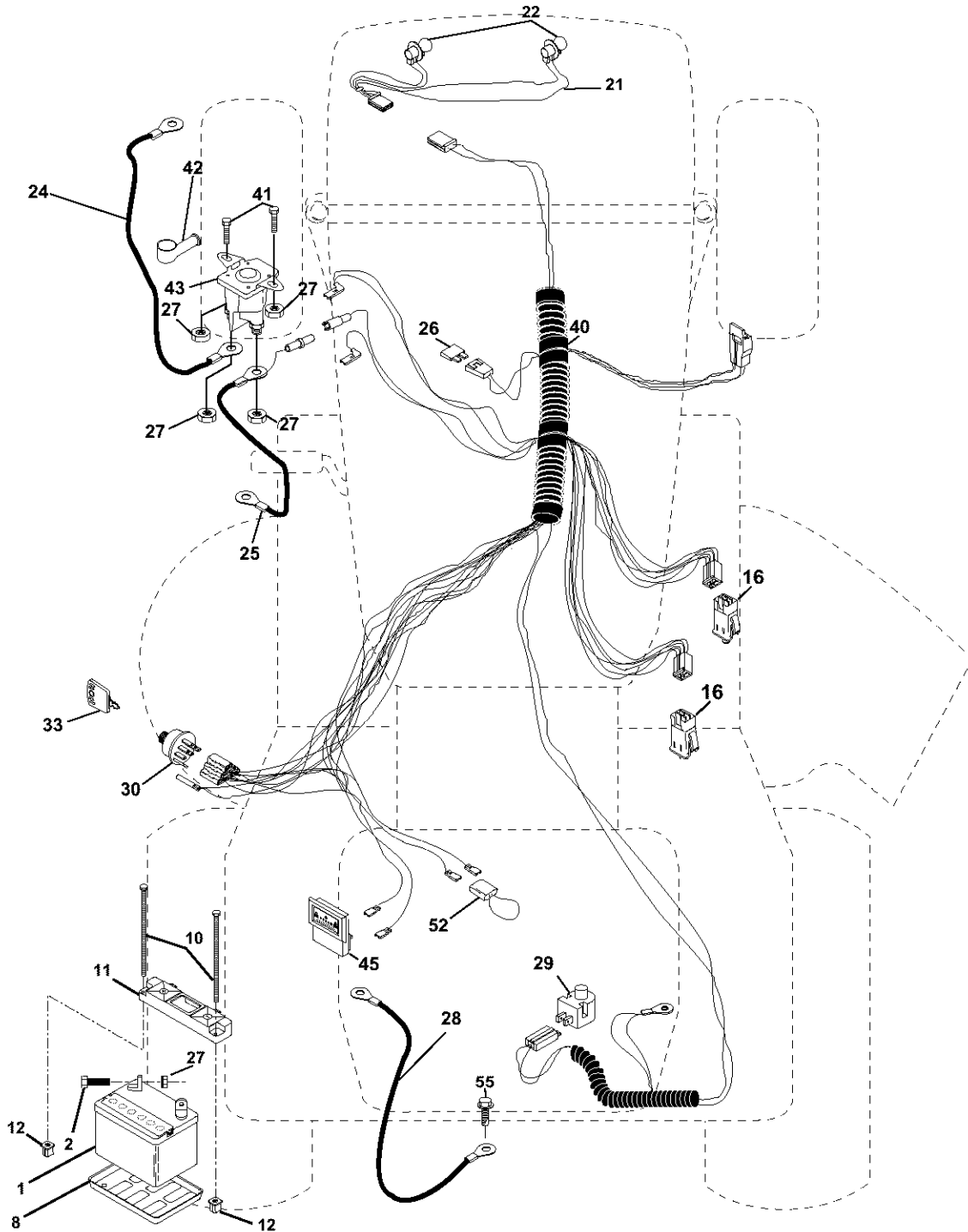
SCHEMATIC



REPAIR PARTS

TRACTOR - - MODEL NUMBER 917.272920

ELECTRICAL

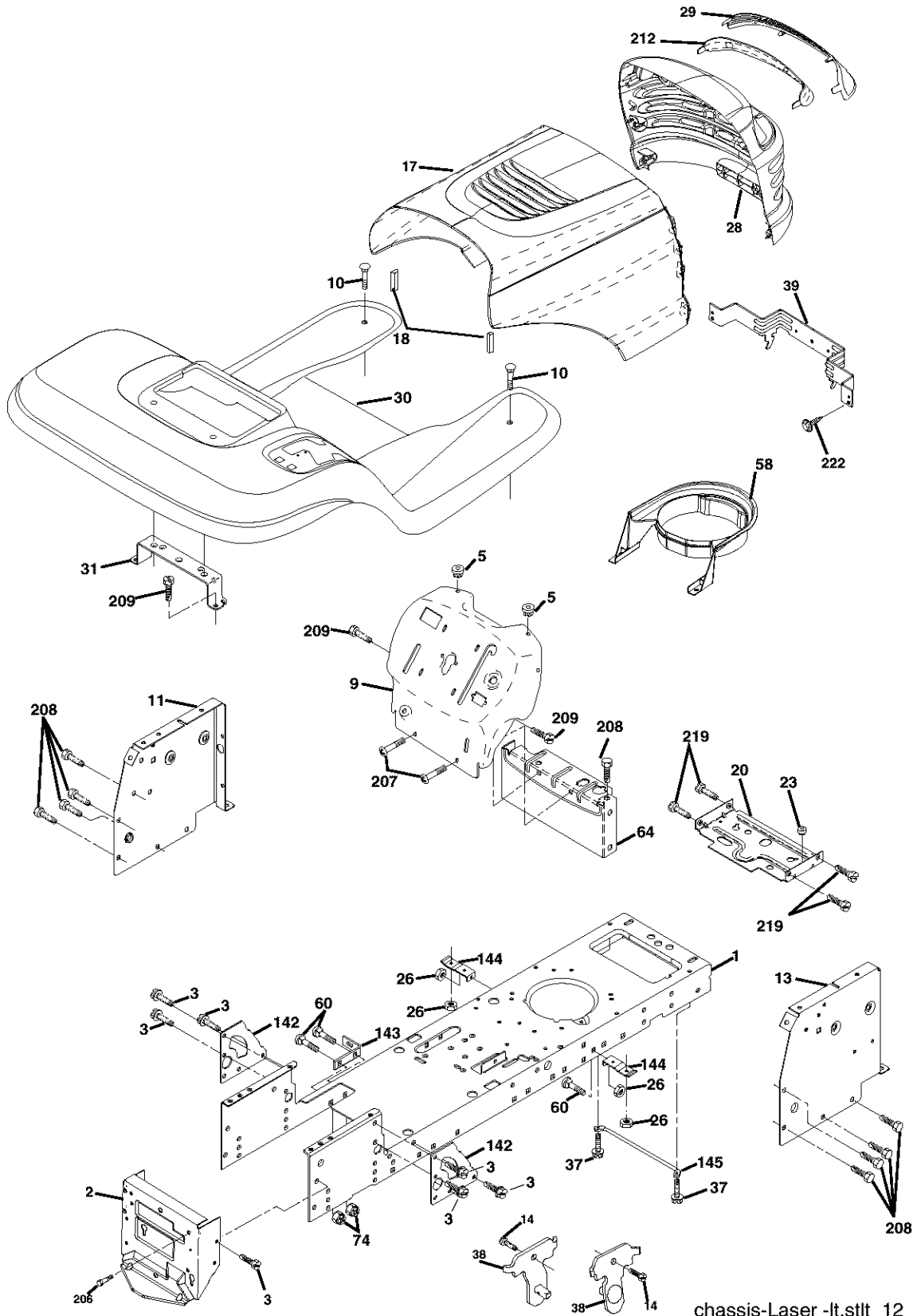


ELECTRICAL**TRACTOR - - MODEL NUMBER 917.272920**

KEY NO.	PART NO.	DESCRIPTION
1	144927	Battery
2	74760412	Bolt, Hex 1/4-20 x 3/4
8	7603J	Tray, Battery
10	145211	Bolt, Btr Front 1/4-20 x 7-1/2
11	150109	Holddown Battery Front Mount
12	145769	Nut, Push Nylon Battery Front 1/4
16	176138	Switch Interlock
21	175688	Harness, Light Socket (w/4152J)
22	4152J	Light Bulb
24	4799J	Cable, Battery
25	146148	Cable, Battery
26	175158	Fuse
27	73510400	Nut Keps Hex 1/4-20 Unc
28	145491	Cable, Ground
29	121305X	Switch, Seat
30	175566	Switch, Ignition
33	140403	Key, Molded
40	179720	Harness, Ignition
41	71110408	Bolt Blk Fin Hex 1/4-20 Unc x 1/2
42	131563	Cover, Terminal
43	178861	Solenoid
45	121433X	Ammeter Rectangular 6 Amp
52	141940	Protection Wire Loop (Hour Meter)
55	17490508	Screw Thdrol 5/16-18 x 1/2

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272920
CHASSIS AND ENCLOSURES



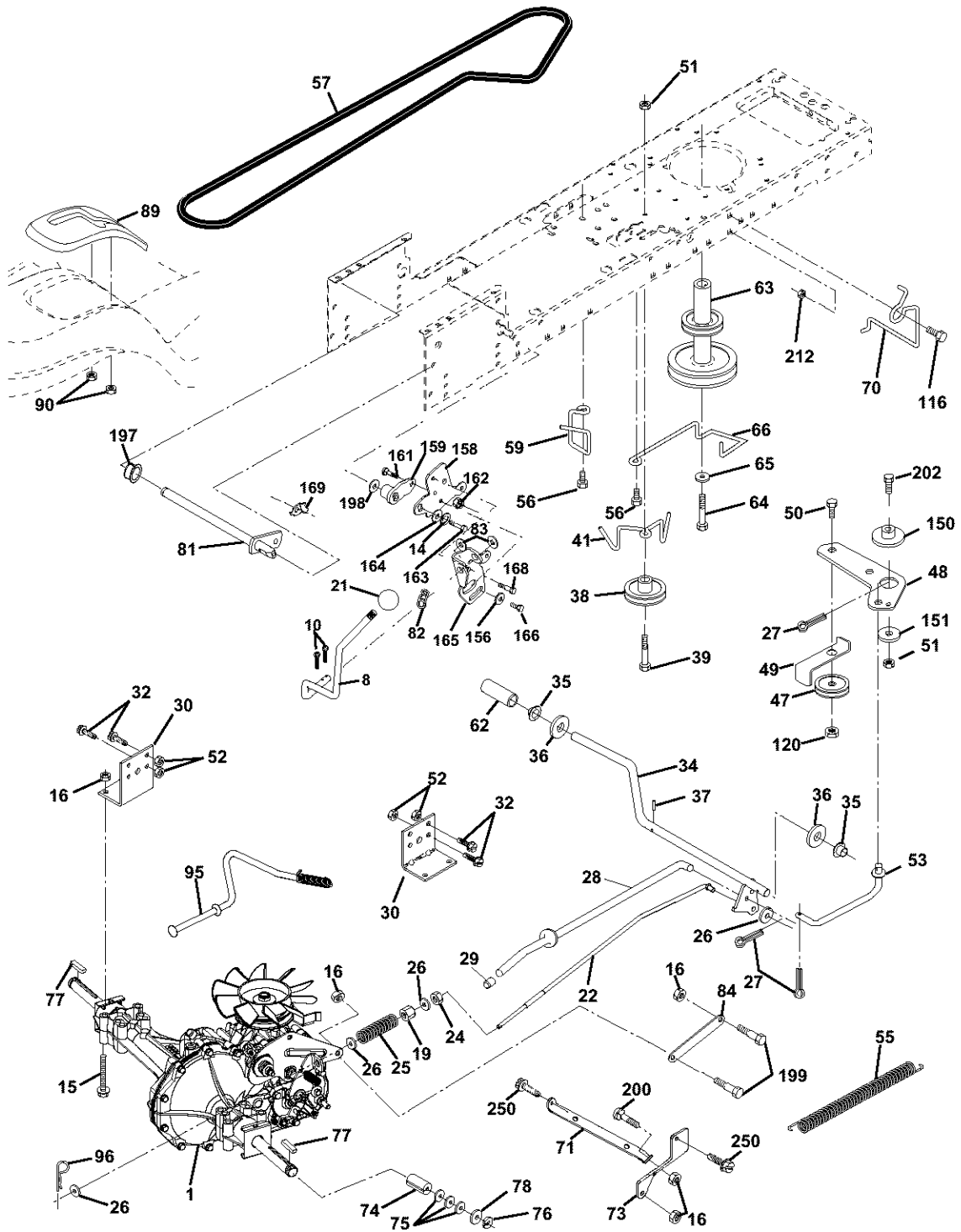
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TRACTOR - - MODEL NUMBER 917.272920
CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
1	174619	Chassis
2	176554	Drawbar
3	17060612	Screw 3/8-16 x 3/4
5	155272	Bumper Hood/Dash
9	168337X013	Dash
10	STD533710	Bolt, Carriage 3/8-16 x 1
11	174996	Panel, Dash, LH
13	172105X010	Panel, Dash, RH
14	17490608	Screw Thdrol 3/8-16 x 1/2
17	174330X558	Hood Assembly
20	180679	Plate Mtg Battery Fuel Tank
23	124028X	Bushing, Snap, Nylon, Fuel Line
26	STD541437	Locknut, Hex, with Insert 3/8-16 Unc
28	175049	Grille/Lens Asm.
29	174332X599	Lens, Grille
30	174738X558	Fender/Footrest
31	139976	Bracket, Fender/Support
37	17490508	Screw, Thdrol. 5/16-18 x 1/2 TYT
38	175710	Bracket Asm Pivot Mower Rear
39	174714	Bracket Pivot Laser Lt
58	184462	Air Duct
60	72140606	Bolt Rdhd Sqnk 3/8-16 Unc x 3/4
64	154798	Dash Lower STLT
74	STD541437	Nut Crownlock 3/8-16 Unc
142	175702	Plate Reinforcement STLT
143	154966	Bracket Swaybar Chassis
144	175582	Bracket Footrest STLT
145	156524	Rod Pivot Chassis/Hood
161	164655	Bumper Extrusion
206	170165	Bolt Shoulder 5/16-18TT
207	17670508	Screw Thdrol 5/16-18 x 1/2
208	17670608	Screw Thdrol 3/8-16 x 1/2
209	17000612	Screw Hex Wsh Thdrol 3/8-16 x 3/4
212	175143	Insert, Lens
219	17000512	Screw 5/16-18 x 3/4
222	171875	Screw HWHD Hi-Lo #13-16 x 3/4
--	5479J	Plug Button

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272920
GROUND DRIVE



TRACTOR - - MODEL NUMBER 917.272920

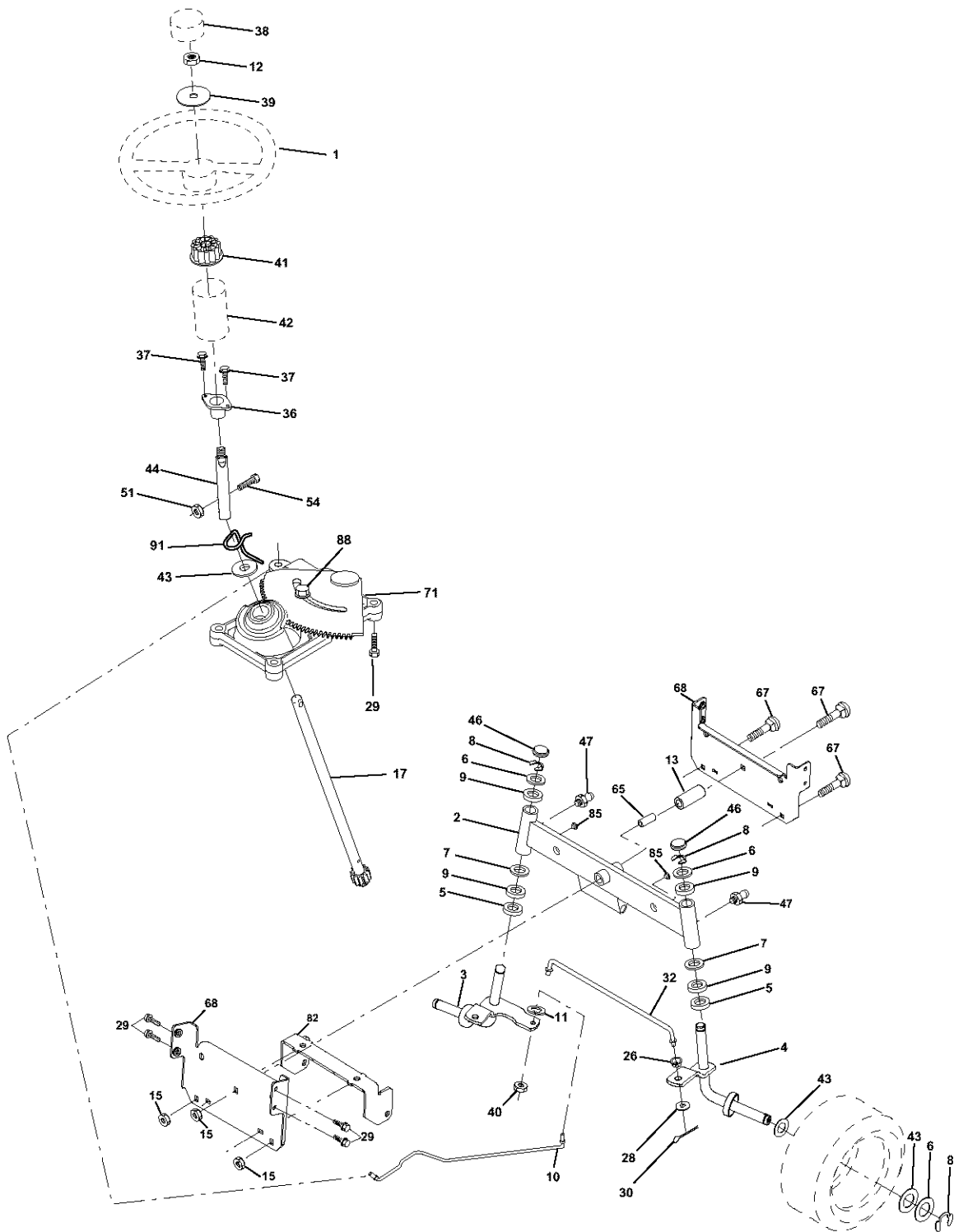
GROUND DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle (See Breakdown)	71	169183	Strap Torque Lh Hydro
		Hydro Gr 314-0510	73	169182	Strap Torque Rh Hydro
8	165866	Rod Shift Fender Adjust	74	137057	Spacer
10	STD561210	Pin Cotter 1/8 x 1 CAD	75	121749X	Washer 25/32 x 1-1/4 x 16
14	10040400	Washer Lock Hvy Helical			Gauge
15	74490544	Bolt Hex FLGHD 5/16-18 x Gr 5	76	STD581075	E-Ring
16	STD541431	Nut Lock Hex W/Ins. 5/16-18 Unc	77	123583X	Key, Square
19	STD541437	Nut Lock Hex W/Wsh 3/8-16 Unc	78	121748X	Washer 25/32 x 1-5/8 x 16
					Gauge
21	130564	Knob, Deluxe 1/2-13	81	165596	Shaft Asm Cross Tapered
22	169498	Rod, Brake Hydro	82	165711	Spring Torsion
24	73350600	Nut, Hex Jam 3/8-16 Unc	83	19171216	Washer 17/32 x 3/4 x 16 Ga.
25	106888X	Spring, Brake Rod	84	169594	Link Transaxle
26	STD551037	Washer 13/32 x 13/16 Ga.	89	164890X428	Console, Shift
27	STD561210	Pin Cotter 1/8 x 3/4 CAD.	90	124346X	Nut Self-Thd Wsh-hd 1/4 Zinc
28	175765	Rod, Parking Brake	95	170201	Control Bypass Hydro 20" Tires
29	71673	Cap, Parking Brake	96	4497H	Retainer Spring 1" Zinc/Cad
30	169592	Bracket, Transaxle	116	72140608	Bolt Rdhd Sqneck 3/8-16 x 1.25
32	74760512	Bolt Hex Hd 5/16-18 Unc x 3/4	120	73900600	Nut Lock Flg 3/8-16
34	175578	Shaft, Foot Pedal	150	175456	Spacer Retainer
35	120183X	Bearing, Nylon	151	19133210	Washer 13/32 x 2 x 10 Ga.
36	19211616	Washer	156	166002	Washer Srrted 5/16 ID x 1.125
37	1572H	Pin, Roll	158	165589	Bracket Shift Mount
38	179114	Pulley, Composite, Flat	159	165494	Hub Tapered Flange Shift Lt
39	74760648	Bolt Fin Hex 3/8-16 x 2-3/4	161	72140406	Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr 5
41	175556	Keeper, Belt Idler	162	73680400	Nut Crownlock 1/4-20 Unc
47	127783	Pulley, Idler, V-Groove	163	74780416	Bolt Hex Fin 1/4-20 Unc x 1 Gr 5
48	154407	Bellcrank, Clutch	164	19091010	Washer 5/8 x .281 x 10 Ga
49	123205X	Retainer, Belt	165	165623	Bracket Pivot Lever
50	72110612	Bolt Carr Sh 3/8-16 x 1-1/2	166	166880	Screw 5/16-18 x 5/8
51	STD541437	Nut Crownlock 3/8-16 Unc	168	165492	Bolt Shoulder 5/16-18 x .561
52	STD541431	Nut, Crownlock 5/16-18 Unc	169	165580	Plate Fastening
53	105710X	Link, Clutch	197	169613	Nyliner Snap-In 5/8"ID
55	105709X	Spring, Return, Clutch	198	169593	Washer Nyl 7/8 ID x .105" Hyd
56	17060620	Screw 3/8-16 x 1.04	199	169612	Bolt Shoulder 5/16-18 Unc
57	140294	V-Belt	200	72140508	Bolt Rdhd Sgnk 5/16-18 Unc x 1
59	169691	Keeper, Center Span	202	72110614	Bolt Carr Sh 3/8-16 x 1-3/4Gr.5
61	17120614	Screw . 3/8-16 x .875	212	145212	Nut Hex Flg. Lock
62	8883R	Cover, Pedal	250	17060612	Screw 3/8-16 x .75
63	175410	Pulley, Engine			
64	71170764	Bolt Hex 7/16-20 x 4 Gr. 5			
65	STD551143	Washer			
66	154778	Keeper Belt Engine Hydro			
70	134683	Keeper Belt Engine			

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272920

STEERING ASSEMBLY



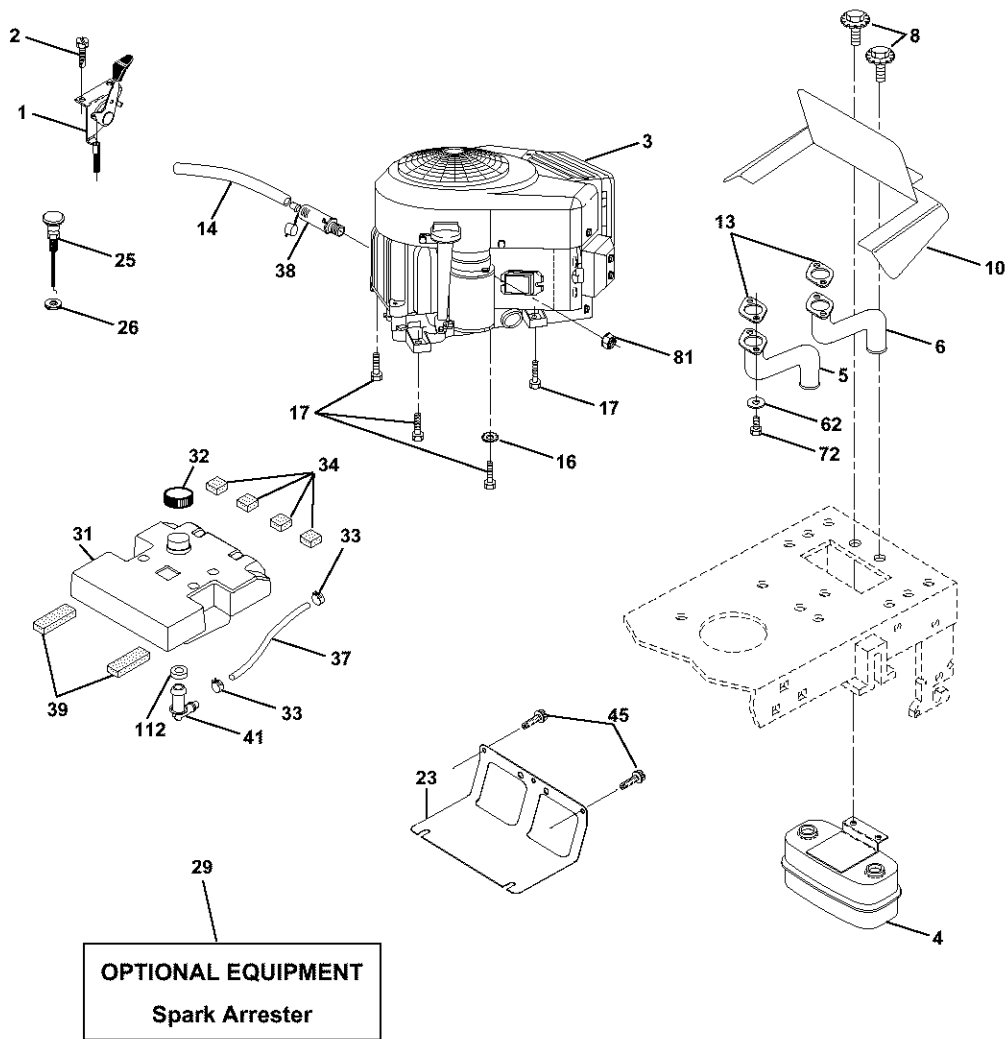
TRACTOR - - MODEL NUMBER 917.272920
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	139768	Steering Wheel
2	175131	Front Axle Assembly
3	169840	Spindle Assembly, L.H.
4	169839	Spindle Assembly, R.H.
5	6266H	Bearing, Race, Thrust, Hardened
6	121748X	Washer 25/32 x 1-5/8 x 16 Gauge
7	19272016	Washer 27/32 x 1-1/4 x 16 Gauge
8	1200029	Ring, Klip
9	3366R	Bearing, Steering Column
10	175121	Link, Drag
11	STD551137	Washer, Lock
12	73940800	Nut Hex Jam Toplock 1/2-20 Unf
13	136518	Spacer, Bearing, Front Axle
15	145212	Nut, Hexflange Lock
17	180641	Shaft Assembly, Steering
26	126847X	Bushing Link Drag
28	19131416	Washer 13/32 x 7/8 x 16 Gauge
29	17060612	Screw 3/8-16 x 3/4
30	STD561210	Pin
32	130465	Rod, Tie
36	155099	Bushing, Steering
37	152927	Screw TT #10-32 x 5 x 3/8 Flange
38	139769	Insert, Steering Wheel
39	19183812	Washer 9/16 x 2-3/8 x 12 Gauge
40	STD541537	Lock Nut Center 3/8-24 Unf
41	100711L	Adaptor, Steering Wheel
42	145054X428	Boot, Steering Dash P/L Mtl Blk
43	121749X	Washer 25/32 x 1-1/4 x 16 Gauge
44	180640	Extension Steering
46	121232X	Cap, Spindle
47	183226	Fitting, Grease
51	73540400	Nut Crownlock 1/4-28
54	71130420	Bolt Hex 1/4-28 x 1 1/4
65	160367	Spacer Brace Axle
67	72140618	Bolt Rhnd Sq 3/8-16 x 2-1/4
68	169827	Brace Axle
71	175146	Steering Asm
82	169835	Bracket Susp Chassis Front
85	133835	Fastener Christmas Tree
88	175118	Bolt Shoulder 7/16-20
91	175553	Clip Steering

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272920

ENGINE

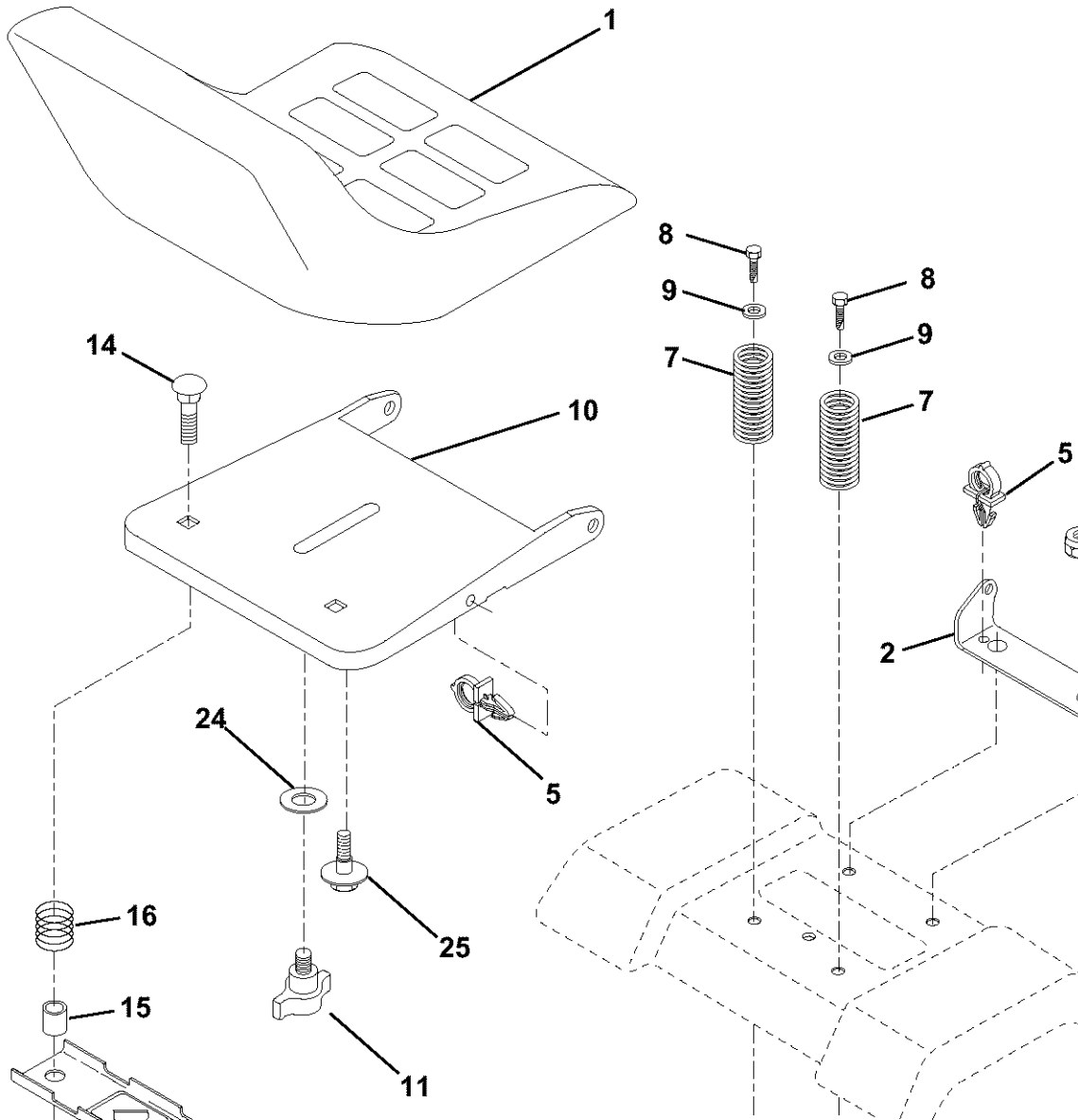


ENGINE**TRACTOR - - MODEL NUMBER 917.272920**

KEY PART NO.	PART NO.	DESCRIPTION
1	170546	Control Throt Paddle
2	17720408	Screw Hex Thd Cut 1/4-20x5/8 T
3	-----	Engine (See Breakdown) Briggs Model No. 407777-0167-E1
4	149723	Muffler Exhaust
5	159955	Exhaust Asm. Left
6	160589	Exhaust Asm. Right
8	171877	Bolt 5/16 - 18 Unc x 3/4 W/Sems
10	162797	Heat Shield Lt
13	165391	Gasket Muffler
14	148456	Tube, Drain Oil Easy
16	STD551237	Washer Lock Ext Tooth 3/8
17	17060624	Screw 3/8-16 x 1-1/2 Tytt
23	169837	Shield Browning/Debris Guard
25	145996	Control Choke
26	73920600	Nut Keps 3/8-24 Unf
29	137180	Arrestor Spark
31	157103	Tank Fuel 3 50 Rear
32	161696	Cap Fuel Guage STLT
33	123487X	Clamp Hose Blk
34	106082X	Spacer Pad
37	8543R	Line Fuel
38	181654	Plug, Drain Oil Easy
39	109227X	Pad Idler 1.75 x .75 x .06
45	17000612	Screw Hex Wsh Thdrol 3/8-16 x 3/4
62	10040500	Washer Lock 5/16
72	71070512	Screw HD Cap 5/16-3/4
81	73510400	Nut, Keps 1/4-20 Starter Nut

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272920
SEAT ASSEMBLY



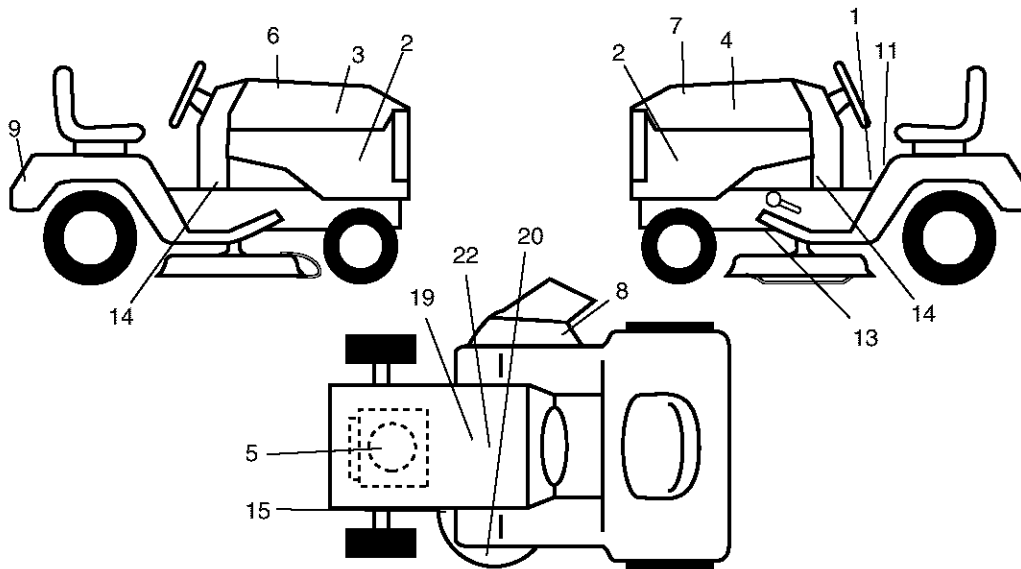
KEY PART NO.	NO.	DESCRIPTION
1	140122	Seat
2	140551	Bracket Pnt Pivot Seat
3	71110616	Bolt Fin Hex 3/8-16 Unc x 1
4	19131610	Washer 13/32 x 3/4 x 10 Ga
5	145006	Clip Push In Hinged
6	STD541437	Nut Hex Lock w/Ins 3/8-16 Unc
7	124181X	Spring Seat Cprsn 2 250 Blk Zi
8	17000616	Screw 3/8-16 x 1.5 SMGML
9	19131614	Washer 13/32 x 1 x 14 Ga
10	182493	Pan Pnt Seat
11	166369	Knob Seat
12	121246X	Bracket Pnt Mounting Switch

KEY PART NO.	NO.	DESCRIPTION
13	121248X	Bushing Snap Blk Nyl 50 Id
14	72050412	Bolt Rdhd Sht Nk 1/4-20 x 1-1/2
15	134300	Spacer Split 28 x 96 Zinc
16	121250X	Spring Cprsn 1 27 Blk Pnt
17	123976X	Nut Lock 1/4 Lge Fig Gr 5 Zinc
21	171852	Bolt Shoulder 5/16-18 Unc-2A
22	STD541431	Nut Hex Lock w/Ins 5/16-18
24	19171912	Washer 17/32 x 1-3/16 x 12 Ga.
25	127018X	Bolt Shoulder 5/16-18 x .62

NOTE: All component dimensions given in U.S. inches
 1 inch = 25.4 mm

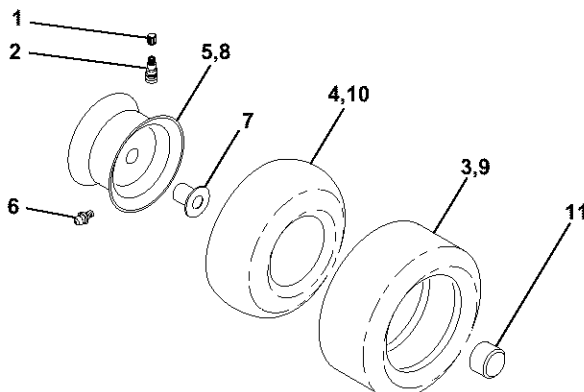
TRACTOR - - MODEL NUMBER 917.272920

DECALS



KEY PART NO.	KEY PART NO.	DESCRIPTION	KEY PART NO.	KEY PART NO.	DESCRIPTION
1	156439	Decal Fender Danger Sears	14	181824	Decal Dash Panel
2	184730	Decal Hood Side	15	160396	Decal Mower Drive Schematic
3	184728	Decal Hood Rh	19	138047	Decal, Battery Diehard Sears
4	184729	Decal Hood Lh	20	172331	Decal Deck Mower EZ3
5	180710	Decal Engine H/P	22	149516	Decal Battery
6	133644	Decal Maint Customer Sears Dom	--	169210	Decal By Pass Lt Hydro
7	184917	Decal Replacement Srs	--	138311	Decal Lift Handle
8	179128	Decal Deck	--	165800X428	Pad Footrest Lh STLT
9	184899	Decal Fender Craftsman	--	165799X428	Pad Footrest Rh STLT
11	156811	Decal Fender STLTH Oper Inst E/S	--	184733	Manual, Owner's (English)
13	146046	Decal V-belt Dr Sch Tractor E	--	184734	Manual, Owner's (Spanish)

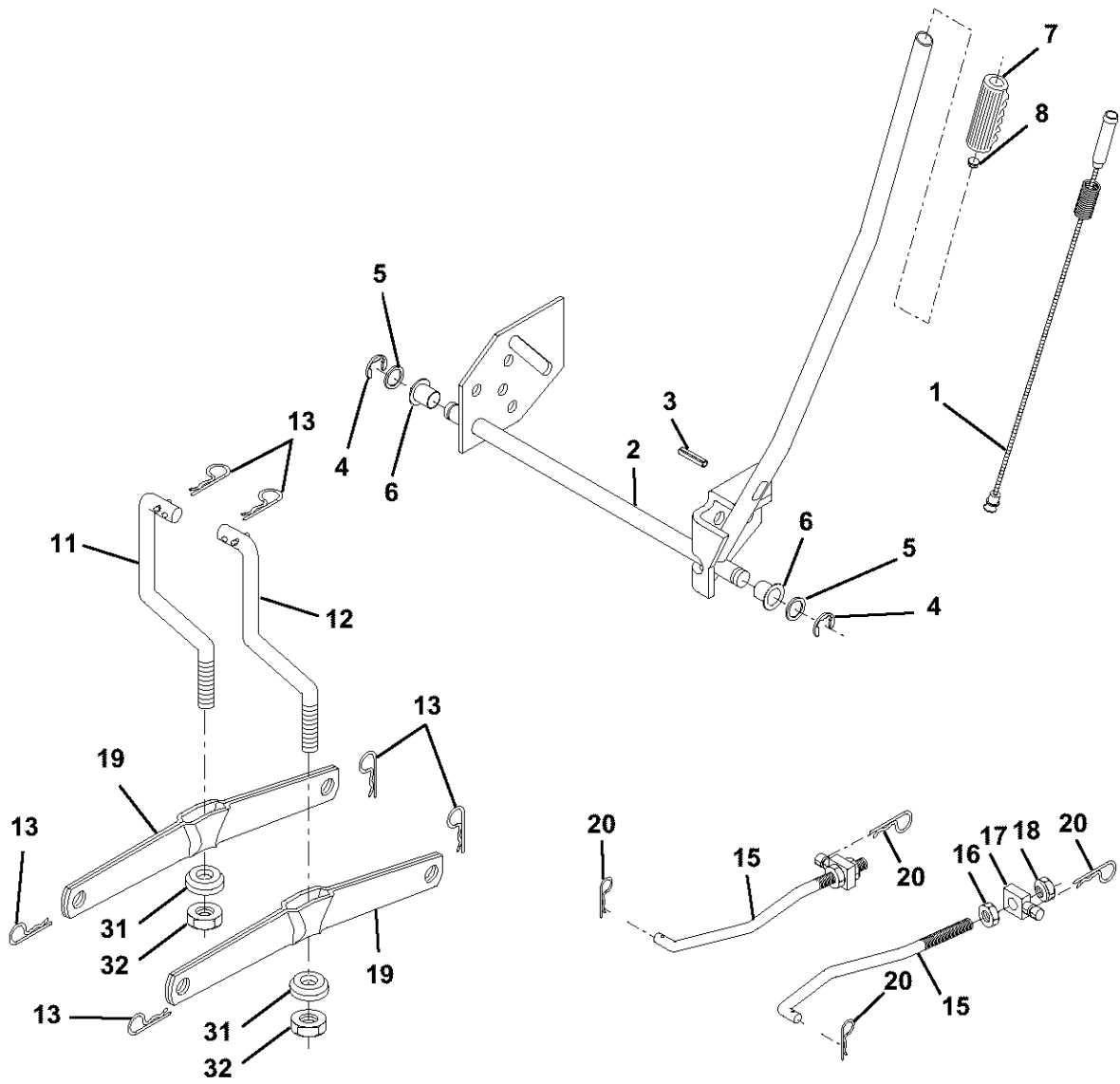
WHEELS & TIRES



KEY PART NO.	KEY PART NO.	DESCRIPTION
1	59192	Valve Cap, Tire
2	65139	Stem, Valve
3	106222X	Tire, Front
4	59904	Tube, Front Tire (Not Provided, Service Item Only)
5	106732X624	Rim, Front
6	278H	Fitting, Grease (Front Wheel Only)
7	9040H	Bearing, Flange (Front Wheel Only)
8	106108X624	Rim, Rear
9	122082X	Tire, Rear
10	7152J	Tube, Rear Tire (Not Provided, Service Item Only)
11	104757X428	Cap, Axle
--	144334	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272920
LIFT ASSEMBLY



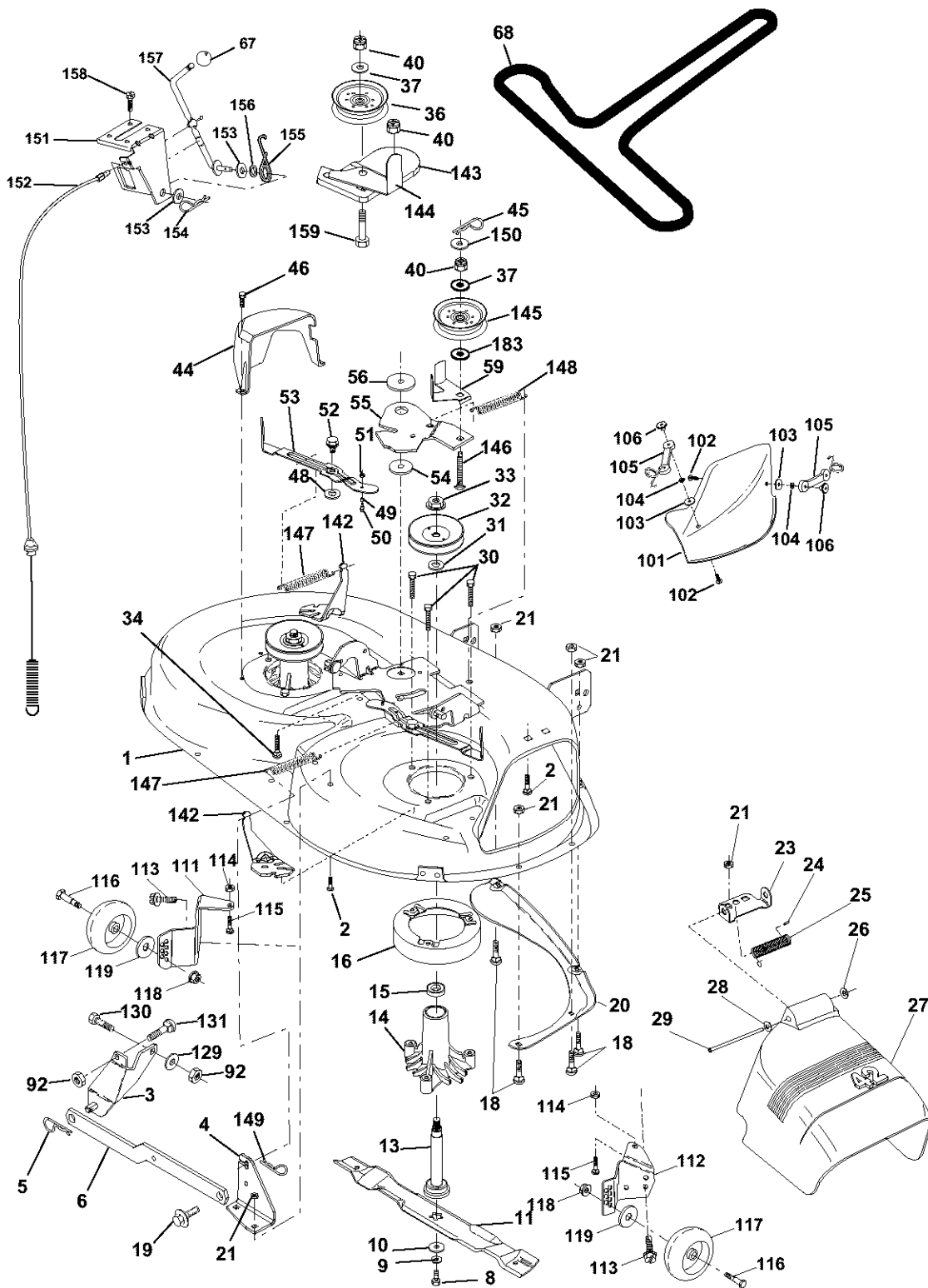
LIFT ASSEMBLY **TRACTOR - - MODEL NUMBER 917.272920**

KEY PART NO.	PART NO.	DESCRIPTION
1	159460	Lift Lever Inner Wire Asm.
2	159471	Shaft Asm. Lift
3	105767X	Pin Groove
4	12000002	E Ring
5	19211621	Washer 21/32 x 1 x 21 Ga.
6	120183X	Bearing Nylon
7	125631X	Grip Handle Fluted
8	122365X	Button Plunger Read
11	139865	Link Asm Lift L.H.
12	139866	Link Asm Lift R.H.
13	STD624008	Retainer Spring
15	173288	Link Front
16	73350800	Nut Jam Hex 1/2-13 Unc
17	175689	Trunnion
18	73800800	Nut Lock w/Wsh 1/2-13 Unc
19	139868	Arm Suspension Mower
20	163552	Retainer Spring
31	169865	Bearing, Pvt. Lift. Tapered
32	73540600	Nut Crownlock 3/8-24

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272920

MOWER DECK



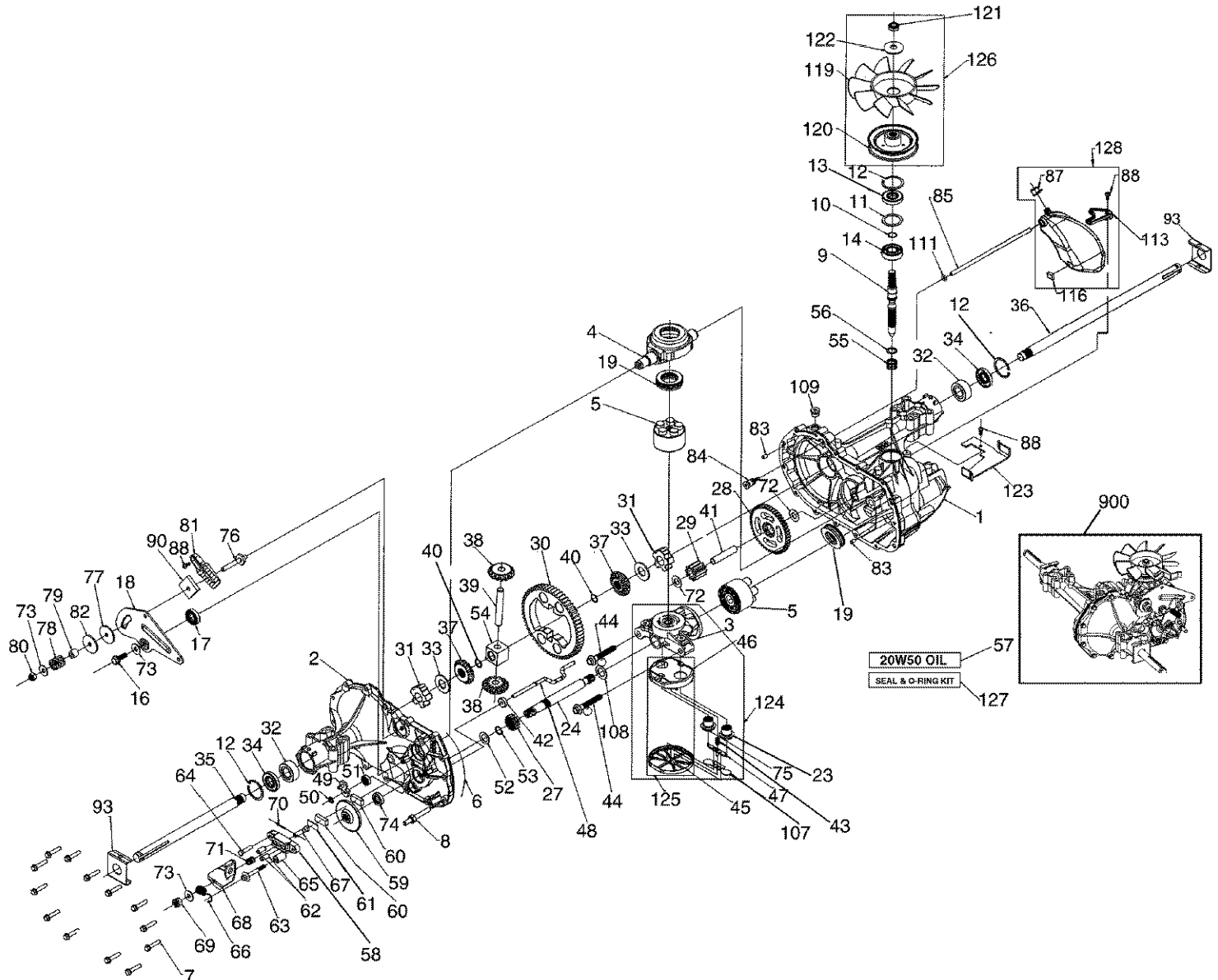
TRACTOR - - MODEL NUMBER 917.272920

MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	165892	Mower Housing	59	141043	Guard, Tuv Idler (94)
2	STD533107	Bolt	67	149846	Knob Custom Oval
3	138017	Bracket Assembly,Sway Bar, Front	68	144959	V-Belt
4	165460	Bracket Sway Bar 38/42"	92	STD541437	Locknut, Hex W/Wsh 3/8-16 Unc
5	STD624008	Retainer Spring	101	136420	Cover Mulching 42" Black
6	178024	Bar Sway Deck	102	71081010	Screw Truss Hd Phil10-24 x5/8
8	850857	Bolt, Hex 3/8-24 x 1.25 Gr. 8	103	19061216	Washer #10
9	STD551137	Washer, Lock	104	STD551110	Washer Lock
10	140296	Washer, Hardened	105	160793	Latch Asm Bagger
11	134149	Blade, Mulching	106	2029J	Nut Weld
13	137645	Shaft Assembly, Mandrel, Vented (Incl. Key Number 6)	111	179292	Bracket Gauge, Wheel LH
14	128774	Housing, Mandrel, Vented	112	179293	Bracket, Gauge, Wheel RH
15	110485X	Bearing, Ball, Mandrel	113	17060510	Screw 5/16-18
16	174493	Stripper, Mower Deck	114	73510500	Nut, Hex Keps 5/16-18 Unc
18	72140505	Bolt, Carriage 5/16-18 x 5/8	115	72110505	Bolt, Carriage 5/16 Unc x 5/8
19	132827	Bolt, Shoulder	116	4898H	Bolt, Shoulder
20	159770	Baffle, Vortex	117	165746	Wheel, Gauge
21	STD541431	Nut, Crownlock 5/16-18 Unc	118	73930600	Nut, Crownlock 3/8-1
23	177563	Bracket, Deflector	119	19121414	Washer 13/32 x 7/8 x 14 Ga.
24	105304X	Cap, Sleeve	129	19131312	Washer 13/32 x 13/16 x 12 Ga.
25	123713X	Spring, Torsion, Deflector	130	STD523710	Bolt, Fin Hex 3/8-16 Unc x 1 Gr 5
26	110452X	Nut, Push	131	STD533710	Bolt Rdhd Sqnk 3/8-16 Unc x 1
27	130968X428	Shield, Deflector	142	165890	Arm Spring Brake Mower
28	19111016	Washer 11/32 x 5/8 x 16 Ga.	143	157109	Bracket Arm Idler 42"
29	131491	Rod, Hinge	144	158634	Keeper Belt 42" Clutch Cable
30	173984	Screw Thdrol Rolling Wsh Hd	145	165888	Pulley Idler Flat
31	129963	Washer, Spacer	146	171977	Bolt Carraige Idler
32	153535	Pulley, Mandrel	147	131335	Spring Extension
33	178342	Nut, Toplock, Flanged	148	169022	Spring Return Idler
34	STD533717	Bolt	149	165898	Retainer Spring Yellow Zinc
36	131494	Pulley, Idler, Flat	150	19091216	Washer 9/32 x 3/4 x 16 Ga.
37	19131316	Washer 13/32 x 13/16 x 16 Ga.	151	169670	Bracket Clutch
40	STD541437	Nut, Crownlock 3/8-16 Unc	152	169676	Cable Clutch 42"
44	140088	Guard, Mandrel, L.H.	153	169674	Washer flat 3/8" Type B
45	STD624003	Retainer	154	169675	Spring Retainer
46	137729	Screw, Thd. Roll 1/4-20 x 5/8	155	169671	Spring Retention Lever
48	133944	Washer, Hardened	156	169672	Spacer
49	174284	Roller Assembly, Cam Follower	157	169669	Rod Clutch
50	131340	Bolt, Shoulder #10-24 Grade 5	158	17720408	Screw Hex Thd Cut 1/4-20 x 5/8
51	STD541410	Locknut	159	STD533717	Bolt Rdhd Sqn 3/8-16 Unc x 1-3/4
52	139888	Bolt, Shoulder 5/16-18 Unc	183	19131410	Washer 3/8
53	131845	Arm Assembly, Pad, Brake	--	130794	Mandrel Assembly (Includes housing, shaft and shaft hardware only-pulley not included)
54	178515	Washer, Hardened	--	169583	Replacement Mower , Complete
55	155046	Arm, Idler			
56	165723	Spacer, Retainer			

NOTE: All component dimensions given in U.S.inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272920
HYDRO GEAR TRANSAXLE - - MODEL NUMBER 314-0510

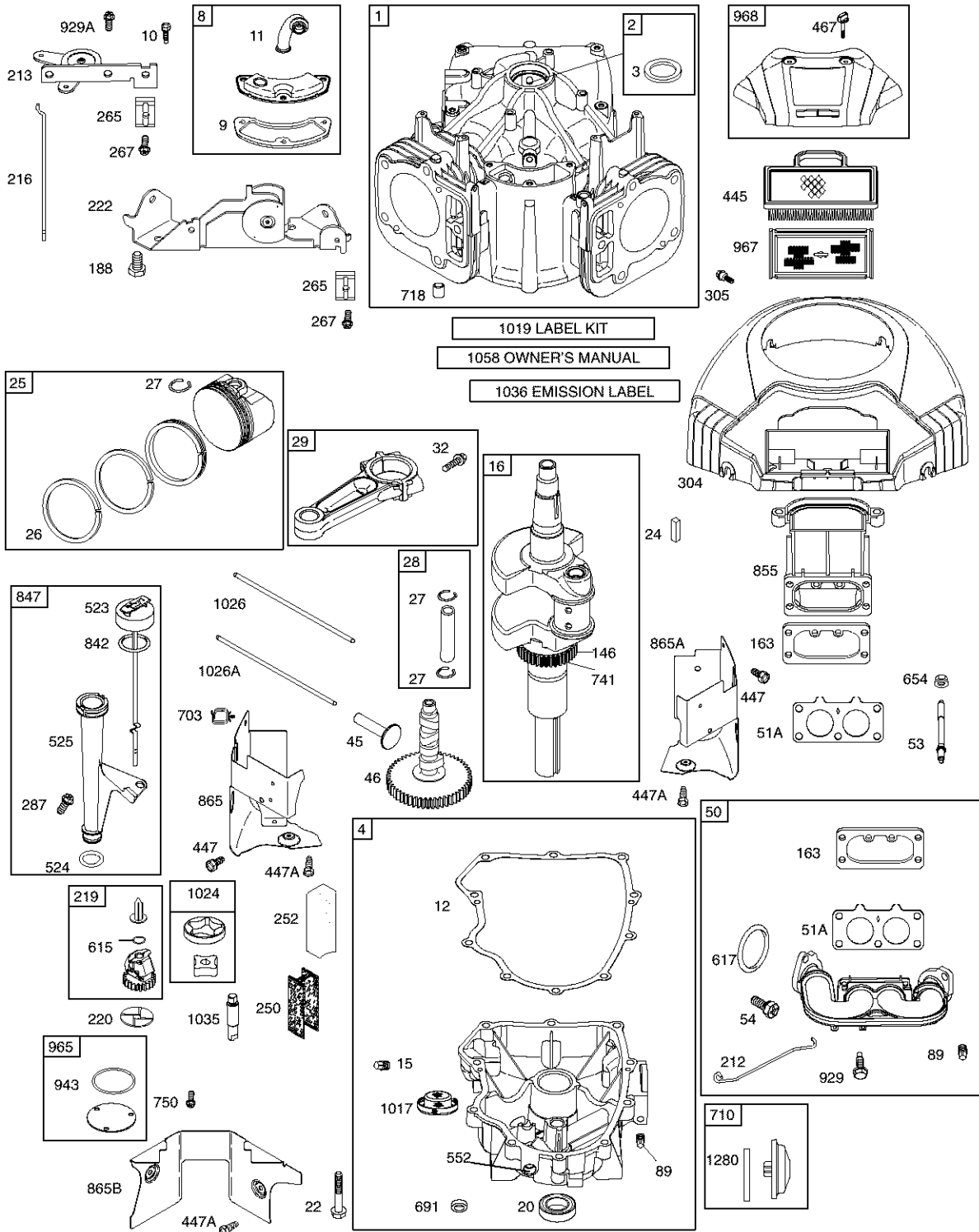


TRACTOR - - MODEL NUMBER 917.272920
HYDRO GEAR TRANSAXLE - - MODEL NUMBER 314-0510

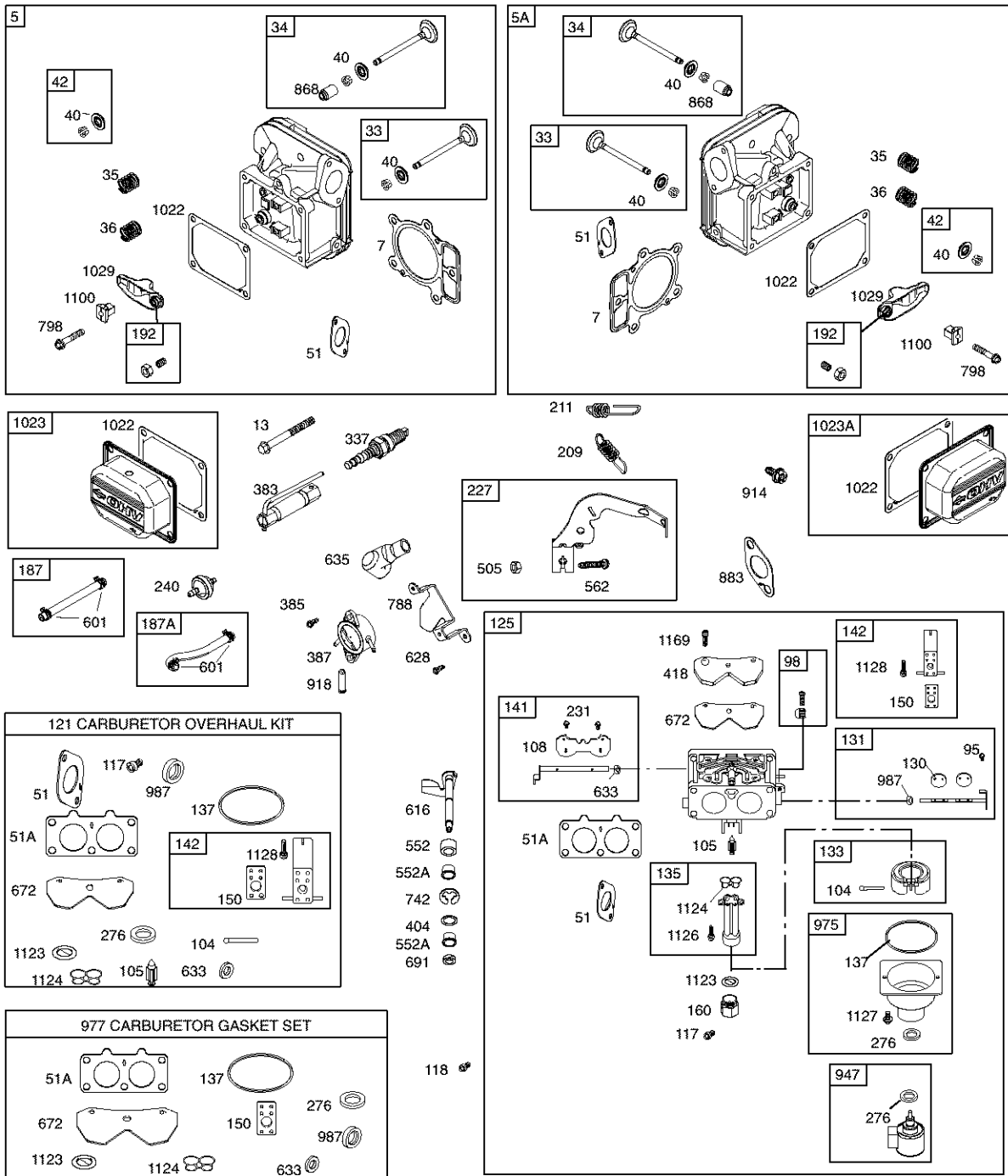
KEY PART NO.	PART NO.	DESCRIPTION	KEY PART NO.	PART NO.	DESCRIPTION
1	170351	Main Housing, Assembly	59	170408	Rotor, Brake
2	170352	Side Housing, Assembly	60	142883	Brake Puck
3	170353	Center Section, Assembly	61	142881	Puck Plate
4	170354	Swashplate, Trunion Machined	62	142887	Brake Actuating Pin
5	169898	Block - Assembly	63	170410	Hfhcs 1/4-20x2 W/Patch, SpecialFlange
6	170355	Sealant 10.5 Oz	64	142892	Bolt, 1/4-20 X 1 W/Patch
7	170356	Hex Flange Screw 1/4-20 X 1.25	65	170411	Spacer
8	170357	Stud, 5/16-24 Hex Double End	66	170412	Spring, Brake Arm Bias
9	170358	Shaft, Input	67	170413	Sq. Hd. Bolt 5/16-24-Ribbed
10	170359	Ring - Retaining	68	170414	Arm, Brake
11	170360	Spacer	69	170415	Slotted Hex Nut 5/16-24
12	169870	Ring - Retaining	70	170416	Cotter Pin 3/32 X 3/4
13	170361	Seal, Lip .67 X 1.58 X .276	71	170417	Compression Spring Brake Anti- Drag
14	169869	Ball Brg 17mm Id X 40mm Od X 12mm	72	170418	Washer, Ht .5 I.D. X 1 O.D. X .032
16	170362	Hex Flange Head Screw 5/16-24X0.75	73	142884	Flat - Washer 11/32 I.D. X 7/8 O.D
17	170363	Lip Seal 18 X 32 X 7	74	170419	Oil Seal .625 X 1.0 X .25
18	170364	Arm, Control	75	170420	Check Plug Assembly, .027, Washer
19	150771	Bearing, 30x52x13 Thrust	76	170421	Stud, 5/16-24 Friction Pack
23	170365	Check Plug Assembly, Washer	77	170422	Puck, .330 X 1.50 X .0975
24	170366	Shaft, Motor	78	142969	Spring, Helical Comp
27	170367	Gear - Pinion, 13t	79	142980	Spacer
28	170368	10t/48t Gear	80	150778	Hex Lock Nut 5/16-24Unjff(Nylon Insert)
29	170369	Gear, 10t Jackshaft	81	170423	Wedge, Friction Pack
30	170370	60t Bull Gear	82	170424	Clip, Washer .316x1.50x.1046 (Plated)
31	170371	Sleeve Bearing .75 X 1.575 X .625	83	161162	Pin, Standard Headless
32	170389	SleeveBearing(Outboard) .75x1.750x.625	84	170425	Fitting, 5/16 Sae 5/32 Tube
33	142991	Washer, 3/4 Id X 1-1/2 Od X .13 Thk	85	170426	Hose, Expansion Tank
34	170390	Lip Seal Axle Seal	86	170427	Expansion Tank
35	170391	Shaft, Axle .75 X 11.39 (Key, R.H.)	87	170424	Cap - Poppet Valve
36	170392	Shaft, Axle .75 X 16.99 (Key, L.H.)	88	170429	Bolt, Self Tapping 10-32 X 1/2
37	150792	Miter Gear (Splined)	90	170430	Puck, Inner Wedge
38	150793	Miter Gear 15t (0.5 Id)	93	170431	Spring Clip - Housing Thrust
39	150809	Shaft	107	170432	Deflector
40	170393	Ring, Spiral Retaining	108	170433	Washer, Motor Shaft .71idx1.150dx.030thk
41	170394	Pin, Jackshaft	109	170434	Plug, Sae #6
42	170395	Magnet, Ring	111	170435	O-Ring .07 X .301 I.D.
43	170396	Spring, Bypass	112	170436	Shield, Vent
44	150797	Hydro Mtg Screw 3/8-24 X 2.5 Long	113	170437	Bracket, Support Expansion Tank
45	170397	Filter	116	170438	Silicon Sponge
46	170398	Base, Filter	119	170439	Fan, 7 In.
47	170999	Actuator, Bypass	120	170440	Pulley
48	170400	Rod, Bypass Actuator	121	170441	Hex Lock Nut 1/2-20 (Nylon Insert)
49	170401	Arm, Bypass	122	170442	Washer, Belleville
50	170202	Retaining Ring .250 External	123	170443	Belt Keeper
51	170403	Seal, Lip .741 X .250 X .250 Tc	124	170444	Center Section-Filter-Bypass Assembly
52	170404	Flat Washer, 5/8 Id X 1.0 Od X .05 Thk	125	170445	Filter Assembly
53	170405	Retaining Ring	126	170446	Fan - Pulley Service Assembly
54	170406	Bearing, Center Block	127	170447	Seal - O-Ring Kit
55	142977	Spring - Helical Compression	900	166768	Transaxle Complete
56	142978	Washer			
57	150798	20w-50 Oil			
58	170407	Brake Yoke			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

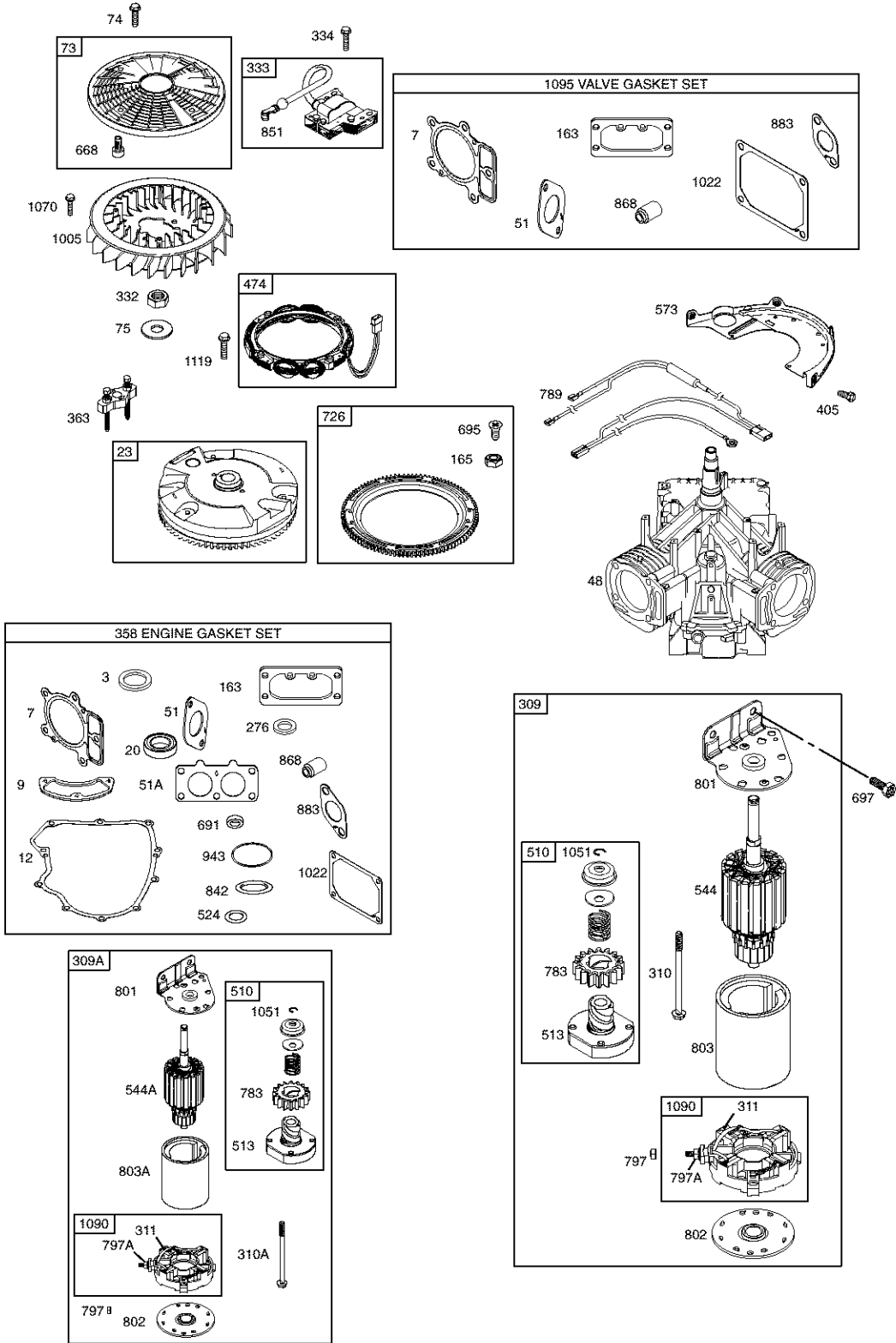
TRACTOR - - MODEL NUMBER 917.272920
BRIGGS & STRATTON ENGINE-MODEL NUMBER 407777, TYPE NUMBER 0167-E1



TRACTOR - - MODEL NUMBER 917.272920
BRIGGS & STRATTON ENGINE-MODEL NUMBER 407777, TYPE NUMBER 0167-E1



TRACTOR - - MODEL NUMBER 917.272920
BRIGGS & STRATTON ENGINE-MODEL NUMBER 407777, TYPE NUMBER 0167-E1



TRACTOR - - MODEL NUMBER 917.272920
BRIGGS & STRATTON ENGINE-MODEL NUMBER 407777, TYPE NUMBER 0167-E1

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	697078	Cylinder Assembly	74	691677	Screw (Rotating Screen)
2	399265	Bushing-Cylinder	75	691056	Washer (Flywheel)
3	391086	•Seal-Oil	91	693483	Body-Upper Carburetor
4	493304	Sump-Engine	95	690718	ØScrew (Throttle Valve)
5	691162	Head-Cylinder No. 1	97	693485	Shaft-Throttle
5A	691163	Head-Cylinder No. 2	98	807923	Kit-Idle Speed
7	697075	*+Gasket-Cylinder Head #1	102	693509	ØGasket-Carburetor Body
7A	697076	*+Gasket-Cylinder Head #2	104	693506	ØPin-Float Hinge
8	495754	Breather Assembly	105	692078	ØValve-Float Needle
9	27803	*+Gasket-Breather	107	693482	Body-Lower Carburetor
10	690334	Screw (Breather Assy.)	108	693505	Valve-Choke
11	691899	Tube-Breather	109	693498	Shaft-Choke
12	692287	•Gasket-Crankcase	117	693538	ØJet-Main (Standard)
12A	692292	•Gasket-Crankcase (.015")	118	693500	Jet-Main (High Altitude)
	271188	•Gasket-Crankcase (.005")	119	690720	Screw (Upper to Lower Carburetor Body)
	271189	•Gasket-Crankcase (.009")			
13	691651	Screw (Cylinder Head)	121	693503	Carburetor Overhaul Kit
15	690946	Plug-Oil Drain	122	691928	Spacer-Carburetor
16	690636	Crankshaft	125	693479	Carburetor
18	495901	Cover-Crankcase	130	693504	Valve-Throttle
19	399264	Kit-Bushing/Seal	133	693512	Float-Carburetor
20	291675	•Seal-Oil (PTO Side)	146	691639	Key-Timing
22	691104	Screw (Crankcase Cover/Sump)	147	693508	ØJet-Pilot
22A	693972	Screw (Crankcase Cover/Sump)	161	691401	Base-Air Cleaner
23	691976	Flywheel	163	690273	•Gasket-Air Cleaner
24	222698	Key-Flywheel	165	693148	Nut (Ring Gear)
25	697069	Piston Assembly (Standard)	186	691764	Connector-Hose
	697072	Piston Assembly (.010" Over-size)	187	499167	Line-Fuel (Cut to Required Length)
	697073	Piston Assembly (.020" Over-size)	188	691003	Screw (Control Bracket)
	697074	Piston Assembly (.030" Over-size)	197	690364	Screw (Back Plate)
26	690162	Ring Set-Piston (Standard)	202	690570	Link-Mechanical Governor
	690164	Ring Set-Piston (.010" Oversize)	203	493230	Crank-Bell
	690166	Ring Set-Piston (.020" Oversize)	205	690322	Screw (Bell Crank)
	690168	Ring Set-Piston (.030" Oversize)	209	691273	Spring-Governor
27	691299	Lock-Piston Pin	211	691807	Spring-Governed Idle
28	498319	Pin-Piston (Standard)	212	693544	Link-Throttle
	498320	Pin-Piston (.005" Undersize)	212A	690571	Link-Throttle
29	394306	Rod-Connecting (Standard)	219	696376	Gear-Governor
	397158	Rod-Connecting (.020" Undersize)	220	690412	Washer (Governor Gear)
32	691133	Screw (Connecting Rod)	222	691366	Bracket-Control
33	691794	Valve-Exhaust	227	690762	Control Lever-Governor
34	691804	Valve-Intake	231	690718	ØScrew (Choke Valve)
35	691805	Spring-Valve (Intake)	235	691206	Shield- Fuel Spray
36	691597	Spring-Valve (Exhaust)	240	394358	Filter-Fuel
40	690656	Retainer-Valve (Intake)	267	690316	Screw (Casing Clamp)
40A	691939	Retainer-Valve (Exhaust)	276	693510	Ø+Washer-Sealing
42	494553	Keeper-Valve	276A	693497	ØWasher -Sealing
45	691800	Valve Tappet	278	692810	Washer (Governor Control Lever)
46	691161	Cam Shaft	279	690366	Screw (Valve Cover)
47	691964	Slinger-Oil			
48	696942	Short Block (Replacement Engine 463707-0143-E2)	•		Included in Engine Gasket Set, Key. No. 358
50	691709	Manifold-Intake	Ø		Included in Carburetor Overhaul Kit, Key. No. 121
51	692278	•ØGasket-Intake	+		Included in Valve Gasket Set, Key. No.1095
51A	692219	*+Gasket-Intake	±		Included in Fuel Pump Kit, Key. No.861
54	93208	Screw (Intake Manifold)			
73	692527	Screen-Rotating			

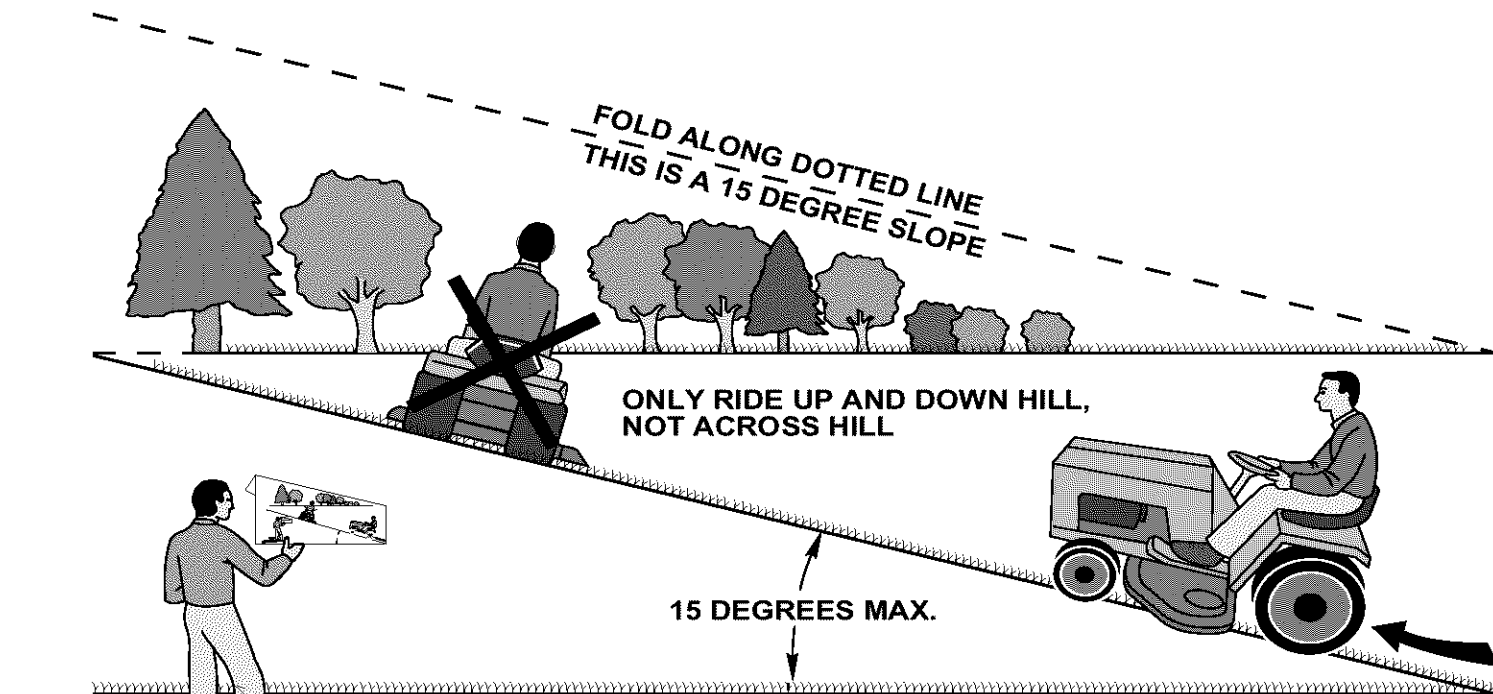
NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272920
BRIGGS & STRATTON ENGINE-MODEL NUMBER 407777, TYPE NUMBER 0167-E1

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
297	691331	Nut (Air Filter Retainer)	643	496700	Retainer-Air Filter
304	690826	Housing-Blower	689	690555	Spring-Friction
305	690960	Screw (Blower Housing)	691	690657	•Seal-Governor Shaft
306	690414	Shield-Cylinder	695	693149	Screw (Ring Gear)
306A	690435	Shield-Cylinder	697	691625	Screw (Drive Cap)
307	691003	Screw (Cylinder Shield)	725	280866	Shield Heat
309	497596	Motor-Starter	726	391362	Gear-Ring
310	690323	Bolt-Starter Motor	741	691285	Gear-Timing
311	497608	Brush Set	742	690328	Retainer-E Ring
332	691059	Nut (Flywheel)	783	693059	Gear-Pinion
333	394891	Armature-Magneto	789	695050	Harness-Wiring
334	691061	Screw (Magneto Armature)	797	693167	Nut (Brush Retainer)
337	802592	Sparkplug	801	691967	Cap-Drive
358	495868	Gasket Set-Engine	802	691286	Cap-End
359	691077	Washer-Ground Terminal	803	691427	Housing-Starter
363	691062	Flywheel Puller	807	693511	ØSpacer-Throttle
365	690321	Screw (Carburetor)	842	271170	•O-Ring Seal (Dipstick Tube)
373	691612	Nut (Ground Terminal)	847	495715	Dipstick/Tube Assembly
383	89838	Wrench-Spark Plug	851	493880	Terminal-Sparkplug
391	693487	Body-Fuel Pump	859	693488	Ø±Gasket- Carburetor Pump
392	693491	Ø±Spring-Pump Diaphragm	859A	693490	Ø±Gasket- Carburetor Pump
394	693489	Ø±Diaphragm-Carburetor	861	693502	Kit-Fuel Pump
395	690481	Cover-Valve Chamber	865	691196	Cover-Air Guide
404	690442	Washer (Governor Crank)	865A	691197	Cover-Air Guide
414	691872	Washer (Bell Crank)	868	692324	Seal-Valve
425	691675	Screw (Air Cleaner Cover)	869	691802	Seat-Valve (Intake)
432	693492	Ø±Cap-Spring	870	691844	Seat-Valve (Exhaust)
434	693493	Cover Diaphragm	871	261961	Bushing-Valve
435	693494	Screw (Diaphragm Cover)	918	393815	Hose-Vacuum (Cut to Required Length)
441	691176	Bracket-Oil Fill	934	691058	Screw (Fan Retainer)
445	394019	Filter-Air Cleaner Cartridge	955	693513	Plug-Carburetor
447	690297	Screw (Air Guide Cover)	967	272490	Filter-Pre Cleaner
449	691044	Screw (Oil Fill Bracket)	968	691207	Cover-Air Cleaner
474	696459	Alternator	971	691100	Screw (Air Cleaner Base)
505	691029	Nut (Governor Control Lever)	1005	498157	Fan-Flywheel
507	691972	Insulator	1006	691247	Retainer-Fan
510	497606	Drive-Starter	1019	697080	Kit-Label
513	692024	Clutch-Drive	1036	695702	Label-Emission
520	691084	Terminal-Ground	1051	691265	Ring-Retaining
523	691385	Dipstick	1058	274796	Owner's Manual
524	692532	•Seal-Dipstick Tube	1090	691293	Retainer-Brush
525	690823	Tube-Dipstick	1095	498047	Gasket Set-Valve
544	692034	Armature-Starter	1119	691183	Screw (Alternator)
551	690415	Cover-Valve	1132	690353	Screw (Oil Slinger)
552	690553	Bushing-Governor Crank	1136	690329	Screw (Control Bracket)
552A	690552	Bushing-Governor Crank	1137	690390	Washer (Control Bracket)
562	690311	Bolt (Governor Control Lever)	1138	690330	Nut (Control Bracket)
573	696040	Plate-Back			
579	690958	Nut (Starter Cable)			
601	95162	Clamp-Hose	•		Included in Engine Gasket Set, Key. No. 358
615	690317	Retainer-Governor Shaft	Ø		Included in Carburetor Overhaul Kit, Key. No. 121
616	491530	Crank-Governor	+		Included in Valve Gasket Set, Key. No. 1095
629	262539	Spring-Throttle Return	±		Included in Fuel Pump Kit, Key. No.861
635	66538	Boot-Sparkplug			

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION



WARNING: To avoid serious injury, operate your tractor up and down the face of slopes, never across the face. Do not mow slopes greater than 15 degrees. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

1. Fold this page along dotted line indicated above.
2. Hold page before you so that its left edge is vertically parallel to a tree trunk or other upright structure.
3. Sight across the fold in the direction of hill slope you want to measure.
4. Compare the angle of the fold with the slope of the hill.

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