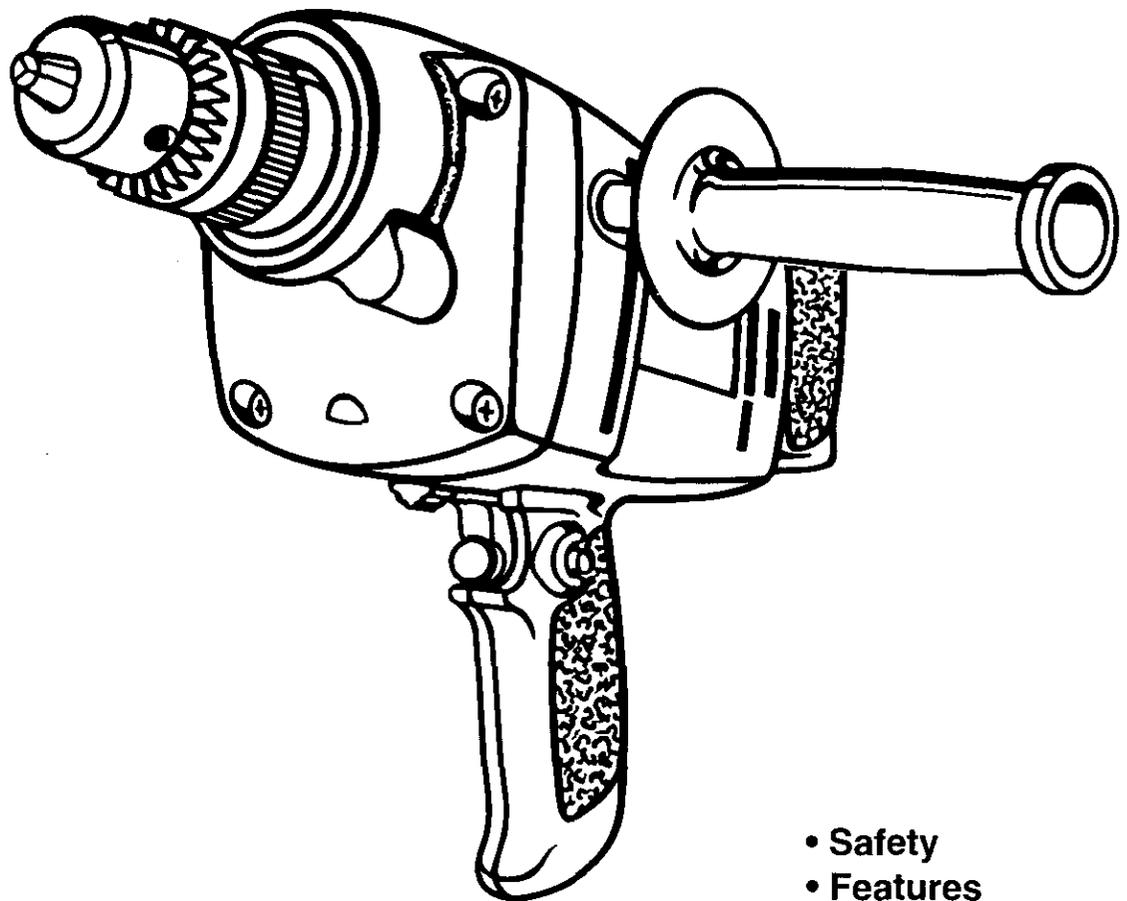


# Operator's Manual

## CRAFTSMAN®

### 1/2 in. ELECTRONIC DRILL Variable Speed/Reversible Double Insulated

Model No.  
315.101120



Save this manual for  
future reference

**⚠ CAUTION:** Read and  
follow all Safety Rules and  
Operating Instructions before  
first use of this product.

- Safety
- Features
- Operation
- Maintenance
- Parts List

Customer Help Line: 1-800-932-3188

Sears, Roebuck and Co., 3333 Beverly Rd., Hoffman Estates, IL 60179 USA  
Visit the Craftsman web page: [www.Sears.com/craftsman](http://www.Sears.com/craftsman)

972000-949  
1-02



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## SAFETY RULES

 **WARNING: Read and understand all instructions.** Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

### READ ALL INSTRUCTIONS

- **Know your power tool.** Read operator's manual carefully. Learn its applications and limitations as well as the specific potential hazards related to this tool.
- **Guard against electrical shock** by preventing body contact with grounded surfaces. For example: Pipes, radiators, ranges, refrigerator enclosures.
- **Keep guards in place** and in working order.
- **Double insulated tools are equipped with a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way.** Double insulation  eliminates the need for the three-wire grounded power cord and grounded power supply system.
- **Keep work area clean.** Cluttered areas and benches invite accidents.
- **Avoid dangerous environment.** Don't use power tool in damp or wet locations or expose to rain. Keep work area well lit.
- **Keep children and visitors away.** All visitors should wear safety glasses and be kept a safe distance from work area. Do not let visitors contact tool or extension cord.
- **Store idle tools.** When not in use tools should be stored in a dry and high or locked-up place - out of the reach of children.
- **Don't force the tool.** Don't force small tool or attachment to do the job of a heavy duty tool. Don't use tool for purpose not intended - for example - A circular saw should never be used for cutting tree limbs or logs.
- **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.
- **Always wear safety glasses.** Everyday eyeglasses have only impact-resistant lenses; they are **NOT** safety glasses.
- **Protect your lungs. Wear a face or dust mask if the operation is dusty.** Following this rule will reduce the risk of serious personal injury.
- **Protect your hearing. Wear hearing protection during extended periods of operation.** Following this rule will reduce the risk of serious personal injury.
- **Don't abuse cord.** Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil and sharp edges.
- **Secure work.** Use clamps or another practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body is unstable and may lead to loss of control.

# SAFETY RULES

- **Don't overreach.** Keep proper footing and balance at all times. Do not use on a ladder or unstable support.
  - **Maintain tools with care.** Keep tools sharp and clean at all times for best and safest performance. Follow instructions for lubricating and changing accessories.
  - **Disconnect tools.** When not in use, before servicing, or when changing attachments, blades, bits, cutters, etc., all tools should be disconnected from power supply.
  - **Remove adjusting keys and wrenches.** Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning it on.
  - **Avoid accidental starting.** Don't carry plugged-in tools with finger on switch. Be sure switch is off when plugging in.
  - **Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. A wire gage size (A.W.G.) of at least 16 is recommended for an extension cord 100 feet or less in length. A cord exceeding 100 feet is not recommended. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating.**
  - **Outdoor use extension cords.** When tool is used outdoors, use only extension cords suitable for use outdoors. Outdoor approved cords are marked with the suffix W-A, for example - SJTW-A or SJOW-A.
  - **Keep bits clean and sharp.** Sharp bits minimize stalling kickback.
  - **Keep hands away from drilling area.** Keep hands away from bits. Do not reach underneath work while bit is rotating. Do not attempt to remove material while bit is rotating.
  - **Never use in an explosive atmosphere.** Normal sparking of the motor could ignite fumes.
  - **Inspect tool cords periodically and, if damaged, have repaired at your nearest authorized service center. Constantly stay aware of cord location.** Following this rule will reduce the risk of electric shock or fire.
  - **Inspect extension cords periodically** and replace if damaged.
  - **Keep handles dry, clean, and free from oil and grease.** Always use a clean cloth when cleaning. Never use brake fluids, gasoline, petroleum-based products or any strong solvents to clean your tool.
  - **Stay alert.** Watch what you are doing and use common sense. Do not operate tool when you are tired. Do not rush.
  - **Check damaged parts.** Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center. Following this rule will reduce the risk of electric shock, fire, or serious injury.
  - **Do not use tool if switch does not turn it on and off.** Have defective switches replaced by an authorized service center.
  - **Drilling into electrical wiring in walls can cause drill bit and chuck to become electrically live.** Do not touch the chuck or metal housing when drilling into a wall; grasp only the insulated handle(s) provided on the tool.
  - **Inspect for and remove all nails from lumber before drilling.** Following this rule will reduce the risk of serious personal injury.
  - **Drugs, alcohol, medication. Do not operate tool while under the influence of drugs, alcohol, or any medication.** Following this rule will reduce the risk of electric shock, fire, or serious personal injury.
  - **Save these instructions.** Refer to them frequently and use them to instruct others who may use this tool. If you loan someone this tool, loan them these instructions also.
-  **WARNING:** Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:
- lead from lead-based paints,
  - crystalline silica from bricks and cement and other masonry products, and
  - arsenic and chromium from chemically-treated lumber.
- Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

# SYMBOLS

**Important:** Some of the following symbols may be used on your tool. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to operate the tool better and safer.

SYMBOL	NAME	DESIGNATION/EXPLANATION
V	Volts	Voltage
A	Amperes	Current
Hz	Hertz	Frequency (cycles per second)
W	Watt	Power
min	Minutes	Time
~	Alternating Current	Type or a characteristic of current
$n_0$	No Load Speed	Rotational speed, at no load
	Class II Construction	Designates Double Insulated Construction tools
.../min	Revolutions or Reciprocation Per Minute	Revolutions, strokes, surface speed, orbits etc. per minute
	Safety Alert Symbol	Indicates danger, warning or caution. It means attention!!! Your safety is involved.

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols, and the explanations with them, deserve your careful attention and understanding. The safety warnings do not by themselves eliminate any danger. The instructions or warnings they give are not substitutes for proper accident prevention measures.

## SYMBOL MEANING



### **SAFETY ALERT SYMBOL:**

Indicates danger, warning, or caution. May be used in conjunction with other symbols or pictographs.



**DANGER:** Failure to obey a safety warning will result in serious injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.



**WARNING:** Failure to obey a safety warning can result in serious injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.



**CAUTION:** Failure to obey a safety warning may result in property damage or personal injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.

**NOTE:** Advises you of information or instructions vital to the operation or maintenance of the equipment.

## SAVE THESE INSTRUCTIONS

# FEATURES

## KNOW YOUR ELECTRONIC DRILL

See Figure 1.

Before attempting to use any tool, familiarize yourself with all operating features and safety requirements.

Your drill has many features for making drilling operations more pleasant and enjoyable. Safety, performance, and dependability have been given top priority in the design of this drill making it easy to maintain and operate.

**CAUTION:** Carefully read through this entire operator's manual before using your new drill. Pay close attention to the Rules For Safe Operation, Warnings, and Cautions. If you use your drill properly and only for what it is intended, you will enjoy years of safe, reliable service.

## ELECTRICAL CONNECTION

Your drill has a precision built electric motor. It should be connected to a power supply that is **120 volts, 60 Hz, AC only (normal household current)**. Do not operate this tool on direct current (DC). A substantial voltage drop will cause a loss of power and the motor will overheat. If your drill does not operate when plugged into an outlet, double-check the power supply.

## APPLICATIONS

(Use only for the purpose listed below)

- Drilling in wood.
- Drilling in ceramics, plastics, fiberglass, and laminates.
- Drilling in both hard and soft metals.
- Using driving accessories, such as driving screws with screwdriver bits.
- Mixing paints.

## PRODUCT SPECIFICATIONS

Chuck Capacity .....	1/2 in.
Horsepower .....	3/4
Input .....	120 Volts, AC, 60 Hz
Rating .....	6.0 Amperes
No Load Speed .....	0-600 RPM
Net Weight .....	6.16 lbs.

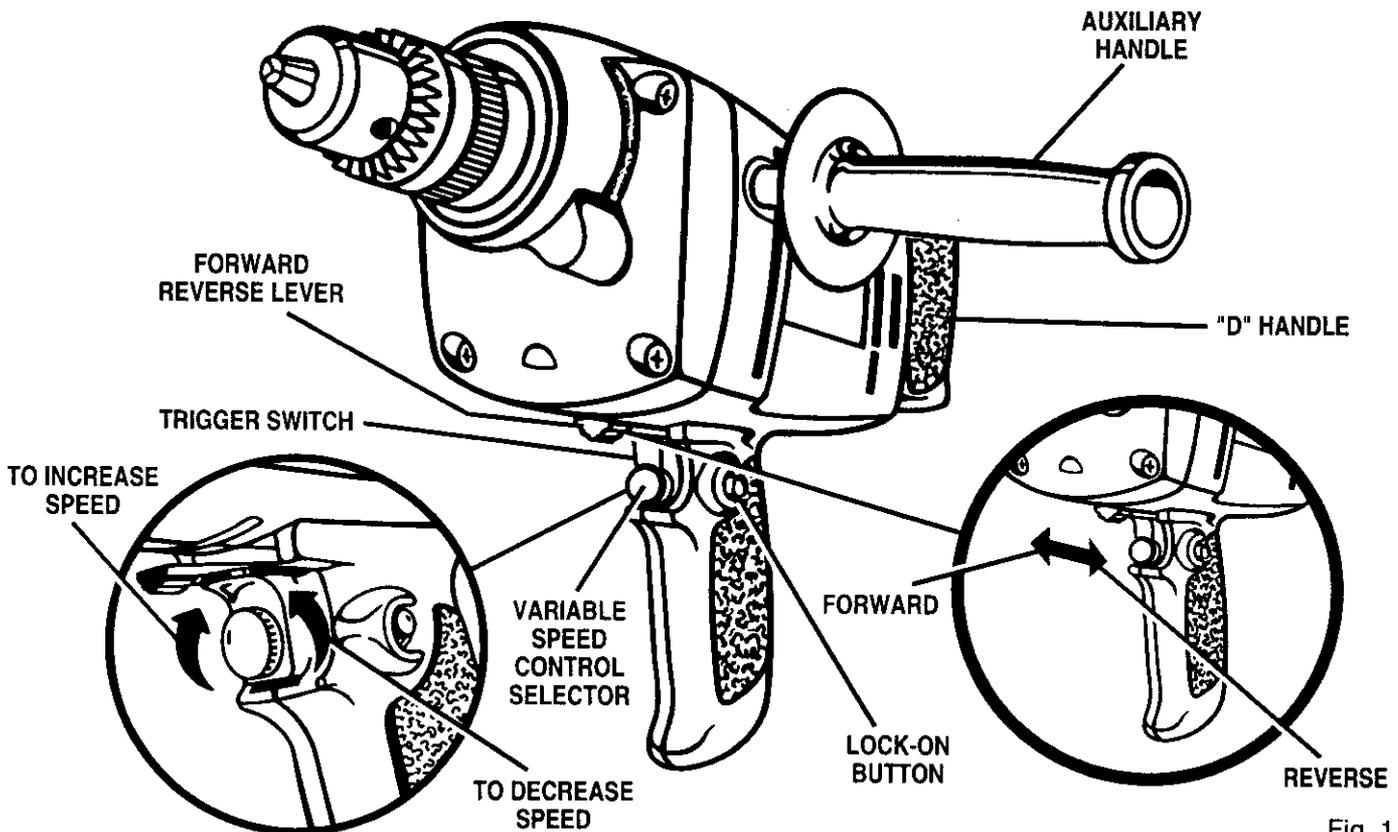


Fig. 1

**WARNING:** Do not allow familiarity with tools to make you careless. Remember that a careless fraction of a second is sufficient to inflict severe injury.

# OPERATION

**WARNING:** Always wear safety goggles or safety glasses with side shields when operating your drill. Failure to do so could result in dust, shavings, loose particles or foreign objects being thrown into your eyes, causing possible serious injury.

**WARNING:** If any parts are missing, do not operate this tool until the missing parts are replaced. Failure to do so could result in possible serious personal injury.

## SWITCH

To turn your drill **ON**, depress the switch trigger. Release switch trigger to turn your drill **OFF**.

## LOCK-ON BUTTON

Your drill is equipped with a lock-on feature, which is convenient when continuous drilling for extended periods of time is required. To lock-on, depress the switch trigger, push in and hold the lock-on button located on the side of the handle, then release switch trigger. Release lock-on button and your drill will continue running.

To release the lock, depress the switch trigger and release.

If you have the lock-on feature engaged during use and your drill becomes disconnected from power supply, disengage the lock-on feature immediately.

**WARNING:** Your drill should never be connected to power supply when you are assembling parts, making adjustments, installing or removing drill bits, cleaning, or when not in use. Disconnecting your drill will prevent accidental starting that could cause serious personal injury.

## REVERSIBLE

See Figure 2.

Your electric drill has the feature of being reversible. The direction of chuck rotation is controlled by a lever located above the switch trigger. With your drill held in normal operating position, the direction of rotation lever should be positioned to the left of the switch for drilling. The drill direction is reversed when the lever is to the right of the switch.

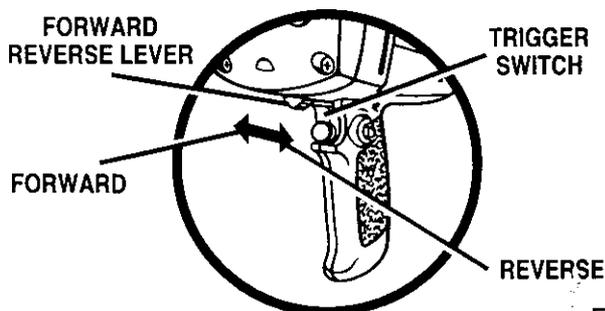


Fig. 2

The design of the switch will not permit changing the direction of rotation while the drill is running. Release the switch trigger and allow the drill to stop before changing its direction.

**Note:** Your drill will not run unless the switch lever is pushed fully to the left or right.

## VARIABLE SPEED

See Figure 3.

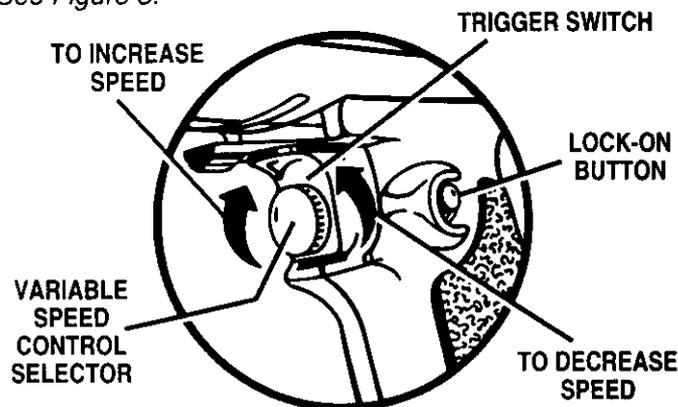


Fig. 3

Your electronic drill has a variable speed control selector designed to allow operator control of speed and torque limits. See Figure 1. To increase the speed and torque of your electronic drill, hold your drill in normal operating position and turn the variable speed control selector clockwise. Turn counterclockwise to decrease the speed and torque of your electronic drill. If you desire to lock the switch on at a given speed, pull the trigger of the switch, push in the lock button located on the side of the handle, then while the holding lock button pushed in, release the trigger. Next, adjust the variable speed control selector until the desired speed is reached.

**Note:** If the variable speed control selector is fully turned in the counterclockwise direction (zero setting), your drill may not run.

If you desire not to use the variable speed control selector, turn it in the full clockwise direction. This will allow the speed of your electronic drill to be fully controlled by the amount of switch trigger depression.

The following guidelines may be used in determining correct speed for various applications.

- **Low** speed is ideal when minimum speed and power is required. For example: starting holes without center punching, driving screws, mixing paint, and drilling in ceramics.
- **Medium** speed is suitable for drilling hard metals, plastics, and laminates.
- **High** speed produces best results when maximum power is required. For example: drilling in wood, soft metals such as aluminum, brass, and copper, and when using driving accessories.

# OPERATION

## INSTALLING AUXILIARY HANDLE

See Figures 4 and 5.

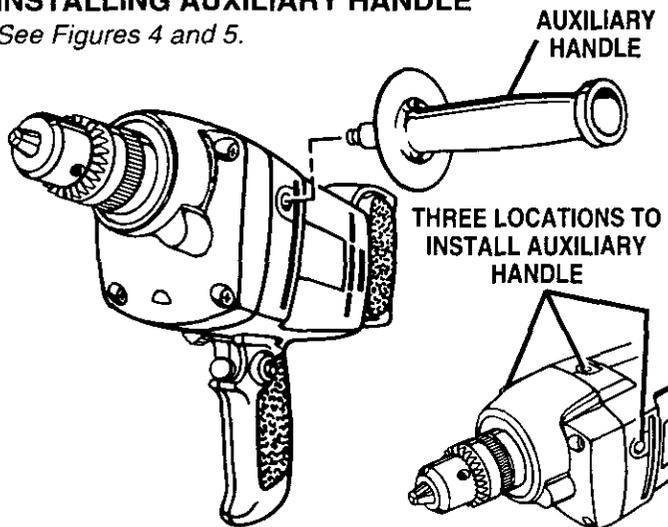


Fig. 4

An auxiliary handle is packed with your drill for ease of operation and to help prevent loss of control. To install, start the screw threads into the threaded hole in the gear housing and tighten securely.

**Note:** For convenience the screw has been trapped inside the auxiliary handle.

To prevent thread damage and possible loss of control, auxiliary handle should be checked periodically for tightness. **Do not** operate drill with handle loose.

## INSTALLING "D" SHAPED HANDLE

See Figure 5.

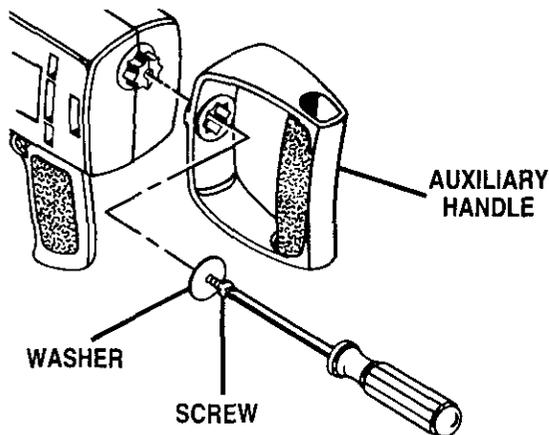


Fig. 5

A multi-position "D" shaped handle is also packed with your drill. It is used for maintaining proper balance and control of your drill. To install, place handle in desired position on star shaped mounting boss. Mounting boss is located on the end of your drill. Add washer then insert screw. To tighten screw, insert screwdriver through side of handle as shown in figure 5. Tighten screw securely, then remove screwdriver.

## TO INSTALL BITS

See Figures 6 and 7.

- Unplug your drill.

**WARNING:** Failure to unplug your drill could result in accidental starting causing serious injury.

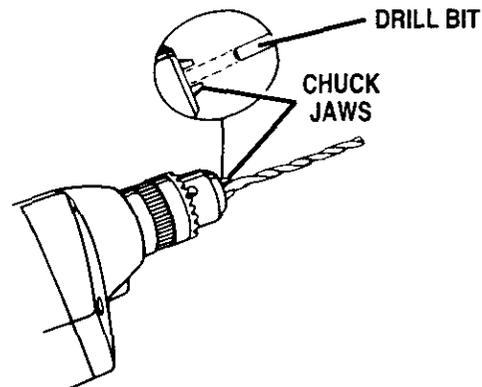


Fig. 6

**WARNING:** Failure to unplug your drill could result in accidental starting causing serious injury.

- Open or close the chuck jaws to a point where the opening is slightly larger than the drill bit you intend to use. Also, raise the front of your drill slightly to keep the drill bit from falling out of the chuck jaws.
- Insert drill bit into chuck the full length of the jaws.

**WARNING:** Do not insert drill bit into chuck jaws and tighten as shown in figure 7. This could cause drill bit to be thrown from your drill resulting in possible serious personal injury or damage to your chuck.

- Tighten the chuck jaws on drill bit.

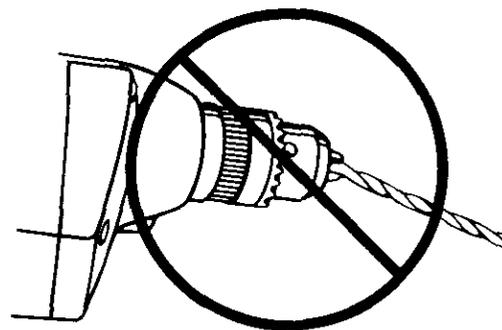


Fig. 7

- To tighten: grasp and hold the collar of the chuck with one hand, while rotating the chuck body with your other hand.

**Note:** Rotate the chuck body in the direction of the arrow marked **GRIP** to tighten chuck jaws.

- **Do not** use a wrench to tighten or loosen the chuck jaws.

# OPERATION

## TO REMOVE BITS

- Unplug your drill.

**⚠ WARNING:** Failure to unplug your drill could result in accidental starting causing serious injury.

- Remove drill bit from chuck key.
- Remove chuck key.

## POWER CORD

See Figure 8.

Your new electronic drill has a 10 foot power cord that stays soft and flexible in cold weather. The plug design is shaped so that it won't snag on your work during use. A molded cord clip on the plug makes cord storage easier.

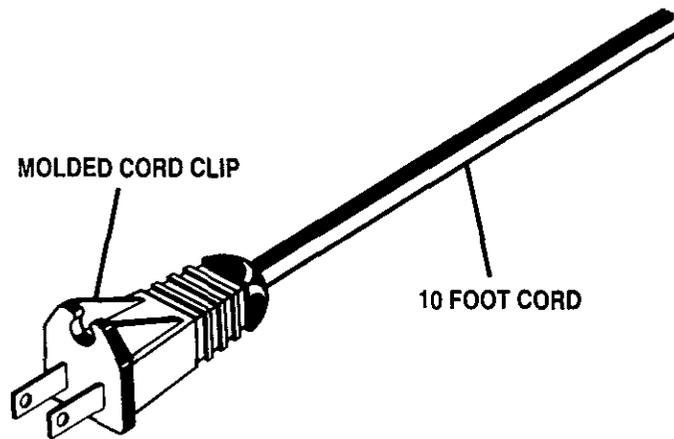


Fig. 8

## DRILLING

See Figure 9.

- Depress and release the switch trigger to be sure your drill is in the "Off" position before connecting it to power supply.
- Check the direction of rotation lever for correct setting (forward or reverse).
- Secure the material to be drilled in a vise or with clamps to keep it from turning as the drill bit rotates.
- Plug your drill into power supply source.
- Hold your drill firmly and place the bit at the point to be drilled.
- Depress the switch trigger to start your drill. Do not lock the switch "On" for jobs where the drill may need to be stopped suddenly.
- Move the drill bit into the workpiece applying only enough pressure to keep the bit cutting. Do not force your drill or apply side pressure to elongate a hole. Let your drill and bit do the work. See Figure 9.

**⚠ WARNING:** Be prepared for binding or bit breakthrough. When these situations occur, drill has a tendency to grab and kick opposite to the direction of rotation and could cause loss of control when breaking through material. If not prepared, this loss of control can result in possible serious injury.

When drilling hard smooth surfaces use a center punch to mark the desired hole location. This will prevent the drill bit from slipping off center as the hole is started. However, the variable speed feature allows starting holes without center punching if desired. To accomplish this, simply operate your drill at a low speed until the hole is started.

When drilling metals use a light oil on the drill bit to keep it from overheating. The oil will prolong the life of the bit and increase the drilling action.

If the bit jams in the workpiece or if your drill stalls, stop the tool immediately. Remove the bit from the workpiece and determine the reason for jamming.

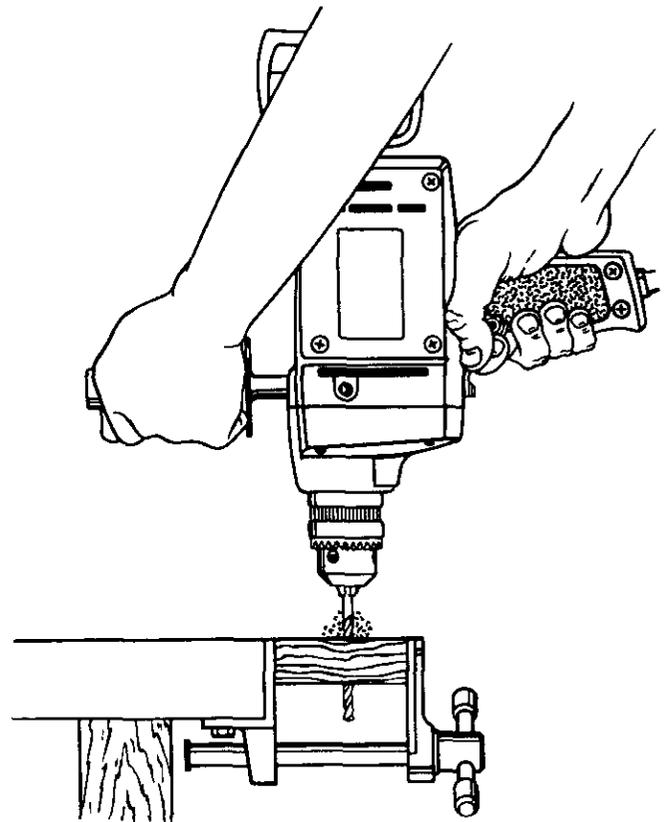


Fig. 9

# OPERATION

## CHUCK REMOVAL

See Figures 10, 11, and 12.

The chuck must be removed in order to use some accessories. To remove:

- Unplug your drill.

**⚠ WARNING:** Failure to unplug your drill could result in accidental starting causing serious injury.

- Open chuck jaws.
- Insert a 5/16 inch or larger hex key into the chuck of your drill and tighten the chuck jaws securely.
- Tap the hex key sharply with a mallet in a clockwise direction. See Figure 10. This will loosen the screw in the chuck for easy removal.

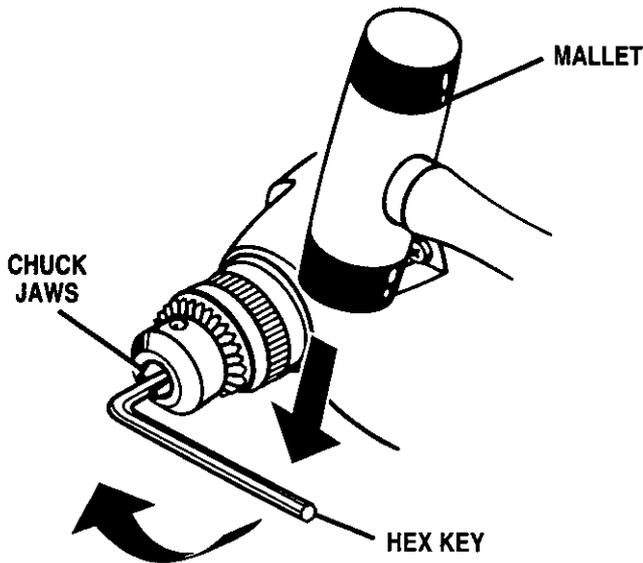


Fig. 10

- Open chuck jaws and remove hex key. Remove the chuck screw by turning it in a clockwise direction. See Figure 11.

**Note:** The screw has left hand threads.

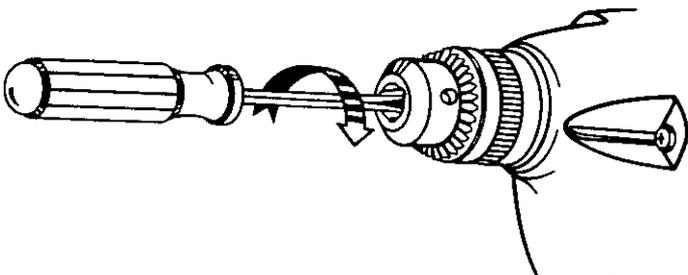


Fig. 11

- Insert hex key in chuck and tighten chuck jaws securely. Tap sharply with a mallet in a counter-clockwise direction. This will loosen chuck on the spindle. It can now be unscrewed by hand. See Figure 12.

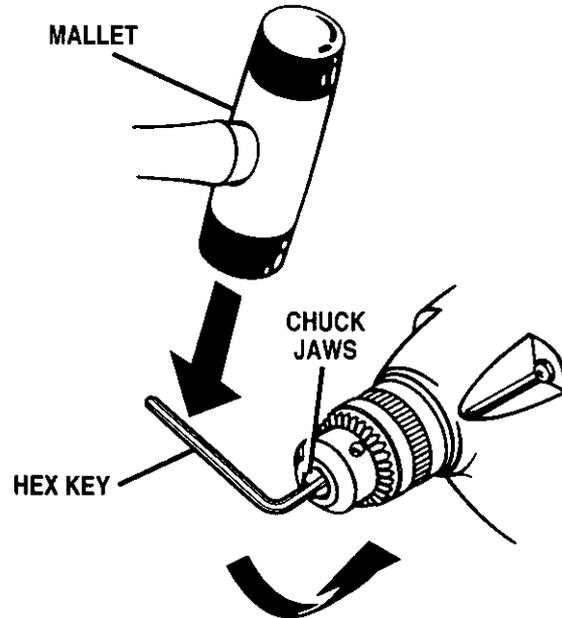


Fig. 12

## TO RETIGHTEN A LOOSE CHUCK

The chuck may become loose on spindle and develop a wobble. Periodically check chuck screw for tightness. A loose screw may cause the chuck jaws to bind and prevent them from closing. To tighten, follow these steps:

- Unplug your drill.

**⚠ WARNING:** Failure to unplug your drill could result in accidental starting causing serious injury.

- Open the chuck jaws.
- Insert hex key into chuck and tighten chuck jaws securely. Tap hex key sharply with a mallet in a clockwise direction. This will tighten chuck on the spindle.
- Open the chuck jaws and remove hex key.
- Tighten the chuck screw.

**Note:** The chuck screw has left hand threads.

# MAINTENANCE

## GENERAL

Only the parts shown on parts list, page 13, are intended to be repaired or replaced by the customer. All other parts represent an important part of the double insulation system and should be serviced only at a Sears Service Center.

Avoid using solvents when cleaning plastic parts. Most plastics are susceptible to damage from various types of commercial solvents and may be damaged by their use. Use clean cloths to remove dirt, carbon dust, etc.

 **WARNING:** Do not at any time let brake fluids, gasoline, petroleum-based products, penetrating oils, etc. come in contact with plastic parts. They contain chemicals that can damage, weaken or destroy plastic.

It has been found that electric tools are subject to accelerated wear and possible premature failure when they are used on fiberglass boats, sports cars, wallboard, spackling compounds, or plaster. The chips and grindings from these materials are highly abrasive to electric tool parts, such as bearings, brushes, commutators, etc. Consequently, it is not recommended that this tool be used for extended work on any fiberglass material, wallboard, spackling compounds, or plaster. During any use on these materials, it is extremely important that the tool is cleaned frequently by blowing with an air jet.

## LUBRICATION

All of the bearings in this tool are lubricated with a sufficient amount of high-grade lubricant for the life of the unit under normal operating conditions. Therefore, no further lubrication is required.

## DOUBLE INSULATION

Double insulation is a concept in safety in electric power tools, which eliminates the need for the usual three-wire grounded power cord. All exposed metal parts are isolated from the internal metal motor components with protecting insulation. Double insulated tools do not need to be grounded.

## IMPORTANT

Servicing of a tool with double insulation requires extreme care and knowledge of the system and should be performed only by a qualified service technician. For service, we suggest you return the tool to your nearest Sears store for repair. Always use original factory replacement parts when servicing.

## EXTENSION CORDS

The use of any extension cord will cause some loss of power. To keep the loss to a minimum and to prevent tool overheating, use an extension cord that is heavy enough to carry the current the tool will draw.

A wire gage size (A.W.G.) of at least **16** is recommended for an extension cord 100 feet or less in length. When working outdoors, use an extension cord that is suitable for outdoor use. The cord's jacket will be marked **WA**.

 **CAUTION:** Keep extension cords away from the drilling area and position the cord so that it will not get caught on lumber, tools, etc., during drilling operation.

 **WARNING:** Check extension cords before each use. If damaged replace immediately. Never use tool with a damaged cord since touching the damaged area could cause electrical shock resulting in serious injury.

Extension cords suitable for use with your drill are available at your nearest Sears Retail Store.

# ACCESSORIES

The following recommended accessories are currently available at Sears Retail Stores.

- |                                       |                |
|---------------------------------------|----------------|
| ■ High Speed Bits (For wood or metal) | 1/2 in. Max.   |
| ■ Masonry Bits                        | 3/4 in. Max.   |
| ■ Wood Boring Bits                    | 1-1/4 in. Max. |
| ■ Hole Saws                           | 2-1/2 in. Max. |
| ■ Drill Stand                         |                |
| ■ Doweling Jig                        |                |

 **WARNING:** The use of attachments or accessories not listed might be hazardous.

## WARRANTY

### FULL ONE YEAR WARRANTY ON CRAFTSMAN 1/2 in. ELECTRIC DRILL

If this **CRAFTSMAN** Drill fails due to a defect in material or workmanship within one year from the date of purchase, Sears will repair it, free of charge.

**WARRANTY SERVICE IS AVAILABLE BY SIMPLY RETURNING THE TOOL TO THE NEAREST SEARS STORE IN THE UNITED STATES.**

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

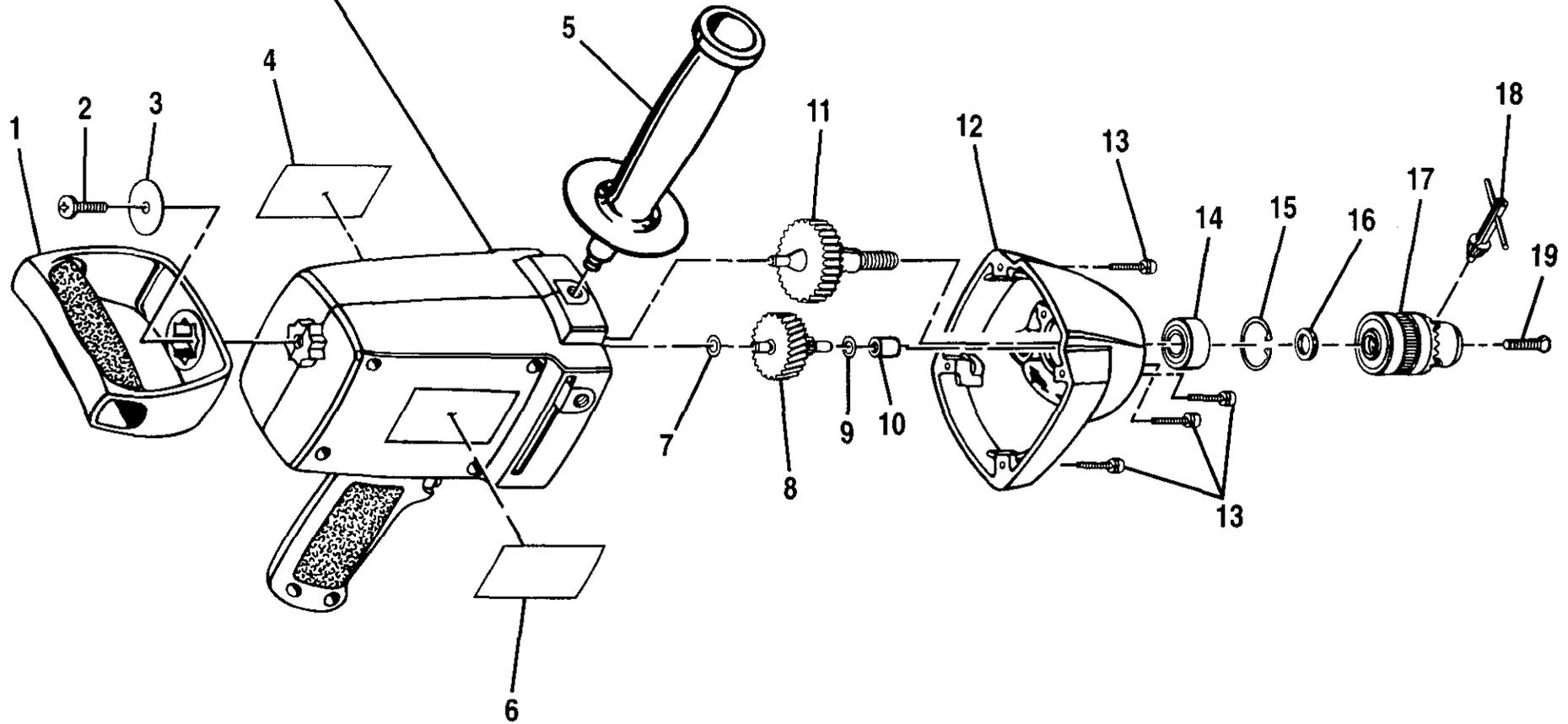
**Sears, Roebuck and Co., Dept. 817WA, Hoffman Estates, IL 60179**

 **WARNING:**



The operation of any drill can result in foreign objects being thrown into your eyes, which can result in severe eye damage. Before beginning power tool operation, always wear safety goggles or safety glasses with side shields and a full face shield when needed. We recommend Wide Vision Safety Mask for use over eyeglasses or standard safety glasses with side shields, available at Sears Retail Stores. Always wear eye protection which is marked to comply with ANSI Z87.1.

SEE NOTE "A" PAGE 13



**CRAFTSMAN 1/2 in. ELECTRONIC DRILL – MODEL NUMBER 315.101120**

The model number will be found on a plate attached to the motor housing. Always mention the model number of your **1/2 INCH DRILL** when requesting service or ordering repair parts.

**PARTS LIST**

<b>KEY NO.</b>	<b>PART NUMBER</b>	<b>DESCRIPTION</b>	<b>QUAN.</b>
1	972877-001	"D" Handle .....	1
2	617205-006	* Screw (#1/4-20 x 7/8 in. Pan. Hd.) .....	1
3	703493-819	Washer .....	1
4	983092-001	Logo Plate .....	1
5	972895-002	Auxiliary Handle .....	1
6	983065-001	Data Plate .....	1
7	931744-059	Washer .....	1
8	999580-001	Gear w/Pinion .....	1
9	931744-825	Washer .....	1
10	606298-002	Bearing .....	1
11	967717-001	Gear w/Shaft .....	1
12	998694-207	Gear Housing w/Bearing (Includes Key No. 10) .....	1
13	940038-805	* Screw (#8-32 x 7/8 in. Fil. Hd.) .....	4
14	970973-001	Ball Bearing (NTN 6202 LLU C3/1E) **STD315225 .....	1
15	622167-001	Retaining Ring .....	1
16	622434-000	Chuck Spacer .....	1
17	973110-001	Chuck .....	1
18	622157-002	Chuck Key .....	1
19	613150-003	Screw (Special) (#5/16-24 x 7/8 in. Fil. Hd.) .....	1
	972000-949	Operator's Manual	

**Note "A" – The assembly shown represents an important part of the Double Insulated System. To avoid the possibility of alteration or damage to the system, service should be performed by your nearest authorized service center. Contact your nearest Sears Retail Store.**

\* Standard Hardware Item — May Be Purchased Locally

\*\* Available From Div. 98 — Source 980.00

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Para pedir servicio de reparación a domicilio,  
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