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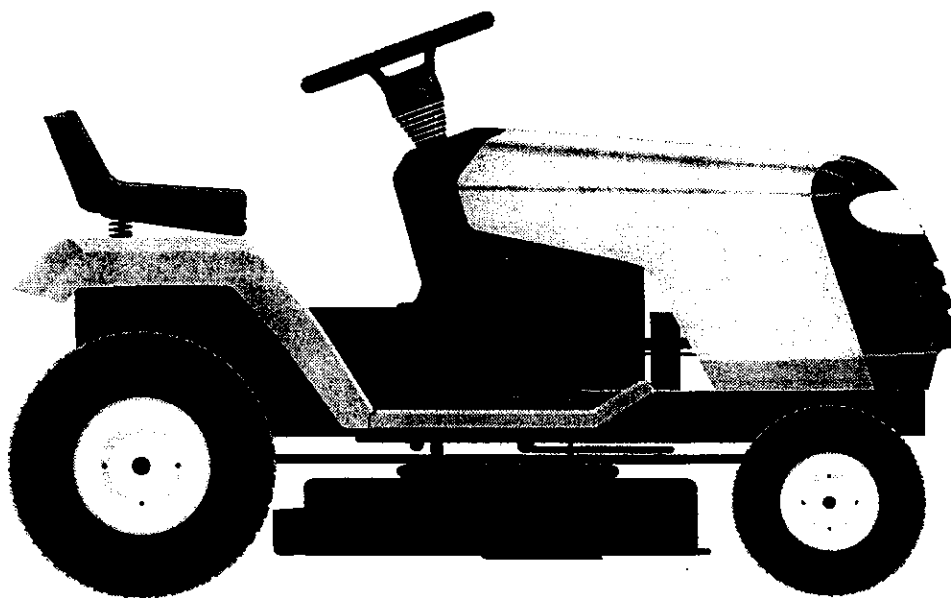
**Western Auto®**

**Operation and Service Instructions  
Wizard Lawn Tractor**

**Stock Number**  
93-9182-2

**Model Number**  
AYP9182B79

**Factory Number**  
AYP9182B79



Thank you for purchasing an American-built product.

# WESTERN AUTO TRACTOR LIMITED WARRANTY

## AYP9182B79

Western Auto Supply Company warrants to the original retail purchaser that this product is free from defects in material or workmanship and agrees to repair this product free of charge within these time periods from the date of purchase:

- 2 years, if the product is used for personal, family, or household use;
- 90 days, if the product is used for any other purpose such as commercial or rental use.

Excluded from this warranty are normal wear, maintenance, or mechanical adjustments which are not due to defects in material or workmanship. Consult your owner's manual for help to maintain your product or make mechanical adjustments. Products which have been altered, misused, abused, or repaired by other than a Western Auto-authorized or manufacturer-authorized service facility are also excluded.

A rider or tractor battery which proves defective within 90 days will be replaced without charge. After 90 days but within 1 year from the date of purchase, Western Auto will replace the battery for a charge of 1/12 of the current retail price of the battery for each full month between the date of purchase and the date of return.

Engines or transaxles are warranted by the engine or transaxle manufacturer which gives its own 2 year warranty and provides service through its authorized service facilities. See the engine or transaxle warranty for details. Repair may be arranged through participating Western Auto stores.

For repair service return this product with proof of purchase date to a participating Western Auto store. This warranty gives you specific legal rights and you may have other rights that vary from state to state. If difficulty is encountered in having this warranty honored, contact:

Western Auto Supply Company  
 Consumer Affairs Section of the General Service Department  
 2107 Grand Avenue, Kansas City, Missouri 64108  
 Telephone: 816 346-4411

**CONGRATULATIONS** on your purchase of a new Tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest authorized service center. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

MODEL NUMBER	AYP9182B79
SERIAL NUMBER	_____
DATE OF PURCHASE	_____
THE MODEL AND SERIAL NUMBERS WILL BE FOUND ON A PLATE UNDER THE SEAT.	
YOU SHOULD RECORD BOTH SERIAL NUMBER AND DATE OF PURCHASE AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.	

### PRODUCT SPECIFICATIONS

HORSEPOWER:	18.5
GASOLINE CAPACITY AND TYPE:	2.0 GALLONS UNLEADED REGULAR
OIL TYPE (API-SF/SG/SH):	See "ENGINE" in Customer Responsibilities Section
OIL CAPACITY:	3.5 PINTS
SPARK PLUG: (GAP: .030")	CHAMPION RJ19LM
VALVE CLEARANCE:	INTAKE: .004" - .006" EXHAUST: .007" - .009"
GROUND SPEED (MPH):	Forward: 0-5.5 Reverse: 0-2.5
TIRE PRESSURE:	FRONT: 14 PSI REAR: 10 PSI
CHARGING SYSTEM:	3 AMPS BATTERY 5 AMPS HEADLIGHTS
BATTERY:	AMP/HR: 25 MIN. CCA: 190 CASE SIZE: U1R
BLADE BOLT TORQUE:	30-35 FT. LBS.

Optional Accessory	Western Auto Stock No.	Model No.
Grass Catcher	95-1031-4	C42
48" Snow Blade	95-2549-4F	LBD48
42" Snow Thrower	95-2626-0F	LSB42

### CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under the "Customer Responsibilities" and "Storage" sections of this owner's manual.

**WARNING:** This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands.



# SAFETY RULES



## Safe Operation Practices for Ride-On Mowers

**IMPORTANT:** THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

### I. GENERAL OPERATION

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.

### II. SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

#### DO:

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. *Tall grass can hide obstacles.*
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes *slow* and *gradual*. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly *straight* down the slope.

#### DO NOT:

- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause sliding.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use grass catcher on steep slopes.

### III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and *down* for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

### IV. SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
  - Use only an approved container.
  - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
  - Never refuel the machine indoors.
  - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.



Look for this symbol to point out important safety precautions. It means **CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.**



**CAUTION:** Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.

## WARNING

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

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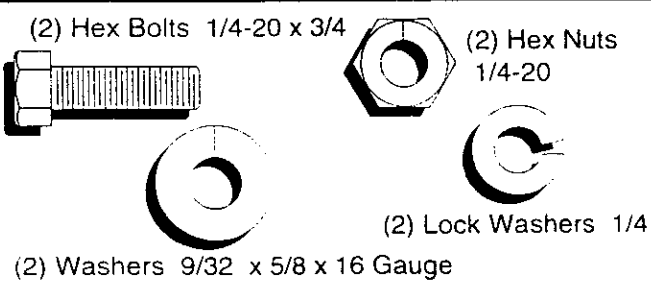
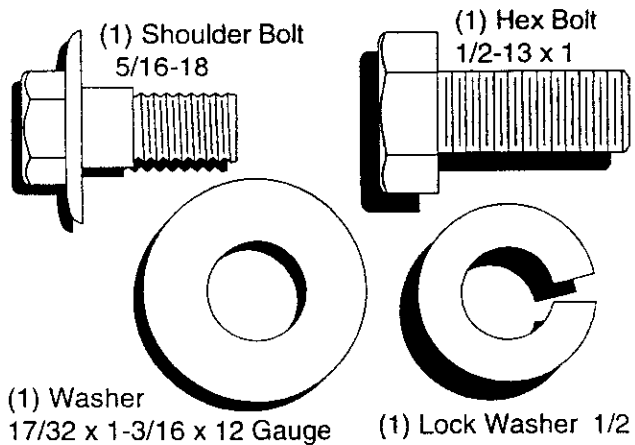
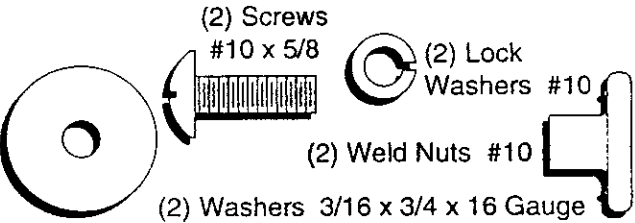
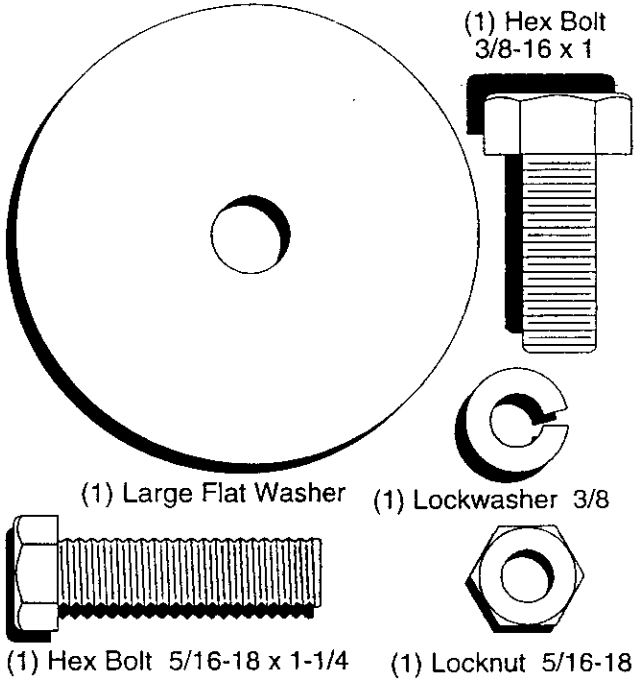
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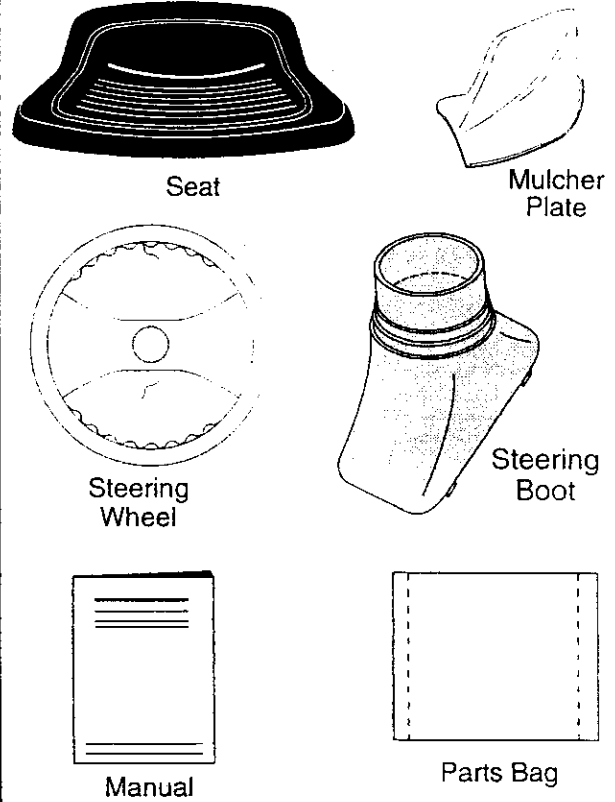
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# CONTENTS OF HARDWARE PACK

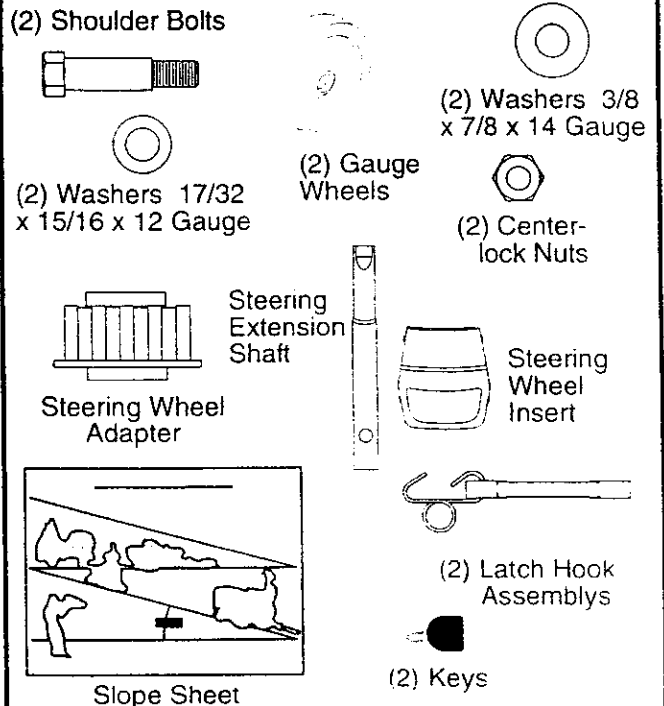
## Parts Bag contents shown full size



## Parts packed separately in carton



## Parts bag contents not shown full size



# ASSEMBLY

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

## TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

- (1) 9/16" wrench
- (1) 3/4" Socket w/drive ratchet
- (2) 7/16" wrenches
- Phillips Screwdriver
- (2) 1/2" wrenches
- Tire pressure gauge
- Utility knife

When right or left hand is mentioned in this manual, it means when you are in the operating position (seated behind the steering wheel).

## TO REMOVE TRACTOR FROM CARTON

### UNPACK CARTON

- Remove all accessible loose parts and parts cartons from carton (See page 5).
- Cut, from top to bottom, along lines on all four corners of carton, and lay panels flat.
- Check for any additional loose parts or cartons and remove.

## BEFORE ROLLING TRACTOR OFF SKID

### ATTACH STEERING WHEEL (See Fig. 1)

#### ASSEMBLE EXTENSION SHAFT AND BOOT

- Slide extension shaft onto lower steering shaft. Align mounting holes in extension and lower shafts and install 5/16 hex bolt and locknut. Tighten securely.

**IMPORTANT:** TIGHTEN BOLT AND NUT SECURELY TO 18-22 FT. LBS TORQUE.

- Place tabs of steering boot over tab slots in dash and push down to secure.

#### INSTALL STEERING WHEEL

- Position front wheels of the tractor so they are pointing straight forward.
- Slide steering wheel adapter onto steering shaft extension.
- Position steering wheel so cross bars are horizontal (left to right) and slide inside boot and onto adapter.
- Assemble large flat washer, 3/8 lock washer, 3/8 hex bolt and tighten securely.
- Snap steering wheel insert into center of steering wheel.
- Remove protective materials from tractor hood and grill.

**IMPORTANT:** CHECK FOR AND REMOVE ANY STAPLES IN SKID THAT MAY PUNCTURE TIRES WHERE TRACTOR IS TO ROLL OFF SKID.

## TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.

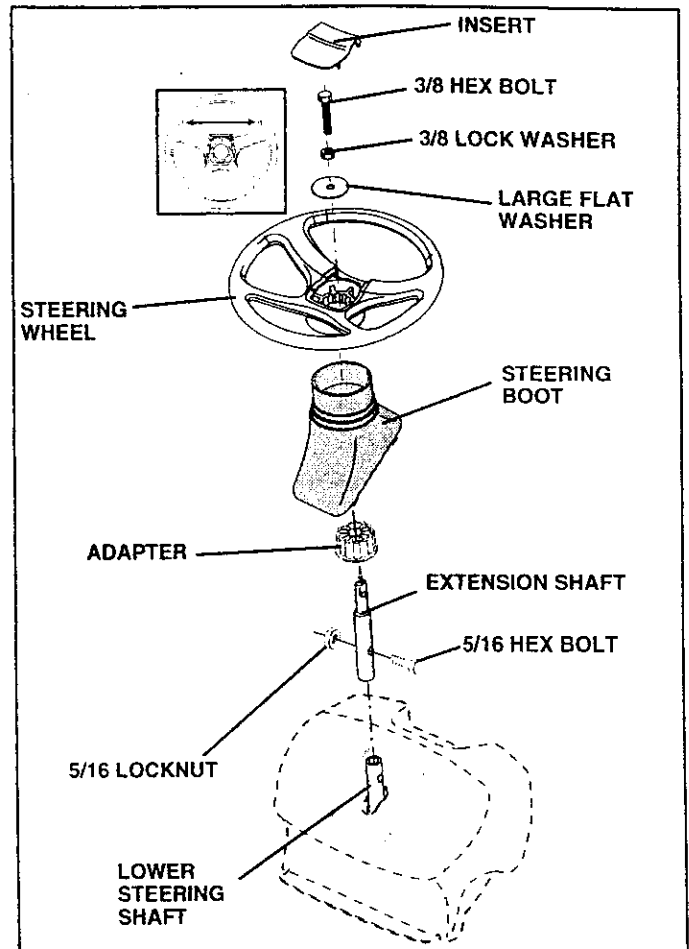


FIG. 1

- Place gearshift lever in neutral (N) position.
- Roll tractor backwards off skid.
- Remove banding holding discharge guard up against tractor.

## HOW TO SET UP YOUR TRACTOR

### CONNECT BATTERY (See Figs. 2 and 3)



**CAUTION:** Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Remove cardboard packing from seat pan and lift seat pan to raised position.
- Open battery box door.

# ASSEMBLY

- Remove terminal protective caps and discard.
- If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps.
- First connect RED battery cable to positive (+) terminal with hex bolt, flat washer, lock washer and hex nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) terminal with remaining hex bolt, flat washer, lock washer and hex nut. Tighten securely.
- Close battery box door.

Open battery box door for:

- Inspection for secure connections (to tighten hardware).
- Inspection for corrosion.
- Testing battery.
- Jumping (if required).
- Periodic charging.

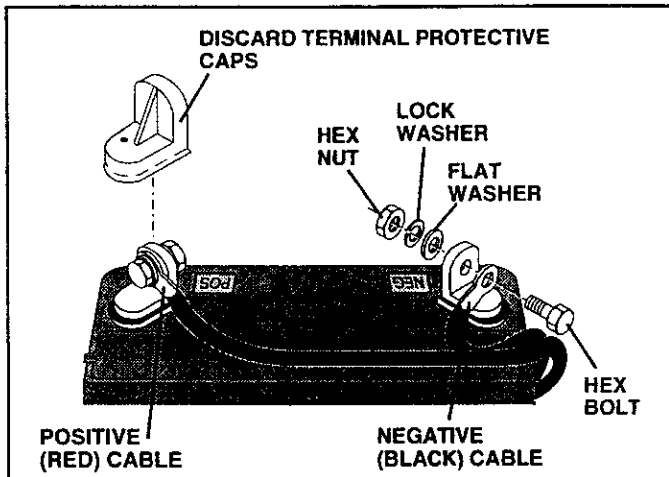


FIG. 2

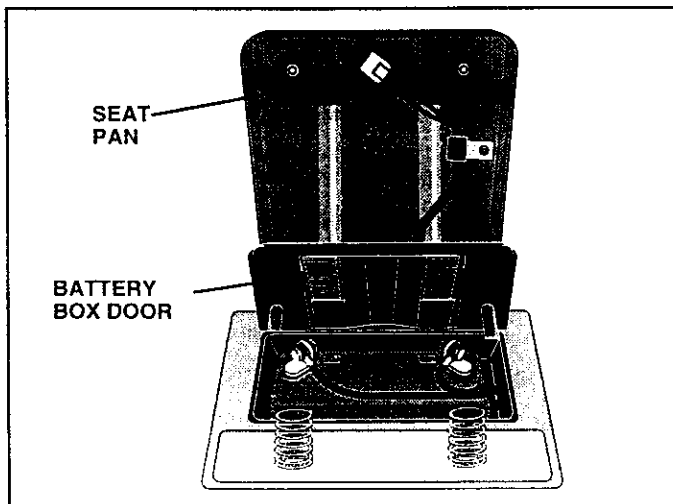


FIG. 3

## INSTALL SEAT (See Fig. 4)

Adjust seat before tightening adjustment bolt.

- Remove cardboard packing on seat pan.
- Place seat on seat pan and assemble shoulder bolt.
- Assemble adjustment bolt, lock washer and flat washer loosely. Do not tighten.
- Tighten shoulder bolt securely.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment bolt securely.

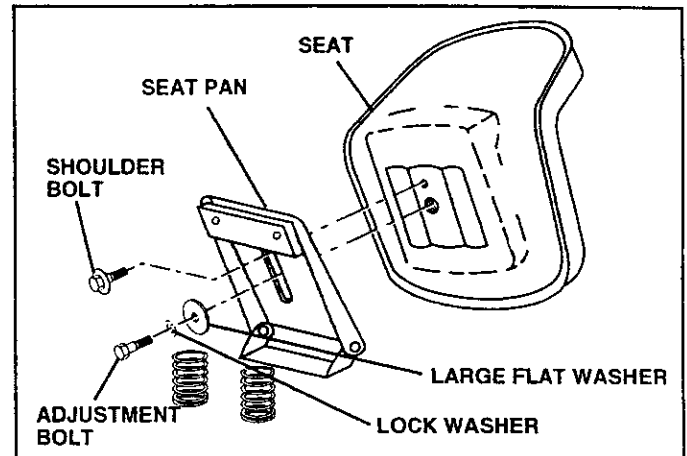


FIG. 4

## ASSEMBLE GAUGE WHEELS TO MOWER DECK (See Fig. 5)

The gauge wheels are designed to keep the mower deck in proper position when operating mower. Be sure they are properly adjusted to ensure optimum mower performance.

- Assemble gauge wheels with tractor on a flat level surface.
- Adjust mower to desired cutting height (See "TO ADJUST MOWER CUTTING HEIGHT" in the Operation section of this manual).
- With mower in desired height of cut position, gauge wheels should be assembled so they are slightly off the ground. Install gauge wheel in appropriate hole with shoulder bolt, 17/32 washer, 3/8 washer, and 3/8-16 locknut and tighten securely.
- Repeat for opposite side installing gauge wheel in same adjustment hole.

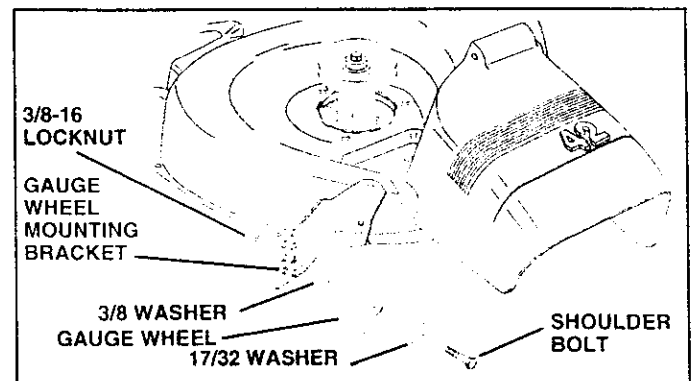


FIG. 5

# ASSEMBLY

## INSTALL MULCHER PLATE (See Figs. 6 and 7)

- Install two latch hooks to mulcher plate using screw, washer, lock washer, and weld nut as shown.

**NOTE:** Pre-assemble weld nut to latch hook by inserting weld nut from the top with hook pointing down.

- Tighten hardware securely.
- Raise and hold deflector shield in upright position.
- Place front of mulcher plate over front of mower deck opening and slide into place, as shown.
- Hook front latch into hole on front of mower deck.
- Hook rear latch into hole on back of mower deck.



**CAUTION:** Do not remove discharge guard from mower. Raise and hold guard when attaching mulcher plate and allow it to rest on plate while in operation.

## TO CONVERT TO BAGGING OR DISCHARGING

Simply remove mulcher plate and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

**NOTE:** It is not necessary to change blades. The mulcher blades are designed for discharging and bagging also.

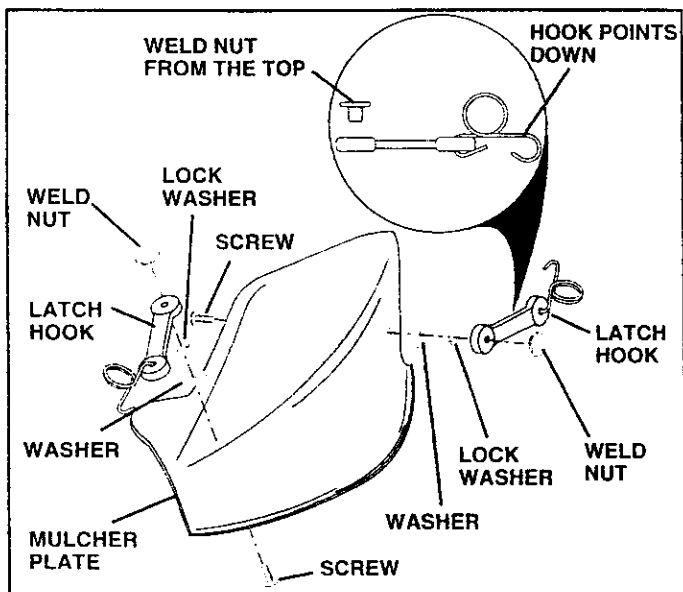


FIG. 6

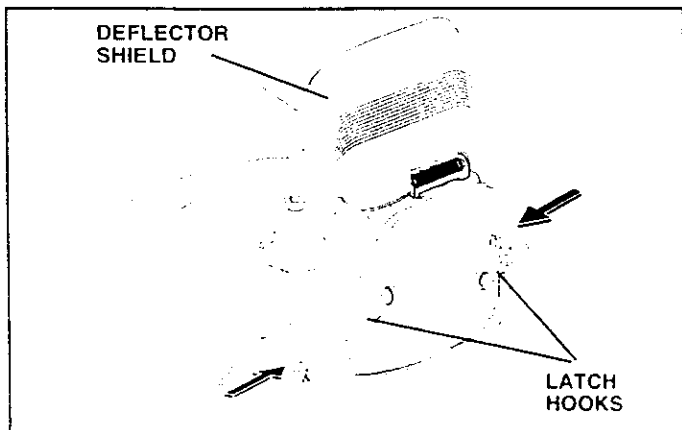


FIG. 7

## CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

- Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" on page 2 of this manual.

## CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

## CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

## CHECK BRAKE SYSTEM

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

## ✓ CHECKLIST

*BEFORE YOU OPERATE AND ENJOY YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.*

*PLEASE REVIEW THE FOLLOWING CHECKLIST:*

- ✓ All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- ✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- ✓ Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- ✓ Be sure mower deck is properly leveled side-to-side/ front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- ✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- ✓ Check wiring. See that all connections are still secure and wires are properly clamped.
- ✓ Before driving tractor, be sure freewheel control is in drive position.

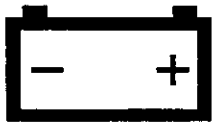
*WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:*

- ✓ Engine oil is at proper level.
- ✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- ✓ Become familiar with all controls - their location and function. Operate them before you start the engine.
- ✓ Be sure brake system is in safe operating condition.
- ✓ It is important to purge the transmission before operating your tractor for the first time. Follow proper starting and transmission purging instructions (See "TO START ENGINE" and "PURGE TRANSMISSION" in the Operation section of this manual).



# OPERATION

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.



BATTERY



CAUTION OR WARNING



REVERSE



FORWARD



FAST



SLOW



ENGINE ON



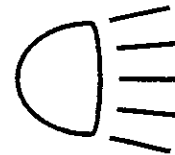
ENGINE OFF



OIL PRESSURE



CLUTCH



LIGHTS ON



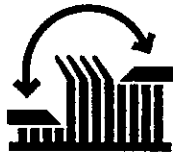
LIGHTS OFF



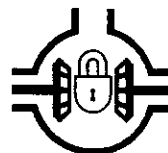
FUEL



CHOKE



MOWER HEIGHT



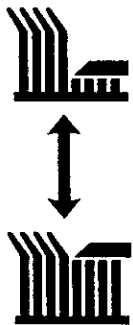
DIFFERENTIAL LOCK



PARKING BRAKE LOCKED



UNLOCKED



MOWER LIFT

**R**

REVERSE

**N**

NEUTRAL

**H**

HIGH

**L**

LOW



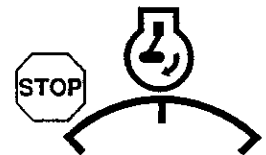
PARKING BRAKE



ATTACHMENT CLUTCH ENGAGED



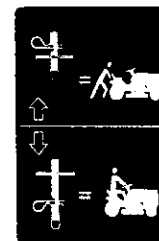
ATTACHMENT CLUTCH DISENGAGED



IGNITION



DANGER, KEEP HANDS AND FEET AWAY



HYDROSTATIC FREE WHEEL  
(Hydro Models only)

# OPERATION

## KNOW YOUR TRACTOR

### READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.

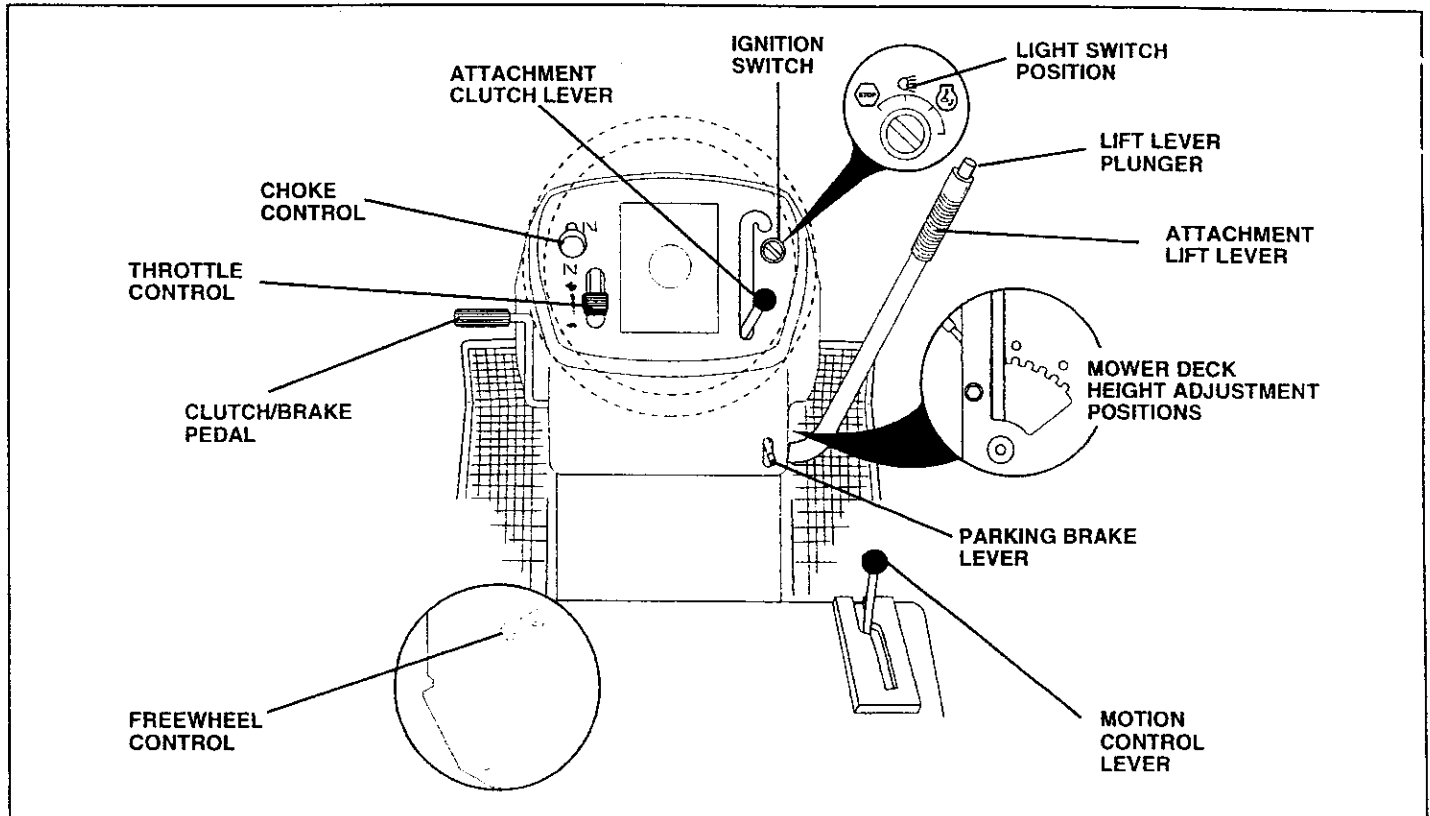


FIG. 8

Our tractors conform to the safety standards of the American National Standards Institute.

**ATTACHMENT CLUTCH SWITCH:** Used to engage the mower blades, or other attachments mounted to your tractor.

**LIGHT SWITCH:** Turns the headlights on and off.

**THROTTLE/CHOKE CONTROL:** Used for starting and controlling engine speed.

**CLUTCH/BRAKE PEDAL:** Used for declutching and braking the tractor and starting the engine.

**PARKING BRAKE:** Locks clutch/brake pedal into the brake position.

**MOTION CONTROL LEVER:** Selects the speed and direction of tractor.

**ATTACHMENT LIFT LEVER:** Used to raise and lower the mower deck or other attachments mounted to your tractor.

**LIFT LEVER PLUNGER:** Used to release attachment lift lever when changing its position.

**IGNITION SWITCH:** Used for starting and stopping the engine.

**FREEWHEEL CONTROL:** Disengages transmission for pushing or slowly towing the tractor with the engine off.

**HEIGHT ADJUSTMENT KNOB:** Used to adjust the mower height.

**AMMETER:** Indicates charging (+) or discharging (-) of battery.

# OPERATION



The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over the spectacles or standard safety glasses.

## HOW TO USE YOUR TRACTOR

### TO SET PARKING BRAKE (See Fig. 8)

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

- Depress clutch/brake pedal into full "BRAKE" position and hold.
- Place parking brake lever in "ENGAGED" position and release pressure from clutch/brake pedal. Pedal should remain in "BRAKE" position. Make sure parking brake will hold tractor secure.

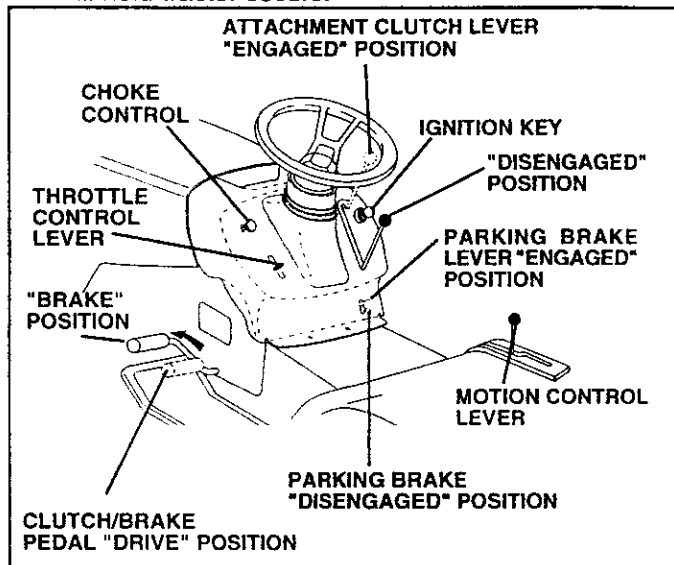


FIG. 8

### STOPPING (See Fig. 8)

#### MOWER BLADES -

- Move attachment clutch lever to "DISENGAGED" position.

#### GROUND DRIVE -

- Depress clutch/brake pedal into full "BRAKE" position.
- Move motion control lever to neutral (N) position.

**IMPORTANT:** THE MOTION CONTROL LEVER DOES NOT RETURN TO NEUTRAL (N) POSITION WHEN THE CLUTCH/BRAKE PEDAL IS DEPRESSED.

#### ENGINE -

- Move throttle control to slow (☛) position.

**NOTE:** Failure to move throttle control to slow (☛) position and allowing engine to idle before stopping may cause engine to "backfire".

- Turn ignition key to "OFF" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.
- Never use choke to stop engine.

**NOTE:** Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.



**CAUTION:** Always stop tractor completely, as described above, before leaving the operator's position; to empty grass catcher, etc.

### TO USE THROTTLE CONTROL (See Fig. 8)

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance.

### TO USE CHOKE CONTROL (See Fig. 8)

Use choke control whenever you are starting a cold engine. Do not use to start a warm engine.

- To engage choke control, pull knob out. Slowly push knob in to disengage.

### TO MOVE FORWARD AND BACKWARD (See Fig. 8)

The direction and speed of movement is controlled by the motion control lever.

- Start tractor with motion control lever in neutral (N) position.
- Release parking brake and clutch/brake pedal.
- Slowly move motion control lever to desired position.

### TO ADJUST MOWER CUTTING HEIGHT (See Fig. 8)

The position of the attachment lift lever determines the cutting height.

- Grasp lift lever.
- Press plunger with thumb and move lever to desired position.

The cutting height range is approximately 1-1/2 to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

# OPERATION

## TO OPERATE MOWER (See Fig. 9)

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.

- Select desired height of cut.
- Start mower blades by engaging attachment clutch control.
- TO STOP MOWER BLADES - disengage attachment clutch control.



**CAUTION:** Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the discharge guard in place.

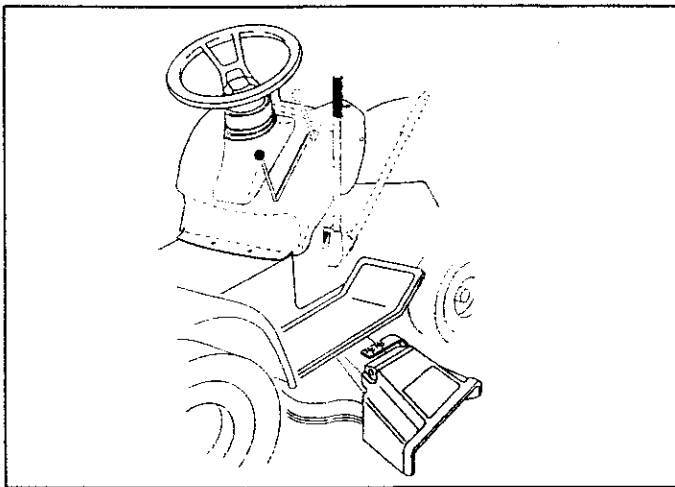


FIG. 9

## TO OPERATE ON HILLS



**CAUTION:** Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move motion control lever to neutral (N) position.

**IMPORTANT:** THE MOTION CONTROL LEVER DOES NOT RETURN TO NEUTRAL (N) POSITION WHEN THE CLUTCH/BRAKE PEDAL IS DEPRESSED.

- To restart movement, slowly release parking brake and clutch/brake pedal.
- Slowly move motion control lever to slowest setting.
- Make all turns slowly.

## TO TRANSPORT (See Fig. 10)

When pushing or towing your tractor, be sure to disengage transmission by placing freewheel control in freewheeling position. Free wheel control is located at the rear drawbar of tractor.

- Raise attachment lift to highest position with attachment lift control.
- Pull freewheel control knob out and hold in position by inserting retainer spring into forward hole of control rod.
- Do not push or tow tractor at more than two (2) MPH.
- To reengage transmission, reverse above procedure.

**NOTE:** To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

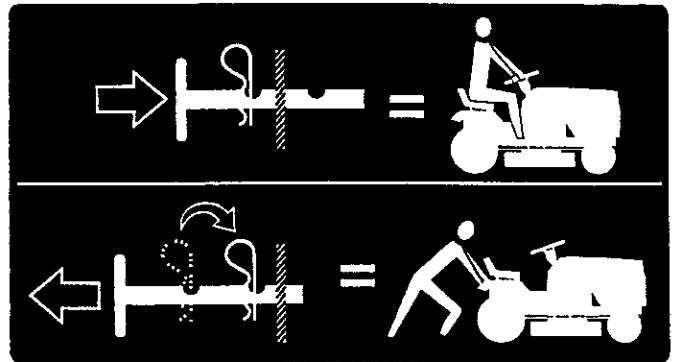


FIG. 10

## BEFORE STARTING THE ENGINE CHECK ENGINE OIL LEVEL (See Fig. 15)

- The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.
- Check engine oil with tractor on level ground.
- Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Customer Responsibilities section of this manual).
- To change engine oil, see the Customer Responsibilities section in this manual.

## ADD GASOLINE

- Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

**IMPORTANT:** WHEN OPERATING IN TEMPERATURES BELOW 32°F (0°C), USE FRESH, CLEAN WINTER GRADE GASOLINE TO HELP INSURE GOOD COLD WEATHER STARTING.

# OPERATION

**WARNING:** Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



**CAUTION:** Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

## TO START ENGINE (See Fig. 8)

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Be sure freewheel control is in the transmission engaged position.
- Sit on seat in operating position, depress clutch/brake pedal and set parking brake.
- Place motion control lever in neutral (N) position.
- Move attachment clutch to "DISENGAGED" position.
- Move throttle control to choke (|\|) position.

**Note:** Before starting, read the warm and cold starting procedures below.

- Insert key into ignition and turn key clockwise to "START" position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, move throttle control to fast (↻) position, wait a few minutes and try again. If engine still does not start, move the throttle control back to the choke (|\|) position and retry.

### WARM WEATHER STARTING (50° F and above)

- When engine starts, move the throttle control to the fast (↻) position.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

### COLD WEATHER STARTING ( 50° F and below)

- When engine starts, allow engine to run with the throttle control in the choke (|\|) position until the engine runs roughly, then move throttle control to fast (↻) position. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.

### HYDROSTATIC TRANSMISSION WARM UP

- Before driving the unit in cold weather, the transmission should be warmed up as follows:
  - Be sure the tractor is on level ground.
  - Place the motion control lever in neutral. Release the parking brake and let the clutch/brake slowly return to operating position.

- Allow one minute for transmission to warm up. This can be done during the engine warm up period.
- The attachments can also be used during the engine warm-up period after the transmission has been warmed up.

**NOTE:** If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

## PURGE TRANSMISSION



**CAUTION:** Never engage or disengage freewheel lever while the engine is running.

To ensure proper operation and performance, it is recommended that the transmission be purged before operating tractor for the first time. This procedure will remove any trapped air inside the transmission which may have developed during shipping of your tractor.

**IMPORTANT:** SHOULD YOUR TRANSMISSION REQUIRE REMOVAL FOR SERVICE OR REPLACEMENT, IT SHOULD BE PURGED AFTER REINSTALLATION BEFORE OPERATING THE TRACTOR.

- Place tractor safely on level surface with engine off and parking brake set.
- Disengage transmission by placing freewheel control in freewheeling position (See "TO TRANSPORT" in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to slow (↻) position. With motion control lever in neutral (N) position, slowly disengage clutch/brake pedal.
- Move motion control lever to full forward position and hold for five (5) seconds. Move lever to full reverse position and hold for five (5) seconds. Repeat this procedure three (3) times.

**NOTE:** During this procedure there will be no movement of drive wheels. The air is being removed from hydraulic drive system.

- Move motion control lever to neutral (N) position. Shut-off engine and set parking brake.
- Engage transmission by placing freewheel control in driving position (See "TO TRANSPORT" in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to half (1/2) speed. With motion control lever in neutral (N) position, slowly disengage clutch/brake pedal.
- Slowly move motion control lever forward, after the tractor moves approximately five (5) feet, slowly move motion control lever to reverse position. After the tractor moves approximately five (5) feet return the motion control lever to the neutral (N) position. Repeat this procedure with the motion control lever three (3) times.
- Your tractor is now purged and now ready for normal operation.

# OPERATION

## MOWING TIPS

- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the machine. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished (See Fig. 11).
- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

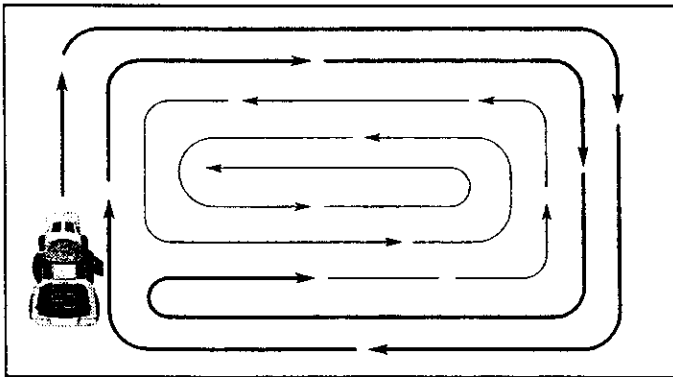


FIG. 11

## MULCHING MOWING TIPS

**IMPORTANT:** FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN AFTER EACH USE.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades (See Fig. 12). For extremely heavy mulching, reduce your width of cut on each pass and mow slowly.

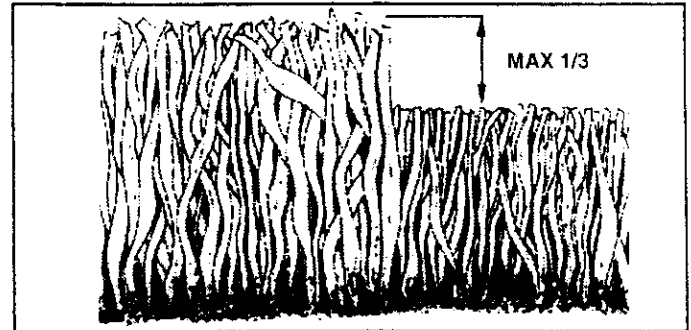


FIG. 12

- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

# CUSTOMER RESPONSIBILITIES

MAINTENANCE SCHEDULE FILL IN DATES AS YOU COMPLETE REGULAR SERVICE		SERVICE INTERVALS							SERVICE DATES				
		BEFORE EACH USE	EVERY 8 HOURS	EVERY 25 HOURS	EVERY 50 HOURS	EVERY 100 HOURS	EVERY SEASON	BEFORE STORAGE					
TRACTOR	Check Brake Operation	✓	✓										
	Check Tire Pressure	✓	✓										
	Check for Loose Fasteners	✓				✓ <sub>7</sub>		✓					
	Sharpen/Replace Mower Blades			✓ <sub>4</sub>									
	Lubrication Chart			✓				✓					
	Check Battery Level/Recharge			✓ <sub>6</sub>									
	Clean Battery and Terminals			✓				✓					
	Check Transaxle Cooling			✓									
	Adjust Blade Belt(s) Tension					✓ <sub>5</sub>							
	Adjust Motion Drive Belt(s) Tension					✓ <sub>5</sub>							
ENGINE	Check Engine Oil Level	✓	✓										
	Change Engine Oil			✓ <sub>1,2,3</sub>				✓					
	Clean Air Filter			✓ <sub>2</sub>									
	Clean Air Screen			✓ <sub>2</sub>									
	Inspect Muffler/Spark Arrester				✓								
	Replace Oil Filter (If equipped)					✓ <sub>1,2</sub>							
	Clean Engine Cooling Fins					✓ <sub>2</sub>							
	Replace Spark Plug					✓	✓						
	Replace Air Filter Paper Cartridge					✓ <sub>2</sub>							
	Replace Fuel Filter						✓						

- 1 - Change more often when operating under a heavy load or in high ambient temperatures.
- 2 - Service more often when operating in dirty or dusty conditions.
- 3 - If equipped with oil filter, change oil every 50 hours.
- 4 - Replace blades more often when mowing in sandy soil.

- 5 - If equipped with adjustable system.
- 6 - Not required if equipped with maintenance-free battery.
- 7 - Tighten front axle pivot bolt to 35 ft.-lbs. maximum. Do not overtighten.

## GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

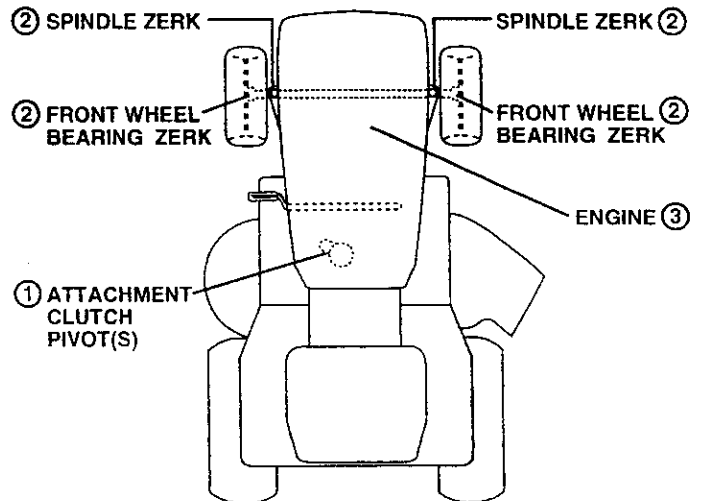
All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

## BEFORE EACH USE

- Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check for loose fasteners.

## LUBRICATION CHART



- ① SAE 30 OR 10W30 MOTOR OIL
- ② GENERAL PURPOSE GREASE
- ③ REFER TO CUSTOMER RESPONSIBILITIES "ENGINE" SECTION

**IMPORTANT:** DO NOT OIL OR GREASE THE PIVOT POINTS WHICH HAVE SPECIAL NYLON BEARINGS. VISCOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF-LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

# CUSTOMER RESPONSIBILITIES

## TRACTOR

Always observe safety rules when performing any maintenance.

## BRAKE OPERATION

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

## TIRES

- Maintain proper air pressure in all tires (See "PRODUCT SPECIFICATIONS" on page 3 of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

**NOTE:** To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

## BLADE CARE

For best results mower blades must be kept sharp. Replace bent or damaged blades.

## BLADE REMOVAL (See Fig. 13)

- Raise mower to highest position to allow access to blades.
- Remove hex bolt, lock washer and flat washer securing blade.
- Install new or resharpened blade with trailing edge up towards deck as shown.
- Reassemble hex bolt, lock washer and flat washer in exact order as shown.
- Tighten bolt securely (30-35 Ft. Lbs. torque).

**IMPORTANT:** BLADE BOLT IS GRADE 8 HEAT TREATED.

**NOTE:** We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

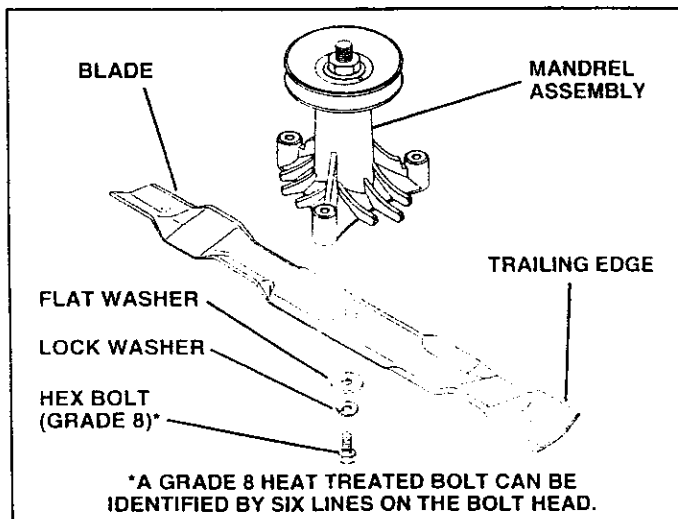


FIG. 13

## TO SHARPEN BLADE (See Fig. 14)

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer).
- Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

**NOTE:** Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

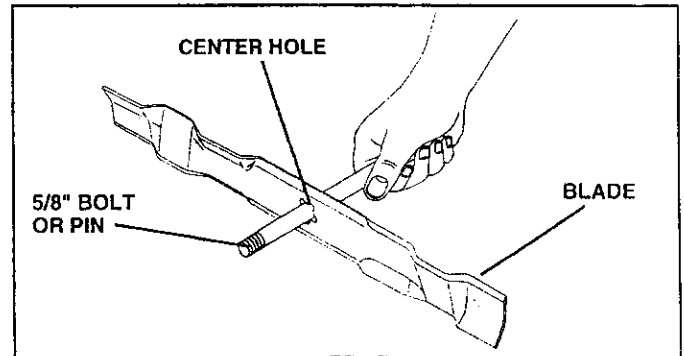


FIG. 14

## BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

## TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Open battery box door.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "CONNECT BATTERY" in the Assembly section of this manual).



# CUSTOMER RESPONSIBILITIES

## V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

## TRANSAXLE COOLING

The fan and cooling fins of transmission should be kept clean to assure proper cooling.

Do not attempt to clean fan or transmission while engine is running or while the transmission is hot.

- Inspect cooling fan to be sure fan blades are intact and clean.
- Inspect cooling fins for dirt, grass clippings and other materials. To prevent damage to seals, do not use compressed air or high pressure sprayer to clean cooling fins.

## TRANSAXLE PUMP FLUID

The transaxle was sealed at the factory and fluid maintenance is not required for the life of the transaxle. Should the transaxle ever leak or require servicing, contact your nearest authorized service center/department.

## ENGINE

### LUBRICATION

Only use high quality detergent oil rated with API service classification SF, SG, or SH. Select the oil's SAE viscosity grade according to your expected operating temperature.

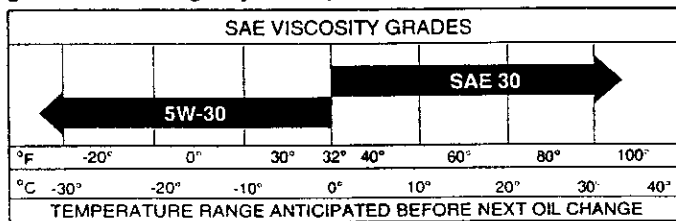


FIG. 15

**NOTE:** Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after the first two hours of operation and every 25 hours thereafter or at least once a year if the tractor is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

### TO CHANGE ENGINE OIL (See Figs. 15 and 16)

Determine temperature range expected before oil change. All oil must meet API service classification SF or SG.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.

- Remove drain plug.
- After oil has drained completely, replace oil drain plug and tighten securely.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" on page 3 of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick.

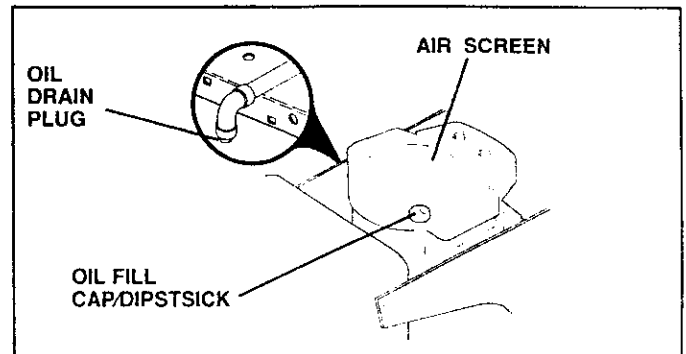


FIG. 16

### AIR FILTER (See Fig. 17)

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

- Remove knob(s) and cover.

### TO SERVICE PRE-CLEANER

- Slide foam pre-cleaner off cartridge.
- Wash it in liquid detergent and water.
- Squeeze it dry in a clean cloth.
- Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.
- If very dirty or damaged, replace pre-cleaner.
- Reinstall pre-cleaner over cartridge.
- Reinstall cover and secure with knob(s).

### TO SERVICE CARTRIDGE

- Remove wing nuts and cartridge plate.
- Carefully remove cartridge to prevent debris from entering carburetor.
- Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
- Reinstall cartridge plate, wing nuts, pre-cleaner, cover and secure with knob(s).

**IMPORTANT:** PETROLEUM SOLVENTS, SUCH AS KEROSENE, ARE NOT TO BE USED TO CLEAN THE CARTRIDGE. THEY MAY CAUSE DETERIORATION OF THE CARTRIDGE. DO NOT OIL CARTRIDGE. DO NOT USE PRESSURIZED AIR TO CLEAN OR DRY CARTRIDGE.

# CUSTOMER RESPONSIBILITIES

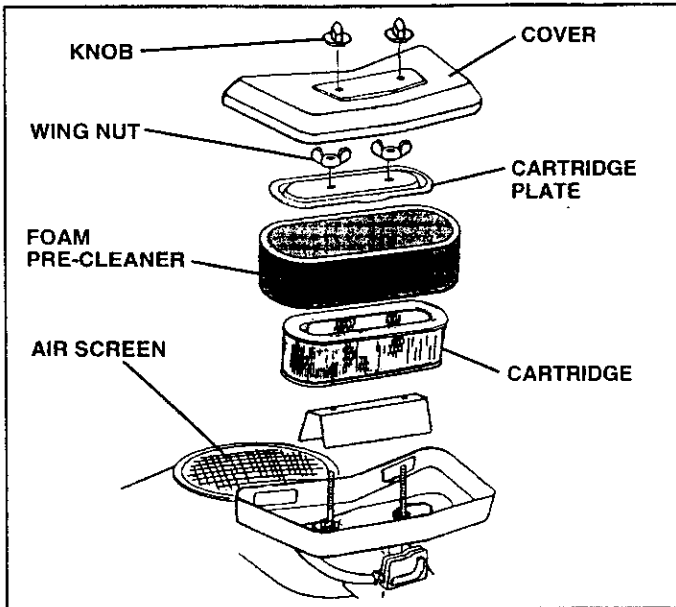


FIG. 17

## CLEAN AIR SCREEN (See Fig. 17)

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

## ENGINE COOLING FINS (See Fig. 18)

Remove any dust, dirt or oil from engine cooling fins to prevent engine damage from overheating. Air guide covers must be removed. Remove side panels and hood (See "TO REMOVE HOOD AND GRILL ASSEMBLY" in the Service and Adjustments section of this manual).

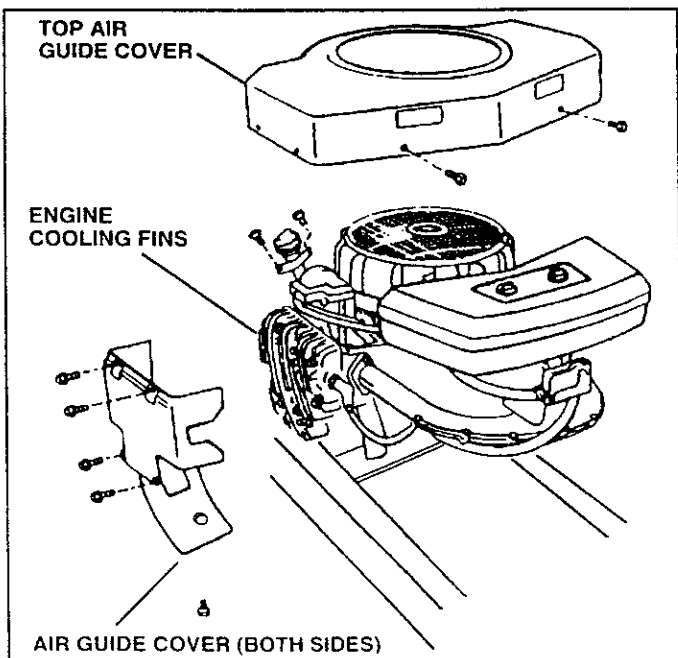


FIG. 18

## MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

## SPARK PLUGS

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" on page 2 of this manual.

## IN-LINE FUEL FILTER (See Fig. 19)

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Be sure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.

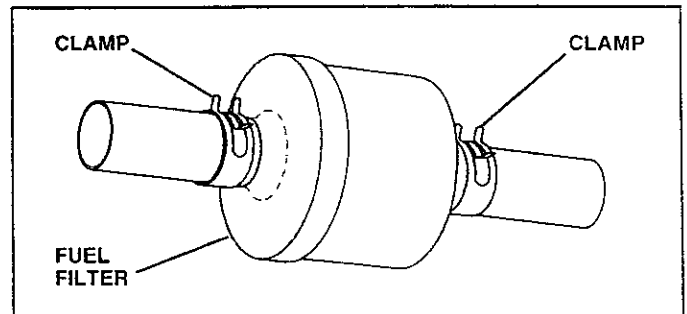


FIG. 19

## CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.

# SERVICE AND ADJUSTMENTS



## CAUTION: BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

- Depress clutch/brake pedal fully and set parking brake.
- Place motion control lever in neutral (N) position.
- Place attachment clutch in "DISENGAGED" position.
- Turn ignition key "OFF" and remove key.
- Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

## TRACTOR

### TO REMOVE MOWER (See Fig. 20)

Mower will be easier to remove from the right side of tractor.

- Place attachment clutch in "DISENGAGED" position.
- Move attachment lift lever forward to lower mower to its lowest position.
- Roll belt off engine pulley.
- Disconnect clutch rod from clutch lever by removing retainer spring.
- Disconnect anti-sway bar from chassis bracket by removing retainer spring.
- Disconnect suspension arms from rear deck brackets by removing retainer springs.
- Disconnect front links from deck by removing retainer springs.
- Raise lift lever to raise suspension arms. Slide mower out from under tractor.

**IMPORTANT:** IF AN ATTACHMENT OTHER THAN THE MOWER DECK IS TO BE MOUNTED ON THE TRACTOR, REMOVE THE FRONT LINKS.

### TO INSTALL MOWER (See Fig. 20)

- Raise attachment lift lever to its highest position.
- Slide mower under tractor with discharge guard to right side of tractor.
- Lower lift lever to its lowest position.
- Install mower in reverse order of removal instructions.

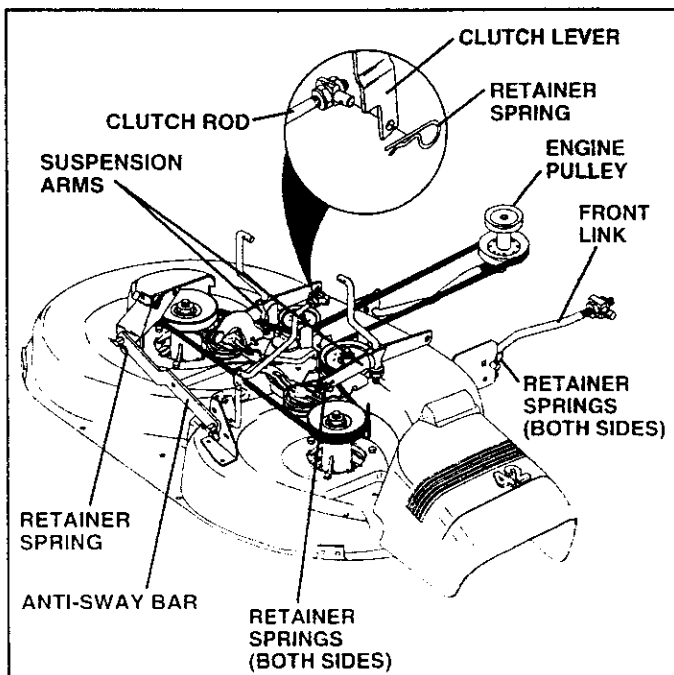


FIG. 20

### TO LEVEL MOWER HOUSING

Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PRODUCT SPECIFICATIONS" on page 2 of this manual). If tires are over or underinflated, you will not properly adjust your mower.

#### SIDE-TO-SIDE ADJUSTMENT (See Figs. 21 and 22)

- Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

**NOTE:** Three full turns of adjustment nut will change mower height about 1/8".

- Recheck measurements after adjusting.

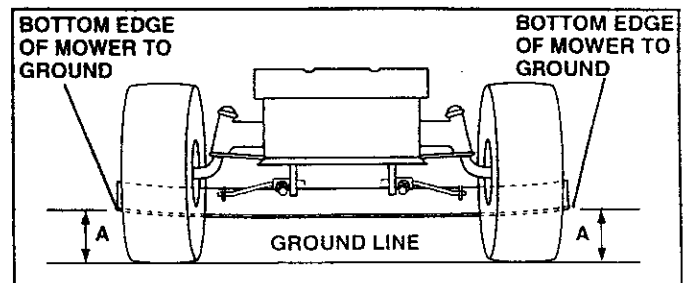


FIG. 21

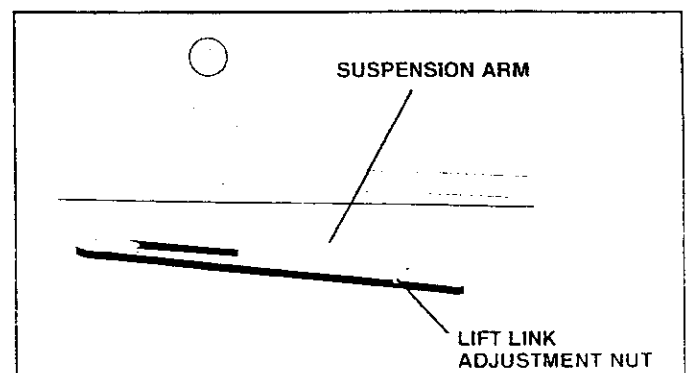


FIG. 22

# SERVICE AND ADJUSTMENTS

**FRONT-TO-BACK ADJUSTMENT** (See Figs. 23 and 24)  
**IMPORTANT:** DECK MUST BE LEVEL SIDE-TO-SIDE. IF THE FOLLOWING FRONT-TO-BACK ADJUSTMENT IS NECESSARY, BE SURE TO ADJUST BOTH FRONT LINKS EQUALLY SO MOWER WILL STAY LEVEL SIDE-TO-SIDE.

To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length. Both links should be approximately 10-3/8".
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nut "F" against trunnion on both front links.
- Recheck side-to-side adjustment.

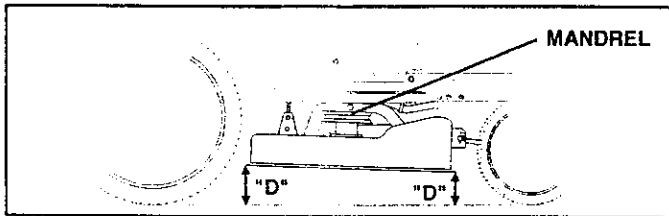


FIG. 23

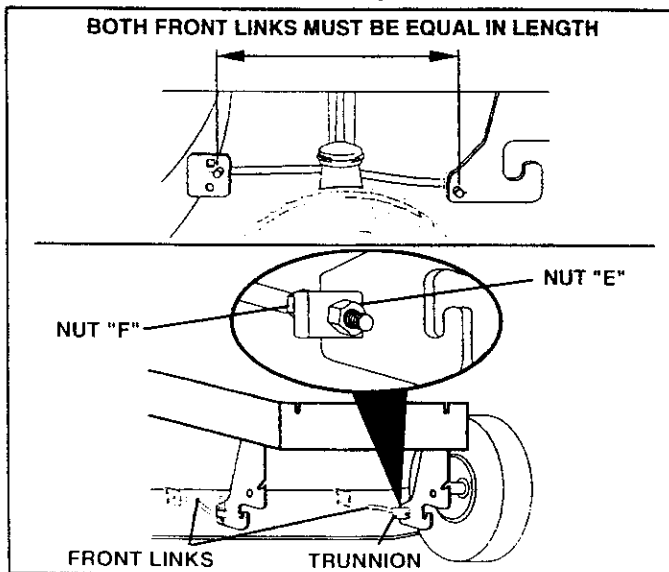


FIG. 24

## TO REPLACE MOWER BLADE DRIVE BELT (See Fig. 25)

The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

## BELT REMOVAL -

- Remove mower from tractor (See "TO REMOVE MOWER" in this section of this manual).
- Work belt off both mandrel pulleys and idler pulleys.
- Pull belt away from mower.

## BELT INSTALLATION -

- Install new belt in reverse order of removal.
- Make sure belt is in all pulley grooves and inside all belt guides.
- Install mower in reverse order of removal instructions.

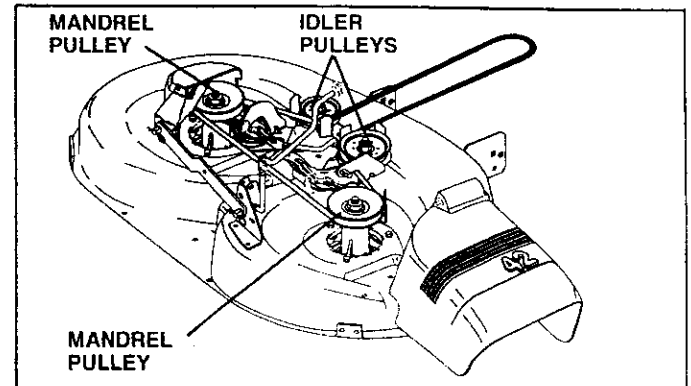


FIG. 25

## TO ADJUST BRAKE (See Fig. 26)

Your tractor is equipped with an adjustable brake system which is mounted on the side of the transaxle.

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted.

- Depress clutch/brake pedal and engage parking brake.
- Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-1/2", loosen jam nut and turn nut "A" until distance becomes 1-1/2". Retighten jam nut against nut "A".
- Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than six (6) feet in highest gear, further maintenance is necessary. Contact your nearest authorized service center/department.

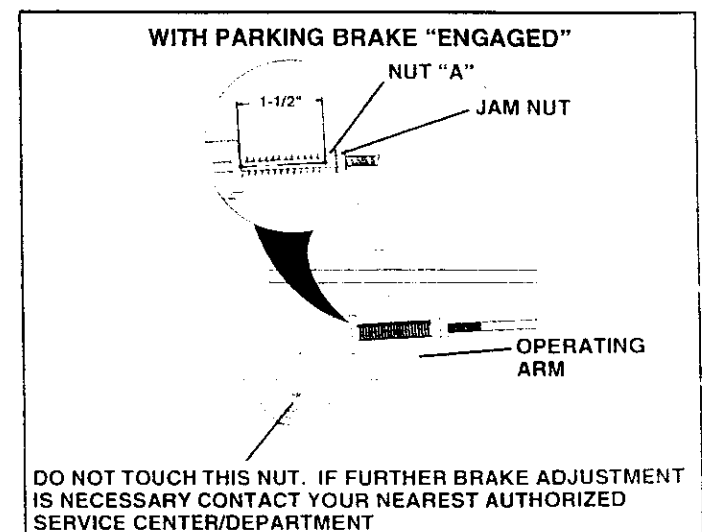


FIG. 26

# SERVICE AND ADJUSTMENTS

## TO REPLACE MOTION DRIVE BELT (See Fig. 27)

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

- Remove mower (See "TO REMOVE MOWER" in this section of this manual.)
- Remove upper belt keeper.
- Remove belt from stationary idler and clutching idler.
- Pull belt slack toward rear of tractor. Carefully remove belt upwards from transmission input pulley and over cooling fan blades.
- Pull belt toward front of tractor and remove downward from around engine pulley.
- Install new belt by reversing above procedure.

**IMPORTANT:** MAKE SURE UPPER BELT KEEPER IS POSITIONED PROPERLY BETWEEN LOCATOR TABS.

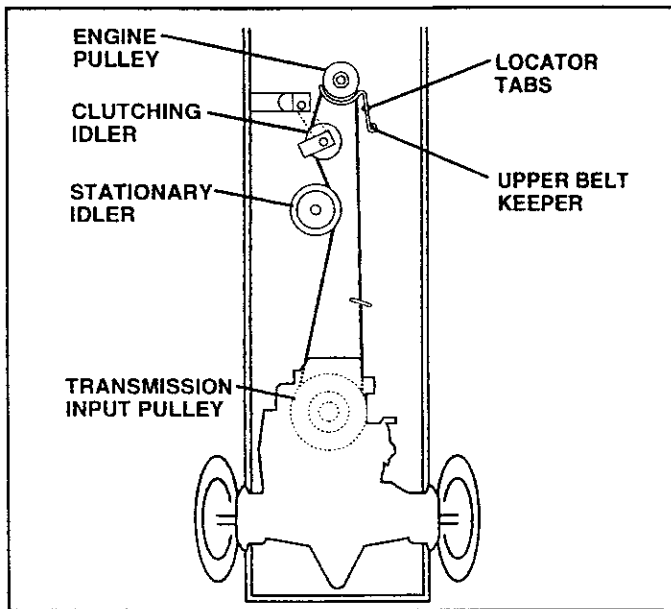


FIG. 27

## TRANSMISSION REMOVAL/REPLACEMENT

Should your transmission require removal for service or replacement, it should be purged after reinstallation before operating the tractor. See "PURGE TRANSMISSION" in Operation section of this manual.

## TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble per instructions in the Assembly section of this manual.

## FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center/department.

## TO REMOVE WHEEL FOR REPAIRS (See Fig. 29)

- Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).
- Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- Replace axle cover.

**NOTE:** To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

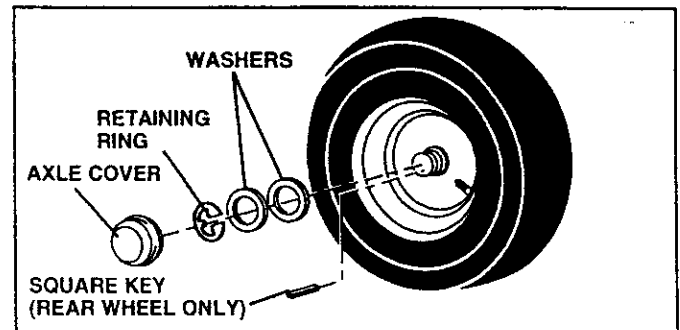


FIG. 29

# SERVICE AND ADJUSTMENTS

## TO START ENGINE WITH A WEAK BATTERY (See Fig. 30)



**CAUTION:** Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. If "jumper cables" are used for emergency starting, follow this procedure:

**IMPORTANT:** YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT NEGATIVE GROUND SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT NEGATIVE GROUND SYSTEM. DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

### TO ATTACH JUMPER CABLES -

- Connect each end of the RED cable to the POSITIVE (+) terminal of each battery, taking care not to short against chassis.
- Connect one end of the BLACK cable to the NEGATIVE (-) terminal of fully charged battery.
- Connect the other end of the BLACK cable to good CHASSIS GROUND, away from fuel tank and battery.

### TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.

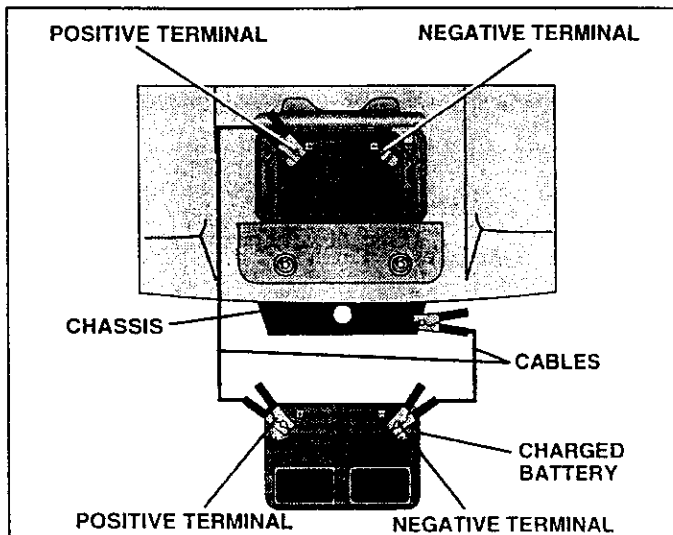


FIG. 30

## TO REPLACE HEADLIGHT BULB

- Raise hood.
- Pull bulb holder out of the hole in the backside of the grill.
- Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- Close hood.

## INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

- Check wiring. See electrical wiring diagram in the Repair Parts section of this manual.

## TO REPLACE FUSE

Replace with 30 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

## TO REMOVE HOOD AND GRILL ASSEMBLY (See Fig. 31)

- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- To replace, reverse above procedure.

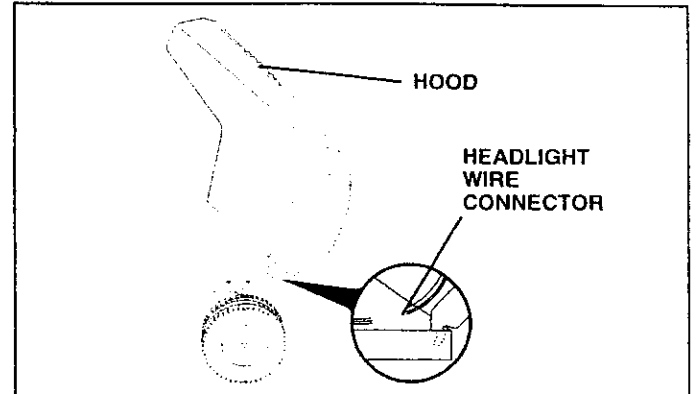


FIG. 31

## ENGINE

## TO ADJUST THROTTLE CONTROL CABLE (See Fig. 32)

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move throttle control lever to fast (←) position.
- Check that swivel is against side of quarter circle. If it is not, loosen cable clamp screw and pull cable back until swivel is against quarter circle. Tighten cable clamp screw securely.

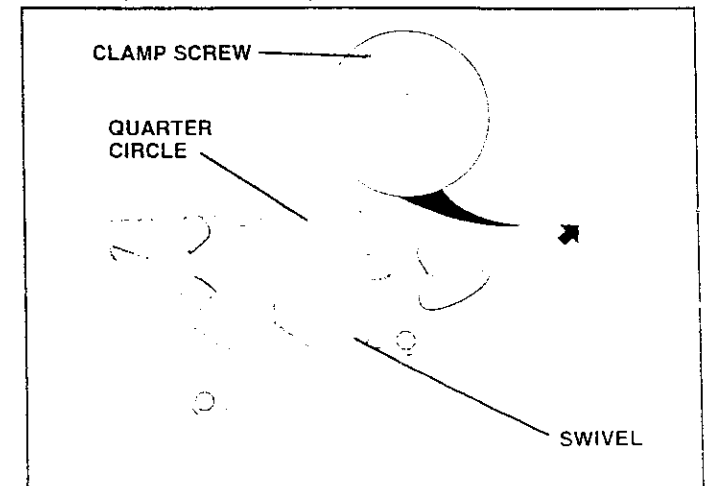


FIG. 32

# SERVICE AND ADJUSTMENTS

## TO ADJUST CHOKE CONTROL (See Fig. 33)

The choke control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move choke control (located on dash panel) to full choke (N) position.
- Remove air cleaner cover, filter and cartridge plate to expose carburetor choke (see "AIR FILTER" in the Customer Responsibilities section of this manual).
- Choke should be closed. If it is not, loosen casing clamp screw and move choke cable until choke is completely closed. Tighten casing clamp screw securely.
- Reassemble air cleaner.

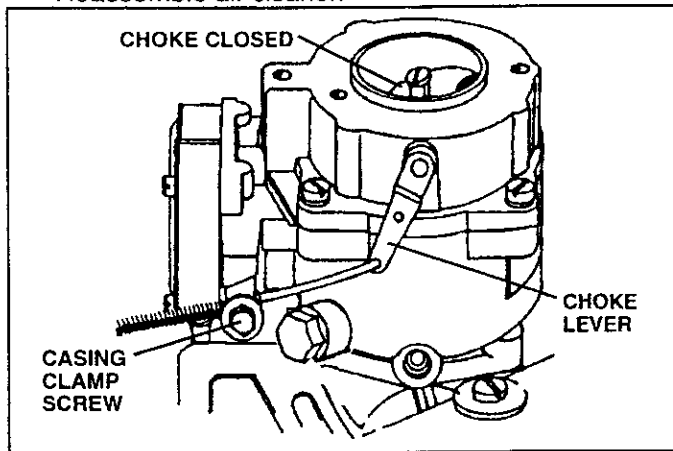


FIG. 33

## TO ADJUST CARBURETOR (See Figs. 34 & 35)

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, proceed as follows:

In general, turning the mixture screw **in** (clockwise) decreases the supply of fuel to the engine giving a leaner fuel/air mixture. Turning the mixture screw **out** (counterclockwise) increases the supply of fuel to the engine giving a richer fuel/air mixture.

**IMPORTANT:** DAMAGE TO THE NEEDLES AND THE SEATS IN CARBURETOR MAY RESULT IF SCREW IS TURNED IN TOO TIGHT.

### PRELIMINARY SETTING -

- Be sure you have a clean air filter, and the throttle control cable and choke are adjusted properly (see above).
- With engine off turn idle mixture screw **in** (clockwise) closing it finger tight and then turn **out** (counterclockwise) 1-1/4 to 1-1/2 turns.

### FINAL SETTING -

- Start engine and allow to warm for five minutes. Make final adjustments with engine running and shift/ motion control lever in neutral (N) position.

- With throttle control lever in slow (S) position, hold throttle lever against idle speed screw and adjust idle speed screw to obtain 1200 to 1400 RPM.
- While still holding throttle lever against idle speed screw, turn idle mixture screw **in** (clockwise) until engine begins to die and then turn **out** (counterclockwise) until engine runs rough. Turn screw to a point midway between those two positions.
- Continue to hold throttle lever against idle speed screw and adjust idle speed screw to obtain 900 to 1200 RPM. Release throttle lever.

### ACCELERATION TEST -

- Move throttle control lever from slow (S) to fast (F) position. If engine hesitates or dies, turn idle mixture screw **out** (counterclockwise) 1/8 turn. Repeat test and continue to adjust, if necessary, until engine accelerates smoothly.

High speed stop is factory adjusted. Do not adjust - damage may result.

**IMPORTANT:** NEVER TAMPER WITH THE ENGINE GOVERNOR, WHICH IS FACTORY SET FOR PROPER ENGINE SPEED. OVERSPEEDING THE ENGINE ABOVE THE FACTORY HIGH SPEED SETTING CAN BE DANGEROUS. IF YOU THINK THE ENGINE-GOVERNED HIGH SPEED NEEDS ADJUSTING, CONTACT YOUR NEAREST AUTHORIZED SERVICE CENTER/ DEPARTMENT, WHICH HAS PROPER EQUIPMENT AND EXPERIENCE TO MAKE ANY NECESSARY ADJUSTMENTS.

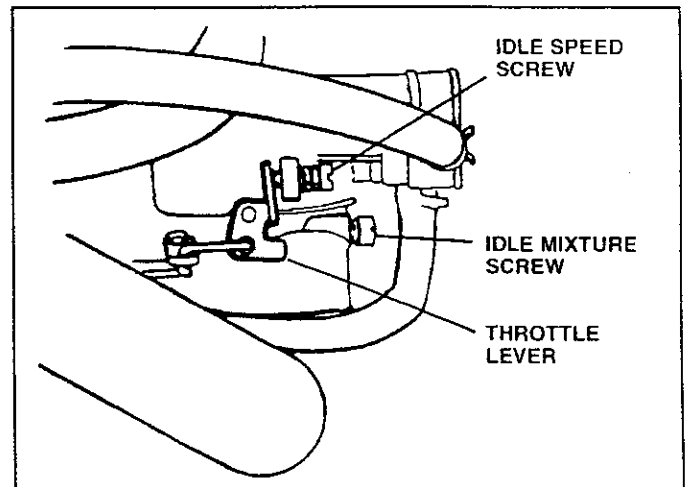


FIG. 34

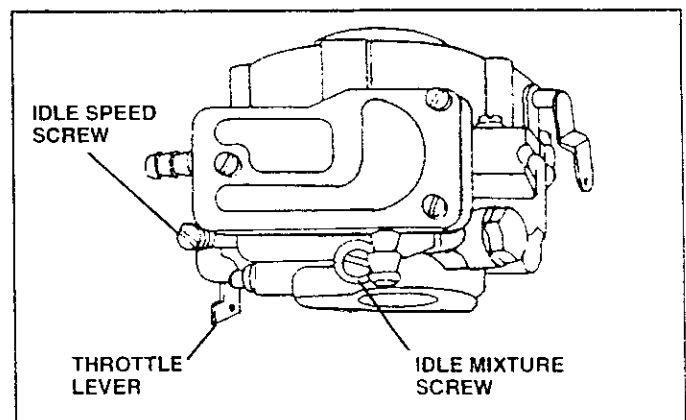


FIG. 35

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# STORAGE

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Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.



**CAUTION:** Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

## TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Customer Responsibilities section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

## BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Customer Responsibilities section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- Be sure battery drain tube is securely attached.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

## ENGINE

### FUEL SYSTEM

**IMPORTANT:** IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

**NOTE:** Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

### ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Customer Responsibilities section of this manual).

### CYLINDERS

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to "START" position for a few seconds to distribute oil.
- Replace with new spark plug(s).

### OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

**IMPORTANT:** NEVER COVER TRACTOR WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.



# TROUBLESHOOTING POINTS

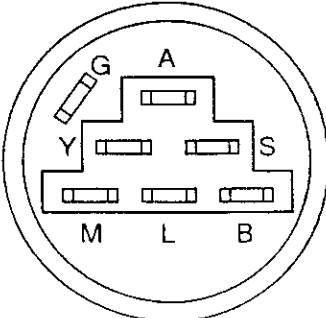
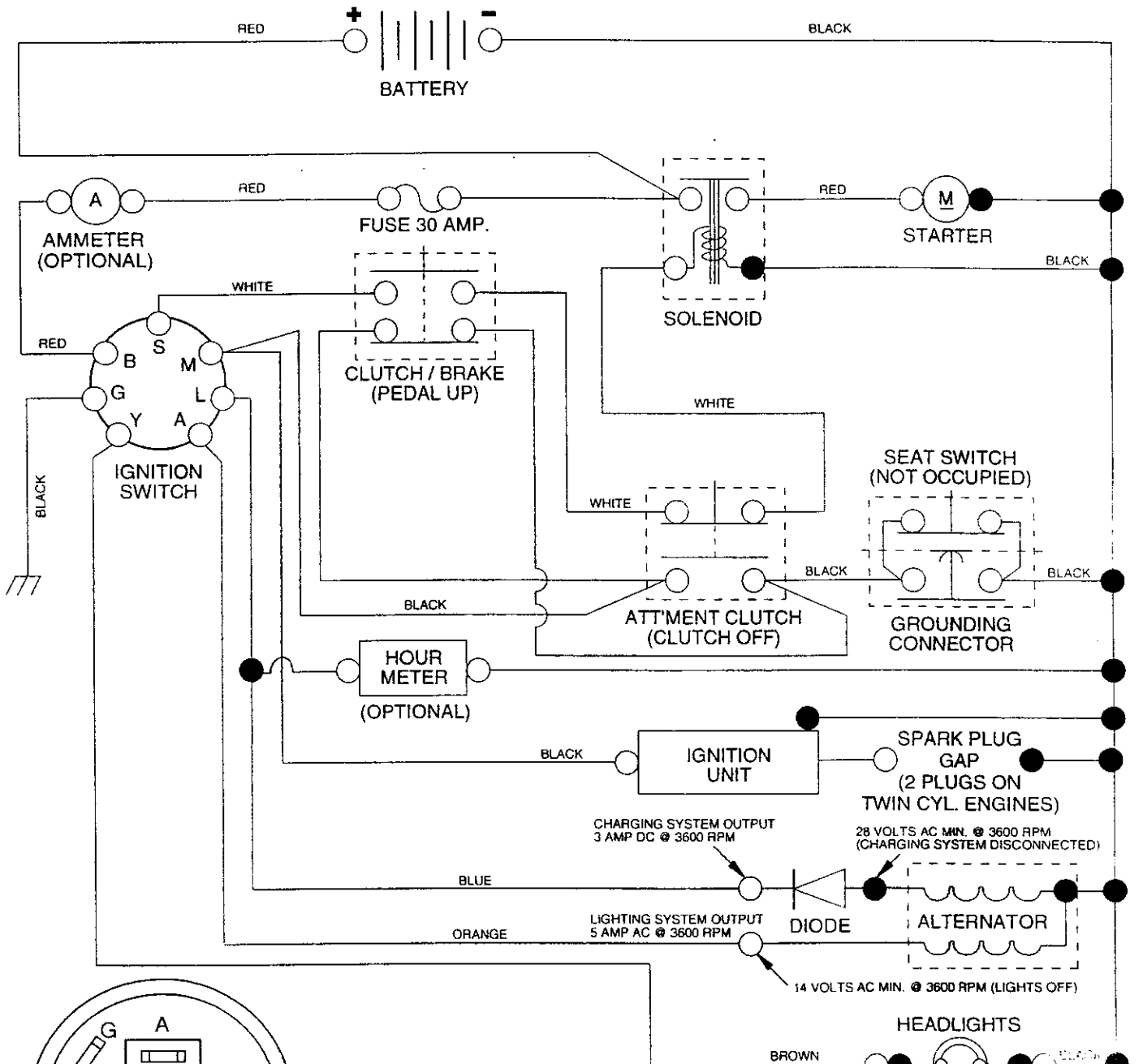
PROBLEM	CAUSE	CORRECTION
Will not start	<ol style="list-style-type: none"> <li>1. Out of fuel.</li> <li>2. Engine not "CHOKED" properly.</li> <li>3. Engine flooded.</li> <li>4. Bad spark plug.</li> <li>5. Dirty air filter.</li> <li>6. Dirty fuel filter.</li> <li>7. Water in fuel.</li> <li>8. Loose or damaged wiring.</li> <li>9. Carburetor out of adjustment.</li> <li>10. Engine valves out of adjustment.</li> </ol>	<ol style="list-style-type: none"> <li>1. Fill fuel tank.</li> <li>2. See "TO START ENGINE" in Operation section.</li> <li>3. Wait several minutes before attempting to start.</li> <li>4. Replace spark plug.</li> <li>5. Clean/replace air filter.</li> <li>6. Replace fuel filter.</li> <li>7. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.</li> <li>8. Check all wiring.</li> <li>9. See "To Adjust Carburetor" in Service Adjustments section.</li> <li>10. Contact an authorized service center/department.</li> </ol>
Hard to start	<ol style="list-style-type: none"> <li>1. Dirty air filter.</li> <li>2. Bad spark plug.</li> <li>3. Weak or dead battery.</li> <li>4. Dirty fuel filter.</li> <li>5. Stale or dirty fuel.</li> <li>6. Loose or damaged wiring.</li> <li>7. Carburetor out of adjustment.</li> <li>8. Engine valves out of adjustment.</li> </ol>	<ol style="list-style-type: none"> <li>1. Clean/replace air filter.</li> <li>2. Replace spark plug.</li> <li>3. Recharge or replace battery.</li> <li>4. Replace fuel filter.</li> <li>5. Drain fuel tank and refill with fresh gasoline.</li> <li>6. Check all wiring.</li> <li>7. See "To Adjust Carburetor" in Service Adjustments section.</li> <li>8. Contact an authorized service center/department.</li> </ol>
Engine will not turn over	<ol style="list-style-type: none"> <li>1. Clutch/brake pedal not depressed.</li> <li>2. Attachment clutch is engaged.</li> <li>3. Weak or dead battery.</li> <li>4. Blown fuse.</li> <li>5. Corroded battery terminals.</li> <li>6. Loose or damaged wiring.</li> <li>7. Faulty ignition switch.</li> <li>8. Faulty solenoid or starter.</li> <li>9. Faulty operator presence switch(es).</li> </ol>	<ol style="list-style-type: none"> <li>1. Depress clutch/brake pedal.</li> <li>2. Disengage attachment clutch.</li> <li>3. Recharge or replace battery.</li> <li>4. Replace fuse.</li> <li>5. Clean battery terminals.</li> <li>6. Check all wiring.</li> <li>7. Check/replace ignition switch.</li> <li>8. Check/replace solenoid or starter.</li> <li>9. Contact an authorized service center/department.</li> </ol>
Engine clicks but will not start	<ol style="list-style-type: none"> <li>1. Weak or dead battery.</li> <li>2. Corroded battery terminals.</li> <li>3. Loose or damaged wiring.</li> <li>4. Faulty solenoid or starter.</li> </ol>	<ol style="list-style-type: none"> <li>1. Recharge or replace battery.</li> <li>2. Clean battery terminals.</li> <li>3. Check all wiring.</li> <li>4. Check/replace solenoid or starter.</li> </ol>
Loss of power	<ol style="list-style-type: none"> <li>1. Cutting too much grass/too fast.</li> <li>2. Throttle in "CHOKE" position.</li> <li>3. Build-up of grass, leaves and trash under mower.</li> <li>4. Dirty air filter.</li> <li>5. Low oil level/dirty oil.</li> <li>6. Faulty spark plug.</li> <li>7. Dirty fuel filter.</li> <li>8. Stale or dirty fuel.</li> <li>9. Water in fuel.</li> <li>10. Spark plug wire loose.</li> <li>11. Dirty engine air screen/fins.</li> <li>12. Dirty/clogged muffler.</li> <li>13. Loose or damaged wiring.</li> <li>14. Carburetor out of adjustment.</li> <li>15. Engine valves out of adjustment.</li> </ol>	<ol style="list-style-type: none"> <li>1. Set in "Higher Cut" position/reduce speed.</li> <li>2. Adjust throttle control.</li> <li>3. Clean underside of mower housing.</li> <li>4. Clean/replace air filter.</li> <li>5. Check oil level/change oil.</li> <li>6. Clean and regap or change spark plug.</li> <li>7. Replace fuel filter.</li> <li>8. Drain fuel tank and refill with fresh gasoline.</li> <li>9. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.</li> <li>10. Connect and tighten spark plug wire.</li> <li>11. Clean engine air screen/fins.</li> <li>12. Clean/replace muffler.</li> <li>13. Check all wiring.</li> <li>14. See "To Adjust Carburetor" in Service Adjustments section.</li> <li>15. Contact an authorized service center/department.</li> </ol>
Excessive vibration	<ol style="list-style-type: none"> <li>1. Worn, bent or loose blade</li> <li>2. Bent blade mandrel.</li> <li>3. Loose/damaged part(s).</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace blade. Tighten blade bolt.</li> <li>2. Replace blade mandrel.</li> <li>3. Tighten loose part(s). Replace damaged parts.</li> </ol>

# TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION
Engine continues to run when operator leaves seat with attachment clutch engaged	<ol style="list-style-type: none"> <li>1. Faulty operator-safety presence control system.</li> </ol>	<ol style="list-style-type: none"> <li>1. Check wiring, switches and connections. If not corrected, contact an authorized service center/department.</li> </ol>
Poor cut - uneven	<ol style="list-style-type: none"> <li>1. Worn, bent or loose blade.</li> <li>2. Mower deck not level.</li> <li>3. Buildup of grass, leaves, and trash under mower.</li> <li>4. Bent blade mandrel.</li> <li>5. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace blade. Tighten blade bolt.</li> <li>2. Level mower deck.</li> <li>3. Clean underside of mower housing.</li> <li>4. Replace blade mandrel.</li> <li>5. Clean around mandrels to open vent holes.</li> </ol>
Mower blades will not rotate	<ol style="list-style-type: none"> <li>1. Obstruction in clutch mechanism.</li> <li>2. Worn/damaged mower drive belt.</li> <li>3. Frozen idler pulley.</li> <li>4. Frozen blade mandrel.</li> </ol>	<ol style="list-style-type: none"> <li>1. Remove obstruction.</li> <li>2. Replace mower drive belt.</li> <li>3. Replace idler pulley.</li> <li>4. Replace blade mandrel.</li> </ol>
Poor grass discharge	<ol style="list-style-type: none"> <li>1. Engine speed too slow.</li> <li>2. Travel speed too fast.</li> <li>3. Wet grass.</li> <li>4. Mower deck not level.</li> <li>5. Low/uneven tire air pressure.</li> <li>6. Worn, bent or loose blade.</li> <li>7. Buildup of grass, leaves and trash under mower.</li> <li>8. Mower drive belt worn.</li> <li>9. Blades improperly installed.</li> <li>10. Improper blades used.</li> <li>11. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.</li> </ol>	<ol style="list-style-type: none"> <li>1. Place throttle control in "FAST" position.</li> <li>2. Shift to slower speed.</li> <li>3. Allow grass to dry before mowing.</li> <li>4. Level mower deck.</li> <li>5. Check tires for proper air pressure.</li> <li>6. Replace/sharpen blade. Tighten blade bolt.</li> <li>7. Clean underside of mower housing.</li> <li>8. Replace mower drive belt.</li> <li>9. Reinstall blades sharp edge down.</li> <li>10. Replace with blades listed in this manual.</li> <li>11. Clean around mandrels to open vent holes.</li> </ol>
Headlight(s) not working (if so equipped)	<ol style="list-style-type: none"> <li>1. Switch is "OFF".</li> <li>2. Bulb(s) burned out.</li> <li>3. Faulty light switch.</li> <li>4. Loose or damaged wiring.</li> <li>5. Blown fuse.</li> </ol>	<ol style="list-style-type: none"> <li>1. Turn switch "ON".</li> <li>2. Replace bulb(s).</li> <li>3. Check/replace light switch.</li> <li>4. Check wiring and connections.</li> <li>5. Replace fuse.</li> </ol>
Battery will not charge	<ol style="list-style-type: none"> <li>1. Bad battery cell(s).</li> <li>2. Poor cable connections.</li> <li>3. Faulty regulator (if so equipped).</li> <li>4. Faulty alternator.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace battery.</li> <li>2. Check/clean all connections.</li> <li>3. Replace regulator.</li> <li>4. Replace alternator.</li> </ol>
Loss of drive	<ol style="list-style-type: none"> <li>1. Freewheel control in "disengaged" position.</li> <li>2. Motion drive belt worn, damaged, or broken.</li> <li>3. Air trapped in transmission during shipment or servicing.</li> </ol>	<ol style="list-style-type: none"> <li>1. Place freewheel control in "engaged" position.</li> <li>2. Replace motion drive belt.</li> <li>3. Purge transmission.</li> </ol>
Engine "backfires" when turning engine "OFF"	<ol style="list-style-type: none"> <li>1. Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine.</li> </ol>	<ol style="list-style-type: none"> <li>1. Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine.</li> </ol>

# TRACTOR - - MODEL NUMBER AYP9182B79

## SCHEMATIC



**IGNITION SWITCH**

POSITION	CIRCUIT	"MAKE"
OFF	G + M + L	NONE
RUN/LIGHT	B + L	A + Y
RUN	B + L	NONE
START	B + L + S	NONE

**NOTE**  
 YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.

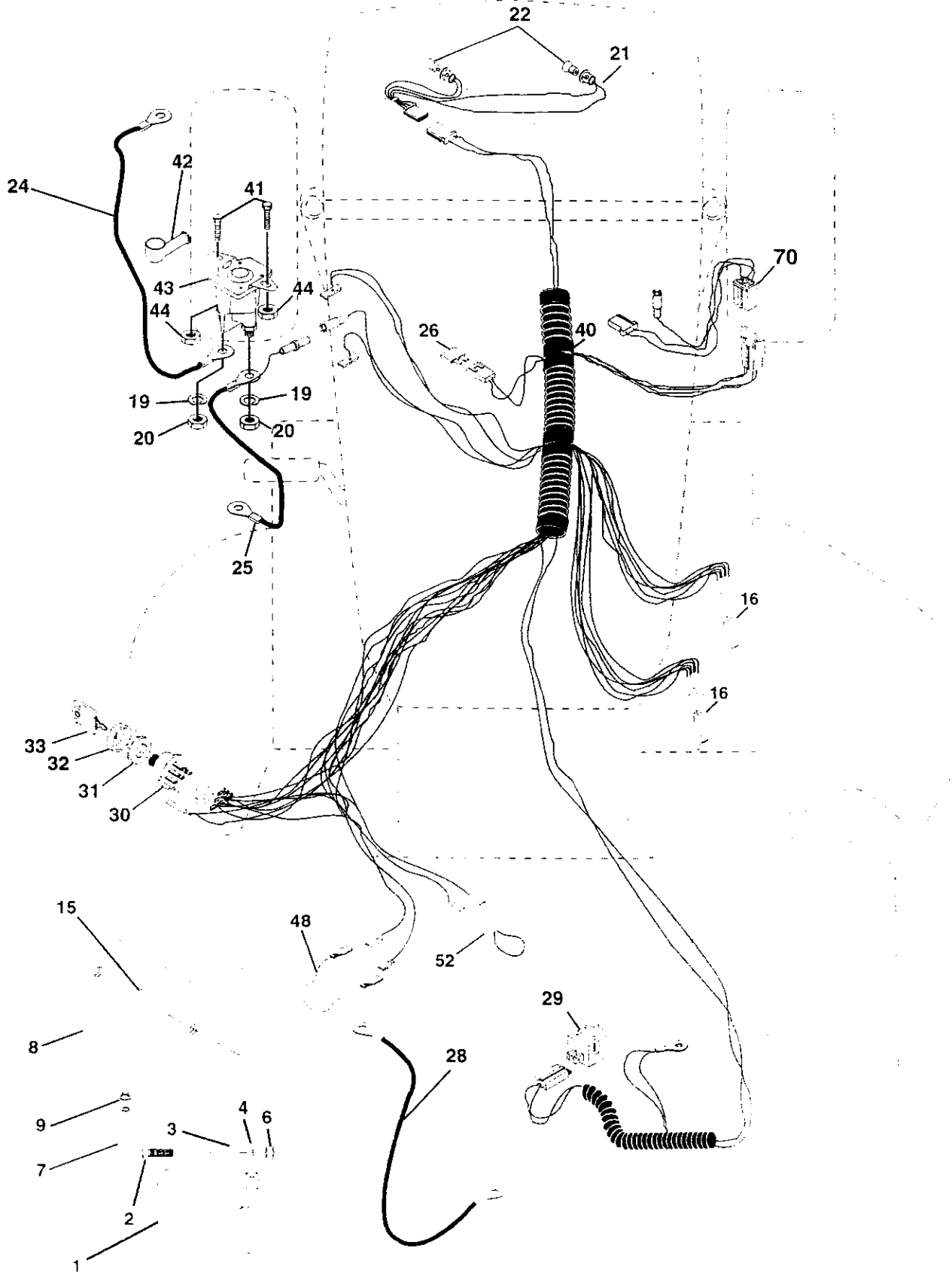
● NON-REMOVABLE CONNECTIONS  
 ○ REMOVABLE CONNECTIONS

**WIRING INSULATED CLIPS**  
**NOTE:** IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

# REPAIR PARTS

TRACTOR -- MODEL NUMBER AYP9182B79

## ELECTRICAL



# REPAIR PARTS

## TRACTOR - - MODEL NUMBER AYP9182B79

### ELECTRICAL

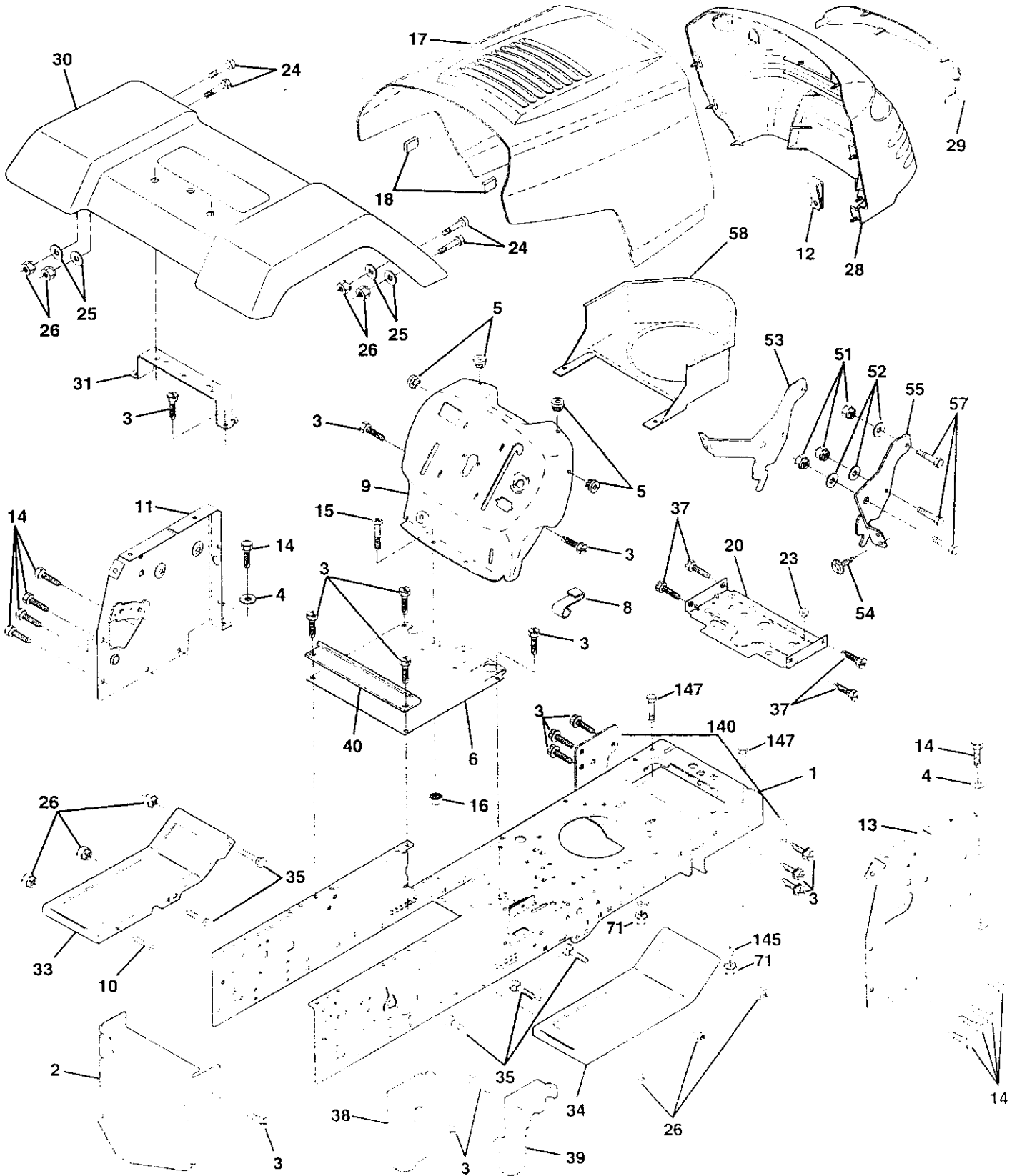
KEY NO.	PART NO.	DESCRIPTION
1	144925	Battery 12 Volt 25 Amp
2	74760412	Bolt Hex Hd 1/4-20unc X 3/4
3	19091016	Washer 9/32 X 5/8 X 16 Ga
4	10040400	Washer Lock Hvy Helical 1/4
6	73220400	Nut Fin Hex 1/4-20 Unc
7	109238X	Tube Plastic 12" Rear Battery
8	156417	Case Battery w/2 Holes
9	109596X	Clamp Hose Olive
15	147688	Fastener Snap-In
16	153664	Switch Interlock Push-In
19	10090400	Washer Lock 1/4
20	73350400	Nut Jam Hex 1/4-20 Unc
21	136850	Harness Socket Light
22	4152J	Bulb, Light # 1156
24	4799J	Cable Battery 6 Ga 22" Red
25	146147	Cable Battery 6ga w/16 Wir Red
26	108824X	Fuse 30 Amp Auto Green
28	4207J	Cable Ground 6ga 12"black
29	121305X	Switch Plunger Nc Gray
30	140301	Switch Ign 4 Pos W/L P/L
31	124211X	Nut Ignition
32	141226	Cover Sw Ignition
33	122147X	Key Ign Molded Generic
40	156442	Harness Ign LT P/L Mech Hm
41	71110408	Bolt Fin Hex 1/4-20uncx1/2
42	131563	Cover Terminal Red
43	145673	Solenoid
44	73640400	Nut Keps Blk Hex 1/4-20 Unc
48	140844	Ammeter Adapter Rectangular
52	141940	Protection Loop
70	140413	Harness Engine

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR -- MODEL NUMBER AYP9182B79

## CHASSIS AND ENCLOSURES



# REPAIR PARTS

## TRACTOR - - MODEL NUMBER AYP9182B79

### CHASSIS AND ENCLOSURES

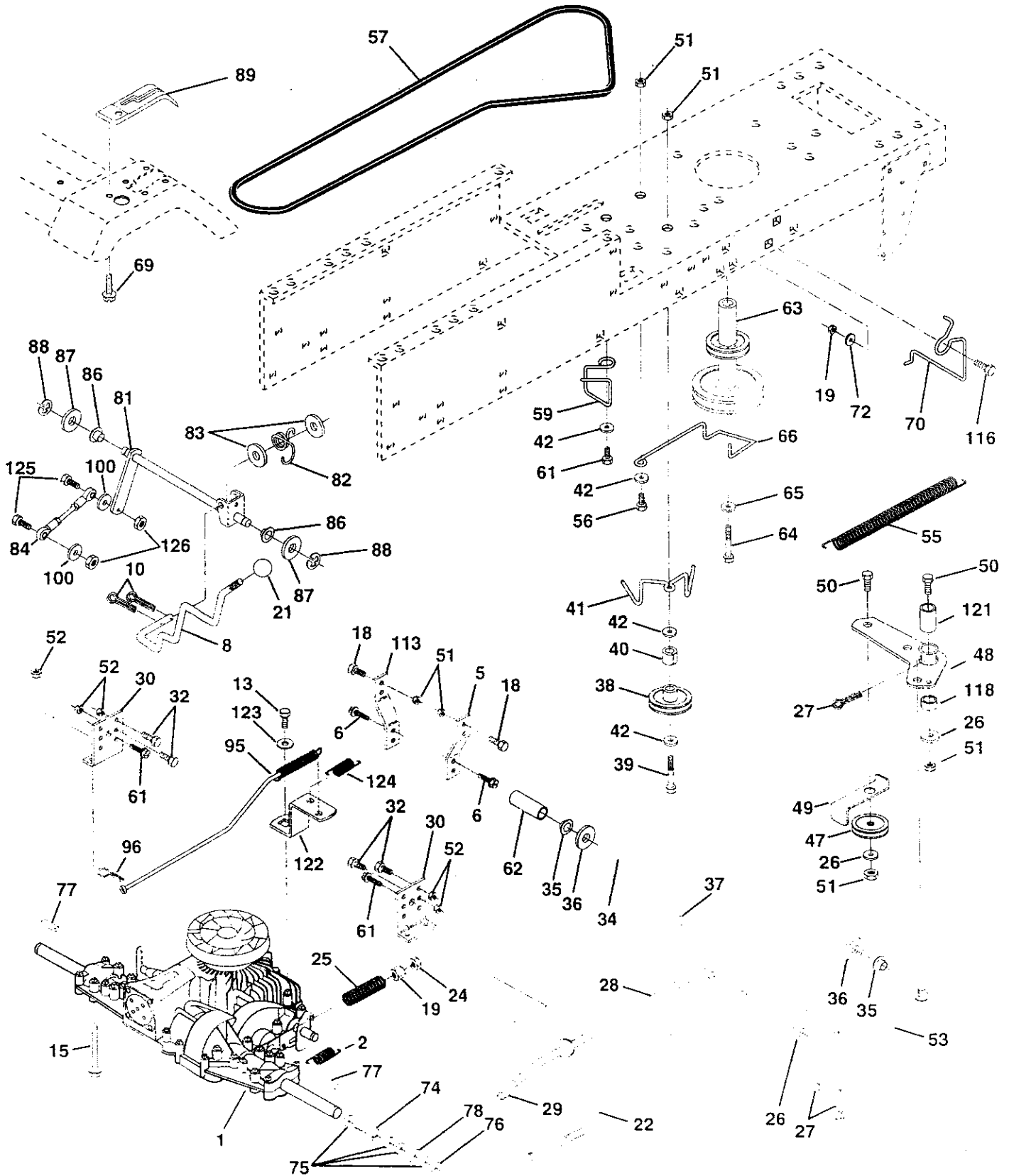
KEY NO.	PART NO.	DESCRIPTION
1	159530	Chassis Wldmt.
2	140356	Drawbar Stretch 94
3	17490612	Screw Thdrol. 3/8-16 x 3/4 Ty-Tt
4	19131216	Washer 13/32 x 3/4 x 16 Ga.
5	155272	Bumper Hood/Dash
6	155923	Saddle Lt Flat Saddle Shift
8	126471X	Clip Insulator .406 Mtg Hole
9	147627X011	Dash Private Label
10	72140608	Bolt RdHd Sqnk. 3/8-16 x 1
11	155927	Panel Asm. Dash Lh
12	145660	Clip Tinnerman Grille P/L
13	155934X010	Panel Dash Rh Lt
14	17490608	Screw Thdrol. 3/8-16 x 1/2 Ty-Tt
15	74180512	Screw
16	73510500	Nut Keps 5/16-18Unc
17	139394X505	Hood Pnt Steel Private Label
18	126938X	Bumper Hood
20	156437	Plate Mtg Battery/Fuel Tank
23	124028X	Bushing Snap Nyl. Blk Fuel Line
24	74780616	Bolt Fin Hex 3/8-16 Unc x 1 Gr. 5
25	19131312	Washer 13/32 x 13/16 x 12 Ga.
26	73800600	Nut Lock Hex w/Ins 3/8-16 Unc
28	140434	Grill /Lens Asm P.L
29	140273	Lens Grille Private label
30	147310X505	Fender Pnt LT (Red)
31	139976	Bracket Fender Support
33	105476X505	Footrest Pnt. Lh
34	105475X505	Footrest Pnt. Rh
35	72110606	Bolt RdHd Sht. Sqnk. 3/8-16 x 3/4
37	17490508	Screw Thdrol 5/16-18 x 1/2
38	139886	Bracket Asm. Pvt. Lh Mwr. Rear
39	139887	Bracket Asm. Pvt. Rh Mwr. Rear
40	139977	Spacer Fender Raised LT
51	73800400	Nut Lock Hex W/Ins. 1/4-20
52	19091416	Washer 9/32 x 7/8 x 16 Ga.
53	144697	Bracket Grille LH
54	17030814	Screw Lock Spider #8 x 7/8
55	144696	Bracket Grille RH
57	74780412	Bolt Fin Hex 1/4-20 x 3/4
58	140547	Air Duct Private Label
71	73680400	Nut Crownlock 1/4-20 UNC
140	158418	Bracket Chassis Front
145	156524	Rod Pivot Chassis/Hood
147	74760412	bolt Hex Hd 1/4-20 UNC x 3/4
--	5479J	Plug Button Blk .359 Dia. Choke
--	134014	Plug Dome Black

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NUMBER AYP9182B79

## DRIVE





# REPAIR PARTS

## TRACTOR - - MODEL NUMBER AYP9182B79

### DRIVE

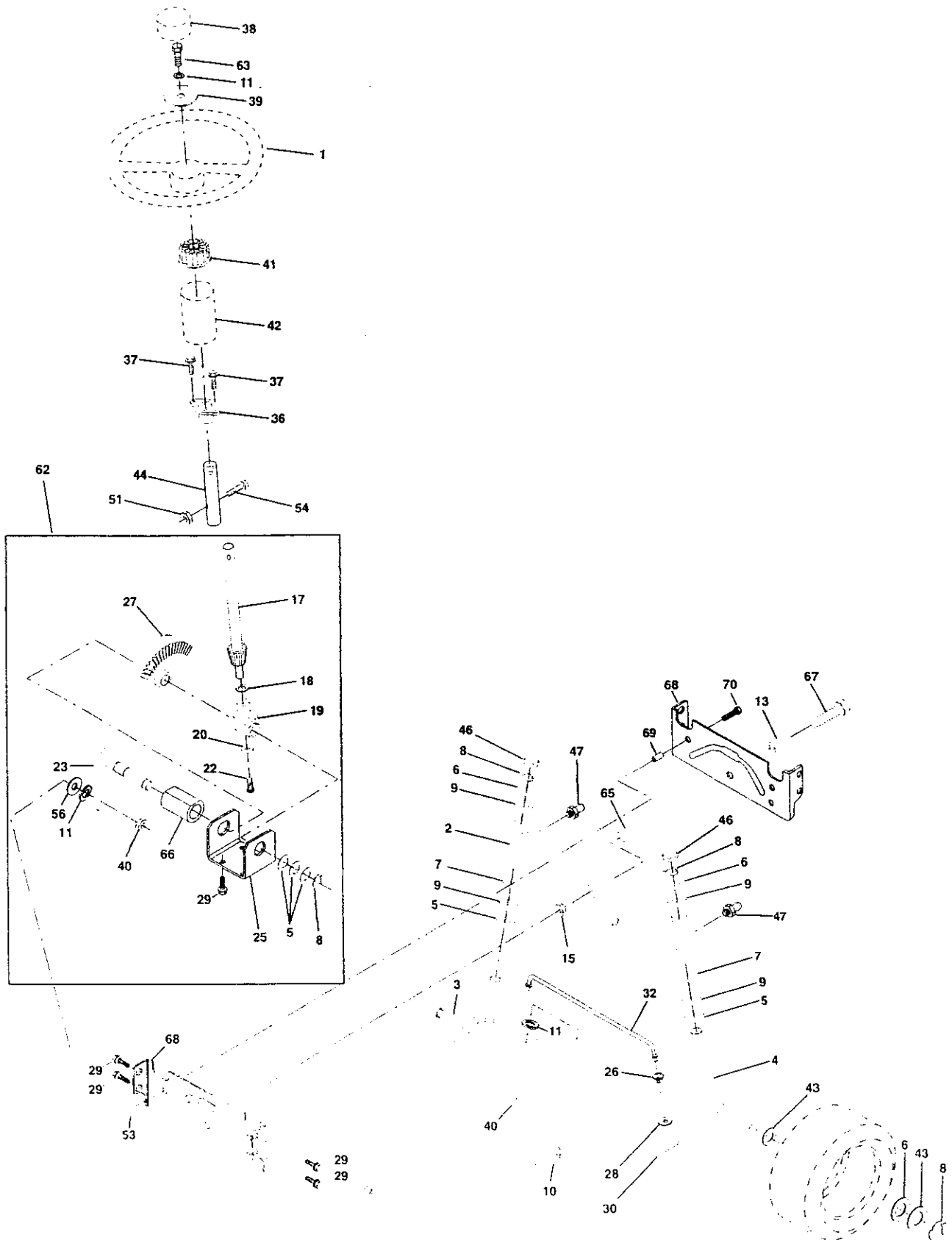
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	- - - - -	Transaxle (See Breakdown)	57	156971	V-Belt, Ground Drive
		Peerless Model 205-026B	59	140312	Keeper, Center Span
2	146682	Spring, Return Brake	61	17490612	Screw Thdrol. 3/8-16 x 3/4 Ty. TT
5	121520X	Strap Torque	62	8883R	Cover, Pedal
6	17490512	Screw Thdrol 5/16-18 x 3/4	63	140186	Pulley, Engine
8	141003	Rod Shift Hydro LT	64	71170764	Bolt Hex 7/16-20 X 4 Gr. 5
10	76020416	Pin Cotter 1/8 x 1 CAD	65	10040700	Washer
13	74550412	Bolt 1/4-28 Unf Gr. 8 W/Patch	66	154778	Keeper Belt Engine
15	74490544	Bolt Hex Flghd 5/16-18 Gr. 5	69	142432	Screw
18	74780616	Bolt Fin Hex 3/8-16 Unc x 1 Gr. 5	70	134683	Keeper Belt Engine
19	73800600	Nut Lock Hex W/Wsh 3/8-16 Unc	72	19132012	Washer 13/32 x 1-1/4 x 12 Gauge
21	106933X	Knob, Round 1/2-13	74	156972	Spacer, Axle PVST
22	130804	Rod, Brake	75	121749X	Washer 25/32 x 1-1/4 x 16 Gauge
24	73350600	Nut, Hex Jam 3/8-16 Unc	76	12000001	E-Ring
25	106888X	Spring, Brake Rod	77	123583X	Key, Square
26	19131316	Washer	78	121748X	Washer 25/32 x 1-5/8 x 16 Gauge
27	76020412	Pin Cotter 1/8 x 3/4 CAD.	81	156969	Shaft Asm. Cross Hydro
28	145204	Rod, Parking Brake	82	123782X	Spring Torsion T/A
29	71673	Cap, Parking Brake	83	19171216	Washer 17/32 x 3/4 x 16 Ga.
30	130807	Bracket, Transaxle	84	156962	Rod, Tie PVST 18"
32	74760512	Bolt Hex Hd 5/16-18 Unc x 3/4	86	71208	Bushing Rod Strig. 629/632 ID
34	155071	Shaft, Foot Pedal	87	19212016	Washer 21/32 x 1-1/4 x 16 Ga.
35	120183X	Bearing, Nylon	88	12000008	Ring Klip #5304-62
36	19211616	Washer	89	151147	Console, Shift
37	1572H	Pin, Roll	95	156970	Rod Asm Bypass PVST
38	123674X	Pulley, Idler, Flat	96	4497H	Retainer Spring 1" Zinc/Cad
39	74760644	Bolt	100	19111216	Washer 11/32 x 3/4 x 16 Ga.
40	4470J	Spacer, Split	113	127285X	Strap Torque LH LT
41	154777	Keeper, Belt, Idler	116	72110610	Bolt Rdhd Sq. Neck 3/8-16 x 1.25
42	19131312	Washer 13/32 x 13/16 x 12 Gauge	118	154774	Spacer Bellcrank
47	127783	Pulley, Idler, V-Groove	121	154419	Nyliner Clutching STL
48	154604	Bellcrank Assembly	122	156963	Plate Bypass PVST
49	123205X	Retainer, Belt	123	19081016	Washer 8/32 x 5/8 x 16 Ga.
50	74760624	Bolt	124	156967	Spring Return PVST
51	73680600	Nut Crownlock 3/8-16 UNC	125	74780516	Bolt Fin Hex 5/16-18 Unc x 1
52	73680500	Nut, Crownlock 5/16-18 Unc	126	1685H	Nut Lock 5/16-18 Unc
53	105710X	Link, Clutch			
55	105709X	Spring, Return, Clutch			
56	74760620	Bolt Hex 3/8-16 x 1-1/4			

**NOTE:** All component dimensions given in U. S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NUMBER AYP9182B79

## STEERING ASSEMBLY



# REPAIR PARTS

## TRACTOR - - MODEL NUMBER AYP9182B79

### STEERING ASSEMBLY

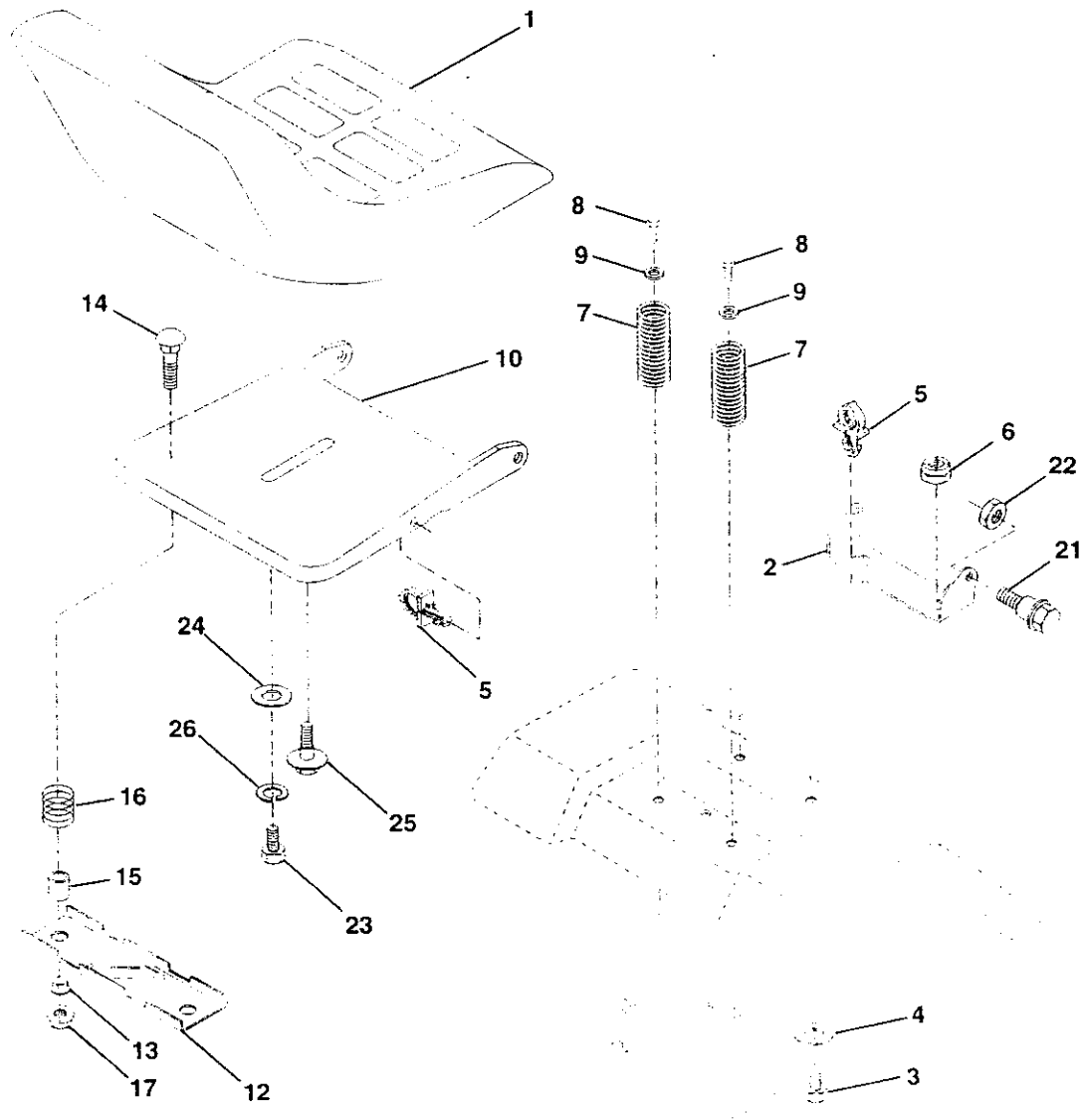
KEY NO.	PART NO.	DESCRIPTION
1	140044	Wheel Steering Ayp/P/L Blk
2	154427	Axle Asm Fr LT W/gzks 38/425
3	156483	Spindle Asm LH
4	157473	Spindle Asm RH
5	6266H	WasherThrust .75 x 1.230
6	121748X	Washer 25/32 X 1-5/8 X 16 Ga
7	19272016	Washer 27/32 X 1-1/4 X 16 Ga
8	12000029	Ring Klip #t5304-75
9	3366R	Bearing Col Strg Blk
10	156438	Link Drag
11	10040600	Washer Lock Hvy Hlcl Spr 3/8
13	154779	Spacer Bearing Axle Front
15	73901000	Nut Lock Flange 5/8-11 Unc
17	156546	Shaft Asm Strg Private Label
18	57079	Washer Thrust 515x 750x 033
19	124035X	Support Shaft
20	126684X	Washer Shim 1/4 X 5/8 X 062
21	10040400	Washer Lock Hvy Helical 1/4
22	71100410	Screw Cap Socket Hd Phos & Oil
23	127501	Shaft Asm Pittman
25	154406	Bracket Steering
26	126847X	Bushing Link Drag Blk Lr
27	136874	Gear Sector 22 Teeth
28	19131416	Washer 13/32 x 7/8 x 16 Ga.
29	17490612	Screw Thdrol 3/8-16x3/4 Ty-tt
30	76020412	Pin Cotter 1/8 x 3/4 Cad
32	130465	Rod Tie Wire Form 19 75 Mech
36	155099	Bushing Steering
37	152927	Screw
38	140045	Cap Wheel Steer Ayp
39	19133808	Washer 13/32 x 2-3/8 x 8 Ga
40	7810H	Nut Lock Center 3/8-24 Unf
41	100711L	Adapter Wheel Strg
42	145054	Boot Shaft Steering
43	121749X	Washer 25/32 X 1 1/4 X 16 Ga
44	153720	Extension Steering
46	121232X	Cap Spindle Fr Top Blk
47	6855M	Fitting Grease
51	73800500	Nut Lock Hex W/Ins. 5/16-18 Unc P
53	73680600	Nut, Crownlock 3/8-16unc
54	74780520	Bolt Fin Hex 5/16-18 Unc 6 x 1-1/4
62	156594	Kit Steering Assembly Service
63	74780616	Bolt Fin Hex 3/8-16unc x 1 Gr. 5
65	154780	Spacer Axle
66	154404	Bearing Arm Pittman
67	74781044	Bolt Fin Hex 5/8-11unc x 2-3/4
68	154429	Brace Axle
69	160367	Spacer, Brace, Axle
70	74780636	Bolt, Fin Hex 3/8-16unc x 2-1/4

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

## TRACTOR -- MODEL NUMBER AYP9182B79

### SEAT ASSEMBLY



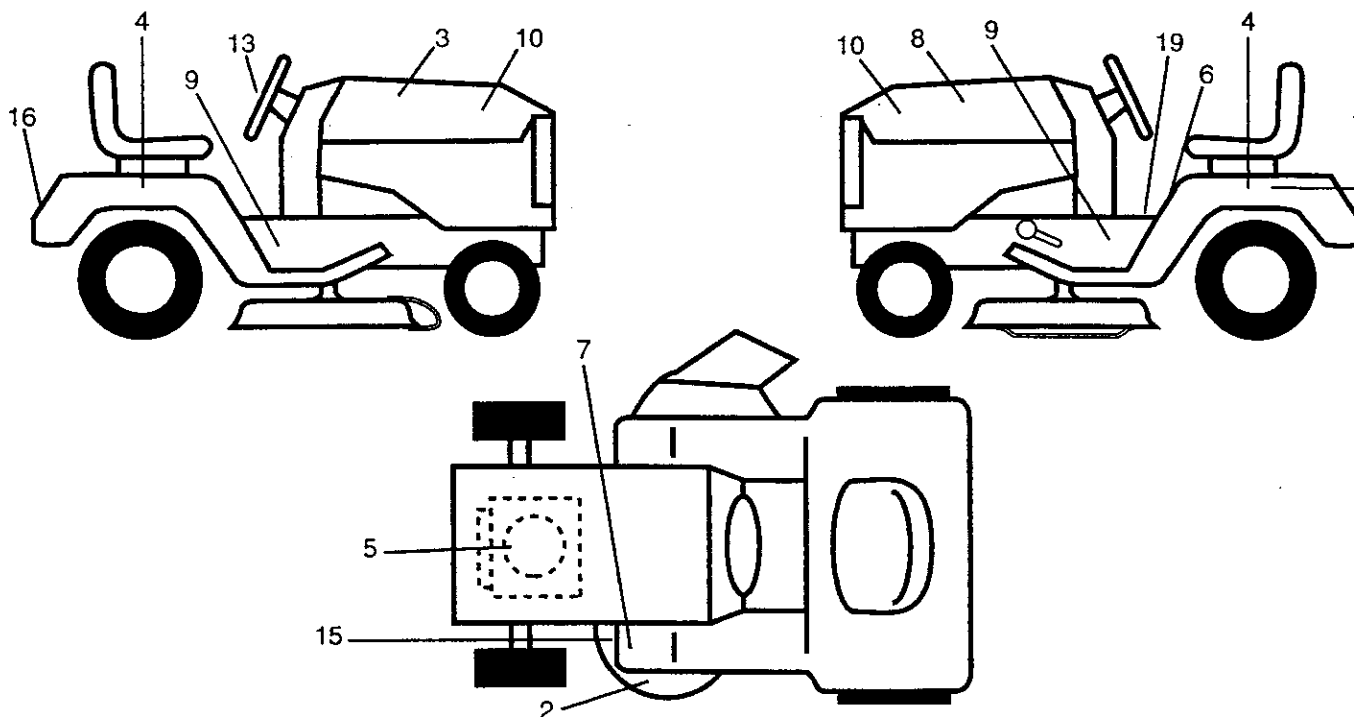
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	127427	Seat	14	72050411	Bolt Rdhd Sht Nk 1/4-20 x 1-3/8
2	140551	Bracket Pivot Seat	15	134300	Spacer Split 28x 96 Yel Zinc
3	74760616	Bolt Hex 3/8 - 16 X 1	16	121250X	Spring Cprsn 1 27 Blk Pnt
4	19131610	Washer 13/32 X 1"	17	123976X	Nut Lock 1/4 Lge Flg Gr 5 Zinc
5	145006	Clip Push-In Hinged	21	153236	Bolt Shoulder 5/16-18
6	73800600	Nut Lock Hex w/Wsh 3/8 - 16 Unc	22	73800500	Nut Lock Hex W/Ins 5/16-18 Unc P
7	124181X	Spring Seat Cprsn 2 250 Blk Zi	23	74780814	Bolt Fin Hex 1/2-13 X 7/8 Gr 5
8	17490616	Screw Thdrol 3/8-16 X 1 Ty-tt	24	19171912	Washer 17/32 X 1-3/16 X 12 Ga
9	19131614	Washer 13/32 X 1 X 14 Ga	25	127018X	Bolt Shoulder 5/16-18 X 62
10	155925	Pan Seat	26	10040800	Washer Lock Hvy Hlcl Spr 1/2
12	121246X	Bracket Mounting Switch			
13	121248X	Bushing Snap Blk Nyl 50 Id			

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm.

# REPAIR PARTS

## TRACTOR -- MODEL NUMBER AYP9182B79

### DECALS



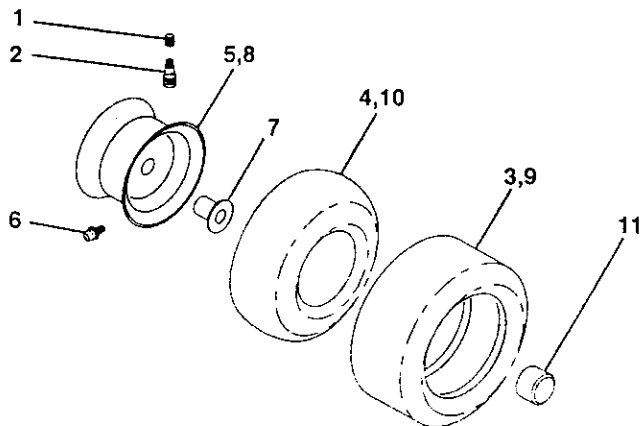
#### KEY NO. PART NO.

KEY NO.	PART NO.	DESCRIPTION
1	145005	Decal Bat Dan/Poi P/L Symbols
2	141517	Decal Deck Vented Wizard Plus
3	146676	Decal Hood RH
4	146615	Decal Fender Auto
5	273063	Decal Engine
6	157002	Decal Caution Fender (Eng)
7	4900J	Decal Clutch/Brk (Eng)
8	146677	Decal Hood LH

#### KEY NO. PART NO.

KEY NO.	PART NO.	DESCRIPTION
9	143349	Decal Chassis
10	158270	Decal Hood Insert
13	146678	Decal Wheel Steering
15	136832	Decal V-Belt Schematic
16	127521	Decal USA Black
19	156868	Decal Dash Inst Opr Eng Priv/L
--	138311	Decal Handle Lift Height Adj
--	142341	Decal Drawbar
--	159740	Manual

### WHEELS & TIRES



#### KEY NO. PART NO.

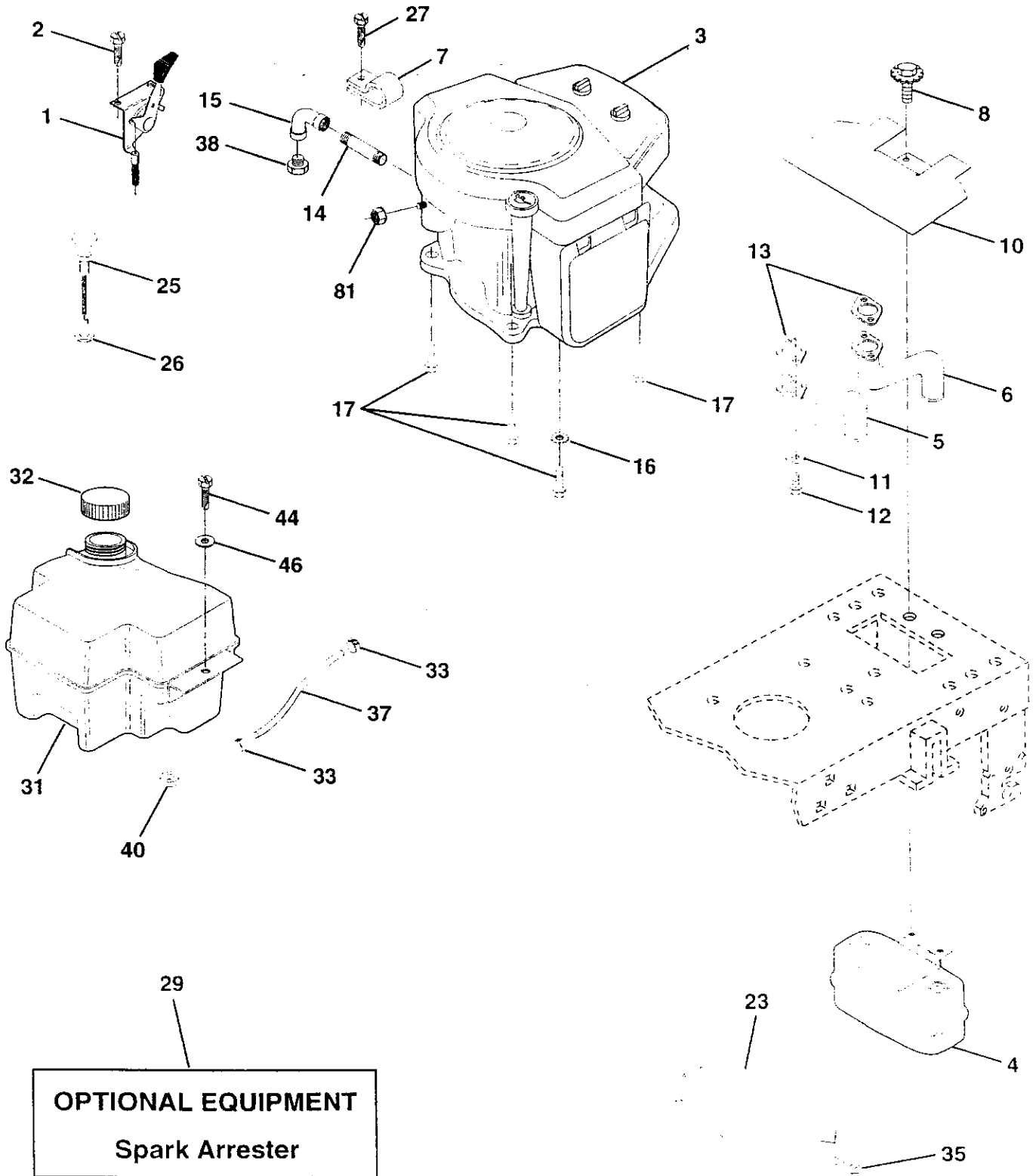
KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap Valve Tire
2	65139	Stem Valve
3	106222X	Tire F Ts 15 X 6 0 - 6 Service
4	59904	Tube Front (Service Item Only)
5	106732X427	Rim Asm 6" (Front Yellow Service)
6	278H	Fitting Grease (Front Wheel Only)
7	9040H	Bearing Flange (Front Wheel Only)
8	106108X427	Rim Asm 8" (Rear Yellow Service)
9	138468	Tire R Ts 20x8-8 C Service
10	7152J	Tube Rear (Service Item Only)
11	104757X	Cap Axle Blk 1 50 X 1 00
--	144334	Sealant, Tire (10 oz. Tube)

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm.

# REPAIR PARTS

TRACTOR -- MODEL NUMBER AYP9182B79

## ENGINE



# REPAIR PARTS

## TRACTOR - - MODEL NUMBER AYP9182B79

### ENGINE

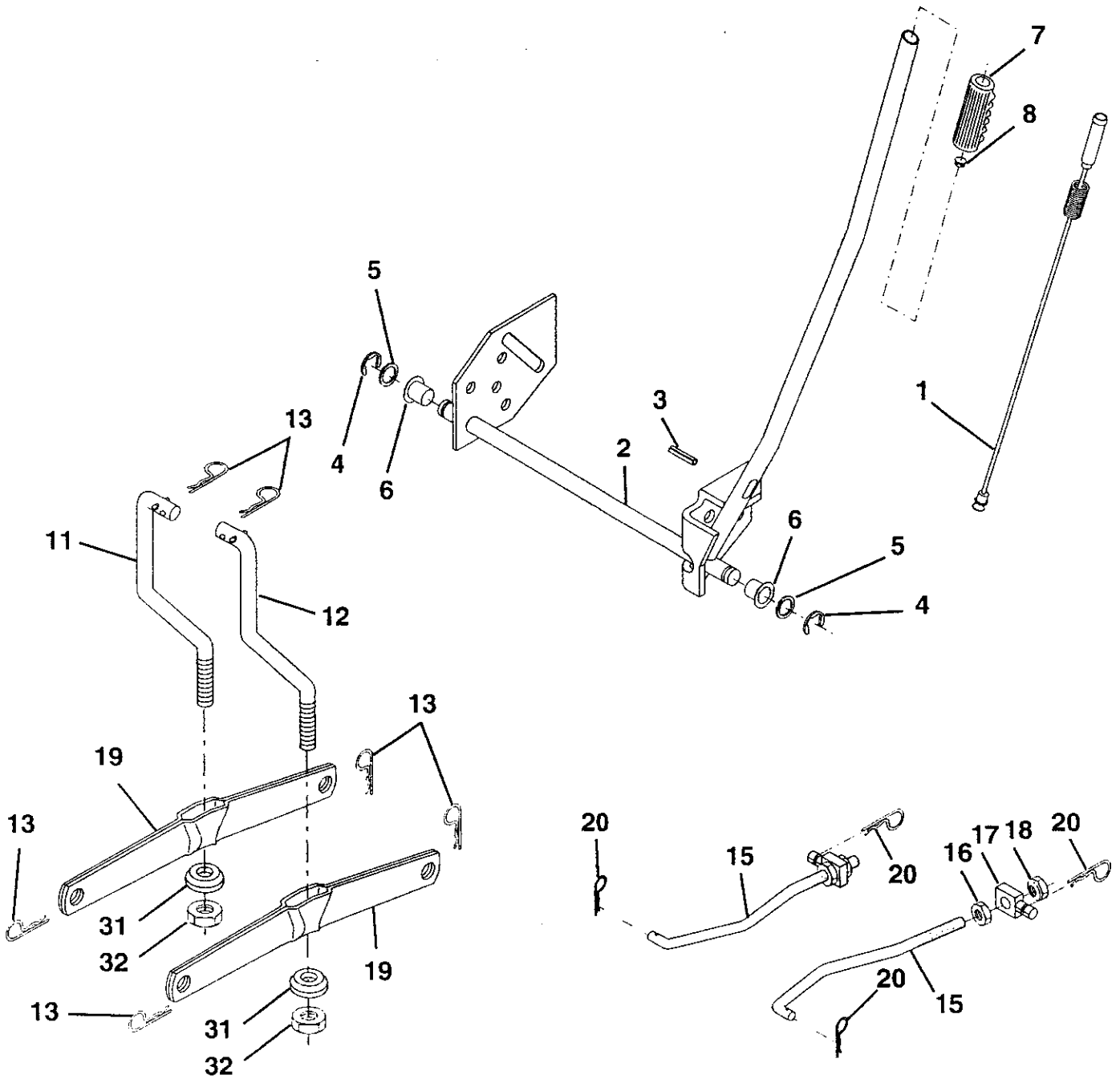
KEY NO.	PART NO.	DESCRIPTION
1	141295	Control Throttle 29.97 LH Flag
2	17720410	Screw Hex Thd Cut 1/4-20x5/8 T
3	-----	Engine(See parts breakdown)
4	149723	Muffler Asm. Twin Lo-Tone
5	144069	Exhaust Asm LH B&S 18 HP Vert
6	144068	Exhaust Asm RH B&S 18 HP Vert
7	138129	Clamp Tube Double Engine
8	150176	Bolt 5/16-18 UNC x 3/4 w/Sems
10	145552	Shield Heat
11	10040400	Washer Lock Hvy Helical 1/4
12	74780412	Bolt Fin Hex 1/4-20 UNC x .75
13	272250	Gasket Muffler
14	13280336	Nipple Pipe 3/8 Npt X 4-1/2"
15	13200300	Elbow Std 90 Degree 3/8-18 Npt
16	11050600	Washer Lock Ext Tooth 3/8
17	17490624	Screw Thdrol 3/8-16x1-1/2 TYTT
23	156123	Shield Browning
25	145996	Control Choke 37"
26	73920600	Nut Keps 3/8-24 UNf
27	152927	Screw
29	137180	Kit Spark Arrestor (Flat Scrm)
31	140280	Tank Fuel Front 2.00 Gal
32	140527	Cap Asm Fuel
33	123487X	Clamp Hose Bik
35	17490512	Screw Thdrol 5/16-18 x 3/4 TYT
37	137040	Line Fuel
38	-----	Plug Oil Drain (Order From Engine Manufacturer)
40	124028X	Bushing Snap Nyl Bik Fuel Line
44	17490412	Screw Hexwsh Thdrol 1/4-20x3/4
46	19091416	Washer 9/32 X 7/8 X 16 Ga
81	128861	Nut Flange 1/4-20 Starter Nut

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm.

# REPAIR PARTS

TRACTOR -- MODEL NUMBER AYP9182B79

LIFT





# REPAIR PARTS

## TRACTOR - - MODEL NUMBER AYP9182B79

### LIFT

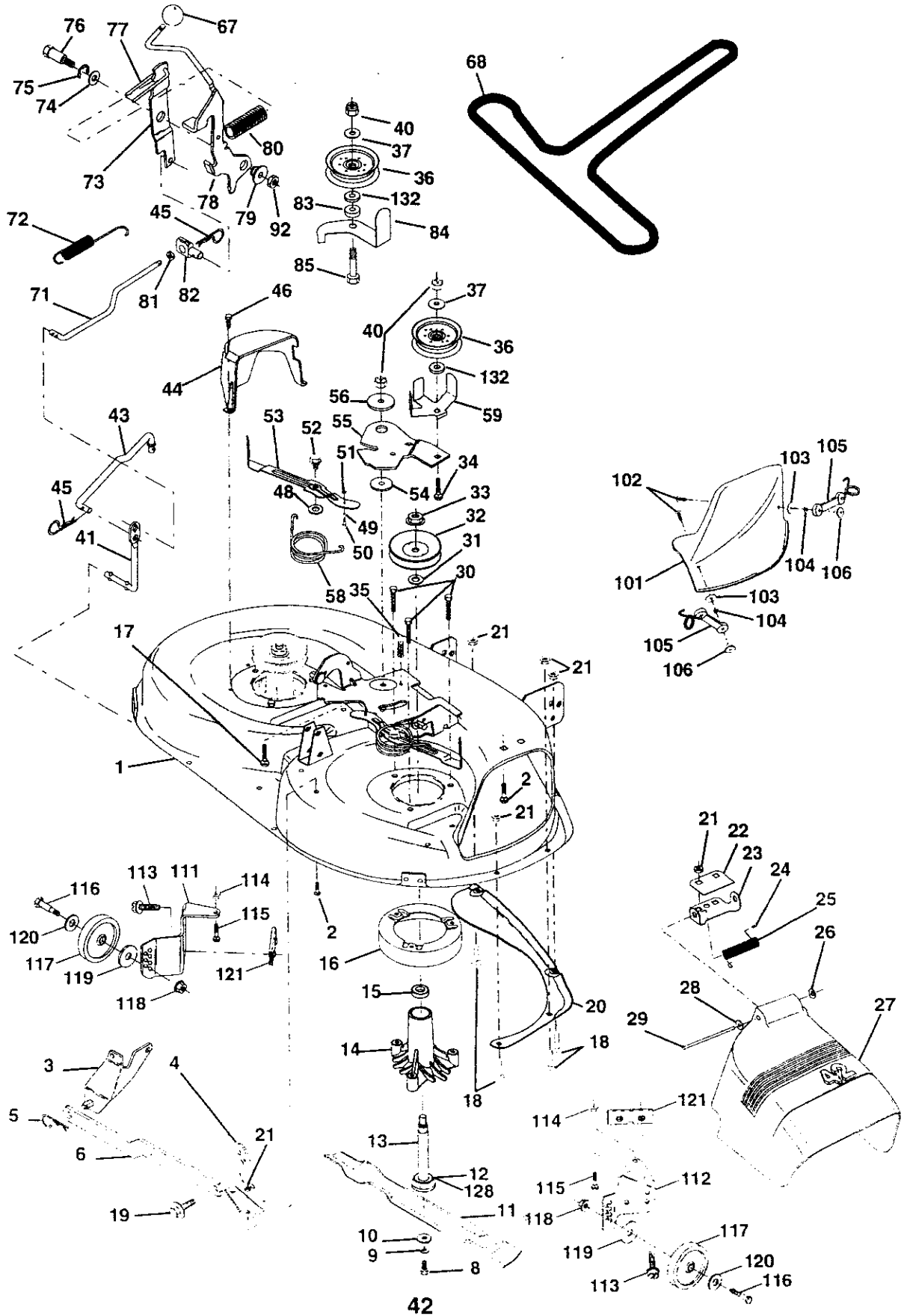
KEY NO.	PART NO.	DESCRIPTION
1	159460	Wire Asm Inner W/Plunger
2	159471	Shaft Asm Lft
3	105767X	Pin Groove
4	12000002	E-ring Truarc #5133-62
5	19211621	Washer Pltd 21/32 X 1 X 21 Ga
6	120183X	Bearing Nylon
7	109413X	Grip Handle Matte
8	124526X	Button Plunger Black
11	139865	Link Lift LH
12	139866	Link Lift RH
13	4939M	Retainer Spring
15	127218	Link Front
16	73350800	Nut Jam Hex 1/2-13 Unc
17	130171	Trunnion Blk Zinc
18	73800800	Nut Lock W/wsh 1/2-13unc
19	139868	Arm Suspension Rear
20	3146R	Retainer Spring
31	140302	Bearing Pvt. Lift Spherical
32	73540600	Nut Crownlock 3/8-24

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NUMBER AYP9182B79

## MOWER DECK



# REPAIR PARTS

## TRACTOR - - MODEL NUMBER AYP9182B79

### MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	144393	Mower Housing	55	155046	Arm Idler 42" mower LT/YT
2	72140506	Bolt Rdhd Sqnk 5/16-18unc X3/4	56	122052X	Spacer Retainer Pm Mower
3	138017	Bracket Asm Fr Sway Bar 38/42	58	140086	Spring Torsion Brakes 42"
4	138440	Bracket Asm Deck 42" sway Bar	59	141043	Guard TUV Idler
5	4939M	Retainer Spring	67	106932X	Knob Rd
6	130832	Arm Suspension Rear	68	144200	V-Belt Mower
8	850857	Bolt 3/8-24 X 1 1/4	71	142427	Rod Clutch Primary 38/42
9	10030600	Washer Lock Hvy 3/8	72	131870	Spring Return
10	140296	Washer Hard Blade Mower Vented	73	127847	Arm Clutch Secondary
11	134149	Blade Mulching 42"	74	121748X	Washer 25/32 X 1-5/8 X 16 Ga
12	129895	Bearing Ball	75	12000029	Ring Klip #t5304-75
13	137645	Shaft Asm W/lower Bearing	76	128903	Bolt Shoulder 3/8-16 Unc 1 44
14	128774	Housing Mandrel Vented	77	127845	Keeper Spring 4 000
15	110485X	Bearing Ball Mandrel	78	154809	Lever Asm Clutch Primary
16	140329	Stripper Mower Vented	79	127498	Bushing 747 Od X 794 Lg Brass
17	72110610	Bolt Rdhd Sqnk 3/8-16 X 1-1/4	80	153701	Spring Clutch Mower
18	72140505	Bolt Rdhd Sqnk 5/16-18 X 5/8	81	73350600	Nut Hex Jam 3/8-16 Unc
19	132827	Bolt Shoulder	82	142028	Trunnion Adj
20	136888	Baffle Vortex 42	83	120958X	Washer Sintered
21	73680500	Nut Crownlock 5/16-18 UNC	84	156084	Keeper Belt Idler
22	134753	Stiffener Bracket 42" deck	85	72140618	Bolt Carriage 3/8-16 x 2-1/4
23	131267	Bracket Deflector Mower 42"	92	73800600	Nut Lock Hex W/Ins. 398-16 unc
24	105304X	Cap Sleeve 80x 112 Blk Mower	101	136420	Cover Mulching 42" Black
25	123713X	Spring Torsion Deflector 2 52	102	71161010	Screw Truss Hd Phil #10-24 x 5/8
26	110452X	Nut Push Phos & Oil	103	19061216	Washer #10
27	130968	Shield Deflector Mower 42" Blk	104	10071000	Washer Lock #10
28	19111016	Washer 11/32 X 5/8 X 16 Ga	105	130758	Latch Asm Bagger
29	131491	Rod Hinge 42" 6 75 Wlg	106	2029J	Nut Weld .327/.304 #10-24
30	138776	Screw Thdrol Hex Head Zinc Mwr	111	155197	Bracket Gauge Wheel LH 42" deck
31	129963	Washer Spacer Mower Vented	112	155198	Bracket Gauge Wheel RH 42" deck
32	153535	Pulley Mandrel 42	113	17490512	Screw Thdrol 5/16-18 X 3/4 Tyt
33	137266	Nut 9/16 Top Lock Fing	114	73510500	Nut Keps 5/16-18 Unc
34	72110614	Bolt Rdhd 3/8-16uncx1-3/4 Gr5	115	72110504	Bolt Carr 5/16-unc X 1/2
35	133835	Fastner Christmas Tree	116	4898H	Bolt Shoulder
36	131494	Pulley Idler Flat 3 060	117	105455X	Wheel Gage
37	19131316	Washer 13/32 x 13/16 x 16 Ga	118	73930600	Nut Crownlock 3/8-16 Unc
40	73680600	Nut Crownlock 3/8-16 UNC	119	19121414	Washer 12/32 x 14/16 x 12 Ga.
41	133551	Rod Pivot W/nibs	120	19171512	Washer 17/32 x 15/16 x 12 Ga.
43	140083	Rod Clutch Secondary W/nibs	121	143723	Bracket Extruded Gauge Wheel
44	140088	Guard Mandrel LH Black	128	153390	Washer Felt
45	4497H	Spring Retainer 1" Zinc/cad	132	19132203	Washer 13/32 x 1-3/8 x 3
46	137729	Screw Hex Thd Cut	--	130794	Mandrel Asm Service (Includes Key Nos. 8-10, 12-15, 31 and 33)
48	133944	Washer Hardened Smaller	--	159481	Deck Serv (Std. Deck - Order seperately gauge wheel components key nos. 111-121.)
49	155066	Roller Asm Cam Follower 42" dec			
50	131340	Bolt Shldr 10-24 Zinc Gr 5 42"			
51	69180	Nut Lock #10-24 Unc			
52	139888	Bolt Shoulder 5/16-18 Unc Blkz			
53	131845	Arm Asm Pad Brake			
54	133943	Washer Hardened			

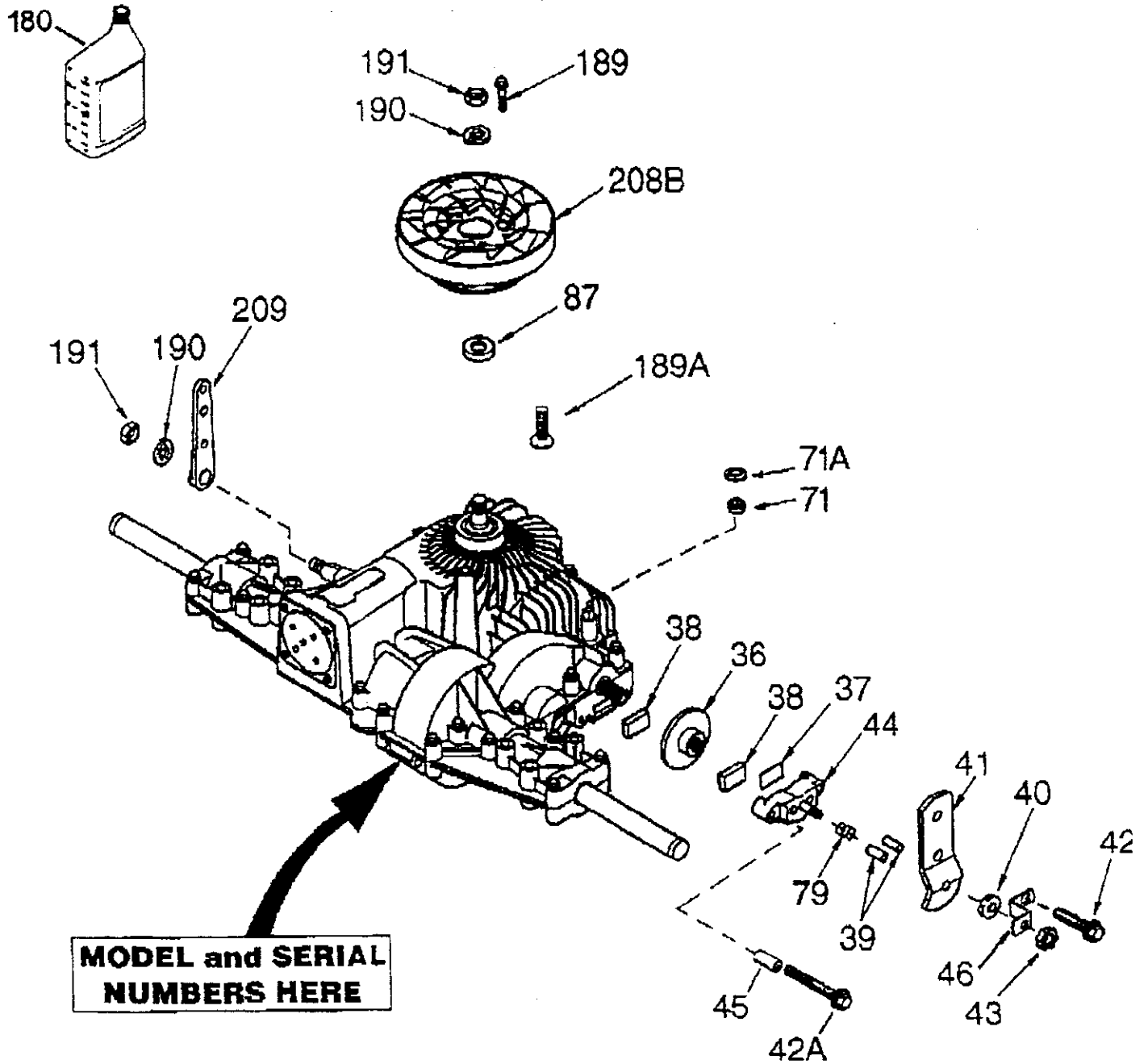
**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR -- MODEL NUMBER AYP9182B79

TRANSAXLE PEERLESS - MODEL NUMBER 205-026B

## TRANSAXLE



# REPAIR PARTS

TRACTOR - - MODEL NUMBER AYP9182B79

TRANSAXLE PEERLESS - MODEL NUMBER 205-026B

## TRANSAXLE

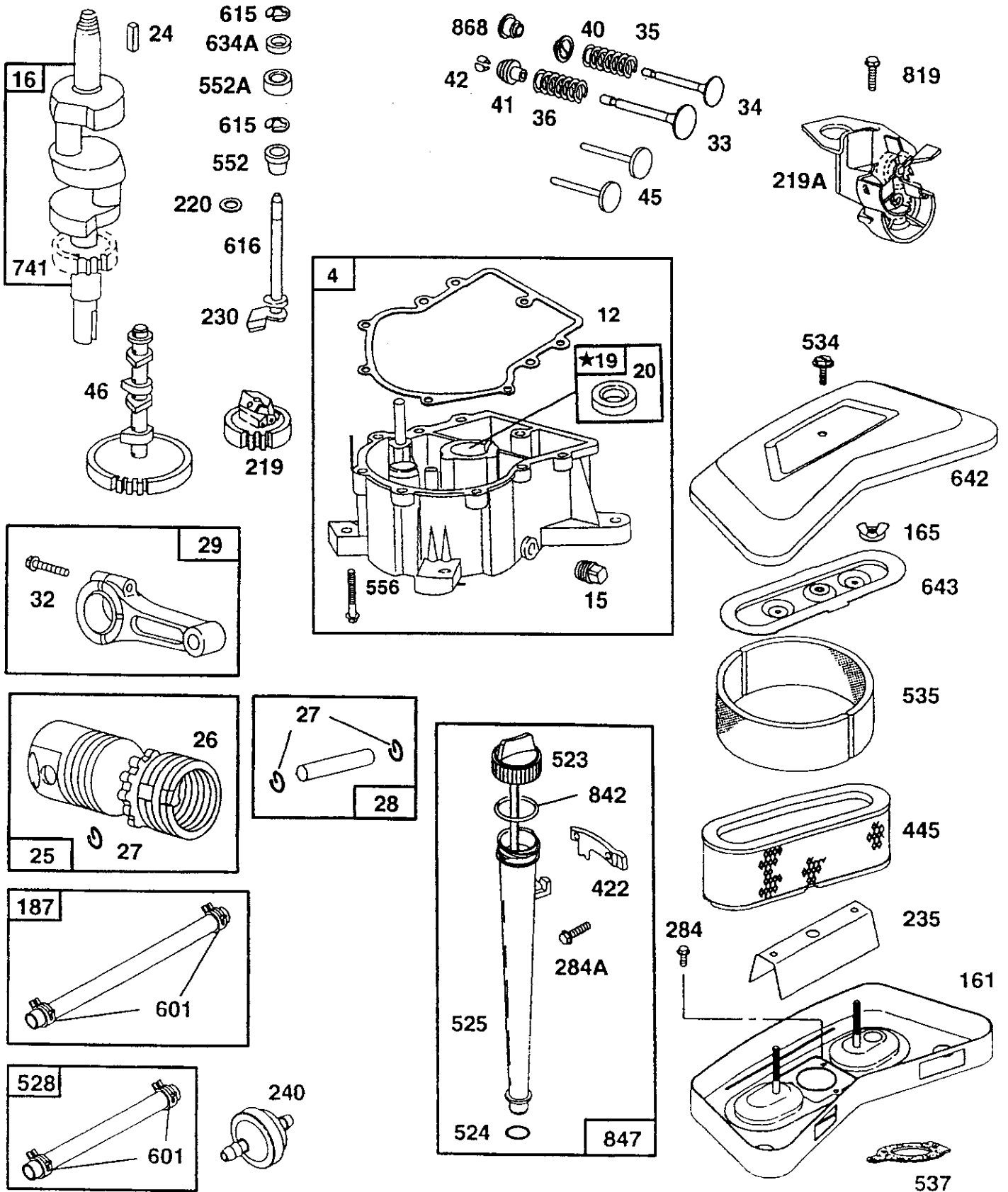
REF PART NO. NO.	DESCRIPTION	REF PART NO. NO.	DESCRIPTION
36 790075	Brake Disc	71A 792162	Pushnut, 9/16"
37 790007	Brake Pad Plate	79 792144	Spring
38 799021	Brake Pad (pkg of 2)	87 788035	Oil Seal, 5/8"
39 786026	Dowel Pin	180 730229A	Gear Oil 80W90
40 792076A	Flat Washer	189 792168	Drive Screw #6 x 1/2"
41 790085	Brake Lever	189A 792169	Screw, 10-32 x 1/2"
42 792073	Screw, 1/4-20 x 1-1/4"	190 792150	Lockwasher
42A 792085A	Screw, 1/4-20 x 2-1/4"	191 792151	Nut, 7/16-20
43 792075	Locknut, 5/16-24	208B 798025	Fan/Coupling (Incl. 189 & 189A)
44 790025	Brake Pad Holder	209 798024	Control Lever
45 786066	Spacer		
46 790086	Brake Lever Bracket		
71 788069	Square Cut Ring		

Parts must be ordered from Tecumseh Products Co.  
**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NUMBER AYP9182B79

BRIGGS & STRATTON ENGINE - MODEL NUMBER 42D707, TYPE NUMBER 1280-01



# REPAIR PARTS

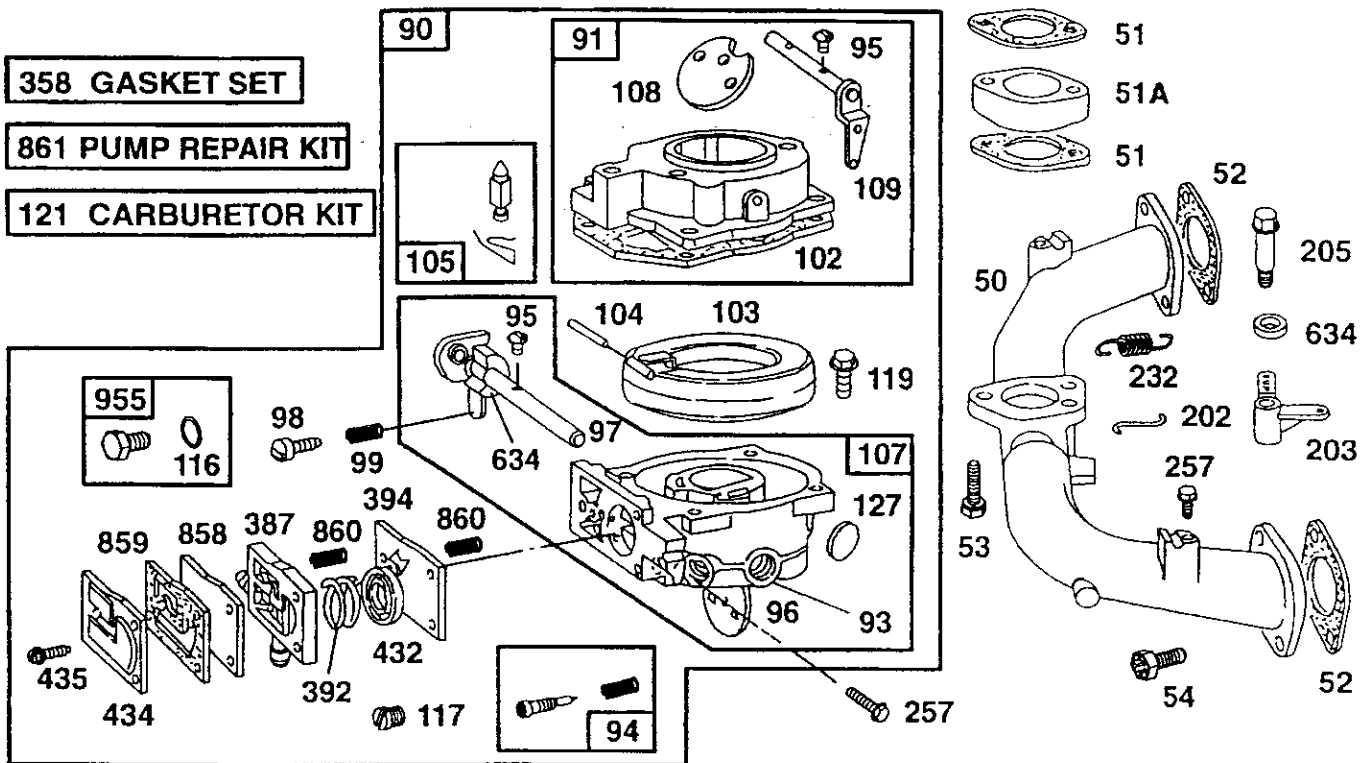
TRACTOR - - MODEL NUMBER AYP9182B79

BRIGGS & STRATTON ENGINE - MODEL NUMBER 42D707, TYPE NUMBER 1280-01

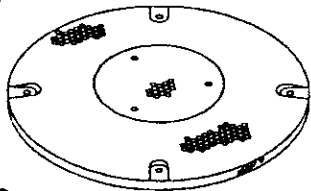
358 GASKET SET

861 PUMP REPAIR KIT

121 CARBURETOR KIT



78



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332

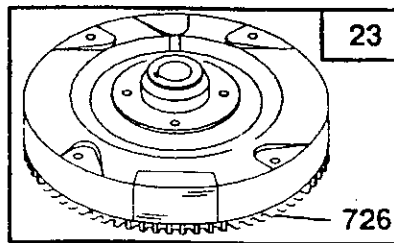
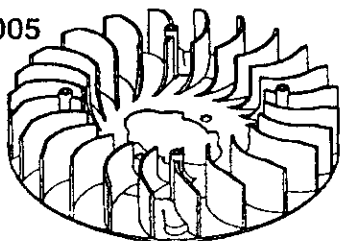
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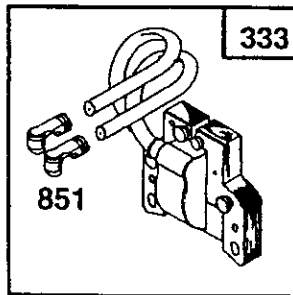
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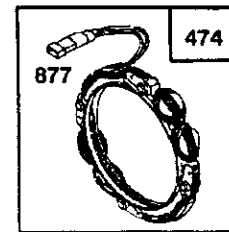
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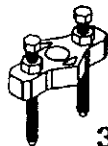


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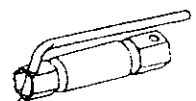
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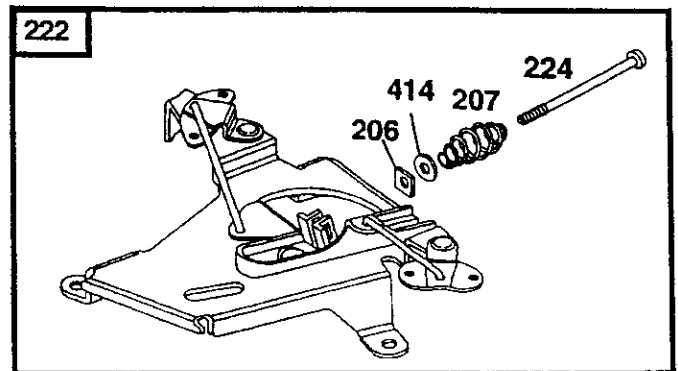
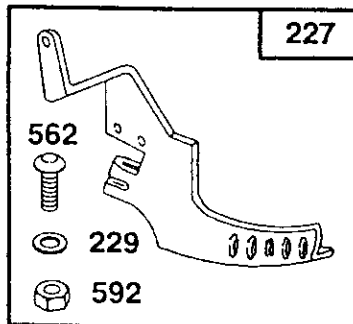
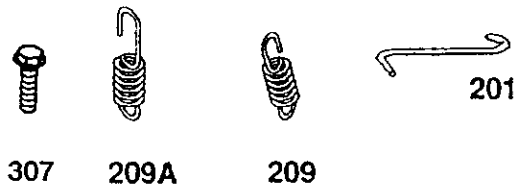
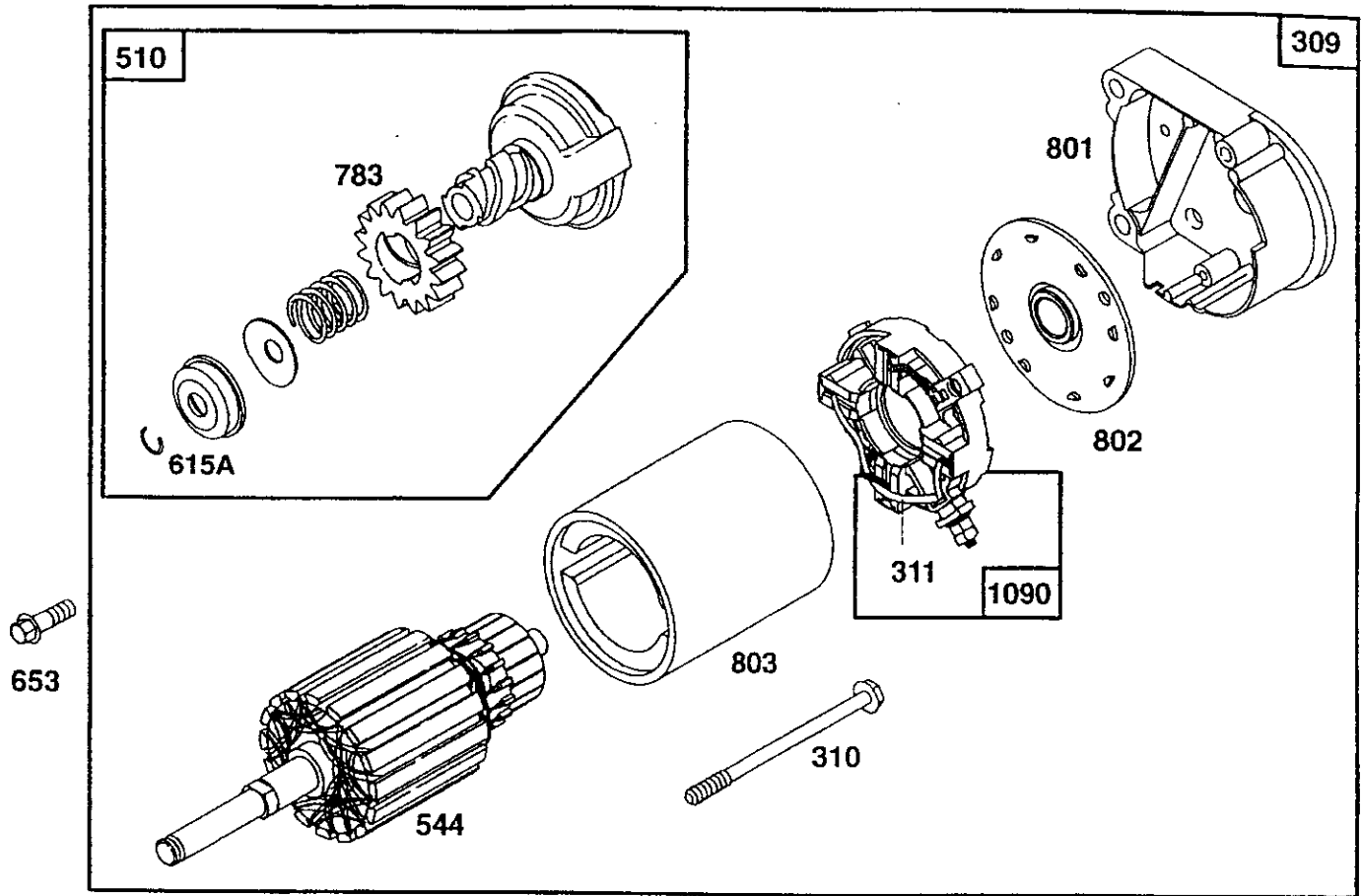


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# REPAIR PARTS

TRACTOR - - MODEL NUMBER AYP9182B79

BRIGGS & STRATTON ENGINE - MODEL NUMBER 42D707, TYPE NUMBER 1280-01

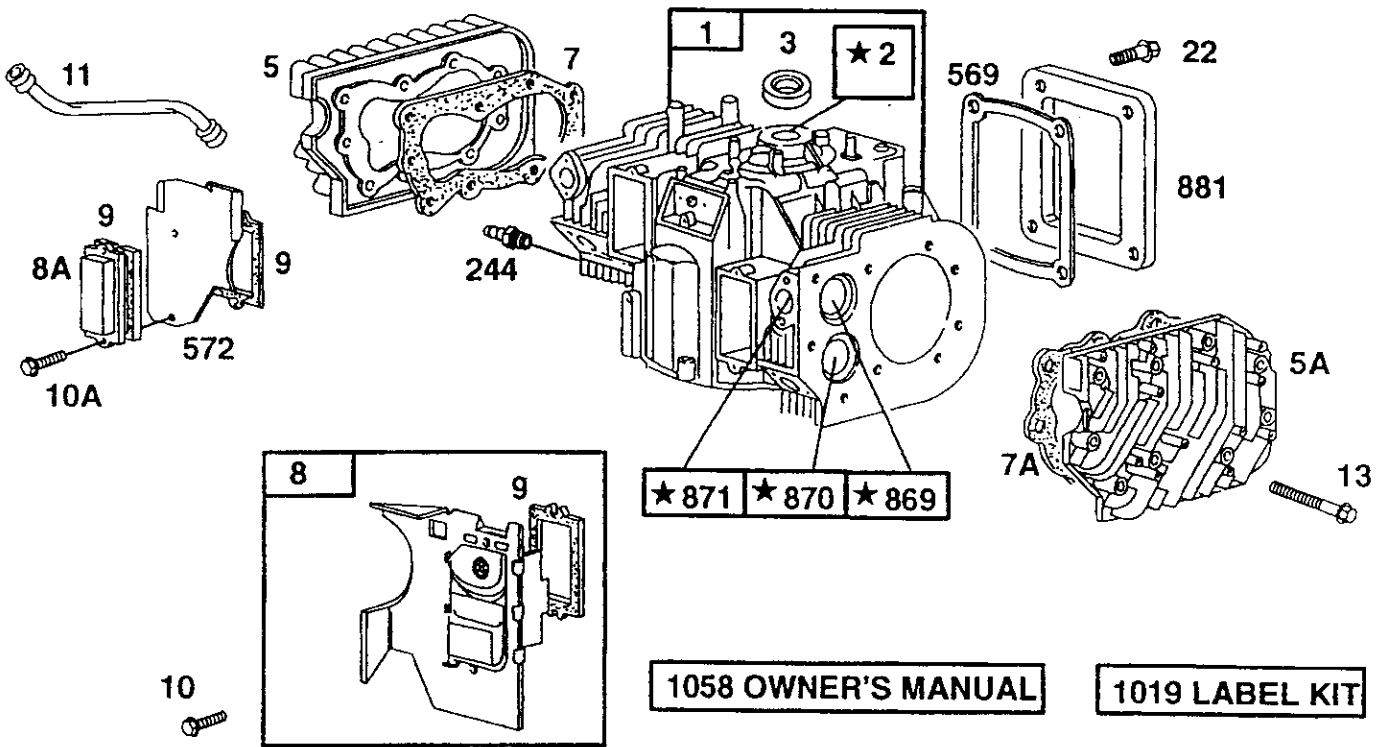




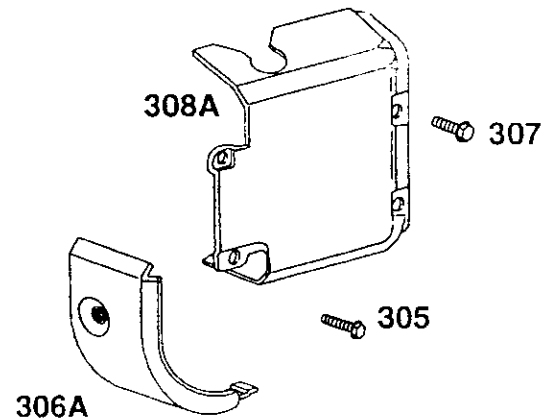
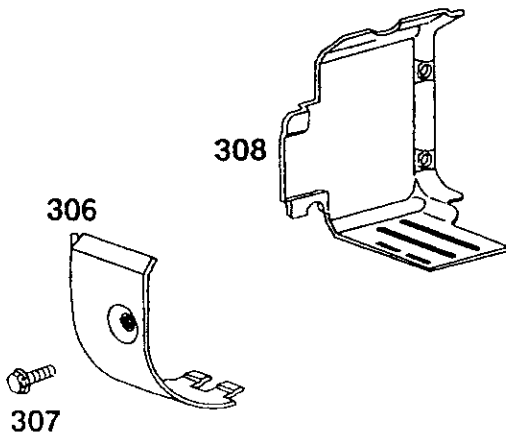
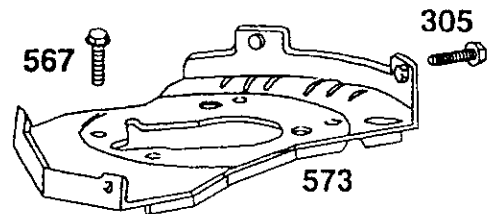
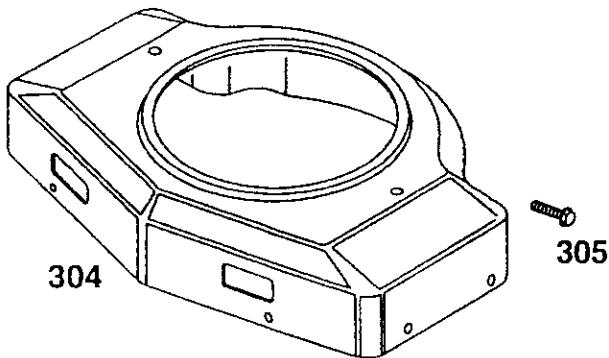
# REPAIR PARTS

TRACTOR -- MODEL NUMBER AYP9182B79

BRIGGS & STRATTON ENGINE - MODEL NUMBER 42D707, TYPE NUMBER 1280-01



★ REQUIRES SPECIAL TOOLS TO INSTALL. SEE REPAIR INSTRUCTION MANUAL.



# REPAIR PARTS

## TRACTOR - - MODEL NUMBER AYP9182B79

### BRIGGS & STRATTON ENGINE - MODEL NUMBER 42D707, TYPE NUMBER 1280-01

KEY PART NO.	NO.	DESCRIPTION	KEY PART NO.	NO.	DESCRIPTION
1	497074	Cylinder Assembly	54	93208	Screw, Phillips
2	399265	Bushing	75	222511	Washer, Spring
3	391086	* Seal, Oil	78	95039	Screw, Hex
4	493304	Sump, Engine	90	495181	Carburetor
5	493457	Head, Cylinder #1	91	495035	Body Assembly, Upper
5A	493458	Head, Cylinder #2	93	231209	Bushing, Throttle Shaft
7	271867	* Gasket, Cylinder Head #1	94	491538	** Valve, Idle Adjust
7A	271868	* Gasket, Cylinder Head #2	95	93499	Screw, Sems
8	495754	Breather Assembly #1	96	221939	Valve, Throttle
8A	222892	Cover, Breather Cylinder #2 (Used Only on Key #572, Air Baffle with Holes for Mounting)	97	392672	Shaft, Throttle
9	27803	* Gasket, Breather	98	91920	Screw, Fillister Head
10	94382	Screw, Sems	99	26157	Spring, Throttle Adjust
10A	94830	Screw, Sems	102	271607	** Gasket, Carburetor Body
11	280225	Tube, Breather	103	298514	Float, Carburetor
12	273208	* Gasket, Crankcase, .015" Thick	104	231435	** Pin, Float Hinge
	271188	* Gasket, Crankcase, .005" Thick	105	394683	** Valve, Needle
	271189	* Gasket, Crankcase, .009" Thick	107	491543	Body Assembly, Lower
13	94565	Screw, Cylinder Head	108	223534	Valve, Choke
15	94239	Plug, Oil Drain	109	392673	Shaft, Choke
16	394028	Crankshaft	116	280474	* O-Ring
	94196	Timing Gear Key	117	231338	Jet, Needle Valve, Fixed
20	291675	* Seal, Oil		231333	Jet, Needle Valve, Fixed, High Altitude
22	94724	Screw, Sems	119	94152	Screw, Hex Head
23	491180	Flywheel	121	491539	Carburetor Kit
24	222698	Key, Flywheel	127	223472	** Plug, Welch
25	498584	Piston Assembly, Standard Size	161	496599	Base, Air Cleaner
	498585	Piston Assembly, .010" Oversize	165	94289	Nut, Wing
	498586	Piston Assembly, .020" Oversize	187	299146	Line, Fuel, 28" Long (Cut to Suit)
	498507	Piston Assembly, .030" Oversize	188	94627	Screw
26	394959	Ring Set, Standard Size	201	262683	Link
	394960	Ring Set, .010" Oversize	202	262684	Link
	394961	Ring Set, .020" Oversize	203	280997	Crank, Bell
	394962	Ring Set, .030" Oversize	205	93971	Screw, Hex Head
27	263129	Lock, Piston Pin	206	94298	Nut
28	498319	Pin, Piston, Standard Size	207	262337	Spring, Control Rod
	391286	Pin, Piston, .005" Oversize	209	262352	Spring, Governor
29	394306	Rod, Connecting, Standard Size	209A	261563	Spring, Governor Idle
	397158	Rod, Connecting, .020" Undersize	219	394348	Gear, Governor
32	94671	Screw, Connecting Rod	219A	393415	Oil Slinger
33	390420	Valve, Exhaust	220	222773	Washer, Thrust
34	261528	Valve, Intake	222	491282	Bracket, Control
35	65906	Spring, Valve, Intake	224	94297	Screw, Torx®
36	26828	Spring, Valve, Exhaust			
40	221596	Retainer, Valve, Intake	*		Included in Gasket Set (495868)
41	292260	Retainer, Valve, Exhaust	**		Included in Carburetor Kit (491539)
42	494553	Keeper, Valve	***		Included in Carburetor Kit (491539), and Pump Repair Kit (393397)
45	261368	Tappet, Valve	****		Included in Gasket Set (495868), and Carburetor Kit (491539)
46	213520	Gear, Cam			
50	213290	Manifold, Intake			
51	271412	**** Gasket, Carburetor Mounting			
51A	281411	Spacer, Carburetor			
52	270884	* Gasket, Intake Manifold Mounting			
53	93970	Screw, Hex Head, Carburetor to Manifold			

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

## TRACTOR - - MODEL NUMBER AYP9182B79

### BRIGGS & STRATTON ENGINE - MODEL NUMBER 42D707, TYPE NUMBER 1280-01

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
227 491297	Lever Assembly, Governor	556 93585	Screw, Hex Head
229 62199	Washer	562 93853	Bolt, Governor Lever
230 223882	Washer, Governor Crank, Inside	567 94811	Screw, Hex Head, Back Plate to Cylinder
235 224995	Shield, Fuel Spray	569 272645	* Gasket, Base
240 394358	Filter, Fuel	572 224816	Baffle, Air, Cylinder #2
244 230318	Connector, Fuel Line	573 491304	Plate, Back
257 93897	Screw, Sems	592 92278	Nut, Hex.
258 94623	Screw, Sems	601 93053	Clamp, Hose
259 223890	Bracket, Cable	615 94296	Retainer, E-Ring
265 221535	Clamp, Casing	615A 263080	Retainer
267 94906	Screw, Sems	616 491530	Crank, Governor
284 94674	Screw, Hex Head	634 271013	** Washer, Throttle Shaft
284A 94882	Screw, Hex Head	634A 491287	* Seal, Governor Shaft
304 495469	Housing, Blower, Red	635 66538	Boot, Spark Plug
305 94786	Screw, Sems	642 225008	Cover, Air Cleaner
306 222846	Shield, Cylinder	643 496700	Plate, Air Cleaner
306A 223734	Shield, Cylinder	653 93585	Screw, Hex Head
307 94930	Screw, Self-Tapping	726 391362	Gear, Ring (Includes Mounting Parts)
308 224774	Cover, Air Guide	741 262989	Gear, Timing
308A 224775	Cover, Air Guide	783 280104	Gear, Starter
309 497596	Motor, Starter	801 394860	Cap, Drive
310 94003	Bolt, Thru	802 497607	Cap, End
311 497608	Brush Set	803 497604	Housing, Starter
332 230674	Nut, Hex	819 94675	Screw, Hex Head
333 394891	Armature, Magneto	842 270920	* Seal, Cap
334 94731	Screw, Sems	847 495715	Tube Assembly, Oil
337 802592	Plug, Spark	851 493880	Terminal, Cable
356 494705	Wire, Stop	858 270989	*** Diaphragm, Carburetor
358 491856	Gasket Set	859 271025	*** Gasket, Pump
363 19203	Flywheel Puller	860 261358	*** Spring, Diaphragm
383 89838	Wrench, Spark Plug	861 393397	Repair Kit, Pump
387 280197	Body, Pump	868 497212	Seal, Valve
392 261395	*** Spring, Diaphragm	869 261463	Seat, Valve, Intake
394 270988	*** Diaphragm, Carburetor	870 213316	Seat, Valve, Exhaust
414 220680	Washer	871 261961	Bushing, Guide (Exhaust Only)
422 222875	Bracket, Oil Fill	231218	Bushing, Guide (Intake, Brass)
432 221377	*** Cap, Spring	877 393456	Wire, Alternator
434 223688	Cover, Diaphragm	881 495901	Plate, Cover
435 93829	Screw, Diaphragm Cover	955 397882	Plug and Seal, Solenoid
445 394019	Filter, Air	1005 281053	Fan, Flywheel
468 497908	Screen, Rotating	1006 224901	Retainer, Fan
474 393474	Alternator	1019 496726	Label Kit
482 93621	Screw,	1058 272112	Owner's Manual
510 497606	Drive, Starter	1090 497605	Retainer, Brush
523 494947	Cap, Oil Fill		
524 271157	* Seal, Fill Tube		
525 495348	Tube, Oil Fill (Includes Seals)		
528 383815	Hose, Vacuum		
534 94823	Screw, Air Cleaner		
535 272490	Filter, Air		
537 271411	**** Gasket, Air Cleaner		
544 497603	Armature, Starter		
552 262332	Lower Bushing, Governor		
552A 262331	Upper Bushing, Governor		

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

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# SERVICE NOTES

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# SERVICE NOTES

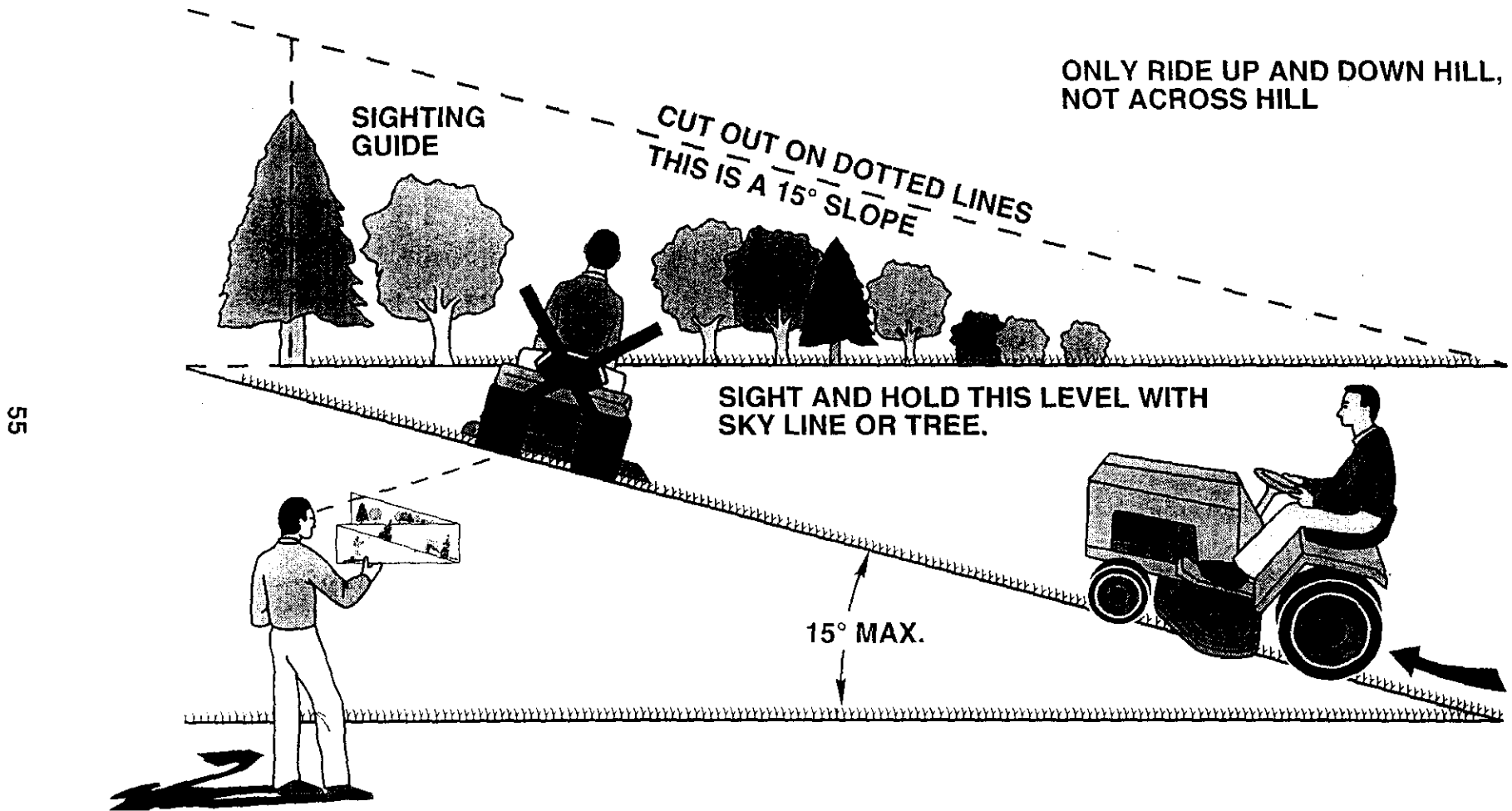
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# SERVICE NOTES

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# SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION



 Operate your Tractor up and down the face of slopes (not greater than 15°), never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

## HOW AND WHERE TO ORDER PARTS

You can identify your product correctly by looking at its model number label which is located under the seat.

1. A. Name the product that needs a part, for example: tractor.  
B. State the product's model number and factory number. These numbers appear on a label on the product.
2. List the description and part number of the part you want. This manual shows drawings, descriptions, and part numbers.
3. You may order from a participating Western Auto store. If you cannot do that, please order direct from:

Telephone: 1-800-633-8434

Western Auto National Parts Center  
2107 Grand Avenue  
Kansas City, MO 64108