

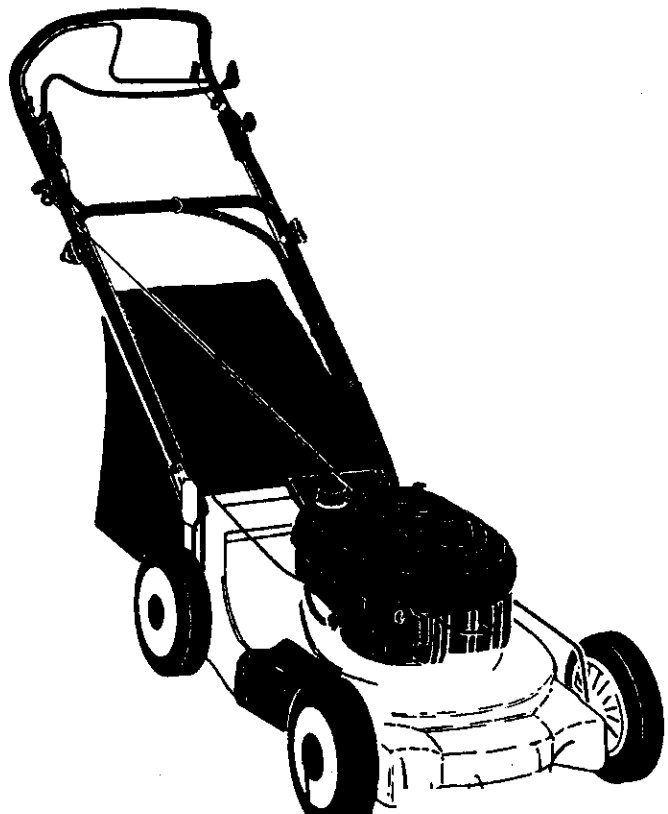
Owner's Manual

CRAFTSMAN®

**6.75 HORSEPOWER
21" MULTI-CUT
POWER PROPELLED
ROTARY LAWN MOWER**

Model No.
917.377972

- **Safety**
- **Assembly**
- **Operation**
- **Maintenance**
- **Español**
- **Repair Parts**



CAUTION:

Read and follow all
Safety Rules and Instructions
before operating this equipment

Sears, Roebuck and Co., Hoffman Estates, IL 60179
Visit our Craftsman website: www.sears.com/craftsman

TABLE OF CONTENTS

Warranty	2	Product Specifications	12
Safety Rules	2	Service and Adjustments	15
Assembly	4	Storage	16
Operation	6	Troubleshooting	17
Maintenance Schedule	11	Repair Parts	38
Maintenance	11	Parts Ordering	Back Cover

WARRANTY

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN POWER MOWER

For two years from date of purchase, when this Craftsman Lawn Mower is maintained, lubricated, and tuned up according to the operating and maintenance instructions in the owner's manual, Sears will repair free of charge any defect in material or workmanship. If this Craftsman Lawn Mower is used for commercial or rental purposes, this warranty applies for only 90 days from the date of purchase.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as rotary mower blades, blade adapters, belts, air cleaners and spark plug.
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain the equipment according to the instructions contained in the owner's manual.

Warranty service is available by returning the Craftsman power mower to the nearest Sears Service Center/Department in the United States. This warranty applies only while this product is in use in the United States.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SEARS, ROEBUCK AND CO., D/817 WA, HOFFMAN ESTATES, ILLINOIS 60179

SAFETY RULES

IMPORTANT: This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

I. GENERAL OPERATION

- Read, understand, and follow all instructions on the machine and in the manual(s) before starting. Be thoroughly familiar with the controls and the proper use of the machine before starting.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Only allow responsible individuals, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, bones, sticks, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Do not operate the mower when barefoot or wearing open sandals. Always wear substantial foot wear.
- Do not pull mower backwards unless absolutely necessary. Always look down and behind before and while moving backwards.
- Do not operate the mower with proper guards, plates, grass catcher or other safety protective devices in place.
- See manufacturer's instructions for proper operation and installation of accessories. Only use accessories approved by the manufacturer.
- Stop the blade(s) when crossing gravel drives, walks, or roads.
- Stop the engine (motor) whenever you leave the equipment, before cleaning the mower or unclogging the chute.
- Shut the engine (motor) off and wait until the blade comes to complete stop before removing grass catcher.

- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Never operate machine in wet grass. Always be sure of your footing; keep a firm hold on the handle and walk; never run.
- Disengage the self-propelled mechanism or drive clutch on mowers so equipped before starting the engine (motor).
- If the equipment should start to vibrate abnormally, stop the engine (motor) and check immediately for the cause. Vibration is generally a warning of trouble.
- Always wear safety goggles or safety glasses with side shields when operating mower.
- Before and while walking backwards, look behind and *down* for small children.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

IV. SERVICES

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
 - Use only an approved container.
 - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
 - Never refuel the machine indoors.
 - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Never make adjustments or repairs with the engine (motor) running. Disconnect the spark plug wire, and keep the wire away from the plug to prevent accidental starting.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never attempt to make wheel height adjustments while the engine (motor) is running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Do not change the engine governor setting or overspeed the engine.

II. SLOPE OPERATION

Slopes are a major factor related to slip and fall accidents which can result in severe injury. All slopes require extra caution. If you feel uneasy on a slope, do not mow it.

DO:

- Mow across the face of slopes: never up and down. Exercise extreme caution when changing direction on slopes.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Tall grass can hide obstacles.

DO NOT:

- Do not trim near drop-offs, ditches or embankments. The operator could lose footing or balance.
- Do not trim excessively steep slopes.
- Do not mow on wet grass. Reduced footing could cause slipping.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the trimming area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.

⚠ Look for this symbol to point out important safety precautions. It means **CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.**

⚠ CAUTION: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot contact spark plug.

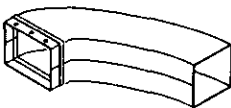


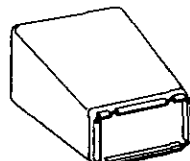
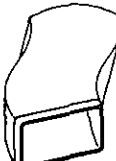
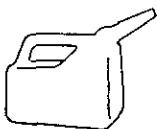
⚠WARNING: Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

⚠WARNING: Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. **Wash hands after handling.**


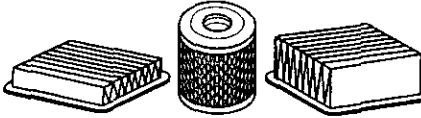


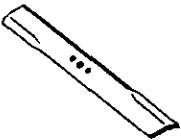
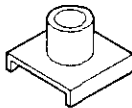


ACCESSORIES

These accessories were available when this lawn mower was produced. **They are not shipped with your mower.** They are also available at most Sears retail outlets and service centers. Most Sears stores can also order repair parts for you, when you provide the model number of your lawn mower. Some of these accessories may not apply to your lawn mower.

LAWN MOWER PERFORMANCE

 CLIPPING DEFLECTOR FOR REAR DISCHARGE LAWN MOWERS	 MULCHER KITS	 STABILIZER
 GRASS CATCHERS FOR REAR DISCHARGE LAWN MOWERS	 GRASS CATCHERS FOR SIDE DISCHARGE LAWN MOWERS	 GAS CANS

LAWN MOWER MAINTENANCE

 MUFFLERS	 AIR FILTERS	 SPARK PLUGS
 BELTS	 BLADES	 BLADE ADAPTERS
 WHEELS	 ENGINE OIL	

ASSEMBLY

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new lawn mower.

IMPORTANT: This lawn mower is shipped **WITHOUT OIL OR GASOLINE** in the engine.

Your new lawn mower has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your lawn mower, all

parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to ensure proper tightness. All parts such as nuts, washers, bolts, etc., necessary to complete the assembly have been placed in the parts bag.

TO REMOVE LAWN MOWER FROM CARTON

- Remove loose parts included with mower.

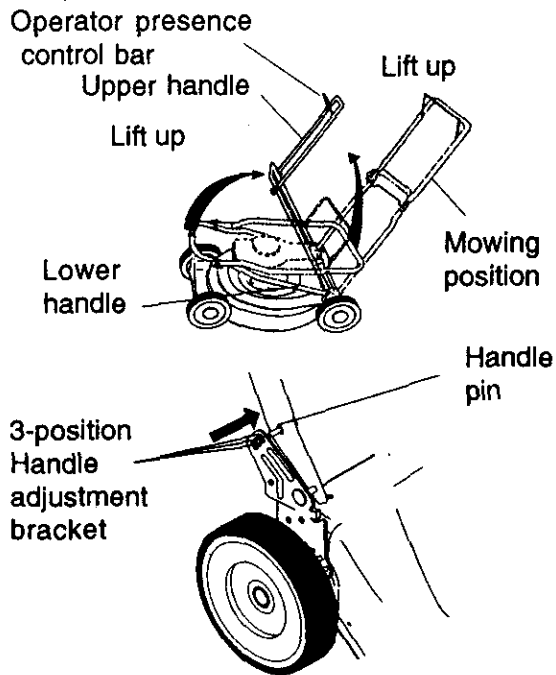
- Cut down two end corners of carton and lay end panel down flat.
- Remove all packing materials except padding between upper and lower handle and padding holding operator presence control bar to upper handle.
- Roll lawn mower out of carton and check carton thoroughly for additional loose parts.

HOW TO SET UP YOUR LAWN MOWER

TO UNFOLD HANDLE

IMPORTANT: Unfold handle carefully so as not to pinch or damage control cables.

- Raise lower handle section to operating position and squeeze the bottom ends of lower handle towards each other until the pin in handle can be inserted into one of the three height adjustment holes.
- Remove protective padding, raise upper handle section into place on lower handle and tighten both handle knobs.
- Remove any packing material from around control bar.
- Your handles may be adjusted for your mowing comfort. Refer to Service and Adjustments section of this manual.



TO INSTALL ATTACHMENTS

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging; See OPERATION section of this manual.

TO PREPARE BATTERY

NOTE: Your battery must be charged before you can start your lawn mower.

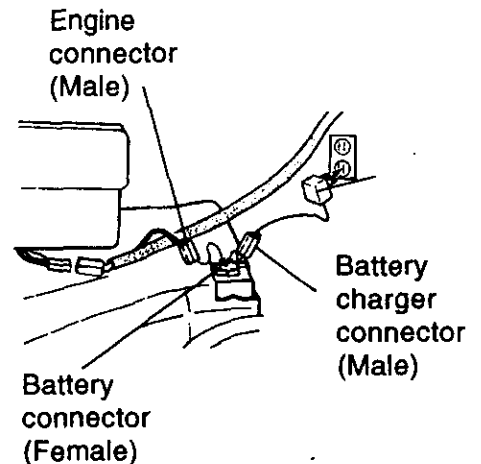
- Disconnect engine battery connector (male) from battery connector (female)
- Connect battery charger connector (male) to battery connector (female).
- Plug battery charger into 110 volt A.C. outlet.
- Leave battery charger connected for 24 hours before starting your engine for the first time.
- After charging, connect engine connector (male) to battery connector (female).

Your engine has an integral alternator for partial charging. Connect your battery charger to charge battery as required.

IMPORTANT: The engine alternator will not charge a discharged battery.

At the end of the mowing season the battery should be charged for 48 hours to protect the battery during winter storage.

CAUTION: Always disconnect the engine connector (male) from the battery connector (female) to prevent accidental starting when transporting or storing your lawn mower after the season.

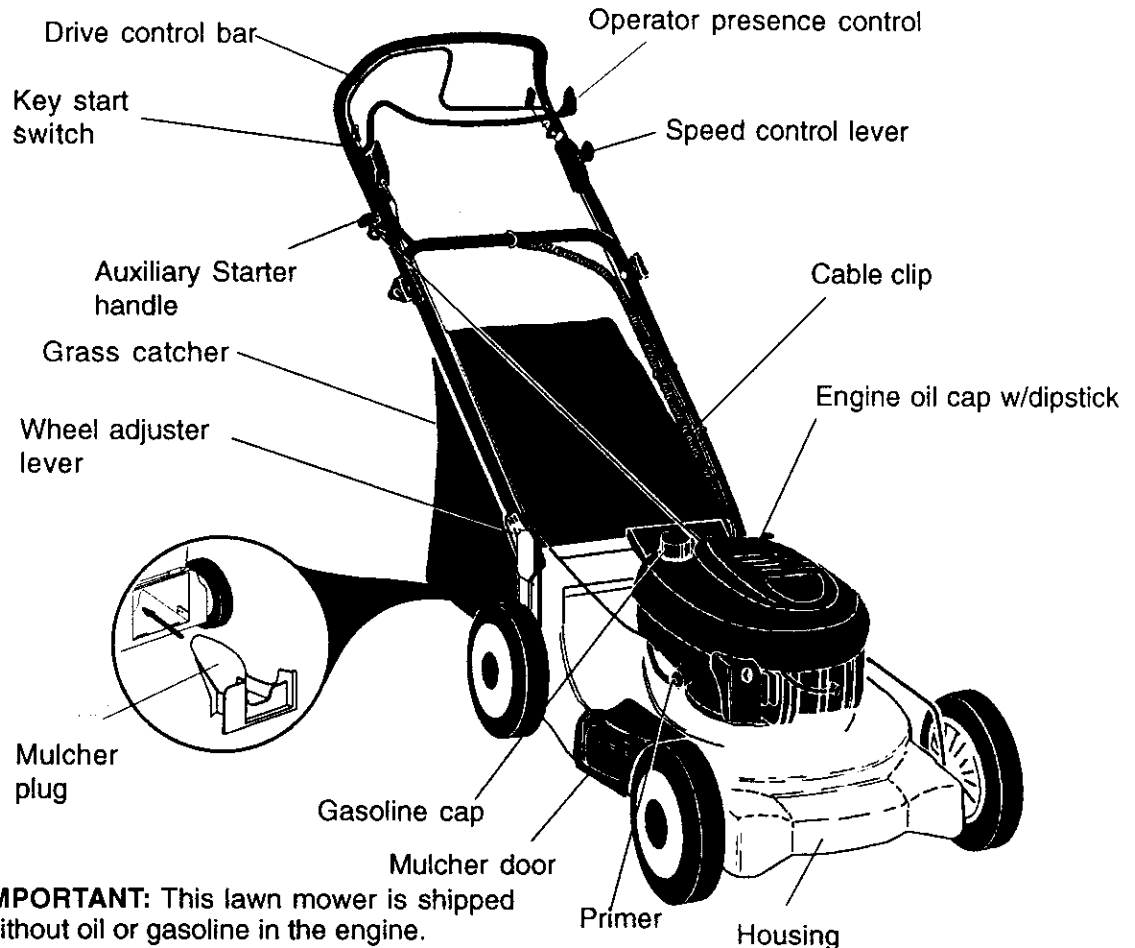
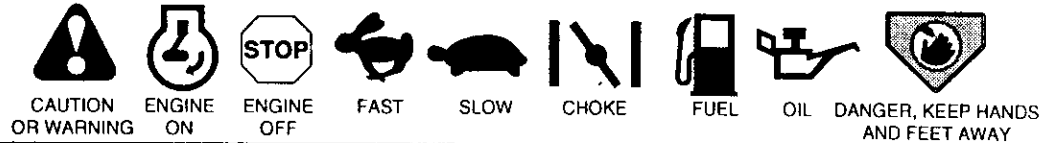


OPERATION

KNOW YOUR LAWN MOWER

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR LAWN MOWER. Compare the illustrations with your lawn mower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

These symbols may appear on your lawn mower or in literature supplied with the product. Learn and understand their meaning.



IMPORTANT: This lawn mower is shipped without oil or gasoline in the engine.

MEETS CPSC SAFETY REQUIREMENTS

Sears rotary walk-behind power lawn mowers conform to the safety standards of the American National Standards Institute and the U.S. Consumer Product Safety Commission. The blade turns when the engine is running.

Operator presence control - must be held down to the handle to start the engine. Release to stop the engine.

Primer - pumps additional fuel from the carburetor to the cylinder for use when starting a cold engine.

Auxiliary Starter handle - used for starting the engine.

Drive control bar - used to engage power-propelled forward motion of lawn mower.

Mulcher plug - Located at the rear discharge opening must be removed when converting to bagging operation.

Key start switch - used to start engine



The operation of any lawn mower can result in foreign objects thrown into the eyes, which can result in severe eye damage.

Always wear safety glasses or eye shields while operating your lawn mower or performing any adjustments or repairs. We recommend a wide vision safety mask over spectacles or standard safety glasses.

HOW TO USE YOUR LAWN MOWER ENGINE SPEED

The engine speed was set at the factory for optimum performance. Speed is not adjustable.

ENGINE ZONE CONTROL

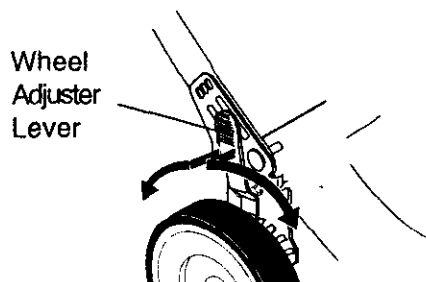
CAUTION: Federal regulations require an engine control to be installed on this lawn mower in order to minimize the risk of blade contact injury. Do not under any circumstances attempt to defeat the function of the operator control. The blade turns when the engine is running.

- Your lawn mower is equipped with an operator presence control bar which requires the operator to be positioned behind the lawn mower handle to start and operate the lawn mower.

TO ADJUST CUTTING HEIGHT

- All four wheels are adjusted by a single lever.
- Pull adjuster lever toward wheel. To raise mower, move lever forward to desired position. To lower mower, move the lever toward the rear.

Lower Wheels for high cut



Raise Wheels for low cut

GROUND DRIVE SPEEDS

Your lawn mower provides multiple speeds to let you select the speed that suits you best.

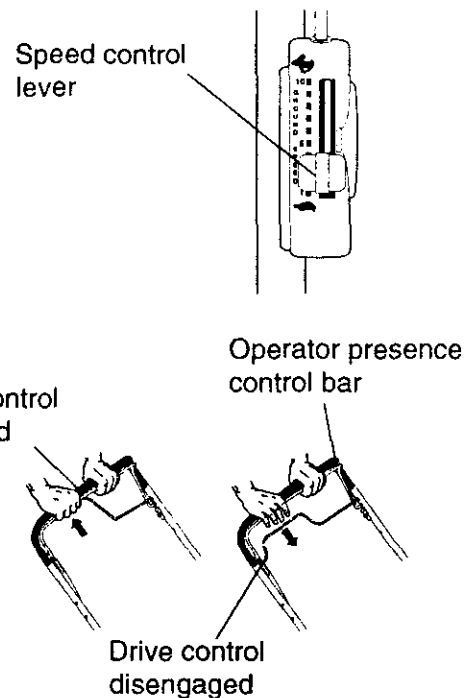
- Lower speeds are for slow, heavy/thick grass cutting or trimming.
- Medium speeds are for normal grass cutting or trimming.
- High is for light cutting and for ground transport.

NOTE: Do not move speed control lever unless the engine is running

TO OPERATE DRIVE SYSTEM

- With engine running, select ground speed by moving speed control lever to desired position.
- To start forward motion, pull drive control bar back against handle.
- To stop forward motion, release drive control bar.

IMPORTANT: Always keep drive control bar fully engaged against handle when in use.



TO CONVERT MOWER

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging:

REAR BAGGING-

- Open rear door and remove mulcher plug. Store mulcher plug in a safe place.
- To convert to mulching or discharging operation, install mulcher plug into rear discharge opening of mower.

SIDE DISCHARGING-

- Rear door must be closed.
- Open mulcher door and install discharge deflector under guard as shown.
- Mower is now ready for discharging operation.
- To convert to mulching or bagging operation, discharge deflector must be removed and mulcher door must be closed.

**SIMPLE STEPS TO REMEMBER
WHEN CONVERTING YOUR LAWN
MOWER**

FOR MULCHING -

- Rear mulcher plug installed.
- Mulcher door closed.

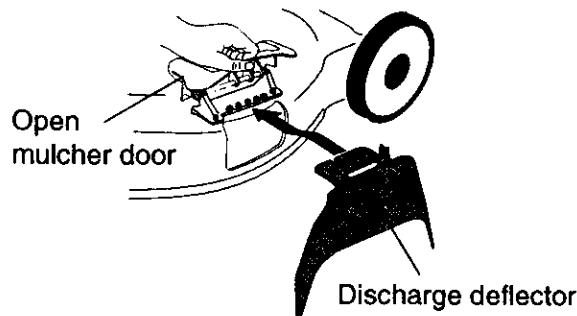
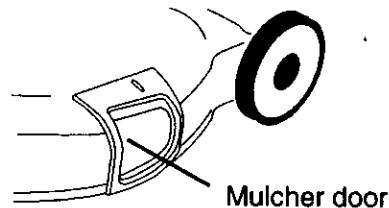
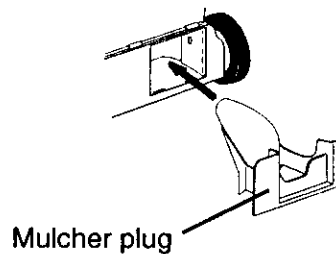
FOR REAR BAGGING -

- Rear mulcher plug removed.
- Grass catcher installed.
- Mulcher door closed.

FOR SIDE DISCHARGING -

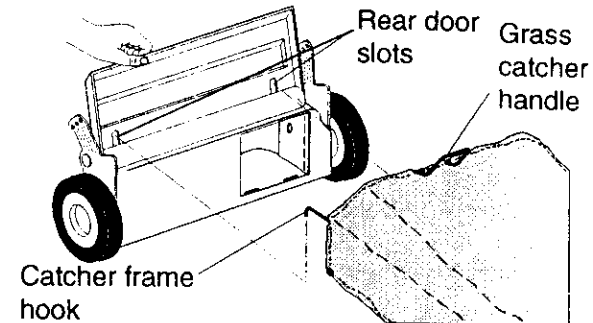
- Rear mulcher plug installed.
- Side discharge deflector installed.

CAUTION: Do not run your lawn mower without rear mulcher plug in place or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.



TO ATTACH GRASS CATCHER

- Lift the rear door of the lawn mower and place the grass catcher frame hooks into the slots of the rear door.
- The grass catcher is secured to the lawn mower housing when the rear door is lowered onto the grass catcher frame.

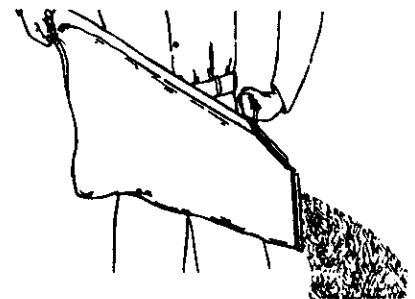


CAUTION: Do not run your lawn mower without rear mulcher plug or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.

TO EMPTY GRASS CATCHER

- Lift up on grass catcher using the frame handle.
- Remove grass catcher with clippings from under lawn mower handle.
- Empty clippings from bag using both frame handle and bag handle.

NOTE: Do not drag the bag when emptying; it will cause unnecessary wear.



**BEFORE STARTING ENGINE
OIL**

Your lawn mower is shipped without oil in the engine.

- Be sure mower is level and area around oil fill is clean.
- Remove engine oil cap and fill to the full line on the dipstick.

NOTE: Allow oil to settle down into engine for accurate reading.

- Engine holds 27ozs. of oil. For type and grade of oil to use, see "ENGINE" in maintenance section of this manual.
- Pour oil slowly. Do not over fill.

- Check oil level before each use. Add oil if needed. Fill to full line on dipstick.
- To read proper level, tighten engine oil cap each time.
- Reinstall engine oil cap and tighten.
- Change the oil after every 25 hours of operation or each season. You may need to change the oil more often under dusty, dirty conditions.

ADD GASOLINE

- Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

⚠WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the fuel tank, start the engine and let it run until fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in fuel tank or permanent damage may occur.

⚠CAUTION: Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

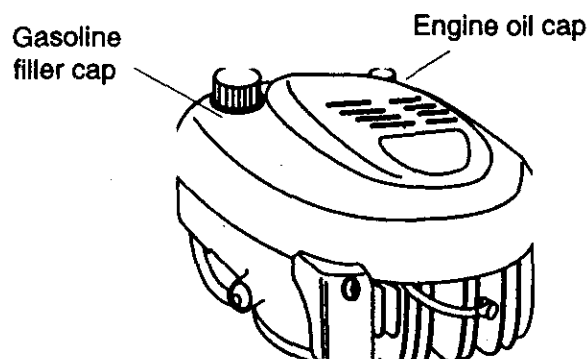
TO START ENGINE

- To start a cold engine, push primer three (3) times before trying to start. Use a firm push. This step is not usually necessary when starting an engine which has already run for a few minutes.
- Move engine speed control lever to fast position.
- Hold operator presence control bar down to the handle.
- Turn electric start key clockwise to crank engine.

IMPORTANT: Do not crank engine more than five continuous seconds between each time you try to start. Wait 5 to 10 seconds between each attempt.

- To start engine using the auxiliary starter handle, follow the steps above. Exchange the use of the start key for starter handle. Pull starter handle quickly. Do not allow starter rope to snap back.
- To stop engine, release operator presence control bar.

NOTE: In cooler weather it may be necessary to repeat priming steps. In warmer weather over priming may cause flooding and engine will not start. If you do flood engine wait a few minutes before attempting to start and do not repeat priming steps.



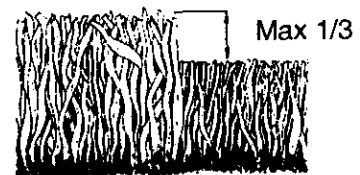
MOWING TIPS

- Under certain conditions, such as very tall grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings. It may also be necessary to reduce ground speed and/or run the lawn mower over the area a second time.
- For extremely heavy cutting, reduce the width of cut by overlapping previously cut path and mow slowly.
- For better grass bagging and most cutting conditions, the engine speed should be set in the fast position.
- Pores in cloth grass catchers can become filled with dirt and dust with use and catchers will collect less grass. To prevent this, regularly hose catcher off with water and let dry before using.
- Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.

MULCHING MOWING TIPS

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. See "Cleaning" in MAINTENANCE section of this manual.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the lawn mower cutting height so that the lawn mower cuts off only the top one-third of the grass blades. If the lawn is overgrown it will be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of mulched grass. For extremely heavy mulching, reduce your width of cut by overlapping previously cut path and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.



MAINTENANCE

MAINTENANCE SCHEDULE		REGULAR SERVICE					SERVICE DATES					
FILL IN DATES AS YOU COMPLETE REGULAR SERVICE		BEFORE EACH USE	AFTER EACH USE	EVERY 10 HOURS	EVERY 25 HOURS OR EVERY SEASON	BEFORE STORAGE						
M O W E R	Check for Loose Fasteners	✓				✓						
	Clean/Inspect Grass Catcher (If Equipped)	✓	✓			✓						
	Clean Lawn Mower		✓			✓						
	Clean Under Drive Cover (Power-Propelled Mowers)			✓								
	Check drive belt/pulleys (Power-Propelled Mowers)				✓							
	Check/Sharpen/Replace Blade				✓ ₃							
	Lubrication Chart				✓	✓						
	Clean Battery/Recharge (Electric Start Mowers)				✓	✓ ₄						
E N G I N E	Check Engine Oil Level	✓										
	Change Engine Oil				✓ _{1,2}							
	Clean Air Filter				✓ ₂							
	Inspect Muffler				✓							
	Clean or Replace Spark Plug				✓							
Replace Air Filter Paper Cartridge				✓ ₂								

- 1 - Change more often when operating under a heavy load or in high ambient temperatures.
- 2 - Service more often when operating in dirty or dusty conditions.
- 3 - Replace blades more often when mowing in sandy soil.
- 4 - Charge 48 hours at end of season.

GENERAL RECOMMENDATIONS

The warranty on this lawn mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain mower as instructed in this manual. Some adjustments will need to be made periodically to properly maintain your unit. All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year, replace the spark plug, replace air filter element and check blade for wear. A new spark plug and clean/new air filter element assures proper air-fuel mixture and helps your engine run better and last longer.
- Follow the maintenance schedule in this manual.

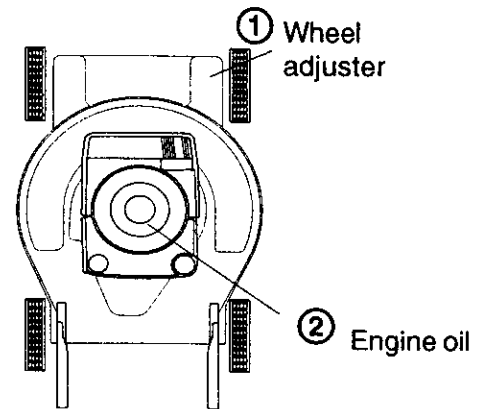
BEFORE EACH USE

- Check engine oil level.
- Check for loose fasteners.

LUBRICATION

Keep unit well lubricated (See "LUBRICATION CHART").

LUBRICATION CHART



- ① Spray lubricant
- ② Refer to MAINTENANCE "ENGINE" section.

IMPORTANT: Do not oil or grease plastic wheel bearings. Viscous lubricants will attract dust and dirt that will shorten the life of the self lubricating bearings. If you feel they must be lubricated, use only a dry, powdered graphite type lubricant sparingly.

PRODUCT SPECIFICATIONS

SERIAL NUMBER	
DATE OF PURCHASE	
GASOLINE CAPACITY/ TYPE:	1.6 QUARTS
UNLEADED REGULAR	
OIL TYPE (API-SF/SG/SH):	SAE 30 (ABOVE 32°F) SAE 5W-30 (BELOW 32°F)
OIL CAPACITY:	27 OZS.
SPARK PLUG(GAP: .030")	CHAMPION RJ19LM or J19LM
VALVE CLEARANCE:	INTAKE: .004 - .008 EXHAUST: .004 - .008
SOLID STATE IGNITION	
AIR GAP:	.0125 IN.
BLADE BOLT TORQUE:	35-40 FT. LBS.
<ul style="list-style-type: none"> The model and serial numbers will be found on a decal attached to the rear of the lawn mower housing. Record both serial number and date of purchase in space provided above. 	

LAWNMOWER

Always observe safety rules when performing any maintenance.

TIRES

- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

BLADE CARE

For best results, mower blade must be kept sharp. Replace bent or damaged blades.

TO REMOVE BLADE

- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with spark plug.
- Turn lawn mower on its side. Make sure air filter and carburetor are up.
- Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.
- Protect your hands with gloves and/or wrap blade with heavy cloth.
- Remove blade bolt by turning counter-clockwise.
- Remove blade and attaching hardware (bolt, lock washer and hardened washer).

NOTE: Remove the blade adapter and check the key inside hub of blade adapter. The key must be in good condition to work properly. Replace adapter if damaged.

TO REPLACE BLADE

- Position the blade adapter on the engine crankshaft. Be sure key in adapter and crankshaft keyway are aligned.
- Position blade on the blade adapter aligning the two (2) holes in the blade with the raised lugs on the adapter.
- Be sure the trailing edge of blade (opposite sharp edge) is up toward the engine.
- Install the blade bolt with the lock washer and hardened washer into blade adapter and crankshaft.
- Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.
- The recommended tightening torque is 35-40 ft. lbs.

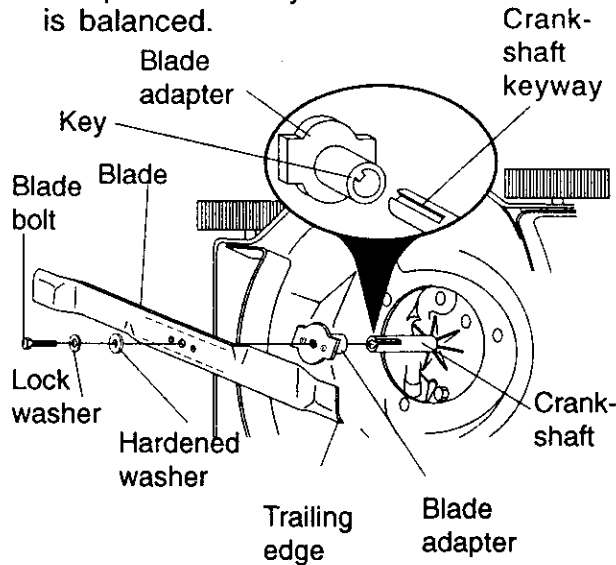
IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED.

TO SHARPEN BLADE

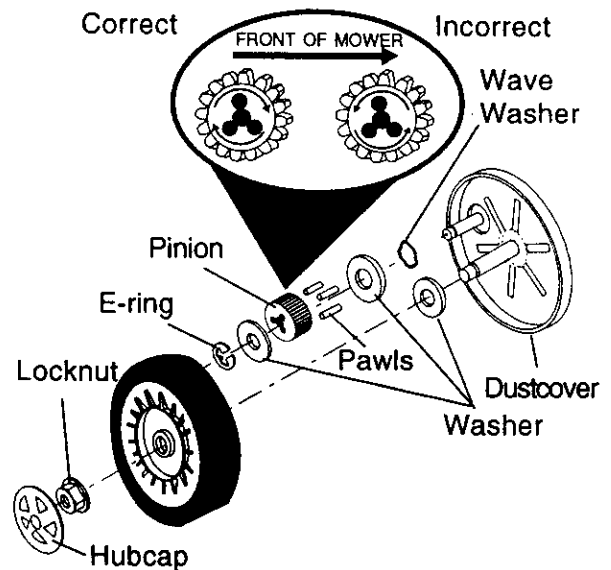
NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

Care should be taken to keep the blade balanced. An unbalanced blade will cause eventual damage to lawn mower or engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, drive a nail into a beam or wall. Leave about one inch of the straight nail exposed. Place center hole of blade over the head of the nail. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.



- If you remove the drive pinions, wipe clean with dry cloth. Reassemble dry. Do not lubricate. Do not use oil or grease.
- The pinion gear, on both sides of the mower, are the same, however, they must be installed correctly. If installed incorrectly, the drive system will not work.
- There are arrows embossed on both sides of the pinion gear. With the arrow at the top of the pinion, the arrow must point towards front of mower. If the arrow points to the rear, turn the pinion around and assemble to mower.
- Place wheels back on adjuster axles.
- Replace locknuts and hubcaps.



GRASS CATCHER

- The grass catcher may be hosed with water, but must be dry when used.
- Check your grass catcher often for damage or deterioration. Through normal use it will wear. If catcher needs replacing, replace only with a manufacturer approved replacement catcher. Give the lawn mower model number when ordering.

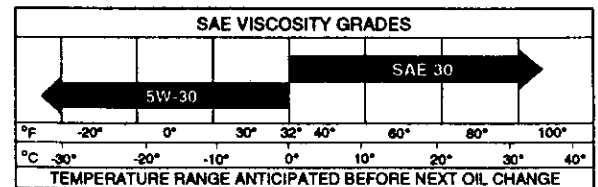
DRIVE WHEELS

Check rear drive wheels each time you mow to be sure they move freely. The wheels not turning freely means trash, grass cuttings, etc., may be inside the drive wheel and dust cover area and must be cleaned out to free drive wheels. If necessary to clean the drive wheels, check both rear wheels.

- Remove hubcaps and locknuts.
- Remove wheels from wheel adjuster axles.
- Remove any trash or grass cuttings from inside the dust cover, pinion and/or drive wheel gear teeth.

ENGINE LUBRICATION

Use only high quality detergent oil rated with API service classification SF, SG or SH. Select the oil's SAE viscosity grade according to your expected operating temperature.



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

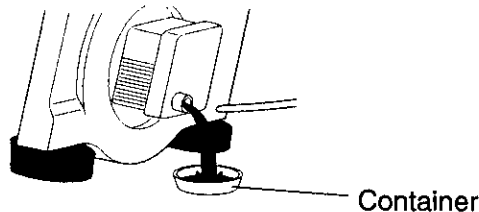
Change the oil after every 25 hours of operation or at least once a year if the lawn mower is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil plug securely each time you check the oil level.

TO CHANGE ENGINE OIL

NOTE: Before tipping lawn mower to drain oil, drain fuel tank by running engine until fuel tank is empty.

- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with spark plug.
- Remove engine oil cap; lay aside on a clean surface.
- Tip lawn mower on its side as shown and drain oil into a suitable container. Rock lawn mower back and forth to remove any oil trapped inside of engine.
- Wipe off any spilled oil on lawn mower and on side of engine.
- Fill engine with oil. Fill only to the "FULL" line on the dipstick. **DO NOT OVER FILL.**
- Replace engine oil cap.
- Reconnect spark plug wire to spark plug.

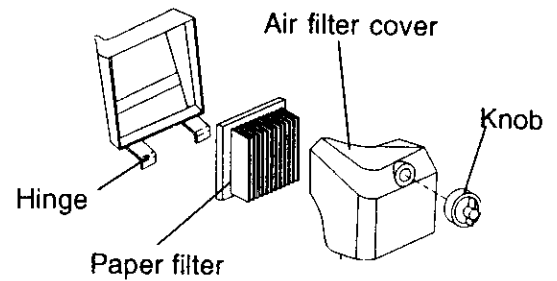


AIR FILTER

Your engine will not run properly and may be damaged by using a dirty air filter. Replace the air filter every year, more often if you mow in very dusty, dirty conditions. Do not wash air filter.

TO CHANGE AIR FILTER

- Loosen cover knob.
- Swing cover down and remove from hinge.
- Pull paper filter out of air cleaner body.
- Clean air cleaner cover and body.
- Install a new paper filter.
- Reinstall cover to air cleaner body. Be sure hinge is assembled properly.
- Swing cover up and tighten cover knob. (Do not overtighten).



MUFFLER

Inspect and replace corroded muffler as it could create a fire hazard and/or damage.

SPARK PLUG

Change your spark plug each year to make your engine start easier and run better. Set spark plug gap at .030 inch.

CLEANING

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. Clean underside of mower housing after each use.

CAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with the spark plug.

- Clean the underside of your lawn mower by scraping to remove build-up of grass and trash.
- Clean engine often to keep trash from accumulating. A clogged engine runs hotter and shortens engine life.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- We do not recommend using a garden hose to clean lawn mower unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in shortened engine life.

SERVICE AND ADJUSTMENTS

CAUTION: Before performing any service or adjustments:

- Release control bar and stop engine.
- Make sure the blade and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place where it cannot come in contact with plug.

LAWN MOWER

TO ADJUST CUTTING HEIGHT

See "TO ADJUST CUTTING HEIGHT" in the Operation section of this manual.

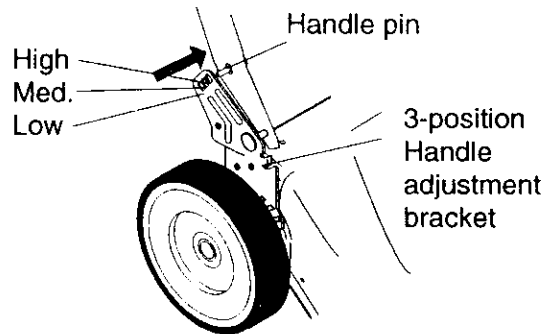
REAR DEFLECTOR

The rear deflector, attached between the rear wheels of your lawn mower, is provided to minimize the possibility that objects will be thrown out the rear of the lawn mower into the operator's mowing position. If the rear deflector becomes damaged, it should be replaced.

TO ADJUST HANDLE

The handle on your lawn mower has three (3) height positions - adjust to height that suits you.

- Squeeze the bottom ends of lower handle towards each other until the pin in handle can be inserted into one of the three height adjustment holes.



ENGINE

ENGINE SPEED

Your engine speed has been factory set. Do not attempt to increase engine speed or it may result in personal injury. If you believe that the engine is running too fast or too slow, take your lawn mower to an authorized service center/department for repair and adjustment.

CARBURETOR

Your carburetor has a non-adjustable fixed main jet for mixture control. If your engine does not operate properly due to suspected carburetor problems, take your lawn mower to an authorized service center/department for repair and adjustment.

IMPORTANT: Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact your nearest authorized service center, which has proper equipment and experience to make any necessary adjustments.

STORAGE

Immediately prepare your lawn mower for storage at the end of the season or if the unit will not be used for 30 days or more.

LAWN MOWER

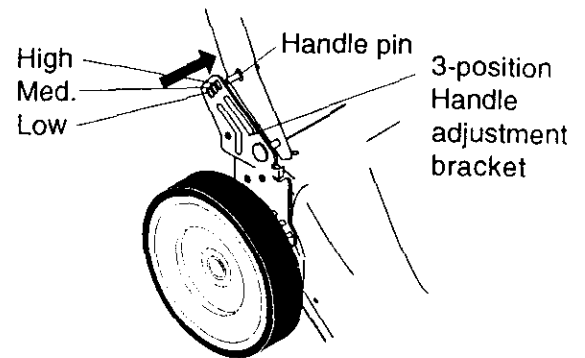
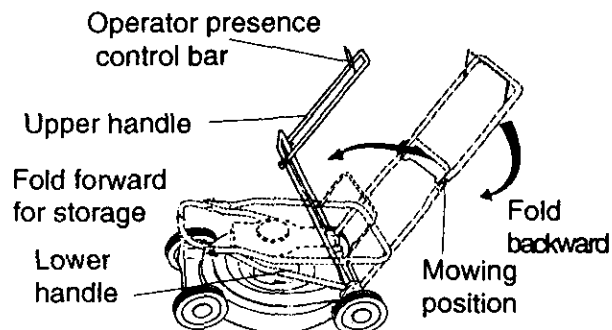
When lawn mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire lawn mower (See "CLEANING" in the Maintenance section of this manual).
- Lubricate as shown in the Maintenance section of this manual.
- Be sure that all nuts, bolts, screws, and pins are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

HANDLE

- You can fold your lawn mower handle for storage.
- Loosen the two (2) handle knobs on sides of the upper handle and allow handle to fold down to the rear.
- Squeeze the bottom ends of lower handle toward each other until pins in handle clear the brackets and pivot entire handle assembly forward and allow it to rest on mower.
- When setting up your handle from the storage position, the lower handle will require manually locking into the mowing position.

IMPORTANT: When folding the handle for storage or transportation be sure to fold the handle as shown or you may damage the control cables.



ENGINE

FUEL SYSTEM

IMPORTANT: It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel filter, fuel hose, or tank during storage. Also, experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER

- Remove spark plug.
- Pour one ounce (29 ml) of oil through spark plug hole into cylinder.
- Pull starter handle slowly a few times to distribute oil.
- Replace with new spark plug.

OTHER

- Do not store gasoline from one season to another.

- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your unit indoors and cover it to give protection from dust and dirt.
- Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your unit to rust.

IMPORTANT: Never cover mower while engine and exhaust areas are still warm.

CAUTION: Never store the lawn mower with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TROUBLESHOOTING CHART

PROBLEM	CAUSE	CORRECTION
Will not start	<ol style="list-style-type: none"> 1. Dirty air filter. 2. Out of fuel. 3. Stale fuel. 4. Water in fuel. 5. Spark plug wire is disconnected. 6. Bad spark plug. 7. Loose blade or broken blade adapter. 8. Control bar in released position 9. Control bar defective 	<ol style="list-style-type: none"> 1. Clean/replace air filter. 2. Fill fuel tank. 3. Drain tank and refill with fresh clean fuel. 4. Drain fuel tank and carburetor and refill tank with fresh gasoline. 5. Connect wire to plug. 6. Replace spark plug. 7. Tighten blade bolt or replace blade adapter. 8. Depress control bar to handle. 9. Replace control bar.
Loss of power	<ol style="list-style-type: none"> 1. Rear of lawn mower housing/blade dragging in heavy grass. 2. Cutting too much grass. 3. Dirty air filter. 4. Buildup of grass, leaves and trash under mower. 5. Too much oil in engine. 6. Walking speed too fast. 	<ol style="list-style-type: none"> 1. Set in "Higher Cut" position. 2. Set in "Higher Cut" position. 3. Clean/replace air filter. 4. Clean underside of mower housing. 5. Check oil level. 6. Cut at slower walking speed.
Poor cut - uneven	<ol style="list-style-type: none"> 1. Worn, bent or loose blade. 2. Buildup of grass, leaves, and trash under mower. 	<ol style="list-style-type: none"> 1. Replace blade. Tighten blade bolt. 2. Clean underside of mower housing.
Excessive vibration	<ol style="list-style-type: none"> 1. Worn, bent or loose blade. 2. Bent engine crankshaft. 	<ol style="list-style-type: none"> 1. Replace blade. Tighten blade bolt. 2. Contact an authorized service center/department.
Starter rope hard to pull	<ol style="list-style-type: none"> 1. Engine flywheel brake is on when control bar is released. 2. Bent engine crankshaft 3. Blade adapter broken. 4. Blade dragging in grass. 	<ol style="list-style-type: none"> 1. Depress control bar to upper handle before pulling starter rope. 2. Contact an authorized service center/department. 3. Replace blade adapter. 4. Move lawn mower to cut grass or to hard surface to start engine.

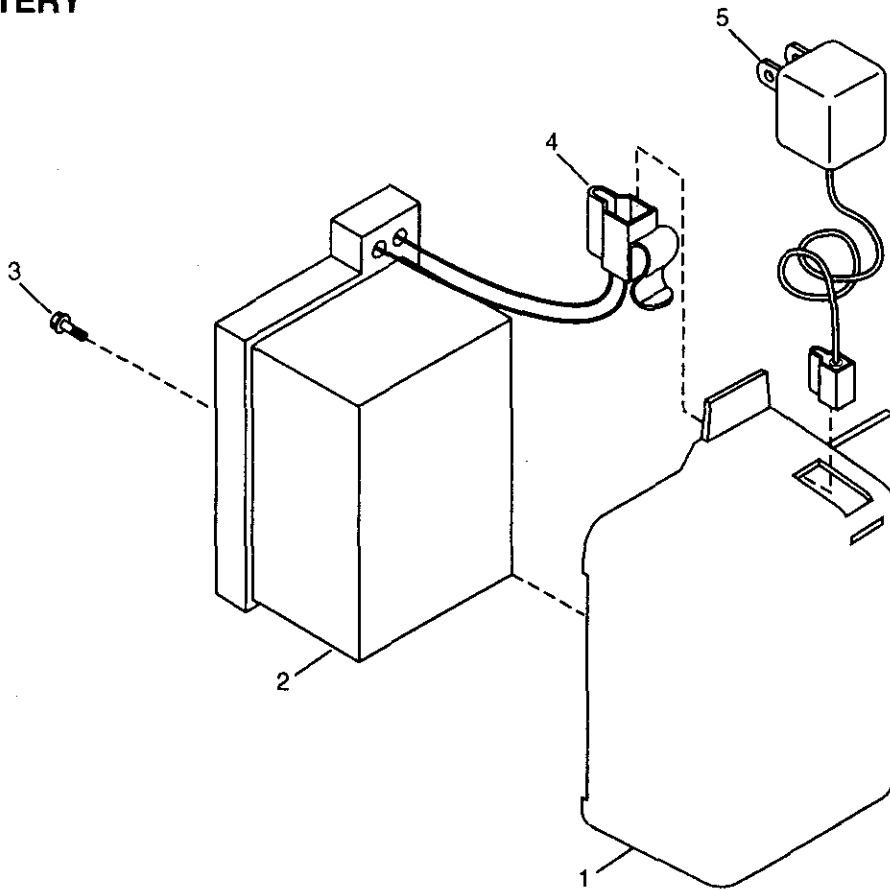
TROUBLESHOOTING CHART

PROBLEM	CAUSE	CORRECTION
Grass catcher not filling (If so equipped)	1. Cutting height too low. 2. Lift on blade worn off. 3. Catcher not venting air.	1. Raise cutting height. 2. Replace blade. 3. Clean grass catcher.
Hard to push	1. Grass is too high or wheel height is too low. 2. Rear of lawn mower housing/blade dragging in grass. 3. Grass catcher too full. 4. Handle height position not right for you.	1. Raise cutting height. 2. Raise rear of lawn mower housing one (1) setting higher. 3. Empty grass catcher. 4. Adjust handle height to suit.
Loss of drive	1. Belt wear. 2. Belt off of pulley. 3. Drive cable worn or broken. 4. Dirt in drive pinions.	1. Check/replace drive belt. 2. Check/reinstall drive belt. 3. Replace drive cable. 4. Clean drive pinions.

REPAIR PARTS

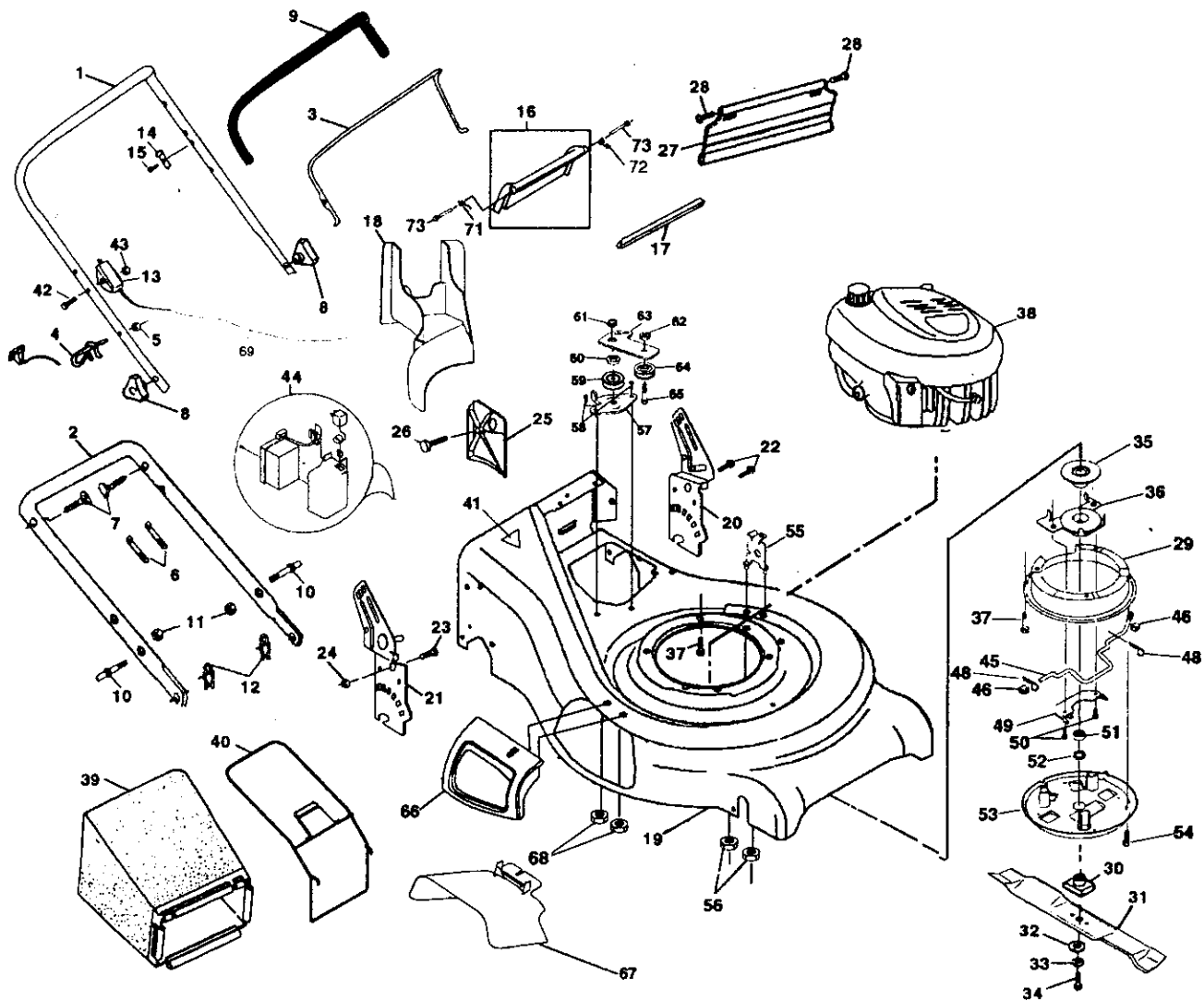
ROTARY LAWN MOWER MODEL NO. 917.377972

BATTERY



KEY NO.	PART NO.	DESCRIPTION
1	161334	Battery box
2	750909	Battery
3	17411312	Screw
4	86353	Clip Connector
5	111549X	Battery Charger

ROTARY LAWN MOWER -- MODEL NO. 917.377972



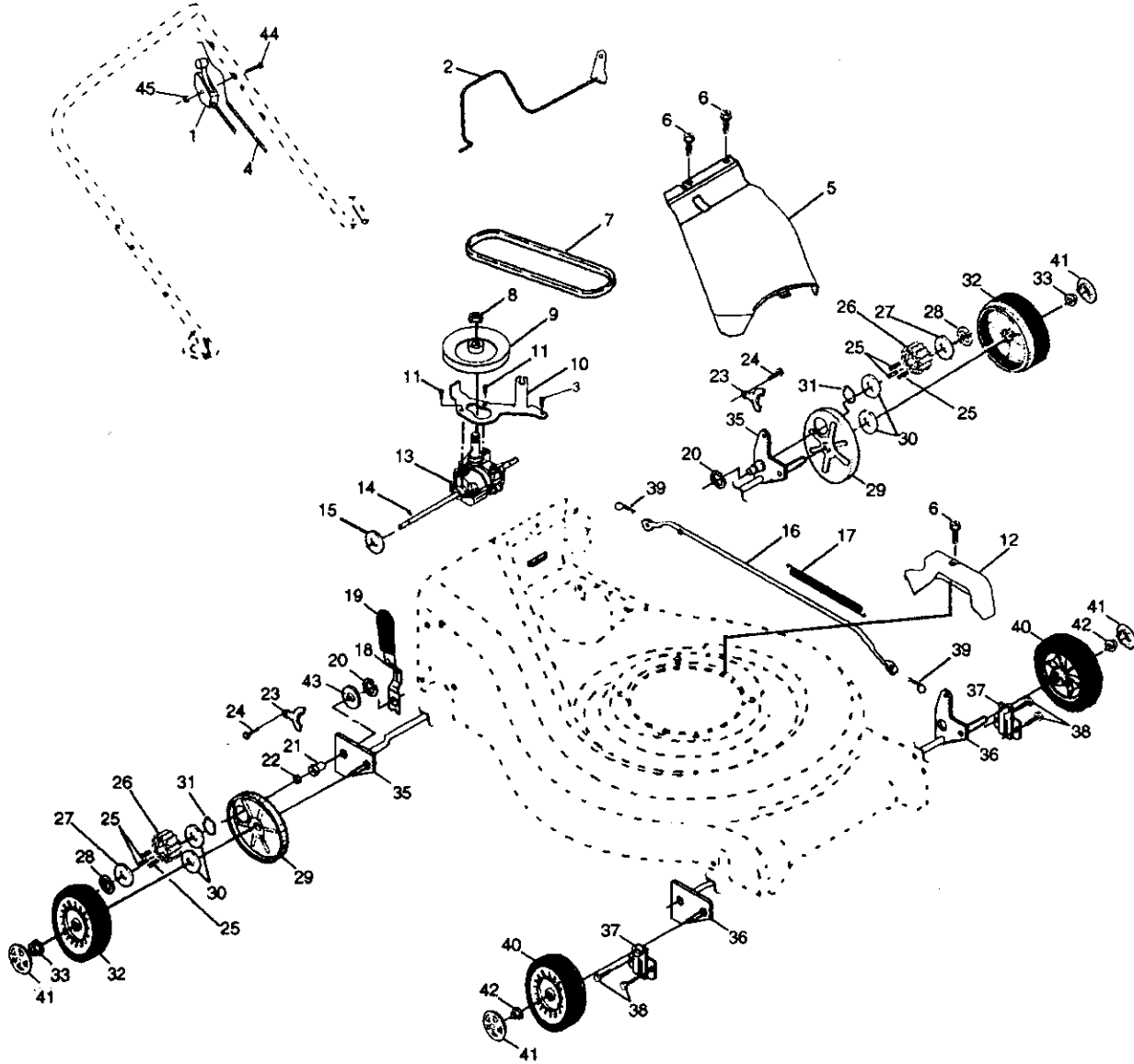
ROTARY LAWN MOWER -- MODEL NO. 917.377972

KEY NO.	PART NO	DESCRIPTION	KEY NO.	PART NO	DESCRIPTION
1	167163	Handle, Upper Dix Comf. (Includes Grip)	40	161358	Grass Catcher Frame
2	161105X479	Handle, Lower	41	85463	Danger Decal
3	131036	Bail, Cont. Wire Dix Comf. Blk	42	144929	Screw
4	132001	Guide, Rope, Side	43	751152	Nut
5	63601	Nut, Hex Lockwasher 1/4-20	44	-----	Battery (See Battery Repair Parts)
6	66426	Wire, Tie	45	166034	Rod, Pulley Engage
7	131959	Bolt, Handle 5/16-18 x 1.75	46	166041	Bushing
8	87692	Knob, Handle	48	169605	Retainer Clip
9	164265	Grip, Hdl Foam Smooth	49	166039X008	Clamp
10	161551	Bolt, Sq. Neck	50	54583	Screw
11	73990500	Nut, Hex Lockwasher Ins. 5/16-18 UNC	51	169980	Spacer
12	51793	Cotter, Hairpin	52	170047	Wave Washer
13	151501	Electric Start Control	53	166037	Belt Cover, Bottom
14	850733X004	Bracket, Upstop	54	750097	Screw
15	83816	Screw, Hex Washer Head Tapping 10-2	55	166383X479	Cable Support Bracket
16	162085	Kit, Door Rear	56	63601	Nut
17	161548	Seal, Door	57	166391X004	Bracket Assy.
18	165261	Plug, Mulcher	58	57808	Screw
19	166907	Kit, Housing	59	166042	V-Groove Pulley
20	161568X479	Handle, Bracket Asm. Left	60	166050	Idler Arm Spacer
21	168227X479	Handle, Bracket Asm. Right	61	145212	Flange Nut
22	150078	Screw, Hex Wshd	62	155552	Locknut
23	163183	Bolt, Hex Head 5/16-18 x 5/8	63	166022X008	Idler Arm
24	63124	Nut, Hex Lock Wshr 5/16-18	64	166043	Idler Pulley
25	161333	Baffle, Side	65	160829	Shoulder Bolt
26	163409	Screw 12 x 5/8	66	171962	Door Assy.
27	161550	Skirt	67	166028	Multi Cut Guard
28	88652	Screw, Hinge 1/4-20 x 1.25	68	88349	Nut
29	166036X479	Belt Cover, Top	69	169807	Zone Control Cable
30	851514	Adapter, Blade w/key Longer	71	170939	Spring RH
31	159267	Blade, 21"	72	170938	Spring LH
32	851074	Washer, Hardened	73	165912	Bolt
33	850263	Lockwasher, Helical Spring 3/8	--	161058	Warning Decal (Not Shown)
34	851084	Screw, Hex Head 3/8-24 x 1.38	--	174921	Owner's Manual
35	166032	Pulley, Fixed			
36	170045	Bearing Support Assy.			
37	150406	Bolt, Engine			
38	-----	Engine (See Breakdown)			
		Craftsman 143.996712			
39	169294	Grass Catcher Bag			

Available accessories not included with lawn mower:

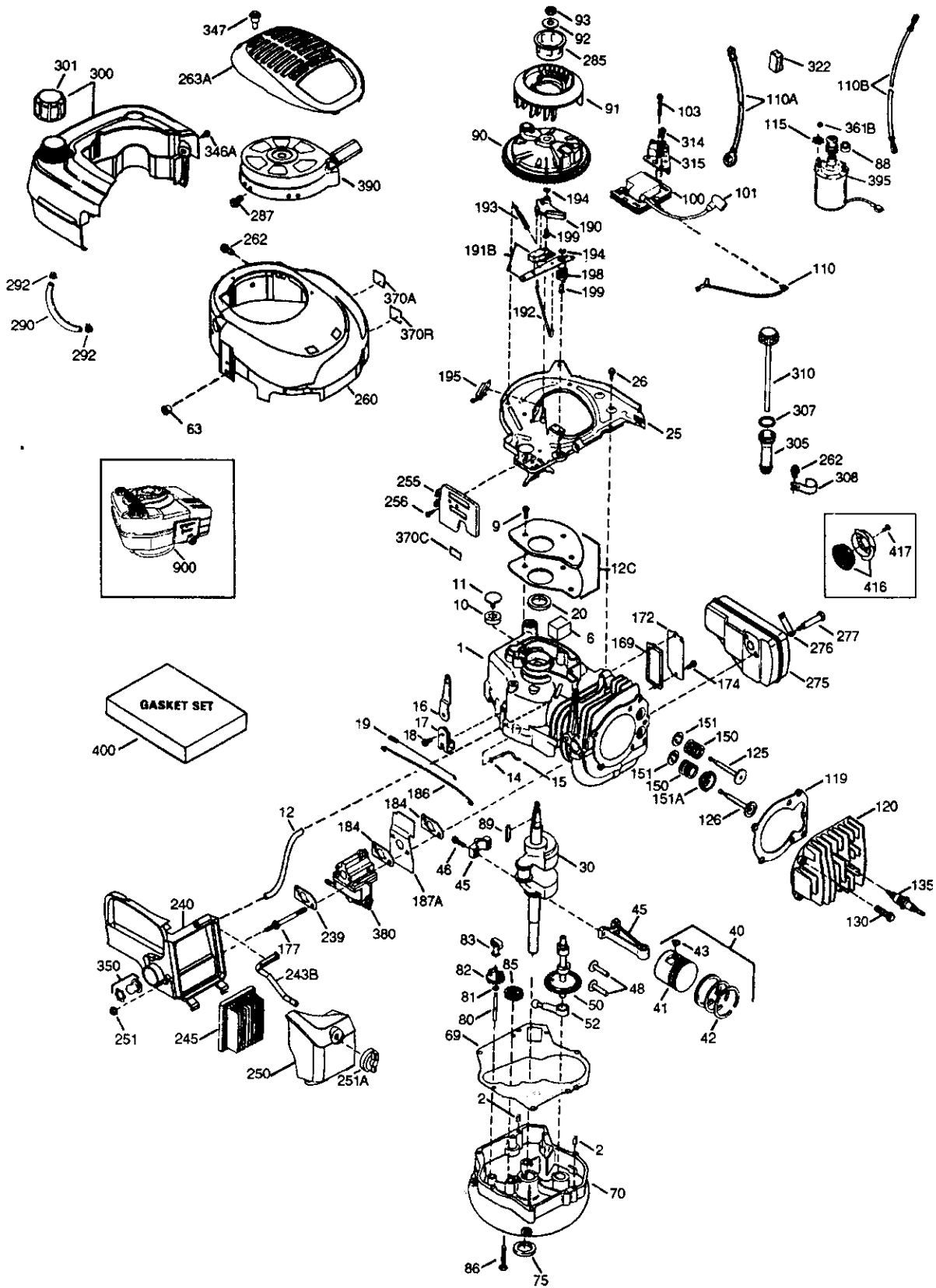
71	33623	Gas Can (2.5 gal.)
71	33500	Fuel Stabilizer
71	33027	SAE 30W Oil (27 oz.)

ROTARY LAWN MOWER -- MODEL NO. 917.377972



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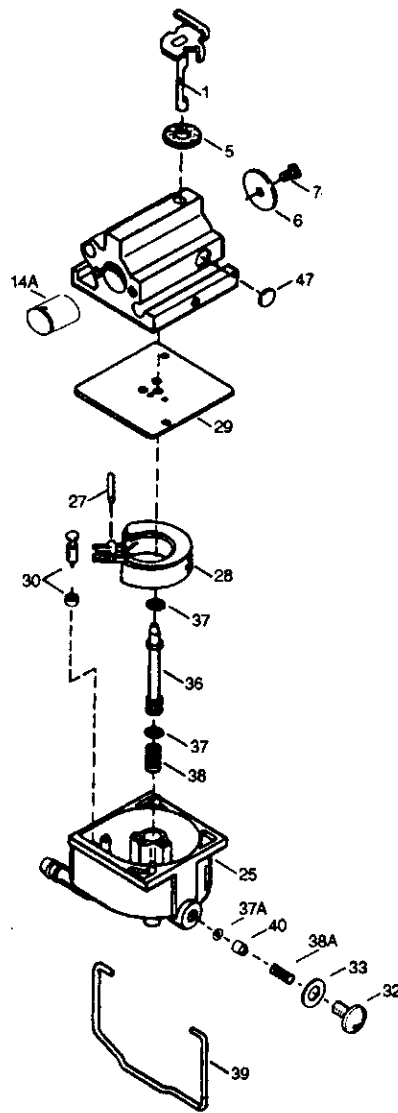
KEY NO.	PART NO	DESCRIPTION	KEY NO.	PART NO	DESCRIPTION
1	166047	Speed Control	23	161118X004	Retainer Drive Asm. Stmp.
2	167259	Bail Control Drive	24	57808	Screw Hex Head Tapping 1/4-20 x .75
3	54583	Screw	25	170011	Drive Pawl
4	170050	Drive Cable	26	166450	Pinion, Drive RH
5	161552	Cover Drive	27	52160	Washer
6	750634	Screw Thdrol 10-25 x .50	28	12000058	E-Ring 7/16
7	166060	V-Belt	29	88080	Cover, Dust Wheel
8	132010	Nut Lock Flanged 3/8-16 Zinc	30	67725	Washer 1/2 x 1-1/2 x .134
9	166049	Pulley Driven	31	57143	Wave Washer
10	166021X004	Belt Keeper Bracket	32	150342	Wheel 9 x 2
11	17541011	Screw Hex Wash Head 10-24 X .668	33	145212	Nut Hex Flange Lock
12	166189	Pivot Rod Cover	35	160785 X004	Shaft Asm. Rear
13	166388	Transmission Asm.	36	160786X004	Shaft Asm. Front
14	145354	Pin Spring Thrust	37	161463	Retainer Front Shaft
15	57079	Washer Hardened	38	163409	Screw 12 x 5/8
16	161584	Rod Connecting	39	700279	Clip Retainer
17	161602	Spring Extension	40	150339	Wheel 8 x 2
18	160477X004	Spring Selector	41	150182	Hubcap, Mag Platinum 8"
19	167650	Knob Selector Spring	42	83923	Nut, Hex Flange Lock 3/8-16
20	12000022	E-Ring 7/8	43	19572216	Washer
21	163365	Bearing Support	44	144929	Screw 1/4 x 2.12
22	169911	Bearing Ball	45	751152	Locknut



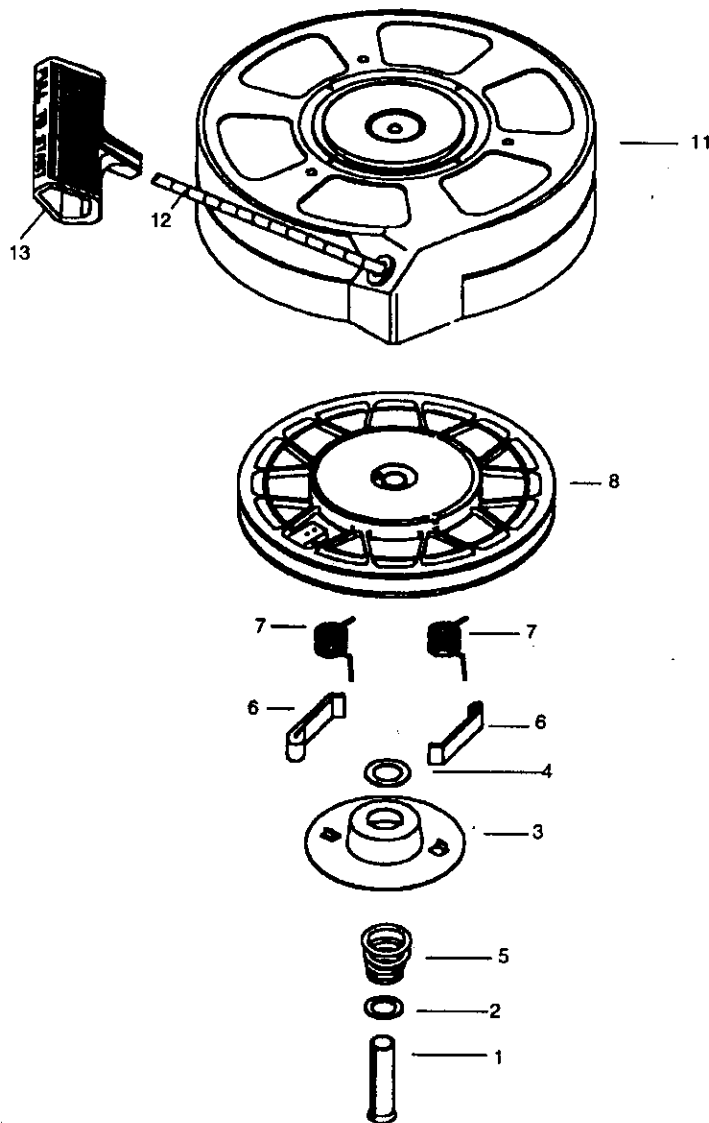
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	36177	Cylinder (Incl. 2,10,12,20 & 125)	151	31673	Lower Valve Spring Cap
2	27652	Dowel Pin	151A	40016A	Intake Valve Seal
6	36059	Breather Element	169	27234A	* Valve Spring Box Gasket
9	590568	Screw, 10-24 x 3/4"	172	32755	Valve Spring Box Cover
10	36002	Breather Valve Body	174	30200	Screw, 10-24 x 9/16"
11	36003A	Check Valve	177	650925A	Carburetor Mounting Stud
12	32447	Breather Tube	184	36183	Carburetor Gasket
12C	36005A	* Breather Cover & Gasket	186	36009	Governor Link
14	28277	Flat Washer	187A	37148	Air Baffle
15	36006	Governor Rod (Machined)	190	36013	Brake Lever Ass'y.
16	36008	Governor Lever	191B	36122	Brake Control Lever
17	31335	Governor Lever Clamp	192	36016	Brake Control Lever Link
18	651018	Screw, Torx T-15, 8-32 x 19/64"	193	36015	Brake Spring
19	36103	Governor Spring	194	36014	Retaining Ring
20	36010	Oil Seal	195	610973	Terminal Ass'y.
25	37149	Blower Housing Baffle Ass'y.(Incl.195)	198	36017	Brake Control Lever Spring
26	650802	Screw, 1/4-20 x 5/8"	199	36018	Brake Lever Bushing
30	36178	Crankshaft	239	36048	* Carburetor To Air Cleaner Gasket
40	40004	Piston,Pin,Ring Set (Std.)	240	36190	Air Cleaner Body (Incl. 239 & 350)
40	40005	Piston,Pin,Ring Set (.010 OS)	243B	651041	Air Cleaner Stud
41	36070	Piston & Pin Ass'y. (Std.) (Incl. 43)	245	36046	Air Cleaner Filter
41	36071	Piston & Pin Ass'y. (.010 OS)(Incl.43)	250	36191	Air Cleaner Cover
42	40006	Ring Set (Std.)	251	650928	Lock Nut 1/4-20
42	40007	Ring Set (.010 OS)	251A	650933	Wing Nut, 1/4-20
43	20381	Piston Pin Retaining Ring	255	36193	Control Plate
45	36023A	Connecting Rod Ass'y. (Incl. 46)	256	650983	Screw, 8-32 x 1/2"
46	32610A	Connecting Rod Bolt	260	36188	Blower Housing
48	36030	Valve Lifter	262	650737	Screw, 1/4-20 x 1/2"
50	36031A	Camshaft (MCR)	263A	36192	Starter Grill
52	29914	Oil Pump Ass'y.	275	36107A	Muffler
63	36100	Grommet	276	36043	Locking Plate
69	36032A	* Mounting Flange Gasket	277	650927	Screw, 5/16-18 x 2-11/32"
70	37271	Mounting Flange (Incl. 72 thru 85)	285	34449A	Starter Cup
75	36010	Oil Seal	287	650926	Screw, 8-32 x 21/64"
80	30574A	Governor Shaft	290	29774	Fuel Line
81	30590A	Washer	292	26460	Fuel Line Clamp
82	30591	Governor Gear Ass'y. (Incl.81)	300	36189	Fuel Tank (Incl. 301)
83	36057	Governor Spool	301	36246	Fuel Cap
85	36034	Idle Gear	305	36063	Oil Fill Tube
86	650924	Screw, 1/4-20 x 1-9/16"	307	35499	"O" Ring
88	31707A	Spacer	308	36040	Fill Tube Clip
89	611154	Flywheel Key	310	36064	Dipstick
90	611171	Flywheel	314	650767	Screw, 8-32 x 27/64"
91	611156	Flywheel Fan	315	36095	Alternator Coil
92	650815	Belleville Washer	322	35013	Connector Body
93	650816	Flywheel Nut	346A	28763	Screw, 10-32 x 35/64"
100	34443B	Solid State Ignition	347	650898A	Screw, 10-32 x 27/32"
101	610118	Spark Plug Cover	350	36045A	Primer
103	651007	Screw, Torx T-15, 10-24 x 15/16"	361B	29216	Lock Nut
110	36054	Ground Wire	370A	36261	Lubrication Decal
110A	34970	Ground Wire	370C	37318	Primer Decal
110B	36098	D.C. Starter Wire	370R	37317	Warning Decal
115	650518	Lock Washer	380	640020A	Carburetor (Incl. 184,187A & 239)
119	36061	* Cylinder Head Gasket	390	590739	Rewind Starter
120	36187	Cylinder Head	395	36086	Electric Starter Motor (12 Volt)
125	36471	Exhaust Valve (Std.) (Incl. 151)	400	36062D	Gasket Set (Incl. Items Marked *)
125	36472	Exhaust Valve (1/32" OS)	416	36085	Spark Arrestor Kit (Incl. 417)(Optional)
126	29314C	Intake Valve (Std.) (Incl. 151)	417	650821	Screw, 10-32 x 1/2" (Optional)
130	6021A	Screw, 5/16-18 x 1-1/2"	900	---	Replacement Engine NONE
135	35395	Resistor Spark Plug (RJ19LM)	900	---	Replacement Short Block 750791C, order from 71-999
150	31672	Valve Spring	---	---	RPM High 2900 to 3200

NOTE: This engine could have been built with 590702 starter

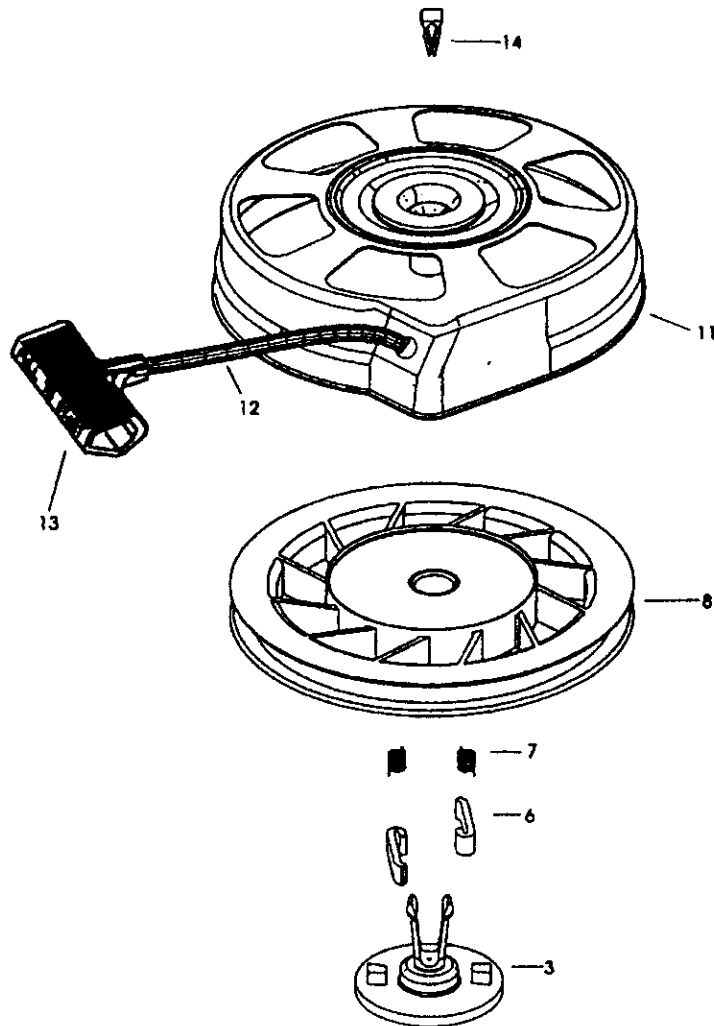
NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm



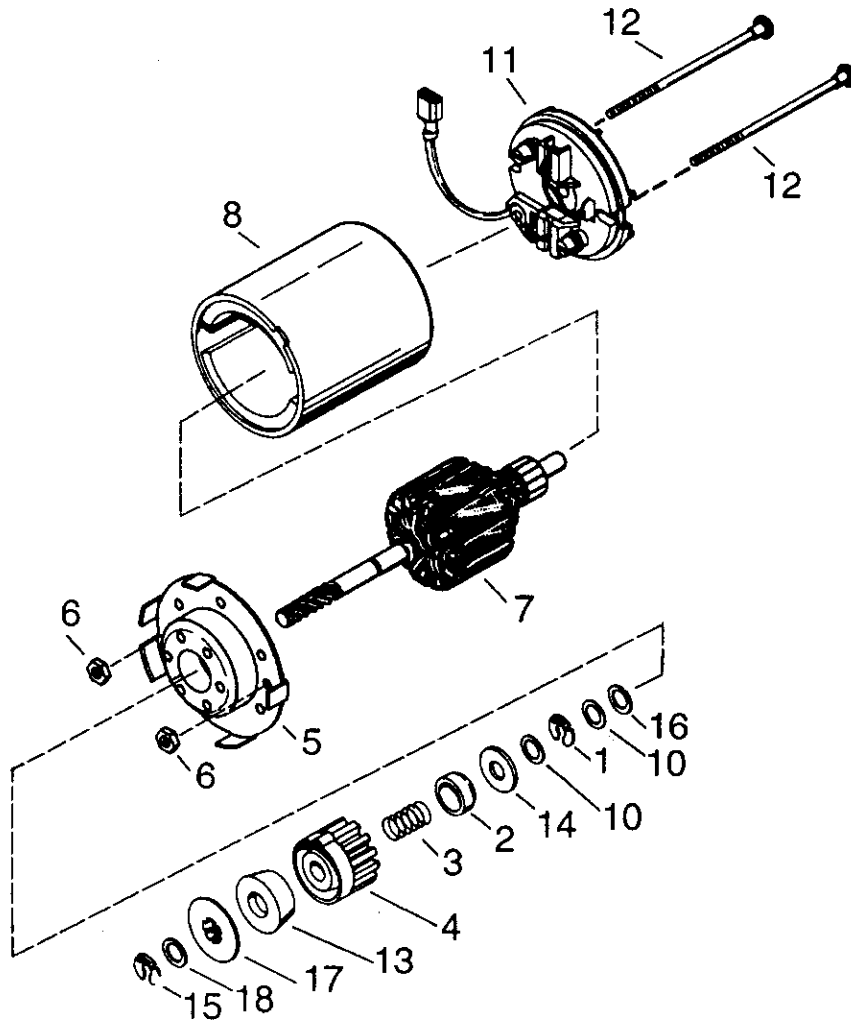
KEY PART NO.	PART NO.	DESCRIPTION
—	640020A	Carburetor (Incl. 187B & 239 of Engine Parts List)
1	632539	Throttle Shaft & Lever Assembly
5	632593	Dust Seal
6	632541	Throttle Shutter
7	650506	Throttle Shutter Screw
14A	632773	Venturi
25	632675A	Float Bowl
27	632544	Float Shaft
28	632543	Float
29	632548	Float Bowl to Body Gasket
30	632709	Inlet Needle & Seat
32	632672	Bowl Drain Screw
33	632673	Bowl Drain Washer
36	640022	Main Nozzle Tube
37	632547	"O" Ring
37A	632547	"O" Ring, Main Nozzle Tube
38	632545	Spring, Main Nozzle Tube
38A	632545	Spring
39	632549	Float Bowl Retainer
40	640021	Main Fuel Jet
47	632554	Welch Plug, Idle Mixing Well



KEY PART NO.	PART NO.	DESCRIPTION
—	590702	Recoil Starter
1	590599A	Spring Pin (Incl. 4)
2	590600	Washer
3	590696	Retainer
4	590601	Washer
5	590697	Brake Spring
6	590698	Starter Dog
7	590699	Dog Spring
8	590700	Pulley & Rewind Spring Ass'y.
11	590703	Starter Housing Ass'y. (40 degree grommet)
12	590535	Starter Rope (98" X 9/64" dia.)
13	590701	Starter Handle



KEY NO.	PART NO.	DESCRIPTION
—	590739	Rewind Starter
3	590740	Retainer
6	590616	Starter Dog
7	590617	Dog Spring
8	590618A	Pulley & Rewind Spring Ass'y
11	590638	Starter Housing Ass'y (40 degree grommet)
12	590535	Starter Rope (Length 98" x 9/64" dia.)
13	590701	Starter Handle
14	590760	Spring Clip



KEY NO.	PART NO.	DESCRIPTION
—	36086	Electric Starter (12 Volt)
1	34955	Retainer Ring
2	34950	Spring Retainer
3	34954	Spring
4	34949A	Gear
5	36202	Drive End Cap Ass'y.
6	33450	Lock Nut
7	34944	Armature
8	34945	Housing Ass'y.
10	590500	Thrust Washer
11	36203	Commutator End Cap Ass'y. (Incl. brushes)
12	36204	Bolt, 10-32 x 3-19/32"
13	34946	Pinion Driver
14	34951	Cup Washer
15	34952	Retainer Ring
16	34948	Washer
17	34953	Drive Nut
18	590608	Dust Washer

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