

Owner's Manual

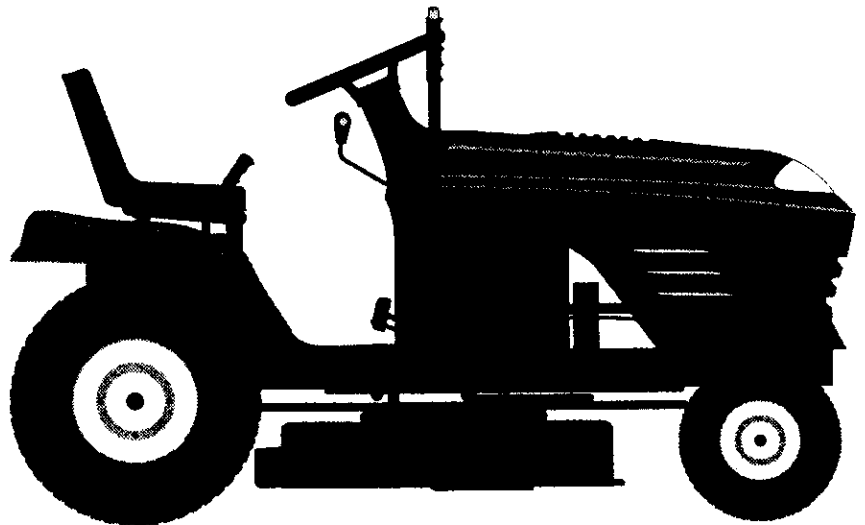
**CRAFTSMAN®**

**20.0 HP  
ELECTRIC START  
42" MOWER  
AUTOMATIC  
LAWN TRACTOR**

**EZ**

Model No.  
917.270941

- Safety
- Assembly
- Operation
- Maintenance
- Repair Parts



This product has a low emission engine which operates differently from previously built engines. Before you start the engine, read and understand this Owner's Manual.

**CAUTION:**

Read and follow all Safety Rules and Instructions before operating this equipment.

For answers to your questions about this product, Call:

**1-800-659-5917**

Sears Craftsman Help Line  
5 am - 5 pm, Mon - Sat

Sears, Roebuck and Co., Hoffman Estates, IL 60179  
Visit our Craftsman website: [www.sears.com/craftsman](http://www.sears.com/craftsman)

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## WARRANTY

### LIMITED TWO YEAR WARRANTY ON CRAFTSMAN RIDING EQUIPMENT PARTS

For two (2) years from the date of purchase, if this Craftsman Riding Equipment is maintained, lubricated and tuned up according to the instructions in the owner's manual, Sears will repair or replace, free of charge, any parts found to be defective in material or workmanship. Warranty service is available free of charge by taking your Craftsman riding equipment to your nearest Sears Service Center. In-home warranty service is available but a trip charge will apply. This warranty applies only while this product is in the United States.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as blades, spark plugs, air cleaners, belts and oil filters.
- Tire replacement or repair caused by punctures from outside objects, such as nails, thorns, stumps, or glass.
- Repairs necessary because of operator abuse, including but not limited to, damage caused by towing objects beyond the capability of the riding equipment, impacting objects that bend the frame or crankshaft, or over speeding the engine.
- Repairs necessary because of operator negligence, including but not limited to, electrical and mechanical damage caused by improper storage, failure to use the proper grade and amount of engine oil, failure to keep the deck clear of flammable debris, or the failure to maintain the equipment according to the instructions contained in the owner's manual.
- Engine (fuel system) cleaning or repairs caused by fuel determined to be contaminated or oxidized (stale). In general, fuel should be used within thirty (30) days of its purchase date.
- Riding equipment used for commercial or rental purposes.

### LIMITED 90 DAY WARRANTY ON BATTERY

For ninety (90) days from date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge. Warranty service is available free of charge by taking your Craftsman riding equipment to your nearest Sears Service Center. In-home warranty service is available but a trip charge will apply. This warranty applies only while this product is in the United States.

To locate the nearest sears service center or to schedule in-home warranty service, simply contact sears at 1-800-4-my-home

This Warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

Sears, Roebuck and Co., D/817 WA, Hoffman Estates, IL 60179

# SAFETY RULES

**IMPORTANT:** This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

## GENERAL OPERATION

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.

## SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

### DO:

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.

### DO NOT:

- *Do not* turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- *Do not* mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- *Do not* mow on wet grass. Reduced traction could cause sliding.
- *Do not* try to stabilize the machine by putting your foot on the ground.
- *Do not* use grass catcher on steep slopes.

## CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

## SAFETY RULES

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

### SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
  - Use only an approved container.
  - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
  - Never refuel the machine indoors.
  - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.



- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers or children even with the blades off.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and *down* for small children.
- Mow up and down slopes (15° Max), not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. *Tall grass can hide obstacles.*
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly *straight* down the slope.
- If machine stops while going uphill, disengage blades, shift into reverse and back down slowly.
- *Do not* turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.

## SAFETY RULES

**⚠** Look for this symbol to point out important safety precautions. It means **CAUTION!!! BECOME AWARE!!! YOUR SAFETY IS INVOLVED.**

**⚠ CAUTION:** In order to prevent accidental starting when setting up, transporting, adjusting or making repairs always disconnect spark plug wire and place wire where it cannot contact spark plug.

**⚠ CAUTION:** Do not coast down a hill in neutral, you may lose control of the tractor.

**⚠ CAUTION:** Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Operate only at the lowest possible speed when on a slope. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

**⚠ WARNING:** The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

### PRODUCT SPECIFICATIONS

GASOLINE CAPACITY AND TYPE:	3.5 GALLONS UNLEADED REGULAR
OIL TYPE (API-SF/SG/SH):	SAE 30 (ABOVE 32°F) SAE 5W-30 (BELOW 32°F)
OIL CAPACITY:	3.0 PINTS
SPARK PLUG: (GAP: .030")	CHAMPION RJ19LM OR J19LM
VALVE ADJUSTMENT	INTAKE: .004"-.006" EXHAUST: .007"-.009"
GROUND SPEED (MPH):	FORWARD: 5.5 REVERSE: 2.4
TIRE PRESSURE:	FRONT: 14 PSI REAR: 10 PSI
CHARGING SYSTEM:	3 AMPS BATTERY 5 AMPS HEADLIGHTS
BATTERY:	AMP/HR: 30 MIN. CCA: 240 CASE SIZE: U1R
BLADE BOLT TORQUE:	27-35 FT. LBS

**CONGRATULATIONS** on your purchase of a new Tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest authorized service center/department.

We have competent, well-trained technicians and the proper tools to service or repair this tractor. Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

#### REPAIR AGREEMENT

A Repair Agreement is available on this product. Contact your nearest Sears store for details.

#### CUSTOMER RESPONSIBILITIES

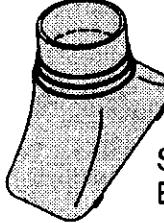
- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Maintenance" and "Storage" sections of this owner's manual.

**⚠ WARNING:** This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

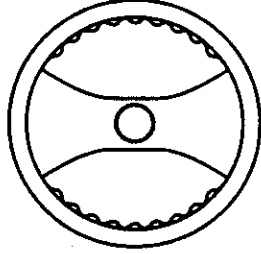
In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest authorized service center/department (See REPAIR PARTS section of this manual).

# UNASSEMBLED PARTS

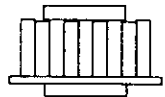
## Steering Wheel




Steering  
Boot



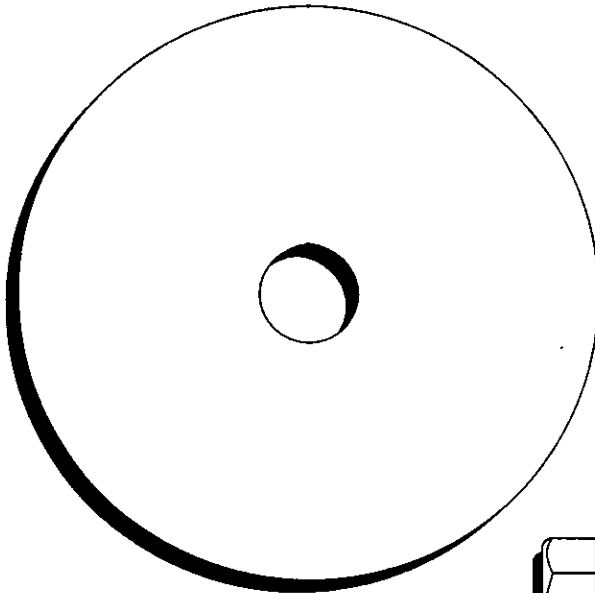
Steering  
Wheel Adapter



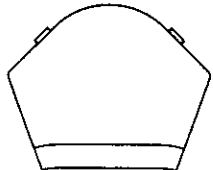
Steering  
Wheel Adapter



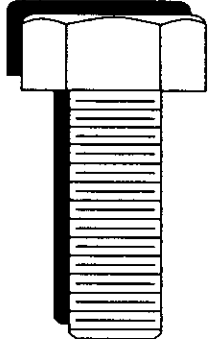
Steering  
Extension  
Shaft




(1) Large Flat  
Washer



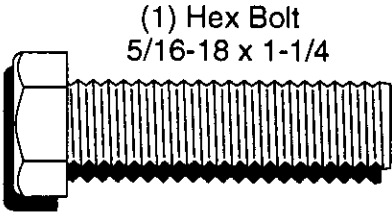
Steering  
Wheel Insert




(1) Hex Bolt  
3/8-16 x 1



(1) Lock  
washer  
3/8

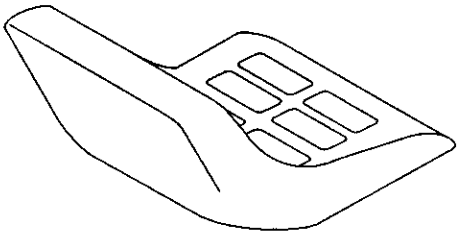



(1) Hex Bolt  
5/16-18 x 1-1/4




(1) Locknut  
5/16-18

## Seat

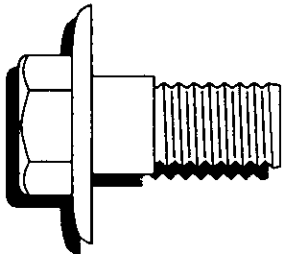




(1) Washer  
17/32 x 1-3/16 x 12 Gauge

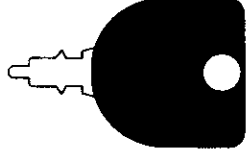


(1) Knob



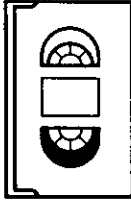
(1) Shoulder Bolt 5/16-18

### Keys

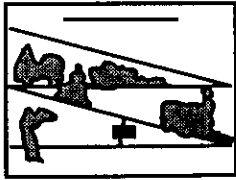


(2) Keys

### Video Cassette



### Slope Sheet



# ASSEMBLY

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

## TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes you need are listed below.

- (1) 9/16" wrench
- (1) Pliers
- (2) 1/2" wrench
- (1) Utility knife
- (1) Tire pressure gauge

When right or left hand is mentioned in this manual, it means, from your point of view, when you are in the operating position (seated behind the steering wheel).

## TO REMOVE TRACTOR FROM CARTON

### UNPACK CARTON

- Remove all accessible loose parts and parts boxes from shipping carton.
- Cut, from top to bottom, along lines on all four corners of shipping carton, and lay panels flat.
- Check for any additional loose parts or boxes and remove.

## BEFORE REMOVING TRACTOR FROM SKID

### ATTACH STEERING WHEEL

### ASSEMBLE EXTENSION SHAFT AND BOOT

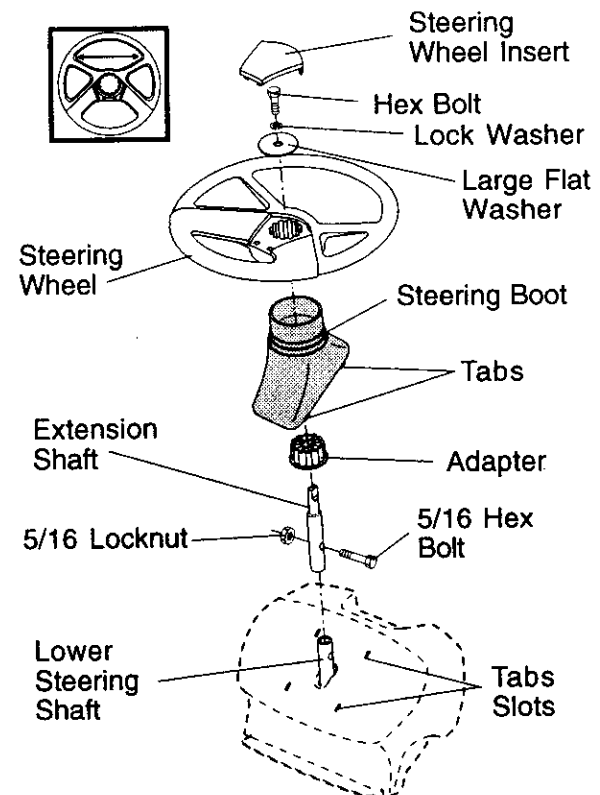
- Slide extension shaft onto lower steering shaft. Align mounting holes in extension and lower shafts and install 5/16 hex bolt and locknut. Tighten securely.
- Place tabs of steering boot over tab slots in dash and push down to secure.

### INSTALL STEERING WHEEL

- Position front wheels of the tractor so they are pointing straight forward.
- Remove steering wheel adapter from steering wheel and slide adapter onto steering shaft extension.
- Position steering wheel so cross bars are horizontal (left to right) and slide inside boot and onto adapter.

- Assemble large flat washer, 3/8 lock washer, 3/8 hex bolt and tighten securely.
- Snap steering wheel insert into center of steering wheel.
- Remove protective materials from tractor hood and grill.

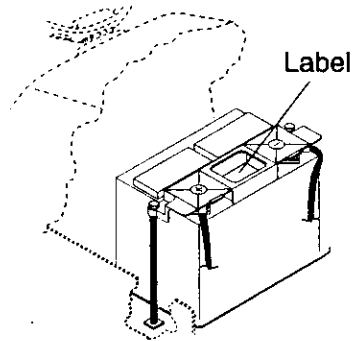
**IMPORTANT:** Check for and remove any staples in skid that may puncture tires where tractor is to roll off skid.



## HOW TO SET UP YOUR TRACTOR

### CHECK BATTERY

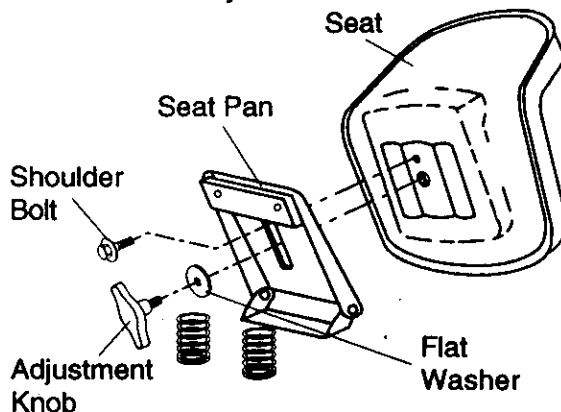
- Lift hood to raised position.
- If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps. (See "BATTERY" in Maintenance section of this manual for charging instructions).



### INSTALL SEAT

Adjust seat before tightening adjustment knob.

- Remove adjustment knob and flat washer securing seat to cardboard packing and set aside for assembly of seat to tractor.
- Pivot seat upward and remove from the cardboard packing. Remove the cardboard packing and discard.
- Place seat on seat pan and assemble shoulder bolt. Tighten shoulder bolt securely.
- Assemble adjustment knob and flat washer loosely. Do not tighten.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment knob securely.



**NOTE:** You may now roll or drive you tractor off the skid. Follow the appropriate instruction below to remove the tractor from the skid.

### TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.
- Place freewheel control in freewheeling position to disengage transmission (See "TO TRANSPORT" in the Operation section of this manual).
- Roll tractor forward off skid.
- Remove banding holding discharge guard up against tractor.

### TO DRIVE TRACTOR OFF SKID (See Operation section for location and function of controls)

**WARNING:** Before starting, read, understand and follow all instructions in the Operation section of this manual. Be sure tractor is in a well-ventilated area. Be sure the area in front of tractor is clear of other people and objects.

- Be sure all the above assembly steps have been completed.
  - Check engine oil level and fill fuel tank with gasoline.
  - Place freewheel control in "transmission engaged" position.
  - Sit on seat in operating position, depress clutch/brake pedal and set the parking brake.
  - Place motion control lever in neutral (N) position.
  - Press lift lever plunger and raise attachment lift lever to its highest position.
  - Start the engine. After engine has started, move throttle control to idle position.
  - Release parking brake.
  - Slowly move the motion control lever forward and slowly drive tractor off skid.
  - Apply brake to stop tractor, set parking brake and place motion control lever in neutral position.
  - Turn ignition key to "OFF" position.
- Continue with the instructions that follow.



## CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

- Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" section of this manual.

## CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

## CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

## CHECK BRAKE SYSTEM

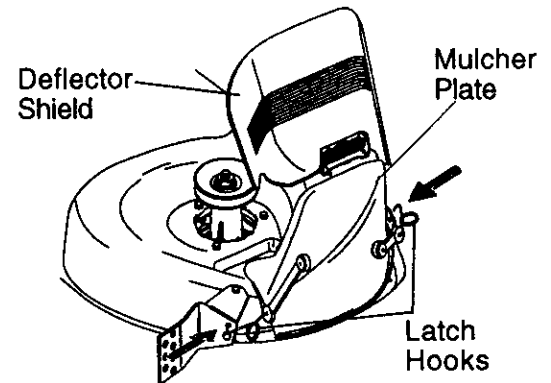
After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

## INSTALL MULCHER PLATE

(If previously removed)

- Raise and hold deflector shield in upright position.
- Place front of mulcher plate over front of mower deck opening and slide into place, as shown.
- Hook front latch into hole on front of mower deck.
- Hook rear latch into hole on back of mower deck.

**CAUTION:** Do not remove deflector shield from mower. Raise and hold shield when attaching mulcher plate and allow it to rest on plate while in operation.



## TO CONVERT TO BAGGING OR DISCHARGING

Simply remove mulcher plate and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

**NOTE:** It is not necessary to change blades. The mulcher blades are designed for discharging and bagging also.

## **✓CHECKLIST**

BEFORE YOU OPERATE AND ENJOY YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

PLEASE REVIEW THE FOLLOWING CHECKLIST:

- ✓ All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- ✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- ✓ Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- ✓ Be sure mower deck is properly leveled side-to-side/front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- ✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- ✓ Check wiring. See that all connections are still secure and wires are properly clamped.
- ✓ Before driving tractor, be sure free-wheel control is in drive position.

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

- ✓ Engine oil is at proper level.
- ✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- ✓ Become familiar with all controls - their location and function. Operate them before you start the engine.
- ✓ Be sure brake system is in safe operating condition.
- ✓ It is important to purge the transmission before operating your tractor for the first time. Follow proper starting and transmission purging instructions (See "TO START ENGINE" and "PURGE TRANSMISSION" in the Operation section of this manual).

# OPERATION

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.



BATTERY



CAUTION OR WARNING



REVERSE



FORWARD



FAST



SLOW



ENGINE ON



ENGINE OFF



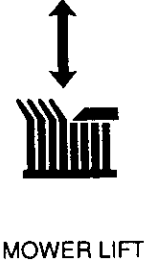
OIL PRESSURE



LIGHTS ON



OVER TEMP LIGHT



MOWER LIFT



FUEL



CHOKE



MOWER HEIGHT



PARKING BRAKE LOCKED



UNLOCKED



ATTACHMENT CLUTCH ENGAGED

R

REVERSE

N

NEUTRAL

H

HIGH

L

LOW



PARKING BRAKE



IGNITION



ATTACHMENT CLUTCH DISENGAGED

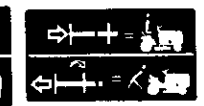
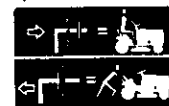


KEEP AREA CLEAR



SLOPE HAZARDS

(SEE SAFETY RULES SECTION)



FREE WHEEL (Automatic Models only)

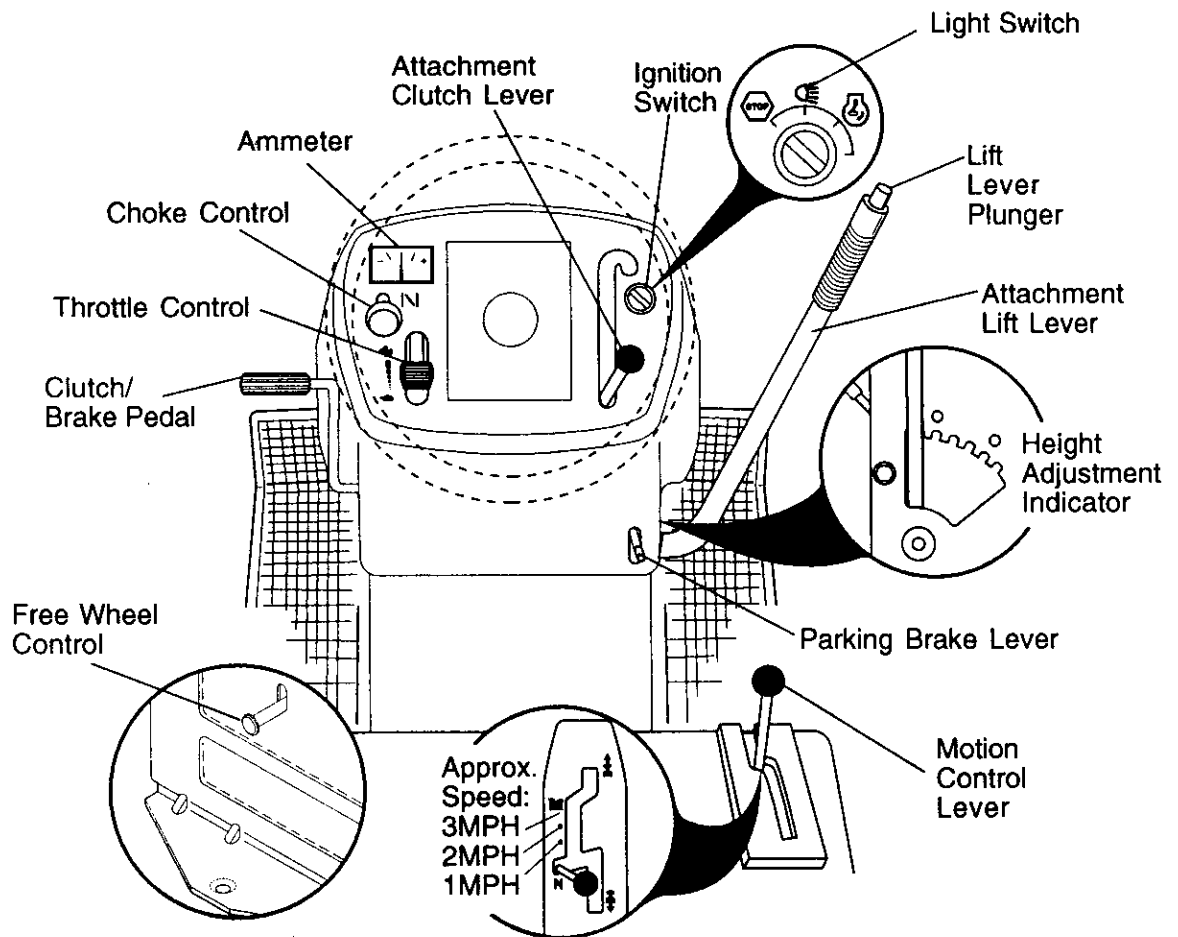


DANGER, KEEP HANDS AND FEET AWAY

## KNOW YOUR TRACTOR

### READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.



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Our tractors conform to the safety standards of the American National Standards Institute.

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**AMMETER** - Indicates charging (+) or discharging (-) of battery.

**ATTACHMENT CLUTCH LEVER** - Used to engage the mower blades, or other attachments mounted to your tractor.

**ATTACHMENT LIFT LEVER** - Used to raise, lower, and adjust the mower deck or other attachments mounted to your tractor.

**CHOKE CONTROL** - Used when starting a cold engine.

**CLUTCH/BRAKE PEDAL** - Used for declutching and braking the tractor and starting the engine.

**MOTION CONTROL LEVER** - Selects the speed and direction of tractor.

**FREEWHEEL CONTROL** - Disengages transmission for pushing or slowly towing the tractor with the engine off.

**IGNITION SWITCH** - Used for starting and stopping the engine.

**LIFT LEVER PLUNGER** - Used to release attachment lift lever when changing its position.

**LIGHT SWITCH** - Turns the headlights on and off.

**PARKING BRAKE LEVER** - Locks clutch/brake pedal into the brake position.

**THROTTLE CONTROL** - Used to control engine speed.

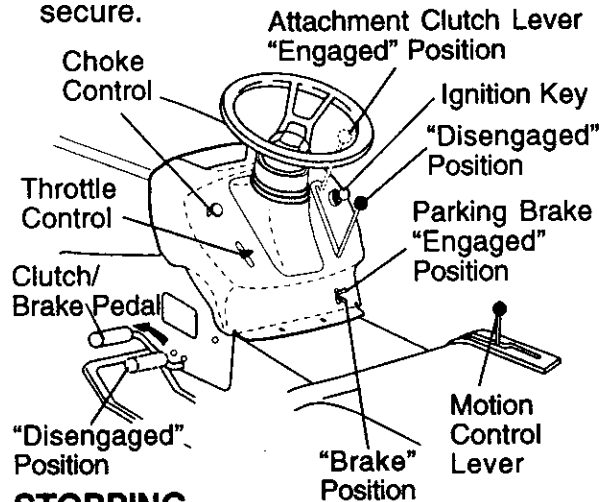


The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over spectacles or standard safety glasses.

## HOW TO USE YOUR TRACTOR TO SET PARKING BRAKE

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

- Depress clutch/brake pedal into full "BRAKE" position and hold.
- Place parking brake lever in "EN-GAGED" position and release pressure from clutch/brake pedal. Pedal should remain in "BRAKE" position. Make sure parking brake will hold tractor secure.



## STOPPING

### MOWER BLADES -

- To stop mower blades, move attachment clutch lever to "DISENGAGED" position.

### GROUND DRIVE -

- To stop ground drive, depress clutch/brake pedal into full "BRAKE" position.
- Move motion control lever to neutral (N) position.

**IMPORTANT:** The motion control lever does not return to neutral (N) position when the clutch/brake pedal is depressed.

### ENGINE -

- Move throttle control to slow position.
- NOTE:** Failure to move throttle control to slow position and allowing engine to idle before stopping may cause engine to "backfire".
- Turn ignition key to "OFF" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.

- Never use choke to stop engine.
- IMPORTANT:** Leaving the ignition switch in any position other than "OFF" will cause the battery to be discharged, (dead).

**NOTE:** Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.

**CAUTION:** Always stop tractor completely, as described above, before leaving the operator's position; to empty grass catcher, etc.

## TO USE THROTTLE CONTROL

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance.

## TO USE CHOKE CONTROL

Use choke control whenever you are starting a cold engine. Do not use to start a warm engine.

- To engage choke control, pull knob out. Slowly push knob in to disengage.

## TO MOVE FORWARD AND BACKWARD

The direction and speed of movement is controlled by the motion control lever.

- Start tractor with motion control lever in neutral (N) position.
- Release parking brake and clutch/brake pedal.
- Slowly move motion control lever to desired position.

## TO ADJUST MOWER CUTTING HEIGHT

The position of the attachment lift lever determines the cutting height.

- Grasp lift lever.
- Press plunger with thumb and move lever to desired position.

The cutting height range is approximately 1-1/2 to 4". The heights are measured from the ground to the blade tip with the engine not running.

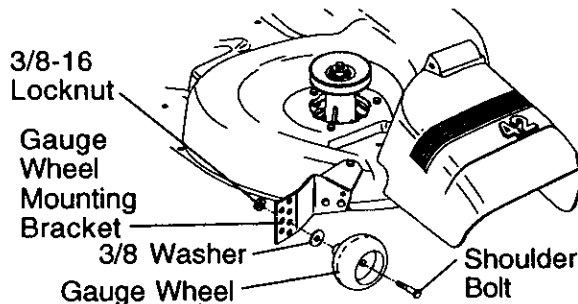
These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

### TO ADJUST GAUGE WHEELS

Gauge wheels are properly adjusted when they are slightly off the ground when mower is at the desired cutting height in operating position. Gauge wheels then keep the deck in proper position to help prevent scalping in most terrain conditions.

- Adjust gauge wheels with tractor on a flat level surface.
- Adjust mower to desired cutting height (See "TO ADJUST MOWER CUTTING HEIGHT" in the Operation section of this manual).
- With mower in desired height of cut position, gauge wheels should be assembled so they are slightly off the ground. Install gauge wheel in appropriate hole with shoulder bolt, 3/8 washer, and 3/8-16 locknut and tighten securely.
- Repeat for opposite side installing gauge wheel in same adjustment hole.



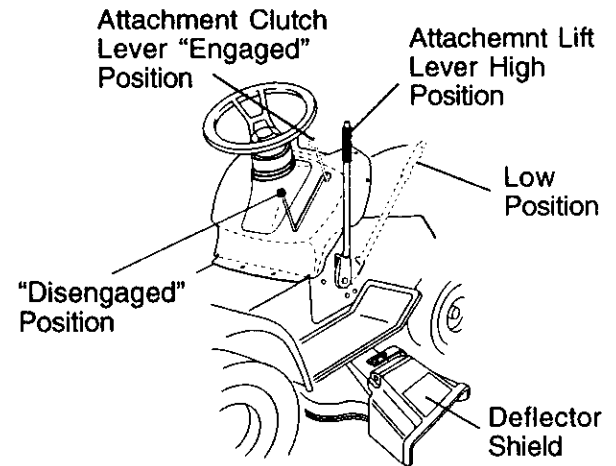
### TO OPERATE MOWER

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.

- Select desired height of cut.
- Start mower blades by engaging attachment clutch control.

- TO STOP MOWER BLADES - disengage attachment clutch control.

**CAUTION:** Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the deflector shield in place.



### TO OPERATE ON HILLS

**CAUTION:** Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move motion control lever to neutral (N) position.

**IMPORTANT:** The motion control lever does not return to neutral (N) position when the clutch/brake pedal is depressed.

- To restart movement, slowly release parking brake and clutch/brake pedal.
- Slowly move motion control lever to slowest setting.
- Make all turns slowly.

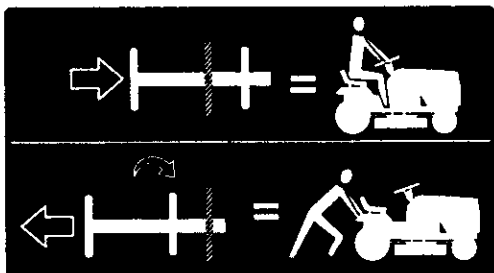
### TO TRANSPORT

When pushing or towing your tractor, be sure to disengage transmission by placing freewheel control in freewheeling position. Free wheel control is located at the rear drawbar of tractor.

- Raise attachment lift to highest position with attachment lift control.

- Pull freewheel control out and down into the slot and release so it is held in the disengaged position.
- Do not push or tow tractor at more than two (2) MPH.
- To reengage transmission, reverse above procedure.

**NOTE:** To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).



## TOWING CARTS AND OTHER ATTACHMENTS

Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

## BEFORE STARTING THE ENGINE CHECK ENGINE OIL LEVEL

- The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.
- Check engine oil with tractor on level ground.
- Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Maintenance section of this manual).
- To change engine oil, see the Maintenance section in this manual.

## ADD GASOLINE

- Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

**IMPORTANT:** When operating in temperatures below 32°F(0°C), use fresh, clean winter grade gasoline to help insure good cold weather starting.

**⚠WARNING:** Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

**⚠CAUTION:** Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

## TO START ENGINE

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Be sure freewheel control is in the transmission engaged position.
- Sit on seat in operating position, depress clutch/brake pedal and set parking brake.
- Place motion control lever in neutral (N) position.
- Move attachment clutch to "DISENGAGED" position.
- Move throttle control to fast position
- Pull choke control out for a cold engine start attempt. For a warm engine start attempt the choke control may not be needed.

**NOTE:** Before starting, read the warm and cold starting procedures below.

- Insert key into ignition and turn key clockwise to “START” position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, push choke control in, wait a few minutes and try again. If engine still does not start, pull the choke control out and retry.

#### WARM WEATHER STARTING (50° F and above)

- When engine starts, slowly push choke control in until the engine begins to run smoothly. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

#### COLD WEATHER STARTING (50° F and below)

- When engine starts, slowly push choke control in until the engine begins to run smoothly. Continue to push the choke control in small steps allowing the engine to accept small changes in speed and load, until the choke control is fully in. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.

#### AUTOMATIC TRANSMISSION WARM UP

- Before driving the unit in cold weather, the transmission should be warmed up as follows:
  - Be sure the tractor is on level ground.
  - Place the motion control lever in neutral. Release the parking brake and let the clutch/brake slowly return to operating position.
  - Allow one minute for transmission to warm up. This can be done during the engine warm up period.
- The attachments can be used during the engine warm-up period after the transmission has been warmed up and may require the choke control be pulled out slightly.

**NOTE:** If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance. See “TO ADJUST CARBURETOR” in the Service and Adjustments section of this manual.

#### PURGE TRANSMISSION

**⚠CAUTION:** Never engage or disengage freewheel lever while the engine is running.

To ensure proper operation and performance, it is recommended that the transmission be purged before operating tractor for the first time. This procedure will remove any trapped air inside the transmission which may have developed during shipping of your tractor.

**IMPORTANT:** Should your transmission require removal for service or replacement, it should be purged after reinstallation before operating the tractor.

- Place tractor safely on level surface with engine off and parking brake set.
- Disengage transmission by placing freewheel control in freewheeling position (See “TO TRANSPORT” in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to slow position. With motion control lever in neutral (N) position, slowly disengage clutch/brake pedal.
- Move motion control lever to full forward position and hold for five (5) seconds. Move lever to full reverse position and hold for five (5) seconds. Repeat this procedure three (3) times.

**NOTE:** During this procedure there will be no movement of drive wheels. The air is being removed from hydraulic drive system.

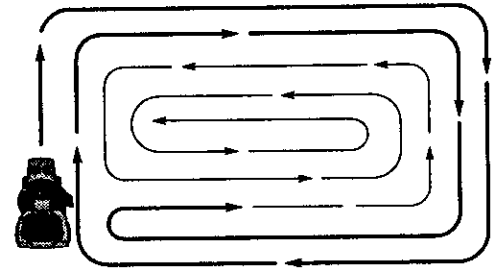
- Move motion control lever to neutral (N) position. Shut-off engine and set parking brake.
- Engage transmission by placing freewheel control in driving position (See “TO TRANSPORT” in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to half (1/2) speed. With motion control lever in neutral (N) position, slowly disengage clutch/brake pedal.



- Slowly move motion control lever forward, after the tractor moves approximately five (5) feet, slowly move motion control lever to reverse position. After the tractor moves approximately five (5) feet return the motion control lever to the neutral (N) position. Repeat this procedure with the motion control lever three (3) times.
- Your tractor is now purged and now ready for normal operation.

### MOWING TIPS

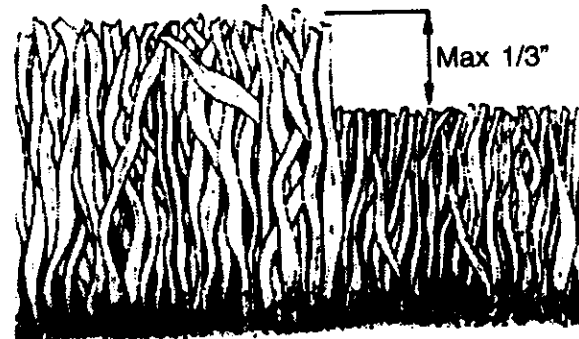
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the tractor. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished.
- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- **Always operate engine at full throttle when mowing** to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.



### MULCHING MOWING TIPS

**IMPORTANT:** For best performance, keep mower housing free of built-up grass and trash. Clean after each use.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades. For extremely heavy mulching, reduce your width of cut on each pass and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.





## TRACTOR

Always observe safety rules when performing any maintenance.

### BRAKE OPERATION

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

### TIRES

- Maintain proper air pressure in all tires (See "PRODUCT SPECIFICATIONS" section of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

**NOTE:** To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

### OPERATOR PRESENCE SYSTEM

Be sure operator presence and interlock systems are working properly. If your tractor does not function as described, repair the problem immediately.

- The engine should not start unless the clutch/brake pedal is fully depressed and attachment clutch control is in the disengaged position.
- When the engine is running, any attempt by the operator to leave the seat without first setting the parking brake should shut off the engine.
- When the engine is running and the attachment clutch is engaged, any attempt by the operator to leave the seat should shut off the engine.
- The attachment clutch should never operate unless the operator is in the seat.

### BLADE CARE

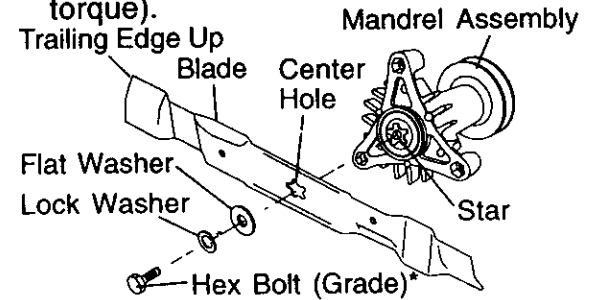
For best results mower blades must be kept sharp. Replace bent or damaged blades.

### BLADE REMOVAL

- Raise mower to highest position to allow access to blades.
- Remove hex bolt, lock washer and flat washer securing blade.
- Install new or resharpened blade with trailing edge up towards deck as shown.

**IMPORTANT:** To ensure proper assembly, center hole in blade must align with star on mandrel assembly.

- Reassemble hex bolt, lock washer and flat washer in exact order as shown.
- Tighten bolt securely (27-35 Ft. Lbs. torque).



\*A Grade 8 heat treated bolt can be identified by six lines on the bolt head.

**IMPORTANT:** Blade bolt is Grade 8 heat treated.

### TO SHARPEN BLADE

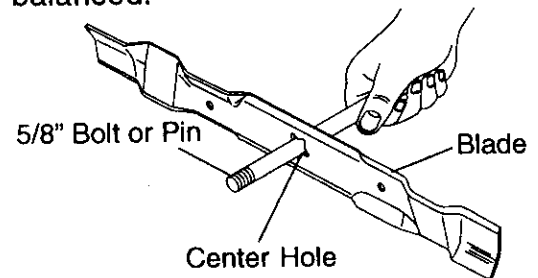
**NOTE:** We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer.)

**NOTE:** Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

- Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.



### BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

**NOTE:** The original equipment battery on your tractor is maintenance free. Do not attempt to open or remove caps or covers. Adding or checking level of electrolyte is not necessary.

**TO CLEAN BATTERY AND TERMINALS**  
Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Remove terminal guard.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "REPLACING BATTERY" in the SERVICE AND ADJUSTMENTS section of this manual).

### V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

### TRANSAXLE COOLING

The transmission fan and cooling fins should be kept clean to assure proper cooling.

Do not attempt to clean fan or transmission while engine is running or while the transmission is hot. To prevent possible damage to seals, do not use high pressure water or steam to clean transaxle.

- Inspect cooling fan to be sure fan blades are intact and clean.
- Inspect cooling fins for dirt, grass clippings and other materials. To prevent damage to seals, do not use compressed air or high pressure sprayer to clean cooling fins.

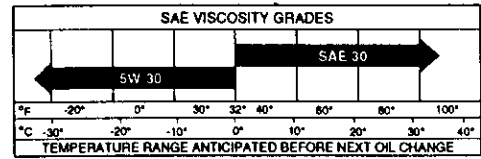
### TRANSAXLE PUMP FLUID

The transaxle was sealed at the factory and fluid maintenance is not required for the life of the transaxle. Should the transaxle ever leak or require servicing, contact your nearest authorized service center/department.

## ENGINE

### LUBRICATION

Only use high quality detergent oil rated with API service classification SF, SG, or SH. Select the oil's SAE viscosity grade according to your expected operating temperature.



**NOTE:** Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

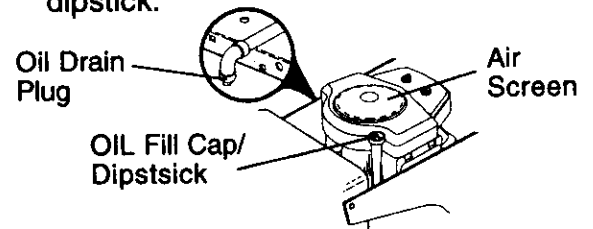
Change the oil after every 25 hours of operation or at least once a year if the tractor is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

### TO CHANGE ENGINE OIL

Determine temperature range expected before oil change. All oil must meet API service classification SF, SG or SH.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove drain plug.
- After oil has drained completely, replace oil drain plug and tighten securely.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" section of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick.

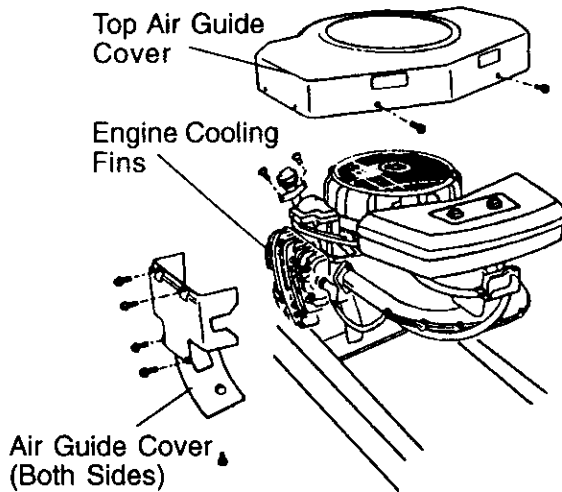


### CLEAN AIR SCREEN

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

## ENGINE COOLING FINS

Remove any dust, dirt or oil from engine cooling fins to prevent engine damage from overheating. Air guide covers must be removed. Remove side panels and hood (See "TO REMOVE HOOD AND GRILL ASSEMBLY" in the Service and Adjustments section of this manual).



## AIR FILTER

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

- Remove knob(s) and cover.

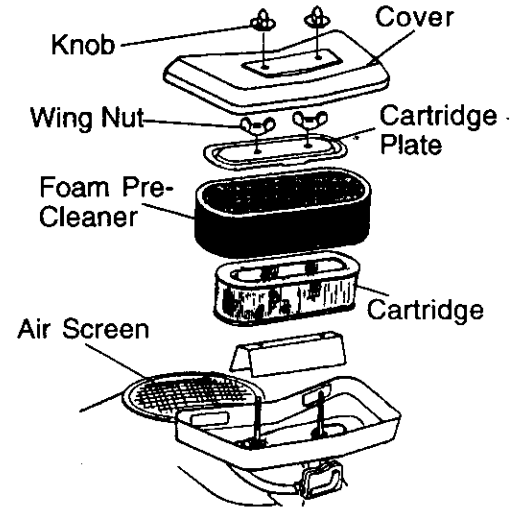
### TO SERVICE PRE-CLEANER

- Slide foam pre-cleaner off cartridge.
- Wash it in liquid detergent and water.
- Squeeze it dry in a clean cloth.
- Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.
- If very dirty or damaged, replace pre-cleaner.
- Reinstall pre-cleaner over cartridge.
- Reinstall cover and secure with knob(s).

### TO SERVICE CARTRIDGE

- Remove wing nuts and cartridge plate.
- Carefully remove cartridge to prevent debris from entering carburetor.
- Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
- Reinstall cartridge plate, wing nuts, pre-cleaner, cover and secure with knob(s).

**IMPORTANT:** Petroleum solvents, such as kerosene, are not to be used to clean the cartridge. They may cause deterioration of the cartridge. Do not oil cartridge. Do not use pressurized air to clean or dry cartridge.



## MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

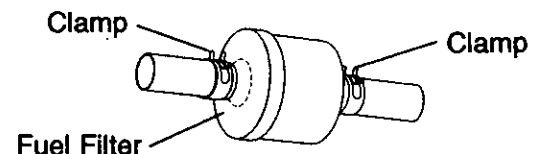
## SPARK PLUGS

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" section of this manual.

## IN-LINE FUEL FILTER

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Be sure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.



## CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.

## SERVICE AND ADJUSTMENTS

**⚠ CAUTION:** Before performing any service or adjustments:

- Depress clutch/brake pedal fully and set parking brake.
- Place motion control lever in neutral (N) position.
- Place attachment clutch in "DISENGAGED" position.
- Turn ignition key "OFF" and remove key.
- Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

### TRACTOR TO REMOVE MOWER

Mower will be easier to remove from the right side of tractor.

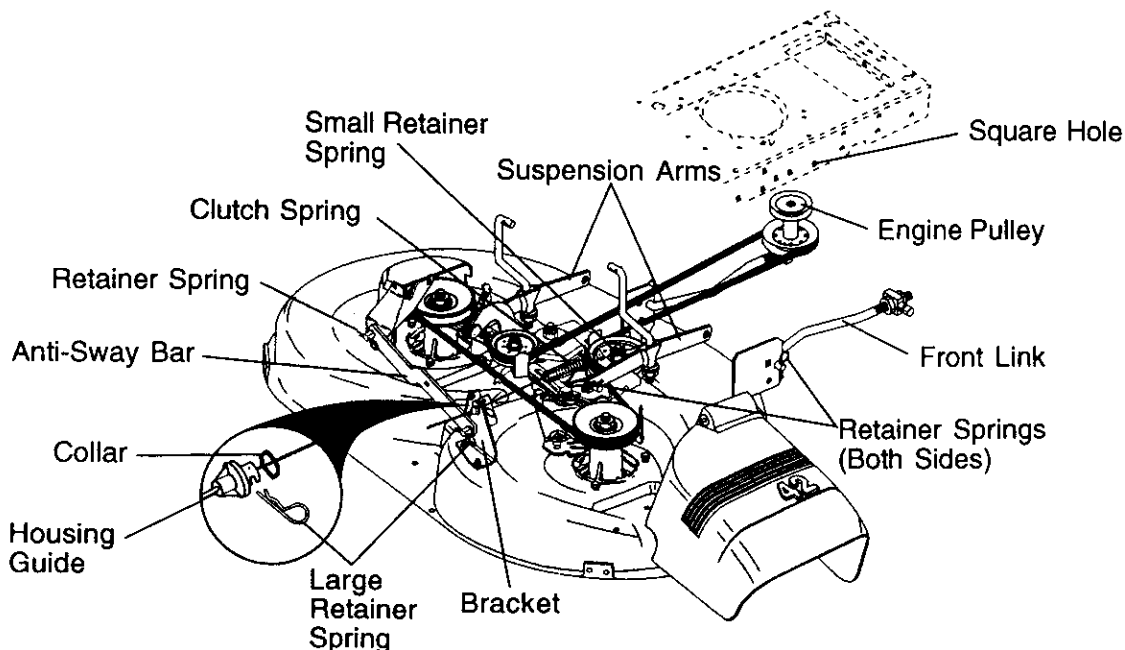
- Place attachment clutch in "DISENGAGED" position.
- Move attachment lift lever forward to lower mower to its lowest position.
- Roll belt off engine pulley.
- Remove small retainer spring, and lift clutch spring off pulley bolt.
- Remove large retainer spring, slide collar off and push housing guide out of bracket.
- Disconnect anti-swaybar from chassis bracket by removing retainer spring.
- Disconnect suspension arms from rear deck brackets by removing retainer springs.

- Disconnect front links from deck by removing retainer springs.
- Raise lift lever to raise suspension arms. Slide mower out from under tractor.

**IMPORTANT:** If an attachment other than the mower deck is to be mounted on the tractor, remove the front links and hook the clutch spring into square hole in frame.

### TO INSTALL MOWER

- Raise attachment lift lever to its highest position.
- Slide mower under tractor with discharge guard to right side of tractor.
- Lower lift lever to its lowest position.
- Install mower in reverse order of removal instructions.



## TO LEVEL MOWER HOUSING

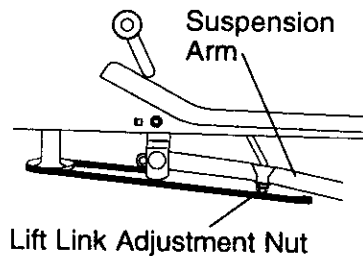
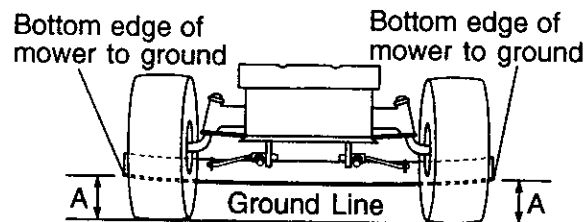
Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PRODUCT SPECIFICATIONS" section of this manual). If tires are over or underinflated, you will not properly adjust your mower.

### SIDE-TO-SIDE ADJUSTMENT

- Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

**NOTE:** Each full turn of adjustment nut will change mower height about 1/8".

- Recheck measurements after adjusting.



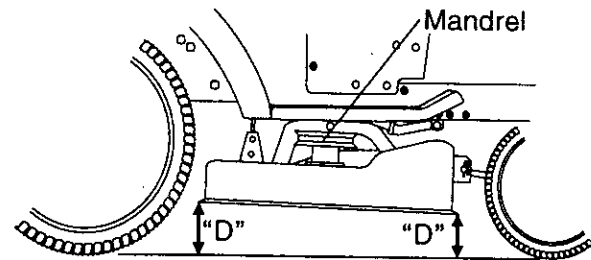
### FRONT-TO-BACK ADJUSTMENT

**IMPORTANT:** Deck must be level side-to-side. If the following front-to-back adjustment is necessary, be sure to adjust both front links equally so mower will stay level side-to-side.

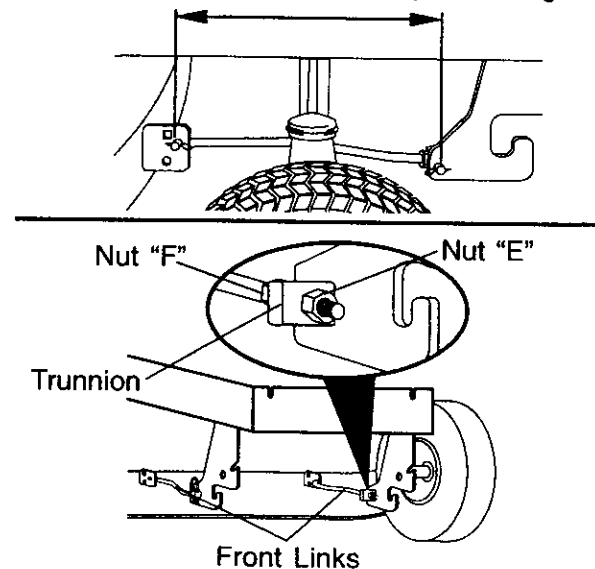
To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length. Both links should be approximately 10-3/8".
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nut "F" against trunnion on both front links.
- Recheck side-to-side adjustment.



Both Front Links Should be Equal in Length



## TO REPLACE MOWER BLADE DRIVE BELT

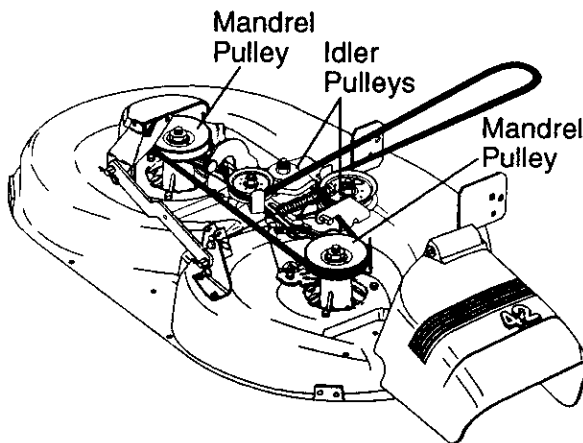
The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

### BELT REMOVAL -

- Remove mower from tractor (See "TO REMOVE MOWER" in this section of this manual).
- Work belt off both mandrel pulleys and idler pulleys.
- Pull belt away from mower.

### BELT INSTALLATION -

- Install new belt in reverse order of removal.
- Make sure belt is in all pulley grooves and inside all belt guides.
- Install mower in reverse order of removal instructions.



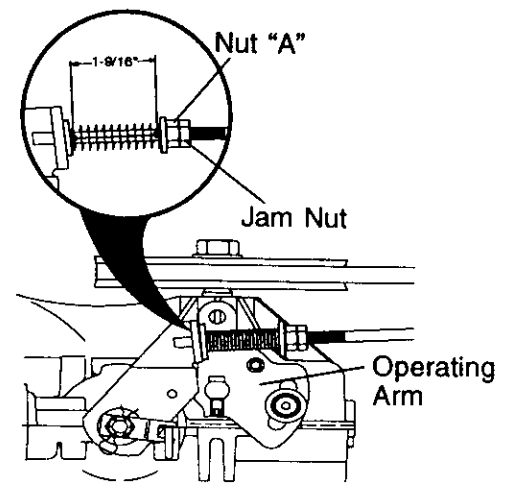
## TO ADJUST BRAKE

Your tractor is equipped with an adjustable brake system which is mounted on the side of the transaxle.

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted.

- Depress clutch/brake pedal and engage parking brake.
- Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-9/16", loosen jam nut and turn nut "A" until distance becomes 1-9/16". Retighten jam nut against nut "A".
- Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than six (6) feet in highest gear, further maintenance is necessary. Contact your nearest authorized service center/department.

## With Parking Brake "Engaged"

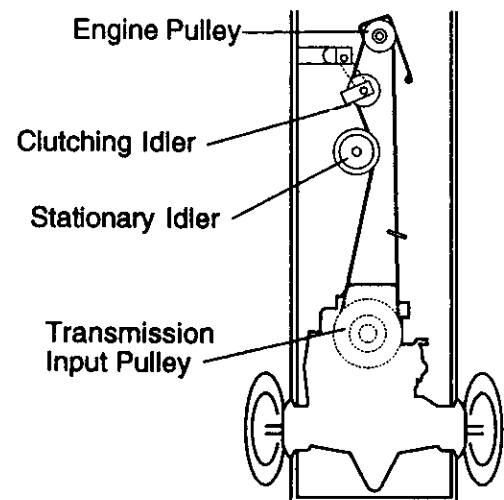


Do not touch this nut. If further brake adjustment is necessary contact your nearest authorized service center/department

## TO REPLACE MOTION DRIVE BELT

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

- Remove mower (See "TO REMOVE MOWER" in this section of this manual.)
- Remove belt from stationary idler and clutching idler.
- Pull belt slack toward rear of tractor. Carefully remove belt upwards from transmission input pulley and over cooling fan blades.
- Pull belt toward front of tractor and remove downward from around engine pulley.
- Install new belt by reversing above procedure.





## TO ADJUST MOTION CONTROL LEVER

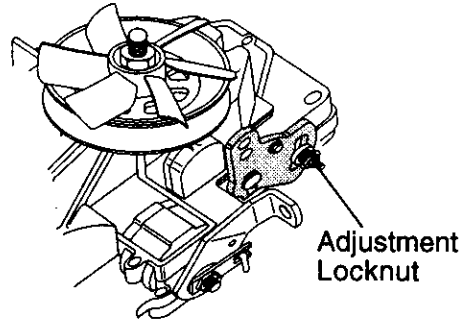
The motion control lever has been preset at the factory and adjustment should not be necessary.

If for any reason the motion control lever will not hold its position while at a selected speed, it may be adjusted at the friction pack located on the right side of transmission.

- Park tractor on level surface. Stop tractor by turning ignition key to "OFF" position, and engage parking brake.
- Adjust motion control lever by tightening adjustment locknut one half (1/2) turn.

**NOTE:** If for any reason the effort to move the motion control lever becomes too excessive, reverse the above adjustment procedure by loosening locknut 1/4 to 1/2 turn.

Road test tractor after adjustment and repeat procedure if necessary.



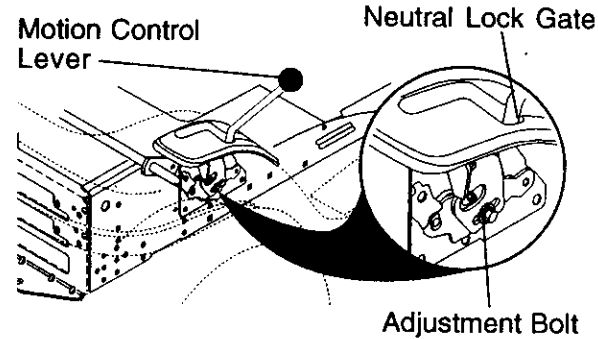
## TRANSAXLE MOTION CONTROL LEVER NEUTRAL ADJUSTMENT

The motion control lever has been preset at the factory and adjustment should not be necessary.

- Loosen adjustment bolt in front of the right rear wheel, and lightly tighten.
- Start engine and move motion control lever until tractor does not move forward or backward.
- Hold motion control lever in that position and turn engine off.
- While holding motion control lever in place, loosen the adjustment bolt.
- Move motion control lever to the neutral (N) (lock gate) position.
- Tighten adjustment bolt securely.

**NOTE:** If additional clearance is needed to get to adjustment bolt, move mower deck height to the lowest position. After above adjustment is made, if the tractor still creeps forward or backward while motion control lever is in neutral position, follow these steps:

- Loosen the adjustment bolt.
- Move the motion control lever 1/4 to 1/2 inch in the direction it is trying to creep.
- Tighten adjustment bolt securely.
- Start engine and test.
- If tractor still creeps, repeat above steps until satisfied.



## TRANSMISSION REMOVAL/REPLACEMENT

Should your transmission require removal for service or replacement, it should be purged after reinstallation and before operating the tractor. See "PURGE TRANSMISSION" in the Operation section of this manual.

## TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble per instructions in the Assembly section of this manual.

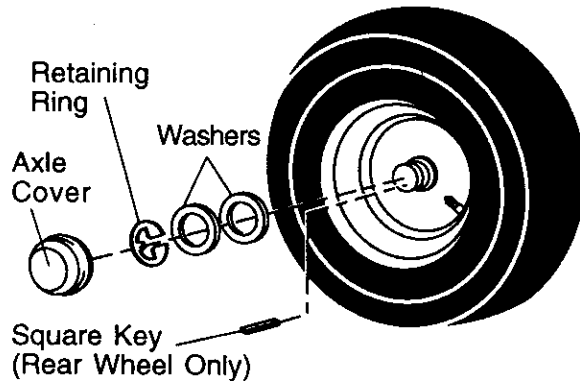
## FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center/department.

## TO REMOVE WHEEL FOR REPAIRS

- Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).
- Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- Replace axle cover.

**NOTE:** To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.



### TO START ENGINE WITH A WEAK BATTERY

**CAUTION:** Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. (See "BATTERY" in the MAINTENANCE section of this manual).

If "jumper cables" are used for emergency starting, follow this procedure:

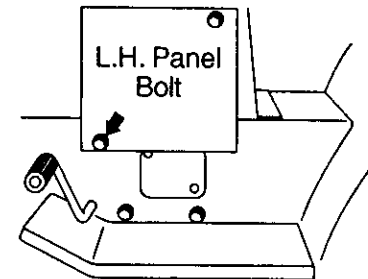
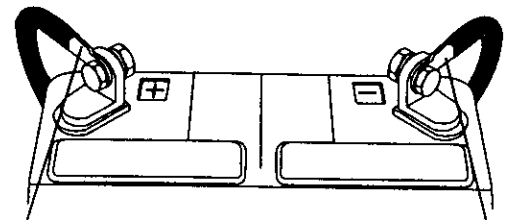
**IMPORTANT:** Your tractor is equipped with a 12 volt negative grounded system. The other vehicle must also be a 12 volt negative grounded system. Do not use your tractor battery to start other vehicles.

#### TO ATTACH JUMPER CABLES -

- Connect each end of the RED cable to the POSITIVE (+) terminal of each battery, taking care not to short against chassis.
- Connect one end of the BLACK cable to the NEGATIVE (-) terminal of fully charged battery.
- Connect the other end of the BLACK cable to good CHASSIS GROUND, away from fuel tank and battery.

#### TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.

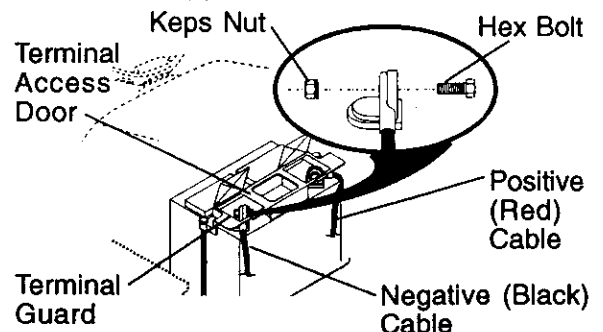


### REPLACING BATTERY

**CAUTION:** Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Lift hood to raised position.
- Remove terminal guard.
- Disconnect BLACK battery cable then RED battery cable and carefully remove battery from tractor.
- Install new battery with terminals in same position as old battery.
- Reinstall terminal guard.
- First connect RED battery cable to positive (+) battery terminal with hex bolt and keps nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) battery terminal with remaining hex bolt and keps nut. Tighten securely
- Close terminal access doors.
- Close hood.



## TO REPLACE HEADLIGHT BULB

- Raise hood.
- Pull bulb holder out of the hole in the backside of the grill.
- Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- Close hood.

## INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

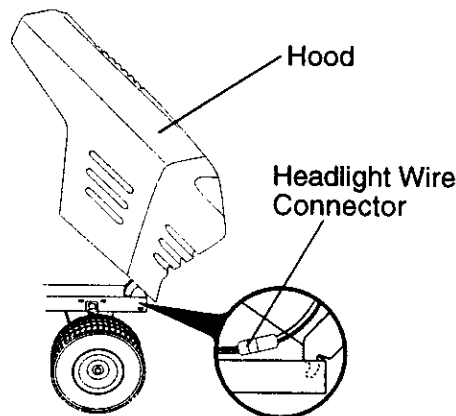
- Check wiring. See electrical wiring diagram in the Repair Parts section.

## TO REPLACE FUSE

Replace with 15 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

## TO REMOVE HOOD AND GRILL ASSEMBLY

- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- To replace, reverse above procedure.



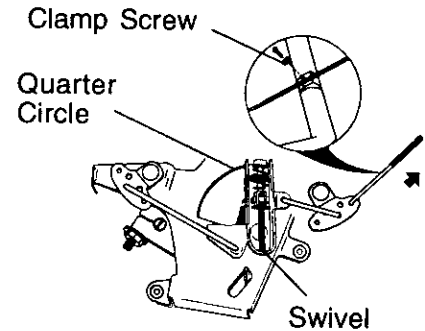
## ENGINE

Maintenance, repair, or replacement of the emission control devices and systems, which are being done at the customer's expense, may be performed by any non-road engine repair establishment or individual. Warranty repairs must be performed by an authorized engine manufacturer's service outlet.

## TO ADJUST THROTTLE CONTROL CABLE

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move throttle control lever to fast position.
- Check that swivel is against side of quarter circle. If it is not, loosen cable clamp screw and pull cable back until swivel is against quarter circle. Tighten cable clamp screw securely.

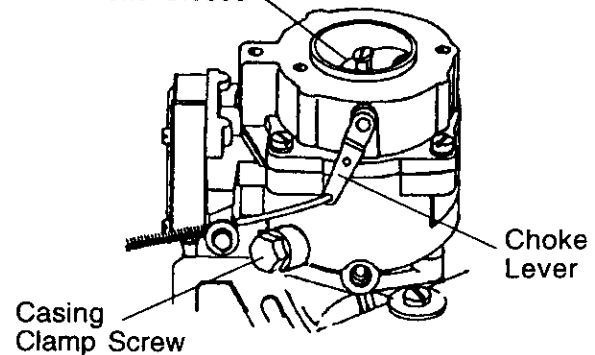


## TO ADJUST CHOKE CONTROL

The choke control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move choke control (located on dash panel) to full choke position.
- Remove air cleaner cover, filter and cartridge plate to expose carburetor choke (see "AIR FILTER" in the Maintenance section of this manual).
- Choke should be closed. If it is not, loosen casing clamp screw and move choke cable until choke is completely closed. Tighten casing clamp screw securely.
- Reassemble air cleaner.

Choke Closed



## TO ADJUST CARBURETOR

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, proceed as follows:

In general, turning the mixture screw in (clockwise) decreases the supply of fuel to the engine giving a leaner fuel/air mixture. Turning the mixture screw out (counterclockwise) increases the supply of fuel to the engine giving a richer fuel/air mixture.

**IMPORTANT:** Damage to the needles and the seats in carburetor may result if screw is turned in too tight.

#### PRELIMINARY SETTING -

- Be sure you have a clean air filter, and the throttle control cable and choke are adjusted properly (see above).
- With engine off turn idle mixture screw in (clockwise) closing it finger tight and then turn out (counterclockwise) 1-1/4 to 1-1/2 turns.

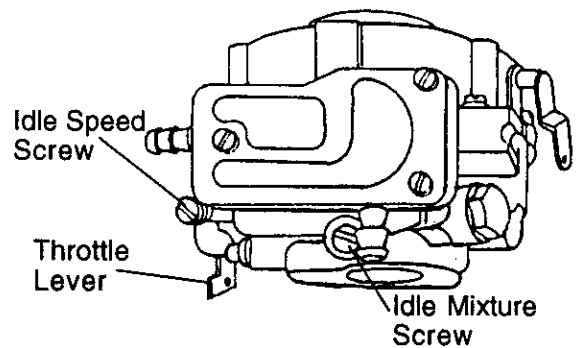
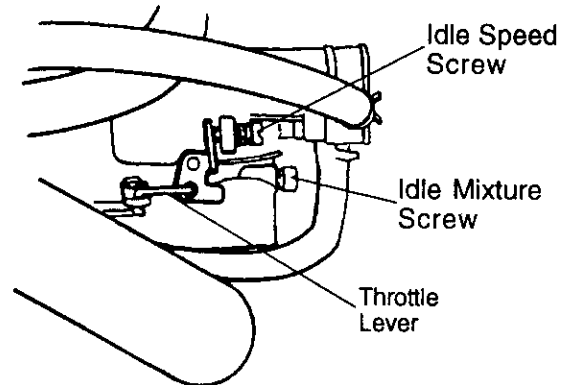
#### FINAL SETTING -

- Start engine and allow to warm for five minutes. Make final adjustments with engine running and shift/ motion control lever in neutral (N) position.
- With throttle control lever in slow position, hold throttle lever against idle speed screw and adjust idle speed screw to obtain 1200 to 1400 RPM.
- While still holding throttle lever against idle speed screw, turn idle mixture screw in (clockwise) until engine begins to die and then turn out (counterclockwise) until engine runs rough. Turn screw to a point midway between those two positions.
- Continue to hold throttle lever against idle speed screw and adjust idle speed screw to obtain 900 to 1200 RPM. Release throttle lever.

#### ACCELERATION TEST -

- Move throttle control lever from slow to fast position. If engine hesitates or dies, turn idle mixture screw out (counterclockwise) 1/8 turn. Repeat test and continue to adjust, if necessary, until engine accelerates smoothly. High speed stop is factory adjusted. Do not adjust - damage may result.

**IMPORTANT:** Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact your nearest authorized service center/department, which has proper equipment and experience to make any necessary adjustments.



## STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.

**⚠ CAUTION:** Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

### TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Maintenance section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Maintenance section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

### BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Maintenance section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

### ENGINE

#### FUEL SYSTEM

**IMPORTANT:** It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel filter, fuel hose, or tank during storage. Also, experience indicates that alcohol blended fuels called gasohol or using

ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

**NOTE:** Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

#### ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

#### CYLINDER(S)

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to "START" position for a few seconds to distribute oil.
- Replace with new spark plug(s).

#### OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

**IMPORTANT:** Never cover tractor while engine and exhaust areas are still warm.

## TROUBLESHOOTING CHART

PROBLEM	CAUSE	CORRECTION
<b>Will not start</b>	<ul style="list-style-type: none"> <li>• Out of fuel.</li> <li>• Engine not "CHOKED" properly.</li> <li>• Engine flooded.</li>   <li>• Bad spark plug.</li> <li>• Dirty air filter.</li> <li>• Dirty fuel filter.</li> <li>• Water in fuel.</li>   <li>• Loose or damaged wiring.</li> <li>• Carburetor out of adjustment. Service Adjustments</li> <li>• Engine valves out of adjustment.</li> </ul>	<ul style="list-style-type: none"> <li>• Fill fuel tank.</li> <li>• See "TO START ENGINE" in Operation section.</li> <li>• Wait several minutes before attempting to start.</li> <li>• Replace spark plug.</li> <li>• Clean/replace air filter.</li> <li>• Replace fuel filter.</li> <li>• Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.</li> <li>• Check all wiring.</li> <li>• See "To Adjust Carburetor" in section.</li> <li>• Contact an authorized service center/department.</li> </ul>
<b>Hard to start</b>	<ul style="list-style-type: none"> <li>• Dirty air filter.</li> <li>• Bad spark plug.</li> <li>• Weak or dead battery.</li> <li>• Dirty fuel filter.</li> <li>• Stale or dirty fuel.</li>   <li>• Loose or damaged wiring.</li> <li>• Carburetor out of adjustment.</li>   <li>• Engine valves out of adjustment.</li> </ul>	<ul style="list-style-type: none"> <li>• Clean/replace air filter.</li> <li>• Replace spark plug.</li> <li>• Recharge or replace battery.</li> <li>• Replace fuel filter.</li> <li>• Drain fuel tank and refill with fresh gasoline.</li> <li>• Check all wiring.</li> <li>• See "To Adjust Carburetor" in Service Adjustments section.</li> <li>• Contact an authorized service center/department.</li> </ul>
<b>Engine will not turn over</b>	<ul style="list-style-type: none"> <li>• Clutch/brake pedal not depressed</li> <li>• Attachment clutch is engaged.</li> <li>• Weak or dead battery.</li> <li>• Blown fuse.</li> <li>• Corroded battery terminals.</li> <li>• Loose or damaged wiring.</li> <li>• Faulty ignition switch.</li> <li>• Faulty solenoid or starter.</li>   <li>• Faulty operator presence switch(es).</li> </ul>	<ul style="list-style-type: none"> <li>• Depress clutch/brake pedal.</li> <li>• Disengage attachment clutch.</li> <li>• Recharge or replace battery.</li> <li>• Replace fuse.</li> <li>• Clean battery terminals.</li> <li>• Check all wiring.</li> <li>• Check/replace ignition switch.</li> <li>• Check/replace solenoid or starter.</li> <li>• Contact an authorized service center/department.</li> </ul>
<b>Engine clicks but will not start</b>	<ul style="list-style-type: none"> <li>• Weak or dead battery.</li> <li>• Corroded battery terminals.</li> <li>• Loose or damaged wiring.</li> <li>• Faulty solenoid or starter.</li> </ul>	<ul style="list-style-type: none"> <li>• Recharge or replace battery.</li> <li>• Clean battery terminals.</li> <li>• Check all wiring.</li> <li>• Check/replace solenoid or starter.</li> </ul>
<b>Loss of power</b>	<ul style="list-style-type: none"> <li>• Cutting too much grass/too fast.</li> <li>• Throttle in "CHOKE" position.</li> </ul>	<ul style="list-style-type: none"> <li>• Set in "Higher Cut" position/ reduce speed.</li> <li>• Adjust throttle control.</li> </ul>

## TROUBLESHOOTING CHART

PROBLEM	CAUSE	CORRECTION
<b>Loss of power (Continued)</b>	<ul style="list-style-type: none"> <li>• Build-up of grass, leaves and trash under mower.</li> <li>• Dirty air filter.</li> <li>• Low oil level/dirty oil.</li> <li>• Faulty spark plug.</li>   <li>• Dirty fuel filter.</li> <li>• Stale or dirty fuel.</li>   <li>• Water in fuel.</li>   <li>• Spark plug wire loose.</li>   <li>• Dirty engine air screen/fins.</li>   <li>• Dirty/clogged muffler.</li> <li>• Loose or damaged wiring.</li> <li>• Carburetor out of adjustment.</li>   <li>• Engine valves out of adjustment.</li> </ul>	<ul style="list-style-type: none"> <li>• Clean underside of mower housing.</li> <li>• Clean/replace air filter.</li> <li>• Check oil level/change oil.</li> <li>• Clean and regap or change spark plug.</li> <li>• Replace fuel filter.</li> <li>• Drain fuel tank and refill with fresh gasoline.</li> <li>• Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.</li> <li>• Connect and tighten spark plug wire.</li> <li>• Clean engine air screen/fins.</li> <li>• Clean/replace muffler.</li> <li>• Check all wiring.</li> <li>• See "To Adjust Carburetor" in Service Adjustments section.</li> <li>• Contact an authorized service center/department.</li> </ul>
<b>Excessive vibration</b>	<ul style="list-style-type: none"> <li>• Worn, bent or loose blade.</li> <li>• Bent blade mandrel.</li> <li>• Loose/damaged part(s).</li> </ul>	<ul style="list-style-type: none"> <li>• Replace blade. Tighten blade bolt.</li> <li>• Replace blade mandrel.</li> <li>• Tighten loose part(s). Replace damaged parts.</li> </ul>
<b>Engine continues to run when operator leaves seat with attachment clutch engaged</b>	<ul style="list-style-type: none"> <li>• Faulty operator-safety presence control system.</li> </ul>	<ul style="list-style-type: none"> <li>• Check wiring, switches and connections. If not corrected, contact an authorized service center/department.</li> </ul>
<b>Poor cut - uneven</b>	<ul style="list-style-type: none"> <li>• Worn, bent or loose blade.</li> <li>• Mower deck not level.</li> <li>• Buildup of grass, leaves, and trash under mower.</li> <li>• Bent blade mandrel.</li> <li>• Clogged mower deck vent from build-up of grass, leaves, and trash around mandrels.</li> </ul>	<ul style="list-style-type: none"> <li>• Replace blade. Tighten blade bolt.</li> <li>• Level mower deck.</li> <li>• Clean underside of mower housing.</li> <li>• Replace blade mandrel.</li> <li>• Clean around mandrels to open vent holes.</li> </ul>
<b>Mower blades will not rotate</b>	<ul style="list-style-type: none"> <li>• Obstruction in clutch mechanism.</li> <li>• Worn/damaged mower drive belt.</li> <li>• Frozen idler pulley.</li> <li>• Frozen blade mandrel.</li> </ul>	<ul style="list-style-type: none"> <li>• Remove obstruction.</li> <li>• Replace mower drive belt.</li> <li>• Replace idler pulley.</li> <li>• Replace blade mandrel.</li> </ul>

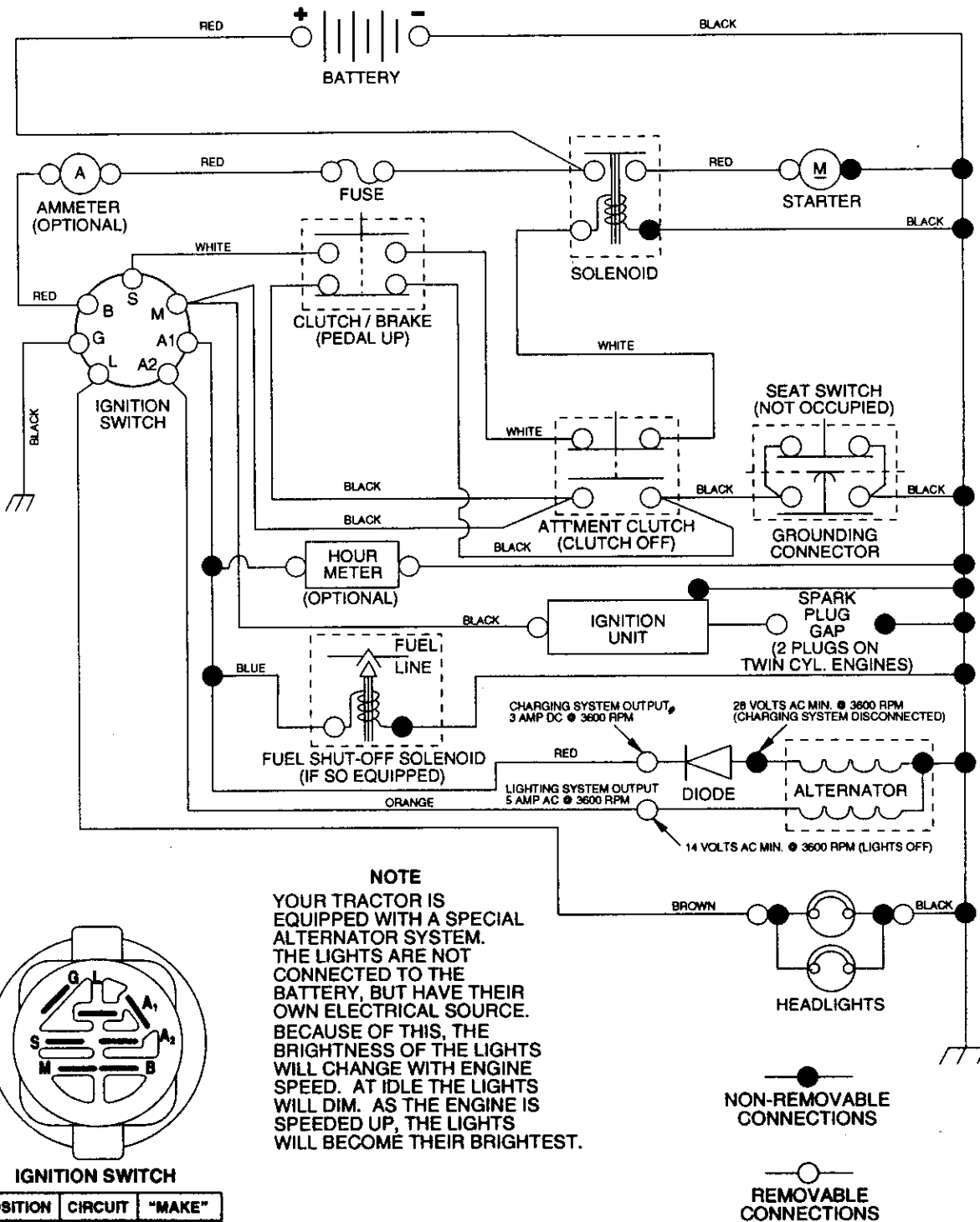
## TROUBLESHOOTING CHART

PROBLEM	CAUSE	CORRECTION
<b>Poor grass discharge</b>	<ul style="list-style-type: none"> <li>• Engine speed too slow.</li> <li>• Travel speed too fast.</li> <li>• Wet grass.</li> <li>• Mower deck not level.</li> <li>• Low/uneven tire air pressure.</li> <li>• Worn, bent or loose blade.</li> <li>• Buildup of grass, leaves and trash under mower.</li> <li>• Mower drive belt worn.</li> <li>• Blades improperly installed.</li> <li>• Improper blades used.</li> <li>• Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.</li> </ul>	<ul style="list-style-type: none"> <li>• Place throttle control in "FAST" position.</li> <li>• Shift to slower speed.</li> <li>• Allow grass to dry before mowing.</li> <li>• Level mower deck.</li> <li>• Check tires for proper air pressure.</li> <li>• Replace/sharpen blade.</li> <li>• Tighten blade bolt.</li> <li>• Clean underside of mower housing.</li> <li>• Replace mower drive belt.</li> <li>• Reinstall blades sharp edge down.</li> <li>• Replace with blades listed in this manual.</li> <li>• Clean around mandrels to open vent holes.</li> </ul>
<b>Headlight(s) not working (if so equipped)</b>	<ul style="list-style-type: none"> <li>• Switch is "OFF".</li> <li>• Bulb(s) burned out.</li> <li>• Faulty light switch.</li> <li>• Loose or damaged wiring.</li> <li>• Blown fuse.</li> </ul>	<ul style="list-style-type: none"> <li>• Turn switch "ON".</li> <li>• Replace bulb(s).</li> <li>• Check/replace light switch.</li> <li>• Check wiring and connections.</li> <li>• Replace fuse.</li> </ul>
<b>Battery will not charge</b>	<ul style="list-style-type: none"> <li>• Bad battery cell(s).</li> <li>• Poor cable connections.</li> <li>• Faulty regulator (if so equipped).</li> <li>• Faulty alternator.</li> </ul>	<ul style="list-style-type: none"> <li>• Replace battery.</li> <li>• Check/clean all connections.</li> <li>• Replace regulator.</li> <li>• Replace alternator.</li> </ul>
<b>Loss of drive</b>	<ul style="list-style-type: none"> <li>• Freewheel control in "disengaged" position.</li> <li>• Motion drive belt worn, damaged, or broken.</li> <li>• Air trapped in transmission during shipment or servicing.</li> </ul>	<ul style="list-style-type: none"> <li>• Place freewheel control in "engaged" position.</li> <li>• Replace motion drive belt.</li> <li>• Purge transmission.</li> </ul>
<b>Engine "backfires" when turning engine "OFF"</b>	<ul style="list-style-type: none"> <li>• Engine throttle control not set at "SLOW" position for 30 seconds stopping engine.</li> </ul>	<ul style="list-style-type: none"> <li>• Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine.</li> </ul>



# TRACTOR -- MODEL NUMBER 917.270941

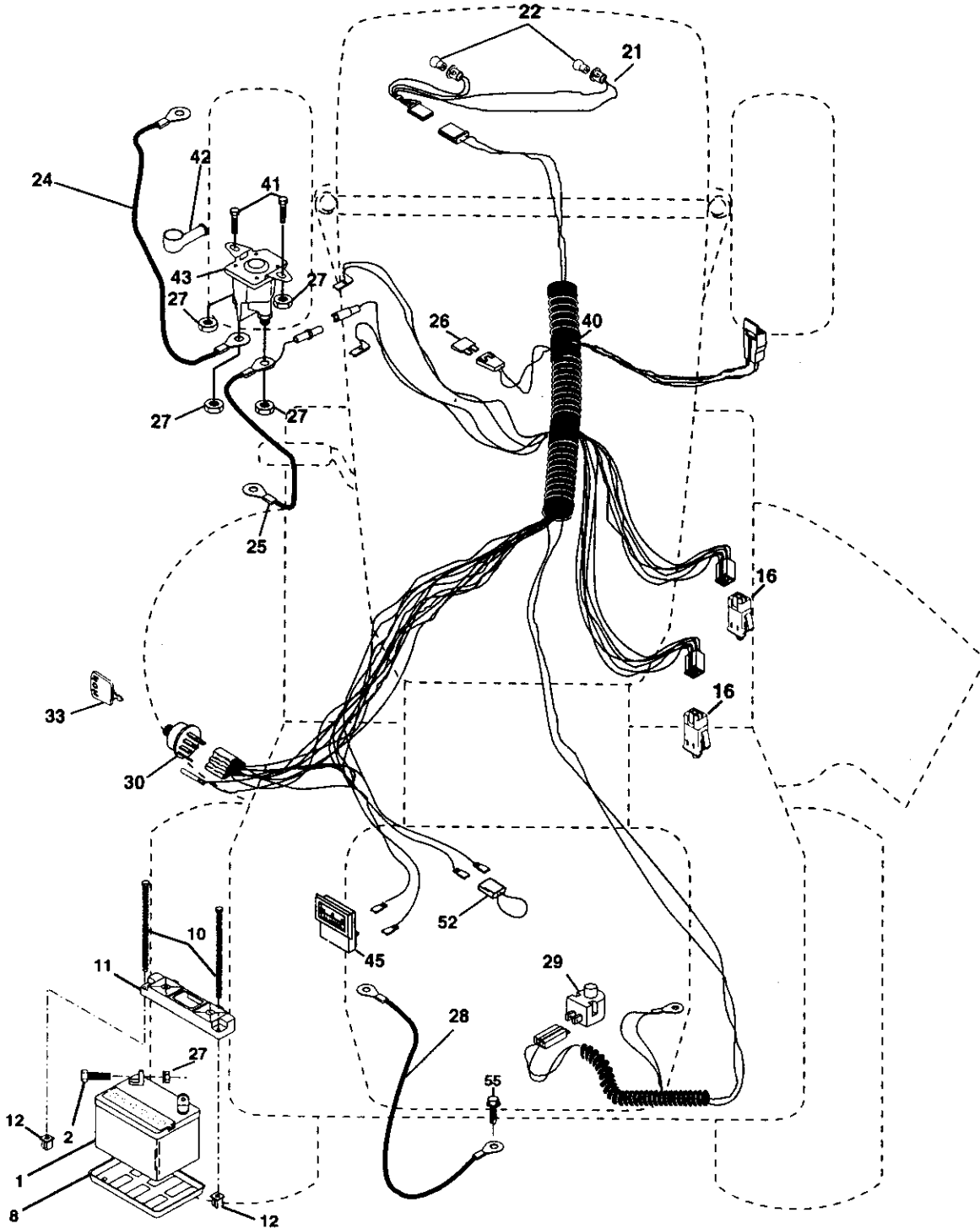
## SCHEMATIC



# REPAIR PARTS

TRACTOR -- MODEL NUMBER 917.270941

## ELECTRICAL



# TRACTOR -- MODEL NUMBER 917.270941

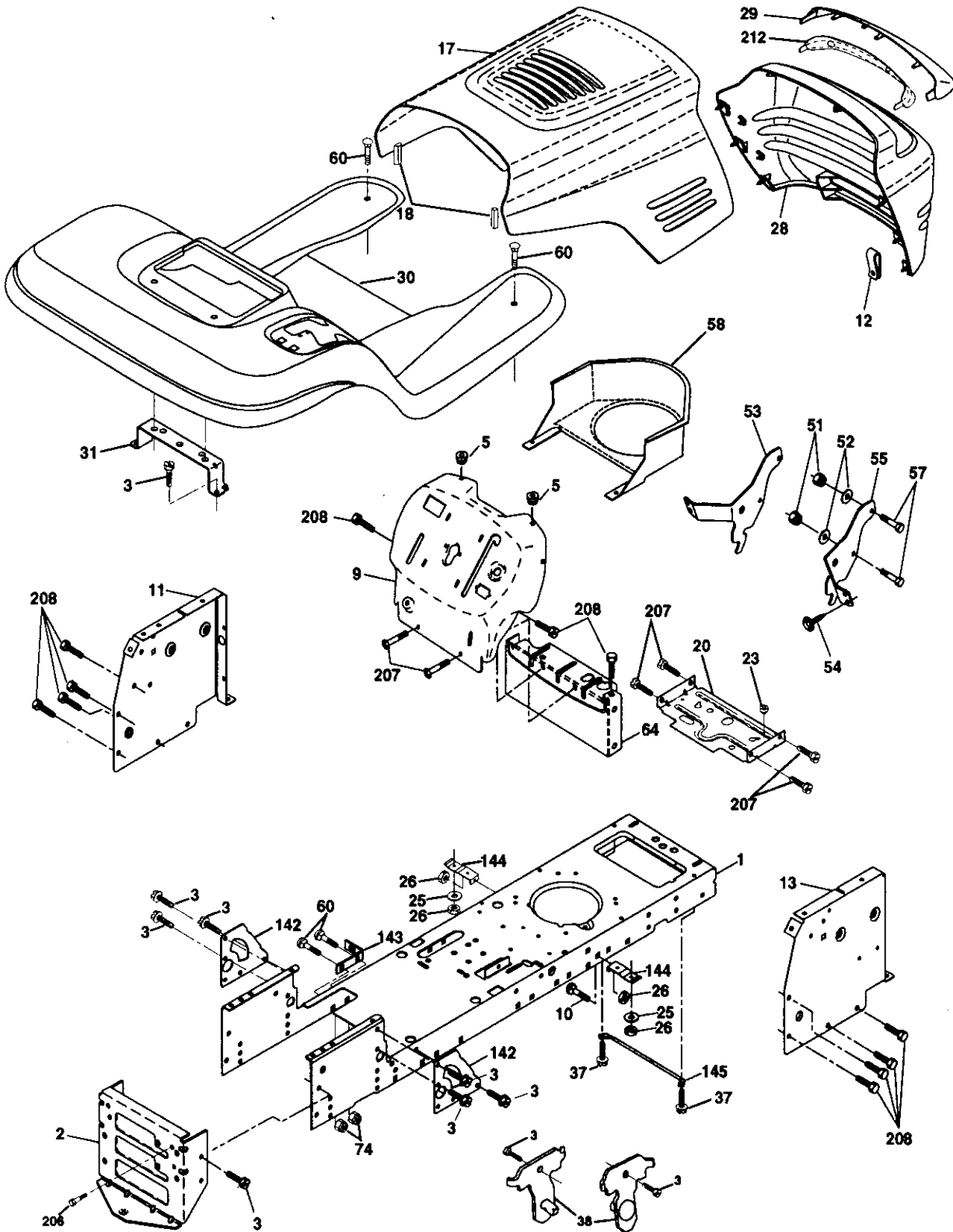
## ELECTRICAL

KEY PART NO.	NO.	DESCRIPTION
1	163465	Battery
2	74760412	Bolt, Hex 1/4-20 x 3/4
8	7603J	Tray, Battery
10	145211	Bolt, Btr Front 1/4-20 x 7-1/2
11	150109	Holddown Battery Front Mount
12	145769	Nut, Push Nylon Battery Front 1/4
16	153664	Switch Interlock Push-In
21	166182	Harness, Light Socket (w/4152J)
22	4152J	Light Bulb
24	4799J	Cable, Battery
25	146148	Cable, Battery
26	166180	Fuse
27	73510400	Nut Keps Hex 1/4-20 Unc
28	145491	Cable, Ground
29	121305X	Switch, Seat
30	163968	Switch, Ignition
33	140403	Key, Molded
40	170217	Harness, Ignition
41	71110408	Bolt Blk Fin Hex 1/4-20 UNC x 1/2
42	131563	Cover, Terminal
43	145673	Solenoid
45	121433X	Ammeter Rectangular 6 Amp
52	141940	Protection Wire Loop (Hour Meter)
55	17490508	Screw Thdrol 5/16-18 x 1/2

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR -- MODEL NUMBER 917.270941

## CHASSIS AND ENCLOSURES



# TRACTOR -- MODEL NUMBER 917.270941

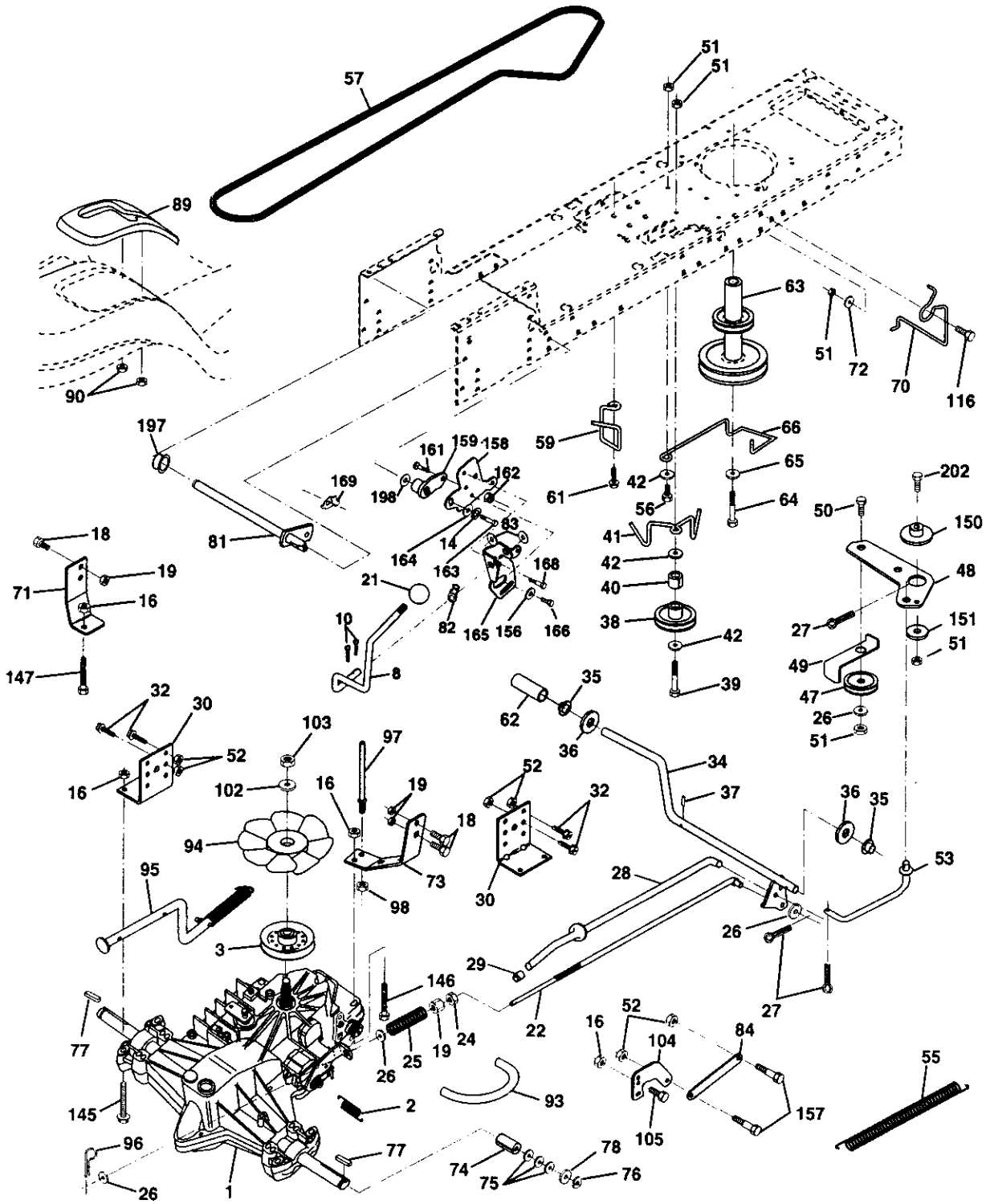
## CHASSIS AND ENCLOSURES

KEY PART NO.	NO.	DESCRIPTION
1	169830	Chassis
2	169061	Drawbar
3	17060612	Screw 3/8-16 x 3/4
5	155272	BumperHood/Dash
9	168337X013	Dash
10	STD533710	Bolt, Carriage 3/8-16 x 1
11	155927	Panel, Dash, LH
12	145660	Clip Tinnerman Grille P/L
13	172107X010	Panel, Dash, RH
17	144983X558	Hood Assembly
18	126938X	Bumber Hood
20	156437	Plate Mtg Battery Fuel Tank
23	124028X	Bushing, Snap, Nylon, Fuel Line
25	19131312	Washer 13/32 x 13/16 x 12 Gauge
26	STD541437	Locknut, Hex, with Insert 3/8-16 UNC
28	156725X558	Grille/Lens Asm
29	155217X599	Lens, Grille
30	164918X558	Fender/Footrest
31	139976	Bracket, Fender/Support
37	17490508	Screw, Thdrol. 5/16-18 x 1/2 TYT
38	169834	Pivot Bracket Assembly, LH, Mower, Rear
51	73800400	Nut Lock W/Insert 1/4 - 20 UNC
52	19091416	Washer 9/32 X 7/8 X 16 Ga.
53	145201	Bracket Grille Pickoff LH
54	161464	Screw, Hex Wshd #8-18 x 7/8
55	145202	Bracket Grille Pickoff RH
57	STD552507	Bolt FinHex 1/4 -20 UNC X.75
58	140547	Air Duct
60	72140606	Bolt Rdhd Sqnk 3/8-16 UNC x 3/4
64	154798	Dash Lower STLT
74	STD541437	Nut Crownlock 3/8-16 UNC
142	165867	Plate Reinforcement STLT
143	154966	Bracket Swaybar Chassis
144	154207	Bracket Footrest STLT
145	156524	Rod Pivot Chassis/Hood
206	170165	Bolt Shoulder 5/16-18TT
207	17670508	Screw Thdrol 5/16-18 x 1/2
208	17670608	Screw Thdrol 3/8-16 x 1/2
212	165919	Insert Lens Reflective
--	5479J	Plug Button

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR -- MODEL NUMBER 917.270941

## GROUND DRIVE



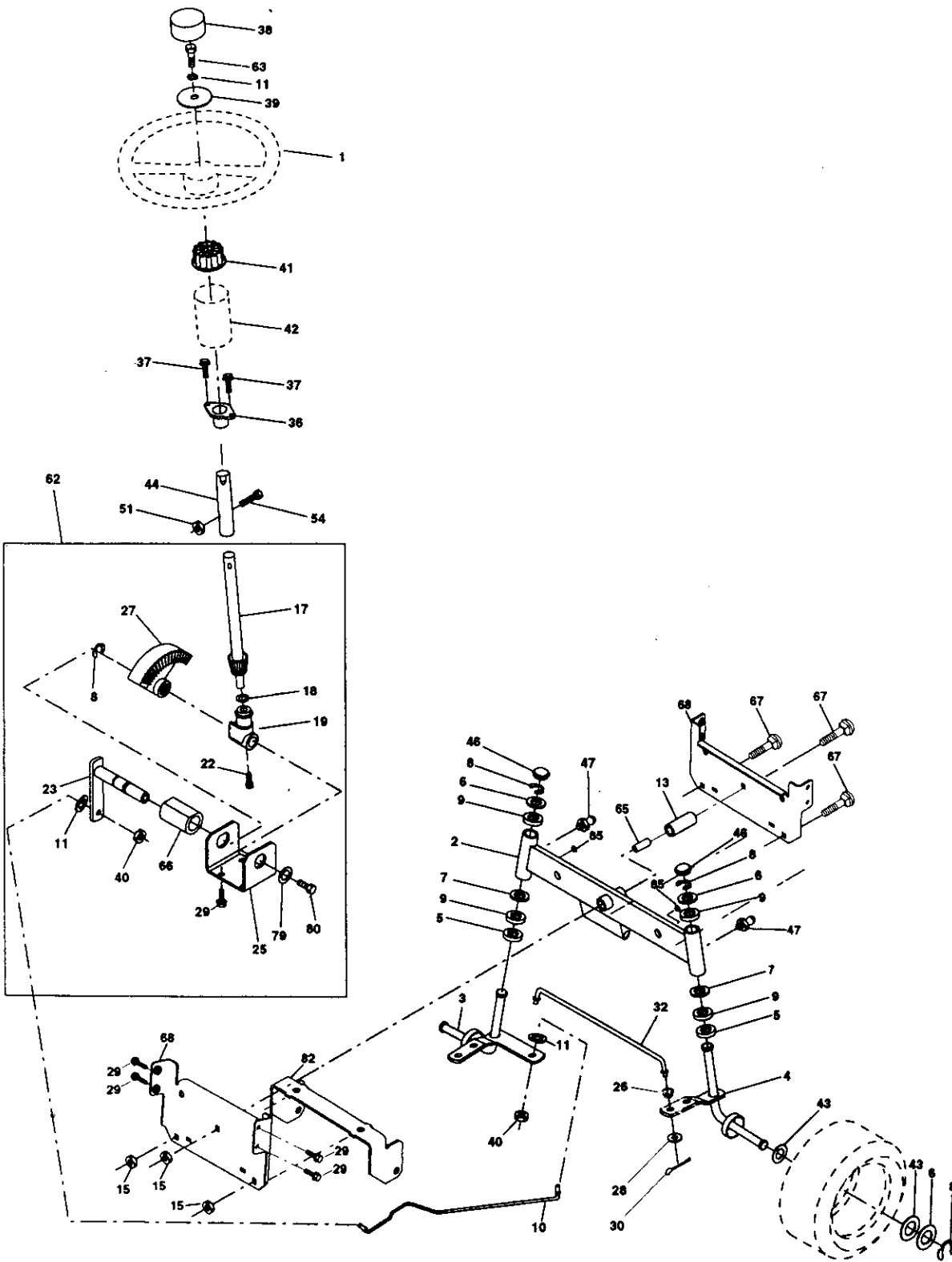
# TRACTOR - - MODEL NUMBER 917.270941

## GROUND DRIVE

KEY PART JO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
-----	Transaxle (See Breakdown)	71	140158 Strap Torque Lh Hydro 18/20" T
	Hydro Gr 319-0650	72	19132012 Washer 13/32 x 1-1/4 x 12 Ga.
1	142431 Spring, Return, Brake	73	156347 Strap Torque Rh Hydro 0650
1	143995 Pulley, Transaxle	74	121199X Spacer, Split
1	165866 Rod Shift Fender Adjust	75	121749X Washer 25/32 x 1-1/4 x 16 Ga.
0	STD561210 Pin Cotter 1/8 x 1 CAD	76	STD581075 E-Ring
4	10040400 Washer Lock Hvy Helical	77	123583X Key, Square
6	STD541431 Nut Lock Hex W/Ins. 5/16-18 Unc	78	121748X Washer 25/32 x 1-5/8 x 16 Ga.
8	STD523710 Bolt Fin Hex 3/8-16 Unc x 1 Gr. 5	81	165591 Shaft Asm Cross Tapered 650 20
9	STD541437 Nut Lock Hex W/Wsh 3/8-16 Unc	82	165711 Spring Torsion
11	130564 Knob, Deluxe 1/2-13	83	19171216 Washer 17/32 x 3/4 x 16 Ga.
12	145627 Rod, Brake Hydro	84	165815 Link Transaxle 0650 LT/YT/STL
14	73350600 Nut, Hex Jam 3/8-16 Unc	89	164890X428 Console, Shift
15	106888X Spring, Brake Rod	90	124346X Nut Self-Thd Wsh-hd 1/4 Zinc
16	STD551037 Washer	93	142564 Line Fuel Hydro 4"
17	STD561210 Pin Cotter 1/8 x 3/4 CAD.	94	140462 Fan, Hydro 7"
18	145204 Rod, Parking Brake	95	167696 Control Bypass Hydro
19	71673 Cap, Parking Brake	96	4497H Retainer Spring 1" Zinc/Cad
10	169592 Bracket, Transaxle	97	140469 Keeper Bolt Rh 0750. 18/20"
12	74760512 Bolt Hex Hd 5/16-18 Unc x 3/4	98	73510600 Nut Keps Hex 3/8-16 Unc
14	155071 Shaft, Foot Pedal	102	141322 Washer Bellville .501D x 1.50D
15	120183X Bearing, Nylon	103	73940800 Nut Hex Jam Toplock 1/4-20 Unf
16	19211616 Washer	104	140156 Arm, Control Hydro
17	1572H Pin, Roll	105	71070516 Screw Cap Hex 5/16 x 18 x 1
18	131494 Pulley, Idler, Flat	116	72110610 Bolt Carr. 3/8-16 x 1.25
19	STD523727 Bolt	145	74490540 Bolt Hex Flghd 5/16-18 Gr. 5
10	4470J Spacer, Split	146	74490536 Bolt Hex Flghd 5/16-18 x 2-1/4
11	165838 Keeper, Belt Idler	147	74490524 Bolt Hex Flghd 5/16-18 x 1-1/2
12	19131312 Washer 13/32 x 13/16 x 12 Ga.	150	165850 Bushing Bellcrank Grd Drive
17	127783 Pulley, Idler, V-Groove	151	19133210 Washer 13/32 x 2 x 10 Ga.
18	154407 Bellcrank Clutch Grnd Drv STL	156	166002 Washer Srrted 5/16ID x 1.125
19	123205X Retainer, Belt	157	153236 Bolt Shoulder 5/16-18 Unc - 2A
10	STD523715 Bolt	158	165589 Bracket Shift Mount
11	STD541437 Nut Crownlock 3/8-16 UNC	159	165494 Hub Tappered Flange Shift Lt
12	STD541431 Nut, Crownlock 5/16-18 Unc	161	72140406 Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5
13	105710X Link, Clutch	162	73680400 Nut Crownlock 1/4-20 Unc
15	105709X Spring, Return, Clutch	163	74780416 Bolt Hex Fin 1/4-20 Unc x 1 Gr. 5
16	STD523712 Bolt Hex 3/8-16 x 1-1/4	164	19091010 Washer 5/8 x .281 x 10 Ga
17	140294 V-Belt, Ground Drive	165	165623 Bracket Pivot Lever
19	169691 Keeper, Center Span	166	166880 Screw 5/16-18 x 5/8
11	17060612 Screw 3/8-16 x 3/4	168	165492 Bolt Shoulder 5/16-18 x .561
12	8883R Cover, Pedal	169	165580 Plate Fastening Lt
13	140186 Pulley, Engine	197	169613 Nyliner Snap-In
14	71170764 Bolt Hex 7/16-20 x 4 Gr. 5	198	169593 Washer Nyliner
15	STD551143 Washer	202	72110612 Bolt Carr SH 3/8-16 x 1-1/2Gr.5
16	154778 Keeper Belt Engine Hydro		
10	134683 Guide Belt RH Engine		

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 917.270941  
STEERING ASSEMBLY





# TRACTOR -- MODEL NUMBER 917.270941

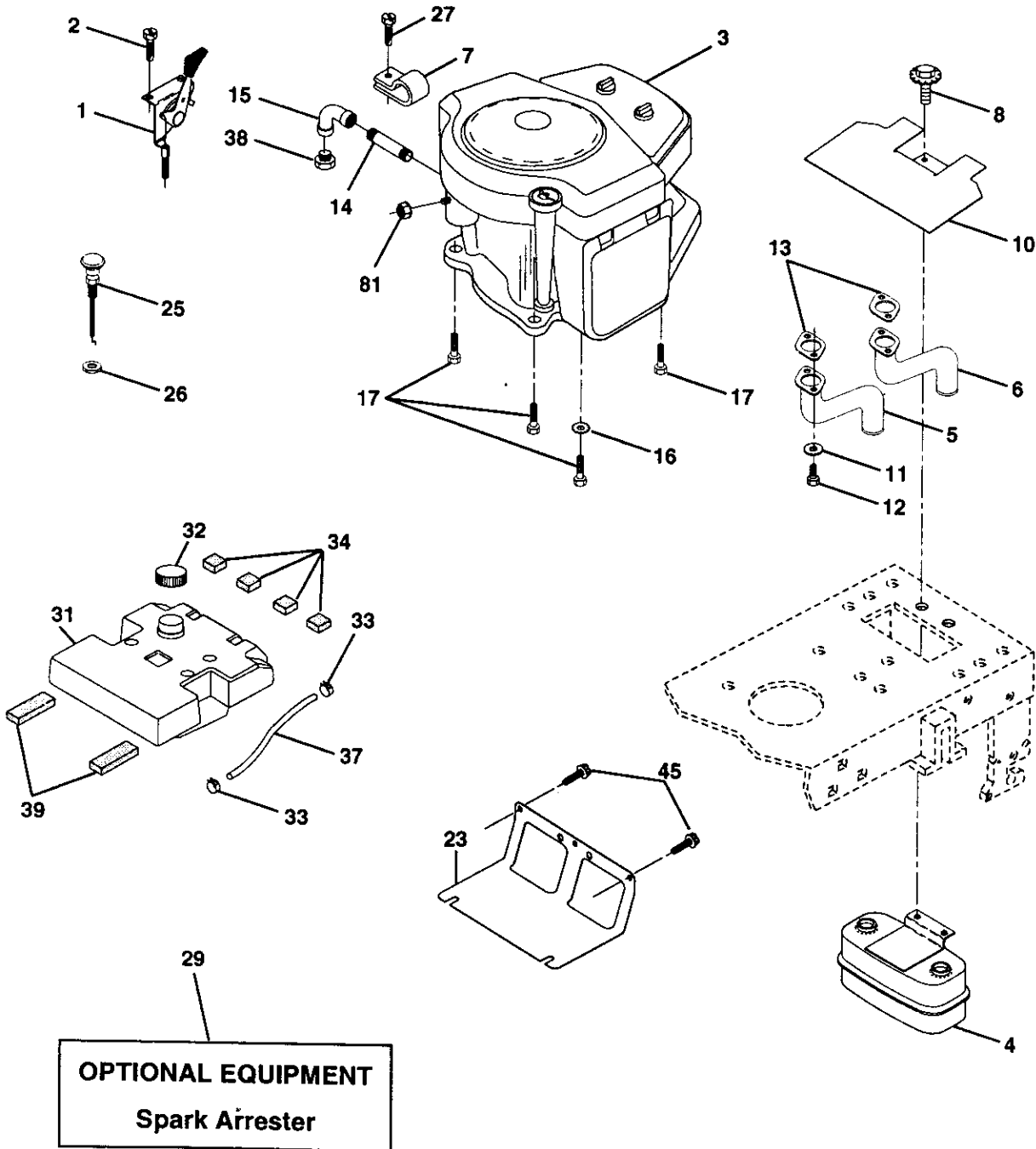
## STEERING ASSEMBLY

KEY PART NO.	PART NO.	DESCRIPTION
1	139768	Steering Wheel
2	154427	Front Axle Assembly
3	169840	Spindle Assembly, L.H.
4	169839	Spindle Assembly, R.H.
5	6266H	Bearing, Race, Thrust, Hardened
6	121748X	Washer 25/32 x 1-5/8 x 16 Gauge
7	19272016	Washer 27/32 x 1-1/4 x 16 Gauge
8	12000029	Ring, Klip
9	3366R	Bearing, Steering Column
10	169832	Link, Drag
11	STD551137	Washer, Lock
13	136518	Spacer, Bearing, Front Axle
15	145212	Nut, Hexflange Lock
17	156546	Shaft Assembly, Steering
18	57079	Washer, Thrust .515 x .750 x .033
19	160395	Support, Shaft
22	165857	Screw hex Wshhd Torx
23	165851	Pittman Shaft Assembly
25	154406	Bracket, Steering
26	126847X	Bushing, Link, Drag
27	136874	Gear, Sector
28	19131416	Washer 13/32 x 7/8 x 16 Gauge
29	17060612	Screw 3/8-16 x 3/4
30	STD561210	Pin
32	130465	Rod, Tie
36	155099	Bushing, Steering
37	152927	Screw TT #10-32 x 5 x 3/8 Flange
38	139769	Insert, Steering Wheel
39	19133812	Washer 13/32 x 2-3/8 x 12 Gauge
40	STD541537	Lock Nut Center 3/8-24 UNF
41	100711L	Adaptor, Steering Wheel
42	145054X428	Boot, Steering Dash P/L Mtl Blk
43	121749X	Washer 25/32 x 1-1/4 x 16 Gauge
44	153720	Extension Steering Non-Adjust
46	121232X	Cap, Spindle
47	6855M	Fitting, Grease
51	73800500	Nut Lock Hx W/Ins 5/16-18 UNC
54	74780520	Bolt Fin Hex 5/16-18 UNC x 1-1/4
62	167902	Kit, Steering Assembly, Service
63	74780616	Bolt Fin Hex 3/8-16 unc. x 1 Gr. 5
65	160367	Spacer Brace Axle
66	154404	Bearing Arm Pittman
67	72140618	Bolt Rhnd Sqd 3/8-16 x 2-1/4
68	169827	Brace Axle
79	19132012	Washer 13/32 x 1-1/4 x 12 Ga
80	74950612	Bolt Hex Nylon 3/8-16 x 3/4
82	169835	Bracket Susp Chassis Front
85	133835	Fastener Christmas Tree

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR -- MODEL NUMBER 917.270941

## ENGINE



# TRACTOR -- MODEL NUMBER 917.270941

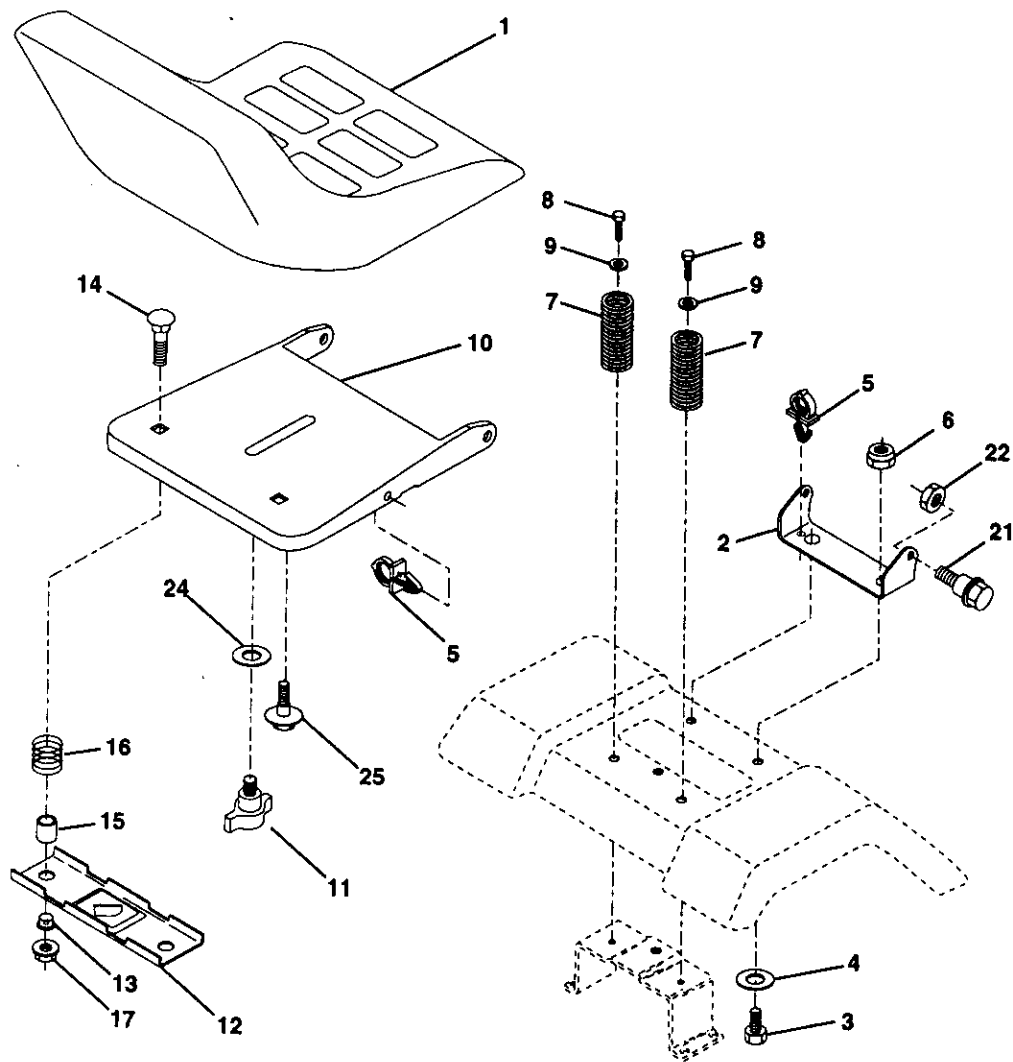
## ENGINE

KEY PART NO.	NO.	DESCRIPTION
1	162152	Control Throt Paddle 32 22
2	17720410	Screw Hex Thd Cut 1/4-20x5/8 T
3	-----	Engine (See Breakdown) Briggs Model No. 461707-0145-E3
4	149723	Muffler Exhaust
5	144069	Exhaust Asm. Left
6	144068	Exhaust Asm. Right
7	138129	Clamp Tube Double Engine
8	150176	Bolt 5/16 - 18 UNC X 3/4 W/Sems
10	145552	Heat Shield Lt
11	STD551125	Washer Lock Hvy. Helical 1/4
12	STD522507	Bolt Fin Hex 1/4-20 x 3/4
13	165287	Gasket Muffler
14	13280336	Nipple Pipe 4-1/2"
15	13200300	Elbow Std 90 Degree 3/8-18 Npt
16	STD551237	Washer Lock Ext Tooth 3/8
17	17490624	Screw Thdrol 3/8-16x1-1/2 Tytt
23	169837	Shield Browning/Debris Guard
25	145996	Control Choke
26	73920600	Nut Keps 3/8-24 Unf
27	152927	Screw TT #10-32 x 5 x 3/8 Flange
29	137180	Arrestor Spark
31	157103	Tank Fuel 3 50 Rear
32	161696	Cap Fuel Guage STLT
33	123487X	Clamp Hose Blk
34	106082X	Spacer Pad
37	8543R	Line Fuel
38	-----	Plug Oil Drain (See Engine Breakdown)
39	109227X	Pad Idler 1.75 x .75 x .06
45	1700612	Screw Hex Wsh 3/8-16 x 3/4
81	73510400	Nut Keps Hex 1/4-20 Unc

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR -- MODEL NUMBER 917.270941

## SEAT ASSEMBLY



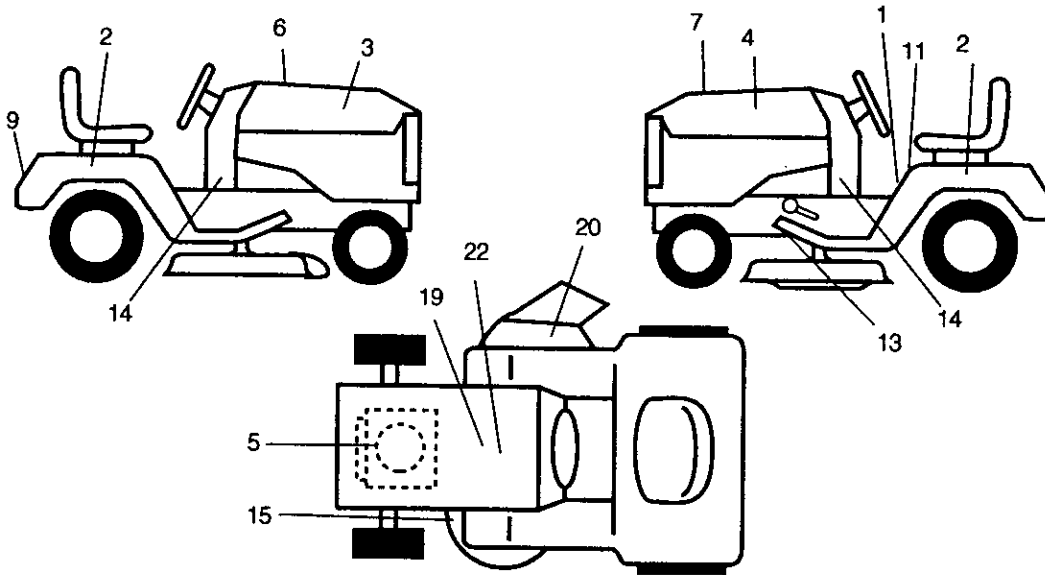
KEY PART NO.	NO.	DESCRIPTION
1	140123	Seat 3450 Blk/blk Craftsman
2	140551	Bracket Pnt Pivot Seat (blk )
3	71110616	Bolt Fin Hex 3/8-16unc X 1
4	19131610	Washer 13/32 X 3/4 X 10 Ga
5	145006	Clip Push In Hinged
6	STD541437	Nut Hex Lock w/Ins 3/8-16 Unc
7	124181X	Spring Seat Cprsn 2 250 Blk Zi
8	17000616	Screw 3/8-16 x 1.5 SMGML
9	19131614	Washer 13/32 X 1 X 14 Ga
10	155925	Pan Pnt Seat (blk )
11	166369	Knob Seat
12	121246X	Bracket Pnt Mounting Switch

KEY PART NO.	NO.	DESCRIPTION
13	121248X	Bushing Snap Blk Nyl 50 Id
14	72050412	Bolt Rdhd Sht Nk 1/4-20x1-1/2
15	134300	Spacer Split 28 X 96 Zinc
16	121250X	Spring Cprsn 1 27 Blk Pnt
17	123976X	Nut Lock 1/4 Lge Flg Gr 5 Zinc
21	171852	Bolt Shoulder 5/16-18 Unc-2A
22	STD541431	Nut Hex Lock w/Ins 5/16-18
24	19171912	Washer 17/32 X 1-3/16 X 12 Ga.
25	127018X	Bolt Shoulder 5/16-18 X 62

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR -- MODEL NUMBER 917.270941

## SEAT ASSEMBLY



### KEY PART O. NO.

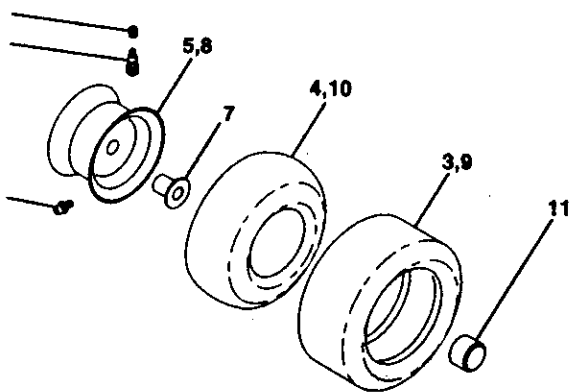
### DESCRIPTION

### KEY PART NO. NO.

### DESCRIPTION

156439	Decal Fender Danger Sears	13	146046	Decal V-belt Dr Sch Tractor E
163205	Decal Fend Auto Sears Gold	14	163257	Decal Dash Panel
171696	Decal Hood Rh Craftsman	15	160396	Decal Mower Drive Schematic
171697	Decal Hood Lh Craftsman	19	138047	Decal, Battery Diehard Sears
174813	Decal Engine H/P	20	166887	Decal Deck Mower EZ3
133644	Decal Maint Customer Sears Dom	22	149516	Decal Battery
171809	Decal Replacement Srs	--	169210	Decal By Pass Lt Hydro
163204	Decal Fender Craftsman Gold	--	138311	Decal Lift Handle
156811	Decal Fender STLTH Oper Inst E/S	--	165800X428	Pad Footrest Lh STLT
		--	165799X428	Pad Footrest Rh STLT
		--	174827	Manual, Owner's (English)
		--	174828	Manual, Owner's (Spanish)

## WHEELS & TIRES



### KEY PART NO. NO.

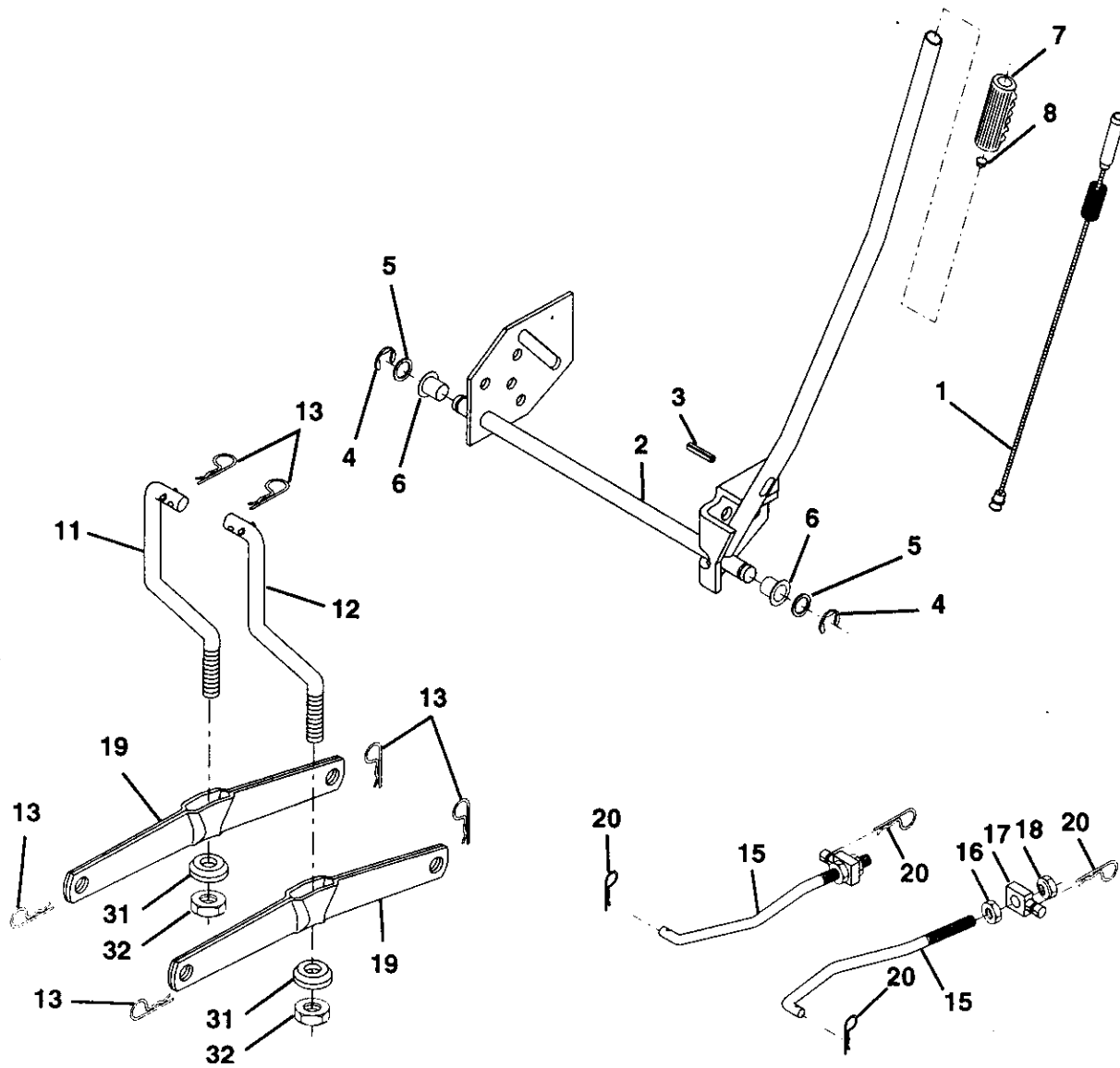
### DESCRIPTION

1	59192	Valve Cap, Tire
2	65139	Stem, Valve
3	106222X	Tire, Front
4	59904	Tube, Front Tire (Not Provided, Service Item Only)
5	106732X427	Rim, Front
6	278H	Fitting, Grease (Front Wheel Only)
7	9040H	Bearing, Flange (Front Wheel Only)
8	106108X427	Rim, Rear
9	122082X	Tire, Rear
10	7152J	Tube, Rear Tire (Not Provided, Service Item Only)
11	104757X	Cap, Axle
--	144334	Sealant, Tire (10 oz. Tube)

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR -- MODEL NUMBER 917.270941

## LIFT ASSEMBLY



# TRACTOR -- MODEL NUMBER 917.270941

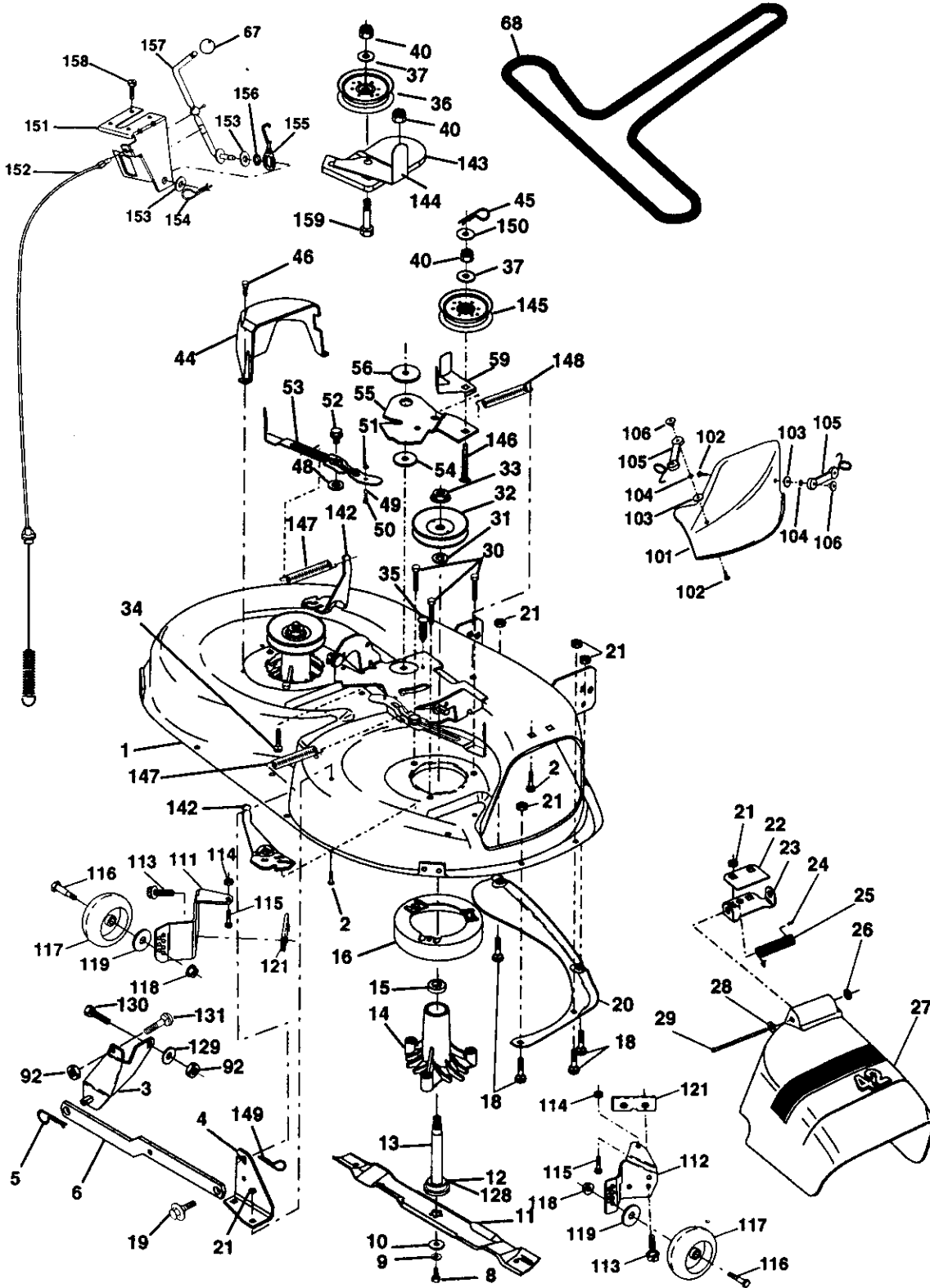
## LIFT ASSEMBLY

KEY PART NO.	PART NO.	DESCRIPTION
1	159460	Lift Lever Inner Wire Asm.
2	159471	Shaft Asm. Lift
3	105767X	Pin Groove
4	12000002	E Ring
5	19211621	Washer 21/32 x 1 x 21 Ga.
6	120183X	Bearing Nylon
7	125631X	Grip Handle
8	122365X	Button Plunger
11	139865	Link Asm Lift L.H.
12	139866	Link Asm Lift R.H.
13	STD624008	Retainer Spring
15	173288	Link Front
16	73350800	Nut Jam Hex 1/2-13 Unc
17	130171	Trunnion Blk Zinc
18	73800800	Nut Lock w/Wsh 1/2-13 Unc
19	139868	Arm Suspension Mower
20	163552	Retainer Spring
31	169865	Bearing, Pvt. Lift.
32	73540600	Nut Crownlock 3/8-24

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR -- MODEL NUMBER 917.270941

## MOWER DECK





# TRACTOR -- MODEL NUMBER 917.270941

## MOWER DECK

KEY PART NO.	DESCRIPTION	KEY PART NO.	DESCRIPTION
165892	Mower Housing	59	141043 Guard, Tuv Idler (94)
STD533107	Bolt	67	149846 Knob Custom Oval
138017	Bracket Assembly, Sway Bar, Front	68	144959 V-Belt
165460	Bracket Sway Bar 38/42"	92	STD541437 Locknut, Hex W/Wsh 3/8-16 UNC
STD624008	Retainer Spring	101	136420 Cover Mulching 42" Black
130832	Arm, Suspension, Rear	102	71161010 Screw Truss Hd Phil10-24 x5/8
850857	Bolt, Hex 3/8-24 x 1.25 Gr. 8	103	19061216 Washer #10
STD551137	Washer, Lock	104	STD551110 Washer Lock
140296	Washer, Hardened	105	160793 Latch Asm Bagger
134149	Blade, Mulching	106	2029J Nut Weld
129895	Bearing, Ball	111	155197 Bracket Gauge, Wheel LH
137645	Shaft Assembly, Mandrel, Vented (Incl. Key Number 6)	112	155198 Bracket, Gauge, Wheel RH
128774	Housing, Mandrel, Vented	113	17060512 Screw 5/16-18 x 3/4
110485X	Bearing, Ball, Mandrel	114	73510500 Nut, Hex Keps 5/16-18 UNC
140329	Stripper, Vented Mower Deck	115	72110504 Bolt, Carriage 5/16 UNC x 1/2
72140505	Bolt, Carriage 5/16-18 x 5/8	116	4898H Bolt, Shoulder
132827	Bolt, Shoulder	117	165746 Wheel, Gauge
159770	Baffle, Vortex	118	73930600 Nut, Crownlock 3/8-16
STD541431	Nut, Crownlock 5/16-18 UNC	119	19121414 Washer 13/32 x 7/8 x 14 Ga.
134753	Stiffener Bracket	121	143723 Bracket
131267	Bracket, Deflector	128	153390 Washer Felt
105304X	Cap, Sleeve	129	19131312 Washer 13/32 x 13/16 x 12 Ga.
123713X	Spring, Torsion, Deflector	130	STD523710 Bolt, Fin Hex 3/8-16 UNC x 1 Gr 5
110452X	Nut, Push	131	STD533710 Bolt Rdhd Sqnk 3/8-16 UNC x 1
130968X428	Shield, Deflector	142	165890 Arm Spring Brake Mower
19111016	Washer 11/32 x 5/8 x 16 Ga.	143	157109 Bracket Arm Idler 42"
131491	Rod, Hinge	144	158634 Keeper Belt 42" Clutch Cable
157722	Screw Thdrol Rolling Wsh Hd	145	165888 Pulley Idler Flat
129963	Washer, Spacer	146	165891 Bolt Carriage Idler
153535	Pulley, Mandrel	147	131335 Spring Extension
137266	Nut, Toplock, Flanged	148	169022 Spring Return Idler
STD533717	Bolt	149	165898 Retainer Spring Yellow Zinc
133835	Fastner, Christmas Tree	150	19091216 Washer 9/32 x 3/4 x 16 Ga.
131494	Pulley, Idler, Flat	151	169670 Bracket Clutch
19131316	Washer 13/32 x 13/16 x 16 Ga.	152	169676 Cable Clutch 42"
STD541437	Nut, Crownlock 3/8-16 UNC	153	169674 Washer flat 3/8" Type B
140088	Guard, Mandrel, L.H.	154	169675 Spring Retainer
STD624003	Retainer	155	169671 Spring Retention Lever
137729	Screw, Thd. Roll 1/4-20 x 5/8	156	169672 Spacer
133944	Washer, Hardened	157	169669 Rod Clutch
155066	Roller Assembly, Cam Follower	158	17720410 Screw Hex Thd Cut 1/4-20 x 5/8
131340	Bolt, Shoulder #10-24 Grade 5	159	STD533717 Bolt Rdhd Sqn 3/8-16 Unc x 1-3/4
STD541410	Locknut	--	130794 Mandrel Assembly (Includes Key Numbers 8-10, 12-15, 31 and 32)
139888	Bolt, Shoulder 5/16-18 UNC	--	169583 Mower Deck, Complete (Std deck - order separately mulcher plate components key nos. 101-106)
131845	Arm Assembly, Pad, Brake		
133943	Washer, Hardened		
155046	Arm, Idler		
165723	Spacer, Retainer		

**NOTE:** All component dimensions given in U.S.inches  
1 inch = 25.4 mm



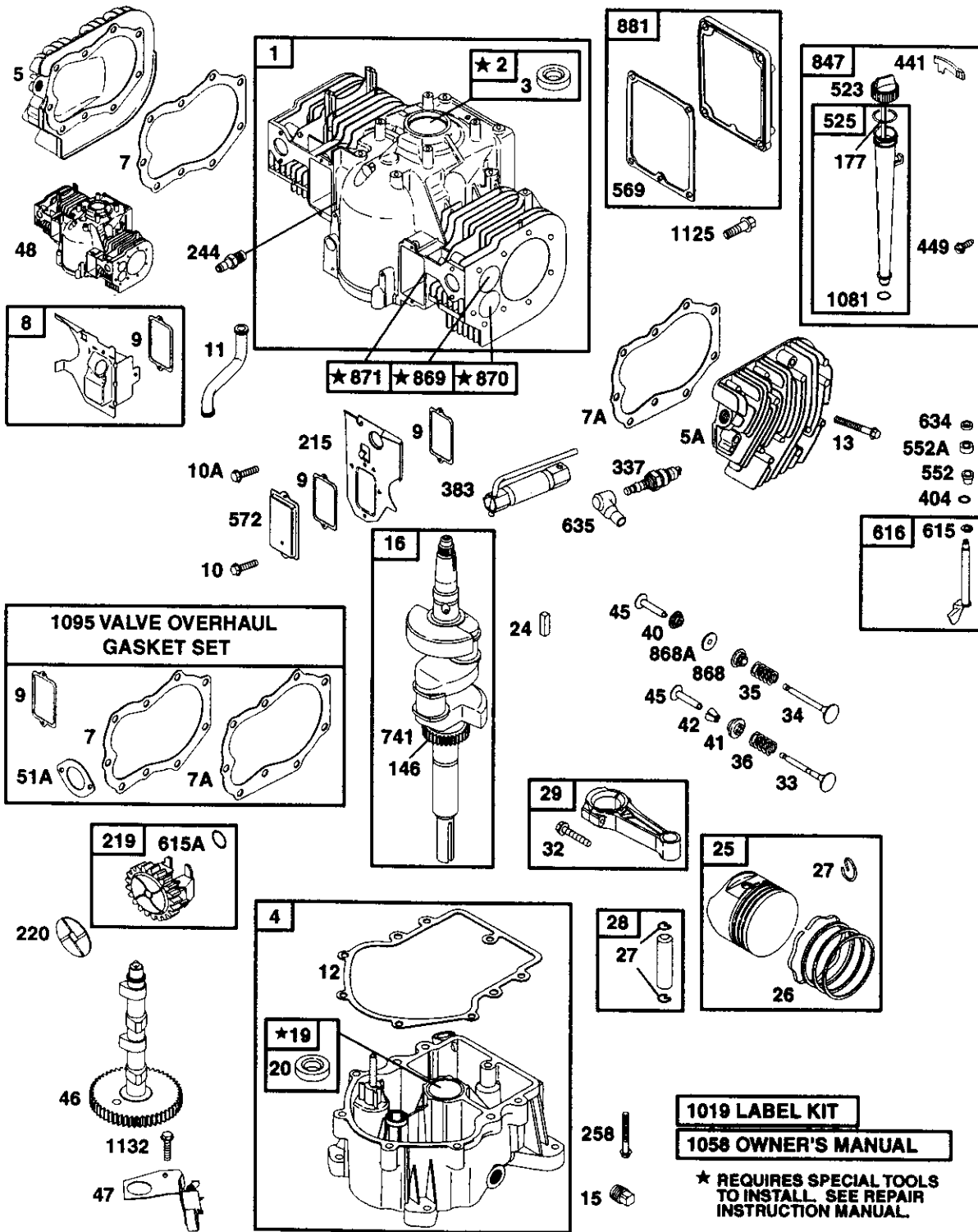
## TRACTOR - - MODEL NUMBER 917.270941

### HYDRO GEAR TRANSAXLE - - MODEL NUMBER 319-0650

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	142930	Housing, Lower	43	142884	Washer 7/16 x 7/8 x .060
2	142931	Assembly, Upper Housing	44	150829	Differential Assembly
3	142932	Seal, Lip	52	142991	Washer 3/4 x 1.5 x .13
4	142928	Ring, Wire Retaining	53	142961	Seal .75 x 1.25 x .250
5	142933	Ring, Retaining	56	142963	Shaft, Input
6	142934	Bearing, Shaft Ball	58	142964	Bolt 1/4-20 x 1.38
7	142935	Bearing, Cradle	59	142965	Pin .5 OD x .43 ID x .750
8	150771	Bearing, Thrust 30 x 52 x 13	62	142966	Arm, Control
9	142937	Swashplate, Variable	63	142967	Puck, Dampener
10	142938	Block, Cylinder Assembly	64	142920	Set Screw
11	142939	Arm, Trunnion	68	142969	Spring
12	142940	Seal, Lip	69	144610	Stud 5/16-24
13	142941	Guide, Slot	83	142971	Jackshaft Assembly
14	150772	Shaft, Motor	85	150806	Jackshaft
15	150773	Bearing, Thrust 42 x 68 x 16	88	142973	Screw, Cap
16	142944	Block, Cylinder Assembly	89	142974	Washer 7/16 x 1 x 1/2
17	142945	Seal, Lip 10 x 25 x 7	90	142975	Sleeve Bearing
18	142946	Actuator, Bypass	91	142976	Seal, Wiper
19	150774	Center Section Assembly Kit	92	142977	Spring, Block
20	142948	Seal, Lip 26 x 42 x 8	93	142978	Washer, Block Thrust
21	142949	Ring, Retaining	113	142917	Cap, Vent Assembly
22	142950	Washer 26 x 35 x 1	114	142918	Fitting, O-Ring Assembly
23	150787	Plate, Bypass	119	142980	Spacer
24	142951	Oil Filter Element	134	144607	Nut, Castle 5/16-24
25	142952	Arm, Bypass	135	144608	Pin, Cotter
26	142953	Ring, Retaining	139	150775	Spring, Compression
27	142954	Arm, Actuating	140	150776	Nut, Hex 5/16-24
28	142955	Pin, Actuating	900	150071	Transaxle Complete
29	150777	Bolt 5/16-24 x 1-3/4			
30	150778	Locknut, Hex 5/16-24 UNJC			
31	142958	Brake Rotor/Stator Kit			

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

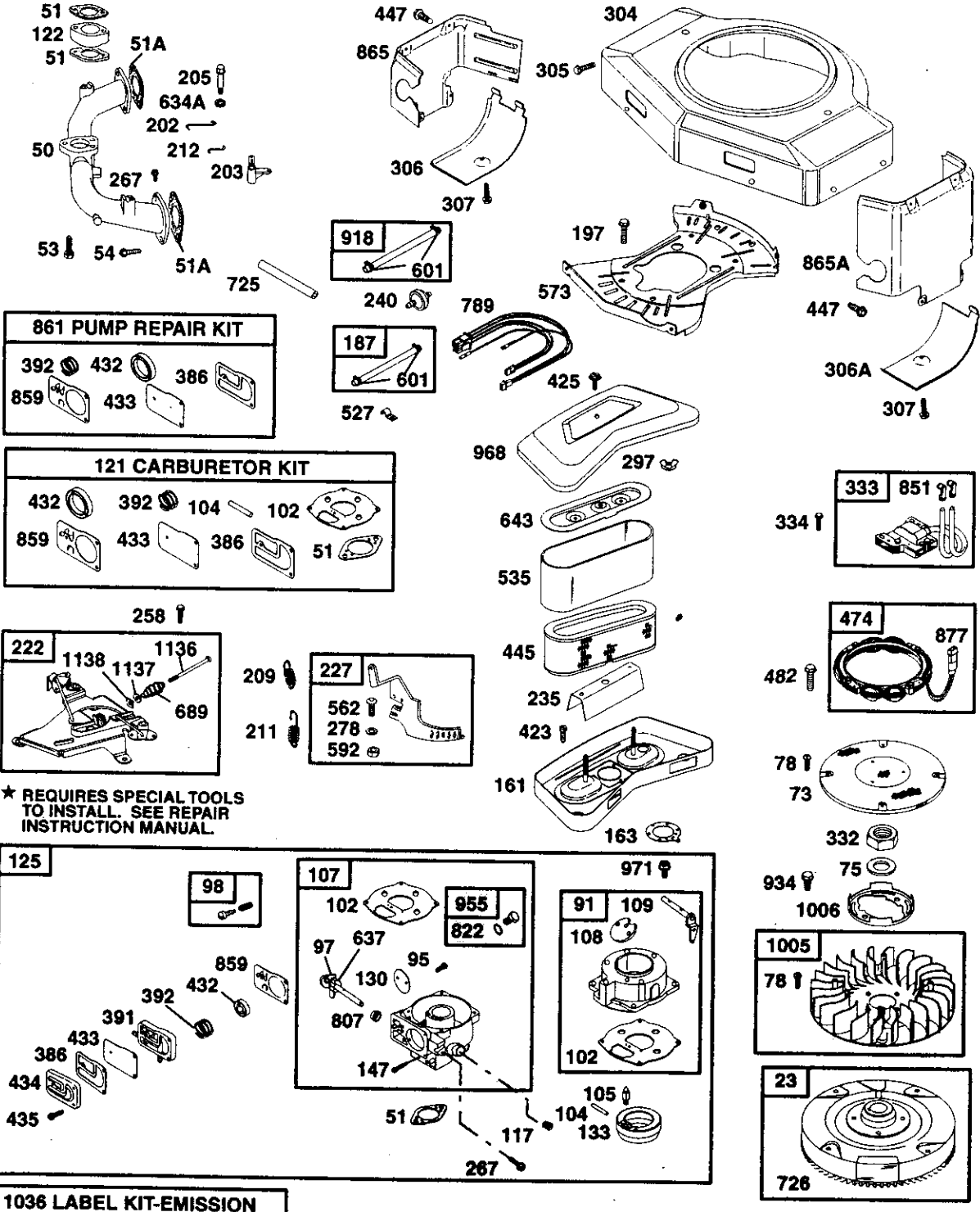
**TRACTOR -- MODEL NUMBER 917.270941**  
**BRIGGS & STRATTON ENGINE-MODEL NUMBER 461707, TYPE NUMBER 0145-E3**



**1019 LABEL KIT**  
**1058 OWNER'S MANUAL**

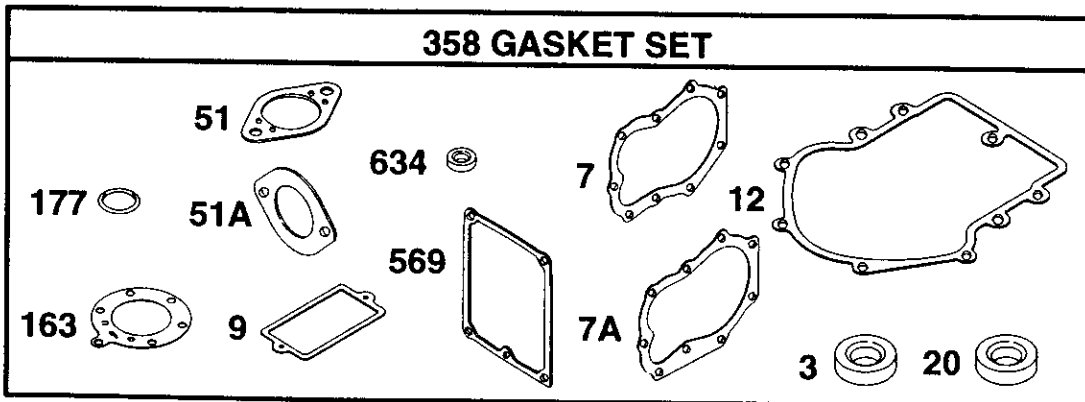
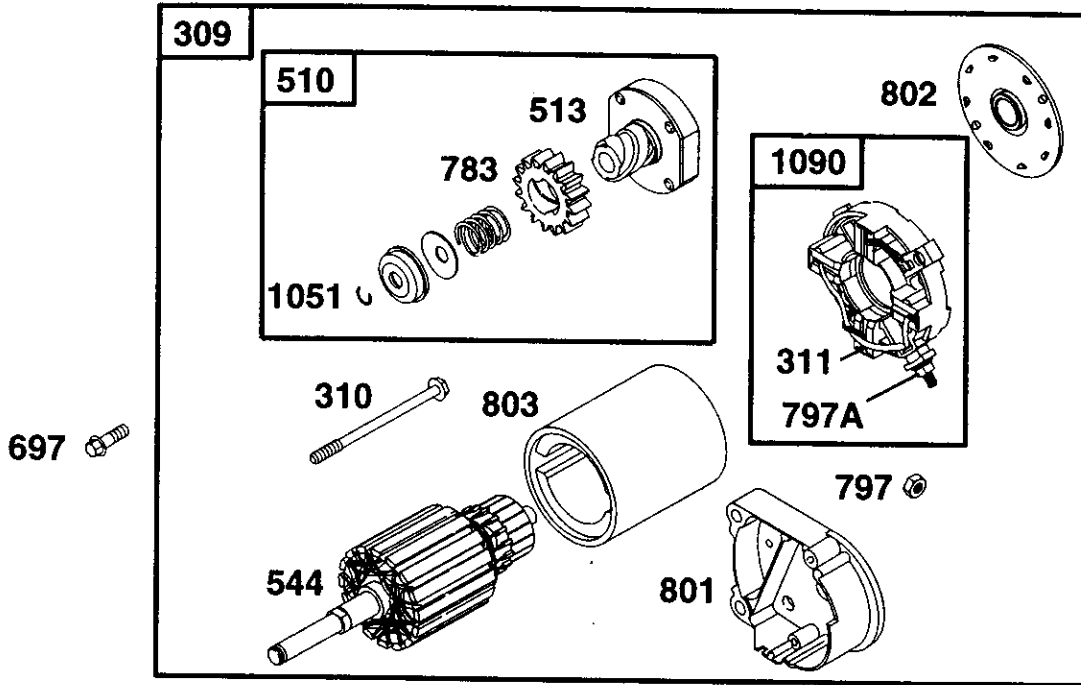
★ REQUIRES SPECIAL TOOLS TO INSTALL. SEE REPAIR INSTRUCTION MANUAL.

**TRACTOR -- MODEL NUMBER 917.270941**  
**3RIGGS & STRATTON ENGINE-MODEL NUMBER 461707, TYPE NUMBER 0145-E3**



★ REQUIRES SPECIAL TOOLS TO INSTALL. SEE REPAIR INSTRUCTION MANUAL.

**TRACTOR -- MODEL NUMBER 917.270941**  
**BRIGGS & STRATTON ENGINE-MODEL NUMBER 461707, TYPE NUMBER 0145-E3**



**TRACTOR -- MODEL NUMBER 917.270941**  
**BRIGGS & STRATTON ENGINE-MODEL NUMBER 461707, TYPE NUMBER 0145-E3**

<b>KEY PART NO. NO.</b>	<b>DESCRIPTION</b>	<b>KEY PART NO. NO.</b>	<b>DESCRIPTION</b>	
1	498583	95	690718	Screw (Throttle Valve)
2	399265	97	693485	Shaft-Throttle
3	391086	98	807923	Kit-Idle Speed
4	493304	102	693509	● Gasket-Carburetor Body
5	691162	104	693506	● Pin-Float Hinge
5A	691163	105	692078	● Valve-Float Needle
7	271867	107	693482	Body Assembly-Lower
7A	271868	108	693505	Valve-Choke
8	495754	109	693498	Shaft-Choke
		117	693538	Jet-Main
9	27803		693500	Jet-Main (High Altitude)
10	690334	121	491539	Carburetor Kit
10A	690366	122	281411	Spacer
11	280225	125	693479	Carburetor
12	273390	130	693504	Valve-Throttle
		133	693512	Float-Carburetor
	271188	146	94196	Key-Timing
		147	693508	Jet-Pilot
	271189	161	691401	Base-Air Cleaner
		163	271411	★ Gasket-Air Cleaner
13	94565	177	271170	★ Seal-O-Ring
15	94239	187	499167	Line-Fuel (Cut to Required Length)
16	690666			Screw (Back Plate)
19	399264	197	690364	Link-Mechanical Governor
20	291675	202	690570	Crank-Bell
23	491180	203	280997	Screw (Bell Crank)
24	222698	205	690322	Spring-Governor
25	499180	209	691273	Spring-Governor
	499181	211	261563	Link-Throttle
	499182	212	693985	Guide-Air
	499183	215	690481	Gear-Governor
26	499184	219	394348	Washer-Thrust (Governor Gear)
	499284	220	690412	Bracket-Control
	499186			Lever-Governor
	499187	222	491282	Shield-Fuel Spray
27	691299	227	491297	Filter-Fuel
28	498319	235	224995	Connector-Hose (Pulse Line)
28	498320	240	394358	Screw (Engine Sump)
		244	230318	Screw (Casing Clamp)
29	498314	258	94930	Washer (Governor Lever)
29	498541	267	690316	Nut-Wing (Air Filter Retainer)
32	691133	278	691366	Housing-Blower
33	390420	297	94289	Screw (Blower Housing)
	494553	304	691390	Shield-Cylinder
34	691302	305	690960	Shield-Cylinder
35	65906	306	690414	
36	26828	306A	690435	
40	221596			
41	292260			
42	494553			
45	261368			
46	691161			
47	393415			
48	498542			
50	213290			
51	271412			
51A	270884			
53	690321			
54	93208			
53	691438			
55	225137			
58	691134			
61	693483			

RPM Settings: Low Speed: 1900-2100  
High Speed: 3000-3200

- ★ Included in Gasket Set, Ref Number 358.
- Included in Carburetor Kit, Ref Number 121.
- ◆ Included in Value Overhaul Kit, Ref Number 1095.
- + Included in Fuel Pump Kit, Ref Number 861

**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm

**TRACTOR -- MODEL NUMBER 917.270941**  
**BRIGGS & STRATTON ENGINE-MODEL NUMBER 461707, TYPE NUMBER 0145-E3**

KEY PART NO.	NO.	DESCRIPTION	KEY PART NO.	NO.	DESCRIPTION
307	94930	Screw (Cylinder Shield)	797A	693167	Nut (Starter Terminal)
309	497596	Motor-Starter	801	394860	Cap-Drive
310	690323	Bolt (Starter Motor)	802	497607	Cap-End
311	497608	Brush Set	803	691427	Housing-Starter
332	230674	Nut (Flywheel)	807	693511	Spacer
333	394891	Armature-Magneto	822	693497	Washer-Seal (Throttle Shaft)
334	94731	Screw (Magneto Armature)	847	495715	Dipstick/Tube Assembly
337	802592	Plug-Spark	851	493880	Terminal-Cable
358	495868	Gasket Set	859	693488	●+ Diaphragm-Fuel Pump
383	89838	Wrench-Spark Plug	861	693502	Kit-Fuel Pump
386	693490	●+ Gasket-Pump	865	691196	Cover-Air Guide
391	693487	Body-Pump	865A	691197	Cover-Air Guide
392	693491	●+ Spring-Pump Diaphragm	868	497656	Seal-Valve
404	690442	Washer (Governor Crank)	868A	273312	Seal-Valve
423	691100	Screw (Air Cleaner Base)	869	261463	Seat-Valve (Intake)
425	94823	Screw (Air Cleaner Cover)	870	262924	Seat-Valve (Exhaust)
432	693492	●+ Cap-Spring	871	261961	Bushing-Guide (Exhaust)
433	693489	●+ Diaphragm-Fuel Pump		231218	Bushing-Guide (Intake)
434	693493	Cover-Diaphragm	877	393456	Wire-Alternator
435	693494	Screw (Diaphragm Cover)	881	495901	Plate-Cover
441	691176	Bracket-Oil Fill	918	393815	Hose-Vacuum (Cylinder-To-Impulse Pump)(Cut to Required Length)
445	394019	Filter-Air			Screw (Fan Retainer)
447	690297	Screw (Air Guide Cover)	934	94627	Plug-Carburetor
449	94882	Screw (Oil Fill Bracket)	955	693513	Cover-Air Cleaner
474	393474	Alternator	968	691207	Screw (Upper Body To Lower Body)
482	93621	Screw (Alternator)	971	690720	Fan-Flywheel
510	497606	Drive-Starter			Retainer-Fan
513	398003	Clutch-Drive	1005	498157	Label Kit
523	691385	Dipstick	1006	691247	Label Kit-Emission
525	690823	Tube-Oil Fill	1019	496726	Ring-Retaining
527	690423	Clamp-Tube	1036	694979	Owner's Manual
535	272490	Filter-Air	1051	263080	★ Seal-O-Ring
544	497603	Armature-Starter	1058	273688	Retainer-Brush
552	690553	Bushing (Governor Crank)	1081	280860	Gasket Set-Valve Overhaul
552A	690552	Bushing (Governor Crank)	1090	497605	Screw (Cover Plate)
562	690311	Bolt-Carriage (Governor Lever)	1095	498047	Screw (Oil Slinger)
569	272645	★ Gasket-Base	1125	691104	Screw (Governor, Control Rod)
572	690415	Cover-Breather (Cylinder #2)	1132	690353	Washer (Governor, Control Rod)
573	690764	Plate-Back	1136	690329	Nut (Governor, Control Rod)
592	92278	Nut (Governor Lever)			Replacement Engine
601	95162	Clamp-Hose	1137	690390	
615	690328	Retainer (Governor Crank)			
615A	690317	Retainer-Governor Shaft	1138	690330	
616	491530	Crank-Governor	— —	445777-0027-E1	
634	690657	★ Seal-Governor Shaft			
634A	271013	Washer-Foam			
635	66538	Boot-Spark Plug			
637	693510	Washer-Seal			
643	496700	Retainer-Air Filter			
689	690555	Spring-Friction			
697	93585	Screw (Drive Cap)			
725	280866	Shield-Heat			
726	391362	Gear-Ring			
741	691285	Gear-Timing			
783	693059	Gear-Starter			
789	695050	Wiring Harness			
797	94010	Nut (Starter Terminal)			

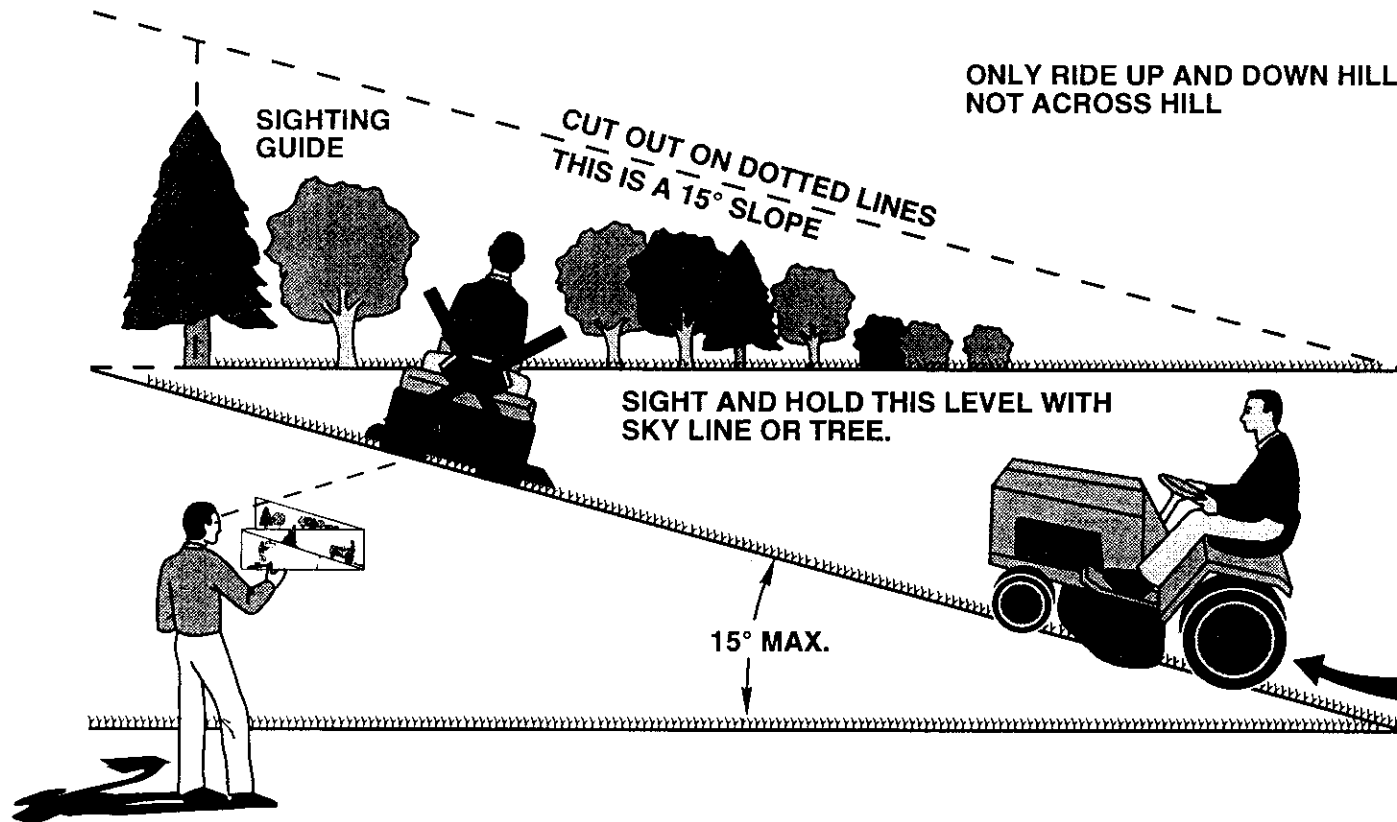
**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm







# SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION



Operate your Tractor up and down the face of slopes (not greater than 15°), never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

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