

SEARS

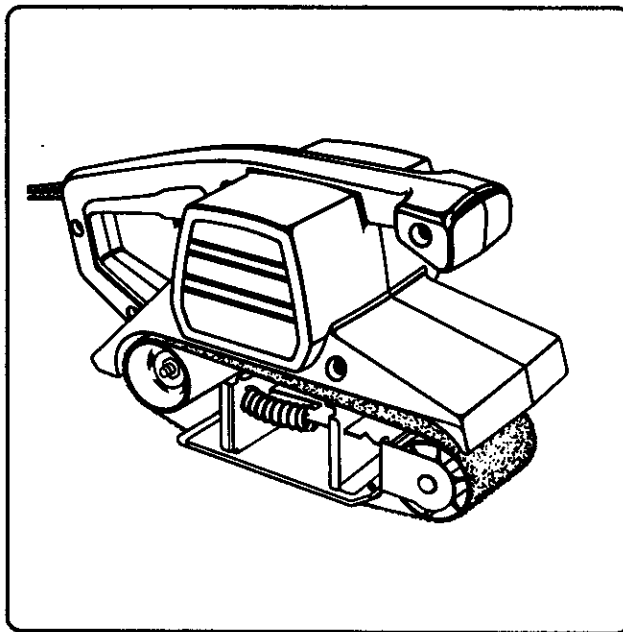
OWNER'S
MANUAL

MODEL NO.
315.117120

CAUTION:
Read Rules for
Safe Operation
and All Instruc-
tions Carefully

Save This Manual
For Future Reference

Thank You for Buying
Craftsman Tools



CRAFTSMAN®

**3 Inch
Belt Sander
Double Insulated**

Warranty
Introduction
Operation
Maintenance
Repair Parts



Designed exclusively for and supplied by
SEARS, ROEBUCK AND CO., Hoffman Estates, IL 60179

FULL ONE YEAR WARRANTY ON CRAFTSMAN BELT SANDER

If this Craftsman Belt Sander fails to give complete satisfaction within one year from the date of purchase, **RETURN IT TO THE NEAREST SEARS STORE IN THE UNITED STATES**, and Sears will repair it, free of charge.

If this Craftsman Belt Sander is used for commercial or rental purposes, this warranty applies for only 90 days from the date of purchase.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Sears, Roebuck and Co., DEPT. 817 WA, Hoffman Estates, IL 60179

INTRODUCTION

DOUBLE INSULATION is a concept in safety, in electric power tools, which eliminates the need for the usual three wire grounded power cord and grounded supply system. Wherever there is electric current in the tool there are two complete sets of insulation to protect the user. All exposed metal parts are isolated from internal metal motor components with protecting insulation.

GENERAL

Your Craftsman Belt Sander is suitable for coarse, medium and fine sanding of wood, metals, plastics and other materials. It is ideal when used for smoothing rough boards, chamfering, rounding edges and many other general sanding applications. It is also an excellent tool for removing paint, varnishes, and stains. Its balanced design makes it easy to use.

IMPORTANT - Servicing of a tool with double insulation requires extreme care and knowledge of the system and should be performed only by a qualified service technician. For service we suggest you return the tool to your nearest Sears Store for repair. Always use original factory replacement parts when servicing.

RULES FOR SAFE OPERATION

WARNING: THE DOUBLE INSULATED SYSTEM IS INTENDED TO PROTECT THE USER FROM SHOCK RESULTING FROM A BREAK IN THE TOOL'S INTERNAL WIRING. OBSERVE ALL NORMAL SAFETY PRECAUTIONS RELATED TO AVOIDING ELECTRICAL SHOCK.

WARNING: DO NOT ATTEMPT TO OPERATE THIS TOOL UNTIL YOU HAVE READ THOROUGHLY AND UNDERSTAND COMPLETELY ALL INSTRUCTIONS, SAFETY RULES, ETC. CONTAINED IN THIS MANUAL. FAILURE TO COMPLY CAN RESULT IN ACCIDENTS INVOLVING FIRE, ELECTRIC SHOCK, OR SERIOUS PERSONAL INJURY. SAVE OWNERS MANUAL AND REVIEW FREQUENTLY FOR CONTINUING SAFE OPERATION, AND INSTRUCTING OTHERS WHO MAY USE THIS TOOL.

READ ALL INSTRUCTIONS

1. **KNOW YOUR POWER TOOL** - Read owner's manual carefully. Learn its applications and limitations as well as the specific potential hazards related to this tool.
2. **GUARD AGAINST ELECTRICAL SHOCK BY PREVENTING BODY CONTACT WITH GROUNDED SURFACES.** For example: Pipes, radiators, ranges, refrigerator enclosures.
3. **KEEP GUARDS IN PLACE** and in working order.
4. **KEEP WORK AREA CLEAN.** Cluttered areas and benches invite accidents.
5. **AVOID DANGEROUS ENVIRONMENT.** Don't use power tool in damp or wet locations or expose to rain. Keep work area well lit.
6. **KEEP CHILDREN AND VISITORS AWAY.** All visitors should wear safety glasses and be kept a safe distance from work area. Do not let visitors contact tool or extension cord.
7. **STORE IDLE TOOLS.** When not in use tools should be stored in a dry, high or locked-up place - out of the reach of children.
8. **DON'T FORCE TOOL.** It will do the job better and safer at the rate for which it was designed.
9. **USE RIGHT TOOL.** Don't force small tool or attachment to do the job of a heavy duty tool. Don't use tool for purpose not intended - for example - Don't use a circular saw for cutting tree limbs or logs.
10. **WEAR PROPER APPAREL.** No loose clothing or jewelry to get caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Also, wear protective hair covering to contain long hair and keep it from being drawn into air vents.

RULES FOR SAFE OPERATION (Continued)

11. **ALWAYS WEAR SAFETY GLASSES.** Everyday eyeglasses have only impact-resistant lenses; they are **NOT** safety glasses.
12. **PROTECT YOUR LUNGS.** Wear a face or dust mask if operation is dusty.
13. **PROTECT YOUR HEARING.** Wear hearing protection during extended periods of operation.
14. **DON'T ABUSE CORD.** Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil and sharp edges.
15. **SECURE WORK.** Use clamps or a vise to hold work. Both hands are needed to operate the tool.
16. **DON'T OVERREACH.** Keep proper footing and balance at all times. Do not use on a ladder or unstable support.
17. **MAINTAIN TOOLS WITH CARE.** Keep tools sharp at all times, and clean for best and safest performance. Follow instructions for lubricating and changing accessories.
18. **DISCONNECT TOOLS.** When not in use, before servicing, or when changing sanding belts, attachments, blades, bits, cutters, etc., all tools should be disconnected from power supply.
19. **REMOVE ADJUSTING KEYS AND WRENCHES.** Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning it on.
20. **AVOID ACCIDENTAL STARTING.** Don't carry plugged-in tools with finger on switch. Be sure switch is off when plugging in.
21. **MAKE SURE YOUR EXTENSION CORD IS IN GOOD CONDITION.** When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. A wire gage size (A.W.G.) of at least 16 is recommended for an extension cord 100 feet or less in length. A cord exceeding 100 feet is not recommended. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.
22. **OUTDOOR USE EXTENSION CORDS.** When tool is used outdoors, use only extension cords suitable for use outdoors. Outdoor approved cords are marked with the suffix W-A, for example - SJTW-A or SJOW-A.
23. **NEVER USE THIS OR ANY POWER SANDER FOR WET SANDING.** Failure to comply can result in electrical shock causing serious injury or worse.
24. **KEEP HANDS AWAY FROM SANDING AREA.**
25. **NEVER USE IN AN EXPLOSIVE ATMOSPHERE.** Normal sparking of the motor could ignite fumes.
26. **INSPECT TOOL CORDS PERIODICALLY** and if damaged, have repaired at your nearest Sears Repair Center. Stay constantly aware of cord location.
27. **INSPECT EXTENSION CORDS PERIODICALLY** and replace if damaged.
28. **KEEP HANDLES DRY, CLEAN, AND FREE FROM OIL AND GREASE.** Always use a clean cloth when cleaning. Never use brake fluids, gasoline, petroleum-based products or any strong solvents to clean your tool.
29. **STAY ALERT.** Watch what you are doing and use common sense. Do not operate tool when you are tired. Do not rush.
30. **CHECK DAMAGED PARTS.** Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless indicated elsewhere in this instruction manual.
31. **DO NOT USE TOOL IF SWITCH DOES NOT TURN IT ON AND OFF.** Have defective switches replaced by an authorized service center.
32. Inspect for and remove all nails from lumber before sanding.
33. **DRUGS, ALCOHOL, MEDICATION.** Do not operate tool while under the influence of drugs, alcohol, or any medication.
34. **DO NOT USE THIS SANDER FOR OVERHEAD SANDING.** Overhead sanding could result in dropping sander or loss of control. These situations could result in an accident resulting in possible serious injury.
35. **WHEN SERVICING USE ONLY IDENTICAL CRAFTSMAN REPLACEMENT PARTS.**
36. **POLARIZED PLUGS.** To reduce the risk of electric shock, this tool has a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install the proper outlet. Do not change the plug in any way.
37. **SAVE THESE INSTRUCTIONS.** Refer to them frequently and use to instruct others who may use this tool. If you loan someone this tool, loan them these instructions also.

WARNING: SOME DUST CREATED BY POWER SANDING, SAWING, GRINDING, DRILLING, AND OTHER CONSTRUCTION ACTIVITIES CONTAINS CHEMICALS KNOWN TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM. SOME EXAMPLES OF THESE CHEMICALS ARE:

- LEAD FROM LEAD-BASED PAINTS.
- CRYSTALLINE SILICA FROM BRICKS AND CEMENT AND OTHER MASONRY PRODUCTS, AND
- ARSENIC AND CHROMIUM FROM CHEMICALLY-TREATED LUMBER.

YOUR RISK FROM THESE EXPOSURES VARIES, DEPENDING ON HOW OFTEN YOU DO THIS TYPE OF WORK. TO REDUCE YOUR EXPOSURE TO THESE CHEMICALS: WORK IN A WELL VENTILATED AREA, AND WORK WITH APPROVED SAFETY EQUIPMENT, SUCH AS THOSE DUST MASKS THAT ARE SPECIALLY DESIGNED TO FILTER OUT MICROSCOPIC PARTICLES.

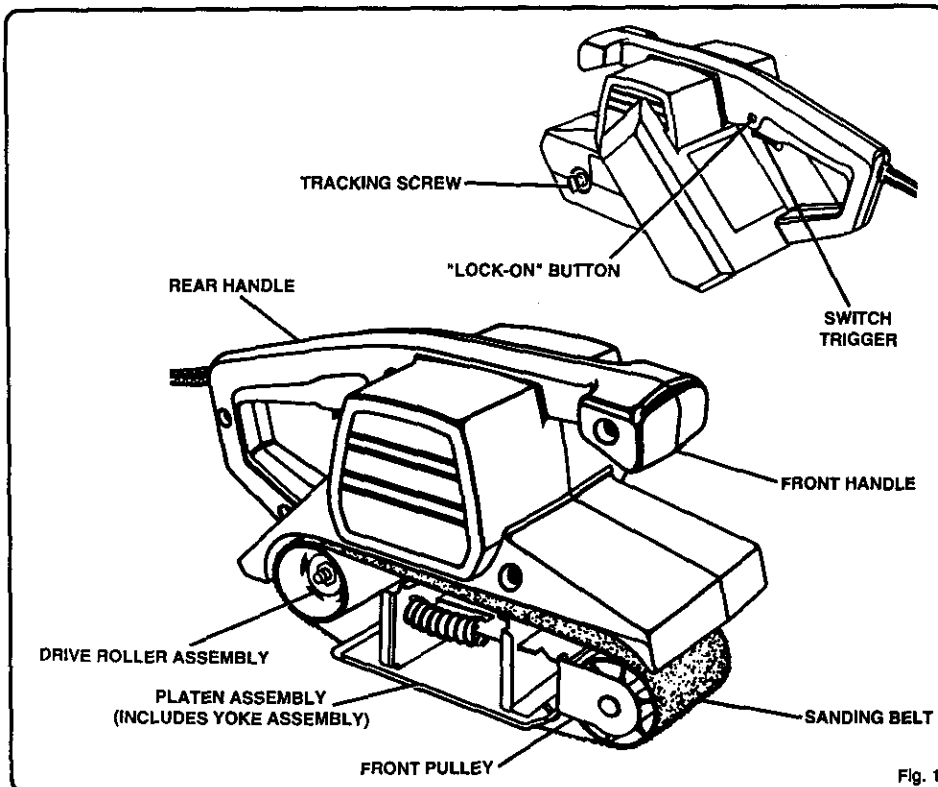
OPERATION

KNOW YOUR BELT SANDER

Before attempting to use your sander, familiarize yourself with all operating features and safety requirements. See Figure 1.

WARNING: IF ANY PARTS ARE MISSING DO NOT OPERATE YOUR SANDER UNTIL THE MISSING PARTS ARE REPLACED. FAILURE TO DO SO COULD RESULT IN POSSIBLE SERIOUS PERSONAL INJURY.

Make sure power supply is 120 volts, 60 Hz, AC only (normal household current).



OPERATION

WARNING: DO NOT ALLOW FAMILIARITY WITH YOUR SANDER TO MAKE YOU CARELESS. REMEMBER THAT A CARELESS FRACTION OF A SECOND IS SUFFICIENT TO INFLICT SEVERE INJURY.

SWITCH

The switch of your sander is equipped with a "lock-on" feature which is convenient when sanding for extended periods of time. To lock-on, simply depress the switch trigger, push in the lock button located on the side of the handle, then while holding the lock button pushed in, release the switch trigger. See Figure 2.

To release the lock, depress the trigger and release it.

BE SURE TOOL IS NOT IN THE "LOCK-ON" POSITION BEFORE CONNECTING TO POWER SUPPLY SOURCE. DO NOT LOCK THE SWITCH TRIGGER ON JOBS WHERE YOUR SANDER MAY NEED TO BE STOPPED SUDDENLY.

PREPARING FOR OPERATION

For ease of operation your sander has a front handle and a rear handle. These handles allow two-hand operation which aid in maintaining control, keeping sanding area level with workpiece, and keeping hands clear of sanding belt. When operating your sander always hold the front handle with your left hand and the rear handle with your right hand as shown in Figure 3.

WARNING: KEEP HANDS AND FINGERS CLEAR OF MOVING SANDING BELT, FRONT PULLEY, AND DRIVE ROLLER ASSEMBLY. FAILURE TO DO SO WILL RESULT IN THE SANDING OF YOUR HANDS OR FINGERS. See Figure 4.

WARNING: DO NOT LET YOUR FINGERS REST OVER THE FRONT OR RIGHT EDGE OF THE SANDER. IF THE SANDING BELT WERE TO RUN OFF, OR IF IT WERE NOT PROPERLY ADJUSTED, YOUR FINGERS COULD COME IN CONTACT WITH THE MOVING SANDING BELT RESULTING IN POSSIBLE SERIOUS INJURY. See Figure 4.

Always operate your sander as shown in Figure 3.

Selecting the correct size grit and type sanding belt is an extremely important step in achieving a high quality sanded finish. Standard 3 in. x 21 in. sanding belts made of aluminum oxide, silicon carbide, and other synthetic abrasives are best for power sanding. Natural abrasives, such as flint and garnet are too soft for economical use in power sanding.

In general, coarse grit sanding belts will remove the most material and finer grit sanding belts will produce the best finish in all sanding operations. The condition of the surface to be sanded will determine which grit will do the job. If the surface is rough, start with a coarse grit and sand until the surface is uniform. Medium grit may then be used to remove scratches left by the coarser grit and finer grit used for finishing of the surface. Always continue sanding with each grit until surface is uniform.

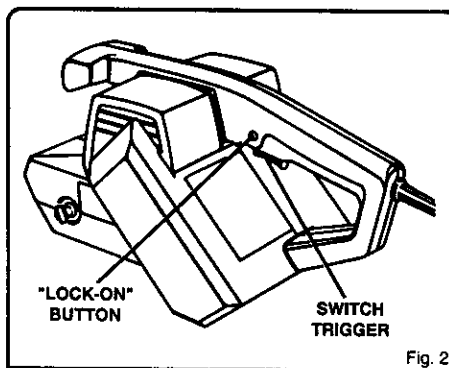


Fig. 2

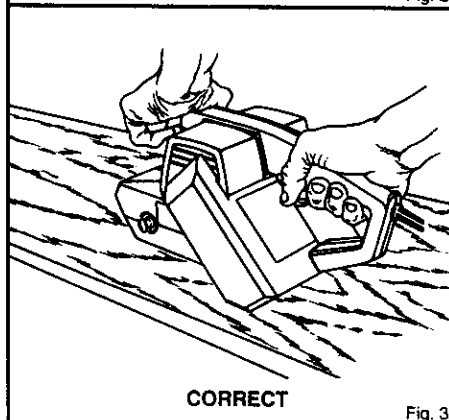


Fig. 3

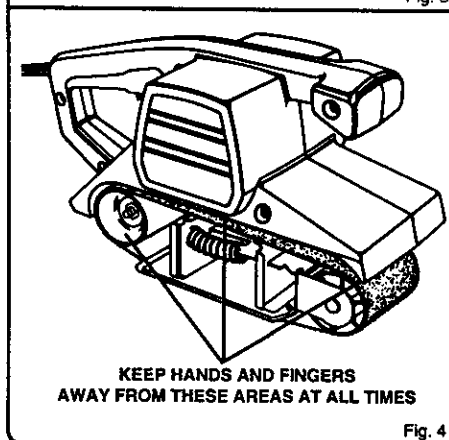


Fig. 4

OPERATION

WARNING: YOUR SANDER SHOULD NEVER BE CONNECTED TO POWER SUPPLY WHEN YOU ARE ASSEMBLING PARTS, CHANGING SANDING BELTS, OR MAKING ADJUSTMENTS.

INSTALLING/REMOVING SANDING BELT

1. UNPLUG YOUR SANDER.

WARNING: FAILURE TO UNPLUG YOUR SANDER COULD RESULT IN ACCIDENTAL STARTING CAUSING SERIOUS INJURY.

Tension must be released on the front pulley in order to install and remove sanding belt. To release tension on the front pulley, you must depress the front pulley until the notch in the platen assembly will fit the slot, then rotate the notch onto the slot. See Figure 5.

To release tension on front pulley:

- Place the front pulley of your sander against the corner of a workbench as shown in figure 6. **NOTE:** The left side of your sander should be positioned as shown so that the motor housing will not come in contact with workbench when front pulley is compressed.
- Hold your sander firmly with both hands and push the front pulley against the corner of workbench as shown in figure 6.
- Once the front pulley has been compressed enough to allow the notch in the platen assembly to fit the slot on the platen assembly, rotate your sander in the direction of the arrows shown in figure 6.
- When properly compressed, the front pulley will remain in a retracted position as shown in figure 7. This allows new sanding belt to be installed, and frees old sanding belt so it can be removed.

To install sanding belt:

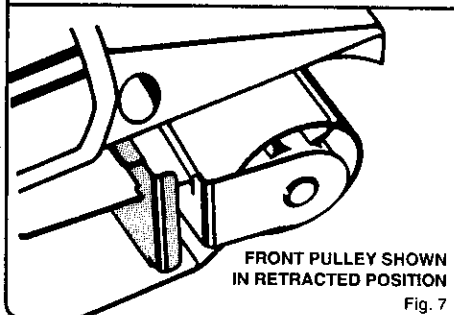
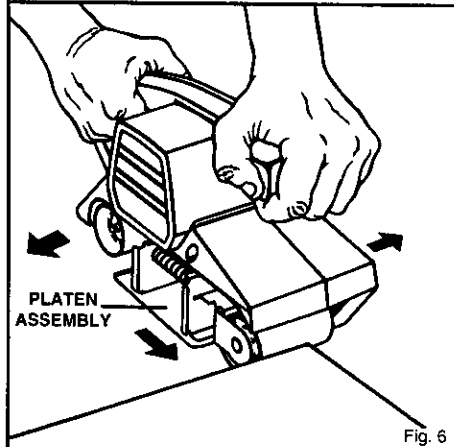
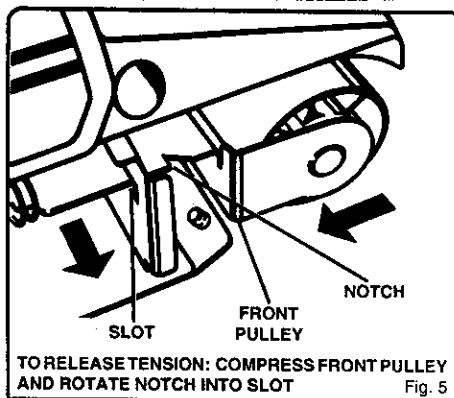
- Install new sanding belt making sure arrow inside of belt is pointing in the direction of sander rotation. Sander rotation is clockwise when looking into open side of sander. See Figure 8.

NOTE: The arrow inside sanding belt indicates the belt's direction of rotation, while the direction of rotation of the drive roller indicates the sander's direction of rotation.

CAUTION: Sanding belts installed backwards can create a hazardous condition.

- Roughly align sanding belt to its correct position, then apply tension to front pulley. When correctly adjusted, the outer edge of the sanding belt will be even with the outer edge of the platen assembly.
- Apply tension to front pulley by pressing or tapping it with a block of wood in the direction of the arrow as shown in Figure 9. The pulley will snap back into operating position.

WARNING: KEEP HANDS AND FINGERS CLEAR OF FRONT PULLEY AND SPRING MECHANISM AT ALL TIMES. FAILURE TO DO SO COULD RESULT IN THEM GETTING PINCHED, RESULTING IN POSSIBLE SERIOUS INJURY.



OPERATION

TO ADJUST SANDING BELT TRACKING

See Figure 10.

To adjust sanding belt tracking, connect sander to power supply. Hold sander as shown in figure 10, pull switch trigger and release immediately.

NOTE: This position is for adjustments only. Sanding belt should not be in contact with workpiece or any foreign objects when making belt tracking adjustments.

Observe tracking of sanding belt. If the sanding belt runs inward, slowly turn the tracking screw clockwise. If the sanding belt runs outward, slowly turn the tracking screw counterclockwise. This should be done until you are sure belt will not run off sander, or come in contact with internal parts. After installing a new sanding belt, it may become necessary to change the adjustment several times until the belt becomes pliable.

WARNING: IF SANDING BELT BEGINS TO WEAR EXCESSIVELY ON THE INNER EDGE, READJUST TRACKING SCREW. IT IS ADJUSTED TOO FAR INWARD AND THE SANDING BELT IS RUBBING AGAINST INTERNAL PARTS.

When you are sure the belt will not rub against internal parts, start your sander and fine adjust the tracking screw until the belt stabilizes. See Figure 10.

When correctly adjusted, the outer edge of the belt will be even with the outer edge of the platen assembly. Belt life will be greatly increased if a few seconds are spent adjusting the belt tracking.

WARNING: KEEP HANDS AND FINGERS AWAY FROM MOVING SANDING BELT. ANY PART OF BODY COMING IN CONTACT WITH MOVING SANDING BELT COULD RESULT IN SERIOUS INJURY. DO NOT WEAR LOOSE CLOTHING OR JEWELRY WHEN OPERATING SANDER. THEY COULD GET CAUGHT IN MOVING PARTS AND FOREIGN OBJECTS COULD GET THROWN AWAY FROM SANDER CAUSING INJURY.

REPLACE TORN SANDING BELTS IMMEDIATELY.

NOTE: The front pulley of your sander was not designed for contour sanding. Sanding on the front pulley could cause irregularity in sanding belt tracking.

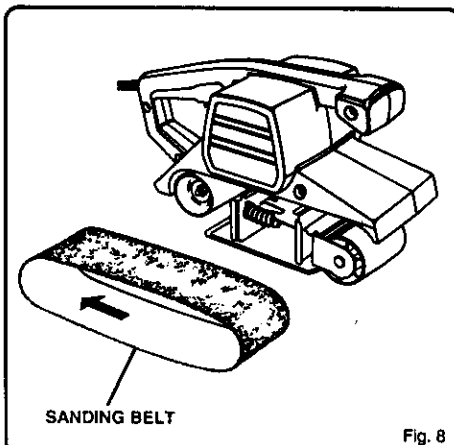


Fig. 8

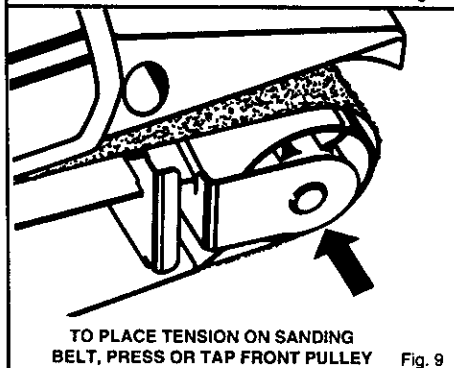


Fig. 9

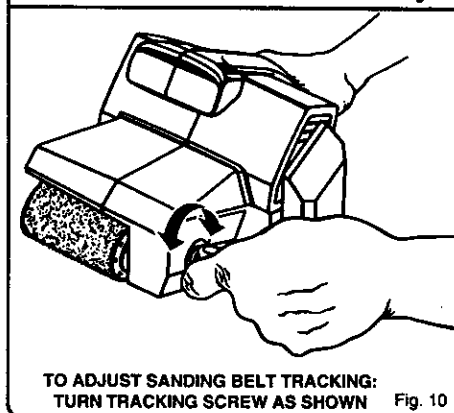


Fig. 10

OPERATION

WARNING: ALWAYS WEAR SAFETY GOGGLES OR SAFETY GLASSES WITH SIDE SHIELDS WHEN OPERATING YOUR SANDER. IF THE SANDING OPERATION IS DUSTY, ALSO WEAR A FACE OR DUST MASK. FAILURE TO DO SO COULD RESULT IN DUST OR LOOSE PARTICLES BEING THROWN INTO YOUR EYES, RESULTING IN POSSIBLE SERIOUS INJURY.

TO OPERATE

Clamp or otherwise secure the work to prevent it from moving under your sander.

WARNING: UNSECURED WORK COULD BE THROWN BACK TOWARD OPERATOR CAUSING INJURY.

Before placing sander on work surface, squeeze the switch trigger and let the motor reach its maximum speed, then lower your sander to the work surface with a slight forward motion. Using the rear handle to control your sander and the front handle only to guide it, move it slowly over the work. See Figure 11. Allowing your sander to remain in one place will result in an uneven surface.

WARNING: KEEP A FIRM GRIP ON SANDER WITH BOTH HANDS AT ALL TIMES. FAILURE TO DO SO COULD RESULT IN LOSS OF CONTROL LEADING TO POSSIBLE SERIOUS INJURY.

Your sander was designed to provide the proper weight on the sanding belt.

Excessive pressure will result in the following:

1. Uneven work.
2. Clogged sanding belts.
3. Premature sanding belt wear. Removal rate will **not** increase.
4. Possible motor burnout.
5. Irregular sanding belt tracking.

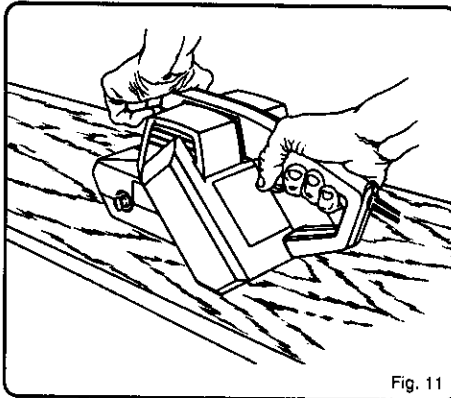


Fig. 11

NOTE: If the sanding belt moves while sanding, you may be applying too much pressure. When this occurs remove sander from workpiece. If belt tracking is properly adjusted, sanding belt will return to its normal and correct position on the drive roller and front pulley.

Use a coarser belt when heavy sanding is desired, not heavy pressure. The importance of this cannot be over-emphasized. Weight has been built into the tool to give the most efficient pressure at the proper tracking.

EXTENSION CORDS

The use of any extension cord will cause some loss of power. To keep the loss to a minimum and to prevent tool overheating, use an extension cord that is heavy enough to carry the current the tool will draw. The smaller the gauge number of the wire, the greater the capacity of the cable. For example, 16 gauge wire has more capacity than 18 gauge wire. Follow the recommended cord sizes on the chart provided to determine the minimum wire size required in an extension cord.

Extension Cord Length	Wire Gauge Size (A.W.G.)
25-50 Feet	16
50-100 Feet	14

When working with your tool outdoors, use an extension cord suitable for outdoor use and so marked. Outdoor use extension cords are marked with the letters "WA" on the cord's jacket.

CAUTION: Keep extension cords away from the sanding area and position the cord so that it will not get caught on lumber, tools, etc., during sanding.

WARNING: CHECK EXTENSION CORDS BEFORE EACH USE. IF DAMAGED REPLACE IMMEDIATELY. NEVER USE TOOL WITH A DAMAGED CORD SINCE TOUCHING THE DAMAGED AREA COULD CAUSE ELECTRICAL SHOCK RESULTING IN SERIOUS INJURY.

MAINTENANCE

WARNING: WHEN SERVICING USE ONLY IDENTICAL CRAFTSMAN REPLACEMENT PARTS. USE OF ANY OTHER PARTS MAY CREATE A HAZARD OR CAUSE PRODUCT DAMAGE.

GENERAL

Only the parts shown on parts list, page 11, are intended to be repaired or replaced by the customer. All other parts represent an important part of the double insulation system and should be serviced only by a qualified Sears service technician.

Avoid using solvents when cleaning plastic parts. Never let liquids get inside this tool. Also, never immerse any part of this tool into a liquid. Most plastics are susceptible to various types of commercial solvents and may be damaged by their use. Use clean cloths to remove dirt, carbon dust, etc.

WARNING: DO NOT AT ANY TIME LET BRAKE FLUIDS, GASOLINE, PETROLEUM-BASED PRODUCTS, PENETRATING OILS, ETC. COME IN CONTACT WITH PLASTIC PARTS. THEY CONTAIN CHEMICALS THAT CAN DAMAGE, WEAKEN, OR DESTROY PLASTIC.

When electric tools are used on fiberglass boats, sports cars, wallboard, spackling compounds, or plaster, it has been found that they are subject to accelerated wear and possible premature failure, as the fiberglass chips and grindings are highly abrasive to bearings, brushes, commutator, etc. Consequently it is not recommended that this tool be used for extended work on any fiberglass material, wallboard, spackling compounds, or plaster. During any use on these materials, it is extremely important that the tool is cleaned frequently by blowing with an air jet.

WARNING: ALWAYS WEAR SAFETY GOGGLES OR SAFETY GLASSES WITH SIDE SHIELDS DURING POWER TOOL OPERATION OR WHEN BLOWING DUST. IF OPERATION IS DUSTY ALSO WEAR A DUST MASK.

LUBRICATION

All of the bearings in this tool are lubricated with a sufficient amount of high grade lubricant for the life of the unit under normal operating conditions. Therefore, no further lubrication is required.

ELECTRICAL CONNECTION

This tool has a precision built electric motor. It should be connected to a power supply that is 120 volts, 60 Hz, AC only (normal household current). Do not operate this tool on direct current (DC). A voltage drop of more than 10 percent will cause a loss of power and overheating. If your tool does not operate when plugged into an outlet, double-check the power supply.

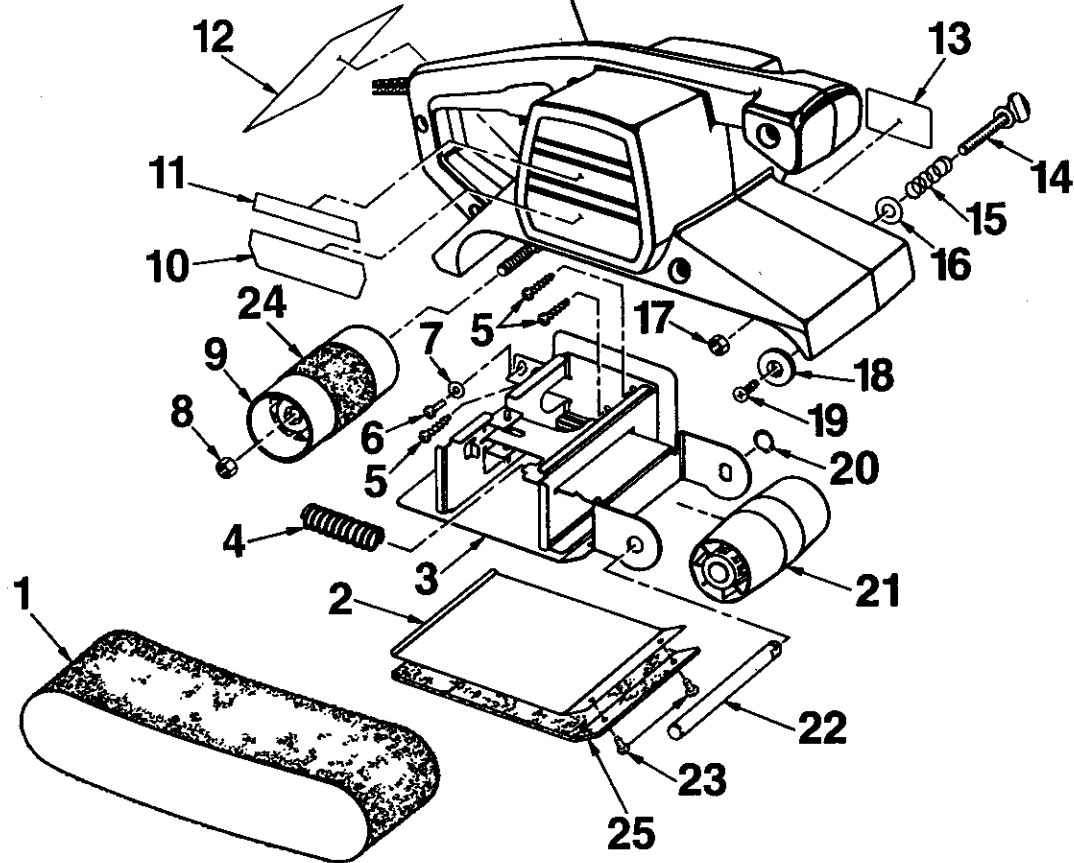
WARNING:



The operation of any sander can result in foreign objects being thrown into your eyes, which can result in severe eye damage. Before beginning power tool operation, always wear safety goggles or safety glasses with side shields and a full face shield when needed. We recommend Wide Vision Safety Mask for use over eyeglasses or standard safety glasses with side shields, available at Sears Retail Stores.

CRAFTSMAN 3 IN. BELT SANDER — MODEL NUMBER 315.117120

SEE NOTE "A" PAGE 11



CRAFTSMAN 3 IN. BELT SANDER — MODEL NUMBER 315.117120

The model number will be found on a plate attached to the motor housing. Always mention the model number in all correspondence regarding your CRAFTSMAN SANDER or when ordering repair parts.

SEE BACK PAGE FOR PARTS ORDERING INSTRUCTIONS

PARTS LIST

Key No.	Part Number	Description	Quan.	Key No.	Part Number	Description	Quan.
1	***	Sanding Belt (3 In. x 21 In.)	1	14	968732-001	* Tracking Screw (#5/16-18 x 2 In.)	1
2	998380-001	Wear Plate	1	15	971822-001	Spring	1
3	971425-001	Platen Assembly (Includes Key No. 4)	1	16	706239-313	Washer	1
4	968730-001	Spring	1	17	607406-001	* Hex Nut (#5/16-18) **STD541231	1
5	617966-031	* Screw (#8-10 x 3/4 In. Pan Hd.)	3	18	624270-001	Washer	1
6	968703-007	* Screw (#8-32 x 1/2 In. Pan Hd.)	1	19	968733-001	* Screw (#1/4-14 x 1/2 In. T.F. Flat Hd.)	1
7	931055-813	Washer	1	20	622167-012	Retaining Ring	1
8	607406-007	Hex Nut (#5/16-18 Left Hand Threads)	1	21	998373-002	Idler Roller w/Bearings	1
9	968716-002	Roller w/Cover (Includes Key No. 24)	1	22	999954-002	Idler Roller Shaft	1
10	971156-001	Logo Plate	1	23	968703-003	* Screw (#8-32 x 1/4 In. Pan Hd. T.F.)	2
11	971152-001	Logo Plate	1	24	968728-001	Roller Cover	1
12	971132-001	Label	1	25	998378-001	Backing Pad	1
13	968725-001	Data Plate	1		612547-768	Owner's Manual	

NOTE: "A" — The assembly shown represents an important part of the Double Insulated System. To avoid the possibility of alteration or damage to the system, service should be performed by your nearest Sears Repair Center. Contact your nearest Sears Retail Store.

- * Standard Hardware Item — May Be Purchased Locally
- ** Available From Div. 98 — Source 980.00
- *** Sanding Belts in assorted grits for both sanding wood and metal may be obtained from your nearest Sears Retail Store.

For repair of major brand appliances **in your own home...**
no matter who made it, no matter who sold it!

1-800-4-MY-HOMESM Anytime, day or night
(1-800-469-4663)

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for repair, call for the location of your nearest **Sears Parts & Repair Center.**

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For the replacement parts, accessories and owner's manuals
that you need to do-it-yourself, call **Sears PartsDirectSM!**

1-800-366-PART 6 a.m. – 11 p.m. CST,
(1-800-366-7278) 7 days a week

www.sears.com/partsdirect

To purchase or inquire about a Sears Service Agreement:

1-800-827-6655

7 a.m. – 5 p.m. CST, Mon. – Sat.

Para pedir servicio de reparación a domicilio,
y para ordenar piezas con entrega a domicilio:

1-888-SU-HOGARSM
(1-888-784-6427)

Au Canada pour service en français:

1-877-LE-FOYERSM
(1-877-533-6937)

