



Large Capacity Thin Twin Washer•Dryer – 120/240 Volt Installation Instructions

**IMPORTANT:
Read and save
these instructions.**

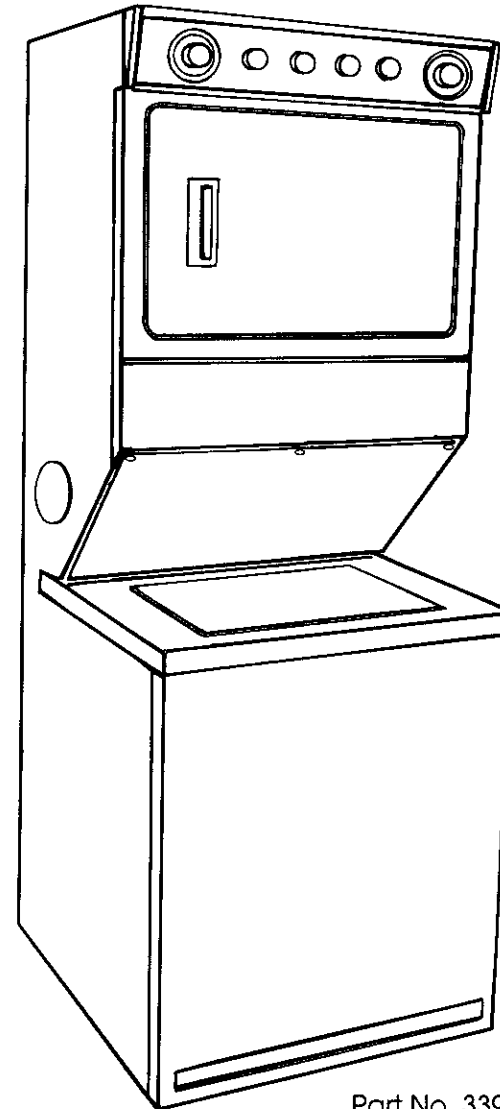
IMPORTANT:

Installer: Leave Installation Instructions with the homeowner.

Homeowner: Keep Installation Instructions for future reference.

Save Installation Instructions for local electrical inspector's use.

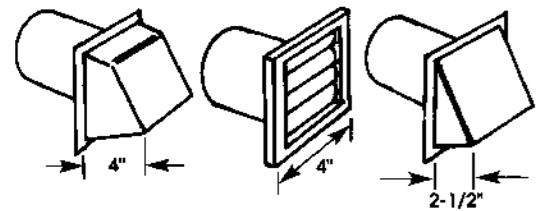
www.whirlpool.com



Part No. 3397616 Rev. B

The **exhaust vent** can be routed up, down, left, right or straight out the back of the washer/dryer. Space requirements are provided on Panel G and on the rear panel of the washer/dryer. Use the straightest path you can, to avoid 90° turns.

Maximum length of the exhaust system depends upon the type of vent used, number of elbows and the type of exhaust hood. The maximum length for both rigid and flexible vent is shown in the chart.



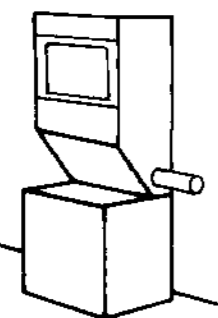
Rear, Side or Bottom Exhaust		
Number of 90° turns	Maximum length of vent	Four-inch diameter vent
0	42 ft	rigid metal vent
1	34 ft	rigid metal vent
2	26 ft	rigid metal vent
0	26 ft	flexible metal vent
1	21 ft	flexible metal vent
2	16 ft	flexible metal vent

The maximum length using a 2" x 6" rectangular vent with 2 elbows and a 2-1/2" (TYPE C) exhaust hood is 8 ft.

For exhaust systems not covered by the exhaust length chart, see *Service Manual*, Part No. 603197, available from a Whirlpool-authorized parts distributor.

Four-inch exhaust hood is preferred. However, a 2-1/2-inch exhaust hood may be used. A 2-1/2-inch exhaust hood creates greater back pressure than other hood types. **For permanent installation, a stationary exhaust system is required.**

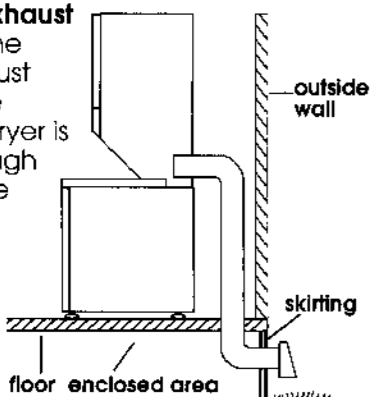
Exhausting the dryer through the side of the washer/dryer requires the use of Side Exhaust Kit, Part No. 279823, available from a Whirlpool-authorized parts distributor. Follow kit installation instructions for proper exhaust installation.



Mobile home installation

This washer/dryer is suitable for mobile home installations. The installation of the washer/dryer must conform to the **Manufactured Home Construction and Safety, Title 24 CFR, Part 3280** (formerly the **Federal Standard for Mobile Homes Construction and Safety, Title 24, HUD Part 280, latest edition**).

Mobile home exhaust requirements: The washer/dryer must have an outside exhaust. If the dryer is exhausted through the floor and the area under the mobile home is enclosed, the exhaust system **must** terminate outside the enclosed area. Extension beyond the enclosure will prevent lint and moisture buildup under the mobile home.



Now start... with washer/dryer in laundry area.

⚠ WARNING

Excessive Weight Hazard

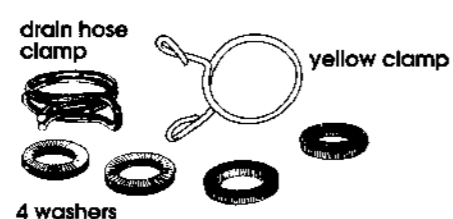
Use two or more people to move and install washer/dryer.

Failure to do so can result in back or other injury.

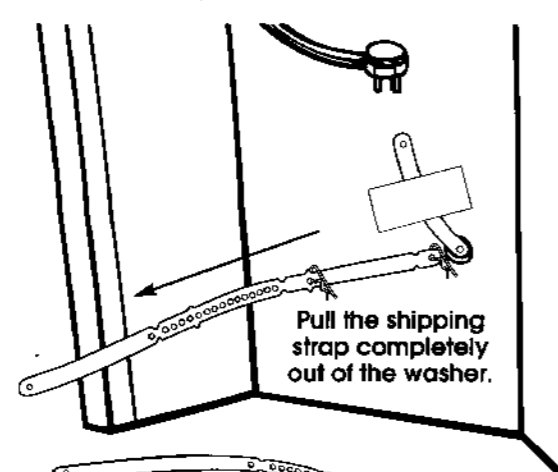
Truck only from rear to prevent product damage.

1. Put on safety glasses and gloves.

2. Open washer lid. Take hoses and parts packages out of basket. Close lid.



3. Remove parts from package. Check that all parts were included.



4. Pull to completely remove the shipping strap with 2 cotterpins from the inside of the washer/dryer.

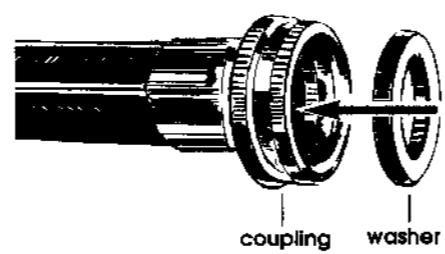
Save the shipping strap for use in Step 18.

5. Tilt washer/dryer forward. Check that rear leveling legs move up and down freely so that washer/dryer can be properly leveled in Step 15.

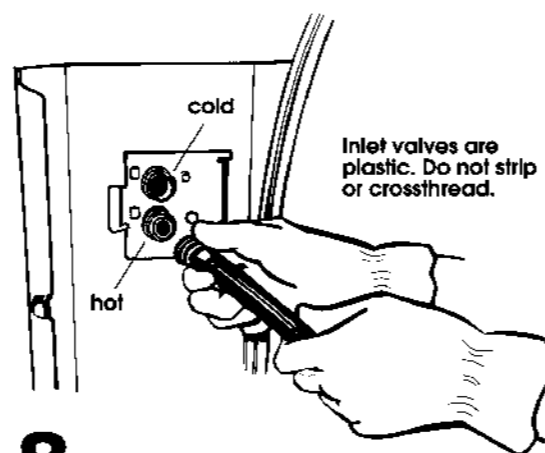
6. Disconnect the power supply. Connect power supply cord or cable to dryer. See "Electrical connection," Panels B and C. Do Not plug power supply cord into outlet or reconnect power at this time.

Use new hoses and washers that came with your washer/dryer.

Replace inlet hoses after 5 years of use to reduce the risk of hose failure. Inspect and replace inlet hoses if bulges, kinks, cuts, wear, or leaks are found. When replacing your inlet hoses, mark the date of replacement on the label with a permanent marker.

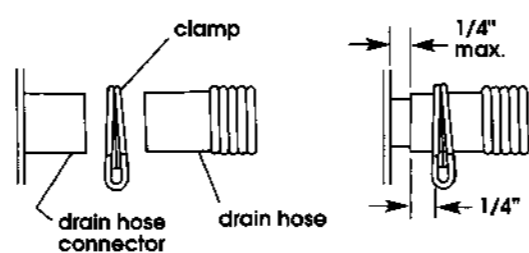


7. Insert a flat washer into each end of the inlet hoses. Check that washers are firmly seated in couplings.



8. Attach hose to bottom (hot water) inlet valve opening first; then second hose to top (cold water) inlet valve. Tighten couplings by hand. Use pliers to make an additional two-thirds turn.

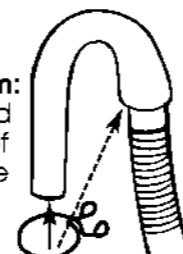
IMPORTANT: THIS PROCEDURE MUST BE FOLLOWED TO ASSURE PROPER INSTALLATION.



9. To prevent the drain hose from coming off or leaking, it must be installed per the following instructions:

1. Wet the inside end of the drain hose with tap water. **DO NOT USE ANY OTHER LUBRICANT.**
2. Squeeze ears of drain hose clamp with pliers to open and place clamp over the end of the drain hose.
3. While holding clamp open, work end of drain hose onto drain connector.
4. Position clamp over the drain hose area marked "clamp." Release clamp. Clamp should be 1/4 inch from end of drain hose.

10. **Standpipe or laundry tub drain system:** Open yellow clamp and slide over "hook" end of drain hose to secure the rigid and corrugated sections together.



Floor drain system: Do Not install "hook" end of drain hose to corrugated section. Consult your plumber for proper installation.

Slide washer/dryer onto cardboard or hardboard before moving across floor to avoid damaging floor covering.

11. If you have room to work from either side of the washer/dryer, move washer/dryer close to final position so you can easily complete the following steps. (Go to Step 12.)

If you are working in a closet or recessed area, move the washer/dryer into final position and remove cardboard or hardboard from under washer/dryer. Remove the access panel by removing three Phillips-head screws and one bumper, located at the top of the access panel. Set panel, screws and bumper aside. Complete the following steps through the access area.

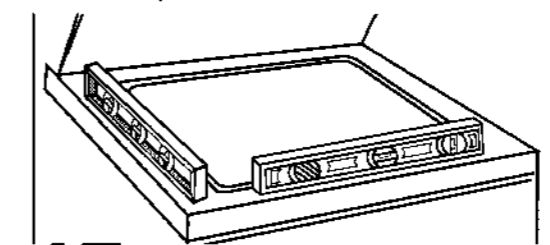
12. Put "hook" end of drain hose into laundry tub or standpipe. Check for proper length of drain hose.

13. Before attaching water inlet hoses, run water through both faucets into a bucket. This will get rid of particles in water lines that might clog hoses. Mark which is the hot water faucet.

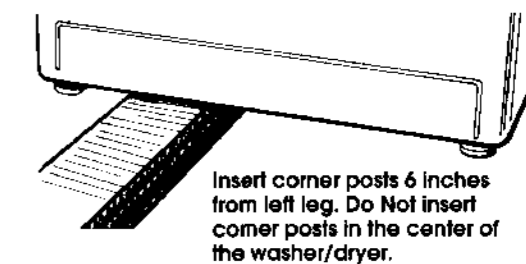
Replace inlet hoses after 5 years of use to reduce the risk of hose failure. Inspect and replace inlet hoses if bulges, kinks, cuts, wear, or leaks are found. When replacing your inlet hoses, mark the date of replacement on the label with a permanent marker.

14. Attach bottom inlet hose (inlet marked "H") to hot water faucet. Attach top inlet hose (inlet marked "C") to cold water faucet. Tighten couplings to the faucets by hand. Use pliers to make final two-thirds turn.

Move washer/dryer to its permanent location. Remove cardboard/hardboard from under washer/dryer.



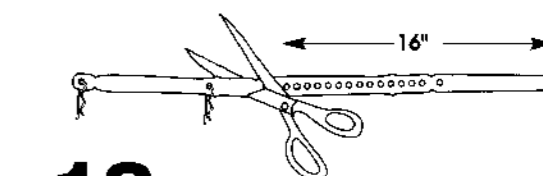
15. Carefully move the washer/dryer into final position. Tilt washer/dryer forward raising back legs 1 inch off of floor to adjust rear, self-leveling legs. Gently lower washer/dryer to floor. Check levelness of the washer/dryer by placing a carpenter's level on top of the washer, first side to side; then front to back. If washer/dryer is not level, check that rear leveling legs move up and down freely. If washer/dryer is level, go to Step 17.



16. If washer/dryer is not level, carefully tilt washer/dryer backward until front of washer/dryer is 3-4 inches off of floor. Insert 4 corner posts under washer/dryer about 6 inches from the left leg. Loosen nuts on each front leg. Adjust the front legs up or down. Tilt washer/dryer backward and remove corner posts. Gently lower the washer/dryer to the floor. Repeat Step 15 and 16 until washer/dryer is level.

17. When washer/dryer is level, use adjustable wrench to turn nuts on front legs up tightly against washer/dryer base. If nuts are not tight against washer/dryer base, the washer/dryer may vibrate.

Secure the drain hose to the laundry tub or standpipe with the shipping strap removed from the back of the washer.



18. After shipping strap has been removed (Step 4), look for the words "cut here" marked on the shipping strap, about 16 inches from plug end. Cut the shipping strap at this mark. Pull shipping strap out of the power supply cord.

11. 20. 28.

6. 23. 30.

15.

21. 22.

7. 8.

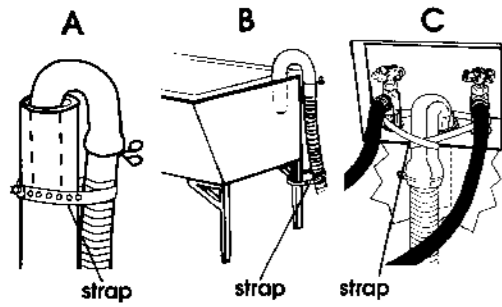
12. 19.

14.

4. 18. 19.

Pull shipping strap with 2 cotterpins completely out of washer.

Check that hose is not twisted or kinked and is securely in place.



19. Put "hook" end of drain hose in laundry tub or standpipe. Tightly wrap the shipping strap around the drain hose and laundry tub or standpipe as shown in Figures A and B. Push plug into the nearest hole in the shipping strap.

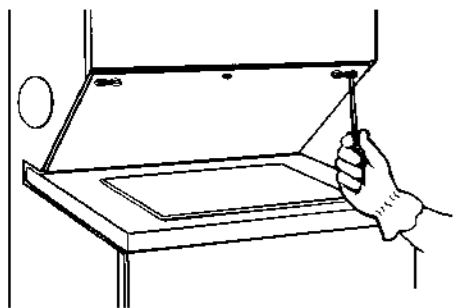
If the water inlet faucets and drain standpipe are recessed, put "hook" end of drain hose in standpipe. Tightly wrap the shipping strap around the drain hose and faucet body (not the handles or stems) as shown in Figure C. Push plug into the nearest hole in the shipping strap.

Hose must be cut exactly to length so "hook" end is held tightly over edge of standpipe.

If drain hose cannot be strapped in place, it must be cut exactly to length so the "hook" end is held tightly over the edge of the tub or standpipe. See Figure D.

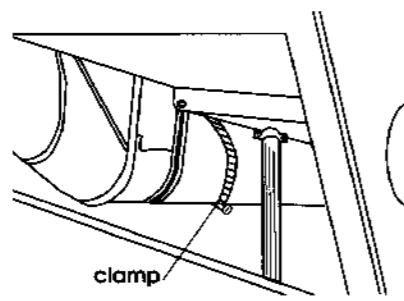
If a longer drain hose is needed, drain hose (Part No. 388423) and hose extension kit (Part No. 285442) are available from a Whirlpool-authorized parts distributor. If drain hose must be shortened, use hose kit (Part No. 285442).

Note: If washer/dryer is moved to adjust drain hose, the washer/dryer must be leveled again. Repeat Steps 15-17. Place cardboard under the washer/dryer and carefully move washer/dryer to avoid damaging floor covering.



20. If you did not remove the access panel in Step 11, remove three Phillips-head screws and one bumper, located at the top of the access panel. Set the panel, screws and bumper aside.

21. Determine the length of exhaust vent that is needed to connect the dryer to the exhaust hood. (See "Exhaust requirements," Panels C and D.)

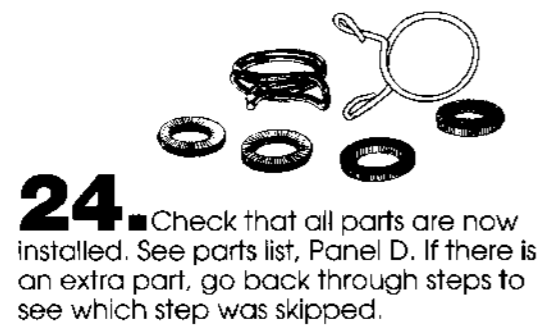


22. Connect exhaust vent to washer/dryer and then to the exhaust hood.

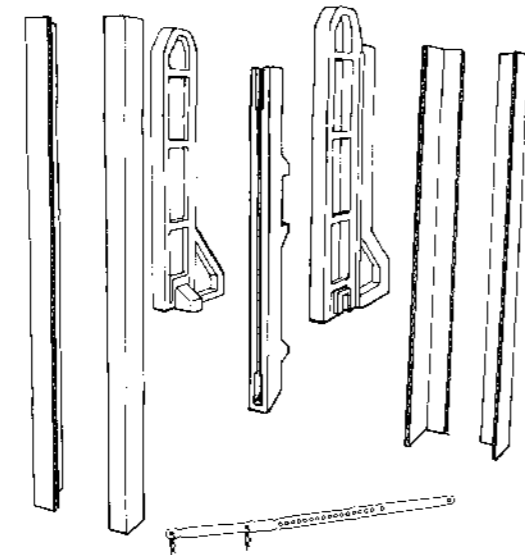
- Use the straightest path possible to avoid 90° turns.
- Use clamp to seal all joints in the exhaust system.
- Use caulking compound to seal exterior wall opening around exhaust hood.

23. CHECK ELECTRICAL REQUIREMENTS. BE SURE YOU HAVE CORRECT ELECTRICAL SUPPLY AND RECOMMENDED GROUND METHOD.

Check the installation instructions to see that you have completed each step. Complete any missed steps before you continue.



24. Check that all parts are now installed. See parts list, Panel D. If there is an extra part, go back through steps to see which step was skipped.



25. Check that you removed all the shipping pieces including the shipping strap with its 2 cotterpins and plug. Dispose of all materials in proper manner.

If you do not remove the shipping strap, your washer/dryer may "walk" away from its location.



26. Check that you have all of your tools.

27. Turn on water faucets and check for leaks. Tighten couplings if there is leaking. **Do Not overtighten;** this could cause damage to faucet.

28. Replace access panel. Be sure to tighten the three Phillips-head screws at the top of the access panel. Replace the bumper under the center screw.

29. Read the Use and Care Guide to fully understand your new washer/dryer. Open dryer door. Check to be sure lint screen is in its proper position. Wipe out drum.

30. Plug power supply cord into grounded outlet. Reconnect the power supply. Now start the washer and allow it to complete the regular cycle.

31. Start dryer and allow it to complete a full heat cycle to make sure it is working properly.

You have successfully installed your new Whirlpool washer/dryer. To get the most efficient use from your new Whirlpool washer/dryer, read your Use and Care Guide.

Congratulations!

Keep Installation Instructions nearby where you can refer to them. They'll make reinstalling your Whirlpool washer/dryer in another home as easy as the first installation.

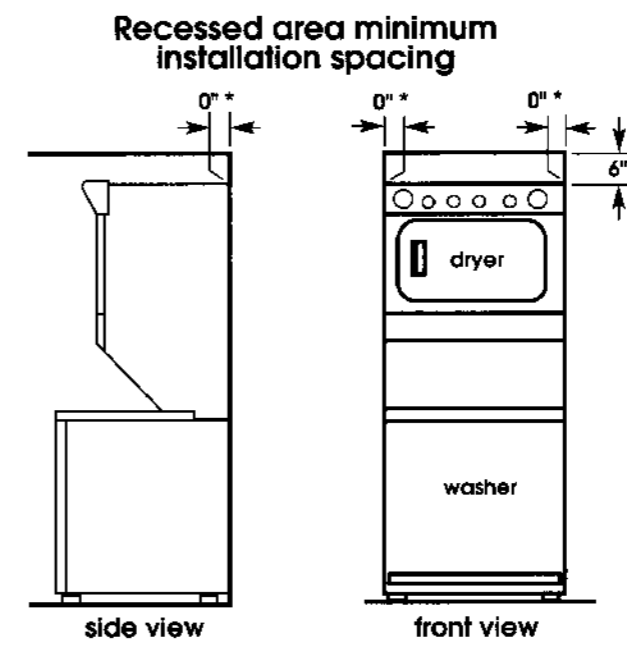
Recessed and closet installation instructions

This washer/dryer may be installed in a recessed area or closet.

The installation spacing is in inches and is minimum allowable. Additional spacing should be considered for ease of installation, servicing and compliance with local codes and ordinances.

If closet door is installed, the minimum unobstructed air openings in top and bottom are required. Louvered doors with equivalent air openings are acceptable. Closet installation must be exhausted.

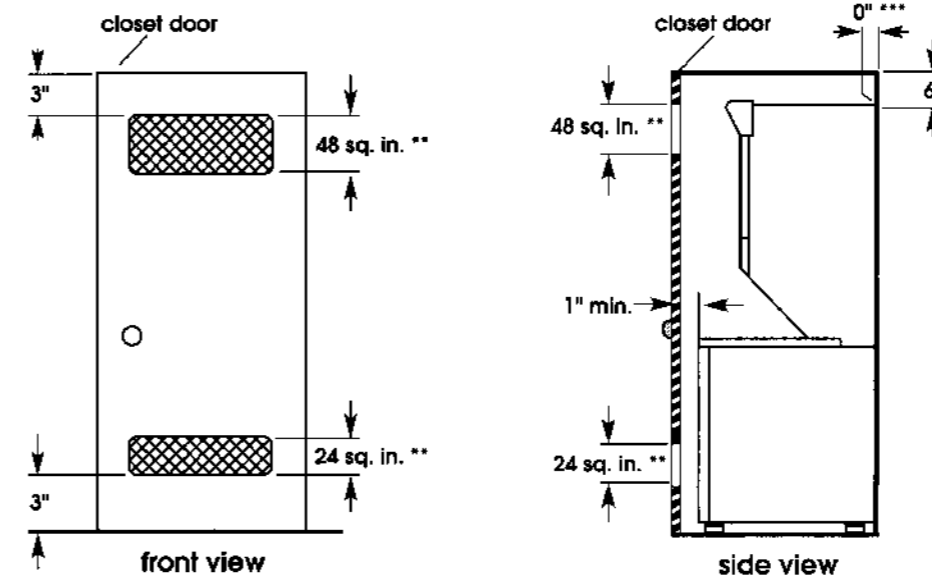
Other installations must use the minimum dimensions indicated.



Recessed, non-exhausted installation must use only the rear exhaust position and Exhaust Deflector Part No. 694609. Note: If recessed installation is exhausted to the side or rear, 6" must be available above the washer/dryer but all other spacing can be 0".

Closet installation must be exhausted outdoors.

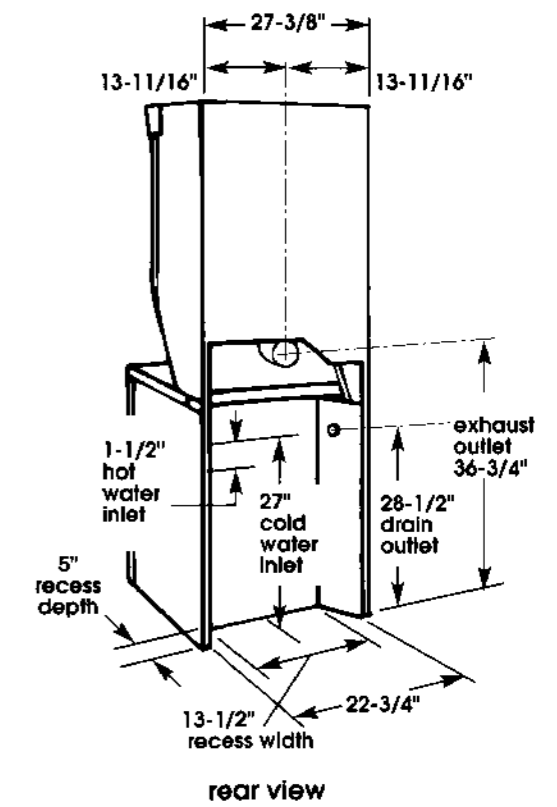
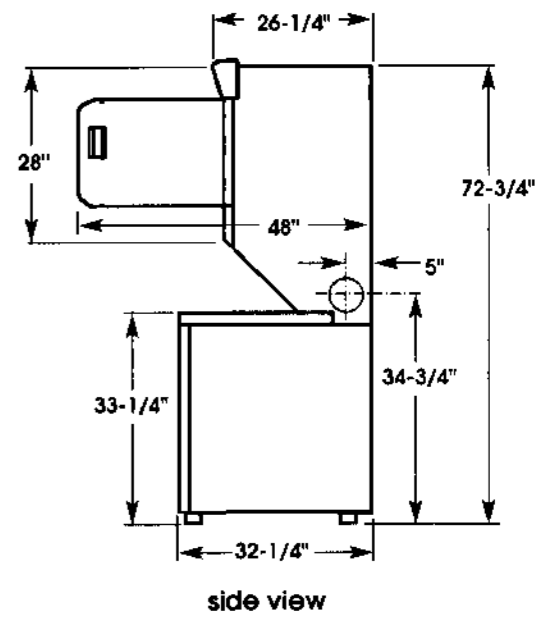
WARNING - To reduce the risk of fire, this appliance MUST BE EXHAUSTED OUTDOORS.



* Additional clearances for wall, door and floor moldings may be required or if external exhaust elbow is used.
** Opening is minimum for closet door. Louvered door with equivalent air openings is acceptable.
*** Additional space may be needed for exhaust elbow.

Product dimensions

Most installation will require at least 5 inch clearance behind the dryer for the dryer vent. Location must be large enough to fully open dryer door.



If washer/dryer does not operate properly...

Check the following to be sure that:

1. Electrical supply is connected.
2. House fuse or circuit breaker is intact and tight.
3. Washer lid or dryer door is closed.
4. Controls are set in a running or "ON" position.
5. Dryer start button has been firmly pushed.
6. Make sure shipping strap has been completely removed and was used to secure the drain hose to the laundry tub or standpipe.

When moving the washer/dryer...

- Disconnect the power supply cord, then tape securely to the washer/dryer.
- Tape the drum to the front panel. Tape the lint screen in place. Tape the dryer door closed.
- Wedge a blanket between the tub ring and cabinet top to restrict tub movement.
- Turn front leveling legs all the way in.

If you need assistance...

The Whirlpool Customer Interaction Center will answer any questions about operating or maintaining your washer/dryer not covered in the Installation Instructions. The Whirlpool Customer Interaction Center is open 24 hours a day, 7 days a week. Just dial 1-800-253-1301 — the call is free.

When you call, you will need the washer/dryer model number and serial number. Both numbers can be found on the model/serial rating plate located in the door well behind the dryer door on front of opening.

If you need service...

In the event that your Whirlpool appliance should need service, call the dealer from whom you purchased the appliance or a Whirlpool-authorized service company. A Whirlpool-authorized service company is listed in the Yellow Pages of your telephone directory under "Appliances — Household — Major — Service and Repair." You can also obtain the service company's name and telephone number by dialing, free, within the continental United States, the Whirlpool Customer Interaction Center telephone number, 1-800-253-1301. A special operator will tell you the name and number of your nearest Whirlpool-designated service company.

Maintain the quality built into your Whirlpool appliance — call a Whirlpool-designated service company.



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