

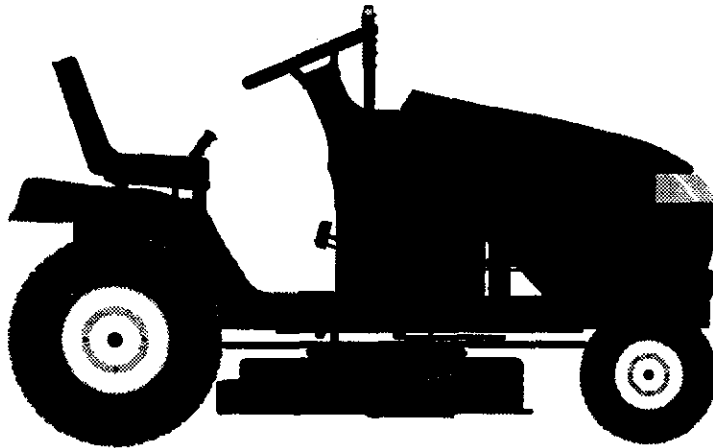
Owner's Manual

CRAFTSMAN®

**18.5 HP
ELECTRIC START
46" MOWER
6 SPEED TRANSAXLE
LAWN TRACTOR**

Model No.
917.272030

- Safety
- Assembly
- Operation
- Maintenance
- Repair Parts



This product has a low emission engine which operates differently from previously built engines. Before you start the engine, read and understand this Owner's Manual.

CAUTION:

Read and follow all Safety Rules and Instructions before operating this equipment.

For answers to your questions about this product, Call:

1-800-659-5917
Sears Craftsman Help Line
5 am - 5 pm, Mon - Sat

Sears, Roebuck and Co., Hoffman Estates, IL 60179
Visit our Craftsman website: www.sears.com/craftsman

TABLE OF CONTENTS

Warranty	2	Maintenance	18
Safety Rules	2	Service and Adjustments	22
Product Specifications	5	Storage	29
Assembly	8	Troubleshooting	30
Operation	12	Repair Parts	34
Maintenance Schedule	18	Parts Ordering	Back Cover

WARRANTY

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN RIDING EQUIPMENT

For two (2) years from the date of purchase, if this Craftsman Riding Equipment is maintained, lubricated and tuned up according to the instructions in the owner's manual, Sears will repair or replace, free of charge, any parts found to be defective in material or workmanship.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as blades, spark plugs, air cleaners, belts, etc.
- Tire replacement or repair caused by punctures from outside objects, such as nails, thorns, stumps, or glass.
- Repairs necessary because of operator abuse, negligence, improper storage or accident or the failure to maintain the equipment according to the instructions contained in the owner's manual.
- Riding equipment used for commercial or rental purposes.

LIMITED 90 DAY WARRANTY ON BATTERY

For ninety (90) days from date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge. In-home warranty service on your Craftsman riding equipment is available at no charge for 30 days from the date of purchase. Please contact your nearest service center. After 30 days from the date of purchase, warranty service is available by taking your Craftsman riding equipment to your nearest Sears Service Center. (In-home warranty service will still be available after 30 days from the date of purchase but a standard trip charge will apply). This warranty applies only while this product is in the United States. This Warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

Sears, Roebuck and Co., D/817 WA, Hoffman Estates, IL 60179

SAFETY RULES

GENERAL OPERATION

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.

SAFETY RULES

- Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.

SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

DO:

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.

DO NOT:

- *Do not* turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- *Do not* mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- *Do not* mow on wet grass. Reduced traction could cause sliding.

- *Do not* try to stabilize the machine by putting your foot on the ground.
- *Do not* use grass catcher on steep slopes.

CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
 - Use only an approved container.
 - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
 - Never refuel the machine indoors.
 - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.

SAFETY RULES

- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required. • Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.



- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and *down* for small children.
- Mow up and down slopes (15° Max), not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. *Tall grass can hide obstacles.*
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly *straight* down the slope.
- *Do not* turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.

▲ Look for this symbol to point out important safety precautions. It means **CAUTION!!! BECOME AWARE!!! YOUR SAFETY IS INVOLVED.**

▲ **CAUTION:** In order to prevent accidental starting when setting up, transporting, adjusting or making repairs always disconnect spark plug wire and place wire where it cannot contact spark plug.

▲ **WARNING:** The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

PRODUCT SPECIFICATIONS

GASOLINE CAPACITY AND TYPE:	3.5 GALLONS UNLEADED REGULAR
OIL TYPE (API-SF/SG/SH):	SAE 30 (above 32°F) SAE 5W-30 (below 32°F)
OIL CAPACITY:	W/FILTER: 3.5 PINTS W/O FILTER: 3.0 PINTS
SPARK PLUG: (GAP: .030")	Champion RC12YC
GROUND SPEED FORWARD: (MPH):	1ST 1.2 2ND 1.5 3RD 2.4 4TH 3.5 5TH 4.8 6TH 5.4 REVERSE: 1.5
TIRE PRESSURE:	FRONT: 14 PSI REAR: 10 PSI
CHARGING SYSTEM:	16 AMPS@3600 RPM
BATTERY:	AMP/HR: 30 MIN. CCA:240 CASE SIZE: U1R
BLADE BOLT TORQUE:	27-35 FT. LBS.

CONGRATULATIONS on your purchase of a Craftsman Tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest Sears Authorized Service Center. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

MAINTENANCE AGREEMENT

A Sears Maintenance Agreement is available on this product. Contact your nearest Sears store for details.

CUSTOMER RESPONSIBILITIES

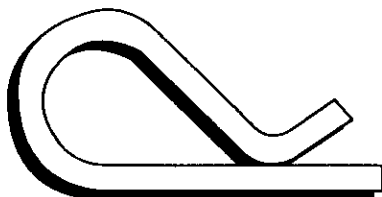
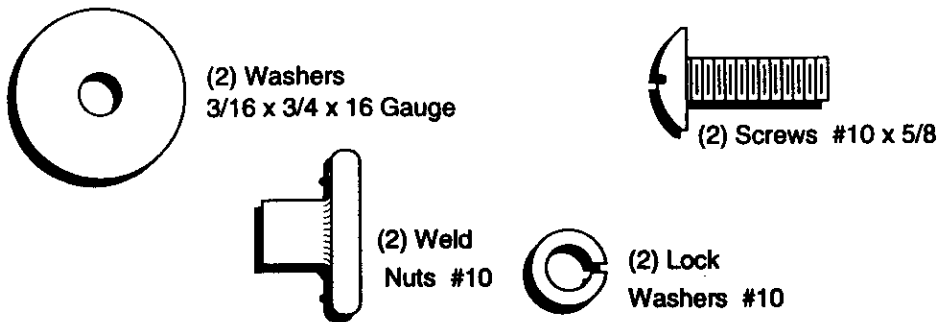
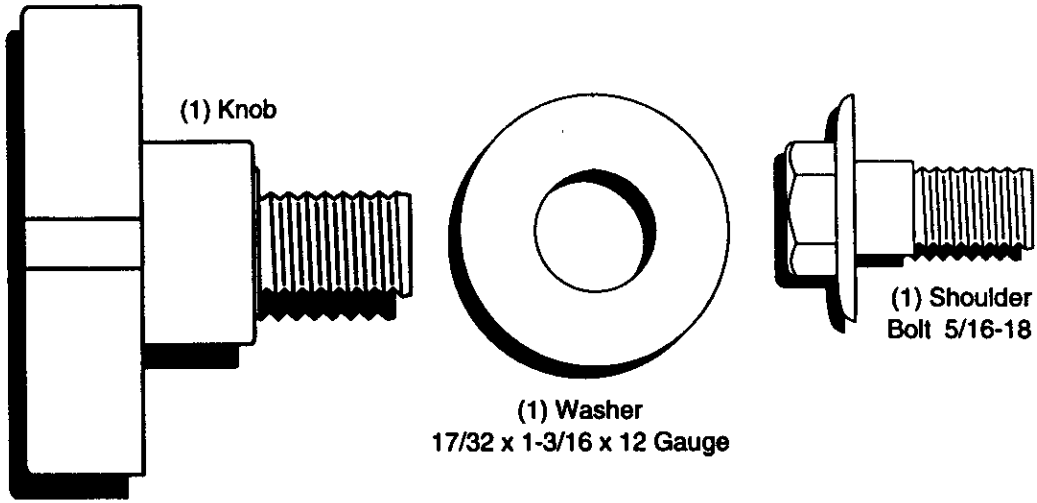
- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Maintenance" and "Storage" sections of this owner's manual.

▲WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

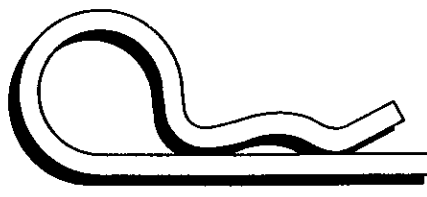
In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest Sears Authorized Service Center (See REPAIR PARTS section of this manual).

CONTENTS OF HARDWARE PACK

Parts Bag contents shown full size



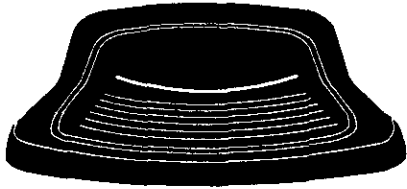
(4) Retainer Springs (single loop)



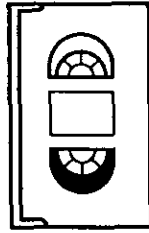
(3) Retainer Springs (double loop)

CONTENTS OF HARDWARE PACK

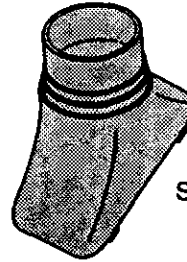
Parts packed separately in carton



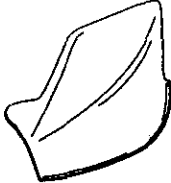
Seat



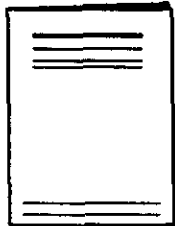
Video
Cassette



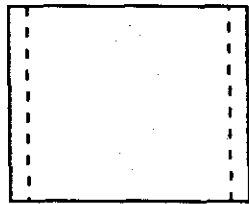
Steering
Boot



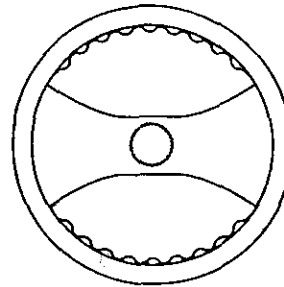
Mulcher
Plate



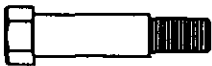
Manual



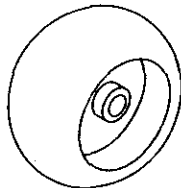
Parts Bag



Steering
Wheel



(2) Shoulder
Bolts



(2) Gauge Wheels

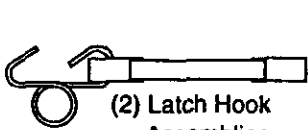


(2) Washers 3/8x 7/8 x 14 Gauge



(2) Center lock Nuts

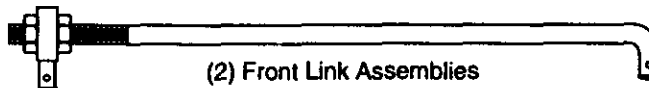
Parts Bag contents not shown full size



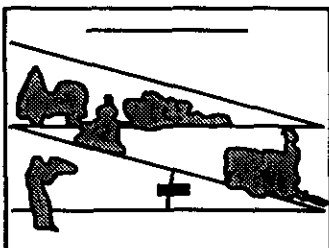
(2) Latch Hook
Assemblies



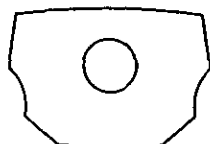
(2) Keys



(2) Front Link Assemblies



Slope Sheet



Steering
Wheel
Insert



Steering Sleeve



Steering Sleeve
Extension

ASSEMBLY

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness. Review the video cassette before you begin.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes you need are listed below.

- | | |
|-------------------------|-------------------------------------|
| (1) 3/4" wrench | (1) 3/4" Socket w/
drive ratchet |
| (2) 1/2" wrench | |
| (1) Pliers | (1) Phillips Screw-
driver |
| (1) Utility knife | |
| (1) Tire pressure gauge | |

When right or left hand is mentioned in this manual, it means, from your point of view, when you are in the operating position (seated behind the steering wheel).

TO REMOVE TRACTOR FROM CARTON

UNPACK CARTON

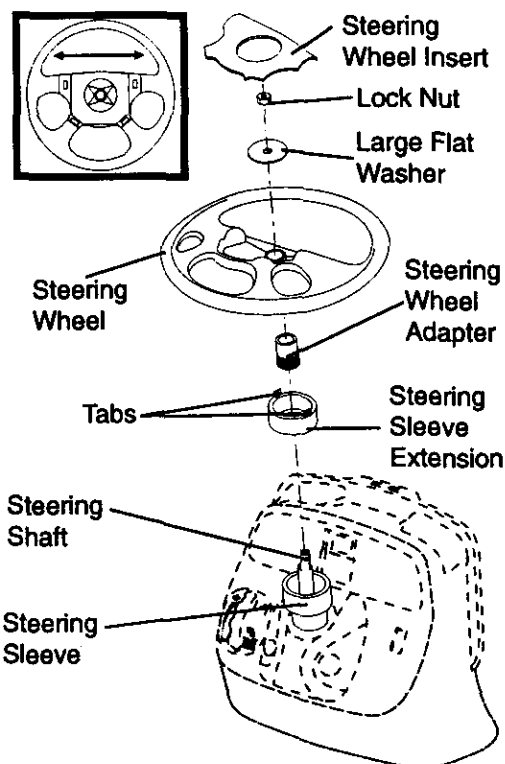
- Remove all accessible loose parts and parts boxes from shipping carton (See page 6).
- Cut, from top to bottom, along lines on all four corners of shipping carton, and lay panels flat.
- Remove mower and package materials.
- Check for any additional loose parts or boxes and remove.

BEFORE ROLLING TRACTOR OFF SKID

ATTACH STEERING WHEEL

- Remove locknut and large flat washer from steering shaft.
- Position front wheels of the tractor so they are pointing straight forward.
- Slide the steering sleeve over the steering shaft.
- Align tabs and press steering sleeve extension into bottom of steering wheel.
- Position steering wheel so cross bars are horizontal (left to right) and slide onto adapter.
- Secure steering wheel to steering shaft with locknut and large flat washer previously removed. Tighten securely.
- Snap steering wheel insert into center of steering wheel.
- Remove protective materials from tractor hood and grill.

IMPORTANT: Check for and remove any staples in skid that may puncture tires where tractor is to roll off skid.



TO ROLL TRACTOR OFF SKID

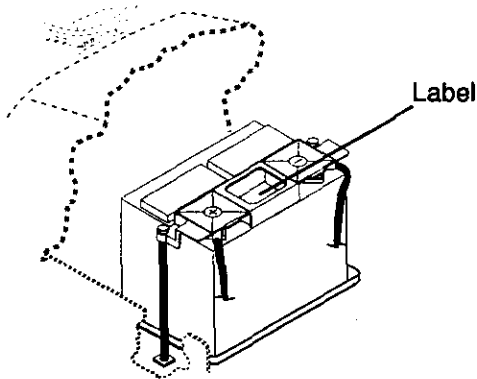
(See Operation section for location and function of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.
- Place gearshift lever in neutral (N) position.
- Roll tractor forward off skid.

HOW TO SET UP YOUR TRACTOR

CHECK BATTERY

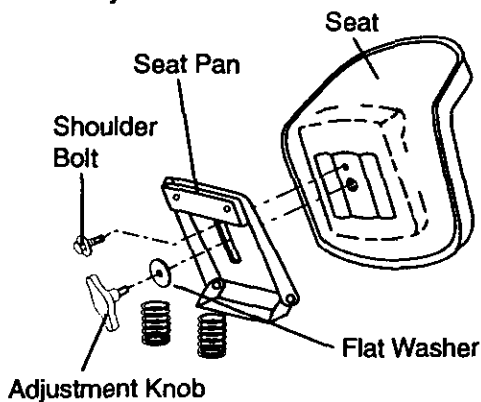
- Lift hood to raised position.
- If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps. (See "BATTERY" in Maintenance section of this manual for charging instructions).



INSTALL SEAT

Adjust seat before tightening adjustment knob.

- Remove cardboard packing on seat pan.
- Place seat on seat pan and assemble shoulder bolt. Tighten shoulder bolt securely.
- Assemble adjustment knob and flat washer loosely. Do not tighten.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment knob securely.



CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes.

Correct tire pressure is important for best cutting performance.

- Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" on page 5 of this manual.

CHECK BRAKE SYSTEM

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

INSTALL MOWER AND DRIVE BELT

Be sure tractor is on level surface and mower suspension arms are raised with attachment lift control. Engage parking brake.

- Cut and remove ties securing anti-sway bar and belts. Swing anti-sway bar to left side of mower deck.
- Slide mower under tractor with discharge guard to right side of tractor.

IMPORTANT: Check belt for proper routing in all mower pulley grooves. Install belt into electric clutch pulley groove.

- Install one front link in top hole of the right hand front mower bracket and right hand front suspension bracket. Retain with two single loop retainer springs as shown.
- Install second front link in left hand front suspension bracket only and retain with single loop retainer spring as shown.
- Turn height adjustment knob counter-clockwise until it stops.
- Lower mower linkage with attachment lift control.
- Place the left hand suspension arm on outward pointing deck pin. If necessary, rock and raise front of mower to align deck pin with the hole in suspension arm. Retain with double loop retainer spring with loops down as shown.
- Slide left side of mower back and install the unattached front link in top hole of the left hand front mower bracket. Retain with single loop retainer spring as shown.
- Place the right hand suspension arm on outward pointing deck pin. If necessary, rock and raise front of mower to align deck pin with the hole in suspension arm. Retain with double loop retainer spring with loops down as shown.

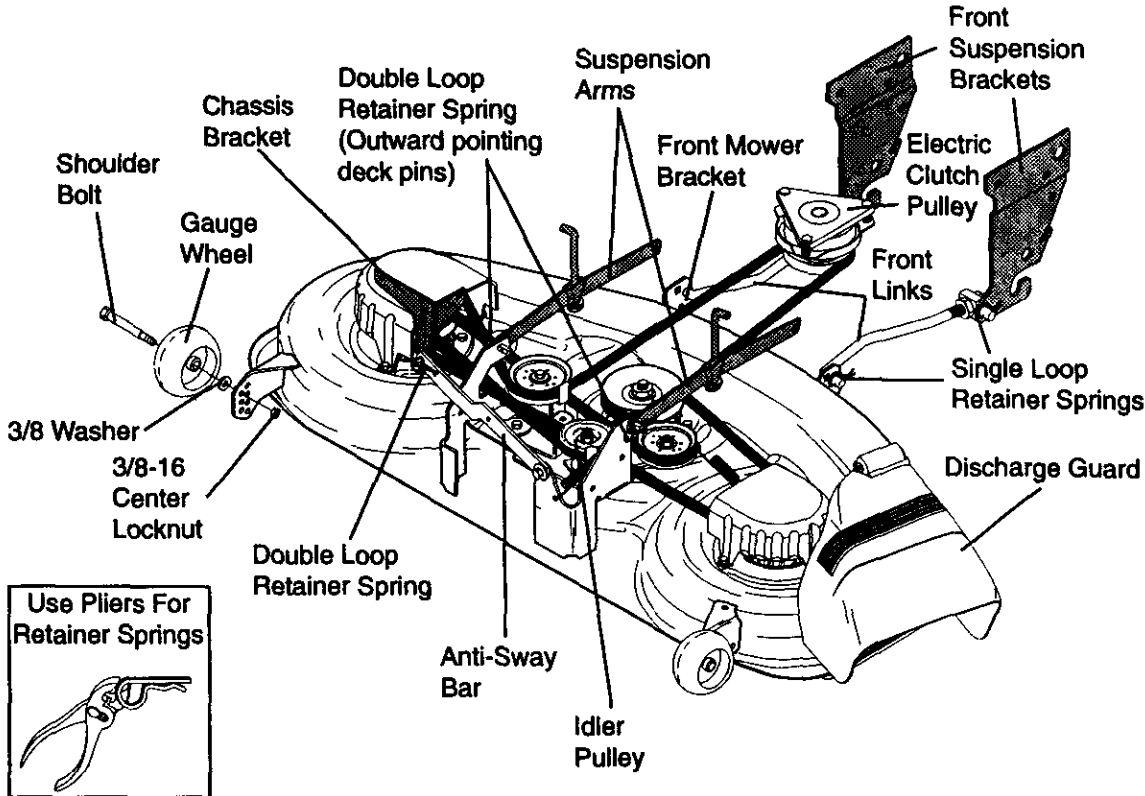
- Connect anti-sway bar to chassis bracket under left footrest and retain with double loop retainer spring.
- Turn height adjustment knob clockwise to remove slack from mower suspension.
- Raise mower to highest position.
- Assemble gauge wheels (See "TO ADJUST GAUGE WHEELS" in the Operation section of this manual).

CHECK MOWER LEVELNESS

For best cutting results, mower should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion, mower drive, and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

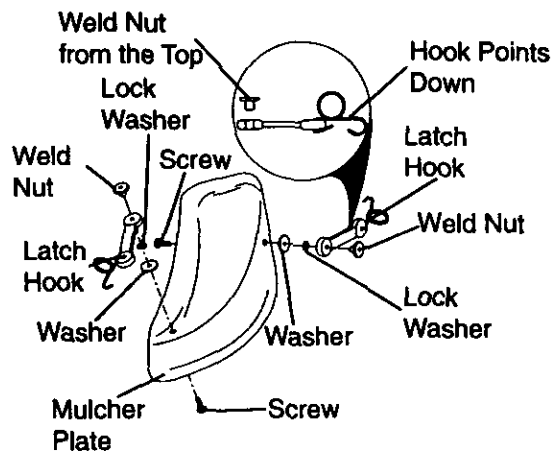


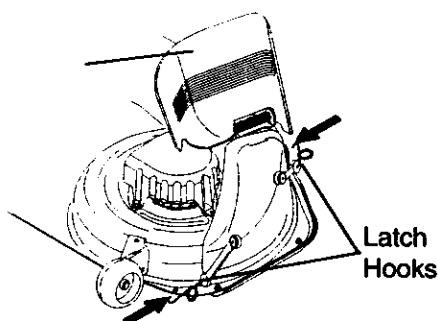
INSTALL MULCHER PLATE

- Install two latch hooks to mulcher plate using screw, washer, lock washer, and weld nut as shown.

NOTE: Pre-assemble weld nut to latch hook by inserting weld nut from the top with hook pointing down. Tighten hardware securely.

- Raise and hold deflector shield in up-right position.
- Place front of mulcher plate over front of mower deck opening and slide into place, as shown.
- Hook front latch into hole on front of mower deck.
- Hook rear latch into hole on back of mower deck.





▲ CAUTION: Do not remove discharge guard from mower. Raise and hold guard when attaching mulcher plate and allow it to rest on plate while in operation.

TO CONVERT TO BAGGING OR DISCHARGING

Simply remove mulcher plate and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

NOTE: It is not necessary to change blades. The mulcher blades are designed for discharging and bagging also.

✓ CHECKLIST

Please review the following checklist:

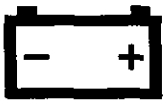
- ✓ All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- ✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- ✓ Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- ✓ Be sure mower deck is properly leveled side-to-side/front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- ✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- ✓ Check wiring. See that all connections are still secure and wires are properly clamped.

While learning how to use your tractor, pay extra attention to the following important items:

- ✓ Engine oil is at proper level.
- ✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- ✓ Become familiar with all controls - their location and function. Operate them before you start the engine.
- ✓ Be sure brake system is in safe operating condition.

OPERATION

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.



BATTERY



CAUTION OR WARNING



REVERSE



FORWARD



FAST



SLOW



ENGINE ON



ENGINE OFF



OIL PRESSURE



LIGHTS ON



OVER TEMP LIGHT



MOWER LIFT



FUEL



CHOKE



MOWER HEIGHT



PARKING BRAKE LOCKED



UNLOCKED



ATTACHMENT CLUTCH ENGAGED



REVERSE



NEUTRAL



HIGH



LOW



PARKING BRAKE



IGNITION



ATTACHMENT CLUTCH DISENGAGED



KEEP AREA CLEAR



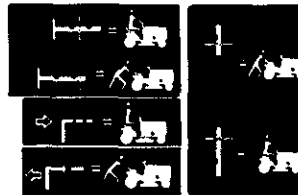
(SEE SAFETY RULES SECTION)



SLOPE HAZARDS



DANGER, KEEP HANDS AND FEET AWAY

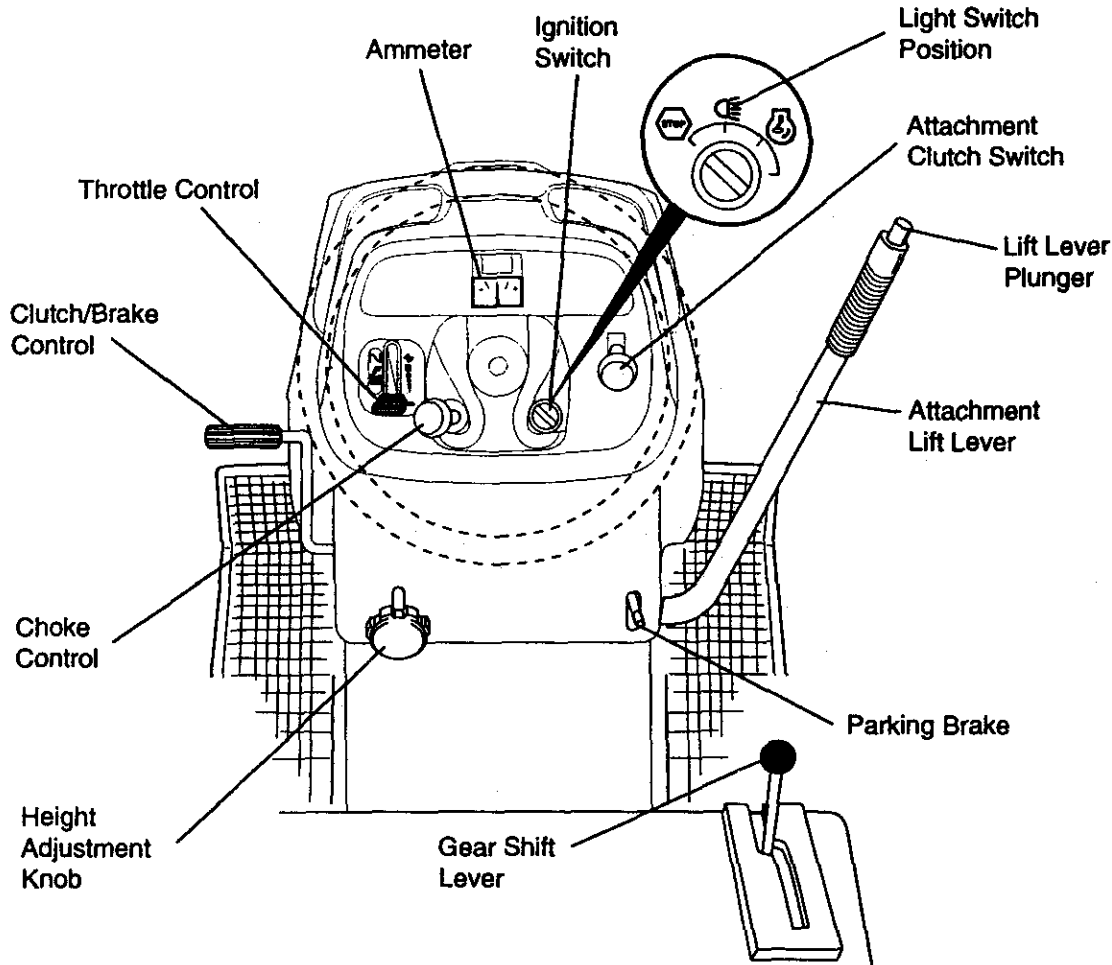


FREE WHEEL
(Automatic Models only)

KNOW YOUR TRACTOR

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.



Our tractors conform to the safety standards of the American National Standards Institute.

ATTACHMENT CLUTCH SWITCH: Used to engage the mower blades, or other attachments mounted to your tractor.

LIGHT SWITCH: Turns the headlights on and off.

THROTTLE CONTROL: Used to control engine speed.

CLUTCH/BRAKE PEDAL: Used for declutching and braking the tractor and starting the engine.

HEIGHT ADJUSTMENT KNOB: Used to adjust the mower cutting height.

CHOKE CONTROL: Used when starting a cold engine.

GEAR SHIFT LEVER : Selects the speed and direction of the tractor.

ATTACHMENT LIFT LEVER: Used to raise and lower the mower deck or other attachments mounted to your tractor.

LIFT LEVER PLUNGER: Used to release attachment lift lever when changing its position.

IGNITION SWITCH: Used for starting and stopping the engine.

AMMETER: Indicates battery charging (+) or discharging (-).

PARKING BRAKE: Locks clutch/brake into the brake position.



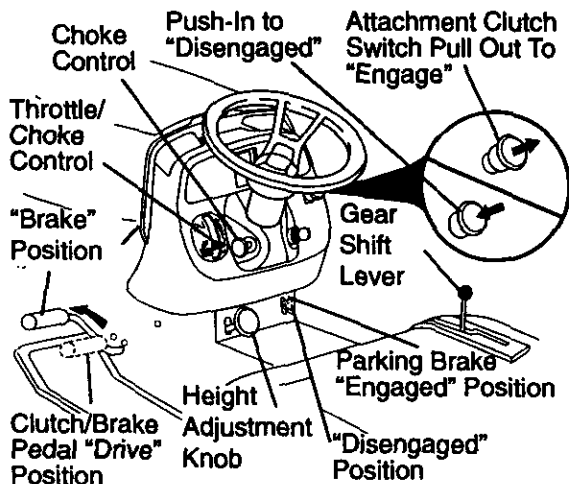
The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over spectacles, or standard safety glasses.

HOW TO USE YOUR TRACTOR

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

TO SET PARKING BRAKE

- Depress clutch/brake pedal into full "BRAKE" position and hold.
- Place parking brake lever in "ENGAGED" position and release pressure from clutch/brake pedal. Pedal should remain in "BRAKE" position. Make sure parking brake will hold tractor secure.



STOPPING MOWER BLADES

- To stop mower blades, move attachment clutch switch to "DISENGAGED" position.

GROUND DRIVE

- To stop ground drive, depress clutch/brake pedal into full "BRAKE" position.
- Move gearshift lever to neutral (N) position.

ENGINE

- Move throttle control to slow position.

NOTE: Failure to move throttle control to slow position and allowing engine to idle before stopping may cause engine to "backfire".

- Turn ignition key to "OFF" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.

- Never use choke to stop engine.

IMPORTANT: Leaving the ignition switch in any position other than "OFF" will cause the battery to be discharged (dead).

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.

▲ CAUTION: Always stop tractor completely, as described above, before leaving the operator's position; to empty grass catcher, etc.

THROTTLE CONTROL

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance.

TO USE CHOKE CONTROL

Use choke control whenever you are starting a cold engine. Do not use to start a warm engine.

- To engage choke control, pull knob out. Slowly push knob in to disengage.

TO MOVE FORWARD AND BACKWARD

The direction and speed of movement is controlled by the gearshift lever.

- Start tractor with clutch/brake pedal depressed and gearshift lever in neutral (N) position.
- Move gearshift lever to desired position.
- Slowly release clutch/brake pedal to start movement.

IMPORTANT: Bring tractor to a complete stop before shifting or changing gears. Failure to do so will shorten the useful life of your transaxle.

TO ADJUST MOWER CUTTING HEIGHT

The cutting height is controlled by turning the height adjustment knob in desired direction.

- Turn knob clockwise (C) to raise cutting height.
- Turn knob counterclockwise (O) to lower cutting height.

The cutting height range is approximately 1-1/2" to 4". The heights are measured from the ground to the blade tip with the engine not running.

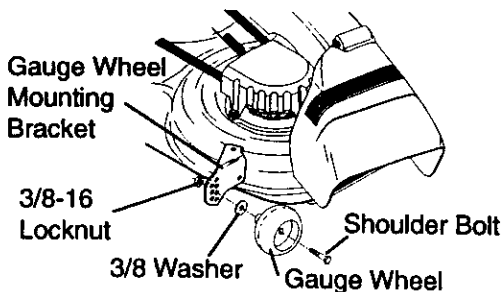
These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

TO ADJUST GAUGE WHEELS

Gauge wheels are properly adjusted when they are slightly off the ground when mower is at the desired cutting height in operating position. Gauge wheels then keep the deck in proper position to help prevent scalping in most terrain conditions.

- Adjust gauge wheels with tractor on a flat level surface.
- Adjust mower to desired cutting height (See "TO ADJUST MOWER CUTTING HEIGHT" in the Operation section of this manual).
- With mower in desired height of cut position, gauge wheels should be assembled so they are slightly off the ground. Install gauge wheel in appropriate hole with shoulder bolt, 3/8 washer, and 3/8-16 locknut and tighten securely.
- Repeat for opposite side installing gauge wheel in same adjustment hole.

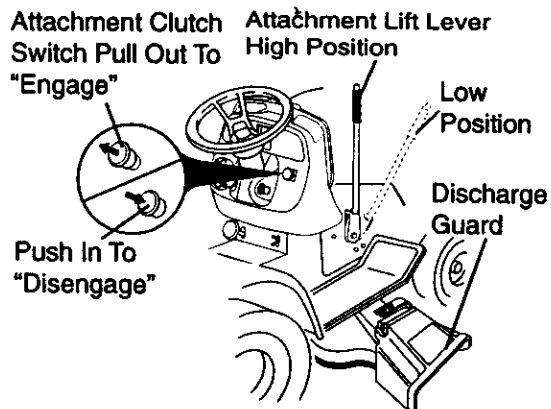


TO OPERATE MOWER

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.

- Select desired height of cut.
- Lower mower with attachment lift control.
- Start mower blades by engaging attachment clutch control.
- TO STOP MOWER BLADES - disengage attachment clutch control.

CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the discharge guard in place.



TO OPERATE ON HILLS

CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope. Use the slope guide provided at the back of this manual.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move gearshift lever to 1st gear. Be sure you have allowed room for tractor to roll slightly as you restart movement.
- To restart movement, slowly release parking brake and clutch/brake pedal.
- Make all turns slowly.

TO TRANSPORT

- Raise attachment lift to highest position with attachment lift control.
- When pushing or towing your tractor, be sure gearshift lever is in neutral (N) position.
- Do not push or tow tractor at more than five (5) MPH.

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

TOWING CARTS AND OTHER ATTACHMENTS

Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

BEFORE STARTING THE ENGINE CHECK ENGINE OIL LEVEL

- The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.
- Check engine oil with tractor on level ground.
- Unthread and remove oil fill cap/dipstick; wipe oil off. Reinsert the dipstick into the tube and rest oil fill cap on the tube. Do not thread the cap onto the tube. Remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Maintenance section of this manual).
- To change engine oil, see the Customer Responsibilities section in this manual.

ADD GASOLINE

- Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

IMPORTANT: When operating in temperatures below 32°F(0°C), use fresh, clean winter grade gasoline to help insure good cold weather starting.

▲WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

▲CAUTION: Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

TO START ENGINE

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Sit on seat in operating position, depress clutch/brake pedal and set parking brake.
- Place gear shift lever in neutral (N) position.
- Move attachment clutch to "DISENGAGED" position.
- Move throttle control to choke position.

NOTE: Before starting, read the warm and cold starting procedures below.

- Insert key into ignition and turn key clockwise to "START" position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, move throttle control to fast position, wait a few minutes and try again. If engine still does not start, move the throttle control back to the choke position and retry.

WARM WEATHER STARTING (50° F AND ABOVE)

- When engine starts, move the throttle control to the fast position.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

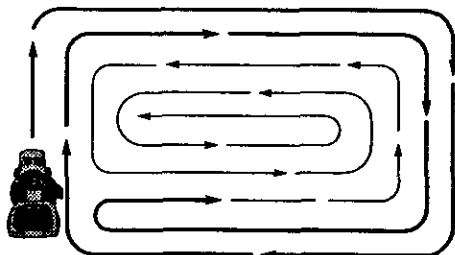
COLD WEATHER STARTING (50° F AND BELOW)

- When engine starts, allow engine to run with the throttle control in the choke position until the engine runs roughly, then move throttle control to fast position. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.
- The attachments can also be used during the engine warm-up period.

NOTE: A high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

MOWING TIPS

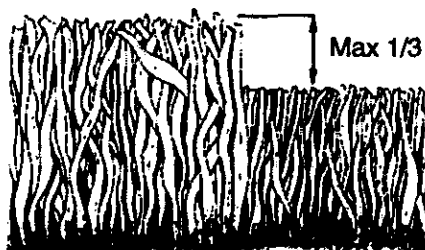
- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the tractor. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished.
- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- **Always operate engine at full throttle when mowing** to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower the best cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.



MULCHING MOWING TIPS

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. Clean after each use.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades. For extremely heavy mulching, reduce your width of cut on each pass and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.



MAINTENANCE

CUSTOMER RESPONSIBILITIES

MAINTENANCE SCHEDULE		SERVICE DATES										
		BEFORE EACH USE	EVERY 8 HOURS	EVERY 25 HOURS	EVERY 50 HOURS*	EVERY 100 HOURS	EVERY SEASON	BEFORE STORAGE				
T R A C T O R	Check Brake Operation	✓	✓									
	Check Tire Pressure	✓	✓									
	Check Operator Presence and Interlock Systems	✓										
	Check for Loose Fasteners	✓				✓ ⁷		✓				
	Sharpen/Replace Mower Blades			✓ ⁴								
	Lubrication Chart			✓				✓				
	Check Battery Level			✓ ⁶								
	Clean Battery and Terminals			✓				✓				
	Check Transaxle Cooling			✓								
	Adjust Blade Belt(s) Tension					✓ ⁵						
	Adjust Motion Drive Belt(s) Tension					✓ ⁵						
	E N G I N E	Check Engine Oil Level	✓	✓								
Change Engine Oil				✓ ^{1,2,3}				✓				
Clean Air Filter				✓ ²								
Clean Air Screen				✓ ²								
Inspect Muffler/Spark Arrester					✓							
Replace Oil Filter (If equipped)						✓ ^{1,2}						
Clean Engine Cooling Fins						✓ ²						
Replace Spark Plug						✓	✓					
Replace Air Filter Paper Cartridge						✓ ²						
Replace Fuel Filter						✓						

- 1 - Change more often when operating under a heavy load or in high ambient temperatures. 5 - If equipped with adjustable system.
 2 - Service more often when operating in dirty or dusty conditions. 6 - Not required if equipped with maintenance-free battery.
 3 - If equipped with oil filter, change oil every 50 hours. 7 - Tighten front axle pivot bolt to 35 ft.-lbs. maximum.
 4 - Replace blades more often when mowing in sandy soil. Do not overtighten.

GENERAL RECOMMENDATIONS

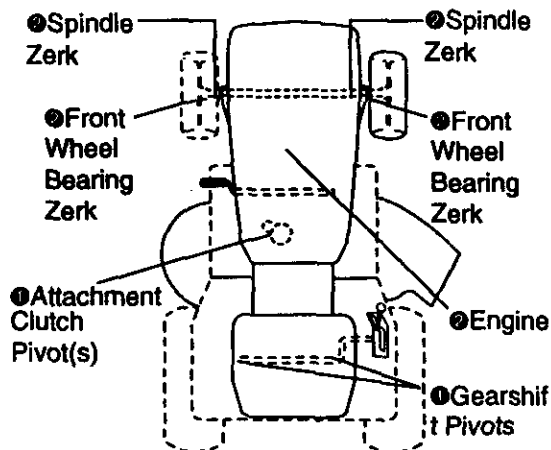
The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual. Some adjustments will need to be made periodically to properly maintain your tractor. All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

BEFORE EACH USE

- Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check operator presence and interlock systems for proper operation.
- Check for loose fasteners.

LUBRICATION CHART



- 1 SAE 30 or 10W30 Motor Oil
- 2 General Purpose Grease
- 3 Refer to Maintenance "ENGINE" Section

IMPORTANT: Do not oil or grease the pivot points which have special nylon bearings. Viscous lubricants will attract dust and dirt that will shorten the life of the self-lubricating bearings. If you feel they must be lubricated, use only a dry, powdered graphite type lubricant sparingly.

TRACTOR

Always observe safety rules when performing any maintenance.

BRAKE OPERATION

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

TIRES

- Maintain proper air pressure in all tires (See "PRODUCT SPECIFICATIONS" section of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

OPERATOR PRESENCE SYSTEM

Be sure that operator presence and interlock systems are working properly. If your tractor does not function as described below, repair the problem immediately.

- The engine should not start unless the clutch/brake pedal is fully depressed and attachment clutch control is in the disengaged position.
- When the engine is running, any attempt by the operator to leave the seat without first setting the parking brake should shut off the engine.
- When the engine is running and the attachment clutch is engaged, any attempt by the operator to leave the seat should shut off the engine.
- The attachment clutch should never operate unless the operator is in the seat.

BLADE CARE

For best results mower blades must be kept sharp. Replace bent or damaged blades.

BLADE REMOVAL

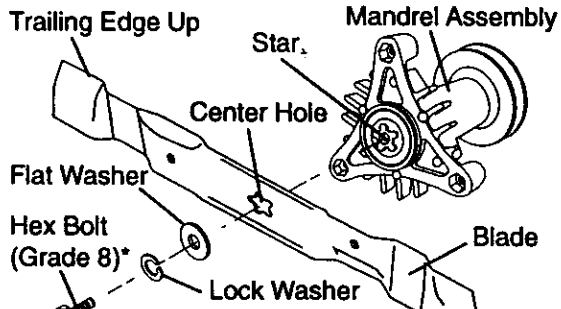
- Raise mower to highest position to allow access to blades.
- Remove hex bolt, lock washer and flat washer securing blade.
- Install new or resharpened blade with trailing edge up towards deck as shown.

NOTE: Make sure center hole in blade aligns with star on mandrel assembly.

- Reassemble hex bolt, lock washer and flat washer in exact order as shown.

- Tighten bolt securely (27-35 Ft. Lbs. torque).

IMPORTANT: Blade bolt is Grade 8 heat treated.



*A Grade 8 heat treated bolt can be identified by six lines on the bolt head.

TO SHARPEN BLADE

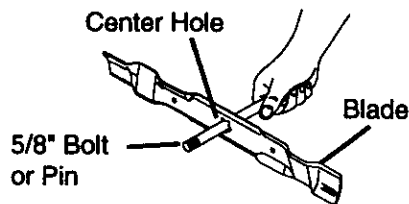
NOTE: We do not recommend sharpening blade, but if you do, be sure the blade is balanced.

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while it is on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer).

NOTE: Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

- Slide blade onto an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.



BATTERY

Your tractor has a battery charging system which is sufficient for normal use.

However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

NOTE: The original equipment battery on your tractor is maintenance free. Do not attempt to open or remove caps or covers. Adding or checking level of electrolyte is not necessary.

TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Remove terminal guard.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "REPLACING BATTERY" in the SERVICE AND ADJUSTMENTS section of this manual).

V-BELTS

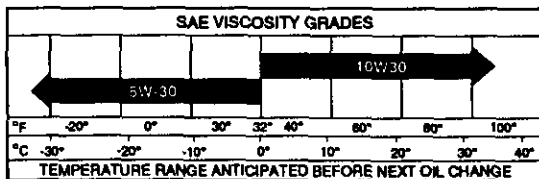
Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

TRANSAXLE COOLING

Keep transaxle free from build-up of dirt and chaff which can restrict cooling.

ENGINE LUBRICATION

Only use high quality detergent oil rated with API service classification SF, SG, or SH. Select the oil's SAE viscosity grade according to your expected operating temperature.



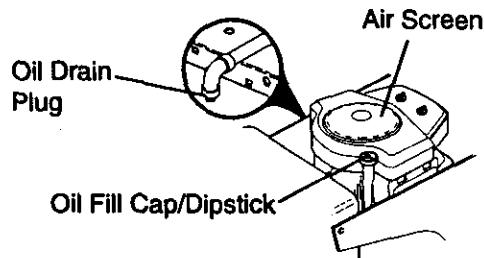
NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil. Change the oil after every 50 hours of operation or at least once a year if the tractor is not used for 50 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

TO CHANGE ENGINE OIL

Determine temperature range expected before oil change. All oil must meet API service classification SF, SG or SH.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove drain plug.
- After oil has drained completely, replace oil drain plug and tighten securely.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" section of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick.



CLEAN AIR SCREEN

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

CLEAN AIR INTAKE/COOLING AREAS

To insure proper cooling, make sure the grass screen, cooling fins, and other external surfaces of the engine are kept clean at all times.

Every 100 hours of operation (more often under extremely dusty, dirty conditions), remove the blower housing and other cooling shrouds. Clean the cooling fins and external surfaces as necessary. Make sure the cooling shrouds are reinstalled.

NOTE: Operating the engine with a blocked grass screen, dirty or plugged cooling fins, and/or cooling shrouds removed will cause engine damage due to overheating.

AIR FILTER

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

- Remove knobs and cover.

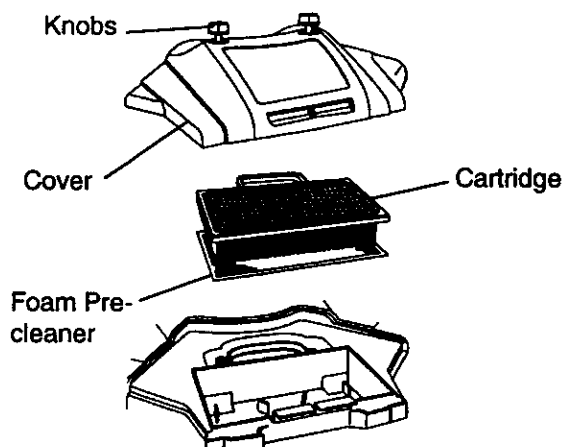
TO SERVICE PRE-CLEANER

- Wash it in liquid detergent and water.
- Squeeze it dry in a clean cloth.
- Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.
- If very dirty or damaged, replace pre-cleaner.

TO SERVICE CARTRIDGE

- Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
- Reinstall pre-cleaner cartridge, cover and secure with knobs.

IMPORTANT: Petroleum solvents, such as kerosene, are not to be used to clean the cartridge. They may cause deterioration of the cartridge. Do not oil cartridge. Do not use pressurized air to clean or dry cartridge.

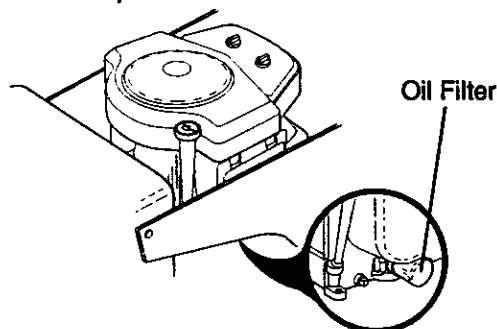


ENGINE OIL FILTER

Replace the engine oil filter every season or every other oil change if the tractor is used more than 100 hours in one year.

- Unscrew old filter by turning counter-clockwise. Use a suitable container to catch oil.
- Apply a thin coating of new engine oil to rubber gasket on replacement oil filter.

- Install replacement oil filter by turning clockwise until rubber gasket contacts mounting surface, then tighten filter an additional 1/2 to 3/4 turn.
- Fill crankcase with new oil (See "TO CHANGE ENGINE OIL" in this section of this manual). For approximate capacity see "PRODUCT SPECIFICATIONS" section of this manual.
- Start engine and check for oil leaks. Correct any leaks before placing engine into full operation.



MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

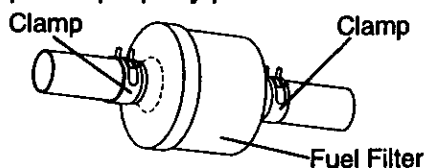
SPARK PLUGS

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" on page 5 of this manual.

IN-LINE FUEL FILTER

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Be sure there are no fuel line leaks and clamps are properly positioned.



CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.

SERVICE AND ADJUSTMENTS

▲ CAUTION: Before performing any service or adjustments:

- Depress clutch/brake pedal fully and set parking brake.
- Place gearshift lever in neutral (N) position.
- Place attachment clutch in "DISENGAGED" position.
- Turn ignition key "OFF" and remove key.
- Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

TRACTOR

TO REMOVE MOWER

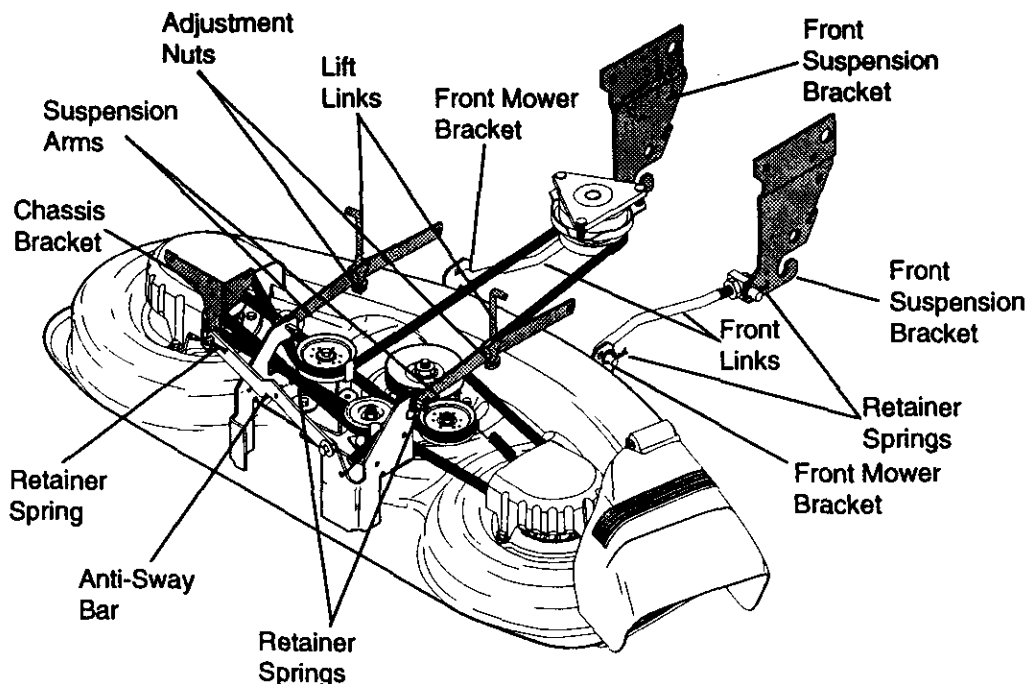
- Place attachment clutch in "DISENGAGED" position.
- Turn height adjustment knob to lowest setting.
- Lower mower to its lowest position.
- Remove retainer spring holding anti-swaybar to chassis bracket and disengage anti-swaybar from bracket.
- Remove retainer springs from suspension arms at deck and disengage arms from deck.
- Raise attachment lift to its highest position.

- Remove two retainer springs from each front link and remove links.
- Slide mower forward and remove belt from electric clutch pulley.
- Slide mower out from under right side of tractor.

IMPORTANT: If an attachment other than the mower deck is to be mounted on the tractor, remove the front links.

TO INSTALL MOWER

Follow procedure described in "INSTALL MOWER AND DRIVE BELT" in the Assembly section of this manual.



TO LEVEL MOWER HOUSING

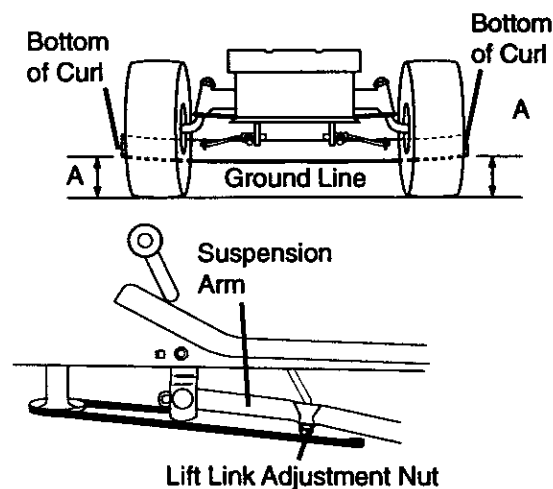
Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PRODUCT SPECIFICATIONS"). If tires are over or underinflated, you will not properly adjust your mower.

SIDE-TO-SIDE ADJUSTMENT

- Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

NOTE: Each full turn of adjustment nut will change mower height about 1/8".

- Recheck measurements after adjusting.



FRONT-TO-BACK ADJUSTMENT

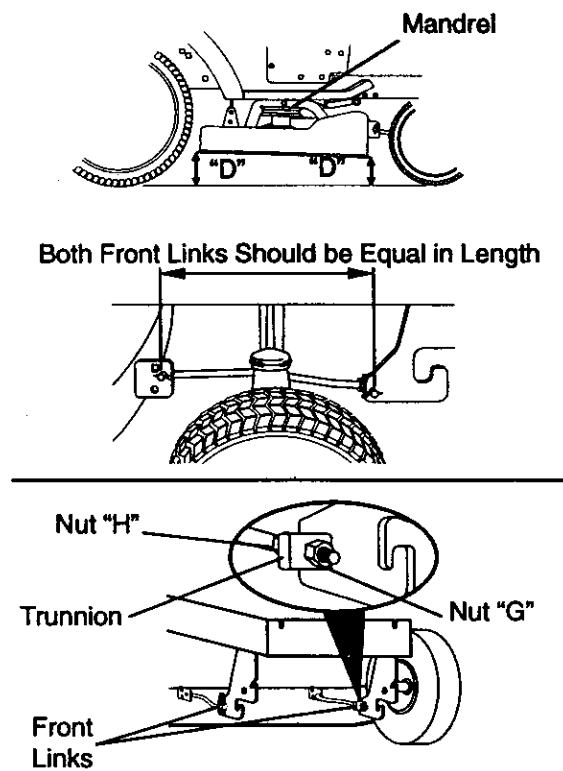
IMPORTANT: Deck must be level side-to-side. If the following front-to-back adjustment is necessary, be sure to adjust both front links equally so mower will stay level side-to-side.

To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor.

Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length. Both links should be approximately 10-3/8".
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nut "F" against trunnion on both front links.
- Recheck side-to-side adjustment.



TO REPLACE MOWER DRIVE BELT

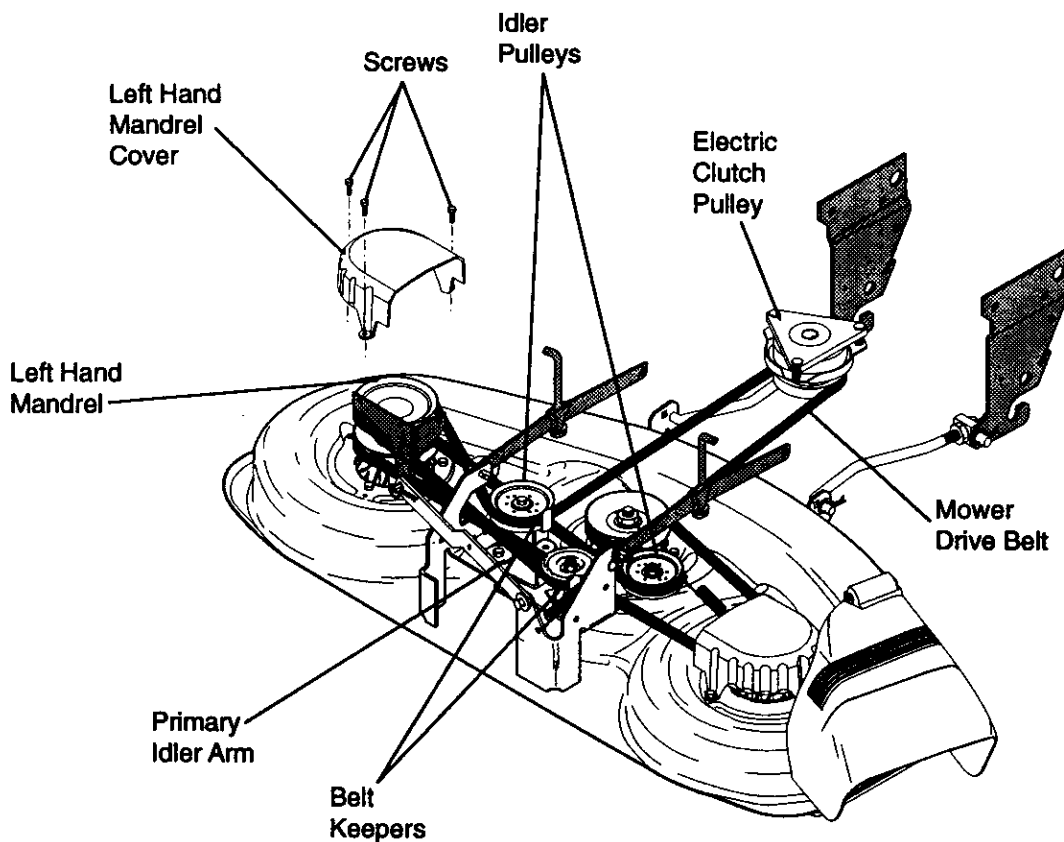
MOWER DRIVE BELT REMOVAL

- Park tractor on a level surface. Engage parking brake.
- Remove screws from left hand mandrel cover and remove cover.
- Roll belt over the top of left hand mandrel pulley.
- Remove belt from electric clutch pulley.
- Remove belt from idler pulleys.
- Remove any dirt or grass clippings which may have accumulated around mandrels and entire upper deck surface.
- Check primary idler arm and two idlers to see that they rotate freely.

- Be sure spring is securely hooked to primary idler arm and bolt in mower housing.

MOWER DRIVE BELT INSTALLATION

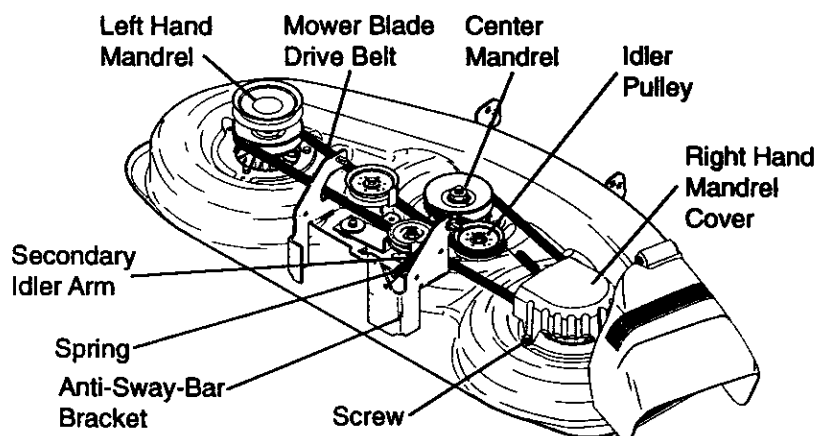
- Install belt in both idlers. Make sure belt is in both belt keepers at the idlers as shown.
- Install new belt onto electric clutch pulley.
- Roll belt into upper groove of left hand mandrel pulley.
- Carefully check belt routing making sure belt is in the grooves correctly and inside belt keepers.
- Reassemble left hand mandrel cover.



TO REPLACE MOWER BLADE DRIVE BELT

Park the tractor on level surface. Engage parking brake.

- Remove mower drive belt (See "TO REPLACE MOWER DRIVE BELT" in this section of this manual).
- Remove mower (See "TO REMOVE MOWER" in this section of this manual).
- Remove four screws from right hand mandrel cover and remove cover. Unhook spring from bolt on mower housing.
- Carefully roll belt off right hand mandrel pulley.
- Remove belt from center mandrel pulley, idler pulley, and left hand mandrel pulley.
- Remove any dirt or grass which may have accumulated around mandrels and entire upper deck surface.
- Check secondary idler arm and idler to see that they rotate freely.
- Be sure spring is hooked in secondary idler arm and sway-bar bracket.
- Install new belt in lower groove of left hand mandrel pulley, idler pulley, and center mandrel pulley as shown.
- Roll belt over right hand mandrel pulley. Make sure belt is in all grooves properly.
- Reconnect spring to bolt in mower housing and reinstall right hand mandrel cover.
- Reinstall mower to tractor (See "INSTALL MOWER AND DRIVE BELT" in the Assembly section of this manual).
- Reassemble mower drive belt (See "TO REPLACE MOWER DRIVE BELT" in this section of this manual).



TO ADJUST BRAKE

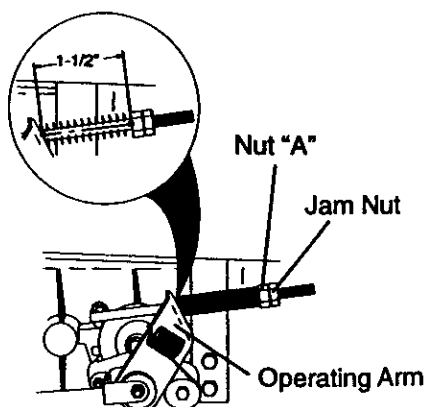
Your tractor is equipped with an adjustable brake system which is mounted on the right side of the transaxle.

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted.

- Depress clutch/brake pedal and engage parking brake.
- Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-1/2", loosen jam nut and turn nut "A" until distance becomes 1-1/2". Retighten jam nut against nut "A".
- Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than six (6) feet in highest gear,

further maintenance is necessary. Contact your nearest authorized service center/department.

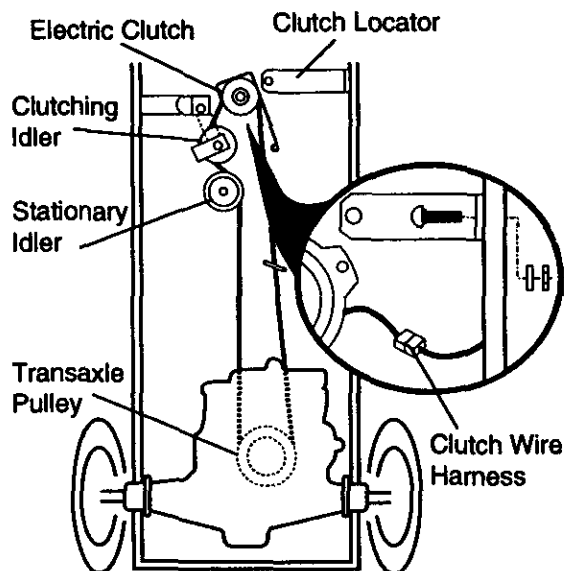
With Parking Brake "Engaged"



TO REPLACE MOTION DRIVE BELT

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

- Remove mower (See "TO REMOVE MOWER" in this section of this manual.)
- Disconnect clutch wire harness.
- Remove clutch locator.
- Remove belt from stationary idler and clutching idler.
- Pull belt slack toward rear of tractor. Remove belt upwards from transaxle pulley by deflecting belt keepers.
- Pull belt toward front of tractor and remove downwards from around electric clutch.
- Install new belt by reversing above procedure.



TRANSAXLE GEAR SHIFT LEVER ADJUSTMENT

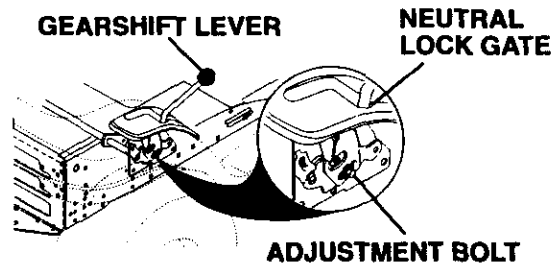
The transaxle should be in neutral when the gear shift lever is in neutral (N) (lock gate) position. The adjustment is preset at the factory; however, if adjustment is needed, proceed as follows:

- Make sure transaxle is in neutral (N).

NOTE: When the tractor rear wheels move freely, the transaxle is in neutral.

- Loosen adjustment bolt in front of the right rear wheel.
- Position the gear shift lever in the neutral (N) position.
- Tighten adjustment bolt securely.

NOTE: If additional clearance is needed to get to adjustment bolt, move mower deck height to the lowest position.



TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble per instructions in the Assembly section of this manual.

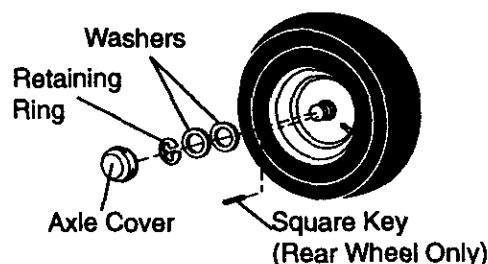
FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center.

TO REMOVE WHEEL FOR REPAIRS

- Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).
- Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- Replace axle cover.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.



TO START ENGINE WITH A WEAK BATTERY

▲CAUTION: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. (See "BATTERY" in the MAINTENANCE section of this manual).

If "jumper cables" are used for emergency starting, follow this procedure:

▲IMPORTANT: Your tractor is equipped with a 12 volt negative grounded system. The other vehical must also be a 12 volt negative grounded system. Do not use your tractor battery to start other vehicals.

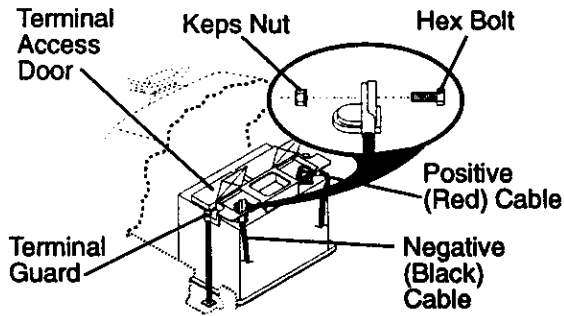
TO ATTACH JUMPER CABLES -

- Connect each end of the RED cable to the POSITIVE (+) terminal of each battery, taking care not to short against chassis.
- Connect one end of the BLACK cable to the NEGATIVE (-) terminal of fully charged battery.
- Connect the other end of the BLACK cable to good CHASSIS GROUND, away from fuel tank and battery.

TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.

- Connect BLACK grounding cable to negative (-) battery terminal with remaining hex bolt and keps nut. Tighten securely.
- Close terminal access doors.
- Close hood.



TO REPLACE HEADLIGHT BULB

- Raise hood.
- Pull bulb holder out of the hole in the backside of the grill.
- Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- Close hood.

INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

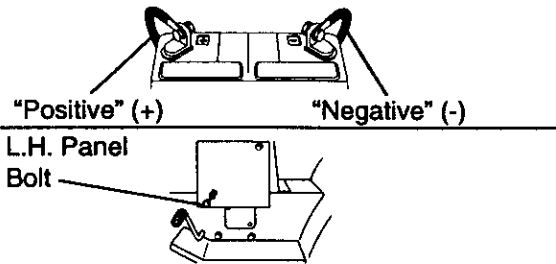
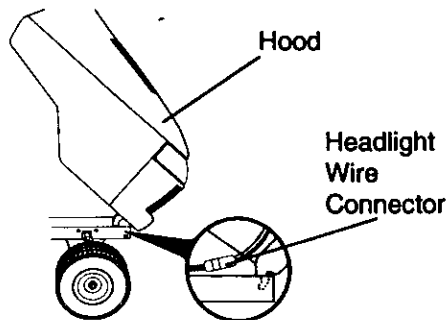
- Check wiring. See electrical wiring diagram in the Repair Parts section of this manual.

TO REPLACE FUSE

Replace with 30 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

TO REMOVE HOOD AND GRILL ASSEMBLY

- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- To replace, reverse above procedure.



REPLACING BATTERY

▲CAUTION: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Lift hood to raised position.
- Remove terminal guard.
- Disconnect BLACK battery cable then RED battery cable and carefully remove battery from tractor.
- Install new battery with terminals in same position as old battery.
- Reinstall terminal guard.
- First connect RED battery cable to positive (+) battery terminal with hex bolt and keps nut as shown. Tighten securely.

ENGINE

TO ADJUST THROTTLE CONTROL CABLE

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move throttle control lever to fast position.
- Check that swivel is against stop. If it is not, loosen cable clamp screw and pull cable back until swivel is against stop. Tighten cable clamp screw securely.

TO ADJUST CHOKE CONTROL

The choke control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

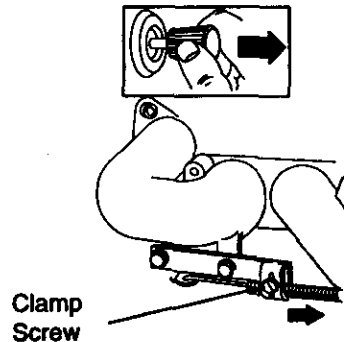
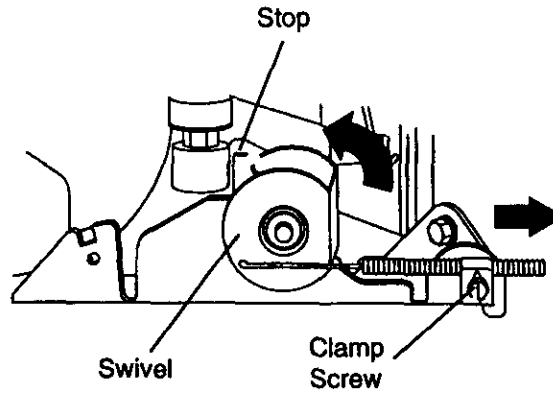
- With engine not running, move choke control (located on dash panel) to full choke position.
- Loosen knob and remove cover assembly from air cleaner.
- Choke should be closed. If it is not, loosen casing clamp screw and move choke cable until choke is completely closed. Tighten casing clamp screw securely.
- Replace air cleaner cover assembly and tighten knob.

TO ADJUST CARBURETOR

Your carburetor is not adjustable. If your engine does not operate properly due to suspected carburetor problems, take your tractor to an authorized service center for repair and/or adjustment.

High speed stop is factory adjusted. Do not adjust - damage may result.

IMPORTANT: Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact your nearest AUTHORIZED service center/department, which has proper equipment and experience to make any necessary adjustments.



STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.

▲ CAUTION: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TRACTOR

Remove mower from tractor for winter storage. This will allow you to clean it thoroughly. Remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Maintenance section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Maintenance section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Maintenance section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

ENGINE

FUEL SYSTEM

IMPORTANT: It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel filter, fuel hose, or tank during storage.

Also, experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER(S)

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to "START" position for a few seconds to distribute oil.
- Replace with new spark plug(s).

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if it starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe, which allows condensation to form and cause your tractor to rust.

IMPORTANT: Never cover tractor while engine and exhaust areas are still warm.

TROUBLESHOOTING CHART

PROBLEM	CAUSE	CORRECTION
Will not start	<ul style="list-style-type: none"> • Out of fuel. • Engine not "CHOKED" properly. • Engine flooded. • Bad spark plug. • Dirty air filter. • Dirty fuel filter. • Water in fuel. • Loose or damaged wiring. • Carburetor out of adjustment. • Engine valves out of adjustment. 	<ul style="list-style-type: none"> • Fill fuel tank. • See "TO START ENGINE" in Operation section. • Wait several minutes before attempting to start. • Replace spark plug. • Clean/replace air filter. • Replace fuel filter. • Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. • Check all wiring. • See "To Adjust Carburetor" in Service and Adjustments section. • Contact an authorized service center.
Hard to start	<ul style="list-style-type: none"> • Dirty air filter. • Bad spark plug. • Weak or dead battery. • Dirty fuel filter. • Stale or dirty fuel. • Loose or damaged wiring. • Carburetor out of adjustment. • Engine valves out of adjustment. 	<ul style="list-style-type: none"> • Clean/replace air filter. • Replace spark plug. • Recharge or replace battery. • Replace fuel filter. • Drain fuel tank and refill with fresh gasoline. • Check all wiring. • See "To Adjust Carburetor" in Service and Adjustments section. • Contact an authorized service center.
Engine will not turn over	<ul style="list-style-type: none"> • Clutch/brake pedal not depressed. • Attachment clutch is engaged. • Weak or dead battery. • Blown fuse. • Corroded battery terminals. • Loose or damaged wiring. • Faulty ignition switch. • Faulty solenoid or starter. • Faulty operator presence switch(es). 	<ul style="list-style-type: none"> • Depress clutch/brake pedal. • Disengage attachment clutch. • Recharge or replace battery. • Replace fuse. • Clean battery terminals. • Check all wiring. • Check/replace ignition switch. • Check/replace solenoid or starter. • Contact an authorized service center.
Engine clicks but will not start	<ul style="list-style-type: none"> • Weak or dead battery. • Corroded battery terminals. • Loose or damaged wiring. • Faulty solenoid or starter. 	<ul style="list-style-type: none"> • Recharge or replace battery. • Clean battery terminals. • Check all wiring. • Check/replace solenoid or starter.

TROUBLESHOOTING CHART

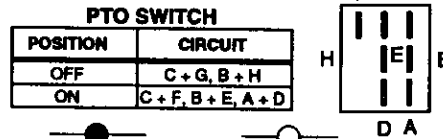
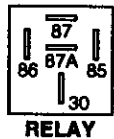
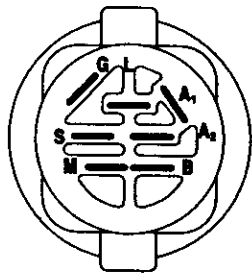
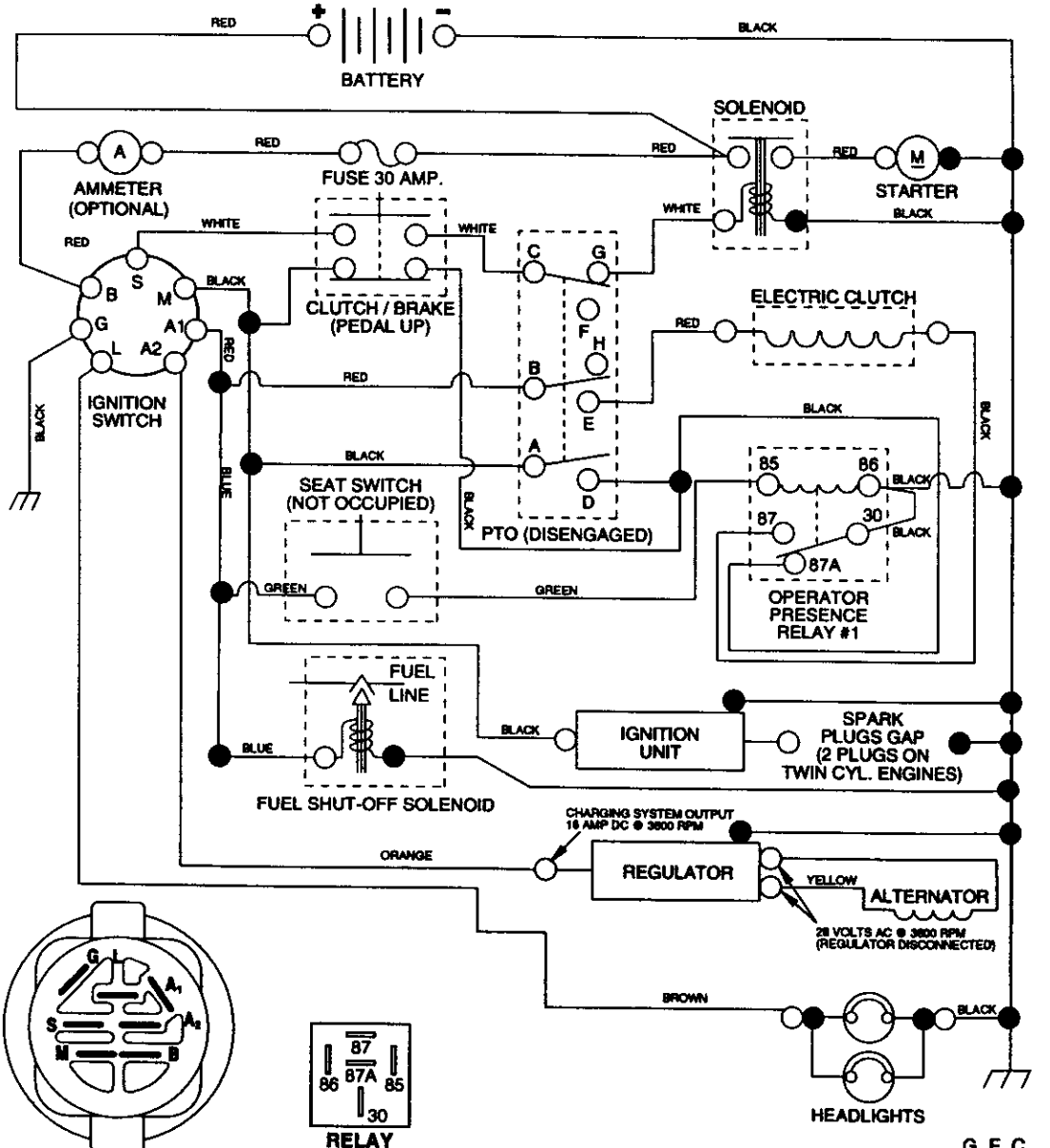
PROBLEM	CAUSE	CORRECTION
Loss of power	<ul style="list-style-type: none"> • Cutting too much grass/too fast. • Throttle in "CHOKE" position. • Build-up of grass, leaves and trash under mower. • Dirty air filter. • Low oil level/dirty oil. • Faulty spark plug. • Dirty fuel filter. • Stale or dirty fuel. • Water in fuel. • Spark plug wire loose. • Dirty engine air screen/fins. • Dirty/clogged muffler. • Loose or damaged wiring. • Carburetor out of adjustment. • Engine valves out of adjustment. 	<ul style="list-style-type: none"> • Set in "Higher Cut" position/reduce speed. • Adjust throttle control. • Clean underside of mower housing. • Clean/replace air filter. • Check oil level/change oil. • Clean and regap or change spark plug. • Replace fuel filter. • Drain fuel tank and refill with fresh gasoline. • Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. • Connect and tighten spark plug wire. • Clean engine air screen/fins. • Clean/replace muffler. • Check all wiring. • See "To Adjust Carburetor" in Service and Adjustments section. • Contact an authorized service center.
Excessive vibration	<ul style="list-style-type: none"> • Worn, bent or loose blade. • Bent blade mandrel. • Loose/damaged part(s). 	<ul style="list-style-type: none"> • Replace blade. Tighten blade bolt. • Replace blade mandrel. • Tighten loose part(s). Replace damaged parts.
Engine continues to run when operator leaves seat with attachment clutch engaged	<ul style="list-style-type: none"> • Faulty operator-safety presence control system. 	<ul style="list-style-type: none"> • Check wiring, switches and connections. If not corrected, contact an authorized service center/department.
Poor cut - uneven	<ul style="list-style-type: none"> • Worn, bent or loose blade. • Mower deck not level. • Buildup of grass, leaves, and trash under mower. • Bent blade mandrel. • Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. 	<ul style="list-style-type: none"> • Replace blade. Tighten blade bolt. • Level mower deck. • Clean underside of mower housing. • Replace blade mandrel. • Clean around mandrels to open vent holes.

TROUBLESHOOTING CHART

PROBLEM	CAUSE	CORRECTION
Mower blades will not rotate	<ul style="list-style-type: none"> • Obstruction in clutch mechanism. • Worn/damaged mower drive belt. • Frozen idler pulley. • Frozen blade mandrel. 	<ul style="list-style-type: none"> • Remove obstruction. • Replace mower drive belt. • Replace idler pulley. • Replace blade mandrel.
Poor grass discharge	<ul style="list-style-type: none"> • Engine speed too slow. • Travel speed too fast. • Wet grass. • Mower deck not level. • Low/uneven tire air pressure. • Worn, bent or loose blade. • Buildup of grass, leaves and trash under mower. • Mower drive belt worn. • Blades improperly installed. • Improper blades used. • Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. 	<ul style="list-style-type: none"> • Place throttle control in "FAST" position. • Shift to slower speed. • Allow grass to dry before mowing. • Level mower deck. • Check tires for proper air pressure. • Replace/sharpen blade. Tighten blade bolt. • Clean underside of mower housing. • Replace mower drive belt. • Reinstall blades sharp edge down. • Replace with blades listed in this manual. • Clean around mandrels to open vent holes.
Headlight(s) not working (if so equipped)	<ul style="list-style-type: none"> • Switch is "OFF". • Bulb(s) burned out. • Faulty light switch. • Loose or damaged wiring. • Blown fuse. 	<ul style="list-style-type: none"> • Turn switch "ON". • Replace bulb(s). • Check/replace light switch. • Check wiring and connections. • Replace fuse.
Battery will not charge	<ul style="list-style-type: none"> • Bad battery cell(s). • Poor cable connections. • Faulty regulator (if so equipped). • Faulty alternator. 	<ul style="list-style-type: none"> • Replace battery. • Check/clean all connections. • Replace regulator. • Replace alternator.
Engine "backfires" when turning engine "OFF"	<ul style="list-style-type: none"> • Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine. 	<ul style="list-style-type: none"> • Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine.

TRACTOR - - MODEL NUMBER 917.272030

SCHEMATIC



POSITION	CIRCUIT	"MAKE"
OFF	M + G + A1	NONE
RUNLIGHT	B + A1	A2 + L
RUN	B + A1	NONE
START	B + S + A1	NONE

WIRING INSULATED CLIPS
 NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

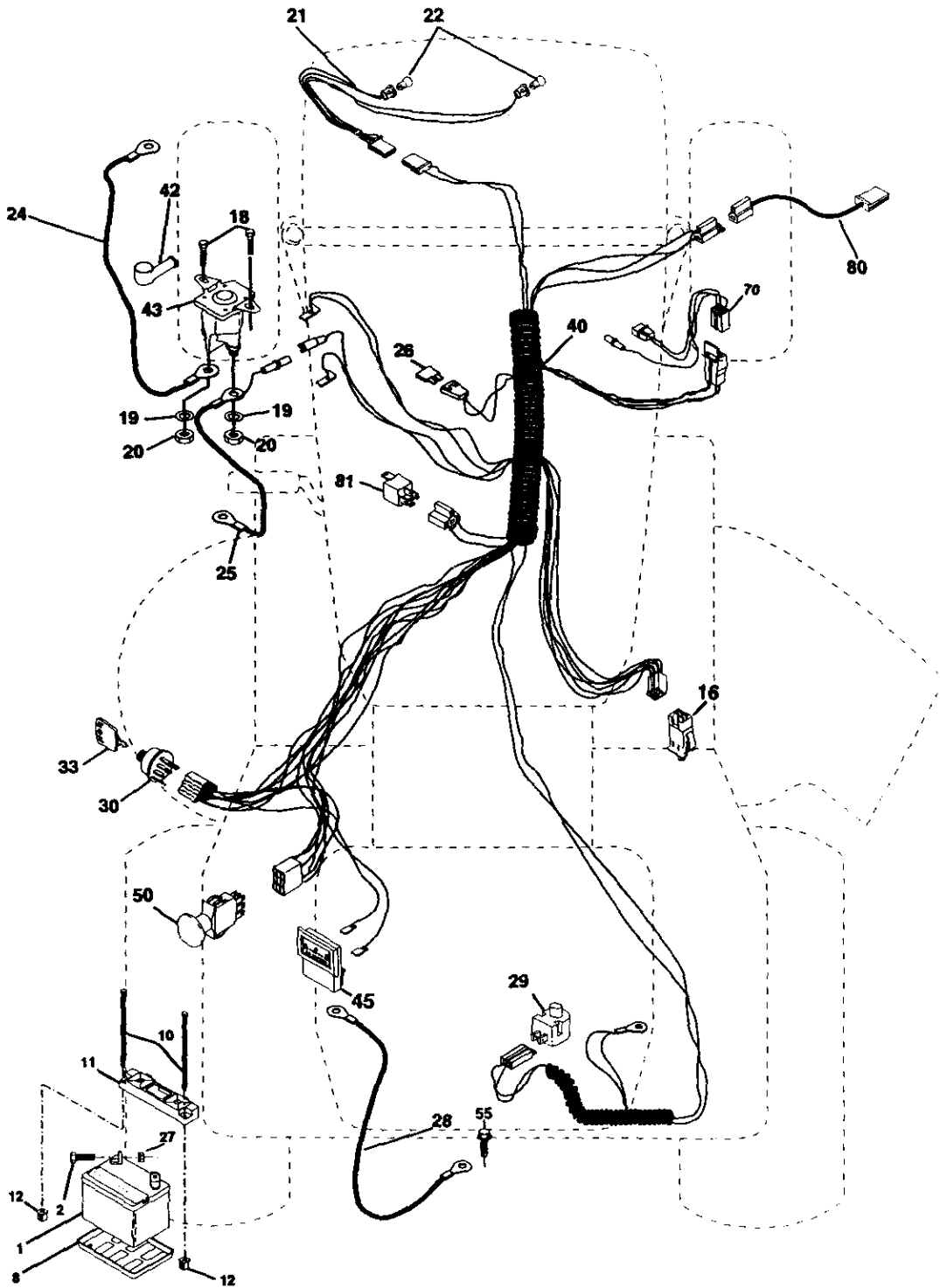
POSITION	CIRCUIT
OFF	C + G, B + H
ON	C + F, B + E, A + D

● NON-REMOVABLE CONNECTIONS
 ○ REMOVABLE CONNECTIONS

REPAIR PARTS

TRACTOR -- MODEL NUMBER 917.272030

ELECTRICAL



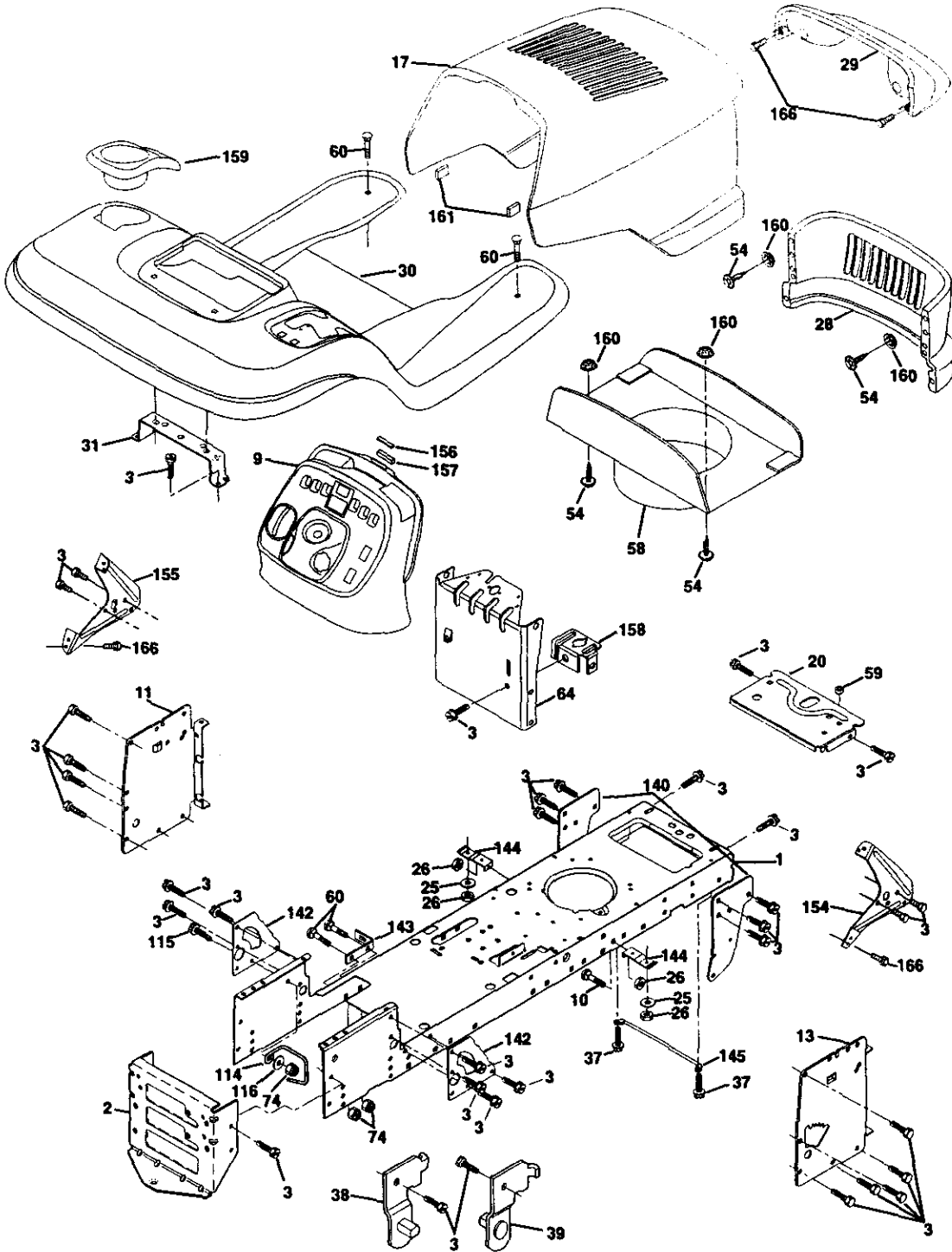
TRACTOR - - MODEL NUMBER 917.272030

ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	163465	Battery, 12 Volt 28 Amp
2	74760412	Bolt, Hex 1/4-20 x 3/4
8	7603J	Tray Battery
10	145211	Bolt Btr Frt 1/4-20 x 7.5
11	150109	Hold down Battery Front Mount
12	145769	Nut Push Nylon 1/4" Battery Frt
16	153664	Switch, Interlock Push-In
18	17720408	Screw Thd Cut 1/4-20 x 1/2
19	STD551125	Washer, Lock 1/4
20	73350400	Nut, Hex, Jam 1/4-20 UNC
21	166184	Harness, Light
22	4152J	Light Bulb
24	8860R	Cable, Battery, 6 Gauge, Red, 17"
25	146148	Cable, Battery, 6 Gauge, Red, W16 Wire
26	166180	Fuse, 15 Amp
27	73510400	Nut, Keps Hex 1/4-20 UNC
28	145491	Cable, Ground, 6 Gauge, Black, 21"
29	160784	Switch, Plunger Normal OP Olive
30	163968	Switch, Ignition Delth Push-In
33	140403	Key, Molded, Craftsman
40	166166	Harness, Ignition
42	131563	Cover, Terminal
43	145673	Solenoid
45	122822X	Ammeter, Rectangular 15 Amp
50	154963	Switch PTO 3PDT Red Delta
55	17490508	Screw Thdrol 5/16-18 x 1/2
70	166668	Harness, Engine
79	163996	Socket, Light Bulb
80	146685	Harness Clutch EVX
81	109748X	Relay Asm.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272030
CHASSIS AND ENCLOSURES



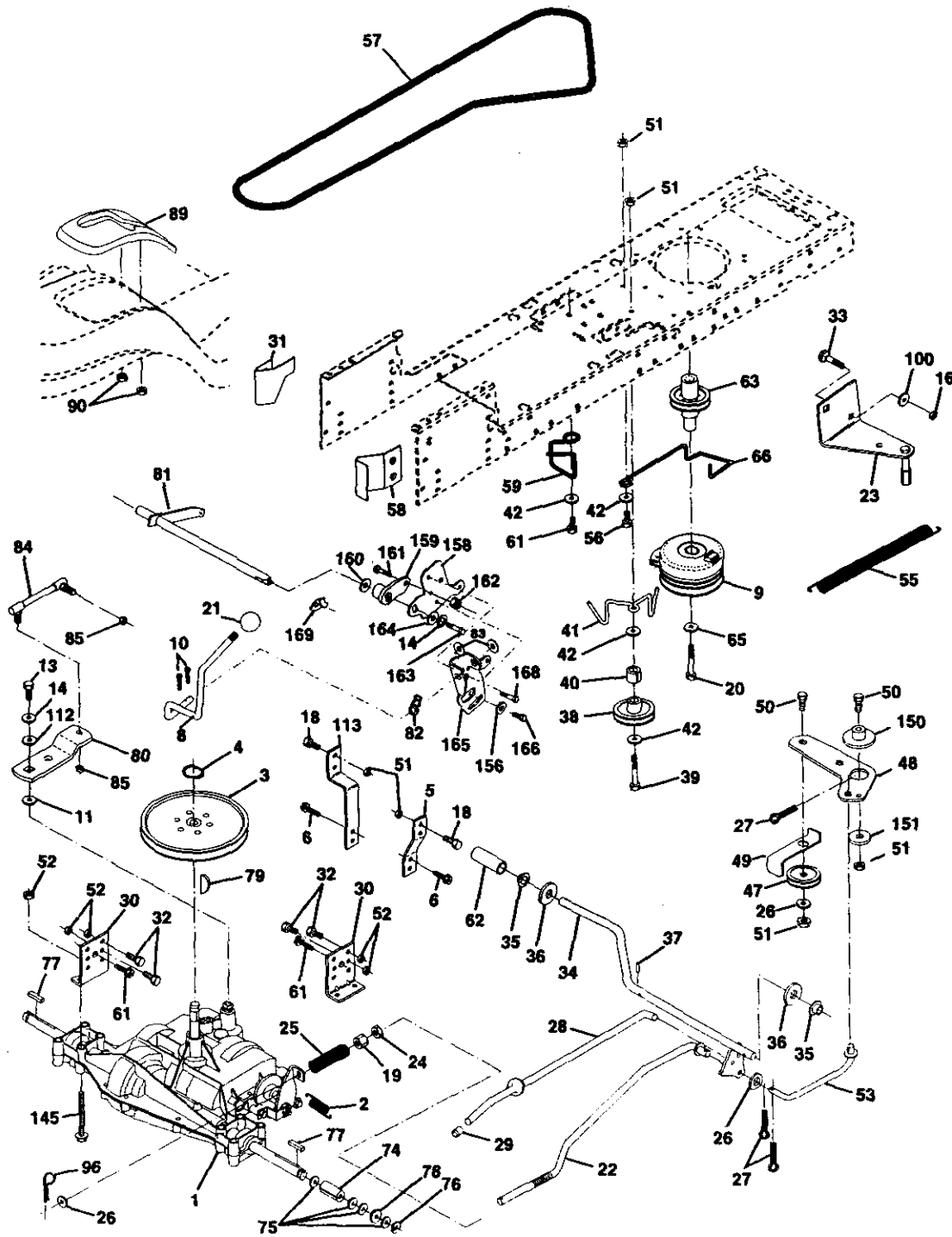
TRACTOR - - MODEL NUMBER 917.272030
CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
1	166819	Chassis Assembly
2	140356	Drawbar
3	17490612	Screw, Thd., Roll. 3/8-16 x 3/4
9	163976	Dash
10	STD533710	Bolt, Carriage 3/8-16 x 3/4
11	163455	Panel, Dash, LH
13	163456	Panel, Dash, RH
17	161023X558	Hood Assembly
20	162026	Plate Battery STYT
25	19131312	Washer 13/32 x 13/16 x 12 Gauge
26	STD541437	Locknut
28	160564X558	Grille
29	161235	Lens, Grille
30	154791X558	Fender/Footrest Pnt STYT w/CH TL
31	139976	Bracket, Fender/Support
37	17490508	Screw Thdrol 5/16-18 x 1/2
38	139886	Pivot Bracket Assembly, LH,
39	139887	Pivot Bracket Assembly, RH
54	161464	Screw, Hex Wshd #8-18 x 7/8
58	161236	Duct Hood Stealth
59	110436X	Bushing Snap Split Blk
60	STD533707	Bolt, Rdhd Sqnk 3/8-16 UNC x 3/4
64	162025	Dash, Lower STYT
74	STD541437	Nut, Crownlock 3/8-16 UNC
114	158112	Keeper Belt Rear LH Stl P930
115	17490620	Screw Thdrol 3/8-16 x 1-1/4
116	19131614	Washer 13/32 x 1 x 14 Ga.
140	158418	Bracket, Suspension Front
142	165867	Plate, Reinforcement STLT
143	154966	Backrest, Swaybar Chassis
144	154207	Bracket, Footrest STLT
145	156524	Rod Pivot Chassis/Hood
154	161897	Bracket Dash Rh
155	161900	Bracket Dash Lh
156	163805	Striker Plate YTGT
157	163806	Magnet YTGT
158	162037	Bracket Parking Brake
159	155123X428	Cupholder STL Black
160	162967	Fastener Nut Pal
161	164655	Extrusion Bumper
166	164863	Screw Hwhd Hi-Lo #13-16 x 3/4

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 917.272030

GROUND DRIVE



TRACTOR - - MODEL NUMBER 917.272030

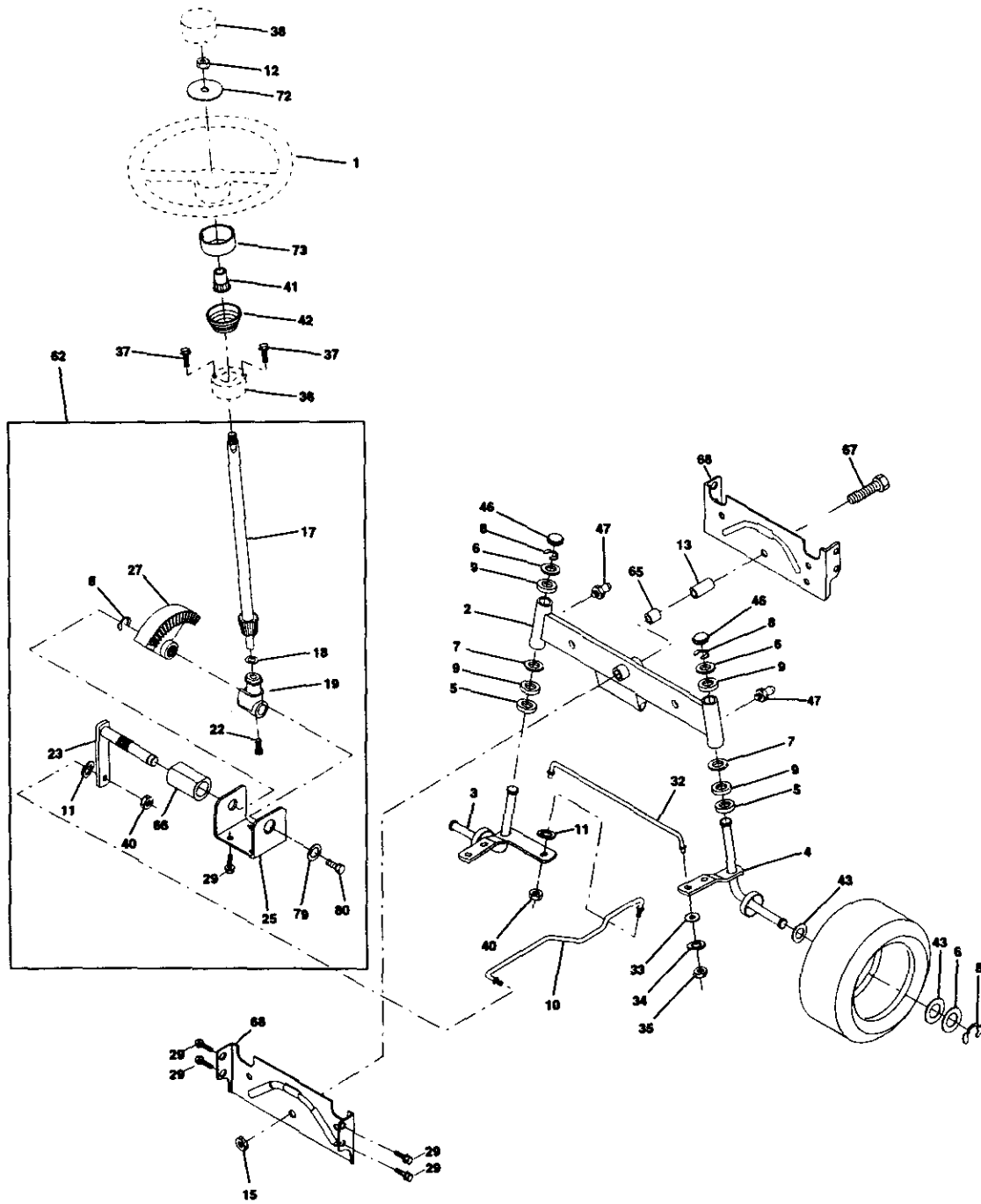
GROUND DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle Peerless Model 206-545C (Order parts from transaxle manufacturer)	55	105709X	Spring, Clutch Return
2	146682	Spring, Return, Brake	56	STD523712	Bolt Fin Hex 3/8-16 x 1-1/4
3	123666X	Pulley, Transaxle	57	130801	V-Belt, Ground Drive
4	12000028	Ring, Retainer	58	127274X	Keeper, Belt, R.H.
5	121520X	Strap, Torque	59	140312	Keeper, Belt, Center Span
6	17490512	Screw, Thd., Roll. 5/16-18 x 3/4	61	17490612	Screw, Thd., Roll. 3/8-16 x 3/4
8	165866	Rod Shift Fender Adjust	62	8883R	Cover, Pedal
9	160889	Clutch Elect EVX	63	145868	Pulley Clutch Elect EVX
10	STD561210	Pin, Cotter	65	STD551143	Washer
11	105701X	Washer, Shift Plate	66	154778	Keeper, Belt, Engine, Foot-Proof
13	74550412	Bolt 1/4-28 UNF W/Patch Grade 8	74	137057	Spacer, Axle
14	STD551125	Washer	75	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
16	STD541431	Nut Lock Hx w/lns 5/16-18Unc	76	STD581075	E-Ring
18	STD523710	Bolt Fin Hex 3/8-16 UNC x 1 Gr. 5	77	123583X	Key, Square 2.0 x .1845/.1865
19	STD541437	Nut	78	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
20	150280	Bolt Hex 7/16-20 x 4-1/4	79	2228M	Key Woodruff #9 3/16 x 3/4
21	106933X	Knob	80	145090	Arm, Shift
22	130804	Rod, Brake	81	165592	Shaft Asm Cross Tapered
23	154978	Bracket Asm Clutch Mtg EVX 97	82	165711	Spring, Torsion
24	STD541237	Nut	83	19171216	Washer 17/32 x 3/4 x 16 Gauge
25	106888X	Spring, Brake Rod	84	165816	Link Transaxle
26	STD551037	Washer	85	150360	Nut, Nylock
27	STD561210	Pin	89	158391X428	Console, Shift, STLT
28	145204	Rod, Parking Brake	90	124346X	Nut, Self-Threading, Washer Hd 1/4
29	124236X	Cap, Parking Brake, Red	96	4497H	Retainer Spring 1" Zinc/Cad
30	130807	Bracket, Transaxle	100	19111216	Washer 11/32 x 3/4 x 16 Ga.
31	127275X	Keeper, Belt, L.H.	112	19091210	Washer 9/32 x 3/4 x 10 Gauge
32	STD523107	Bolt	113	127285X	Strap Torque 90 Degrees
33	72140506	Bolt Rdhd Sqnk 5/16-18Unc x 3/4	145	74490540	Bolt, Hex Fighd 5/16-18 Gr. 5
34	155071	Shaft Assembly, Foot Pedal	150	165850	Bushing Bellcrank Grd Drive
35	120183X	Bearing, Nylon	151	19133210	Washer 13/32 x 2 x 10 Ga.
36	STD551062	Washer	156	166002	Washer Srted 5/16 ID X 1 X .125
37	STD571810	Roll Pin	158	165589	Bracket Shift Mount
38	131494	Pulley, Idler, Flat	159	165494	Hub Tapered Flange Shift LT
39	STD523727	Bolt	160	19292016	Washer 29/32 x 1-1/4 x 16 Ga.
40	4470J	Spacer, Split .395 x .59	161	72140406	Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5
41	165838	Keeper, Belt, Idler	162	73680400	Nut Crownlock 1/4-20 Unc
42	19131312	Washer 13/32 x 13/16 x 12 Ga.	163	74780416	Bolt Hex Fin 1/4-20 Unc x 1 Gr. 5
47	127783	Pulley, Idler, V-Groove, Plastic	164	19091010	Washer 5/8 x .281 x 10 Ga.
48	154407	Bellcrank Clutch Gmd Drv Stl	165	165623	Bracket Pivot Lever
49	123205X	Retainer, Belt	166	166880	Screw 5/16-18 x 5/8
50	STD523715	Bolt	168	165492	Bolt Shoulder 5/16-18 x .561
51	STD541437	Nut Crown Lock 3/8-16 UNC	169	165580	Plate Fastening LT
52	STD541431	Nut Crown Lock 5/16-18 UNC			
53	105710X	Link, Clutch			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272030

STEERING ASSEMBLY



TRACTOR - - MODEL NUMBER 917.272030

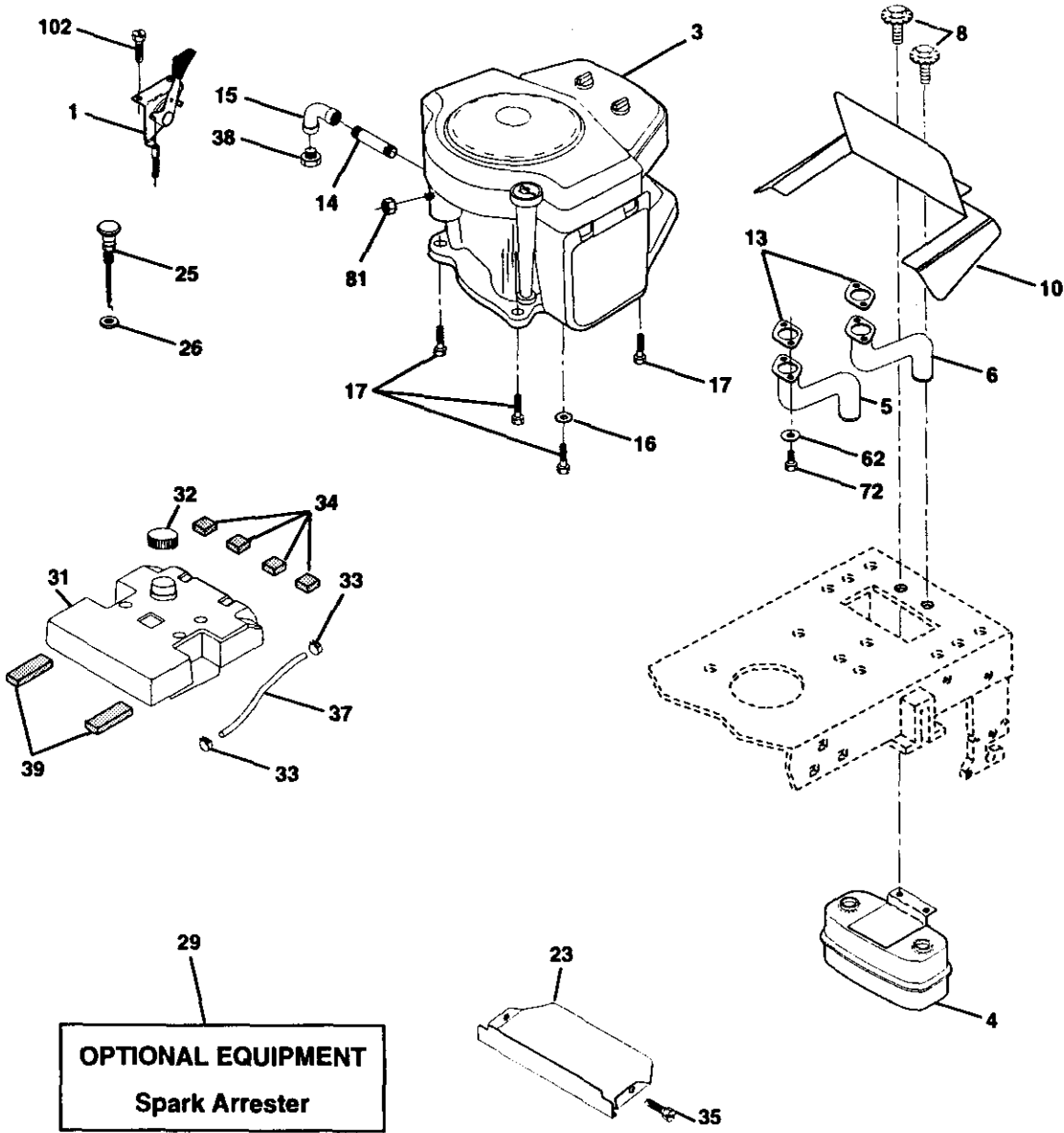
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	159944X428	Wheel, Steering
2	154427	Axle, Asm Front
3	156483	Spindle, Asm Lh
4	157473	Spindle, Asm Rh
5	6266H	Bearing, Race Thrust Harden
6	121748X	Washer, 25/32 x 1 5/8 x 16ga
7	19272016	Washer, 27/32 x 1 1/4 x 16 Ga
8	12000029	Ring, Klip #t5304-75
9	3366R	Bearing, Col Strg Blk
10	156438	Draglink, Extended Stamped
11	STD551137	Washer, Lock Hvy Hlcl Spr 3/8
12	73940800	Nut Hex Jam Toplock 1/2-20 UNF
13	154779	Bearing, Axle STLT/GT
15	73901000	Locknut, Flange 5/8-11 UNC
17	156543	Shaft, Asm Strg
18	57079	Washer, Thrust 515 x 750 x 033
19	160395	Support, Shaft
22	165857	Screw Hex Wshhd Torx
23	165851	Shaft, Asm Pittman
25	154406	Bracket, Steering
27	136874	Gear, Sector
29	17490612	Screw, Thdrol 3/8-16x3/4 Ty-tt
32	139929	Rod, Tie BJ Solid 1975 Manual
33	19111216	Washer 11/32 x 3/4 x 16 Ga.
34	10040500	Washer Lock Hvy Hlcl Spr 5/16
35	73810500	Locknut 5/16-24 UNF
36	155105	Bushing, Strg
37	152927	Screw, TT #10-32 x 5 x 3/8 Flange
38	159946X428	Insert, Steering Wheel
40	STD541537	Gripco Nut
41	159945	Adaptor, Wheel Strg
42	163888	Boot Stealth Steering
43	121749X	Washer, 25/32 x 1-1/4 x 16 Gauge
46	121232X	Cap, Spindle Fr Top Blk
47	6855M	Fitting, Grease
62	167905	Kit, Steering Assembly
65	154780	Spacer, Axle
66	154404	Bearing, Arm Pittman
67	74781044	Bolt, Fin Hex 5/8-11 UNC x 2-3/4
68	154429	Axle, Brace
72	19182411	Washer 9/16 ID x 1-1/2 ID 11Ga. Zin
73	160135	Extension Steering Premium
79	19132012	Washer 13/32 x 1-1/4 x 12 Ga.
80	74950612	Bolt Hex Nylon 3/8-16 x 3/4

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272030

ENGINE



TRACTOR - - MODEL NUMBER 917.272030

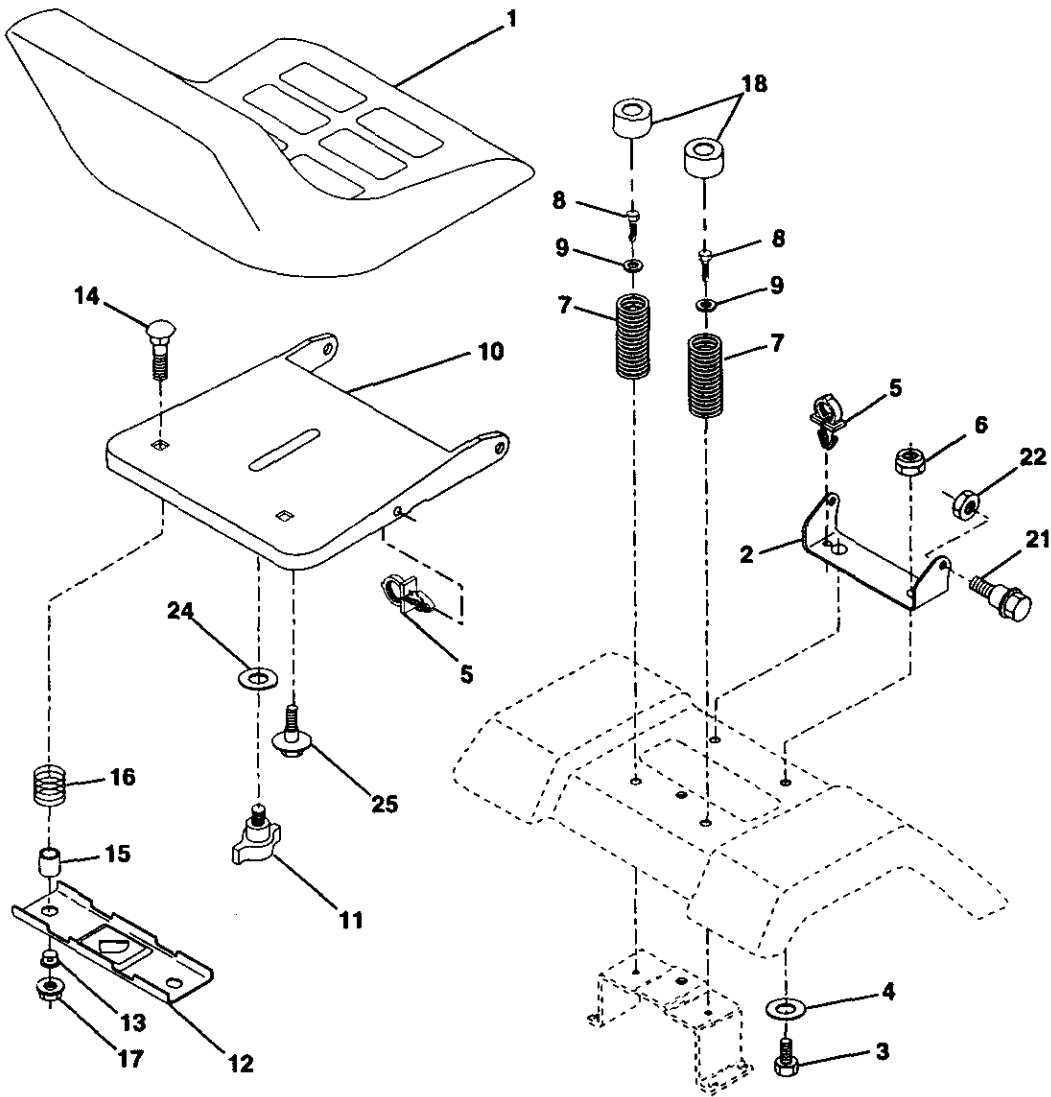
ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	164067	Control, Throt Ch
3	-----	Engine (See Breakdown) B&S Model 407777 Order parts from engine manufacturer
4	149723	Muffler
5	159955	Exhaust Tube LH
6	160589	Exhaust Tube RH
8	150176	Bolt 5/16-18 Unc x 3/4 w/sems
10	162797	Shield Browning B&S Intek
13	-----	Gasket
14	13280336	Nipple, Pipe 4-1/2
15	13200300	Elbow, Std 90 Degree 3/8-18 Npt
16	STD551237	Washer
17	17490624	Screw Thdrol 3/8-16 x 1-1/2
23	159880	Shield, BRN/DBR Guard
25	164068	Control Choke
26	73920600	Nut Keps 3/8-24 Unf
29	137180	Arrestor, Spark
31	157103	Tank, Fuel
32	161696	Cap Fuel Guage
33	123487X	Clamp, Hose Blk
34	106082X	Pad Spacer 1 x 1 x 1
35	17490512	Screw, Thdrol 5/16-18 x 3/4 TYT
37	8543R	Line Fuel
38	-----	Plug Oil Drain (Order From Engine Manufacturer)
39	109227X	Pad Idler
62	10040500	Washer Lock Hvy Hlcl Spr 5/16
72	71070512	Screw Hex Hd Cap 5/16-18 x 3/4
81	128861	Nut, Flange 1/4-20 Starter Nut

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272030

SEAT ASSEMBLY



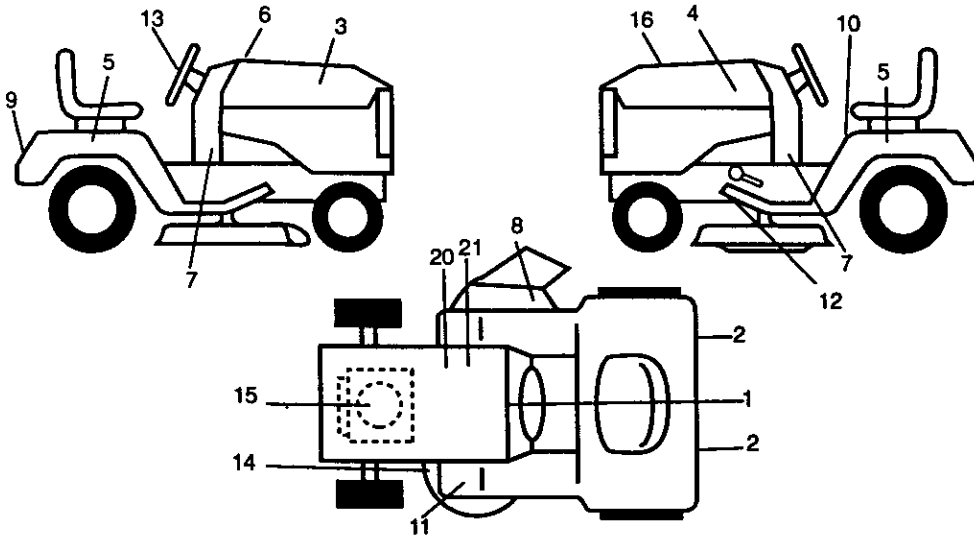
KEY NO.	PART NO.	DESCRIPTION
1	140124	Seat Craftsman
2	140551	Bracket Pnt Pivot Seat (blk)
3	STD523710	Bolt Fin Hex 3/8-16unc X 1
4	19131610	Washer 13/32 X 3/4 X 10 Ga
5	145006	Clip Push In Hinged
6	STD541437	Nut Hex Lock w/ins 3/8-16 Unc
7	124181X	Spring Seat Cprsn 2 250 Blk Zi
8	17490616	Screw Thdrol 3/8-16 X 1 Ty-It
9	19131614	Washer 13/32 X 1 X 14 Ga
10	155925	Pan Pnt Seat (blk)
11	166369	Knob Seat
12	121246X	Bracket Pnt Mounting Switch

KEY NO.	PART NO.	DESCRIPTION
13	121248X	Bushing Snap Blk Nyl 50 Id
14	72050412	Bolt Rdhd Sht Nk 1/4-20x1-1/2
15	121249X	Spacer Split 28 X 88 Zinc
16	123790X	Spring Cprsn
17	123976X	Nut Lock 1/4 Lge Fig Gr 5 Zinc
18	124238X	Cap Spring Seat
21	153236	Bolt Shoulder 5/16-18 Unc-2A
22	STD541431	Nut Hex Lock w/ins 5/16-18
24	19171912	Washer 17/32 X 1-3/16 X 12 Ga.
25	127018X	Bolt Shoulder 5/16-18 X 62

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

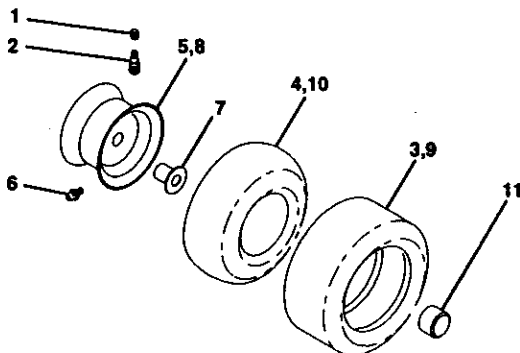
TRACTOR - - MODEL NUMBER 917.272030

DECALS



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	164085	Decal, Dash Amm Eng Gr.	13	164065	Decal, Strng Whl Domed Prem Srs
2	106202X	Reflector Tail Light Red/Amber	14	160397	Decal, V-Belt Schematic
3	163916	Decal, Hood, R.H.	15	167049	Decal HP Engine
4	163917	Decal, Hood, L.H.	16	167184	Decal Replacement Srs PMST
5	163208	Decal, Fender Sd White Rad/6sp 46"	20	149516	Decal Battery Dngr/Psn Eng
6	133644	Decal, Customer Maintenance	21	138047	Decal, Battery Diehard Sears
7	167329	Decal, Dash Pnl	--	138311	Decal, Lift Handle
8	166887	Decal, Deck EZ3 Srs	--	154515	Pad Footrest LH STLT
9	163204	Decal, Fender, Craftsman	--	154516	Pad Footrest RH STLT
10	156439	Decal, Fender Danger	--	167164	Owner's Manual, English
11	164088	Decal, Brake Clutch Stph	--	167165	Owner's Manual, Spanish
12	146046	Decal, V-Belt Drive Schematic			

WHEELS & TIRES

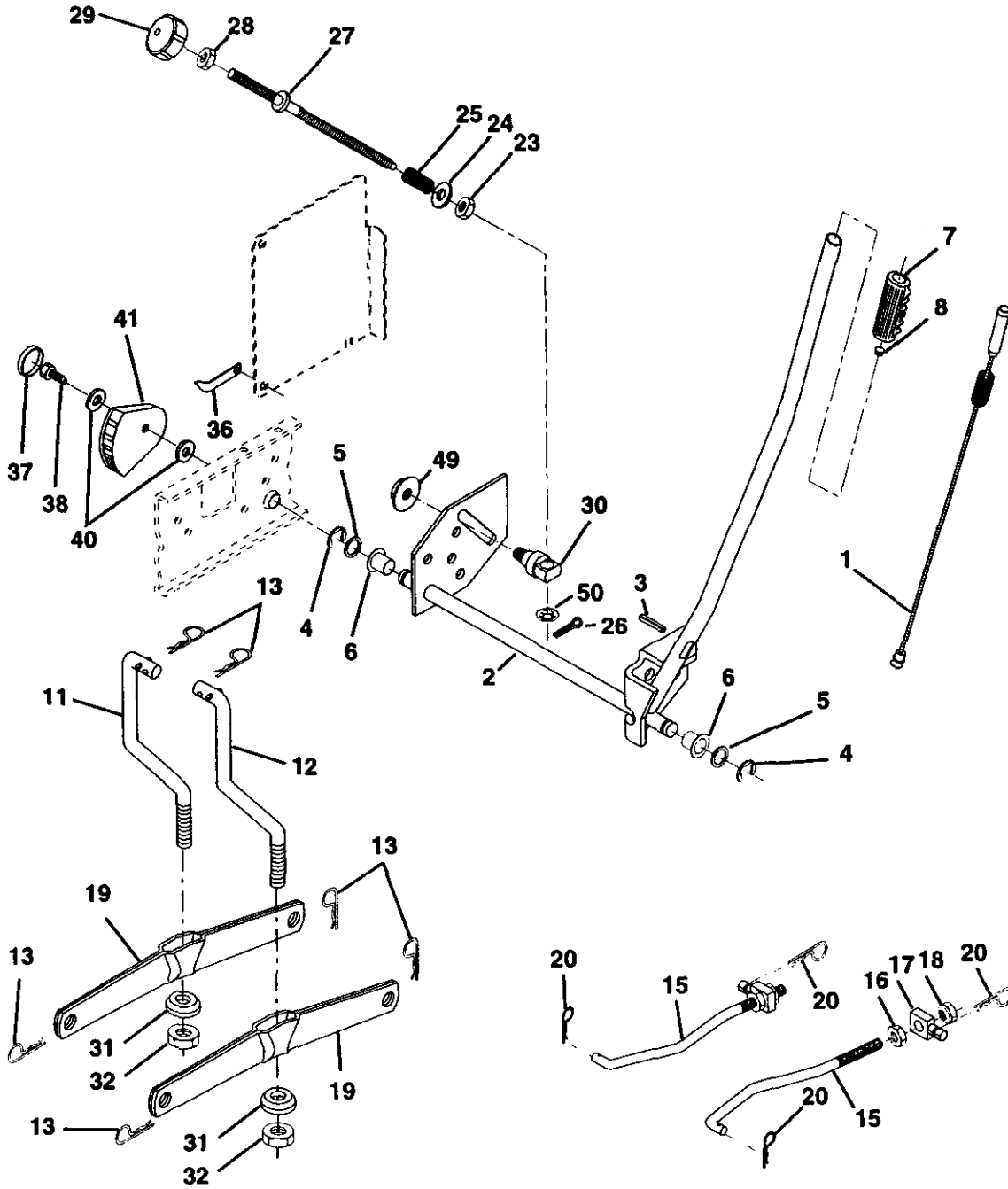


KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap Valve Tire
2	65139	Stem Valve
3	106222X	Tire Front
4	59904	Tube Front Tire (Not Provided, Service Item Only)
5	106732X427	Rim Front
6	278H	Fitting Grease (Front Wheel Only)
7	9040H	Bearing Flange (Front Wheel Only)
8	106108X427	Rim Rear
9	122082X	Tire Rear
10	7152J	Tube Rear Tire (Not Provided, Service Item Only)
11	104757X	Cap Axle
--	144334	Sealant, Tire (10 oz. tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272030

LIFT ASSEMBLY



TRACTOR - - MODEL NUMBER 917.272030

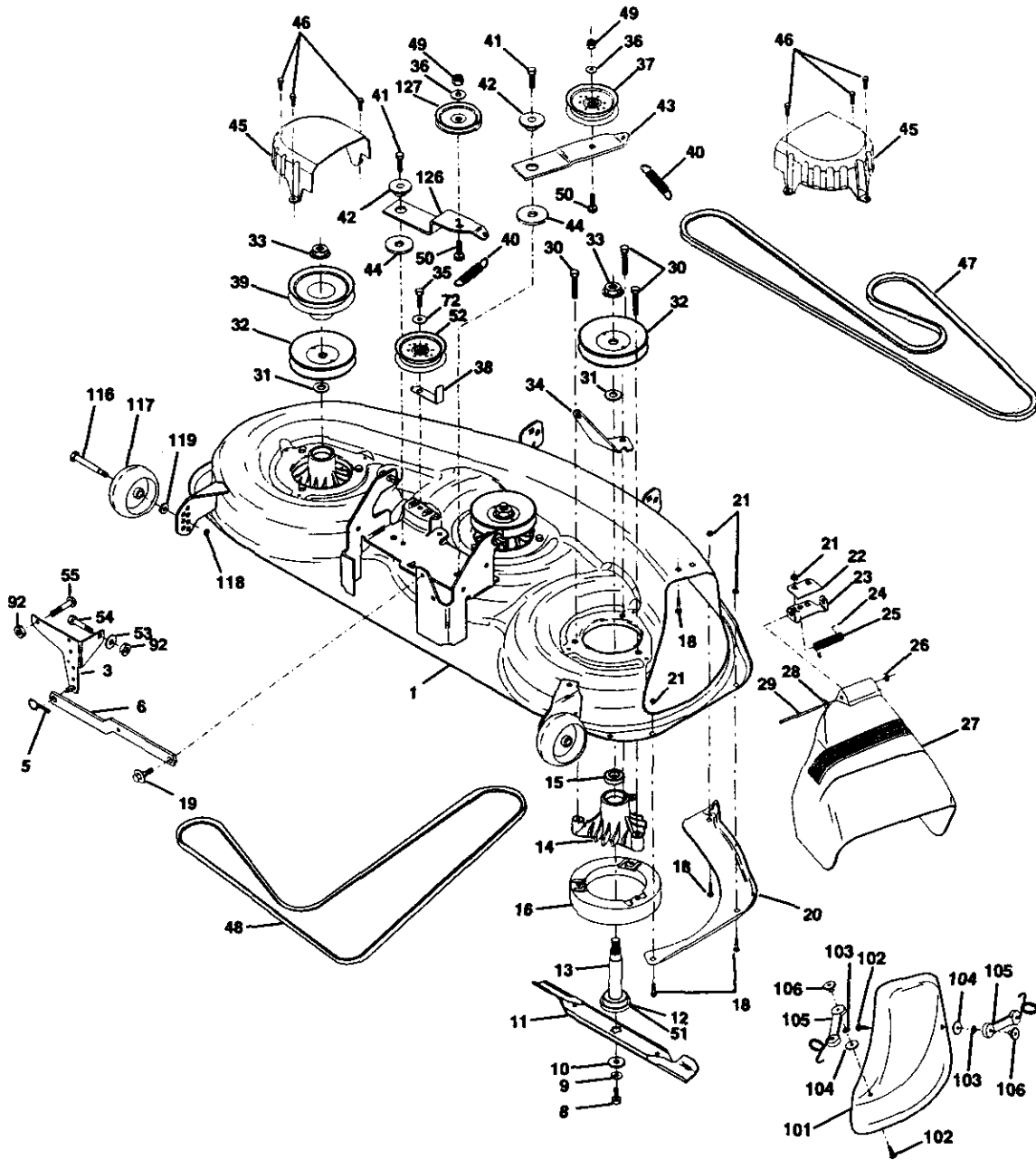
LIFT ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	159461	Wire Asm., Inner w/plunger
2	159476	Shaft Asm Lift
3	138284	Pin Groove
4	12000002	E Ring #5133-62
5	19211621	Washer 21/32 X 1 X 21 Ga
6	120183X	Bearing Nylon
7	125631X	Grip Handle Fluted
8	122365X	Button, Plunger
11	139865	Link Lift Lh
12	139866	Link Lift Rh
13	STD624008	Retainer Spring
15	127218	Link Front
16	73350800	Nut Jam Hex 1/2-13 Unc
17	130171	Trunnion Blk Zinc
18	73680800	Nut Crownlock 1/2-13 UNC
19	139868	Arm Suspension Rear
20	163552	Spring Retainer
23	110807X	Nut Special
24	19131016	Washer 13/32 X 5/8 X 16 Ga
25	164024	Spring
26	76020308	Pin Cotter 3/32 x 1/2
27	164543	Rod Adjust Lift
28	73350600	Nut Hex Jam 3/8-16 Unc
29	138057	Knob Infinite 3/8-16 Unc Black
30	150233	Trunnion Infin Height
31	140302	Bearing Pvt. Lift Spherical
32	73540600	Nut, Crownlock 3/8-24
36	155097	Pointer, Height Indicator
37	123935X	Plug, Hole
38	17490512	Screw Thdrol 5/16-18 x 3/4
40	19112410	Washer 11/32 x 1-1/2 x 10 Gauge
41	155098	Indicator Height STLT
49	145212	Nut Hex Flange Lock
50	110452X	Nut Push Phos & Oil

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 917.272030

MOWER DECK



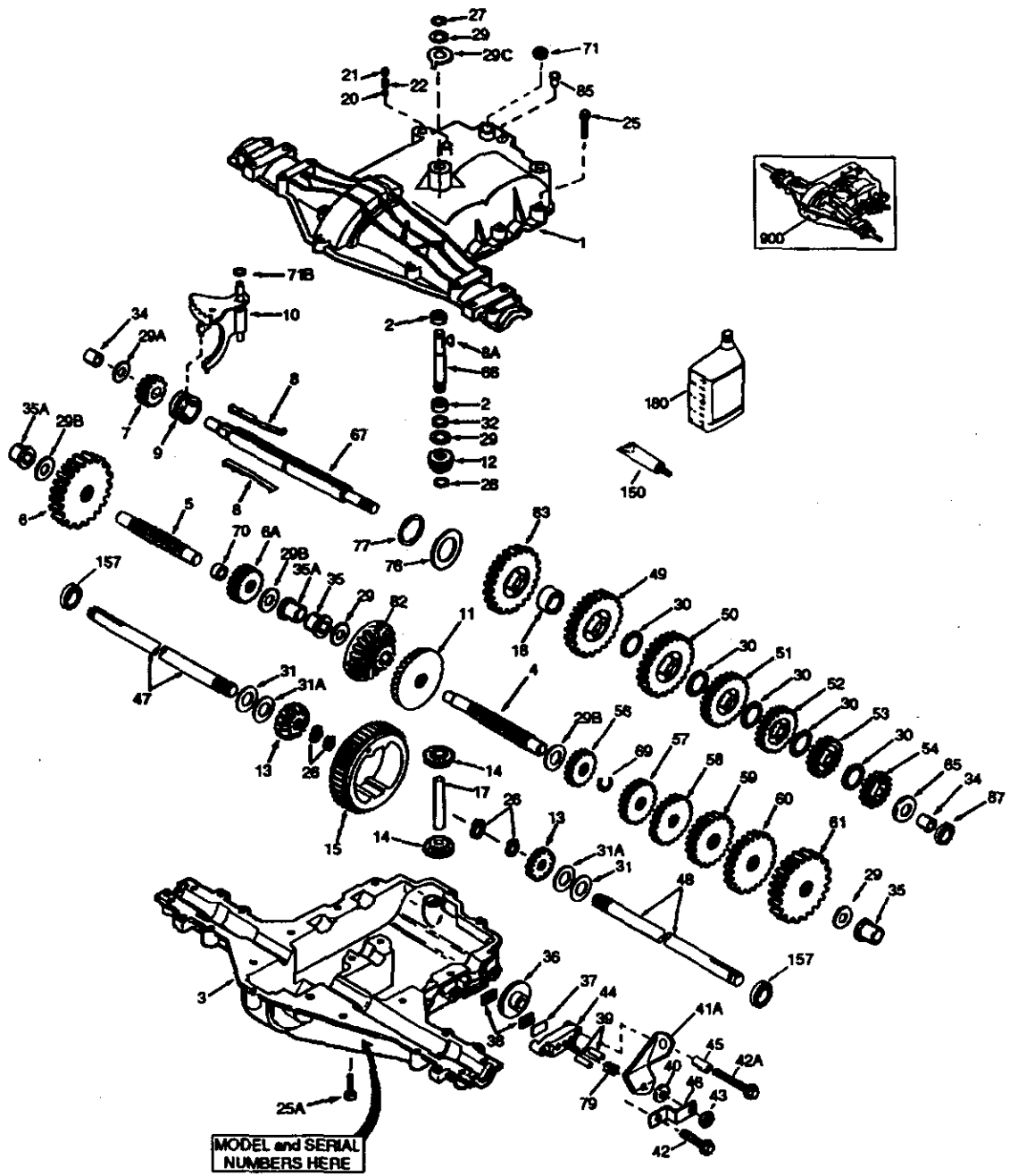
TRACTOR - - MODEL NUMBER 917.272030

MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	164210	Housing, Mower 46"	40	137273	Spring, Secondary 44/46/50 Vent
3	138457	Bracket Asm., Sway Bar	41	17490620	Screw, Thdroll 3/8-16 x 1-1/4 Tytt
5	STD624008	Retainer Spring	42	122052X	Spacer, Retainer
6	130832	Arm, Suspension, Rear (Sway Bar)	43	144949	Arm, Idler Secondary
8	850857	Bolt, Patched 3/8-24 x 1-1/4 Gr. 8	44	133943	Washer, Hardened
9	STD551137	Washer, Lock Hvy., Unplated 3/8	45	145059	Cover, Mandrel Deck
10	140296	Washer, Hard Blade, Mower Vented	46	137729	Screw, Thdroll. 1/4-20 x 5/8
11	163819	Blade, 46" Mower Deck	47	144959	V-Belt, Mower, Secondary
12	129895	Bearing, Ball, Mandrel #6204	48	148763	V-Belt, Mower, Primary
13	137553	Shaft Asm. w/Lower Bearing (Includes Key No. 12)	49	STD541437	Nut, Crownlock 3/8-16 UNC
14	137152	Housing, Mandrel	50	72110612	Bolt, Carriage 3/8-16 x 1-1/2 Gr. 5
15	110485X	Bearing, Ball, Mandrel	51	153390	Washer Felt
16	140329	Stripper, Mower Round	52	156493	Pulley Idler
18	72140505	Bolt, Carriage 5/16-18 x 5/8	53	19131312	Washer 13/32 x 13/16 x 12 Ga.
19	132827	Bolt, Hex Head, Shoulder 5/16-18	54	74780616	Bolt Fin Hex 3/8-16 UNC x 1 Gr.5
20	145055	Baffle, Vortex Mower 46"	55	72140608	Bolt Rdhd Sqnk 3/8-16 UNC x 1
21	STD541431	Nut, Crownlock 5/16-18 UNC	72	19131616	Washer 13/32 x 1 x 16 Ga.
22	134753	Stiffener, Bracket	92	STD541437	Nut Lock Hex w/Ins 3/8-16 UNC
23	131267	Bracket, Deflector	101	145579	Cover, Mulching
24	105304X	Cap, Sleeve	102	71161010	Screw
25	149287	Spring, Torsion, Deflector	103	10071000	Washer, Lock #10
26	110452X	Nut, Push	104	19061216	Washer
27	157788	Shield, Deflector Mower	105	160793	Latch Asm. Bagger
28	19111016	Washer 11/32 x 5/8 x 16 Ga.	106	2029J	Nut, Weld
29	131491	Rod, Hinge	116	137644	Bolt, Shoulder
30	157722	Screw, Thd Rolling Washer Head	117	133957	Gauge Wheel, Wide
31	129963	Washer, Spacer Mower Vented	118	73930600	Nut, Centerlock 3/8-16 UNC
32	153531	Pulley, Mandrel	119	19121414	Washer 3/8 x 7/8 x 14 Ga.
33	137266	Nut, Fig. Top Lock Cntr. 9/16	126	144948	Arm, Idler, Primary Deck 46"
34	144945	Anchor, Spring Deck 46"	127	146763	Pulley, Idler, V-Groove Dim. 4.25
35	17490628	Screw, Thdroll 3/8-16 x 1-3/4 Tytt	--	164822	Deck Complete (Std. Deck-Order separately mulcher plate and gauge wheel components Key Nos. 101-106 and 116-118)
36	STD551037	Washer 13/32 x 13/16 x 16 Ga.	--	166222	Mandrel Assembly (Includes Key Numbers 8-10, 12-15, 31 and 33)
37	131494	Pulley, Idler, Flat			
38	156086	Keeper, Belt, Idler			
39	144917	Pulley, Idler, Driven			

NOTE: All component dimensions given in U.S.inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.272030
PEERLESS TRANSAXLE - - MODEL NUMBER 206-545C



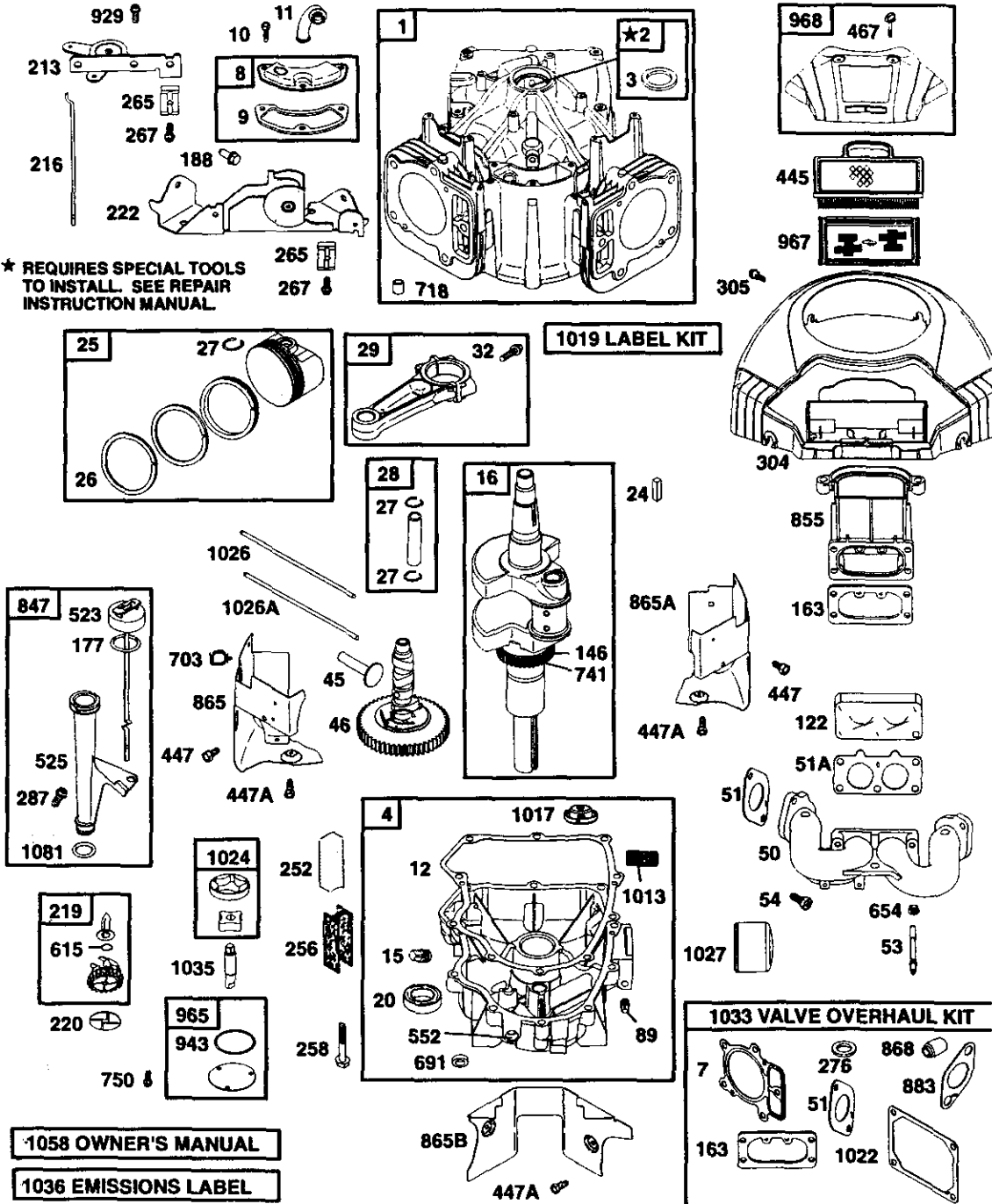
TRACTOR -- MODEL NUMBER 917.272030

PEERLESS TRANSAXLE -- MODEL NUMBER 206-545C

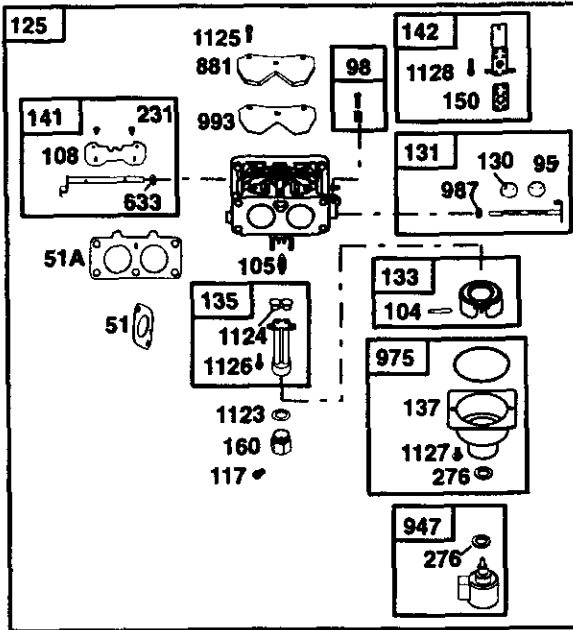
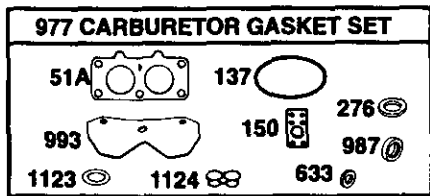
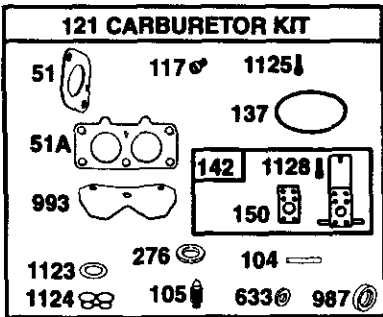
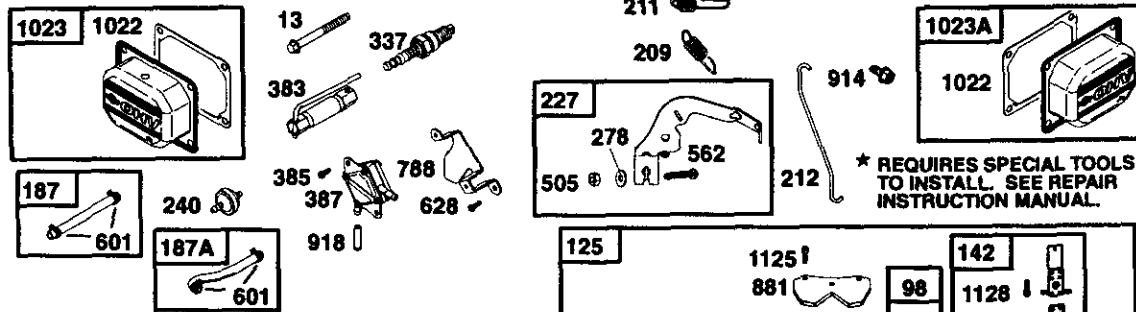
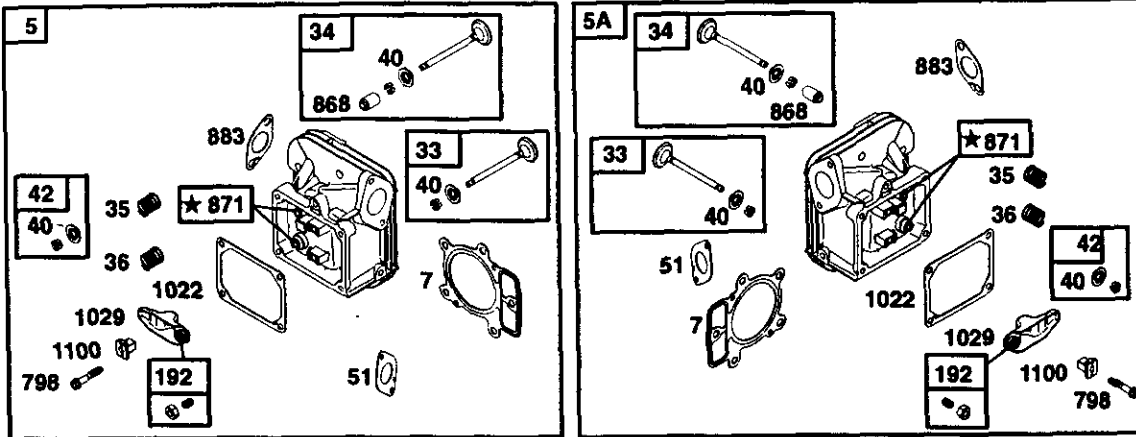
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	772147	Transaxle Cover	41A	790079	Brake Lever
2	780086A	Needle Bearing 5/8"	42	792073A	Screw 1/4 - 20 x 1-1 /4"
3	770128	Transaxle Case	42A	792085A	Screw 1/4 - 20 x 2 1/4"
4	776395	Countershaft	43	792075	Locknut 5 / 16 - 24
5	776409	Output Shaft	44	790025	Brake Pad Holder
6	778364	Spur Gear (38 teeth)	45	786066	Spacer .2625 x 1.0
6A	778369	Spur Gear (15 teeth)	46	786086	Brake Lever Bracket
7	778330	Spur Gear (11 teeth)	47	774690	Axle (11-15 / 16" Long)
8	792180	Shift Key	48	774691	Axle (16 - 1 / 2" long)
8A	792047	Woodruff Key #9	49	778356	Spur Gear (29 teeth)
9	784352	Shift Collar	50	778338	Spur Gear (27 teeth)
10	784378	Shift Rod & Fork	51	778354	Spur Gear (23 teeth)
11	778334	Bevel Gear (30 teeth)	52	778352	Spur Gear (19 teeth)
12	778309	Input Bevel Pinion (13 teeth)	53	778350	Spur Gear (16 teeth)
13	778368	Bevel Gear (13 teeth) (Include. 14)	54	778346	Spur Gear (15 teeth)
14	778368	Bevel Pinion (13 teeth) (Include. 13)	56	778355	Spur Gear (11 teeth)
15	778370	Ring Gear (43 teeth)	57	778337	Spur Gear (13 teeth)
17	786188	Drive Pin	58	778353	Spur Gear (17 teeth)
18	786102	Spacer 1.130 X .695	59	778351	Spur Gear (21 teeth)
20	792077A	Ball 5/16" dia	60	778349	Spur Gear (24 teeth)
21	792078	Set Screw 3/8 - 16 x 3/8"	61	778345	Spur Gear (25 teeth)
22	792079	Spring .310 OD x .625 L	65	780189	Flat Washer .563 ID x .062W
25	792073A	Screw 1/4 - 20 x 1-1/4"	66	776422	Input Shaft
25A	792177	Screw 1/4-20 x 1-3/8"	67	776396	Shifter & Brake Shaft
26	792125	Retaining Ring (pkg of 2)	69	792170	Retaining Ring
27	792035	Retaining Ring	70	786187	Spacer .890
28	788040	Retaining Ring	71	788069	Square Cut Ring
29	780072	Thrust Washer .627 ID x .031W	71B	788092	"O" Ring
29A	780160	Thrust Washer .762 ID x .031W	76	780090	Flat Washer 1.128 ID x .058W
29B	780051	Thrust Washer .762 ID x .031W	77	788078A	Inverted Retaining Ring
29C	780199	Anti-Rotation Washer .632	79	792144	Spring .430 OD x .5000 L
30	780108	Cup Washer 1.127 ID x .032W	82	778333	Bevel & Spur Gear (30 & 13 teeth)
31	780001	Flat Washer .750 ID x .056W (Use As Needed)	83	778338	Spur Gear (27 teeth)
31A	780195	Flat Washer .750 ID x .062W	85	792154	Oil Fill Plug
32	788083	Oil Seal 5/8"	87	788089A	Oil Seal 9 / 16"
34	780194	Bushing .563	150	788093A	Liquid Gasket RTV Silicone
35	780193	Flanged Bushing 5 / 8" ID	157	788088A	Oil Seal 3 / 4"
35A	780197	Flanged Bushing .751	180	730229A	Gear Oil 80W90
36	790075	Brake Disk	900	794712	Replacement MST - 206-545C Transaxle
37	790007	Brake Pad Plate			
38	799021	Brake Pad (pkg of 2)			
39	786026	Dowel Pin			
40	792076A	Flat Washer .312 ID x .059W			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

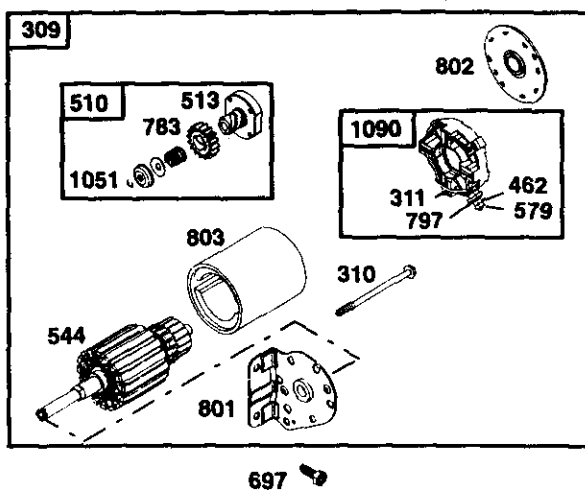
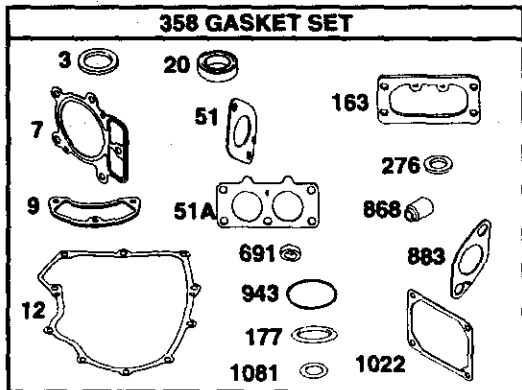
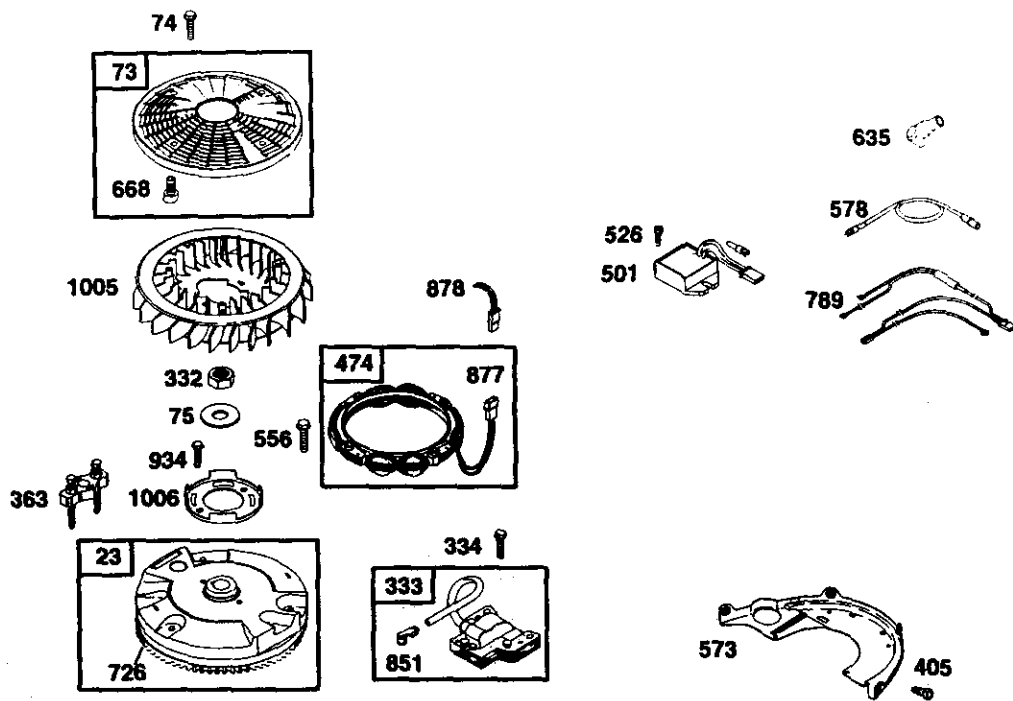
TRACTOR -- MODEL NUMBER 917.272030
B&S ENGINE - MODEL NUMBER 407777, TYPE NUMBER 0121-E1



TRACTOR - - MODEL NUMBER 917.272030
B&S ENGINE - MODEL NUMBER 407777, TYPE NUMBER 0121-E1



TRACTOR - - MODEL NUMBER 917.272030
B&S ENGINE - MODEL NUMBER 407777, TYPE NUMBER 0121-E1



TRACTOR - - MODEL NUMBER 917.272030

B&S ENGINE - MODEL NUMBER 407777, TYPE NUMBER 0121-E1

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	690231	Cylinder Assembly	135	499803	Fuel Transfer Tube
2	499585	Bushing-Cylinder	137	690994	Inlet Gasket-Float Bowl
3	690926	+Seal-Oil	141	499807	Choke Shaft Kit
4	690069	Sump-Engine	142	499808	Inlet Nozzle-Carburetor
5	499587	Head-Cylinder No. 1	146	94388	Key-Timing
5A	499595	Head-Cylinder No. 2	150	281767	Inlet Gasket-Nozzle
7	690962	+Inlet Gasket-Cylinder Head	160	690996	Retainer-Solenoid
8	499601	Breather Assembly	163	691001	+Inlet Gasket-Air Cleaner
9	690937	+Gasket-Breather	177	691031	+O-Ring Seal (Dipstick)
10	690960	Screw (Breather Assy.)	187	691050	Line-Fuel (Cut to Required Length)
11	690942	Tube-Breather			
12	690945	+Gasket-Crankcase	187A	691049	Line-Fuel
13	690360	Screw (Cylinder Head)	188	690960	Screw (Control Bracket)
15	690946	Plug-Oil Drain	192	690083	Adjuster-Rocker Arm
16	691046	Crankshaft	209	690018	Spring-Governor
20	690947	+Seal-Oil (PTO Side)	211	690019	Spring-Governed Idle
23	691053	Flywheel	212	691020	Link-Throttle
24	690974	Key-Flywheel	213	691021	Bracket-Choke Control
25	499588	Piston Assembly (Std.)	216	691022	Link-Choke
	499589	Piston Assembly (.010 "O.S.)	219	394348	Gear-Governor
	499590	Piston Assembly (.020" O.S.)	220	690412	Washer (Governor Lever)
	499591	Piston Assembly (.030" O.S.)	222	691023	Bracket-Control
26	499604	Ring Set-Piston (Std.)	227	691048	Control Lever-Governor
	499605	Ring Set-Piston (.010 "O.S.)	231	690718	Screw (Choke Valve)
	499606	Ring Set-Piston (.020 "O.S.)	240	691035	Filter-Fuel
	499607	Ring Set-Piston (.030 "O.S.)	252	690956	Element-Breather
27	690975	Lock-Piston Pin	256	690957	Retainer-Element
28	499582	Pin-Piston	258	690308	Screw (Engine Sump)
29	499583	Rod-Connecting	265	691024	Clamp-Casing
32	690976	Screw (Connecting Rod)	267	691044	Screw (Casing Clamp)
33	499596	Valve-Exhaust	276	690997	+Inlet Sealing Washer
34	499597	Valve-Intake	278	690097	Washer (Gov. Control Lever)
35	690963	Spring-Valve (Intake)	287	690960	Screw (Dipstick Tube)
36	690963	Spring-Valve (Exhaust)	304	691004	Housing-Blower
40	690964	Retainer-Valve	305	691005	Screw (Blower Housing)
42	499586	Keeper-Valve	309	691262	Motor-Starter
45	690977	Valve Tappet	310	691263	Bolt-Starter Motor
46	690978	Cam Shaft	311	691264	Brush Set
48	692714	Short Block	332	690059	Nut (Flywheel)
50	690948	Manifold-Intake	333	691060	Armature-Magneto
51	690949	+Inlet Gasket-Intake	334	691061	Screw (Armature)
51A	690950	+Inlet Gasket-Intake	337	691043	Spark Plug
53	690951	Stud (Carburetor)	358	499889	Gasket Set
54	690953	Screw (Intake Manifold)	363	691062	Flywheel Puller
73	691055	Screen-Rotating	383	690966	Wrench-Spark Plug
74	691057	Screw (Rotating Screen)	385	690960	Screw (Fuel Pump)
75	691056	Washer (Flywheel)	387	691034	Pump-Fuel
89	690238	Plug-Oil	404	690442	Washer (Governor Crank)
95	690718	Screw (Throttle Valve)	405	690960	Screw (Back Plate)
98	499802	Idle Speed Kit	445	691007	Filter-Air Cleaner Cartridge
104	690984	Inlet Pin-Float Hinge	447	691003	Screw (Air Guide Cover)
105	690985	Inlet Valve-Float Needle	447A	690960	Screw (Air Guide Cover)
108	690986	Valve-Choke	462	691261	Washer (Starter Cable)
117	690232	Jet-Main (Standard)			
117	690989	Jet-Main High Altitude)	+		Included in Gasket Set, Ref. No. 358
121	499811	Carburetor Overhaul Kit	I		Included in Gasket Set, Ref. No. 121
122	690952	Spacer-Carburetor	u		Included in Gasket Set, Ref. No. 977
125	499804	Carburetor	U		Included in Gasket Set, Ref. No. 1033
130	690993	Valve-Throttle			
131	499805	Throttle Shaft Kit			
133	499806	Float-Carburetor			

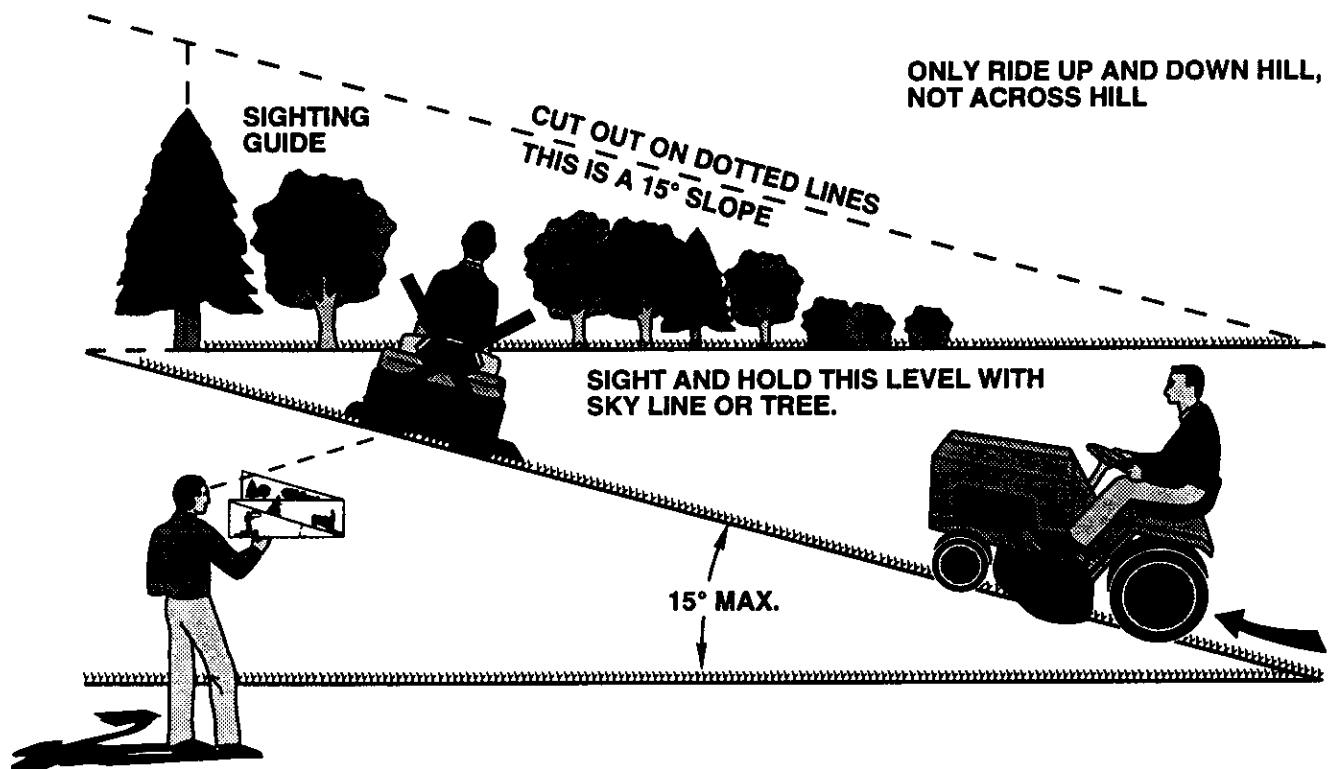
NOTE: All component dimensions given in U.S. inches
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TRACTOR - - MODEL NUMBER 917.272030
B&S ENGINE - MODEL NUMBER 407777, TYPE NUMBER 0121-E1

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
467	691008	Knob-Air Cleaner	929	691003	Screw (Choke Control Bracket)
474	691064	Alternator	934	691058	Screw (Fan Retainer)
501	691185	Regulator	943	690589	+ O-Ring Seal (Oil Pump Cover)
505	691029	Nut (Gov. Control Lever)	947	499809	Solenoid-Fuel
510	497606	Drive-Starter	965	499613	Oil Pump Cover
513	692024	Clutch-Drive	967	691016	Filter-Pre-Cleaner
523	691036	Dipstick	968	499788	Cover-Air Cleaner
525	691037	Dipstick Tube	975	499810	Bowl-Float
526	690960	Screw (Regulator)	977	499812	Gasket Set-Carburetor
544		Armature-Starter (Service with 691262 Starter Motor)	987	691000	luSeal-Throttle Shaft
552	690552	Bushing-Governor Crank	993	690234	luGasket-Plate
552A	690553	Bushing-Governor Crank	1005	691243	Fan-Flywheel
556	691183	Screw (Alternator)	1006	691247	Retainer-Fan
562	690311	Bolt (Gov. Control Lever)	1013	690954	Nipple-Oil Filter
573	691009	Plate-Back	1017	690770	Oil Pump Screen
578	691208	Wire Assembly	1019	690103	Label Kit
579	691029	Nut (Starter Cable)	1022	690971	+UGasket-Rocker Cover
601	691038	Clamp-Hose	1023A	499599	Cover-Rocker (Cyl. No. 1)
615	690317	Retainer-Governor Shaft	1023A	499600	Cover-Rocker (Cyl. No. 2)
616	691045	Crank-Governor	1024	499054	Pump-Oil
628	690960	Screw (Fuel Pump Bracket)	1026	690981	Rod-Push (Steel)
633	690998	luSeal-Choke Shaft	1026A	690982	Rod-Push (Aluminum)
635	691210	Boot-Spark Plug	1027	690041	Filter-Oil
654	690958	Nut (Carburetor)	1029	690972	Rocker Arm
668	691215	Spacer	1033	499890	Valve Overhaul Kit
691	690657	+Governor Shaft Seal	1035	691042	Shaft-Pump
697	690372	Screw (Drive Cap)	1036	499783	Emissions Label
703	690010	Clip	1051	691265	Ring-Retaining
718	690959	Pin-Locator	1058	273694	Owner's Manual
726	499612	Gear-Ring	1081	691032	+O-Ring Seal (Dipstick Tube)
741	690980	Gear-Timing	1090	691293	Retainer-Brush
742	690328	E-Ring Retainer	1100	690973	Rocker Arm Pivot
750	691033	Screw (Oil Pump Cover)	1123	690987	luO-Ring Seal (Solenoid Retainer)
783	693058	Gear-Pinion	1124	690988	lu O-Ring Seal-Fuel Transfer Tube
788	691039	Fuel Pump Bracket	1125	690990	IScrew (Cover Plate)
789	691220	Harness-Wiring	1126	690991	Screw (Fuel Transfer Tube)
797	693167	Screw (Brush Retainer)	1127	690992	Screw (Float Bowl)
798	690967	Screw (Rocker Arm)	1128	690990	IScrew (Carburetor Nozzle)
801	691283	Cap-Drive	—	407777-027-E1	Replacement Engine
802	691286	Cap-End			
803		Housing-Starter (Service with 691262 Starter Motor)			
847	499602	Dipstick/Tube Assembly	+		Included in Gasket Set, Ref. No. 358
851	691234	Terminal-Cable	l		Included in Gasket Set, Ref. No. 121
855	691011	Adapter-Air	u		Included in Gasket Set, Ref. No. 977
865	691012	Cover-Air Guide	U		Included in Gasket Set, Ref. No. 1033
865A	691014	Cover-Air Guide			
865B	691015	Cover-Air Guide			
868	690968	+U Seal-Valve			
871	690969	Bushing-Guide			
877	399916	Alternator Connector/Wire			
878	691237	Harness-Alternator			
881	690999	Plate-Cover			
883	690970	+U Gasket-Exhaust			
914	690960	Screw (Rocker Cover)			
918	691040	Hose-Vacuum			

NOTE: All component dimensions given in U.S. inches:
1 inch = 25.4 mm

SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION



 Operate your Tractor up and down the face of slopes (not greater than 15°), never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

For in-home major brand repair service:
Call 24 hours a day, 7 days a week

1-800-4-MY-HOMESM (1-800-469-4663)
Para pedir servicio de reparación a domicilio
1-800-676-5811

In Canada for all your service and parts needs call
Au Canada pour tout le service ou les pièces
1-800-665-4455

For the repair or replacement parts you need:
Call 6 am-11pm CST, 7 days a week
PartsDirectSM
1-800-366-PART (1-800-366-7278)

Para ordenar piezas con entrega a domicilio
1-800-659-7084

For the location of a Sears Parts and Repair Center
in your area:
Call 24 Hours a day, 7 days a week
1-800-488-1222

For information on purchasing a Sears Maintenance
Agreement or to inquire about an existing Agreement:
Call 9 am-5 pm, Monday - Saturday
1-800-827-6655

