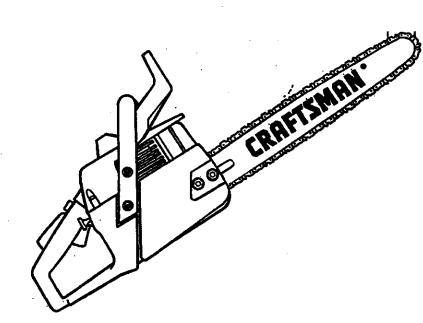
# Operator's Manual **CRAFTSMAN** \* 2.2 cu. in./36cc 2-Cycle **GASOLINE CHAIN SAW** Model No. 358.351560 – 16 in. Bar







## WARNING:

Read and follow all Safety Rules and Operating Instructions before first use of this product.

For answers to your questions about this product: Call 7 am–7 pm, Mon.–Sat., or 10 am–7 pm, Sun. **1-800-235-5878** (Hours listed are Central Time)

Sears, Roebuck and Co., Hoffman Estates, IL 60179 USA

ASSEMBLY OPERATION MAINTENANCE PARTS LIST ESPAÑOL

SAFETY

530087619 06/08/98

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## WARRANTY STATEMENT

## FULL ONE YEAR WARRANTY ON CRAFTSMAN® GAS CHAIN SAW

For one year from the date of purchase, when this Craftsman Gas Chain Saw is maintained, lubricated and tuned up according to the owner's manual, Sears will repair, free of charge, any defect in material or workmanship.

This warranty excludes the bar, chain, spark plug and air filter, which are expendable parts, and become worn during normal use.

If this Gas Chain Saw is used for commercial or rental purposes, this warranty applies for 30 days from the date of purchase.

WARRANTY SERVICE IS AVAILABLE BY RETURNING THIS CHAIN SAW TO THE NEAREST SEARS SERVICE CENTER IN THE UNITED STATES.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Sears, Roebuck and Co., D/817 WA, Hoffman Estates, IL 60179

## SAFETY RULES

WARNING: Always disconnect spark plug wire when making repairs except for carburetor adjustments. Because a chain saw is a high-speed woodcutting tool, careless or improper use of this tool can cause serious injury.

## PLAN AHEAD

• Restrict the use of your saw to adult users who understand and can follow the safety rules, precautions, and ope-reating instructions found in this



 Wear protective gear. Always use steel-toed safety footwear with nonslip soles; snug-fitting clothing; heavyduty, non-slip gloves; eye protection such as non-fogging, vented goggles or face screen; an approved safety hard hat; and sound barriers (ear plugs or mufflers) to protect your hearing. Regular users should have hearing checked regularly as chain saw noise can damage hearing. Secure hair above shoulder length.

- Keep all parts of your body away from the chain when the engine is running.
- Keep children, bystanders, and animals at least 30 feet (10 meters) away from the work area when starting and using the saw.
- Do not handle or operate a chain saw when you are fatigued, ill, or upset, or if you have taken alcohol, drugs, or medication. You must be in good physical condition and mentally alert. If you have any condition that might be aggravated by strenuous work, check with doctor before operating.
- Do not start cutting until you have a clear work area, secure footing, and especially if you are felling a tree, a retreat path.

## **OPERATE YOUR SAW SAFELY**

- Do not operate with one hand. Serious injury to the operator, helpers, or bystanders may result from onehanded operation. A chain saw is intended for two-handed use.
- Operate the chain saw only in a wellventilated outdoor area.
- Do not operate saw from a ladder or in a tree, unless you are specifically trained to do so.
- Make sure the chain will not make contact with any object while starting the engine. Never try to start the saw when the guide bar is in a cut.
- Do not put pressure on the saw, especially at the end of the cut. Doing so can cause you to lose control when the cut is completed.
- Stop engine before setting saw down.
- Hand carry saw only when engine is stopped. Carry with muffler away from body; guide bar & chain projecting behind you; guide bar preferably covered with a scabbard.

## MAINTAIN YOUR SAW IN GOOD WORKING ORDER

- Have all chain saw service performed by a qualified service dealer except the items listed in the maintenance section of this manual.
- Make certain the saw chain stops moving when the throttle trigger is released. For correction, refer to "Carburetor Adjustments."
- Keep the handles dry, clean, and free from oil or fuel mixture.
- Keep caps and fasteners securely tightened.
- Use only Craftsman accessories and replacement parts as recommended. Never modify your saw.

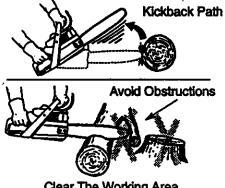
## HANDLE FUEL WITH CAUTION

- Do not smoke while handling fuel or while operating the saw.
- Eliminate all sources of sparks or flame in areas where fuel is mixed or poured.
- Mix and pour fuel in an outdoor area and use an approved, marked container for all fuel purposes. Wipe up all fuel spills before starting saw.
- Move at least 10 feet (3 meters) from fueling site before starting.
- Turn the engine off and let saw cool in a-non-combustible area, not on dry leaves, straw, paper, etc. Slowly remove fuel cap and refuel unit.

 Store the unit and fuel in a cool, dry well ventilated space where fuel vapors cannot reach sparks or open flames from water heaters, electric motors or switches, furnaces, etc.

## **GUARD AGAINST KICKBACK**

Follow all safety rules to help avoid kickback and other forces which can result in serious injury.



Clear The Working Area

WARNING: Rotational Kickback can occur when the moving chain contacts an object at the upper portion of the tip of the guide bar. Contact at the upper portion of the tip of the guide bar can cause the chain to dig into the object, which stops the chain for an instant. The result is a lightning fast, reverse reaction which kicks the guide bar up and back toward the operator.

Pinch-Kickback and Pull-In occur when the chain is suddenly stopped by being pinched, caught, or by contacting a foreign object in the wood. This sudden stopping of the chain results in a reversal of the chain force used to cut wood and causes the saw to move in the opposite direction of the chain rotation. Pinch-Kickback drives the saw straight back toward the operator. Pull-In pulls the saw away from the operator.

## REDUCE THE CHANCE OF KICKBACK

- Recognize that kickback can happen.
   With a basic understanding of kickback, you can reduce the element of surprise which contributes to accidents.
- Never let the moving chain contact any object at the tip of the guide bar.
- Keep working area free from obstructions such as other trees, branches, rocks, fences, stumps, etc. Eliminate or avoid any obstruction that your saw chain could hit while cutting.
- Keep saw chain sharp and properly tensioned. A loose or dull chain can



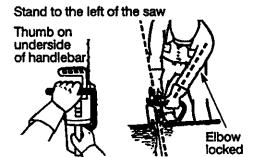
increase the chance of kickback. Follow manufacturer's chain sharpening and maintenance instructions. Check tension at regular intervals, but never with engine running. Make sure bar clamp nuts are securely tightened.

- Begin and continue cutting at full speed. If the chain is moving at a slower speed, there is greater chance of kickback occurring.
- Use extreme caution when reentering a cut.
- Do not attempt cuts starting with the tip of the bar (plunge cuts).
  Watch for shifting logs or other forces
- Watch for shifting logs or other forces that could close a cut and pinch or fall into chain.
- Use the specified Reduced-Kickback Guide Bar and Low-Kickback Chain.

#### Avoid Pinch-Kickback:

- Be extremely aware of situations or obstructions that can cause material to pinch the top of or otherwise stop the chain.
- Do not cut more than one log at a time.
- Do not twist saw as bar is withdrawn from an undercut when bucking.
   Avoid Pull-In:
- Always begin cutting with the engine at full speed and the saw housing against wood.
- Use wedges made of plastic or wood. Never use metal to hold the cut open.

## MAINTAIN CONTROL



Never reverse hand-positions

- A good, firm grip on the saw with both hands will help you maintain control. Don't let go. Grip the rear handle with your right hand whether you are right or left handed. Wrap the fingers of your left hand over and around the front handlebar, and your left thumb under the front handlebar. Keep your left arm straight with the elbow locked.
- Position your left hand on the front handlebar so it is in a straight line with your right hand on the rear handle when making bucking cuts. Stand slightly to the left side of the saw to

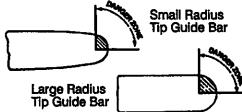
keep your body from being in a direct line with the cutting chain.

- Stand with your weight evenly balanced on both feet.
- Do not overreach. You could be drawn or thrown off balance and lose control.
- Do not cut above shoulder height. It is difficult to maintain control of saw above shoulder height.

## KICKBACK SAFETY FEATURES

WARNING: The following features are included on your saw to help reduce hazard of kickback; however, such features will not totally eliminate this danger. Do not rely only on safety devices.

- Handguard: designed to reduce the chance of your left hand contacting the chain if your hand slips off the front handlebar.
- Position of front and rear handlebars: designed with distance between handles and "in-line" with each other. The spread and "in-line" position of the hands provided by this design work together to give balance and resistance in controlling the pivot of the saw back toward the operator if kickback occurs.
- Reduced-Kickback Guide Bar: designed with a small radius tip which reduces the size of the kickback danger zone. This type bar has been demonstrated to significantly reduce the number and seriousness of kickbacks when tested in accordance with ANSI B175.1.



 Low-Kickback Chain: has met kickback performance requirements when tested on a representative sample of chain saws below 3.8 cubic inch displacement specified in ANSI B175.1.
 Low-Kickback Chain

Contoured Depth Gauge



Elongated Guard Link Deflects Kickback Force And Allows Wood To Gradually Ride Into Cutter

SAFETY NOTICE: Exposure to vibrations through prolonged use of gasoline powered hand tools could cause blood vessel or nerve damage in the fingers, hands, and joints of people

prone to circulation disorders or abnormal swelling. Prolonged use in cold weather has been linked to blood vessel damage in otherwise healthy people. If symptoms occur such as numbness, pain, loss of strength, change in skin color of texture, or loss of feeling in the fingers, hands, or joints, discontinue the use of this tool and seek medical attention. An anti-vibration system does not guarantee the avoidance of these problems. Users who operate power tools on a continual and regular basis must closely monitor their physical condition and the condition of this tool. CHAIN BRAKE If this saw is to be used for commercial logging, you must order and install a chain brake to comply with Federal OSHA Regulations for Commercial Logging, Contact your Sears Service Center or call 1-800-235-5878. SPARK ARRESTOR: Your saw is equipped with a temperature limiting

muffler and spark arresting screen which meets the requirements of California Codes 4442 and 4443. All U.S. forest land and the states of California, Idaho, Maine, Minnesota, New Jersey, Oregon, and Washington require by law that many internal combustion engines be equipped with a spark arrestor screen. If you operate a chain saw in a state or locale where such regulations exist, you are legally responsible for maintaining the operating condition of these parts. Failure to do so is a violation of the law. **Refer to Customer Responsibilities** chart in the MAINTENANCE section. STANDARDS: This chain saw is listed by Underwriters Laboratories, Inc. in accordance with American National Standards for Gasoline-Powered Chain Saws Safety Requirements (ANSI



## ASSEMBLY

## **CARTON CONTENTS**

Check carton contents against the following list.

#### Model 358.351560

- Chain Saw (fully assembled)
- Bar tool
- 2-cycle engine oil
- Examine parts for damage. Do not use damaged parts.
- If you need assistance or find that parts are missing or damaged, please call 1-800-235-5878.

NOTE: It is normal to hear the fuel filter rattle in an empty fuel tank.

Your unit has been factory tested and the carburetor precisely adjusted. As a result you may smell gasoline or find a drop of oil/fuel residue on the muffler when you unpack the unit.

#### ASSEMBLY

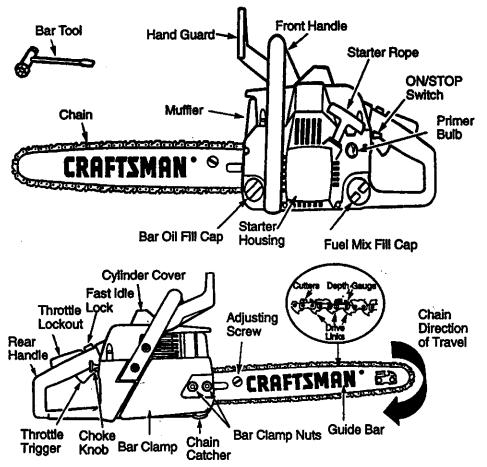
B175.1-1991).

Your saw is fully assembled; no assembly is necessary.

## **OPERATION**

## KNOW YOUR SAW

READ THIS OPERATOR'S MANUAL AND SAFETY RULES BEFORE OPERAT-ING YOUR CHAIN SAW. Compare the illustrations with your unit to familiarize yourself with the location of the various controls and adjustments. Save this manual for future reference.



## **ON/STOP SWITCH**

The ON/STOP Switch is used to stop the engine.

#### THROTTLE TRIGGER

The throttle trigger controls engine speed.

#### THROTTLE LOCKOUT

The throttle lockout must be pressed before you can squeeze the throttle trigger. This feature prevents you from accidentally squeezing the trigger.

#### FAST IDLE LOCK

The fast idle lock holds the throttle trigger in the starting position. Activate the fast idle lock by pressing the throttle leckout and squeezing the throttle trigger. With the throttle trigger squeezed, press the fast idle lock. Release the throttle lockout and trigger while holding the fast idle lock button.

#### CHOKE KNOB

The Choke Knob activates the choke to provide additional fuel to the engine during cold starting.

#### **PRIMER BULB**

The Primer Bulb circulates fuel to the carburetor to provide quicker starting.

#### **CHAIN TENSION**

It is normal for a new chain to stretch during first 30 minutes of operation. You should check your chain tension frequently. See Chain Tension under the Service and Adjustments section.

## **BEFORE STARTING ENGINE**

WARNING: Be sure to read the fuel handling information in the safety rules section of this manual before you begin. If you do not understand the fuel handling information do net attempt to fuel your unit. Seek help from someone that does understand the information or call the customer assistance help line at 1-800-235-5878.

## **GUIDE BAR AND CHAIN OIL**

The chain oiler provides continuous lubrication to the chain and guide bar. Be sure to fill the bar oil tank when you fill the fuel tank (Capacity = 6.8 fl. oz.). For maximum guide bar and chain life, we recommend you use Craftsman chain saw bar oil. If Craftsman bar oil is not available, you may use a good grade SAE 30 oil until you are able to obtain Craftsman brand. The oil output is automatically metered during operation. Your saw will use approximately one tank of bar oil for every tank of fuel mix. Always fill the bar oil tank when you fill the fuel tank.

## FUELING ENGINE

This engine is certified to operate on unleaded gasoline. Before operation. gasoline must be mixed with a good quality 2-cycle air-cooled engine oil. We recommend Craftsman brand oil. Mix gasoline and oil at a ratio of 40:1 (A 40:1 ratio is obtained by mixing 3.2 ounces of oil with 1 gallon of unleaded gasoline). DO NOT USE automotive oil or boat oil. These oils will cause engine damage. When mixing fuel follow the instructions printed on the container. Once oil is added to the gasoline. shake container momentarily to assure that the fuel is thoroughly mixed. Always read and follow the safety rules relating to fuel before fueling your unit.

## IMPORTANT

Experience indicates that alcohol blended fuels (called gaschol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

To <u>avoid</u> engine problems, the fuel system should be emptied before storage for 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See STORAGE instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

See the STORAGE section for additional information.

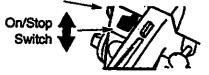
## **STOPPING YOUR ENGINE**

- Move On/Stop switch to STOP.
- If engine does not stop, pull choke knob out fully.

## STARTING YOUR ENGINE COLD ENGINE OR WARM ENGINE AFTER RUNNING OUT OF FUEL

- Fuel engine with 40:1 fuel mix.
- Fill bar oil tank with bar oil.
- Prime engine by pressing primer bulb six times.
- Move On/Stop switch to ON.

Primer Bulb





- Actuate choke by pulling choke knob fully out.
- Set saw on the ground. Grip front handle with your left hand and place right foot through rear handle.

Starter Rope Handle Left Hand on Front Handle

Right Foot Through Rear Handle

- Set fast idle by depressing the throttle lock with your right hand. Then, squeeze and hold throttle trigger. With your thumb, press the fast idle lock down and hold. Next, release the throttle trigger.
- DO NOT squeeze throttle trigger during starting; otherwise, it will be necessary to reset the fast idle lock.



NOTE: When pulling the starter rope, do not use the full extent of the rope. Do not let starter rope snap back. Hold handle. Let rope rewind slowly.

- Pull starter rope handle firmly and quickly with your right hand until the engine attempts to start or 5 pulls. Then push the choke knob fully in. Resume pulling handle until engine starts. See Illustration.
- Above 40°F, allow engine to run for approximately 5 seconds. Push the choke knob in to the OFF position; then squeeze and release throttle trigger to allow engine to idle.
- Below 40°F, allow engine to warm up for 30 seconds to 1 minute. Push choke knob in 1/2 way; then squeeze and release throttle trigger to allow engine to idle.
- To stop engine, move On/Stop switch to the STOP position.

## **STARTING A WARM ENGINE**

DO NOT use the choke to start a warm engine or flooding and hard starting may occur.

- · Move On/Stop switch to ON.
- · Set fast idle lock.
- Be sure choke is in the OFF position.
- With saw on ground, grip front handle with left hand and place your right foot through rear handle.
- Pull starter rope handle until engine starts.
- Squeeze and release throttle trigger to return engine to idle speed.

## DIFFICULT STARTING OR STARTING A FLOODED ENGINE

The engine may be flooded if it has not started after 10 pulls. Flooded engines -can be cleared of excess fuel with the following procedure:

- · Engage the fast idle lock.
- Verify that the On/Stop switch is in the ON position.
- · Push choke knob to the OFF position.
- With saw on ground, grip front handle with left hand and place right foot through rear handle.
- Pull starter rope handle until engine starts.
- Starting could require many pulls depending on how badly the unit is
- flooded. If engine still fails to start, re-
- fer to the TROUBLESHOOTING chart or call 1-800-235-5878.

## **OPERATING TIPS**

- Check chain tension before first use and after 1 minute of operation. See Chain Tension in the Maintenance section.
- Cut wood only. Do not cut metal, plastics, masonry, non-wood building materials, etc.
- Stop the saw if the chain strikes a foreign object. Inspect the saw and repair parts as necessary.
- Keep the chain out of dirt and sand.
   Even a small amount of dirt will quickly dull a chain and increase the possibility of kickback.
- Practice cutting a few small logs using the following steps. This will help you get the "feel" of using your saw before you begin a major sawing operation.
  - Squeeze the throttle trigger and allow the engine to reach full speed before cutting.
  - Begin cutting with the saw frame against the log.
  - Keep the engine at full speed the entire time you are cutting.
  - Allow the chain to cut for you. Exert only light downward pressure.
  - Release the throttle trigger as soon as the cut is completed, allowing the engine to idle. If you run the saw at full throttle without a cutting load, unnecessary wear can occur.
  - To avoid losing control when cut is complete, do not put pressure on saw at end of cut.
  - Stop engine before setting saw down.

## TREE FELLING TECHNIQUES

WARNING: Check for broken or dead branches which can fall while cutting causing serious injury. Do not cut near buildings or electrical wires if you do not know the direction of tree fall, nor cut at night since you will not be able to see well, nor during bad weather such as rain, snow, or strong winds, etc.

- Carefully plan your sawing operation in advance.
- Clear the work area. You need a clear area all around the tree so you can have secure footing.
- Study the natural conditions that can cause the tree to fall in a particular direction. These conditions include:
  - The wind direction and speed.
     The least of the trace. The least
  - The lean of the tree. The lean of a tree might not be apparent due to uneven or sloping terrain. Use a

plumb or level to determine the direction of tree lean.

- Weight and branches on one side.
- Surrounding trees and obstacles.
- Look for decay and rot. If the trunk is rotted, it can snap and fall toward the operator.
- Make sure there is enough room for the tree to fall. Maintain a distance of 2-1/2 tree lengths from the nearest person or other objects. Engine noise can drown out a warning call.
- Remove dirt, stones, loose bark, nails, staples, and wire from the tree where cuts are to be made.



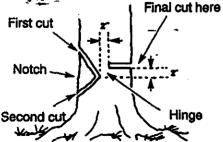
## FELLING LARGE TREES

(6 inches in diameter or larger)

The notch method is used to fell large trees. A notch is cut on the side of the tree in the desired direction of fall. After a felling cut is made on the opposite side of tree, the tree will tend to fall in the direction of the notch.

NOTE: If tree has large buttress roots, remove them before making the notch. NOTCH CUT AND FELLING TREE

• Make notch cut by cutting the top of the notch first. Cut through 1/3 of the diameter of the tree. Next complete the notch by cutting the bottom. See illustration. Once the notch is cut, remove the wedge of wood from tree.



• After removing the wood, make the felling cut on the opposite side of the notch. This is done by making a cut about two inches higher than the center of the notch. This will leave enough uncut wood between the felling cut and the notch to form a hinge.

This hinge will help prevent the tree from falling in the wrong direction.



NOTE: Before felling cut is complete, use wedges to open the cut when necessary to control the direction of fall. To avoid kickback and chain damage, use wood or plastic wedges, but never steel or iron wedges.

- Be alert to signs that the tree is ready to fall: cracking sounds, widening of the felling cut, or movement in the upper branches.
- As tree starts to fall, stop saw, put it down, and get away quickly on your planned retreat path.
- Be extremely cautious with partially fallen trees that may be poorly supported. When a tree doesn't fall completely, set the saw aside and pull down the tree with a cable winch, block and tackle, or tractor. Do not use your saw to cut down a partially fallen tree.

## CUTTING A FALLEN TREE (BUCKING)

Bucking is the term used for cutting a fallen tree to the desired log size.

**WARNING:** Do not stand on the log being cut. Any portion can roll causing loss of footing and control. Do not stand downhill of the log being cut.

### **IMPORTANT POINTS**

- Cut only one log at a time.
- Cut shattered wood very carefully; sharp pieces of wood could be flung toward operator.
- Use a sawhorse to cut small logs. Never allow another person to hold the log while cutting and never hold the log with your leg or foot.
- Do not cut in an area where logs, limbs, and roots are tangled. Drag logs into a clear area before cutting them.

### **BUCKING TECHNIQUES**

WARNING: If saw becomes pinched or hung in a log, don't try to force it out. You can lose control of the saw resulting in injury and/or damage to the saw. Stop the saw, drive a wedge of plastic



or wood into the cut until the saw can be removed easily. Restart saw and carefully reenter the cut. Do not use a metal wedge. Do not attempt to restart your saw when it is pinched or hung in a log.

Use a wedge to remove pinched saw



Turn saw OFF and use a plastic or wooden wedge to force cut open.

**Overcutting** begins on the top side of the log with the bottom of the saw against the log. When overcutting use light downward pressure.

Overcutting

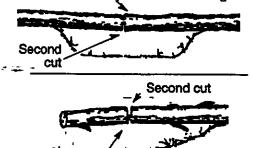


Undercutting involves cutting on the underside of the log with top of saw against the log. When undercutting use light upward pressure. Hold saw firmly and maintain control. The saw will tend to push back toward you.

WARNING: Never turn saw upside down to undercut. The saw cannot be controlled in this position.

Always make your first cut on the compression side of the log.

First cut on compression side of log

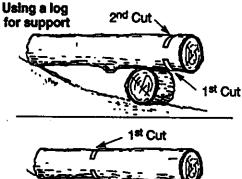


- And the second

First cut on compression side of log

#### **BUCKING WITHOUT A SUPPORT**

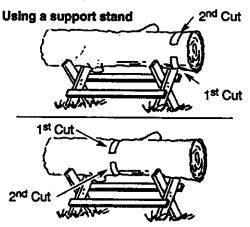
- Overcut through 1/3 of the diameter of the log.
- Roll the log over and finish with a second overcut.
- Watch for logs with a compresion
- stde. See illustration above for cutting logs with a compression side.





#### BUCKING USING A LOG OR SUPPORT STAND

- Remember your first cut is always on the compression side of the log. (Refer to the illustration below for your first and second cut).
- Your first cut should extend 1/3 of the diameter of the log.
- Finish with your second cut.



## LIMBING AND PRUNING

WARNING: Never climb into a tree to limb or prune. Do not stand on ladders, platforms, a log, or in any position which can cause you to lose your balance or control of the saw.

#### **IMPORTANT POINTS**

- Watch out for springpoles. Springpoles are small size limbs which can whip toward you, or pull you off balance. Use extreme caution when cutting small size limbs.
- Be alert for springback. Watch out for branches that are bent or under pressure. Avoid being struck by the branch or the saw when the tension in the wood fibers is released.
- Frequently clear branches out of the way to avoid tripping over them.

## LIMBING

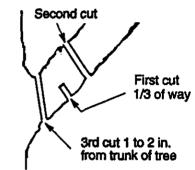
- Limb a tree only after it is cut down.
- Leave the larger limbs underneath the felled tree to support the tree as you work.
- Start at the base of the felled tree and work toward the top, sutting branches and limbs. Remove small limbs with one cut.
- Keep the tree between you and the chain.
- Remove larger, supporting branches with the 1/3, 2/3 cutting techniques described in the bucking section.
- Always use an overcut to cut small and freely hanging limbs. Undercutting could cause limbs to fall and pinch the saw.

## PRUNING

WARNING: Limit pruning to limbs shoulder height or below. Do not cut if

branches are higher than your shoulder. Get a professional to do the job.

- Make your first cut 1/3 of the way through the bottom of the limb.
- Next make a second cut all the way through the limb.
- Finish the pruning operation by using an overcut so that the stump of the limb protrudes 1 to 2 inches from the trunk of the tree.



## MAINTENANCE

## **CUSTOMER RESPONSIBILITIES**

Fill in dates as you complete regular service	Before Use	After Use	Every 5 hrs.	Every 25 hrs.	Yearty	Service Dates
Check for damaged/worn parts	~					
Check for loose fasteners/parts	~					
Check chain tension	~					
Check chain sharpness	~					
Check guide bar	~					
Clean unit & labels		~				
Clean air filter			~			
Clean/inspect spark arrestor screen & inspect muffler				7		
Replace spark plug					-	

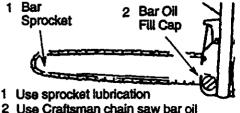
### **GENERAL RECOMMENDATIONS**

The warranty on this unit does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, the operator must maintain unit as instructed in this manual. Various adjustments will need to be made periodically to property maintain your unit.

 Once a year, replace the spark plug, air filter element, and check guide bar and chain for wear. A new spark plug and air filter element assures proper air-fuel mixture and helps your engine run better and last longer.

**WARNING:** Disconnect the spark plug before performing maintenance except for carburetor adjustments.

### LUBRICATION



## CHECK FOR DAMAGED OR WORN PARTS

Replacement of damaged/worn parts should be referred to your Sears Service Center.

NOTE: It is normal for a small amount of oil to appear under the saw after engine stops. Do not confuse this with a leaking oil tank.

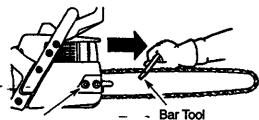
- On/Stop Switch Ensure On/Stop switch functions properly by moving the switch to the "Stop" position. Make sure engine stops; then restart engine and continue.
- Fuel Tank Do not use saw if fuel tank shows signs of damage or leaks.
- Oil Tank -- Do not use saw if oil tank shows signs of damage or leaks.

## CHECK FOR LOOSE FASTENERS AND PARTS

- Bar Clamp Nut
- Chain
- Muffler
- Cylinder Shield
- Air Filter
- Clutch Drum/Sprocket
- Handle Screws
- Vibration Mounts
- Starter Housing
- Handguard

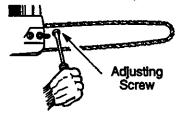
## **CHECK CHAIN TENSION**

• Use the screwdriver end of the bar tool to move chain around guide bar to ensure kinks do not exist. The chain should rotate freely.

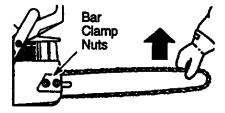


**Bar Clamp Nuts** 

- Loosen bar clamp nuts until they are finger tight against the bar clamp.
- Turn adjusting screw until chain barely touches the bottom of guide bar.



- Using bar tool, roll chain around guide bar to ensure all links are in bar groove.
- Lift up tip of guide bar to check for sag. Release tip of guide bar, then turn adjusting screw until sag does not exist.
- While lifting tip of guide bar, tighten bar clamp nuts with the bar tool. Torque to 10-15 ft-lbs.



- Use the screwdriver end of the bar tool to move chain around guide bar.
- If chain does not rotate, it is too tight. Slightly loosen bar clamp nuts and loosen chain by turning the adjusting screw. Retighten bar clamp nuts.
- If chain is too loose, it will sag below the guide bar. DO NOT operate the saw if the chain is loose.

## **CHECK CHAIN SHARPNESS**

A sharp chain makes wood chips. A dull chain makes a sawdust powder and cuts slowly.

## **CHAIN SHARPENING**

Chain sharpening requires special tools. You can purchase sharpening tools at Sears or go to a professional chain sharpener.

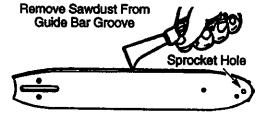
## **CHECK GUIDE BAR**

Conditions which require guide bar maintenance:

• Saw cuts to one side or at an angle.

 Saw has to be forced through the cut.
 Inadequate supply of oil to bar/chain. Check the condition of guide bar each time chain is sharpened. A worn guide bar will damage the chain and make cutting difficult. To maintain guide bar:

- Move On/Stop switch to "Stop."
- Remove bar and chain from saw.
- Clean all sawdust and any other debris from the guide bar groove and sprocket hole after each use.



- Add lubricant to sprocket hole after each use.
- Burring of guide bar rails is a normal process of rail wear. Remove these burrs with a flat file.
- When rail top is uneven, use a flat file to restore square edges and sides.

Иſ



I I Worn Groove

Worn Groove Correct Groove Replace guide bar when the groove is worn, the guide bar is bent or cracked, or when excess heating or burring of the rails occurs. If replacement is necessary, use only the guide bar specified for your saw in the repair parts list or on the decal located on the chain saw.

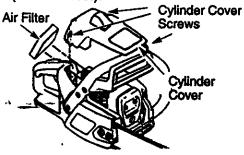
## **CLEAN UNIT & LABELS**

- Clean the unit using a damp cloth with a mild detergent.
- Wipe off unit with a clean dry cloth.

## **CLEAN AIR FILTER**

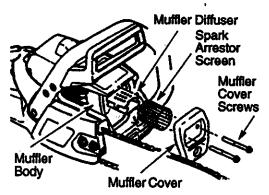
A dirty air filter decreases the life and performance of the engine and increases fuel consumption and harmful emissions. Always clean your air filter after 15 tanks of fuel or 5 hours of operation, whichever comes first. Clean more frequently in dusty conditions. A used air filter can never be completely cleaned. It is advisable to replace your air filter with a new one after every 50 hours of operation, or annually, whichever comes first. To clean filter:

- Loosen 3 screws on cylinder cover.
- Remove cylinder cover.
- Remove air filter.
- Clean the air filter using hot soapy water. Rinse with clean cool water. Air dry completely before reinstalling.
- Lightly oil air filter before installing to improve the efficiency of air filter. Use 2-cycle engine oil or motor oil (SAE 30). Squeeze excess oil from filter.
- Reinstall air filter.
- Reinstall cylinder cover and 3 screws (15-20 in-lbs.).



## INSPECT MUFFLER AND SPARK ARRESTOR SCREEN

As the unit is used, carbon deposits build up on the muffler and spark arrestor screen, and must be removed to avoid creating a fire hazard or affecting engine performance. Replace the spark arrestor screen if breaks occur.



## CLEANING THE SPARK ARRESTOR SCREEN

Cleaning is required every 25 hours of operation or annually, whichever comes first.

- Loosen and remove the 2 muffier cover screws.
- Remove the muffler cover (cover snaps off muffler body).
- Remove muffler diffuser and spark arrestor screen assembly. Notice the orientation of these parts for reassembling.
- Clean the spark arrestor screen with a wire brush. Replace screen if breaks are found.
- Replace any broken or cracked muffler parts.
- Reinstall diffuser and spark arrestor screen assembly with round holes facing up.
- Reinstall muffler cover and 2 screws (7-8 ft-lbs).

## **REPLACE SPARK PLUG**

The spark plug should be replaced each year to ensure the engine starts easier and runs better. Ignition timing is fixed and nonadjustable.

- Loosen 3 screws on cylinder cover.
- Remove the cylinder cover.
- Pull off the spark plug boot.
- Remove spark plug from cylinder and discard.



- Replace with Champion RCJ7Y spark plug and tighten with a 3/4 inch socket wrench (10-12 ft-lbs). Spark plug gap should be .025 in.
- · Reinstall the spark plug boot.
- Reinstall the cylinder cover and 3 screws (15-20 in-lbs).



## SERVICE AND ADJUSTMENTS

## CHAIN REPLACEMENT

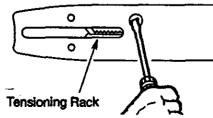
**CAUTION:** Wear protective gloves when handling chain. The chain is sharp and can cut you even when it is not moving.

It is normal for a new chain to stretch during the first 15 minutes of operation. You should recheck your chain tension frequently and adjust the chain tension as required. See Chain Tension section.

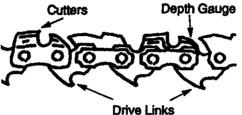
- Move On/Stop switch to the Stop position.
- Replace the old chain when it becomes worn or damaged.
- Use only the Low-Kickback replacement chain specified in the repair parts list. The correct replacement bar and chain is also specified on a decal located on the chain saw.
- See your Sears Service Center to replace and sharpen individual cutters on your chain.
- Remove bar clamp nuts.
- Remove bar clamp.
- Remove the old chain.



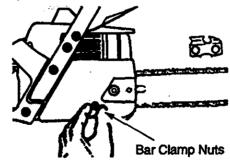
• Turn adjusting screw on bar to move the tensioning rack as far as it will go toward the front of the bar.



- Slide the guide bar rearward until it stops against the sprocket.
- Carefully remove new chain from package. Hold chain with the drive links as shown.



- Place chain over and behind clutch.
- Fit the bottom of the drive links be-
- tween the teeth in the sprocket nose.
- Fit chain drive links into bar groove.
- Pull guide bar forward until the chain is snug in the guide bar groove.
- Install the bar clamp.
- Install bar clamp nuts; finger tighten only. Do not tighten any further at this point.



**CHAIN ADJUSTMENT** See "Chain Tension" in Maintenance section.

## **CLEAN FUEL FILTER**

To clean fuel filter, drain your unit by running dry of fuel, remove fuel cap/retainer assembly from tank. Pull filter from tank and remove from line. Clean with mild detergent and rinse. Dry thoroughly, reassemble.

## CARBURETOR ADJUSTMENT

WARNING: The chain will be moving during most of this procedure. Wear your protective equipment and observe all safety precautions. During the low speed mixture adjustment recheck idle speed after each turn of the screw. The chain must not move at idle speed.

Carburetor adjustment is critical and if done improperly can permanently damage the engine as well as the carburetor. If you require further assistance or are unsure about performing this procedure, call our customer assistance help line at 1-800-235-5878.

Old fuel, a dirty air filter, dirty fuel filter, or flooding may give the impression of an improperly adjusted carburetor. Check these conditions before adjusting the carburetor.

The carburetor has been carefully set at the factory. Adjustments may be necessary if you notice any of the following conditions:

- Chain moves at idle. See "Idle Speed" under adjusting procedure.
- Saw will not idle. See "Idle Speed" and "Low Speed Mixture"under adjusting procedure.
- Engine dies or hesitates when it should accelerate. See "Acceleration Check" under adjusting procedure.
- Loss of cutting power. See "High Speed Mixture H" under adjusting procedure.

There are three adjustment screws on the carburetor. They are labeled H, L, and T. They are located in the area just above the primer bulb.

## CARBURETOR PRESETS

When making adjustments, do not force the plastic limiter caps beyond the stops or damage will occur. If carburetor presets are not needed, proceed to "Idle Speed-T."

- Turn both mixture screws counterclockwise until they stop.
- Turn the idle speed screw clockwise until it stops. Now turn counterclockwise 4-1/2 full turns.

Start motor, let it run for 3 minutes, and proceed to the adjustment section. If engine does not start, refer to troubleshooting chart or call 1-800-235-5878. If engine performance is acceptable at the preset positions and there is no chain movement at idle, no further adjustment is necessary.

## **ADJUSTING PROCEDURE**

### Idle Speed-T

Allow engine to idle. Adjust speed until engine runs without chain movement or stalling.

- Turn clockwise to increase engine speed if engine stalls or dies.
- Turn counterclockwise to decrease speed.

No further adjustments are necessary if chain does not move at idle speed and if performance is satisfactory.

#### Low Speed Mixture-L

Allow engine to idle. Then accelerate the engine and note performance. If engine hesitates, bogs down, or smokes during acceleration, turn mixture screw clockwise in 1/16-turn increments until performance is satisfactory. Repeat this procedure as necessary for proper adjustment. After completing adjustments, check for acceleration and chain movement at idle. Reset if necessary.

#### High Speed Mixture-H

DO NOT operate engine at full throttle for prolonged periods while making adjustments. Damage to the engine can occur. Make a test cut. Based on performance of the saw while cutting, adjust the high speed mixture setting in 1/16-turn increments as follows:

- Clockwise until saw has good power in the cut with no hesitation. Do not adjust by sound or speed, but judge by how well the saw performs in the cut.
- Counterclockwise if the saw has speed, but dies in the cut or lacks power in the cut.

After completing adjustments, check for acceleration and chain movement at idle. Reset if necessary.

#### **Acceleration Check**

If the engine dies or hesitates instead of accelerating, turn the low speed mixture adjustment counterclockwise until you have smooth acceleration with no chain movement at idle. Recheck and adjust as necessary for acceptable performance.



## STORAGE

Prepare your unit for storage at the end of the season or if it will not be used for 30 days or more.

#### WARNING:

- Allow the engine to cool, and secure the unit before storing or transporting.
- Store chain saw and fuel in a well ventilated area where fuel vapors cannot reach sparks or open flames from water heaters, electric motors or switches, furnaces, etc.
- Store chain saw with all guards in place and position chain saw so that any sharp object cannot accidentally cause injury.
- Store chain saw well out of the reach of children.

### **EXTERNAL SURFACES**

If your chain saw is to be stored for a period of time, clean it thoroughly before storage. Store in a clean dry area.

- Lightly oil external metal surfaces and guide bar.
- Dil the chain and wrap it in heavy paper or cloth.

### FUEL SYSTEM

Under Fueling Engine in the Operating Section of this manual, see message labeled IMPORTANT regarding the use of gasohol in your chain saw. Fuel stabilizer is an acceptable alterna-

tive in minimizing the formation of fuel gum deposits during storage. Add stabilizer to the gasoline in the fuel tank or fuel storage container. Follow the mix instructions found on stabilizer containers. Run engine at least 5 minutes after adding stabilizer.

CRAFTSMAN 40:1, 2-cycle engine oil (air cooled) is especially blended with fuel stabilizer. If you do not use this Sears oil, you can add a fuel stabilizer to your fuel tank.

#### ENGINE

- Remove spark plug and pour 1 teaspoon of 40:1, 2-cycle engine oil (air cooled) through the spark plug opening. Slowly pull the starter rope 8 to 10 times to distribute oil.
- Replace spark plug with new one of recommended type and heat range.
  Clean air filter.
- Check entire unit for loose screws, nuts, and bolts. Replace any damaged, broken, or worn parts.
- At the beginning of the next season, use only fresh fuel having the proper gasoline to oil ratio.

#### OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if it starts to rust.

## **TROUBLE SHOOTING CHART**

TROUBLE	CAUSE	REMEDY
Engine will not start or will run only a few seconds after starting.	<ul> <li>Ignition switch off.</li> <li>Engine flooded.</li> <li>Fuel tank empty.</li> <li>Spark plug not firing.</li> <li>Fuel not reaching carburetor.</li> </ul>	<ul> <li>Move Ignition switch to ON.</li> <li>See "Starting Instructions."</li> <li>Fill tank with correct fuel mixture.</li> <li>Install new spark plug.</li> <li>Check for dirty fuel filter; replace. Check for kinked or split fuel line; repair or replace.</li> </ul>
	Carburetor requires     adjustment.	See "Carburetor Adjustments."
Engine will not idle property.	<ul> <li>None of the above.</li> <li>Idle speed set too high or too low.</li> </ul>	Contact Sears Service.     See "Carburetor Adjustments."
	Low Speed Mixture requires adjustment.	See "Carburetor Adjustments."
	<ul> <li>Crankshaft seals worn.</li> <li>Compression low.</li> <li>None of the above.</li> </ul>	Contact Sears Service.     Contact Sears Service.     Contact Sears Service.
Engine will not accelerate, lacks power,	<ul><li> Air filter dirty.</li><li> Spark plug fouled.</li></ul>	<ul> <li>Clean or replace air filter.</li> <li>Clean or replace plug and regap.</li> </ul>
or dies under a load.	<ul> <li>Carburetor requires adjustment.</li> <li>Exhaust ports or muf-</li> </ul>	See "Carburetor Adjustments."     Contact,Sears Service.
	<ul><li>fler outlets plugged.</li><li>Compression low.</li><li>None of the above.</li></ul>	Contact Sears Service.     Contact Sears Service.
Engine smokes excessively.	<ul> <li>Choke partially on.</li> <li>Fuel mixture incorrect.</li> </ul>	<ul> <li>Adjust choke.</li> <li>Empty fuel tank and refill with correct fuel mixture.</li> </ul>
	<ul> <li>Air filter dirty.</li> <li>High Speed Mixture requires adjustment.</li> </ul>	Clean or replace air filter.     See "Carburetor Adjustments."
	Crankcase leak.	Contact Sears Service.
Engine runs hot.	<ul> <li>Fuel mixture incorrect.</li> <li>Spark plug incorrect.</li> <li>High Speed Mixture set too lean.</li> </ul>	<ul> <li>See "Fueling Your Unit."</li> <li>Replace with correct plug.</li> <li>See "Carburetor Adjustments."</li> </ul>
	• Exhaust ports or muf- fler-outlets plugged.	Contact Sears Service.
	<ul> <li>Carbon build-up on muffler outlet screen.</li> <li>Fan housing/cylinder</li> </ul>	Clean spark arrestor screen.     Clean area.
	fins dirty. • None of the above.	Contact Sears Service.
Oil inadequate for bar and chain	<ul> <li>Oil tank empty.</li> <li>Oil pump or oil filter clogged.</li> </ul>	<ul> <li>Fill oil tank.</li> <li>Contact Sears Service.</li> </ul>
lubrication.	Guide bar oil hole blocked.	Remove bar and clean.

TROUBLE	CAUSE	REMEDY
Chain moves at idle speed.	<ul> <li>Idle speed requires adjustment.</li> </ul>	See "Carburetor Adjustments."
	Clutch requires repair.	Contact Sears Service.
Chain does not move	Chain tension too	See "Chain Tension."
when engine is accelerated.	Carburetor requires     adjustment.	See "Carburetor Adjustments."
	Guide bar rails     pinched.	Repair or replace.
	<ul> <li>Clutch slipping.</li> </ul>	Contact Sears Service.
Chain clatters or cuts roughly.	<ul> <li>Chain tension incorrect.</li> <li>Cutters damaged.</li> <li>Chain worn.</li> <li>Cutters dull, improperty sharpened, or depth gauges too high.</li> </ul>	<ul> <li>See "Chain Tension."</li> <li>Contact Sears Service.</li> <li>Resharpen or replace chain.</li> <li>See "Sharpening Chain."</li> </ul>
	<ul> <li>Sprocket worn.</li> <li>Chain installed backwards.</li> </ul>	<ul> <li>Contact Sears Service.</li> <li>Install chain in right direction.</li> </ul>
Chain stops within the cut.	Chain cutter tops not filed flat.	• See "Sharpening Chain."
	Guide bar burred or bent; rails uneven.	Repair or replace guide bar.
	Clutch slipping	Contact Sears Service.
Chain cuts at an angle.	Cutters damaged on one side.	See "Sharpening Chain."
	<ul><li>Chain dull on one side.</li><li>Guide bar bent or worn.</li></ul>	<ul> <li>See "Sharpening Chain."</li> <li>Replace guide bar.</li> </ul>

## TROUBLE SHOOTING CHART - Continued

If situations occur which are not covered in this manual, use care and good judgement. If you need assistance, contact Sears Service or the CUSTOMER ASSISTANCE HELPLINE at 1-800-235-5878.

## **U. S. EPA/CALIFORNIA EMISSION CONTROL** WARRANTY STATEMENT

## **YOUR WARRANTY RIGHTS AND** OBLIGATIONS

The U.S. Environmental Protection Agency/California Air Resources Board and SEARS, ROEBUCK AND CO., USA are pleased to explain the emissions control system warranty on your lawn and garden equipment engine. All new utility and lawn and garden equipment engines must be designed, built, and equipped to meet the stringent antismog standards. SEARS must warrant the emission control system on your lawn and garden equipment engine for the pe-Hods of time listed below provided there

has been no abuse, neglect, or improper As the lawn and garden equipment en-

maintenance of your lawn and garden equipment engine.

Your emission control system includes parts such as the carburetor and the ignition system.

Where a warrantable condition exits, SEARS will repair your lawn and garden equipment engine at no cost to you. Expenses covered under warranty include diagnosis, parts and labor.

#### MANUFACTURER'S WARRANTY COVERAGE --

If any emissions related part on your engine (as listed under Emissions Control Warranty Parts List) is defective or a defect in the materials or workmanship of the engine causes the failure of such an emission related part, the part will be re-

## paired or replaced by SEARS. OWNER'S WARRANTY RESPON-SIBILITIES -

gine owner, you are responsible for the performance of the required maintenance listed in your Owner's Manual. SEARS recommends that you retain all receipts covering maintenance on your lawn and garden equipment engine, but SEARS cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

As the lawn and garden equipment engine owner, you should be aware that SEARS may deny you warranty coverage if your lawn and garden equipment engine or a part of it has failed due to abuse, neglect, improper maintenance, unapproved modifications, or the use of parts not made or approved by the original equipment manufacturer.

You are responsible for presenting your lawn and garden equipment engine to a SEARS authorized repair center as soon as a problem exists. Warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days. If you have any questions regarding your warranty rights and responsibilities, you should contact your nearest authorized service center or call SEARS at 1–800–473–7247.

#### WARRANTY COMMENCEMENT DATE ---

The warranty period begins on the date the lawn and garden equipment engine is purchased.

#### LENGTH OF COVERAGE --

This warranty shall be for a period of two years from the initial date of purchase.

## WHAT IS COVERED --

#### REPAIR OR REPLACEMENT OF PARTS --

Repair or replacement of any warranted part will be performed at no charge to the owner at an approved SEARS servicing center.

If you have any questions regarding your warranty rights and responsibilities, you should contact your nearest authorized service center or call SEARS at 1–800–473–7247.

## WARRANTY PERIOD --

Any warranted part which is not scheduled for replacement as required maintenance, or which is scheduled only for regular inspection to the effect of "repair or replace, as necessary" shall be warranted for 2 years. Any

warranted part which is scheduled for replacement as required maintenance shall be warranted for the period of time up to the first scheduled replacement point for that part.

## **DIAGNOSIS --**

The owner shall not be charged for diagnostic labor which leads to the determination that a warranted part

is defective if the diagnostic work is performed at an approved SEARS servicing center.

**CONSEQUENTIAL DAMAGES** – – SEARS may be liable for damages to other engine components caused by the failure of a warranted part still under warranty.

## WHAT IS NOT COVERED ---

All failures caused by abuse, neglect, or improper maintenance are not covered.

## ADD-ON OR MODIFIED PARTS ---

The use of add-on or modified parts can be grounds for disallowing a warranty claim. SEARS

is not liable to cover failures of warranted parts caused by the use of add—on or modified parts.

## HOW TO FILE A CLAIM ---

If you have any questions regarding your warranty rights and responsibilities, you should contact your nearest authorized service center or call SEARS at 1-800-473-7247.

## WHERE TO GET WARRANTY SERVICE --

Warranty services or repairs shall be provided at all SEARS at 1-800-473-7247 service centers.

## MAINTENANCE, REPLACEMENT AND REPAIR OF EMISSION RE-LATED PARTS ---

Any SEARS approved replacement part used in the performance of any warranty maintenance or repair on emission related parts will be provided without charge to the owner if the part is under warranty.

## EMISSION CONTROL WARRAN-TY PARTS LIST --

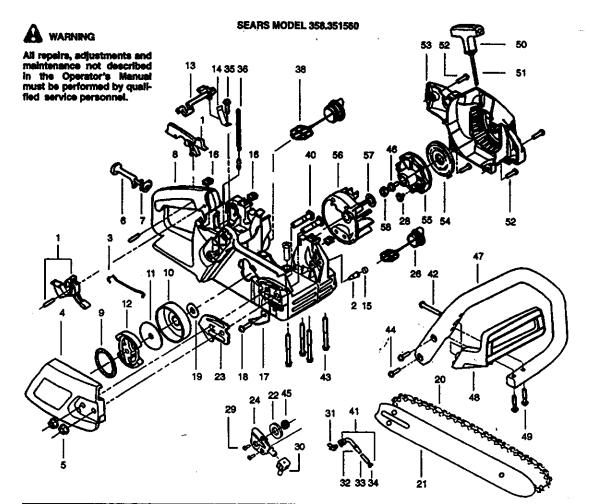
#### 1. Carburetor

- 2. Ignition System
  - a. Spark Plug, covered up to maintenance schedule.
  - b. Ignition Module

## **MAINTENANCE STATEMENT ---**

The owner is responsible for the performance of all required maintenance as defined in the owner's manual.

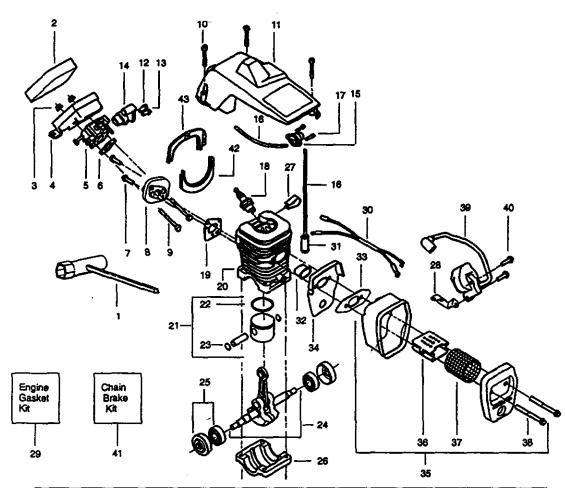
## **REPAIR PARTS**



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530069724	Trigger & Lockout Kit	24.	530071259	Oil Pump Kit	49.	530015940	Screw
		(Includes Pin)	1		(Incl. 30, 31 & 45)	50.	530037485	Starter Handle
2.	530026119	Check Valve	26.	530010848	Oil Cap Ass'y.	51.	530069232	Rope Kit
3.	530037809	Wire — Throttle	28.	530016060	Screw	52.	530015892	Screw
<u>.</u>	530037803	Clutch Cover	29.	530016064	Screw	53.	530049336	Fan Housing
5.7		Nut - Bar Mounting	30.	530019205	Seal Block	54.	530027531	Recoil Spring
6.	530047989	Choke Lever	31.	530049477	Elbow-Oil Pickup	55.	530037817	Starter Pulley
7.	530038406	Grommet-Choke Knob	32.	530038373	Pick-Up Oiler	58.	530039209	Flywheel Ass'y.
8.	530069803	Chassis Kit	33.	530037821	Oil Filter	57.	530015127	Washer-Flywheel
9.	530094188	Clutch Spring	34.	530030189	Plug-Oil Filter	58.	530016134	Nut-Flywheel
10.	530047081	Clutch Drum Ass'y -	35.	530015775	Screw			
	1	w/Brg.	38.	530069247	Fuel Line Kit			
11.	530015611	Washer - Clutch			(Large Dia.)			· ·
12.	530014949	Clutch Ass'v.	38.	530047192	Fuel Cap Ass'y.	No	t Shown	1
13.	530038227	Switch Lever			w/Retainer	ł I		'
14.	530016149	Switch Spring	40.	530016133	Bolt - Bar		530087619	Operator Manual
15.	530038264	Plug-Bronze Vent	41.	530047663	Oil-Pickup Ass'y.	1	530053834	Decal-Bar Clamp
16.	530015922	Nut			(Incl. 32, 33 & 34)	1	530053819	Decal-Fan Housing
17.	530029850	Chain Catcher	42	530016020	Screw			•
18.	530015814	Screw	43.	530016132	Screw			
19.	530015907	Washer - Thrust	44.	530015814	Screw			
20.	71-3629	Chain-16"	45.	530037820	Worm Gear Spring	1.1		
21.	71-36596	Bar-16"	48.	530015920	Screw	1		•
22	530019231	Dust Seal	47.	530037799	Front Handle			
23	530038238	Bar Mounting Plate	48.	530038224	Handguard			Į
1 - 24					1			1

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## **REPAIR PARTS**

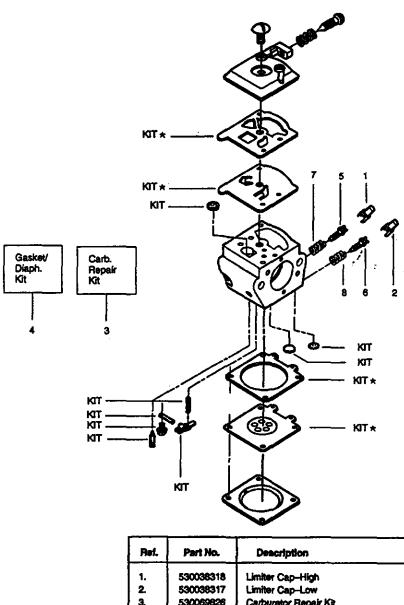


Ref.	Part No.	Description	Ref.	Part No.	Description
1,	530031163	Bar Wrench	25.	530047827	Seal & Bearing Ass'y.
2.	530037793	Foam-Air Filter	26.	530037935	Cap-Crankcase
3.	530016101	Nut	27.	530016136	Clip-High Tension Lead
4.	530037804	Air Filter Housing	28.	530047442	Ground Strap
5	-530069703	Carburetor Kit (Incl. 12 & 13)	29.	530069608	Engine Gasket Kit (Incl. 6, 17, 19 & 33)
6.	530019239	Carb. Gasket	30.	530052298	Wire Harness Ass'y.
7.	530015810	Screw ~	31.	530014362	Fuel Pickup Ass'y.
8.	530049700	Carburetor Adapter	32.	530037652	Heat Insulator
9.	530016187	Screw.	33.	530019221	Muttler Gasket
10.	530016102	Scraw	34.	530049870	Muttler Back Plate
11.	530053184	Cylinder Shield	35.	530047207	Multier Ass'y.
12.	530038318	Limiter Cap-High			(Incl. 33-34 & 36-38)
13.	530038317	Limiter Cap-Low	36.	530037813	Muttler Dittuser
14	530049244	Grommet-Carb Adjust	37.	530036103	Spark Screen
15.	530047213	Air Purge Ass'y.	38.	530016132	Screw
16.	530069216	Primer Line Kit	39.	530052277	Ignition Module
		(Smail Die)	40.	530015814	Ścrew
17.	530015780	Screw	41.	952706606	Chain Brake Kit
18.	71-85849	Spark Plug (CJ-7Y)	42.	530049714	Seel-Carb. Adapter (Lower)
19.	530019249	Gasket-Carb Adaptor	43.	530049715	Seal-Carb. Adapter (Upper)
20.	530069606	Cylinder Kit	Net	Shown	
21.	530069604	Piston Kit			
	_	(Incl. 22 & 23)		530038488	Decal-Stop
22	530029805	Piston Ring		530049248	Decal-Starting Instruction
23.—	530015697	Retainer-Piston Pin		530053837	Decal-Bar & Chain
24.	530047062	Crankshalt Ass'y.		530038797	Scabbard-16"

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## **REPAIR PARTS**

## Carburstor Assembly Kit Number #530069703



3.	530069826	Carburetor Repair Kit
		(KIT = Contents)
4.	530069844	Gasket/Diaphragm Kit
		( *= Contents)
5.	530035383	Needle-Low Speed
6.	530035384	Needle-High Speed
7.	530035293	Needle Spring-Low Speed
8.	530035295	Needle Spring-High Speed
1	1	1

For the repair or replacement parts you need delivered directly to your home

Call 7 am – 7 pm, 7 days a week

## 1-800-366-PART

(1-800-366-7278) Para ordenar piezas con entrega a domicilio – 1-800-659-7084

For in-house major brand repair service Call 24 hours a day, 7 days a week

## 1-800-4-REPAIR

(1-800-473-7247) Para pedir servicio de reparación a domicilio - 1-800-676-5811

For the location of a Sears Parts and Repair Center in your area Call 24 hours a day, 7 days a week **1-800-488-1222**  REPAIR SERVI

For information on purchasing a Sears Maintenance Agreement or to inquire about an existing Agreement Call 9 am – 5 pm, Monday–Saturday **1-800-827-6655** 

When requesting service or ordering parts, always provide the following information:

- Product Type
- Part Number
- Model Number
   Part Description



America's Repair Specialists