Owner's Manual

CRAFTSMAN°

15.5 HP
ELECTRIC START
42" MOWER
6 SPEED TRANSAXLE
LAWN TRACTOR

Model No. 917.270613



- Safety
- Assembly
- Operation
- Maintenance
- Repair Parts





CAUTION:

Read and follow all Safety Rules and Instructions before operating this equipment. For answers to your questions about this product, Call:

1-800-659-5917 Sears Craftsman Help Line5 am - 5 pm, Mon - Sat

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WARRANTY

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN RIDING EQUIPMENT

For two (2) years from the date of purchase, if this Craftsman Riding Equipment is maintained, lubricated and tuned up according to the instructions in the owner's manual, Sears will repair or-replace, free of charge, any parts found to be defective in material or workmanship.

This Warranty does not cover:

- Expendable items which become worn during normal use, such as blades, spark plugs, air cleaners, belts, etc.
- Tire replacement or repair caused by punctures from outside objects, such as nails, thorns, stumps, or glass.
- Repairs necessary because of operator abuse, negligence, improper storage or accident or the failure to maintain the equipment according to the instructions contained in the owner's manual.
- · Riding equipment used for commercial or rental purposes.

LIMITED 90 DAY WARRANTY ON BATTERY

For ninety (90) days from date of purchase, if any battery included with this riding equipment proves defective in material or workmanship and our testing determines the battery will not hold a charge, Sears will replace the battery at no charge. In-home warranty service on your Craftsman riding equipment is available at no charge for 30 days from the date of purchase. Please contact your nearest service center. After 30 days from the date of purchase, warranty service is available by taking your Craftsman riding equipment to your nearest Sears Service Center. (In-home warranty service will still be available after 30 days from the date of purchase but a standard trip charge will apply). This warranty applies only while this product is in the United States. This Warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

Sears, Roebuck and Co., D/817 WA, Hoffman Estates, IL 60179

SAFETY RULES

GENERAL OPERATION

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.

- · Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do
 not operate the mower without either
 the entire grass catcher or the guard in
 place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.

SAFETY RULES

- Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs,
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.

SLOPE OPERATION

Slopes are a major factor related to lossof-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

DO:

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.

DO NOT:

- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do <u>not</u> mow on wet grass. Reduced traction could cause sliding.

- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use grass catcher on steep slopes.

CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
 - Use only an approved container.
 - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
 - Never refuel the machine indoors.
 - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices.
 Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.

SAFETY RULES

- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut.
 Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently.
 Adjust and service as required.











- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- · Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.

▲Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME AWARE!!! YOUR SAFETY IS INVOLVED.

▲ CAUTION: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs always disconnect spark plug wire and place wire where it cannot contact spark plug.

- Mow up and down slopes (15° Max), not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.

AWARNING: The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

PRODUCT SPECIFICATIONS

| : 110D001 | DII IOATIONO |
|-----------------------------------|--|
| GASOLINE CAPACITY AND TYPE: | 1.25 GALLONS UNLEADED REGULAR |
| OIL TYPE (API-SF/SG/SH): | SAE 30 (above 32°F) SAE 5W-30 (below 32°F) |
| OIL CAPACITY: | 3.0 PINTS |
| SPARK PLUG: (GAP: .030") | Champion RC12YC |
| VALVE CLEARANCE: | INTAKE: .003"057" EXHAUST: .005"007" |
| GROUND SPEED (MPH): | FORWARD: 1ST 1.1 2ND 1.4 3RD 2.2 4TH 3.3 5TH 4.4 6TH 4.9 REVERSE: 1.4 |
| TIRE PRESSURE: | FRONT: 14 PSI REAR: 12 PSI |
| CHARGING SYSTEM: | 3 AMPS BATTERY 5 AMPS HEADLIGHTS |
| BATTERY: | AMP/HR: 25 MIN. CCA: 190 CASE SIZE: U1R |
| BLADE BOLT TORQUE: | 27–35 FT. LBS. |

CONGRATULATIONS on your purchase of a Craftsman Tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest Sears Authorized Service Center. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

MAINTENANCE AGREEMENT

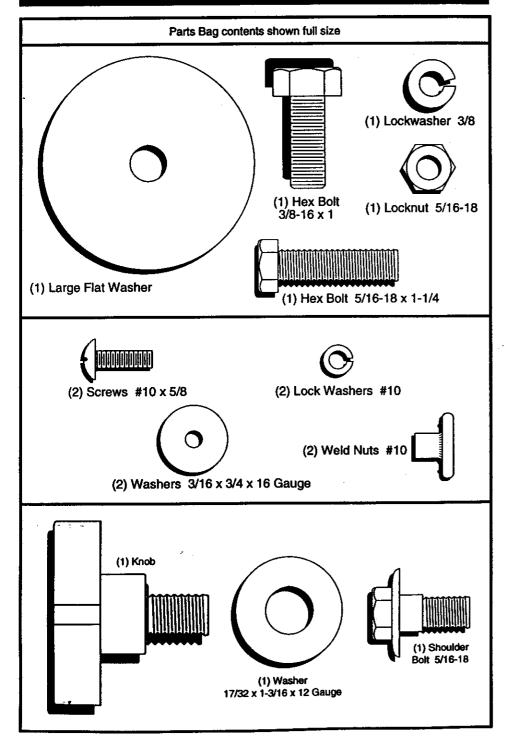
A Sears Maintenance Agreement is available on this product. Contact your nearest Sears store for details.

CUSTOMER RESPONSIBILITIES

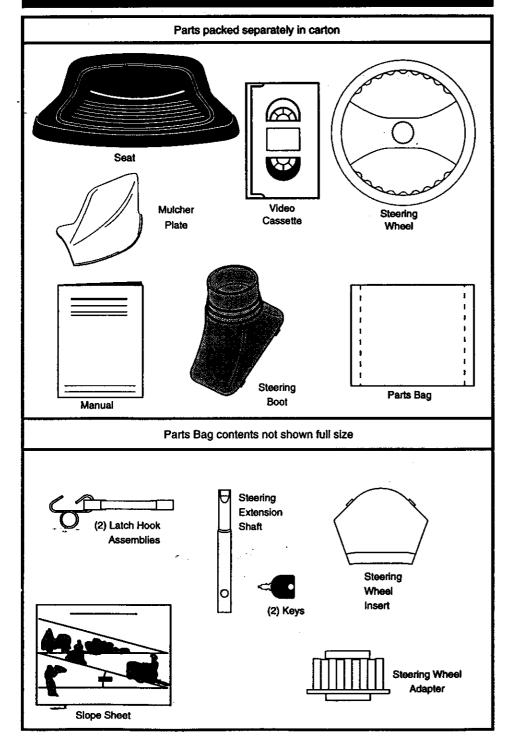
- · Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Maintenance" and "Storage" sections of this owner's manual.

AWARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest Sears Authorized Service Center (See REPAIR PARTS section of this manual).

CONTENTS OF HARDWARE PACK



CONTENTS OF HARDWARE PACK



ASSEMBLY

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness. Review the video cassette before you begin.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes you need are listed below.

- (1) 9/16" wrench
- (1) Utility knife
- (2) 1/2" wrench
- (1) Pliers
- (1) Tire pressure gauge
- (1) Phillips Screw driver

When right or left hand is mentioned in this manual, it means, from your point of view, when you are in the operating position (seated behind the steering wheel).

TO REMOVE TRACTOR FROM CARTON

UNPACK CARTON

- Remove all accessible loose parts and parts boxes from shipping carton (See page 6).
- Cut, from top to bottom, along lines on all four corners of shipping carton, and lay panels flat.
- Check for any additional loose parts or boxes and remove.

BEFORE ROLLING TRACTOR OFF SKID

ATTACH STEERING WHEEL

ASSEMBLE EXTENSION SHAFT AND BOOT

 Slide extension shaft onto lower steering shaft. Align mounting holes in extension and lower shafts and install 5/16 hex bolt and locknut. Tighten securely.

IMPORTANT: Tighten bolt and nut securely to 18-22 ft. lbs. torque.

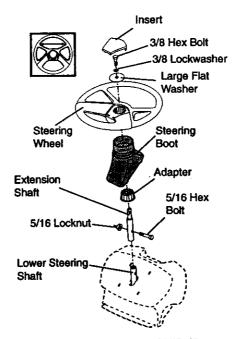
 Place tabs of steering boot over tab slots in dash and push down to secure.

INSTALL STEERING WHEEL

- Position front wheels of the tractor so they are pointing straight forward.
- Slide steering wheel adapter onto steering shaft extension.
- Position steering wheel so cross bars are horizontal (left to right) and slide inside boot and onto adapter.

- Assemble large flat washer, 3/8 lock washer, 3/8 hex bolt and tighten securely.
- Snap steering wheel insert into center of steering wheel.
- Remove protective materials from tractor hood and grill.

IMPORTANT: Check for and remove any staples in skid that may puncture tires where tractor is to roll off skid.

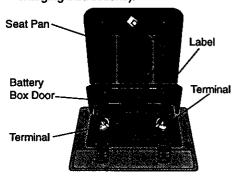


TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.
- Place gearshift lever in neutral (N) position.
- · Roll tractor forward off skid.
- Remove banding holding discharge guard up against tractor.

HOW TO SET UP YOUR TRACTOR CHECK BATTERY

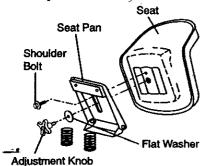
- Lift seat pan to raised position and open battery box door.
- If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps. (See "BATTERY" in MAINTE-NANCE section of this manual for charging instructions).



INSTALL SEAT

Adjust seat before tightening adjustment knob.

- Remove cardboard packing on seat pan.
- Place seat on seat pan and assemble shoulder bolt. Tighten shoulder bolt securely.
- Assemble adjustment knob and flat washer loosely. Do not tighten.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment knob securely.



INSTALL MULCHER PLATE

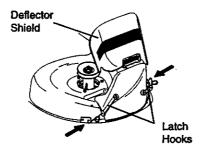
 Install two latch hooks to mulcher plate using screw, washer, lock washer, and weld nut as shown.

NOTE: Pre-assemble weld nut to latch hook by inserting weld nut from the top with hook pointing down.

- Tighten hardware securely.
- Raise and hold deflector shield in upright position.
- Place front of mulcher plate over front of mower deck opening and slide into place, as shown.
- Hook front latch into hole on front of mower deck.
- Hook rear latch into hole on back of mower deck.

ACAUTION: Do not remove discharge guard from mower. Raise and hold guard when attaching mulcher plate and allow it to rest on plate while in operation.





TO CONVERT TO BAGGING OR DIS-CHARGING

Simply remove mulcher plate and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

NOTE: It is not necessary to change blades. The mulcher blades are designed for discharging and bagging also.

CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

 Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" on page 5 of this manual.

CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments sectoin of this manual. Verify that the belts are routed correctly.

CHECK BRAKE SYSTEM

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

✓ CHECKLIST

PLEASE REVIEW THE FOLLOWING CHECKLIST:

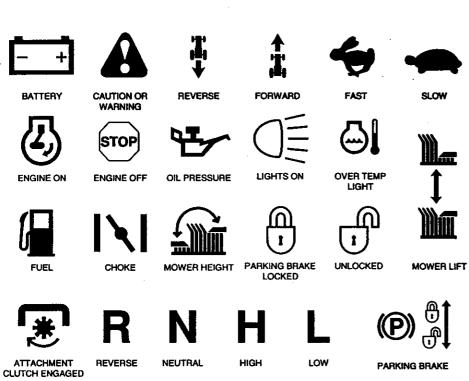
- All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- ✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- Seat is adjusted comfortably and tightened securely.
- All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- ✓ Be sure mower deck is properly leveled side-to-side/front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- ✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- Check wiring. See that all connections are still secure and wires are properly clamped.

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

- Engine oil is at proper level.
- Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- Become familiar with all controls their location and function. Operate them before you start the engine.
- ✓ Be sure brake system is in safe operating condition.

OPERATION

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.





IGNITION





















SLOPE HAZARDS (SEE SAFETY RULES SECTION)





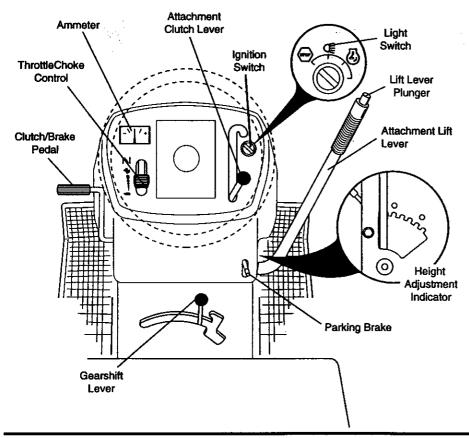


FREE WHEEL (Automatic Models only)

KNOW YOUR TRACTOR

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.



Our tractors conform to the safety standards of the American National Standards Institute.

ATTACHMENT CLUTCH LEVER: Used to engage the mower blades, or other attachments mounted to your tractor.

LIGHT SWITCH: Turns the headlights on

and off.
THROTTLE/CHOKE CONTROL: Used for starting and controlling engine speed.
CLUTCH/BRAKE PEDAL: Used for

declutching and braking the tractor and starting the engine.

PARKING BRAKE: Locks clutch/brake pedal into the brake position.

GEARSHIFT LEVER: Selects the speed and direction of tractor.

ATTACHMENT LIFT LEVER: Used to raise, lower, and adjust the mower deck or other attachments mounted to your tractor.

LIFT LEVER PLUNGER: Used to release attachment lift lever when changing its position.

IGNITION SWITCH: Used for starting and stopping the engine.

AMMETER: Indicates battery charging (+) or discharging (-).



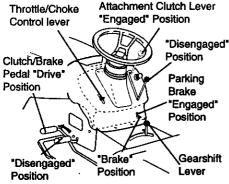
The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over spectacles, or standard safety glasses.

HOW TO USE YOUR TRACTOR

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

TO SET PARKING BRAKE

- Depress clutch/brake pedal into full "BRAKE" position and hold.
- Place parking brake lever in "ENGAGED" position and release pressure from clutch/brake pedal. Pedal should remain in "BRAKE" position. Make sure parking brake will hold tractor secure.



STOPPING

MOWER BLADES -

 To stop mower blades, move attachment clutch lever to "DISENGAGED" position.

GROUND DRIVE -

- To stop ground drive, depress clutch/brake pedal into full "BRAKE" position.
- Move gearshift lever to neutral (N) position.

ENGINE -

Move throttle control to slow position.

NOTE: Failure to move throttle control to slow position and allowing engine to idle before stopping may cause engine to "backfire".

 Turn ignition key to "OFF" position and remove key. Always remove key when leaving tractor to prevent unauthorized use. Never use choke to stop engine.
 IMPORTANT: Leaving the ignition switch in any position other than "OFF" will cause the battery to be discharged, (dead).

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.

▲ CAUTION: Always stop tractor completely, as described above, before leaving the operator's position; to empty grass catcher, etc.

THROTTLE CONTROL

Always operate engine at full throttle.

 Operating engine at less than full throttle reduces the battery charging rate.

 Full throttle offers the best bagging and mower performance.

TO MOVE FORWARD AND BACKWARD The direction and speed of movement is controlled by the gearshift layer.

controlled by the gearshift lever.
Start tractor with clutch/brake pedal depressed and gearshift lever in neutral (N) position.

Move gearshift lever to desired position.

 Slowly release clutch/brake pedal to start movement.

IMPORTANT: Bring tractor to a complete stop before shifting or changing gears. Failure to do so will shorten the useful life of your transaxle

TO ADJUST MOWER CUTTING HEIGHT The position of the attachment lift lever determines the cutting height.

· Grasp lift lever.

 Press plunger with thumb and move lever to desired position.

The cutting height range is approximately 1-1/2 to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

 The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.

13

 For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

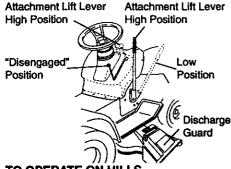
TO OPERATE MOWER
Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.

Select desired height of cut.

Start mower blades by engaging attachment clutch control.

TO STOP MOWER BLADES - disengage attachment clutch control.

▲ CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the discharge guard in place.



TO OPERATE ON HILLS

▲ CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope. A slope guide at the back of your manual is provided for your use.

 Choose the slowest speed before starting up or down hills.

Avoid stopping or changing speed on hills.

 If slowing is necessary, move throttle control lever to slower position.

 If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.

 Move gearshift lever to 1st gear. Be sure you have allowed room for tractor to roll slightly as you restart movement.

 To restart movement, slowly release parking brake and clutch/brake pedal.

Make all turns slowly.

TO TRANSPORT

Raise attachment lift to highest position with attachment lift control.

 When pushing or towing your tractor, be sure gearshift lever is in neutral (N) position. Do not push or tow tractor at more than five (5) MPH.

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

BEFORE STARTING THE ENGINE

CHECK ENGINE OIL LEVEL

 The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.

Check engine oil with tractor on level ground.

 Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.

 For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Maintenance section of this manual).

 To change engine oil, see the Maintenance section in this manual.

ADD GASOLINE

 Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

IMPORTANT: When operating in temperatures below 32°F(0°C), use fresh, clean winter grade gasoline to help insure good cold weather starting.

AWARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

ACAUTION: Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

TO START ENGINE

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Sit on seat in operating position, depress clutch/brake pedal and set parking brake.
- Place gear shift lever in neutral (N) position.
- Move attachment clutch to "DISEN-GAGED" position.
- Move throttle control to choke position.
 NOTE: Before starting, read the warm and cold starting procedures below.
- Insert key into ignition and turn key clockwise to "START" position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, move throttle control to fast position, wait a few minutes and try again. If engine still does not start, move the throttle control back to the choke position and retry.

WARM WEATHER STARTING (50° F and above)

- When engine starts, move the throttle control to the fast position.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

COLD WEATHER STARTING (50° F AND BELOW)

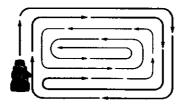
- When engine starts, allow engine to run with the throttle control in the choke position until the engine runs roughly, then move throttle control to fast position. This may require an engine warmup period from several seconds to several minutes, depending on the temperature.
- The attachments can also be used during the engine warm-up period.

NOTE: If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

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MOWING TIPS

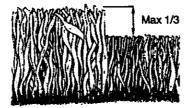
- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the machine. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished
- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings.
 Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower the best cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.



MULCHING MOWING TIPS IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. Clean after each use.

- The special mulching blade will recut
 the grass clippings many times and
 reduce them in size so that as they fall
 onto the lawn they will disperse into the
 grass and not be noticed. Also, the
 mulched grass will biodegrade quickly
 to provide nutrients for the lawn.
 Always mulch with your highest engine
 (blade) speed as this will provide the
 best recutting action of the blades.
- Avoid cutting your lawn when it is wet.
 Wet grass tends to form clumps and
 interferes with the mulching action. The
 best time to mow your lawn is the early
 afternoon. At this time the grass has
 dried and the newly cut area will not be
 exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades. For extremely heavy mulching, reduce your width of cut on each pass and mow slowly.

- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.



MAINTENANCE

CUSTOMER RESPONSIBILITIES

| AS | MAINTENANCE SCHEDU! L IN DATES YOU COMPLETE GULAR SERVICE | .E | EF CRE | STERN S | VO PE | NEW C | YOU THE | S OF OUR | SON S | CORNOR | CE D | ATES |
|----|--|------|--------|----------|-------|------------|---------|----------|-------|--------|---------------|--------|
| | Check Brake Operation | ~ | 1 | | | | | | | | | T |
| | Check Tire Pressure | 7 | 1 | | | | | | | | | |
| T | Check Operator Presence and Interlock Systems | ~ | | | | | | | | | | |
| R | Check for Loose Fasteners | 7/ | | | | 17 | | 7 | | | | \top |
| AC | Sharpen/Replace Mower Blades | | | 1 | | | | | | | | \top |
| Ť | Lubrication Chart | | | 1 | | 1 | | / | | | | \top |
| ò | Check Battery Level | | | V. | Ĭ | | | | | | | \top |
| Ř | Clean Battery and Terminats | | | ~ | | | | 1 | | | $\neg \vdash$ | \top |
| Ī | Check Transaxle Cooling | | | V | | | | | | | | |
| | Adjust Blade Belt(s) Tension | | | | | V. | | | | | | |
| | Adjust Motion Drive Belt(s) Tension | 1 | | 1 | | V : | | | | | | 1 |
| | Check Engine Oil Level | 1 | ~ | 1 | | | | | | | | \top |
| | Change Engine Oil | | | 1,2,3 | | | | 1 | | | | T |
| E | Clean Air Filter | 1 | | V 2 | | | | | | | | |
| N | Clean Air Screen | 1''' | | 1/2 | | | | | | | $\neg \vdash$ | 1 |
| Ģ | Inspect Muffler/Spark Arrester | | | 1 | ~ | | | | | | | |
| N | Replace Oil Filter (If equipped) | 1 | | | | 1,3 | | | | | | \top |
| E | Clean Engine Cooling Fins | | | | | 1/2 | | | | | | |
| _ | Replace Spark Plug | | | | | ~ | ~ | | | | | \top |
| ļ | Replace Air Filter Paper Cartridge | | | 1 | | 1/2 | | | | | | 1 |
| Ī | Replace Fuel Filter | "I | | Ī | | | 1 | | | | | 1 |

GENERAL RECOMMENDATIONS

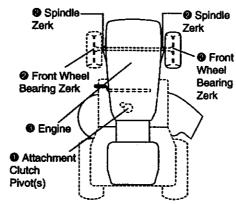
The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual. Some adjustments will need to be made periodically to properly maintain your tractor. All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

· Once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

BEFORE EACH USE

- Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check operator presence and interlock systems for proper operation.
- Check for loose fasteners.

LUBRICATION CHART



- SAE 30 or 10w30 Motor OIL
- General Purpose Grease
 Refer to Maintenance "Engine" Section

IMPORTANT: Do not oil or grease the pivot points which have special nylon bearings. Viscous lubricants will attract dust and dirt that will shorten the life of the selflubricating bearings. If you feel they must be lubricated, use only a dry, powdered graphite type lubricant sparingly.

TRACTOR.

Always observe safety rules when performing any maintenance.

BRAKE OPERATION

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

TIRES

- Maintain proper air pressure in all tires (See "PRODUCT SPECIFICATIONS" on page 3 of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

OPERATOR PRESENCE SYSTEM

Be sure that operator presence and interlock systems are working properly. If your tractor does not function as described below, repair the problem immediately.

- The engine should not start unless the clutch/brake pedal is fully depressed and attachment clutch control is in the disengaged position.
- When the engine is running, any attempt by the operator to leave the seat without first setting the parking brake should shut off the engine.
- When the engine is running and the attachment clutch is engaged, any attempt by the operator to leave the seat should shut off the engine.
- The attachment clutch should never operate unless the operator is in the seat

BLADE CARE

For best results mower blades must be kept sharp. Replace bent or damaged blades.

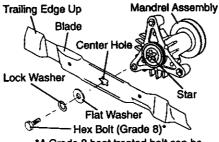
BLADE REMOVAL

- Raise mower to highest position to allow access to blades.
- Remove hex boit, lock washer and flat washer securing blade.
- · Install new or resharpened blade with

trailing edge up towards deck as shown. IMPORTANT: To ensure proper assembly, center hole in blade must align with star on mandrel assembly.

- Reassemble hex bolt, lock washer and flat washer in exact order as shown.
- Tighten bolt securely (27-35 Ft. Lbs. torque).

IMPORTANT: Blade bolt is Grade 8 heat treated.



*A Grade 8 heat treated bolt can be identified by six lines on the bolt head.

TO SHARPEN BLADE

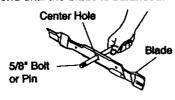
NOTE: We do not recommend sharpening blade, but if you do, be sure the blade is balanced.

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while it is on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer).

NOTE: Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

Slide blade onto an unthreaded portion
of the steel bolt or pin and hold the bolt
or pin parallel with the ground. If blade
is balanced, it should remain in a horizontal position. If either end of the blade
moves downward, sharpen the heavy
end until the blade is balanced.



BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery

However, periodic charging of the battery with an automotive charger will extend its life.

- · Keep battery and terminals clean.
- · Keep battery bolts tight.
- · Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

TO CLEAN BATTERY AND TERMINALS Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Remove terminal guard.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "REPLACING BATTERY" in the SERVICE AND ADJUSTMENTS section of this manual)

V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

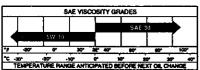
TRANSAXLE COOLING

Keep transaxle free from build-up of dirt and chaff which can restrict cooling.

ENGINE

LUBRICATION

Only use high quality detergent oil rated with API service classification SF, SG or SH. Select the oil's SAE viscosity grade according to your expected operating temperature.



NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level nfore frequently to avoid possible engine damage from running low on oil. Change the oil after every 25 hours of

operation or at least once a year if the tractor is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

TO CHANGE ENGINE OIL

Determine temperature range expected before oil change. All oil must meet API service classification SF, SG or SH.

- · Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- · Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove drain plug.
- After oil has drained completely, replace oil drain plug and tighten securely.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill.
 For approximate capacity see "PROD-UCT SPECIFICATIONS" on page 5 of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick.



AIR FILTER

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

Remove knob(s) and cover.

TO SERVICE PRE-CLEANER

- · Slide foam pre-cleaner off cartridge.
- · Wash it in liquid detergent and water.
- Squeeze it dry in a clean cloth.
- Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.
- If very dirty or damaged, replace precleaner.
- Reinstall pre-cleaner over cartridge.
- Reinstall cover and secure with knob(s).

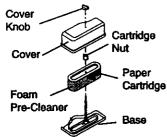
TO SERVICE CARTRIDGE

- Remove cartridge nut.
- Carefully remove cartridge to prevent debris from entering carburetor. Clean base carefully to prevent debris from entering carburetor.
- Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
- Reinstall cartridge, nut, precleaner, cover and secure with knob(s).

IMPORTANT: Petroleum solvents, such as kerosene, are not to be used to clean the cartridge. They may cause deterioration of the cartridge. Do not oil cartridge. Do not use pressurized air to clean or dry cartridge.

CLEAN AIR SCREEN

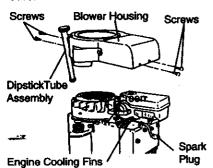
Air screen must be kept free of dirt and chaff to prevent engine damage from over-heating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.



ENGINE COOLING FINS

Remove any dust, dirt or oil from engine cooling fins to prevent engine damage from overheating.

- Remove screws from blower housing and lift housing and dipstick tube assembly off engine.
- Cover oil fill opening to prevent entry of dirt.
- Use compressed air or stiff bristle brush to thoroughly clean engine cooling fins.
- To reassemble, reverse above procedure.



MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

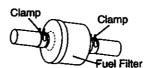
SPARK PLUGS

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" on page 5 of this manual.

IN-LINE FUEL FILTER

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Be sure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.



CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.

SERVICE AND ADJUSTMENTS

ACAUTION: Before performing any service or adjustments:

- Depress clutch/brake pedal fully and set parking brake.
- Place gearshift lever in neutral (N) position.
- Place attachment clutch in "DISENGAGED" position.
- · Turn ignition key "OFF" and remove key.
- Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

TO REMOVE MOWER

Mower will be easier to remove from the right side of tractor.

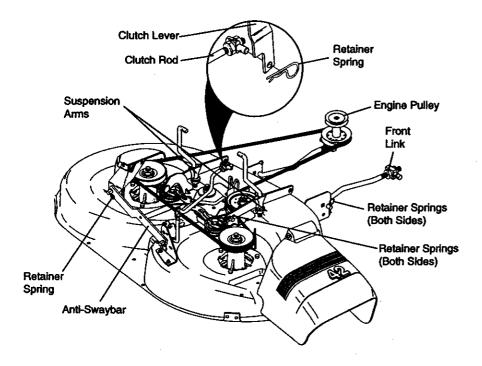
- Place attachment clutch in "DISEN-GAGED" position.
- Move attachment lift lever forward to lower mower to its lowest position.
- Roll belt off engine pulley.
- Disconnect clutch rod from clutch lever by removing retainer spring.
- Disconnect anti-swaybar from chassis bracket by removing retainer spring.
- Disconnect suspension arms from rear deck brackets by removing retainer springs.

- Disconnect front links from deck by removing retainer springs.
- Raise lift lever to raise suspension arms. Slide mower out from under tractor.

IMPORTANT: If an attachment other than the mower deck is to be mounted on the tractor, remove the front links.

TO INSTALL MOWER

- Raise attachment lift lever to its highest position.
- Slide mower under tractor with discharge guard to right side of tractor.
- · Lower lift lever to its lowest position.
- Install mower in reverse order of removal instructions.



TO LEVEL MOWER HOUSING

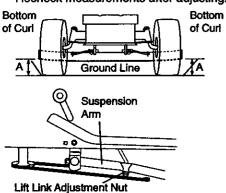
Adjust the mower white tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PROD-UCT SPECIFICATIONS" on page 5 of this manual). If tires are over or underinflated, you will not properly adjust your mower.

SIDE-TO-SIDE ADJUSTMENT

- · Raise mower to its highest position.
- Measure height from bottom of deck curl to ground level at front corners of mower. Distance "A" on both sides of mower should be the same.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.
 NOTE: Each half turn of adjustment nut

will change mower height about 3/16".

· Recheck measurements after adjusting.



FRONT-TO-BACK ADJUSTMENT

IMPORTANT: Deck must be level side-toside. If the following front-to-back adjustment is necessary, be sure to adjust both front links equally so mower will stay level side-to-side:

To obtain the best cutting results, the mower housing should be adjusted so the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor.

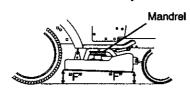
Measure distance "F" directly in front of and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length.
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower housing, loosen nut "G" on both front links an equal number of turns.

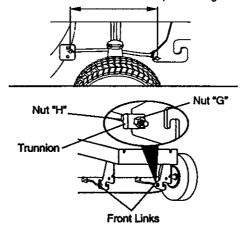
- When distance "F" is 1/8" to 1/2" lower at front than rear, tighten nut "H" against trunnion on both front links.
- To raise front of mower housing, loosen nut "H" from trunnion on both front links.
 Tighten nut "G" on both front links an equal number of turns.
- When distance "F" is 1/8" to 1/2" lower at front than rear, tighten nut "H" against trunnion on both front links.

NOTE: Each full turn of nut "G" will change dim. "F" by approximately 3/8".

· Recheck side-to-side adjustment.



Both Front Links Should be Equal in Length



TO REPLACE MOWER BLADE DRIVE BELT (See Illustration Next Page)

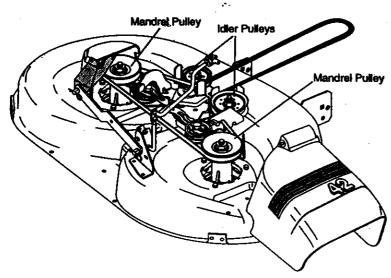
The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

BELT REMOVAL

- Remove mower from tractor (See "TO REMOVE MOWER" in this section of this manual).
- Work belt off both mandrel pulleys and idler pulleys.
- Pull belt away from mower.

BELT INSTALLATION

- Install new belt in reverse order of removal.
- Make sure belt is in all pulley grooves and inside all belt guides.
- Install mower in reverse order of removal instructions.



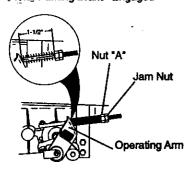
TO ADJUST BRAKE

Your tractor is equipped with an adjustable brake system which is mounted on the right side of the transaxle.

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted.

- Depress clutch/brake pedal and engage parking brake.
- Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-1/2", loosen jam nut and turn nut "A" until distance becomes 1-1/2". Retighten jam nut against nut "A".
- Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than six (6) feet in highest gear, further maintenance is necessary. Contact your nearest authorized service center.

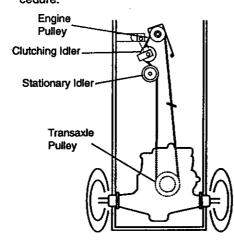
. With Parking Brake "Engaged"



TO REPLACE MOTION DRIVE BELT

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

- Remove mower (See "TO REMOVE MOWER" in this section of this manual.)
- Remove belt from stationary idler and clutching idler.
- Pull belt slack toward rear of tractor.
 Remove belt upwards from transaxle pulley by deflecting belt keepers.
- Pull belt toward front of tractor and remove downwards from around engine pulley.
- Install new belt by reversing above procedure.



TO ADJUST STEERING WHEEL ALIGN-MENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble per instructions in the Assembly section of this manual.

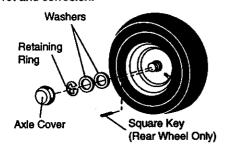
FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center.

TO REMOVE WHEEL FOR REPAIRS

- · Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).
- · Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- Replace axle cover.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.



TO START ENGINE WITH A WEAK BATTERY

▲CAUTION: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. (See "BATTERY" in the MAINTENANCE section of this manual).

If "jumper cables" are used for emergency starting, follow this procedure:

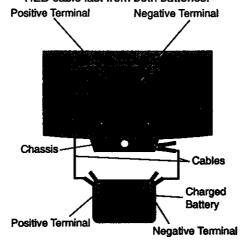
AIMPORTANT: Your tractor is equiped with a 12 volt negative grounded system. The other vehical must also be a 12 volt negative grounded system. Do not use your tractor battery to start other vehicals.

TO ATTACH JUMPER CABLES -

- Connect each end of the RED cable to the POSITIVE (+) terminal of each battery, taking care not to short against chassis.
- Connect one end of the BLACK cable to the NEGATIVE (-) terminal of fully charged battery.
- Connect the other end of the BLACK cable to good CHASSIS GROUND, away from fuel tank and battery.

TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.



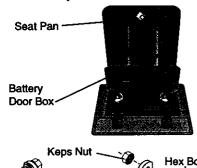
REPLACING BATTERY

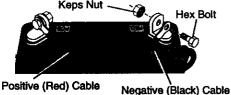
▲CAUTION: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands,rings,etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Lift seat pan to raised position and open battery box door.
- Disconnect BLACK battery cable first then RED battery cable and carefully remove battery from tractor.

- Install new battery with terminals in same position as old battery.
- First connect RED battery cable to positive (+) terminal with hex bolt and keps nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) terminal with remaining hex bolt and keps nut. Tighten securely.
- · Close battery box door.





TO REPLACE HEADLIGHT BULB

- · Raise hood.
- Pull bulb holder out of the hole in the backside of the grill.
- Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- · Close hood.

INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

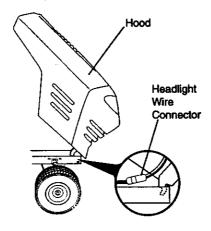
 Check wiring. See electrical wiring diagram in the Repair Parts section of this manual.

TO REPLACE FUSE

Replace with 30 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

TO REMOVE HOOD AND GRILL ASSEMBLY

- · Raise hood.
- · Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- · To replace, reverse above procedures.



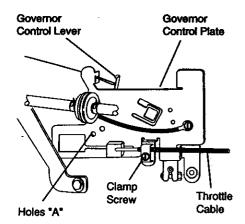
ENGINE

Maintenance, repair, or replacement of the emission control devices and systems, which are being done at the customers expense, may be performed by any non-road engine repair establishement or individual. Warranty repairs must be performed by an authorized engine manufacturer's service outlet.

TO ADJUST THROTTLE CONTROL CABLE

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move throttle control lever from slow to choke position. Slowly move lever from choke to fast position.
- Check that holes "A" in governor control lever and hole in governor plate line-up. If holes "A" are not aligned, loosen clamp screw and move throttle cable until holes are aligned. Tighten clamp screw securely.



TO ADJUST CARBURETOR

NOTE: The carburetor on this engine is low emission. It is equipped with an idle fuel adjusting needle with a limiter cap, which allows some adjustment within the limits allowed by the cap. Do not attempt to remove the limiter cap. The limiter cap cannot be removed without breaking the adjusting needle.

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, proceed as follows:

In general, turning idle mixture valve in (clockwise) decreases the supply of fuel to the engine giving a leaner fuel/air mixture. Turning the idle mixture valve out (counterclockwise) increases the supply of fuel to the engine giving a richer fuel/air mixture.

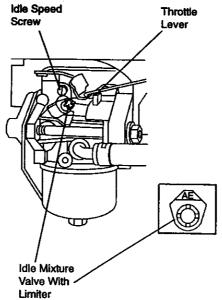
IMPORTANT: Damage to the needle valve and the seat in carburetor may result if screw is turned in too tight.

PRELIMINARY SETTING

- Air cleaner assembly must be assembled to the carburetor when making carburetor adjustments.
- Be sure the throttle control cable is adjusted properly (see above).

FINAL SETTING

 Start engine and allow to warm for five minutes. Make final adjustments with engine running and shift/motion control lever in neutral (N) position.



- Move throttle control lever to slow position. With finger, rotate and hold throttle lever against idle speed screw. Turn idle speed screw to attain 1750 RPM.
- Move throttle control lever to slow position. With finger, rotate and hold throttle lever against idle speed screw. Turn idle speed screw to attain 1750 RPM.
- While still holding throttle lever against idle speed screw, turn idle mixture valve full travel clockwise then counterclockwise until engine runs rough. Turn valve to a point midway between those two positions. Release throttle lever.

ACCELERATION TEST

 Move throttle control lever from slow to fast position. If engine hesitates or dies, turn idle mixture valve out (counterclockwise) 1/8 turn. Repeat test and continue to adjust, if necessary, until engine accelerates smoothly.

High speed stop is factory adjusted. Do not adjust—damage may result.

IMPORTANT: Never tamper with the engine governor, which is factory set for proper engine speed. overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact your nearest authorized service center, which has proper equipment to make any necessary adjustments.

STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.

▲ CAUTION: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TRACTOR

Remove mower from tractor for winter storage. This will allow you to clean it thoroughly. Remove all dirt, grease, leaves, etc. Store in a clean, dry area.

Clean entire tractor (See "CLEANING"

- in the Maintenance section of this man-
- · Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual)
- Lubricate as shown in the Maintenance section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMI-NALS" in the Maintenance section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

ENGINE

FUEL SYSTEM

IMPORTANT: It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel filter, fuel hose, or tank during storage. Also, experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add sta-bilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER(S)

- Remove spark plug(s).
 Pour one ounce of oil through spark plug hole(s) into cylinder(s)
- Turn ignition key to "START" position for a few seconds to distribute oil
- Replace with new spark plug(s).

OTHER

- · Do not store gasoline from one season to another.
- Replace your gasoline can if it starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe, which allows condensation to form and cause your tractor to rust.

IMPORTANT: Never cover tractor while engine and exhaust areas are still warm.

TROUBLESHOOTING CHART

| PROBLEM | CAUSE | CORRECTION |
|----------------------------------|---|--|
| Will not start | Out of fuel. Engine not "CHOKED" properly. Engine flooded. Bad spark plug. Dirty air filter. Dirty fuel filter. Water in fuel. | Fill fuel tank. See "TO START ENGINE" in Operation section. Wait several minutes before attempting to start. Replace spark plug. Clean/replace air filter. Replace fuel filter. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. |
| | Loose or damaged wiring. Carburetor out of adjustment. Engine valves out of adjustment. | Check all wiring. See "To Adjust Carburetor" in Service and Adjustments section. Contact an authorized service center. |
| Hard to start | Dirty air filter. Bad spark plug. Weak or dead battery. Dirty fuel filter. Stale or dirty fuel. Loose or damaged wiring. Carburetor out of adjustment. Engine valves out of adjustment. | Clean/replace air filter. Replace spark plug. Recharge or replace battery. Replace fuel filter. Drain fuel tank and refill with fresh gasoline. Check all wiring. See "To Adjust Carburetor" in Service and Adjustments section. Contact an authorized service center. |
| Engine will not turn over | Clutch/brake pedal not depressed. Attachment clutch is engaged. Weak or dead battery. Blown fuse. Corroded battery terminals. Loose or damaged wiring. Faulty ignition switch. Faulty solenoid or starter. Faulty operator presence switch(es). | Depress clutch/brake pedal. Disengage attachment clutch. Recharge or replace battery. Replace fuse. Clean battery terminals. Check all wiring. Check/replace ignition switch. Check/replace solenoid or starter. Contact an authorized service center. |
| Engine clicks but will not start | Weak or dead battery. Corroded battery terminals. Loose or damaged wiring. Faulty solenoid or starter. | Recharge or replace battery. Clean battery terminals. Check all wiring. Check/replace solenoid or starter. |

TROUBLESHOOTING CHART

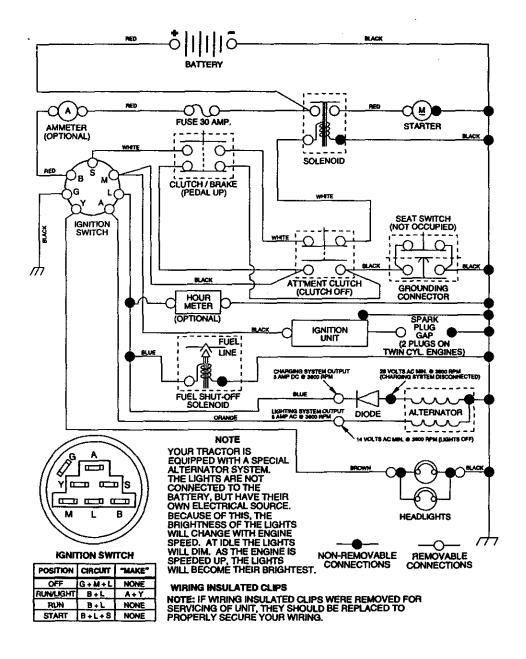
| PROBLEM | CAUSE | CORRECTION |
|---|---|---|
| Loss of power | Cutting too much grass/too fast. Throttle in "CHOKE" position. | Set in "Higher Cut" position/reduce speed. Adjust throttle control. |
| | Build-up of grass, leaves and trash under mower. Dirty air filter. Low oil level/dirty oil. Faulty spark plug. Dirty fuel filter. Stale or dirty fuel. Water in fuel. Spark plug wire loose. Dirty engine air screen/fins. Dirty/clogged muffler. Loose or damaged wiring. Carburetor out of adjustment. Engine valves out of | Clean underside of mower housing. Clean/replace air filter. Check oil level/change oil. Clean and regap or change spark plug. Replace fuel filter. Drain fuel tank and refill with fresh gasoline. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. Connect and tighten spark plug wire. Clean engine air screen/fins. Clean/replace muffler. Check all wiring. See "To Adjust Carburetor" in Service and Adjustments section. Contact an authorized ser- |
| Excessive vibration | adjustment. Worn, bent or loose blade. Bent blade mandrel. Loose/damaged part(s). | Replace blade. Tighten blade bolt. Replace blade mandrel. Tighten loose part(s). Replace damaged parts. |
| Engine continues to run when operator leaves seat with at tachment clutch engaged | Faulty operator-safety presence control system. | Check wiring, switches and connections. If not corrected, contact an autho- rized service center. |
| Poor cut - uneven | Worn, bent or loose blade. Mower deck not level. Buildup of grass, leaves, and trash under mower. Bent blade mandrel. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. | Replace blade. Tighten blade bolt. Level mower deck. Clean underside of mower housing. Replace blade mandrel. Clean around mandrels to open vent holes. |
| Mower blades will not rotate | Obstruction in clutch mechanism. Worn/damaged mower drive belt. Frozen idler pulley. Frozen blade mandrel. | Remove obstruction. Replace mower drive belt. Replace idler pulley. Replace blade mandrel. |

TROUBLESHOOTING CHART

| PROBLEM | CAUSE | CORRECTION |
|---|---|--|
| Poor grass dis- charge | Engine speed too słow. Traveł speed too fast. Wet grass. Mower deck not level. Low/uneven tire air pressure. Worn, bent or loose blade. Buildup of grass, leaves and trash under mower. Mower drive belt worn. Blades improperly installed. Improper blades used. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels. | Place throttle control in "FAST" position. Shift to slower speed. Allow grass to dry before mowing. Level mower deck. Check tires for proper air pressure. Replace/sharpen blade. Tighten blade bolt. Clean underside of mower housing. Replace mower drive belt. Reinstall blades sharp edge down. Replace with blades listed in this manual. Clean around mandrels to open vent holes. |
| Headlight(s) not working (if so equipped) | Switch is "OFF". Bulb(s) burned out. Faulty light switch. Loose or damaged wiring. Blown fuse. | Turn switch "ON". Replace bulb(s). Check/replace light switch. Check wiring and connections. Replace fuse. |
| Battery will not charge | Bad battery cell(s). Poor cable connections. Faulty regulator (if so equipped). Faulty alternator. | Replace battery. Check/clean all connections. Replace regulator. Replace alternator. |
| Engine "backfires" when turning engine "OFF" | Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine. | Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine. |

TRACTOR - - MODEL NUMBER 917,270613

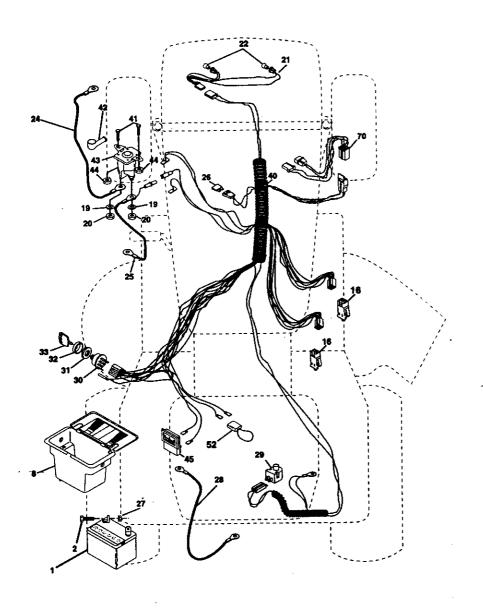
SCHEMATIC



REPAIR PARTS

TRACTOR - - MODEL NUMBER 917.270613

ELECTRICAL



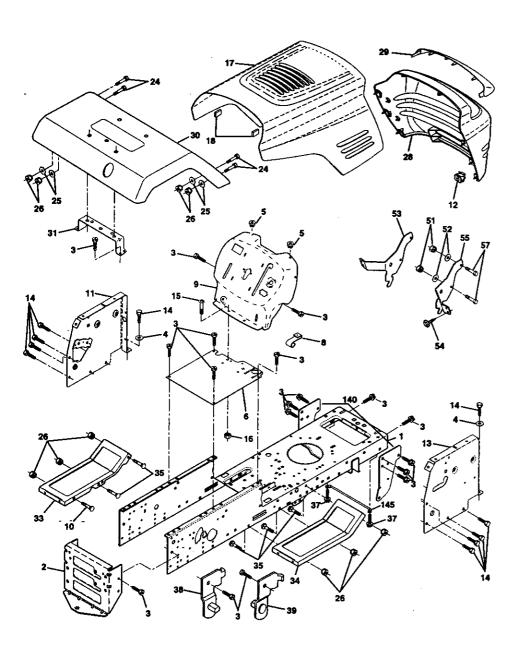
TRACTOR - - MODEL NUMBER 917.270613

ELECTRICAL

| KEY | PART | |
|-----|-----------|------------------------------------|
| NO. | NO. | DESCRIPTION |
| 1 | 144925 | Battery 12 VOLT 25 AMP |
| 2 | 74760412 | Bolt Hex Hd 1/4-20unc x 3/4 |
| 8 | 156417 | Case Battery |
| 16 | 153664 | Switch, Interlock Push-In |
| 19 | STD551125 | Washer Lock 1/4 |
| 20 | 73350400 | Nut Jam Hex 1/4-20 Unc |
| 21 | 147430 | Harness Asm Light W/4152i |
| 22 | 4152J | Bulb Light #1156 |
| 24 | 4799J | Cable Battery 6 Ga 11" red |
| 25 | 146147 | Cable Battery 6 Ga w/16 wire red |
| 26 | 108824X | Fuse 30 AMP Auto Green |
| 27 | 73510400 | Nut Keps Hex 1/4-20 Unc |
| 28 | 4207J | Cable Ground 6 Ga 12" black |
| 29 | 121305X | Switch Plunger No Gray |
| 30 | 140301 | Switch Ign 4 Pos |
| 31 | 124211X | Nut Ignition |
| 32 | 141226 | Cover Sw Key Blk 1 25 Text SLT |
| 33 | 109310X | Key Ign Molded Craftsman |
| 40 | 156442 | Hamess Ign Man Cl Am Hm 97 |
| 41 | 71110408 | Bolt Bik, Fin Hex 1/4-20 Unc x 1/2 |
| 42 | 131563 | Cover Terminal Red |
| 43 | 145673 | Solenoid |
| 44 | 73640400 | Nut Keps Blk Hex 1/4-20 Unc |
| 45 | 121433X | Ammeter Rectangular 6 Amp |
| 52 | 141940 | Protection Wire Loop |
| 70 | 140422 | Harness Engine B&S 14 OHV |

NOTE: All component dimensions give in U.S. Inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.270613
CHASSIS AND ENCLOSURES



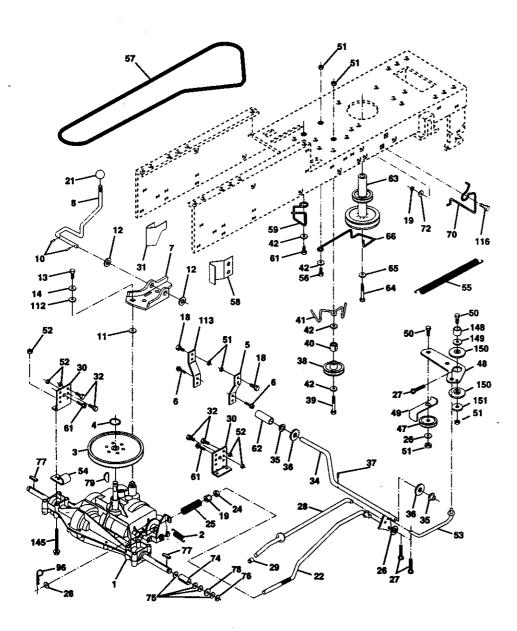
TRACTOR - - MODEL NUMBER 917.270613 CHASSIS AND ENCLOSURES

| KEY | PART | |
|----------|--------------------------|--|
| NO. | NO. | DESCRIPTION |
| 1 | 160393 | Chassis Assembly |
| 2 | 140356 | Drawbar |
| 3 | 17490612 | Screw. Thd. Roll. 3/8-16 x 3/4 |
| 4 | STD551025 | Washer 13/32 x 3/4 x 16 Gauge |
| 5 | 155272 | Bumper Hood/Dash |
| 6 | 155924X012 | Saddle |
| 8 | 155138 | Clip Retainer Slide-On |
| 9 | 161938X013 | Dash |
| 10 | STD533710 | Bolt, Carriage 3/8-16 x 3/4 |
| 11 | 155927 | Panel, Dash, L.H. |
| 12 | 145660 | Clip Tinnerman Grille P/L |
| 13 | 155934X010 | Panel, Asm. SLKSCR Dash R.H. |
| 14 | 17490608 | Screw Thdrol: 3/8-16 x 1/2 |
| 15 | 74180512 | Screw, Machine, Truss Head 5/16-18 UNC x 3/4 |
| 16 | STD541431 | Nut |
| 17 | 144983X558 | Hood Assembly |
| 18 | 126938X | Bumper Hood |
| 24 | STD523710 | Bolt |
| 25 | 19131312 | Washer 13/32 x 13/16 x 12 Gauge |
| 26 | STD541437 | Nut |
| 28 | 145198X558 | Grille w/Clips MS-558 |
| 29 | 155217X599 | Lens, Grille |
| 30 | 157584X558 | Fender |
| 31 | 136619 | Bracket, Fender Support |
| 33 34 | 145244X558 145243X558 | Footrest, L.H. |
| 35 | STD533707 | Footrest, R.H. Bolt |
| 37 | 17490508 | Screw Thdrol 5/16-18 x 1/2 TYT |
| 38 | 139886 | Pivot Bracket Assembly, L.H. |
| 39 | 139887 | Pivot Bracket Assembly, R.H. |
| 51 | 73800400 | Nut Lock w/insert 1/4-20 UNC |
| 52 | 19091416 | Washer 9/32 x 7/8 x 16 Ga. |
| 53 | 145201 | Bracket Grille Pickoff LH |
| 54 | 161464 | Screw Hex WSHD 8-18 x 7/8 |
| 55 | 145202 | Bracket Grille Pickoff RH |
| 57 | STD522507 | Bolt, Fin Hex 1/4-20 UNC x .75 |
| 140 | 158418 | Bracket Front Suspension |
| 145 | 156524 | Rod Pivot Chassis/Hood |
| | 5479J | Plug, Button |

NOTE: All component dimensions give in U.S. inches 1 inch = 25.4 mm

TRACTOR -- MODEL NUMBER 917.270613

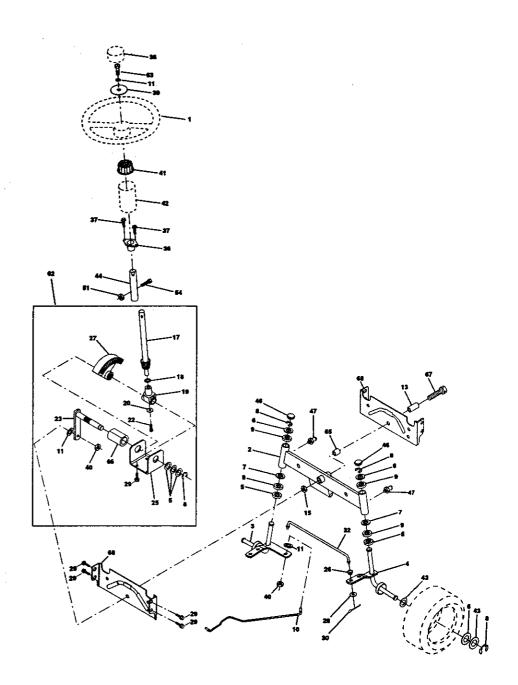
GROUND DRIVE



GROUND DRIVE

| KEY NO. | PART NO. | DESCRIPTION | KEY NO. | PART NO. | DESCRIPTION |
|------------|--------------------|---|------------|-------------|--|
| 1 | | Transaxie (See Breakdown) | 48 | 154407 | Bellcrank Clutch Gm Drv Stl |
| | | Peerless Model 206-508B | 49 | 123205X | Retainer Belt Style Spring |
| 2 | 146682 | Spring Return Brake T/a Zinc | 50 | STD523715 | Bolt Hex Hd 3/8-16unc x 1-1/2 |
| 3 | 123666X | Pulley Transaxle 18/20" tires | 51 | STD541437 | Nut Crownlock 3/8-16 UNC |
| 4 | 12000028 | Ring Retainer # 5100-62 | 52 | STD541431 | Nut Crown Lock 5/16-18 |
| 5 | 121520X | Strap Torque 30 Degrees | 53 | 105710X | Link Clutch 7 66 |
| 6 | 17490512 | Screw Thdrol 5/16-18 x 3/4 TYT | 54 | 2751R | Clip fuel Line 13/32 Mtg. Hole |
| 7 | 162240 | Bracket Saddle Shift T/a | 55 | 105709X | Spring Return Clutch 6 75 |
| 8 | 131679 | Rod Shf Sdl LY/YT Str Blk Zinc | 56 | STD523712 | Bolt Fin Hex 3/8-16 unc x 1-1/4 |
| 10 | STD561210 | Pin Cotter 1/8 x 1 Cad | 57 | 130801 | V-Belt Gd Drive |
| 11 | 105701X | Washer Plate Shf 388 Sq Hole | 58 | 127274X | Keeper Belt RH LT Pnt/zinc 16g |
| 12 | 19151216 | Washer 15/32 x 3/4 x 16ga | 59 | 140312 | Keeper Belt Centerspan |
| 13 | 74550412 | Bolt 1/4-28unf Gr8 W/Patch | 61 | 17490612 | Screw Thdrol 3/8-16 x 3/4 Ty-tt |
| 14 | STD551125 | Washer Lock Hvy Helical 1/4 | 62 | 8883A | Cover Pedal Blk Round |
| 18 | STD523710 | Bolt Fin Hex | 63 | 140186 | Pulley Eng CI Mech 38° LT/YT |
| 19 | STD541437 | Nut Lock Hex W/Ins. 3/8-16 Unc | 64 | 71170764 | Bolt Hex 7/16-20 x 4 Gr 5 |
| 21 | 106933X | Knob Rd 1/2-13 Plate Thds Blk | 65 | STD551143 | Washer Lock Hvy Hlcl Spr 7/16 |
| 22 | 130804 | Rod Brake Blk Zinc 26 840 | 66 | 154778 | Keeper Belt Engine |
| 24 | STD541237 | Nut Hex Jam 3/8-16 Unc | 70 | 134683 | Guide Belt Mower Drive RH |
| 25 | 106888X | Spring Rod Brake 2 00 Zinc | 72 | 19132012 | Washer 13/32 x 1-1/4 x 12 Ga |
| 26 | STD551037 | Washer 13/32 x 13/16 x 16 Ga | 74 | 137057 | Spacer Axle |
| 27 | STD561210 | Pin Cotter 1/8 x 3/4 Cad | 75 | 121749X | Washer 25/32 x 1 1/4 x 16 Ga |
| 28 | 145204 | Rod Brake Parking Lt/Yt | 76 | STD581075 | E-ring #5133-75 |
| 29 | 124236X | Cap Brake Parking Red | 77 | 123583X | Key Square 2 0 x 1845/ 1865 |
| 30 | 130807 | Bracket Mtg Transaxle | 78 | 121748X | Washer 25/32 x 1-5/8 x 16ga |
| 31 | 127275X | Keeper Belt LH LT 14 Ga | 79 | 2228M | Key Woodruff #9 3/16 x 3/4 |
| 32 | STD523107 | Bolt Hex Hd 5/16-18unc x 3/4 | 96 | 4497H | Retainer Spring 1" |
| 34 | 155071 | Shaft Asm Pedal Foot | 112 | 19091210 | Washer 9/32 x 3/4 x 10 Ga |
| 35 | 120183X | Bearing Nylon Bik 629 ld | 113 | 127285X | Strap Torque LH LT |
| 36 | STD551062 | Washer 21/32 x 1 x 16 Ga | 116 | 72110610 | Bolt Rdhd Sq Neck 3/8-16 x 1.25 |
| 37 | STD571810 | Pin Roll 3/16 x 1" | 145 | 74490540 | Bolt Hex FLGHD 5/16-18Gr.5 |
| 38 | 123674X | Pulley Idler Flat | 148 | 159103 | Spacer |
| 39 | STD523727 | Bolt Fin Hex 3/8-16unc x 2-3/4 | 149 | 122052X | Spacer Retainer PM Mower |
| 40 | 4470J | Spacer Split 395 x 59 Bzp | 150 | 150935 | Bushing Nylon Collered |
| 41 | 154777 | Keeper Belt Idler | 151 | 19133210 | Washer 13/32 x 2 x 10 Ga |
| 42 47 | 19131312 127783 | Washer 13/32 x 13/16 x 12 Ga Pulley Idler V Groove Plastic | NOTE: | | nent dimensions give in U.S. Inch = 25.4 mm |

TRACTOR - - MODEL NUMBER 917.270613 STEERING ASSEMBLY

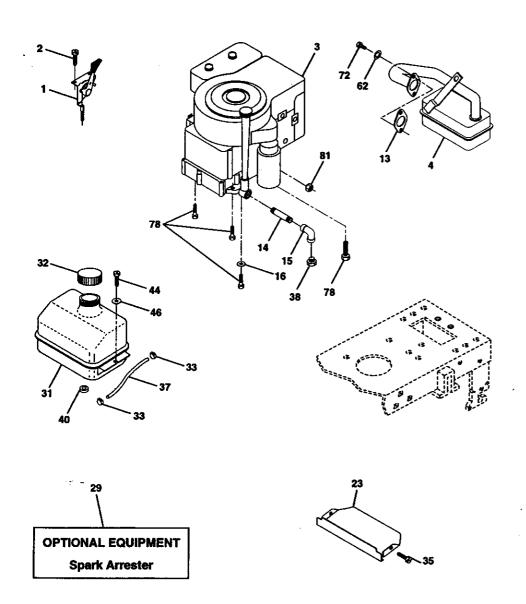


STEERING ASSEMBLY

| KEY NO. | PART NO. | DESCRIPTION |
|------------|-------------------|---|
| 1 | 139768 | Steering Wheel |
| 2 | 154427 | Front Ade Assembly |
| 3 | 156483 | Spindle Assembly, L.H. |
| 4 | 157473 | Spindle Assembly, R.H. |
| 5 | 6266H | Bearing, Race, Thrust, Hardened |
| 6 | 121748X | Washer 25/32 x 1-5/8 x 16 Gauge |
| 7 | 19272016 | Washer 27/32 x 1-1/4 x 16 Gauge |
| 8 | 12000029 | Ring, Klip |
| 9 | 3366R | Bearing, Steering Column |
| 10 | 156438 | Link, Drag |
| 11 | STD551137 | Washer, Lock |
| 13 | 154779 | Spacer, Bearing, Front Axle |
| 15 | 73901000 | Nut, Lock, Flange 5/8-11 UNC |
| 17 | 156546 | Shaft Assembly, Steering |
| 18 | 57079 | Washer, Thrust .515 x .750 x .033 |
| 19 | 124035X | Support, Shaft |
| 20 | 126684X | Washer, Shirn 1/4 x 5/8 x .062 |
| 22 | 71200410 | Screw Hex Socket 1/4-20 x 5/8 |
| 23 | 127501 | Pittman Shaft Assembly Bracket, Steering |
| 25 | 154406 | Bracker, Steering Bushing, Link, Drag |
| 26 27 | 126847X 136874 | Gear, Sector |
| 28 | 19131416 | Washer 13/32 x 7/8 x 16 Gauge |
| 28 29 | 17490612 | Screw, Thd., Roll, 3/8-16 x 3/4 |
| 30 | STD561210 | Pin |
| 32 | 130465 | Rod. Tie |
| 36 | 155099 | Bushing, Steering |
| 37 | 152927 | Screw TT #10-32 x 5 x 3/8 Flange |
| 38 | 139769 | Cap Wheel Steer OPP Blk |
| 39 | 19133808 | Washer 13/32 x 2-3/8 x 8 Gauge |
| 40 | STD541537 | Gripco Nut |
| 41 | 100711L | Adaptor, Steering Wheel |
| 42 | 145054 | Boot, Steering Dash P/L Mtl Blk |
| 43 | 121749X | Washer 25/32 x 1-1/4 x 16 Gauge |
| 44 | 153720 | Extension Steering Non-Adjust |
| 46 | 121232X | Cap, Spindle |
| 47 | 6855M | Fitting, Grease |
| 51 | STD541431 | Nut Lock Hx W/Ins 5/16-18 UNC |
| 54 | STD523112 | Bolt Fin Hex 5/16-18 UNC x 1-1/4 |
| 62 | 156594 | Kit, Steering Assembly, Service |
| 63 | 74780616 | Bolt Fin Hex 3/8-16 unc. x 1 Gr. 5 |
| 65 | 154780 | Spacer Axie |
| 66 | 154404 | Bearing Arm Pittman |
| 67 | 74781044 | Bolt Fin Hex 5/8-11unc x 2-3/4 |
| 68 | 154429 | Brace Axle |

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm $\,$

ENGINE



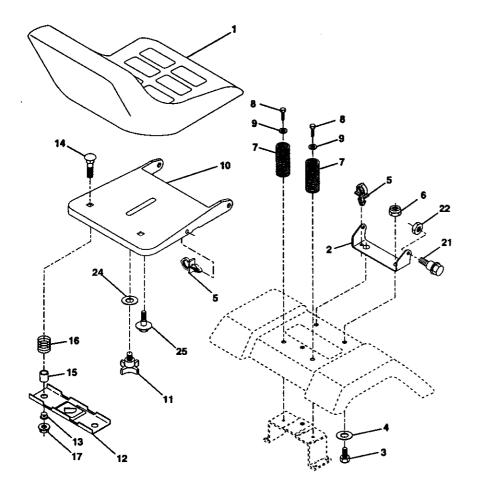
ENGINE

| KEY NO. | PART NO. | DESCRIPTION |
|------------|-------------|---|
| 1 | 162157 | Control Throt /Ch Lh |
| 2 | 17720410 | Screw Hex Thd Cut 1/4-20x5/8 T |
| 3 | | Engine (See Breakdown) B&S Model 28U707-1174-E1 |
| 4 | 137352 | Muffler Exhaust B&S Lt |
| 13 | 165291 | Gasket 1 313 ld Tin Plated |
| 14 | 13280324 | Nipple Pipe 3/8 Npt X 3" |
| 15 | 13200300 | Elbow Std 90 Degree 3/8-18 Npt |
| 16 | STD551237 | Washer Lock Ext Tooth 3/8 |
| 23 | 159880 | Shield Browning/Debris Guard |
| 29 | 137180 | Arrestor Spark |
| 31 | 109202X | Tank Fuel 1 25 Fr |
| 32 | 158990 | Cap Asm Fuel Sears Vented |
| 33 | 123487X | Clamp Hose Blk |
| 35 | 17490512 | Screw, Thdrol 5/16-18 x 3/4 Tyt |
| 37 | 137040 | Line Fuel 20" |
| 38 | | Plug Oil Drain (Order From Engine Manufacturer) |
| 40 | 124028X | Bushing Snap Nyl Blk Fuel Line |
| 44 | 17490412 | Screw Hexwsh Thdroi 1/4-20x3/4 |
| 46 | 19091416 | Washer 9/32 X 7/8 X 16ga |
| 62 | STD551131 | Washer Lock Hvy Hicl Spr 5/16 |
| 72 | 71070512 | Screw Hexhd Cap 5/16-18x3/4 |
| 78 | 17490620 | Screw Thdrol 3/8-16x1-1/4 Tytt |
| 81 | 128861 | Nut Flange 1/4-20 Starter Nut |

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm $\,$

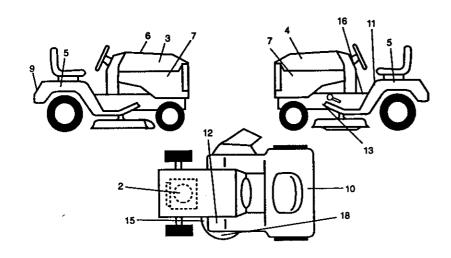
TRACTOR - - MODEL NUMBER 917.270613

SEAT ASSEMBLY



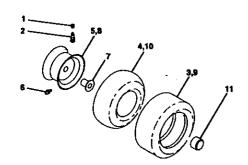
| KEY NO. | . PART NO. | DESCRIPTION | KEY NO. | PART NO. | DESCRIPTION |
|------------|---------------|--------------------------------|------------|---------------|--------------------------------|
| 1 | 140122 | Seat 3350 Blk/blk Craftsman | 12 | 121246X | Bracket Pnt Mounting Switch |
| 2 | 140551 | Bracket Pnt Plvot Seat (blk) | 13 | 121248X | Bushing Snap Blk Nyl 50 ld |
| 3 | STD523710 | Bolt Fin Hex 3/8-16unc X 1 | 14 | 72050412 | Bolt Righd Sht Nk 1/4-20x1-1/2 |
| 4 | 19131610 | Washer 13/32 X 3/4 X 10 Ga | 15 | 134300 | Spacer Split 28 X 96 Zinc |
| 5 | 145006 | Clip Push In Hinged | 16 | 121250X | Spring Corsn 1 27 Blk Pnt |
| 6 | STD541437 | Nut Hex Lock w/lns 3/8-16 Unc | 17 | 123976X | Nut Lock 1/4 Lge Flg Gr 5 Zinc |
| 7 | 124181X | Spring Seat Corsn 2 250 Blk Zi | 21 | 153236 | Bolt Shoulder 5/16-18 Unc-2A |
| 8 | 17490616 | Screw Thdrol 3/8-16 X 1 Tv-tt | 22 | STD541431 | Nut Hex Lock w/lns 5/16-18 |
| 9 | 19131614 | Washer 13/32 X 1 X 14 Ga | 24 | 19171912 | Washer 17/32 X 1-3/16 X 12 G |
| 10 | 155925 | Pan Pnt Seat (bik) | 25 | 127018X | Bolt Shoulder 5/16-18 X 62 |
| 11 | 120068X | Knob Seat 1/2-13 Unc Blk | NOTE: | Ali component | dimensions given in U.S. Inch- |

DECALS



| KEY NO. | PART NO. | DESCRIPTION | KEY NO. | PART NO. | DESCRIPTION |
|------------|-------------|------------------------------|------------|-------------|------------------------------|
| 2 | 165388 | Decal, Engine Hp | 12 | 4900J | Decal, Clutch/brake Eng |
| 3 | 163200 | Decal, Hood Rh Craftsman | 13 | 146046 | Decal, V-belt Dr Sch Tractor |
| 4 | 163202 | Decal, Hood Lh Craftsman | 15 | 160396 | Decal, Mower Drive Schematic |
| 6 | 133644 | Decal, Maint Customer Sears | 16 | 156867 | Decal, Oper Sdi P/L Gear Dr |
| | | Dom | 18 | 163203 | Decal, Mower EZ3 Mulching |
| 7 | 163250 | Decal, Panel Side | | | Sears |
| 5 | 163209 | Decal, Fender Sd Wht 6/42" | | 138311 | Decal, Lift Handle |
| 9 | 163204 | Decal, Fender Craftsman Wht | • • | 157199 | Pad, Footrest Rbr Sq Gen. 97 |
| 10 | 149516 | Decal, Btry Dngr/Psn Eng | | 165430 | Manual, Owner's (English) |
| 11 | 156439 | Decal, Fender Dan. Sears E/S | | 165431 | Manual, Owner's (Spanish) |

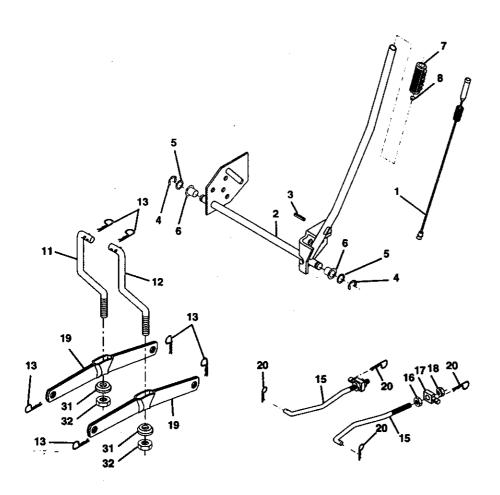
WHEELS & TIRES



| KEY NO. | PART NO. | DESCRIPTION |
|------------|-------------|--------------------------------|
| | | |
| 1 | 59192 | Cap Value Tire |
| 2 | 65139 | Stem Value |
| 3 | 106222X | Tire F Ts 15 X 6 0 - 6 Service |
| 4 | 59904 | Tube Inner Front #35060 |
| 5 | 106732X427 | Rim Asm 6"front White Service |
| 6 | 278H | Fitting Grease |
| 7 | 9040H | Bearing Flange |
| 8 | 106108X427 | Rim Asm 8*rear White Service |
| 9 | 106268X | Tire R Ts 18x9 5-8 Service |
| 10 | 7152J | Tube Rear 9 5 X 8 Service |
| 11 | 104757X | Cap Axie Blk 1 50 X 1 00 |
| | 144334 | Sealant, Tire (10 oz. tube) |

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.270613
LIFT ASSEMBLY



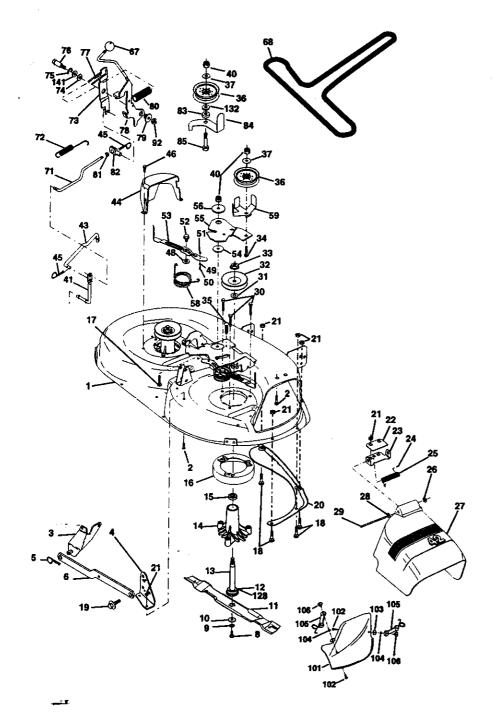
LIFT ASSEMBLY

| | PART NO. | DESCRIPTION |
|-----|-------------|-----------------------------------|
| 1 - | 159460 | Washer Asm Inner Spring W/Plunger |
| 2 | 159471 | Shaft Asm. Lift |
| 3 | 105767X | Pin Groove |
| 4 | 12000002 | E Ring #5133-62 |
| 5 | 19211621 | Washer 21/32 x 1 x 21 Ga. |
| 6 | 120183X | Bearing Nylong |
| 7 | 125631X | Grip Handle Fluted |
| 8 | 122365X | Button Plunger Read |
| 11 | 139865 | Link Asm Lift L.H. |
| 12 | 139866 | Link Asm Lift R.H. |
| 13 | STD624008 | Retainer Spring |
| 15 | 127218 | Link Front |
| 16 | 73350800 | Nut Jam Hex 1/2-13 Unc |
| 17 | 130171 | Trunnion Blk Zinc |
| 18 | 73680800 | Nut Crownlock 1/2-13 Unc |
| 19 | 139868 | Arm Suspension Mower |
| 20 | 163552 | Retainer Spring |
| 31 | 140302 | Bearing, Pvt. Lift. Spherical |
| 32 | 73540600 | Nut Crownlock 3/8-24 |

NOTE: All component dimensions given in U.S. inches 1 inch = $25.4 \ \text{mm}$

TRACTOR - - MODEL NUMBER 917.270613

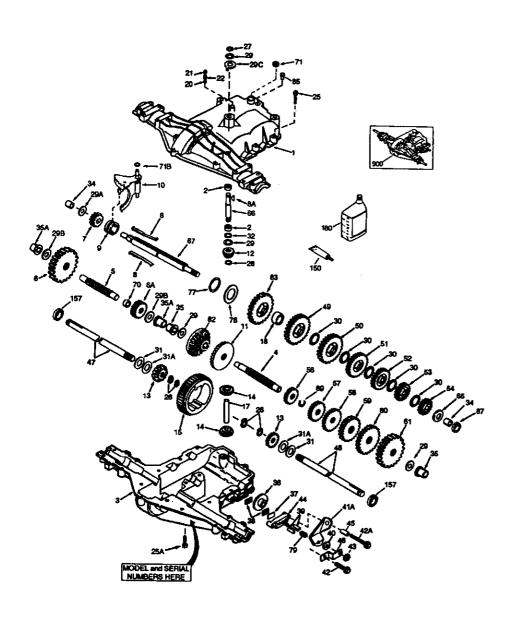
MOWER DECK



MOWER DECK

| KEY NO. | PART NO. | DESCRIPTION | KEY NO. | PART NO. | DESCRIPTION |
|------------|------------------|--|------------|------------------------------|---|
| 1 | 164961 | Mower Housing | 49 | 155066 | Roller Assembly, Cam Follower |
| 2 | STD533107 | Bolt | 50 | 131340 | Bolt, Shoulder #10-24 Grade 5 |
| 3 | 138017 | Bracket Assembly, Sway Bar, Front | 51 | STD541410 | Locknut |
| 4 | 138440 | Bracket Assembly, Sway Bar | 52 | 139888 | Bolt, Shoulder 5/16-18 UNC |
| 5 | STD624008 | Retainer Spring | 53 | 131845 | Arm Assembly, Pad, Brake |
| 6 | 130832 | Arm, Suspension, Rear | 54 | 133943 | Washer, Hardened |
| 8 | 850857 | Bolt, Hex 3/8-24 x 1.25 Gr. 8 | 55 | 155046 | Arm, Idler |
| 9 | STD551137 | Washer, Lock | 56 | 122052X | Spacer, Retainer |
| 10 | 140296 | Washer, Hardened | 58 | 140086 | Spring, Torsion Brakes 42" |
| 11 | 134149 | Blade, Mulching | 59 | 141043 | Guard, Tuv Idler (94) |
| 12 | 129895 | Bearing, Ball | 67 | 162113 | Knob Custom Oval |
| 13 | 137645 | Shaft Assembly, Mandrel, Vented | 68 | 144200 | V-Belt |
| | | (Incl. Key Number 6) | 71 | 142427 | Rod, Clutch, Primary, with Nibs |
| 14 | 128774 | Housing, Mandrel, Vented | 72 | 131870 | Spring, Return |
| 15 | 110485X | Bearing, Ball, Mandrel | 73 | 127847 | Arm, Clutch, Secondary |
| 16 | 140329 | Stripper, Vented Mower Deck | 74 | 121748X | Washer 25/32 x 1-5/8 x 16 Ga. |
| 17 | 72110610 | Bolt, Carriage 3/8-16 x 2-1/4 | 75 | 12000029 | Ring, Klip |
| 18 | STD533106 | Bolt, Carriage 5/16-18 x 5/8 | 76 | 128903 | Bolt, Shoulder 3/8-16 UNC x 1.44 |
| 19 | 132827 | Bolt, Shoulder | 77 | 127845 | Keeper, Spring |
| 20 | 159770 | Baffle, Vortex | 78 | 160570 | Arm, Clutch, Primary |
| 21 | STD541431 | Nut, Crownlock 5/16-18 UNC | 79 | 127498 | Bushing, Large, Brass |
| 22 | 134753 | Stiffener Bracket | 80 | 153701 | Spring, Mower Clutch |
| 23 | 131267 | Bracket, Deflector | 81 | STD541237 | Nut, Hex Jam 3/8-16 UNC |
| 24 | 105304X | Cap, Sleeve | 82 | 142028 | Trunnion Adj. 94 |
| 25 | 123713X | Spring, Torsion, Deflector | 83 | 120958X | Washer Sintered |
| 26 | 110452X | Nut, Push | 84 | 156084 | Keeper Belt Idler |
| 27 | 130968 | Shield, Deflector | 85 | 72140620 | Bolt Carriage 3/8-16 x 2-1/2 |
| 28 | 19111016 | Washer 11/32 x 5/8 x 16 Ga. | 92 | STD541437 | Locknut, Hex W/Wsh 3/8-16 UNC |
| 29 | 131491 | Rod, Hinge | 101 | 136420 | Cover Mulching 42" Black |
| 30 | 157722 | Screw Thdrol Rolling Wsh Hd | 102 | 71161010 | Screw Truss Head Phil 10-24 x 5/8 |
| 31 32 | 129963 153535 | Washer, Spacer | 103 | 19061216 | Washer #10 |
| 33 | 137266 | Pulley, Mandrel Nut, Toplock, Flanged | 104 | 10071000 | Washer Lock #10 |
| 34 | STD533717 | Bolt | 105 | 160793 | Latch Asm Bagger |
| 35 | 133835 | Fastner, Christmas Tree | 106 | 2029J | Nut Weld |
| 36 | 131494 | Pulley, Idler, Flat | 128 | 153390 | Washer Felt |
| 37 | STD551037 | Washer 13/32 x 13/16 x 16 Ga. | 132 141 | 19132203 6266H | Washer 13/32 x 1-3/8 x 3 Ga. Washer Thrust .75 x 1.230 |
| 40 | STD541437 | Nut. Crownlock 3/8-16 UNC | 141 | 130794 | Mandrel Assembly (Includes Key |
| 41 | 133551 | Rod, Pivot, with Nibs | •• | 130794 | Numbers 8-10, 12-15, 31 and 32) |
| 43 | 140083 | Rod, Clutch, Secondary, w/Nibs | | 164963 | Mower Deck, Complete (Std deck - |
| 44 | 140088 | Guard, Mandrel, L.H. | | 10-1000 | order separately mulcher plate |
| 45 | STD624003 | | | | components key nos. 101-106) |
| 46 | 137729 | Screw, Thd. Roll 1/4-20 x 5/8 | MOT | E. All compan | ent dimensions given in U.S.inches |
| 48 | 133944 | Washer, Hardened | MU II | a: All compon 1 inch = 25 | |
| 40 | 1333-1-1 | reasies, Fialuciau | | F HICT = 25 | . 4 ((8)) |

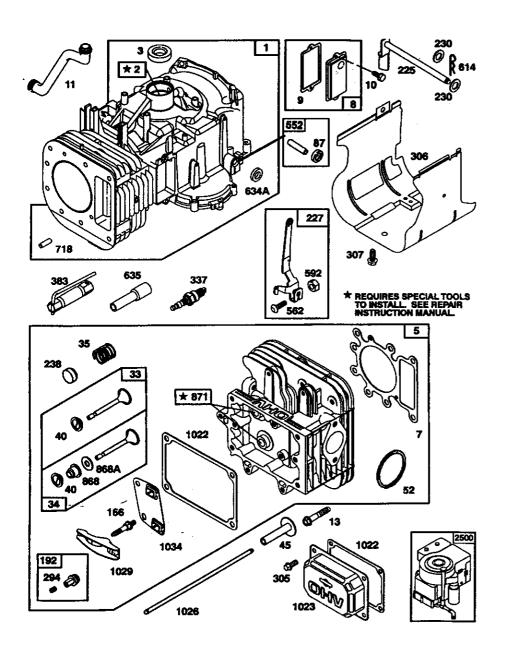
TRACTOR - - MODEL NUMBER 917.270613 PEERLESS TRANSAXLE - - MODEL NUMBER 206-508B



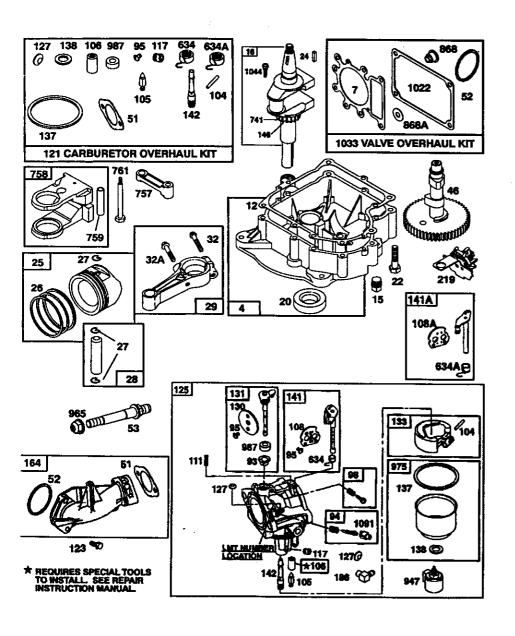
TRACTOR - - MODEL NUMBER 917.270613 PEERLESS TRANSAXLE - - MODEL NUMBER 206-508B

| REF | PART | | REF | PART | |
|------------|------------------|--|----------|----------------|------------------------------------|
| NO. | NO. | DESCRIPTION | NO. | NO. | DESCRIPTION |
| 1 | 772147 | Transaxle Cover | 41A | 790079 | Brake Lever |
| 2 | 780086A | Needle Bearing 5/8" | 42 | 792073A | Screw 1/4-20 x 1-1/4" |
| 3 | 770128 | Transaxle Case | 42A | 792085A | Screw 1/4-20 x 2-1/4" |
| 4 | 776395 | Countershaft | 43 | 792075 | Locknut 5/16-24 |
| 5 | 776409 | Output Shaft | 44 | 790025 | Brake Pad Holder |
| 6 | 778364 | Spur Gear (38 teeth) | 45 | 786066 | Spacer |
| 6A | 778369 | Spur Gear (15 teeth) | 46 | 786086 | Brake Lever Bracket |
| 7 | 778330 | Spur Gear (11 teeth) | 47 | 774690 | Axle (11-15/16" long) |
| 8 | 792180 | Shift Key | 48 | 774691 | Axle (16-1/2" long) |
| A8 | 792047 | Woodruff Key #9 | 49 | 778356 | Spur Gear (29 teeth) |
| 9 | 784352 | Shift Collar | 50 | 778338 | Spur Gear (27 teeth) |
| 10 | 784378 | Shift Rod & Fork | 51 | 778354 | Spur Gear (23 teeth) |
| 11 | 778334 | Bevel Gear (30 teeth) | 52 | 778352 | Spur Gear (19 teeth) |
| 12 | 778309 | Input Bevel Pinion (13 teeth) | 53 | 778350 | Spur Gear (16 teeth) |
| 13 | 778368 | Bevel Gear (13 teeth) (Incl. 14) | 54 | 778346 | Spur Gear (15 teeth) |
| 14 | 778367 | Bevel Pinion (13 teeth) (Incl. 13) | 56 | 778355 | Spur Gear (11 teeth) |
| 15 | 778370 | Ring Gear (43 teeth) | 57 | 778337 | Spur Gear (13 teeth) |
| 17 | 786188 | Drive Pin | 58 | 778353 | Spur Gear (17 teeth) |
| 18 | 786102 | Spacer | 59 | 778351 | Spur Gear (21 teeth) |
| 20 | 792077 | Ball 5/16" dia | 60 | 778349 | Spur Gear (24 teeth) |
| 21 | 792078 | Set Screw 3/8-16 x 3/8* | 61 | 778345 | Spur Gear (25 teeth) |
| 22 | 792079 | Spring | 65 | 780189 | Washer |
| 25 | 792073A | Screw 1/4-20 x 1-1/4" | 66 | 776422 | Input Shaft |
| 25A | 792177 | Screw 1/4-20 X 1-3/8" | 67 | 776396 | Shifter & Brake Shaft |
| 26 | 792125 | Retaining Ring (pkg of 2) | 69 | 792170 | Retaining Ring |
| 27 | 792035 | Retaining Ring | 70 | 786187 | Spacer .890 |
| 28 | 788040 | Retaining Ring | 71 | 788069 | Square Cut Ring |
| 29 | 780072 | Washer | 71B | 788092 | "O" Ring |
| 29A | 780160 | Washer | 76 | 780090 | Washer |
| 29B 29C | 780051 | Thrust Washer (.762 ID) | 77 70 | 788078A | Inverted Retaining Ring |
| | 780199 | Anti-Rotation Washer | 79 | 792144 | Spring |
| 30 31 | 780108 780001 | Washer | 82 | 778333 | Bevel & Spur Gear (30 & 13 teeth) |
| 31 | 780001 | Washer (.056 wide) | 83 | 778338 | Spur Gear (27 teeth) |
| 31A | 700105 | (USE AS NEEDED) Flat Washer (.062 wide) | 85 | 792154 | Oil Fill Plug |
| 32 | 780195 788083 | Oil Seal 5/8" | 87 | 788089 | Oil Seal 9/16" |
| 34 | 780194 | Bushing | 150 | 788093A | Liquid Gasket RTV Silicone |
| 35 | 780193 | Flanged Bushing | 157 | 788088 | Oil Seal 3/4" |
| 35A | 780193 | Flanged Bushing 3/4* | 180 | 730229A | Gear Oil 80W90 |
| 36 | 790075 | Brake Disk | 900 | 794691 | Replacement Transaxle |
| 37 | 790075 | Brake Pad Plate | 500 | . 5-1031 | перисення нападк |
| 38 | 799021 | Brake Pad (pkg of 2) | | | |
| 39 | 786026 | Dowel Pin | NOTE: | All compone | ent dimensions given in U.S. inche |
| 40 | 792076A | Flat Washer | 110 L | 1 inch = 25.4 | |
| +∪ | I SEUI UM | I INT 11091 IČE | | | 7 (1881) |

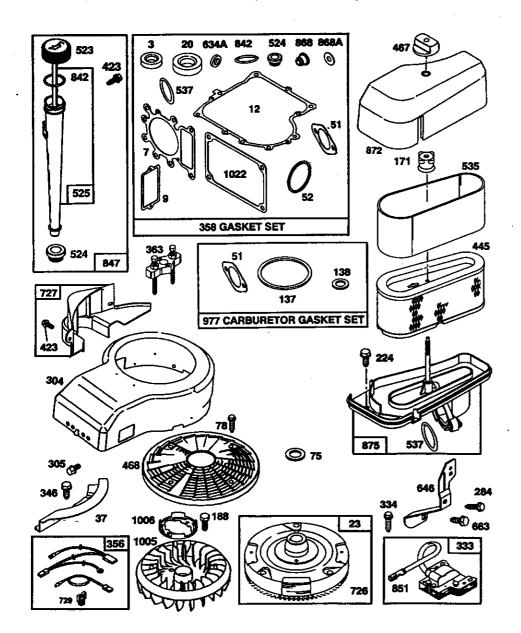
TRACTOR - - MODEL NUMBER 917.917.270613
BRIGGS & STRATTON ENGINE-MODEL NUMBER 28U707, TYPE NUMBER 1174-E1



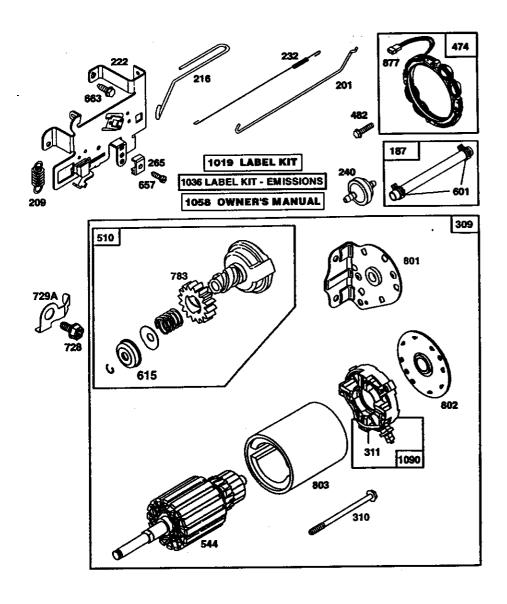
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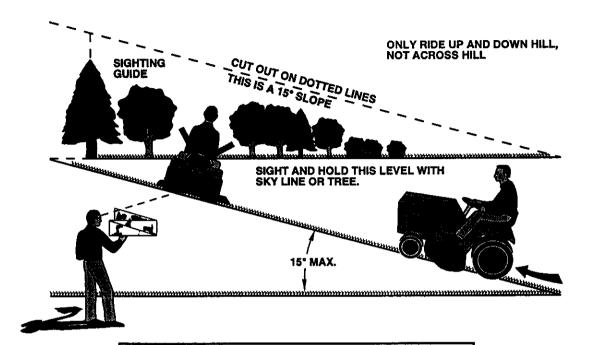
TRACTOR - - MODEL NUMBER 917.917.270613 BRIGGS & STRATTON ENGINE-MODEL NUMBER 28U707, TYPE NUMBER 1174-E1

| KEY | PART | | KEY | PART | |
|----------|------------------|--|-------------|------------------|--|
| NO. | NO. | DESCRIPTION | NO. | NO. | DESCRIPTION |
| 1 | 496412 | Cylinder Assembly | 93 | 281346 | Bushing, Throttle Shaft |
| 2 | 399265 | Bearing, Cylinder | 94 | 498030 | Valve, Needle |
| 3 | 391086 | * Seal, Oil | 95 | 94098 | ** Screw, Throttle |
| _ 4 | 494238 | Base, Engine | 98 | 495800 | Screw, Idle Speed |
| 5 | 495858 | Head, Cylinder | 104 | 231789 | ** Pin, Float Hinge |
| 7 | 273280 | *** Gasket, Cylinder Head | 105 | 231855 | ** Valve Float |
| 8 | 495735 | Breather Assembly | 106 | 231854 | ** Seat, Inlet Valve |
| 9 | 27803 | * Gasket, Valve Cover | 108 | 224558 | Valve, Choke (Lmt 153) |
| 10 11 | 94621 281246 | Screw, Sems Tube, Breather | 108A 111 | 224540 262715 | Valve, Choke (Lmt 154) |
| 12 | 271916 | * Gasket, Crankcase Cover, .015* | 117 | 232118 | Spring Choke (Lmt 155) |
| 12 | 271997 | * Gasket, Crankcase Cover, .005* | 117 | 232119 | ** Jet, Needle Valve (Std.) Jet, Needle Valve (Hi-Alt.) |
| | 271996 | * Gasket, Crankcase Cover, .009* | 121 | 499233 | Carburetor Overhaul Kit |
| 13 | 94728 | Screw, Cylinder Head | 123 | 94913 | Screw, Elbow Mounting |
| 15 | 94239 | Plug, Oil Drain | 125 | 499153 | Carburetor Assembly |
| 16 | 498971 | Crankshaft | 127 | | ** Plug, Welch (Sold in Kit Only) |
| | 94196 | Timing Gear Key | 130 | 224539 | Valve, Throttle |
| 20 | 291675 | * Seal, Oil | 131 | 494379 | Shaft and Lever, Throttle |
| 22 | 94624 | Screw, Sems, Base Mounting | 133 | 494381 | Float, Carburetor |
| 23 | 492326 | Flywheel and Ring Gear | 137 | 281165 | **** Gasket, Float Bowl |
| | | Assembly, Magneto | 138 | 281164 | **** Washer, Bowl |
| 24 | 222698 | Key, Flywheel | 141 | 495097 | Choke, Shaft Kit (Choke-A- |
| 25 | 495860 | Piston Assembly, Standard Size. | | 405004 | Matic) |
| | 495977 | Piston Assembly, .010" Oversize | 141A | 495931 | Choke, Shaft Kit (Choke-A- |
| | 495978 | Piston Assembly, .020* | 142 | 232117 | Matic) ** Nozzie, Carburetor |
| | 733370 | Oversize | 146 | 94196 | Key, Timing Gear |
| | 495979 | Piston Assembly, .030" | 164 | 214047 | Elbow, Carburetor |
| | | Oversize | 166 | 94555 | Stud, Rocker Arm |
| 26 | 495854 | Ring Set, Piston, Standard Size | 171 | 281051 | Nut, Air Cleaner Mounting |
| | 495852 | Ring Set, Piston, .010° Oversize | 186 | 493496 | Connector, Hose |
| | 495851 | Ring Set, Piston, .020" Oversize | 187 | 298099 | Line, Fuel (Cut to Suit) |
| | 495855 | Ring Set, Piston, .030" Oversize | 188 | 94627 | Screw, Sems |
| 27 28 | 263129 498319 | Lock, Piston Pin | 192 | 492160 | Screw Assembly, Rocker Arm |
| 20 | 498320 | Pin Assy., Piston, Standard Size Pin Assy., Piston, .005* | 201 | 262767 | Link, Governor |
| | 430320 | Oversize | 209 | 260695 | Spring, Governor |
| 29 | 494504 | Rod Assembly, Connecting | 216 | 262766 | Link, Choke |
| | 495490 | Rod Assembly, Connecting, | 219 222 | 490815 | Gear, Governor |
| | | .020" Undersize Crankpin Bore | 224 | 495611 94905 | Plate, Governor Control Screw, Sems, Air Cleaner |
| 32 | 94695 | Screw, Hex Washer Head, | 225 | 495157 | Crank, Governor |
| | | 1-57/64 | 227 | 493935 | Lever Assembly, Governor |
| 32A | 94648 | Screw, Hex Washer Head, 1- | 230 | 94742 | Washer, Governor Crank |
| 33 | 495856 | 5/8 | 232 | 262785 | Spring, Governor Link |
| 33 | | Valve, Exhaust | 238 | 262836 | Cap, Valve |
| 35 | 495857 262811 | Valve, Intake Spring, Valve | 240 | 394358 | Filter, Fuel (In Fuel Line) |
| 37 | 224502 | Guard, Flywheel | 265 | 221535 | Clamp, Casing |
| 40 | 224641 | Retainer, Valve Spring | 284 | 94704 | Screw, Hex Head |
| 45 | 262411 | Tappet, Valve | | | |
| 46 | 496884 | Gear, Cam | • | | n Gasket Set (495993) |
| 51 | 272465 | **** Gasket, Carburetor | ** | | n Carburetor Kit (499233) |
| ٠. | | (Carburetor to Elbow) | *** | | n both Gasket Set (495993) and |
| 52 | 272569 | *** Gasket, Carburetor | | | rhaul Kit (495992) |
| | | (Elbow to Cylinder) | **** | | n Gasket Set (495993), Carburetor |
| 53 | 94637 | Stud, Carburetor Mounting | | (494385) | 33) and Carburetor Gasket Set |
| 75 | 225136 | Washer, Spring | | (10100) | |
| 78 | 94 <u>832</u> | Screw, Pan Head | NOTE: | All compo | nent dimensions given in U.S. inches |
| 87 | 491323 | Seal, Governor Shaft | | 1 inch = 2 | |

TRACTOR - - MODEL NUMBER 917.917.270613 BRIGGS & STRATTON ENGINE-MODEL NUMBER 28U707, TYPE NUMBER 1174-E1

| KEY NO. | PART NO. | DESCRIPTION | KEY NO. | PART NO. | D | ESCRIPTION |
|------------|-------------|---|------------|-------------|-------|---------------------------------|
| 294 | 810068 | Screw, Set | 757 | 213998 | | Link, Counterweight |
| 304 | 496280 | Housing, Blower | 758 | 399891 | | Counterweight Assembly |
| 305 | 94786 | Screw, Hex, Head, | 759 | 298909 | | Pin, Counterweight |
| _ | | Blower Housing Mounting | 761 | 94593 | | Screw, Counterweight |
| 306 | 225020 | Shield, Cylinder | 783 | 280104 | | Gear, Starter |
| 307 | 94930 | Screw, Cylinder Shield | 801 | 394856 | | Cap, Drive |
| 309 | 497595 | Motor, Starter | 802 | 497605 | | Cap, End |
| 310 | 497602 | Bolt, Thru | 803 | 497604 | | Housing, Starter |
| 311 | 497608 | Brush Set | 842 | 270920 | * | Seal, Oil Filler Cap |
| 333 | 495859 | Armature, Magneto | 847 | 496415 | | Fill Group, Oil |
| 334 | 94731 | Screw, Sems, Armature | 851 | 224110 | | Terminal, Ignition Cable |
| | | Mounting | 868 | 494435 | *** | Seal Assembly, Valve |
| 337 | 491055 | Plug, Spark | 868A | 272610 | *** | Gasket, Valve |
| 346 | 93705 | Screw, Hex Head | 871 | 262835 | | Bushing, Guide (Intake & |
| 356 | 497708 | Wire Assembly | | | | Exhaust) |
| 358 | 495993 | Gasket Set | 872 | 281361 | | Cover, Air Cleaner |
| 363 | 19203 | Puller, Flywheel | 875 | 495862 | | Body, Air Cleaner |
| 383 | 89838 | Wrench, Spark Plug | 877 | 393456 | | Diode and Connector Assembly |
| 423 | 94903 | Screw, Sems | 947 | 497672 | | Solenoid |
| 445 | 493909 | Cartridge, Air Cleaner | 965 | 94010 | | Nut, Hex |
| 467 | 493903 | Knob, Air Cleaner | 975 | 495933 | | Bowl Assembly, Carburetor |
| 468 | 494439 | Screen, Flush Rotating | 977 | 494385 | | Carburetor Gasket Set |
| 474 | 393474 | Stator, Alternator | 987 | 281166 | ** | Seal, Throttle Shaft |
| 482 | 93621 | Screw, Sems | 1005 | 281400 | | Fan, Flywheel |
| 503 | 806000 | Strap, Starter | 1006 | 224413 | | Retainer, Fan |
| 510 | 497606 | Drive, Starter | 1019 | 496758 | | Label Kit |
| 523 | 495230 | Cap and Dipstick, Oil Filler | 1022 | 272475 | *** | Gasket, Cover |
| 524 | 281370 | * Seal, Filler Tube | 1023 | 224552 | | Cover, Rocker Arm |
| 525 | 496113 | Tube, Oil Filler | 1026 | 494432 | | Rod, Push, Intake |
| 535 | 272403 | Element, Filter | | 495136 | | Rod, Push, Exhaust |
| 537 | 281106 | O-Ring, Air Cleaner | 1029 | 224554 | | Arm, Rocker |
| 544 | 497603 | Armature, Starter | 1033 | 495992 | | Valve Overhaul Kit |
| 552 | 491986 | Bushing, Governor Crank | 1034 | 495248 | | Guide Assembly, Push Rod |
| 562 | 94907 | Bolt, Carriage | 1036 | 499364 | | Label Kit, Emissions |
| 592 | 231978 | Nut, Hex | 1044 | 94673 | | Screw, Hex Head |
| 601 | 93053 | Clamp, Fuel Pipe | 1054 | 270723 | | Tie, Cable |
| 614 | 93306 | Pin, Cotter | 1058 | 272623 | | Manual, Owner's |
| 615 | 263080 | Retainer | 1090 | 497607 | | Retainer, Brush |
| 618 | 262803 | Spring, Choke Return | 1091 | 281364 | | Cap, Limiter |
| 634 | 494453 | ** Seal, Spring Assy. | 2500 | 28N707-1 | 026 | Replacement Engine |
| 634A | 494455 | ** Seal, Spring Assy. | | 496050 | | Replacement Shortblock |
| 635 | 280872 | Boot, Spark Plug | | | | |
| 646 | 224546 | Brace, Air Cleaner | RPM S | ettings: Lo | w: 10 | 650-1850, High: 3200-3400 |
| 657 | 94906 | Screw, Sems | • | Included i | in Ga | sket Set (495993) |
| 663 | 94620 | Screw, Self-Tapping | ** | | | rburetor Kit (499233) |
| 718 | 230192 | Pin, Dowel | *** | | | h Gasket Set (495993) and |
| 726 | 399676 | Gear, Ring | | | | i Kit (495992) |
| | | (Includes Mounting Hardware) | **** | | | sket Set (495993), Carburetor |
| 727 | 490324 | Cover, Starter | | | | and Carburetor Gasket Set |
| 728 | 94951 | Screw, Torx® | | (494385) | , u | |
| 729 | 281390 | Clip, Wire | | (1000) | | |
| 729A | 225170 | Retainer, Wire | NOTE: | All como | onent | dimensions given in U.S. inches |
| 741 | 262932 | Gear, Timing | ,,,,,, | 1 inch = 2 | | |

SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION





Operate your Tractor up and down the face of slopes (not greater than 15°), never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

For the repair or replacement parts you need delivered directly to your home Call 7 am - 7 pm, 7 days a week

1-800-366-PART

(1-800-366-7278) Para ordenar piezas con entrega a domicilio - 1-800-659-7084

For in-house major brand repair service Call 24 hours a day, 7 days a week

1-800-4-REPAIR

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For the location of a Sears Parts and Repair Center in your area Call 24 hours a day, 7 days a week 1-800-488-1222

For information on purchasing a Sears Maintenance Agreement or to inquire about an existing Agreement Call 9 am - 5 pm, Monday-Saturday 1-800-827-6655

When requesting service or ordering parts, always provide the following information:

- Product Type
 Part Number
- Model Number Part Description











America's Repair Specialists