



Front Load Steam Washer & Condenser Dryer **COMBINATION**

SAFETY INFORMATION 4

USING THE UNIT

Getting Started 6

Loading 15

CARE AND CLEANING 16

INSTALLATION INSTRUCTIONS 18

TROUBLESHOOTING TIPS 23

LIMITED WARRANTY 31

CONSUMER SUPPORT 32

OWNER'S MANUAL & INSTALLATION INSTRUCTIONS

GFQ14

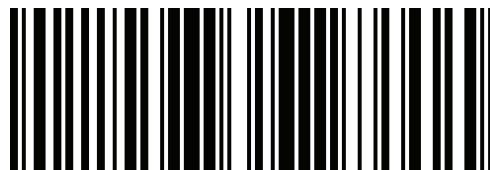
ENGLISH/FRANÇAIS/ESPAÑOL

Write the model and serial numbers here:

Model # _____

Serial # _____

You can find them on a label inside the door.



THANK YOU FOR MAKING GE APPLIANCES A PART OF YOUR HOME.

Whether you grew up with GE Appliances, or this is your first, we're happy to have you in the family.

We take pride in the craftsmanship, innovation and design that goes into every GE Appliances product, and we think you will too. Among other things, registration of your appliance ensures that we can deliver important product information and warranty details when you need them.

Register your GE appliance now online. Helpful websites and phone numbers are available in the Consumer Support section of this Owner's Manual. You may also mail in the pre-printed registration card included in the packing material.



Introduction

- This unit allows: wash only; dry only; wash and dry cycles.
- Fill the drum 2/3 full with laundry for best wash and dry performance. This allows air movement and proper drying. A fully loaded drum will lead to longer dry times.

NOTE: During Dry cycles temperatures in the unit can get very hot. For this reason, the door will lock during the dry cycle and remain locked, after pausing or at the end of the cycle, until temperatures cool down. Forcing the door open will result in a broken door mechanism.

- This unit uses condenser drying technology. This enables installation and use without a vent, but loads take approximately 1.5 times longer to dry than a traditional vented dryer.

IMPORTANT SAFETY INFORMATION

READ ALL INSTRUCTIONS BEFORE USING THE APPLIANCE

▲WARNING To reduce the risk of death, fire, explosion, electric shock, or injury to persons when using your appliance, follow basic precautions, including the following:

- Read all instructions before using the appliance.
- Follow all fabric care instructions and warnings to prevent melting of garments or damage to the appliance.
- **DO NOT** wash or dry articles that have been previously cleaned in, washed in, soaked in or spotted with gasoline, dry-cleaning solvents, or other flammable or explosive substances, as they give off vapors that could ignite or explode.
- **DO NOT** add gasoline, dry-cleaning solvents, or other flammable or explosive substances to the wash water. These substances give off vapors that could ignite or explode.
- **DO NOT** place items exposed to cooking oils in your unit. Items contaminated with cooking oils may contribute to a chemical reaction that could cause a load to catch fire. To reduce the risk of fire due to contaminated loads, the final part of the tumble dryer cycle occurs without heat (cool down period). At the end of the cycle the door remains locked during the cool down period to protect from surfaces that get hot during drying. The cool down period will be approximately 10 minutes before the door is unlocked.
- **DO NOT** dry articles containing foam rubber or similarly textured rubber-like materials.
- **DO NOT** store combustible materials, gasoline or other flammable liquids near the unit. Keep area around the air intake vent on the front of the unit and adjacent surrounding areas free from the accumulation of lint, dust and dirt.
- The interior of the appliance should be cleaned periodically by qualified service personnel.
- **DO NOT** add dryer lint sheet in the unit when washing.
- **DO NOT** spray any type of aerosol into, on or near the unit at any time. **DO NOT** use any type of spray cleaner when cleaning the interior. Hazardous fumes or electrical shock could occur.
- Under certain conditions, hydrogen gas may be produced in a hot-water system that has not been used for 2 weeks or more. **HYDROGEN GAS IS EXPLOSIVE.** If the hot water system has not been used for such a period, before using a washing machine, turn on all hot-water faucets and let the water flow from each for several minutes. This will release any accumulated hydrogen gas. As the gas is flammable, **DO NOT** smoke or use an open flame during this time.
- **DO NOT** allow children to play on or in this appliance. Close supervision of children is necessary when this appliance is used near children. Before the appliance is removed from service or discarded, remove the door or lid. Failure to follow these instructions may result in death or injury to persons.
- **DO NOT** reach into the appliance if the drum is moving to prevent accidental entanglement.
- **DO NOT** install or store this appliance where it will be exposed to the weather.
- **DO NOT** tamper with controls, repair or replace any part of this appliance or attempt any servicing unless specifically recommended in the user maintenance instructions or in published user repair instructions that you understand and have the skills to carry out.
- **DO NOT** climb or stand on this unit.
- **DO NOT** operate this appliance if it is damaged, malfunctioning, partially disassembled, or has missing or broken parts including a damaged cord or plug.
- Unplug the appliance or turn off the circuit breaker before servicing. Pressing the **Power** button **DOES NOT** disconnect power.
- See “ELECTRICAL REQUIREMENTS” located in the Installation Instructions for grounding instructions.

READ AND SAVE THESE INSTRUCTIONS

IMPORTANT SAFETY INFORMATION

READ ALL INSTRUCTIONS BEFORE USING THE APPLIANCE

PROPER INSTALLATION

This unit must be properly installed and located in accordance with the Installation Instructions before it is used.

- Ensure that the hot water hose is connected to the “H” valve and the cold water hose is connected to the “C” valve.
- Install or store where it will not be exposed to temperatures below freezing or exposed to the weather, which could cause permanent damage and invalidate the warranty.
- Properly ground unit to conform with all governing codes and ordinances. Follow details in the Installation Instructions.
- Ensure unit is properly leveled and unit legs are adjusted such that unit is stable.
- GE Appliances strongly recommends the use of factory specified parts. A list of factory hoses available for purchase are listed. These hoses are manufactured and tested to meet GE Appliances specifications.
- GE Appliances strongly recommends the use of new water supply hoses. Hoses degrade over time and need to be replaced every 5 years to reduce the risk of hose failures and water damage.

WHEN NOT IN USE

- Turn off water faucets to minimize leakage if a break or rupture should occur. Check the condition of the fill hoses; GE Appliances recommends changing the hoses every 5 years.

PARTS AND ACCESSORIES

Order on-line at GEApplianceparts.com today, 24 hours a day or by phone at 877.959.8688 during normal business hours. In Canada, visit your local GE Appliances parts distributor or call 800.661.1616 or GEAppliances.ca/en/products/parts-filters-accessories.

Part Number	Accessory
PM14X10002	4 ft rubber water supply hoses
Or	
PM14X10005	4 ft braided water supply hoses
WX10X10011	Tide® Washing Machine Cleaner*
PM7X1	Washer Floor Tray
GFA140SS	24" Front load riser - ADA compliant with plumbable drip pan

*Tide® is a registered trademark of Procter & Gamble

READ AND SAVE THESE INSTRUCTIONS

Getting started

⚠ WARNING To reduce the risk of fire, electric shock, or injury to persons, read the IMPORTANT SAFETY INFORMATION before operating this appliance.

Introduction

- This unit allows: wash only; dry only; wash and dry cycles.
- Fill the drum 2/3 full with laundry for best wash and dry performance. This allows air movement and proper drying. A fully loaded drum will lead to longer dry times.
NOTE: During Dry cycles temperatures in the unit can get very hot. For this reason, the door will lock during the dry cycle and remain locked, after pausing or at the end of the cycle, until temperatures cool down. Forcing the door open will result in a broken door mechanism.
- This unit uses condenser drying technology. This enables installation and use without a vent, but loads take approximately 1.5 times longer to dry than a traditional vented dryer.


Throughout this manual, features and appearance may vary from your model.

Quick Start

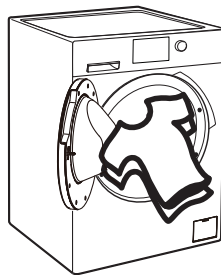
Step 1

(Appearance will vary)



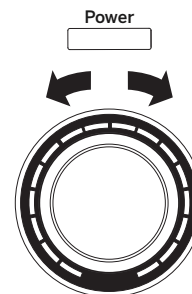
- Add fabric softener to the fabric softener dispenser; see page 14.
- Add the manufacturer's recommended amount of detergent. GE Appliances recommends the use of High Efficiency detergents such as  in your energy efficient unit. Place detergent pods in the bottom of the wash basket before adding clothes.

Step 2



- Loosely add items. Overloading may negatively impact wash and dry performance. See page 15 for suggested loading examples.
 - Close door.
- NOTE:** Unit will not start with door open.

Step 3



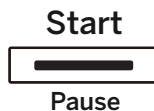
- If the screen is dark, press the Power button to "wake up" the display.
- Select a wash cycle. (Defaults are set for each wash cycle. These default settings can be changed. See Control settings for more information.)
- The unit can be used as a dryer only by turning the selector knob to one of the red dry cycles.

Step 4



- Set the dry cycle by pressing the Dry pad. The unit will automatically run Auto Dry after the wash cycle is complete.
- Set Dry pad to Off to run a wash only cycle.

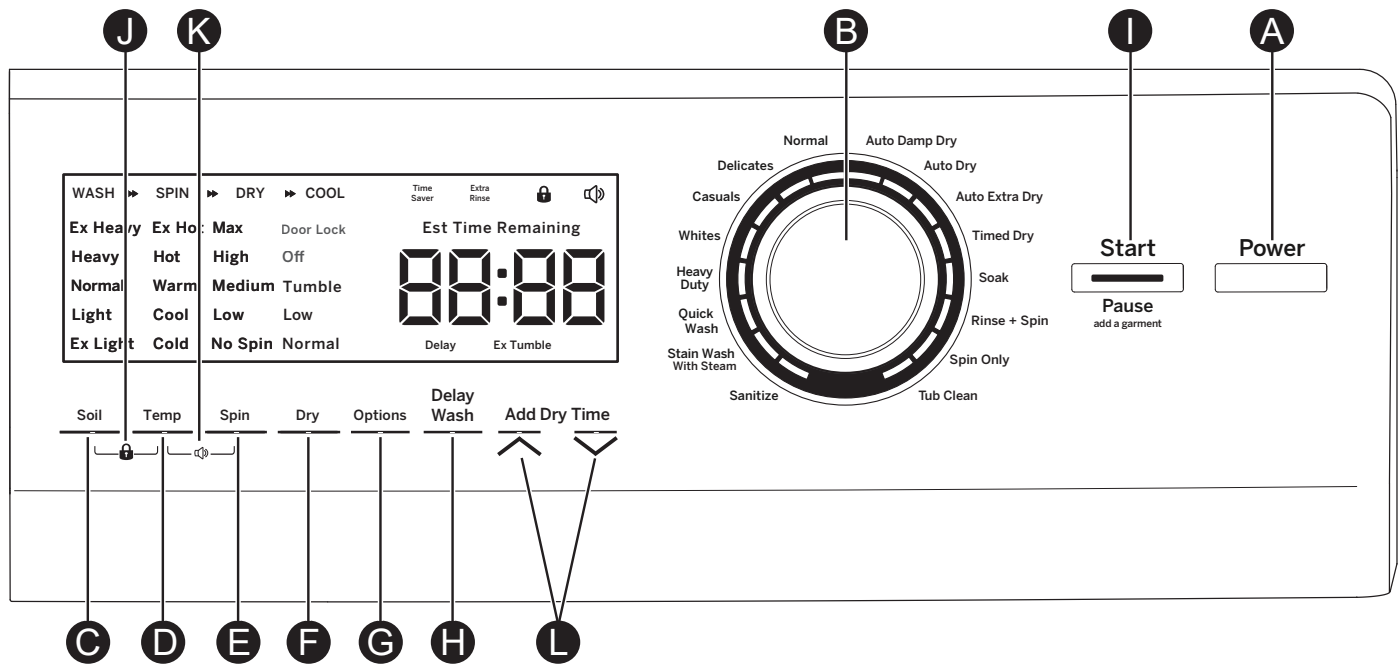
Step 5



- Press the Start/Pause button.



Getting started

Controls



Display and Status Lights

The display shows cycle status (WASH ► SPIN ► DRY ► COOL), the **Estimated Time Remaining** until the end of the cycle and the options selected. In addition, the display will show:

	Controls locked on.
	End of cycle signal on.
Door Lock	Door will lock from the start of the cycle until the end of the cool down phase.

NOTE: If an out-of-balance condition is detected by the unit, the **SPIN** light will blink during the remaining portion of the cycle and will stay illuminated for a short time after cycle completion. When this occurs, the unit is taking actions to correct the out-of-balance condition and complete the cycle normally. In some cases, the unit may not be able to balance the load and spin up to full speed. Run a **Spin Only** cycle.

A Power

Press to “wake up” the display. If the display is active, press to put the unit into standby mode.

NOTE: Pressing **Power** does not disconnect the appliance from the power supply.

Getting started

B Cycles - Wash, Soak, Spin and Clean

The cycles are optimized for specific types of loads. The chart below will help you match the setting with the loads. The Gentle Wash™ lifters lightly tumble the clothes into the water and detergent solution to clean the load.

Items to Wash	Cycle	Soil Level	Wash Temp	Spin Selection	Dry	Options Available	Cycle Details
Cycle for normal, regular, or typical use for washing up to a full load of normally soiled cotton clothing.	Normal	Ex. Heavy Heavy Normal Light Ex. Light	Ex. Hot Hot Warm Cool Cold	Max High Medium No Spin	Off Tumble Low Normal	Time Saver Extra Rinse Extended Tumble Delay	Cycle for normal, regular, or typical use for washing up to a full load of normally soiled cotton clothing. Choose the Heavy or Extra Heavy soil level selection and Warm or Hot water temperature selection as appropriate for your clothes load for a higher degree of cleaning.
Lingerie and special care fabrics with light soil.	Delicates	Ex. Heavy Heavy Normal Light Ex. Light	Warm Cool Cold	High Medium Low No Spin	Off Tumble Low Normal	Time Saver Extra Rinse Extended Tumble Delay	For lightly soiled items labeled hand-washable. Provides gentle tumbling and soak during wash and rinse.
Casual clothes, lightly soiled office wear.	Casuals	Ex. Heavy Heavy Normal Light Ex. Light	Ex. Hot Hot Warm Cool Cold	Max High Medium Low No Spin	Off Tumble Low Normal	Time Saver Extra Rinse Extended Tumble Delay	Wash cycle tailored to care for casual clothes and office wear items.
Whites and household linens.	Whites	Ex. Heavy Heavy Normal Light Ex. Light	Ex. Hot Hot Warm Cool Cold	Max High Medium Low No Spin	Off Tumble Low Normal	Time Saver Extra Rinse Extended Tumble Delay	Cycle tailored to clean and brighten your whites.
Sturdy fabrics with heavy to medium soil.	Heavy Duty	Ex. Heavy Heavy Normal Light Ex. Light	Ex. Hot Hot Warm Cool Cold	Max High Medium Low No Spin	Off Tumble Low Normal	Time Saver Extra Rinse Extended Tumble Delay	Incorporates multi-step wash and soak periods combined with extended wash periods to effectively clean heavily to medium soiled sturdy fabrics.
Small loads of lightly soiled items that are needed in a hurry.	Quick Wash	Ex. Heavy Heavy Normal Light Ex. Light	Hot Warm Cool Cold	Max High Medium Low No Spin	Off Tumble Low Normal	Extra Rinse Extended Tumble Delay	For cleaning lightly soiled loads in the fastest time possible. Cycle time is approximately 33 minutes, depending on selected options.
Cycle for heavily soiled colorfast laundry.	Stain Wash with Steam	Ex. Heavy Heavy Normal Light Ex. Light	Ex. Hot Hot Warm Cool Cold	Max High Medium Low No Spin	Off Tumble Low Normal	Time Saver Extra Rinse Extended Tumble Delay	Add steam to the unit to assist with stain removal for heavily soiled colorfast laundry.

Getting started

B Cycles - Wash, Soak, Spin and Clean (Continued)

Items to Wash	Cycle	Soil Level	Wash Temp	Spin Selection	Dry	Options Available	Cycle Details
Heavily soiled colorfast items with the need for sanitization.	Sanitize	Ex. Heavy Heavy Normal	Ex. Hot	Max High Medium Low No Spin	Off Tumble Low Normal	Extra Rinse Extended Tumble Delay	Use this cycle to eliminate 99.9% of bacteria from fabrics. Cycle uses an increased water temperature and a longer wash cycle to provide the sanitization benefit. A longer rinse is incorporated to remove contaminants. For best results, select the Extra Heavy soil selection if available. See NOTE below.
Use to soak clothes.	Soak	Ex. Heavy Heavy Normal Light Ex. Light	Ex. Hot Hot Warm Cool Cold			Time Saver Extended Tumble	The basket will fill with water to soak and gently agitate the load. At the end of the cycle the remaining water will be drained.
For items that need only to be rinsed, use this cycle.	Rinse + Spin			Max High Medium Low No Spin	Off Tumble Low Normal	Extra Rinse Extended Tumble Delay	To quickly rinse and spin out any items at any time. Utilizes a high speed spin to extract water from wet items. To achieve a drain and spin, deselect the Extra Rinse option. This cycle will dispense prewash detergent and fabric softener.
Use to spin dry clothes that have already been washed.	Spin Only			Max High Medium Low No Spin	Off Tumble Low Normal	Delay	Utilizes a high-speed spin to extract water from wet items.
Cleaning the tub of residue and odor. No clothes to be washed using this cycle.	Tub Clean					Delay	Recommended use of at least once per month to clean the basket of residue and odor. Never load laundry when using this cycle; laundry may become damaged. Cycle incorporates a hot extended wash, intense agitation action and a flush out of the pump.

NOTE: The **Sanitize** cycle water temperatures CANNOT be changed. The **Sanitize** cycle is certified by NSF International, an independent third party testing and certification organization.

The **Sanitize** certification verifies that the cycle reduced 99.9% of bacteria typically found in residential laundry and that no significant contamination is transferred to subsequent washer loads. Only the **Sanitize** cycle has been designed to meet the requirements of NSF Protocol P172 for sanitizing effectiveness.



NSF Protocol P172
Sanitization Performance of Residential and
Commercial, Family-Sized Clothes Washers

Getting started

B Cycles - Dry

The cycles are optimized for specific types of loads. The chart below will help you match the setting with the loads.

Items to Dry	Cycle	Soil Level	Wash Temp	Spin Selection	Dry	Options Available	Cycle Details
Use to dry clothes for a specific amount of time.	Timed Dry				Tumble Low Normal	Extended Tumble Delay	<ol style="list-style-type: none"> Once the Timed Dry cycle is selected, press the arrow pads to increase or decrease the dry time. Select the dry Temp. Close the door. Press Start/Pause.
Use for drying heavy-duty fabrics or items that should be very dry, such as towels.	Auto Extra Dry				Tumble Low Normal	Extended Tumble Delay	The sensor continuously monitors the amount of moisture in the load by detecting temperature in the drum. The cycle ends when the moisture reaches the selected dry level.
Use for normal dryness level suitable for most loads. This is the preferred cycle for energy saving.	Auto Dry				Tumble Low Normal	Extended Tumble Delay	The sensor continuously monitors the amount of moisture in the load by detecting temperature in the drum. The cycle ends when the moisture reaches the selected dry level.
For leaving items partially damp.	Auto Damp Dry				Tumble Low Normal	Extended Tumble Delay	The sensor continuously monitors the amount of moisture in the load by detecting temperature in the drum. The cycle ends when the moisture reaches the selected dry level.

Getting started

C Soil **Soil**
 Changing the **Soil** level increases or decreases the wash time to remove different amounts of soil.
 To change the **Soil** level, press the **Soil** level pad until you have reached the desired setting. You can choose between Extra Light, Light, Normal, Heavy or Extra Heavy soil.

D Temp **Temp**
 Adjust to select the proper water temperature for the wash cycle. The rinse water is always cold to help reduce energy usage and reduce setting of stains and wrinkles.
 Follow the fabric manufacturer's care label when selecting the wash temperature.
 To change the wash temperature, press the **Temp** pad until you have reached the desired setting. You can choose between Cold, Cool, Warm, Hot or Extra Hot.

E Spin **Spin**
 Changing the **Spin** setting changes the final spin speed of the cycles. Always follow the garment manufacturer's care label when changing the **Spin** setting.
 To change the **Spin** setting, press the **Spin** setting pad until you have reached the desired setting. You can choose between No Spin, Low, Medium, High or Max. Higher spin speeds are not available on certain cycles, such as Delicates.
 Higher spin speeds remove more water from the clothes and will help reduce dry time, but may also increase the possibility of setting wrinkles on some fabrics.

F Dry **Dry**
 Changing **Dry** will change the temperature for your dry cycle:

Normal	For regular to heavy cottons, synthetics, blends, and items labeled permanent press.
Low	For delicates, synthetics, and items labeled Tumble Dry Low.
Tumble	Items are continuously tumbled without heat.
Off	Unit will skip dry cycle and wash only.

G Options **Options**
 Press to select your desired options:

Time Saver	Choose your own timing and save it for the chosen cycle.
Extra Rinse	Extra rinse is the extra wash before the main wash. Use it for heavily soiled clothes or for clothes with a care label that recommends prewashing before washing. Be sure to add liquid or powder high-efficiency detergent, or the proper wash additive, to the prewash dispenser.
Ex Tumble	Add more tumbling time by selecting this option.

Getting started

H

Delay Wash

Delay Wash

Use to delay the start of your unit.

1. Choose your wash cycle and any options.
2. Press **Delay Wash** pad. You can change the delay time in 1-hour increments (up to 24 hours) each time you press the **Delay Wash** pad. Stop pressing the pad when your desired time is displayed.
3. Press the **Start/Pause** button to start the countdown.

The countdown time will be shown in the **Est Time Remaining** (Estimated Time Remaining) display.

NOTES:

- If the door is opened while the unit is in **Delay Wash**, the countdown time will stop the count down and the display will show “door”. The door must be closed and the **Start/Pause** button must be pressed to continue the delay time count down.
 - You can delay the start of a wash cycle up to 24 hours.
- The light on the pad will light up when **Delay Wash** is on.

I

Start



Pause

Start/Pause

Press to start a wash cycle. If the unit is running, pressing it once will pause the unit and unlock the door. This function can be used to add garments during a cycle. Press again to restart the wash cycle.

NOTE: If the unit is paused and the cycle is not restarted within 15 minutes, the current wash cycle will be cancelled.

NOTE: In some cases the unit will drain first, then unlock the door when it is paused.

NOTE: The unit performs automatic system checks after pressing the **Start/Pause** button. Water will flow in 45 seconds or less. You may hear the door lock and unlock before water flows; this is normal.

J

Soil Temp



Lock

You can lock the controls to prevent any selections from being made. Or you can lock or unlock the controls after you have started a cycle.

Children cannot accidentally start the unit by touching pads with this option selected.

To lock the unit, press and hold the **Soil** and **Temp** pads together for 3 seconds.

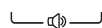
To unlock the unit controls, press and hold the **Soil** and **Temp** pads together for 3 seconds. A sound is made to indicate the lock/unlock status.

The control lock icon on the display will light up when it is on.

NOTE: The **Power** button can still be used when the unit is locked.

K

Temp Spin



Signal

When the light is on, the unit will beep at the end of the cycle and every time you press a pad on the control panel.

To turn the signal off, press and hold the **Temp** and **Spin** pads together for 3 seconds. A sound is made to indicate the lock/unlock status.

L

Add Dry Time



Add Dry Time

Press the up and down arrow pads to increase or decrease the **Dry** cycle time as desired.

Getting started

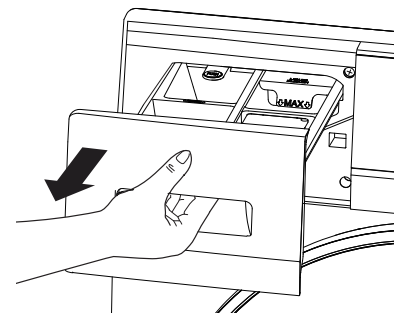
Dispenser Drawer

Slowly open the dispenser drawer by pulling it out until it stops.

After adding laundry products, slowly close the dispenser drawer. Closing the drawer too quickly could result in early dispensing of the fabric softener or detergent.

You may see water in the fabric softener compartment at the end of the cycle. This is a result of the flushing/siphoning action and is part of the normal operation of the unit.

Use only HE High-Efficiency detergent



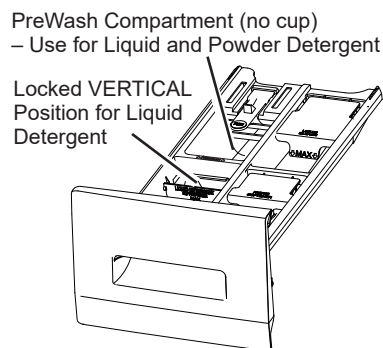
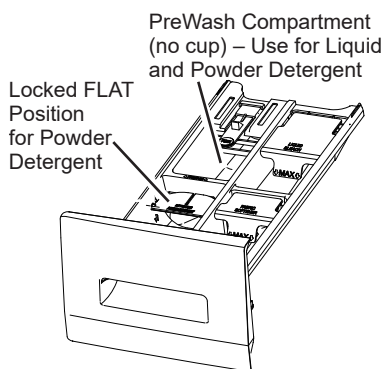
Detergent Compartment

- Only use high-efficiency detergent in this unit. Use the detergent manufacturer's recommended amount. DO NOT fill above the MAX line.
- Detergent is flushed from the dispenser at the beginning of the wash cycle. Either powdered or liquid high-efficiency detergent can be used.
- Detergent usage may need to be adjusted for water temperature, water hardness, size and soil level of the load. Avoid using too much detergent in your unit since it can lead to oversudsing and detergent residue being left on the clothes.

Divider Drawer System

The detergent compartment is in the **front left** of the dispenser drawer.

- **Powder Detergent** – Lock the detergent card flat into its top position in the compartment. Make sure the card is locked, then pour the suggested amount of powder detergent into the detergent dispenser.
- **Liquid Detergent** – Lock the detergent card vertically into its center position in the compartment. Make sure the card is locked, then pour the suggested amount of liquid detergent into the detergent dispenser.



Fabric Softener Compartment

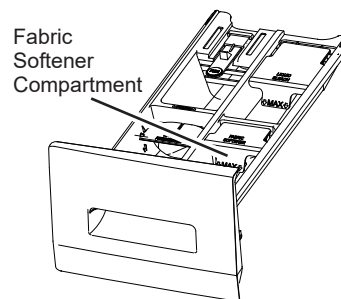
If desired, pour the recommended amount of liquid fabric softener into the compartment labeled "Fabric Softener."

Use only liquid fabric softener in the dispenser.

Dilute with water to the maximum fill line.

Do not exceed the maximum fill line. Overfilling can cause early dispensing of the fabric softener, which could stain clothes.

NOTE: Do not pour fabric softener directly on the wash load.



Loading

Always follow fabric manufacturer's care label when laundering.

Sorting and Loading

Sort by color (whites, lights, colors), soil level, fabric type (sturdy cottons, easy care, delicates) and whether the fabric produces lint (terry cloth, chenille) or collects lint (velveteen, corduroy). Wash lint producers such as cotton towels and socks separate from lint collectors including synthetic garments and dress pants.

⚠ WARNING  - Fire Hazard

DO NOT wash fabrics soiled with flammable liquids or cleaning solvents.

No washer can completely remove oil.

DO NOT wash or dry anything that has been soaked in or spotted with any type of oil (including cooking oils).

DO NOT reach into the unit until all moving parts have stopped.

Keep flammable materials and vapors, such as gasoline, away from the unit.

Items containing foam, rubber, or plastic must be dried on a clothesline.

Failure to do so can result in death, explosion, fire or amputation.

Loading to Wash

The drum may be fully loaded with loosely added items.

To add items after the unit has started, press **Start/Pause** and wait until the door is unlatched. The unit may take up to 30 seconds to unlock the door after pressing **Start/Pause**, depending on the machine conditions. Do not try to force open the door when it is locked. After the door unlocks, open gently. Add items, close the door and press **Start/Pause** to restart.

Loading Examples

WORKWEAR	LINENS	MIXED LOAD	DELICATES*	QUICK WASH (2-3 GARMENTS)
3 Jeans 3 Work Wear Shirts 2 Work Wear Pants	1 Bath Sheet 6 Bath Towels/ 8 Washcloths 4 Hand Towels/ 1 Terrycloth Bath Mat OR 1 Flat Queen-Sized Sheet 1 Fitted Queen-Sized Sheet 2 Pillowcases	2 Pillowcases 1 Hand Towel 1 Flat Sheet/ 1 Fitted Sheet 2 Bath Towels/ 2 Washcloths OR 4 Shirts (Men's or Women's) 3 Pair Pants (Khakis or Twills) 3 T-shirts 4 Pairs of Boxers 2 Pairs of Shorts OR 4 T-shirts 2 Pairs of Sweatpants 2 Sweatshirts 1 Hoodie 5 Pairs of Socks	4 Bras 4 panties 2 Slips 1 Camisole 3 Nightgowns *Using a nylon mesh bag for small items is recommended.	2 Casual Wear Work Shirts 1 Pair Casual Wear Work Pants OR 3 Soccer Uniforms

Loading to Dry

As a general rule, if clothes are sorted properly for the wash, they are sorted properly for the dry cycle. Try also to sort items according to size. For example, do not dry a sheet with socks or other small items.

Do not add fabric softener sheets once the load has become warm. They may cause fabric softener stains. Bounce® Fabric Conditioner Dryer Sheets have been approved for use in this unit when used in accordance with the manufacturer's instructions.

Do not overload. This wastes energy and causes wrinkling.

Care and cleaning

Water Supply Hoses

Hoses connecting unit to faucet should be replaced every 5 years.

Exterior

Immediately wipe off any spills. Wipe with damp cloth. Wipe or dust spills or washing compounds with a damp cloth. Unit control panel and finishes may be damaged by some laundry pretreatment and stain remover products. Apply these products away from the unit. The fabric may then be washed and dried normally. Damage to your unit caused by these products is not covered by your warranty. Do not hit surface with sharp objects.

Interior

Dry around the door opening, flexible gasket (including attached hoses) and door glass. These areas should always be clean to ensure a watertight seal.

It is recommended to rinse the unit at least once per month with 1 cup of bleach (or other commercially available product manufactured for this purpose, such as Tide® Washing Machine Cleaner) poured directly into the basket without clothes and using the **Tub Clean Cycle**.

The interior of the appliance should be cleaned once a year by qualified service personnel.

Stainless Steel

To clean stainless steel surfaces use a damp cloth with a mild, non-abrasive cleaner suitable for stainless steel surfaces. Remove the cleaner residue and then dry with a clean cloth.

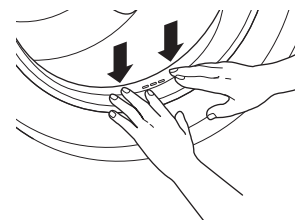
The stainless steel used to make the drum provides the highest reliability available in a GE Appliances unit. If the drum should be scratched or dented during normal use, the drum will not rust or corrode. These surface blemishes will not affect the function or durability of the drum.

Door Gasket

Open the door. Using both hands, press down the door gasket. Remove any foreign objects if found trapped inside the gasket. Make sure there is nothing blocking the holes behind the gasket.

While holding down the door gasket, inspect the interior of the gasket by pulling it down with your fingers. Remove any foreign objects if found trapped inside this gasket. Make sure there is nothing blocking the holes behind the gasket.

When you are finished cleaning the door gasket, remove your hands and the gaskets will return to the operating position.

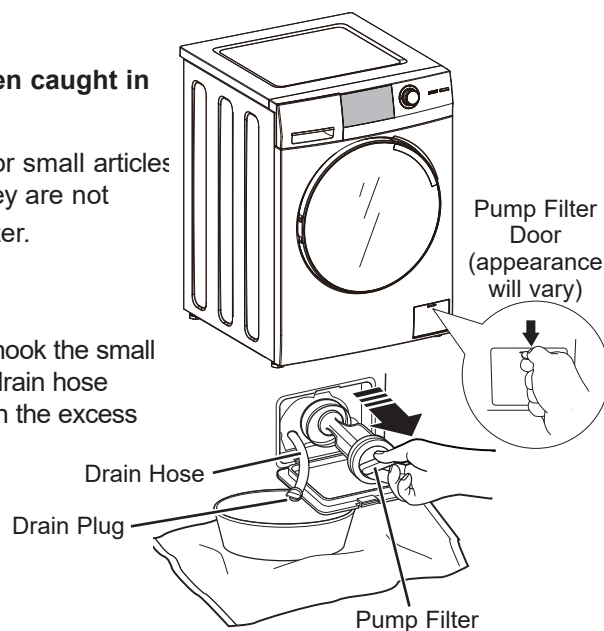


Pump Filter

Clean EVERY MONTH to remove any items that may have been caught in the filter or housing.

Due to the nature of the front-load unit, it is sometimes possible for small articles to pass to the pump. The unit has a filter to capture lost items so they are not dumped to the drain. To retrieve lost items, clean out the pump filter.

- 1 Open the door on the bottom right of the front of the unit.
- 2 Twist the small white cap counterclockwise a quarter turn and unhook the small rubber hose. Pull the hose out of the hole and remove the white drain hose plug above a small pan to capture any water that may drain. Drain the excess water. Replace.
- 3 Unscrew the pump filter. Rinse off any debris. Replace.
- 4 Close the access door.



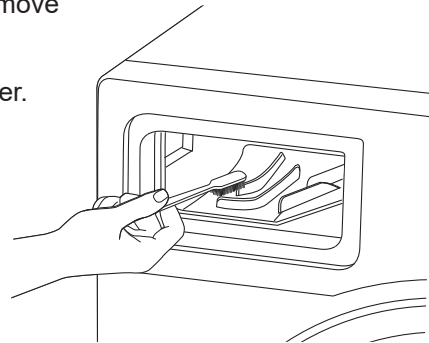
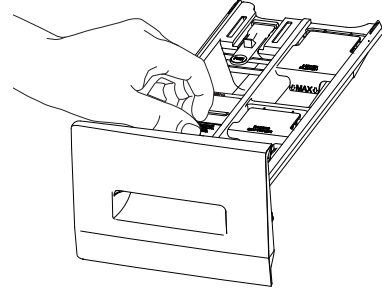
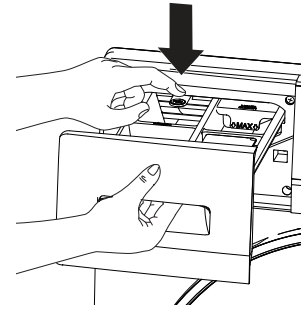
Care and cleaning

Dispenser Drawer Area

Detergent and fabric softener may build up in the dispenser drawer. Residue should be removed once or twice a month.

- Remove the drawer by first pulling it out until it stops. Then reach back into the rear of the drawer cavity and press down firmly on the lock tab, pulling out the drawer.
- Remove the insert from the dispenser drawer. Rinse the insert and drawer with hot water to remove traces of accumulated laundry products.
- To clean the drawer opening, use a small brush to clean the recess. Remove all residue from the upper and lower parts of the recess.
- Return inserts to the proper compartments. Replace the dispenser drawer.
- To reduce buildup in the Dispenser Drawer area:

Use only HE
High-Efficiency
detergent.



Moving and Storage

Ask the service technician to remove water from drain pump and hoses. Do not store the unit where it will be exposed to the weather. When moving the unit, the tub should be kept stationary by using the shipping bolts removed during installation. See Installation Instructions in this manual. If these parts are not available, they can be ordered by visiting our Website at GEApplianceparts.com or by calling GE Appliances at 877.959.8688. In Canada, visit your local GE Appliances parts distributor or call 800.661.1616 or GEAppliances.ca/en/products/parts-filters-accessories.

Long Vacations

Be sure water supply is shut off at faucets. Drain all water from hoses and water filter pump area if weather will be below freezing.

Installation Instructions

Combo Washer/Dryer

If you have any questions, call GE Appliances at 800.GE.CARES (800.432.2737) or visit our Website at: GEAppliances.com
In Canada, call 800.561.3344 or visit GEAppliances.ca

BEFORE YOU BEGIN

Read these instructions completely and carefully.

- **IMPORTANT** – Save these instructions for local inspector's use.
- **IMPORTANT** – Observe all governing codes and ordinances.
- **Note to Installer** – Be sure to leave these instructions with the Consumer.
- **Note to Consumer** – Keep these instructions for future reference.
- **Skill level** – Installation of this appliance requires basic mechanical and electrical skills.
- **Completion time** – 1-3 hours
- Proper installation is the responsibility of the installer.
- Product failure due to improper installation is not covered under the Warranty.

TOOLS REQUIRED FOR UNIT INSTALLATION

Safety Glasses



Gloves



Level



Wrench (provided)

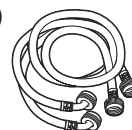


Channel-lock adjustable pliers

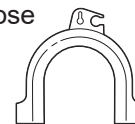


PARTS SUPPLIED

Water Hoses (2)
(Flat washers pre-installed)



Drain Hose Guide



LOCATION OF YOUR UNIT

DO NOT Install the Unit:

1. In an area exposed to dripping water or outside weather conditions. The ambient temperature should never be below 60°F (15.6°C) for proper unit operation.
2. In an area where it will come in contact with curtains or drapes.
3. On carpet. The floor **MUST** be a hard surface with a maximum slope of 1/2" per foot (1.27 cm per 30 cm). To make sure the unit does not vibrate or move, you may have to reinforce the floor.

NOTE: If floor is in poor condition, use 3/4" impregnated plywood sheet solidly attached to existing floor covering.

IMPORTANT:

Minimum Installation Clearances

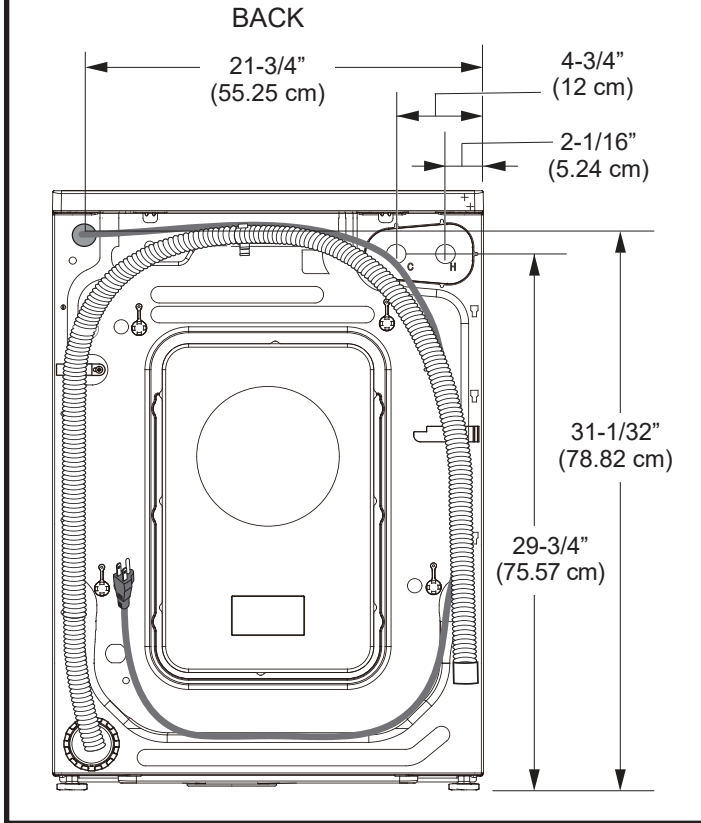
- When installed in alcove: Sides/Rear = 0" and Top = 1"
- When installed in closet: Sides/Rear = 0" and Top/Front = 1" (2.54 cm)
- Consideration must be given to provide adequate clearance for installation and service.
- Closet doors must be louvered or otherwise ventilated and have at least 60 square inches (387.1 cm²) of open area. If the closet contains a second laundry unit, doors must contain a minimum of 120 square inches (774.2 cm²) of open area.

MOBILE HOME INSTALLATION:

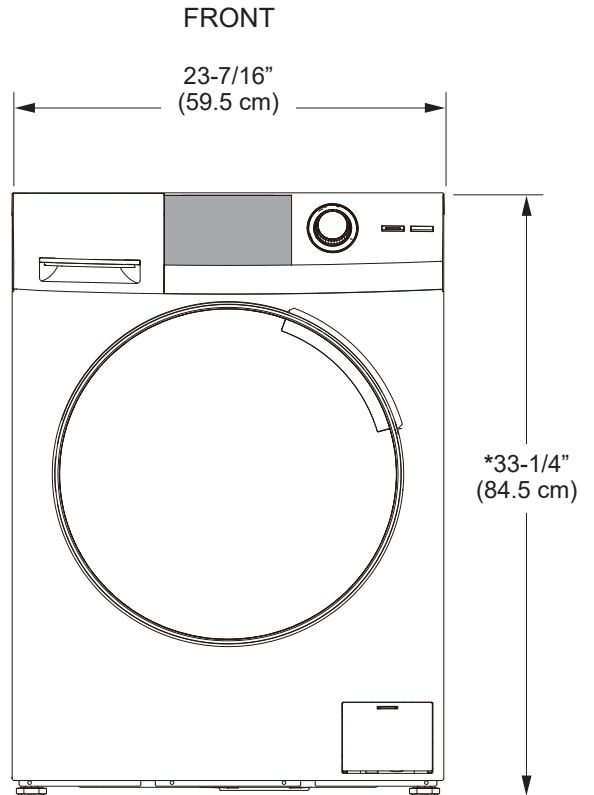
Installation must conform to Standard for Mobile Homes, ANSI A119.1 and National Mobile Home Construction and Safety Standards Act of 1974 (PL93-383).

Installation Instructions

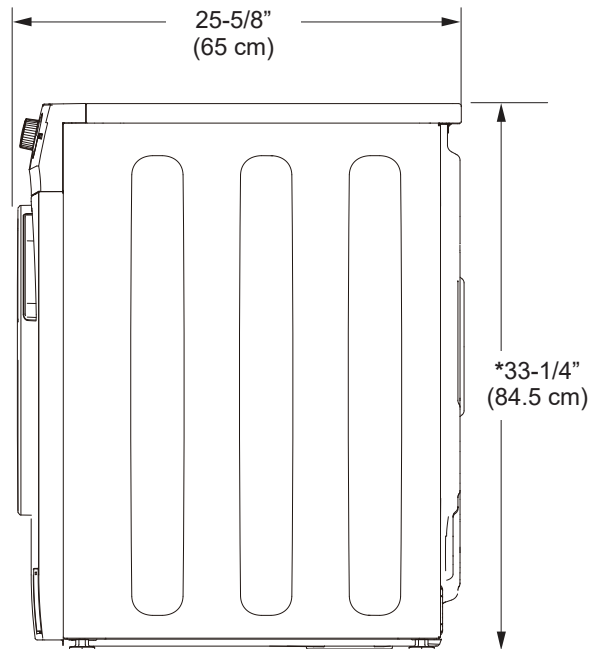
CONNECTION DIMENSIONS



ROUGH-IN DIMENSIONS



SIDE



*NOTE:

- Leveling legs retracted = 33-1/4" (84.5 cm)
- Leveling legs extended = 33-3/4" (85.5 cm)
- Stacked = 66-1/2" (169.0 cm)

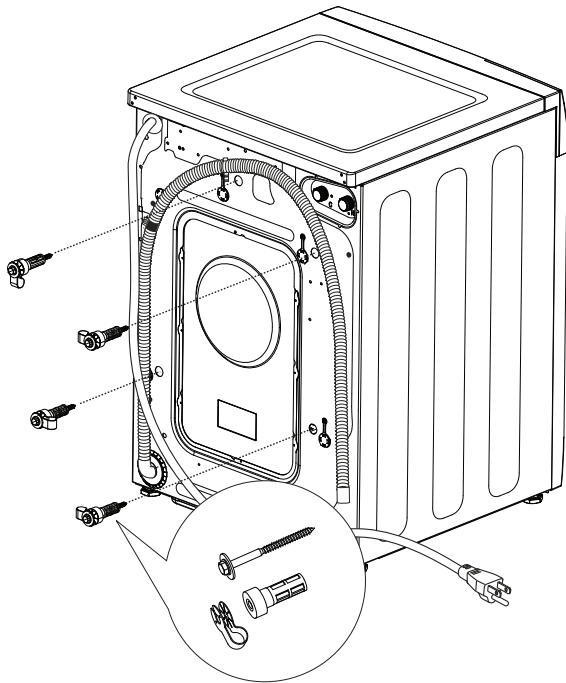
Installation Instructions

UNPACKING THE UNIT

▲ WARNING Recycle or destroy the carton and plastic bags after the unit is unpacked. Make materials inaccessible to children. Children might use them for play. Cartons covered with rugs, bedspreads or plastic sheets can become airtight chambers causing suffocation.

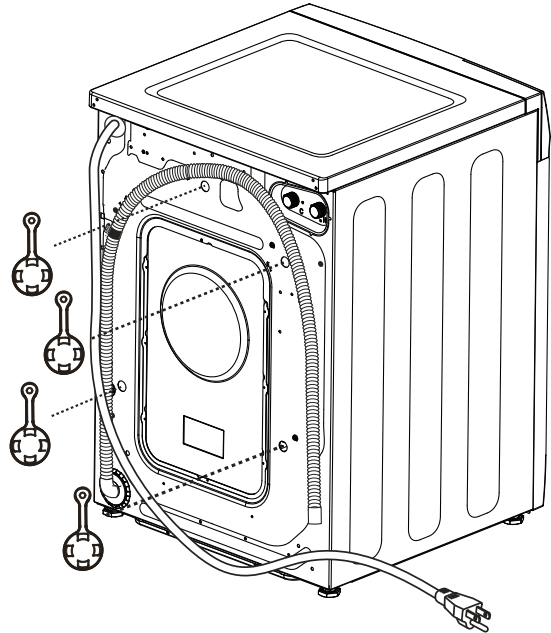
1. Cut and remove all packaging straps.
2. While it is in the carton, carefully lay the unit on its side. **DO NOT** lay the unit on its front or back.
3. Turn down the bottom flaps. Remove all base packaging including the styrofoam base.
4. Carefully return the unit to an upright position and remove the carton by lifting it upward.
5. Carefully move the unit to within 4 feet (122 cm) of the final location.
6. Remove the following from the back side of the unit:
 - 4 bolts
 - 4 plastic spacers (including rubber grommets)

NOTE: Do **NOT** remove the screw or clip holding the hose.



UNPACKING THE UNIT (cont.)

7. Insert shipping bolt hole covers into shipping bolt holes.



NOTES:

- **Failure to remove the shipping braces can cause the unit to become severely unbalanced.**
- **IMPORTANT: Save all bolts for future use.**

If you must transport the unit at a later date, you must reinstall the shipping support hardware to prevent shipping damage. Keep the hardware in the plastic bag provided.

Installation Instructions

ELECTRICAL REQUIREMENTS

⚠ WARNING - Electrical Shock Hazard

Plug into a grounded 3-prong outlet.

DO NOT remove ground prong.

DO NOT use an adapter.

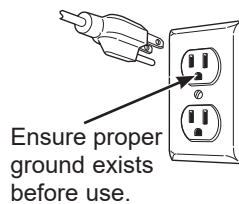
DO NOT use an extension cord.

Failure to follow these instructions can result in death, fire or electrical shock.

CIRCUIT – Individual, properly polarized and grounded 15 or 20 amp circuit breaker or time-delay fuse.

POWER SUPPLY – 2 wire plus ground, 120 Volt, single phase, 60 Hz, alternating current.

Outlet Receptacle – Properly grounded 3-prong receptacle to be located so the power cord is accessible when the unit is in an installed position. If a 2-prong receptacle is present, it is the owner's responsibility to have a licensed electrician replace it with a properly grounded 3-prong grounding type receptacle.



Unit must be electrically grounded in accordance with local codes and ordinances, or in the absence of local codes, with latest edition of the NATIONAL ELECTRICAL CODE, ANSI/NFPA NO. 70 or CANADIAN ELECTRICAL CODE, CSA C22.1. Check with a licensed electrician if you are not sure that the unit is properly grounded.

GROUNDING INSTRUCTIONS

This appliance must be grounded. In the event of malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current. This appliance is equipped with a cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

⚠ WARNING Improper connection of the equipment-grounding conductor can result in a risk of electrical shock. Check with a qualified electrician, or service representative or personnel, if you are in doubt as to whether the appliance is properly grounded. **DO NOT** modify the plug on the power supply cord. If it will not fit the outlet, have a proper outlet installed by a qualified electrician.

If required by local codes, an external 18 gauge or larger copper ground wire (not provided) may be added. Attach to unit cabinet with a #10-16 x 1/2" sheet metal screw (available at any hardware store) to rear of unit.

⚠ WARNING - Electrical Shock Hazard

Disconnect power supply before servicing.

Replace all parts and panels before operating.

Failure to do so can result in death or electrical shock.

⚠ WARNING - Shock Hazard

Certain internal parts are intentionally not grounded and may present a risk of electric shock only during servicing.

Service personnel – DO NOT contact the following parts while the appliance is energized: water valve, drain pump, NTC, motor, fan capacitor, fan motor, heater, door lock, inverter board and MC board.

WATER SUPPLY REQUIREMENTS

Hot and cold water faucets **MUST** be installed within 42 inches (107 cm) of your unit's water inlet. The faucets **MUST** be 3/4" (1.9 cm) garden hose-type so inlet hoses can be connected. Water pressure **MUST** be between 10 and 120 pounds per square inch. Your water department can advise you of your water pressure. The hot water temperature should be set to deliver water at 120° to 140°F (48°–60°C) to provide proper Automatic Temperature Control (ATC) performance.

DRAIN REQUIREMENTS

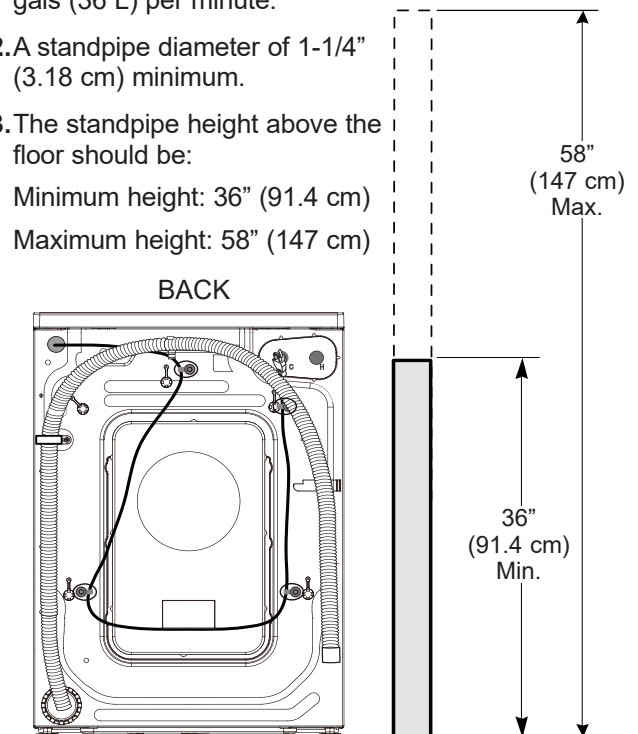
1. Drain capable of eliminating 9.5 gals (36 L) per minute.

2. A standpipe diameter of 1-1/4" (3.18 cm) minimum.

3. The standpipe height above the floor should be:

Minimum height: 36" (91.4 cm)

Maximum height: 58" (147 cm)



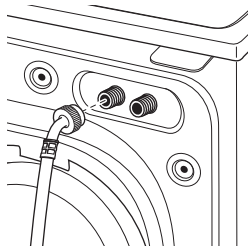
Installation Instructions

INSTALLING THE UNIT

1. Run some water from the hot and cold faucets to flush the water lines and remove particles that might clog the water valve screens.
2. Remove the inlet hoses from the plastic bag. Remove black rubber washers from bag and insert into hose fitting before connecting to unit.

3. (90° elbow end)

Carefully connect the inlet hose marked HOT to the outside "H" outlet of the water valve. Tighten by hand; then tighten another 2/3 turn with pliers. Carefully connect the other inlet hose to the inside "C" outlet of the water valve. Tighten by hand; then tighten another 2/3 turn with pliers. **Do not cross-thread or overtighten these connections.**



4. Connect the inlet hose ends to the HOT and COLD water faucets tightly by hand; then tighten another 2/3 turn with pliers. Turn the water on and check for leaks.



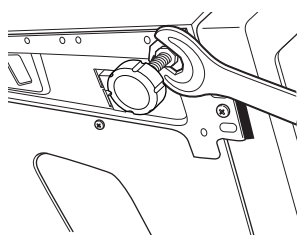
5. Carefully move the unit to its final location.

Gently rock the unit into position. It is important not to damage the rubber leveling legs when moving your unit to its final location. Damaged legs can increase appliance vibration. It may be helpful to spray window cleaner on the floor to help move your unit into its final position. **NOTE: To reduce vibration, ensure that all four rubber leveling legs are firmly touching the floor. Push and pull on the back right and then back left of your unit.**

NOTE: Do not use the dispenser drawer or door to lift the unit.

NOTE: If you are installing into a drain pan, you can use a 24-inch-long 2x4 to lever the unit into place.

6. With the unit in its final position, place a level on top of the unit (if the unit is installed under a counter, the unit should not be able to rock). Adjust the front leveling legs up or down to ensure the unit is resting solidly and level front-to-back and left-to-right. It may also be necessary to adjust the rear legs. Turn the locknuts on each leg up toward the base of the unit and snug with a wrench.

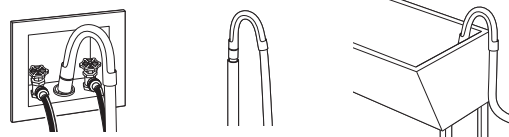


NOTE: Keep the leg extension at a minimum to prevent excessive vibration. The farther out the legs are extended, the more the unit will vibrate.

If the floor is not level or is damaged, you may have to extend the rear leveling legs.

INSTALLING THE UNIT (cont.)

7. Attach U-shaped hose guide to the end of the drain hose. Place the hose in a laundry tub or standpipe. Drain hose should be secured to the home or adjacent faucet with a zip-tie to keep it from coming free during operation.



NOTE: If the drain hose is placed in a standpipe without forming a U shape, a siphoning action could occur. There must be an air gap around the drain hose. A snug hose fit can also cause a siphoning action.

NOTE: Do not place drain hose deeper than 7" into the drain. 4" - 7" is suggested. Deeper than 7" can cause a siphoning action.

8. Plug the power cord into a grounded outlet.

NOTE: Check to be sure the power is off at the circuit breaker/fuse box before plugging the power cord into an outlet.

9. Turn on the power at the circuit breaker/fuse box.
10. Read the rest of this Owner's Manual. It contains valuable and helpful information that will save you time and money.
11. **Before starting the unit, check to make sure:**
 - Main power is turned on.
 - The unit is plugged in.
 - The water faucets are turned on.
 - The unit is level and all four leveling legs are firmly on the floor.
 - The shipping support hardware is removed and saved.
 - The drain hose is properly tied up.
 - There are no leaks at the faucet, drain line or unit.
12. Run the unit through a complete cycle. Check for water leaks and proper operation.
13. If your unit does not operate, please review the **Troubleshooting Tips** section before calling for service.
14. Place these instructions in a location near the unit for future reference.

REPLACEMENT PARTS

If replacement parts are needed for your unit, they can be ordered in the United States by visiting our Website at GEApplianceparts.com or by calling GE Appliances at 877.959.8688. In Canada, visit GEAppliances.ca/en/products/parts-filters-accessories or call 800.661.1616.

Troubleshooting Tips... Before you call for service

Problem	Possible Cause	What To Do
Not draining Not spinning Not tumbling	Load is out of balance	Redistribute clothes and run Rinse+Spin . Increase load size if washing small load containing heavy and light items.
	Pump filter may be clogged	See the Care and Cleaning section on how to clean the Pump Filter .
	Drain hose is kinked or improperly connected	Straighten drain hose and make sure unit is not sitting on it.
	Household drain may be clogged	Check household plumbing. You may need to call a plumber.
	Drain hose siphoning; drain hose pushed too far down the drain	Ensure there is an air gap between hose and drain.
Leaking water	Door gasket is damaged	Check to see if gasket is seated and not torn. Objects left in pockets may cause damage to the unit (nails, screws, pens, pencils) Water may drip from the door when the door is opened. This is a normal operation. Carefully wipe off rubber door seal. Sometimes dirt or clothing is left in this seal and can cause a small leak
	Check back left of the unit for water	If this area is wet, you have oversudsing condition. Use less detergent.
	Fill hoses or drain hose is improperly connected	Make sure hose connections are tight at unit and faucets and make sure end of drain hose is correctly inserted in and secured to drain facility.
	Household drain may be clogged	Check household plumbing. You may need to call a plumber.
	Dispenser clogged	Powder soap may cause clogs inside the dispenser and cause water to leak out the front of the dispenser. Remove drawer and clean both drawer and inside of dispenser box. Please refer to Care and Cleaning section.
	Incorrect use of detergent	Use only HE and correct amount of detergent.
Clothes too wet	Load is out of balance	Redistribute clothes and run Rinse+Spin . Increase load size if washing small load containing heavy and light items.
	Pump filter may be clogged	See the Care and Cleaning section on how to clean the Pump Filter .
	Overloading	Load your unit so clothes have enough room to move freely.
	Drain hose is kinked or improperly connected	Straighten drain hose and make sure unit is not sitting on it.
	Household drain may be clogged	Check household plumbing. You may need to call a plumber.
	Drain hose siphoning; drain hose pushed too far down the drain	Ensure there is an air gap between hose and drain.

Troubleshooting Tips... Before you call for service

Problem	Possible Cause	What To Do
Incomplete cycle or timer not advancing	Automatic load redistribution	Timer stops at 1 minute; machine has redistributed the load once or twice. This is normal operation. Do nothing; the machine will finish the wash cycle.
	Pump filter may be clogged	See the Care and Cleaning section on how to clean the Pump Filter .
	Drain hose is kinked or improperly connected	Straighten drain hose and make sure unit is not sitting on it.
	Household drain may be clogged	Check household plumbing. You may need to call a plumber.
	Drain hose siphoning; drain hose pushed too far down the drain	Ensure there is an air gap between hose and drain.
Loud or unusual noise; vibration or shaking	Cabinet moving	Unit is designed to move 1/4" to reduce forces transmitted to the floor. This movement is normal.
	All rubber leveling legs are not firmly touching the floor	Push and pull on the back right and then back left of your unit to check if it is level. If the unit is uneven, adjust the rubber leveling legs so they are all firmly touching the floor and locked in place.
	Unbalanced load	Pause unit, open door and manually redistribute load. To check machine, run rinse and spin with no load. If normal, unbalance was caused by load.
	Pump filter may be clogged	See the Care and Cleaning section on how to clean the Pump Filter .
No power/unit not working or dead	Unit is unplugged	Make sure cord is plugged securely into a working outlet.
	This is normal. Control panel is "asleep".	Press the Power button to "wake up" the display.
	Unit was accidentally paused when starting Delay Dry	If the light on the Start/Pause button is flashing, the unit is paused. Press Start/Pause button to restart the countdown.
	Water supply is turned off	Turn both hot and cold faucets fully on.
	Circuit breaker/fuse is tripped/blown	Check house circuit breakers/fuses. Replace fuses or reset breaker. Unit should have separate outlet.
	Automatic self system checks	First time the unit is plugged in, automatic checks occur. It may take up to 20 seconds before you can use your unit. This is normal operation.
Snags, holes, tears, rips or excessive wear	Pens, pencils, nails, screws or other objects left in pockets	Remove loose items from pockets.
	Pins, snaps, hooks, sharp buttons, belt buckles, zippers and sharp objects left in pockets	Fasten snaps, hooks, buttons and zippers.
Control time wrong or changes	This is normal	During spin the unit may need to rebalance the load sometimes to reduce vibrations. When this happens, the estimated time is increased causing time left to increase or jump.
Not enough water	This is normal	Horizontal machines do not require the tub to fill with water like top-load machines.
Unit pauses or has to be restarted, or its door is locked and will not open	Pump filter may be clogged	See the Care and Cleaning section on how to clean the Pump Filter .

Troubleshooting Tips... Before you call for service

Problem	Possible Cause	What To Do
Door unlocks or press Start and machine doesn't operate	This is normal	Front-load machines start up differently than top-load machines, and it takes several seconds to check the system. The door will lock and unlock.
	Incorrect operation	Simply open and close the door firmly; then press Start .
Water does not enter unit or enters slowly	Automatic self system checks	After Start is pressed, the unit does several system checks. Water will flow several seconds after Start is pressed.
	Water valve screens are stopped up	Turn off the water source and remove the water connection hoses from the upper back of the unit. Use a brush or toothpick to clean the screens in the machine. Reconnect the hoses and turn the water back on.
	Inlet hose screen washers are stopped up	Turn off the water source and remove the inlet hoses from the wall faucets. Use a brush or toothpick to clean the screen washers in the end of the hoses. Reconnect the hoses and turn the water back on.
	Pump filter may be clogged	See the Care and Cleaning section on how to clean the Pump Filter .
	Fill hoses may be kinked	Check that fill hoses are not kinked or clogged.
	Water supply is turned off	Turn on both hot and cold faucets fully.
	Energy efficiency	This is an energy-efficient unit. As a result, the temperature settings for this unit may be different than for a non-energy-efficient unit.
	Insufficient water supply	Make sure that the water supply is turned on. Make sure that the water faucets are turned to their completely open position.
	The door is open	The door must be closed for all cycle operations. If the door is opened during operation, all functions will stop, including water filling.
	Incorrect fill hose connection	Make sure that the fill hoses connect the hot water supply to the hot inlet on the unit and the cold water supply to the cold inlet on the unit (hot to hot, cold to cold).
Wrinkling	Improper sorting	Avoid mixing heavy items (like work clothes) with light items (like blouses).
	Overloading	Load your unit so clothes have enough room to move freely. For best drying results, load the unit 2/3 full.
	Incorrect wash cycle	Match cycle selection to the type of fabric you are washing (especially for easy care loads).
	Repeated washing in water that is too hot	Wash in warm or cold water.
Grayed or yellowed clothes	Not enough detergent	Use correct amount of detergent.
	Not using HE (high efficiency) detergent	Use only HE detergent.
	Hard water	Use hottest water safe for fabric.
		Use a water conditioner like Calgon brand or install a water softener.
	Water is not hot enough	Make sure water heater is delivering water at 120°–140°F (48°–60°C).
	Detergent is not dissolving	Try a liquid HE detergent.
Dye transfer	Sort clothes by color. If fabric label states wash separately, unstable dyes may be indicated.	

Troubleshooting Tips... Before you call for service

Problem	Possible Cause	What To Do
Colored spots	Incorrect use of fabric softener	Check fabric softener package for instructions and follow directions for using dispenser.
	Dye transfer	Sort whites or lightly colored items from dark colors. Promptly remove wash load from unit.
Water temperature is incorrect	Water supply is improperly connected	Make sure hoses are connected to correct faucets.
	House water heater is not set properly	Make sure house water heater is delivering water at 120°–140°F (48°–60°C).
Slight variation in metallic color	This is normal	Due to the metallic properties of paint used for this unique product, slight variations of color may occur due to viewing angles and lighting conditions.
Bad odor inside your machine	Unit unused for a long time, not using recommended quality of HE detergent or used too much detergent	Run a Tub Clean cycle.
		In case of strong odor, you may need to run the Tub Clean cycle more than once.
		Use only the amount of detergent recommended on the detergent container.
		Use only HE (high efficiency) detergent.
		Always remove wet items from the unit promptly after machine stops running. Leave the door slightly open for the water to air dry. Close supervision is necessary if this appliance is used by or near children. Do not allow children to play on or in this or any other appliance.
Detergent leak	Incorrect placement of detergent insert	Make sure detergent insert is properly located and fully seated. Never put detergent above max line.
	This is normal	It is normal operation to see detergent leak on door gasket about 20 seconds after filling the dispenser.
Improper dispensing of softener	Dispenser clogged	Monthly clean the dispenser drawer to remove buildup of chemicals.
	Softener is filled above the max line	Make sure to have the correct amount of softener.
	Softener cap issue	Make sure softener cap for dispenser is seated or it will not work.
Dispenser drawer not dispensing properly	Laundry detergent packet placed in dispenser drawer	Laundry detergent packets should not be used in the dispenser. They should only be added directly to the wash tub following the manufacturer's directions.
Pump running while unit is not in use	Clog in sump drain	This is normal. Drain sump is detecting an undesired water fill level from a potential open faucet. Shut off water valve and inspect water valve for blockage.

Troubleshooting Tips... Before you call for service

Problem	Possible Cause	What To Do
Clothes take too long to dry	Improper sorting	Separate heavy items from lightweight items (generally, a well-sorted washer load is a well-sorted dryer load).
	Large loads of heavy fabrics (like beach towels)	Large, heavy fabrics contain more moisture and take longer to dry. Separate large, heavy fabrics into smaller loads to speed drying time.
	Non-venting unit	Condensing dryers usually take longer to dry than a vented dryer.
	Controls improperly set	Match control settings to the load you are drying.
	Blown fuses or tripped circuit breaker	Replace fuses or reset circuit breakers. Since most dryers use 2 fuses/breakers, make sure both are operating.
	Overloading/combining loads	Do not put more than one washer load in the unit at a time.
	Underloading	If you are drying only one or two items, add a few items to ensure proper tumbling.
The Dry dryness level was chosen but load is still damp	Load consists of a mixture of heavy and light fabrics	When combining heavy and light fabrics in a load, choose Auto Extra Dry .
Control buttons not responding	Controls accidentally put in service mode	Press Start/Pause .
	Controls accidentally put in lock mode	Hold the Soil and Temp buttons for 3 seconds to unlock the unit.
	Controls performed an incorrect operation	Reset the in-house breaker.
No numbers displayed during cycle, only lights	Unit is continuously monitoring the amount of moisture in the clothes	This is normal. When the unit senses a low level of moisture in the load, the unit will display the dry time remaining.
Time Remaining jumped to a lower number	The estimated time may change when a smaller load than usual is drying	This is normal.
Cannot make a selection and the unit beeps twice	The dryness Level, Temp or option that you are trying to select is incompatible with the chosen dry cycle	This is normal.
Unit is running but 00 is displayed in Time Remaining	The Ext Tumble option was chosen	This is normal. During extended tumbling, the time remaining is not displayed. The extended tumbling option lasts approximately 60 minutes.

Troubleshooting Tips... Before you call for service

Problem	Possible Causes	What To Do
Unit doesn't heat	Fuse is blown/circuit breaker is tripped; the unit may tumble but not heat	Check the building's fuse/circuit breaker box and replace both fuses or reset both breakers. Your unit may tumble if only one fuse is blown or one breaker tripped.
Inconsistent drying times	Type of load and drying conditions	The load size, types of fabric, wetness of clothes and/or air intake vent located on the front of the unit will affect drying times.
	Excess debris has collected on the fan preventing proper airflow	Refer to the Care and Cleaning section.
Clothes are still wet and unit shuts off after a short time	The door was opened mid-cycle. The load was then removed from the unit and a new load put in without selecting a new cycle	A dry cycle must be reselected each time a new load is put in.
	Load was already dry except for collars and waistbands	Choose Timed Dry to dry damp collars and waistbands. In the future, when drying a load with collars and waistbands, choose Auto Extra Dry .
	Unit is not level	Move unit to an even floor space or adjust leveling legs as necessary until even.
Clothes are wrinkled	Letting items sit in unit after cycle ends	Remove items when cycle ends and fold or hang immediately, or use the Ext Tumble option.
	Overloading	Separate large loads into smaller ones.
Clothes shrink	Some fabrics will naturally shrink when washed. Others can be safely washed, but will shrink while drying in the unit.	To avoid shrinkage, follow garment care labels exactly. Some items may be pressed back into shape after drying. If you are concerned about shrinkage in a particular item, do not machine wash or tumble dry it.
Greasy spots on clothes	Improper use of fabric softener	Follow directions on fabric softener package.
	Drying dirty items with clean ones	Use your unit to dry only clean items. Dirty items can stain clean items and the unit.
	Clothes were not completely clean	Sometimes stains which cannot be seen when the clothes are wet appear after drying. Use proper washing procedures before drying.
Lint on clothes	Improper sorting	Sort lint producers (like chenille) from lint collectors (like corduroy).
	Static electricity can attract lint	See suggestions in this section under Static occurs .
	Overloading	Separate large loads into smaller ones.
	Paper, tissue, etc., left in pockets	Empty all pockets before laundering clothes.
Static occurs	No fabric softener was used	Try a fabric softener.
	Synthetics, permanent press and blends can cause static	Try a fabric softener.

Troubleshooting Tips... Before you call for service

Problem	Possible Causes	What To Do
Collars and waistbands still wet at end of cycle	The dryness monitor senses that the body of the clothes is dry	Choose Timed Dry to dry damp collars and waistbands. In the future, when drying a load with collars and waistbands, choose Auto Extra Dry .
Unit continues to tumble after display says Complete	Ext Tumble was selected	Ensure Ext Tumble option is not selected.

GE Appliances Washer/Dryer Limited Warranty

LIMITED WARRANTY

GEAppliances.com

All warranty service is provided by our Factory Service Centers, or an authorized Customer Care® technician. To schedule service online, visit us at GEAppliances.com/service, or call GE Appliances at 800.GE.CARES (800.432.2737). Please have your serial number and your model number available when calling for service.

Servicing your appliance may require the use of the onboard data port for diagnostics. This gives a GE Appliances factory service technician the ability to quickly diagnose any issues with your appliance and helps GE Appliances improve its products by providing GE Appliances with information on your appliance. If you do not want your appliance data to be sent to GE Appliances, please advise your technician not to submit the data to GE Appliances at the time of service.

For the period of:	We will replace:
One year From the date of the original purchase	Any part of the washer/dryer which fails due to a defect in materials or workmanship. During this limited one-year warranty , we will also provide, free of charge , all labor and related service to replace the defective part.

What is not covered:

- Service trips to your home to teach you how to use the product.
- Improper installation, delivery or maintenance.
- Failure of the product if it is abused, misused, or used for other than the intended purpose or used commercially.
- Replacement of house fuses or resetting of circuit breakers.
- Products which are not defective or broken, or which are working as described in the Owner's Manual.
- Damage to the product caused by accident, fire, floods or acts of God.
- Incidental or consequential damage caused by possible defects with this appliance.
- Defects or damage due to operation in freezing temperatures.
- Damage caused after delivery.
- Product not accessible to provide required service.
- Cleaning of condenser to restore product drying performance.

EXCLUSION OF IMPLIED WARRANTIES

Your sole and exclusive remedy is product repair as provided in this Limited Warranty. Any implied warranties, including the implied warranties of merchantability or fitness for a particular purpose, are limited to one year or the shortest period allowed by law.

In the United States:

This limited warranty is extended to the original purchaser and any succeeding owner for products purchased for home use within the USA. If the product is located in an area where service by a GE Appliances Authorized Servicer is not available, you may be responsible for a trip charge or you may be required to bring the product to an Authorized GE Appliances Service location for service. In Alaska, the limited warranty excludes the cost of shipping or service calls to your home.

Some states do not allow the exclusion or limitation of incidental or consequential damages. This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state. To know what your legal rights are, consult your local or state consumer affairs office or your state's Attorney General.

Warrantor: GE Appliances, a Haier Company
Louisville, KY 40225

In Canada:

This limited warranty is extended to the original purchaser and any succeeding owner for products purchased in Canada for home use within Canada. If the product is located in an area where service by a GE Appliances Authorized Servicer is not available, you may be responsible for a trip charge or you may be required to bring the product to an Authorized GE Appliances Service location.

Some provinces do not allow the exclusion or limitation of incidental or consequential damages. This limited warranty gives you specific legal rights, and you may also have other rights which vary from province to province. To know what your legal rights are, consult your local or provincial consumer affairs office.

Warrantor: MC Commercial Inc., Burlington, ON, L7R 5B6

Extended Warranties: Purchase a GE Appliances extended warranty and learn about special discounts that are available while your warranty is still in effect. You can purchase it online anytime at

GEAppliances.com/extended-warranty

or call 800.626.2224 during normal business hours. GE Appliances Service will still be there after your warranty expires.

Staple your receipt here. Proof of the original purchase date is needed to obtain service under the warranty.

Consumer Support

GE Appliances Website

Have a question or need assistance with your appliance? Try the GE Appliances Website 24 hours a day, any day of the year! You can also shop for more great GE Appliances products and take advantage of all our on-line support services designed for your convenience. In the US: GEAppliances.com.

In Canada: GEAppliances.ca.

Register Your Appliance

Register your new appliance on-line at your convenience! Timely product registration will allow for enhanced communication and prompt service under the terms of your warranty, should the need arise. You may also mail in the pre-printed registration card included in the packing material. In the US: GEAppliances.com/register.

In Canada: Prodsupport.mabe.ca/crm/Products/ProductRegistration.aspx.

Schedule Service

Expert GE Appliances repair service is only one step away from your door. Get on-line and schedule your service at your convenience any day of the year. In the US: GEAppliances.com/service or call 800.432.2737 during normal business hours.

In Canada: GEAppliances.ca/en/support/service-request or call 800.561.3344.

Extended Warranties

Purchase a GE Appliances extended warranty and learn about special discounts that are available while your warranty is still in effect. You can purchase it on-line anytime. GE Appliances Services will still be there after your warranty expires. In the US: GEAppliances.com/extended-warranty or call 800.626.2224 during normal business hours.

In Canada: GEAppliances.ca/en/support/purchase-extended-warranty or call 866.277.9842.

Remote Connectivity

For assistance with wireless network connectivity (for models with remote enable), in the US visit our website at GEAppliances.com/connected-home-smart-appliances/ or call 800.220.6899.

In Canada: <http://www.geappliances.ca/en/news-and-promotions/what-is-hot/wifi-connect/>.

Parts and Accessories

Individuals qualified to service their own appliances can have parts or accessories sent directly to their homes (VISA, MasterCard and Discover cards are accepted). Order on-line today 24 hours every day.

In the US: GEApplianceparts.com or by phone at 877.959.8688 during normal business hours.

In Canada: GEAppliances.ca/en/products/parts-filters-accessories or call 800.661.1616.

Instructions contained in this manual cover procedures to be performed by any user. Other servicing generally should be referred to qualified service personnel. Caution must be exercised, since improper servicing may cause unsafe operation.

Contact Us

If you are not satisfied with the service you receive from GE Appliances, contact us on our Website with all the details including your phone number, or write to:

In the US: General Manager, Customer Relations | GE Appliances, Appliance Park | Louisville, KY 40225

GEAppliances.com/contact.

In Canada: Director, Consumer Relations, MC COMMERCIAL INC. | Suite 310, 1 Factory Lane | Moncton, N.B. E1C 9M3
GEAppliances.ca/en/contact-us.