

Operator's Manual

CRAFTSMAN

20" LAWN MOWER

Model No. 154.37297



CAUTION: Before using this product, read this manual and follow all safety rules and operating instructions.

- SAFETY
- ASSEMBLY
- OPERATION
- MAINTENANCE
- PARTS LIST
- ESPAÑOL

Transform SR Brands Management, Hoffman Estates, IL 60179, U.S.A.

(October 30, 2019)

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WARRANTY STATEMENT

CRAFTSMAN LIMITED WARRANTY

FOR TWO YEARS from the date of sale this product is warranted against defects in material or workmanship.

WITH PROOF OF SALE return a defective product to the retailer from which it was purchased for free repair. If the product cannot be repaired it will be replaced free of charge.

This warranty covers ONLY defects in material and workmanship. Warranty coverage does NOT include:

- Expendable items which can wear out from normal use within the warranty period, such as mower blades, blade adapters, belts, filters, or spark plugs.
- Product damage resulting from user attempts at product modification or repair or caused by product accessories.
- Repairs necessary because of accident or failure to operate or maintain the product according to all supplied instructions.
- Preventative maintenance or repairs necessary due to improper fuel mixture, contaminated or stale fuel.

This warranty is void if this product is ever used while providing commercial services or if rented to another person.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Transform SR Brands Management LLC, Hoffman Estates, IL 60179

PRODUCT SPECIFICATIONS

Engine Oil: SAE 30
Fuel: Unleaded Gasoline
Engine: Briggs & Stratton

MODEL NUMBER

Model Number: _____
Serial Number: _____
Date of Purchase: _____

Record the model number, serial number, and date of purchase above.

SAFETY INSTRUCTIONS

WARNING

This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol, HEED ITS WARNING!

WARNING

CALIFORNIA PROPOSITION 65

Engine Exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to State of California to cause cancer and birth defects or other reproductive harm.

DANGER

This machine was built to be operated according to the safe operation practices in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating fingers, hands, toes and feet and throwing debris. Failure to observe the following safety instructions could result in serious injury or death.

WARNING

Your Responsibility—Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.

SAVE THESE INSTRUCTIONS!

GENERAL OPERATION

Read this operator's manual carefully in its entirety before attempting to assemble this machine. Read, understand, and follow all instructions on the machine and in the manuals before operation. Keep this manual in a safe place for future and regular reference and for ordering replacement parts

- Be completely familiar with the controls and the proper use of this machine before operating it.
- This machine is a precision piece of power equipment, not a plaything. Therefore, exercise extreme caution at all times. This machine has been designed to perform one job: to mow grass. Do not use it for any other purpose.
- Never allow children under 14 years of age to operate this machine. Children 14 and over should read and understand the instructions and safe operation practices in this manual and on the machine and should be trained and supervised by an adult.
- Only responsible individuals who are familiar with these rules of safe operation should be allowed to use this machine.
- Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones, toys and other foreign objects, which could be tripped over or picked up and thrown by the blade. Thrown objects can cause serious personal injury.
- Plan your mowing pattern to avoid discharge of material toward roads, sidewalks, bystanders and the like. Also, avoid discharging material against a wall or obstruction, which may cause discharged material to ricochet back toward the operator.
- To help avoid blade contact or a thrown object injury, stay in operator zone behind handles and keep children, bystanders, helpers and pets at least 75 feet from mower while it is in operation. Stop machine if anyone enters area.
- Always wear safety glasses or safety goggles during operation and while performing an adjustment or repair to protect your eyes. Thrown objects which ricochet can cause serious injury to the eyes.
- Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts. Shirts and pants that cover the arms and legs and steel-toed shoes are recommended. Never operate this machine in bare feet, sandals, slippery or light-weight (e.g. canvas) shoes.
- Do not put hands or feet near rotating parts or under the cutting deck. Contact with blade can amputate fingers, hands, toes and feet.
- A missing or damaged discharge cover can cause blade contact or thrown object injuries.
- Many injuries occur as a result of the mower being pulled over the foot during a fall caused by slipping or tripping. Do not hold on to the mower if you are falling: release the handle immediately.
- Never pull the mower back toward you while you are walking. If you must back the mower away from a wall or obstruction first look down and behind to avoid tripping and then follow these steps:
 - a. Step back from mower to fully extend your arms forward.
 - b. Be sure you are well balanced with sure footing.
 - c. Pull the mower back slowly, no more than half way toward you.
 - d. Repeat these steps as needed.
- Do not operate the mower while under the influence of alcohol or drugs.
- Do not engage the self-propelled mechanism on machines so equipped while starting engine.
- The blade control handle is a safety device. Never attempt to bypass its operation. Doing so makes the safety device inoperative and may result in personal injury through contact with the rotating blade. The blade control handle must operate easily in both directions and automatically return to the disengaged position when released.
- Never operate the mower in wet grass. Always be sure of your footing. A slip and fall can cause serious personal injury. If you feel you are losing your footing, release the blade control handle immediately and the blade will stop rotating within three seconds.
- Mow only in daylight or good artificial light. Walk, never run.
- Stop the blade when crossing gravel drives, walks or roads.
- If the equipment should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.
- Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher or unclogging the chute. The cutting blade continues to rotate for a few seconds after the blade control is released.
- Never place any part of the body in the blade area until you are sure the blade has stopped rotating.
- Never operate mower without proper trail shield, discharge cover, grass catcher, blade control handle or other safety protective devices in place and working. Never operate mower with damaged safety devices. Failure to do so can result in personal injury.
- Muffler and engine become hot and can cause a burn. Do not touch.

SAFETY INSTRUCTIONS

- Never attempt to make a wheel or cutting height adjustment while the engine is running.
- Only use parts and accessories made for this machine by the manufacturer as listed in the Parts pages of this Operator's Manual. Failure to do so can result in personal injury.
- When starting engine, pull cord slowly until resistance is felt, then pull rapidly. Rapid retraction of starter cord (kickback) will pull hand and arm toward engine faster than you can let go. Broken bones, fractures, bruises or sprains could result.
- If situations occur which are not covered in this manual, use care and good judgement.

SLOPE OPERATION

Slopes are a major factor related to slip and fall accidents, which can result in severe injury. Operation on slopes requires extra caution. If you feel uneasy on a slope, do not mow it. For your safety, use the Slope Guide included as part of this manual to measure slopes before operating this machine on a sloped or hilly area. If the slope is greater than 15 degrees, do not mow it.

Do:

- Mow across the face of slopes; never up and down. Exercise extreme caution when changing direction on slopes.
- Watch for holes, ruts, rocks, hidden objects, or bumps which can cause you to slip or trip. Tall grass can hide obstacles.
- Always be sure of your footing. A slip and fall can cause serious personal injury. If you feel you are losing your balance, release the blade control handle immediately and the blade will stop rotating within three (3) seconds.

Do Not:

- Do not mow near drop-offs, ditches or embankments, because you could lose your footing or balance.
- Do not mow slopes greater than 15 degrees as shown on the slope guide.
- Do not mow on wet grass. Unstable footing could cause slipping.

HAULING

Use full width ramps for loading and unloading a machine for transport.

CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the mower and the mowing activity. They do not understand the dangers. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and under watchful care of a responsible adult other than the operator.
- Be alert and turn mower off if a child enters the area.
- Before and while moving backwards, look behind and down for small children.
- Use extreme care when approaching blind corners, doorways, shrubs, trees, or other objects that may obscure your vision of a child who may run into the mower.
- Keep children away from hot or running engines. They can suffer burns from a hot muffler.
- Never allow children under 14 years of age to operate this machine. Children 14 and over should read and understand the instructions and safe operation practices in this manual and on the machine and be trained and supervised by an adult.

SERVICE

Safe Handling of Gasoline

To avoid personal injury or property damage use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive. Serious personal injury can occur when gasoline is spilled on yourself or your clothes which can ignite. Wash your skin and change clothes immediately.

- Use only an approved gasoline container.
- Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
- Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- Extinguish all cigarettes, cigars, pipes and other sources of ignition.
- Never fuel machine indoors because flammable vapors will accumulate in the area.
- Never remove gas cap or add fuel while engine is hot or running. Allow engine to cool at least two minutes before refueling.
- Never over-fill fuel tank. To allow for expansion of the fuel, do not fill above the bottom of the fuel tank neck.
- Replace gasoline cap and tighten securely.
- If gasoline is spilled, wipe it off the engine and equipment. Move machine to another area. Wait 5 minutes before starting engine.
- Never store the machine or fuel container near an open flame, spark or pilot light as on a water heater, space heater, furnace, clothes dryer or other gas appliances.
- To reduce fire hazard, keep machine free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage and remove any fuel-soaked debris.
- Allow machine to cool at least 5 minutes before storing.

SAFETY INSTRUCTIONS

GENERAL SERVICE

Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless and deadly gas.

- Before cleaning, repairing, or inspecting, make certain the blade and all moving parts have stopped. Disconnect the spark plug wire and ground against the engine to prevent unintended starting.
- Check the blade and engine mounting bolts at frequent intervals for proper tightness. Also, visually inspect blade for damage (e.g., bent, cracked, worn).
- Replace blade with the original equipment manufacturer's (O.E.M.) blade only, listed in the Parts pages of this manual. Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!
- Mower blades are sharp and can cut. Wrap the blade or wear gloves, and use extra caution when servicing them.
- Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- Never tamper with safety devices. Check their proper operation regularly.
- After striking a foreign object, stop the engine, disconnect the spark plug wire and ground against the engine. Thoroughly inspect the mower for any damage. Repair the damage before starting and operating the mower.
- Never attempt to make a wheel or cutting height adjustment while the engine is running.
- Grass catcher components, discharge cover, and trail shield are subject to wear and damage which could expose moving parts or allow objects to be thrown. For safety protection, frequently check components and replace immediately with original equipment manufacturer's (O.E.M.) parts only, listed in the Parts pages of this manual. Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!
- Do not change the engine's governor setting or over-speed the engine. The governor controls the maximum safe operating speed of the engine.
- Check fuel line, tank, cap, and fittings frequently for cracks or leaks. Replace if necessary.
- Do not crank engine with spark plug removed.
- Maintain or replace safety and instruction labels, as necessary.
- Observe proper disposal laws and regulations. Improper disposal of fluids and materials can harm the environment.
- According to the Consumer Products Safety Commission (CPSC) and the U.S. Environmental Protection Agency (EPA), this product has an Average Useful Life of seven (7) years, or 140 hours of operation. At the end of the Average Useful Life have the machine inspected annually by a Sears or other qualified service dealer to ensure that all mechanical and safety systems are working properly and not worn excessively. Failure to do so can result in accidents, injuries or death.

DO NOT MODIFY ENGINE

To avoid serious injury or death, do not modify engine in any way. Tampering with the governor setting can lead to a runaway engine and cause it to operate at unsafe speeds. Never tamper with factory setting of engine governor.

NOTICE REGARDING EMISSIONS

Engines which are certified to comply with California and federal EPA emission regulations for SORE (Small Off Road Equipment) are certified to operate on regular unleaded gasoline, and may include the following emission control systems: Engine Modification (EM), Oxidizing Catalyst (OC), Secondary Air Injection (SAI) and Three Way Catalyst (TWC) if so equipped.

SPARK ARRESTOR

WARNING

This machine is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrestor meeting applicable local or state laws (if any).

If a spark arrestor is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands.

A spark arrestor for the muffler is available through your nearest Sears Parts and Repair Service Center.

SAFETY INSTRUCTIONS

SAFETY SYMBOLS

This page depicts and describes safety symbols that may appear on this product. Read, understand, and follow all instructions on the machine before attempting to assemble and operate.

Symbols on the product



WARNING: This product can be dangerous and cause serious injury or death to the operator or others. Be careful and use the product correctly.



Use approved hearing protection.



READ THE OPERATOR'S MANUAL(S)
Read, understand, and follow all instructions in the manual(s) before attempting to assemble and operate



Keep hands and feet away from the rotating part.



DANGER — ROTATING BLADES
To reduce the risk of injury, keep hands and feet away. Do not operate unless discharge cover or grass catcher is in its proper place. If damaged, replace immediately.



Be careful when you operate the product rearward. Look behind and down for small children, animals or other risks that can cause you to fall.



DANGER — BYSTANDERS
Do not mow when children or others are around.



To operate the product on a slope can be dangerous.



DANGER — HAND/ FOOT CUT
Keep hands and feet away from rotating parts.

Label on the product



DANGER — THROWN DEBRIS
Remove objects that can be thrown by the blade in any direction. Wear safety glasses.



Keep hands and feet away from the rotating blade.



DANGER — SLOPES
Use extra caution on slopes. Do not mow slopes greater than 15°.



WARNING—GASOLINE IS FLAMMABLE
Allow the engine to cool at least two minutes before refueling.



WARNING— CARBON MONOXIDE
Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless and deadly gas.



WARNING— HOT SURFACE
Engine parts, especially the muffler, become extremely hot during operation. Allow engine and muffler to cool before touching.



WARNING: Your Responsibility—Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.

SAVE THESE INSTRUCTIONS!

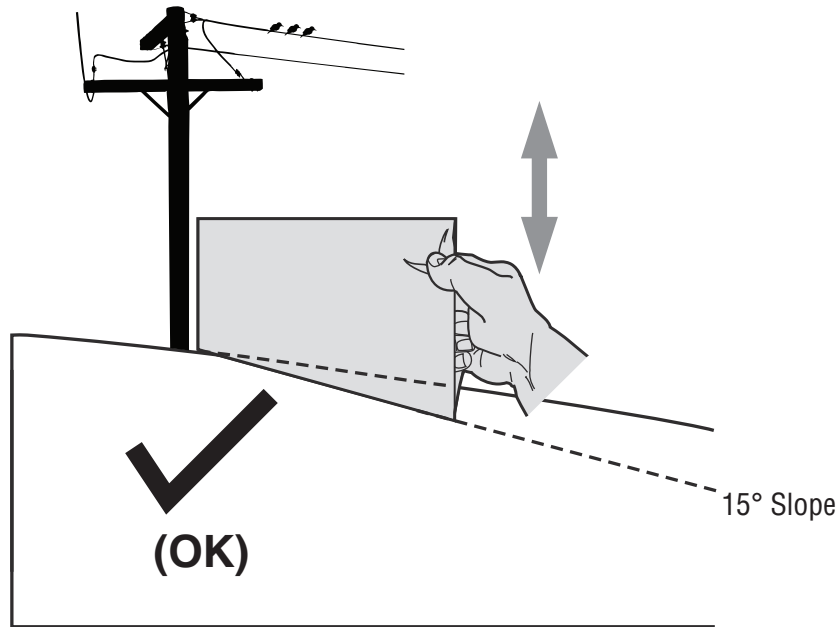


Figure 1

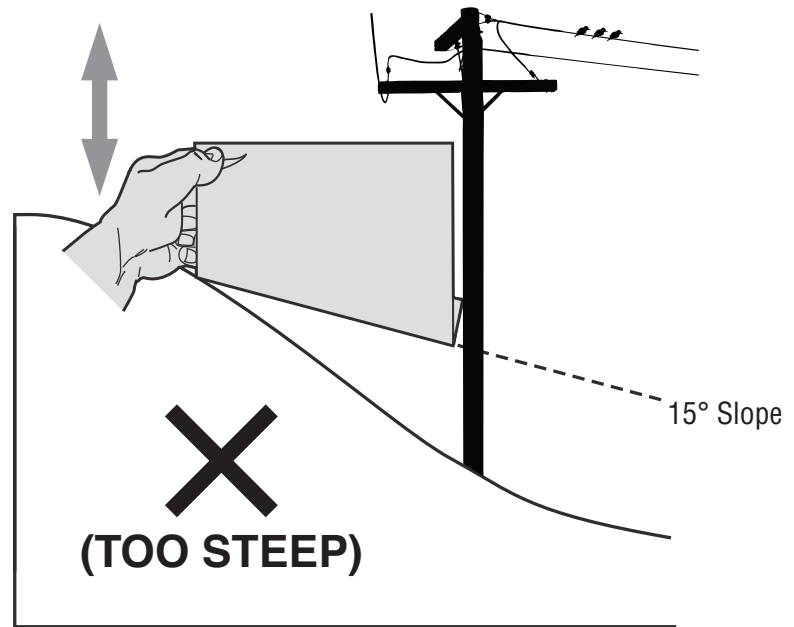
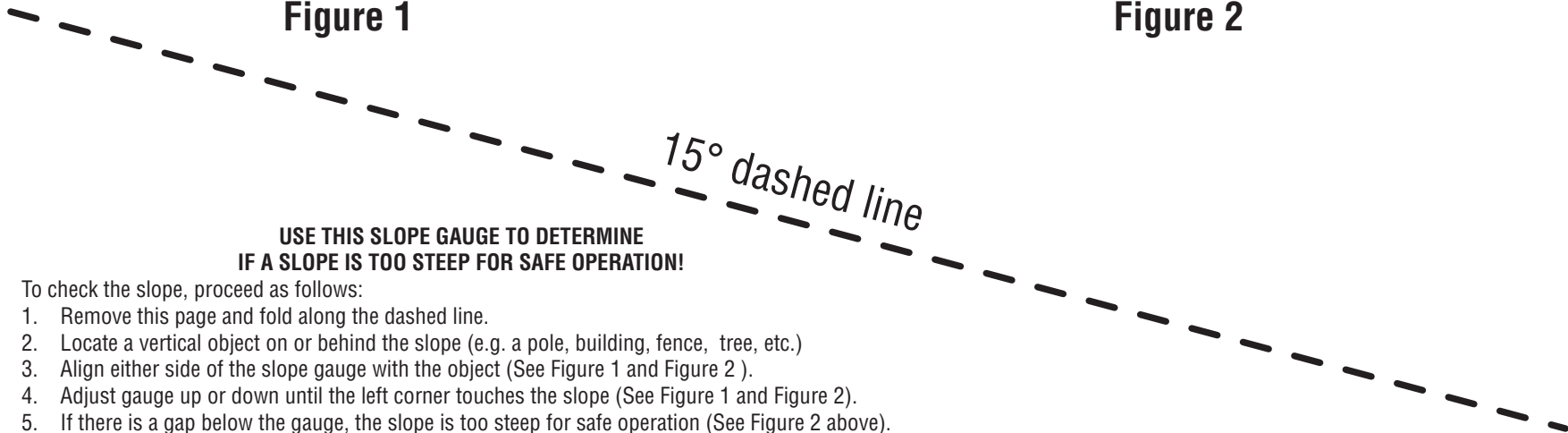


Figure 2



**USE THIS SLOPE GAUGE TO DETERMINE
IF A SLOPE IS TOO STEEP FOR SAFE OPERATION!**

To check the slope, proceed as follows:

1. Remove this page and fold along the dashed line.
2. Locate a vertical object on or behind the slope (e.g. a pole, building, fence, tree, etc.)
3. Align either side of the slope gauge with the object (See Figure 1 and Figure 2).
4. Adjust gauge up or down until the left corner touches the slope (See Figure 1 and Figure 2).
5. If there is a gap below the gauge, the slope is too steep for safe operation (See Figure 2 above).

⚠ WARNING

Slopes are a major factor related to tip-over and roll-over accidents which can result in severe injury or death. Do not operate machine on slopes in excess of 15 degrees. All slopes require extra caution. Always mow across the face of slopes, never mow up and down slopes.

ASSEMBLY

IMPORTANT: This unit is shipped without gasoline or oil in the engine. Make sure to service engine with gasoline and oil as instructed in the Engine Manual before starting or running the machine.

OPENING CARTON

1. Cut each corner of the carton vertically from top to bottom.
2. Remove all loose parts.
3. Remove loose packing material.

REMOVING UNIT FROM CARTON

1. Lift unit from the rear to detach it from underlying carton material and roll unit out of carton.
2. Check carton thoroughly for any other loose parts.

Loose parts in carton

- Upper Handle Knobs with bolts/washers (Qty. 2)
- Cable fasten hook (Qty. 2)
- Side discharge cover
- Side Discharge nuts/bolts (Qty. 2)
- User Manual/Engine Manual
- Bottle of oil

ASSEMBLY

Attaching the Handle

IMPORTANT: Do not crimp the cable when assembling the handle.

1. Stabilize the mower so it does not move. Pivot the lower handle until it locks into the lower holders (Figure 2).
2. Attached the upper handle and secure it using the star knobs, washers, and carriage bolts (Figure 3).
3. Position the starter rope.
 - a. Hold the blade control handle against the upper handle.
 - b. Slowly pull starter rope handle from engine and slip starter rope into the rope guide.
 - c. Use the cable clamps to secure the cable control to the lower handle.

IMPORTANT: To reduce wear and allow for proper operation, make sure to leave some slack in the upper portion of the cable.

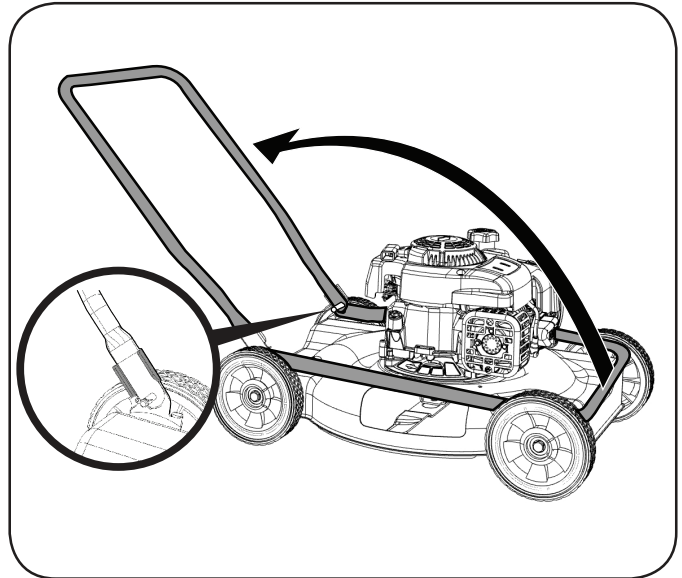


Figure 2

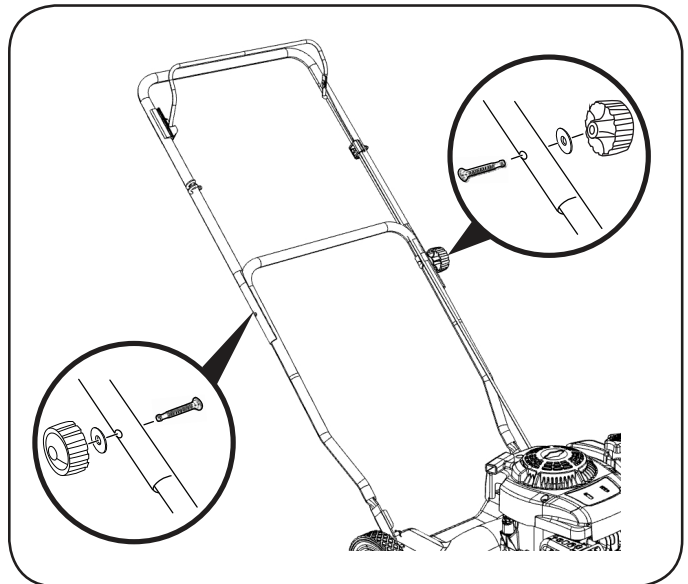


Figure 3

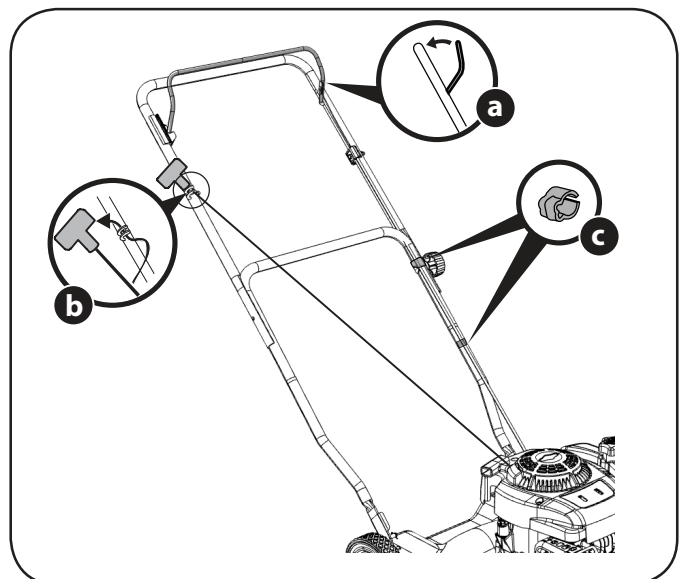


Figure 4

ASSEMBLY

ATTACHING SIDE DISCHARGE COVER

Use the supplied nuts, bolts, and user-supplied 10 mm wrench to assemble the side discharge chute to the mower deck (Figure 5).

Torque: 1.1–1.3 ft-lb (1.5–1.8 Nm)

CUTTING HEIGHT ADJUSTMENT

The cutting height can be adjusted to 3 different positions.

Cutting Height

- Top Hole: 1.4 in (35mm) \pm 0.2 in. (5 mm)
- Middle Hole: 2.3 in. (58mm) \pm 0.2 in. (5 mm)
- Bottom Hole: 3.1 in. (80mm) \pm 0.2 in. (5 mm)

Use a 13mm wrench to remove the nut from the axle pin. Install the wheel to the desired cutting height position (Figure 6). Reinstall the axle pin and nut.

IMPORTANT: All 4 wheels must be adjusted equally.

Torque: 7.4–8.93 ft-lb (10–12 Nm)

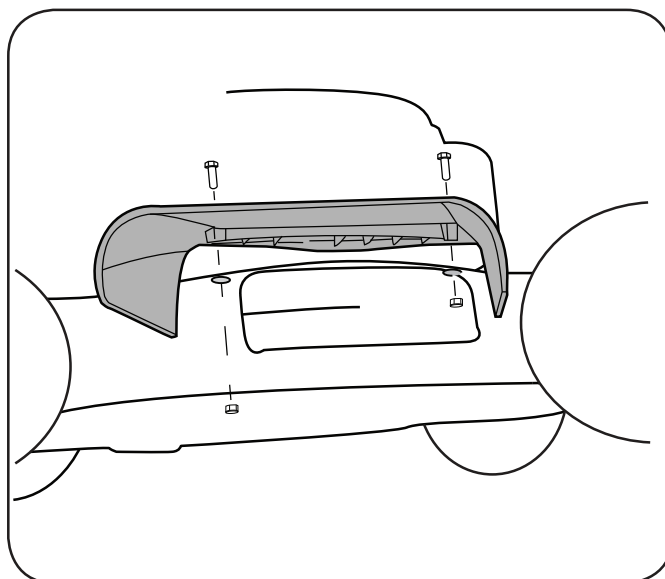


Figure 5

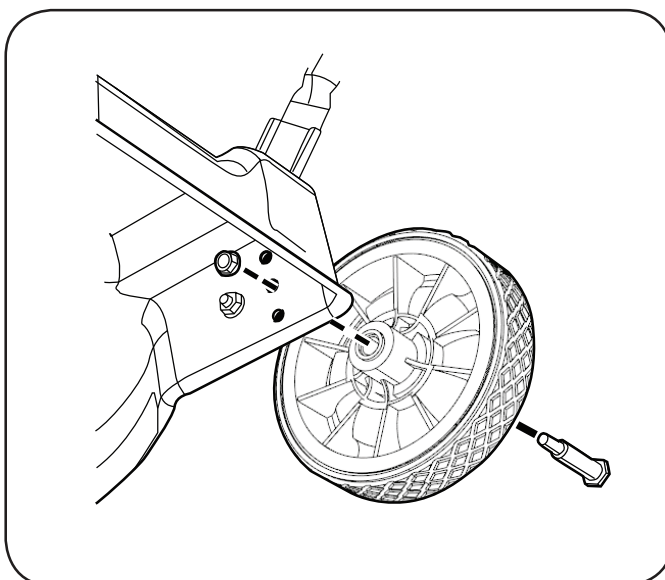


Figure 6

OPERATION

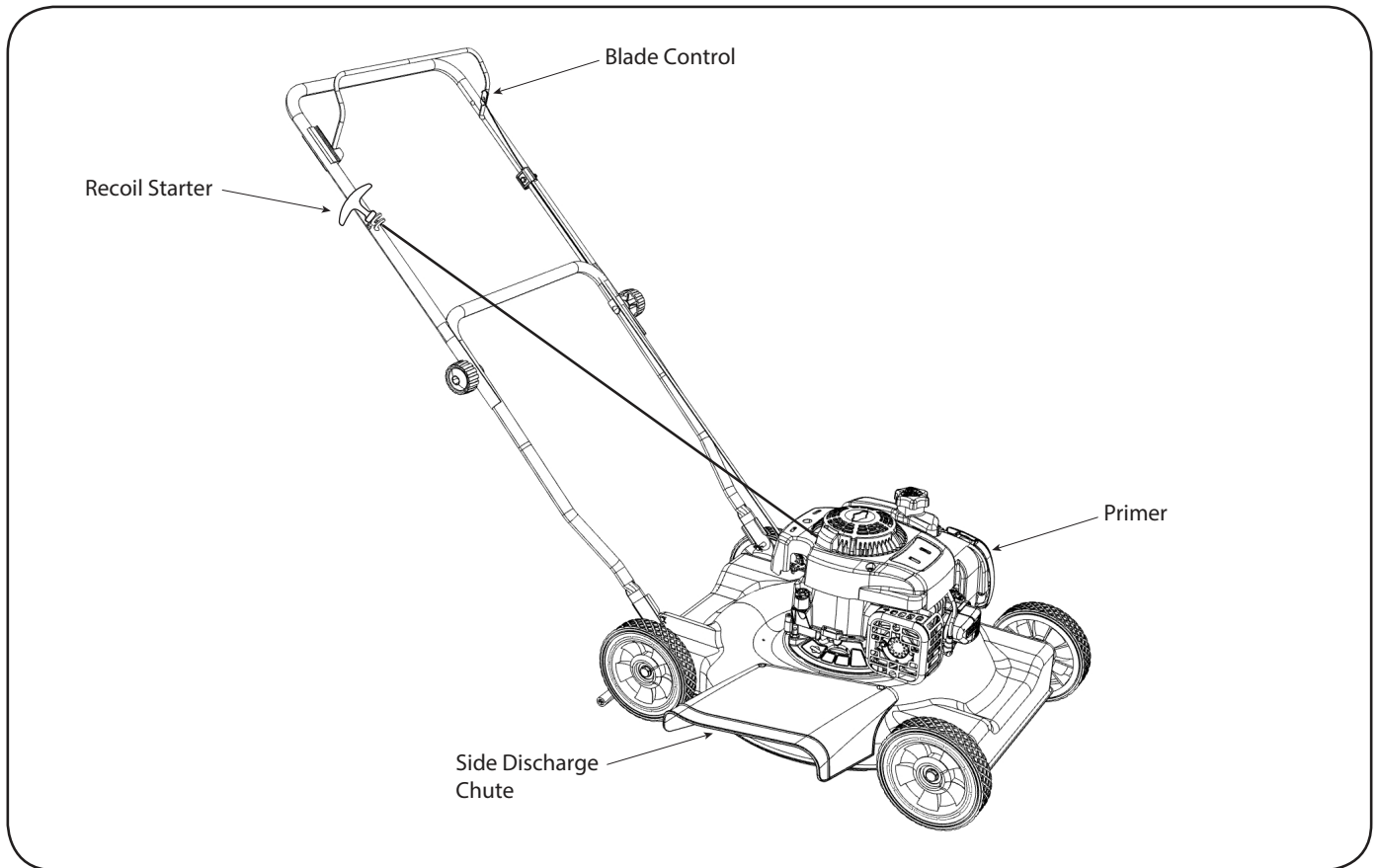


Figure 7

BLADE CONTROL

The blade control is attached to the upper handle of the mower. Depress and hold it against the upper handle to start the mower. Release to stop the engine and blade.

⚠ WARNING

This blade control is a safety device. Never attempt to bypass its operation.

⚠ WARNING

Keep hands and feet away from the chute area on cutting deck. Refer to warning label on the unit.

RECOIL STARTER

The recoil starter is attached to the right upper handle. Stand behind the unit, hold the blade control handle, then pull the recoil starter rope to start the unit.

PRIMER

The primer is located on the left side of the engine. The primer is used to pump gas into the carburetor and aid in starting the engine.

OPERATION

⚠ WARNING

Make sure no one other than the operator is standing near the lawn mower while starting engine or operating mower. Never run engine indoors or in enclosed, poorly ventilated areas. Engine exhaust contains carbon monoxide, an odorless and deadly gas. Keep hands, feet, hair and loose clothing away from any moving parts on engine and lawn mower.

FUEL and OIL

See the engine Operator's Manual for fuel and oil instructions.

TO START ENGINE

1. Push the primer three times (Figure 8). Do not prime to restart a warm engine.

NOTE: If you push the primer too many times, excessive fuel will flood the engine and it will be difficult to start.

2. Standing behind the mower, pull the blade control handle back against the upper handle (Figure 8).

3. While holding the blade control against the upper handle, grasp the recoil starter handle and pull rope out with a rapid, continuous, full arm stroke (Figure 8). Keeping a firm grip on the starter handle, let the rope rewind slowly. Repeat until engine starts. Let the rope rewind each time slowly.

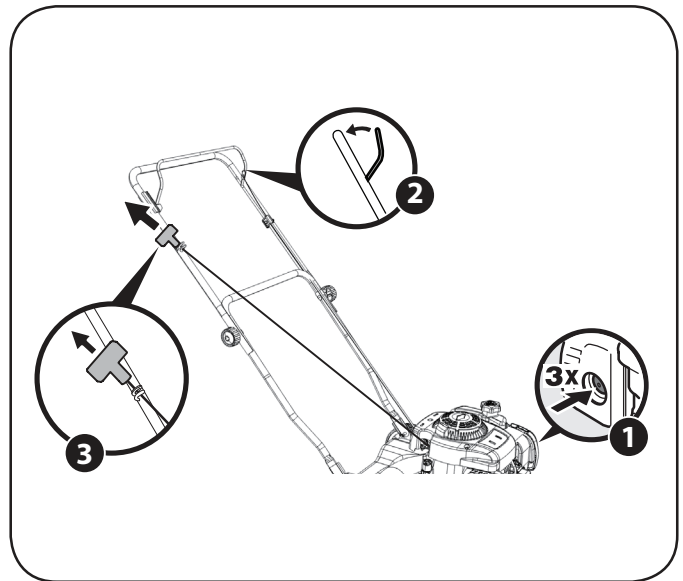


Figure 8

⚠ WARNING

Keep a firm grip on the starter cord handle to prevent rapid retraction of starter cord (kickback). Rapid retraction can pull hand and arm toward engine faster than you can let go, and result in broken bones, fractures, bruises or sprains.

TO STOP ENGINE

1. Release the blade control to stop the engine and blade.

⚠ WARNING

Wait for the blade to stop completely before performing any work on the mower.

USING YOUR LAWN MOWER

Be sure lawn is clear of stones, sticks, wire, or other objects which could damage lawn mower or engine. Such objects could be accidentally thrown by the mower in any direction and cause serious personal injury to the operator and others.

⚠ WARNING

The operation of any lawn mower can result in foreign objects being thrown into the eyes, which can damage your eyes severely. Always wear safety glasses while operating the mower, or while performing any adjustments or repairs on it.

⚠ WARNING

If you strike a foreign object, stop the engine. Disconnect the spark plug wire, thoroughly inspect mower for any damage, and repair damage before restarting and operating. Extensive vibration of mower during operation is an indication of damage. The unit should be promptly inspected and repaired. Refer to the Engine Manual.

SERVICE AND MAINTENANCE

⚠ WARNING

Before performing any type of maintenance/service, disengage all controls and stop the engine. Wait until all moving parts have come to a complete stop. Disconnect spark plug wire and ground it against the engine to prevent unintended starting.

Follow the maintenance schedule given below. This chart describes service guidelines only. Use the Service Log column to keep track of completed maintenance tasks. To locate the nearest Sears Service Center or to schedule service, simply contact Sears at 1-888-331-4569.

See the Engine Operator's Manual for fuel, oil, air filter and spark plug instructions.

Interval	Item	Service	Service Log
Each use	1. Engine oil level 2. Loose or missing hardware 3. Unit and engine	1. Check 2. Tighten or replace 3. Clean	
1st 5 hours	1. Engine oil	1. Change	
Annually or 25 hours	1. Spark Plug 2. Control linkages/pivots and wheels 3. Underside of mower deck	1. Check 2. Lube with light oil 3. Clean	
Annually or 50 hours	1. Air filter & Pre-Cleaner(If Equipped) ¹ 2. Engine Oil	1. Clean 2. Change	
Annually or 200 hours	1. Air filter & Pre-Cleaner ¹	1. Change	
Annually	1. Spark plug	1. Replace	
Before Storage	1. Fuel system	1. Run engine until it stops from lack of fuel, or add stabilizer to a full tank of fresh fuel prior to storage.	

¹ Clean more often under dusty conditions or when airborne debris is present.

⚠ WARNING

Always stop engine, disconnect spark plug wire, and ground against engine before performing any type of maintenance on your machine.

GENERAL RECOMMENDATIONS

- Always observe safety rules when performing any maintenance.
- The warranty on this lawn mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from warranty, operator must maintain the equipment as instructed here.
- Changing of engine-governed speed will void engine warranty.
- All adjustments should be checked at least once each season.
- Periodically check all fasteners and make sure these are tight.

SERVICE AND MAINTENANCE

BLADE CARE

⚠ WARNING

When removing the cutting blade for sharpening or replacement, protect your hands with a pair of heavy gloves or use a heavy rag to hold the blade.

Periodically inspect the blade adapter for cracks, especially if you strike a foreign object. Replace when necessary. Follow the steps below for blade service.

1. Disconnect spark plug boot from spark plug. Turn mower on its side making sure that the air filter and the carburetor are facing up.
2. Remove the bolt and the blade bell support which hold the blade and the blade adapter to the engine crankshaft (Figure 13).
3. Remove blade and adapter from the crankshaft.
4. Remove blade from the adapter for testing balance. Balance the blade on a round shaft screwdriver to check. Remove metal from the heavy side until it balances evenly. When sharpening the blade, follow the original angle of grind. Grind each cutting edge equally to keep the blade balanced.
5. Lubricate the engine crankshaft and the inner surface of the blade adapter with light oil. Slide the blade adapter onto the engine crankshaft. Place the blade on the adapter such that the side of the blade marked "Bottom" (or with part number) faces the ground when the mower is in the operating position. Make sure that the blade is aligned and seated on the blade adapter flanges. See Figure 9 inset.
6. Place blade bell support on the blade. Align notches on the blade bell support with small holes in blade.
7. Replace hex bolt and tighten hex bolt to torque: 29.5-33.2 ft-lb (40-45 Nm) max.

⚠ WARNING

An unbalanced blade will cause excessive vibration when rotating at high speeds. It may cause damage to mower and could break causing personal injury.

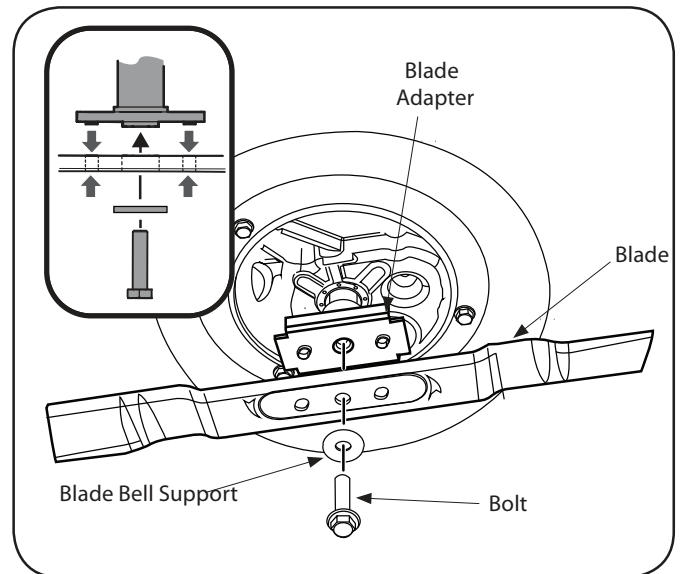


Figure 9

OFF-SEASON STORAGE

WARNING

Never store lawn mower with fuel in tank indoors or in poorly ventilated areas where fuel fumes may reach an open flame, spark, or pilot light as on a furnace, water heater, clothes dryer, or gas appliance.

Preparing The Engine

For engines stored over 30 days:

- While engine is still warm, change the oil.
- Clean engine of surface debris.

Preparing The Lawn Mower

- Clean and lubricate mower thoroughly as described in the lubrication instructions.
- Do not use a pressure washer or garden hose to clean your unit.
- Coat mower's cutting blade with chassis grease or oil to prevent rusting.
- Refer to Preparing the Engine for correct engine storage instructions.
- Store mower in a dry, clean area. Do not store next to corrosive materials, such as fertilizer.
- When storing any type of power equipment in a poorly ventilated or metal storage shed, care should be taken to rust-proof the equipment. Using a light oil or silicone, coat the equipment, especially cables and all moving parts of your lawn mower before storage.

TROUBLESHOOTING

⚠ WARNING

Disconnect the spark plug wire and ground it against the engine to prevent unintended starting. Before performing any type of maintenance/service, disengage all controls and stop the engine. Wait until all moving parts have come to a complete stop. Always wear safety glasses during operation or while performing any adjustments or repairs.

This section addresses minor service issues. To locate the nearest Sears Service Center or to schedule service, simply contact Sears at 1-888-331-4569.

Problem	Cause	Remedy
Engine Fails to start	<ol style="list-style-type: none"> 1. Blade control disengaged. 2. Spark plug boot disconnected. 3. Fuel tank empty or stale fuel. 4. Engine not primed (If equipped with primer). 5. Faulty spark plug. 6. Engine flooded. 7. Blocked fuel line. 	<ol style="list-style-type: none"> 1. Engage blade control. 2. Connect wire to spark boot. 3. Fill tank with clean, fresh gasoline. 4. Prime engine as instructed in the Operation section. 5. Clean, adjust gap, or replace. 6. Wait a few minutes to restart. 7. Contact your Sears Parts & Repair Center to have fuel line cleaned.
Engine runs erratic	<ol style="list-style-type: none"> 1. Spark plug boot loose. 2. Stale fuel. 3. Vent in gas cap plugged. 4. Water or dirt in fuel system. 5. Dirty air cleaner. 6. Blocked fuel line. 	<ol style="list-style-type: none"> 1. Connect and tighten spark plug boot. 2. Fill tank with clean, fresh gasoline. 3. Clear vent. 4. Run engine until it stops from lack of fuel. Refill with fresh fuel. 5. Refer to Air Cleaner in Engine Maintenance section. 6. Contact your Sears Parts & Repair Center to have fuel line cleaned.
Engine overheats	<ol style="list-style-type: none"> 1. Engine oil level low. 2. Air flow restricted. 	<ol style="list-style-type: none"> 1. Fill crankcase with proper oil. 2. Clean area around and on top of engine.
Occasional skips (hesitates)	<ol style="list-style-type: none"> 1. Spark plug gap too close. 	<ol style="list-style-type: none"> 1. Adjust gap. Refer to Spark Plug in Engine Maintenance section.
Idles poorly	<ol style="list-style-type: none"> 1. Spark plug fouled, faulty, or gap too wide. 2. Dirty air cleaner. 	<ol style="list-style-type: none"> 1. Reset gap or replace spark plug. 2. Refer to Air Cleaner in Engine Maintenance section.
Excessive vibration	<ol style="list-style-type: none"> 1. Cutting blade loose or unbalanced. 2. Bent cutting blade. 	<ol style="list-style-type: none"> 1. Tighten blade and adapter. Balance blade. 2. Replace blade.

Transform SR Brands Management LLC (Sears), the California Air Resources Board (CARB) and the United States Environmental Protection Agency (U.S. EPA) Emission Control System Warranty Statement (Owner's Defect Warranty Rights and Obligations)

EMISSION CONTROL WARRANTY COVERAGE IS APPLICABLE TO CERTIFIED ENGINES PURCHASED IN CALIFORNIA IN 1995 AND THEREAFTER, WHICH ARE USED IN CALIFORNIA, AND TO CERTIFIED MODEL YEAR 1997 AND LATER ENGINES WHICH ARE

PURCHASED AND USED ELSEWHERE IN THE UNITED STATES (AND AFTER JANUARY 1, 2001 IN CANADA).

California and United States Emission Control Defects Warranty Statement

The California Air Resources Board (CARB), U.S. EPA and Sears are pleased to explain the Emission Control System Warranty on your model year 2000 and later small off-road engine (SORE). In California, new small off-road engines must be designed, built and equipped to meet the State's stringent anti-smog standards. Elsewhere in the United States, new non-road, spark-ignition engines certified for model year 1997 and later must meet similar standards set forth by the U.S. EPA. Sears must warrant the emission control system on your engine for the periods of time

listed below, provided there has been no abuse, neglect or improper maintenance of your small off-road engine. Your emission control system includes parts such as the carburetor, air cleaner, ignition system, muffler and catalytic converter. Also included may be connectors and other emission related assemblies. Where a warrantable condition exists, Sears will repair your small off-road engine at no cost to you including diagnosis, parts and labor.

Sears Emission Control Defects Warranty Coverage

Small off-road engines are warranted relative to emission control parts defects for a period of one year, subject to provisions set forth below. If any covered part on your

engine is defective, the part will be repaired or replaced by Sears.

Owner's Warranty Responsibilities

As the small off-road engine owner, you are responsible for the performance of the required maintenance listed in your Operating and Maintenance Instructions. Sears recommends that you retain all your receipts covering maintenance on your small off-road engine, but Sears cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance. As the small off-road engine owner, you should however be aware that Sears may deny you warranty coverage if your small off-road engine or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications. You are responsible

for presenting your small off-road engine to an Authorized Sears Service Dealer as soon as a problem exists. The undisputed warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days. If you have any questions regarding your warranty rights and responsibilities, you should contact a Sears Service Representative at 1-888-331-4569. The emission warranty is a defects warranty. Defects are judged on normal engine performance. The warranty is not related to an in-use emission test.

Sears Emission Control Defects Warranty Provisions

The following are specific provisions relative to your Emission Control Defects Warranty Coverage. It is in addition to the Sears engine warranty for non-regulated engines found in the Operating and Maintenance Instructions.

1. Warranted Parts

Coverage under this warranty extends only to the parts listed below (the emission control systems parts) to the extent these parts were present on the engine purchased.

a. Fuel Metering System

- Cold start enrichment system
- Carburetor and internal parts
- Fuel Pump

b. Air Induction System

- Air cleaner
- Intake manifold

c. Ignition System

- Spark plug(s)
- Magneto ignition system

d. Catalyst System

- Catalytic converter
- Exhaust manifold
- Air injection system or pulse valve

e. Miscellaneous Items Used in Above Systems

- Vacuum, temperature, position, time sensitive valves and switches
- Connectors and assemblies

2. Length of Coverage

Sears warrants to the initial owner and each subsequent purchaser that the Warranted Parts shall be free from defects in materials and workmanship which caused the failure of the Warranted Parts for a period of one year from the date the engine is delivered to a retail purchaser.

3. No Charge

Repair or replacement of any Warranted Part will be performed at no charge to the owner, including diagnostic labor which leads to the determination that a Warranted Part is defective, if the diagnostic work is performed at an Authorized Sears Service Dealer. For emissions warranty service contact your nearest Authorized Sears Service Dealer as listed in the "Yellow Pages" under "Engines, Gasoline," "Gasoline Engines," "Lawn Mowers," or similar category.

4. Claims and Coverage Exclusions

Warranty claims shall be filed in accordance with the provisions of the Sears Engine Warranty Policy. Warranty coverage shall be excluded for failures of Warranted Parts which are not original Sears parts or because of abuse, neglect or improper maintenance as set forth in the Sears Engine Warranty Policy. Sears is not liable to cover failures of Warranted Parts caused by the use of add-on, non-original, or modified parts.

5. Maintenance

Any Warranted Part which is not scheduled for replacement as required maintenance or which is scheduled only for regular inspection to the effect of "repair or replace as necessary" shall be warranted as to defects for the warranty period. Any Warranted Part which is scheduled for replacement as required maintenance shall be warranted as to defects only for the period of time up to the first scheduled replacement for that part. Any replacement part that is equivalent in performance and durability may be used in the performance of any maintenance or repairs. The owner is responsible for the performance of all required maintenance, as defined in the Sears Operating and Maintenance Instructions.

6. Consequential Coverage

Coverage hereunder shall extend to the failure of any engine components caused by the failure of any Warranted Part still under warranty.

CRAFTSMAN®

**To order replacement parts
or schedule repair service**

**Para ordenar piezas
o pedir servicio de reparación**

1-888-331-4569