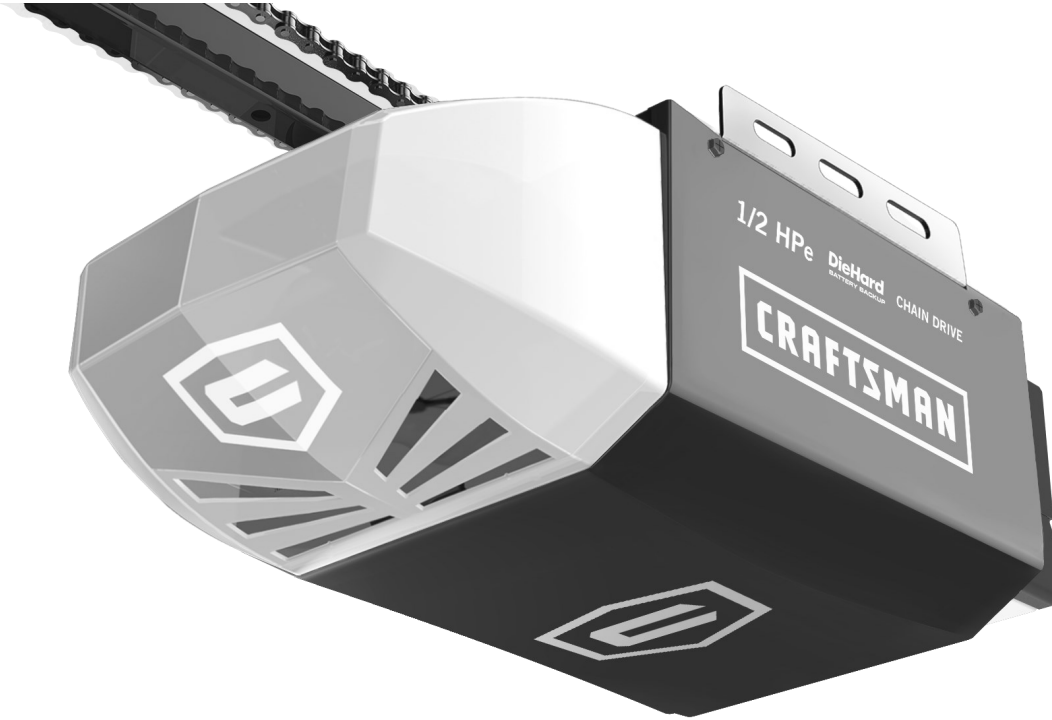


# Owner's Manual/Manual Del Propietario



**GARAGE DOOR OPENER**  
**Abridor de puerta de cochera**  
**MODEL/MODELO 200.57963**

**For Residential Use Only**  
**Sólo para uso residencial**



**Read and follow all safety rules and operating instructions before first use of this product.**

**Fasten the manual near the garage door after installation.**

**Periodic checks of the opener are required to ensure safe operation.**

**DO NOT install on a one-piece door.**

**HPe horsepower equivalent with same lifting force specification as 1/2HP Craftsman garage door openers.**

Write down the Craftsman® serial number located on the garage door opener:  
Anoté en el recuadro el número de serie de Craftsman ubicado en el abrepuerta:



**Transform SR Brands Management LLC, Hoffman Estates, IL 60179 U.S.A**

[www.sears.com](http://www.sears.com)

**Leer y seguir todas las reglas de seguridad y las instrucciones de operación antes de usar este producto por primera vez.**

**Guardar este manual cerca de la puerta de la cochera.**

**Se deben realizar revisiones periódicas del abridor de puertas para asegurar su operación segura.**

**Los dispositivos y funciones automáticas deben usarse ÚNICAMENTE con puertas seccionales.**

**HPe equivalente en caballos de fuerza con la misma especificación de fuerza de elevación que los abridores de puerta de cochera Craftsman de 1/2HP.**

**Spanish Section Begins Page: 32**

**Manual en Español empieza en la pagina: 32**

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# Symbols and Icons

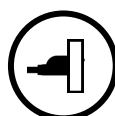


### WARNING

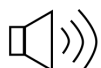
READ WARNINGS CAREFULLY to prevent **SERIOUS INJURY** or **DEATH** caused by electrocution or mechanical hazard.



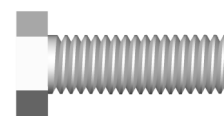
DO NOT connect power



Please connect power



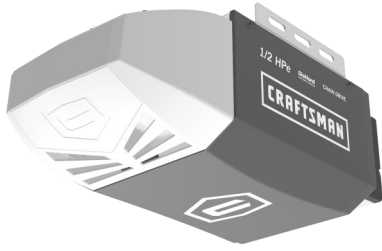
Beeps from built-in buzzer of the opener



Installation hardware are shown in actual size

\*See Accessories in Repair Parts section of this manual for purchase information.

# Inventory



Opener Unit + Light Lens Cover

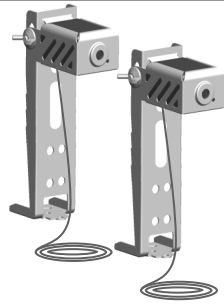


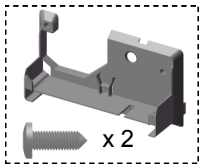
Photo Eye Safety System



Rail — Header Segment

Rail — Middle Segments x3

Rail — End Segment with Trolley Stop Bolt



Battery holster



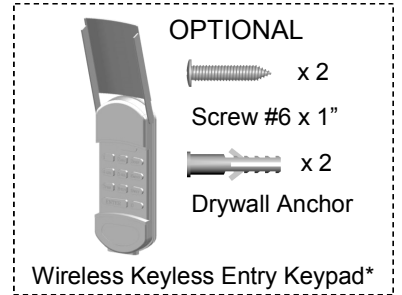
Portable Battery



3-Button Mini Remote



Push Button



OPTIONAL

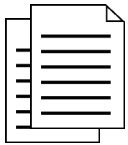
Screw #6 x 1" x 2

Screw #6 x 1" x 2

Drywall Anchor x 2

Drywall Anchor

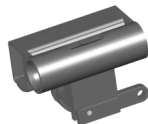
Wireless Keyless Entry Keypad\*



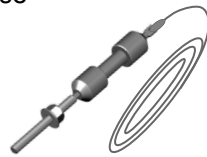
Literature + Safety Labels



Emergency Release Handle + Rope



Trolley



Trolley Shaft and Cable



Hanging Brackets



Chain



Door Bracket



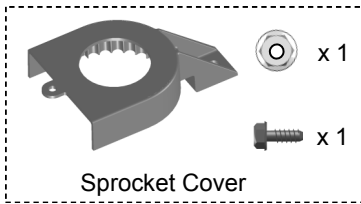
Header Bracket



Pulley



Door Arms



Sprocket Cover

\*See Accessories in Repair Parts section of this manual for purchase information.

## INSTALLATION HARDWARE, LOCATED IN HARDWARE BAG (SHOWN IN ACTUAL SIZE)



Clevis Pin — Door arms  
5/16" x 1"



Clevis Pin — Header Bracket  
5/16" x 1-1/2"



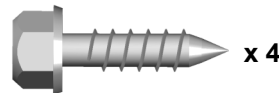
Clevis Pin — Pulley  
3/8" x 1-3/4"



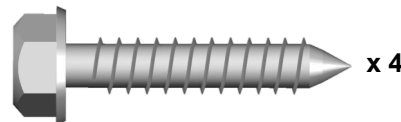
Hitch Pin — Locking Clevis Pins



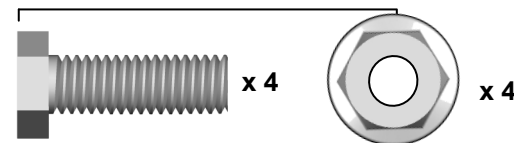
Self-Threading Screw 1/4" x 5/8"  
Door Bracket



Lag Screw #12 x 1" — Photo Eye System



Lag Screw 5/16" x 1-1/2"  
— Header Bracket / Mounting Opener



Bolt 5/16" x 1" 5/16" Flange Nut  
— Door arms / Mounting Opener



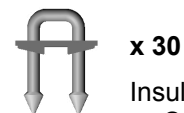
Screw #6 x 1-1/4"  
- Push Button



Drywall Anchor  
- Push Button



Master Link Set  
— Trolley Shaft



Insulated Staples  
— Securing wires

# Preparation

## WARNING

To prevent **SERIOUS INJURY** or **DEATH**:

- Before beginning installation of the opener please complete the following test to ensure that your door is balanced and in good working condition.
- A poorly balanced door can cause serious injury and damage to the opener.
- Always have a qualified garage door service technician make any required adjustments and/or repairs to your door before proceeding with installation.
- **DISABLE ALL LOCKS** and **REMOVE ALL ROPES** connected to the garage door **BEFORE** installing and/or operating the opener.



To prevent damage to the door and opener:

- **DO NOT** connect power until instructed.
- Operate this opener with AC 120V/60Hz power supply **ONLY**.

**DO NOT REUSE PARTS FROM ANOTHER BRAND OF OPENER!!!**

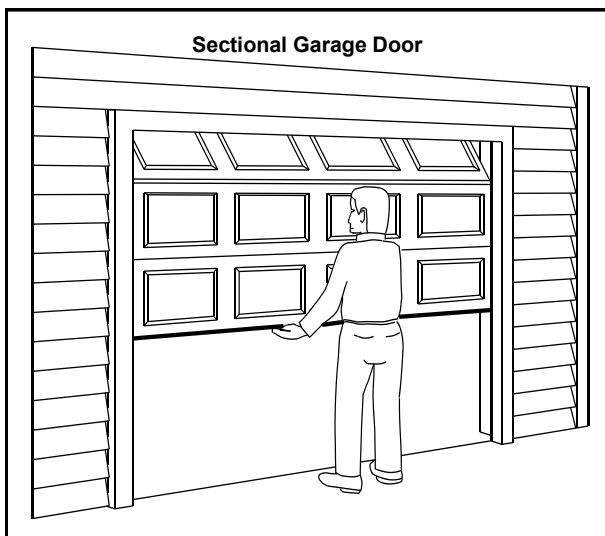
**BEFORE beginning Installation:**

1. **Disable locks and remove all ropes connected to the garage door.**
2. **Perform the following door test to ensure your door is balanced and in good working condition.**

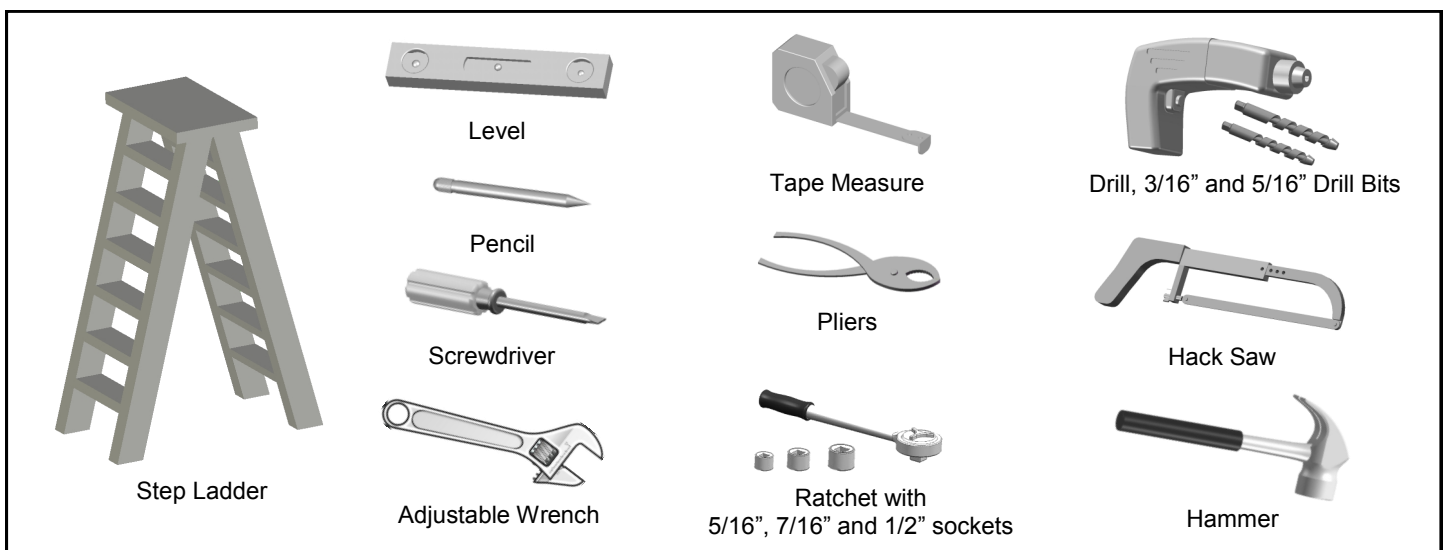
**To Test Your Garage Door**

1. Raise and lower the door to check if there is any sticking or binding.
2. Check for loose hinges, damaged rollers, frayed cables and damaged or broken springs.
3. Lift the door approximately halfway and release. The door should stay at the point under proper spring tension.

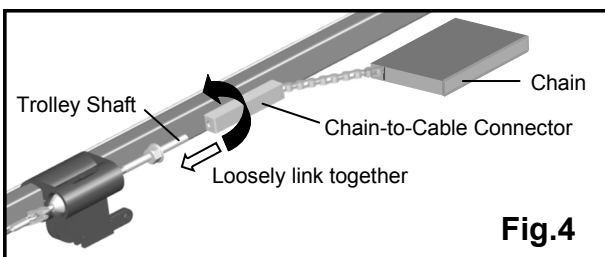
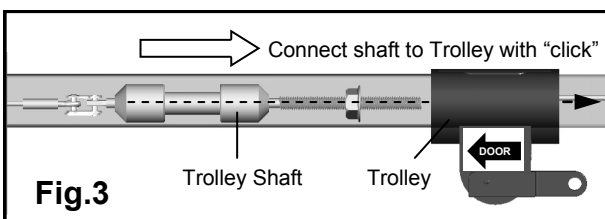
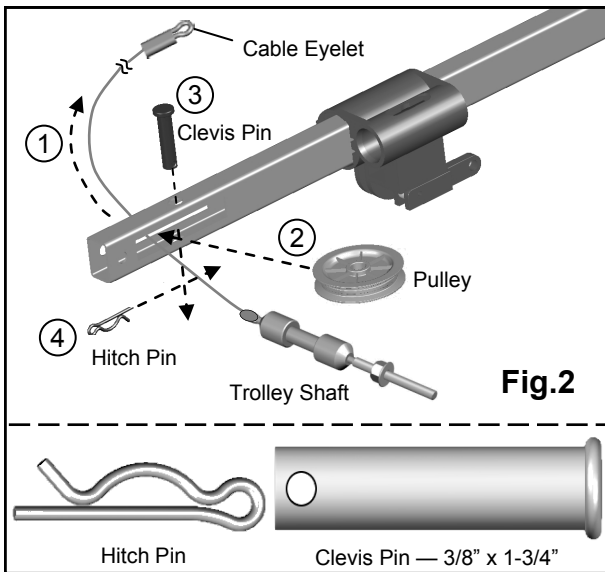
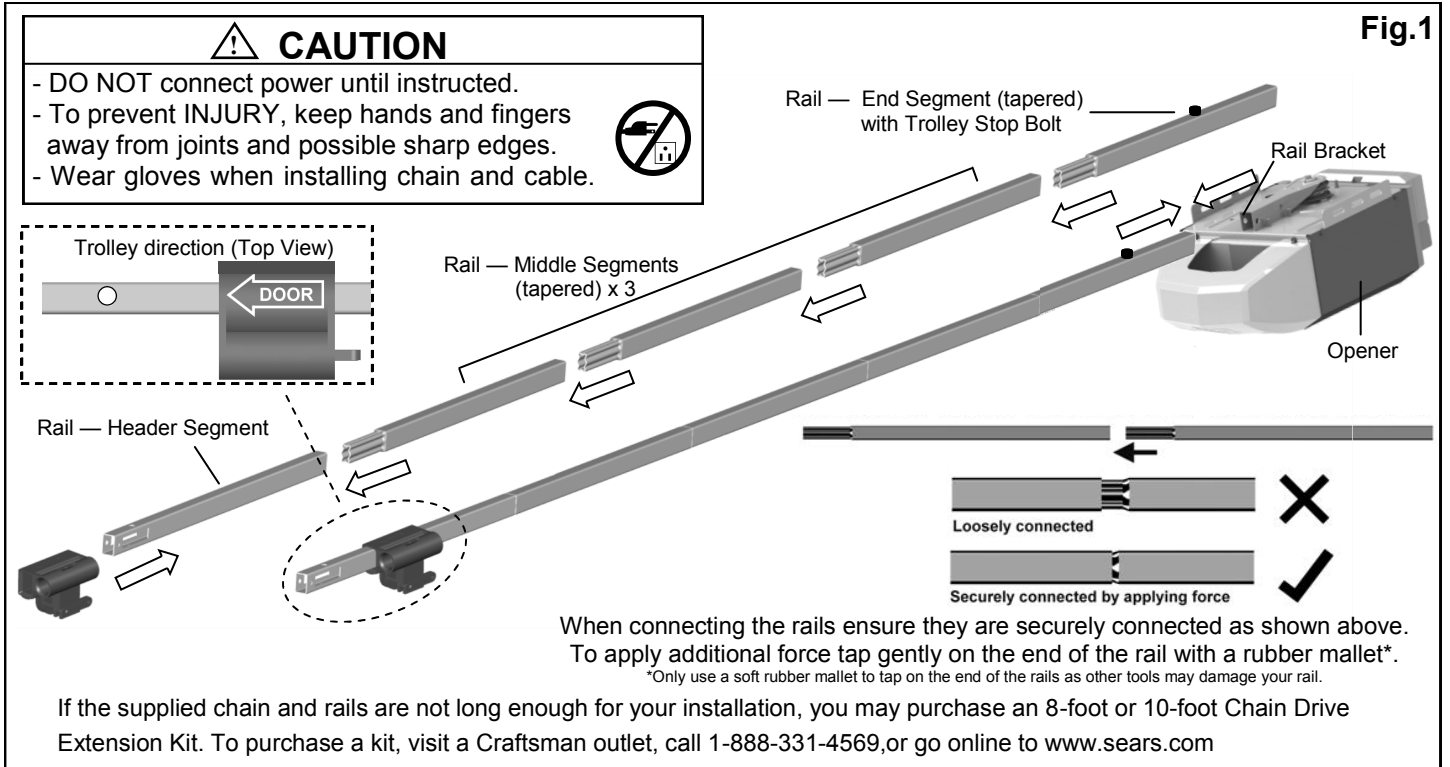
Call a qualified garage door service technician if your door binds, sticks or is unbalanced.



# Tools Required



# Rail and Trolley Assembly



## To Assemble Rail and Opener

1. Prepare the rails as shown in Fig.1.
2. Connect the rails starting with the header segment. Insert the tapered ends into open ends, apply any additional force necessary by tapping the rail on padded flooring. Ensure the end segment has trolley stop bolt facing up. Make sure the rails are securely joined together as shown.
3. Slide the trolley onto the rail from the header segment. Make sure the arrow is pointing towards the door as shown in Fig.1.
4. Connect the rail assembly to the rail bracket on the opener.

## To Assemble the Header Section of Rail

Follow steps shown in Fig.2:

1. Remove the "trolley shaft and cable" from the chain carton and lay it beside the rail assembly. Hold cable eyelet on the end of cable and thread about 20" (50cm) through the slot on the Header Segment of the rail.
2. Insert the pulley into the opening while the cable is hanging.
3. Secure the pulley by inserting the 3/8" x 1-3/4" clevis pin through the top of the rail.
4. Lock the clevis pin with a hitch pin. Rotate the pulley to ensure it spins smoothly.

Refer to Fig.3 to connect the trolley shaft to the trolley. Slide both the trolley shaft and trolley towards each other. A "click" will be heard when they are connected.

## To Link Cable with Chain

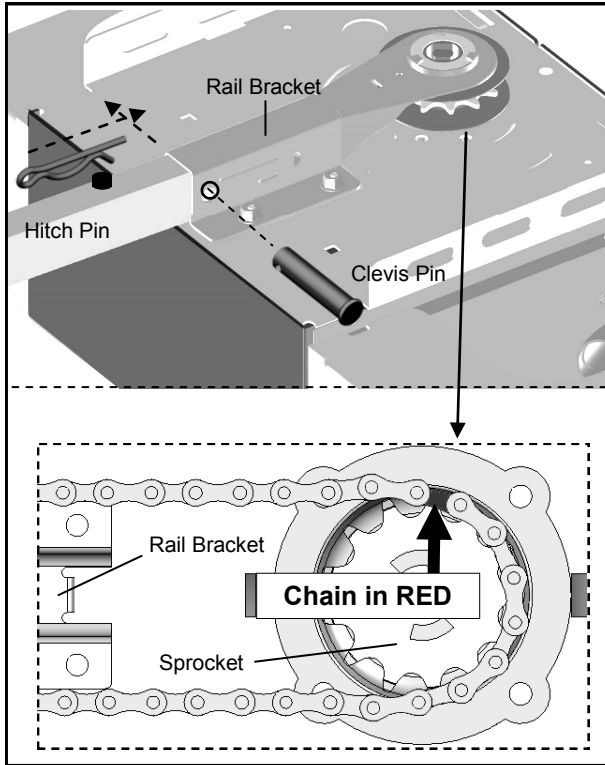
Refer to Fig.4. Place the chain carton beside the rail, hold the "chain to cable connector" and pull about 8" (20cm) of chain from the box. Thread the chain to cable connector onto the trolley shaft so that they are loosely linked together.

# Installing Cable and Chain

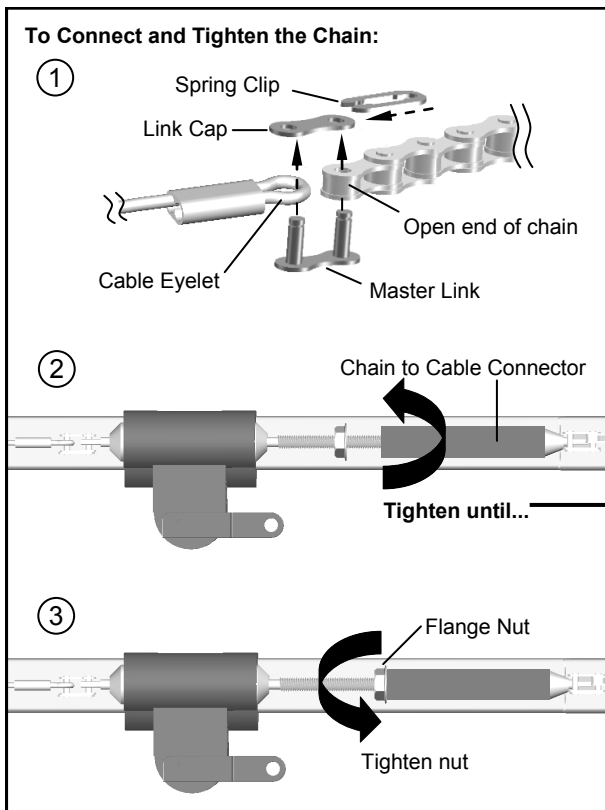
## WARNING

To prevent **SERIOUS INJURY**:

- DO NOT connect power until instructed.
- Keep hands and fingers clear from sprocket during operation.
- Wear gloves when installing chain and cable.
- Keep hands and fingers away from joints and possible sharp edges.



**Fig.1**



**Fig.2**

### To Install Chain

1. Pull the remaining chain along the rail toward the opener.
2. A segment of chain marked in RED will be seen. Place this segment in the approximate location on the sprocket as shown in Fig.1.
3. When the chain is aligned properly around the sprocket, pull the chain-to-cable connector towards the trolley shaft.

Follow steps shown in Fig.2 to connect & tighten the chain:

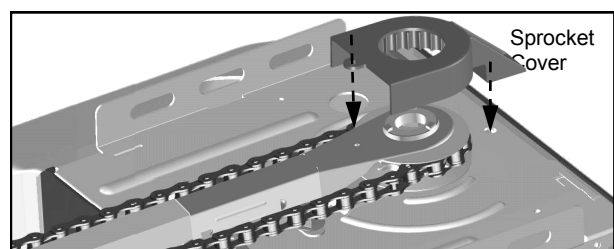
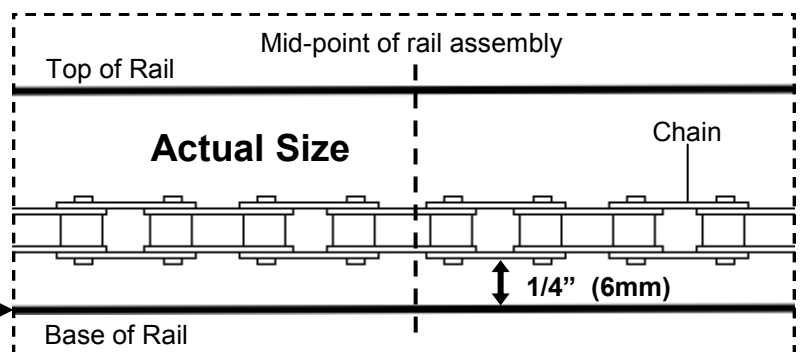
1. Align the open end of the chain to the cable eyelet and connect together using the master link set.
2. Turn the chain-to-cable connector on the trolley shaft until the chain is about 1/4" (6mm) above the base of the rail. Compare with the illustration below.
3. Tighten the flange nut on trolley shaft against the chain-to-cable connector.

When the chain and cable are tightened around the rail and sprocket on the opener, check and make sure the chain is properly aligned and not twisted. Attach the sprocket cover to the opener as shown in Fig.3.

### Notice

During operation, it is normal for the chain to appear loose when the door is closed. If the chain returns to the position as shown below when the door is opened, the chain is adjusted properly. DO NOT re-tighten the chain.

When performing maintenance, always **PULL** the emergency release to **DISCONNECT** the door from opener before adjusting the chain.



**Fig.3**

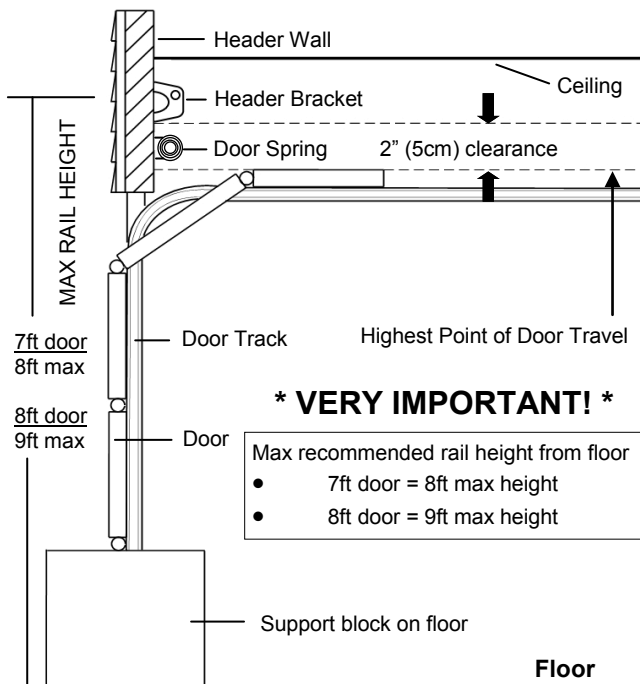


# Mounting Header Bracket

## ⚠ WARNING

To prevent **SERIOUS INJURY**:

- DO NOT connect power until instructed.
- The header bracket **MUST** be **SECURELY** fastened to the structural support on the mounting wall or ceiling, otherwise the door may not reverse when required. DO NOT install the header bracket over drywall.
- Concrete anchors **MUST** be used when mounting the header bracket into masonry.
- **NEVER** try to loosen, move or adjust garage door springs, cables, pulleys, brackets, or hardware.
- Contact a qualified garage door service technician if your door binds, sticks or is unbalanced. An unbalanced door might not reverse when required.



**Fig.1**

### To Install Header Bracket

**Note:** Installation procedures may vary according to door type.

1. While inside your garage, close the door and mark the vertical centerline of the garage door. Extend the line onto the header wall above the door spring.
2. Open the door to the highest point of travel. Mark a line on the header wall 2" (5cm) above the highest point of travel.

**Note:** DO NOT install the header bracket over drywall. In some installations, it may be necessary to install a 2x4 across two wall studs to create a suitable location for the header bracket.

If installing into masonry, use concrete anchors (not provided).

### Wall-Mounting

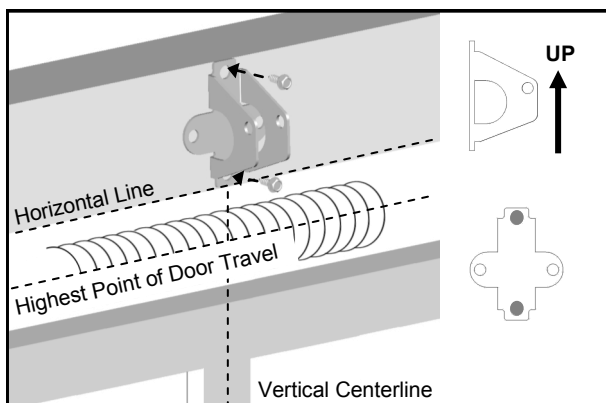
As shown in Fig.2, place the header bracket on the vertical centerline in direction shown.

Mark and drill two 3/16" holes. Fasten the header bracket securely to a structural support using two 5/16" x 1-1/2" lag screws.

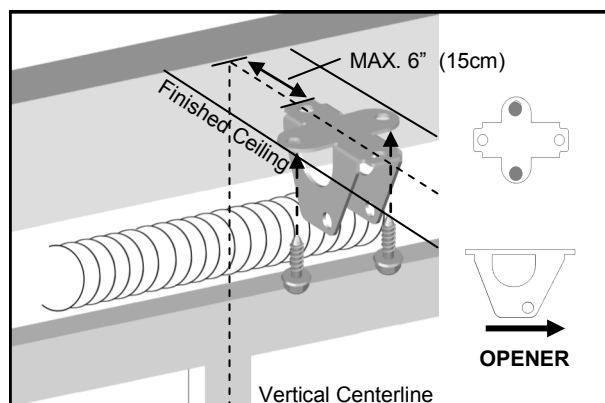
### Alternative Ceiling-Mounting

Ceiling-mounting is suggested **ONLY** when clearance is minimal.

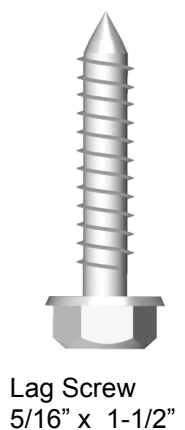
Extend the vertical centerline onto the ceiling as shown in Fig.3. Center the header bracket on the vertical mark, no more than 6" (15cm) from the header wall. Mark and drill holes to fasten the header bracket securely to a structural support.



**Fig.2 (Wall-Mounting)**



**Fig.3 (Ceiling-Mounting)**



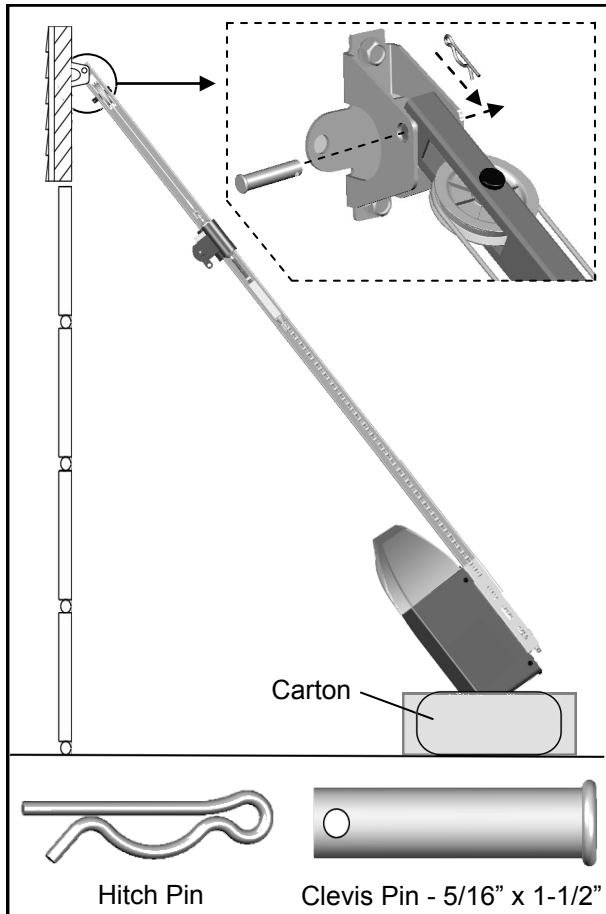


# Attaching Rail to Header Bracket and Mounting Door Bracket

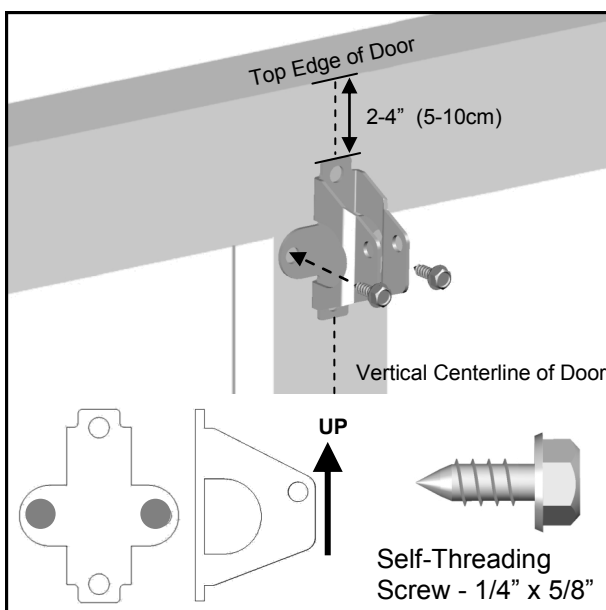
## CAUTION

To prevent **SERIOUS INJURY**:

- DO NOT connect power until instructed.
- Horizontal and vertical **REINFORCEMENT** is needed for fiberglass, aluminum or lightweight steel garage doors **BEFORE** installing the door bracket. Contact your door manufacturer for reinforcement options.



**Fig.1**



**Fig.2**

### To Attach the Opener to the Header Bracket

1. As shown in Fig.1, use the packaging carton as temporary support for the opener. Place the opener on carton to prevent damage.
2. Align the mounting hole on the header rail to the mounting hole on the Header Bracket.
3. Connect the header rail and the door bracket together with a  $5/16'' \times 1-1/2''$  clevis pin and lock it in place with a hitch pin.

### To mount the Door Bracket

**Note:** Some door reinforcement kits may provide direct attachment of the door arm to the reinforcement bracket. If you have a door reinforcement bracket with this option, skip this step and proceed with the next step "mounting opener to ceiling".

1. Position the door bracket on the centerline of the door approximately 2" - 4" (5-10cm) below the top edge of the door, as shown in Fig.2.
2. Depending on the construction of your door, install using one of the steps shown if Fig. 3 below:

#### For lightweight steel doors, with factory equipped vertical steel reinforcement and horizontal strut.

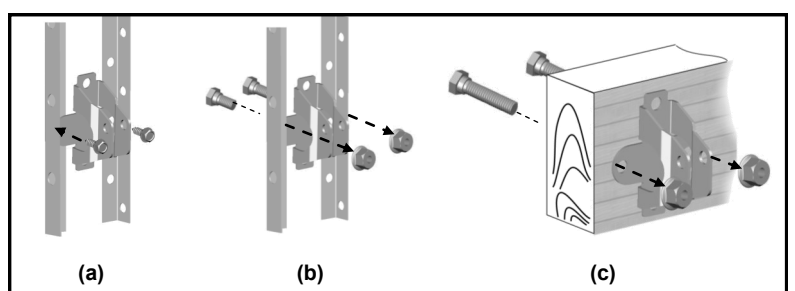
(a) Mark and drill two  $3/16''$  holes. Make sure not to drill through the garage door. Secure the door bracket with two  $1/4'' \times 5/8''$  self-threading screws (provided) as shown in Fig.3(a).

(b) Alternative installation: Drill two  $5/16''$  holes through the door. Secure the door bracket using two  $5/16''$  bolts, lock washers and nuts (not provided) as shown in Fig.3(b). The length of bolts will depend on the thickness of your door.

#### Wood door

(c) Mark and drill two  $5/16''$  holes through the garage door. Secure the door bracket using two  $5/16''$  carriage bolts, washers and nuts (not provided) as shown in Fig.3(c). The length of bolts will depend on the thickness of your door.

**Note: DO NOT use Self-Threading Screws on a wood door.**



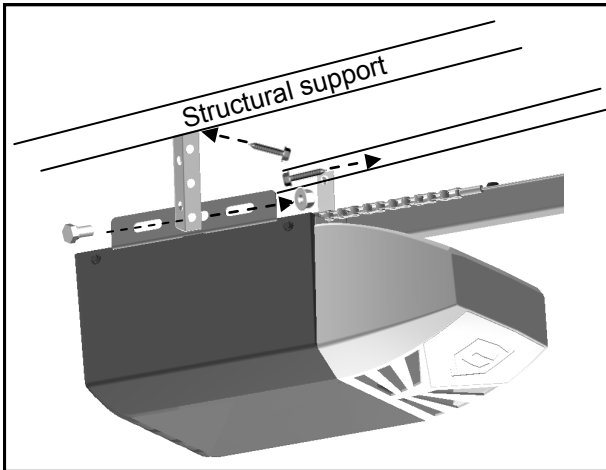
**Fig.3**

# Mounting Opener to Ceiling

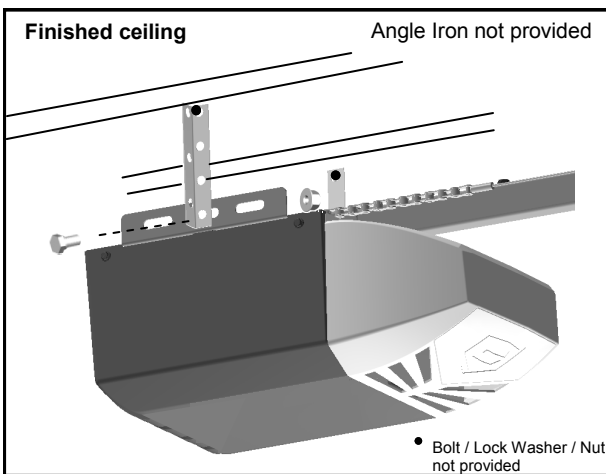
## WARNING

To prevent SERIOUS INJURY or DEATH:

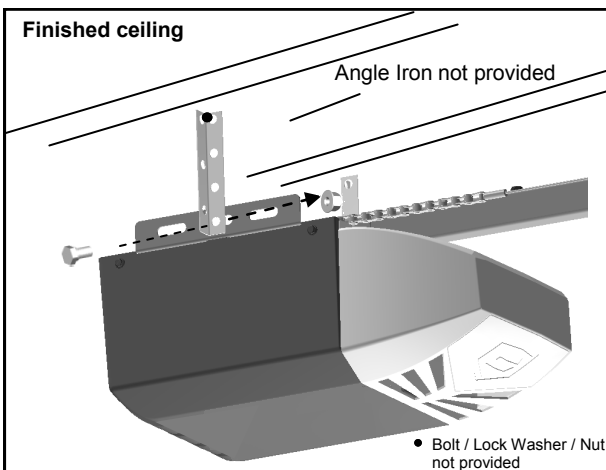
- DO NOT connect power until instructed.
- Install the opener at least 7 feet (2.13m) above the floor.
- Fasten the opener SECURELY to STRUCTURAL SUPPORTS of the garage to prevent falling.
- If installing brackets to masonry, concrete anchors (not provided) MUST be used.



**Fig.1**



**Fig.2**



**Fig.3**

### To Mount the Opener to Ceiling

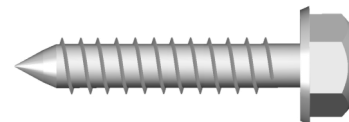
The three most common installation options are shown in Fig.1-3.

Fig.1 shows mounting the opener directly to structural support on the ceiling. Fig.2 and 3 show mounting on a finished ceiling, with heavy duty angle iron\*.  
\*(angle iron not included)

Determine the mounting option that works best for your application and follow installation steps below:

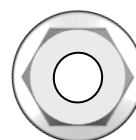
1. Raise the opener and rail assembly and temporarily place it on a stepladder.
2. Position the opener and rail assembly so that it is aligned to the center line of the garage door. If the header bracket was mounted off center, align the opener with the header bracket.
3. Measure the distance from each side of the opener to the structural supports.
4. Cut both hanging brackets to appropriate length.
5. Drill 3/16" holes in the structural supports.
6. Secure one end of each of the hanging brackets to the structural supports using 5/16" x1-1/2" lag screws (provided).
7. Secure the opener to the hanging brackets and secure each side with a 5/16" x 1" bolt and flange nut (provided).
8. Move the door manually to check clearance between highest point of travel of the door and rail. If the door hits the rail, raise the header bracket or adjust the mounting of opener.
9. Remove the ladder ONLY when the opener is securely mounted to the structural supports.

### Fastening Hanging Brackets to structural supports

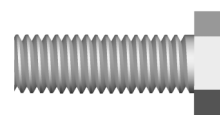


Lag Screw 5/16" x 1-1/2"

### Securing Opener to Hanging Brackets



Flange Nut



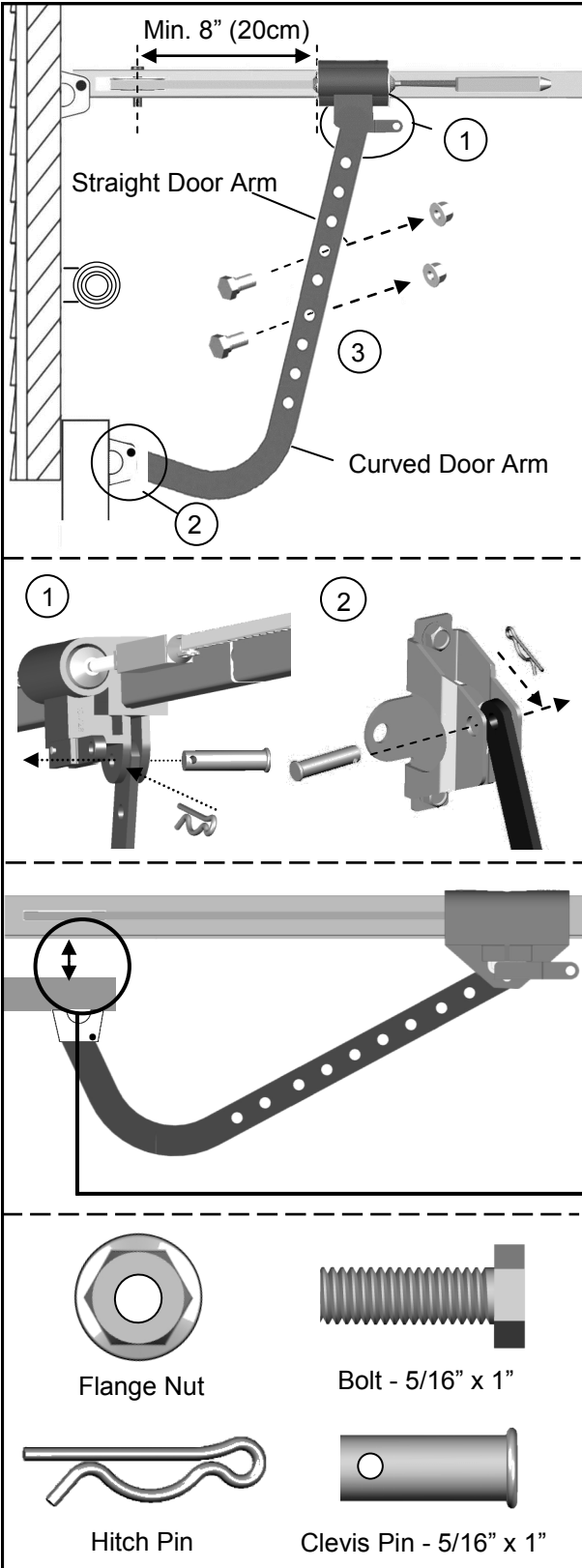
Bolt 5/16" x 1"

# Attaching Door Arms

## **WARNING**

To prevent **SERIOUS INJURY**:

- DO NOT connect power until instructed.
- Keep hands and fingers away from the sprocket during operation.
- Wear gloves when installing chain and cable.
- Keep hands and fingers away from joints and possible sharp edges.

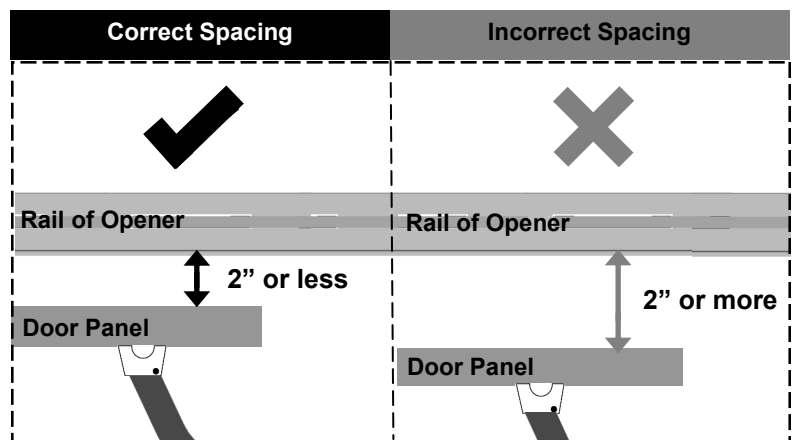


**NOTE:** The trolley must be a minimum of 8" (20cm) away from the pulley.

### To Connect Door Arm

Follow the steps shown in Fig. 1

1. Fasten the straight door arm to the trolley with a 5/16" x 1" clevis pin and lock it with a hitch pin.
2. Fasten the curved door arm to the door bracket with 5/16" x 1" clevis pin and lock it with a hitch pin.
3. To connect the door arms together, choose two pairs of holes which are as far apart as possible. Fasten the arms using two 5/16" x 1" bolts and flange nuts.



**Fig.1**

# Installing Light and Emergency Release Handle

## WARNING

To prevent SERIOUS INJURY or DEATH from electrocution:

- Disconnect power cord before installing/replacing light bulb.

To prevent possible OVERHEATING or damage to opener:

- Use ONLY A19 (E26) incandescent bulbs\* (100W max.).

- DO NOT use short neck or specialty light bulbs.

- DO NOT use halogen bulbs.

\* CFL or LED light bulbs will work but may interfere with hand-held remotes.

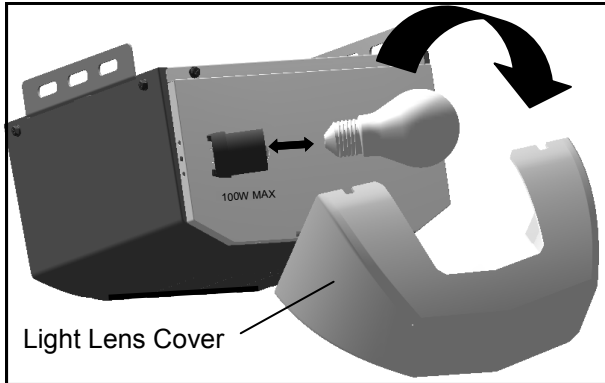


Fig. 1

### To install the light:

1. Insert screw driver between lens and the cover at the detents, pry and pull the light lens cover from the top and detach it from the opener.
2. Install a standard A19 (E26) 100 watt maximum light bulb.
3. Re-attach the light lens cover.

### Notice

When replacing the light bulb, make sure the bulb on the opener has cooled down to prevent injury.

## WARNING

To prevent SERIOUS INJURY or DEATH from a falling garage door:

- In case of power failure or door obstruction, PULL EMERGENCY HANDLE to release door from opener.

- When emergency release is in the released position, the door can be operated manually.

- To reconnect, flip the lever on the trolley towards opener, back to connect position, it will reconnect automatically upon pressing push button or remote control.

- DO NOT use emergency handle to pull the door open or closed.

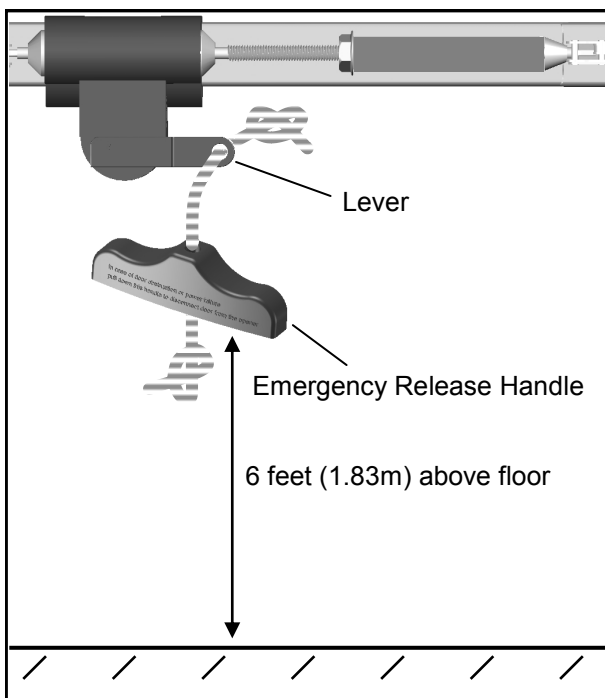


Fig. 2

### To attach the Emergency Release Handle:

1. Thread one end of the rope through the hole of the emergency release handle and secure with an overhand knot.
2. Thread the other end of the rope through the hole in the trolley lever.
3. Measure the rope length so that the handle is 6 feet (183cm) above the floor and is clear from the top of your vehicle. Secure with an overhand knot.

### \* VERY IMPORTANT! \*

**Emergency release handle must clear all vehicles. An emergency release handle set too low may get caught by the vehicle and cause damage to the door and opener. Measure from the floor to the top of your vehicle and set the emergency release handle above this measurement.**

# Wiring Instructions

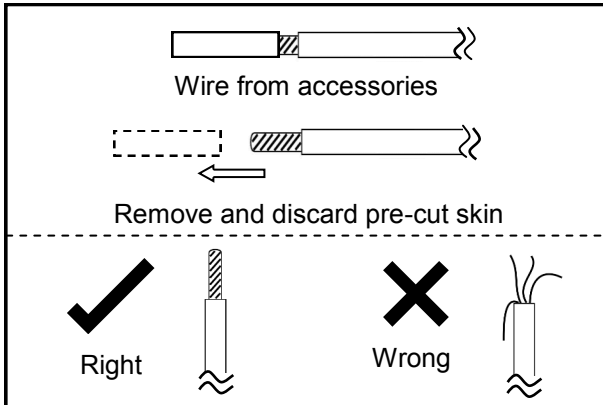
## **WARNING**

To prevent **SERIOUS INJURY** or **DEATH** from electrocution:

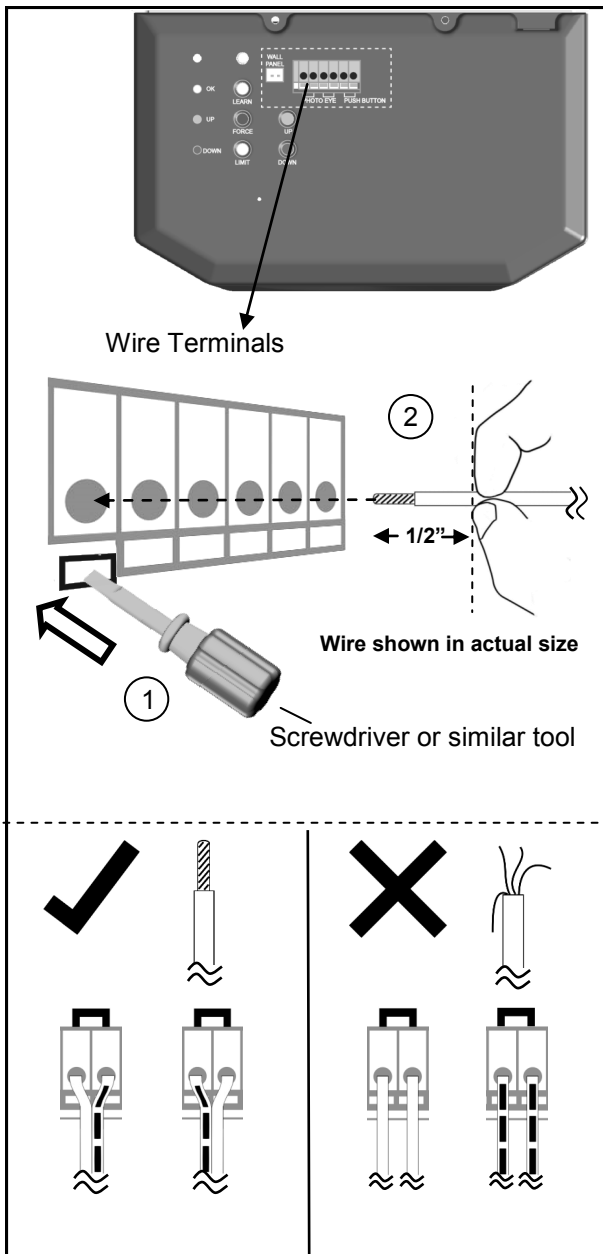
- Power **MUST NOT** be connected until instructed.
- **NO** exposed part of the wire should be visible outside of the terminal for proper connection.



**\* VERY IMPORTANT! \***



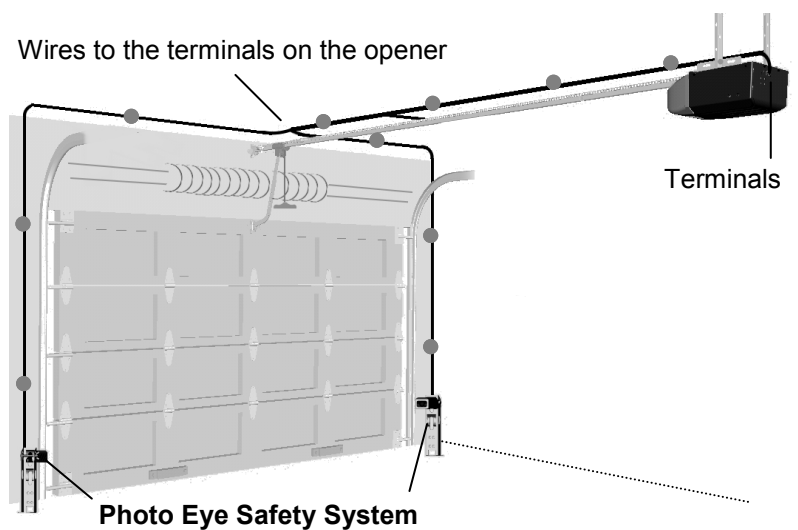
**Fig. 1**



**Fig. 2**

In the following section, the photo eye safety system and push button will be connected to the opener. Please read and understand the wiring instructions before connecting wires.

1. Remove the pre-cut skin on the open end of wire from accessories. Wires **MUST NOT** be frayed. Wires must be connected as shown in Fig.1.
2. To connect a wire to an assigned terminal, use a small “flat head” screwdriver to push in the orange tab on the Wire terminal as shown in Fig.2.
3. Insert approximately 1/2” (13mm) of the wire into the terminal while pushing in the tab as shown in Fig.2.
4. Each accessory requires a pair of terminals. Each pair of terminals **MUST** be connected with one white wire and one striped wire (non-polarized) from the **SAME** accessory as shown in Fig.2.
5. Check for proper connection by gently pulling on the wire. The wire should not come out of the terminal. **NO** exposed part of the wire should be visible outside of the terminal.
6. Use the insulated staples provided to secure the wires to the wall and/or ceiling. Be careful not to damage the wires while securing the staples.



● Suggested placement of insulated staples



# Connecting Photo Eye Safety System

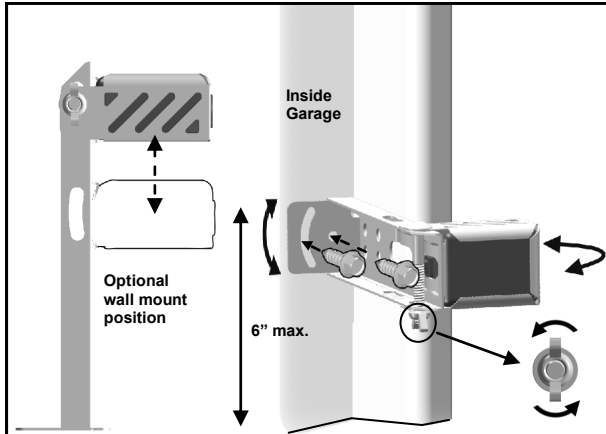
## **WARNING**

To prevent **SERIOUS INJURY** or **DEATH** from electrocution:

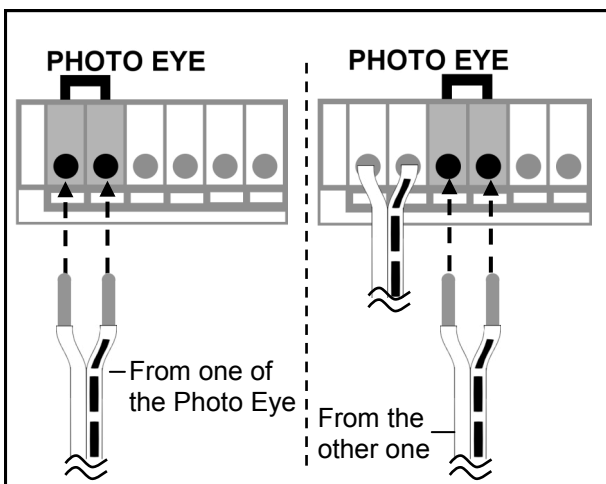
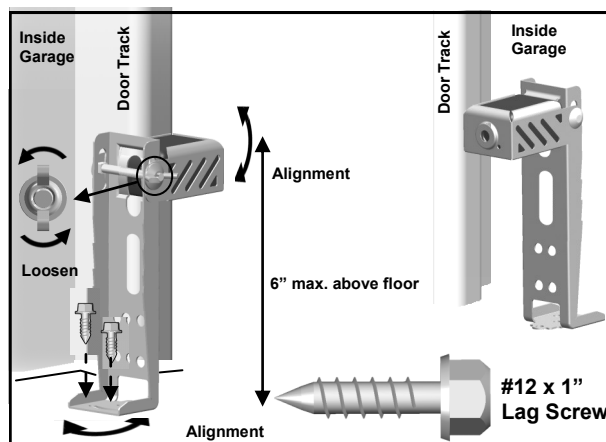
- Power **MUST NOT** be connected **BEFORE** photo eye safety system is connected and aligned.
- The opener will not operate until the photo eye safety system is properly connected and aligned.
- Install the photo eyes **NO** higher than 6" (15cm) above the floor.



No part of garage door or other objects should obstruct the photo eye safety system during door-closing.



**Fig. 1 (Wall Mount)**



**Fig. 3**

### About the Photo Eye Safety System

The photo eye safety system provides protection against entrapment while the door is closing. When properly connected and aligned, the emitter photo eye emits an invisible infrared light beam while the sensor photo eye monitors that beam.

If the beam is obstructed during door-closing, the entrapment protection will be triggered and the door will stop and reverse to the open position. The courtesy light will flash for 30 seconds indicating an obstruction.

### Installing The Photo Eye Safety System

#### Wall-mounting

1. Place the photo eyes facing each other on each side of the garage door. Position the sensors so they are no higher than 6" (15cm) above the floor, as shown in Fig.1.
2. Drill 3/16" holes using the mounting holes on the bracket as a template. Secure with #12 x 1" lag screws (provided).
3. Be sure brackets, when mounted, are **NOT** in contact with the door track.
4. If necessary use the optional wall-mount position (Fig.1) to better fit your door-track and improve obstacle avoidance. To adjust the position, loosen the wing nut, disassemble the bracket and move the photo eye to the lower position on the holder.
5. If necessary, align the photo eyes by loosening the wing nut. (This step may be further required in **Aligning the Photo Eye Safety System** on page 16.)

#### Alternative Floor-mounting

1. Place the photo eyes facing each other on each side of the garage door, as shown in Fig.2.
2. If attaching to concrete, secure the photo eyes using concrete anchors and bolts (not provided).
3. Be sure brackets, when mounted, are **NOT** in contact with the door track.
4. If necessary, align the photo eyes by loosening the wing nut. (This step may be further required in **Aligning the Photo Eye Safety System** on page 16.)

#### To Connect Photo Eye Safety System

1. Connect a pair of wires from either one of the photo eyes to a pair of "PHOTO EYE" terminals on the rear of the opener as shown in Fig. 3. Refer to **Wiring Instructions** on page 13 for proper connections.
2. Repeat above step to connect the other photo eye.
3. Refer to **Wiring Instructions** on page 13 to ensure wires are connected properly.

## Connecting Push Button

### **WARNING**

To prevent **SERIOUS INJURY** or **DEATH** from electrocution:

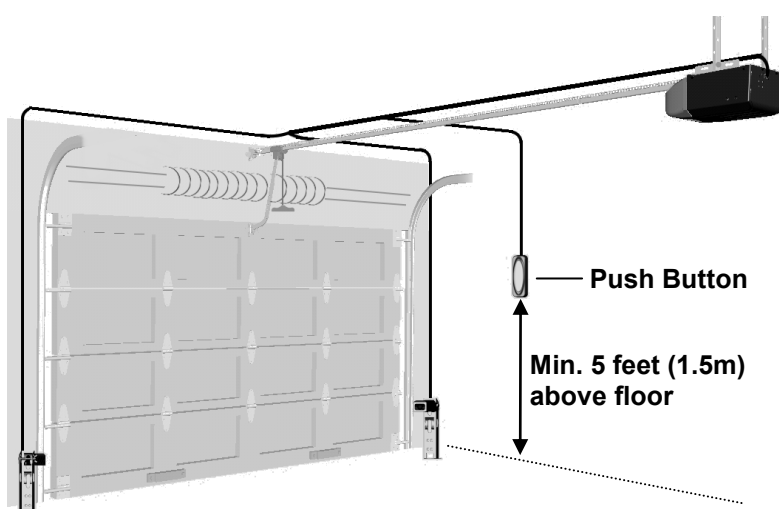
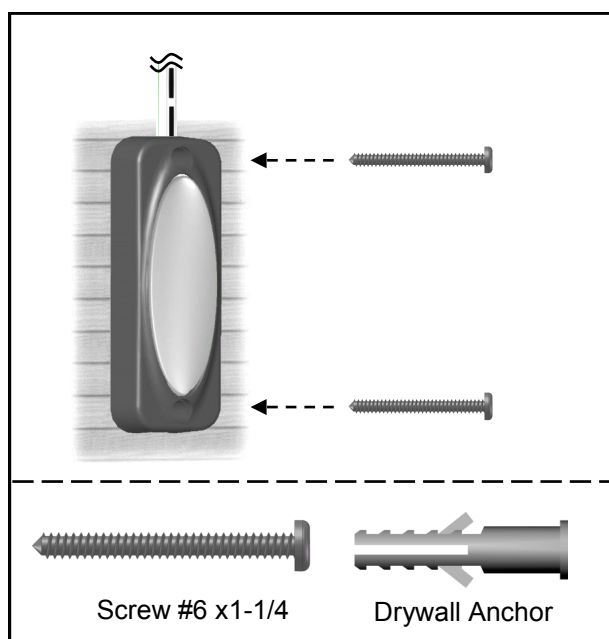
- Power **MUST NOT** be connected until instructed.

To prevent **SERIOUS INJURY** or **DEATH** from using the push button and a closing door:

- Install the push button within sight of the door at a minimum height of 5 feet (1.5m) above the floor. Make sure it is out of the reach of children and moving parts of door and hardware.
- **NEVER** permit children to access the push button or remote controls.
- Operate the door **ONLY** when it is adjusted properly with no obstructions present and is in clear sight.
- **ALWAYS** keep a moving door in sight until it's completely closed.
- **NEVER** cross the path of a moving door.



**NOTICE:** Only use the Push Button included with this GDO model or identical replacement part. See **Accessories in Repair Parts** section of this manual.



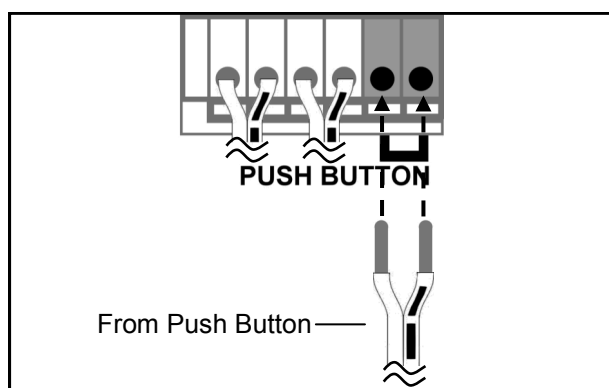
The push button is a wired, illuminated door control placed inside your garage.

#### To install the Push Button:

1. Inside your garage, install push button within sight of the door at a minimum height of 5 feet (1.5m) off the ground. Ensure it is installed out of the reach of children and free from the moving parts of the door and hardware.
2. Securely fasten it to a solid surface with 1" screws. If attaching to drywall or other hollow surface, drill 3/16" holes and use the provided drywall anchors.

#### To Connect the Push Button to the Opener

Connect the pair of wires from the push button to the pair of "PUSH BUTTON" terminals on the rear of the opener. Refer to **Wiring Instructions** on page 13 to ensure wires are properly connected.



# Connecting Power

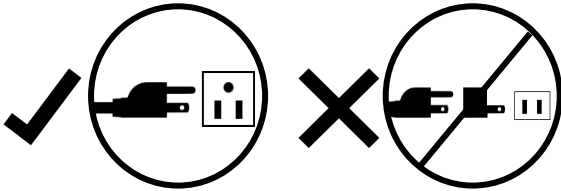
## **WARNING**

To prevent **SERIOUS INJURY** or **DEATH** from electrocution or fire:

- Power **MUST** be **DISCONNECTED BEFORE** proceeding with permanent wiring procedures.
- Garage door opener installation and wiring **MUST** be in compliance with all local electrical and building codes. Make sure the opener is **ALWAYS** grounded.
- **NEVER** use an extension cord, 2-wire adapter or modify the power plug in any way to make it fit the outlet.



### Ordinary Power Connection



### **DO NOT OPERATE OPENER AT THIS TIME.**

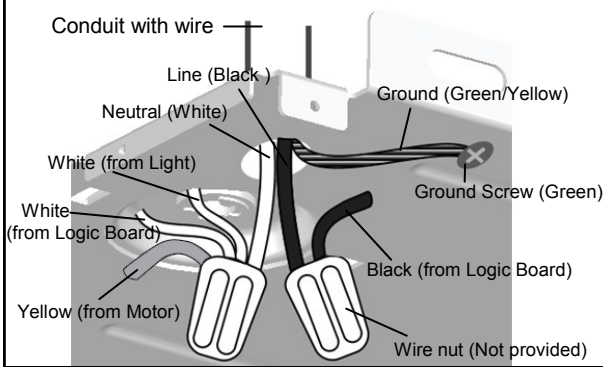
#### To Connect Power

Plug the opener into a grounded outlet **ONLY**. If there is no grounded outlet present, call a qualified electrician to replace the outlet. Use of a surge protector is highly recommended.

#### Permanent Wiring (If Required by Local Code)

1. Remove the enclosure by removing the 6 screws located on the sides and rear of the opener.
2. Cut the two cable pressure connectors connecting line (black) and neutral (white) wire from the power cord.
3. Remove the grounding screw connecting the green wire.
4. Remove the power cord.
5. Group neutral (white) wires from power source with 2 white wires from light cable, and logic board, and yellow wire from motor, inside the opener. Connect them with a wire nut.
6. Group line (black) wires from power source with another black wires from logic board inside the opener. Connect them with a wire nut.
7. Secure the ground (green or bare) wire from the power source with a grounding screw.
8. Reinstall the enclosure.
9. Turn on power supply. If the wiring is properly connected, a "click" should be heard and the light will illuminate (if a bulb is installed). If there is no response from the opener, check power source and wiring.

### For Permanent Wiring ONLY



# Aligning the Photo Eye Safety System

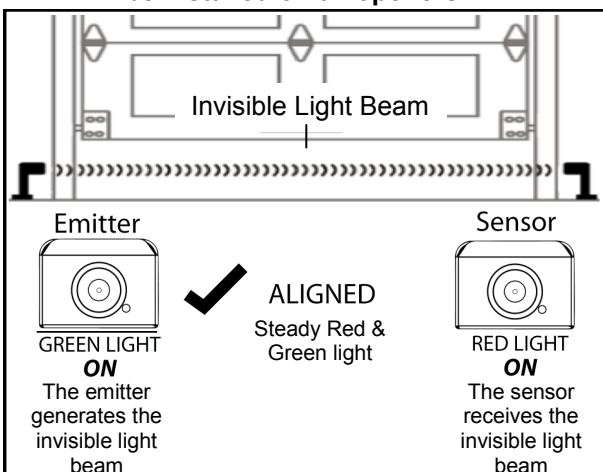
## **WARNING**

To prevent **SERIOUS INJURY** or **DEATH** from a closing garage door:

- The photo eye safety system **MUST** be installed **BEFORE** connecting power.
- The photo eye safety system **MUST** be properly connected and aligned **BEFORE** operating the opener.



**NOTICE: The opener will not close until the photo eyes are installed. Photo eyes are required by federal law to be installed on all openers.**



#### Aligning the Photo Eye Safety System:

1. When power is supplied, the green photo eye (Emitter) will flash until it is aligned with the red photo eye (sensor). The red photo eye will not light until it is aligned with the green eye.
2. When the photo eye system is properly aligned the green photo eye (emitter) will emit a steady green light and the red photo eye (sensor) will emit a steady red light.
3. If either of the photo eye lights are unsteady, flash or dim, check for an obstruction and carefully adjust the position of the photo eyes until they give a steady green light and steady red light.

**Note: The path of the invisible light beam **MUST NOT** be obstructed. No part of the garage door or any hardware should interfere or block either sensor.**

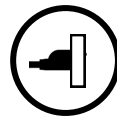


# Travel Limit Adjustment— I. UP Limit

## WARNING

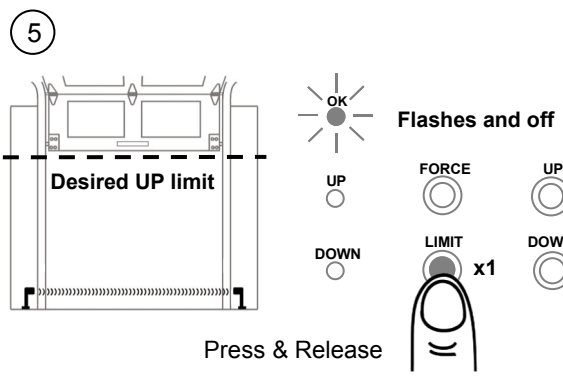
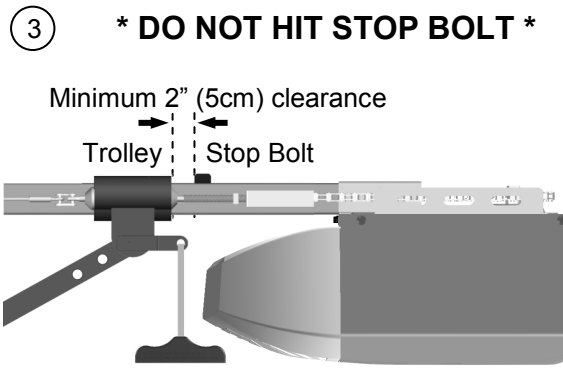
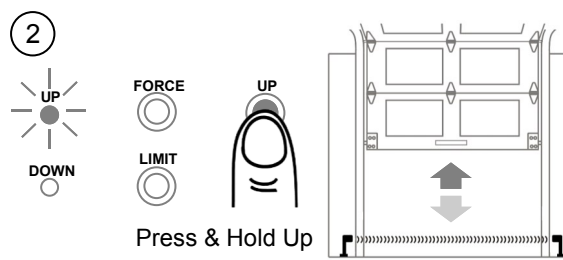
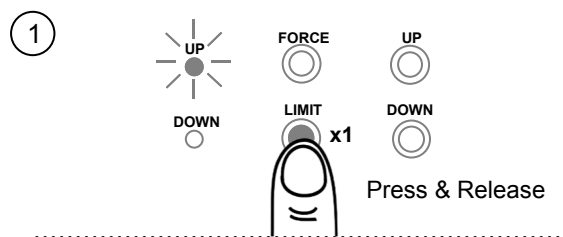
To prevent SERIOUS INJURY or DEATH from improper Force Adjustment:

- YOU CANNOT adjust force manually to compensate for binding or sticking of the garage door. Call a qualified garage door service person to make necessary adjustments in case of binding.
- YOU CANNOT manually increase the force required for closing the door.
- After ANY adjustments, Safety Reverse Test MUST be performed to ensure the door reverses on contact with a 1.5" high object (2x4 laid flat).



**NOTICE: This opener will not work until you set the travel limits and the auto force adjustment. You must follow all steps on pages 17,18,19.**

### I. Setting UP Limit



### About Travel UP Limit Adjustment

Travel "UP" Limit Adjustment regulates the fully-open (UP limit) position. This step will program how far the opener will open the garage door.

**Make sure the trolley is engaged, photo eyes are installed P.14 and photo eyes are aligned P.15 before proceeding with adjustments.**

### I. Setting Travel UP Limit

1. Press and Release "LIMIT" button **ONCE** to enter Travel Limit Adjustment. "UP" indicator (green) will turn on\*.  
\*NOTE: Once you have pressed and released the "Limit" button, the "UP" light will stay on for 10 seconds. You must press & hold the "UP" button within 10 seconds to begin programming. If the "UP" light turns off before pressing and holding the "UP" you will need to start over.
2. **With green indicator on**, press & hold the "UP" button, the door will travel up. You may use both "UP" or "DOWN" buttons to inch-adjust the door to the desired UP limit position.
3. **DO NOT HIT STOP BOLT!** There is a minimum 2" (5cm) gap between Trolley and Stop Bolt.
4. Make sure there is enough clearance for your vehicle(s), to enter and exit the garage door.
5. Once the door is at the desired UP limit position, press and release "LIMIT" button once, "OK" indicator (orange) flashes and goes off. The UP limit is set.

Continue to page 18 for down limit

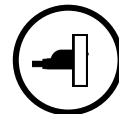


# Travel Limit Adjustment— II. DOWN Limit

## **WARNING**

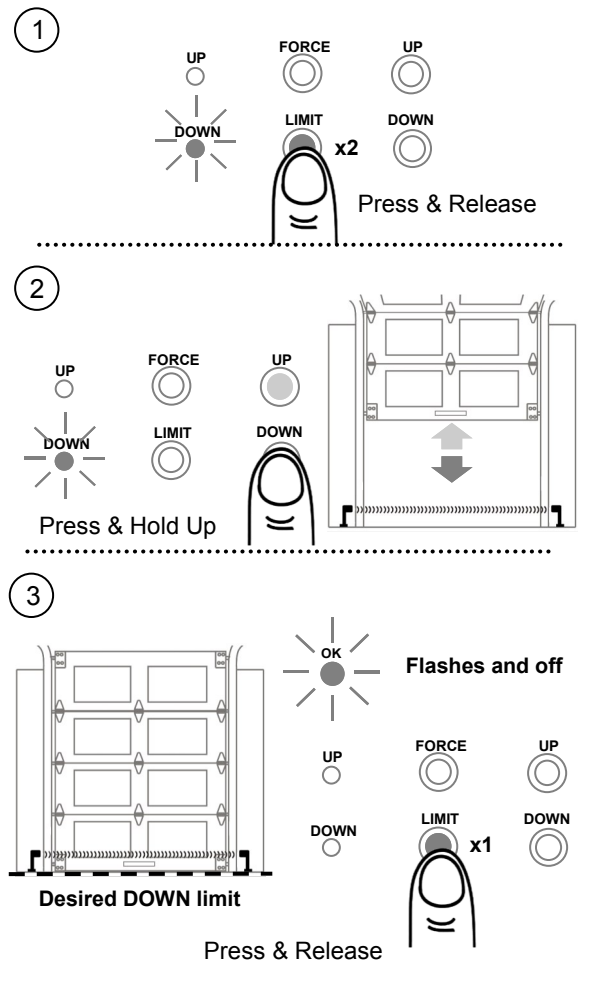
To prevent SERIOUS INJURY or DEATH from improper Force Adjustment:

- YOU CANNOT adjust force manually to compensate for binding or sticking of the garage door. Call a qualified garage door service person to make necessary adjustments in case of binding.
- YOU CANNOT manually increase the force required for closing the door.
- After ANY adjustments, Safety Reverse Test MUST be performed to ensure the door reverses on contact with a 1.5" high object (2x4 laid flat).



**NOTICE: This opener will not work until you set the travel limits and the auto force adjustment. You must follow all steps on pages 17,18,19**

### II. Setting DOWN Limit



**CAUTION: WHILE SETTING THE DOWN LIMIT, CAREFULLY WATCH DOOR TRAVEL DISTANCE. RELEASE BUTTON WHEN THE DOOR MAKES CONTACT WITH THE GROUND!**

#### About Travel DOWN Limit Adjustment

Travel “DOWN” Limit Adjustment regulates the fully-closed (DOWN limit) position. This step will program how far the opener will close the garage door.

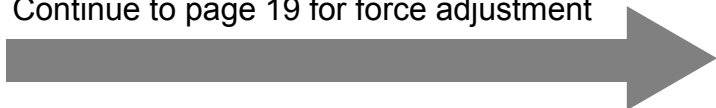
**Make sure the trolley is engaged, photo eyes are installed P.14 and photo eyes are aligned P.15 before proceeding with adjustments.**

#### I. Setting Travel DOWN Limit

1. Press and Release “LIMIT” button **TWICE** to enter Travel Limit Adjustment. “DOWN” indicator (red) will turn on\*.  
  
\*NOTE: Once you have pressed and released the “Limit” button twice, the “DOWN” light will stay on for 10 seconds. You must press & hold the “DOWN” button within 10 seconds to begin programming. If the “DOWN” light turns off before pressing and holding the “DOWN” you will need to start over.
2. **With red indicator on**, press & hold the “DOWN” button, the door will travel down. You may use both “UP” or “DOWN” buttons to inch-adjust the door to the desired DOWN limit position.
3. Once the door is at the desired DOWN limit position, press and release “LIMIT” button once, “OK” indicator (orange) flashes and goes off. The DOWN limit is set.

**Both “UP” and “DOWN” (green and red) indicators are now on, indicating that both UP and DOWN limits are set, and the opener is ready for Auto Force Adjustment, see Page 18.**

Continue to page 19 for force adjustment



# Auto Force Adjustment

## **WARNING**

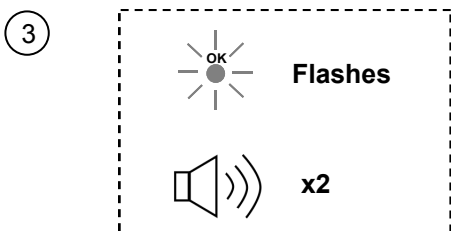
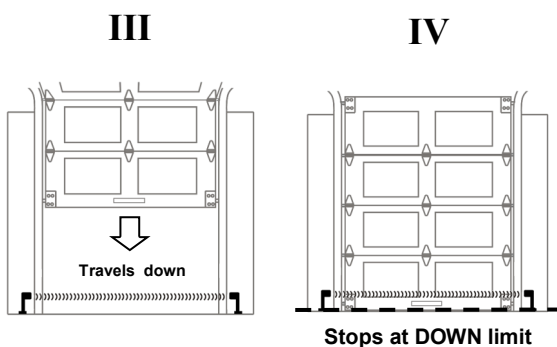
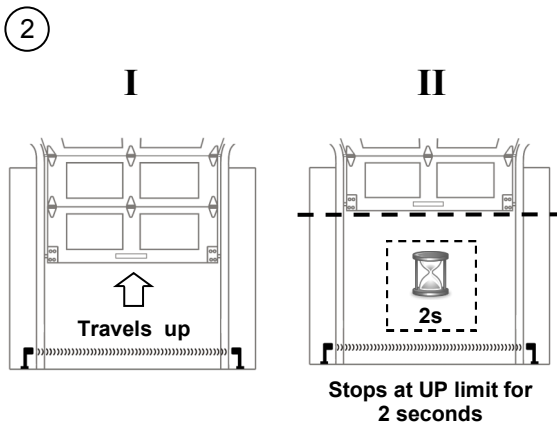
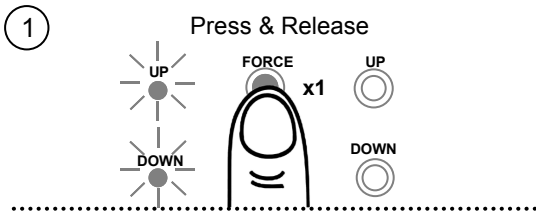
To prevent SERIOUS INJURY or DEATH from improper Force Adjustment:

- YOU CANNOT adjust force manually to compensate for binding or sticking of the garage door. Call a qualified garage door service person to make necessary adjustments in case of binding.
- YOU CANNOT manually increase the force required for closing the door.
- After ANY adjustments, Safety Reverse Test MUST be performed to ensure the door reverses on contact with a 1.5" high object (2x4 laid flat).



**NOTICE: This opener will not work until you set the travel limits and the auto force adjustment. You must follow all steps on pages 17,18,19**

### Auto Force Adjustment



Following limit-setting, the unit is now ready to automatically adjust the forces for opening and closing the door. The door will automatically open and close. The opener is measuring the weight of the door and the force that is required to open and close the garage door. Proceed with the following steps to complete adjustment.

Make sure the trolley is engaged, photo eyes are installed P.14 and photo eyes are aligned P.15 before proceeding with adjustments.

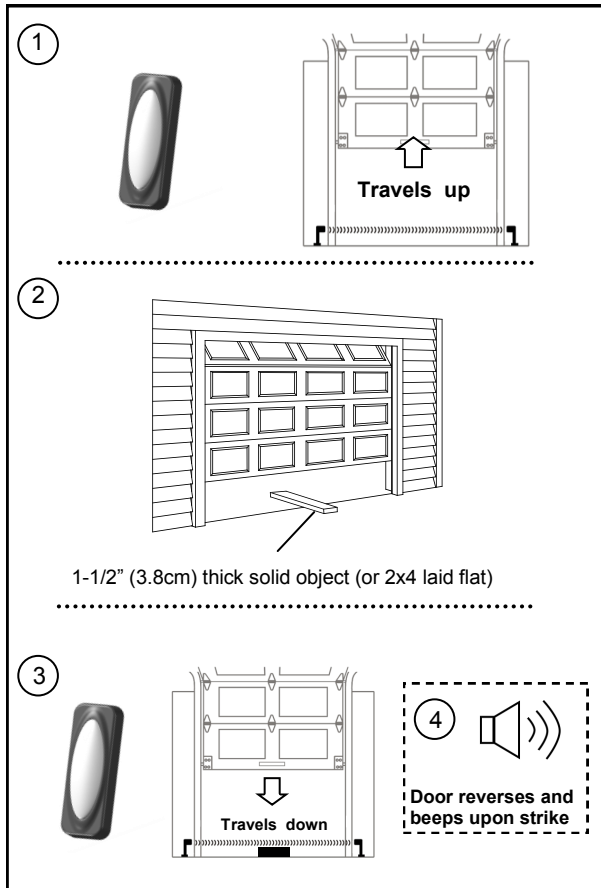
1. With both "UP" and "DOWN" indicators on after Travel Limit Adjustment, press and release the "FORCE" button once to enter Auto Force Adjustment.
2. The door will travel up **automatically** (I) and stop at UP limit for 2 seconds (II). Door will then travel down **automatically** (III) and stop at down limit (IV).
3. The "OK" indicator (orange) will flash with beeps, the Auto Force Adjustment is completed.

# Final Adjustments and Testing

## **WARNING**

To prevent **SERIOUS INJURY** or **DEATH** from a closing garage door:

- The Safety Reversal Test **MUST** be conducted **ONCE A MONTH**.
- **NO ONE** should cross the path of moving door during operation and/or testing.
- If either force or travel limit adjustment is made, the other adjustment may also be needed.
- After **ANY** adjustments to the door system, the Safety Reverse Test **MUST** be performed to ensure the door reverses on contact with a 1-1/2" thick (2x4 laid flat) object.
- The photo eye safety system **MUST** be properly aligned, and tested regularly.



### Testing the Safety Reverse System

**The Safety Reverse System prevents the door from closing when an obstruction is present.**

1. Open the door by using the large push button or remote
2. Place a 1-1/2" (3.8cm) thick solid object (or 2x4 laid flat) on floor under the center of garage door.
3. Keeping the door in sight, use the push button or remote to close the door.
4. The door **MUST REVERSE** upon striking the object within 1.5 seconds, and stop at the fully opened position.
5. The courtesy light will start flashing for 30 seconds upon triggering the Safety Reverse System.

If the door just stops on the object, adjust the opener as follows:

The close travel maybe inadequate, Increase close travel limit by 1/4 turn (See **Limit Adjustment** on page 17, 18)

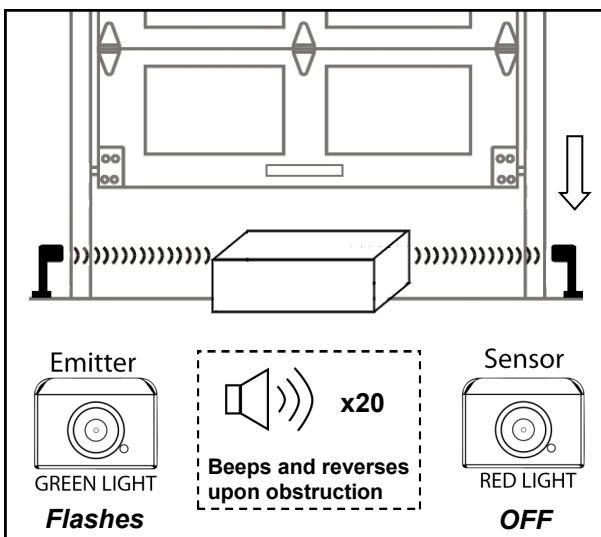
Conduct the test again. If the door reverses on contact, remove the object and run at least 3 **COMPLETE** travel cycles to ensure proper adjustment.

If the door still does not reverse on the object, decrease the close force (see **Force Adjustment** on page 19) and repeat the test.

If the opener still fails the safety reverse test, call a qualified technician for door adjustment.

### Testing the Photo Eye Safety System

1. Open the door by using the large push button or remote
2. Make sure both photo eyes steadily emit the green and red indicator lights. (If not, check alignment)
3. Place an object under the door about 8" (20cm) high by 12" (30cm) wide (the opener carton can be used),
4. The green indicator light on the emitter eye should flash and red and the red indicator light on the sensor eye should be dimmed.
5. Keep the door in sight and use the push button or remote to try to close the door.
6. The door should **NOT** move more than 1" (2.5cm) and the opener will beep and flash 20 times.



# Programming 3-Button Remote

## WARNING

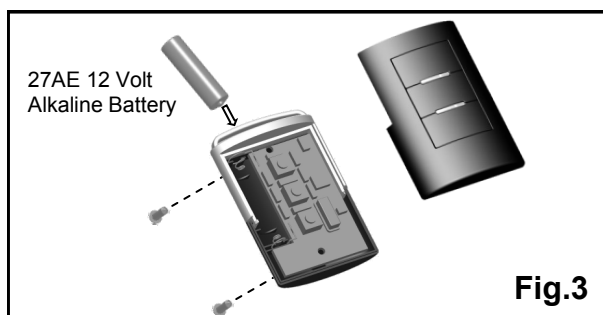
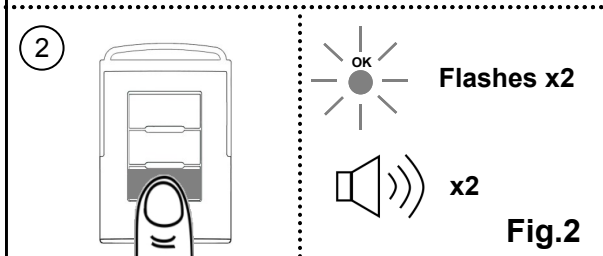
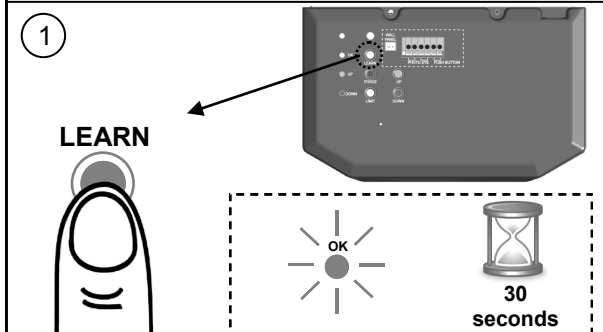
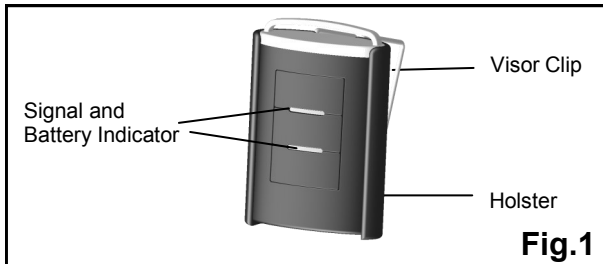
To prevent SERIOUS INJURY or DEATH:

- Keep remote and battery out of reach of children.
- NEVER permit children to access the wall panel nor remotes.
- Operate the door ONLY when it is properly adjusted, and there are no obstructions present.
- ALWAYS keep a moving door in sight until completely closed. NEVER cross the path of a moving door.



To reduce risk of fire, explosion or electric shock:

- DO NOT short circuit, recharge, disassemble or heat the battery, batteries may explode or leak.
- NEVER allow small children near batteries.
- Replace with 27AE 12 volt batteries ONLY. Dispose of batteries properly.



### To Program Transmitter(s):

1. Press/release the "LEARN" button on the rear control panel, "OK" LED will glow and beep. The unit is now ready to accept a transmitter in the next 30 seconds as shown in Fig.2.
2. Press/release the large grey button on the Transmitter.  
**(Additional buttons used for multiple garage door openers)**
3. The "OK" LED will flash and beep twice indicating transmitter is stored successfully.

Up to 20 Transmitters (including wireless keypad codes) can be added to the unit by repeating the above procedures.

If more than 20 Transmitters are stored, the first stored Transmitter will be replaced. (i.e. the 21st Transmitter replaces the 1st stored Transmitter.)

Note: After backup battery has been installed--slide the battery up to remove the battery from the holster to access the LEARN button to program new remote controls. Remove the holster to read programming instructions printed on the opener's back panel next to the programming buttons.

### Removing ALL Transmitters:

To remove ALL Transmitters from memory, press and hold the "LEARN" button for 5 seconds. The "OK" LED will flash and beep 2 times indicating ALL transmitters have been removed from memory.

### Replacing Remote Battery:

When the battery of the hand held remote is low, the indicator light will become dim and/or the range of the remote will diminish. To replace the battery, remove the battery cover from the remote as shown in Fig. 4. Replace with a 27AE 12 volt alkaline battery with polarity shown in Fig.4.

Warning: Changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications.

However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
  - Increase the separation between the equipment and receiver.
  - Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

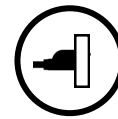
# Programming Wireless Keyless Entry Keypad \*

To purchase a wireless keyless entry keypad, visit a Craftsman outlet, call 1-888-331-4569, or go online

## WARNING

To prevent SERIOUS INJURY or DEATH:

- Keep remote and battery out of reach of children.
- NEVER permit children to access the wall panel, push button nor remotes.
- Operate door only when it is adjusted properly with no obstructions to door travel and is in clear sight.
- ALWAYS keep a moving door in sight until completely closed. NO ONE should cross the path of a moving door.



To reduce risk of fire, explosion or electric shock:

- DO NOT short circuit, recharge, disassemble or heat the battery, batteries may explode or leak.
- Replace with 1.5 volt AAA batteries ONLY. Dispose of batteries properly.

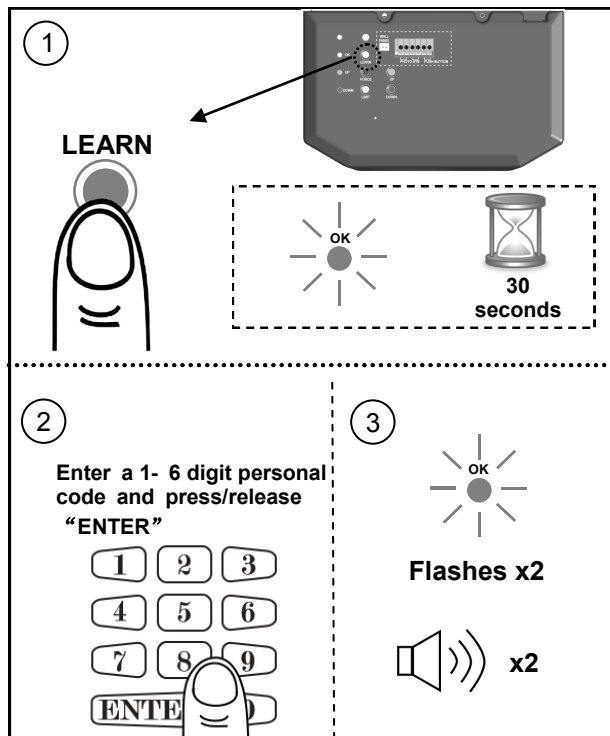


Fig.1

Note: After backup battery has been installed--slide the battery up to remove the battery from the holster to access the LEARN button to program new remote controls. Remove the holster to read programming instructions printed on the opener's back panel next to the programming buttons.

### To Add Personal Codes:

1. Press the "LEARN" button on the rear control panel, "OK" LED will glow and beep. The unit is ready to accept a keypad code in the next 30 seconds as shown in Fig.1.
2. Enter a 1 - 6 digit personal code on the keyless entry within 30 seconds and press/release "ENTER" button. "OK" LED will flash and beep twice indicating personal code is stored in memory.

Up to 20 personal codes (including 1-button remotes) can be added to the unit by repeating the above procedures.

If more than 20 personal codes are stored, the previously stored one from the very beginning will be replaced, (i.e. the 21st code replaces the 1st stored one.)

### Operation:

To access the door, enter a pre-stored personal code and press "ENTER" to transmit code, and within 20 seconds, "ENTER" button can be used to stop or reverse the door.

If the code is entered incorrectly, correction can be made by pressing "ENTER" to reset and re-enter code.

When dark, "ENTER" may be pressed in advance to turn on back light.

### Removing ALL Personal Code(s):

To remove ALL personal code(s) and/or transmitters from memory, press and hold the "LEARN" button for 5 seconds. "OK" LED will flash and beep, indicating ALL codes/transmitters have been removed from memory.

### Mounting the Keyless Entry:

Keyless entry may be secured on door jamb face outside your garage. Locate keyless entry within sight of door at minimum height of 5 feet (1.5m), ensure it is away from reach of children and moving parts of door and hardware. Test the reception of the keyless entry before mounting. Change location for better reception if necessary.

Use the mounting holes on the keyless entry as template to mark position on the mounting surface. To attach to a wooden surface use the screws provided. In case of a drywall surface, drill holes and use drywall anchors provided.

### Replacing Keyless Entry Battery:

When the battery of keyless entry is low, dimmed illumination is observed. To replace battery, remove the battery cover by loosening the screws underneath, and replace the battery with two 1.5 volt AAA batteries.

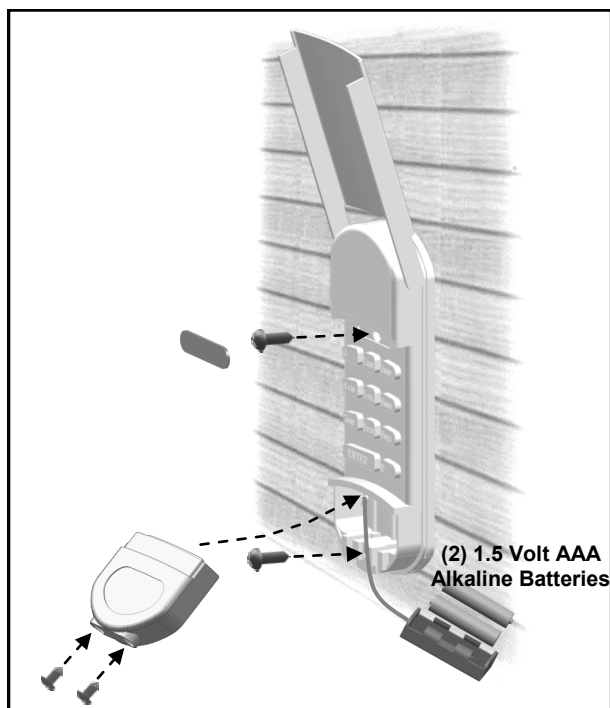


Fig.2

# IMPORTANT SAFETY INSTRUCTIONS

## **WARNING**

### To reduce the risk of severe injury or death:

1. READ AND FOLLOW ALL INSTRUCTIONS.
2. Never let children operate or play with door controls. Keep the remote control away from children.
3. Always keep the moving door in sight and away from people and objects until it is completely closed. **NO ONE SHOULD CROSS THE PATH OF THE MOVING DOOR.**
4. **NEVER GO UNDER A STOPPED, PARTIALLY OPEN DOOR.**
5. Test door opener monthly. The garage door **MUST** reverse on contact with a 1-1/2-inch high object (or a 2 by 4 board laid flat) on the floor. After adjusting either the force or the limit of travel, retest the door opener. Failure to adjust the opener properly increases the risk of severe injury or death.
6. Use the emergency release only when the door is closed. Use caution when using this release with the door open. Weak or broken springs are capable of increasing the rate of door closure and increasing the risk of severe injury or death.
7. **KEEP GARAGE DOORS PROPERLY BALANCED.** See owner's manual. An improperly balanced door increases the risk of severe injury or death. Have a qualified service person make repairs to cables, spring assemblies, and other hardware.

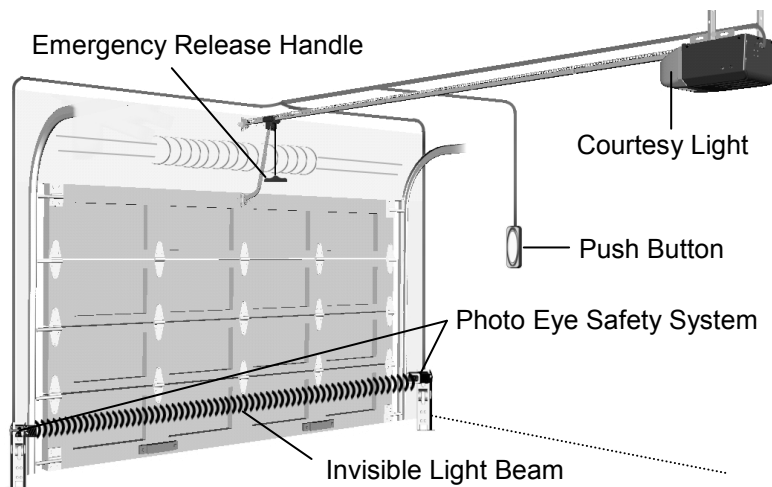
**SAVE THESE INSTRUCTIONS.**

# Operating the Opener

## **WARNING**




To prevent **SERIOUS INJURY** or **DEATH**:

- **READ AND FOLLOW ALL INSTRUCTIONS AND WARNINGS IN THE OWNER'S MANUAL AND LABELS**
- Keep remote and battery out of reach of children.
- **NEVER** permit children to access the push button or remotes.
- Operate the door **ONLY** when it is properly adjusted, and there are no obstructions and is in clear sight.
- **ALWAYS** keep a moving door in sight until completely closed. **NEVER** cross the path of a moving door.
- If travel limit adjustment is made, force adjustment may also be needed.
- After **ANY** adjustments, the safety reverse test **MUST** be performed to ensure the door reverses on contact with a 1-1/2" thick object (2x4 laid flat).
- **ALWAYS** ensure that your door is balanced and in good working condition.



**Actual Operating Scenario**

### Activating the Opener

Controls	Operation
 <p>Push Button (Indoor)</p>	<p>Press and hold the push button until the door starts to move, and controls as follows:</p> <ul style="list-style-type: none"> <li>- Open or close the door.</li> <li>- Reverse the door while it is closing</li> <li>- Stops the door while it is opening.</li> <li>- Close the door when the photo eye safety system is not installed, misaligned or obstructed <b>INTENTIONALLY</b>.</li> </ul>
 <p>3-Button Mini Remote Control</p>	<p>Remote distance up to 100 ft. in open field. For safety concerns, the hand-held remote <b>WILL NOT</b> work if the photo eye safety system is not properly installed and aligned.</p>
 <p>Wireless Keyless Entry Keypad *</p>	<p>Program the keyless entry pad accordingly and access the door using the PIN code.</p>

**\*Optional**


See Accessories in Repair Parts section of this manual for purchase.



# Door Status vs. Activation

DOOR STATUS vs REMOTE CONTROL ACTIVATION	
IF DOOR IS...	ON ACTIVATING REMOTE CONTROL...
Fully closed	Door will move to fully open position
Fully opened	Door will move to fully closed position
Closing	Door will reverse
Opening	Door will stop moving
Stopped as intended in partially open position	Door will close
Obstructed while closing	Door will reverse while flashing courtesy light
Obstructed while opening	Door will stop
Fully opened and photo eye system is obstructed	Door will not close

## Courtesy Light / Buzzer Responses

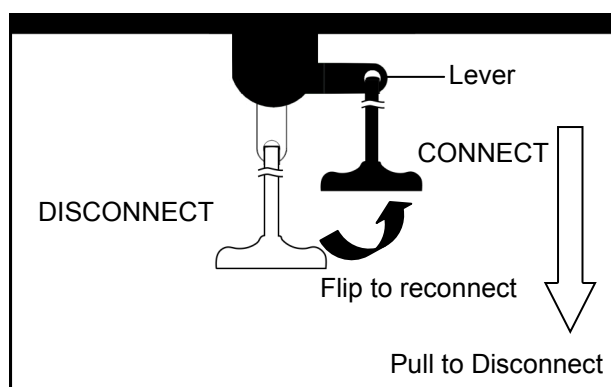
Operation / Condition	 <b>Courtesy Light / Audible Responses</b>
Opener is initially plugged-in (no travel limits stored)	Flash x 5
Reconnecting power (with travel limits stored)	Flash x 3
"LEARN" button is pressed	Beep x 1
Upon activation	Light On for 4.5 minutes
Upon activation by remote controls	Beep x 1, Light On for 4.5 minutes
Remote Control / Keyless Entry PIN code accepted	Beep x 2
Opener is operated without programming	Beep x 5
Door travels with abnormal speed	Beep x 12 (1 beep / second)
Photo Eye System is obstructed during door-closing	Beep x 20
The door is obstructed during travel	Beep x 25

## Manual Operation

### **WARNING**

To prevent **SERIOUS INJURY** or **DEATH**:

- Use emergency release to disconnect trolley **ONLY** when the door is **CLOSED** to prevent unexpected rapid falling in case of a unbalanced / poor-conditioned door.
- Use emergency release **ONLY** when doorway is clear of persons and obstructions.
- **DO NOT** use emergency release to pull the door open or closed.



In case of a power failure or door obstruction, **PULL EMERGENCY** handle to release door from opener.

### **To Disconnect Trolley for Manual Operation**

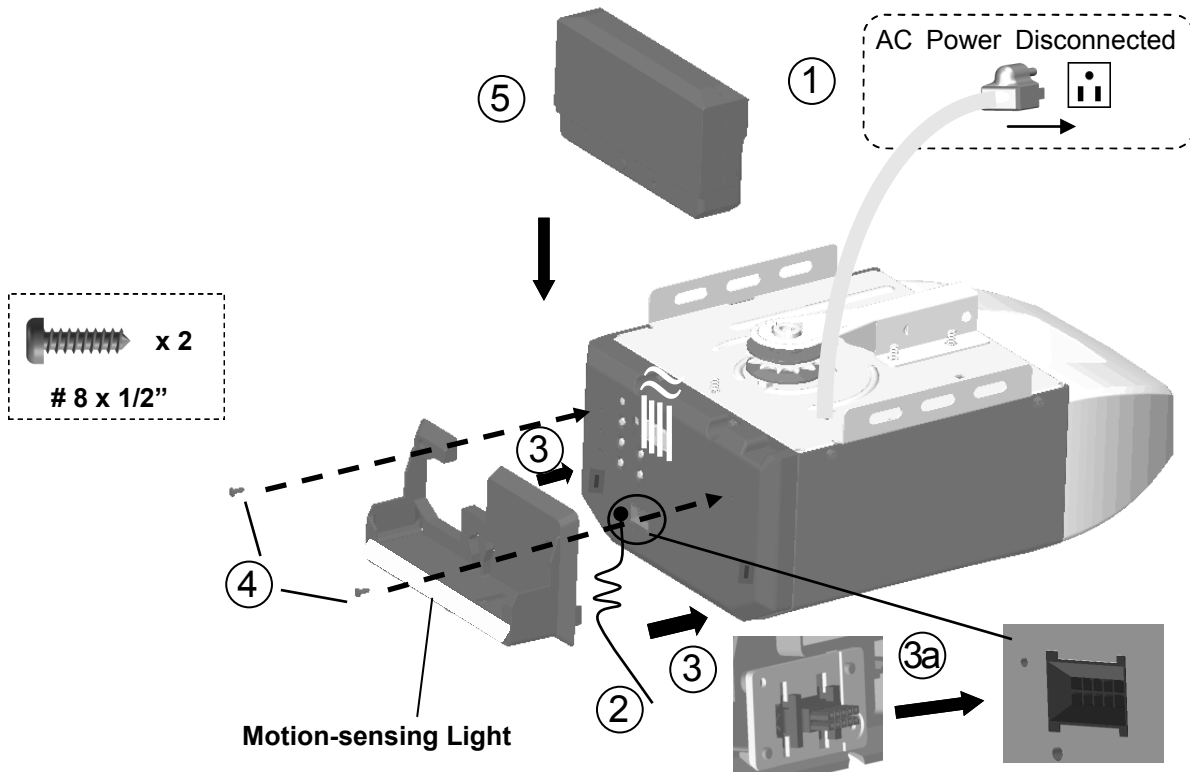
With the door closed, pull down the emergency release handle to the **DISCONNECT** position. The door can be raised / lowered manually.

### **To Re-connect Trolley**

Pull the handle toward the opener so that the lever will flip up to the **CONNECT** position. The trolley will reconnect itself when the opener is activated or when the door is manually opened/ closed.

# Backup Battery Installation

The backup battery is continually charged when the opener is plugged into an electrical receptacle. During a power outage the charged battery enables you to use the opener.

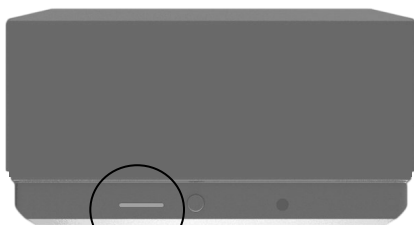


## Installing the Backup Battery:

1. Unplug the power cord from the electrical outlet.
2. Ensure that the antenna wire hangs down from the opener so it will be positioned at the location of the slot on the lower left side of the holster.
3. Align the tabs on each side of the holster with the slots in the opener's back panel. Push the holster into the opener. The holster plug will be inserted into the connector in the opener. See 3a.
4. Secure the holster to the opener at the points shown with two #8 x 1/2" screws provided.
5. Slide the backup battery down into the holster. Be sure that it is seated securely.
6. Plug the opener's power cord back into the electrical outlet.
7. Proceed to testing procedures on page 20.

Note: After backup battery has been installed--slide the battery up to remove the battery from the holster to access the LEARN button to program new remote controls. Remove the holster to read programming instructions printed on the opener's back panel next to the programming buttons.

# Battery and Status Indicator



Status

Red Green

### Legend

LED off

LED glows steadily

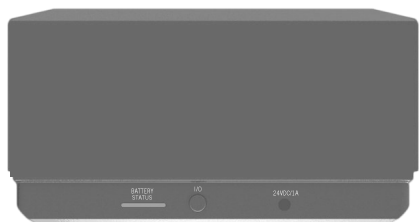
LED flashes

Power mode	Status Indicators	Description
AC120V mains	Red Green	Battery is fully charged
	Red Green	Battery is being charged
Power outage (Battery mode)	Red Green	Opener is powered by battery
	Red Green	Opener is operating with battery
	Red Green	Battery is low

Note: The opener will run at a slower speed when powered only by the battery.

# Backup Battery Features

## Features



- LED indicators showing the battery and status.
- Built-in protection features: over current protection; short circuit protection, overload protection, over-voltage protection, over-charge protection.
- DC power jack for pre-charging or recharging with a plug-in transformer.

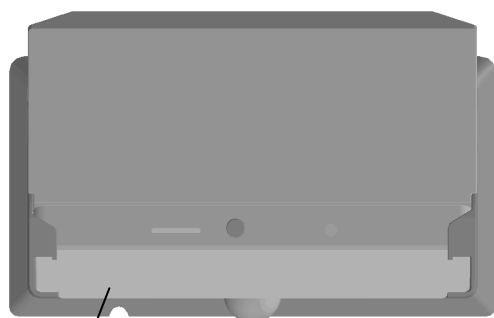
## Specification

Dimension (L x W x H)	7.2" x 3.9" x 1.7"
Fully Charge Time	Suggested 24 hours
Recharging Input (DC Jack)	24VDC/1A
Cycle life	Approx. 300 cycles
Operation Temperature	14°F - 122°F (-10°C-50°C)

### **WARNING**

1. RISK OF EXPLOSIVE GASES:
  - To reduce risk of battery explosion, follow ALL instructions and warnings on the battery pack
2. DO NOT touch eyes while working near batteries.
3. NEVER smoke or allow a spark or flame in the vicinity of battery or engine.
4. DO NOT drop ANY metal tools onto the battery. It might spark or short-circuit battery or other electrical part that may cause explosion.
5. NEVER wear watches, rings, bracelets, or necklaces when working with car batteries. Batteries can produce a short-circuit current high enough to weld a ring or the like to metal, causing a severe burn.

# Motion-Sensing Light



Motion and Ambient Light Sensor

LED Courtesy Light

### The Motion-Sensing Light feature:

- The backup battery holster is equipped with a motion detection sensor. The sensor will turn on the LED courtesy light when ambient light is low and motion is detected. The light will remain on for several minutes.
- During a power outage, the LED courtesy light will turn on automatically upon door operation or when ambient light is low.

# Maintenance

Schedule	Maintenance
Once a month	Door balance test, refer to page 4. Safety reverse test, refer to page 20
Twice a year	Check chain/belt tension ( refer to page 6 for adjustment if necessary).
Once a year	- Limit and force adjustment may be necessary due to weather conditions. Refer to pages 17-19 for adjustment. Conduct safety reverse test after ANY adjustments. - Lubricate door rollers, bearings and hinges. The Opener is permanently lubricated, DO NOT lubricate or grease the Opener, rail or door tracks.

# Troubleshooting

TROUBLESHOOTING: Status - Courtesy Light Flashes	
<b>3-Flashes</b>	<b>Power reconnected to opener with travel limits learned and stored</b> <ul style="list-style-type: none"> <li>Door should open/close on command.</li> </ul>
<b>5-Flashes</b>	<b>Power connected to opener without travel limits learned and stored</b> <ul style="list-style-type: none"> <li>Program the opener limits.</li> </ul> <i>Note: Opener will not program without photo-eyes properly installed.</i> <i>(Refer to pages 17-19 to check the travel limits &amp; travel force).</i>
<b>COURTESY LIGHT STAYS ON for 4.5 min.</b>	<b>Upon activation</b> <ul style="list-style-type: none"> <li>Door will open/close on command.</li> </ul>

TROUBLESHOOTING: Status & Diagnostic Chart - Beeps	
<b>1 BEEP</b> Learn remote control code	<b>"LEARN" button is pressed</b> <ul style="list-style-type: none"> <li>Proceed to program remote controls. <i>(Refer to page 21 to program remote)</i></li> </ul>
<b>1 BEEP &amp; LIGHT ON 4.5 minutes</b> Remote control code received	<b>Remote control has activated the Opener</b> <ul style="list-style-type: none"> <li>Door should open/close.</li> </ul>
<b>2 BEEPS</b> Confirmation of learned code	<b>Remote control/keyless entry PIN code accepted</b> <ul style="list-style-type: none"> <li>Remote control has been programmed.</li> <li>If door does not operate, check deluxe door control console (if applicable) And switch vacation mode to off position.</li> </ul>
<b>5 BEEPS</b> Command sent, but operator has not been programmed	<b>SYMPTOM: Door does not open.</b> <ul style="list-style-type: none"> <li>Program or reprogram the opener limits. <i>(Refer to pages 17-19 to check the travel limits &amp; travel force).</i></li> </ul>
<b>12 BEEPS</b> Door travels with abnormal speed	<b>SYMPTOM: Door travels too fast , too slow or not at all.</b> <ul style="list-style-type: none"> <li>Opener may not be using the proper force to open and close the door. <i>(Refer to pages 17-19 to check the travel limits &amp; travel force).</i></li> </ul> <b>SYMPTOM: During limit learn mode, if door travels only 1" to 28" then stops.</b> <ul style="list-style-type: none"> <li>Check RPM encoder connections or replace RPM encoder (call service tech) Please contact Guardian Tech Support for further assistance.</li> </ul>
<b>20 BEEPS</b> Photo Eye System is obstructed during door-closing	<b>SYMPTOM: Opener does not close door &amp; door reverses. Red and/or green LED indicators do not illuminate or one photo eye LED flashes.</b> <ul style="list-style-type: none"> <li>The photo eye may be obstructed, improperly aligned or installed.</li> <li>A staple may have cut through the photo eye wire and caused a short circuit <i>(Refer to page 16)</i></li> </ul>
<b>25 BEEPS</b> The door is obstructed during travel	<b>SYMPTOM: The door reverses upon touching the floor or stops in the up direction and the courtesy light flashes</b> <i>( Refer to pages 17-19 to reset the travel limits and the travel force)</i> Please contact Guardian Tech Support for further assistance. <b>SYMPTOM: Door travels 1" to 12" then stops, and beeps 25 times</b> <ul style="list-style-type: none"> <li>Remote soft settings and reset Up/Down and Force limits.</li> </ul>

# Troubleshooting

## TROUBLESHOOTING: Status & Diagnostic Chart - beeps

**SYMPTOM: Opener does not respond to remote control.**

- Check remote control battery.
- Program remote control.
- **2 Beeps:** 'Vacation Lock' may be activated on deluxe control (if installed) *(Refer to page 21 to program*

**SYMPTOM: Opener stops before reaching full open/closed position.**

- Travel Limit is not properly adjusted.  
Check adjustment (Conduct safety reverse test after ANY adjustment).  
*(Refer to pages 17-19 to reverse test & travel force)*
- If door is obstructed or force setting related, please count the BEEPS and refer to the **"TROUBLESHOOTING: Diagnostic Chart - Beeps"** (Page 29).

**SYMPTOM: Door reverses unintentionally.**

- Make sure the photo eye safety system is aligned and clear of obstructions.
- A door spring that has relaxed, door or track alignment that has changed or a sudden change in temperature could create the phantom obstruction sensed.  
*(Refer to pages 17-19 to check the travel limits & travel force)*
- Check for a broken door spring  
*(Refer to page 5 to check the door balance)*
- Call a qualified service technician to check the door or replace the spring.

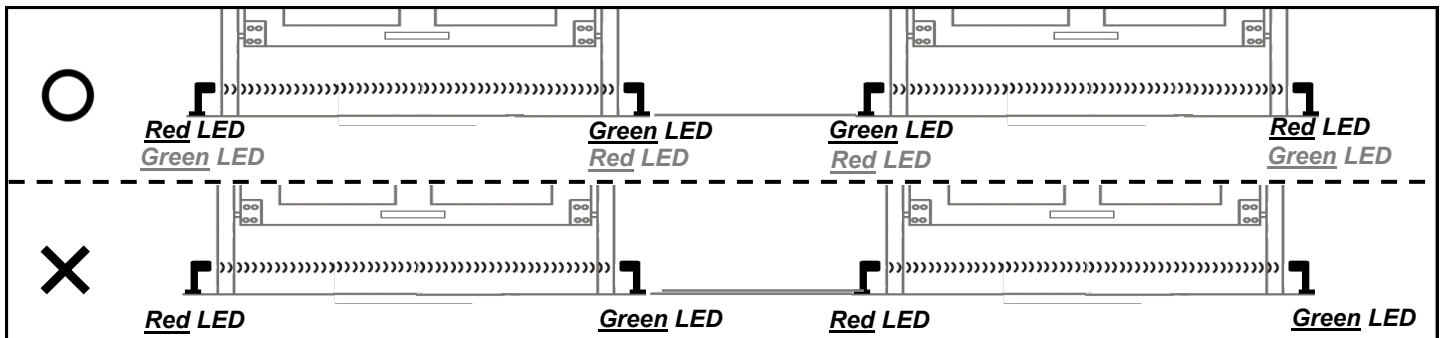
**SYMPTOM: If courtesy lamp does not turn ON ,replace light bulb.**

- Replace light bulb (A19 incandescent Max. 100W).
- If after light bulb is replaced, and courtesy lamp still does not turn ON, replace logic board.

**SYMPTOM: Courtesy light does not turn OFF.**

- If deluxe door control console installed, press courtesy light on/off switch. If after pressing light on/off of deluxe door control dose not work, then replace logic board.

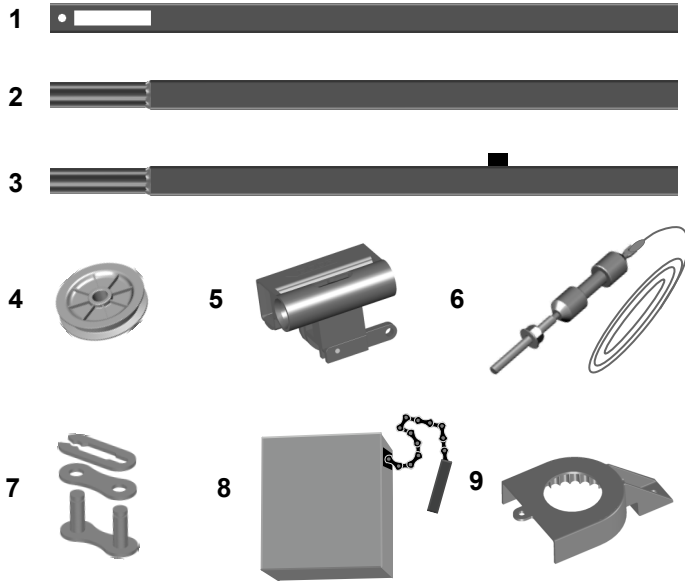
**Note: If installing operators on two doors in the same garage, Photo Eyes should be aligned as below:**



# Repair Parts

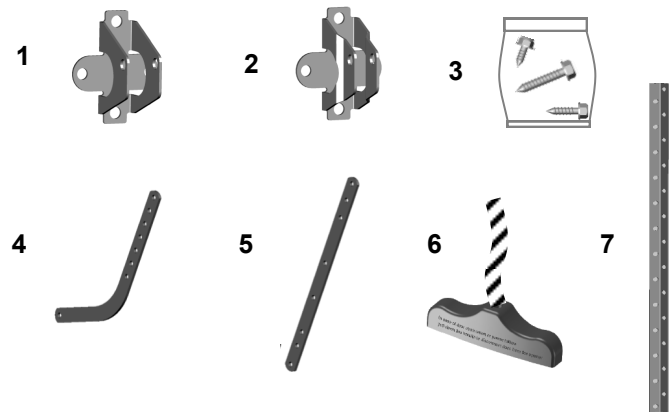
To purchase repair parts, call 1-888-331-4569.

## Rail Assembly Parts



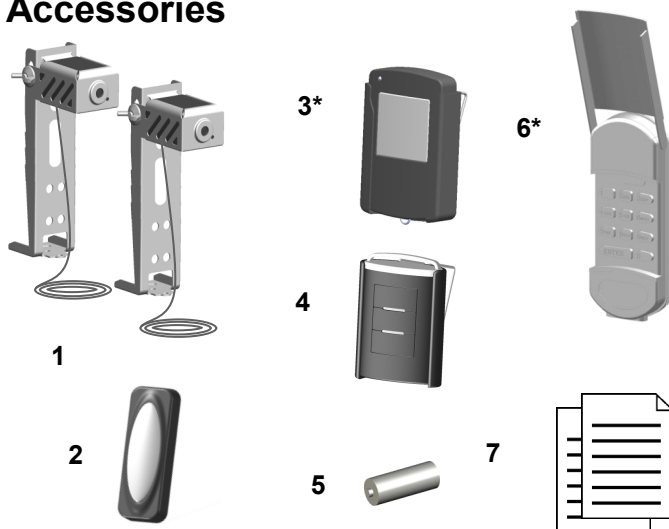
Item	Part No.	Name / Description
1	RP-001	Rail—Header Segment
2	RP-002	Rail—Middle Segments
3	RP-003	Rail—End Segment with Stop Bolt
4	GUT-840	Pulley
5	RP-004	Trolley
6	RP-005	Trolley Shaft and Cable
7	GUT-410	Master Link Set
8	RP-006	Chain
9	RP-013	Sprocket Cover

## Installation Parts



Item	Part No.	Name / Description
1	RP-007	Header Bracket
2	GUAT-022	Door Bracket
3	RP-008	Hardware Bag with Emergency Release Handle & Rope (Installation hardware shown on P.3)
4	GUAT-024	Curved Door Arm
5	GUAT-025	Straight Door Arm
6	GUAT-026	Emergency Release Handle + Rope
7	RP-009	Hanging Bracket

## Accessories

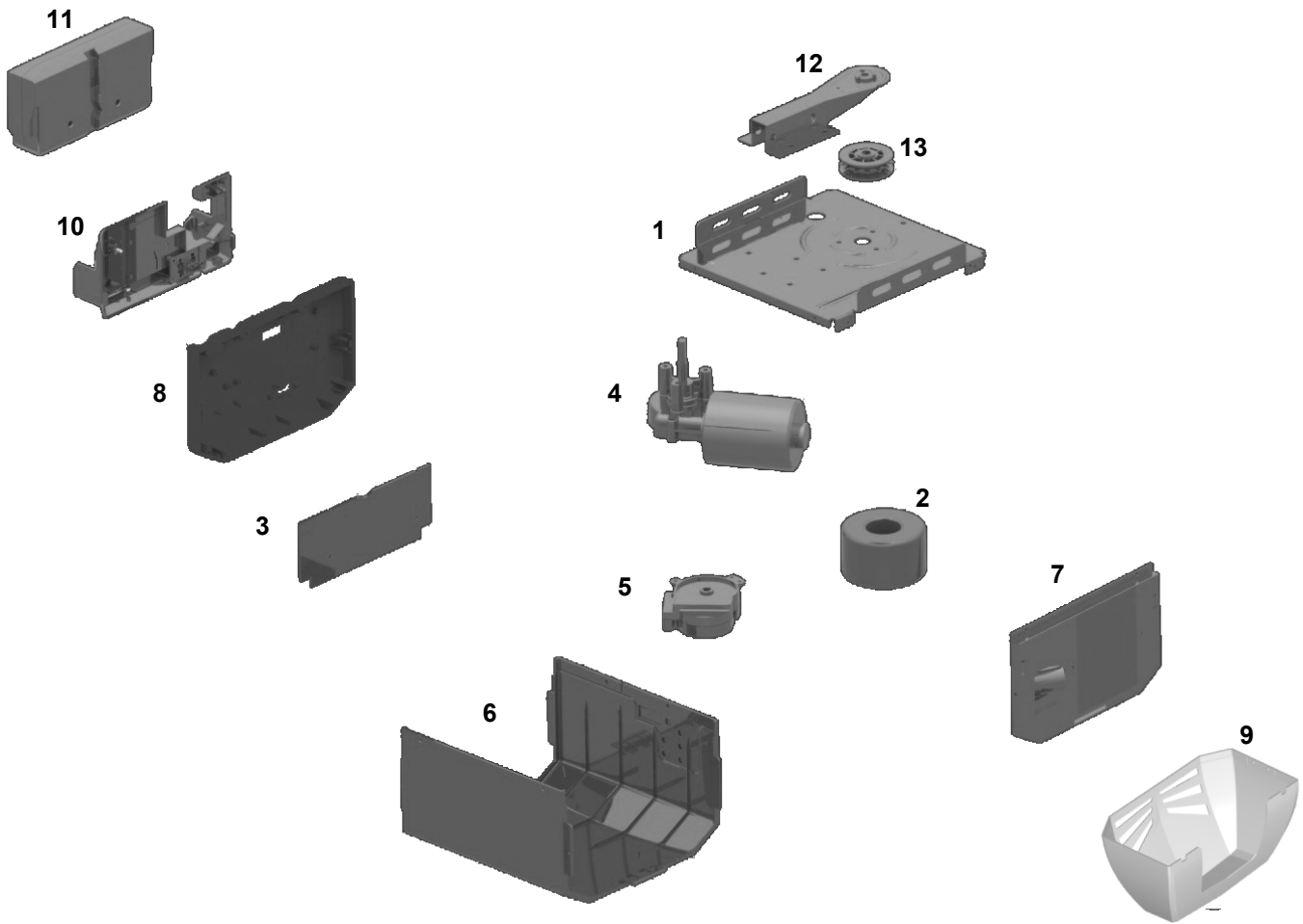


Item	Part No.	Name / Description
1	GUAT-201	Photo Eye Safety System (Emitter + Sensor with Brackets)
2	STDPX	Push Button
3	58502	1-Button Remote
4	57938	3-Button Mini Remote
5	GUAT-210	27AE 12 Volt Alkaline Battery for Mini
6	57939	Keyless Entry Pad
7	CR-010	Owner's Manual

\*Optional

To purchase optional accessories, visit a Craftsman outlet, call 1-888-331-4569, or go online to [www.sears.com](http://www.sears.com)

# Opener Assembly Parts



	Part No.	Name / Description	Item	Part No.	Name / Description
1	N/A	Chassis	8	CR-014	Back Panel (Holster-mount)
2	GU DT-321	Transformer	9	CR-003	Light Lens
3	RP-322	Logic Board	10	GU DT-319	Battery Holster
4	GU DT-323	DC Motor (with encoder shaft)	11	CR-012	Portable Battery
5	GU DT-314	Encoder Module	12	RP-018	Rail Bracket
6	CR-011	Opener Cover	13	CR-013	Chain Sprocket
7	GU AT-303	Lamp Plate			

\* Should be replaced by qualified technician only

# CRAFTSMAN WARRANTY

## **90-DAY IN-HOME LIMITED WARRANTY**

FOR 90 DAYS from the date of sale this product is warranted against defects in material or workmanship. With proof of purchase a defective product will be repaired free of charge.

## **LIMITED WARRANTY ON PARTS**

FROM THE 91st DAY THROUGH 1 YEAR from the date of sale this product is warranted against defective parts. With proof of purchase a new part will be furnished to replace a defective one free of charge. Any costs for professional installation are not included.

## **LIMITED WARRANTY ON MOTOR**

FROM THE 91st DAY THROUGH 4 YEARS from the date of sale the motor on this product is warranted against defects in material or workmanship. With proof of purchase a new motor will be furnished to replace a defective one free of charge. Any costs for professional installation are not included.

## **WARRANTY SERVICE**

For warranty coverage details to obtain product repair or replacement parts, call this number:  
1-888-331-4569

## **WARRANTY RESTRICTION**

This warranty does not cover light bulbs, which are expendable parts, or repair parts necessary because of operator abuse or negligence, including the failure to install, adjust and operate this garage door opener according to instructions contained in the owner's manual. This warranty also does not cover any problems caused by interference.

## **LIMITATION ON LIABILITY**

Seller will not be liable for loss or damage to property or any incidental or consequential loss or expense from property damage due directly or indirectly to the use of this product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

## **DISCLAIMER OF IMPLIED WARRANTIES**

Except for the motor, all implied warranties for this product, including but not limited to any implied warranties of merchantability and fitness for a particular purpose, are limited in duration to the 90 day and 91st day through 1-year limited warranty period set forth above. All implied warranties with respect to the motor are limited in duration to the 91st day through 10-year limited warranty period set forth above. No implied warranties will exist or apply after such periods. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

This warranty applies only while this product is in use in the United States.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Transform SR Brands Management LLC, Hoffman Estates, IL 60179



**CRAFTSMAN<sup>®</sup>**

**To order replacement parts  
or schedule repair service**

**Para ordenar piezas  
o pedir servicio de reparación**

**1-888-331-4569**