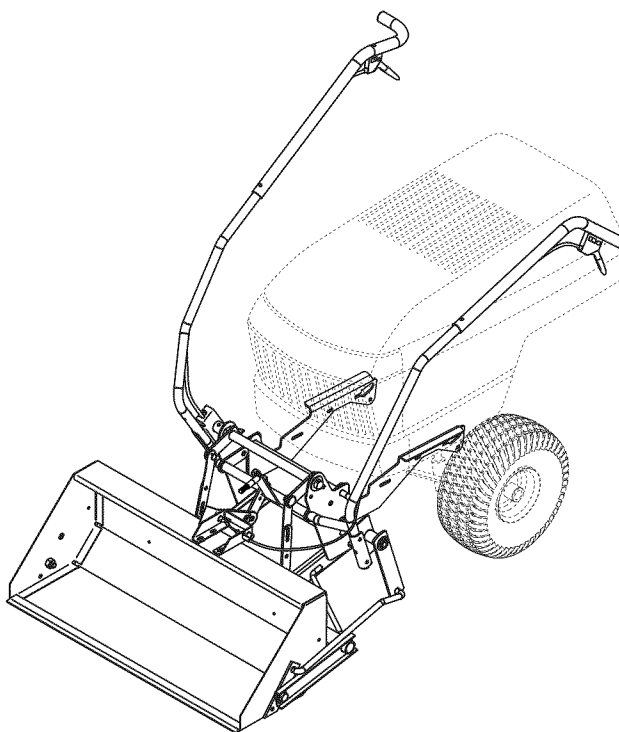


## FRONT SCOOP TRACTOR ATTACHMENT

Model No. 486.248475

DO NOT RETURN TO STORE  
For Missing Parts or Assembly  
Questions Call 1-866-576-8388



### CAUTION:

Before using this product, read this manual and follow all Safety Rules and Operating Instructions.



Want more information or assembly tips?  
Scan with free ShowUHow Mobile App  
available at iTunes Store or Google Play.

- Safety
- Assembly
- Operation
- Maintenance
- Parts

Sears Brands Management Corporation, Hoffman Estates, IL 60179 U.S.A.  
[www.sears.com/craftsman](http://www.sears.com/craftsman)

# TABLE OF CONTENTS

|                                |    |                                |           |
|--------------------------------|----|--------------------------------|-----------|
| WARRANTY .....                 | 2  | MAINTENANCE .....              | 18        |
| SAFETY RULES.....              | 3  | TROUBLESHOOTING.....           | 19        |
| FULL SIZE HARDWARE CHART ..... | 4  | REPAIR PARTS ILLUSTRATION..... | 20        |
| CARTON CONTENTS.....           | 6  | REPAIR PARTS LIST.....         | 21        |
| ASSEMBLY.....                  | 7  | SLOPE GUIDE .....              | 23        |
| OPERATION.....                 | 17 | PARTS ORDERING/SERVICE .....   | Back Page |

## WARRANTY

### ONE YEAR FULL WARRANTY

When operated and maintained according to the instructions supplied with it, if this Front Scoop Tractor Attachment fails due to a defect in material or workmanship within one year from the date of purchase, call 1-888-331-4569 to arrange for free repair (or replacement if repair proves impossible).

If this product is used for commercial or rental purposes, this warranty applies for only 90 days from the date of purchase.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

**Sears, Roebuck and Co., D817WA, Hoffman Estates, IL 60179**

|  |  |               |            |                |       |                   |       |
|--|--|---------------|------------|----------------|-------|-------------------|-------|
| <p>The model number and serial number will be found on a decal attached to the bucket.</p> <p>You should record both the serial number and the date of purchase and keep in a safe place for future reference.</p> | <table><tr><td>MODEL NUMBER:</td><td>486.248475</td></tr><tr><td>SERIAL NUMBER:</td><td>_____</td></tr><tr><td>DATE OF PURCHASE:</td><td>_____</td></tr></table> | MODEL NUMBER: | 486.248475 | SERIAL NUMBER: | _____ | DATE OF PURCHASE: | _____ |
| MODEL NUMBER:  | 486.248475   |               |            |                |       |                   |       |
| SERIAL NUMBER:   | _____  |               |            |                |       |                   |       |
| DATE OF PURCHASE:  | _____  |               |            |                |       |                   |       |



## SAFETY RULES



Any power equipment can cause injury if operated improperly or if the user does not understand how to operate the equipment. Exercise caution at all times when using power equipment.

- Read this operator's manual before attempting to assemble or operate the scoop attachment.
- Read the vehicle owner's manual and know how to operate your vehicle before using the scoop attachment.
- Never carry passengers in the scoop bucket. It has not been designed to carry passengers.
- Never allow children to operate the vehicle or the scoop attachment.
- Do not allow adults to operate the vehicle or scoop attachment without proper instructions.
- Always begin with the transmission in first (low) and gradually increase speed as conditions permit.
- Drive the tractor at reduced speed over rough terrain and hillsides or near creeks and ditches to prevent tipping over and loss of control. Do not drive too close to a creek or ditch.
- Never ram the scoop into material at high speed.
- Vehicle braking and stability may be affected with the attachment of this scoop. Do not fill the scoop to maximum weight capacity without checking the capability of the vehicle to safely drive and stop with the scoop attached.
- Before operating vehicle on any grade (hill) refer to the safety rules in the vehicle owner's manual concerning safe operation on slopes. Refer also to the slope guide on page 23 of this manual. **Stay off steep slopes!**
- Follow maintenance and lubrication instructions as outlined in this manual.

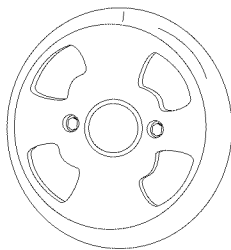


Look for this symbol to point out important safety precautions. It means — **Attention!! Become alert!! Your safety is involved.**

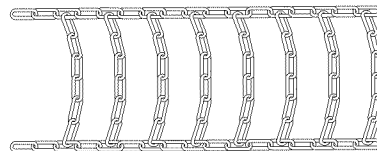
## ACCESSORIES AND ATTACHMENTS

These and other accessories are recommended for use with your unit. Call 1-888-331-4569 to find out if they are available. If available, they may be purchased at most Craftsman outlets or by calling 1-888-331-4569.

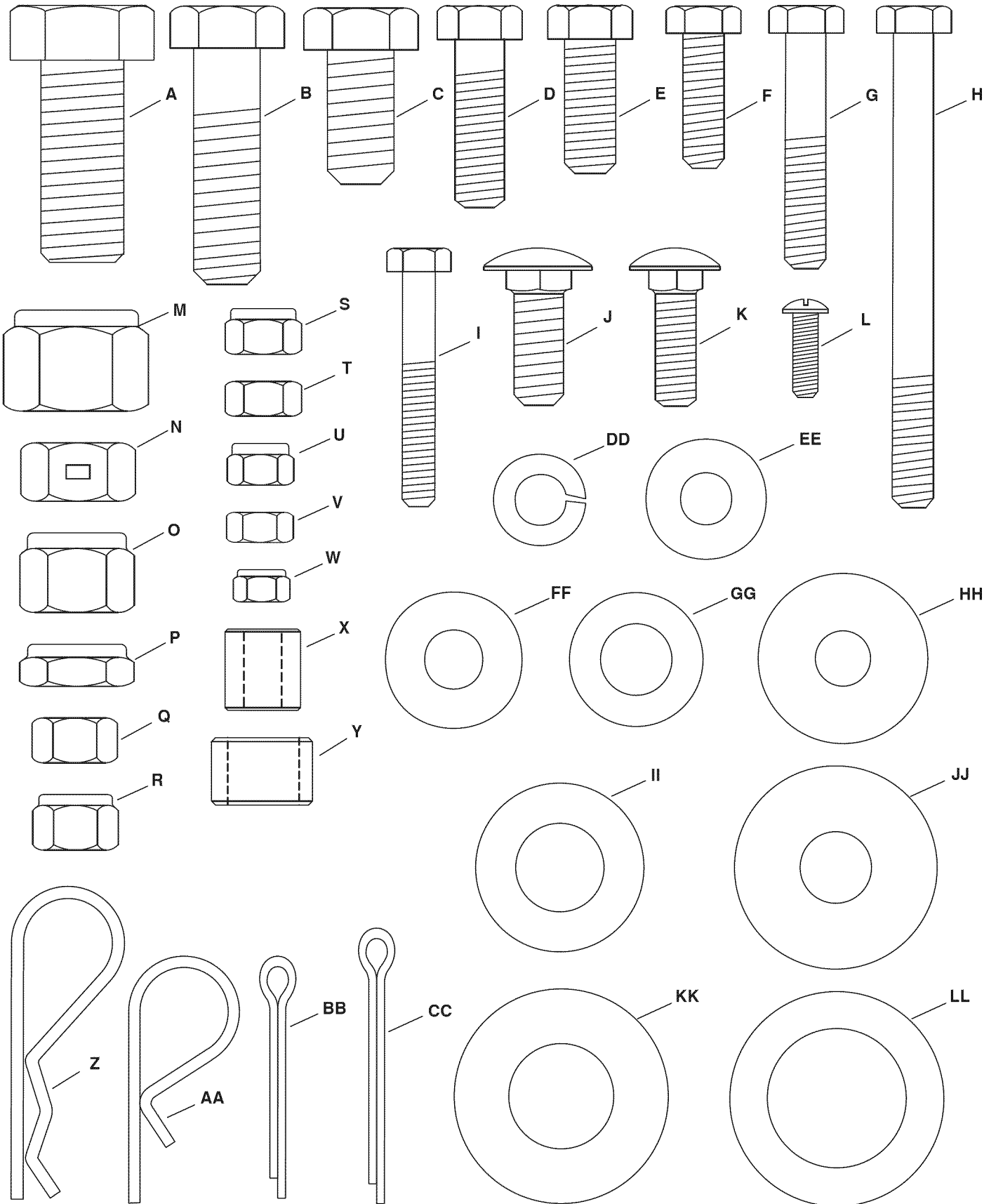
### WHEEL WEIGHT

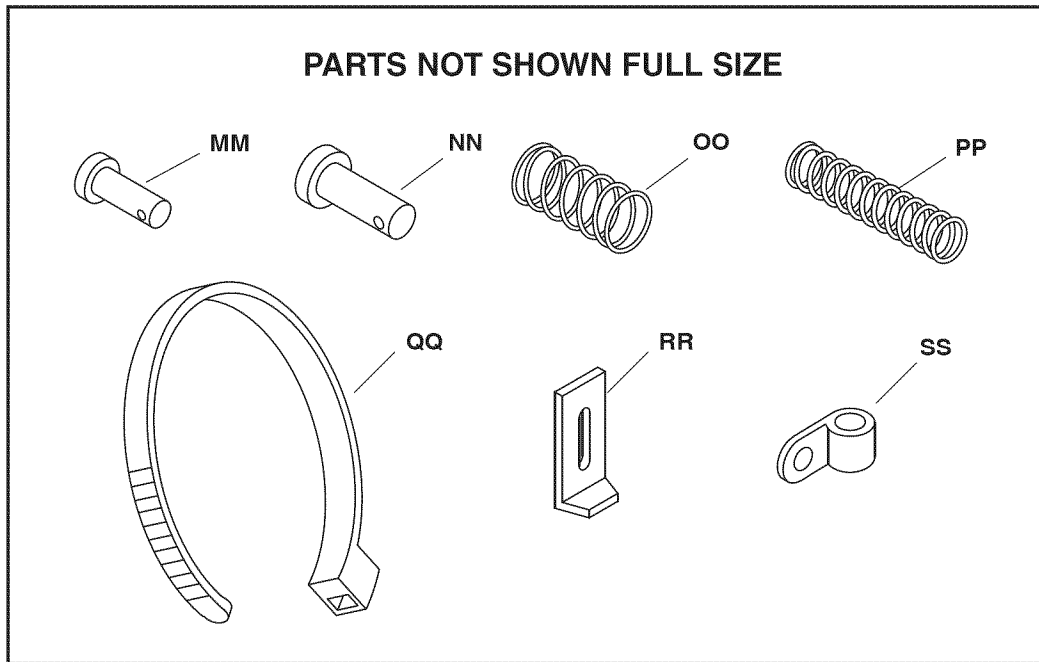


### TIRE CHAINS



# FULL SIZE HARDWARE CHART



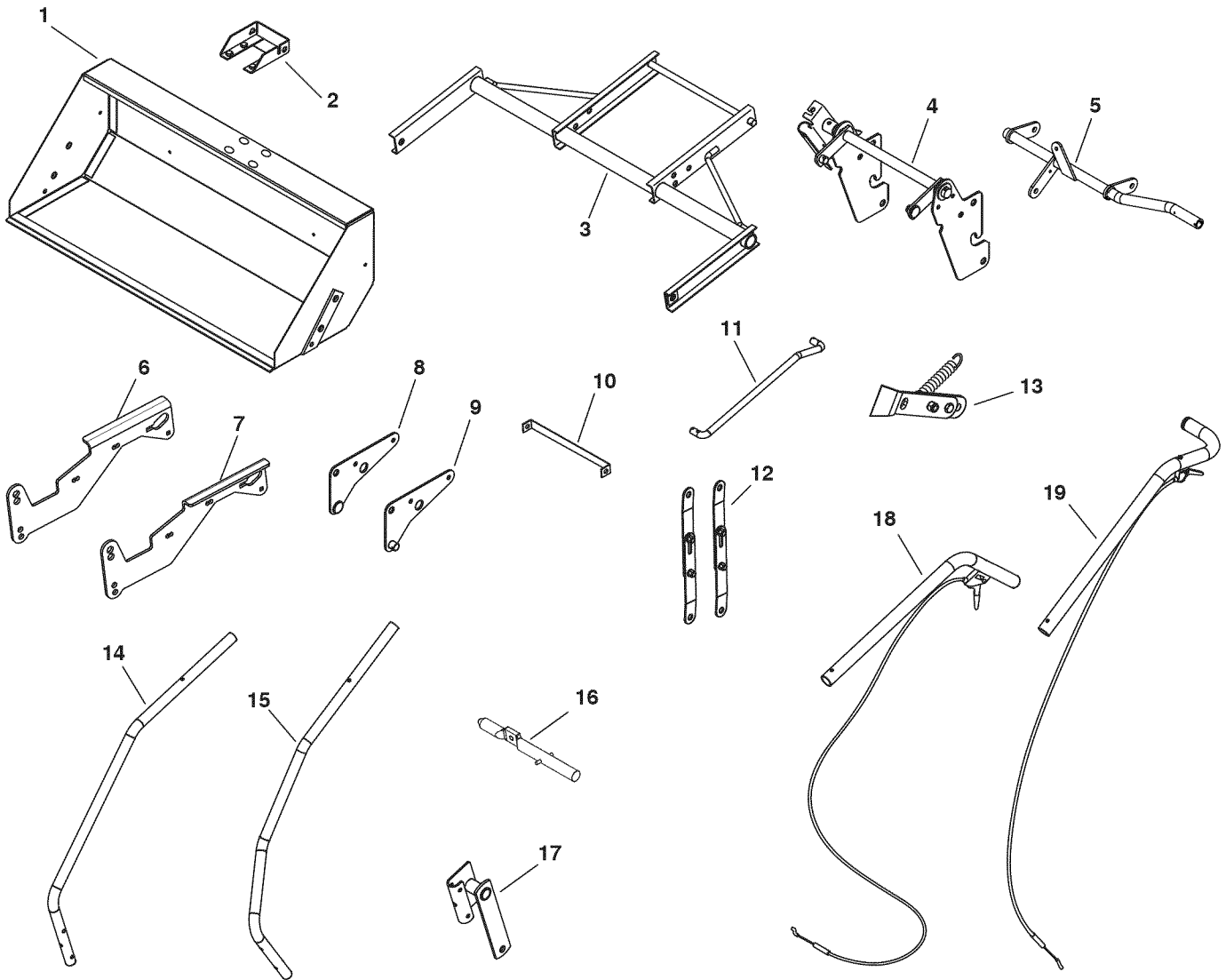


### PARTS BAG CONTENTS

Not all parts will be needed for fit-up to any one tractor.  
Discard unneeded parts after assembly is finished.

| REF | PART NO.  | QTY | DESCRIPTION                   | REF | PART NO.  | QTY | DESCRIPTION               |
|-----|-----------|-----|-------------------------------|-----|-----------|-----|---------------------------|
| A   | 710-0367  | 2   | Hex Bolt, 5/8" x 1-1/2"       | X   | 23658     | 2   | Spacer, 5/8" Long         |
| B   | R74780828 | 2   | Hex Bolt 1/2" x 1-3/4"        | Y   | 24817     | 4   | Spacer, 1/2"              |
| C   | 710-0865  | 3   | Hex Bolt, 1/2" x 1"           | Z   | 43343     | 4   | Hairpin Cotter, Long      |
| D   | 43087     | 2   | Hex Bolt, 3/8" x 1-1/4"       | AA  | 43055     | 4   | Hairpin Cotter, Short     |
| E   | 43001     | 6   | Hex Bolt, 3/8" x 1"           | BB  | 43010     | 6   | Cotter Pin, 1/8" x 1-1/4" |
| F   | 43063     | 4   | Hex Bolt, 5/16" x 1"          | CC  | 43093     | 2   | Cotter Pin, 1/8" x 1-1/2" |
| G   | 43084     | 5   | Hex Bolt, 5/16" x 1-3/4"      | DD  | 43003     | 6   | Lock Washer, 3/8"         |
| H   | 47025     | 1   | Hex Bolt, 5/16" x 3-1/2"      | EE  | 43081     | 8   | Washer, 5/16"             |
| I   | 1509-69   | 3   | Hex Bolt, 1/4" x 1-3/4"       | FF  | 43070     | 8   | Washer, 3/8" (Small)      |
| J   | 43350     | 8   | Bolt, Carriage 3/8"x 1"       | GG  | R19171616 | 3   | Washer, 1/2" (Small)      |
| K   | 44326     | 2   | Carriage Bolt, 5/16" x 1"     | HH  | 736-0247  | 2   | Washer, 3/8" (Large)      |
| L   | 43346     | 1   | Truss-Head Bolt #10-32 x 5/8" | II  | R19212016 | 6   | Washer, 5/8"              |
| M   | 712-0261  | 2   | Nylock Nut, 5/8"              | JJ  | R19172410 | 8   | Washer, 1/2" (Large)      |
| N   | 43262     | 1   | Hex Lock Nut, 1/2"            | KK  | 43009     | 2   | Washer, 3/4"              |
| O   | 712-3083  | 2   | Nylock Nut, 1/2"              | LL  | 43601     | 2   | Washer, 1"                |
| P   | 48115     | 2   | Nylock Jam Nut, 1/2"          | MM  | 44062     | 2   | Clevis Pin, 1/2" x 1"     |
| Q   | 43015     | 2   | Hex Nut, 3/8"                 | NN  | 711-0309  | 2   | Clevis Pin, 5/8" x 1-1/4" |
| R   | HA21362   | 10  | Nylock Nut, 3/8"              | OO  | 48905     | 1   | Compression Spring, Short |
| S   | 47810     | 11  | Nylock Nut, 5/16"             | PP  | 732-0306  | 1   | Compression Spring, Long  |
| T   | 43064     | 2   | Nut, Hex 5/16"                | QQ  | 726-0178  | 6   | Cable Tie                 |
| U   | 47189     | 3   | Nylock Nut, 1/4"              | RR  | 26481     | 2   | Tilt Stop Bracket         |
| V   | 43178     | 1   | Nut, Hex 1/4"                 | SS  | HA23761   | 1   | Hose Clip                 |
| W   | 47171     | 1   | Nylock Nut, #10-32            |     |           |     |                           |

# CARTON CONTENTS



| REF | PART NO. | QTY | DESCRIPTION              | REF | PART NO. | QTY | DESCRIPTION                |
|-----|----------|-----|--------------------------|-----|----------|-----|----------------------------|
| 1   | 64962    | 1   | Bucket Assembly          | 11  | 49273    | 1   | Dump Control Rod           |
| 2   | 25335    | 1   | Pin Stop Bracket         | 12  | ----     | 2   | Lift Strap Assembly        |
| 3   | 64963    | 1   | Lift Frame Assembly      | 13  | ----     | 1   | Tilt Bracket Assembly      |
| 4   | ----     | 1   | Lift Bracket Assembly    | 14  | 49271    | 1   | Dump Handle Tube           |
| 5   | 66258    | 1   | Tilt Anchor Assembly     | 15  | 49264    | 1   | Lift Handle Tube           |
| 6   | 25562    | 1   | Right (Long) Side Plate  | 16  | 49268    | 1   | Dump Control Pin           |
| 7   | 25563    | 1   | Left (Long) Side Plate   | 17  | 64968    | 1   | Dump Pivot Bracket         |
| 8   | 63568    | 1   | Right (Short) Side Plate | 18  | ----     | 1   | Dump Handle Tube Extension |
| 9   | 63569    | 1   | Left (Short) Side Plate  | 19  | ----     | 1   | Lift Handle Tube Extension |
| 10  | 25722    | 1   | Frame Brace              |     |          |     |                            |

# ASSEMBLY

## TOOLS REQUIRED FOR ASSEMBLY

- (1) Standard Screwdriver
- (2) 15/16" Wrenches (one should be box-end)
- (2) 3/4" Wrenches
- (2) 9/16" Wrenches
- (2) 1/2" Wrenches
- (2) 7/16" Wrenches
- (1) 3/8" Wrench

## ADDITIONAL ITEMS NEEDED

Ruler or Tape Measure  
Grease

## REMOVE PARTS FROM CARTON

- Remove the hardware pack and all loose parts from the carton.
- Lay cardboard on floor to help prevent scratching of painted parts.
- Lay out and identify all the parts and hardware as shown on pages 4 through 6.

## ASSEMBLE SCOOP

### STEP 1: INSTALL TWO BOLTS (SEE FIGURE 1)

- Assemble two 3/8" x 1-1/4" hex bolts (D) and 3/8" hex nuts (Q), threading the nut all the way onto the bolt until it is tight against the head of the bolt.
- Install a nut/bolt assembly into the bucket assembly and fasten using a 3/8" nylock nut (R). **Tighten.** Repeat for the other side.

### STEP 2: INSTALL PIN STOP BRACKET (SEE FIGURE 1)

- Install the pin stop bracket to the top of the bucket assembly using four 5/16" x 1" hex bolts (F), eight 5/16" washers (EE) and four 5/16" nylock nuts (T). Leave the bolts loose enough that the position of the pin stop bracket can be adjusted later.

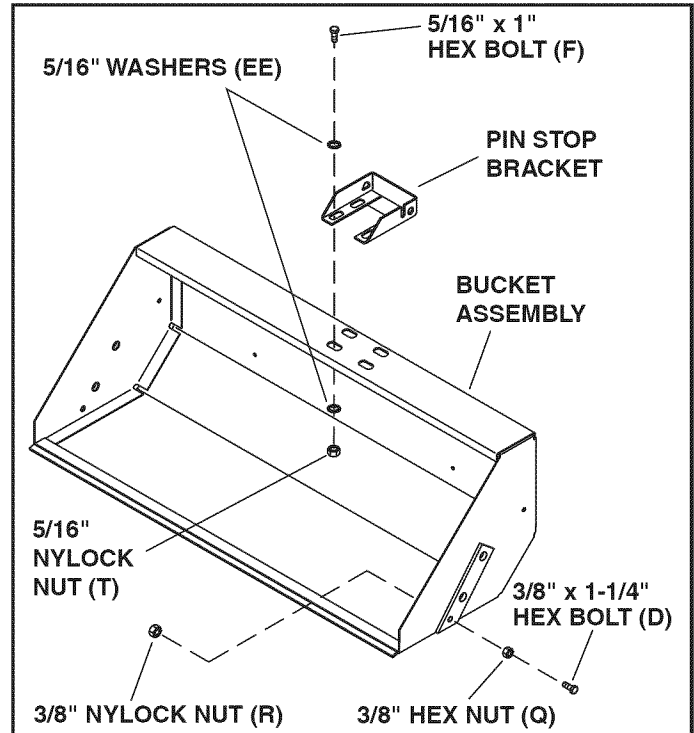


FIGURE 1

### STEP 3: INSTALL LIFT FRAME ASSEMBLY (SEE FIGURE 2)

- Apply grease to the mounting surface of the bucket assembly and the inside of the lift frame arms.
- Assemble the lift frame assembly to the bucket assembly using two 5/8" x 1-1/2" hex bolts (A) and 5/8" nylock nuts (M). **Tighten, then loosen** the nuts 1/4 turn, or until the lift frame pivots freely.

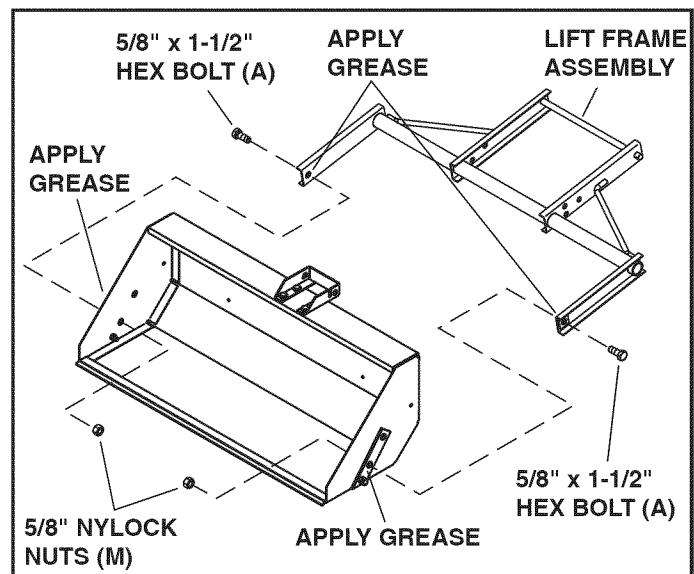
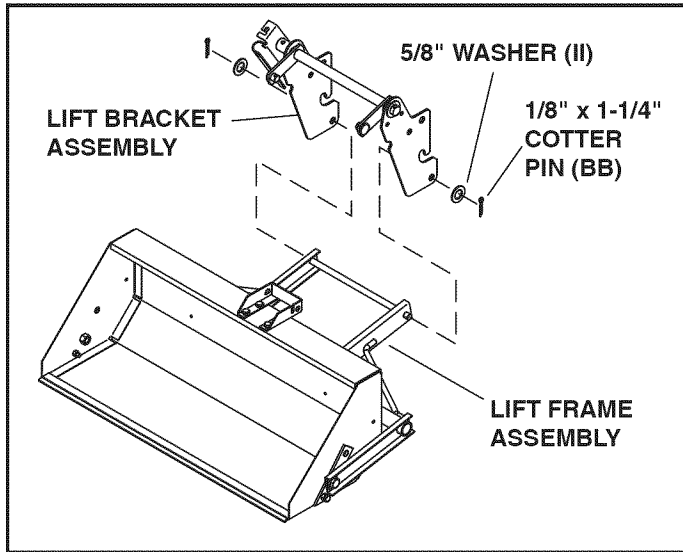


FIGURE 2

**STEP 4: INSTALL LIFT BRACKET ASSEMBLY  
(SEE FIGURE 3)**

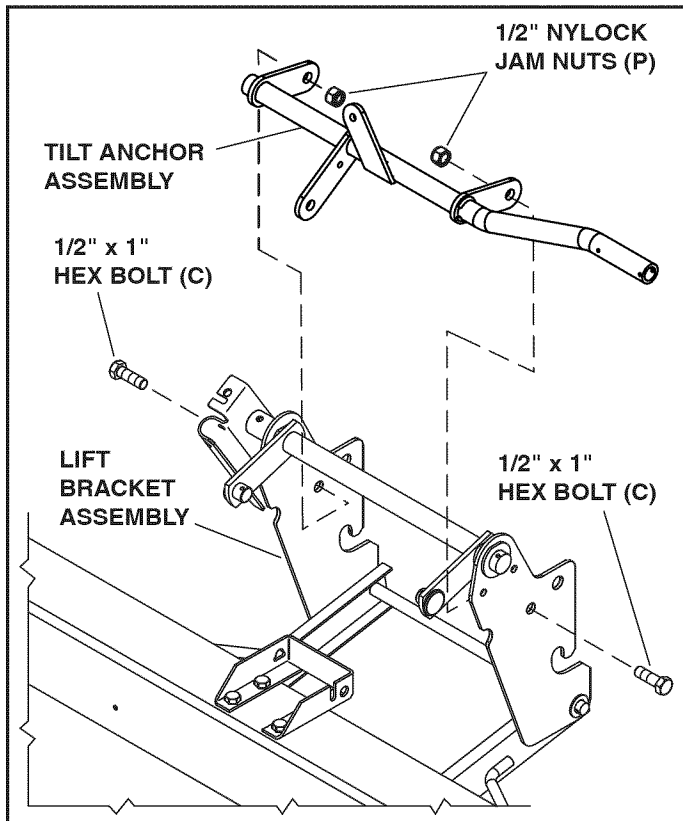
- Assemble the lift bracket assembly to the lift frame assembly using two 5/8" washers (II) and 1/8" x 1-1/4" cotter pins (BB).



**FIGURE 3**

**STEP 5: INSTALL TILT ANCHOR ASSEMBLY  
(SEE FIGURE 4)**

- Assemble the tilt anchor assembly to the lift bracket assembly using two 1/2" x 1" hex bolts (C) and 1/2" nylock jam nuts (P). **Tighten.**

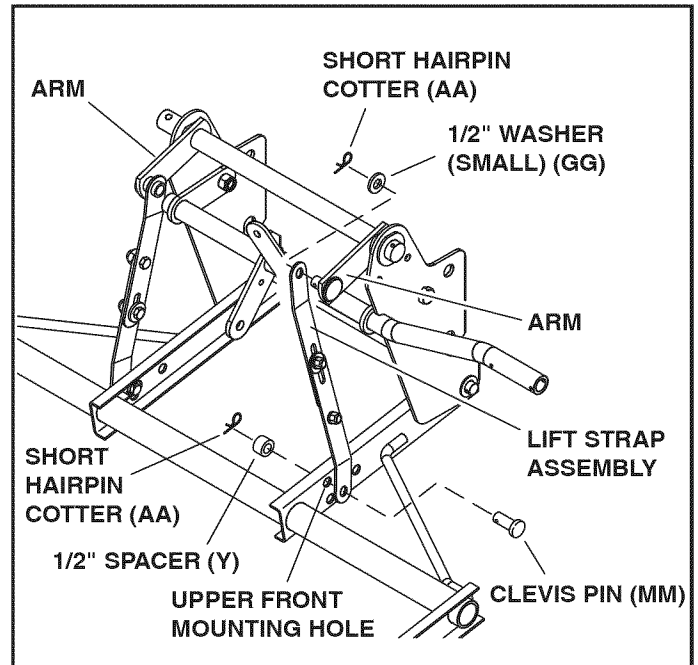


**FIGURE 4**

**STEP 6: INSTALL LIFT STRAP ASSEMBLIES  
(SEE FIGURE 5)**

- Loosen the bolts and nuts** on the lift strap assemblies 1/4 turn or until the straps will slide back and forth. You will retighten them later in step 26.
- Turn the lift strap assemblies as shown. Install each lift strap assembly to an arm of the lift bracket assembly and then secure with a small 1/2" washer (GG) and a short hairpin cotter (AA).
- Position the lower end of each lift strap assembly to the outside of the lift frame. Fasten to the upper front holes in the lift frame using a clevis pin (MM), 1/2" long spacer (Y) and short hairpin cotter (AA) for each assembly.

**NOTE:** The lift strap assemblies may be installed in the rear mounting holes of the lift frame to increase the lift height, but this will also increase the lifting effort. The front holes give a lift height of about 6-1/2" and require 28 lbs. of force to lift a 150 lb load. The rear holes will give a lift height of about 8-1/2" and require 35 lbs. of force.



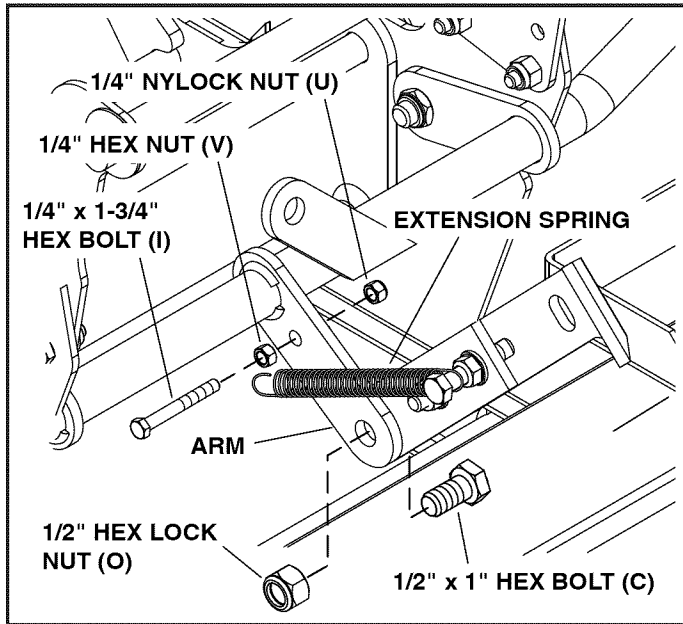
**FIGURE 5**

**Bucket removed for clarity**



**STEP 7: INSTALL EXTENSION SPRING  
(SEE FIGURE 6)**

- Lightly apply grease to the end of the arm on the tilt anchor assembly and install the tilt bracket assembly to the arm using a 1/2" x 1" hex bolt (C) and 1/2" hex lock nut (N). **Tighten then loosen** the nut 1/4 turn, or until the tilt bracket assembly pivots freely.
- Install a 1/4" x 1-3/4" hex bolt (I) through the end of the extension spring on the tilt bracket assembly and then install a 1/4" hex nut (V) onto the bolt. Next, insert the end of the bolt into the hole in the arm of the tilt anchor assembly and install a 1/4" nylock nut (U) onto the bolt. **Tighten** the nuts to secure the bolt to the arm.

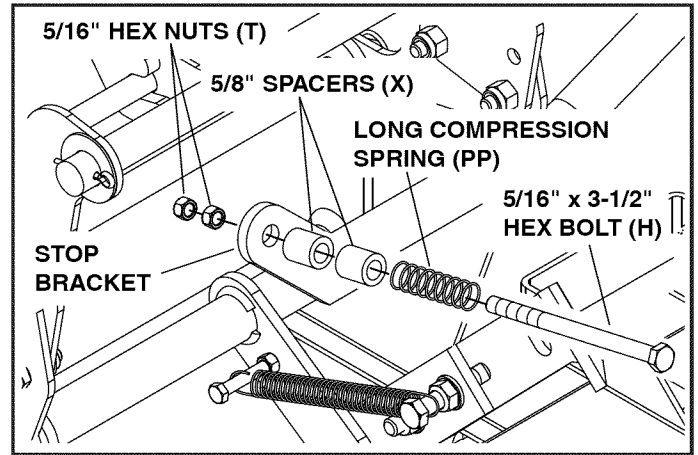


**FIGURE 6**

**STEP 8: INSTALL STOP BRACKET BOLT  
(SEE FIGURE 7A)**

**For lift straps installed in front holes**

- Install the long compression spring (PP) and then the two 5/8" spacers (X) onto the 5/16" x 3-1/2" hex bolt (H). Insert the bolt into the stop bracket and install two 5/16" hex nuts (T) onto the bolt. Adjust nuts later in step 29.

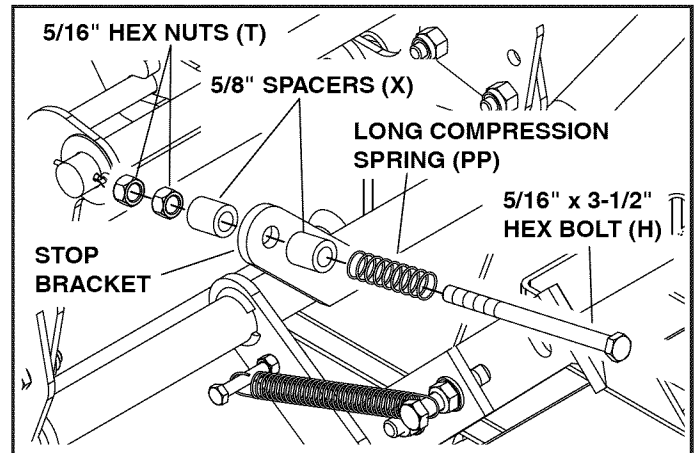


**FIGURE 7A**

**(SEE FIGURE 7B)**

**For lift straps installed in rear holes**

- Install the long compression spring (PP) and then a 5/8" spacer (X) onto the 5/16" x 3-1/2" hex bolt (H). Insert the bolt into the stop bracket and install a 5/8" spacer (X) and two 5/16" hex nuts (T) onto the bolt. Adjust nuts later in step 29.



**FIGURE 7B**

**STEP 9: INSTALL DUMP PIVOT BRACKET  
(SEE FIGURE 8)**

- Install a 1/8" x 1-1/2" cotter pin (CC) to the inside hole in the shaft shown in figure 8, and then install a 1" washer (LL) onto the shaft. Apply grease to the end of the shaft and install the dump pivot bracket assembly onto the shaft. Install a 1" washer (LL) onto the shaft and secure it using a 1/8" x 1-1/2" cotter pin (CC).

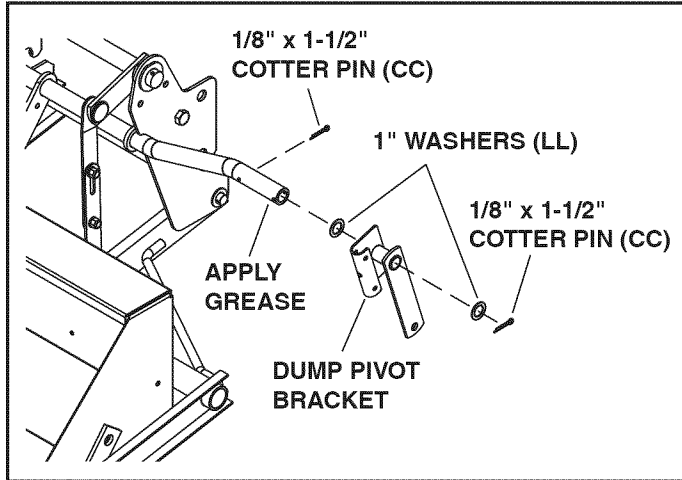


FIGURE 8

**STEP 10: INSTALL DUMP CONTROL ROD  
(SEE FIGURE 9)**

- Install a 1/8" x 1-1/4" cotter pin (BB) into the inside hole in each end of the dump control rod. Spread the ends of the cotter pins and wrap around the rod. Install a 5/8" washer (II) onto each end of the control rod.
- Install the dump control rod to the dump pivot bracket and bucket. Fasten using two 5/8" washers (II) and 1/8" x 1-1/4" cotter pins (BB). Spread the ends of the cotter pins and wrap around the rod.

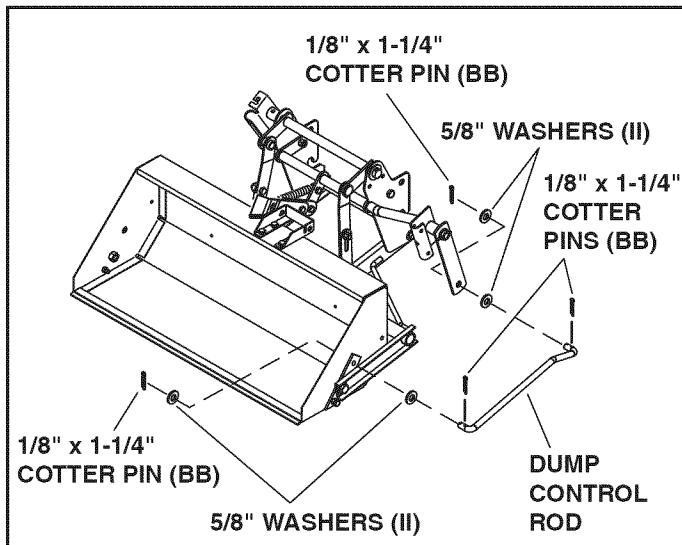


FIGURE 9

**STEP 11: INSTALL TILT STOP BRACKETS  
(SEE FIGURE 10)**

- Install a tilt stop bracket (RR) to each side of the bucket using a 3/8" x 1" carriage bolt (J), a small 3/8" washer (FF) and 3/8" nylock nut (R). **Do not tighten the nuts until step 28.**

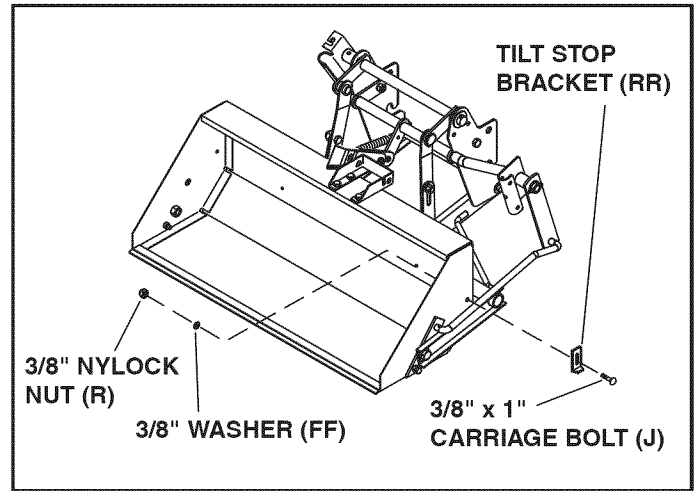


FIGURE 10

**STEP 12: INSTALL LIFT HANDLE TUBE  
(SEE FIGURE 11)**

- Install the lift handle tube into the index bracket using two 5/16" x 1-3/4" hex bolts (G) and 5/16" nylock nuts (S).

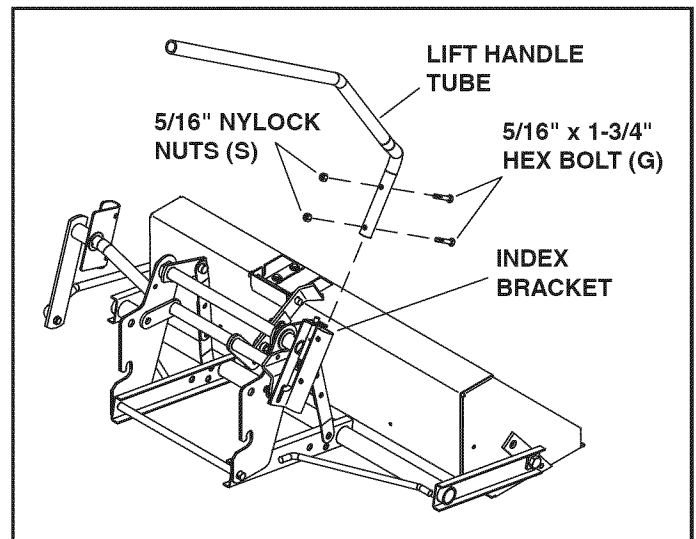
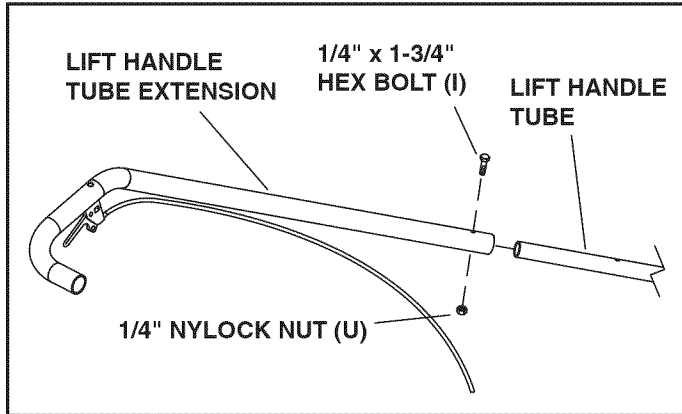


FIGURE 11

**STEP 13: INSTALL LIFT HANDLE TUBE EXTENSION  
(SEE FIGURE 12)**

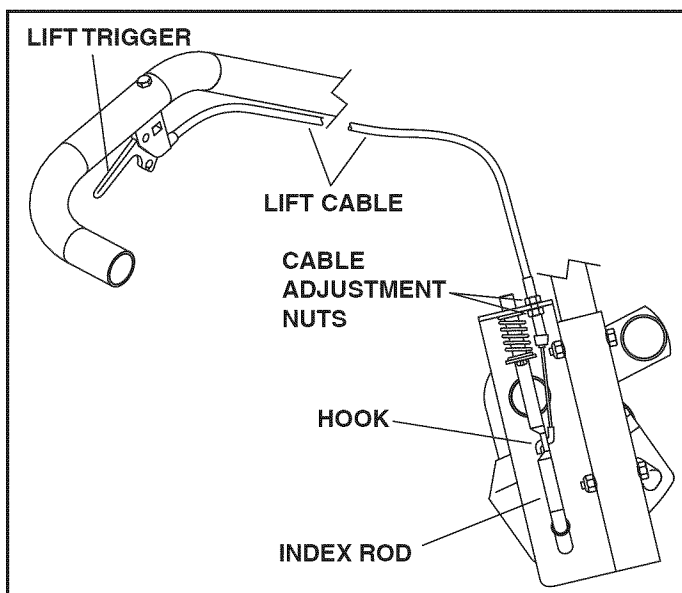
- Install the lift handle tube extension on the lift handle tube using a 1/4" x 1-3/4" hex bolt (I) and 1/4" nylock nut (U).



**FIGURE 12**

**STEP 14: INSTALL LIFT CABLE  
(SEE FIGURE 13)**

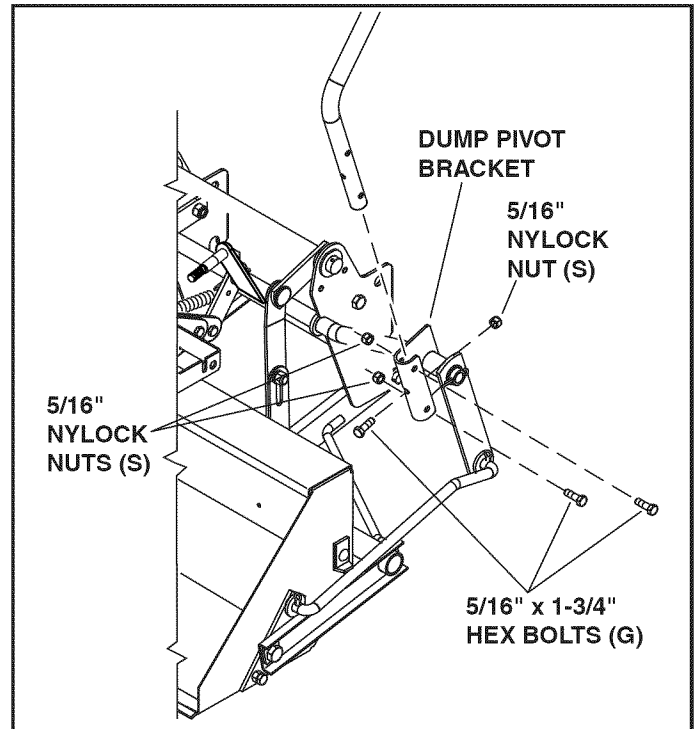
- Connect the hooked end of the lift cable into the index rod, and install the threaded cable adjuster into the notch in the top of the index bracket, placing a nut on each side of the notch.
- Adjust the cable adjustment nuts so that when the lift trigger is squeezed, the bottom of the index rod raises enough to release from the latched position. The index rod should also lower far enough to lock in the latched position when the trigger is released.
- Attach the lift cable to the lift handle using three cable ties (QQ).



**FIGURE 13**

**STEP 15: INSTALL DUMP HANDLE TUBE  
(SEE FIGURE 14)**

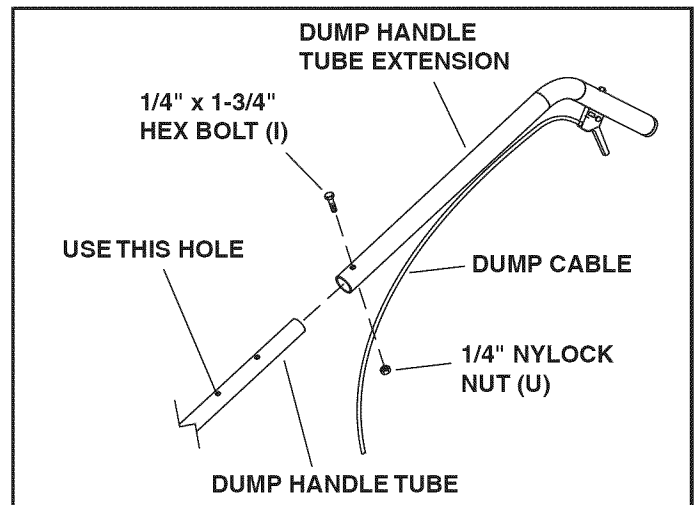
- Install the dump handle tube to the dump pivot bracket assembly using three 5/16" x 1-3/4" hex bolts (G) and 5/16" nylock nuts (S).



**FIGURE 14**

**STEP 16: INSTALL DUMP HANDLE TUBE EXTENSION  
(SEE FIGURE 15)**

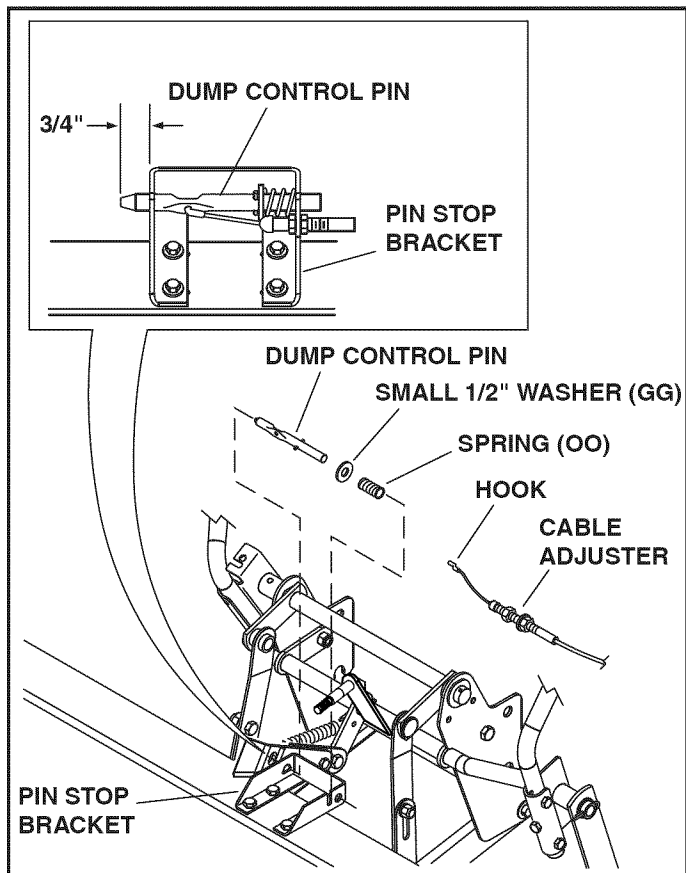
- Install the dump handle tube extension on the dump handle tube using a 1/4" x 1-3/4" hex bolt (I) and 1/4" nylock nut (U).
- Attach the dump cable to the dump handle tube using three cable ties (QQ).



**FIGURE 15**

**STEP 17: INSTALL DUMP CONTROL PIN  
(SEE FIGURE 16)**

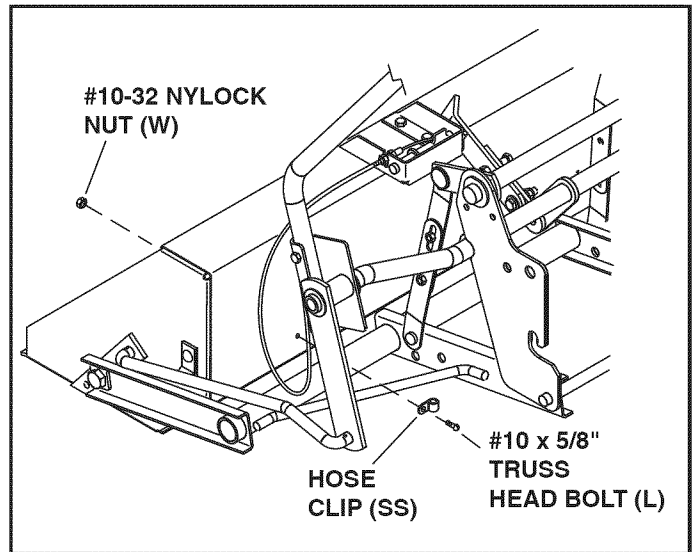
- Install a small 1/2" washer (GG) and then the short compression spring (OO) onto the dump control pin. Install the dump control pin into the pin stop bracket. Make sure the flat side of the pin faces to the front when finished.
- Connect the hooked end of the dump cable into the hole in the dump control pin. Install the threaded cable adjuster down into the notch in the pin stop bracket, placing a nut on each side of the notch. Adjust and tighten the adjuster nuts so that the tapered end of the dump control pin extends 3/4" through the side of the pin stop bracket.



**FIGURE 16**

**STEP 18: INSTALL HOSE CLIP AND SPACER  
(SEE FIGURE 17)**

- Secure the dump cable to the back of the bucket using a hose clip (SS), a #10 x 5/8" truss-head bolt (L) and a #10-32 nylock nut (W).

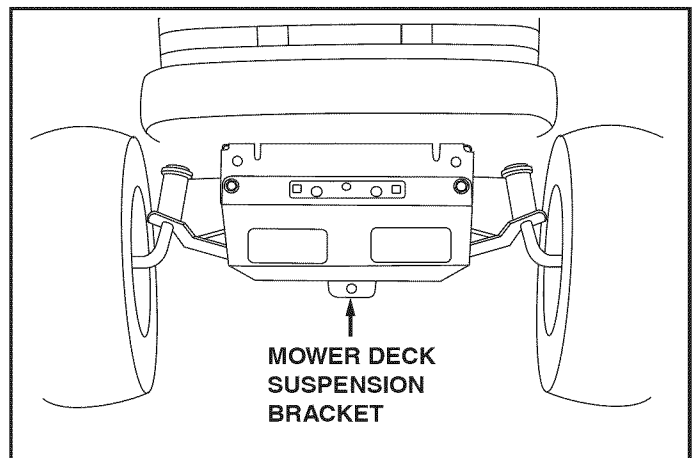


**FIGURE 17**

**INSTALL FRONT SCOOP ON TRACTOR**

**STEP 19: IDENTIFY YOUR TRACTOR TYPE  
(SEE FIGURE 18)**

- Look underneath the front axle of your tractor. If there is a single mower deck suspension bracket located under the middle of the front axle, continue on to step 20. If your tractor does not have a mower deck suspension bracket underneath the middle of the front axle, skip to step 22 on page 14 or step 24 on page 14 for tractors with dual suspension brackets.



**FIGURE 18**

## LAWN TRACTORS AND GARDEN TRACTORS WITH SINGLE SUSPENSION BRACKETS

### STEP 20: INSTALL SIDE PLATES (SEE FIGURE 19)

- Remove any bolts present in the mounting holes on the left side of the tractor frame. **Do not remove** bolts from right side of frame until left side plate has been installed.
- Install the left (long) side plate on the tractor frame using three 3/8" x 1" carriage bolts (J), three 3/8" nylock nuts (R), one 5/16" x 1" carriage bolt (K), one 5/16" nylock nut (S) and three large 1/2" washers (JJ) if needed (see note). **Do not tighten yet.** Repeat for the right (long) side plate.

**NOTE:** If an engine mounting plate is present (shown with dotted lines) that prevents the side plate from resting flat against the tractor frame, place 1/2" washers (II) on the front two 3/8" bolts and on the rear 5/16" bolt to serve as shims between the side plate and the frame.

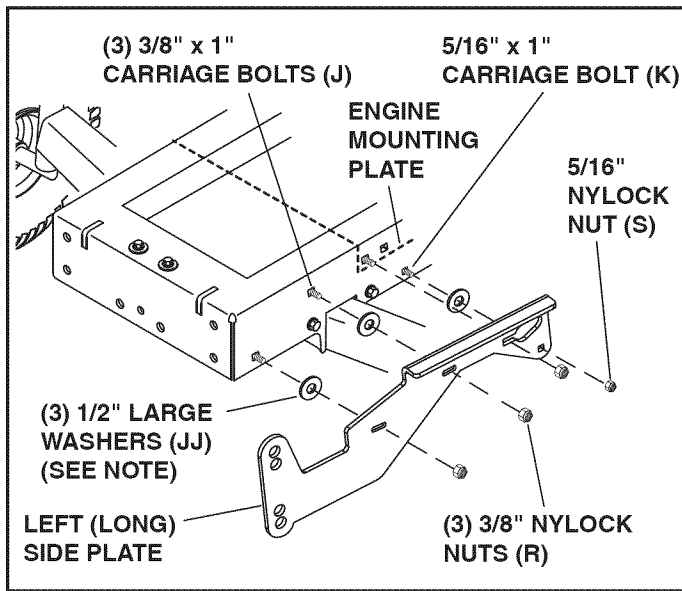


FIGURE 19

### STEP 21: INSTALL FRAME BRACE (SEE FIGURE 20)

- Install the frame brace to the inside of the side plates using two 1/2" x 1-3/4" bolts (B), large 1/2" washers (JJ), 1/2" spacers (Y) and 1/2" nylock nuts (O). Install the brace in the bottom holes for Garden (GT) Tractors and the second from bottom holes for Lawn (LT) Tractors. **Do not tighten yet.**
- Tighten all nuts on side plates and frame brace.
- Skip to step 25 on page 15.**

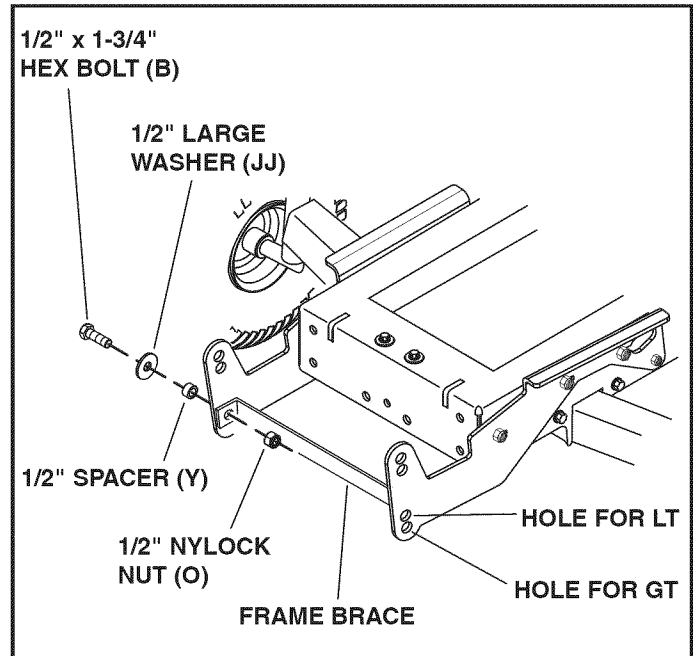


FIGURE 20

## LAWN TRACTORS WITH DUAL SUSPENSION BRACKETS

### STEP 22: INSTALL SIDE PLATES (SEE FIGURE 21)

- Remove any bolts present in the mounting holes on the left side of the tractor frame. **Do not remove** bolts from right side of frame until done with left side plate.
- Fasten the left (long) side plate to the tractor frame using three 3/8" x 1" hex bolts (E), 3/8" small washers (FF), and 3/8" lock washers (DD). If there is a bracket like the one shown with dotted lines, use a 3/8" large washer (HH) as a shim on the rear bolt. **Do not tighten yet.** Repeat for the right (long) side plate.

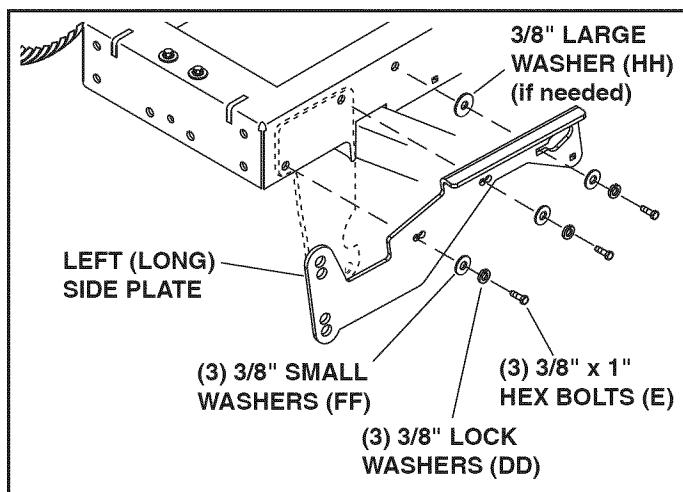


FIGURE 21

### STEP 23: INSTALL FRAME BRACE (SEE FIGURE 22)

- Install the frame brace between the side plates using two 1/2" x 1-3/4" bolts (B), large 1/2" large washers (JJ), 1/2" spacers (Y) and 1/2" nylock nuts (O). Use the second hole from the bottom in the plates. **Tighten.**
- Tighten** 3/8" x 1" hex bolts (E) in side plates only until they are snug and the lock washers are flattened.
- Skip to step 25 on page 15.**

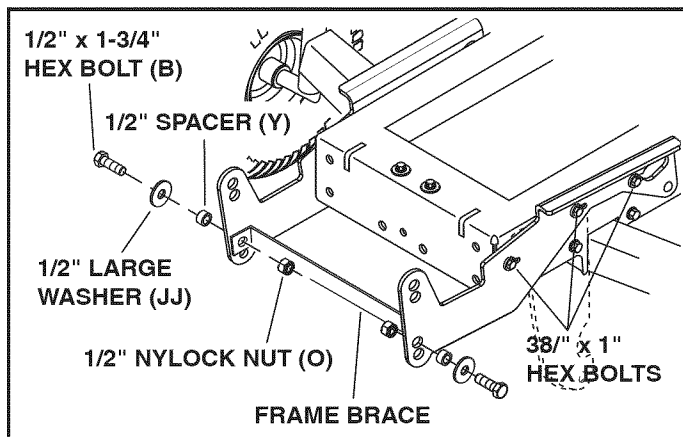


FIGURE 22

## GARDEN TRACTORS WITH DUAL SUSPENSION BRACKETS

### STEP 24: INSTALL SIDE PLATES (SEE FIGURE 23)

- Remove any bolts present in the mounting holes on the left side of the tractor frame. **Do not remove** bolts from right side of frame until left side plate has been installed.
- Install the left (short) side plate with the pin to the outside using two 3/8" x 1" hex bolts (E) and 3/8" lock washers (DD). Tighten only until bolts are snug and lock washers are flattened. Repeat for the right side plate.
- Install a 3/4" washer (KK) and a long hairpin cotter (Z) to the pin in each side plate. Remove them while mounting the scoop.

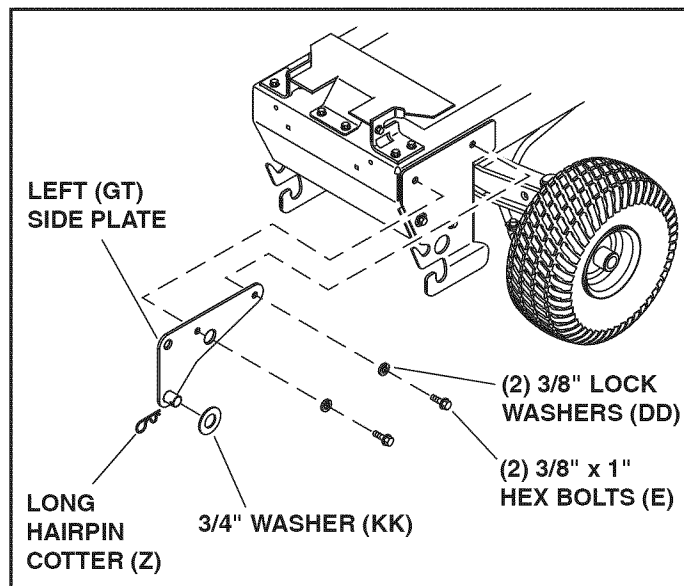


FIGURE 23

## INSTRUCTIONS FOR ALL TRACTORS

### STEP 25: MOUNT SCOOP TO TRACTOR (SEE FIGURE 24)

- Align the scoop with the side plates on the front of the tractor. Lift the rear of the scoop and slide the notches in the scoop frame onto the bolts or pins in the tractor side plates. Stand on the left side of the tractor and push down on the scoop dump handle until the holes in the scoop frame and the holes in the side plates are aligned. Install two clevis pins (NN) through the holes and secure with two hairpin cotters (Z).

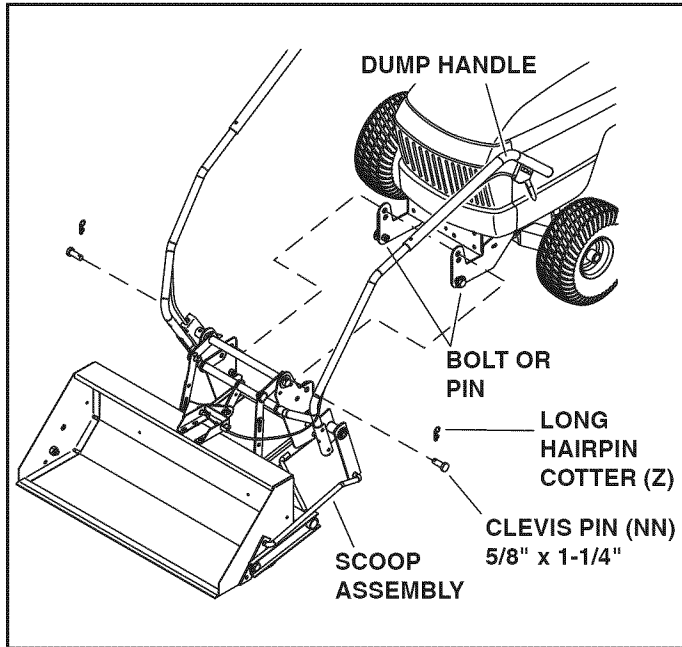


FIGURE 24

### STEP 26: ADJUST TILT AND PIN STOP BRACKETS (SEE FIGURE 25)

- Lower the scoop assembly onto a smooth level surface. For normal use, let the bottom of the bucket rest flat on the ground. For more aggressive scraping action, place 1/4" shims under the rear of the bucket at each end.
- Make sure the two smaller bolts in the tilt bracket and the four bolts in the pin stop bracket are slightly loosened.
- Swing the tilt bracket forward and position the pin stop bracket so the end of the dump control pin inserts into the hole in the tilt bracket.
- Adjust the pin stop bracket so that it is flush and square with the front of the bucket. Leave a small gap between the side of the pin stop bracket and the tilt bracket. The taper on the end of the dump control pin should now extend all the way through the tilt bracket. **TIGHTEN** the bolts and nuts in the pin stop bracket
- TIGHTEN** the two bolts and nuts in the tilt bracket.

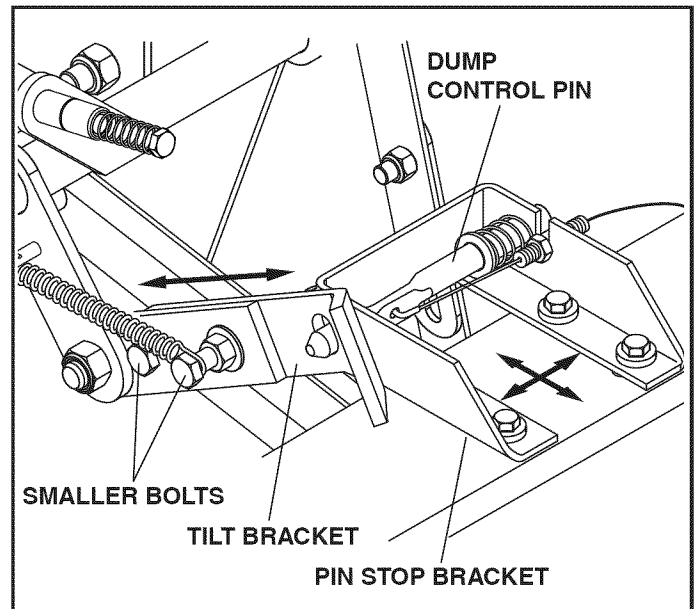
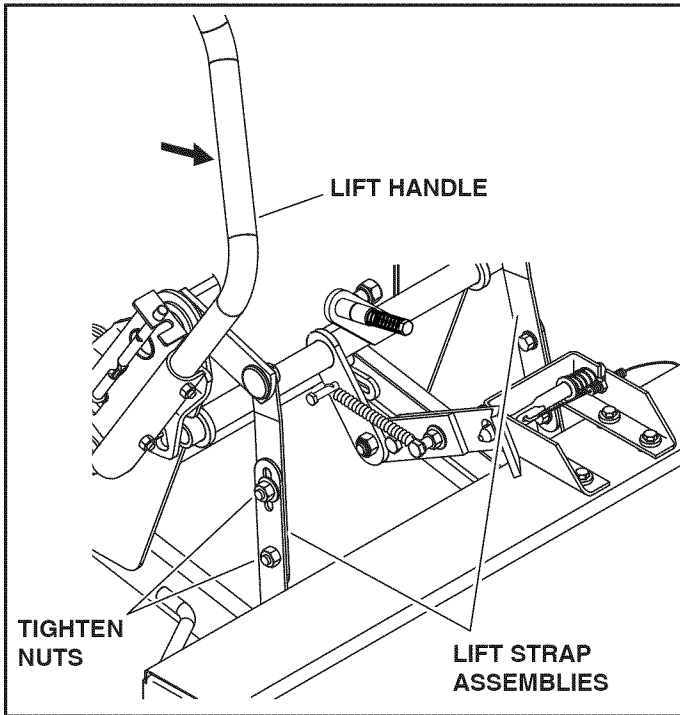


FIGURE 25

**STEP 27: ADJUST LIFT STRAPS  
(SEE FIGURE 26)**

- Make sure the nuts and bolts in the lift straps are loose enough to turn by hand. Stand beside the right side of the scoop and **hold the lift handle as far forward as it will go** until you tighten one of the nuts in the lift straps. Let go of the lift handle and tighten the other three nuts in the lift straps.

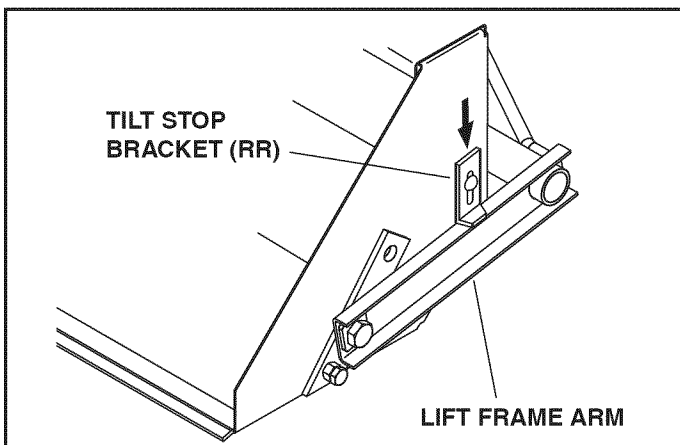


**FIGURE 26**

**STEP 28: ADJUST TILT STOP BRACKETS  
(SEE FIGURE 27)**

- Raise the scoop until it locks in the TRANSPORT position. Push the tilt stop brackets (RR) on each side of the bucket down against the lift frame arms, and tighten the nuts.

**NOTE:** Readjust the tilt stop brackets if you move the lift strap assemblies from the front to rear holes or from the rear to front holes. Refer to step 6 on page 8.

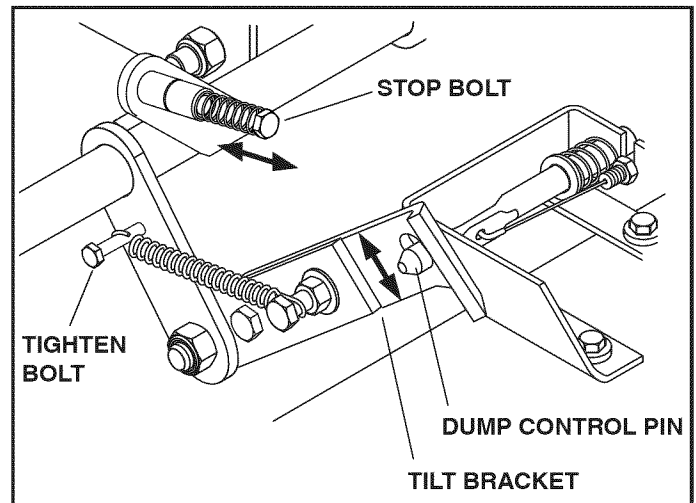


**FIGURE 27**

**STEP 29: ADJUST STOP BOLT  
(SEE FIGURE 28)**

- Keep the scoop locked in the TRANSPORT position. Adjust the nuts on the stop bolt in or out until the dump control pin is centered in the slot of the tilt bracket when the tilt bracket is pulled back against the stop bolt. **Securely tighten** the two nuts together.

**NOTE:** If the lift strap assemblies are moved to the rear mounting holes, one of the spacers on the stop bolt will need to be moved to the back side of the bolt stop bracket. Refer to step 8 on page 9.



**FIGURE 28**

**STEP 30: CHECK DUMPING OPERATION**

- With the scoop in the transport position, squeeze the dump trigger and push down on the dump handle to dump the bucket. Release the dump trigger and lift up on the handle to lock the bucket in the upright position. If the dump control pin does not lock into the tilt bracket, loosen the bolts tightened in steps 26, 27 and 28 and then repeat steps 26, 27, 28 and 29.

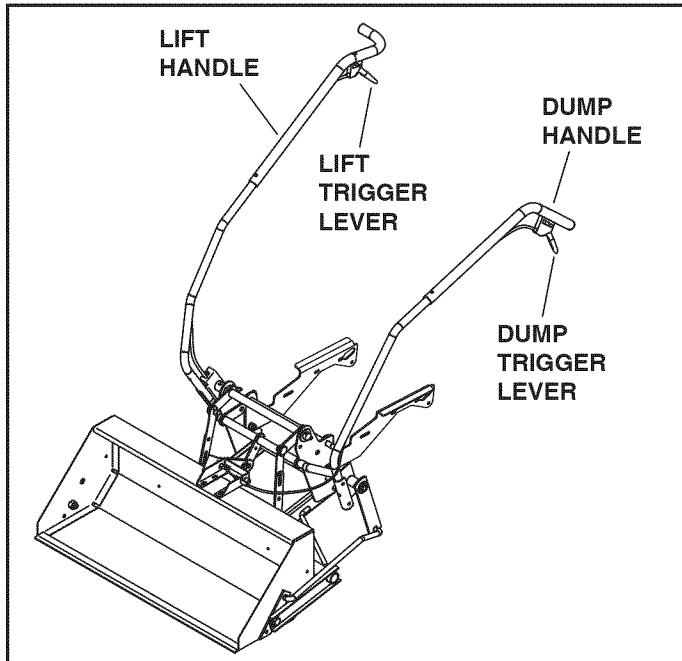


# OPERATION

## KNOW YOUR FRONT END SCOOP

Read this owner's manual and safety rules before operating your front end scoop.

Compare the illustration below with your front end scoop to familiarize yourself with the various controls and their locations.



**DUMP TRIGGER LEVER** Press to release the dump pin.

**DUMP HANDLE** Press down to dump the bucket.


**LIFT TRIGGER LEVER** Press to release the index pin.

**LIFT HANDLE** Press down to lift the bucket assembly.

## HOW TO USE YOUR SCOOP

### DO NOT EXCEED 200 LB. CAPACITY OF BUCKET

*One cubic foot of dirt weighs approximately 80 lbs.  
One cubic foot of dry sand or gravel weighs approximately 100 lbs.*

 **CAUTION: VEHICLE BRAKING AND STABILITY MAY BE AFFECTED WITH THE ADDITION OF AN ACCESSORY OR AN ATTACHMENT. BE AWARE OF CHANGING CONDITIONS ON SLOPES.**

- Refer to the vehicle owner's manual for instructions on safe operation on slopes.
- Use the slope guide provided on page 23 of this manual to determine whether slope angle is too steep for safe operation.

- Always test to make sure your vehicle has adequate power and braking capabilities whenever hauling a substantial amount of weight in your front end scoop. Use extra caution when operating on slopes.
- For best handling and traction, distribute the weight of the load evenly in the bucket.



**CAUTION: NEVER RAM THE SCOOP INTO MATERIAL AT HIGH SPEEDS.**

- Keep the lift handle locked in the raised position when tilting the scoop bucket forward to dump.
- The lift handle must be locked in the raised position to allow the dump handle to lock the scoop bucket back in the upright position after dumping.
- Do not scrape or push material with the scoop bucket while it is tilted forward.
- Add wheel weights for improved traction when using the scoop.
- To dump material from the bucket, squeeze the dump trigger and push the dump tube handle down. Release the trigger before returning the bucket to the upright position.
- To lower the bucket, squeeze the lift trigger and then lift up on the lift handle. If the trigger is hard to depress, you may need to push down on the lift handle while squeezing, and then lift up. Release the trigger before returning the bucket to the raised position.
- Do not exceed mowing speed (3 mph) when the front end scoop is attached to the tractor.



**CAUTION: TO AVOID POSSIBLE INJURY, MAKE SURE THAT NO ONE IS NEAR THE BUCKET BEFORE DUMPING THE BUCKET.**



**CAUTION: ALWAYS LOWER THE SCOOP BUCKET TO THE GROUND BEFORE LEAVING THE TRACTOR.**

# MAINTENANCE

## CUSTOMER RESPONSIBILITIES

- Read and follow the maintenance schedule and the maintenance procedures listed in this section.

| MAINTENANCE SCHEDULE<br>Fill in dates as you<br>complete regular service. | Service Dates   |                |              |                |  |  |  |  |  |  |  |  |
|---|-----------------|----------------|--------------|----------------|--|--|--|--|--|--|--|--|
|   | Before each use | After each use | Every season | Before storage |  |  |  |  |  |  |  |  |
| Check for loose fasteners   | X               |                |              |                |  |  |  |  |  |  |  |  |
| Cleaning  |                 | X              |              |                |  |  |  |  |  |  |  |  |
| Lubrication   |                 |                | X            |                |  |  |  |  |  |  |  |  |

## CHECK FOR LOOSE FASTENERS

- Before each use make a thorough visual check of the front end scoop for any bolts and nuts which may have loosened. Retighten any loose bolts and nuts.

## CLEANING

- After each use, clean off any dirt and debris from the scoop bucket lift frame.
- Before storing at the end of each season, rinse off the scoop bucket and scoop lift frame. Allow to dry thoroughly. Paint any exposed metal surfaces to protect from rust.
- Store in a clean, dry area.

## LUBRICATION

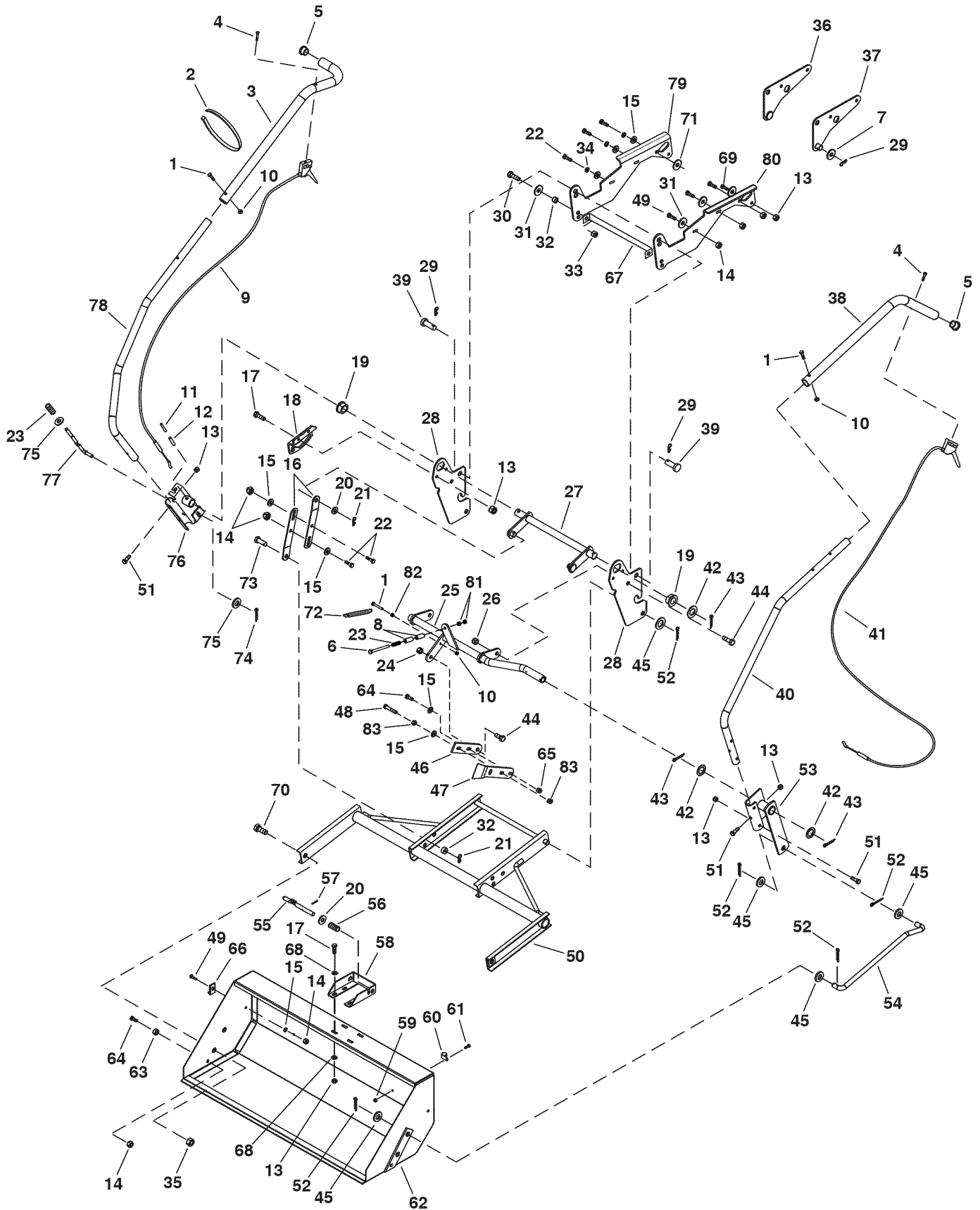
- Lightly oil all pivot points on the scoop lift mechanism.
- Lightly oil the surface on the scoop bucket where the attachment lift frame pivots.
- Apply a good grade of spray lubricant to the trigger assemblies on the lift handle and dump handle.

## TROUBLESHOOTING

| PROBLEM  | CAUSE   | CORRECTION   |
|--|---|--|
| Scoop won't lock into raised/transport position.                     | <ol style="list-style-type: none"> <li>1. Index rod is jamming.</li> <li>2. Frame is hitting tilt stop brackets.</li> </ol>   | <ol style="list-style-type: none"> <li>1. Apply grease to the bottom slot in the lift bracket, where the index rod slides</li> <li>2. Adjust the tilt stop brackets as instructed on page 16.</li> </ol> |
| Scoop bucket won't lock into level position after dumping.           | <ol style="list-style-type: none"> <li>1. Dump control pin does not align with the tilt bracket.</li> </ol>   | <ol style="list-style-type: none"> <li>1. Adjust the tilt bracket and lift straps as instructed on page 16.</li> <li>2. Adjust the stop bolt as instructed on page 16.</li> </ol>                        |
| Lift handle trigger won't release scoop from the transport position. | <ol style="list-style-type: none"> <li>1. Index rod is jamming.</li> <li>2. Lift cable is not adjusted properly.</li> </ol>   | <ol style="list-style-type: none"> <li>1. Apply grease to the bottom slot in the lift bracket, where the index rod slides.</li> <li>2. Adjust cable nuts as instructed on page 11.</li> </ol>            |
| Dump handle trigger won't release bucket to dump.                    | <ol style="list-style-type: none"> <li>1. Dump control cable is not adjusted properly.</li> <li>2. Pin stop bracket is not adjusted properly side to side.</li> </ol> | <ol style="list-style-type: none"> <li>1. Adjust parts as instructed in step 17 on page 12.</li> <li>2. Adjust parts as instructed in step 26 on page 15.</li> </ol>                                     |
| Bucket is becoming more difficult to tilt up or down.                | <ol style="list-style-type: none"> <li>1. Debris is lodged between bucket assembly and lift frame.</li> </ol>   | <ol style="list-style-type: none"> <li>1. Remove all debris from between the bucket assembly and the lift frame.</li> </ol>  |

# PARTS

## REPAIR PARTS FOR MODEL 486.248475



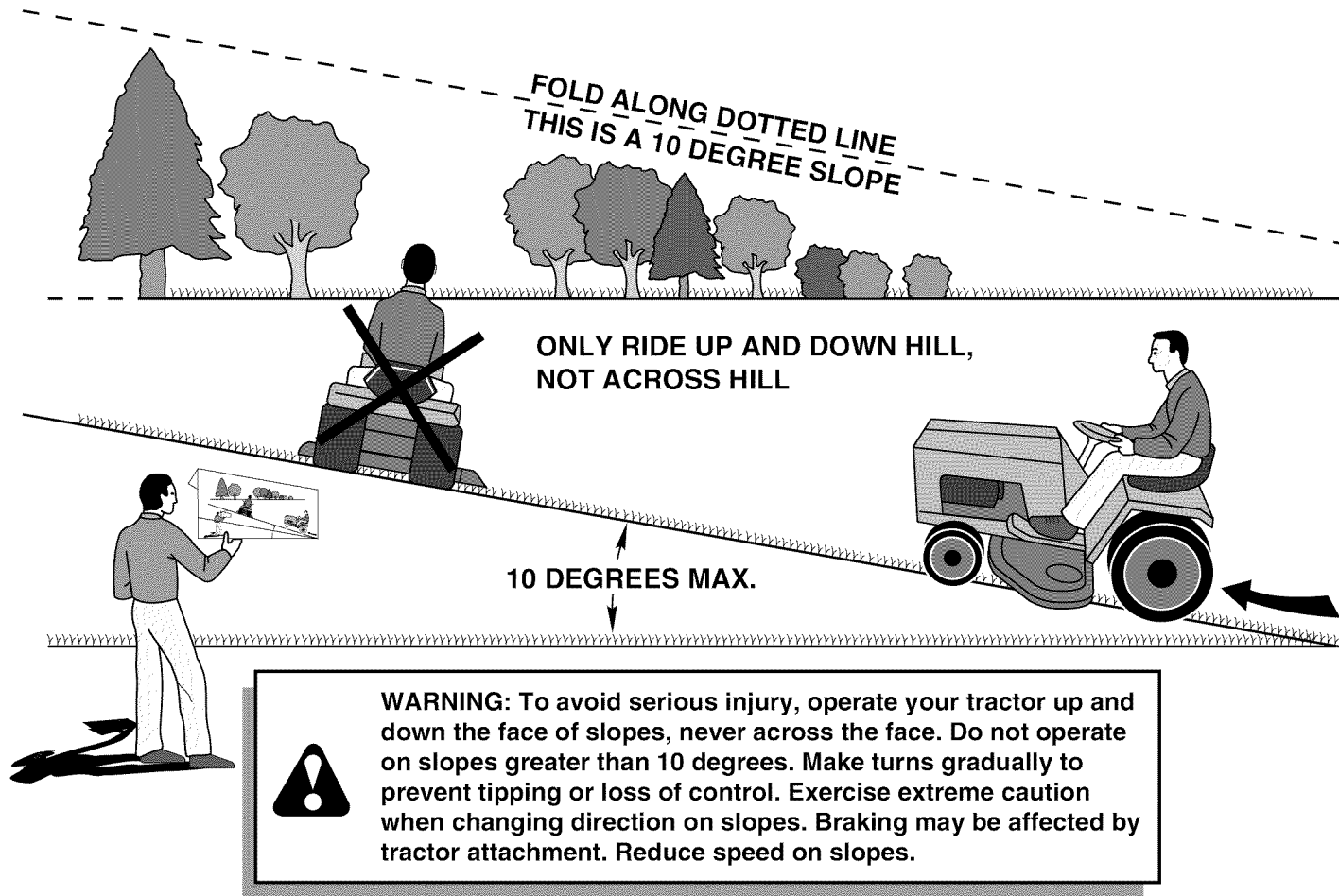
## REPAIR PARTS FOR MODEL 486.248475

| REF | PART NO.  | QTY | DESCRIPTION                         | REF | PART NO.  | QTY | DESCRIPTION                          |
|-----|-----------|-----|-------------------------------------|-----|-----------|-----|--------------------------------------|
| 1   | 1509-69   | 3   | Hex Bolt, 1/4-20 x 1-3/4" (Grade 5) | 43  | 43093     | 3   | Cotter Pin, 1/8" x 1-1/2"            |
| 2   | 726-0178  | 6   | Cable Tie                           | 44  | 710-0865  | 3   | Hex Bolt, 1/2-13 x 1" (Grade 5)      |
| 3   | 49265     | 1   | Lift Handle Extension               | 45  | R19212016 | 6   | Flat Washer, 5/8" x 1-1/4" x 16 Ga.  |
| 4   | 49266     | 2   | Oval Screw, 10-24 x 1-1/2"          | 46  | 25852     | 1   | Tilt Bracket Extension Strap         |
| 5   | 47674     | 2   | Plastic Plug, 1-1/4" O.D. Tube      | 47  | 25851     | 1   | Tilt Bracket                         |
| 6   | 47025     | 1   | Hex Bolt, 5/16-18 x 3-1/2" (Gr. 5)  | 48  | 43062     | 1   | Hex Bolt, 3/8-16 x 1-1/2" (Grade 5)  |
| 7   | 43009     | 2   | Flat Washer, 3/4"                   | 49  | 43350     | 8   | Bolt, Carriage 3/8-16 x 1" (Grade 5) |
| 8   | 23658     | 2   | Spacer, .39" x .56" x .62" L        | 50  | 64963     | 1   | Lift Frame Assembly                  |
| 9   | 49912     | 1   | Cable, Lift                         | 51  | 43084     | 5   | Hex Bolt, 5/16-18 x 1-3/4" (Grade 5) |
| 10  | 47189     | 3   | Nylock Nut, 1/4"                    | 52  | 43010     | 6   | Cotter Pin, 1/8" x 1-1/4"            |
| 11  | 47369     | 1   | Roll Pin, 3/16" x 1-3/4"            | 53  | 64968     | 1   | Dump Pivot Bracket                   |
| 12  | 47368     | 1   | Roll Pin, 5/16" x 1-3/4"            | 54  | 49273     | 1   | Dump Control Rod                     |
| 13  | 47810     | 14  | Nylock Nut, 5/16-18                 | 55  | 49268     | 1   | Dump Control Pin                     |
| 14  | HA21362   | 14  | Nylock Nut, 3/8-16                  | 56  | 48905     | 1   | Compression Spring                   |
| 15  | 43070     | 14  | Flat Washer, 3/8"                   | 57  | 46055     | 1   | Spring Pin, 1/8" x 1"                |
| 16  | 25350     | 4   | Lift Strap                          | 58  | 25335     | 1   | Pin Stop Bracket                     |
| 17  | 43063     | 7   | Hex Bolt, 5/16-18 x 1" (Grade 5)    | 59  | 47171     | 1   | Nylock Nut, #10-32                   |
| 18  | 25343     | 1   | Lift Bracket                        | 60  | HA23761   | 1   | Hose Clamp                           |
| 19  | 741-0192  | 2   | Flange Bearing with Flats           | 61  | 43346     | 1   | Truss-Head Bolt #10-32 x 5/8"        |
| 20  | R19171616 | 4   | Flat Washer, 1/2" x 1" (Small)      | 62  | 64962     | 1   | Bucket Assembly                      |
| 21  | 43055     | 4   | Hairpin Cotter, 3/32" x 1.8"        | 63  | 43015     | 2   | Hex Nut, 3/8-16                      |
| 22  | 43001     | 10  | Hex Bolt, 3/8-16 x 1" (Grade 5)     | 64  | 43087     | 3   | Hex Bolt, 3/8-16 x 1-1/4" (Grade 5)  |
| 23  | 732-0306  | 2   | Spring, Compression                 | 65  | 47572     | 1   | Nut, Hex 3/8-16 Lock Flanged         |
| 24  | 43262     | 1   | Hex Lock Nut, 1/2-13                | 66  | 26481     | 2   | Tilt Stop Bracket                    |
| 25  | 66258     | 1   | Tilt Anchor Assembly                | 67  | 25722     | 1   | Frame Brace                          |
| 26  | 48115     | 2   | Nylock Jam Nut, 1/2-13              | 68  | 43081     | 8   | Flat Washer, 5/16"                   |
| 27  | 63675     | 1   | Lift Arm Assembly                   | 69  | 44326     | 2   | Carriage Bolt, 5/16" x 1" (Grade 5)  |
| 28  | 25510     | 2   | Mounting Bracket                    | 70  | 710-0367  | 2   | Hex Bolt, 5/8-11 x 1-1/2" (Grade 5)  |
| 29  | 43343     | 4   | Hairpin Cotter, 3/32" x 2-5/16"     | 71  | 736-0247  | 2   | Washer, .41" x 1.25" x .156"         |
| 30  | R74780828 | 2   | Hex Bolt 1/2-13 x 1-3/4" (Grade 5)  | 72  | 43000     | 1   | Extension Spring                     |
| 31  | R19172410 | 8   | Flat Washer, 1/2" x 1-1/2" (Large)  | 73  | 44062     | 2   | Clevis Pin, 1/2" x 1"                |
| 32  | 24817     | 4   | Spacer, 0.52" x 0.75" x 0.5"        | 74  | 142       | 1   | Cotter Pin, 1/8" x 3/4"              |
| 33  | 712-3083  | 2   | Nylock Nut, 1/2-13                  | 75  | R19131316 | 2   | Flat Washer, 3/8" x 13/16" x 1/16"   |
| 34  | 43003     | 6   | Lock Washer, 3/8"                   | 76  | 63773     | 1   | Index Bracket Assembly               |
| 35  | 712-0261  | 2   | Nylock Nut, 5/8-11                  | 77  | 48049     | 1   | Index Rod                            |
| 36  | 63568     | 1   | Right (Short) Side Plate            | 78  | 49264     | 1   | Lift Handle Tube                     |
| 37  | 63569     | 1   | Left (Short) Side Plate             | 79  | 25562     | 1   | Right (Long) Side Plate              |
| 38  | 49270     | 1   | Dump Handle Tube Extension          | 80  | 25563     | 1   | Left (Long) Side Plate               |
| 39  | 711-0309  | 2   | Clevis Pin, 5/8" x 1-1/4"           | 81  | 43064     | 2   | Nut, Hex 5/16-18                     |
| 40  | 49271     | 1   | Dump Handle Tube                    | 82  | 43178     | 1   | Nut, Hex 1/4-20                      |
| 41  | 40173     | 1   | Dump Control Cable                  | 83  | 42210     | 2   | Nylock Jam Nut, 3/8-16               |
| 42  | 43601     | 3   | Washer, 1.59" x 1.032" x 0.60"      |     | 42086     |     | Owner's Manual                       |

\* Purchase Common Hardware Locally

# NOTES

# SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION OF TRACTOR WITH ATTACHMENT



1. Fold this page along dotted line indicated above.
2. Hold page before you so that its left edge is vertically parallel to a tree trunk or other upright structure.
3. Sight across the fold in the direction of hill slope you want to measure.
4. Compare the angle of the fold with the slope of the hill.

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