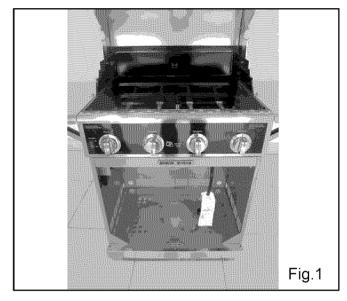
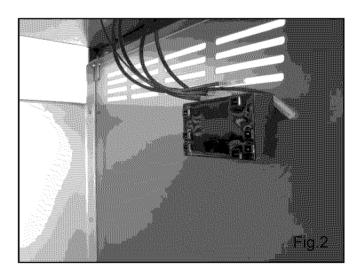
## FOR GRILL 16154, 23683

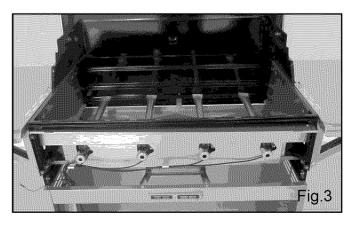
If the firebox bottom panel is rusted out and needs replacement, please follow following steps for replacement.

1. Place the grill on a flat, level surface. Open the lid and remove warming rack, grids and heat tents. Remove the doors from the cabinet. (Fig.1)

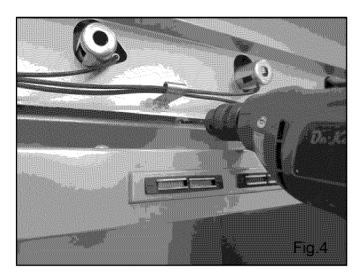


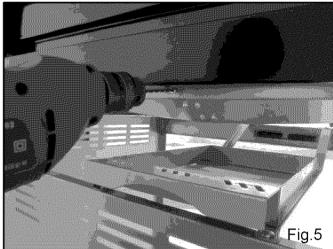
2. Remove the ignition wires from the igniter in the cabinet. Then, disassemble the control panel. (Fig.2)(Fig.3)



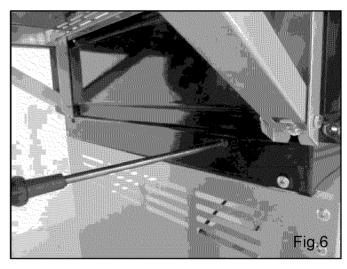


3. Remove the rivets on the front and back of the drip tray with a drill. (Fig.4)(Fig.5)

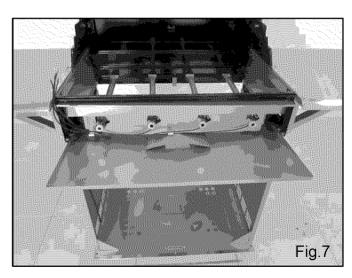




4. Remove the screws located at the right and left side of the firebox which connect the bottom panel to the firebox. Two screws at each side. (Fig.6)



5. Slide out the old bottom panel from the fire box, then replace it with a new one. Fasten the new panel to the fire box by using the screws provided. (Fig.7)



6. After all above steps complete, reassemble the control box, re-connect the ignition wires to the igniter. Return heat tents, grates, warming rack to its original location, then re-install the doors to the grill.