# MODEL NO. 298.586192

- owner's responsibilitý
- maintenance
- operation
- trouble shooting
- replacement parts

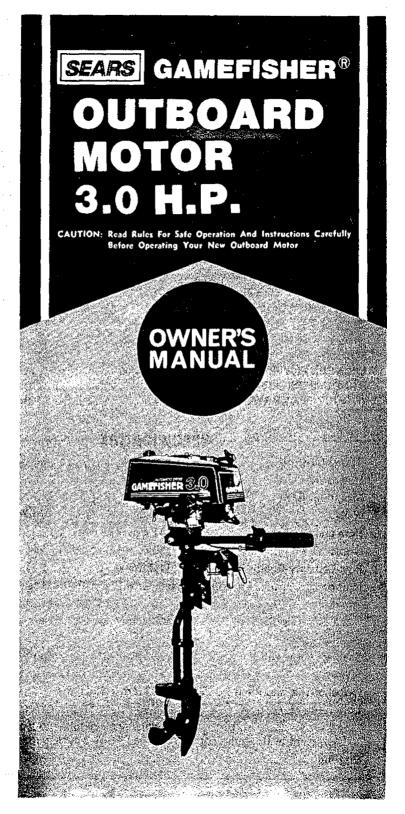


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	-
Type of Engine Air Cooled 2-Cycle	
Horsepower 3.00	
Maximum RPM	
Weight 24.3 Lbs. Approx.	
Bore and Stroke	
Displacement	
Fuel Capacity-Engine Tank (1.3 liters) 1-1/5 qt.	
Ignition Flywheel Magneto with Transisterized Electronic Ignitor.	
Spark Plug NGK BMR-6A or Champion RCJ-8	
Spark Plug Gap Setting (0.6 mm)	
Bearings (Engine)	
Bearings (Gear Hsg.) Ball & Oilite Bronze	
Starter	
Propeller Dia. and Pitch (182 mm x 130 mm) 7.17" x 5.12"	
Lub. (Gear Hsg.)	
Fuel Mixture 50 to 1 ratio of regular grade gasoline to 2-cycle outboard lubricant or its equivalent BIA certified TC-W 2-cycle outboard lubricant.	
Steering 243° Pivot Steering	

# Owner's Responsibility and Operating Safety Check List

# BE SURE TO READ AND DO THE FOLLOWING BEFORE OPERATING YOUR OUTBOARD MOTOR

# SAFETY CHECK LIST

- Learn and observe the boating laws of the U.S. Coast Guard, state, local authorities.
- 2. U.S. Coast Guard regulations require the following:
  - a. Provide an approved life-vest, type 1, 2 or 3, Personal Flotation Device for each person in boat. (Encourage passengers to wear them.)
  - b. If the boat exceeds 16 feet, also carry a type 4, throwable Personal Flotation Device,
- Do not fill fuel tank with motor running or near any flame or lighted smoking material.
- When loading boat distribute the load evenly, keep the load low; don't overload; don't stand in a small boat. Take weather and water conditions into account.
- Do not permit persons to ride on parts of the boat not designed for such use. Standing, bow riding and seat back or gunwale riding can be especially dangerous.

# OWNER'S RESPONSIBILITY

- 6. Read owner's manual before running your new outboard motor.
- Before starting, make sure your motor is securely mounted to boat transom with a safety chain. Tighten clamp stud handles securely by hand.
- Be sure to have pliers, screwdriver, spare spark plugs, wrench, shear pins and cotter pins in boat whenever leaving shore.
- Be sure to have an adequate supply of fuel (carry only in an approved container) on board. Use a good grade of regular gasoline with proper mixture, as cited in the Specifications.
- Occasionally check to be sure clamp stud handles on transom mounting bracket are tight.
- 11. IN CASE OF AN EMERGENCY, THE ENGINE CAN BE STOPPED BY DEPRESSING THE STOP BUTTON (IF SO EQUIPPED) OR PLACING CHOKE KNOB IN FULL CHOKE POSITION.
- 12. Keep an alert lookout. Serious accidents have resulted from failure to use eyes.
- Keep firefighting and lifesaving equipment in good condition and readily accessible at all times.
- Good housekeeping is even more important afloat than ashore. Cleanliness diminishes the probability of fire and tripping hazards.

# TIPS FOR TRAILERING OR AUXILIARY USE

15. When launching or loading boat on a trailer, place your outboard motor in the tilted storage position. Also when trailering your boat and outboard motor, keep outboard motor in upright (vertical) position on the boat transom. Outboard motors transported across rough roads in the "tilt" position could cause transom damage or mounting brackets to break off, losing your motor. If motor must be trailered in "tilt" position, a short length of 2 x 4 should be placed between the motor bracket and the motor leg. The motor leg should then be firmly tied down against the 2 x 4 to prevent any possible damage. Similar precautions should be taken if using the motor as an auxiliary power source for a sailboat or power boat. When using motor as an auxiliary power source, the use of an auxiliary adjustable position motor bracket is recommended.

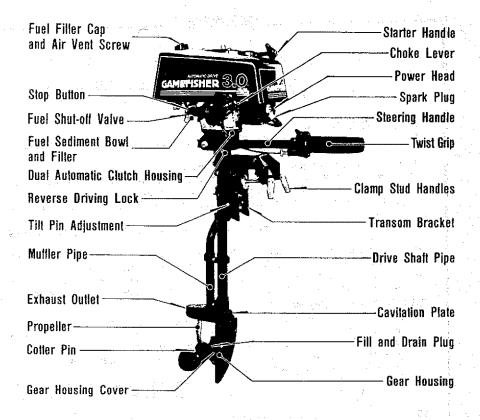


Figure 1

# MAINTENANCE

- 1. FEATURE INFORMATION
- This outboard motor has special design features as shown in Figure 1.
- b. Your selection of our Marine Products will provide you with many hours of enjoyable boating. To assure your complete satisfaction on the investment you have just made, we ask you to read this manual thoroughly before going afloat. Acquaint yourself with the particular areas of operation on your outboard motor as you read the step-by-step procedures. Keep in mind maximum performance is achieved only when the owner or operator is completely familiar with the operating instructions.
- c. Periodic servicing will be required. It is recommended that you consult your Sears Service Center when service is necessary. We will be happy to extend our facilities and assure prompt service.

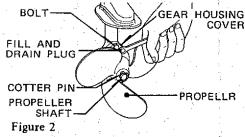




Figure 3

# MAINTENANCE

#### 2. LUBRICATION -- GEAR HOUSING

- a. The Gear Housing has been pre-lubricated at the factory; however, the grease level should be checked as follows using SAE 90 outboard motor grease. (See Figure 2).
  - (1) Prior to initial operation,
  - (2) After first four (4) hours of use.
  - Recheck after every fifty (50) hours running time.
  - (4) Replace with new lubricant at the end of your outboard motor season. This is important, as it removes any water from the gear housing and prevents possible corrosion to internal parts.
- To Check, Drain or Fill gear housing, follow these steps:
  - (1) Position outboard motor upright.
  - Remove drain plug and washer, then insert nozzle of gear lubricant tube into hole.
  - (3) Squeeze tube until lubricant is forced out around tube.
  - (4) Replace plug and washer. Be sure plug is tightened securely.
  - (5) To achieve complete drainage of lubricant, remove cotter pin, propeller and shear pin from propeller shaft, also, gear housing cover by unscrewing 2 bolts.
  - (6) When lubricant has completely drained, replace parts and refill gear housing using filling procedure above.
- For best results, lubricate propeller shaft with lithium grease every 30 to 60 days.

### 3. MUFFLER INSPECTION

- a. Periodically remove muffler cover by unscrewing screws and inspect for carbon build-up inside the muffler inlet and outlet, the exhaust port and the combustion chamber of the cylinder. Excessive carbon will prevent drawing the maximum power out of the engine. (See Figure 3).
- b. Care should be exercised while cleaning away carbon to prevent scratches to the surface of the engine components and dropping carbon inside of crankcase.

#### 4. PROLONGED STORAGE

- To store your outboard motor for prolonged storage, prepare outboard as follows:
  - (1) See paragraph on stopping procedures. (Ref. 10)
  - (2) When removing outboard motor from boat, allow all water to drain from unit.

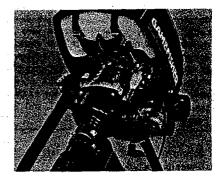
- (3) The outboard motor should be mounted on a stand vertically with power head up for storage.
- (4) Pull starter handle slowly until resistance is felt due to compression pressure, then stop. Release starter tension slowly to prevent engine from reversing rotation due to compression pressure. This position will close both the intake and exhaust ports for storage.
- (5) Drain and fill gear housing as outlined under Lubrication of Gear Housing. (Ref. 2)
- (6) Wipe exterior completely with fresh water cloth and then apply light coating of oil.
- b. When starting a new season, always use fresh gasoline. Last year's gasoline may have varnish deposits that will plug the carburetor jets, thus requiring a complete overhaul.
- c. To plan for the coming season, we recommend you contact your Sears Service Center before the new season for any service repair work required.

# **OPERATION**

#### 5. NEW AUTOMATIC CLUTCH

a. New automatic clutch. Based on a dual centrifugal clutch design, it allows the outboard prop to turn at very slow speeds or even come to a complete stop while the engine continues operating efficiently. It eliminates the need to shift gears by hand and prevents the engine from overheating and stalling at slow speeds.

When engine starts, motor is neutral. As throttle increases, sub clutch engages. At approx. 6 MPH, main clutch engages to provide direct drive for cruising.



#### 6. BOAT MOUNTING

 a. Mount the motor on the center of the boat transom (stern). (See Figure 4).

#### - CAUTION -

Hand tighten transom bracket and clamp stud handles simultaneously. Do not use a wrench or any other device that would cause damage to brackets. Occasionally check to be sure lamp stud handles on transom mounting bracket are tight. (See Figure 5).

 To obtain the best performance from your outboard, the following boat transom specifications are recommended: (See Figure 4).
 Transom Angle (See View 3):

Transom Height (See View 4):

- c. The angle of the motor column is easily adjusted by removing the Hitch Pin and changing the Tilt Lock Bracket Pin in the five (5) different angle position holes located on either side of the right or left Transom Mounting Brackets. Each angle position elevates five (5) degrees. Try center hole position first. (See Figure 6).
- d. To find the correct angle position, make a test run at full throttle with your usual loading in the boat. Always stop motor to change the Tilt Lock Bracket Pin. The correct angle position will have your boat traveling with the bow slightly higher than the stern, but should not porpoise (bow rises and falls rapidly and continuously). Be sure Tilt Lock Bracket Pin is always pushed completely through both Transom Mounting Brackets and Hitch Pin is secured.

#### - WARNING -

If the motor column is tilted too far outward, the boat is likely to porpoise or cavitate at full throttle, which can be dangerous because a cross wind or a wave could suddenly deflect the boat into a dangerous turn. Also, if the motor column is tilted too far inward, the bow of the boat will dig in, which can be dangerous when crossing a wake or in rough water. Do not run motor in the storage position. (See View 1 and 2, Figure 4).

e. Secure motor to boat with Safety Chain. Chain not included with motor.

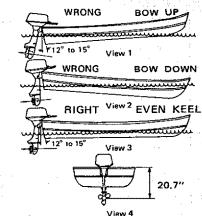


Figure 4



Figure 5

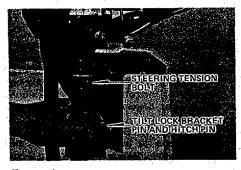


Figure 6

# 7. STEERING ADJUSTMENT

Tighten steering tension bolt using a spanner for desired steering effort. (See Figure 6).

#### - CAUTION -

There is a possibility of losing bolt if backed out too far,

# **OPERATION**

8. 2-CYCLE ENGINE FUEL MIXTURE
Use a good grade of regular gasoline. (See mixing table below.)

#### - CAUTION -

Always use BIA certified TC-W oil in the 50:1 ratio. Failure to do so may result in excessive spark plug fouling, piston scoring, or bearing failure. Do not under any circumstances, use multigrade, such as 10W-30, or other automobile oils.

If BIA certified oil is not available, use an SAE 30 or 40 2-cycle or outboard oil. We reserve the right to refuse warranty on parts which are damaged when using improper fuels or lubricants.

#### -WARNING -

Gasoline is highly flammable. Always mix in well ventilated area. Do not fill tank with motor running, nor near any flame or while smoking. Be sure vent screws and filler caps on tanks are finger tightened when transporting gasoline in the trunk of your automobile to prevent explosion.

	U.	S. Measure		
	Regular Gasoline	Amoun to be a		
	In Gallons	In Pints	In Oz	
FUEL MIXING	1 3 5 6	0.16 0.48 0.80 0.96	2.6 7.7 12.8 15.4	
TABLE 50:1	Metric Measure			
MIXTURE	Regular Gasoline	Amount of oil to be added		
	In Liters	s In Liters		
	1 5 10 20	0.02 0.10 0.20 0.40		

- 9. STARTING PROCEDURE (See Fig. 7 & 7A)
- a. Open air vent screw located on fuel filler cap by turning counterclockwise.
- b. Open fuel shut-off valve.
- c. Open throttle grip to half throttle.
- d. Move choke lever to "On" position.

#### -WARNING -

When starting outboard, the boat will move with a sudden burst of speed. Make sure you are well seated so as not to lose your balance with a fast start.

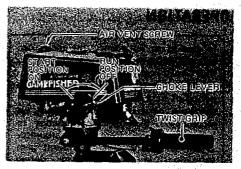


Figure 7

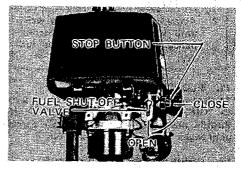


Figure 7A

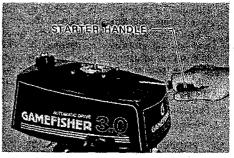


Figure 8

- e. Pull starter handle slowly until you feel starter engage. Then pull with rapid motion and allow the starter cord to retract slowly. (See Figure 8).
- f. After engine has started, gradually move choke lever to "Off" position while warming up the engine.
- Let engine idle for approximately 3 minutes before moving throttle grip to "Fast" position.

# 10. STOPPING PROCEDURE

To stop engine, move throttle grip to "Slow" position and press stop button (See Figure 7A)

# **OPERATION**

#### WARNING

In case of an Emergency, the engine can be stopped by moving the Choke Lever to Full Choke Position.

If the motor will not be operated for a period of time, if it is to be removed from the boat, or if it is to be tilted up, we recommend the following practice to prevent spillage from the carburetor throat and bowl and to prevent gum formations in the carburetor during storage:

- Close fuel shut-off valve and air vent screw at fuel filler cap.
- Allow motor to run at idling speed until it stops of its own accord, indicating the carburetor has run dry.



To clear engine of excess fuel, move choke lever to "Off" position and throttle grip to half throttle position. Pull recoil starter handle until engine starts and continues to run.

# 12. CARBURETOR ADJUSTMENTS

- a. Your motor has a idle adjusting screw and the idle speed has been preset at the factory. However, you may need to adjust the idle speed using Idle Adjusting Screw. Turn the Screw clockwise to increase motor speed and counter clockwise to decrease it. The idle speed adjustment must be done with throttle grip at full closed position and the idle speed should be as low as possible while the engine runs steady. (See Figure 9)
- Periodically check filter for dirt by unscrewing Sediment Bowl. (See Figure 12)

# 13. PROPELLER SHEAR PIN & COTTER PIN HOLDER

a. The Shear Pin is used for the purpose of protecting the Drive Train and Gears. The Shear Pin will not prevent the propeller from becoming damaged when striking an under water object. When shear pin is broken, the engine will continue to run, however, the propeller will not be rotating.

#### - CAUTION -

Stop engine immediately after shearing pin to avoid possible damage to the engine.

- To replace shear pin, shut off motor, remove cotter pin with pliers and slip off propeller. (See Figures 10 & 11).
- Replace with new shear pin located in shear pin and cotter pin holder. (See Figure 12).

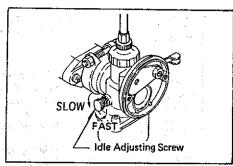


Figure 9

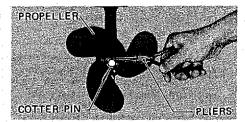


Figure 10

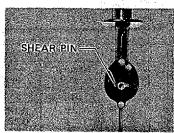


Figure 11



Figure 12

# **OPERATION**

# 14. FLYWHEEL MAGNETO IGNITION SYSTEM WITH TRANSISTERIZED ELECTRONIC IGNITOR

- The magneto ignition system consists of the following component parts: Flywheel, Transisterized Electronic Ignitor and Ignition Coil.
- Inspect the following if engine fails or is hard to start:
  - Spark plug as often as necessary. Be sure spark plug gap setting is .025" (0.6mm).
  - (2) Gasoline fuel supply and fuel shutoff valve should be open.
  - (3) Carburetor being starved of fuel.
- The correct spark plug for this motor is NGK BMR-6A or Campion RCJ-8.
- d. To test ignition system, remove spark plug and place against bare spot on metal part of motor away from cylinder spark plug hole and then pull starter cord several times. If a spark bridges the plug gap, the magneto is in good operating condition. The high tension lead wire must be connected to the plug for this check. If there is no spark, have the ignition checked at your Sears Service Center.



a. Always tilt motor by lifting on rear of shroud. DO NOT PUSH DOWN ON THE STEERING HANDLE. When removing the motor from the boat, raise the outboard in upward direction until the propeller clears the transom. Hold the motor upright long enough to allow all water to drain from the exhaust pipe. When you find it difficult to hold the motor upright, tighten the Center Bolt increasingly for desired effort. (See Figure 13).

#### -WARNING-

Although the engine is air cooled, it is possible to burn your hands on the engine block and upper portion of the column. Do not touch.

- b. It may be necessary to rotate the motor to one side before tilting the motor on the transom to remove leg from the water when installed on boats with thick transoms.
- c. Always carry outboard with the engine above the lower unit to prevent moisture from entering the engine through the exhaust ports.
- d: Steering handle serves as carrying handle as shown in Figure 14.

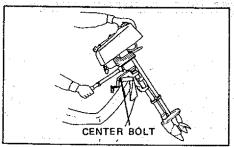


Figure 13

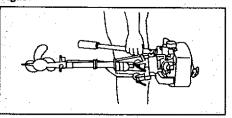


Figure 14

#### - WARNING -

If the motor will not be operated for a period of time, if it is to be removed from the boat, or if it is to be tilted up, we recommend the following practice to prevent spillage from the carburetor throat and bowl and to prevent gum formations in the carburetor during storage:

- Close fuel shut-off valve and air vent screw at fuel filler cap.
- Allow motor to run at idling speed until it stops of its own accord, indicating the carburetor has run dry.

# 16. SALT WATER OPERATION

To materially increase the life of all exposed parts and decorative finishes, follow the steps indicated below.

- Always tilt your motor out of the water when not in use.
- Never leave the lower unit in salt water overnight.
- Wipe exterior completely with fresh water cloth and then apply light coating of oil.
- d. Lubricate propeller shaft occasionally with a waterproof type of lubricant (Lithium Grease), thus enabling the propeller to be removed easily.
- e. It is good practice when operating in salt water to inspect your motor daily and to apply a light coating of grease to any part or area that shows evidence of corrosion or rust.
- Always remove motor from boat vertically, allowing water to drain from column before tilting the motor.

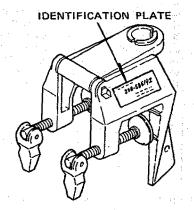
# TROUBLE SHOUTING CHECK LIST

No. Suppe	Signary On Starts On Start	Engine Chun	Se Company		*Take your outboard motor into any one of over 2000 Sears Service Units.	
X	X				Fuel Tank Empty	
×	×				Fuel Shut-Off Valve Closed	
×	×		×	×	Fuel Line Kinked or Pinched	
:	Х		×	x	Fuel Filter Dirty or Clogged	
X	Х		X	X	Vent Screw on Fuel Tank Filter Cap Closed	
Х	Х		X	X	Carburetor Passages Clogged or Dirty	•
Х	Х	Х	Х	X	Incorrect Fuel-Oil Mixture	
X	Х	Х	Х	×	Carburetor Out of Adjustment	
Х	X				Engine Flooded	:
Х	х	Х	Х	Χ.	Wrong Type Spark Plug	
Х	Х	X	X	X	Defective or Fouled Spark Plug	-
X		х			Defective Magneto	#
X					Spark Does Not Jump Spark Plug Gap	-
				X	Engine Out of Time	
Х	Х	Х	Х		Transisterized Electronic Ignitor out of order	*
Х	Х	Х	X	X	Weak Ignition Coil	•
Х		Х			Spark Plug Lead Wire Not Secured	
Х		х			Frayed or Cracked Lead Wire Insulation	*
Х	1.00	X		2.4	Disconnected. Grounded or Loose Wiring in Electrical System	. •
				Х	Propeller Bound by Foreign Objects (Fishing Line, Weeds, Etc.)	
X					High Tension Lead-Salt Water Build Up	

IMPORTANT INFORMATION
MODEL NUMBER: 298.586192
SERIAL NUMBER
DATE OF PURCHASE
•

# INSURE YOUR ENGINE

Many insurance companies including Allstate Insurance offer protection contracts for your boat and outboard engine. Insurance covering your own equipment against damage, theft, etc., as well as liability insurance for property damage and personal injury to others is available. It would be wise to contact your insurance agent for further information about adequate protection.



	OPERATING LOG							
DATE	NO. HRS. USED	GALS. FUEL USED	DATE	NO. HRS. USED	GALS. FUEL USED			
			. 1 . vg					

# REPLACEMENT PARTS FOR MODEL No.298.586192

# FIG. 1 ENGINE

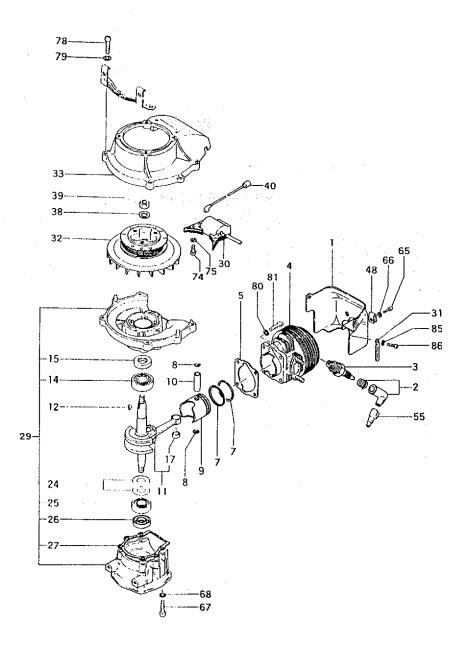
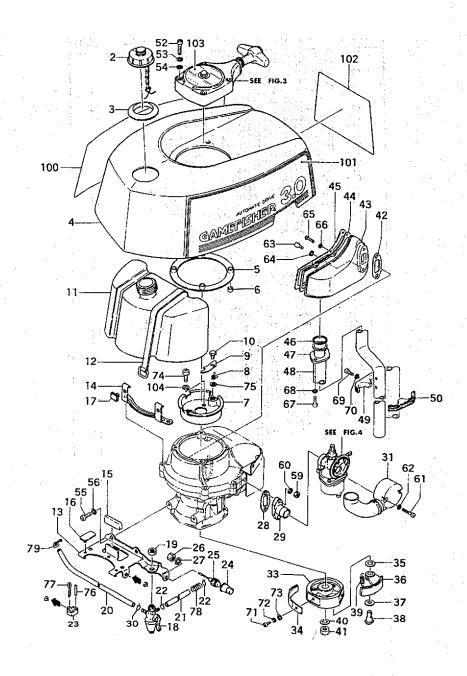


FIG.1 ENGINE

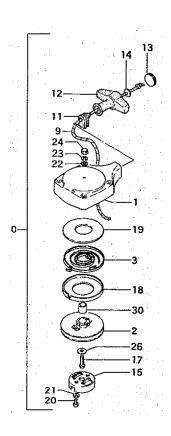
REF.No.	P.P.No.	PARTS NAME	Q'ty
1-001 1-003 1-003 1-004 1-007 1-008 1-0010 1-011 1-011 1-011 1-012 1-012 1-024 1-024 1-024 1-024 1-024 1-025 1-027 1-031 1-031 1-031 1-041 1-041 1-045 1-068	157-04006-900 018-00548-200 002-10200-803 017-10200-201 031-10100-201 031-10100-210 037-10100-210 037-10100-200 046-10242-800 099-81820-300 999-8173-000 999-8173-000 071-02007-210 071-02007-220 071-02007-220 071-02007-240 999-8153-000 099-8153-000 090-10200-202 072-10242-910 157-21854-800 155-21717-801 112-10201-200 992-01100-011 991-09100-001 178-01388-800 002-10200-201 0038-10388-800 002-10200-201 0038-10388-800	SPARK PLUG RUBBER COVER B SCREV 5X10 VASHER 5 SCREV 6X30 S.VASHER 6 SCREV 4X18 S.VASHER 4 SCREV 6X25 S.VASHER 6 S.VASHER 6 S.VASHER 5 S.VASHER 5 S.VASHER 5 S.VASHER 5	1 1 1 1 2 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1

# FIG.2 TANK, CLUTCH & MUFFLER



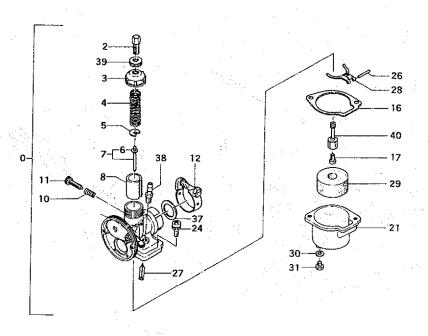
2-002   SSS-25100-002   TANK CAP ASS Y   1   2   2   2   2   3   3   3   3   5   5   5   6   2   0   1   N   1   1   1   1   1   1   1   1	Q'ty	NAME	PARTS	P.P.No.	REF.No.
2-004 300-35500-200 TANK CAP GASKET 1 2-005 305-35500-200 CUSHION RUBBER 1 2-006 859-00801-200 COLLAR 4 4 2-007 829-10201-201 STARTER PAWL BASE 1 2-008 790-10201-201 STARTER PAWL SPRING 2 2-010 788-10200-202 STARTER PAWL SPRING 2 2-011 401-35500-200 FUEL TANK BASE 1 2-012 401-35500-200 FUEL TANK BACKET COMP. 2 2-013 053-310200-201 STEP BOLT 2 2-014 654-10201-201 FUEL TANK BACKET COMP. 1 2-015 905-34501-200 FUEL TANK BRACKET COMP. 1 2-016 655-10201-201 FUEL TANK BRACKET B 1 2-016 655-10201-201 FUEL TANK CUSHION RUBBER 2 2-017 655-0141A-200 FUEL TANK CUSHION RUBBER 2 2-018 592-10201-900 FUET-COCK ASS'Y 1 2-021 594-09517-200 FUEL TANK CUSHION RUBBER 2 2-019 594-09517-200 FUEL TANK CUSHION RUBBER 2 2-019 594-09517-200 FUEL TANK CUSHION RUBBER 1 2-021 700-15008-116 FUEL PIPE SKRXI16 1 2-022 680-01004-200 CLIP 8 2 2-023 021-35100-201 FUEL TANK CUSHION RUBBER 1 2-024 266-0503-203 STOP BUTTON COWP. 1 2-025 170-01218-500 STOP BUTTON COWP. 1 2-026 180-01004-200 STOP BUTTON FUEL PARK 10 2-027 181-1004-200 STOP BUTTON COWP. 1 2-028 403-02000-201 INLET MANIFOLD GASKET 1 2-029 393-02500-201 INLET MANIFOLD GASKET 1 2-033 080-03113-200 CLIP 7.5 2-034 1210-35300-800 CLUTCH SFRING COMP. 3 2-035 358-1012-200 CLUTCH SFRING COMP. 3 2-036 357-1012-204 CLUTCH SFRING COMP. 3 2-037 359-1012-206 CLUTCH SFRING COMP. 3 2-038 357-1012-204 CLUTCH SFRING COMP. 3 2-037 359-1012-206 CUTTCH SFRING COMP. 3 2-038 357-1012-200 CUTTCH SFRING COMP. 3 2-037 359-1012-200 CUTTCH SFRING COMP. 3 2-038 357-1012-200 CUTTCH SFRING COMP. 3 2-039 342-10205-200 CUTTCH SFRING COMP. 3 2-036 900-1012-802 CUTTCH ASKET B 3 2-037 359-1012-200 CUTTCH SFRING COMP. 3 2-038 357-1012-200 CUTTCH SFRING COMP. 3 2-036 900-1012-802 CUTTCH SFRING COMP. 3 2-037 359-1012-200 CUTTCH SFRING COMP. 3 2-038 357-1012-200 CUTTCH SFRING COMP. 3 2-039 342-10205-200 MUFFLER PIPE STAYA 1 2-049 922-35500-200 MUFFLER PIPE STAYE 1 2-049 922-35500-200 MUFFLER PIPE SRAKET B 1 2-050 990-11050-012 NUFFLER BODY A 1 2-066 992-10050-041 NUFFLER BODY A 1 2-067 992-10050-041 NUFFLER BODY A 1 2-068 99	1			595-35100-902	2-002
2-008   \$59-00801-200   COLLAR   2-007   \$29-10201-201   STARTER PAWL BASE   1   2-008   790-10201-210   STARTER PAWL SPRING   2   2-010   783-10200-202   STARTER PAWL SPRING   2   2-011   401-35500-200   FUEL TANK BAND COMP.   2   2-012   603-02101-803   FUEL TANK BAND COMP.   2   2-013   853-10218-800   FUEL TANK BARCKET COMP.   1   2-014   654-10201-201   FUEL TANK BRACKET B   1   2-015   965-34501-200   THEL TANK USBION RUBBER   1   2-016   655-10201-200   FUEL TANK CUSBION RUBBER   2   2-017   855-0141A-200   FUEL TANK CUSBION RUBBER   2   2-018   5592-10201-900   PET-COCK ASS'Y   1   1   2-019   594-06517-200   PET-COCK ASS'Y   1   1   2-021   700-1508-116   FUEL PIPE 5X8X110   1   2-021   700-1508-116   FUEL PIPE 5X8X140   1   2-022   680-01004-200   CLIP 8   2   2-023   021-35100-201   FUH DUBBER   1   2-025   680-01004-200   CLIP 8   2   2-024   206-05503-203   STOP BUTTON COMP.   1   2-027   181-01004-200   STOP BUTTON FIXING NUT   1   2-033   347-01046-201   CLUTCH FIXING NUT   1   2-033   347-01046-201   CLUTCH SPRING COMP.   3   2-035   358-10112-200   CLUTCH SPRING COMP.   3   2-035   358-10112-200   CLUTCH SPRING COMP.   3   2-035   358-10112-200   CLUTCH SPRING COMP.   3   2-036   290-10112-800   CLUTCH SPRING COMP.   3   2-036   290-10112-800   CLUTCH SPRING COMP.   3   2-036   290-10112-800   CLUTCH SPRING COMP.   3   2-036   290-10100-001   NUFFLER ROSKET   1   2-047   2-043   347-10205-220   CLUTCH SPRING COMP.   3   2-047   2-055   290-1100-012   SCREV SX50   2-050   992-10050-042   S.VASHER 6   2-050   992-10050-042   S.VASHER 6   2-050   992-10050-042   S.VASHER 6   2-050   992-10060-042   S.VASHER 6   2-066   992-10060-042   S.VASHER 6   2-066   992-10060-042   S.VASHER 6   2	1	ī	TANK CAP GASKET	630-35500-200	
2-008   559-00801-200   COLLAR   2-007   329-10201-201   STARTER PAWL SASE   1   2-008   790-10201-210   STARTER PAWL SPRING   2   2-010   793-10200-202   STARTER PAWL SPRING   2   2-011   401-35500-200   FUEL TANK BAND COMP.   2   2-012   603-02101-803   FUEL TANK BAND COMP.   2   2-013   853-10218-800   FUEL TANK BARCKET COMP.   1   2-014   654-10201-201   FUEL TANK BRACKET B   1   2-015   965-34501-200   THEL TANK USHION RUBBER   1   2-016   655-10201-200   FUEL TANK CUSHION RUBBER   2   2-017   855-0141A-200   FUEL TANK CUSHION RUBBER   2   2-018   5592-10201-900   PET-COCK ASS'Y   1   1   2-019   594-00517-200   PET-COCK ASS'Y   1   1   2-021   700-15008-140   FUEL PIPE 5X8XII   1   2-022   680-01004-200   CLIP 8   2   2-023   3021-35100-201   FUH LOPER   4-5X8XI40   1   2-025   680-01004-200   CLIP 8   2   2-023   3021-35100-201   FUH LOPER   1   2-025   170-10218-800   STOP BUTTON COMP.   1   2-027   181-01004-200   STOP BUTTON FIXING NUT   1   2-027   181-01004-200   STOP BUTTON COMP.   1   2-027   181-01004-200   STOP BUTTON FIXING NUT   1   2-028   403-02000-201   INLET HANIFOLD GASKET   1   2-034   210-35300-800   CLUTCH STRING COMP.   3   2-035   358-10112-200   CLUTCH STRING COMP.   3   2-036   290-10112-800   CLUTCH STRING SKET   1   2-037   359-10112-204   CLUTCH STRING SKET   1   2-047   220-33500-200   NUFFLER ROBY & 1   2-047   220-33500-200   NUFFLER PIPE BRACKET B   1   2-047   220-33500-200   NUFFLER STRING COMP.   3   2-048   220-35500-200   NUFFLER STRING SKET   1   2-046   221-35500-200   NUFFLER STRING SKET   1   2-046   221-35500-200   NUFFLER STRING SKET   1   2-046   220-35500-200   NUFFLER STRING SKET   1   2-046   292-10050-042   S.VASHER 6   2   2-055   992-10060-042   S.VASHER	1	SEARS)			
2-007   329-10201-201   STARTER PAVI SPRING   2-008   700-10201-210   STARTER PAVI   SPRING   2-010   703-10200-201   STARTER PAVI   2-011   401-35500-200   FUBL TANK   2-012   603-02101-803   FUBL TANK   2-012   603-02101-803   FUBL TANK   2-013   603-02101-803   FUBL TANK   2-014   684-10201-201   FUBL TANK   2-014   684-10201-201   FUBL TANK   2-016   655-10201-200   FUBL TANK   CUSHIOR   RUBBER   2-016   655-10201-200   FUBL TANK   CUSHIOR   RUBBER   2-017   655-01414-200   FUBL TANK   CUSHIOR   RUBBER   2-018   592-10201-900   FET-COCK   ASS 'Y   1-2-020   700-15008-116   FUBL   FUBL   SASKI10   1-2-020   700-1508-116   FUBL   FUBL   SASKI10   1-2-020   700-1508-116   FUBL   FUBL   SASKI10   1-2-021   700-14508-140   FUBL   FUBL   SASKI10   1-2-022   680-01004-200   CLIP   8   2-023   201-35100-201   FUBL   FUBL   FUBL   SASKI10   1-2-023   170-10218-800   STOP   BUTTON   COVER   1-2-025   170-10218-800   STOP   BUTTON   FIXING   RUT   1-2-025   170-10218-800   STOP   BUTTON   FIXING   RUT   1-2-027   181-01004-200   SECIAL   S. VASHER   1-2-029   393-02500-201   INLET   MANIFOLD   GASKET   1-2-034   403-02000-201   INLET   MANIFOLD   GASKET   1-2-034   401-0201-900   AIR   CLEANER   ASS 'Y   1-2-035   358-10112-200   CLUTCH   VASHER   A   3-2-036   290-10112-802   CLUTCH   VASHER   A   3-2-036   290-10112-802   CLUTCH   SPRING   COMP   3-2-036   342-10205-220   CLUTCH   SPRING   COMP   3-2-037   359-10112-203   CLUTCH   SPRING   COMP   3-2-037   359-10112-203   CLUTCH   VASHER   B   3-2-038   357-10112-204   CLUTCH   SPRING   COMP   3-2-037   359-10112-200   CLUTCH   SPRING   COMP   3-2-037   359-10112-200   CLUTCH   SPRING   COMP   3-2-039   342-10205-220   CLUTCH   SPRING   COMP   3-2-037   359-10112-200   CLUTCH   SPRING   COMP   3-2-035   358-10112-200   CLUTCH   SPRING   COMP   3-2-035   390-1000-001   SUBFILER   SUBVER   3-2-036   SUBVER   3-2-036			COSHION RUBBER	305-35500-200	
2-008 780-10201-210 STARTER PAYL SPRING 2-010 788-10200-201 STARTER PAYL SPRING 2-011 401-35500-200 FUEL TANK 2-012 603-02101-803 FUEL TANK 2-013 653-10218-800 FUEL TANK BACKET COMP. 2-014 654-10201-201 FUEL TANK BRACKET B 1-015 985-34501-200 TANK SUPPORT RUBBER 2-015 655-0141A-200 FUEL TANK CUSHION RUBBER 2-017 655-0141A-200 FUEL TANK CUSHION RUBBER 2-018 592-10201-900 FUEL TANK CUSHION RUBBER 2-019 594-00517-200 PET-COCK FIXING RUT 2-020 700-15008-116 FUEL FIFE SX8XI10 2-021 700-14508-140 FUEL FIFE SX8XI40 1-02-021 700-14508-140 FUEL FIFE SX8XI40 1-02-022 1021-35100-201 FIR HOLDER 2-023 021-35100-201 FIR HOLDER 2-024 266-00503-203 STOP BUTTON COVER 1-02-025 170-10218-800 STOP BUTTON COVER 1-02-026 180-01004-200 STOP BUTTON FIXING NUT 1-02-027 181-01004-200 STOP BUTTON FIXING NUT 1-02-028 403-0200-201 INLET HANIFOLD GASKET 1-030 403-03113-200 CLIP 7.5 1-031 410-10201-900 AIR CLEANER ASS'Y 1-033 337-01048-201 CLUTCH YABHER A 2-034 210-35300-800 CLUTCH SPRING COMP. 3-035 358-10112-203 CLUTCH WASHER A 3-036 200-10112-802 CLUTCH SPRING COMP. 3-037 359-10112-203 CLUTCH SPRING COMP. 3-038 357-10112-204 CLUTCH SPRING COMP. 3-039 342-10205-220 CLUTCH SPRING COMP. 3-039 342-10205-220 CLUTCH SPRING COMP. 3-041 991-09100-001 NUFFLER GASKET 1-047 737-1010-001 NUFFLER FIPE BRACKET B 1-048 220-35500-200 NUFFLER BODY A 1-049 190-09100-001 NUFFLER PIPE BRACKET B 1-049 225-35500-200 NUFFLER PIP					
2-023   021-35100-201   PIN HOLDER   1   2-024   206-00503-203   STOP BUTTON COVER   1   1   1   1   1   1   1   1   1	1 1	42K	STAKTER PARE BY	700-10201-201	2-001
2-023   021-35100-201   PIN HOLDER   1   2-024   206-00503-203   STOP BUTTON COVER   1   1   2-025   170-10218-800   STOP BUTTON FONP.   1   1   2-026   180-01004-200   STOP BUTTON FONP.   1   1   2-027   181-01004-200   STOP BUTTON FIXING NUT   1   2-028   403-02000-201   INLET HANIFOLD GASKET   1   2-029   393-02500-201   INLET HANIFOLD GASKET   1   2-030   880-03113-200   CLIP 7.5   1   1   2-031   410-10201-900   AIR CLEANER ASS'Y   1   2-031   410-10201-900   AIR CLEANER ASS'Y   1   2-034   210-35300-800   CLUTCH SPRING COMP.   3   358-10112-200   CLUTCH SPRING COMP.   3   2-036   290-10112-802   CLUTCH ARM COMP.   3   2-036   290-10112-802   CLUTCH ARM COMP.   3   2-036   290-10112-204   CLUTCH SPRING COMP.   3   2-038   357-10112-204   CLUTCH SPRING   3   2-040   992-01100-011   WASHER B   3   3   2-040   992-01100-011   WASHER 10   1   2-041   991-09100-001   HUT 10 (L.H. THREAD)   1   2-042   737-10100-200   MUFFLER BODY A   1   2-044   737-10201-200   MUFFLER BODY A   1   2-045   717-10201-200   MUFFLER BODY B   1   2-046   221-35500-200   MUFFLER BODY B   1   2-048   220-35500-200   MUFFLER BODY B   1   2-049   225-35500-200   MUFFLER PIPE GASKET   1   2-050   227-35500-200   MUFFLER PIPE BRACKET B   1   2-050   992-10050-042   S. WASHER 5   2-055   990-11050-452   SCREV SX45   2-055   990-11060-021   NUT B   2-066   992-10060-042   S. WASHER 6   2-067   990-11060-252   SCREV SX12   2-068   992-10060-042   S. WASHER 6   2-067   990-11060-252   SCREV SX12   2-068   992-10060-042   S. WASHER 6   2-067   990-11060-252   SCREV SX12   2-069   990-11060-252   SCREV SX12   2-069   990-11060-252   SCREV SX12   2-070   992-10060-042   S. WASHER 6   2-071   990-11060-122   SCREV SX12   3-071   990-11060-122   SCREV	2	KING	SIRKIEK PATE SE	799-10201-210	2-000
2-023   021-35100-201   PIN HOLDER   1   2-024   208-00503-203   STOP BUTTON COVER   1   1   1   1   1   1   1   1   1	1 2		SIRKIDE FREL	702-10200-201	2-010
2-023   021-35100-201   PIN HOLDER   1   2-024   208-00503-203   STOP BUTTON COVER   1   1   1   1   1   1   1   1   1	โ		CHEL TANK	401-35500-201	2-011
2-023   021-35100-201   PIN HOLDER   1   2-024   208-00503-203   STOP BUTTON COVER   1   1   1   1   1   1   1   1   1	ż	COMP.	FUEL TANK BAHD	603-02101-803	2-012
2-023	ĩ	ET COMP.	FUEL TAXE BRACK	853-10218-800	2-013
2-023	1	(ET B	FUEL TANK BRACK	654-10201-201	2-014
2-023   021-35100-201   PIN HOLDER   1   2-024   206-00503-203   STOP BUTTON COVER   1   1   2-025   170-10218-800   STOP BUTTON FONP.   1   1   2-027   181-01004-200   STOP BUTTON FIXING NUT   1   2-028   403-02000-201   INLET HANIFOLD GASKET   1   2-029   393-02500-201   INLET HANIFOLD GASKET   1   2-030   880-03113-200   CLIP 7.5   1   1   2-031   410-10201-900   AIR CLEANER ASS'Y   1   2-031   410-10201-900   AIR CLEANER ASS'Y   1   2-034   210-35300-800   CLUTCH SPRING COMP.   3   2-035   358-10112-200   CLUTCH SPRING COMP.   3   2-036   290-10112-802   CLUTCH ARK COMP.   3   2-036   290-10112-802   CLUTCH ARK COMP.   3   2-037   359-10112-204   CLUTCH SPRING COMP.   3   2-038   357-10112-204   CLUTCH SPRING   3   2-040   992-01100-011   VASRER 10   2-041   991-09100-001   HUT 10   (L.H. THREAD)   1   2-041   737-10100-200   MUFFLER BODT   3   2-044   737-10201-200   MUFFLER BODY   8   1   2-044   737-10201-200   MUFFLER BODY   8   1   2-046   221-35500-200   MUFFLER BODY   8   1   2-048   220-35500-200   MUFFLER BODY   8   1   2-048   220-35500-200   MUFFLER BODY   8   1   2-050   227-35500-200   MUFFLER PIPE BRACKET   1   2-050   227-35500-200   MUFFLER PIPE BRACKET   8   1   2-055   990-11050-452   SCREV SX45   2-055   990-11050-452   SCREV SX45   2-056   992-10060-042   S. VASHER   5   2-066   992-10060-042   S. VASHER   6   2-067   990-11060-252   SCREV   SX12   2-068   992-10060-042   S. VASHER   6   2-067   990-11060-252   SCREV   SX12   2-068   992-10060-042   S. VASHER   6   2-067   990-11060-252   SCREV   SX12   2-068   992-10060-042   S. VASHER   6   2-067   990-11060-252   SCREV   SX12   2-067   990-11060-252   SCREV   SX12   3-068   990-110	1	BBER	TANK SUPPORT RU	965-34501-200	2-015
2-023	Š.	ON RUBBER	FUEL TANK CUSHI	855-10201-200	2-016
2-023	4	ION KOBBEK	LART TUNK CROK!	602-10201-000	2-011
2-023	1	RUT	DEL-CUCK PIAIRU	204-00213-300	2-010
2-023	lî	16	FUEL PIPE SXRYI	700-15008-118	2-020
2-023	1	X140	FUEL PIPE 4.5X8	700-14508-140	2-021
2-023   021-35100-201   PIN HOLDER   1   2-024   206-00503-203   STOP BUTTON COVER   1   1   2-025   170-10218-800   STOP BUTTON FONP.   1   1   2-027   181-01004-200   STOP BUTTON FIXING NUT   1   2-028   403-02000-201   INLET HANIFOLD GASKET   1   2-029   393-02500-201   INLET HANIFOLD GASKET   1   2-030   880-03113-200   CLIP 7.5   1   1   2-031   410-10201-900   AIR CLEANER ASS'Y   1   2-031   410-10201-900   AIR CLEANER ASS'Y   1   2-034   210-35300-800   CLUTCH SPRING COMP.   3   2-035   358-10112-200   CLUTCH SPRING COMP.   3   2-036   290-10112-802   CLUTCH ARK COMP.   3   2-036   290-10112-802   CLUTCH ARK COMP.   3   2-037   359-10112-204   CLUTCH SPRING COMP.   3   2-038   357-10112-204   CLUTCH SPRING   3   2-040   992-01100-011   VASRER 10   2-041   991-09100-001   HUT 10   (L.H. THREAD)   1   2-041   737-10100-200   MUFFLER BODT   3   2-044   737-10201-200   MUFFLER BODY   8   1   2-044   737-10201-200   MUFFLER BODY   8   1   2-046   221-35500-200   MUFFLER BODY   8   1   2-048   220-35500-200   MUFFLER BODY   8   1   2-048   220-35500-200   MUFFLER BODY   8   1   2-050   227-35500-200   MUFFLER PIPE BRACKET   1   2-050   227-35500-200   MUFFLER PIPE BRACKET   8   1   2-055   990-11050-452   SCREV SX45   2-055   990-11050-452   SCREV SX45   2-056   992-10060-042   S. VASHER   5   2-066   992-10060-042   S. VASHER   6   2-067   990-11060-252   SCREV   SX12   2-068   992-10060-042   S. VASHER   6   2-067   990-11060-252   SCREV   SX12   2-068   992-10060-042   S. VASHER   6   2-067   990-11060-252   SCREV   SX12   2-068   992-10060-042   S. VASHER   6   2-067   990-11060-252   SCREV   SX12   2-067   990-11060-252   SCREV   SX12   3-068   990-110	2		CLIP 8	680~01004-200	2-022
2-026 180-01004-200 STOP BUTTON FIXING NUT 2-027 181-01004-200 STOP BUTTON FIXING NUT 1 181-01004-200 STOP BUTTON FIXING NUT 2-028 403-02000-201 INLET MANIFOLD GASKET 1 2-029 393-02500-201 INLET MANIFOLD 2-030 880-03113-200 CLIP 7.5 1 2-031 347-01048-201 CLUTCH FLANGE 2-033 347-01048-201 CLUTCH FLANGE 1 2-034 210-35300-800 CLUTCH SPRING COMP. 3 2-035 358-10112-200 CLUTCH WASHER A 3 2-036 290-10112-802 CLUTCH WASHER A 3 2-037 359-10112-203 CLUTCH WASHER B 3 2-037 359-10112-203 CLUTCH SPRING 2-049 992-001100-011 WASHER 10 2-041 991-09100-001 HUT 10 (L.H. THREAD) 2-042 737-10100-200 HUFFLER BODY A 1 2-043 718-10201-200 HUFFLER GASKET 1 2-044 737-10201-200 HUFFLER GASKET 1 1 2-045 717-10201-200 HUFFLER BODY A 2-046 221-35500-200 HUFFLER BODY B 1 2-047 226-35500-200 HUFFLER PIPE GASKET 1 1 2-049 225-35500-200 HUFFLER PIPE STAY A 2-052 990-11050-452 SCREV 5X45 2-053 992-10050-042 S. WASHER 5 2-054 992-10060-021 HUT 6 2-064 992-10060-021 HUT 6 2-064 992-10060-021 HUT 6 2-065 992-10060-021 HUT 6 2-066 992-10060-021 S. WASHER 6 2-067 992-10060-022 SCREV 6X45 2-068 992-10060-024 S. WASHER 6 2-069 992-10060-024 S. WASHER 5 2-069 992-10060-024 S. WASHER 6 2-069 992-10060-024 S. WASHER 6 2-069 992-10060-024 S. WASHER 6 2-0692 992-10060-024 S. WASHER 6 2-0693 990-11060-252 SCREW SX12 2-0694 992-10060-042 S. WASHER 6 2-0699 990-11060-252 SCREW SX12 2-071 990-11060-252 SCREW SX12 3-354 SANDERS SANDE	1		PIN HOLDER	021-35100-201	2-023
2-026	1	ER	STOP BUTTON COV	266-00503-203	2-024
2-028 303-02500-201 INLET MANIFOLD GASKET 2-030 080-03113-200 CLIP 7.5 12-031 410-10201-900 AIR CLEANER ASS'Y 12-033 347-01046-201 CLUTCH FLANGE 11-035300-800 CLUTCH SPRING COMP. 32-036 290-10112-802 CLUTCH WASHER A 32-036 290-10112-802 CLUTCH WASHER A 32-037 359-10112-203 CLUTCH WASHER B 32-038 357-10112-204 CLUTCH SPRING 32-039 342-10205-220 CLUTCH SPRING 33-0312-040 992-01100-011 WASHER 10 2-041 991-09100-001 WUTCH SPRING 3-040 992-01100-011 WASHER 10 2-041 737-10100-200 MUFFLER GASKET 12-043 716-10201-200 MUFFLER GASKET 12-044 737-10201-200 MUFFLER BODY A 2-045 717-10201-200 MUFFLER BODY B 12-046 221-35500-200 MUFFLER BODY B 1-047 226-35500-200 MUFFLER PIPE GASKET 1-2-048 220-35500-200 MUFFLER PIPE STAY A 12-048 220-35500-200 MUFFLER PIPE BRACKET B 12-049 225-35500-200 MUFFLER PIPE BRACKET B 12-050 227-35500-200 MUFFLER PIPE BRACKET B 12-050 227-35500-200 MUFFLER PIPE BRACKET B 12-050 990-11050-452 SCREV 5X45 2-055 990-11050-452 SCREV SX45 2-055 992-10050-041 WASHER 5 2-056 992-10060-021 NUT B 2-068 992-10060-021 NUT B 2-069 992-10060-021 NUT B 2-069 992-10060-021 NUT B 2-069 992-10060-022 SCREV 4X30 2-060 992-10060-022 SCREV 4X30 2-061 990-11060-202 SCREV 4X30 2-062 992-10040-042 S. WASHER B 2-065 992-10040-042 S. WASHER B 2-066 992-10040-042 S. WASHER B 2-067 990-11060-252 SCREV 4X30 2-068 992-10060-042 S. WASHER B 2-069 992-10060-042 S. WASHER B 2-070 992-10060-042 S. WASHER B 2-071 990-11060-252 SCREW SX12 2-072 990-11060-252 SCREW SX12 2-073 990-11060-252 SCREW SX12 2-074 990-11060-252 SCREW SX12 2-075 990-11060-252 SCREW SX12 2-077 990-11060-252 SCREW SX12 2-077 990-11060-252 SCREW SX12 3-2077 990-11060-252 SCREW SX12 3-2077	1	IT.	SIUP BUTTUN CON	110~10218~800	2-025
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2-031	ī		INLET MANIFOLD	393-02500-201	2-029
2-035   358-10112-200   CLUTCH WASHER A   3   2-037   359-10112-802   CLUTCH WASHER B   3   3   357-10112-204   CLUTCH WASHER B   3   3   342-10205-220   CLUTCH STEP BOLT   3   342-10205-220   CLUTCH SPRING   3   2-040   992-01100-011   WASHER D   1   2-041   991-09100-001   NUT 10   (L.H. THREAD)   1   2-041   991-09100-001   NUT 10   (L.H. THREAD)   1   2-042   737-10100-200   MUFFLER GASKET   1   2-044   737-10201-200   MUFFLER BODY A   1   2-045   717-10201-200   MUFFLER BODY B   1   2-045   717-10201-200   MUFFLER BODY B   1   2-045   217-35500-200   MUFFLER BODY B   1   2-046   221-35500-200   MUFFLER PIPE STAY A   1   2-047   226-35500-200   MUFFLER PIPE STAY A   1   2-048   220-35500-200   MUFFLER PIPE BRACKET B   1   2-050   227-35500-200   MUFFLER PIPE BRACKET B   1   2-050   227-35500-200   MUFFLER PIPE BRACKET B   1   2-053   992-10050-042   S. WASHER 5   4   2-055   990-11050-452   SCREW SX45   4   2-055   990-1060-021   NUFFLER BODY B   2   2-064   992-10060-042   S. WASHER 6   2   2-068   992-10060-012   S. WASHER 6   2   2-069   991-01060-021   NUT 6   2   2-069   991-01060-022   S. WASHER 6   2   2-066   992-10060-042   S. WASHER 6   2   2-067   990-11060-122   SCREW 4X30   2   2-068   992-10060-042   S. WASHER 6   2   2-066   992-10060-042   S. WASHER 6   2   2-067   990-11060-252   SCREW 5X12   2   2-068   992-10060-042   S. WASHER 5   2   2-069   990-11060-252   SCREW 5X12   2   2-069   990-11060-252   SCREW 5X12   2   2-067   990-10060-042   S. WASHER 5   2   2-067   990-10060-042   S. WASHER 5   2   2-067   990-10060-042   S. WASHER 5   3   2-067   990-10060-042   S. WASHER 5   3   2-067   990-10600-042   S. WASHER 5	1		CLIP 7.5	680-03113-200	2-030
2-035   358-10112-200   CLUTCH WASHER A   3   2-037   359-10112-802   CLUTCH WASHER B   3   3   357-10112-204   CLUTCH WASHER B   3   3   32-10265-220   CLUTCH WASHER B   3   3   342-10265-220   CLUTCH SPRING   3   2-040   992-01100-011   WASHER 10   1   2-041   991-09100-001   WUT 10   (L.H. THREAD)   1   2-042   737-10100-200   WUFFLER GASKET   1   2-043   738-10201-200   WUFFLER BODY A   1   2-044   737-10201-200   WUFFLER BODY B   1   2-045   717-10201-200   WUFFLER BODY B   1   2-045   717-10201-200   WUFFLER BODY B   1   2-045   220-35500-200   WUFFLER PIPE GASKET   1   2-047   226-35500-200   WUFFLER PIPE STAY A   1   2-048   220-35500-200   WUFFLER PIPE STAY A   1   2-048   220-35500-200   WUFFLER PIPE BRACKET B   1   2-050   227-35500-200   WUFFLER PIPE BRACKET B   1   2-050   227-35500-200   WUFFLER PIPE BRACKET B   1   2-055   990-11050-452   SCREW SX45   4   2-055   990-10050-042   S. WASHER 5   4   2-055   990-10050-042   S. WASHER 5   2   2-056   992-10080-012   SCREW BX12   2   2   2-056   992-10080-012   SCREW WASHER 6   2   2-068   992-10080-012   S. WASHER 6   2   2-068   992-10040-042   S. WASHER 6   2   2-068   992-10040-042   S. WASHER 6   2   2-066   992-10040-042   S. WASHER 6   2   2-067   990-11050-122   SCREW WASHER 6   2   2-068   992-10040-042   S. WASHER 6   2   2-066   992-10040-042   S. WASHER 6   2   2-067   990-11050-122   SCREW WASHER 5   2   2-068   992-10060-042   S. WASHER 6   2   2-069   990-11060-252   SCREW WASHER 5   2   2-068   992-10060-042   S. WASHER 6   2   2-067   990-11060-252   SCREW WASHER 5   2   2-068   992-10060-042   S. WASHER 6   2   2-067   990-11060-122   SCREW SX12   2   2-068   992-10060-042   S. WASHER 6   1   2-077   990-10600-042   S. WASHER 5   3   2-077   990-10600-042   S. WASHER 6   3   3   3   3	1		AIR CLEANER ASS	410-10201-900	2-031
2-035   358-10112-200   CLUTCH   VASHER   A   200-10112-802   CLUTCH   VASHER   B   3   359-10112-203   CLUTCH   VASHER   B   3   359-10112-204   CLUTCH   VASHER   B   3   359-10112-204   CLUTCH   VASHER   B   3   359-10112-204   CLUTCH   VASHER   B   3   342-10205-220   CLUTCH   STEP   BOLT   3   32-1040   992-01100-011   VASHER   10   2-041   991-09100-001   NUTT   STEP   BOLT   3   3   3   3   3   3   3   3   3	i	ous .	CLUTCH FLANGE	347-01046-201	2-033
2-044	3	URF	CLUICH DEKING C	368-10112-2001	2-034
2-044 737-10201-200 MUFFLER GASKET 1 2-045 717-10201-200 MUFFLER BOYY B 1 2-046 221-35500-200 MUFFLER PIPE GASKET 1 2-047 226-35500-200 MUFFLER PIPE GASKET 1 2-048 220-35300-200 MUFFLER PIPE STAY A 1 2-049 225-35500-200 MUFFLER PIPE BRACKET A 1 2-050 227-35500-200 MUFFLER PIPE BRACKET B 1 2-051 990-11050-452 SCREW 5X45 4 2-052 990-11050-452 SCREW 5X45 4 2-053 992-10050-041 WASHER 5 4 2-054 992-10050-042 S. WASHER 5 2 2-056 992-10060-021 NUT 6 2 2-059 991-01080-021 NUT 6 2 2-050 991-01080-021 NUT 6 2 2-050 992-10040-042 S. WASHER 6 2 2-059 991-01080-021 SCREW 4X30 2 2-082 992-10040-042 S. WASHER 6 2 2-083 990-11040-302 SCREW 4X30 2 2-084 992-10080-042 S. WASHER 6 2 2-085 990-11040-302 SCREW 4X30 2 2-084 992-10080-042 S. WASHER 6 2 2-085 990-11040-322 SCREW 4X30 2 2-086 992-10040-042 S. WASHER 6 2 2-087 990-11050-122 SCREW 5X12 2 2-088 992-10040-042 S. WASHER 5 2 2-089 990-11050-122 SCREW 5X12 2 2-089 992-10050-042 S. WASHER 5 2 2-089 990-11080-252 SCREW 5X12 3 2-089 990-11050-122 SCREW 5X12 3 2-089 990-11050-123 SCREW 5X12 3 2-089 990-11050-123 SCREW 5X12 3 2-089 990-11050-124 SCREW 5X12 3 2-089 990-11050-	3		CLUICH PRSEEK A	200-10112-200	2-036
2-044	3		CLUTCH WASHER B	359-10112-203	2-037
2-044 737-10201-200 MBFFLER GASKET 1 2-045 717-10201-200 MBFFLER GASKET 1 2-046 221-35500-200 MBFFLER PIPE GASKET 1 2-047 226-35500-200 MBFFLER PIPE GASKET 1 2-048 220-35300-200 MBFFLER PIPE STAY A 1 2-049 225-35500-200 MBFFLER PIPE BRACKET A 1 2-050 227-35500-200 MBFFLER PIPE BRACKET B 1 2-050 290-11050-452 SCREW 5X45 4 2-053 992-10050-042 S. VASHER 5 4 2-054 992-10050-042 S. VASHER 5 4 2-055 992-10060-022 S. VASHER 6 2 2-056 992-10060-021 NUT 8 2 2-056 992-10060-021 NUT 8 2 2-056 992-10060-022 S. VASHER 6 2 2-059 991-01080-021 NUT 8 2 2-080 992-10040-042 S. VASHER 6 2 2-081 990-11040-302 SCREW 4X30 2 2-082 992-10040-042 S. VASHER 6 2 2-083 990-11040-302 SCREW 4X30 2 2-084 992-10040-042 S. VASHER 6 2 2-085 990-11040-322 SCREW 4X30 2 2-086 992-10040-042 S. VASHER 6 2 2-087 990-11050-122 SCREW 4X12 7 2-088 992-10040-042 S. VASHER 5 2 2-089 990-11050-122 SCREW 5X12 2 2-089 990-11050-122 SCREW 5X12 2 2-089 990-11050-122 SCREW 5X12 3 2-070 992-10050-042 S. VASHER 5 2 2-070 992-10060-042 S. VASHER 5 3 2-071 990-11050-122 SCREW 5X12 3 3-072 900-10050-012 S. VASHER 6 3 3-072 900-10050-012 S. VASHER 5 3 3-072 900-1050-012 S. VASHER 5 3 3-072 900-1050-012 S. VASHER 5 3 3-072 900-10050-012 S. VASHER 5 3 3-072 900-1050-012 S. VASHER 5 3	3	.T	CLUTCH STEP BOL	357-10112-204	2-038
2-044	3		CLUTCH SPRING	342-10205-220	2-039
2-044 737-10201-200 NUFFLER GASKET 1 2-045 717-10201-200 NUFFLER GASKET 1 2-046 221-35500-200 NUFFLER BDDY 8 1 2-047 226-35500-200 NUFFLER PIPE GASKET 1 2-048 220-35500-200 NUFFLER PIPE STAY A 1 2-048 225-35500-200 NUFFLER PIPE BRACKET A 1 2-050 227-35500-200 NUFFLER PIPE BRACKET A 1 2-050 227-35500-200 NUFFLER PIPE BRACKET B 1 2-050 2990-11050-452 SCREV 5X45 2-053 992-10050-042 S.VASHER 5 4 2-054 992-10050-042 S.VASHER 5 2 2-056 992-10060-042 S.VASHER 6 2 2-059 991-01060-021 NUT 6 2 2-061 990-11040-302 SCREV 4X30 2 2-061 990-11040-302 SCREV 4X30 2 2-063 992-10040-042 S.VASHER 6 2 2-064 992-10040-042 S.VASHER 6 2 2-065 990-11040-302 SCREV 8X20 2 2-064 992-10040-042 S.VASHER 6 2 2-065 990-11040-122 SCREV 8X20 2 2-066 992-10040-042 S.VASHER 6 7 2-067 990-11050-122 SCREV 5X12 7 2-068 992-10040-042 S.VASHER 6 7 2-069 992-10050-042 S.VASHER 6 7 2-069 992-10060-042 S.VASHER 6 7 2-070 992-10060-042 S.VASHER 6 7 2-071 990-11050-122 SCREV 6X25 1 1 2-071 990-11050-122 SCREV 5X12 3 3	į	man's "Starte	VASHER 10	992-01100-011	2-040
2-044   737-10201-200   NUFFLER GASKET   1   2-045   717-10201-200   NUFFLER BDDY 8   1   2-046   221-35500-200   NUFFLER BDDY 8   1   2-047   226-35500-200   NUFFLER PIPE GASKET   1   2-048   220-35500-200   NUFFLER PIPE STAY A   1   2-048   225-35500-200   NUFFLER PIPE BRACKET A   1   2-050   227-35500-200   NUFFLER PIPE BRACKET B   1   2-050   2990-11050-452   SCREV 5X45   4   2-053   992-10050-042   S. VASHER 5   4   2-054   992-10050-042   S. VASHER 5   4   2-055   992-10050-042   S. VASHER 6   2   2-056   992-10060-042   S. VASHER 6   2   2-056   992-10060-042   S. VASHER 6   2   2-061   990-11060-021   NUT 6   2   2-061   990-11040-302   SCREV 4X30   2   2-061   992-10060-042   S. VASHER 6   2   2-063   992-10060-042   S. VASHER 6   2   2-064   992-10060-042   S. VASHER 6   2   2-065   990-11040-302   SCREV 4X30   2   2-064   992-10060-042   S. VASHER 6   2   2-065   990-11050-122   SCREV 4X30   2   2-066   992-10060-042   S. VASHER 6   2   2-067   990-11050-122   SCREV 5X12   2   2-068   992-10050-042   S. VASHER 6   2   2-069   990-11050-122   SCREV 5X12   2   2-069   990-11050-122   SCREV 5X12   2   2-069   990-11050-122   SCREV 5X12   3   2-071   990-11050-122   SCREV 5X12   3   3   3   3   3   3   3   3   3	1.	KEAD)	NUT 10 (L.H. TH	991-09100-001	2-041
2-044	1		MALLTER AUSYSI	718-10201-2001	2-042
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2-052 990-11050-452 SCREW 5X45 2-053 992-10050-042 S. WASHER 5 2-055 992-10060-041 WASHER 5 2-055 992-11080-122 SCREW 6X12 2-056 992-10080-042 S. WASHER 6 2-050 991-01080-021 NUT 6 2-060 992-10080-021 NUT 6 2-061 990-11040-302 SCREW 4X30 2-062 992-10040-042 S. WASHER 6 2-063 990-11060-202 SCREW 6X20 2-064 992-10080-042 S. WASHER 4 2-063 990-11060-202 SCREW 6X20 2-064 992-10080-042 S. WASHER 6 2-065 990-11040-122 SCREW 4X12 2-066 992-10040-042 S. WASHER 6 2-067 990-11050-122 SCREW 5X12 2-068 992-10040-042 S. WASHER 6 2-069 992-10080-042 S. WASHER 6 2-069 990-11080-252 SCREW 6X25 1-069 990-11080-252 SCREW 6X25 1-069 990-11080-252 SCREW 5X12 2-070 992-10080-042 S. WASHER 6 2-071 990-11050-122 SCREW 5X12 3-072 990-11080-252 SCREW 5X12 3-073 990-11080-252 SCREW 5X12 3-074 990-11050-122 SCREW 5X12	1	,	KUFFLER BODY 8	717-10201-200	2-045
2-052 990-11050-452 SCREW 5X45 4 2-053 992-10050-042 S. WASHER 5 2-054 992-00050-041 YASHER 5 2-055 990-11080-122 SCREW 6X12 2 2-056 992-10080-042 S. WASHER 6 2-059 991-01080-021 NT 6 2-059 991-01080-021 S. WASHER 6 2-061 990-11040-302 SCREW 4X30 2 2-061 990-11040-302 SCREW 4X30 2 2-062 992-10040-042 S. WASHER 4 2-063 990-11080-202 SCREW 6X20 2 2-064 992-10080-042 S. WASHER 8 2-065 990-11040-122 SCREW 6X20 2 2-066 992-10040-042 S. WASHER 8 2-067 990-11040-122 SCREW 5X12 7 2-068 992-10040-042 S. WASHER 4 2-067 992-10080-042 S. WASHER 5 2-069 990-11080-252 SCREW 6X25 1 2-070 992-10080-042 S. WASHER 6 2-071 990-11080-252 SCREW 5X12 3	1	SKET	HUFFLER PIPE GA	221-35500-200	2-046
2-052 990-11050-452 SCREW 5X45 2-053 992-10050-042 S. VASHER 5 2-054 992-0050-041 VASHER 5 2-055 990-11050-122 SCREW 6X12 2-056 992-10060-042 S. VASHER 6 2-059 991-01060-021 NUT 6 2-059 991-01060-021 S. VASHER 6 2-061 990-11040-302 SCREW 4X30 2-061 990-11040-302 SCREW 4X30 2-062 992-10040-042 S. VASHER 4 2-063 990-11060-022 SCREW 6X20 2-064 992-10060-042 S. VASHER 6 2-065 990-11040-122 SCREW 4X12 2-066 992-10040-042 S. VASHER 6 2-067 990-11040-122 SCREW 5X12 2-068 992-10040-042 S. VASHER 4 2-067 990-11050-122 SCREW 5X12 2-068 992-10060-042 S. VASHER 5 2-0699 990-11060-252 SCREW 5X12 2-0699 990-11060-252 SCREW 5X12 2-070 992-10060-042 S. VASHER 6 1-2-071 990-11050-122 SCREW 5X12 2-071 990-11050-122 SCREW 5X12 3-2-072 990-10050-122 SCREW 5X12 3-2-071 990-11050-122 SCREW 5X12 3-2-072 990-10050-122 SCREW 5X12	1	AT A	MAKETER LILE 21	220-35500-200	2-047
2-052 990-11050-452 SCREW 5X45 4 2-053 992-10050-042 S. VASHER 5 2-055 992-00050-041 VASHER 5 2-055 992-11080-122 SCREW 6X12 2 2-056 992-10080-042 S. VASHER 8 2-059 991-01080-021 NNT 8 2-060 992-10080-021 S. VASHER 6 2-061 990-11040-302 SCREW 4X30 2 2-062 992-10040-042 S. VASHER 4 2-063 990-11080-202 SCREW 6X20 2 2-064 992-10080-042 S. VASHER 4 2-063 990-11080-202 SCREW 6X20 2 2-064 992-10080-042 S. VASHER 8 2-065 990-11040-122 SCREW 4X12 7 2-066 992-10040-042 S. VASHER 6 2-067 990-11050-122 SCREW 5X12 2 2-068 992-10050-042 S. VASHER 5 2-069 992-10050-042 S. VASHER 5 2-069 992-10050-042 S. VASHER 6 2-069 990-11080-252 SCREW 6X25 1 2-070 992-10080-042 S. VASHER 6 12-071 990-11050-122 SCREW 5X12 3 2-071 990-11050-122 SCREW 5X12 3 2-071 990-11050-122 SCREW 5X12 3	1	ACTET A	NUTTER FITC	220-33300-2001	2-040
2-053   992-10050-042   S.VASHER 5   4	i .	ACKET R	MAFFIER PIPE RR	227-35500-200	2-050
2-056 992-10050-042   S. WASHER 6 2 2-060 992-10050-012   S. VASHER 6 2 2-061 990-11040-302   S. CREW 4X30 2 2-082 992-10040-042   S. VASHER 4 2 2-063 990-11050-202   SCREW 6X20 2 2-084 992-10060-042   S. VASHER 6 2 2-085 990-11050-122   SCREW 4X12 7 2-086 992-10040-042   S. VASHER 4 7 2-087 990-11050-122   SCREW 5X12 2 2-088 990-11050-122   SCREW 5X12 2 2-089 990-11050-22   SCREW 5X12 2 2-089 990-11050-22   SCREW 5X12 3 2-070 992-10060-042   S. VASHER 6 1 2-071 990-11050-122   SCREW 5X12 3 2-072 992-10050-124   S. VASHER 6 1 2-071 990-11050-124   S. VASHER 6 1 3-072 900-10050-124   S. VASHER 5 1	4		SCREV 5X45	990-11050-452	2-052
2-056 992-10080-042 S. WASHER 6 2 2-080 992-10080-021 NUT 6 2 2-081 990-11080-012 S. WASHER 6 2 2-081 990-11040-302 SCREW 4X30 2 2-082 992-10040-042 S. WASHER 4 2 2-083 990-11080-202 SCREW 6X20 2 2-084 992-10080-042 S. WASHER 6 2 2-085 990-11040-122 SCREW 4X12 7 2-086 992-10040-042 S. WASHER 4 7 2-087 990-11050-122 SCREW 5X12 2 2-088 992-10050-042 S. WASHER 5 2 2-089 990-11080-252 SCREW 5X25 1 2-070 992-10080-042 S. WASHER 6 1 2-071 990-11050-122 SCREW 5X12 3 2-071 990-11050-122 SCREW 5X12 3 2-071 990-11050-122 SCREW 5X12 3	4		S. VASHER 5	992-10050-042	2-053
2-056 992-10080-042 S. WASHER 6 2 2-060 992-10080-021 NUT 6 2 2-061 990-11040-302 SCREW 4X30 2 2-062 992-10040-042 S. WASHER 4 2 2-063 990-11060-202 SCREW 6X20 2 2-064 992-10080-042 S. WASHER 6 2 2-065 990-11040-122 SCREW 4X12 7 2-066 992-10040-042 S. WASHER 4 7 2-067 990-11050-122 SCREW 5X12 2 2-068 992-10080-042 S. WASHER 5 2 2-069 990-11080-252 SCREW 5X12 2 2-069 990-11080-252 SCREW 5X12 2 2-070 992-10080-042 S. WASHER 5 1 2-071 990-11080-252 SCREW 5X12 3 2-071 990-11080-252 SCREW 5X12 3		1	VASHER 5	992-00050-041	2-054
2-059   991-01080-021   NUT 6   2   2-061   990-11040-302   SCREW 4X30   2   2-061   990-11040-302   SCREW 4X30   2   2-062   990-11040-042   S. WASHER 4   2   2-063   990-11080-202   SCREW 8X20   2   2-064   992-10080-042   S. WASHER 6   2   2-065   990-11040-122   SCREW 4X12   7   2-065   990-11040-122   SCREW 4X12   7   2-066   992-10040-042   S. WASHER 6   2   2-068   992-10040-042   S. WASHER 5   2   2-068   992-10050-042   S. WASHER 5   2   2-068   992-10050-042   S. WASHER 6   1   2-070   992-10060-042   S. WASHER 6   1   2-071   990-11050-122   SCREW 6X25   3   2-071   990-11050-122   SCREW 5X12   3   3   3   3   3   3   3   3   3	2		SCREW 6X12	990-11080-122	2-055
2-082 992-10040-042 S. WASHER 4 2 2-083 990-11080-202 SCKEW 6820 2 2-084 992-10080-042 S. WASHER 6 2 2-085 990-11040-122 SCKEW 4812 7 2-086 992-10040-042 S. WASHER 4 7 2-087 990-11050-122 SCKEW 5812 2 2-088 992-10050-042 S. WASHER 5 2 2-089 990-11080-252 SCKEW 6825 1 2-070 992-10080-042 S. WASHER 6 1 2-071 990-11050-122 SCKEW 5812 3 2-071 990-10050-122 SCKEW 5812 3	2		3. #83HEK B	882-10060-042	2-056
2-082 992-10040-042 S. WASHER 4 2 2-083 990-11080-202 SCREW 6820 2 2-084 992-10080-042 S. WASHER 8 2 2-085 990-11040-122 SCREW 4812 7 2-086 992-10040-042 S. WASHER 4 7 2-087 990-11050-122 SCREW 5812 2 2-088 992-10050-042 S. WASHER 5 2 2-089 992-10050-042 S. WASHER 5 1 2-070 992-10060-042 S. WASHER 6 1 2-071 990-11050-122 SCREW 6825 1 2-071 990-11050-122 SCREW 5812 3	5		S VASHED A	992-10080-021	2-080
2-082 992-10040-042 S. WASHER 4 2 2-083 990-11080-202 SCKEW 6820 2 2-084 992-10080-042 S. WASHER 6 2 2-085 990-11040-122 SCKEW 4812 7 2-086 992-10040-042 S. WASHER 4 7 2-087 990-11050-122 SCKEW 5812 2 2-088 992-10050-042 S. WASHER 5 2 2-089 990-11080-252 SCKEW 6825 1 2-070 992-10080-042 S. WASHER 6 1 2-071 990-11050-122 SCKEW 5812 3 2-071 990-10050-122 SCKEW 5812 3	2	5 6 6 6	SCREV 4X30	990-11040-302	2-061
2-089 990-11080-252 SCREW 6X25 1 2-070 992-10080-042 S. WASHER 6 1 2-071 990-11050-122 SCREW 5X12 3 2-072 990-10050-042 S. WASHER 5	2		S. VASHER 4	992-10040-042	2-082
2-089 990-11080-252 SCREW 6X25 1 2-070 992-10080-042 S. WASHER 6 1 2-071 990-11050-122 SCREW 5X12 3 2-072 992-10080-042 S. WASHER 5	2		SCREV 6X20	990-11080-202	2-063
2-089 990-11080-252 SCREW 6X25 1 2-070 992-10080-042 S. WASHER 6 1 2-071 990-11050-122 SCREW 5X12 3 2-072 992-10080-042 S. WASHER 5	2		S. VASHER B	992-10060-042	2-064
2-089 990-11080-252 SCREW 6X25 1 2-070 992-10080-042 S. WASHER 6 1 2-071 990-11050-122 SCREW 5X12 3 2-072 992-10050-042 S. WASHER 5	7		SUREV 4X12	990-11040-122	Z~085
2-089 990-11080-252 SCREW 6X25 1 2-070 992-10080-042 S. WASHER 6 1 2-071 990-11050-122 SCREW 5X12 3 2-072 990-10050-042 S. WASHER 5	9		O. TROUBE 4	000-11050-120	2-000
2-089 990-11080-252 SCREW 6X25 1 2-070 992-10080-042 S.WASHER 6 1 2-071 990-11050-122 SCREW 5X12 3 2-072 992-10080-042 S.WASHER 5	2		S VARIANCE	992-10050-122	2-088
2-070	ĩ		SCREW 6X25	990-11080-252	2-089
2-071   990-11050-122   SCREW 5X12   3   3   2-072   992-10050-042   S. WASHER 5   3   3   2-073   992-01050-041   WASHER 5   3   3   2-074   990-11060-121   SCREW 6X12   2-075   992-00050-011   SMALL WASHER 5   2   2-076   012-35500-200   SHEAR PIN   2   2-077   011-35100-200   COTTER PIN   2   2-078   702-30200-200   FUEL PIPE COIL   1   2-079   601-35580-900   MOSE CLAMP ASS'Y   1   2-100   330-35555-200   RIGHT SIDE WARK (SEARS)   1   2-101   331-35555-200   LEFT SIDE WARK (SEARS)   1	ī		S. VASHER 6	992-10060-042	2-070
2-072 992-10050-042 IS. WASHER 5 2-073 992-01050-041 VASHER 5 3 2-074 990-11060-121 SCREW 6X12 2-075 992-00050-011 SHALL WASHER 5 2-076 012-35500-200 SHEAR PIH 2-077 011-35100-200 COTTER PIH 2-078 702-30200-200 FUEL PIPE COIL 2-079 601-35560-900 HOSE CLAMP ASS'Y 1-100 330-35555-200 RIGHT SIDE HARK (SEARS) 1 2-101 331-35555-200 LEFT SIDE MARK (SEARS)	3		SCREV 5X12	990-11050-122	2-071
2-073 992-01050-041 YASHER 5 3 2-074 990-11060-121 SCREW 6X12 3 2-075 992-00050-011 SWALL VASHER 5 2 2-076 012-35500-200 SWEAR PIN 2 2-077 011-35100-200 COTTER PIN 2 2-078 702-30200-200 FUEL PIPE COIL 1 2-079 601-35565-0900 HOSE CLAMP ASS'Y 1 2-100 330-35565-200 RIGHT SIDE HARK (SEARS) 1 2-101 331-35555-200 LEFT SIDE WARR (SEARS) 1	3		S. VASHER 5	992-10050-042	2-072
2-075 992-00050-011 SMALL WASHER 5 2 2-076 012-35500-200 SHEAR PIN 2 2-077 011-35100-200 COTTER PIN 2 2-078 702-30200-200 FDEL PIPE COIL 1 2-079 601-35580-900 HOSE CLAMP ASS'Y 1 2-100 330-35555-200 LEFT SIDE WARK (SEARS) 1 2-101 331-35555-200 LEFT SIDE WARK (SEARS) 1	3		VASHER 5	992-01050-041	2-073
2-076 012-35500-200 SHEAR PIN 2 2-077 011-35100-200 COTTEX PIN 2 2-078 702-30200-200 FBEL PIPE COIL 1 2-079 601-35580-900 HOSE CLAMP ASS'Y 1 2-100 330-35555-200 RIGHT SIDE MARK (SEARS) 1 2-101 331-35555-200 LEFT SIDE MARK (SEARS) 1	3		CATA OYIS	990-11060-121	2-074
2-077   011-35100-200   COTTER PIN   2   2   2   2   2   2   2   2   2	2	A Section 1	onnon manas o Mid gagus	012-35500-200	2-078
2-078   702-30200-200   FUEL PIPE COIL   1   2-079   601-35550-900   HOSE CLAMP ASS'Y   1   2-100   330-35555-200   LEFT SIDE MARK (SEARS)   1   2-101   331-35555-200   LEFT SIDE MARK (SEARS)   1	2		COTTER PIN	011-35100-200	2-077
2-079   601-35560-900   HOSE CLAMP ASS'Y   1   1   2-100   330-35555-200   RIGHT SIDE MARK (SEARS)   1   1   1   1   1   1   1   1   1	1		FUEL PIPE COIL	702-30200-200	2-078
2-100   330-35555-200   RIGHT SIDE HARK (SEARS)   1   2-101   331-35555-200   LEFT SIDE HARK (SEARS)   1	1	Y [	HOSE CLANP ASS'	601-35560-900	2-079
2-101   331-3555-200   LEFT SIDE WARK (SEARS)   1	1.	(SEARS)	RIGHT SIDE HARK	330-35555-200	2-100 ]:
	1	(2RVK2)	LEFT SIDE MARK	331-35555-200	2-101
2-102   906-35555-200   NAME PLATE (SEARS)   1 2-103   336-35118-200   STARTER HARK (SEARS)   1	1	EADS)	BONE PLAIS (SEA) STARTER MADE (CI	5V0-35555-200    338-35118-200	2-102
2-104 1992-10060-012 IS. VASHER 6	3	LING/	S. VASHER 8	992-10060-012	2-104

# FIG.3 RECOIL STARTER



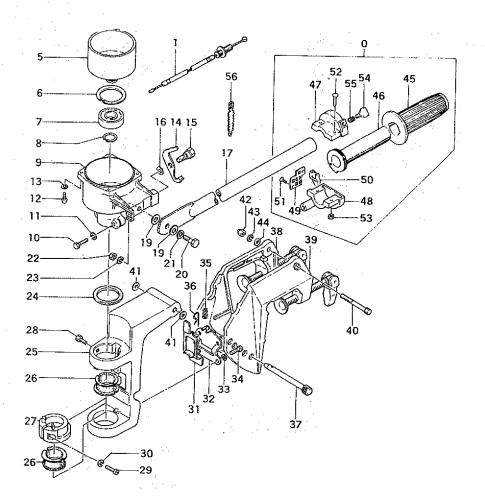
REF.No.	P.P.No.	PARTS NAME	Q'ty
3-000 3-001 3-002 3-009 3-011 3-013 3-014 3-015 3-018 3-018 3-020 3-020 3-021 3-022 3-023 3-024 3-030	783-01006-201 780-10201-200 785-10207-201 833-10207-201 833-10207-201 992-01040-011 773-10200-200 990-11050-251 778-10200-201 990-11050-122 992-10050-042 992-10050-042 991-41050-022	RECOIL STARTER BODY STARTER ROPE REEL RECOIL SPRING STARTER ROPE ROPE GUIDE STARTER HANDLE STARTER HANDLE CAP WASHER 4 PULLEY SHAFT/OUTER SCREW 5X25 RECOIL SPRING CASE RECOIL SPRING HOLDER SCREW 5X12 S. WASHER 5 S. WASHER 5 CAP RUT 5 STARTER WASHER	11111111111221111111

# FIG.4 CARBURETOR



t					
	REF.No.	P.P.No.	PARTS	NAME	Q'ty
	4-000 4-002 4-003 4-005 6-006 4-007 4-010 4-011 4-011 4-016 4-017 4-024 4-024 4-028 4-029 4-029 4-030 4-031	455-20217-900 597-20110-200 594-20200-200 594-20202-200 619-20202-200 593-20202-200 591-2005T-200 623-21700-200 623-21700-200 607-20110-200 507-20110-200 904-34040-100 805-20202-200 807-20110-200 904-34040-200 628-20202-200 804-20110-200 804-2012-200 804-2012-200 804-2012-200	CARBURETOR ASS' CABLE ADJUSTER BODY CAP THROTTLE VALVE THROTTLE SPRING JET NEEDLE CLIP JET NEEDLE ASS' THROTTLE VALVE ADJUST SPRING ADJUST SPRING ADJUST SPRING ADJUST SCREW OUTLET CLIP ASS FLOAT CHAMBER GAIN JET #74 FLOAT CHAMBER SCREW 4X10/S CHOKE PIN MEEDLE VALVE FLOAT ARM FLOAT DRAIN SCREW GASP DRAIN SCREW GASP	Y SPRING SEAT Y 004 0.5X1.5 .Y ASKET	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	4-037 4-038 4-039 4-040				1 1 1

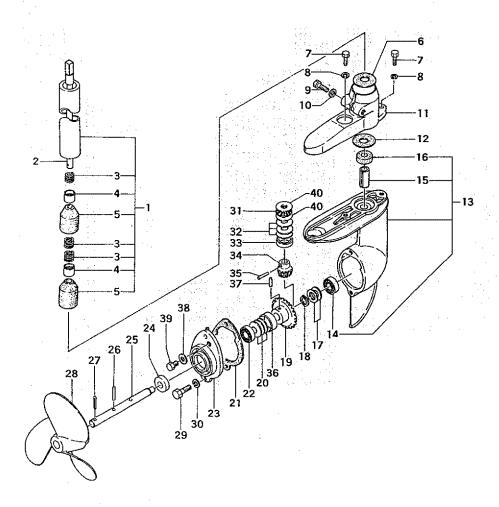
# HIG.5 HANDLE & BRACKET



#### TIV.D HANDLE & BRACKET

REF.No.	P.P.No.	PARTS	NAME	Q'ty
5-029 5-031 5-032 5-033 5-035 5-035 5-035 5-039 5-041 5-042 5-044 5-044 5-044 5-047 5-048 5-051 5-052 5-053 5-055	162-35500-200 990-21080-302 992-10080-041 1991-01080-021 992-10080-021 115-35300-201 115-35300-201 136-35500-201 1990-21060-102 990-11050-102 990-11050-122 137-35500-201 138-35500-201 138-35500-201 138-35500-201 138-35500-201 138-35500-201 129-35100-200 123-35500-200 123-35500-201 107-35118-801 108-35119-801 108-35119-801 108-35119-802 992-10000-042 992-10000-042 992-2000878-35552-200 876-35552-200 8776-35552-200 8776-35552-200 8776-35552-200 8776-35552-200 8776-35552-200 8776-35552-200	HEX. BOLT 6X25 S. VASHER 6 SCREW 5X20 S. VASHER 5 HANDLE STOPPER STEP BOLT WAVE VASHER 8 STEERING HANDLE HANDLE WASHER BOLT 8X30 WASHER 8 HINUT 8 S. WASHER 8 HINUST VASHER BOLT 6X10 SCREW 5X16 S. WASHER 5 S. WASHER 5 S. WASHER 6 S. WASHER 6 S. WASHER 7 SCREW 5X16 S. WASHER 7 SCREW 5X16 S. WASHER 7 SCREW 5X16 S. WASHER 7 S. WASHER 7 SCREW 5X16 SCRE	ONP. P. OOADD  COHP. COHP. COMP. SHING  SPRING	111111122441111111111111111111111111111

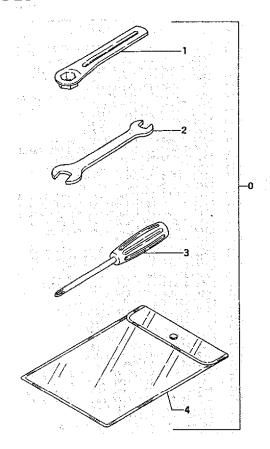
# FIG.6 DRIVE SHAFT PIPE & GEAR CASE



# FIG.6 DRIVE SHAFT PIPE & GEAR CASE

1		Т	<del>,                                      </del>		<b>,</b>
	REF.No.	P.P.No.	PARTS	NAME	Q'ty
	8-017 8-017 8-019 6-020 6-020 6-021 6-022 6-023 6-025 8-025 8-028 6-027 8-027 8-030 6-031 8-032 8-032 8-032 8-032 8-032 8-032 8-032 8-032 8-032	075-35300-800 088-35500-200 989-82101-521 039-35500-200 991-35500-200 990-21080-182 992-11060-042 990-21080-042 990-21080-042 034-35500-201 031-35500-201 031-35500-201 039-61600-000 031-35500-201 039-66102-209 171-35500-201 173-35500-201 173-35500-201 173-35500-201 173-35500-201 173-35500-201 074-35500-201 075-35500-201 075-35500-200 074-35500-200 074-35500-200 074-35500-200 074-35500-200 074-35500-200 074-35500-200 074-35500-200 074-35500-200 074-35500-200 074-35500-200 074-35500-200 074-35500-200 074-35500-200 075-35500-200 075-35500-200 075-35500-200 075-35500-200 075-35500-200 075-35500-200 075-35500-200 075-35500-200 075-35500-200 075-35500-200 075-35500-200 075-35500-200 075-35500-200 075-35500-200 075-35500-200	DRIVE SHAFT PIPE BOLT 8X18 S. VASHER 8 BOLT 8X40 S. VASHER 8 GEAR CASE HOLDER DRIVE SHAFT PIPE GEAR CASE ASY BALL BEARING *60 PLAIN BEARING OIL SEAL 10228 PROPELLER SHAFT PROPELLER SHAFT PROPELLER SHAFT PROPELLER SHAFT STOP RING C-10 E GEAR SHAFT SHIM GEAR SHAFT SHIM GEAR SHAFT SHIM GEAR SHAFT SHIM GEAR CASE GASKET BALL BEARING *60 GEAR CASE COVER OIL SEAL 12227 PROPELLER SHAFT SHEAR PIN COTTER PIR PROPELLER BOLT 6X18 S. WASHER 8 THRUST BEARING 1 DRIVE SHAFT SHIM DRIVE SHAFT SH	ASS'Y  LIP 015  GASKET  OO  SHIN A 0.10 SHIN A 0.20 SHIN A 0.30 SHIN A 1.0  V 0.10 0.20 0.30  01	11322122111111111111111111111111111111
L			<u></u>		

# FIG./ TOOLS



				· · · · ·
REF.No.	P.P.No.	PARTS	NAME	Q'ty
7-000 7-001 7-002 7-003 7-004		SPARK PLUG BOX SPAHNER 10X13 PLUS DRIVER 4	SPANNER	1 1 1 1 1 1
:				
		į		
			1 + 3+	
:				

MODEL NO. 298.586192

# SEARS GAMEFISHER® OUTBOARD MOTOR 3.0 H.P.



For quick service or repair, take your Outboard Motor to any Sears Service Unit throughout the U.S. and Canada. Each Service Unit is staffed by trained technicians, using Sears approved parts and repair procedures to ensure that we meet our pledge to you—"We service what we sell." Refer to the local telephone directory for the Sears Unit nearest you.

# HOW TO ORDER REPAIR PARTS

Refer to the Identification Plate for the complete model number when requesting service or replacement parts for your outboard motor.

All parts listed herein may be ordered from any Sears, Roebuck and Co.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

- 1. Model Number
  - 3. Part Name
- Part Number
- 4. Quantity

If the parts you need are not stocked locally, your order will be electronically transmitted to a Sears Repair Parts Distribution Center for expedited handling.

# FULL ONE YEAR WARRANTY ON OUTBOARD MOTOR

For one year from the first day of use of this outboard motor, when all instructions and procedures detailed in the Owner's Manual are followed. Sears will repair defects in material or workmanship which appear in the outboard motor, free of charge.

If the outboard motor is used for commercial or rental purposes, this warranty applies for only thirty days from the first day of use.

Warranty Service is available by simply returning the outboard motor or electronic trolling motor to the nearest Sears service center in the United States or Canada. Warranty is valid in country of purchase.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

# SEARS, ROEBUCK AND CO., DEPARTMENT 698/731A

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