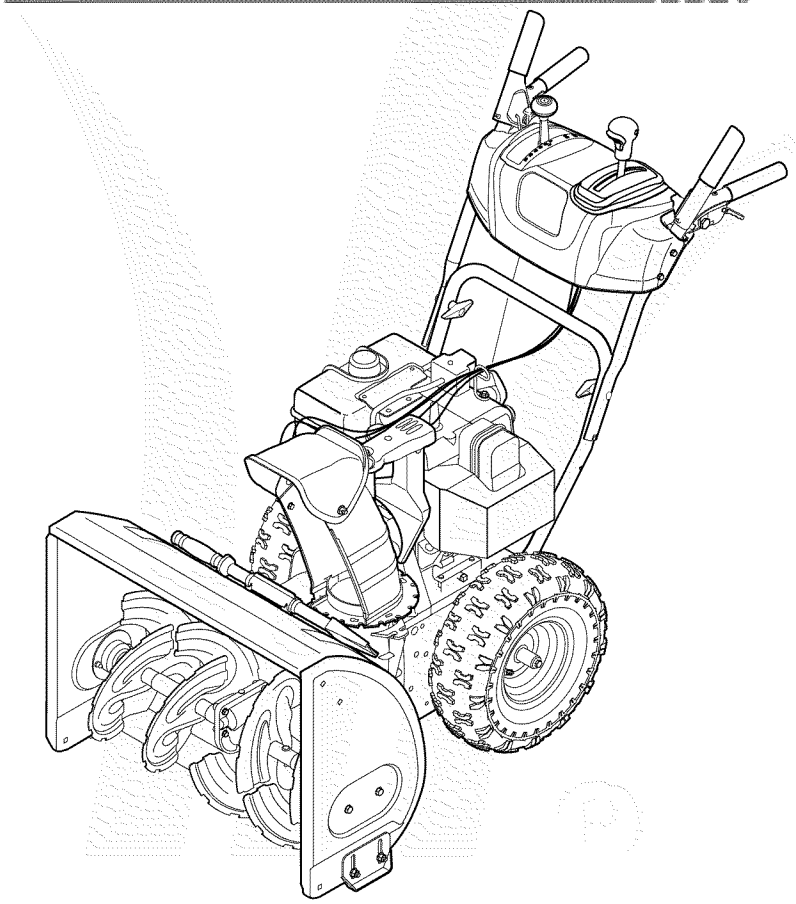
OPERATOR'S MANUAL

YARD-MAN by MTD



Two-Stage Snow Thrower

IMPORTANT

READ SAFETY RULES AND INSTRUCTIONS CAREFULLY BEFORE OPERATION

Warning: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 361131 Cleveland, Ohio 44136-0019.

For US Customers: MTD LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019
For Canadian Customers: MTD Products Ltd., P. O. Box 1386, KITCHENER, ONTARIO N2G 4J1

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6/3/2005

This Operator's Manual is an important part of your new snow thrower. It will help you assemble, prepare and maintain the unit for best performance. Please read and understand what it says.

Table of Contents

Finding and Recording Model Number

BEFORE YOU START ASSEMBLING
YOUR NEW EQUIPMENT,
please locate the model plate on the equipment and copy the the model number and the serial number to the sample model plate provided to the right. You can locate the model plate by standing at the operating position and looking down at the frame.

Model Number Numéro de modèle	Serial Number Numéro de sérier
XXXXXXXXXXX	XXXXXXXXXXX

YARD-MAN®
MTD LLC
CLEVELAND, OH 44136
MTD PRODUCTS LIMITED
KITCHENER, ON N2G 4J1
USA-www.mtdproducts.com 1-800-800-7310
CAN-www.mtdcanada.com 1-800-668-1238

Customer Support

Please do *NOT* return the unit to the retailer from which it was purchased, without first contacting Customer Support.

If you have difficulty assembling this product or have any questions regarding the controls, operation or maintenance of this unit, please call a Customer Support Representative.

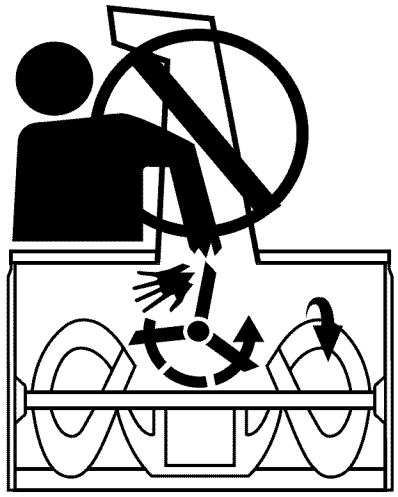
For US Customers: 1-330-220-4MTD (4683)or 1-800-800-7310

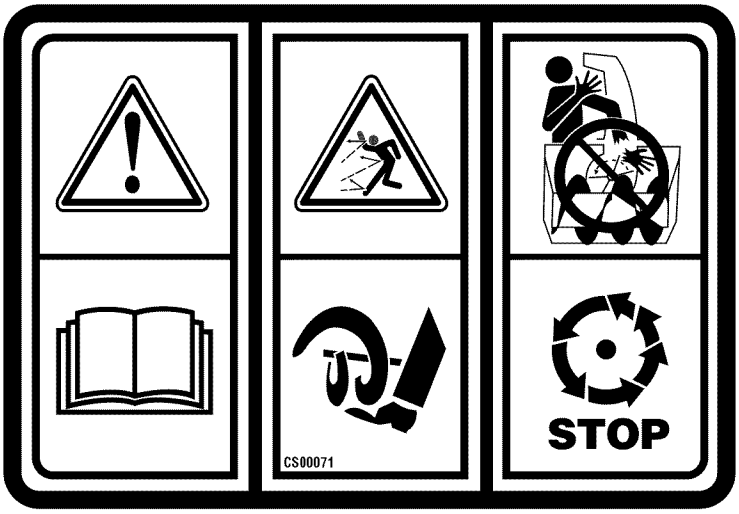
For Canadian Customers: 1-800-668-1238

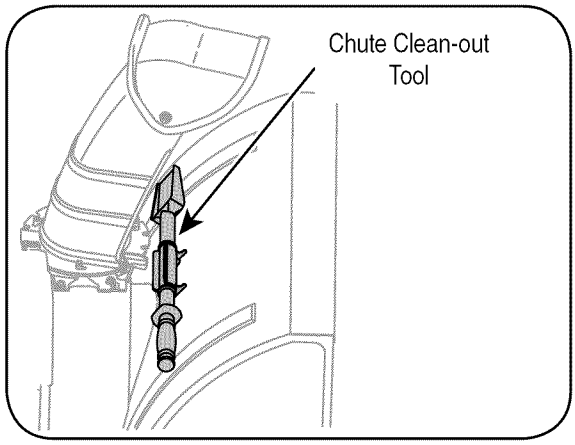
Please have your unit's model number and serial number ready when you call. See previous section to locate this information. You will be asked to enter the serial number in order to process your call.

1

Safety Labels







A **chute clean-out tool** is fastened to the top of the auger housing with a mounting clip. The tool is designed to clear a chute assembly of ice and snow.

This item is fastened with a cable tie at the factory. Cut the cable tie before operating the snow thrower.

WARNING: Never use your hands to clear a clogged chute assembly. Shut off engine and remain behind handles until all moving parts have stopped before using the clean-out tool to clear the chute assembly.

WARNING

This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol.

HEED ITS WARNING!

Your Responsibility

Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.

2

Safe Operation Practices

WARNING

This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol.

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WARNING: Engine Exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to State of California to cause cancer and birth defects or other reproductive harm.

DANGER: This machine was built to be operated according to the rules for safe operation in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

Training

1. Read, understand, and follow all instructions on the machine and in the manual(s) before attempting to assemble and operate. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
2. Be familiar with all controls and their proper operation. Know how to stop the machine and disengage them quickly.
3. Never allow children under 14 years old to operate this machine. Children 14 years old and over should read and understand the operation instructions and safety rules in this manual and should be trained and supervised by a parent.
4. Never allow adults to operate this machine without proper instruction.
5. Thrown objects can cause serious personal injury. Plan your snow-throwing pattern to avoid discharge of material toward roads, bystanders and the like.
6. Keep bystanders, helpers, pets and children at least 75 feet from the machine while it is in operation. Stop machine if anyone enters the area.
7. Exercise caution to avoid slipping or falling, especially when operating in reverse.

Preparation

1. Thoroughly inspect the area where the equipment is to be used. Remove all doormats, newspapers, sleds, boards, wires and other foreign objects, which could be tripped over or thrown by the auger/impeller.
2. Always wear safety glasses or eye shields during operation and while performing an adjustment or repair to protect your eyes. Thrown objects which ricochet can cause serious injury to the eyes.
3. Do not operate without wearing adequate winter outer garments. Do not wear jewelry, long scarves or other loose clothing, which could become entangled in moving parts. Wear footwear which will improve footing on slippery surfaces.
4. Use a grounded three-wire extension cord and receptacle for all units with electric start engines.
5. Adjust collector housing height to clear gravel or crushed rock surfaces.
6. Disengage all control levers before starting the engine.
7. Never attempt to make any adjustments while engine is running, except where specifically recommended in the operator's manual.
8. Let engine and machine adjust to outdoor temperature before starting to clear snow.
9. To avoid personal injury or property damage use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive. Serious personal injury can occur when gasoline is spilled on yourself or your clothes, which can ignite. Wash your skin and change clothes immediately.
   a. Use only an approved gasoline container.
   b. Extinguish all cigarettes, cigars, pipes and other sources of ignition.
   c. Never fuel machine indoors.
   d. Never remove gas cap or add fuel while the engine is hot or running.
   e. Allow engine to cool at least two minutes before refueling.
   f. Never over fill fuel tank. Fill tank to no more than ½ inch below bottom of filler neck to provide space for fuel expansion.
   g. Replace gasoline cap and tighten securely.
   h. If gasoline is spilled, wipe it off the engine and equipment. Move machine to another area. Wait 5 minutes before starting the engine.
   i. Never store the machine or fuel container inside where there is an open flame, spark or pilot light (e.g. furnace, water heater, space heater, clothes dryer etc.).
   j. Allow machine to cool at least 5 minutes before storing.

Operation

1. Do not put hands or feet near rotating parts, in the auger/impeller housing or chute assembly. Contact with the rotating parts can amputate hands and feet.
2. The auger/impeller control lever is a safety device. Never bypass its operation. Doing so makes the machine unsafe and may cause personal injury.
3. The control levers must operate easily in both directions and automatically return to the disengaged position when released.
4. Never operate with a missing or damaged chute assembly. Keep all safety devices in place and working.
5. Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless and deadly gas.
6. Do not operate machine while under the influence of alcohol or drugs.
7. Muffler and engine become hot and can cause a burn. Do not touch.
8. Exercise extreme caution when operating on or crossing gravel surfaces. Stay alert for hidden hazards or traffic.
9. Exercise caution when changing direction and while operating on slopes.
10. Plan your snow-throwing pattern to avoid discharge towards windows, walls, cars etc. Thus, avoiding possible property damage or personal injury caused by a ricochet.
11. Never direct discharge at children, bystanders and pets or allow anyone in front of the machine.
12. Do not overload machine capacity by attempting to clear snow at too fast of a rate.
13. Never operate this machine without good visibility or light. Always be sure of your footing and keep a firm hold on the handles. Walk, never run.
14. Disengage power to the auger/impeller when transporting or not in use.
15. Never operate machine at high transport speeds on slippery surfaces. Look down and behind and use care when backing up.
16. If the machine should start to vibrate abnormally, stop the engine, disconnect the spark plug wire and ground it against the engine. Inspect thoroughly for damage. Repair any damage before starting and operating.
17. Disengage all control levers and stop engine before you leave the operating position (behind the handles). Wait until the auger/impeller comes to a complete stop before unclogging the chute assembly, making any adjustments, or inspections.
18. Never put your hand in the discharge or collector openings. Always use the clean-out tool provided to unclog the discharge opening. Do not unclog chute assembly while engine is running. Shut off engine and remain behind handles until all moving parts have stopped before unclogging.
19. Use only attachments and accessories approved by the manufacturer (e.g. wheel weights, tire chains, cabs etc.).
20. If situations occur which are not covered in this manual, use care and good judgment. Call customer assistance for the name of your nearest servicing dealer.

Maintenance & Storage

1. Never tamper with safety devices. Check their proper operation regularly.
2. Disengage all control levers and stop the engine. Wait until the auger/impeller come to a complete stop. Disconnect the spark plug wire and ground against the engine to prevent unintended starting before cleaning, repairing, or inspecting.
3. Check bolts and screws for proper tightness at frequent intervals to keep the machine in safe working condition. Also, visually inspect machine for any damage.
4. Do not change the engine governor setting or over-speed the engine. The governor controls the maximum safe operating speed of the engine.
5. Snow thrower shave plates and skid shoes are subject to wear and damage. For your safety protection, frequently check all components and replace with original equipment manufacturer's (OEM) parts only. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
6. Check controls periodically to verify they engage and disengage properly and adjust, if necessary. Refer to the adjustment section in this operator's manual for instructions.
7. Maintain or replace safety and instruction labels, as necessary.
8. Observe proper disposal laws and regulations for gas, oil, etc. to protect the environment.
9. Prior to storing, run machine a few minutes to clear snow from machine and prevent freeze up of auger/impeller.
10. Never store the machine or fuel container inside where there is an open flame, spark or pilot light such as a water heater, furnace, clothes dryer etc.
11. Always refer to the operator's manual for proper instructions on off-season storage.

Do not modify engine

To avoid serious injury or death, do not modify engine in any way. Tampering with the governor setting can lead to a runaway engine and cause it to operate at unsafe speeds. Never tamper with factory setting of engine governor.

Notice regarding Emissions

Engines which are certified to comply with California and federal EPA emission regulations for SORE (Small Off Road Equipment) are certified to operate on regular unleaded gasoline, and may include the following emission control systems: Engine Modification (EM) and Three Way Catalyst (TWC) if so equipped.

2

Safe Operation Practices

WARNING

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HEED IT'S WARNING!

Your Responsibility
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3 Setting Up Your Snow Thrower

NOTE: References to right or left side of the snow thrower are determined from behind the unit in the operating position.

NOTE: This Operator's Manual covers several models, handle panels, lights and chute cranks are some features that may vary by model. Not all features referenced in this manual are applicable to all snow thrower models.

NOTE: Two replacement auger shear pins are included with this manual (or stowed in the plastic handle panel). Refer to Augers in the Maintainance Section for more information regarding shear pin replacement.

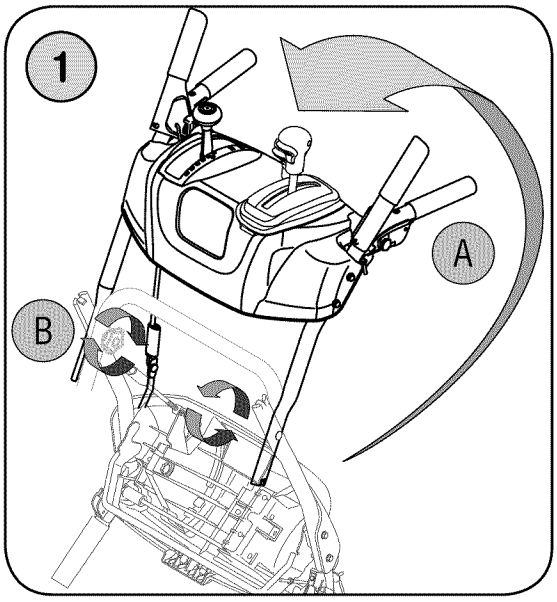


Figure 1

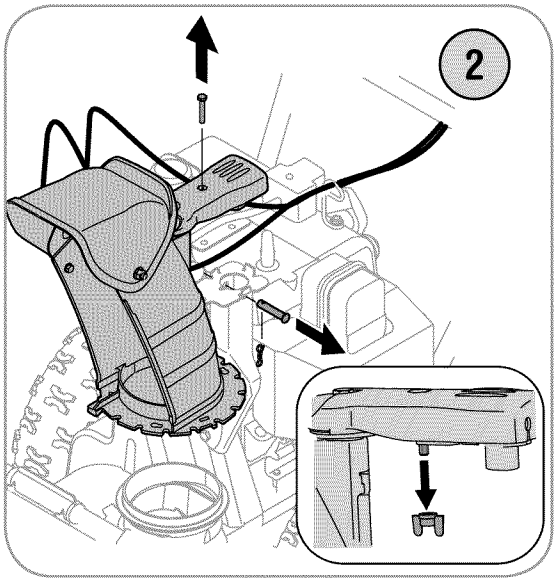


Figure 2

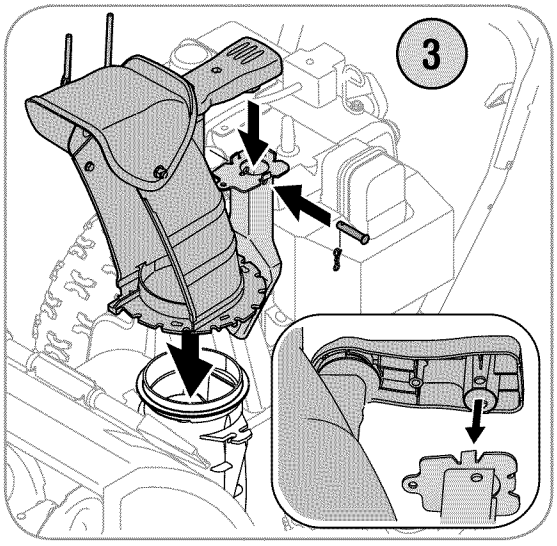


Figure 3

IMPORTANT: The snow thrower is shipped with oil and WITHOUT GASOLINE. After assembly, refer to separate engine manual for proper fuel and engine oil recommendations.

1. Observe the lower area of the snow thrower to be sure both cables are aligned with roller guides before pivoting handle upward.
   a. Pull up and back on upper handle as shown in Figure 1. Align upper handle with the lower handle.
   b. Tighten hand knobs securing upper handle to lower handle.
2. Remove wing nut and hex screw from chute control assembly and clevis pin and cotter pin from chute support bracket. See Figure 2. Position the chute assembly (forward-facing) over the chute base.
3. Place chute assembly onto chute base and secure chute control assembly to chute support bracket with clevis pin and cotter pin removed earlier. See Figure 3.

4. Finish securing chute control assembly to chute support bracket with wing nut and hex screw removed earlier. See Figure 4.

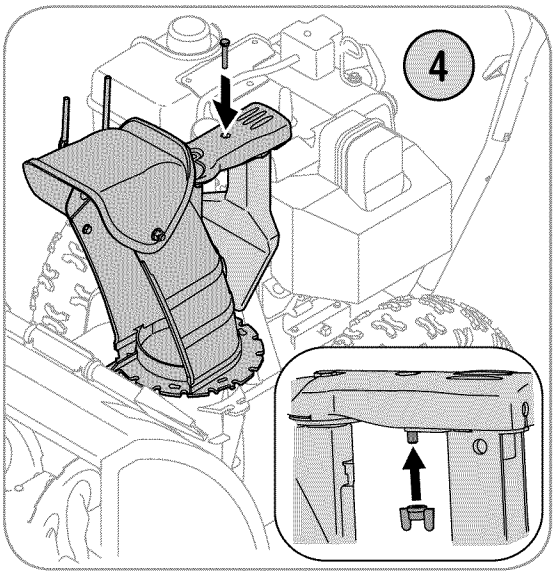


Figure 4

5. Check that all cables are properly routed through the cable guide on top of the engine. See Figure 5.

The extension cord is fastened with a cable tie to the rear of the auger housing for shipping purposes. Cut the cable tie and remove it before operating the snow thrower.

CAUTION: Prior to operating your snow thrower, refer to Auger Control Test on page 13. Read and follow all instructions carefully, and perform all adjustments to verify your snow thrower is operating safely and properly.

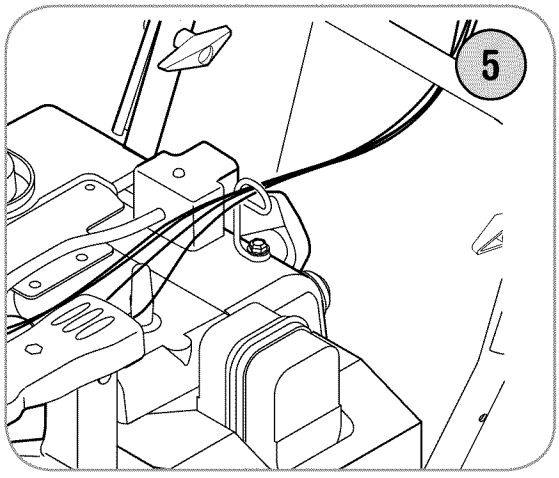


Figure 5

Shear Pin Storage

An area for convenient shear pin storage is located under the plastic dash panel. See Figure 6.

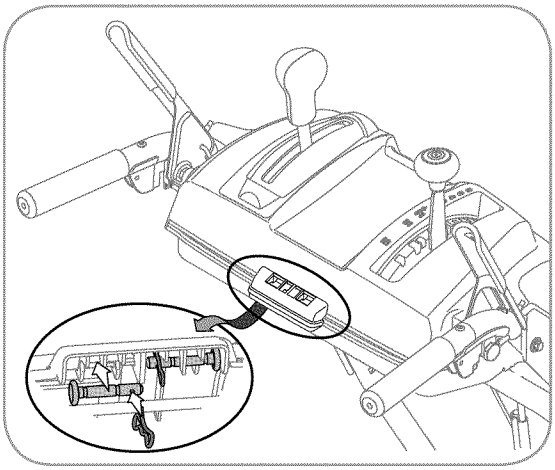


Figure 6

3 Setting Up Your Snow Thrower

CAUTION

Prior to operating your snow thrower, refer to Auger Control Test on page 13. Read and follow all instructions carefully and perform all adjustments to verify your unit is operating safely and properly.

3

Setting Up Your Snow Thrower

WARNING

Never use your hands to clean snow and ice from the chute assembly or auger housing.

IMPORTANT

Under any circumstance do not exceed manufacturer's recommended psi. Equal tire pressure should be maintained at all times. Excessive pressure when seating beads may cause tire/rim assembly to burst with force sufficient to cause serious injury. Refer to sidewall of tire for recommended pressure.

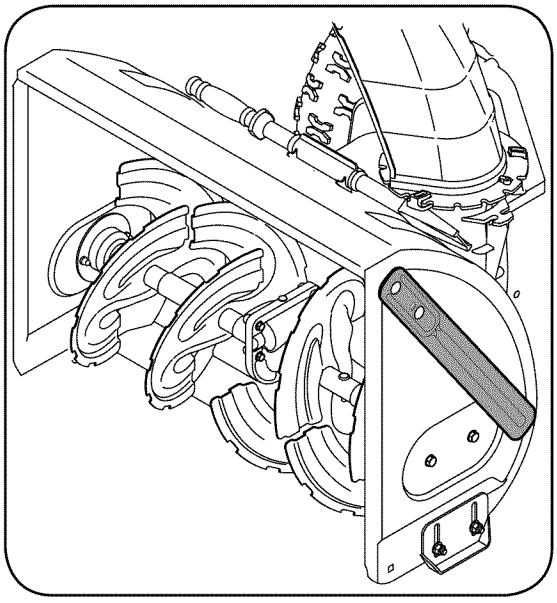


Figure 7

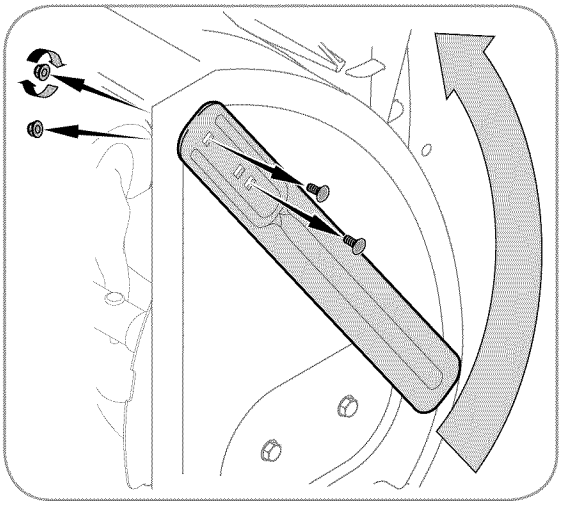


Figure 8

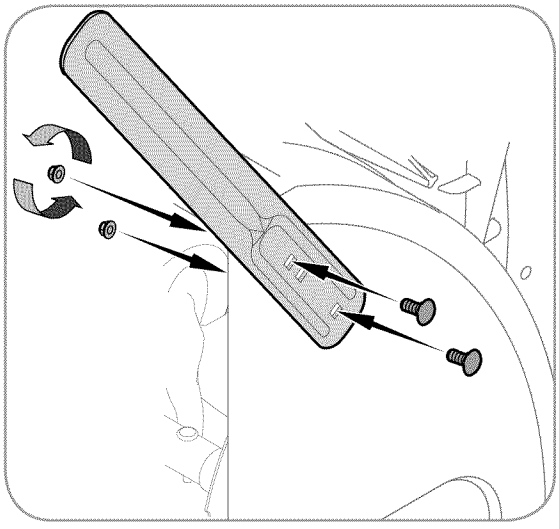


Figure 9

Drift Cutters (If Equipped)

Drift cutters should be used when operating the snow thrower in heavy drift conditions.

- On models so equipped, drift cutters are assembled to the auger housing inverted. See Figure 7.
- Remove the carriage bolts by unthreading the hex nuts which secure them, and reinstall the drift cutters facing forward before operating the snow thrower. Refer to Figure 8.
- Secure to the auger housing with carriage bolts and hex nuts previously removed. See Figure 9.

If your unit is not equipped with drift cutters, you may contact Customer Support as instructed on page 2 for information regarding price and availability.

Snow Thrower Model	Drift Cutter Kit:
All models-	OEM-390-679

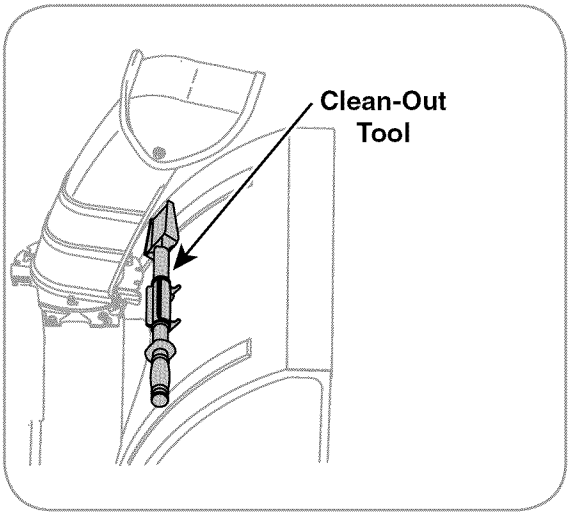


Figure 10

Clean-Out Tool

The clean-out tool is mounted to the rear of the auger housing and is designed to clear a clogged chute. Refer to page 11 for instructions on how to properly use it.

NOTE: This item is fastened with a cable tie to the rear of the auger housing at the factory. Cut the cable tie before operating the snow thrower.

WARNING: Never use your hands to clean snow and ice from the chute assembly or auger housing.

Skid Shoes

Position the skid shoes based on surface conditions. Adjust upward for hard-packed snow. Adjust downward when operating on gravel or crushed rock surfaces.

Tire Pressure (Pneumatic Tires)

The tires are over-inflated for shipping purposes. Check the tire pressure before operating the snow thrower. Refer to the tire side wall for tire manufacturer's recommended psi and deflate (or inflate) the tires as necessary.

NOTE: If the tire pressure is not equal in both tires, the unit may not travel in a straight path and the shave plate may wear unevenly.

General Recommendations

1. Always observe safety rules when performing any maintenance.
2. The warranty on this snow thrower does not cover items that have been subjected to operator abuse or negligence. To receive full value from warranty, operator must maintain the snow thrower as instructed here.
3. Some adjustments will have to be made periodically to maintain your unit properly.
4. Periodically check all fasteners and make sure these are tight.

3

Setting Up Your Snow Thrower

WARNING

Never use your hands to clean snow and ice from the chute assembly or auger housing.

IMPORTANT

Under any circumstance do not exceed manufacturer's recommended psi. Equal tire pressure should be maintained at all times. Excessive pressure when seating beads may cause tire/rim assembly to burst with force sufficient to cause serious injury. Refer to sidewall of tire for recommended pressure.

4

Operating Your Snow Thrower

WARNING

Read, understand, and follow all instructions and warnings on the machine and in this manual before operating.

Use extreme care when handling gasoline. Gasoline is extremely flammable and the vapors are explosive. *Never* fuel the machine indoors or while the engine is hot or running. Extinguish cigarettes, cigars, pipes and other sources of ignition.

Know Your Snow Thrower

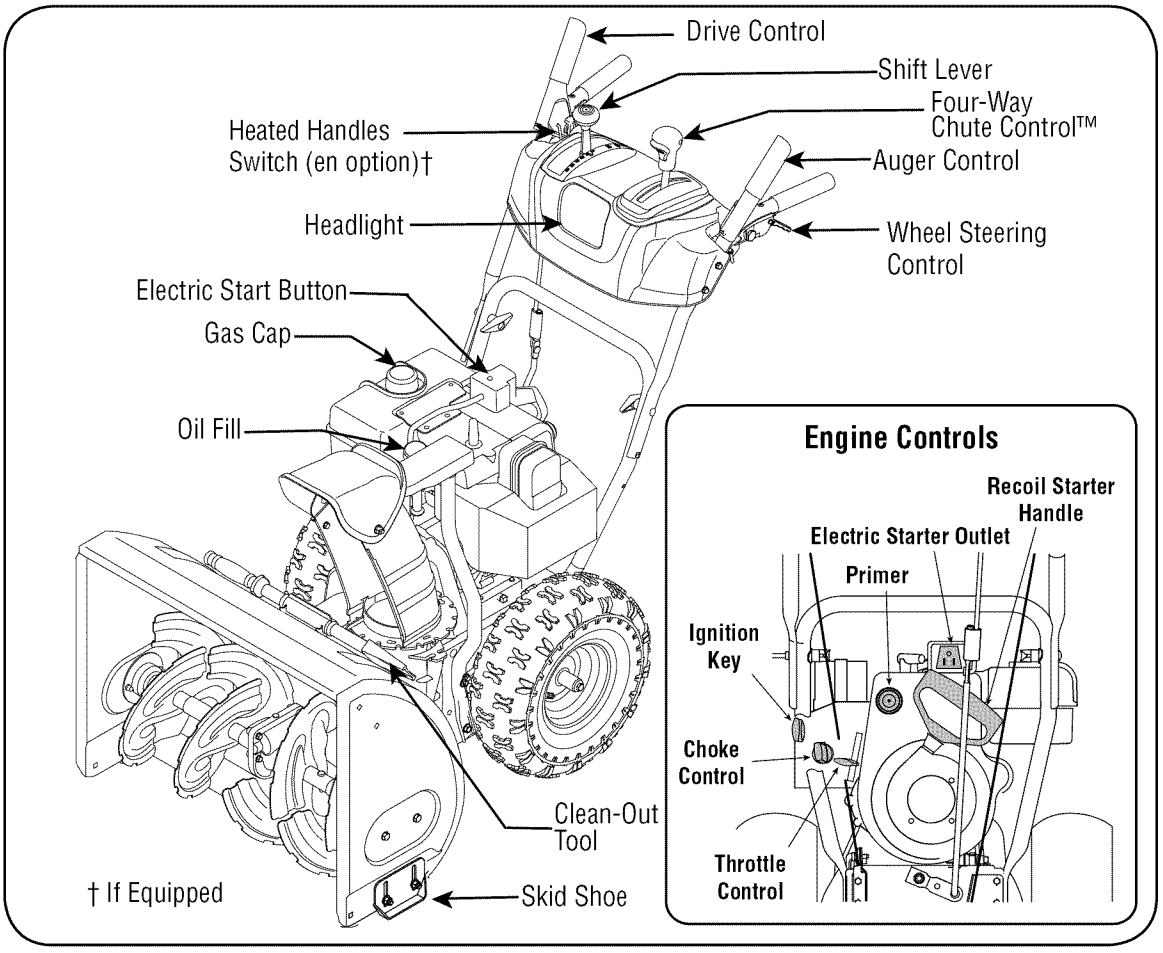


Figure 11

Now that you have set up your snow thrower for operation, get acquainted with its controls and features. These are described below and illustrated in Figure 11. This knowledge will allow you to use your new equipment to its fullest potential.

NOTE: For detailed starting instructions and more information on all engine controls, refer to the separate engine manual packed with your unit.

Shift Lever

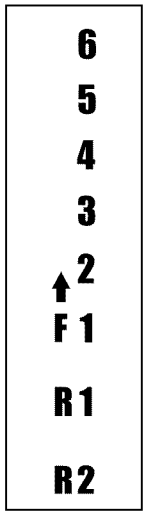
The shift lever is located on the right side of the handle panel. Place the shift lever into any of eight positions to control the direction of travel and ground speed.

Forward

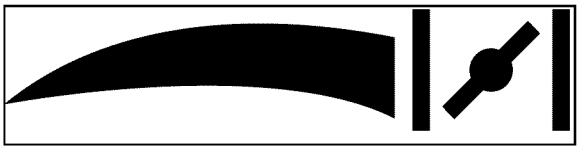
Your snow thrower has six forward (F) speeds, with position number one (1) being the slowest speed.

Reverse

Your snow thrower has two reverse (R) speeds, with position number one (1) being the slower speed.



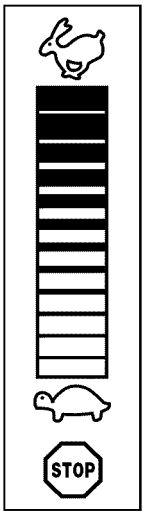
Choke Control



The choke control is found on the rear of the engine and is activated by rotating the knob clockwise. Activating the choke control closes the choke plate on the carburetor and aids in starting the engine.

Throttle Control

The throttle control is located on the engine. It regulates the speed of the engine and will shut off the engine when pushed down completely.



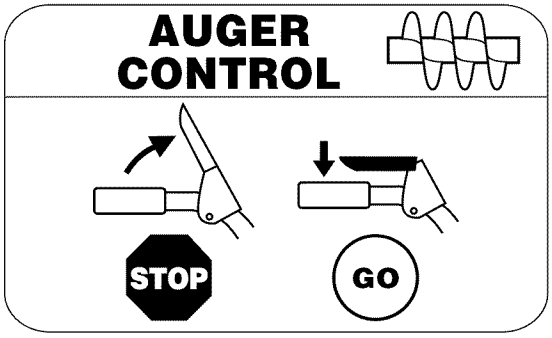
Primer

Depressing the primer forces fuel directly into the engine's carburetor to aid in cold-weather starting.

Oil Fill

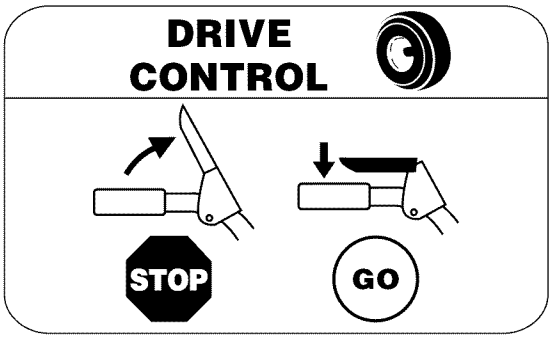
Engine oil level can be checked and oil added through the oil fill.

Auger Control



The auger control is located on the left handle. Squeeze the control grip against the handle to engage the augers and start snow throwing action. Release to stop.

Drive Control/ Auger Control Lock

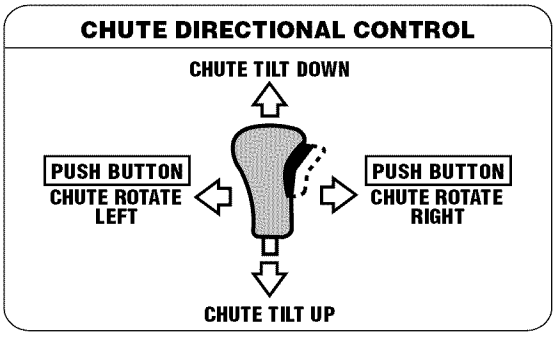


The drive control is located on the right handle. Squeeze the control grip against the handle to engage the wheel drive. Release to stop.

The drive control also locks the auger control so you can operate the chute directional control without interrupting the snow throwing process. If the auger control is engaged simultaneously with the drive control, the operator can release the auger control (on the left handle) and the augers will remain engaged. Release both controls to stop the augers and wheel drive.

IMPORTANT: Always release the drive control before changing speeds.

Four-Way Chute Control™



The chute directional control is located on the left side of the dash panel.

- To change the direction in which snow is thrown, squeeze the button on the joy-stick and pivot the joy-stick to the right or to the left.
- To change the angle/distance which snow is thrown, pivot the joy-stick forward or backward.

Wheel Steering Controls

The left and right wheel steering controls are located on the underside of the handles. Squeeze the right control to turn right; squeeze the left control to turn left.

NOTE: Operate the snow thrower in open areas until you are familiar with these controls.

Ignition Key

The ignition key must be inserted and snapped in place in order for the engine to start. Remove the ignition key to prevent unauthorized use of equipment. Do NOT attempt to turn the key.

Clean-Out Tool

WARNING: Never use your hands to clear a clogged chute assembly. Shut off engine and remain behind handles until all moving parts have stopped before unclogging.

1. Release both the auger control and the drive/auger control lock.
2. Stop the engine by moving the throttle to the stop position.
3. Remove the clean-out tool from the mounting clip.
4. Use the shovel-shaped end of the clean-out tool to remove any snow and ice in the chute assembly.
5. Re-fasten the clean-out tool to the mounting clip on the rear of the auger housing and restart engine.
6. While standing in the operator's position (behind the snow thrower), engage the auger control for a few seconds to clear any remaining snow or ice from the chute assembly before continuing to clear snow.

Heated Handles Switch (If Equipped)

This switch is located on the right side of the snow thrower dash panel. To activate the heated handles, toggle the switch to the right to generate heat within the handle grips. Toggle the switch to the left to the OFF position after using the snow thrower.

NOTE: The heated handles grips are a compliment to, not a substitute for, proper cold weather outerwear for the operator's hands. It is recommended that the snow thrower operator wear gloves/mittens to avoid extremities of winter while operating this equipment.

4

Operating Your Snow Thrower

WARNING

The operation of any snow thrower can result in foreign objects being thrown into the eyes, which can damage your eyes severely. Always wear safety glasses while operating the snow thrower, or while performing any adjustments or repairs on it.

Be sure no one other than the operator is standing near the snow thrower while starting engine or operating snow thrower. Never run engine indoors or in enclosed, poorly ventilated areas. Engine exhaust contains carbon monoxide, an odorless and deadly gas. Keep hands, feet, hair and loose clothing away from any moving parts on engine and snow thrower.

4

WARNING

Read, understand, and follow all instructions and warnings on the machine and in this manual before operating.

Use extreme care when handling gasoline. Gasoline is extremely flammable and the vapors are explosive. *Never* fuel the machine indoors or while the engine is hot or running. Extinguish cigarettes, cigars, pipes and other sources of ignition.

If your home's wiring system is not a three-wire grounded system, do not use this electric starter under any conditions.

If your home electrical system is grounded, but a three-hole receptacle is not available, do not use your snow thrower's electric starter.

Gas & Oil Fill-Up

Service the engine with gasoline and oil as instructed in the separate engine manual packed with your unit. Read instructions carefully.

Starting The Engine

1. Attach spark plug wire to spark plug. Make certain the metal loop on the end of the spark plug wire (inside the rubber boot) is fastened securely over the metal tip on the spark plug.
2. Make certain both the auger control and drive control are in the disengaged (released) position.
3. Move throttle control up to FAST position. Insert ignition key into slot. Make sure it snaps into place. Do not attempt to turn the key.

NOTE: The engine cannot start unless the key is inserted into ignition switch.

Electric Starter

1. Determine that your home's wiring is a three-wire grounded system. Ask a licensed electrician if you are not certain.

WARNING: The optional electric starter is equipped with a grounded three-wire power cord and plug, and is designed to operate on 120 volt AC household current. It must be used with a properly grounded three-prong receptacle at all times to avoid the possibility of electric shock. Follow all instructions carefully prior to operating the electric starter.

If you have a grounded three-prong receptacle, proceed as follows:

1. Plug the extension cord into the outlet located on the engine's surface. Plug the other end of extension cord into a three-prong 120-volt, grounded, AC outlet in a well-ventilated area.
2. Rotate choke control to FULL choke position (for a cold engine start).

NOTE: If the engine is already warm, place choke control in the OFF position instead of FULL.

3. Push the primer two or three times for cold engine start, making sure to cover vent hole in the center of the primer when pushing.

NOTE: DO NOT use primer to restart a warm engine after a short shutdown.

4. Push starter button to start engine.
5. Once the engine starts, immediately release starter button.
6. As the engine warms, slowly rotate the choke control to the OFF position. If the engine falters, quickly rotate the choke control back to FULL and then slowly into the OFF position again.
7. When disconnecting the extension cord, always unplug the end at the three-prong wall outlet before unplugging the opposite end from the snow thrower.

Recoil Starter

1. Rotate choke control to FULL choke position (cold engine start).

NOTE: If the engine is already warm, place choke control in the OFF position instead of FULL.

2. Push the primer two or three times for cold engine start, making sure to cover vent hole in the center of the primer when pushing.

NOTE: DO NOT use primer to restart a warm engine after a short shutdown.

NOTE: Additional priming may be necessary if the temperature is below 15° Fahrenheit.

3. Grasp the recoil starter handle and slowly pull the rope out. At the point where it becomes slightly harder to pull the rope, slowly allow the rope to recoil.
4. Pull the starter handle with a firm, rapid stroke. Do not release the handle and allow it to snap back. Keep a firm hold on the starter handle and allow it to slowly recoil.
5. As the engine warms, slowly rotate the choke control to the OFF position. If the engine falters, quickly rotate the choke control back to the FULL position and then slowly into the OFF position again.

NOTE: Allow the engine to warm up for a few minutes after starting. The engine will not develop full power until it reaches operating temperatures.

Stopping The Engine

Run engine for a few minutes before stopping to help dry off any moisture on the engine.

- To help prevent possible starter freeze-up, proceed as follows:

Electric Starter (If Equipped)

1. Connect extension cord to the electric starter outlet on the engine, then to 120 volt AC outlet.
2. With the engine running, push the starter button and allow the starter for spin for several seconds. The noise made by the starter is normal. The engine's starter is not being harmed.
3. When disconnecting the extension cord, always unplug the end at the three-prong wall outlet before unplugging the opposite end from the snow thrower.
4. Move throttle control to STOP position.
5. Remove the ignition key (Do not turn key) to prevent unauthorized use of equipment.
6. Wipe all snow and moisture from the area around the engine as well as the area in and around the drive control and auger control. Also, engage and release both controls several times.

NOTE: Keep the key in a safe place. The engine cannot start without the ignition key.

Recoil Starter

1. With engine running, pull starter rope with a rapid, continuous full arm stroke three or four times. Pulling the starter rope will produce a loud clattering sound, which is not harmful to engine.
2. Move throttle control to STOP position.
3. Remove the ignition key (Do not turn key) to prevent unauthorized use of equipment.

NOTE: Keep the key in a safe place. The engine cannot start without the ignition key.

4. Wipe all snow and moisture from the area around the engine as well as the area in and around the drive control and auger control. Also, engage and release both controls several times.

To Engage Drive

1. With the engine running near top speed, move shift lever to one of six FORWARD positions or two REVERSE positions. Select a speed appropriate for the snow conditions that exist.
2. Squeeze drive control against the right handle and the snow thrower will move. Release it and the drive motion will stop.
3. To turn the unit left or right, squeeze the respective wheel steering control. See Figure 11.

To Engage Augers

1. To engage augers and start snow throwing, squeeze the left hand auger control against the left handle. Release to stop augers.
2. While the auger control is engaged, squeeze the drive control to move, release to stop. Do not shift speeds while the drive is engaged.

NOTE: This same lever also locks auger control so you can turn the chute control without interrupting the snow throwing process.

3. Release the auger control; the interlock mechanism should keep the auger control engaged until the drive control is released.
4. Release the drive control to stop both the augers and the wheel drive. To stop the auger, both levers must be released.

Auger Control Test

Perform the following test before operating your snow thrower for the first time and at the start of each winter.

Check the adjustment of the auger control as follows:

1. When the auger control is released and in the disengaged "up" position, the cable should have very little slack. It should NOT be tight.
2. In a well-ventilated area, start the snow thrower engine as instructed on the previous page. Make sure the throttle is set in the FAST position.
3. While standing in the operator's position (behind the snow thrower), engage the auger.
4. Allow the auger to remain engaged for approximately ten (10) seconds before releasing the auger control. Repeat this several times.
5. With the throttle control in the FAST (rabbit) position and the auger control in the disengaged "up" position, walk to the front of the machine.
6. Confirm that the auger has completely stopped rotating and shows NO signs of motion. If the auger shows ANY signs of rotating, immediately return to the operator's position and shut off the engine. Wait for ALL moving parts to stop before re-adjusting the auger control.
7. To readjust the control cable, loosen the upper hex nut on the auger cable bracket.
8. Position the bracket upward to provide more slack (or downward to increase cable tension). See Figure 12.
9. Retighten the upper hex nut.
10. Repeat Auger Control Test to verify proper adjustment has been achieved.

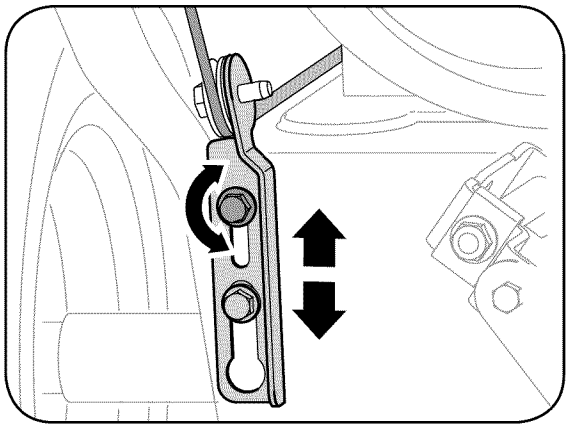
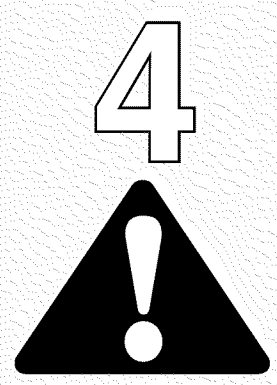


Figure 12



WARNING

Never use your hands to clean snow and ice from the chute assembly or auger housing.

The muffler, engine and surrounding areas become hot and can cause a burn. Do not touch.

When selecting a Drive Speed, use the slower speeds until you are comfortable and familiar with the operation of the snow thrower.

NEVER reposition the shift lever (change speeds or direction of travel) without first releasing the drive control and bringing the snow thrower to a complete stop. Doing so will result in premature wear to the snow thrower's drive system.

5

Making Adjustments

WARNING

Read, understand, and follow all instructions and warnings on the machine and in this manual before operating.

Never attempt to make any adjustments while the engine is running, except where specified in operator's manual.

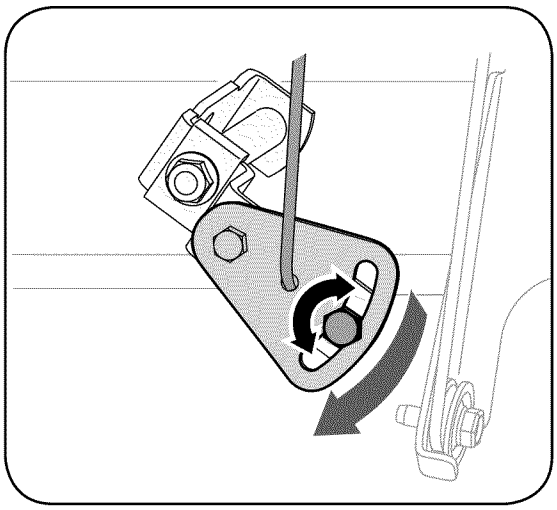


Figure 13

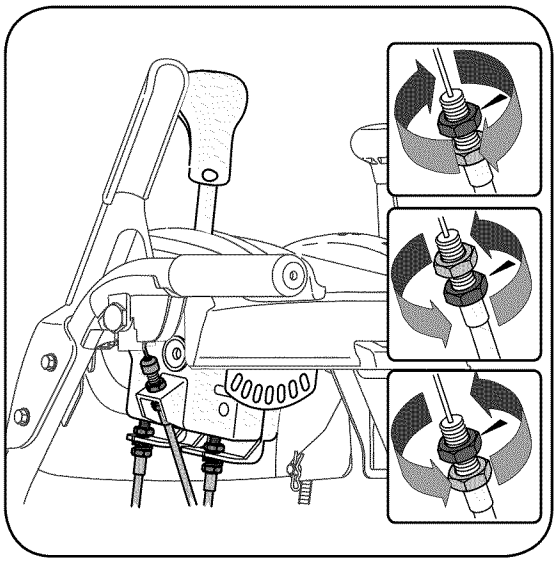


Figure 14

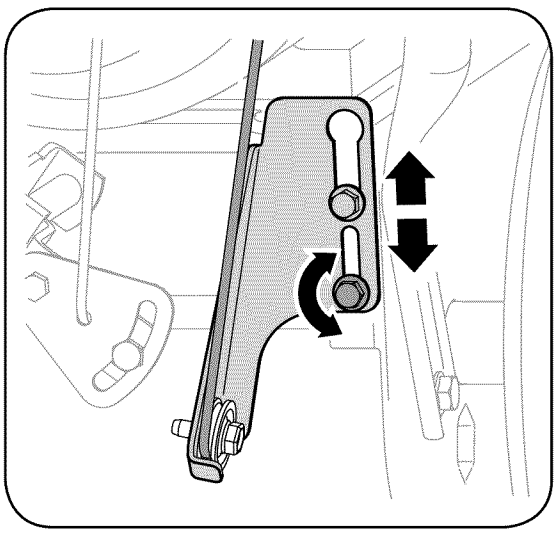


Figure 15

Shift Cable

If the full range of speeds (forward and reverse) cannot be achieved, refer to the figure to the left and adjust the shift cable as follows:

1. Place the shift lever in the **fastest** forward speed position.
2. Loosen the hex nut on the shift cable index bracket. See Figure 13.
3. Pivot the bracket downward to take up slack in the cable.
4. Retighten the hex nut.
5. Check for correct adjustment before operating the snow thrower.

Chute Control

Once a season or every 25 hours of operation, whichever is earlier, check whether the four-way chute control™ cables have slackened. If the chute does not rotate fully or its pitch cannot be moved up or down, the chute control cables will have to be adjusted.

To adjust these cables, proceed as follows:

1. To tighten cable, loosen the top nut and tighten the bottom nut on the cable.
2. Adjust equally on both sides by working on both cables. See Figure 14.

Drive Control & Shift Lever

When the drive control is released and in the disengaged "up" position, the cable should have very little slack. It should NOT be tight.

Check the adjustment of the drive control as follows:

1. With the drive control released, push the snow thrower gently forward. The unit should roll freely.
2. Engage the drive control and gently attempt to push the snow thrower forward. The wheels should not turn. The unit should not roll freely.
3. With the drive control released, move the shift lever back and forth between the R2 position and the F6 position several times. There should be no resistance in the shift lever.
4. If any of the above tests failed, the drive cable is in need of adjustment. Proceed as follows:
5. Loosen the lower hex nut on the drive cable bracket. See Figure 15.
6. Position the bracket upward to provide more slack (or downward to increase cable tension).
7. Retighten the lower hex nut.

You can also check the adjustment as follows:

1. With the snow thrower tipped forward (be certain to drain gasoline or place plastic film under the gas cap if the snow thrower has already been operated), remove the frame cover underneath the snow thrower by removing the self-tapping screws. Refer to Figure 20 on page 17.

2. With the drive control released, there must be 1/8" clearance between the friction wheel and the drive pulley in all positions of the shift lever.
3. With the drive control engaged, the friction wheel must contact the drive pulley. Refer to Figure 28 on page 18.
4. If adjustment is necessary, loosen the lower hex nut on the drive cable index bracket and pivot the bracket upward or downward as necessary. Refer to Figure 15. Tighten the lower hex nut to secure the bracket when correct adjustment is reached.
5. Reassemble the frame cover and turn the unit back to its operating position.

NOTE: If you placed plastic under the gas cap, be certain to remove it now.

Skid Shoes

The space between this shave plate and the ground can be adjusted. For close snow removal, place skid shoes in the low position. Use middle or high position when area to be cleared is uneven.

1. Adjust skid shoes by loosening the four lock nuts and carriage bolts and moving skid shoes to desired position. See Figure 16A or 16B.
2. Make certain the entire bottom surface of skid shoes are against the ground to avoid uneven wear on the skid shoes.
3. Tighten nuts and bolts securely.

NOTE: Some models are equipped with reversible skid shoes and may be turned over to increase their lifespan. See Figure 16B.

Auger Control

To adjust the auger control, refer to page 13.

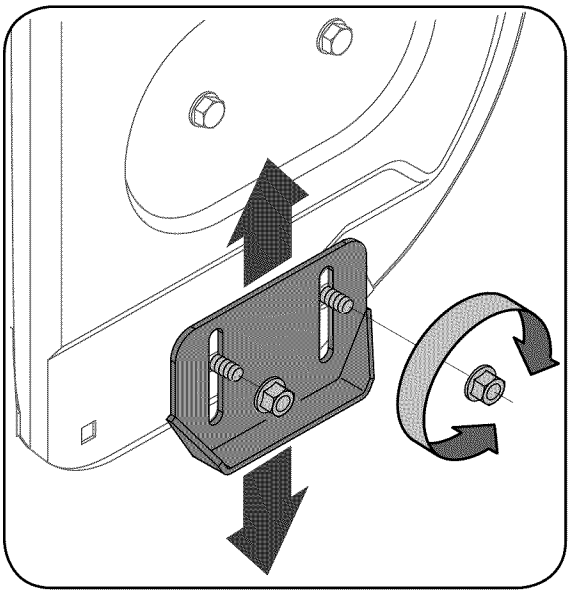


Figure 16A - Standard Skid Shoe

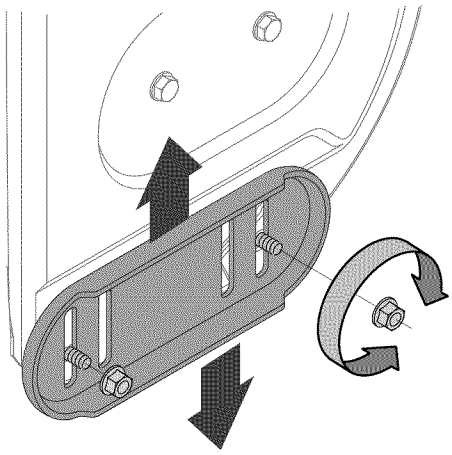


Figure 16B - Reversible Skid Shoe

5

Making Adjustments

IMPORTANT

It is not recommended that you operate this snow thrower on gravel as loose gravel can be easily picked up and thrown by the auger causing personal injury or damage to the snow thrower.

If for some reason, you have to operate the snow thrower on gravel, keep the skid shoe in the highest position for maximum clearance between the ground and the shave plate.

6 Maintaining Your Snow Thrower

WARNING

Always stop engine, disconnect spark plug, and ground against engine before cleaning, lubricating or performing any kind of maintenance or adjustment on your machine.

IMPORTANT

Avoid oil spillage on rubber friction wheel and aluminum drive plate.

Do not overfill the gear case. Damage to the seals could result.

WARNING: Always wear safety glasses during operation or while performing any adjustments or repairs.

Engine

Refer to the separate engine manual packed with your unit for all engine maintenance.

Lubrication

Gear (Hex) Shaft

Once a season, lubricate the hex shaft with a penetrating oil, but not grease. Refer to Figure 17.

Wheels

At least once a season, remove both wheels. Clean and coat the axles with a multipurpose automotive grease before reinstalling wheels.

Auger Shaft

At least once a season, remove the shear pins on auger shaft. Spray lubricant inside shaft, around the spacers. Also lubricate the flange bearings found at either end of the shaft. See Figure 24.

Gear Case

The auger gear case has been filled with grease at the factory. If disassembled for any reason, lubricate with two ounces of grease (Part Number 737-0168). Before reassembling, remove old sealant and apply new sealant.

NOTE: Do not overfill the gear case. Damage to the seals could result. Be sure the vent plug is free of grease in order to relieve pressure.

Drive Mechanism

Remove rear cover. Oil any chains, sprockets, gears, bearings, shafts, and shifting mechanism at least once a season. Use engine oil or a spray lubricant. Avoid getting oil on rubber friction wheel and aluminum drive plate.

Engine

Refer to the separate engine manual packed with your unit for all engine lubrication instructions.

Drive/Auger Control Lock

The cam on the ends of the control rods which interlock the drive and auger controls must be lubricated at least once a season or every 25 hours of operation using a multi-purpose automotive grease. The cam can be accessed beneath handle panel.

Shave Plate and Skid Shoes

The shave plate and skid shoes on the bottom of the snow thrower are subject to wear. They should be checked periodically and replaced when necessary.

To remove skid shoes:

1. Remove the four carriage bolts and hex flange nuts which secure them to the snow thrower.
2. Reassemble new skid shoes with the four carriage bolts (two on each side) and hex flange nuts. Refer to Figures 18A or 18B.

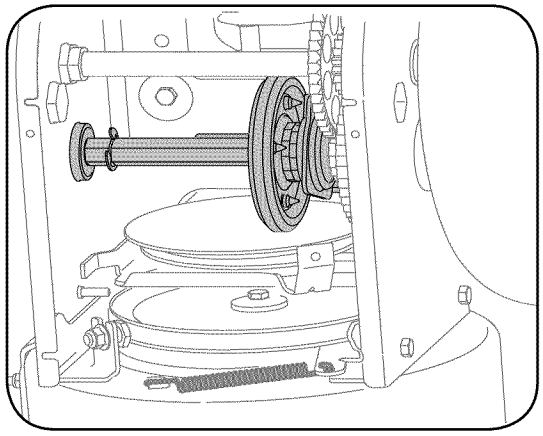


Figure 17

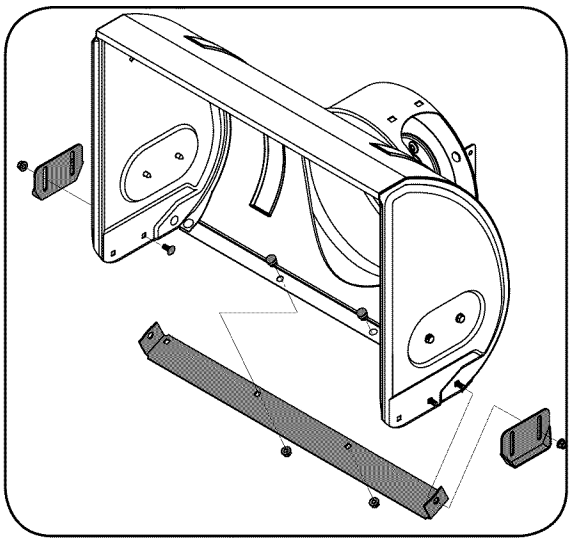


Figure 18A - Standard Skid Shoe

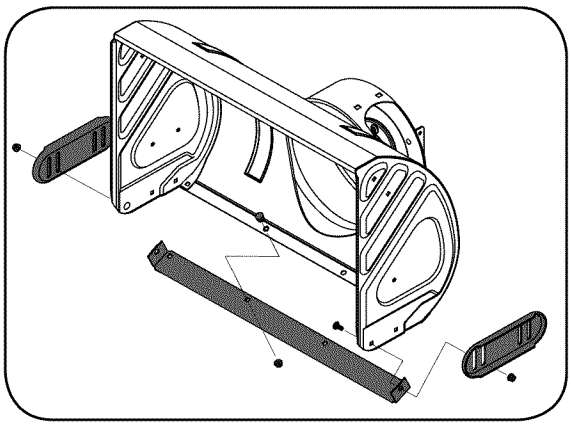


Figure 18B - Reversible Skid Shoe

To remove shave plate:

1. Remove the carriage bolts and hex nuts which attach it and the skid shoes to the snow thrower housing.
2. Reassemble new shave plate, making sure heads of carriage bolts are to the inside of housing. Tighten securely.

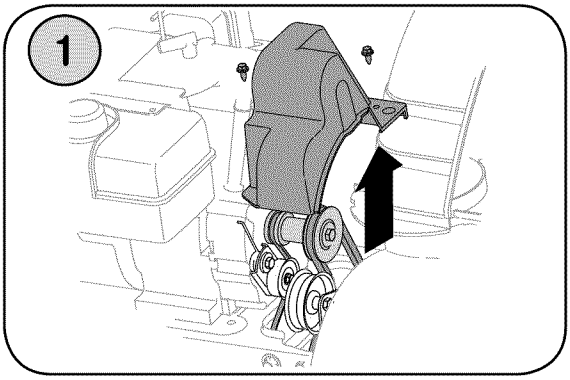


Figure 19

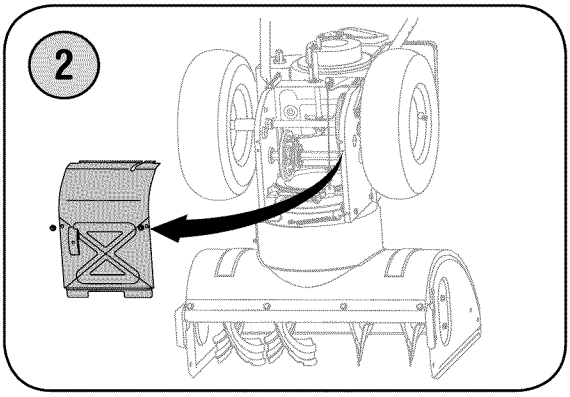


Figure 20

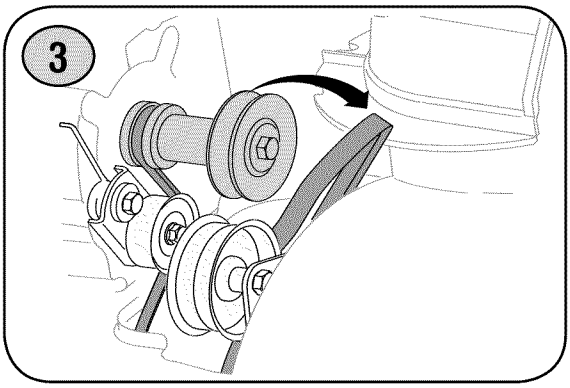


Figure 21

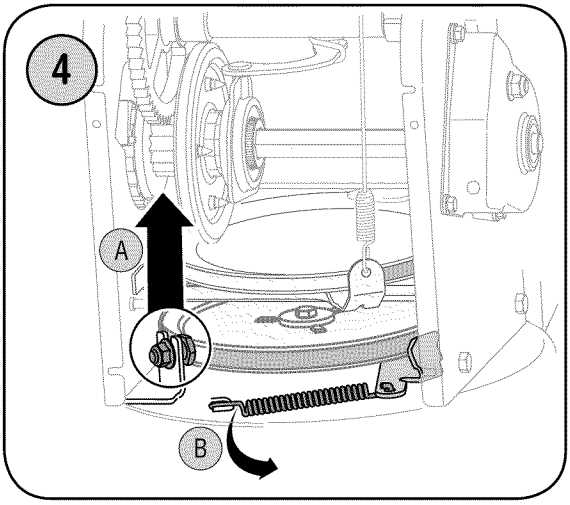


Figure 22

Auger Belt Replacement

To remove and replace your snow thrower's auger belt, proceed as follows:

1. Remove the plastic belt cover on the front of the engine by removing the two self-tapping screws.

NOTE: Drain the gasoline from the snow thrower, or place a piece of plastic under the gas cap.

2. Carefully pivot the snow thrower up and forward so that it rests on the auger housing. Remove the frame cover from the underside of the snow thrower by removing four self-tapping screws which secure it.
3. Roll the auger belt off the engine pulley.
4. a. Loosen and remove the shoulder screw which acts as a belt keeper.
   b. Unhook the support bracket spring from the frame.
5. Remove the belt from around the auger pulley, and slip the belt between the support bracket and the auger pulley. Reassemble auger belt by following instructions in reverse order.

NOTE: Do NOT forget to reinstall the shoulder screw and reconnect the spring to the frame after installing a replacement auger belt and to remove the piece of plastic from under the gas cap.

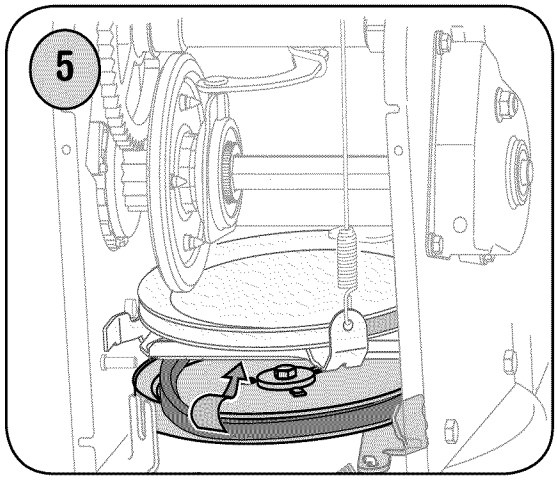


Figure 23

6

Maintaining Your Snow Thrower

NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils also result in higher oil consumption when used above 32°F (0°C). Check your snow thrower's engine oil level more frequently to avoid possible engine damage from running low on oil.

NOTE: Do not sand-blast spark plug. Spark plug should be cleaned by scraping or wire brushing and washing with a commercial solvent.

IMPORTANT

NEVER replace the auger shear pins with standard pins. Any damage to the auger gearbox or other components, as a result of doing so, will NOT be covered by your snow thrower's warranty.

6

Maintaining Your Snow Thrower

WARNING

Always stop engine, disconnect spark plug, and ground against engine before cleaning, lubricating or doing any kind of maintenance or adjustments on your machine.

Augers

- The augers are secured to the spiral shaft with two shear pins and cotter pins. If the auger should strike a foreign object or ice jam, the snow thrower is designed so that the pins may shear.
- If the augers will not turn, check to see if the pins have sheared. One set of replacement shear pins has been provided with the snow thrower. When replacing pins, spray an oil lubricant into shaft before inserting new pins.

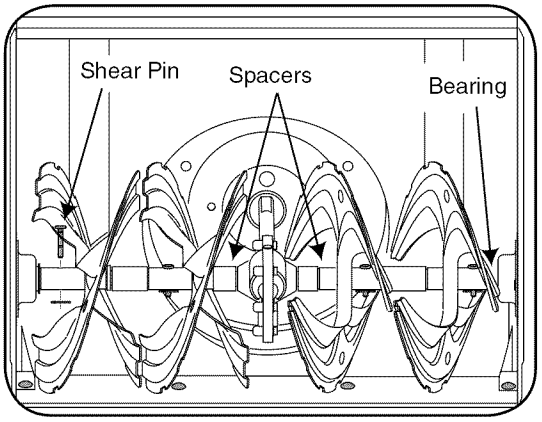


Figure 24

Drive Belt Replacement

To remove and replace your snow thrower's auger belt, proceed as follows:

1. Remove the plastic belt cover on the front of the engine by removing the two self-tapping screws.
   - Drain the gasoline from the snow thrower, or place a piece of plastic under the gas cap.
   - Carefully pivot the snow thrower up and forward so that it rests on the auger housing.
2. Remove the frame cover from the underside of the snow thrower by removing four self-tapping screws which secure it.
3. a. Grasp the idler pulley and pivot it toward the right.
   b. Roll the auger belt off the engine pulley.
   c. Lift the drive belt off engine pulley.
4. Slip the drive belt off the pulley and between friction wheel and friction wheel disc.
   - Remove and replace belt in the reverse order.

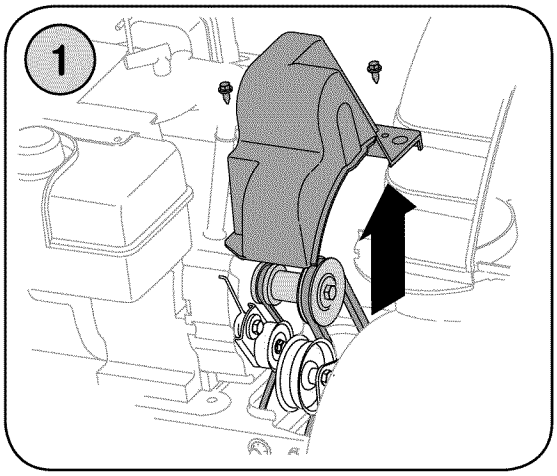


Figure 25

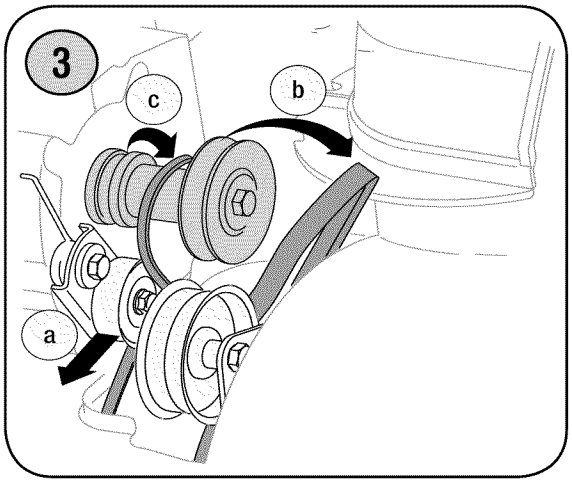


Figure 27

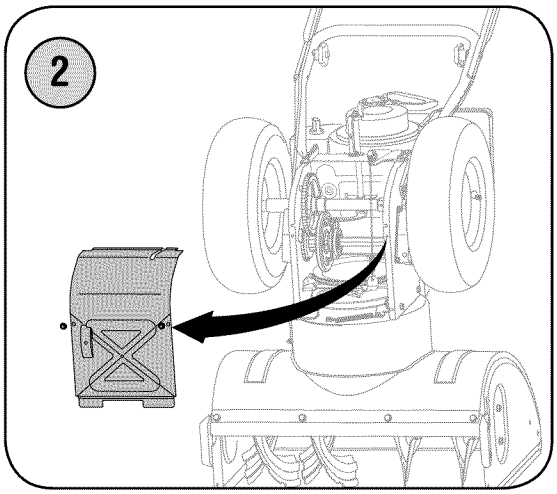


Figure 26

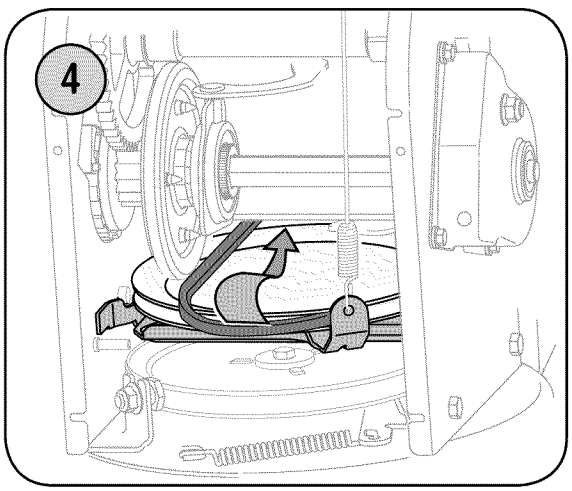


Figure 28

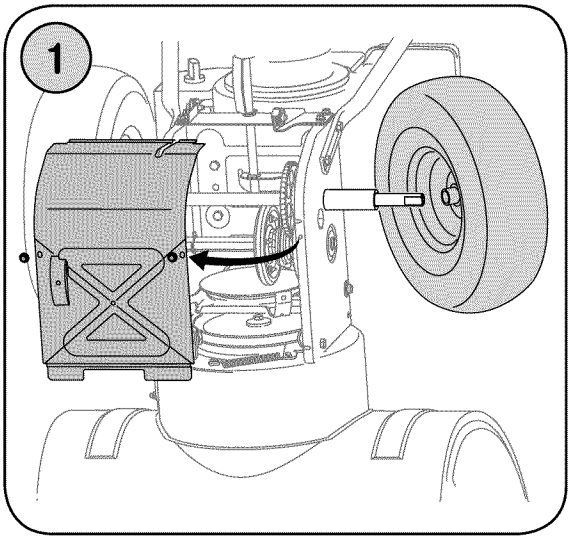


Figure 29

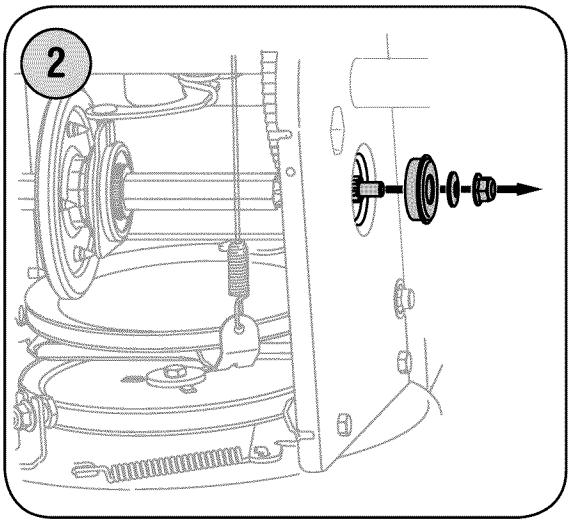


Figure 30

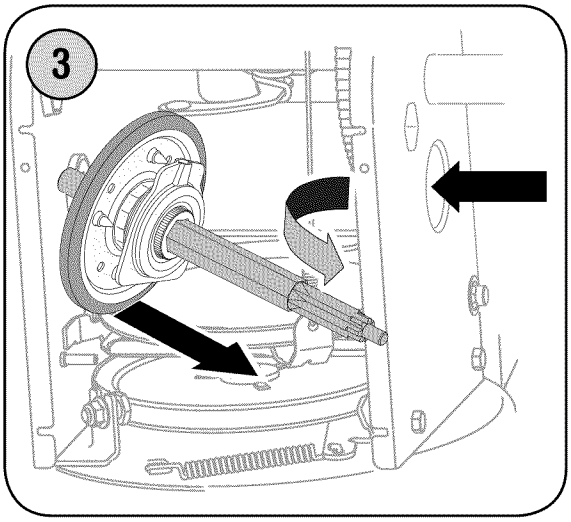


Figure 31

Friction Wheel Removal

If the snow thrower fails to drive with the drive control engaged, and performing the drive control cable adjustment on page 12 fails to correct the problem, the friction wheel may need to be replaced. Follow the instructions below. Examine the friction wheel for signs of wear or cracking and replace if necessary.

- Place the shift lever in third Forward (F3) position.
- Drain the gasoline from the snow thrower, or place a piece of plastic under the gas cap.
- Carefully pivot the snow thrower up and forward so that it rests on the auger housing.

1. a. Remove the frame cover from the underside of the snow thrower by removing four self-tapping screws which secure it.
   b. Remove the right-hand wheel by removing the screw and cupped washer which secure it to the axle.
2. Carefully remove the hex nut and washer which secures the hex shaft to the snow thrower frame and lightly tap the shaft's end to dislodge the ball bearing from the right side of the frame.
3. Carefully position the hex shaft downward and to the left before carefully sliding the friction wheel assembly off the shaft.

NOTE: If you're replacing the friction wheel assembly as a whole, discard the worn part and slide the new part onto the hex shaft. Follow the steps above in reverse order to reassemble components. If you're disassembling the friction wheel and replacing only the rubber ring, proceed as follows:

4. Remove the four screws which secure the friction wheel's side plates together.

- Remove the rubber ring from between the plates.
- Reassemble the side plates with a new rubber ring.
- Slide the friction wheel assembly back onto the hex shaft and follow the steps above in reverse order to reassemble components.

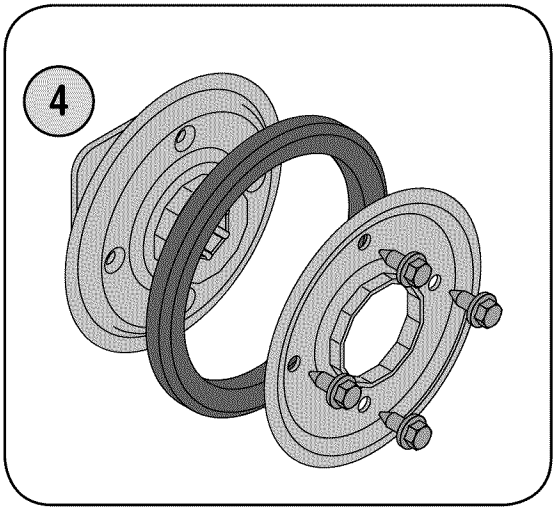


Figure 32

6 Maintaining Your Snow Thrower

When reassembling the friction wheel assembly, tighten each screw only one rotation before turning the wheel clockwise and proceeding with the next screw. Repeat this process several times to ensure the plates are secured with equal force.

IMPORTANT

NEVER replace the auger shear pins with standard pins. Any damage to the auger gearbox or other components, as a result of doing so, will NOT be covered by your snow thrower's warranty.

7

Off-Season Storage

WARNING

Never store snow thrower with fuel in tank indoors or in poorly ventilated areas, where fuel fumes may reach an open flame, spark or pilot light as on a furnace, water heater, clothes dryer or gas appliance.

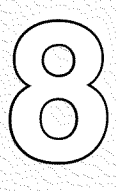
Drain fuel into an approved container outdoors, away from any open flame. Be certain engine is cool. Do not smoke. Fuel left in engine during warm weather deteriorates and will cause serious starting problems.

Do not drain carburetor if using fuel stabilizer. Never use engine or carburetor cleaning products in the fuel tank or permanent damage may occur.

Observe the following, when preparing your snow thrower for off-season storage:

- Drain fuel into an approved container outdoors, away from any open flame. Allow engine to cool. Extinguish cigarettes, cigars, pipes and other sources of ignition prior to draining fuel. Fuel left in engine during warm weather deteriorates and will cause serious starting problems.
- If unit is to be stored over 30 days, prepare for storage as instructed in the separate engine manual packed with your unit.
- Run engine until fuel tank is empty and engine stops due to lack of fuel.
- Remove gasoline from carburetor and fuel tank to prevent gum deposits from forming on these parts and causing possible malfunction of engine.
- Drain carburetor by pressing upward on bowl drain, located below the carburetor cover.
- Fuel stabilizers, such as STA-BIL®, are an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Do not drain carburetor if using a fuel stabilizer.
- Wipe equipment with an oiled rag to prevent rust.
- Remove spark plug and pour one ounce of engine oil through spark plug hole into cylinder. Cover spark plug hole with rag. Crank engine several times to distribute oil. Replace spark plug.
- Follow the lubrication recommendations found in the Maintenance Section.
- Always store the snow thrower in a clean, dry area.

Problem	Cause	Remedy
Engine fails to start	1. Choke not in ON position. 2. Spark plug wire disconnected. 3. Fuel tank empty or stale fuel. 4. Engine not primed. 5. Faulty spark plug. 6. Blocked fuel line. 7. Safety key not in ignition on engine. 8. Fuel shut-ff valve closed. (If Equipped)	1. Move choke to ON position. 2. Connect wire to spark plug. 3. Fill tank with clean, fresh gasoline. 4. Prime engine as instructed in "Operating Your Snow Thrower". 5. Clean, adjust gap, or replace. 6. Clean fuel line. 7. Insert key fully into the switch. 8. Open fuel shut-off valve.
Engine runs erratic	1. Unit running on CHOKE. 2. Blocked fuel line or stale fuel. 3. Water or dirt in fuel system. 4. Carburetor out of adjustment.	1. Move choke lever to OFF position. 2. Clean fuel line; fill tank with clean, fresh gasoline. 3. Drain fuel tank. Refill with fresh fuel. 4. Contact Service Center.
Engine overheats	1. Carburetor not adjusted properly.	1. Contact Service Center.
Excessive Vibration	1. Loose parts or damaged auger.	1. Stop engine immediately and disconnect spark plug wire. Tighten all bolts and nuts. If vibration continues, have unit serviced by a Service Center.
Loss of power	1. Spark plug wire loose. 2. Gas cap vent hole plugged. 3. Exhaust port plugged.	1. Connect and tighten spark plug wire. 2. Remove ice and snow from gas cap. Be certain vent hole is clear. 3. Contact Service Center.
Unit fails to propel itself	1. Drive control cable in need of adjustment. 2. Drive belt loose or damaged.	1. Adjust drive control cable. Refer to "Making Adjustments". 2. Replace drive belt.
Unit fails to discharge snow	1. Chute assembly clogged. 2. Foreign object lodged in auger. 3. Auger control cable in need of adjustment. 4. Auger belt loose or damaged. 5. Shear pin(s) sheared.	1. Stop engine immediately and disconnect spark plug wire. Clean chute assembly and inside of auger housing with clean-out tool or a stick. 2. Stop engine immediately and disconnect spark plug wire. Remove object from auger with clean-out tool or a stick. 3. Refer to "Auger Control Test" on page 13. 4. Refer to Maintenance section. 5. Replace with new shear pin(s).



Trouble-Shooting

NOTE: This section addresses minor service issues. For further details, contact customer assistance.

MANUFACTURER'S LIMITED WARRANTY

YARD-MAN by MTD®

The limited warranty set forth below is given by MTD LLC with respect to new merchandise purchased and used in the United States and/or its territories and possessions, and by MTD Products Limited with respect to new merchandise purchased and used in Canada and/or its territories and possessions (either entity respectively, "MTD").
MTD warrants this product (excluding its normal wear parts as described below) against defects in material and workmanship for a period of two (2) years commencing on the date of original purchase and will, at its option, repair or replace, free of charge, any part found to be defective in materials or workmanship. This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, commercial use, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water, or damage because of other peril or natural disaster. Damage resulting from the installation or use of any part, accessory or attachment not approved by MTD for use with the product(s) covered by this manual will void your warranty as to any resulting damage.

Normal wear parts are warranted to be free from defects in material and workmanship for a period of thirty (30) days from the date of purchase. Normal wear parts include, but are not limited to items such as: batteries, belts, blades, blade adapters, grass bags, rider deck wheels, seats, snow thrower skid shoes, friction wheels, shave plates, auger spiral rubber and tires.

HOW TO OBTAIN SERVICE: Warranty service is available, WITH PROOF OF PURCHASE, through your local authorized service dealer. To locate the dealer in your area;

In the U.S.A.:
Check your Yellow Pages, or contact MTD LLC at P.O. Box 361131, Cleveland, Ohio 44136-0019, or call 1-800-800-7310 or 1-330-220-4683 or log on to our Web site at www.mtdproducts.com.

In Canada:
Contact MTD Products Limited, Kitchener, ON N2G 4J1, or call 1-800-668-1238 or log on to our Web site at www.mtdcanada.com.

This limited warranty does not provide coverage in the following cases:

a. The engine or component parts thereof. These items may carry a separate manufacturer's warranty. Refer to applicable manufacturer's warranty for terms and conditions.
b. Log splitter pumps, valves, and cylinders have a separate one-year warranty.
c. Routine maintenance items such as lubricants, filters, blade sharpening, tune-ups, brake adjustments, clutch adjustments, deck adjustments, and normal deterioration of the exterior finish due to use or exposure.
d. Service completed by someone other than an authorized service dealer.
e. MTD does not extend any warranty for products sold or exported outside of the United States and/or Canada, and their respective possessions and territories, except those sold through MTD's authorized channels of export distribution.
f. Replacement parts that are not genuine MTD parts.
g. Transportation charges and service calls.
h. If Products are used commercially. (MTD may separately offer Limited Commercial Warranties on certain select products. Ask your dealer or retailer for details or contact MTD Service for more information.)

No implied warranty, including any implied warranty of merchantability of fitness for a particular purpose, applies after the applicable period of express written warranty above as to the parts as identified. No other express warranty, whether written or oral, except as mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product, shall bind MTD. During the period of the warranty, the exclusive remedy is repair or replacement of the product as set forth above.

The provisions as set forth in this warranty provide the sole and exclusive remedy arising from the sale. MTD shall not be liable for incidental or consequential loss or damage including, without limitation, expenses incurred for substitute or replacement lawn care services or for rental expenses to temporarily replace a warranted product.

Some jurisdictions do not allow the exclusion or limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions or limitations may not apply to you.

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. **Alteration of safety features of the product shall void this warranty.** You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the misuse or inability to use the product.

This limited warranty shall not extend to anyone other than the original purchaser or to the person for whom it was purchased as a gift.

HOW LOCAL LAWS RELATE TO THIS WARRANTY: This limited warranty gives you specific legal rights, and you may also have other rights that vary in different jurisdictions.
IMPORTANT: Owner must present Original Proof of Purchase to obtain warranty coverage.

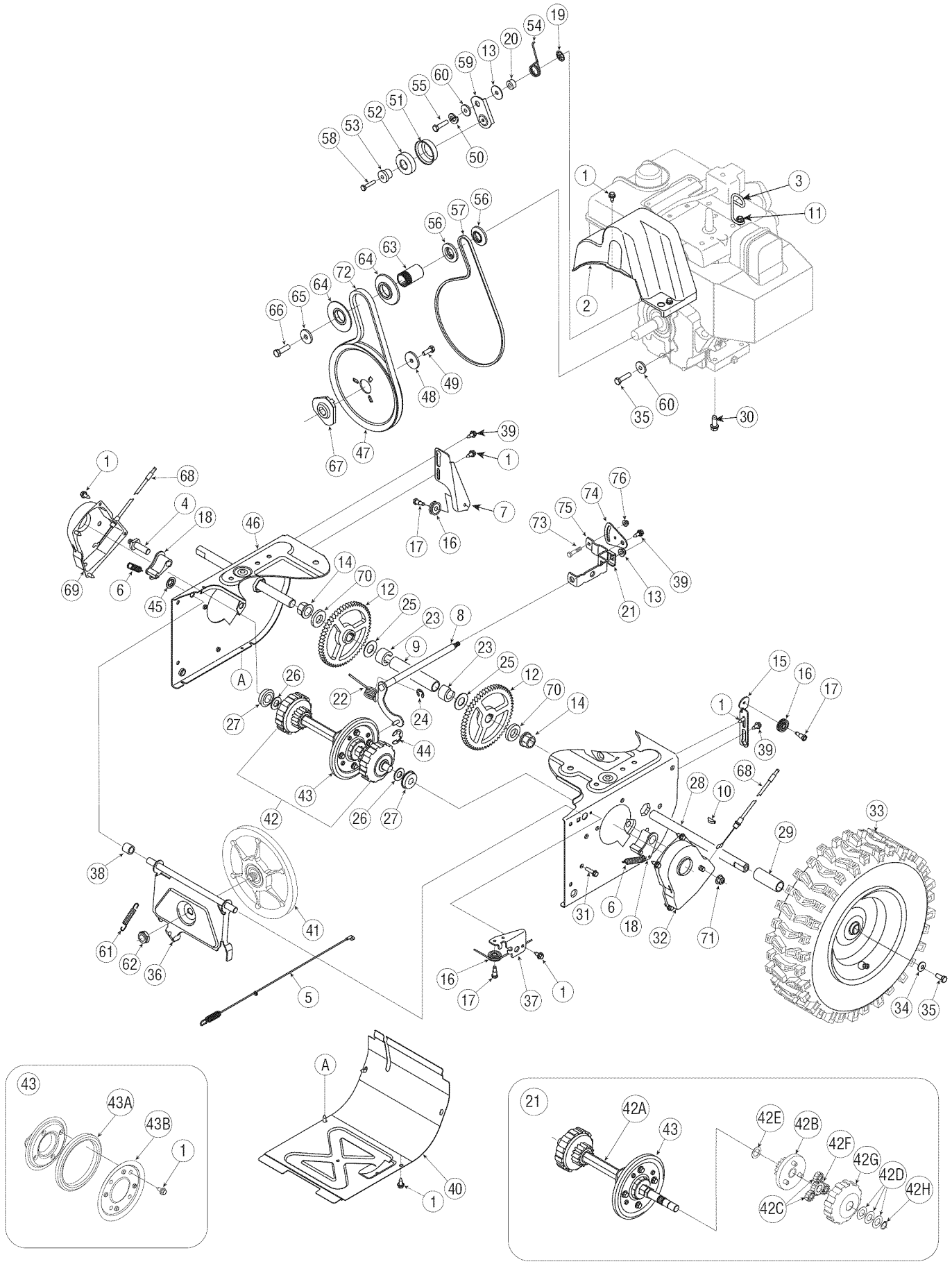
MTD LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019; Phone: 1-800-800-7310
MTD Products Ltd., P. O. BOX 1386, KITCHENER, ON N2G 4J1; Phone: 1-800-668-1238

Model Modèle	Wheel Assembly Ensemble de roue	Description Description	Tire Roue	Rim Jante	Axle Essieu
31AH5GLG 31AH5KLH	634-04145 634-04146	16 x 4.8 x 8 LH X-Trac 16 x 4.8 x 8 RH X-Trac	734-2038 734-2038	634-04173 634-04173	738-04180
31AH6GLF 31AH6KLG 31AH6GLN	634-04145 634-04146	16 x 4.8 x 8 LH X-Trac 16 x 4.8 x 8 RH X-Trac	734-2038 734-2038	634-04173 634-04173	738-04180
31AH5MLH 31AH5IQ4 31AH5MLH	634-04136 634-04137	16 x 6.5 x 8 LH X-Trac 16 x 6.5 x 8 RH X-Trac	734-2031 734-2031	634-04174 634-04174	738-04180 738-04180
31BE6MLO	634-04136 634-04137	16 x 6.5 x 8 LH X-Trac 16 x 6.5 x 8 RH X-Trac	734-2031 734-2031	634-04174 634-04174	738-04168 738-04168
31AA6AKD 31AA6AHE	634-04144A	13 x 4 Snow Hog	734-1732	634-04172A	738-04181
31AE5GKF 31AE5KLF 31AS6LEF 31AE6GKF 31AE6GKG 31AE6MKH 31AE6FHF 31AE6LHG 31AE6LKG 31AS6LCG	634-04141	16 x 4.8 Snow Hog	734-1530	634-04173	738-04168
31AS6FEE	634-04142A	15 X 5 Snow Hog	734-1859	634-04151A	738-04168
31AE6MKH 31AE6LKG 31AE6LHH	634-04135	16 X 6.5 Snow Hog	734-1525	634-04174	738-04168
31AH6DQ3	634-04147A 634-04148A	15 X 5 X 6 LH X-Trac 15 X 5 X 6 RH X-Trac	734-04012	634-04172A 634-04172A	738-04168

AUGER HOUSING COMPONENTS/*COMPOSANTS DU LOGEMENT DES TARIÈRES*

SIZE *TAILLE*	AUGER HOUSING/ *LOGEMENT DES TARIÈRES*	AUGER AXLE/ *ESSIEU DES TARIÈRES*	SHAVE PLATE *LAME PLATE*	GEARBOX ASS'Y/ *ENSEMBLE DE LA VIS SANS FIN*	SPACERS/ ENTRETOISE
22	684-04067 ★	711-04286	790-00117	618-04170	N/A
24	684-04069 ★	711-04285	790-00120	618-04171	731-04870 (1)
26	684-04071 ★	711-04284	790-00121	618-04172	731-04870 (2)
26	684-04072 ◆	711-04284	790-00121	618-04172	731-04870 (2)
28	684-04073 ★	711-04283	790-00118	618-04173	731-04870 (3)
28	684-04074 ◆	711-04283	790-00118	618-04173	731-04870 (3)
30	684-04063 ★	711-04282	790-00119	618-04165	731-04871 (2)
30	684-04075 ◆	711-04282	790-00119	618-04165	731-04871 (2)

◆ Serrated/Dentelée
★ Plain/Ordinaire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REF NO. N° DE RÉF	PART NO. N° DE PIÈCE	DESCRIPTION	DESCRIPTION
1	710-1652	Hex Wash Hd TT Scr. 1/4-20 x .625	Vis taraudée 1/4-20 x 0,625
2	731-05353	Belt Cover	Couvre-courroie
3	732-0705	Cable Control Wire	Fil de commande de la câble
4	711-1268B	Drive Shaft Actuator	Régulateur
5	746-04229	Drive Clutch Cable 44.83" Lg.	Câble de l'entraînement 44,83 po de lg.
6	732-0209	Extension Spring .47 OD x 2.03 Lg.	Ressort d'extension 0,47 DE x 2,03 po de lg.
7	790-00207	Guide Bracket - Drive Cable	Support - câble de l'entraînement
8	684-04156	Shift Rod Ass'y	Tige de changement de la vitesses
9	750-04474	Axle Support Tube	Tuyau de support de l'essieu
10	714-0126	#9 HI-Pro Key 3/16 x 3/4 Dia HT	Clavette HI-Pro no. 9 - 3/16 x 3/4 dia.
11	710-0602	Hex Wash Hd Tapp Scr 5/16-18 x 1.00	Vis auto-fileteuse à tête hex et rondelle 5/16-18
12	717-04210	Gear, 56T	Engrenage 56 dents
13	712-04063	Flange Lock-Nut 5/16-18 Gr. F Nylon	Contre-écrou à embase 5/16-18Qual. F nylon
14	741-0245	Hex. Flange Bearing.751" ID	Roulement à bride à six pans 0,751 DI
15	790-00206	Guide Bracket - Auger Cable	Support - Câble de tarière
16	756-0625	Cable Guide Roller	Guide du câble
17	738-0924	Hex Shld.Scr.1/4-28 x .375	Vis à épaulement 1/4-28 x 0,375
18	618-04288	Dogg Assembly - LH	CG - cliquet
18	618-04287	Dogg Assembly - RH	CD - cliquet
19	726-04012	Push Nut	Écrou à enfoncer
20	750-04477	Spacer .340 x .750 x .360" Lg.	Entretoise 0,340 x 0,750 x 0,360 po de lg.
21	790-00156	Shift Spacer Bracket	Support d'espacement
22	732-04311	Torsion Spring .750 ID x .968" Lg.	Ressort de torsion 0,750 DI x 0,968 po de lg.
23	731-05297	Spacer	Entretoise
24	716-0104	Retaining Ring	Anneau de retenue
25	736-0188	Flat Washer .760 ID x 1.49 OD	Rondelle plate 0,760 DI x 1,49 DE
26	736-0626	Flat Washer .580 x 1.125 x .080	Rondelle plate 0,580 x 1,125 x 0,080
27	741-04076	Ball Bearing	Roulement à billes
28	738-04180	Axle	Essieu
29	731-04873	Spacer	Entretoise
30	710-0654A	Hex Wash HD Tap Scr 3/8-16 x .88	Vis autotaraudee 3/8-16 x 0,88
31	710-0788	Hex Bolt 1/4-20 x 1.00	Vis à tête hex. 1/4-20 x 1,00
32	790-00185	Shaft Retainer - LH	Retenue d'arbre CG
33		See chart on page 23.	Voir tableau de la page 23.
34	736-0242	Cupped Washer .345 ID x .88 OD x .060	Rondelle creuse 0,345 DI x 0,88 DE x 0,060
35	710-0627	Hex L-Bolt 5/16-24 x .75 Gr. 5	Boulon hex. 5/16-24 x 0,75 Qual. 5
36	684-04154	Friction Wheel Support Brkt Ass'y	Support de la roue du friction
37	790-00096	Auger Cable Guide Bracket	Support, guide de la câble de la tarière
38	748-0190	Spacer .513 ID x 1.0	Entretoise 0,513 DI x 1,0
39	738-04184A	Shoulder Screw .373 x .105:TT 1/4-20	Vis à épaulement 0,373 x 0,105:1/4-20
40	790-00226	Frame Cover	Couvercle
41	656-04025	Friction Wheel Disc Assembly	Disque de roue du friction
42	618-04283	Drive Shaft Assembly (w/o Friction Wheel Ass'y)	Arbre d'entraînement (sans ensemble de la roue frottement)
42A	711-04416	Hex Drive Shaft (500)	Arbre d'entraînement (500)
42B	618-04284	Planetary Carrier Ass'y	Porte-roue
42C	717-1209A	Gear 12T	Engrenage 12 dents
42D	736-0502	Flat Washer .58 x 1.12 x .02	Rondelle plate 0,58 x 1,12 x 0,02
42E	736-0336	Flat Washer 5/8 ID x 1.0 OD	Rondelle plate 5/8 DI x 1,0 DE
42F	717-1210A	Gear 18T	Engrenage 18 dents
42G	618-04285	Ring Planetary Gear Ass'y (500)	Ensemble de l'engrenage (500)
42H	716-0194	Retaining Ring 1.56 diam.	Bague de retenue 1,56 diam.
43	684-04159	Friction Wheel Assembly	Ensemble de la roue de frottement
43A	735-04054	Friction Wheel Rubber	Roue du friction en caoutchouc
43B	790-00174	Friction Plate	Plaque du friction
44	716-0136	Retainer Ring	Bague de retenue
45	726-0221	Cap Speed Nut 1/4 Rod	Chapeau à enfoncer
46	790-00183	Wheel Drive Frame	Châssis de l'entraînement de roue
47	756-04109	Auger Pulley	Poulie de la tarière
48	736-0505	Flat Washer .34 x 1.50 x .150	Rondelle plate 0,34 x 1,50 x 0,150
49	710-1245B	Hex Bolt 5/16-24 x 0.875	Boulon hex. 5/16-24 x 0,875
50	736-0119	L-Wash 5/16 ID	Rondelle frein 5/16 DI
51	790-00230	Bearing Sleeve	Roulement
52	741-0919	Ball Bearing 20 x 47 x 14:6204:DS	Roulement à billes 20 x 47 x 14:6204:DS
53	750-04571	Spacer	Entretoise
54	732-04308A	Torsion Spring .850 ID x .354" Lg.	Ressort de torsion 0,850 DI x 0,354 po de lg.
55	710-0672	Hex HD. Cap Scr. 5/16-24 x 1.25 Lg.	Vis à tête hexagonal 5/16-24 x 1,25 po de lg
56	756-04179	Pulley HalfL 1/4 V x 1.5 OD	Poulie, demi 1,5 DE
57	754-04088	Belt 33.0" Lg.	Courroie trapézoïdale 33,0 po de lg.
58	710-0809	Hex Bolt 1/4-20 x 1.25	Boulon hex. 1/4-20 x 1,25
59	790-00208	Wheel Drive Idler Bracket	Support
60	748-04112	Shoulder Spacer	Entretoise épaulée
61	732-0264	Extension Spring 3/8 OD x 2.50	Ressort d'extension 3/8 DE x 2,50
62	712-0413	Jam L-Nut 5/8-18 Gr. 5 Nylon	Écrou de blocage 5/8-18 Qual. 5 Nylon
63	750-04303	Spacer .875 ID x 1.185 OD	Entretoise 0,875 DI x 1,185 DE
64	756-04113	Pulley Half	Moitié poulie
65	736-0247	Flat Washer .40 ID x 1.25 OD x .160	Rondelle plate 0,40 DI x 1,25 DE x 0,160
66	710-0191	Hex Screw 3/8-24 x 1.25	Vis à tête hexagonale 3/8-24 x 1,25
67	748-04053	Pulley Adapter	Adaptateur de la poulie
68	746-0956A	Steering Cable	Câble
69	790-00186	Shaft Retainer - RH	Retenue d'arbre CD
70	750-0767	Axle Spacer	Entretoise - essieu
71	712-04065	Flange Lock-Nut 3/8-16 Gr. F Nylon	Contre-écrou à embase 3/8-16 Qual. F nylon
72	754-04050	Belt .5 x 35.0" Lg.	Courroie 0,5 x 35,0 po de lg.
73	710-0751	Hex Bolt 1/4-20 x .62 Gr. 5	Boulon hexagonale 1/4-20 x 0,62 Qual. 5
74	790-00217	Pivot Bracket	Support de pivot
75	790-00218	Shift Bracket	Support de changement de la vitesses
76	712-04064	Flange Lock-Nut 1/4-20 Gr. F Nylon	Contre-écrou à embase 1/4-20 Qual. F nylon

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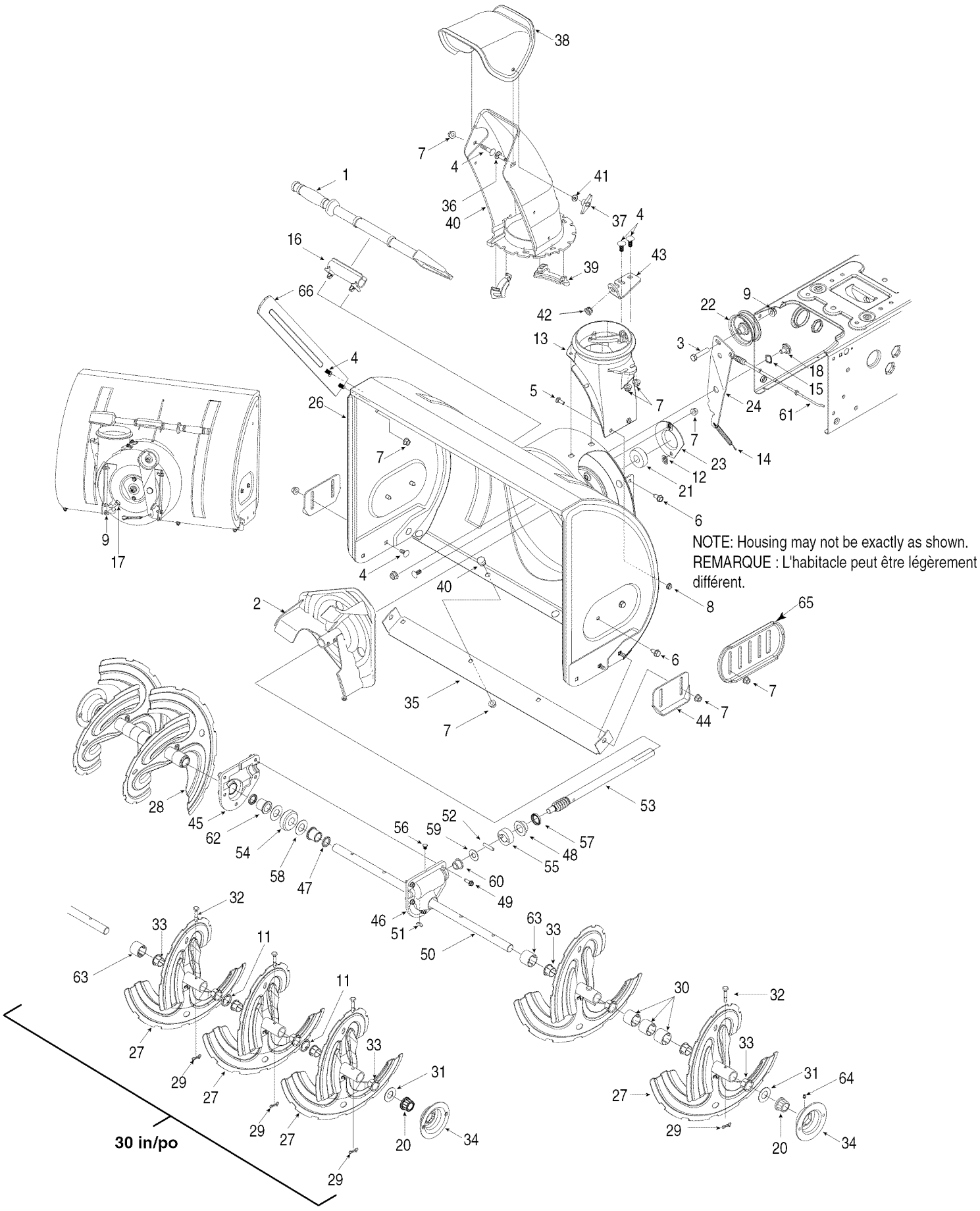

NOTE: Housing may not be exactly as shown.
REMARQUE : L'habitacle peut être légèrement différent.
30 in/po

REF NO. N° DE RÉF	PART NO. N° DE PIÈCE	DESCRIPTION	DESCRIPTION
1	731-2643	Clean-Out Tool	Outil de dégagement de la goulotte
2	684-04057	Impeller Ass'y 12 po	Ventilateur
3	710-0347	Hex Screw 3/8-16 x 1.75	Vis à tête hex 3/8-16 x 1,75
4	710-0451	Carriage Bolt 5/16-18 x .75 Gr. 1	Boulon ordinaire 5/16-18 x 0,75 Qual. 1
5	710-0703	Carriage Screw 1/4-20 x .75 Gr. 5	Boulon ordinaire 1/4-20 x 0,75 Qual. 5
6	710-0604A	Hex Wash HD AB Tap Scr 5/16-18 x .625	Vis taraudée 5/16 x 0,625
7	712-04063	Flange Locknut 5/16-18 Gr. F Nylon	Contre-écrou à embase 5/16-18 Qual. F nylon
8	712-04064	Hex L-Flanged Nut 1/4-20 Gr. F Nylon	Contre-écrou à embase 1/4-20 Qual. F nylon
9	712-04065	Hex L-Flanged Nut 3/8-16 Gr. F Nylon	Contre-ecrou à embase 3/8-16 Qual. F nylon
10	714-0149B	Internal Cotter Pin	Goupille fendue interne
11	731-04871	Spacer 1.25 x .75 x 3/16" Lg.	Entretoise 1,25 x 0,75 x 3/16 po de lg.
12	726-04012	Push-on Nut .25 dia.	Écrou pousser 0,25 diam.
13	731-04705	Chute Adapter	Adaptateur de goulotte d'éjection
14	732-0611	Extension Spring	Ressort d'extension
15	736-0174	Wave Washer .660 ID x .88 OD x .010	Rondelle ondulée 0,660 DI x 0,88 DE x 0,010
16	731-02625	Cleanout Tool Mount	Montage de la outil de dégagement de la goulotte
17	738-0143	Shld. Scr. .500 Dia. x .335" Lg.	Vis à épaulement dia. 0,500 po x 0,335 po de lg.
18	738-0281	Shoulder Scr .625 Dia x .170	Vis à épaulement dia 0,625 x 0,170 po
19	738-04124A	Shear Pin .25 x 1.5 Gr. 2	Boulon de cisaillement 0,25 x 1,5 Qual 2.
20	741-0245	Hex. Flange Brg. .751" I.D.	Roulement 0,75 DI
21	741-0309	Self-aligning bearing	Roulement auto-aligneur
22	756-0981A	Flat Idler Pulley 2.75" OD	Poulie tendeur 2,75 DE
23	790-00075	Bearing Housing 1.85 ID	Carter de la roulement 1,85 DI
24	790-00080	Auger Idler Brake Bracket	Support
25		See chart on page 23.	Voir tableau de la page 23.
26		See chart on page 23.	Voir tableau de la page 23.
27	684-04107	Spiral Ass'y LH	Tarière CG
28	684-04108	Spiral Ass'y RH	Tarière CD
29	714-04040	Bow Tie Cotter Pin	Goupille fendue
30		See chart on page 23.	Voir tableau de la page 23.
31	736-0188	Flat Washer .760 ID x 1.49 OD	Rondelle plate 0,760 DI x 1,49 DE
32	738-04124A	Shear Pin .25 x 1.5 Gr. 2	Goupille de cisaillement 0,25 x 1,5 po de lg
33	741-0493A	Flange Bushing	Collet à bride
34	790-00087A	Bushing Housing	Carter de la collet
	790-00138A	Bushing Housing (w/grease fitting hole)	Carter de la collet (avec trou pour raccord de graissage)
35		See chart on page 23.	Voir tableau de la page 23.
36	710-04071	Carriage Bolt 5/16-18 x 1.0	Boulon ordinaire 5/16-18 x 1,0
37	720-0284	Handle Knob Assembly	Bouton
38	731-04354A	Upper Chute	Goulotte supérieur
39	731-04869	Chute Flange Keeper	Garde-bride de la goulotte
40	731-04912	Lower Chute	Goulotte inférieur
41	736-0159	Flat Washer .349 ID x .879 OD x .063	Rondelle plate 0,349 DI x 0,879 DE x 0,063
42	741-0475	Plastic Bushing .380 ID	Manchon en plastique de 0,38 po de D.I.
43	784-5647	Chute Crank Brkt.	Support du bras de goulotte d'éjection
44	784-5580	Slide Shoe	Sabot coulissant
45	719-0319	RH Reduced Auger Housing	Carter de l'engrenage CD
46	719-0320	LH Reduced Auger Housing	Carter de l'engrenage CG
47	721-0179	Oil Seal 3/4 ID	Joint d'étanchéité d'huile 3/4 DI
48	741-0662	Flange Bearing .75 ID x 1.00 OD x .50	Roulement 0,75 DI x 1,00 DE x 0,50
49	710-0642	Thd Forming Scr. 1/4-20 x .75	Vis taraudée 1/4-20 x 0,75
50		See chart on page 23.	Voir tableau de la page 23.
51	714-0161	Hi Pro Key 3/16 x 5/8	Clé 3/16 x 5/8
52	715-04021	Dowel Pin .25 OD x 1.2	Goupille 0,25 x 1,2
53	717-04126	Worm Shaft .75 OD	Arbre 0,75 DE
54	717-0528A	Worm Gear 20T	Arbre 20 dents
55	718-04071	Thrust Collar	Collet
56	721-0325	Plug, 1/4 x .437	Bouchon 1/4 x 0,437
57	721-0327	Oil Seal .75 x 1 x .131	Joint d'huile 0,75 DI x 1 x 0,131
58	736-0351	Flat Washer .76 ID x 1.5 OD x .03	Rondelle plate 0,76 DI x 1,5 DE x 0,03
59	736-3084	Fl. Washer .510 x 1.120 x .060	Rondelle frein 0,510 x 1,120 x 0,060
60	741-0663	Flange Bearing .75 ID x 1.0 OD x .925	Roulement 0,75 DI x 1,0 DE x 0,925
61	746-0897	Auger Clutch Cable (w/"Z" fitting)	Câble de tarière (avec extrémité en «Z»)
62	741-0661A	Flange Bearing.75 ID x 1.0 OD x .975	Roulement 0,75 DI x 1,0 DE x 0,975
63	731-04870	Spacer 1.25 x .75 x 1.00	Entretoise 1,25 x 0,75 x 1,00 po de lg.
64	737-3000	Grease Fitting (optional)	Raccord de graissage (en option)
65	790-00091	Reversible Slide Shoe	Patin réversible
66	790-00181	Drift Cutter - Optional	Virole de réglage - en option

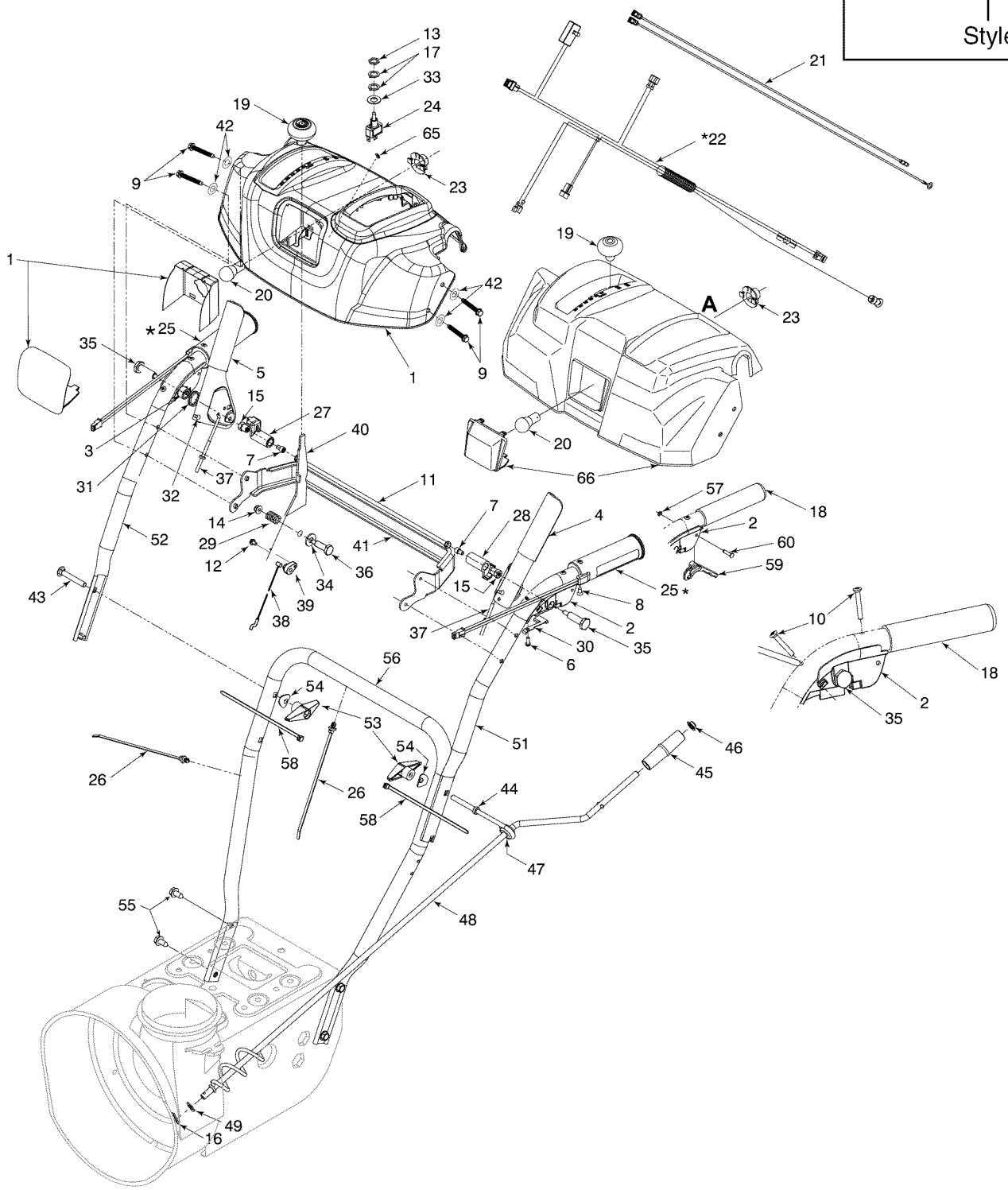
Model Number/
Numéro de modèle

31AE6GKF500

Style

Styles H, K, L, P & Q

* With heated grips only/Avec poignées chauffées seulement.



REF NO. N° DE RÉF	PART NO. N° DE PIÈCE	DESCRIPTION	DESCRIPTION
1	631-04180	Handle Panel Ass'y - Yellow	Panneau - jaune
1	631-04185	Handle Panel Ass'y - Black	Panneau - noir
1	631-04183	Handle Panel Ass'y-Black w/Chute Control	Panneau - noir avec comm. de la goulotte
2	631-04133	LH Clutch Lock Handle Ass'y	Poignée d'embrayage CG
3	631-04134A	RH Clutch Lock Handle Ass'y	Poignée d'embrayage CD
4	684-04105A	Engagement Handle Assembly LH	Poignée d'entraînement CG
5	684-04106A	Engagement Handle Assembly RH	Poignée d'entraînement CD
6	710-04326	Screw #8-16 x .50	Vis nº. 8-16 x 0,50
7	710-04354	Screw 1/4-20 x .375	Vis 1/4-20 x 0,375
8	710-0837	Oval HD C-Sunk Scr #10 x 5/8	Vis à tête goutte de suif nº. 10 x 5/8
9	710-1026	Hex TT-Tap Scr 1/4-20 x 1.75	Vis taraudée 1/4-20 x 1,75
10	710-1233	Oval C-Sunk Hd Screw 10-24 x 1.375	Vis 10-24 x 1,375
11	711-04287	Pivot Rod	Tige de pivot
12	710-0224	Screw #10-16 x .50	Vis no. 10-16 x 0,50
13	712-0693	Hex Nut	Écrou à six pans
14	712-04064	Hex L-Flanged Nut 1/4-20 Gr. F Nylon	Contre-écrou à embase 1/4-20 Qual. F nylon
15	712-04081A	Hex Shoulder Nut 1/4-20	Écrou 1/4-20
16	714-0104	Int. Cotter Pin .072 x 1.13" Lg.	Goupille fendue int. 0,072 x 1,13 po de lg.
17	716-0398	Lock Ring - Toggle Switch	Bague - commutateur à culbuteur
18	720-0274	Grip	Poignée
19	720-04039	Shift Knob	Bouton
19	720-04045	Shift Knob - Yellow	Bouton - jaune
20	725-04213	Lamp #1295	Ampoulle nº. 1295
21	725-04214	Wire Harness	Faisceau de fil
22	725-04216A	Heated Grip Wire Harness	Faisceau de fil - poignée chauffée
23	725-1649	Socket	Douille
24	725-1756	Toggle Switch - Single Throw	Commutateur à culbuteur
25	725-1757	Heated Grip	Poignée chauffée
26	726-0470	Cable Tie 19 x 8.39"	Attache-câble 19 x 8,39 po
27	731-04894B	Lock Plate	Palastre de serrure
28	731-04896A	Clutch Lock Cam	Came
29	732-0193	Compression Spring .38 ID x .88 Lg	Ressort de compression 0,38 DI x 0,88 po de lg.
30	732-04219	Spring: Clutch Lock	Ressort: Verrou d'embrayage
31	732-04238	Torsion Spring .8156 x .3038	Ressort de torsion 0,8156 x 0,3038
32	735-0199A	Rubber Bumper	Pare - chocs en caoutchouc
33	736-0226	Flat Washer .469 ID x .88 OD x .063	Rondelle plate 0,469 DI x 0,88 DE x 0,063
34	736-0262	Flat Washer .38 ID x .87 OD x .09	Rondelle plate 0,38 DI x 0,87 DE x 0,09
35	738-04122	Shoulder Screw 1/4-20 x 1.345	Vis à épaulement 1/4-20 x 1,345
36	738-04125	Shoulder Screw .374 Dia. x 1.05 Lg.	Vis à épaulement 0,374 dia. x 1,05 po de lg.
37	746-0778	Z Fitting	Extrémité en «Z»
38	746-04227	Selector Speed Cable	Câble
39	746-0605	Cable Barrel Holder	Support de la câble
40	790-00203	Shift Lever	Levier de changement de la vitesse
42	736-0463	Flat Washer .25 x .63 x .050	Rondelle plate 0,25 x 0,63 x 0,05
41	790-00140	Panel Support	Support de panneau de bord
43	710-0449	Carriage Bolt 5/16-18 x 2.25	Boulon ordinaire 5/16-18 x 2,25
44	747-04263	Chute Crank Eye Bolt Special	Boulon à oeil spécial
45	720-0201A	Knob 1.0 x 3.2	Bouton 1,0 x 3,20
46	726-0100	Push Nut 3/8" Rod	Écrou pour tige de 3/8 po
47	735-0234	Grommet	Grummet
48	684-04104	Chute Crank Assembly	Manivelle de la goulotte
49	736-0185	Flat Washer .406" I.D. x .75" O.D.	Rondelle plate 0,406 DI x 0,75 DE
51	749-04142	Upper Handle LH	Goulotte supérieur CG
51	749-04191	Upper Handle LH (Heated Grips)	Guidon supérieur CG (poignée chauffée)
52	749-04141	Upper Handle RH	Guidon supérieur CD
52	749-04190	Upper Handle RH (Heated Grips)	Guidon supérieur CD (poignée chauffée)
53	720-04065	Handle Knob Assembly	Bouton
54	736-0451	Saddle Wash. .320 ID x .937 OD	Rondelle sellé 0,320 DI x 0,937 DE
55	710-1260A	Hex Wash HD Lo Tap Scr 5/16 x .75	Vis taraudée 5/16 x 0,75
56	749-04138	Lower Handle	Guidon inférieur
57	716-04036	E Ring	Bague en «E»
58	725-0157	Cable Tie	Attache-câble
59	731-04913	Steering Control	Commande d'orientation
60	738-04126	Pin 3/16	Goupille 3/16
65	716-04046	E-Ring 0.76	Bague en «E» 0,076
66	631-04181	Handle Panel Ass'y - Troy-Bilt	Panneau - Troy-Bilt

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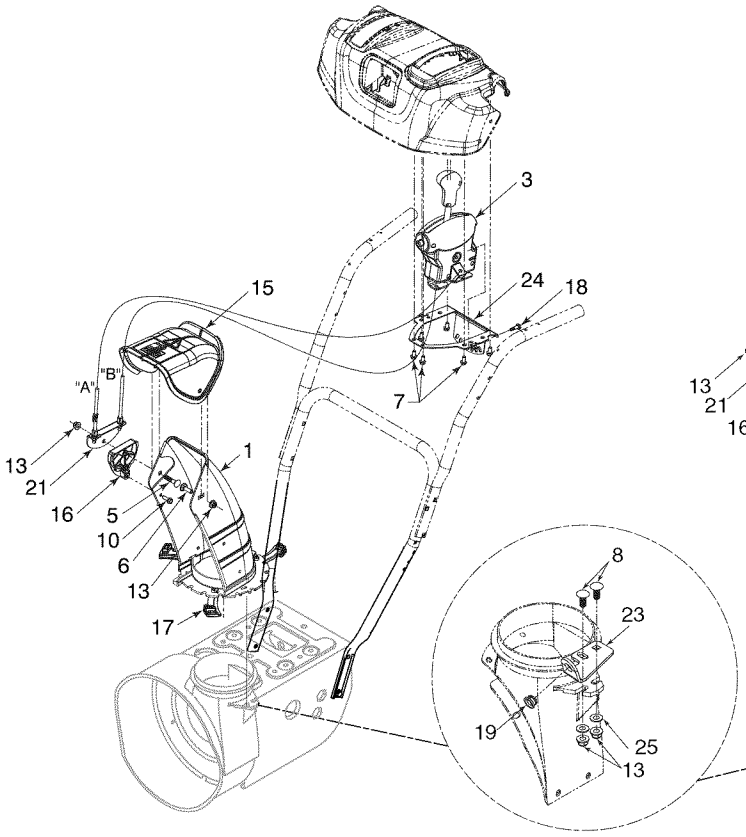
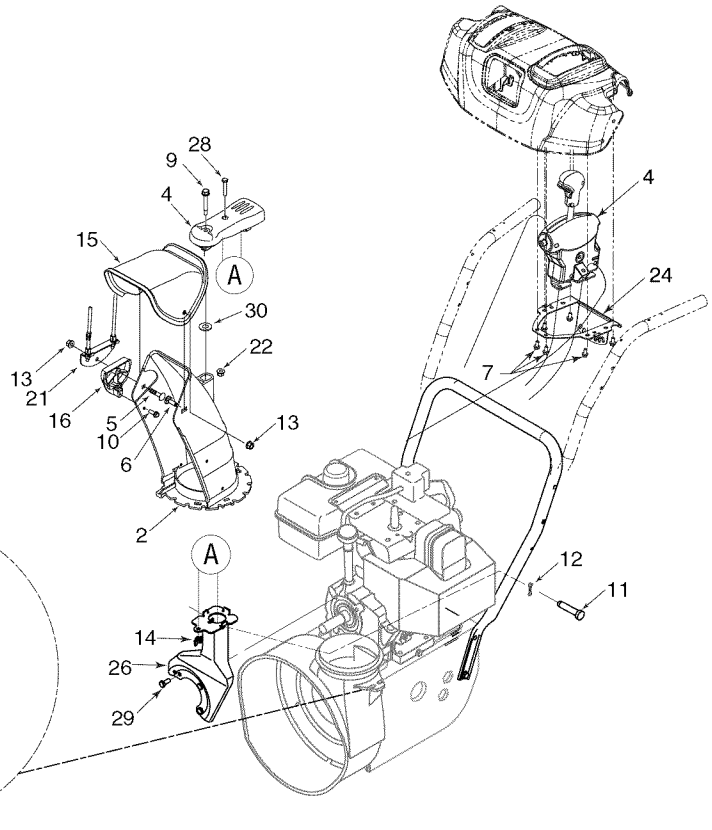


2 Way Chute Control/
Commande de la goulotte à 2 fonctions



4 Way Chute Control/
Commande de la goulotte à 4 fonctions

REF NO. N° DE RÉF	PART NO. N° DE PIÈCE	DESCRIPTION	DESCRIPTION
1	731-04131A	Lower Chute (2 Way)	Goulotte inférieur (2 fonctions)
2	731-04861A	Lower Chute (4 Way)	Goulotte inférieur (4 fonctions)
3	684-04117	2 Way Chute Control Assembly	Ens. - commande de la goulotte à 2 fonctions
4	684-04116A	4 Way Chute Control Assembly	Ens. - commande de la goulotte à 4 fonctions
5	710-0262	Carriage Bolt 5/16-18 x 1.50 Gr. 2	Boulon ordinaire 5/16-18 x 1,50 Qual. 2
6	710-04071	Carriage Screw 5/16-18 x 1.0	Vis ordinaire 5/16-18 x 1,0
7	710-04187	Hi-Lo Screw 1/4-15 x .5	Vis 1/4-15 x 0,5
8	710-0451	Carriage Bolt 5/16-18 x .75" Lg	Boulon ordinaire de 5/16-18 x 0,75 po de lg
9	738-04194	Shoulder Screw .312 x 1.7:1/4-20	Vis épaulement 0,312 x 1,7:1/4-20
10	710-0895	Hex Tapp Scr 1/4 x .75" Lg.	Vis taraudée à tête hex. de 1/4 x 0,75 po de lg
11	711-04469A	Clevis Pin 3/8 x 1.87	Axe de chape 3/8 x 1,87
12	714-04040	Bow Tie Cotter Pin	Goupille fendue
13	712-04063	Flange Locknut 5/16-18 Gr. F Nylon	Contre-écrou à embase 5/16-18 Qual. F nylon
14	712-03087	Wing Nut 1/4-20	Écrou en oreilles 1/4-20
15	731-04425A	Upper Chute w/Export Label, Remote	Goulotte sup.,étiquette d'exp., comm. a distance
16	731-1313C	Cable Guide	Guide de la câble
17	731-04869	Chute Flange Keeper	Garde-bride de la goulotte
18	738-04135	Shoulder Screw .25 x .50:10-24	Vis à épaulement 0,25 x 0,50:10-24
19	741-0475	Plastic Bushing .380 ID	Manchon en plastique de 0,38 po de D.I.
20	749-04155	Chute Support Tube	Tuyau de support de la goulotte
21	784-5594	Cable Bracket Chute Tilt	Support de câble
22	712-04064	Hex L-Flanged Nut 1/4-20 Gr. F Nylon	Contre-écrou à embase 1/4-20 Qual. F nylon
23	784-5647	Chute Crank Brkt.	Support du bras de goulotte d'ejection
24	790-00131	Bracket: Chute Control	Support: Commande de la goulotte
25	736-0159	Flat Washer .349 ID x .879 OD x .063	Rondelle plate 0,349 DI x 0,879 DE x 0,063
26	684-04162	Support Bracket	Support
27	710-04187	Hi-Lo Screw 1/4-15 x .50	Vis 1/4-15 x 0,50
28	710-0606	Hex Hd. Cap Screw 1/4-20 x 1.5 Gr. 5	Vis à tête hex. 1/4-20 x 1,5 Qual. 5
29	710-0627	Hex Hd. Cap Screw 5/16-24 x .75	Vis à tête hex. 5/16-24 x 0,75
30	736-0463	Flat Washer .25 ID x .63 OD x .0515	Rondelle plate 0,25 DI x 0,63 x 0,0515

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