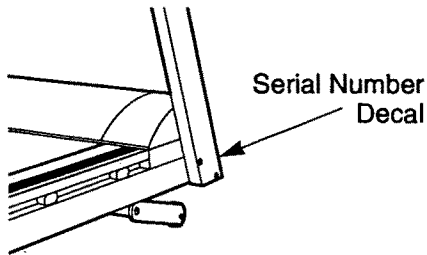


# PRO-FORM<sup>®</sup> 725

## PERFORMANCE TREADMILL

Model No. PFTL35060

Serial No. \_\_\_\_\_



### QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or find that there are missing or damaged parts, we will guarantee complete satisfaction through direct assistance from our factory.

**TO AVOID UNNECESSARY DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE.** The trained technicians on our Customer Hot Line will provide immediate assistance, free of charge to you.

**CUSTOMER HOT LINE:**

**1-800-999-3756**

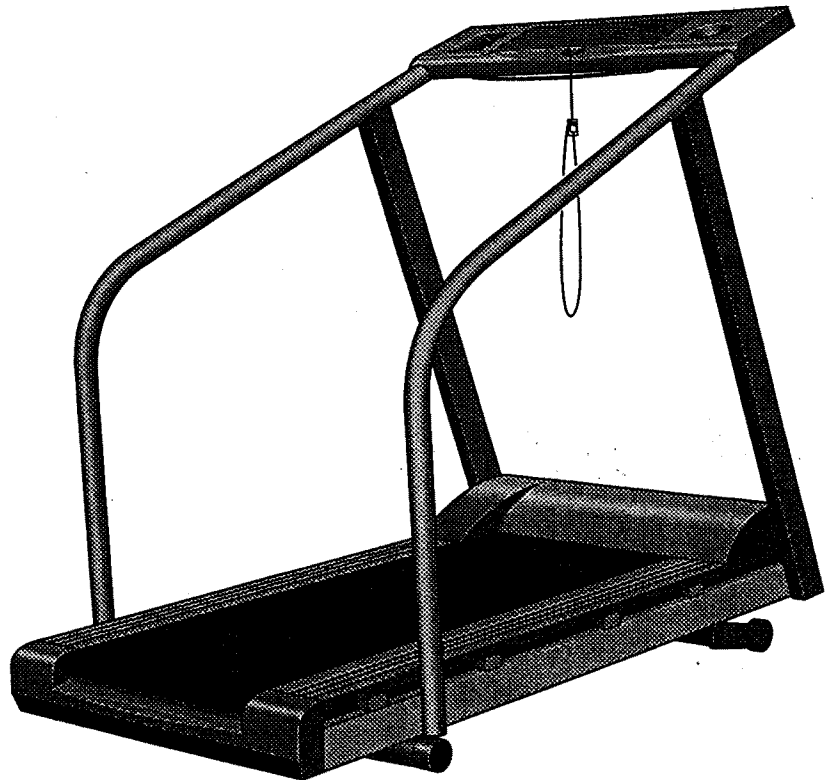
Mon.-Fri., 6 a.m.-6 p.m. MST

### **▲ CAUTION**

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

## USER'S MANUAL

RELEASED TO  
FEB 20 1997  
MANUFACTURING



# PRO-FORM® 725

## PERFORMANCE TREADMILL

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Note: A HARDWARE IDENTIFICATION CHART, an EXPLODED DRAWING and a PART LIST are attached to the center of this manual. Please save them for future reference.

**▲ WARNING:** Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

# IMPORTANT PRECAUTIONS

**▲ WARNING:** To reduce the risk of burns, fire, electric shock, or injury to persons, read the following important precautions and information before operating the treadmill.

1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
2. Use the treadmill only as described.
3. Place the treadmill on a level surface, with 8 feet of clearance behind it. Do not place the treadmill on a surface that blocks any air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
4. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
5. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
6. Keep children and pets away from the treadmill at all times.
7. The treadmill should be used only by persons weighing 250 pounds or less.
8. Never allow more than one person on the treadmill at a time.
9. Wear appropriate clothing when using the treadmill. Do not wear loose clothing that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.*
10. When connecting the power cord (see HOW TO PLUG IN THE POWER CORD on page 8), plug the power cord into a surge protector (not included) and plug the surge protector into a grounded circuit capable of carrying 15 or more amps. No other appliance should be on the same circuit.
11. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length. Do not use an extension cord.
12. Keep the power cord and the surge protector away from heated surfaces.
13. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See BEFORE YOU BEGIN on page 4 if the treadmill is not working properly.)
14. Never start the treadmill while you are standing on the walking belt. Always hold the handrails while using the treadmill.
15. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
16. To reduce the possibility of the treadmill overheating, do not operate the treadmill continuously for longer than 1 hour.
17. The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.
18. Never leave the treadmill unattended while it is running. Always remove the key and move the on/off switch to the "off" position when the treadmill is not in use. (See the drawing on page 4 for the location of the on/off switch.)
19. Inspect and tighten all parts of the treadmill every three months.
20. Never insert any object into any opening.
21. Always unplug the power cord before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
22. This treadmill is intended for in-home use only. Do not use this treadmill in any commercial, rental, or institutional setting.

**SAVE THESE INSTRUCTIONS**

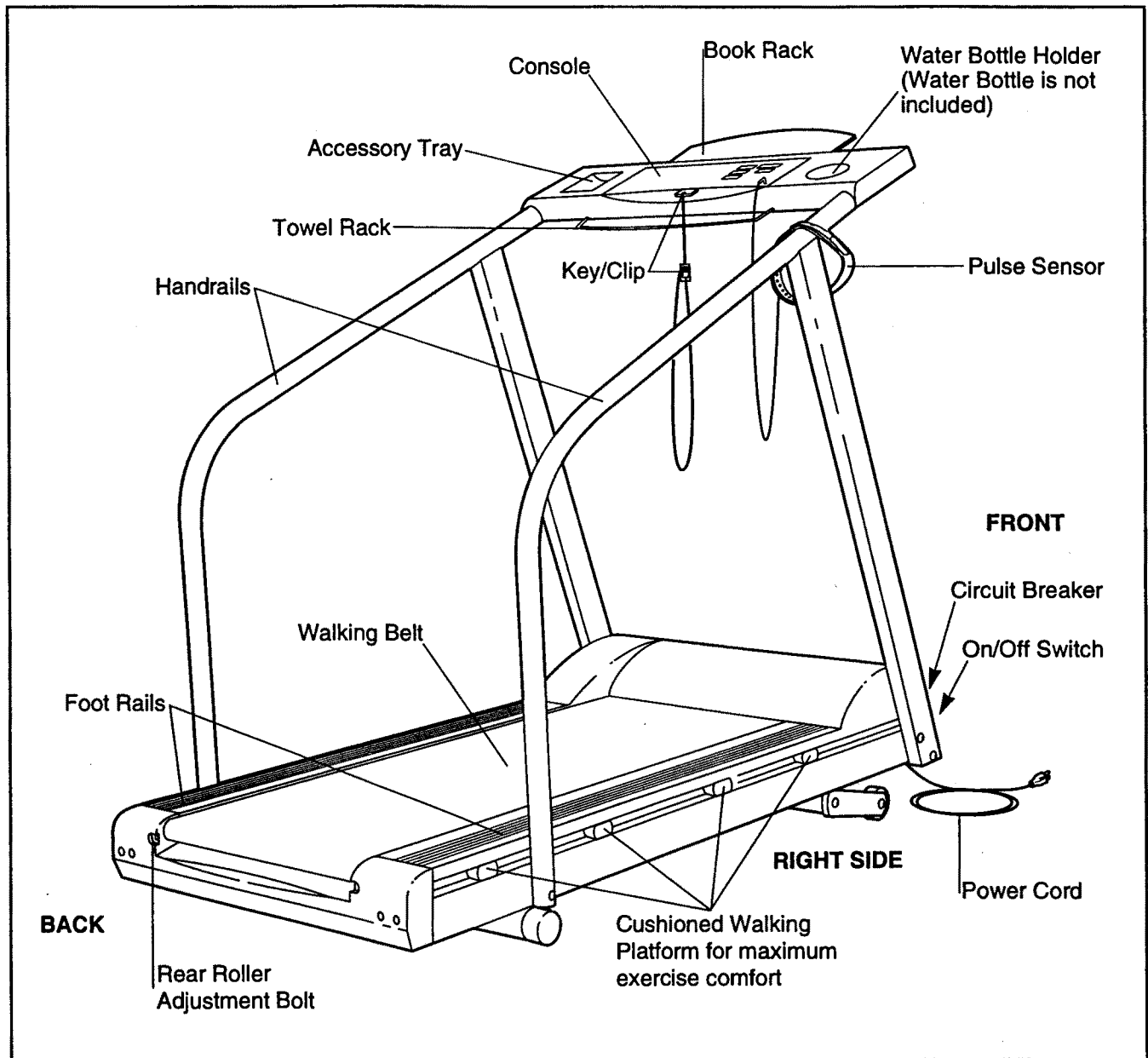
# BEFORE YOU BEGIN

Thank you for selecting the PROFORM® 725C treadmill. The 725C treadmill combines advanced technology with innovative design to let you enjoy an excellent form of cardiovascular exercise in the convenience and privacy of your home.


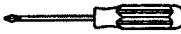
**For your benefit, read this manual carefully before using the treadmill.** If you have additional questions, please call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m.

until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please note the product model number and serial number before calling. The model number of the treadmill is PFTL35060. The serial number can be found on a decal attached to the treadmill (see the front cover of this manual for the location).

Before reading further, please review the drawing below and familiarize yourself with the labeled parts.



# ASSEMBLY

**Assembly requires two people.** Set the treadmill in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed. For help identifying the small parts used in assembly, refer to the **HARDWARE IDENTIFICATION CHART** in this manual. **Assembly requires two adjustable wrenches**  and a **Phillips screwdriver**  (not included).

1. Hold one of the Uprights (80) against the left side of the Frame (87) as shown. Hold an Upright Spacer (11) inside the lower end of the Upright. Insert an Upright Bolt (7) through the Upright and the Upright Spacer. Finger tighten the Upright Bolt into the Frame. Insert another Upright Bolt into the Upright and finger tighten it into the Frame.

Attach the Upright on the right side of the treadmill in the same manner. (not shown).

2. Attach a Handrail Extension (35) to one of the Handrails (82) with a Handrail Extension Screw (28).

Hold the Console Base (84) as close as possible to the right Upright (80). Route the Wire Harness (62) through the opening in the side of the Right Handrail (82). Hold the Right Handrail near the right Upright (80) and route the Wire Harness through the right Upright. Note: It may be necessary to insert your fingers into the lower end of the right Upright and pull out the end of the Wire Harness.

Plug the Wire Harness (62) into the Frame Wire Harness (2) (refer to the inset drawing). The small latch on the Wire Harness should snap onto the Frame Wire Harness. Note: If the Wire Harnesses do not fit together easily, turn them; do not force the Wire Harnesses together.

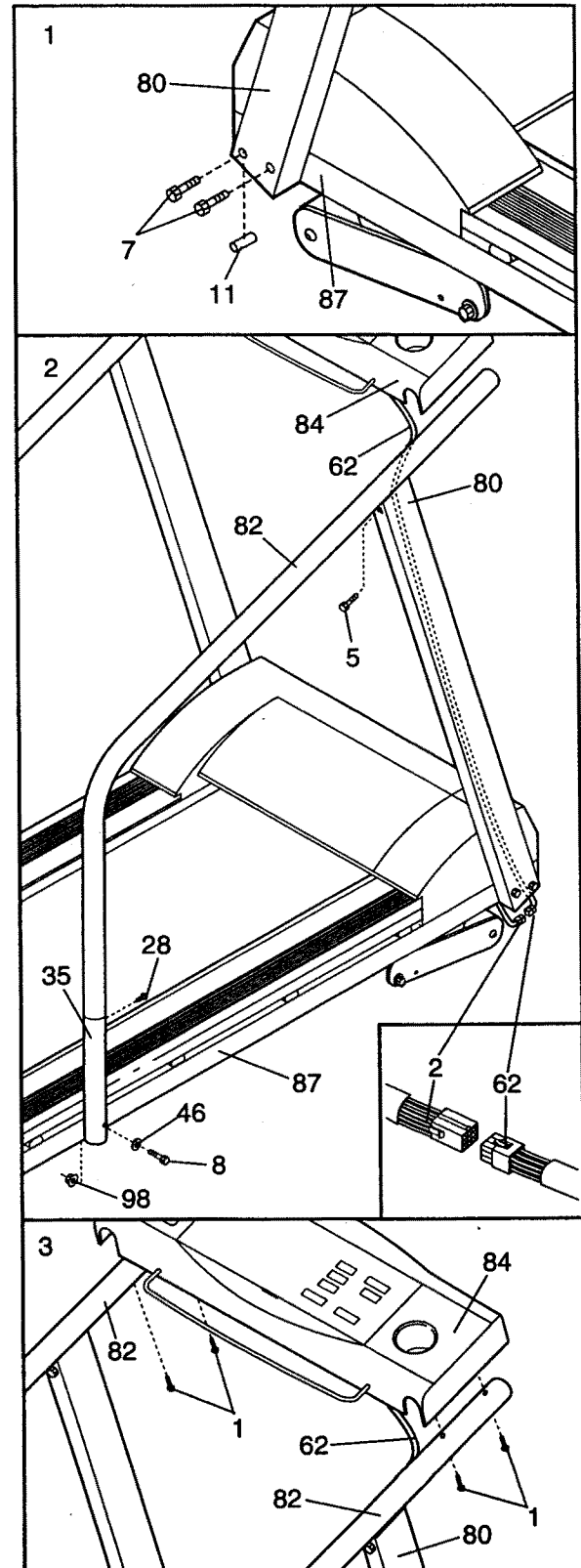
Attach the Handrail (82) to the right Upright (80) with a Handrail Bolt (5).

Attach the Handrail Extension (35) to the Frame (87) with a Handrail Extension Bolt (8), a Handrail Washer (46), and a Flange Nut (98). **Do not tighten the Flange Nut yet.**

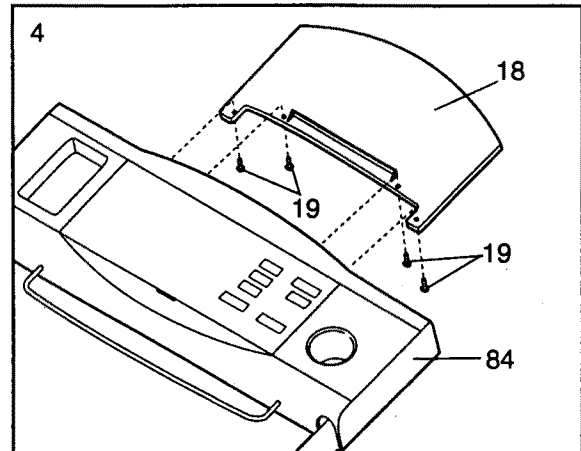
Attach the Left Handrail and the other Handrail Extension to the left side of the treadmill (not shown).

3. Set the Console Base (84) on the left and right Handrails (82). Feed any slack Wire Harness (62) down the right Upright (80).

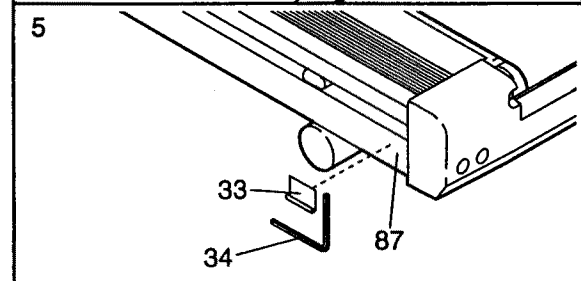
Attach the Console Base (84) to the left and right Handrails (82) with the four Console Base Screws (1).



4. Align the holes in the Book Rack (18) with those in the Console Base (84). Attach the Book Rack to the Console Base with the four Book Rack Screws (19) as shown.

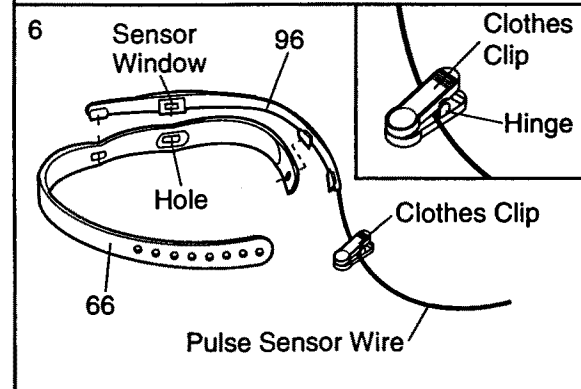


5. Remove the paper backing from the Adhesive Clip (33). Press the Adhesive Clip onto the Frame (87) in the indicated location. Press the Allen Wrench (34) into the Adhesive Clip.



6. Attach the Pulse Sensor (96) to the Headband (66). Make sure that the sensor window is pressed through the indicated hole in the Headband.

Press open the clothes clip, and insert the pulse sensor wire into the clothes clip. **Make sure that the pulse sensor wire is resting against the hinge of the clothes clip (see the inset drawing).** The use of the pulse sensor is explained on page 7.



Make sure that all parts are tightened before you use the treadmill. **Note: To protect the floor or carpet, place a mat under the treadmill.**

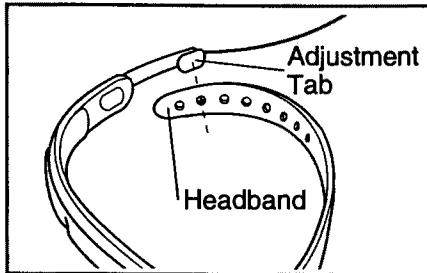
# HOW TO USE THE PULSE SENSOR

The unique headband-style pulse sensor is specially designed for greater accuracy, comfort, and durability. **To get the best performance from the pulse sensor, please read the following instructions.**

## HOW TO ADJUST THE HEADBAND

For the pulse sensor to function properly, the headband should fit snugly around your head, without being uncomfortable.

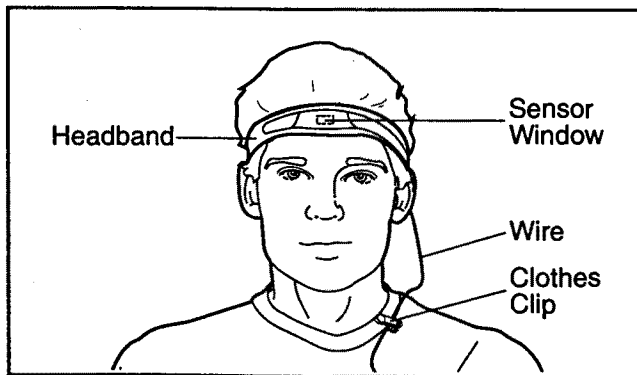
To adjust the headband, insert the adjustment tab through one of the holes in the headband. **Note: Each time you exercise,**



**the headband may expand slightly during the first few minutes of use. It may be necessary to readjust the headband periodically.**

## HOW TO PUT ON THE PULSE SENSOR

Rub your forehead briefly to stimulate circulation. Put on the headband as shown below, with the sensor window centered on your forehead. Make sure that there is no hair between the sensor window and your forehead. Attach the clothes clip to your collar. The clothes clip will reduce the movement of the pulse sensor wire, helping to ensure accurate pulse readings.



**IMPORTANT: To avoid static build-up that may damage the console, wear the pulse sensor only while you are on the treadmill.**

## GUIDELINES FOR ACCURATE PULSE READINGS

The instructions on page 11 explain how the pulse sensor is used with the console (see PULSE

DISPLAY). For the best results, remember the following important guidelines:

1. Before putting on the headband, rub your forehead briefly to stimulate circulation.
2. Make sure that the headband fits snugly, without being uncomfortable. If the headband is too loose or too tight, your pulse may not be detected.
3. The headband must be worn with the sensor window centered on your forehead. Make sure that there is no hair between the sensor window and your forehead. Make-up applied to the forehead may interfere with pulse readings. **Note: If the pulse sensor does not detect your pulse when the sensor window is centered on your forehead, try positioning the sensor window above your right or left eyebrow. Depending on the shape of your forehead, it may be easier to detect your pulse from a different position.**
4. Make sure that the pulse sensor wire is fully plugged into the jack on the console.
5. Because your pulse constantly changes, the pulse sensor will sample your pulse every few seconds. When you first put on the pulse sensor, it may take up to ten seconds for an accurate pulse to be shown.
6. Avoid excessive head movement during exercise.
7. The sensor window should be cleaned weekly when the treadmill is used regularly. Moisten a cotton swab with water, and carefully wipe the sensor window.

## HOW TO SOLVE COMMON PULSE PROBLEMS

1. If you are wearing the pulse sensor and the NO PULSE DETECTED indicator lights, refer to guidelines 2, 3, 4, 5, 6, and 7 above.
2. If the pulse shown in the PULSE display seems excessively high or low, refer to guideline 5.
3. If error code "E5" appears in the PULSE display, refer to guidelines 2, 3, 4, 5, 6, and 7.
4. If the letters "PLS" appear in the PULSE display, refer to guidelines 2, 3, 4, 5, 6, and 7.

## CLEANING THE PULSE SENSOR AND HEADBAND

Remove the headband from the pulse sensor. Wipe the pulse sensor with a damp cloth; **never immerse the pulse sensor in water.** Hand wash the headband in mild detergent, gently wring it out, and let it air dry.

# OPERATION AND ADJUSTMENT

## THE PERFORMANT LUBE™ WALKING BELT

Your treadmill features a walking belt coated with PERFORMANT LUBE™, a high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform. They will deteriorate the walking belt and cause excessive wear.**

## HOW TO PLUG IN THE POWER CORD

**⚠ DANGER:** Improper connection of the equipment-grounding conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Your treadmill, like any other type of sophisticated electronic equipment, can be seriously damaged by sudden voltage changes in your home's power. Voltage surges, spikes, and noise interference can result from weather conditions or from other appliances being turned on or off.

**To decrease the possibility of your treadmill being damaged, always use a surge protector (not included) with your treadmill.**

Surge protectors are sold at most hardware stores and department stores. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.

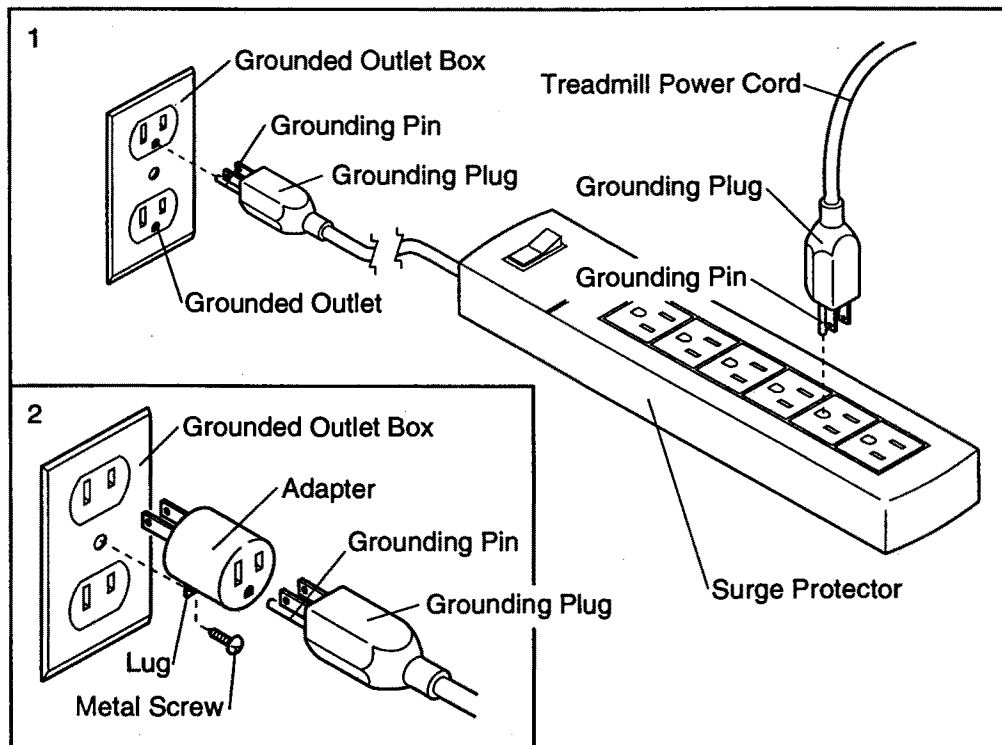
**This product must be grounded.** If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of

electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. **Plug the power cord into a surge protector, and plug the surge protector into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.**

This product is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated in drawing 1 below. A temporary adapter that looks like the adapter illustrated in drawing 2 may be used to connect the surge protector to a 2-pole receptacle as shown in drawing 2 if a properly grounded outlet is not available.

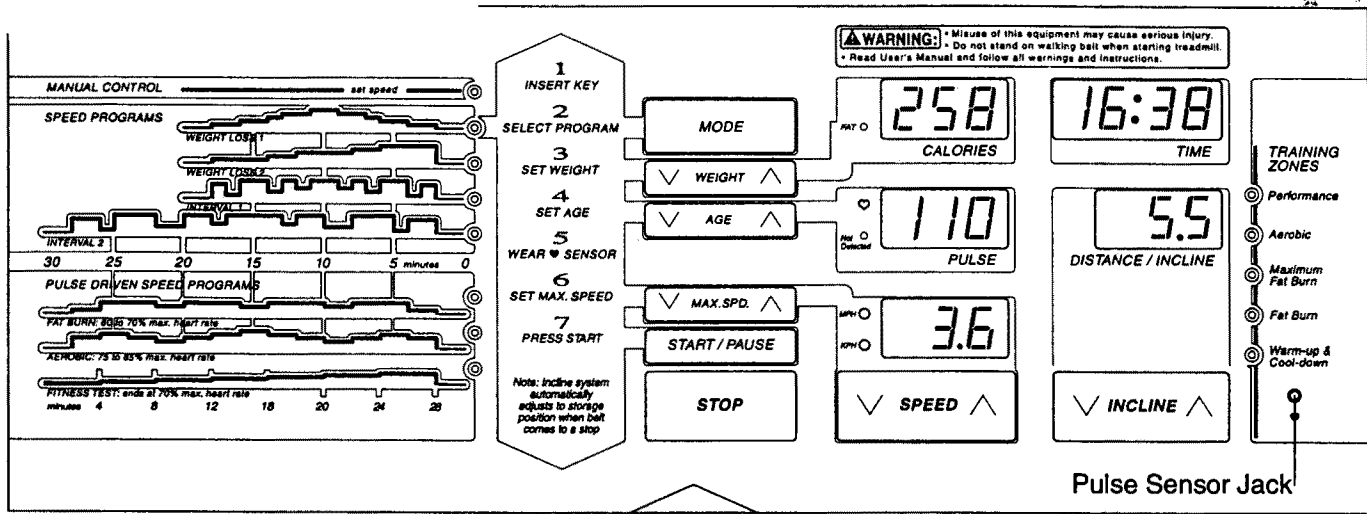
The temporary adapter should be used only until a properly grounded outlet (drawing 1) can be installed by a qualified electrician.

The green-colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used it must be held in place by a metal screw. **Some 2-pole receptacle outlet box covers are not grounded. Contact a qualified electrician to determine if the outlet box cover is grounded before using an adapter.**





## DIAGRAM OF THE CONSOLE



Key

Note: If there is a thin sheet of clear plastic on the face of the console, remove it.

Clip

### **CAUTION:** Before operating the console, read the following precautions.

- Do not stand on the walking belt when turning on the power or starting the walking belt.
- Always wear the clip (see the drawing above) while operating the treadmill. If the key is pulled from the console, the walking belt will stop.
- The treadmill is capable of high speeds. Adjust the speed in small increments.
- The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of pulse readings. The pulse sensor is intended only as an exercise aid in determining pulse trends in general.
- If you have heart problems, or if you are over 60 years of age and have been inactive, do not use the FAT BURN program or the AEROBIC program. If you are taking medication regularly, consult your physician to find whether the medication will affect your exercise heart rate.
- To reduce the risk of electric shock, keep the console dry, avoid spilling liquids on the console, and use only a sealed water bottle.

## FEATURES OF THE CONSOLE

The treadmill console offers an impressive array of features designed to make your workouts more effective and enjoyable. When the console is in the manual mode, the speed and incline of the treadmill can be changed with a touch of a button. As you exercise, five displays will provide continuous exercise feedback. Seven preset programs are also offered: two WEIGHT LOSS programs and two INTERVAL programs automatically control the speed of the treadmill as they guide you through effective workouts; the special FAT BURN program provides intensive fat-burning workouts; the AEROBIC program helps you to achieve maximum cardiovascular benefits; and the unique FITNESS TEST program measures your relative fitness level.

To use the manual mode, follow the steps on pages 10 through 12. To use the WEIGHT LOSS or INTERVAL programs, see pages 12 and 13. To use the FAT BURN or AEROBIC program, see pages 14 and 15. To use the FITNESS TEST program, see pages 15 and 16. Note: The console can display speed and distance in either miles or kilometers (see SPEED DISPLAY on page 11). For simplicity, all instructions in this manual refer to miles.

Before beginning, make sure that the on/off switch located near the power cord is in the "on" position. Plug in the power cord (see page 8). Note: If the key is in the console when the power cord is plugged in, the letters "PO" will flash in the SPEED display. If this occurs, remove the key.

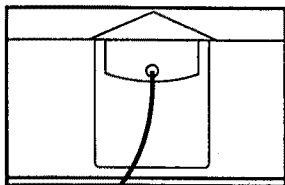
"On" Position



## HOW TO USE THE MANUAL MODE

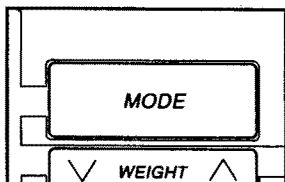
### 1 Insert the key fully into the console.

Stand on the foot rails and insert the key. Various displays and indicators will light. Find the clip attached to the key and slide it onto the waistband of your clothing.



### 2 Select the MANUAL mode.

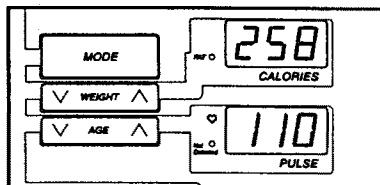
When the key is inserted, the manual mode will automatically be selected. The MANUAL CONTROL indicator will light. Note: If a preset program has been selected, press the MODE button repeatedly to select the manual mode again.



### 3 Enter your weight, if desired.

Although it is not necessary to enter your weight and age to use the manual mode, the CALORIES display will be more accurate if your weight and age are entered. To enter your weight:

- Press the WEIGHT increase or decrease button. The letters "LbS" will flash in the CALORIES display. Press one of the WEIGHT buttons again. The current weight setting will then be shown. Press the WEIGHT buttons again to enter your weight. Each time one of the buttons is pressed, the weight setting will change by 1 pound. If one of the buttons is held down, the weight setting will change in increments of 5 pounds. After you have entered your weight, your weight will be shown in the CALORIES display for three seconds.



### 4 Enter your age, if desired.

To enter your age:

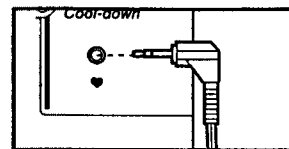
- Press the AGE increase or decrease button. The letters "AGE" will flash in the PULSE display. Press one of the AGE buttons again. The current age setting will then be shown. Press the AGE

buttons again to enter your age. Each time one of the buttons is pressed, the age setting will change by 1 year. If one of the buttons is held down, the age setting will change in increments of 5 years. After you have entered your age, your age will be shown in the PULSE display for three seconds.

Note: Once you have entered your weight and age, the numbers will be saved in the console's memory, even if the power cord is unplugged.

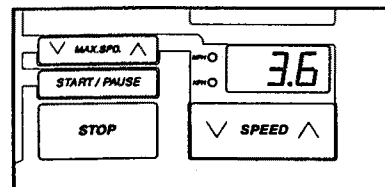
### 5 Put on the pulse sensor, if desired.

For the PULSE display to show your pulse, the pulse sensor must be worn. To put on the pulse sensor, see HOW TO USE THE PULSE SENSOR on page 7. Plug the pulse sensor fully into the jack on the front of the console.



### 6 Press the SPEED Increase button to start the walking belt.

The speed of the walking belt is controlled with the SPEED increase and decrease buttons.



Each time one of the buttons is pressed, the speed will change by 0.1 mile per hour (mph). The buttons can be held down to change the speed quickly. The speed range is 0.5 mph to 10 mph.

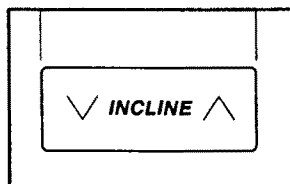
Press the SPEED increase button until the walking belt begins to move at slow speed. Hold the handrails and carefully begin walking. Change the speed of the walking belt as desired by pressing the SPEED buttons. Note: The walking belt can also be started by pressing the START/PAUSE button. The walking belt will begin to move at 0.5 mph. The speed can then be adjusted with the SPEED buttons.

To stop the walking belt, press the START/PAUSE button. All displays will pause and the TIME display will begin to flash. To restart the walking belt, press the SPEED buttons or the START/PAUSE button as described above. Note: The walking belt can also be stopped by pressing the STOP button. To restart the walking belt, press the SPEED buttons or the START/PAUSE button as described above.

Note: When the SPEED buttons are pressed, the SPEED display will show the selected speed setting for seven seconds. The display will then show the actual speed of the walking belt.

## 7 Change the incline of the treadmill, if desired.

The incline of the treadmill is controlled with the INCLINE increase and decrease buttons. Each time one of the buttons is pressed, the incline will change by 0.5%.

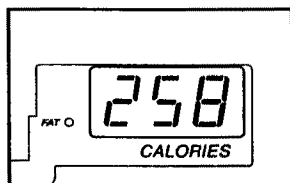


The buttons can be held down to change the incline quickly. The incline setting is shown in the DISTANCE/INCLINE display. The incline range is 1.5% to 10%. Note: After the INCLINE buttons are pressed, it may take a few seconds for the treadmill to reach the selected incline setting.

## 8 Follow your progress with the five displays and the TRAINING ZONE monitor.

### • CALORIES display

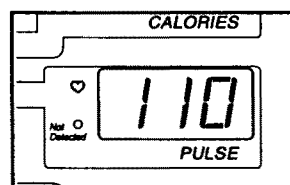
This display shows both the *total calories* and the number of *fat calories* that you have burned. (See BURNING FAT on page 19 for an explanation of fat calories). Every seven seconds, the display will change from one number to the other. The FAT indicator beside the display will light when the number of fat calories is shown.



Note: This display also shows the current weight setting when the walking belt is stopped and the WEIGHT buttons are pressed.

### • PULSE display

For this display to operate, the pulse sensor must be worn (see HOW TO USE THE PULSE SENSOR on page 7). After a few seconds, the heart-shaped indicator beside the PULSE display will flash each time your heart beats, the NOT DETECTED indicator will darken, and your pulse will be shown. Note: Because your pulse constantly changes, the pulse sensor will sample your pulse every few seconds. *It may take up to ten seconds before an accurate pulse is shown.* If your pulse is not shown, see GUIDELINES FOR ACCURATE PULSE READINGS on page 7.

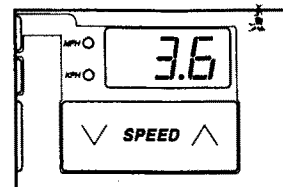


Note: This display also shows the current age setting when the walking belt is stopped and the AGE buttons are pressed.

### • SPEED display

This display shows the current speed of the walking belt.

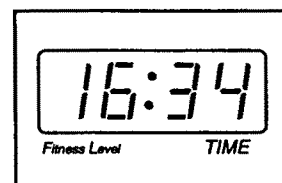
When the SPEED buttons are pressed, the display will show the selected speed setting for seven seconds. The display will then show the actual speed of the walking belt.



Note: The speed can be displayed in either miles per hour (mph) or kilometers per hour (kph). The indicators beside the SPEED display will light to show which unit of measurement is selected. To change the unit of measurement, first hold down the STOP button while inserting the key into the console. An "E" (for English system [miles]) or "M" (for Metric system [kilometers]) will appear in the SPEED display. Press the SPEED increase button to change the unit of measurement. Remove and then reinsert the key.

### • TIME display

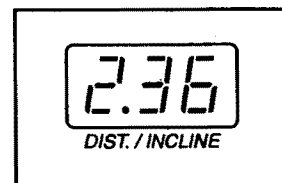
This display shows the total time that the walking belt has been moving.



Note: When any program except the FITNESS TEST program is selected, the TIME display will show the time remaining in the program.

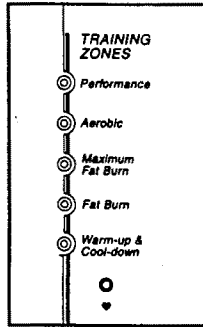
### • DISTANCE/INCLINE display

This display shows both the distance that the walking belt has moved and the current incline of the treadmill. Every seven seconds, the display will change from one number to the other. When the INCLINE buttons are pressed, the display will change to show the selected incline setting.



Note: If the MPH indicator beside the SPEED display is lit, the distance will be displayed in miles. If the KPH indicator is lit, the distance will be displayed in kilometers.

- **Training Zone Monitor**  
The training zone monitor measures the approximate intensity of your exercise. The monitor's five indicators are described below:



- **WARM UP & COOL DOWN**—Each workout should begin with a warm-up period and end with a cool-down period. (See **WORKOUT GUIDELINES** on page 19.) The **WARM-UP & COOL-DOWN** indicator will light when your workout intensity is ideal for warming up or cooling down.
- **FAT BURN** and **MAXIMUM FAT BURN**—To burn fat effectively, you must exercise at a relatively low intensity level for a sustained period of time. (See **BURNING FAT** on page 19.) If you are exercising at the proper intensity level for burning fat, the **FAT BURN** or **MAXIMUM FAT BURN** indicator will light.
- **AEROBIC**—If your goal is to strengthen your cardiovascular system, your exercise must be “aerobic.” (See **AEROBIC EXERCISE** on page 19.) If you are exercising at the proper intensity level for aerobic exercise, the **AEROBIC** indicator will light.
- **PERFORMANCE**—If your goal is high performance athletic conditioning, you will need to exercise at a high intensity level. If you are exercising at the proper intensity level, the **PERFORMANCE** indicator will light.

**9** When you are finished exercising, stop the walking belt and remove the key.

Step onto the foot rails and stop the walking belt. Lower the treadmill to the lowest incline level. Remove the key from the console and store the key in a secure place. In addition, move the on/off switch to the “off” position. (See the drawing near the bottom of page 9.)

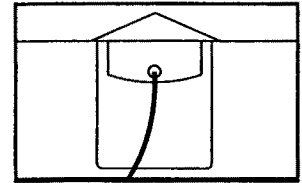
## HOW TO USE THE WEIGHT LOSS PROGRAMS AND THE INTERVAL PROGRAMS

The **WEIGHT LOSS** programs and the **INTERVAL** programs automatically control the speed of the walking belt as they guide you through effective workouts. The **WEIGHT LOSS** programs focus on helping you to lose unwanted pounds; the **INTERVAL** programs are designed to build stamina. The **WEIGHT LOSS** programs and the **INTERVAL 1** program are 20-minute programs; the **INTERVAL 2** program is a 30-minute program. The graphs on the left side of the console show how the speed will change during each program. During the **WEIGHT LOSS 1** program, for example, the speed will gradually increase during the first 10 minutes, and then gradually decrease during the last 10 minutes. Each program begins with a 2-minute warm-up period, and ends with a 2-minute cool-down period.

Follow the steps below to use one of these programs.

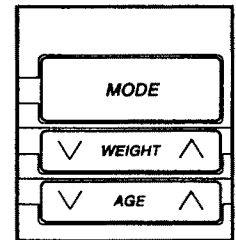
- 1** Make sure that the key is fully inserted into the console.

Stand on the foot rails and insert the key. Various displays and indicators will light. Find the clip attached to the key, and slide it onto your waistband.



- 2** Select the **WEIGHT LOSS 1**, **WEIGHT LOSS 2**, **INTERVAL 1**, or **INTERVAL 2** program.

When the key is inserted, the **MANUAL CONTROL** indicator will light. To select the **WEIGHT LOSS 1** program, press the **MODE** button. The **WEIGHT LOSS 1** indicator will light. To select one of the other programs, press the **MODE** button repeatedly until the **WEIGHT LOSS 2**, **INTERVAL 1**, or **INTERVAL 2** indicator lights. Note: If the walking belt is moving, it will slow to a stop.



- 3** Enter your weight, if desired.

When a **WEIGHT LOSS** or **INTERVAL** program is selected, the letters “LbS” will flash in the **CALORIES** display for seven seconds; the current weight setting will then be shown. Although it is not necessary to enter your weight and age to use one of these programs, the **CALORIES** display will be more accurate if your weight and age are entered. If you want to enter your weight, see step 3 on page 10.

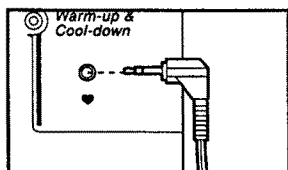
#### 4 Enter your age, if desired.

After you have completed step 3, the letters "AGE" will flash in the PULSE display for seven seconds; the current age setting will then be shown. If you want to enter your age, see step 4 on page 10.

#### 5 Put on the pulse sensor, if desired.

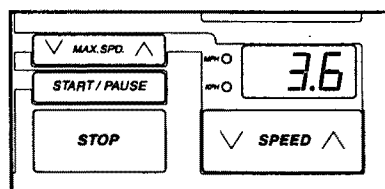
For the PULSE display to show your pulse, the pulse sensor must be worn. To put on the pulse sensor, see HOW TO USE THE PULSE SENSOR on page 7.

Plug the pulse sensor fully into the jack on the front of the console.



#### 6 Set a maximum speed for the program.

After you have completed step 4, a number will appear in the SPEED display and flash for seven seconds.



This number shows the *maximum speed* that the walking belt will move during the program. The maximum speed setting can be from 3.0 mph to 8.5 mph. If you want to change the maximum speed setting, press the MAX. SPD. increase or decrease button. Note: The maximum speed setting will change by 0.3 mph each time one of the MAX. SPD. buttons is pressed, until it reaches 4.5 mph; the maximum speed setting will then change by 0.5 mph each time one of the buttons is pressed until it reaches 8.5 mph.

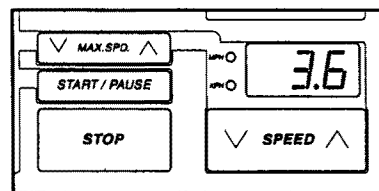
If the maximum speed setting is between 3.0 mph and 5.0 mph, the walking belt will move at 1.5 mph during the first 2 minutes and the last 2 minutes of the program (the warm-up and cool-down periods). The *speed range* during the rest of the program will be 1.5 mph. For example, if the maximum speed setting is 5.0 mph, the *speed range* will be 3.5 mph to 5.0 mph (a difference of 1.5 mph).

If the maximum speed setting is between 5.5 mph and 8.5 mph, the walking belt will move at 3.0 mph during the first 2 minutes and the last 2 minutes of the program. The *speed range* during the rest of the program will be 2.0 mph.

#### 7 Press the START/PAUSE button to start the program.

When the START/PAUSE button is pressed, the TIME display will begin counting down

from 20 minutes (or 30 minutes if the INTERVAL 2 program is selected). After a moment, the walking belt will begin to move. Hold the handrails and carefully begin walking.



As the program progresses, the speed of the walking belt will change periodically as shown by the graphs on the left side of the console. The program will continue until the time shown in the TIME display reaches zero. The walking belt will then slow to a stop and the program will be completed.

Note: The SPEED buttons will not respond while a WEIGHT LOSS or INTERVAL program is selected. If the program is too easy or too challenging, press the MAX. SPD. buttons to set a new maximum speed. The new maximum speed setting will be shown in the SPEED display for 3 seconds. To stop the program temporarily, press the START/PAUSE button. The TIME display will begin to flash. To restart the program, press the START/PAUSE button again. The program will resume and the walking belt will return to the latest speed setting. To terminate the program before the program is completed, press the STOP button.

#### 8 Change the incline of the treadmill, if desired.

When a WEIGHT LOSS or INTERVAL program is selected, the incline of the treadmill can be changed with the INCLINE buttons. See step 7 on page 11.

#### 9 Follow your progress with the five displays and the TRAINING ZONE monitor.

See TRAINING ZONE MONITOR on page 12.

#### 10 When you are finished exercising, stop the walking belt and remove the key.

Step onto the foot rails, stop the walking belt, and remove the key from the console. Store the key in a secure place. In addition, move the on/off switch to the "off" position. (See the drawing near the bottom of page 9.)

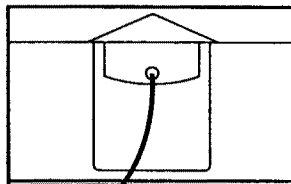
## HOW TO USE THE FAT BURN AND AEROBIC PROGRAMS

The FAT BURN and AEROBIC programs automatically control the speed and incline of the treadmill to keep your pulse within a predetermined range during your workouts. Both programs are 30-minute programs. The graphs on the left side of the console show how your pulse will change during each program. Each program begins with a warm-up period, and ends with a cool-down period.

To use one of these programs, follow the steps below.

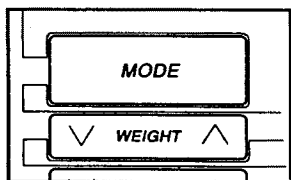
### 1 Make sure that the key is fully inserted into the console.

Stand on the foot rails and insert the key. Various displays and indicators will light. Find the clip attached to the key, and slide it onto the waistband of your clothing.



### 2 Select the FAT BURN or AEROBIC program.

Press the MODE button repeatedly until the FAT BURN or AEROBIC indicator lights. Note: If the walking belt is moving, it will slow to a stop.



### 3 Enter your weight.

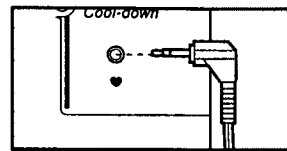
When the FAT BURN or AEROBIC program is selected, the letters "LbS" will flash in the CALORIES display. You must enter your weight and age before either of these programs can be started. To enter your weight, see step 3 on page 10. If you have already entered your weight, you must press one of the WEIGHT buttons to verify the weight setting.

### 4 Enter your age.

After you have completed step 3, the letters "AGE" will flash in the PULSE display. To enter your age, see step 4 on page 10. If you have already entered your age, you must press one of the AGE buttons to verify the age setting.

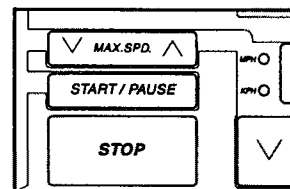
### 5 Put on the pulse sensor.

The pulse sensor must be worn when the FAT BURN or AEROBIC program is used. To put on the pulse sensor, see HOW TO USE THE PULSE SENSOR on page 7. Plug the pulse sensor fully into the jack on the front of the console. Note: The FAT BURN and AEROBIC programs can be started without your pulse being detected; however, the programs will automatically stop if your pulse is not detected 2 minutes after the programs are started.



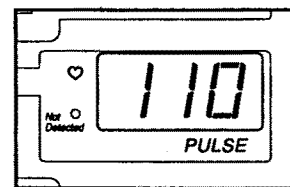
### 6 Press the START/PAUSE button to start the program.

When the START/PAUSE button is pressed, the TIME display will begin counting down from 30 minutes. After a moment, the walking belt will begin to move. Hold the handrails and carefully begin walking.



As the program progresses, the speed and incline of the treadmill will change periodically to keep your pulse within a predetermined range, shown by the graphs on the left side of the console. When the time shown in the TIME display reaches zero, the walking belt will slow to a stop and the program will be completed.

Note: If your pulse is not detected during the program, the NOT DETECTED indicator will light and the letters "PLS" will flash in the PULSE display. (See GUIDELINES FOR ACCURATE PULSE READINGS on page 7.) If your pulse is not detected at the end of any 2-minute period during the program (after 2 minutes, after 4 minutes, after 6 minutes, etc.), the program will automatically stop.



Note: Minor adjustments can be made to the speed or incline of the treadmill during the program by pressing the SPEED or INCLINE buttons. However, if you increase the speed, the incline will automatically decrease; if you decrease the speed, the incline will automatically increase. If you increase the

incline, the speed will automatically decrease; if you decrease the incline, the speed will automatically increase. *The console will always attempt to keep your pulse near a predetermined setting.* When the incline reaches the highest setting, the speed cannot be decreased any further. When the incline reaches the lowest setting, the speed cannot be increased any further.

Note: To stop the program temporarily, press the START/PAUSE button. The TIME display will begin to flash. To restart the program, press the START/PAUSE button again. The program will resume and the walking belt will return to the latest speed setting. To terminate the program before the program is completed, press the STOP button.

**7 Follow your progress with the five displays and the TRAINING ZONE monitor.**

See step 8 on pages 11 and 12.

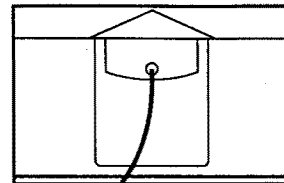
**8 When you are finished exercising, stop the walking belt and remove the key.**

Step onto the foot rails, stop the walking belt, and remove the key from the console. Store the key in a secure place. In addition, move the on/off switch to the "off" position. (See the drawing near the bottom of page 9.)

To use the FITNESS TEST program, follow the steps below.

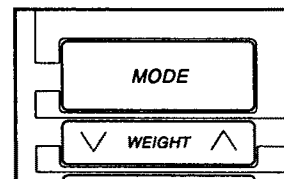
**1 Make sure that the key is fully inserted into the console.**

Stand on the foot rails and insert the key. Various displays and indicators will light. Find the clip attached to the key, and slide it onto the waistband of your clothing.



**2 Select the FITNESS TEST program.**

To select the FITNESS TEST program, press the MODE button repeatedly until the FITNESS TEST indicator lights. Note: If the walking belt is moving, it will slow to a stop.



**3 Enter your weight.**

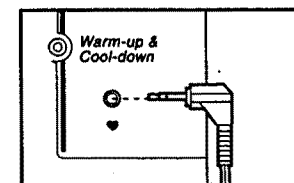
When the FITNESS TEST program is selected, the letters "LbS" will flash in the CALORIES display. You must enter your weight and age before this program can be started. To enter your weight, see step 3 on page 10. If you have already entered your weight, you must press one of the WEIGHT buttons to verify the weight setting.

**4 Enter your age.**

After you have completed step 3, the letters "AGE" will flash in the PULSE display. To enter your age, see step 4 on page 10. If you have already entered your age, you must press one of the AGE buttons to verify the age setting.

**5 Put on the pulse sensor.**

The pulse sensor must be worn when the FITNESS TEST program is used. To put on the pulse sensor, see HOW TO USE THE PULSE



SENSOR on page 7. Plug the pulse sensor fully into the jack on the front of the console. Note: The FITNESS TEST program can be started without your pulse being detected; however, the program will automatically stop if your pulse is not detected 4 minutes after the program is started.

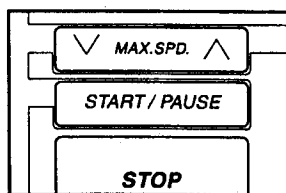
**HOW TO USE THE FITNESS TEST PROGRAM**

The FITNESS TEST program is designed to measure your relative fitness level. For the best results, the FITNESS TEST should be taken at a time when your energy level is high. The FITNESS TEST should not be taken if you have already exercised during the day.

The FITNESS TEST program consists of seven 4-minute periods, and is followed by a 2-minute cool-down period. The speed and/or incline of the treadmill will automatically increase at the beginning of each 4-minute period.

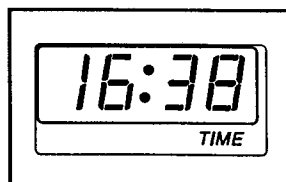
**6** Press the START/PAUSE button to start the program.

When the START/PAUSE button is pressed, the TIME display will begin counting up. The CALORIES display will show "L 1" (level 1), indicating that the first 4-minute period of the FITNESS TEST program has begun. The incline of the treadmill will automatically adjust to 3.0%, and the walking belt will begin to move at 1.5 mph. Hold the handrails and carefully begin walking.

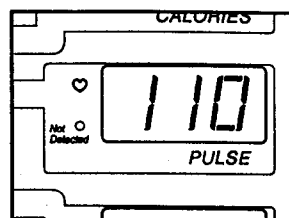


When the TIME display reaches 4 minutes, the CALORIES display will show "L 2," indicating that the second 4-minute period has begun. The incline will increase to 4%, and the speed will increase to 2.5 mph. At the beginning of each 4-minute period, the speed and/or incline of the treadmill will automatically increase. The FITNESS TEST will continue in this manner *until your pulse reaches 70% of your maximum heart rate, and the current 4-minute period is completed. The FITNESS TEST will then be completed, regardless of how many periods remain.*

When the FITNESS TEST is completed, the letter "C" will be shown in the CALORIES display, indicating that the cool-down period has begun. The TIME display will count down from 2 minutes. When the cool-down period is completed, the walking belt will slow to a stop. **Note: During the last ten seconds of the cool-down period, the treadmill will automatically adjust to the lowest incline level. Keep your feet and objects from beneath the treadmill.** After the program is completed, your fitness level will be shown in the TIME display. There are ten fitness levels—fitness level 10 (FL:10) is the highest. Remember, the FITNESS TEST is intended only to indicate your relative fitness level.



Note: The SPEED and INCLINE buttons will not respond while the FITNESS TEST program is selected. If your pulse is not detected during the program, the NOT DETECTED indicator will light and the letters "PLS" will flash in the PULSE display. If your pulse is not detected during the last thirty seconds of any 4-minute period (after 4 minutes,



after 8 minutes, etc.), the walking belt will slow to a stop, the FITNESS TEST will end, and the TIME display will show a fitness level of 0 (FL:00). (See GUIDELINES FOR ACCURATE PULSE READINGS on page 7.) The FITNESS TEST program cannot be stopped temporarily and then restarted. However, the program can be stopped at any time by pressing the STOP button. The TIME display will then show an estimated fitness level. If the STOP button is pressed a second time, the MANUAL mode will be selected.

**7** When you are finished exercising, stop the walking belt and remove the key.

Step onto the foot rails, stop the walking belt, and remove the key from the console. Store the key in a secure place. In addition, move the on/off switch to the "off" position. (See the drawing near the bottom of page 9.)

**HOW TO SELECT THE INFORMATION MODE**

The console features an information mode that keeps track of the total time and distance accumulated on the treadmill.

To access the information mode, hold down the STOP button while inserting the key into the console. The TIME display will show the total time accumulated on the treadmill, in hours. The DISTANCE/INCLINE display will show the total distance, in miles (if the total distance exceeds 999 miles, the thousands and ten thousands digits will be shown in the PULSE display). Note: The SPEED display will show an "E" (for English system [miles]) or "M" (for Metric system [kilometers]) (see SPEED DISPLAY on page 11).

To exit the information mode, remove the key.



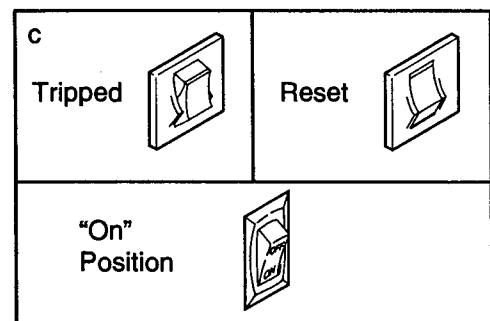
# TROUBLE-SHOOTING

Most treadmill problems can be solved by following the steps below. Find the symptom that applies, and follow the steps listed.

If further assistance is needed, please call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays).

## 1. SYMPTOM: THE POWER DOES NOT TURN ON

- a. Make sure that the power cord is plugged into a surge protector, and that the surge protector is plugged into a properly grounded outlet. (See HOW TO PLUG IN THE POWER CORD on page 8.) Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.
- b. After the power cord has been plugged in, make sure that the key is fully inserted into the console. (See step 1 on page 10.)
- c. Check the circuit breaker located on the treadmill near the power cord. If the switch protrudes as shown, the circuit breaker has tripped. To reset the circuit breaker, wait for five minutes and then press the switch back in.
- d. Check the on/off switch located at the front of the treadmill near the power cord. The switch must be in the "on" position.



## 2. SYMPTOM: THE POWER TURNS OFF DURING USE

- a. Check the circuit breaker located on the treadmill frame near the power cord (see 1. c. above). If the circuit breaker has tripped, wait for five minutes and then press the switch back in.
- b. Make sure that the power cord is plugged in.
- c. Remove the key from the console. Reinsert the key fully into the console. (See step 1 on page 10.)
- d. Check to make sure that the on/off switch is in the "on" position. (See 1. d. above.)
- e. If the treadmill still will not run, please call our Customer Service Department, toll-free.

## 3. SYMPTOM: THE WALKING BELT SLOWS WHEN WALKED ON

- a. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.
- b. If the walking belt still slows when walked on, please call our Customer Service Department, toll-free.

## 4. SYMPTOM: AN ERROR CODE ("E2," "E3," "E4," OR "E5") APPEARS ON THE CONSOLE

- a. Error code "E2" may appear in the SPEED display if the SPEED increase or START/PAUSE button is pressed and no movement of the walking belt is detected within seven seconds. Remove the key, wait for ten seconds, and then reinsert it. Make sure that you stand on the foot rails of the treadmill each time you start the walking belt. If the error code appears again, call our toll-free Customer Service Department. Do not operate the treadmill until the problem is corrected.
- b. Error code "E3" may appear in the SPEED display if the speed of the walking belt surges above the selected speed setting. Remove the key, wait for ten seconds, and then reinsert it. If the error code appears again, call our toll-free Customer Service Department. Do not operate the treadmill until the problem is corrected.

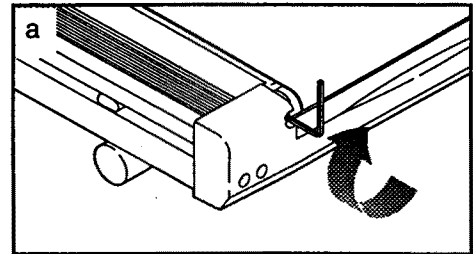
- c. Error code "E4" may appear in the SPEED display if the walking belt is moving at a slow speed, and there is excessive stress on the motor. Remove the key, wait for ten seconds, and then reinsert it. If you weigh over 200 pounds, it may be helpful to increase the incline of the treadmill. If the error code appears again, call our toll-free Customer Service Department. Do not operate the treadmill until the problem is corrected.
- d. Error code "E5" may appear in the PULSE display if a pulse error occurs. See HOW TO USE THE PULSE SENSOR on page 7, and PULSE DISPLAY on page 11.

**5. SYMPTOM: THE PULSE SENSOR DOES NOT FUNCTION PROPERLY**

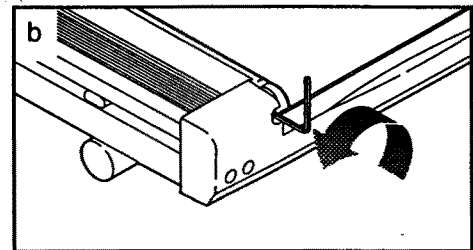
- a. See HOW TO USE THE PULSE SENSOR on page 7, and PULSE DISPLAY on page 11.

**6. SYMPTOM: THE WALKING BELT IS OFF-CENTER WHEN WALKED ON**

- a. If the walking belt has shifted to the left, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn the left rear roller adjustment bolt clockwise 1/4 of a turn. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centered.



- b. If the walking belt has shifted to the right, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn the left rear roller adjustment bolt counterclockwise 1/4 of a turn. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centered.




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## CONDITIONING GUIDELINES

**▲ WARNING:** Before beginning this or any exercise program, consult your physician. This is especially important for individuals over the age of 35 or individuals with pre-existing health problems.

The pulse sensor is not a medical device. Various factors, including your movement, may affect the accuracy of heart rate readings. The sensor is intended only as an exercise aid in determining heart rate trends in general.

The following guidelines will help you to plan your exercise program. Remember—these are general guidelines. For more detailed information about exercise, obtain a reputable book or consult your physician.

### EXERCISE INTENSITY

Whether you want to burn fat, strengthen your cardiovascular system, or increase your athletic performance, you can tailor your exercise to your specific goals. The key to achieving the desired results is to exercise with the proper intensity.

## Burning Fat

To burn fat effectively, you must exercise at a relatively low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses easily accessible *carbohydrate calories* for energy. Only after the first few minutes of exercise does your body begin to use stored *fat calories* for energy. If your goal is to burn fat, adjust the speed and incline of the treadmill until the FAT BURN indicator is lit. (See TRAINING ZONE MONITOR on page 12.)

## Aerobic Exercise

If your goal is to strengthen your cardiovascular system, your exercise must be "aerobic." Aerobic exercise is activity that requires large amounts of oxygen for prolonged periods of time. This increases the demand on the heart to pump blood to the muscles, and on the lungs to oxygenate the blood. The proper intensity level for aerobic exercise can be found by using your pulse as a guide. As you exercise, your pulse should be kept at a level between 70% and 85% of your maximum possible heart rate. This is known as your training zone. You can find your training zone in the table below. Training zones are listed according to age and physical condition.

Age	Training Zone (Beats/Min.)	
	Unconditioned	Conditioned
20	138-167	133-162
25	136-166	132-160
30	135-164	130-158
35	134-162	129-156
40	132-161	127-155
45	131-159	125-153
50	129-156	124-150
55	127-155	122-149
60	126-153	121-147
65	125-151	119-145
70	123-150	118-144
75	122-147	117-142
80	120-146	115-140
85	118-144	114-139

During the first few months of your exercise program, keep your pulse near the low end of your training zone as you exercise. After a few months of regular exercise, your pulse can be gradually increased until it is near the middle of your training zone as you exercise.

You can measure your pulse using the pulse sensor. Exercise for about four minutes, and then measure your pulse immediately. If your pulse is too high or too low, adjust the intensity of your exercise. It may also be helpful to adjust the speed and incline of the treadmill until the AEROBIC indicator is lit. (See TRAINING ZONE MONITOR on page 12.)

## Performance Training

If your goal is high performance athletic conditioning, adjust the speed and incline of the treadmill until the PERFORMANCE indicator is lit. (See TRAINING ZONE MONITOR on page 12.)

## WORKOUT GUIDELINES

Each workout should include three parts: (1) a warm-up, (2) training zone exercise, and (3) a cool-down.

### Warm-up

Warming up prepares the body for exercise by increasing circulation, delivering more oxygen to the muscles and raising the body temperature. Begin each workout with 5 to 10 minutes of stretching and light exercise to warm up.

### Training Zone Exercise

After warming up, increase the intensity of your exercise until your pulse is in your training zone for 20 to 60 minutes. (During the first few weeks of your exercise program, do not keep your pulse in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

### Cool-down

Finish each workout with 5 to 10 minutes of stretching to cool down. This will increase the flexibility of your muscles and will help to prevent post-exercise problems.

### Exercise Frequency

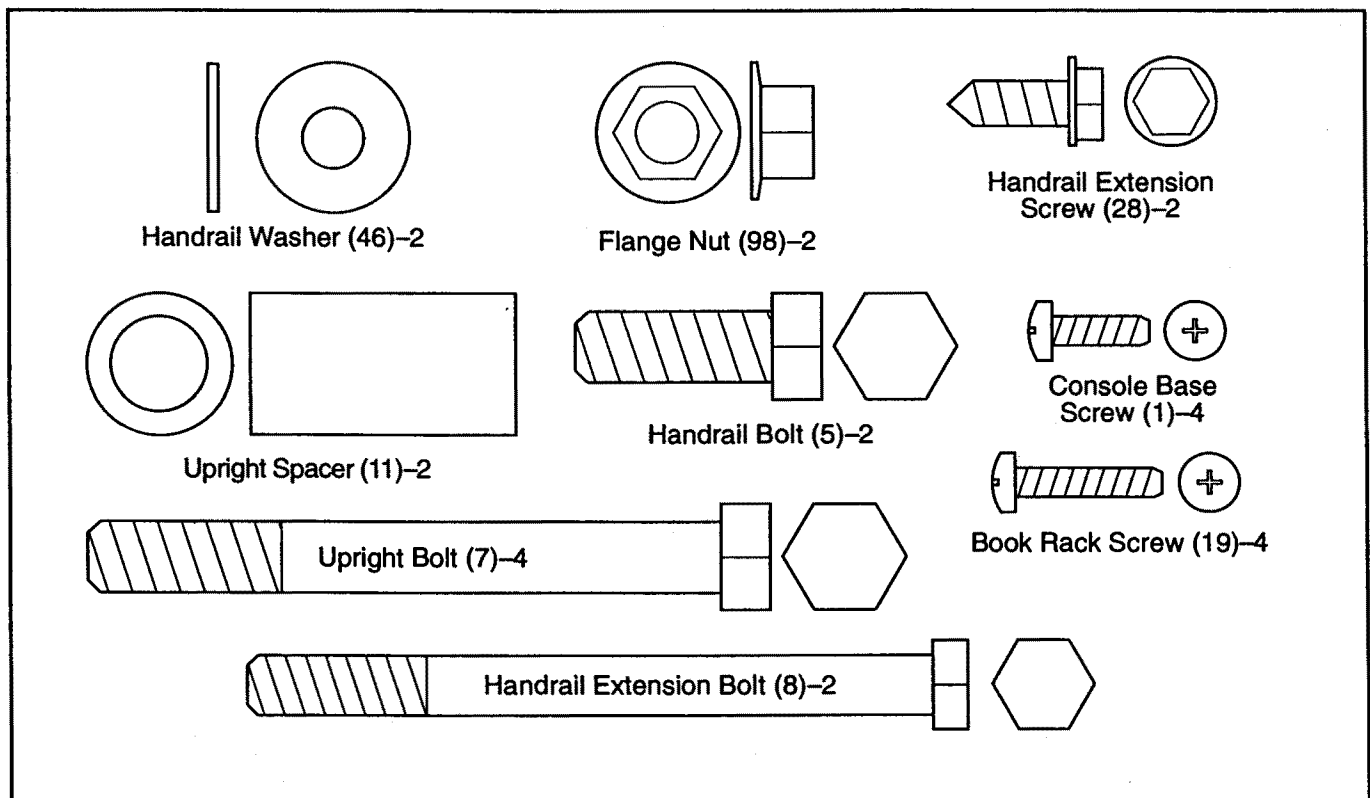
To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months, you may complete up to five workouts each week if desired.

*The key to success is to make exercise a regular and enjoyable part of your everyday life.*

**Remove this HARDWARE IDENTIFICATION CHART,  
EXPLODED DRAWING and PART LIST from the manual.  
Save this page for future reference.**

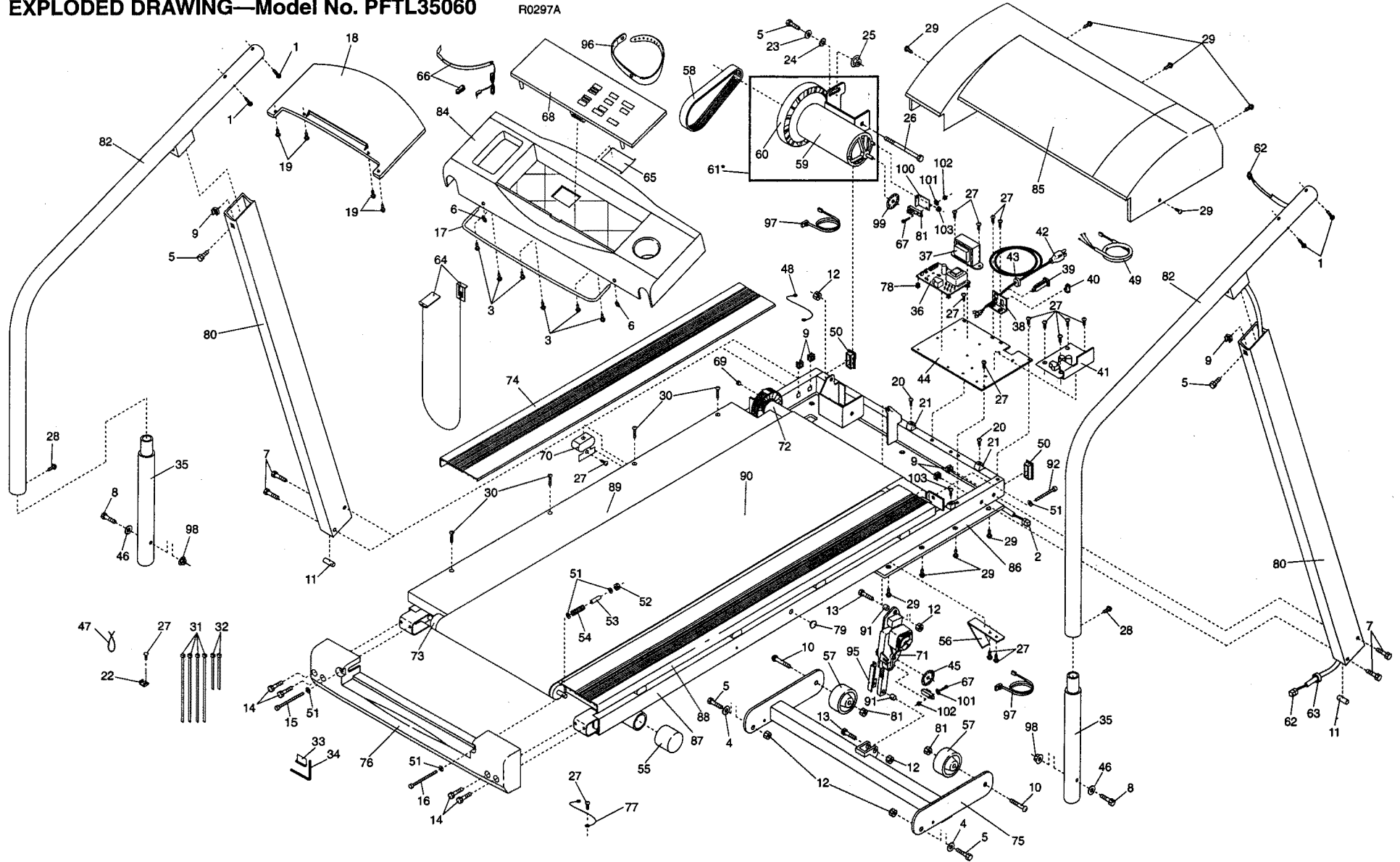
## HARDWARE IDENTIFICATION CHART

The chart below is provided to help you identify the small parts used in assembly. The number in parenthesis below each part refers to the key number of the part. The second number refers to the quantity used in assembly. **IMPORTANT: Some small parts have been pre-attached for shipping purposes. If a part is not found in the part bag, check to see if it has been pre-attached.**



EXPLODED DRAWING—Model No. PFTL35060

R0297A



# PART LIST—Model No. PFTL35060

R0297A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	4	Console Base Screw	57	2	Incline Wheel
2	1	Frame Wire Harness	58	1	Motor Belt
3	14	Console Screw	59	1	Motor
4	2	Nylon Washer	60	1	Pulley/Flywheel/Fan
5	5	Handrail Bolt/Incline Bolt/Motor Bolt	61	1	Motor/Pulley/Flywheel/Fan
6	2	Push Nut	62	1	Wire Harness
7	4	Upright Bolt	63	1	Wire Harness Grommet
8	2	Handrail Extension Bolt	64	1	Key/Clip
9	6	Cage Nut	65	1	Battery Cover
10	2	Wheel Bolt	66	1	Headband w/Clip
11	2	Upright Spacer	67	2	Optic Switch Bolt
12	7	Nut	68	1	Console
13	2	Incline Motor Bolt	69	1	Magnet
14	4	Endcap Bolt	70	8	Isolator
15	1	Short Adjustment Bolt	71	1	Incline Motor
16	1	Long Adjustment Bolt	72	1	Front Roller
17	1	Towel Rack	73	1	Rear Roller
18	1	Book Rack	74	1	Left Rail
19	4	Book Rack Screw	75	1	Incline Leg
20	5	Hood Anchor Screw	76	1	Endcap
21	5	Hood Anchor	77	1	Rear Roller Ground Wire
22	1	Tie Holder	78	4	Plastic Standoff
23	1	Motor Tension Washer	79	1	Frame Plug
24	1	Motor Tension Star Washer	80	2	Upright
25	1	Motor Tension Nut	81	2	Optic Switch
26	1	Motor Pivot Bolt	82	2	Handrail
27	25	Screw	83	2	Flange Nut
28	2	Handrail Extension Screw	84	1	Console Base
29	16	Belly Pan Screw/Hood Screw	85	1	Hood
30	8	Platform Screw	86	1	Belly Pan
31	4	8" Wire Tie	87	1	Frame
32	2	4" Wire Tie	88	1	Right Rail
33	1	Adhesive Clip	89	1	Walking Platform
34	1	Allen Wrench	90	1	Walking Belt
35	2	Handrail Extension	91	2	Incline Spacer
36	1	Power Supply with Clips	92	1	Front Roller Adjustment Bolt
37	1	Choke	93	2	Foam Grip
38	1	Switch Bracket	94	2	Wheel Nut
39	1	Circuit Breaker	95	1	Incline Stop Bracket
40	1	On/Off Switch	96	1	Pulse Sensor
41	1	Controller	97	2	Optic Sensor Wire
42	1	Power Cord	98	2	Flange Nut
43	1	Grommet	99	1	Speed Optic Disk
44	1	Electronics Bracket	100	1	Optic Switch Bracket
45	1	Incline Disk	101	2	Small Star Washer
46	2	Handrail Washer	102	2	Small Nut
47	1	Releasable Wire Tie	103	1	Bracket Nut
48	1	Front Roller Ground Wire	#	1	8" White Wire, Male/Female
49	1	Motor-Controller Wire	#	1	8" White Wire, 2 Female
50	2	Frame Endcaps	#	1	8" Blue Wire, 2 Female
51	2	Adjustment Washer	#	1	4" Black Wire, 2 Female
52	1	Roller Tension Nut	#	1	8" Red Wire, Male/Female
53	1	Spring Sleeve	#	1	User's Manual
54	1	Tension Spring			
55	2	Endcap			
56	2	Belt Guide			

\* Includes all parts shown in the box

# These parts are not illustrated

# ORDERING REPLACEMENT PARTS

To order replacement parts, call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). When ordering parts, please be prepared to give the following information:

- The MODEL NUMBER OF THE PRODUCT (PFTL35060).
- The NAME OF THE PRODUCT (PROFORM® 725 C treadmill).
- The SERIAL NUMBER OF THE PRODUCT (see the front cover of this manual).
- The KEY NUMBER OF THE PART(S) (see the EXPLODED DRAWING and PART LIST attached to the center of this manual).
- The DESCRIPTION OF THE PART(S) (see the EXPLODED DRAWING and PART LIST attached to the center of this manual).

If possible, place the treadmill near your telephone for easy reference when calling.

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## LIMITED WARRANTY

ICON Health & Fitness, Inc. (ICON), warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to replacing or repairing, at ICON's option, the product at one of its authorized service centers. All products for which warranty claim is made must be received by ICON at one of its authorized service centers with all freight and other transportation charges prepaid, accompanied by sufficient proof of purchase. All returns must be pre-authorized by ICON. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an ICON authorized service center, to products used for commercial or rental purposes, or to products used as store display models. No other warranty beyond that specifically set forth above is authorized by ICON.

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The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

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